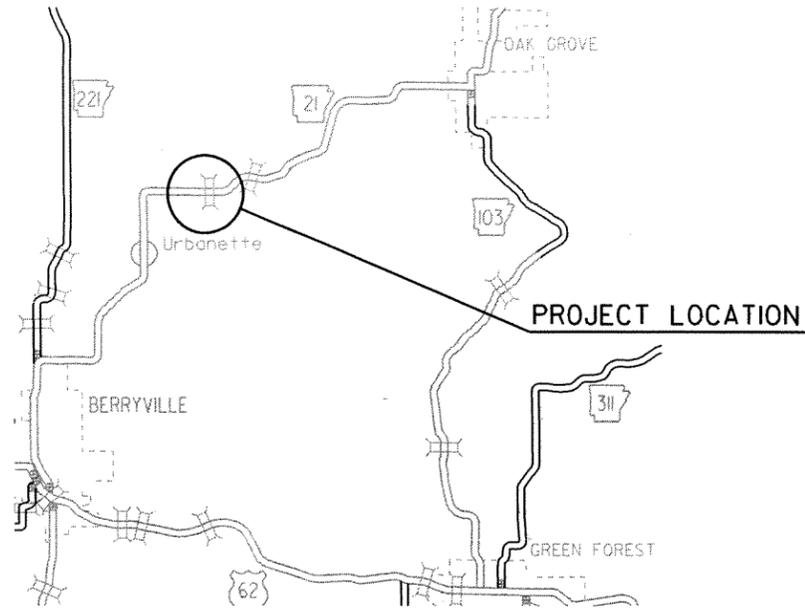


ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT  
CONSTRUCTION PLANS FOR STATE HIGHWAY

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090283		1	78

2 INDIAN CREEK STR. & APPRS. (S)



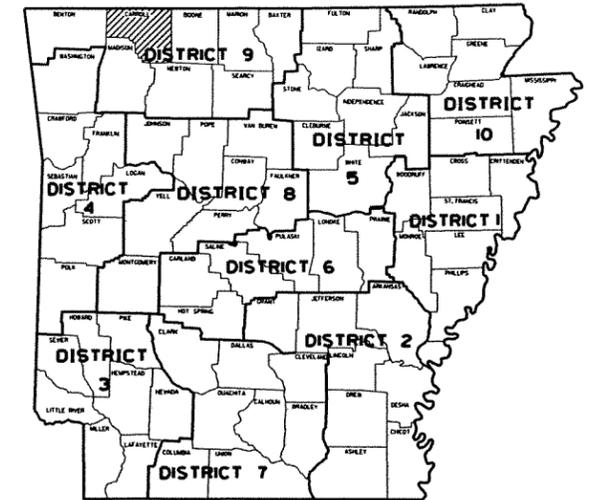
VICINITY MAP

# INDIAN CREEK STR. & APPRS. (S)

CARROLL COUNTY  
ROUTE 21 SECTION 6

## JOB 090283

FED. AID PROJ. BRN-0008(30)



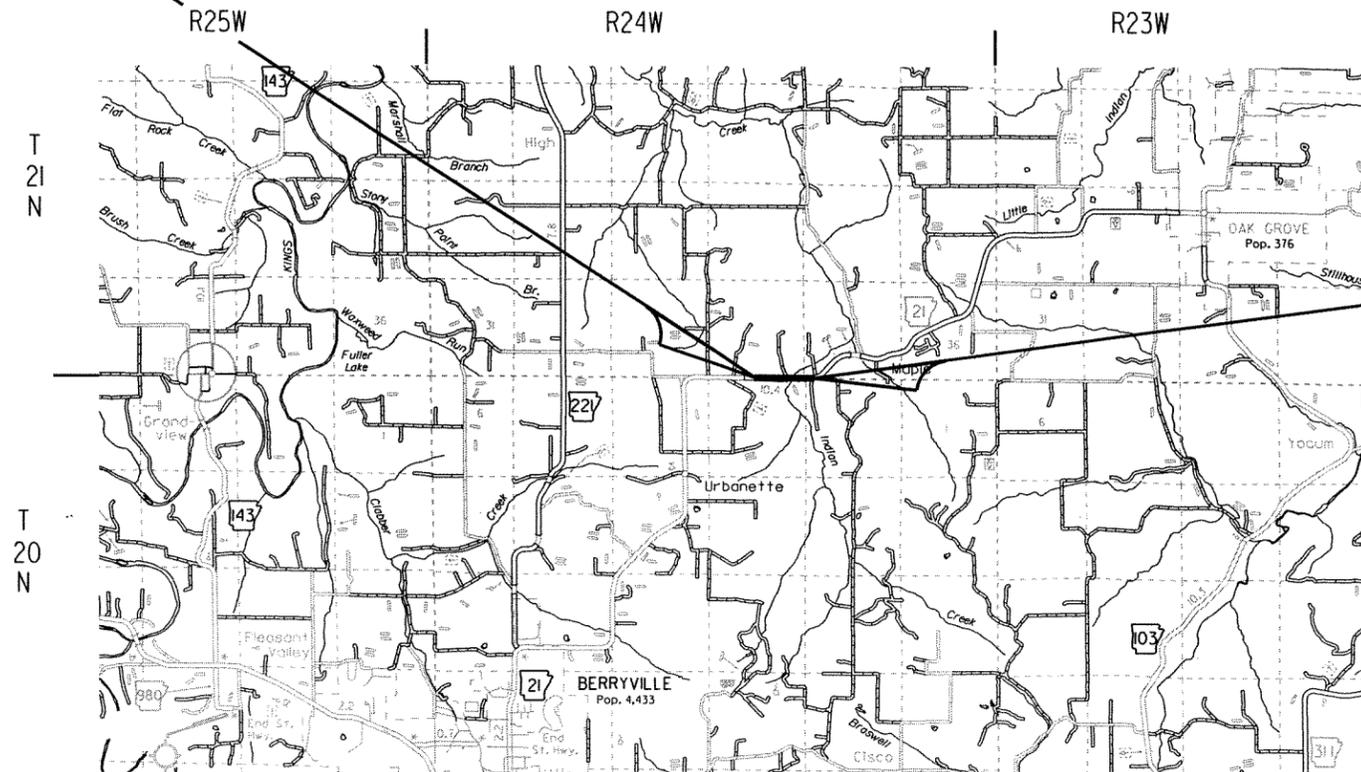
ARK. HWY. DIST. NO. 9



STA. 111+00.00 - BEGIN  
JOB 090283  
L. M. 7.25

**STRUCTURES OVER 20' - 0" SPAN**

BR. END STA. 116+84.70  
BRIDGE NO. 07236  
40' - 0" CLEAR ROADWAY  
142' - 7 1/8" TOTAL LENGTH  
140' - 0" CONT. COMPOSITE W-BEAM UNIT  
(45' - 50' - 45')  
BR. END STA. 118+27.30



• DESIGN TRAFFIC DATA •

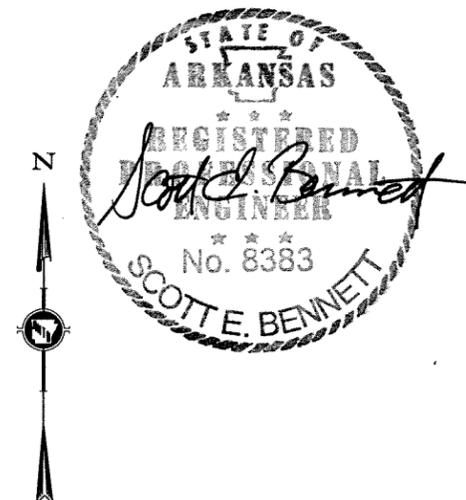
DESIGN YEAR	-----	2032
2012 ADT	-----	2500
2032 ADT	-----	3200
2032 DHV	-----	352
DIRECTIONAL DISTRIBUTION	-----	60%
TRUCKS	-----	3%
DESIGN SPEED	-----	55 MPH

STA. 122+32.94 - END  
JOB 090283  
L. M. 7.47

BEGINNING:	
LAT:	N36° 25' 55"
LONG:	W93° 30' 57"
MID POINT:	
LAT:	N36° 25' 55"
LONG:	W93° 30' 49"
ENDING:	
LAT:	N36° 25' 56"
LONG:	W93° 30' 40"

GROSS LENGTH OF PROJECT	#32.94 FEET	OR	0.215 MILES
NET " " ROADWAY	990.34 "	"	0.188 "
NET " " BRIDGES	142.60 "	"	0.027 "
NET " " PROJECT	#32.94 "	"	0.215 "

P.E. 090283  
NON-PART.



INDEX OF SHEETS

SHEET NO.	TITLE	BRIDGE NO.	DRAWING NO.	DATE
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2	INDEX OF SHEETS, GOVERNING SPECIFICATIONS, AND GENERAL NOTES			
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6-7	SPECIAL DETAILS			
8-9	TEMPORARY EROSION CONTROL DETAILS			
10-12	MAINTENANCE OF TRAFFIC DETAILS			
13	PERMANENT PAVEMENT MARKING DETAILS			
14-17	QUANTITY SHEETS			
18	SCHEDULE OF BRIDGE QUANTITIES	07236	52515	
19	SUMMARY OF QUANTITIES AND REVISIONS			
20-21	SURVEY CONTROL DETAILS			
22	PLAN AND PROFILE SHEET			
23	PLAN AND PROFILE SHEET FOR DETOUR			
24	PLAN AND PROFILE SHEET FOR COUNTY ROAD 421			
25	LAYOUT OF BRIDGE OVER INDIAN CREEK (SHEET 1 OF 2)	07236	52516	
26	LAYOUT OF BRIDGE OVER INDIAN CREEK (SHEET 2 OF 2)	07236	52517	
27	DETAILS OF END BENT 1	07236	52518	
28	COMMON DETAILS OF END BENTS	07236	52519	
29	DETAILS OF INTERMEDIATE BENT 2	07236	52520	
30	DETAILS OF INTERMEDIATE BENT 3	07236	52521	
31	COMMON DETAILS OF INTERMEDIATE BENTS	07236	52522	
32	DETAILS OF END BENT 4	07236	52523	
33	DETAILS OF ELASTOMERIC BEARINGS	07236	52524	
34	DETAILS OF 140'-0" CONTINUOUS W-BEAM UNIT (SHEET 1 OF 6)	07236	52525	
35	DETAILS OF 140'-0" CONTINUOUS W-BEAM UNIT (SHEET 2 OF 6)	07236	52526	
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37	DETAILS OF 140'-0" CONTINUOUS W-BEAM UNIT (SHEET 4 OF 6)	07236	52528	
38	DETAILS OF 140'-0" CONTINUOUS W-BEAM UNIT (SHEET 5 OF 6)	07236	52529	
39	DETAILS OF 140'-0" CONTINUOUS W-BEAM UNIT (SHEET 6 OF 6)	07236	52530	
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41	DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND DETAILS FOR COMPUTING EXCAVATION FOR STRUCTURES		1891F	4-10-03
42	DETAILS OF STANDARD TYPE B APPROACH GUTTERS		2016B	7-14-10
43	DETAILS OF STANDARD TYPE D BRIDGE NAME PLATES		2387	9-08-11
44	DETAILS OF STD. TEMP. BR. STRUCTURE BRIDGE END PROTECTION SYSTEM		2465	4-10-03
45	DETAILS OF STD. TEMP. BR. STRUCT. PRECAST CONC. SPANS 24' ROADWAY SH. 1 OF 2		2466	4-10-03
46	DETAILS OF STD. TEMP. BR. STRUCT. PRECAST CONC. SPANS 24' ROADWAY SH. 2 OF 2		2467	4-10-03
47	DETAILS OF PERMISSIBLE TYPE PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONC. GIRDER SPANS		14991	4-10-03
48	DETAILS OF CONCRETE RIPRAP AND MISC. DETAILS OF STEEL PILING		14995A	4-10-03
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51	GUARD RAIL DETAILS		GR-8A	7-14-10
52	GUARD RAIL DETAILS		GR-9	4-17-08
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54	GUARD RAIL DETAILS		GR-10	7-14-10
55	GUARD RAIL DETAILS		GR-10A	7-14-10
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62	DETAILS OF PIPE UNDERDRAIN		PU-1	4-10-03
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70	WIRE FENCE WATER GAPS		WF-2	4-20-79
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72-78	CROSS SECTIONS			

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2 INDEX OF SHEETS, GOV. SPECS. & GEN. NOTES

GOVERNING SPECIFICATIONS  
 ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS  
 FOR HIGHWAY CONSTRUCTION, EDITION OF 2003, AND THE FOLLOWING  
 SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS.



NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	FHWA-1273 REVISIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - WAGE RATE DETERMINATION
100-2	MANUAL FOR ASSESSING SAFETY HARDWARE (MASH)
102-1	BIDDING REQUIREMENTS AND CONDITIONS
103-1	DETERMINATION OF DBE PARTICIPATION
105-1	CONSTRUCTION CONTROL MARKINGS
105-2	EQUIPMENT AND MATERIAL STORAGE ON BRIDGE STRUCTURES
105-3	CONTROL OF WORK
107-1	WORKER VISIBILITY
108-1	LIQUIDATED DAMAGES
110-1	PROTECTION OF WATER QUALITY AND WETLANDS
303-1	AGGREGATE BASE COURSE
404-1	PRODUCTION VERIFICATION OF ASPHALT CONCRETE HOT MIX
409-1	MINERAL AGGREGATES
410-3	DENSITY TESTING FOR ACHM LEVELING COURSE AND BOND BREAKERS
411-1	ASPHALT CONCRETE COLD PLANT MIX
600-1	WATER FOR VEGETATION
603-1	MAINTENANCE OF TRAFFIC
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
604-2	INSPECTION OF TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
606-1	PIPE CULVERTS FOR SIDE DRAINS
606-2	PIPE CULVERTS
718-2	REFLECTORIZED PAINT PAVEMENT MARKINGS
719-2	THERMOPLASTIC PAVEMENT MARKING MATERIAL
804-1	INSTALLATION OF DOWEL BARS AND TIE BARS
JOB 090283	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB 090283	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB 090283	COMPACTED EMBANKMENT
JOB 090283	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB 090283	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB 090283	HIGH PERFORMANCE PAVEMENT MARKING
JOB 090283	INTERNET BIDDING
JOB 090283	PLASTIC PIPE
JOB 090283	REMOVAL AND DISPOSAL OF GUARDRAIL
JOB 090283	ROCK FILL
JOB 090283	SECTION 404 NATIONWIDE PERMIT 14 REQUIREMENTS
JOB 090283	SILICONE JOINT SEALANT
JOB 090283	SOIL STABILIZATION
JOB 090283	STORM WATER POLLUTION PREVENTION PLAN
JOB 090283	SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS
JOB 090283	UTILITY ADJUSTMENTS
JOB 090283	WARM MIX ASPHALT

GENERAL NOTES

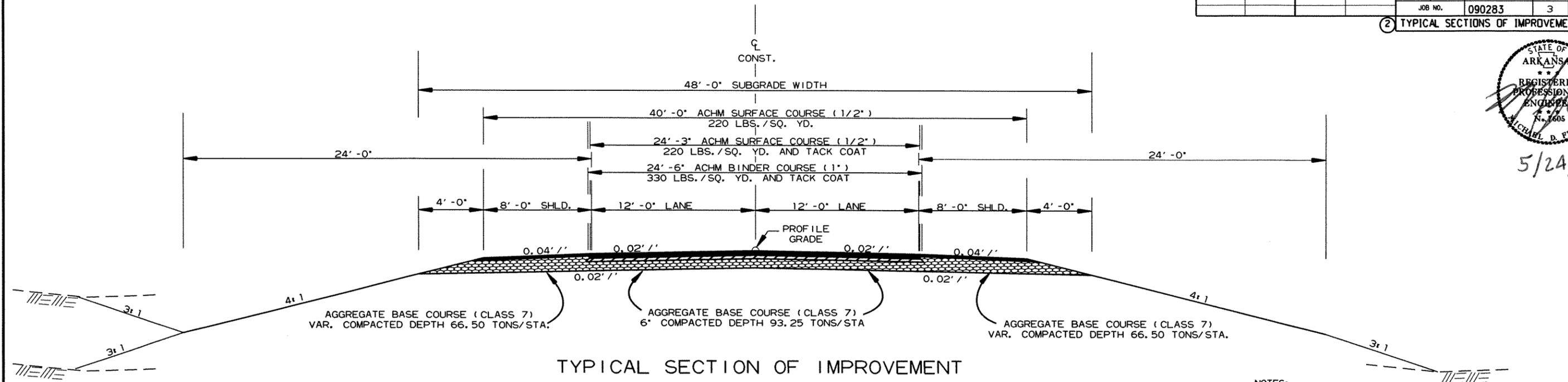
- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- THIS PROJECT IS COVERED UNDER A NATIONWIDE 14 SECTION 404 PERMIT. REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS, EDITION OF 2003, FOR PERMIT REQUIREMENTS.

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2 TYPICAL SECTIONS OF IMPROVEMENT



5/24/12



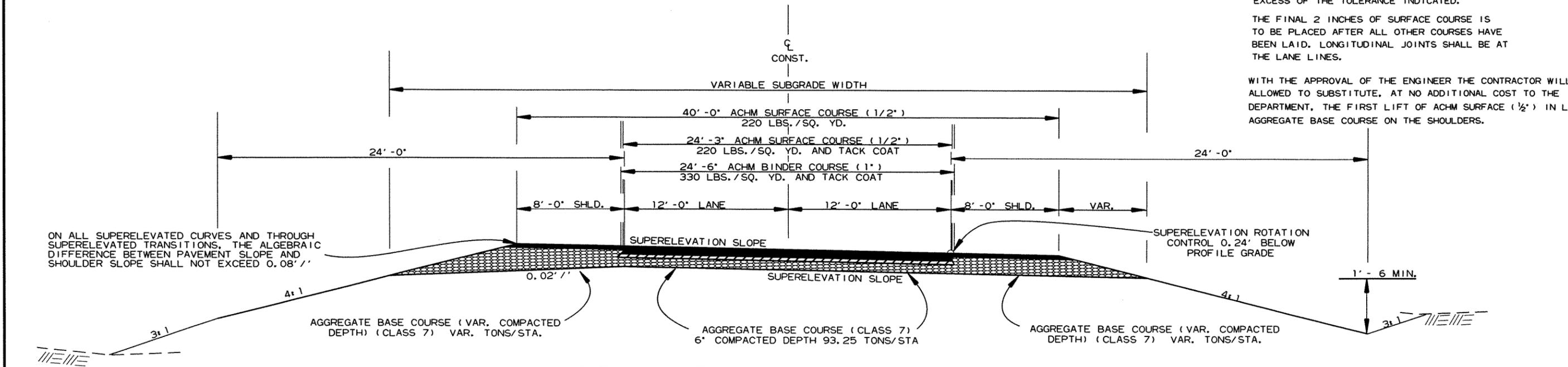
TYPICAL SECTION OF IMPROVEMENT  
 STA. 111+00.00 TO STA. 116+84.70  
 STA. 118+27.30 TO STA. 122+32.94

NOTES:  
 REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

THE FINAL 2 INCHES OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT THE LANE LINES.

WITH THE APPROVAL OF THE ENGINEER THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, THE FIRST LIFT OF ACHM SURFACE (1/2") IN LIEU OF AGGREGATE BASE COURSE ON THE SHOULDERS.



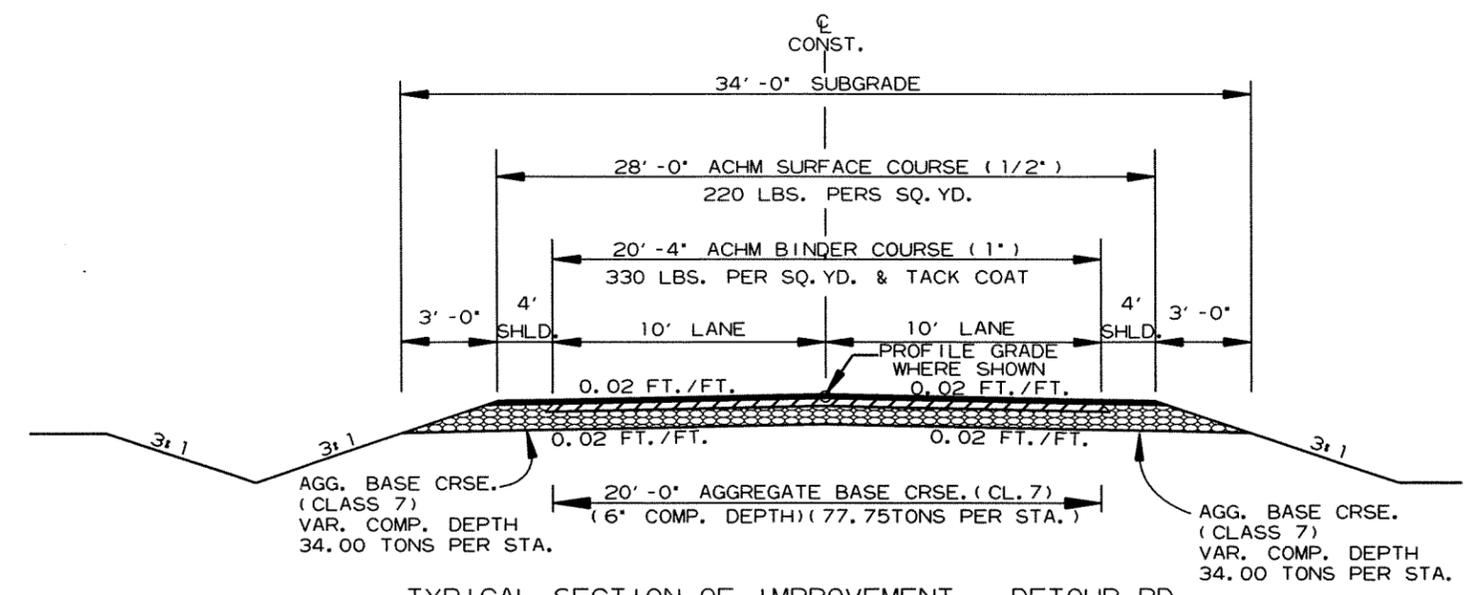
TYPICAL SECTION OF IMPROVEMENT

ON ALL SUPERELEVATED CURVES AND THROUGH SUPERELEVATED TRANSITIONS, THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'

SUPERELEVATION ROTATION CONTROL 0.24' BELOW PROFILE GRADE

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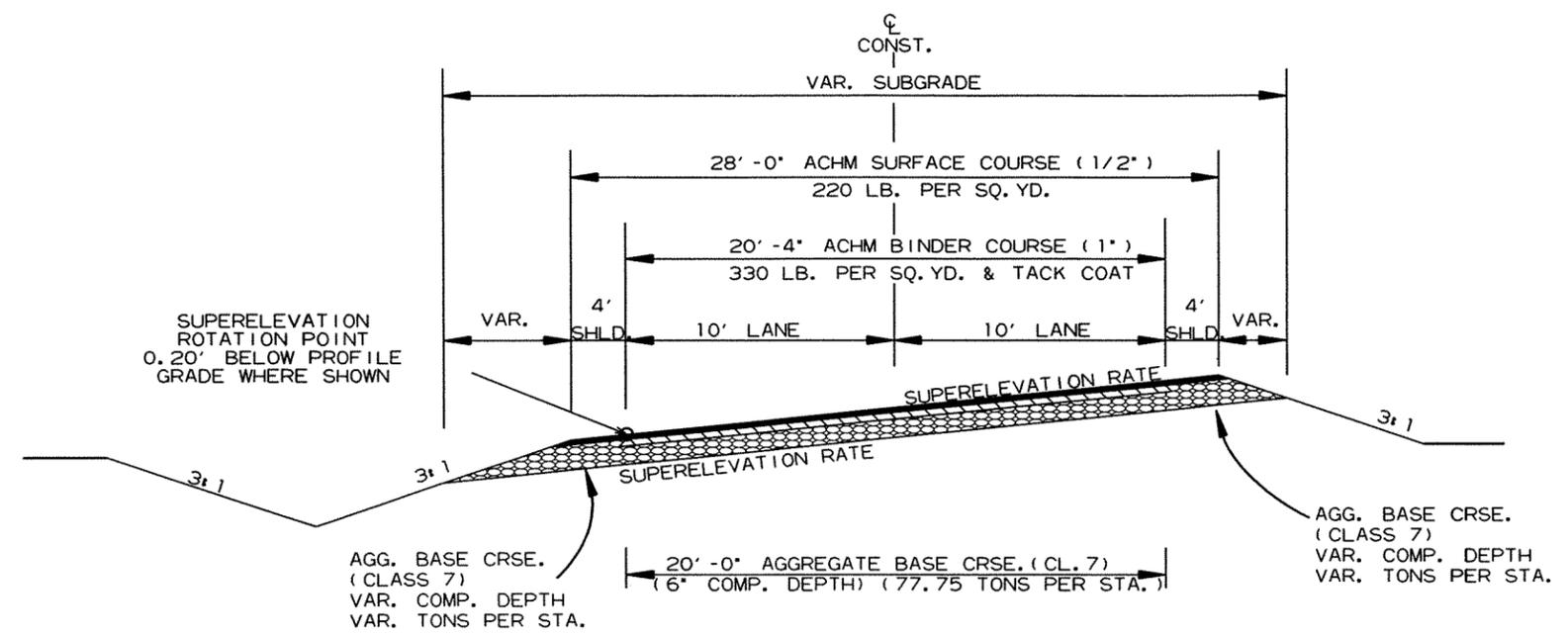
2 TYPICAL SECTIONS OF IMPROVEMENT



TYPICAL SECTION OF IMPROVEMENT - DETOUR RD.  
NORMAL CROWN  
STA. 0+00.00 TO STA. 4+58.00  
STA. 5+82.00 TO STA. 13+12.54

NOTES:  
REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

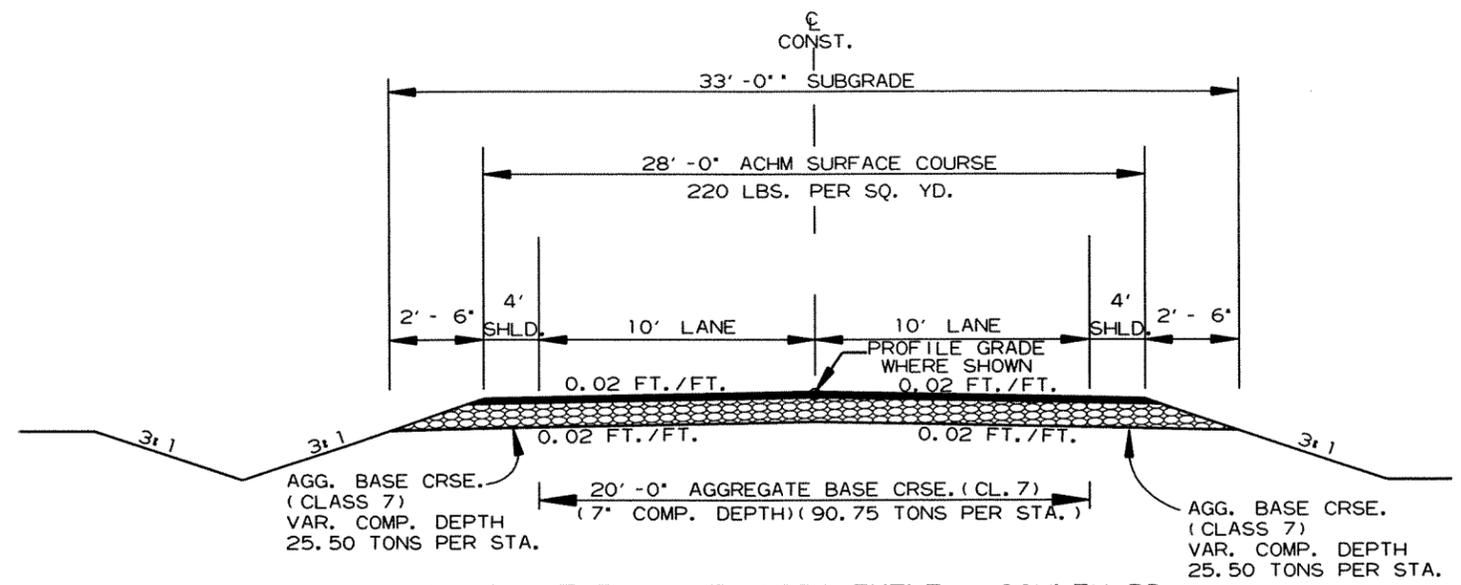
THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.



TYPICAL SECTION OF IMPROVEMENT - DETOUR RD.  
SUPERELEVATION

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② TYPICAL SECTIONS OF IMPROVEMENT

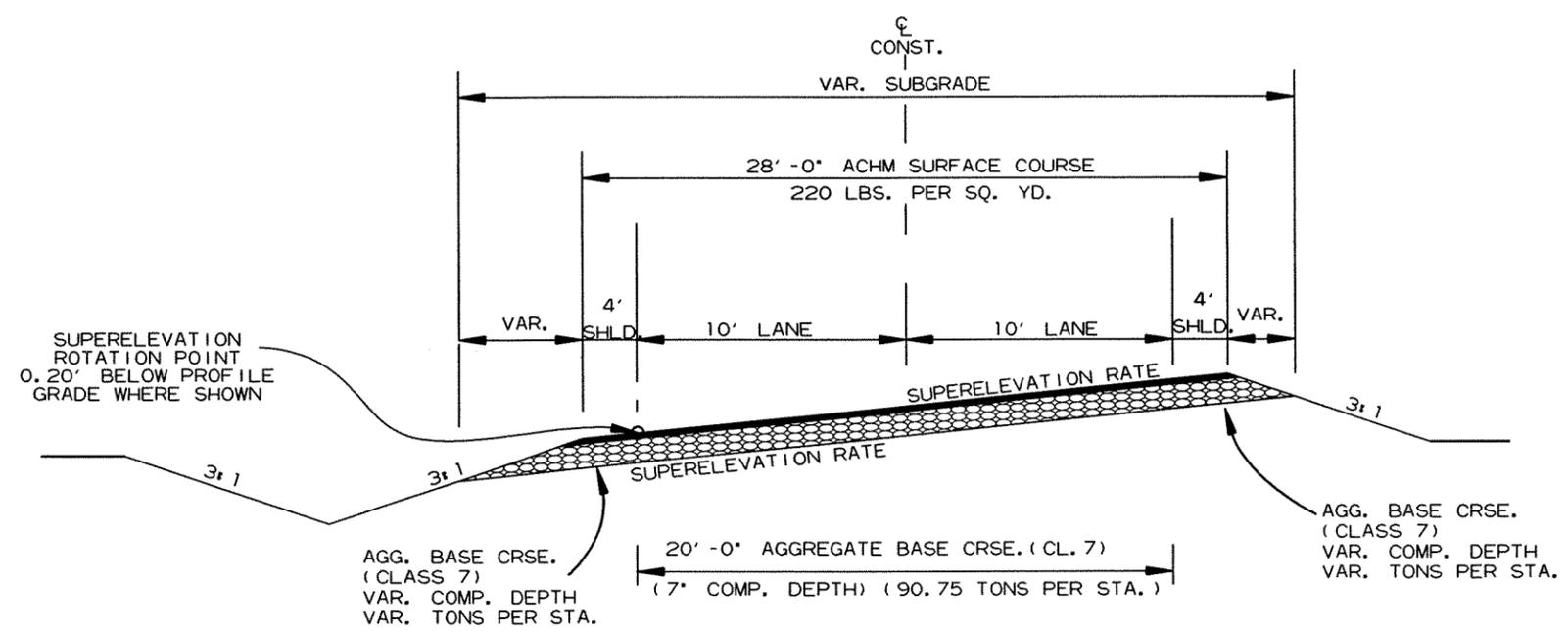


TYPICAL SECTION OF IMPROVEMENT - COUNTY RD.  
NORMAL CROWN

STA. 0+00.00 TO STA. 3+30.25

NOTES:  
REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.



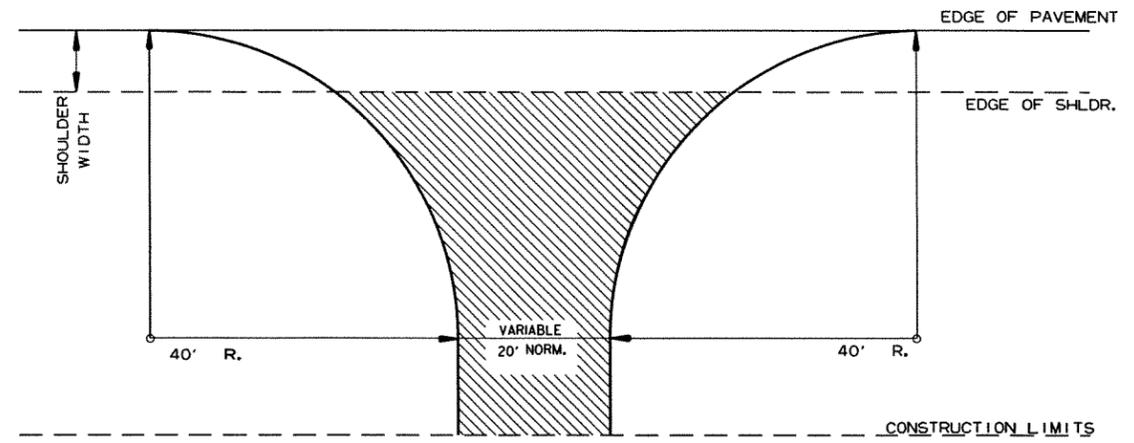
TYPICAL SECTION OF IMPROVEMENT - COUNTY RD.  
SUPERELEVATION

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090283		6	78

2 SPECIAL DETAILS

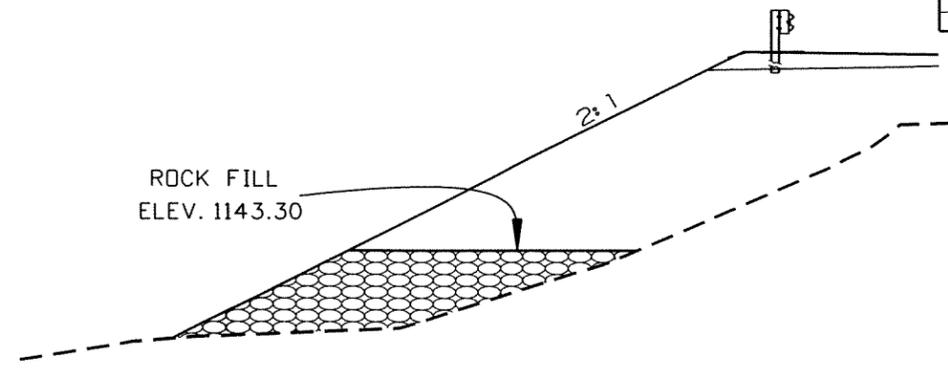


5/24/12

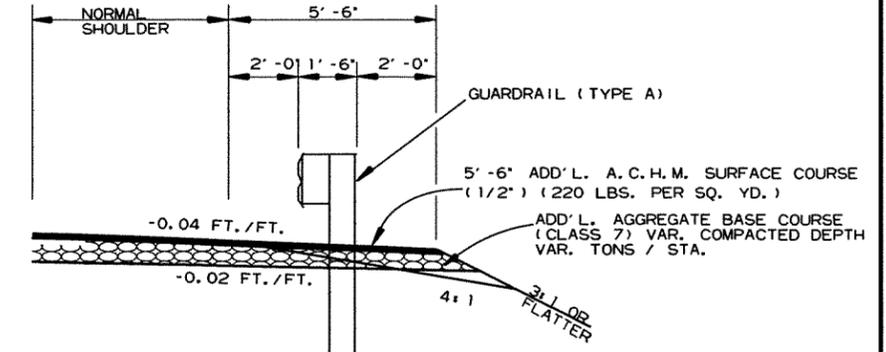


ASPHALT CONCRETE HOT MIX SURFACE COURSE (1 1/2") (220 LBS. PER SQ. YD.) AND AGGREGATE BASE COURSE (CLASS 7) (7" COMP. DEPTH)  
NOTE: REFER TO PLAN SHEETS FOR WIDTHS OF COUNTY ROADS.

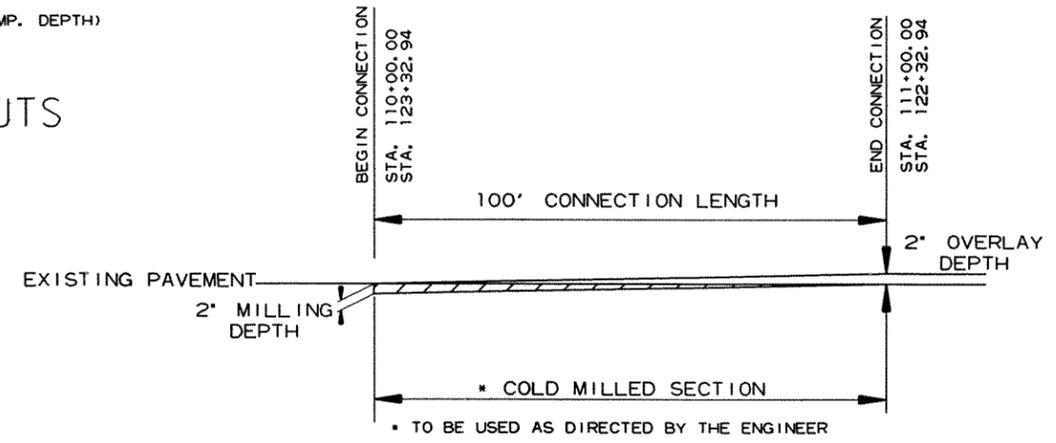
DETAIL FOR COUNTY ROAD TURNOUTS



DETAIL FOR ROCK FILL

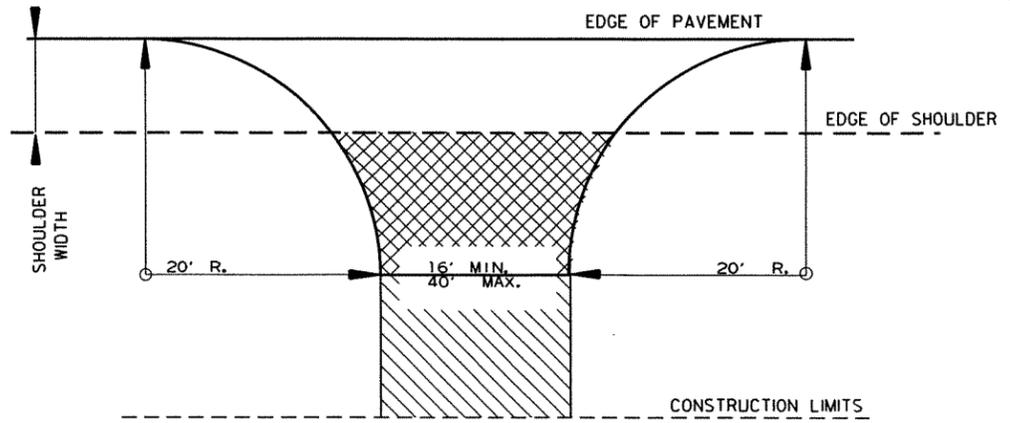


WIDENING FOR GUARDRAIL



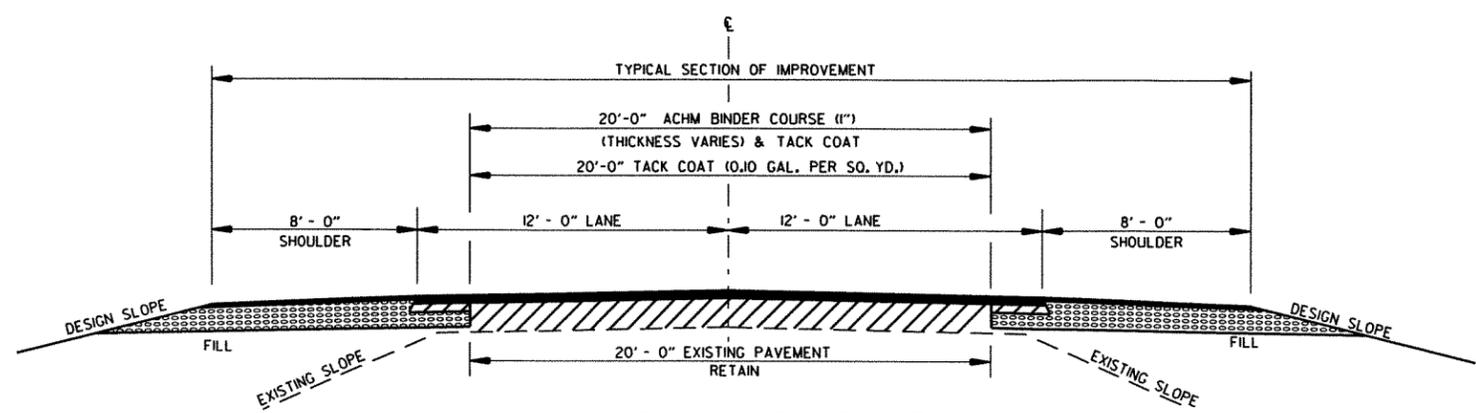
DETAIL SHOWING TAPER TO EXISTING PAVEMENT

NOTE: TURNOUTS AND PRIVATE DRIVES SHALL BE MODIFIED WHERE NECESSARY TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER.



ASPHALT CONCRETE HOT MIX SURFACE COURSE (1 1/2") (220 LBS. PER SQ. YD.) AGGREGATE BASE COURSE (CLASS 7) (7" COMP. DEPTH) IF ASPHALT DRIVE EXISTS.  
AGGREGATE BASE COURSE (CLASS 7) (9" COMP. DEPTH) OR CONFORM TO EXISTING DRIVEWAY.

DETAIL FOR DRIVEWAY TURNOUTS (COLLECTORS)

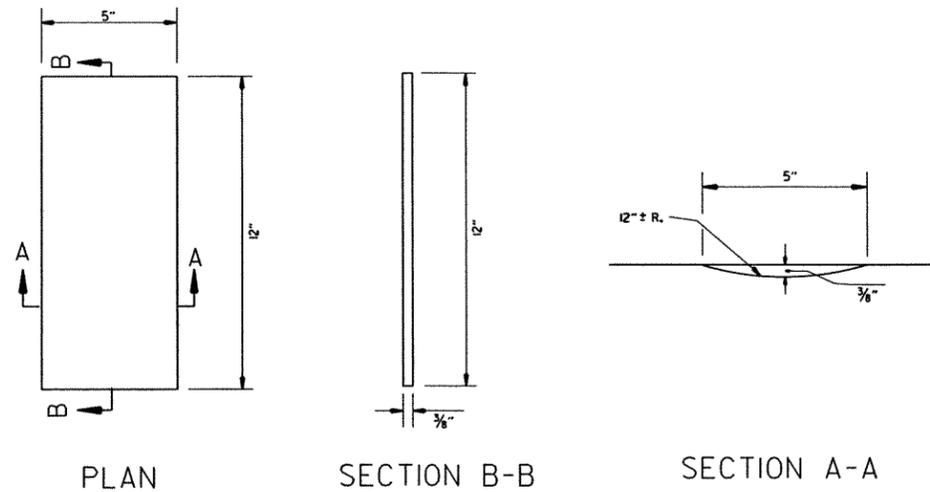
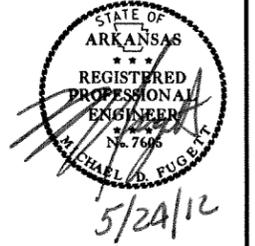


METHOD OF RAISING GRADE

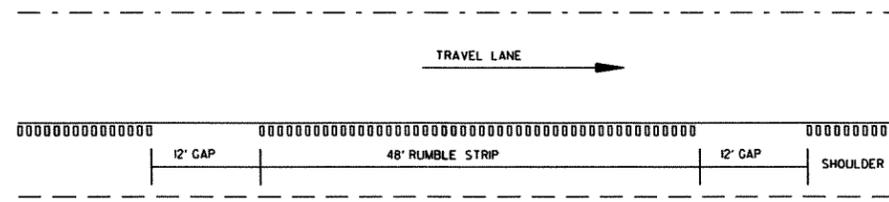
- NOTES:
- (1) THIS DETAIL TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.
  - (2) QUANTITIES FOR METHOD OF GRADE RAISE USING ASPHALT WERE CALCULATED ON THIS PROJECT AT LOCATIONS WHERE THE DISTANCE BETWEEN THE EXISTING ASPHALT ROADWAY AND THE PROPOSED SUBGRADE WAS ONE FOOT OR LESS.
  - (3) IN LOCATIONS WHERE THE DISTANCE BETWEEN THE PROPOSED SUBGRADE AND THE EXISTING ASPHALT ROADWAY IS MORE THAN ONE FOOT, SCARIFICATION OF THE EXISTING ASPHALT ROADWAY WILL BE REQUIRED AS STATED IN SECTION 210, SUBSECTION 210.09

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2 SPECIAL DETAILS

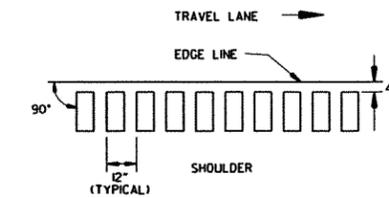


DETAILS OF RUMBLE STRIPS

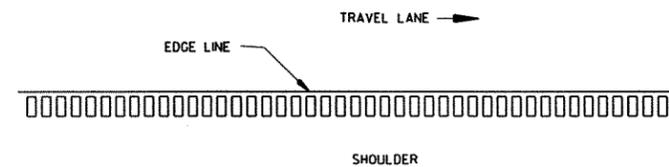
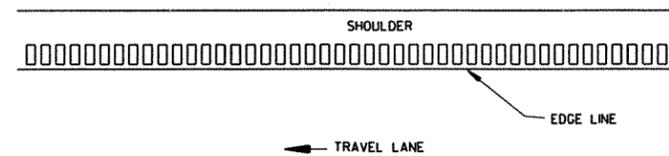


DETAIL FOR GAP PATTERN RUMBLE STRIP

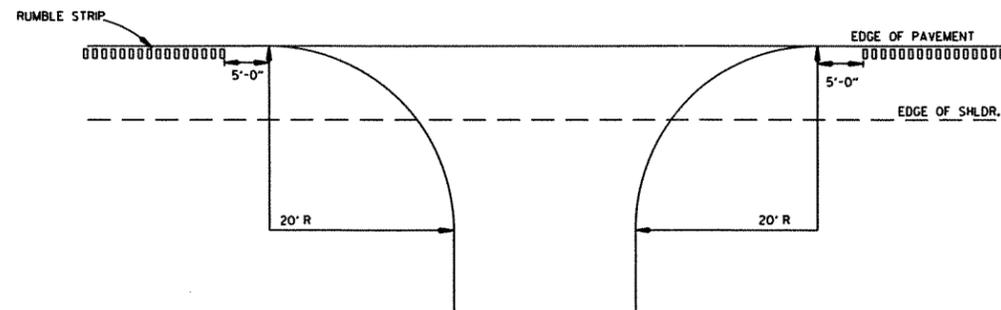
NOTE: GAP PATTERN SHALL BE ADJUSTED BY THE ENGINEER IN THE FIELD ALLOWING FOR DRIVEWAYS TO SERVE AS THE GAP.



LOCATION PLAN OF RUMBLE STRIPS LEFT OR RIGHT SHOULDER



PLAN VIEW



DETAIL FOR RUMBLE STRIP GAP AT DRIVEWAY TURNOUTS

GENERAL NOTES

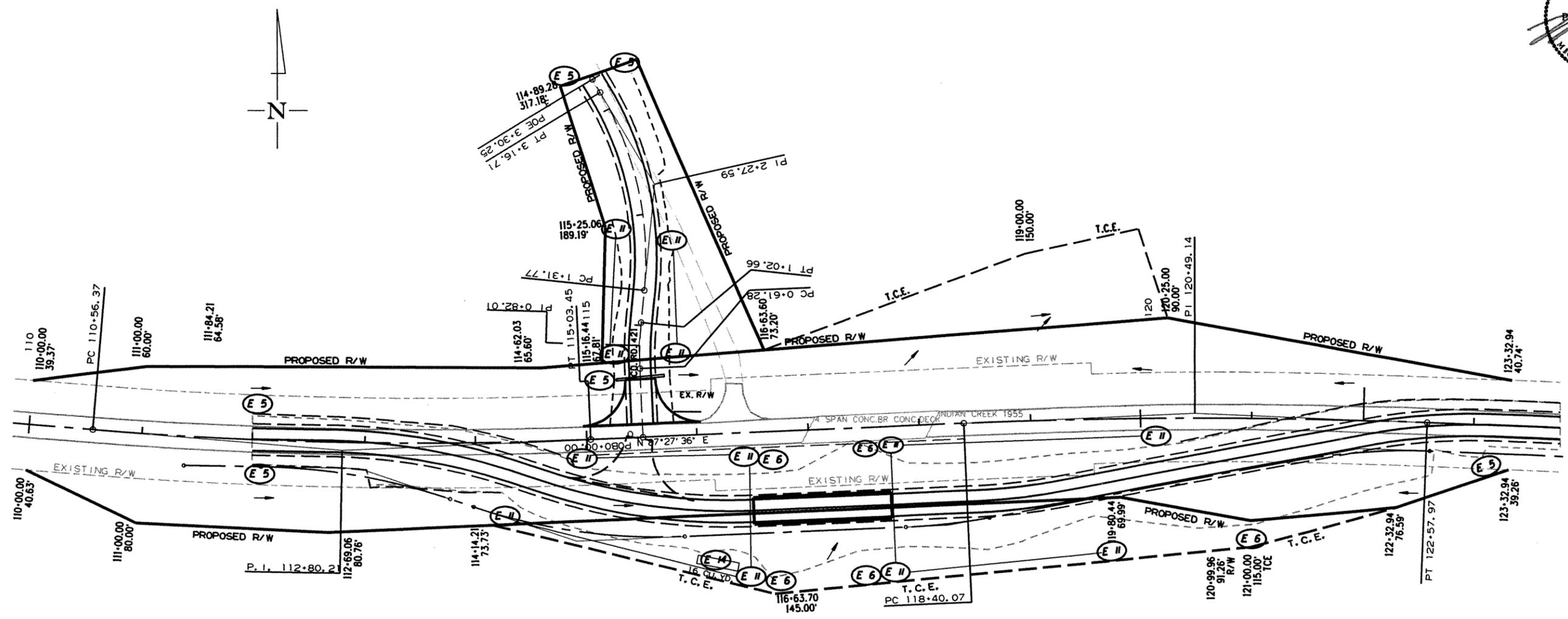
1. RUMBLE STRIPS SHALL NOT BE INSTALLED ON CURB SECTIONS, BRIDGE DECKS, APPROACH SLABS, INTERSECTING STREETS OR ROADWAYS, RESIDENTIAL OR COMMERCIAL DRIVEWAYS OR ACROSS TRANSVERSE JOINTS OF CONCRETE SHOULDERS.
2. RUMBLE STRIPS SHALL NOT BE INSTALLED ON A PAVED SHOULDER THAT IS USED AS A DECELERATION LANE FOR THE LENGTH DEEMED APPROPRIATE BY THE ENGINEER.
3. THE 4" OFFSET FROM THE EDGE LINE MAY BE INCREASED TO AVOID LONGITUDINAL JOINTS. IN ALL CASES, THE LATERAL DEVIATION FROM THE PLANNED OFFSET SHOULD BE KEPT TO A MINIMUM.
4. RUMBLE STRIPS SHALL BE MEASURED BY THE LINEAR FOOT LONGITUDINALLY ALONG THE SHOULDER. PAYMENT SHALL ONLY INCLUDE THAT PORTION OF THE SHOULDER ON WHICH RUMBLE STRIPS HAVE BEEN CONSTRUCTED. NO MEASUREMENT OR PAYMENT WILL BE MADE FOR GAPS, DRIVEWAYS, TURNOUTS, OR OTHER PUBLIC ROAD INTERSECTIONS WHERE RUMBLE STRIPS HAVE NOT BEEN CONSTRUCTED.
5. THE 3/8" DEPTH SHALL GENERALLY APPLY FOR THE ENTIRE 12" LENGTH. SOME VARIATION TO SUIT SHOULDER SLOPE BREAKS MAY BE NECESSARY.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090283		8	78

2 TEMPORARY EROSION CONTROL DETAILS



5/29/12



STA.	STA.	SIDE	SAND BAG DITCH CHECKS (E-5) (BAGS)	ROCK DITCH CHECKS (E-6) (CU. YD.)	SILT FENCE (E-11) (LIN. FT.)	SEDIMENT BASIN (E-14) (CU. YD.)
112+00		LT.	20			
112+00		RT.	20			
114+45	116+45	RT.			275	
114+80	116+45	RT.			175	
114+90		LT.	20			
115+20	115+20	LT.			130	
115+35		LT.	20			
115+80	115+80	LT.			105	
116+23		RT.				16
116+65		RT.		5		
116+75		RT.		5		
117+50		RT.		10		
117+75	118+70	RT.			250	
117+75	120+15	RT.			265	
121+00		RT.		5		
123+00		RT.	20			

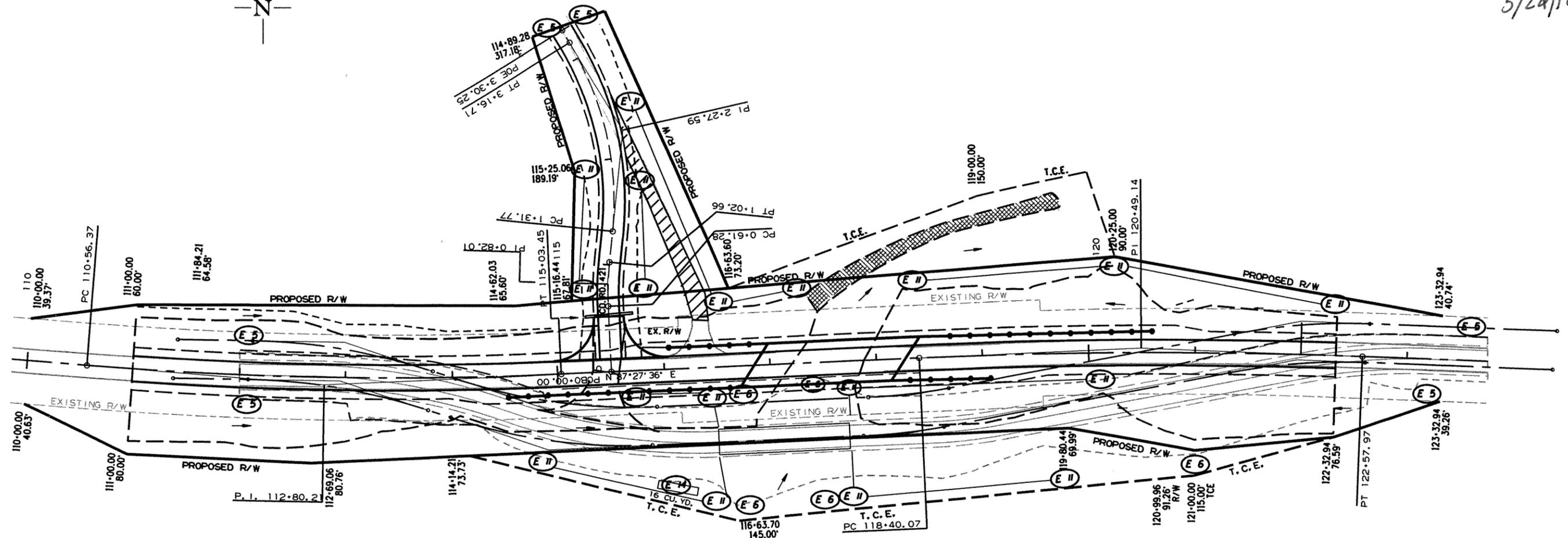
REVISION BOX

DATE OF REVISION	REVISION

STAGE I  
TEMPORARY EROSION CONTROL DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS	
				6	ARK.				
						JOB NO.	090283	9	78

2 TEMPORARY EROSION CONTROL DETAILS



STA.	STA.	SIDE	SAND BAG DITCH CHECKS (E-5) (BAGS)	ROCK DITCH CHECKS (E-6) (CU. YD.)	SILT FENCE (E-11) (LIN. FT.)	SEDIMENT BASIN (E-14) (CU. YD.)
112+00		LT.	20			
112+00		RT.	20			
114+45	116+45	RT.			275	
114+80	116+45	RT.			175	
114+90		LT.	20			
115+20	115+20	LT.			130	
115+35		LT.	20			
115+80	115+80	LT.			105	
115+90	116+60	LT.			210	
116+23		RT.				16
116+60	117+40	LT.			95	
116+65		RT.		5		
116+75		RT.		5		
117+50		RT.		10		
117+75	118+70	RT.			250	
117+75	120+15	RT.			265	
118+35	123+35	LT.			410	
121+00		RT.		5		
123+00		RT.	20			

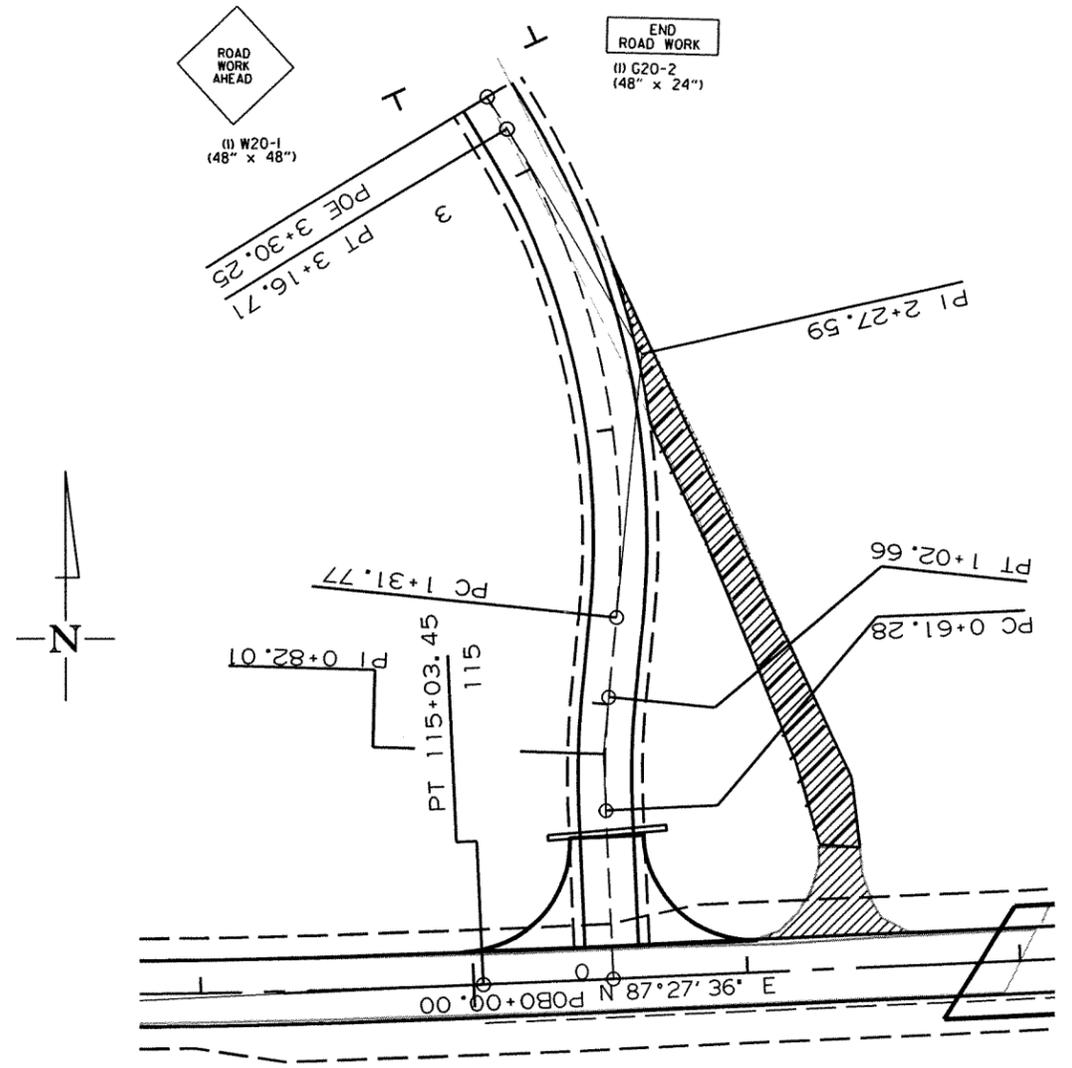
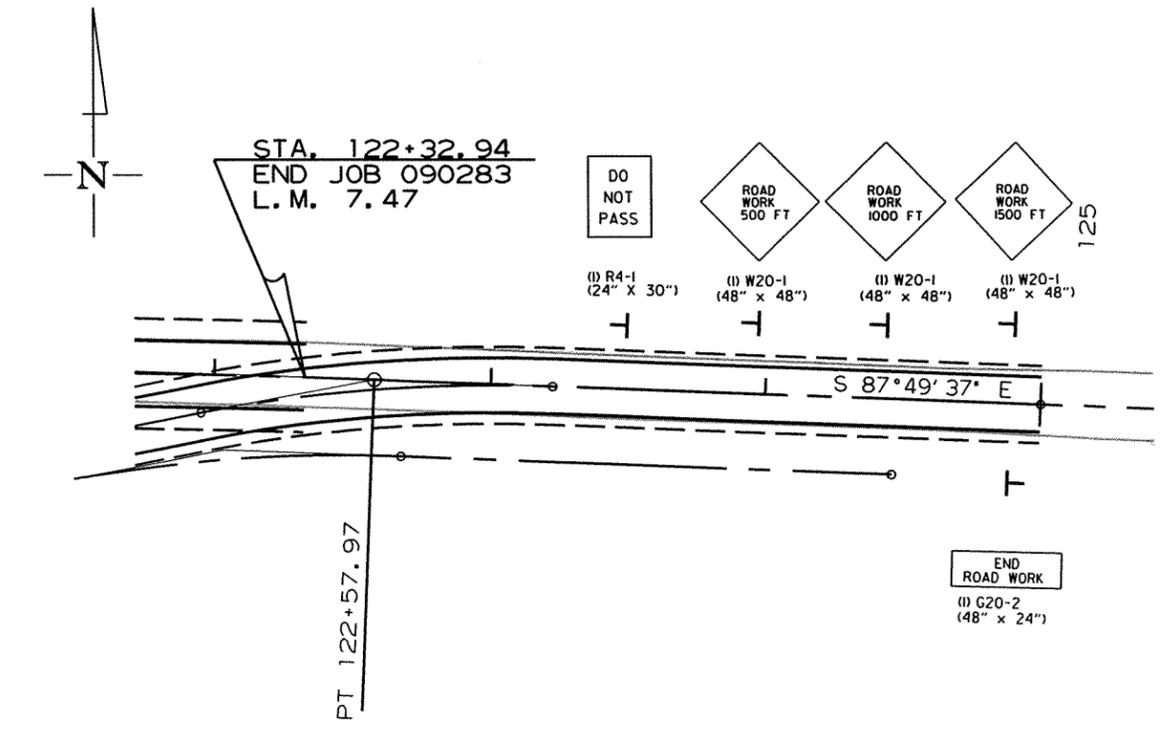
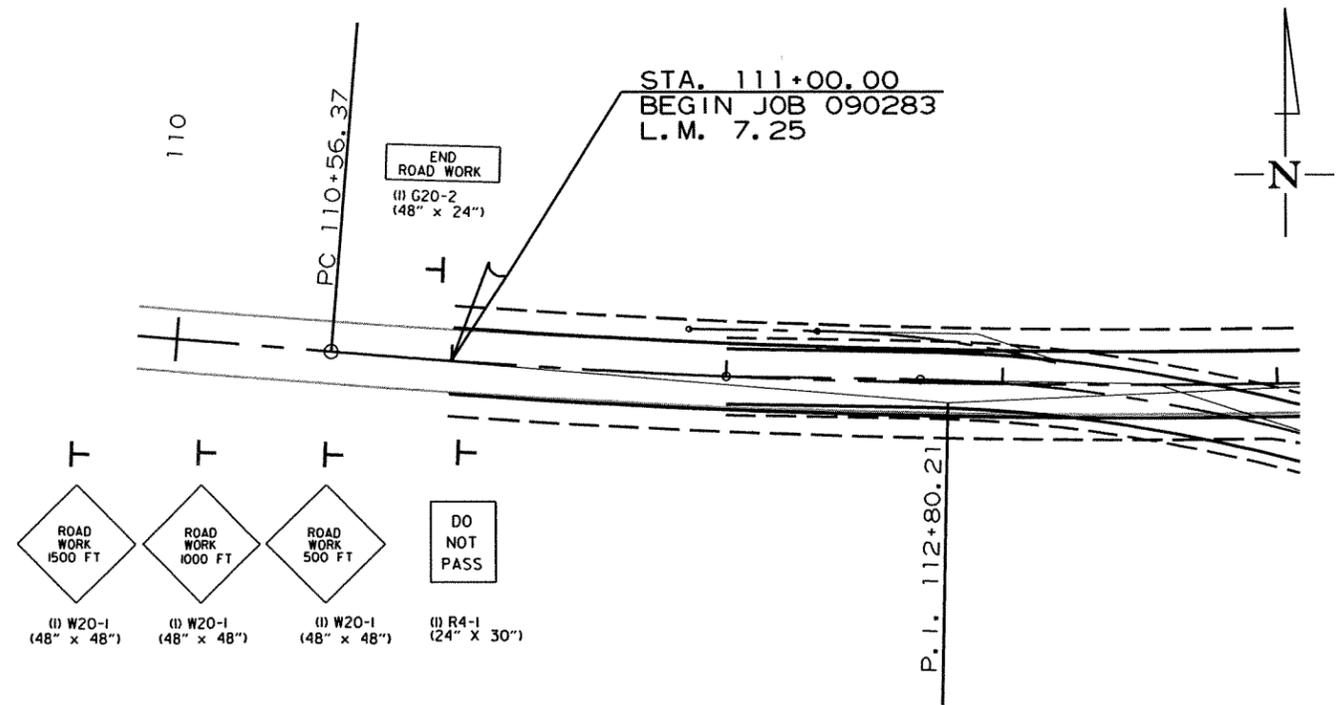
REVISION BOX

DATE OF REVISION	REVISION

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090283		10	78

② MAINTENANCE OF TRAFFIC DETAILS

STATE OF ARKANSAS  
 REGISTERED PROFESSIONAL ENGINEER  
 No. 7605  
 MICHAEL D. FUGETT  
 5/24/12



ADVANCE WARNING SIGNS  
 MAINTENANCE OF TRAFFIC DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO.						090283	11	78

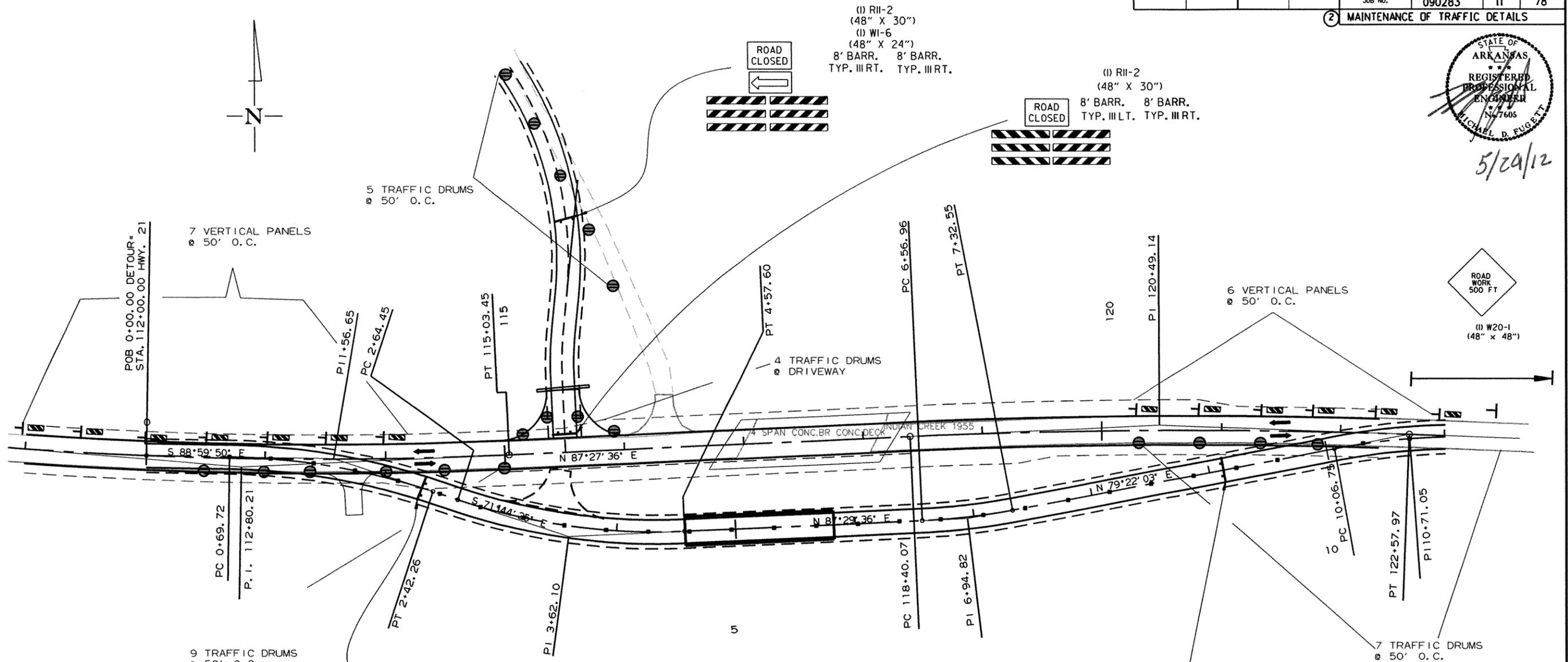
② MAINTENANCE OF TRAFFIC DETAILS



5/29/12



(1) W20-1  
(48" x 48")



9 TRAFFIC DRUMS  
@ 50' O.C.



(1) R11-2  
(48" X 30")  
(1) W1-6  
(48" X 24")  
8' BARR. 8' BARR.  
TYP. III RT. TYP. III RT.

SEQUENCING:

- STAGE 1: MAINTAIN TRAFFIC ON EXISTING ROADWAY. CONSTRUCT DETOUR AND COUNTY ROAD CONNECTION.
- STAGE 2: SHIFT TRAFFIC TO DETOUR ALIGNMENT AND SHIFT COUNTY RD. TRAFFIC TO NEW ALIGNMENT, OBITERATE OLD COUNTY ROAD. REMOVE EXISTING BRIDGE AND CONSTRUCT NEW BRIDGE. PERFORM FINAL SURFACE COURSE AND STRIPING.
- STAGE 3: SHIFT TRAFFIC TO CONSTRUCTION ALIGNMENT AND REMOVE DETOUR.

CONSTRUCTION PAVEMENT MARKINGS

- LT. & RT. LANE EDGES = 2624 LIN. FT.
- DBL. CENTERLINE = 2624 LIN. FT.
- DBL. CENTERLINE NO PASSING ZONE = 4000 LIN. FT.
- RAISED PAVEMENT MARKERS (TYPE 11) = 33 EACH



(1) R11-2  
(48" X 30")  
(1) W1-6  
(48" X 24")  
8' BARR. 8' BARR.  
TYP. III LT. TYP. III LT.

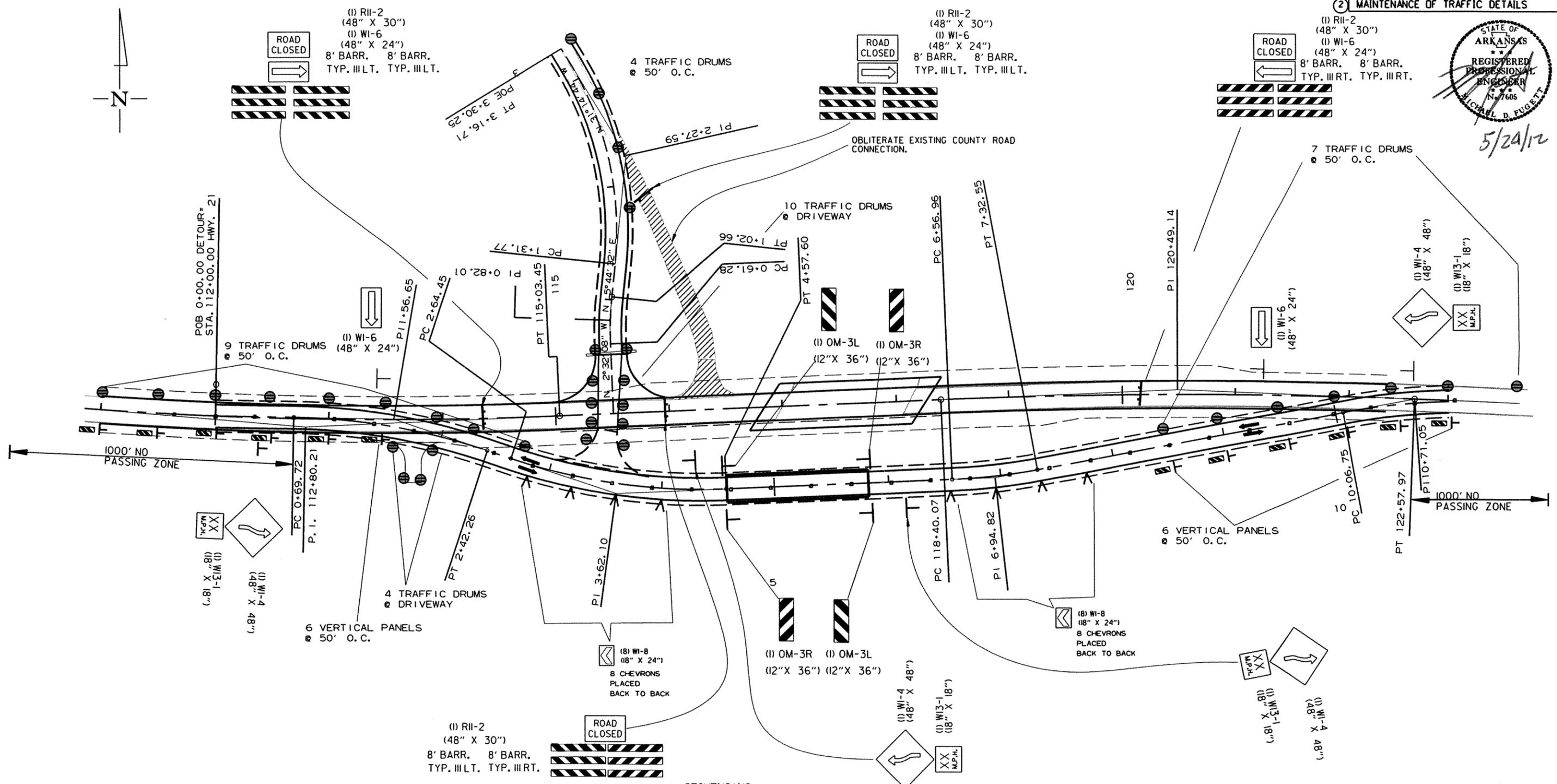
STAGE I  
MAINTENANCE OF TRAFFIC DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		12	78
				JOB NO.		090283	12	78

② MAINTENANCE OF TRAFFIC DETAILS



5/24/12



SEQUENCING:

STAGE 2: SHIFT TRAFFIC TO DETOUR ALIGNMENT AND SHIFT COUNTY RD. TRAFFIC TO NEW ALIGNMENT, OBLITERATE OLD COUNTY ROAD. REMOVE EXISTING BRIDGE AND CONSTRUCT NEW BRIDGE. PERFORM FINAL SURFACE COURSE AND STRIPING.

STAGE 3: SHIFT TRAFFIC TO CONSTRUCTION ALIGNMENT AND REMOVE DETOUR.

CONSTRUCTION PAVEMENT MARKINGS

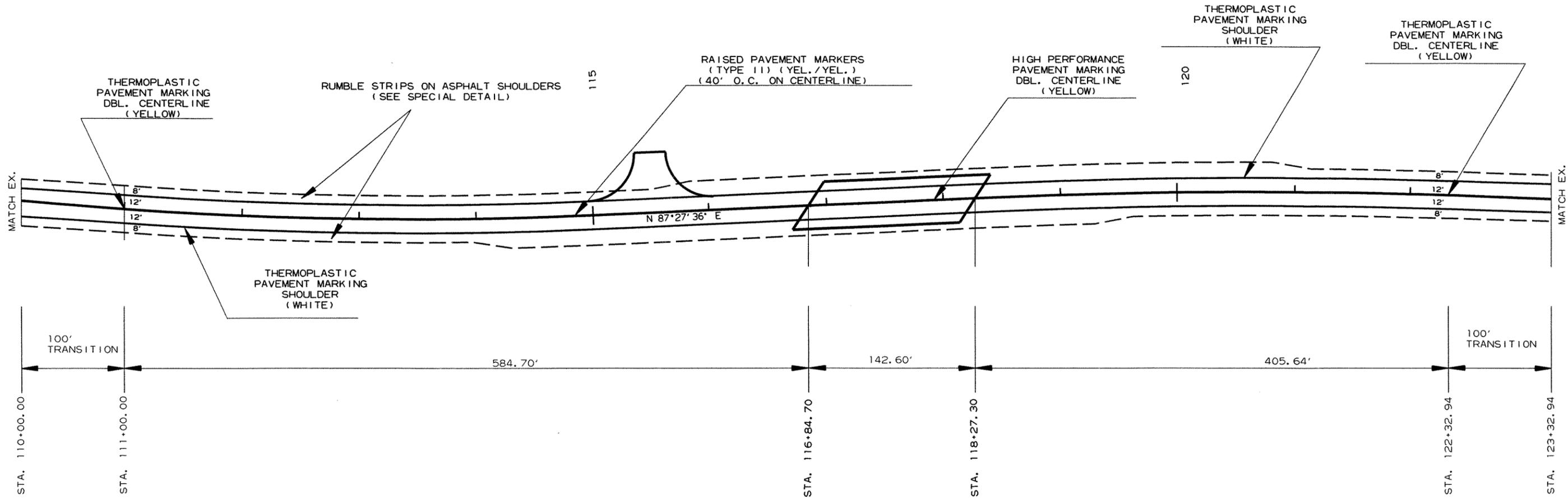
LT. & RT. LANE EDGES = 2624 LIN. FT.  
 DBL. CENTERLINE = 2624 LIN. FT.  
 DBL. CENTERLINE NO PASSING ZONE = 4000 LIN. FT.

RAISED PAVEMENT MARKERS (TYPE 11) = 33 EACH

STAGE 2  
 MAINTENANCE OF TRAFFIC DETAILS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090283		13	78

2 PERMANENT PAVEMENT MARKING DETAILS



FINAL STRIPING

- THERMOPLASTIC PAVEMENT MARKINGS:
  - RT. AND LT. EDGE LINES (WHITE) = 2625'
  - DBL. CENTERLINE (YELLOW) = 2380'
- HIGH PERFORMANCE PAVEMENT MARKING
  - DBL. CENTERLINE YELLOW = 286'
- RAISED PAVEMENT MARKERS:
  - TYPE 11 (YEL./YEL.) 40' O.C. ON CENTERLINE = 33 EACH

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090283		14	78

2 QUANTITIES



ADVANCE WARNING SIGNS, DEVICES AND PERMANENT PAVEMENT MARKINGS

SIGN NUMBER	DESCRIPTION	SIGN SIZE	STAGE 1	STAGE 2	MAXIMUM REQUIRED	TOTAL SIGNS REQUIRED		VERTICAL PANELS EACH	TRAFFIC DRUMS EACH	BARRICADE (TYPE III)		CONSTRUCTION PAVEMENT MARKINGS LIN. FT.	RAISED PAVEMENT MARKERS (TYPE II) EACH	THERMOPLASTIC PAVEMENT MARKING (4")		HIGH PERFORMANCE PAVEMENT MARKING (4") YELLOW LIN. FT.	
						NO.	SQ. FT.			LT. LIN. FT.	RT. LIN. FT.			WHITE LIN. FT.	YELLOW LIN. FT.		
W20-1	ROAD WORK 1500 FT.	48" X 48"	2	2	2	2	32										
W20-1	ROAD WORK 1000 FT.	48" X 48"	2	2	2	2	32										
W20-1	ROAD WORK 500 FT.	48" X 48"	2	2	2	2	32										
W20-1	ROAD WORK AHEAD	48" X 48"	1	1	1	1	16										
W1-4aL	REVERSE CURVE	48" X 48"		2	2	2	32										
W1-4aR	REVERSE CURVE	48" X 48"		2	2	2	32										
W13-1	SPEED ADVISORY	18" X 18"		2	2	2	5										
W1-6	ARROWS	48" X 24"	3	5	5	5	40										
W1-8	CHEVRONS	18" X 24"		16	16	16	48										
R4-1	DO NOT PASS	24" X 30"	2	2	2	2	10										
R11-2	ROAD CLOSED	48" X 30"	4	4	4	4	40										
G20-2	END ROAD WORK	48" X 24"	3	3	3	3	24										
OM-3R	OBJECT MARKER	12" X 36"	2	2	2	2	6										
OM-3L	OBJECT MARKER	12" X 36"	2	2	2	2	6										
	VERTICAL PANELS		13	12	13			13									
	TRAFFIC DRUMS		25	33	33				33								
	TYPE III BARRICADE -LT. (8')		3	5	5					40							
	TYPE III BARRICADE -RT. (8')		5	3	5						40						
	CONSTRUCTION PAVEMENT MARKINGS		9248		9248						9248						
	RAISED PAVEMENT MARKERS (TYPE II)		33	33	66							66					
	THERMOPLASTIC PAVEMENT MARKING WHITE (4")			2625									2625				
	THERMOPLASTIC PAVEMENT MARKING YELLOW (4")			2380										2380			
	HIGH PERFORMANCE PAVEMENT MARKING YELLOW (4")			286												286	
TOTALS							355	13	33	40	40	9248	66	2625	2380		286

NOTE: THIS IS A HIGH VOLUME ROAD AS DEFINED IN SECTION 604.03 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2003.

RUMBLE STRIPS IN ASPHALT SHOULDERS

LOCATION	RUMBLE STRIPS IN ASPHALT SHOULDERS
	LIN. FT.
ENTIRE PROJECT - IF AND WHERE DIRECTED BY THE ENGINEER	1879
TOTAL	1879

NOTE: QUANTITIES ESTIMATED. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

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				6	ARK.			
						JOB NO.	090283	15 78

② QUANTITIES



**CLEARING AND GRUBBING**

STATION	STATION	CLEARING STATION	GRUBBING STATION
111+00	123+00	12	12
TOTALS		12	12

**BENCH MARKS**

STATION	LOCATION	BENCH MARKS EACH
116+84.70	BRIDGE END	1

SHOWN FOR INFORMATIONAL PURPOSES ONLY. BENCH MARKS TO BE FURNISHED, PLACED AND RECORDED BY STATE FORCES.

**SOIL LOG**

STATION	LOCATION	DEPTH	LIQUID LIMIT	PLASTICITY INDEX	AASHTO SOIL CLASS	COLOR
		FEET				
113+00	5' RT. OF CENTER	0 - 2.7 Z	34	21	A-6(8)	RD/BR
113+00	25' RT. OF CENTER	0 - 2.1 Z	44	23	A-7-6(7)	RD/BR
122+00	5' LT. OF CENTER	0 - 5	41	28	A-7-6(16)	RED
122+00	22' LT. OF CENTER	0 - 5	88	67	A-7-6(39)(0)	RED

NOTE: SOIL CHARACTERISTICS TABULATED ABOVE ARE REPRESENTATIVE AT THE LOCATION OF THE SAMPLE, AND FROM SURFACE INDICATIONS ARE TYPICAL FOR THE LIMITS SHOWN. THESE DATA ARE SHOWN FOR INFORMATION ONLY. THE STATE WILL NOT BE RESPONSIBLE FOR VARIATIONS IN THE SOIL CHARACTERISTICS AND/OR EXTENT OF THE SAME DIFFERING FROM THE ABOVE TABULATIONS.

**COLD MILLING ASPHALT PAVEMENT**

STATION	STATION	DESCRIPTION	LENGTH	WIDTH	COLD MILLING ASPHALT PAVEMENT
			LIN. FT.		SQ. YD.
110+00	111+00	100' TRANSITION	100	20	222
122+33	123+33	100' TRANSITION	100	20	222
TOTAL					444

NOTE: QUANTITY ESTIMATED. TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

**4" PIPE UNDERDRAINS**

LOCATION	4" PIPE UNDERDRAINS	UNDERDRAIN OUTLET PROTECTORS
		EACH
		LIN. FT.
ENTIRE PROJECT - IF AND WHERE DIRECTED BY THE ENGINEER	1000	8
TOTALS	1000	8

NOTE: QUANTITIES ESTIMATED. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

**REMOVAL & DISPOSAL OF FENCE**

STATION	STATION	SIDE	REMOVAL AND DISPOSAL OF FENCE
			LIN. FT.
110+00	116+18	LT.	905
110+13	116+15	RT.	760
115+35	117+65	LT.	410
117+20	123+32	RT.	665
118+20	123+32	LT.	520
TOTAL			3260

**REMOVAL & DISPOSAL OF GUARDRAIL**

STATION	STATION	SIDE	REMOVAL AND DISPOSAL OF GUARDRAIL
			LIN. FT.
114+90	116+93	RT.	203
116+56	117+07	LT.	51
118+05	118+82	RT.	77
118+18	120+23	LT.	205
TOTAL			536

**ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC**

LOCATION	ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC	TACK COAT
		GALLON
		TON
ENTIRE PROJECT - IF AND WHERE DIRECTED BY THE ENGINEER	25	50
TOTALS	25	50

NOTE: QUANTITIES ESTIMATED. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

**ACHM PATCHING OF EXISTING ROADWAY**

LOCATION	ACHM PATCHING OF EXISTING ROADWAY	TACK COAT
		GALLON
		TON
ENTIRE PROJECT - IF AND WHERE DIRECTED BY THE ENGINEER	25	50
TOTALS	25	50

NOTE: QUANTITIES ESTIMATED. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

**FENCING ITEMS**

STATION	STATION	SIDE	WIRE FENCE		GATES 16'
			(TYPE D)	(TYPE D-1)	
			LIN. FT.		
110+00	115+50	LT.	510		
110+00	116+80	RT.		690	
113+70		RT.			1
114+89	115+50	LT.	255		
115+35	117+65	LT.	410		
115+60	116+63	LT.	285		
116+34	116+43	RT.	65		
117+20	117+52	RT.	80		
117+52	123+32	RT.		585	
116+63	117+37	LT.	90		
118+27	123+32	LT.	505		
TOTALS			2200	1275	1

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				JOB NO.	090283		16	78

② QUANTITIES



**EROSION CONTROL ITEMS - PERMANENT**

STATION	STATION	LOCATION	SEEDING	LIME	MULCH COVER	WATER	SECOND SEEDING APPLICATION
			ACRE	TON	ACRE	M. GAL.	ACRE
ENTIRE PROJECT		MAIN LANES	0.99	2	0.99	101.0	0.99
ENTIRE PROJECT		DETOUR	0.75	2	0.75	76.5	0.75
ENTIRE PROJECT		COUNTY RD.	0.09	0	0.09	9.2	0.09
<b>TOTALS</b>			<b>1.83</b>	<b>4</b>	<b>1.83</b>	<b>186.7</b>	<b>1.83</b>

BASIS OF ESTIMATE:  
 LIME ..... 2 TONS PER ACRE SEEDING;  
 WATER ..... 102.0 M.GAL. PER ACRE SEEDING  
 \*QUANTITIES ARE ESTIMATED. TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

**APPROACH GUTTERS**

STATION	STATION	SIDE	APPROACH GUTTERS (TYPE B) W = 8' - 0" CU. YD.	REINFORCING STEEL - RDWY. (GRADE 60) POUNDS
116+43.70	116+70.70	RT.	6.75	590
116+71.70	116+98.70	LT.	6.75	590
118+13.30	118+40.30	RT.	6.75	590
118+41.30	118+68.30	LT.	6.75	590
<b>TOTALS</b>			<b>27.00</b>	<b>2360</b>

**EROSION CONTROL ITEMS - TEMPORARY**

LOCATION	SAND BAG DITCH CHECKS (E-5)	ROCK DITCH CHECKS (E-6)	SILT FENCE (E-11)	SEDIMENT BASIN (E-14)	OBLITERATION OF SEDIMENT BASIN	*SEDIMENT REMOVAL AND DISPOSAL	TEMPORARY SEEDING	MULCH COVER	WATER
	BAG	CU. YD.	LIN. FT.	CU. YD.	CU. YD.	CU. YD.	ACRE	ACRE	M.GAL.
ENTIRE PROJECT - STAGE 1	220	25	1200	16	16	16	0.84	0.84	17.1
ENTIRE PROJECT - STAGE 2	220	25	1915	16	16	16	0.99	0.99	20.2
<b>TOTALS</b>									

\*QUANTITY ESTIMATED. TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.  
 BASIS OF ESTIMATE:  
 WATER ..... 20.4 M.G. / ACRE OF TEMPORARY SEEDING  
 SAND BAG DITCH CHECKS ..... 20 BAGS / LOCATION  
 NOTE: TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION OF U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

**GUARDRAIL**

STATION	STATION	SIDE	GUARDRAIL (TYPE A)	TERMINAL ANCHOR POSTS (TYPE 1)	THRE BEAM GUARDRAIL TERMINAL
			LIN. FT.		
114+40.55	116+40.55	RT.	200	1	1
115+93.55	116+68.55	LT.	75	1	1
118+43.45	119+18.45	RT.	75	1	1
118+71.45	120+71.45	LT.	200	1	1
<b>TOTALS</b>			<b>550</b>	<b>4</b>	<b>4</b>

**ADDITIONAL BASE AND SURFACING - DRIVEWAYS**

STATION	SIDE	LOCATION	DESCRIPTION	WIDTH	TURNOUT AREA	TOTAL DRIVEWAY AREA	AGGREGATE BASE COURSE (CLASS 7)	ACHM SURFACE COURSE (1/2") (220 LB./SQ. YD.)	24" SIDE DRAIN	18" TEMPORARY PIPE CULVERT
				LIN. FT.	SQ. YD.	SQ. YD.	TON	TON	LIN. FT.	LIN. FT.
113+70	RT.	MAIN LANES	PRIVATE DRIVE-INSTALL 24" SIDE DRAIN	16	55	55	22	6	28	
115+50	LT.	MAIN LANES	COUNTY RD. TURNOUT- INSTALL 24" SIDE DRAIN	20	64	64	26	7	44	
115+50	RT.	ENTIRE PROJECT	TEMPORARY COUNTY RD. CONNECTION				60			46
			TEMPORARY DRIVE				20			
<b>TOTALS</b>							<b>128</b>	<b>13</b>	<b>72</b>	<b>46</b>

BASIS OF ESTIMATE:  
 MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2") ..... 94.4% ..... ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1/2") ..... 5.6%  
 Nmax= 115 GYRATIONS  
 UNLESS OTHERWISE NOTED, ALL METAL PIPES ARE TO HAVE A TYPE 2 BEDDING.

**SELECTED PIPE BEDDING**

LOCATION	SELECTED PIPE BEDDING
	CU. YD.
ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.	6
<b>TOTAL</b>	<b>6</b>

NOTE: QUANTITY ARE ESTIMATED. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

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				6	ARK.				
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**DUMPED RIPRAP AND FILTER BLANKET**

STATION	STATION	LOCATION	DUMPED RIPRAP	FILTER BLANKET
			CU. YD.	SQ. YD.
ENTIRE	PROJECT	CHANNEL SLOPE PROTECTION	260	520
ENTIRE	PROJECT	TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER	50	100
TOTALS			310	620

**QUANTITIES**



5/24/12

**CONCRETE DITCH PAVING**

STATION	STATION	SIDE	WIDTH	CONCRETE DITCH PAVING (TYPE B)	SOLID SODDING	WATER
			FEET	SQ. YD.	SQ. YD.	M. GAL.
115+00	116+23	RT.	4	55	55	0.7
120+24	122+32	RT.	4	92	92	1.2
TOTALS				147	147	1.9

BASIS OF ESTIMATE: WATER: 12.6 GAL. PER SQ. YD. SOLID SODDING.

**EARTHWORK**

STATION	STATION	LOCATION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT	ROCK FILL	* SOIL STABILIZATION
			CU. YD.	CU. YD.	CU. YD.	TON
ENTIRE	PROJECT	MAIN LANES	2241	8513	355	50
ENTIRE	PROJECT	DETOUR CONSTRUCTION	3307	5150		
ENTIRE	PROJECT	DETOUR REMOVAL	4686	1334		
ENTIRE	PROJECT	CHANNEL EXCAVATION - BRIDGE	420			
ENTIRE	PROJECT	CHANNEL EXCAVATION - ROADWAY	354			
ENTIRE	PROJECT	DRIVEWAYS		30		
ENTIRE	PROJECT	COUNTY ROAD	8	428		
ENTIRE	PROJECT	TEMPORARY DRIVES		20		
TOTALS			11016	15475	355	50

\* NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS. EARTHWORK QUANTITIES TO BE PAID AS PLAN QUANTITY.

**REMOVAL AND DISPOSAL OF PIPE CULVERTS**

STATION	DESCRIPTION	SIDE	PIPE CULVERTS
			EACH
114+00	12" X 18" X 21' ARCH CM PIPE CULVERT	RT.	1
116+35	24" X 29' CM PIPE CULVERT	LT.	1
TOTAL			2

**BASE COURSE AND SURFACING**

STATION	STATION	DESCRIPTION	LENGTH	AGGREGATE BASE COURSE (CLASS 7)		TACK COAT				ACHM BINDER COURSE (1") (330 LBS. PER SQ. YD.)				ACHM SURFACE COURSE (1/2") (220 LBS. PER SQ. YD.)			
				TONS PER STATION	TON	AVERAGE WIDTH LIN. FT.	SQ. YD.	GAL. PER SQ. YD.	GALLON	AVERAGE WIDTH FT.	SQ. YD.	LBS. PER SQ. YD.	TON	AVERAGE WIDTH FT.	SQ. YD.	LBS. PER SQ. YD.	TON
110+00.00	111+00.00	MAIN LANES CONNECTION	100.00	133.00	133									24.00	267	220	30
111+00.00	116+84.70	MAIN LANES	584.70	226.25	1323	48.75	3167	0.03	95	24.50	1592	330	263	64.25	4174	220	460
118+27.30	122+32.94	MAIN LANES	405.64	226.25	918	48.75	2197	0.03	66	24.50	1104	330	183	64.25	2896	220	319
122+84.94	123+84.94	MAIN LANES CONNECTION	100.00	133.00	133									24.00	267	220	30
113+97.55	114+30.55	MAIN LANES - ADD'L - GUARDRAIL WIDENING TAPER RT.	33.00	12.75	5									2.75	10	220	2
114+30.55	116+70.70	MAIN LANES - ADD'L - GUARDRAIL WIDENING RT.	240.15	25.50	62									5.50	147	220	17
115+50.55	115+83.55	MAIN LANES - ADD'L - GUARDRAIL WIDENING TAPER LT.	33.00	12.75	5									2.75	10	220	2
115+83.55	116+98.70	MAIN LANES - ADD'L - GUARDRAIL WIDENING LT.	115.15	25.50	30									5.50	70	220	8
118+13.30	119+28.45	MAIN LANES - ADD'L - GUARDRAIL WIDENING RT.	115.15	25.50	30									5.50	70	220	8
119+28.45	119+61.45	MAIN LANES - ADD'L - GUARDRAIL WIDENING TAPER RT.	33.00	12.75	5									2.75	10	220	2
118+41.30	120+81.45	MAIN LANES - ADD'L - GUARDRAIL WIDENING LT.	240.15	25.50	62									5.50	147	220	17
120+81.45	121+14.45	MAIN LANES - ADD'L - GUARDRAIL WIDENING TAPER LT.	33.00	12.75	5									2.75	10	220	2
0+00.00	3+30.25	COUNTY ROAD	330.25	175.25	579									28.00	1027	220	113
0+00.00	4+58.00	DETOUR LANES	458.00	137.75	631	20.58	1047	0.03	31	20.58	1047	330	173	28.00	1425	220	157
5+82.00	13+12.54	DETOUR LANES	730.54	137.75	1007	20.58	1671	0.03	50	20.58	1671	330	276	28.00	2273	220	251
ENTIRE	PROJECT	ADDITIONAL FOR SUPERELEVATION			75												
ENTIRE	PROJECT	ADDITIONAL FOR RAISING GRADE				20.00	591	0.10	59	20.00	591	660	196				
TOTALS					5003		8673		301		6005		1091		12803		1418

BASIS OF ESTIMATE:  
 MINERAL AGGREGATE IN ACHM SURFACE COURSE (1/2").....94.4%.....ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1/2") .....5.6%  
 MINERAL AGGREGATE IN ACHM BINDER COURSE (1").....95.4%.....ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1") .....4.6%  
 Nmax= 115 GYRATIONS

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090283	18	78
				① 07236		QUANTITIES		52515

SCHEDULE OF BRIDGE QUANTITIES - JOB NO. 090283

BRIDGE NO.	CODE NO.	NAME PLATE TITLE	UNIT OF STRUCTURE	ITEM NO.	205	603	801	802	802	803	SS & 804	SS & 804	805	807	808	812	816	816	SP JOB 090283		
				ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	TEMPORARY BRIDGE STRUCTURE (24' ROADWAY WIDTH)	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	CLASS S CONCRETE-BRIDGE	CLASS S(AE) CONCRETE-BRIDGE	CLASS 2 PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL-BRIDGE (GRADE 60)	EPOXY COATED REINFORCING STEEL (GRADE 60)	② STEEL PILING (HP 12x53)	STRUCTURAL STEEL IN BEAM SPANS (M 270, GRADE 50W)	ELASTOMERIC BEARINGS	BRIDGE NAME PLATE (TYPE D)	DUMPED RIPRAP	FILTER BLANKET	SILICONE JOINT SEALANT		
				UNIT	LUMP SUM	LIN. FT.	CU. YD.	CU. YD.	CU. YD.	SO. YD.	LB.	LB.	LIN. FT.	LB.	CU. IN.	EACH	CU. YD.	SO. YD.	LIN. FT.		
07236	X071	INDIAN CREEK	BENT NO. 1				15	36.40		15.5	3,521		85	925	1,001.4		190	345			
			BENT NO. 2				255	83.27			10,890					1,459.1					
			BENT NO. 3				140	77.88				10,088					1,459.1				
			BENT NO. 4				16	35.65				3,521			100	925	1,001.4		195	350	
			140'-0" CONT. COMP. W-BEAM UNIT								179.10	733.7		45,250		90,950		1			104
TOTALS FOR JOB NO. 090283				1	124	① 426	233.20	179.10	764.7	28,020	45,250	185	92,800	4,921.0	1	385	695	104			

① Includes approx. 70 cu. yds. of rock excavation

② These steel piles are required to be Grade 50 and to have special pile tips which will not be paid for directly, but will be considered subsidiary to the item "Steel Piling (HP 12x53)".

AILEEN SCHUBEL  
DESIGN SECTION SUPERVISOR

SCHEDULE OF BRIDGE QUANTITIES  
INDIAN CREEK STR. & APPRS. (S)  
CARROLL COUNTY

ROUTE 21 SEC. 6  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: JYP DATE: 10-7-11 FILENAME: b090283.qldgn  
CHECKED BY: ACW DATE: 04-16-12 SCALE: NONE  
DESIGNED BY: DATE:  
BRIDGE NO. 07236 DRAWING NO. 52515



BRIDGE ENGINEER



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO.						090283	20	78

② SURVEY CONTROL DETAILS



5/24/12

SURVEY CONTROL COORDINATES

Project Name: 090283  
 Date: 6/22/2011  
 Coordinate System: ARKANSAS STATE PLANE - NORTH ZONE BASED ON GPS CONTROL,  
 PROJECTED TO GROUND.  
 Units: U.S. SURVEY FOOT

Point Name	Northing	Easting	Elev	Feature	Description
1	767513.9938	864436.1463	1260.142	CTL	*5/8" REBAR W/2" CAP, 68" SE. PP
2	767458.2216	865512.1515	1192.287	CTL	*5/8" REBAR W/2" CAP, HEADWALL, 25" N. FE
3	767384.9904	866889.7023	1148.570	CTL	*5" W. EP HWY 21, 27" E. WEB
4	767330.5765	868260.4114	1182.588	CTL	*5/8" REBAR W/2" CAP, EP HWY 21, 17" NW. PP
5	767680.0909	868920.0043	1180.367	CTL	*5/8" REBAR W/2" CAP, BARB FE
100	767355.5844	866020.9976	1176.017	GPS	*AHTD GPS 080036
101	767410.9327	867769.5131	1178.304	GPS	*AHTD GPS 080036A
900	766089.9448	861105.2265	1302.014	TBM	*CHZLD SQRE CENTER OF HW
901	767543.1961	862874.3750	1287.543	TBM	*CHZLD SQRE CENTER OF HW
902	767467.9662	864134.8068	1274.277	TBM	*CPS SET IN A CP, 30' S OF EP HWY 21
903	767464.2486	865474.7137	1192.073	TBM	*CHZLD SQRE SET IN CENTER
904	767387.1015	866992.0426	1150.990	TBM	*CHZLD SQRE ON NW CORNER
905	767494.4234	868572.5215	1158.084	TBM	*CHZLD SQRE CENTER OF HW
906	768296.5861	869551.9616	1155.525	TBM	*CHZLD SQRE CENTER OF HW
907	768384.9581	872086.3645	1171.701	TBM	*CHZLD SQRE IN CENTER OF
998	762986.1911	861195.2743	1282.310	BM	*BRASS CAP SET IN ABANDOND
999	768716.1496	873421.0207	1194.810	BM	*BRASS CAP SET IN CONC.

\*Note - Rebar and Cap - Standard - 5/8" Rebar with 2" Aluminum Cap stamped  
 \*(standard markings common to all caps), or as indicated  
 (other markings indicated in the point description of the individual point).  
 ALL DISTANCES ARE GROUND.  
 USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT.  
 A PROJECT CAF OF 0.9999876271 HAS BEEN USED TO COMPUTE THE ABOVE GROUND COORDINATES.  
 THIS CAF IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.  
 GRID DISTANCE = GROUND DISTANCE X CAF.  
 GRID COORDINATES ARE STORED UNDER FILE NAME s090283gi.CTL  
 HORIZONTAL DATUM: NAD 83 (1997)  
 VERTICAL DATUM: NAVD 88 POSITIONAL ACCURACY THIRD ORDER, UNLESS SPECIFIED OTHERWISE  
 AT A SPECIFIC POINT.

REFERENCE POINTS (1500 SERIES) ARE TO BE USED TO ESTABLISH CONTROL  
 IF THE PRIMARY CONTROL POINTS LISTED ABOVE HAVE BEEN DESTROYED.  
 REFERENCE POINTS ARE NOT TO BE USED FOR VERTICAL CONTROL

BASIS OF BEARING:  
 ARKANSAS STATE PLANE GRID BEARINGS - 0301-NORTH ZONE  
 DETERMINED FROM GPS CONTROL POINTS: 080036 - 080036A  
 CONVERGENCE ANGLE: 00 52 51.926 LEFT AT LT: 36-25-55.5 LG: 093-30-50.9  
 GRID AZIMUTH = ASTRONOMICAL AZIMUTH - CONVERGENCE ANGLE.

CONST				
POINT NO.	TYPE	STATION	NORTHING	EASTING
8000	POB	100+00.00	767461.0341	865288.8533
8001	PC	110+56.37	767373.2299	866341.5685
8003	PT	115+03.45	767364.5444	866788.2595
8004	PC	118+40.07	767379.4625	867124.5488
8006	PT	122+57.97	767380.8004	867542.3297
8007	PC	127+77.90	767361.0859	868061.8879
8009	PT	137+15.04	767691.4375	868911.1429
8010	POE	139+40.55	767850.0133	869071.4771

DETOUR				
POINT NO.	TYPE	STATION	NORTHING	EASTING
8100	POB	0+00.00	767364.2270	866484.9054
8101	PC	0+69.72	767363.0068	866554.6185
8103	PT	2+42.26	767334.2527	866724.0863
8104	PC	2+64.45	767327.3017	866745.1575
8106	PT	4+57.60	767300.9820	866935.4404
8107	PC	6+56.96	767309.7011	867134.6042
8109	PT	7+32.55	767318.3422	867209.6349
8110	PC	10+06.75	767368.9360	867479.1319
8112	PT	11+34.82	767378.3610	867606.5852
8113	POE	13+12.54	767371.6189	867784.1763

COUNTY ROAD 421				
POINT NO.	TYPE	STATION	NORTHING	EASTING
8500	POB	0+00.00	767366.6442	866835.5933
8501	PC	0+61.28	767427.8601	866832.8826
8503	PT	1+02.66	767469.1967	866834.0396
8504	PC	1+31.77	767498.1554	866836.9516
8506	PT	3+16.71	767675.4171	866796.8361
8507	POE	3+30.25	767686.9958	866789.8112

**CONSTRUCTION CURVE DATA**

P.I. 112+80.21  
 $\Delta = 07^{\circ}18'28.3''$ LT.  
 $D = 01^{\circ}38'05''$   
 $T = 223.84$   
 $L = 447.08$   
P.C. 110+56.37  
P.T. 115+03.45  
 $Ls = 300'$   
 $e = 0.040''$

**DETOUR CURVE DATA**

P.I. = 3+62.10  
 $\Delta = 20^{\circ}45'48.9''$ LT.  
 $D = 10^{\circ}45'00''$   
 $T = 97.67'$   
 $L = 193.15'$   
P.C. = 2+64.45  
P.T. = 4+57.60  
 $Ls = 250'$   
 $e = 0.10''$

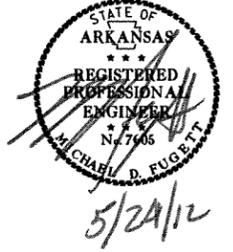
**COUNTY RD. 421 CURVE DATA**

P.I. 0+82.01	P.I. 2+27.59
$\Delta = 08^{\circ}16'40.0''$ RT.	$\Delta = 36^{\circ}59'16.0''$ LT.
$D = 20^{\circ}00'00''$	$D = 20^{\circ}00'00''$
$T = 20.73'$	$T = 95.82'$
$L = 41.39'$	$L = 184.94'$
P.C. 0+61.28	P.C. 1+31.77
P.T. 1+02.66	P.T. 3+16.71
$Ls = 250'$	$Ls = 250'$
$e = 0.097''$	$e = 0.097''$

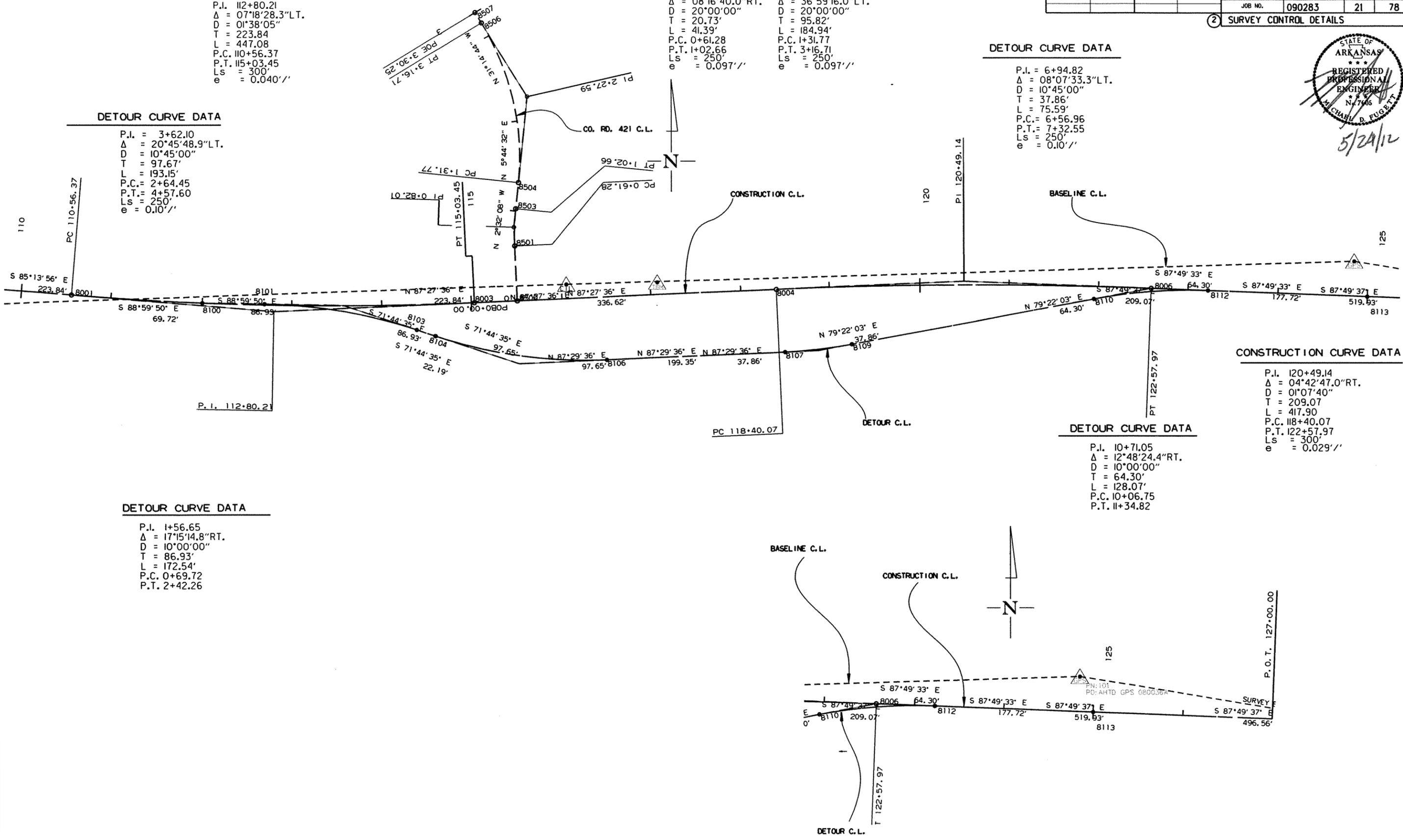
**DETOUR CURVE DATA**

P.I. = 6+94.82  
 $\Delta = 08^{\circ}07'33.3''$ LT.  
 $D = 10^{\circ}45'00''$   
 $T = 37.86'$   
 $L = 75.59'$   
P.C. = 6+56.96  
P.T. = 7+32.55  
 $Ls = 250'$   
 $e = 0.10''$

**2 SURVEY CONTROL DETAILS**



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		21	78
						JOB NO.	090283	



**CONSTRUCTION CURVE DATA**

P.I. 120+49.14  
 $\Delta = 04^{\circ}42'47.0''$ RT.  
 $D = 01^{\circ}07'40''$   
 $T = 209.07$   
 $L = 417.90$   
P.C. 118+40.07  
P.T. 122+57.97  
 $Ls = 300'$   
 $e = 0.029''$

**DETOUR CURVE DATA**

P.I. 10+71.05  
 $\Delta = 12^{\circ}48'24.4''$ RT.  
 $D = 10^{\circ}00'00''$   
 $T = 64.30'$   
 $L = 128.07'$   
P.C. 10+06.75  
P.T. 11+34.82

**DETOUR CURVE DATA**

P.I. 1+56.65  
 $\Delta = 17^{\circ}15'14.8''$ RT.  
 $D = 10^{\circ}00'00''$   
 $T = 86.93'$   
 $L = 172.54'$   
P.C. 0+69.72  
P.T. 2+42.26

STATION	STATION	SIDE	GUARDRAIL (TYPE A) LIN. FT.	THREE BEAM GUARDRAIL TERMINAL EACH	TERMINAL ANCHOR POSTS (TYPE 1) EACH
114+40.55	116+40.55	RT.	200	1	1
115+93.55	116+68.55	LT.	75	1	1
118+43.45	119+18.45	RT.	75	1	1
118+71.45	120+71.45	LT.	200	1	1

STA.	STA.	SIDE	FENCE ITEMS TYPE D LIN. FT.	TYPE D-1 LIN. FT.	P.I.	Δ	T	L	P.C.	P.T.	e	LS
110+00	115+50	LT.	510		112+80.21	07°18'28.3" LT.	223.84	447.08	110+56.37	115+03.45	0.040'/'	300'
114+89	115+50	LT.	225									
115+60	116+63	LT.	50									
116+63	117+38	LT.	90									
118+27	123+32	LT.	505									
110+00	116+80	RT.		690								
116+34	116+43	RT.	65									
117+20	117+52	RT.	80									
117+52	123+32	RT.		585								

STA. 117+00 TO STA. 118+12 IN PLACE  
 112' X 24' CLEAR ROADWAY BRIDGE NO. 02608  
 CONSISTING OF A 4-SPAN CONCRETE DECK W/ CONCRETE PILINGS  
 REMOVE AS EXISTING BRIDGE STRUCTURE (SITE NO. 1) = 1.00 LUMP SUM

BR. END STA. 116+84.70  
 BRIDGE NO. 07236  
 40'-0" CLEAR ROADWAY  
 142'-7 1/8" TOTAL LENGTH  
 140'-0" CONT. COMPOSITE W-BEAM UNIT  
 (45' x 50' x 45')  
 BR. END STA. 118+27.30

NOTE: [Symbol]  
 STA. 117+36 TO STA. 119+81 LT.  
 PLACE DUMPED RIPRAP ON TOP OF  
 FILTER BLANKET AS SHOWN ON THE PLANS  
 OR AS DIRECTED BY THE ENGINEER.

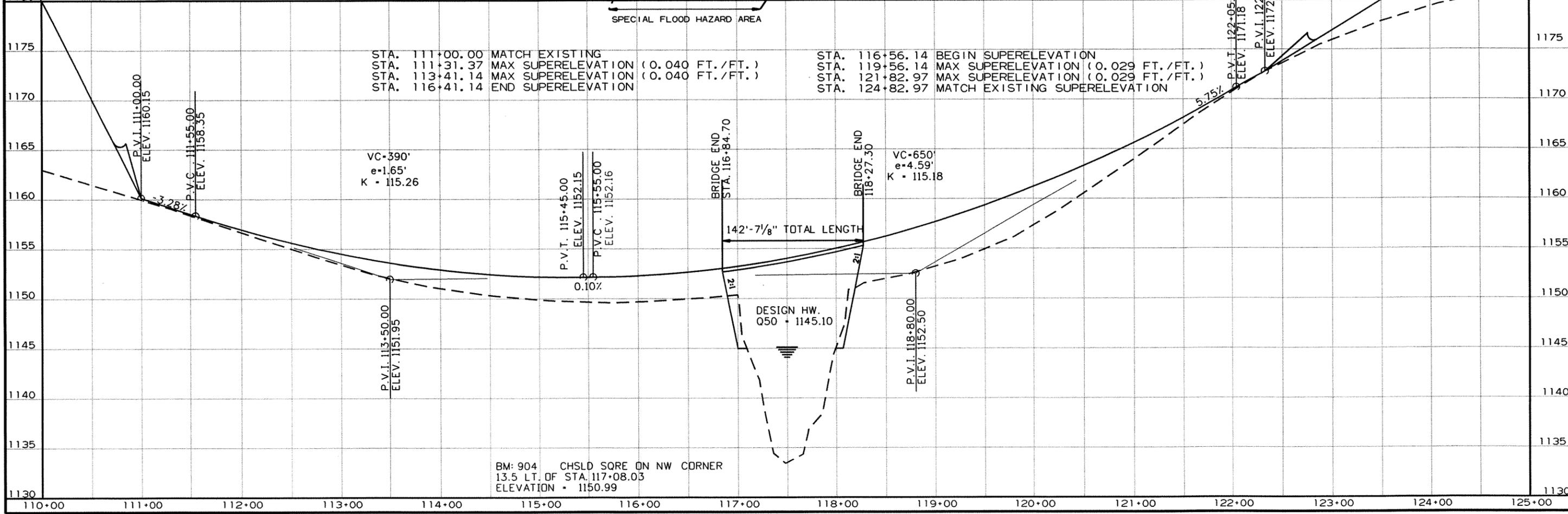
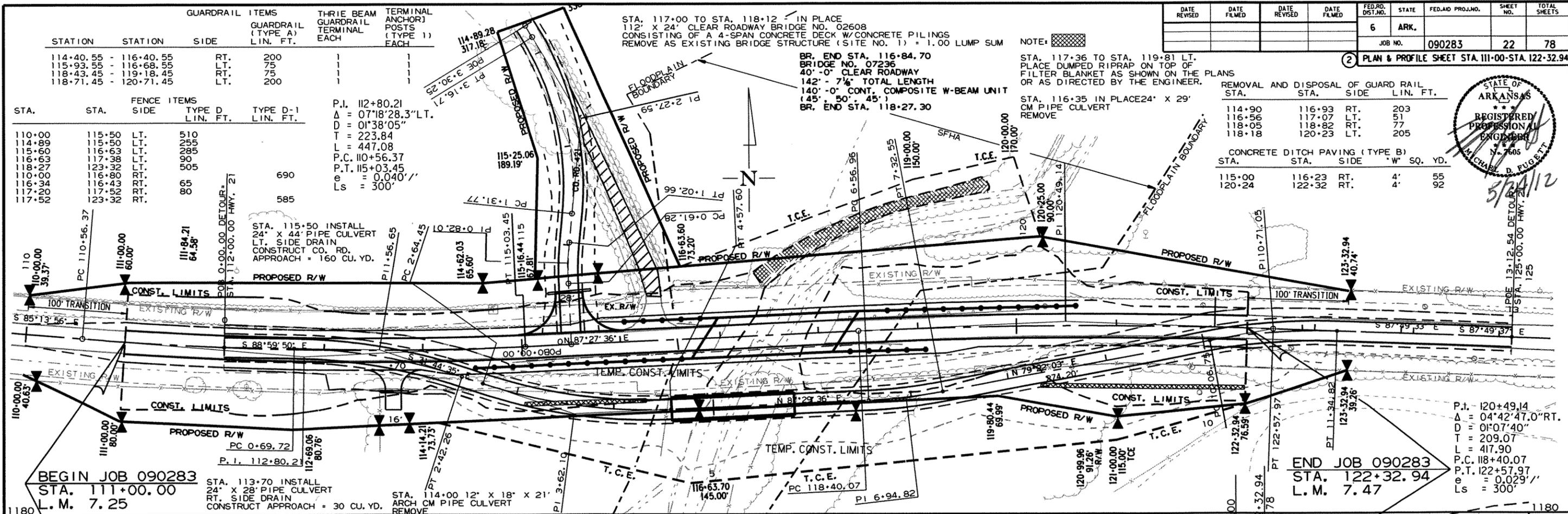
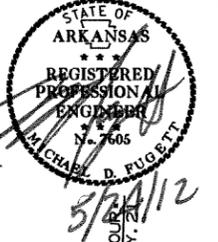
STA. 116+35 IN PLACE 24" X 29"  
 CM PIPE CULVERT  
 REMOVE

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		22	78

PLAN & PROFILE SHEET STA. 111+00-STA. 122+32.94

STATION	STATION	SIDE	LINE	LENGTH
114+90	116+93	RT.	203	
116+56	117+07	LT.	51	
118+05	118+82	RT.	77	
118+18	120+23	LT.	205	

STATION	STATION	SIDE	WIDTH	LENGTH	AREA
115+00	116+23	RT.	4'	55	
120+24	122+32	RT.	4'	92	



r090283.dgn 8-03-2011

BM: 904 CHSLD SORE ON NW CORNER  
 13.5 LT. OF STA. 117+08.03  
 ELEVATION = 1150.99

P.I. = 3+62.10  
 $\Delta$  = 20°45'48.9"LT.  
D = 10°45'00"  
T = 97.67'  
L = 193.15'  
P.C. = 2+64.45  
P.T. = 4+57.60  
Ls = 250'  
e = 0.10'/'

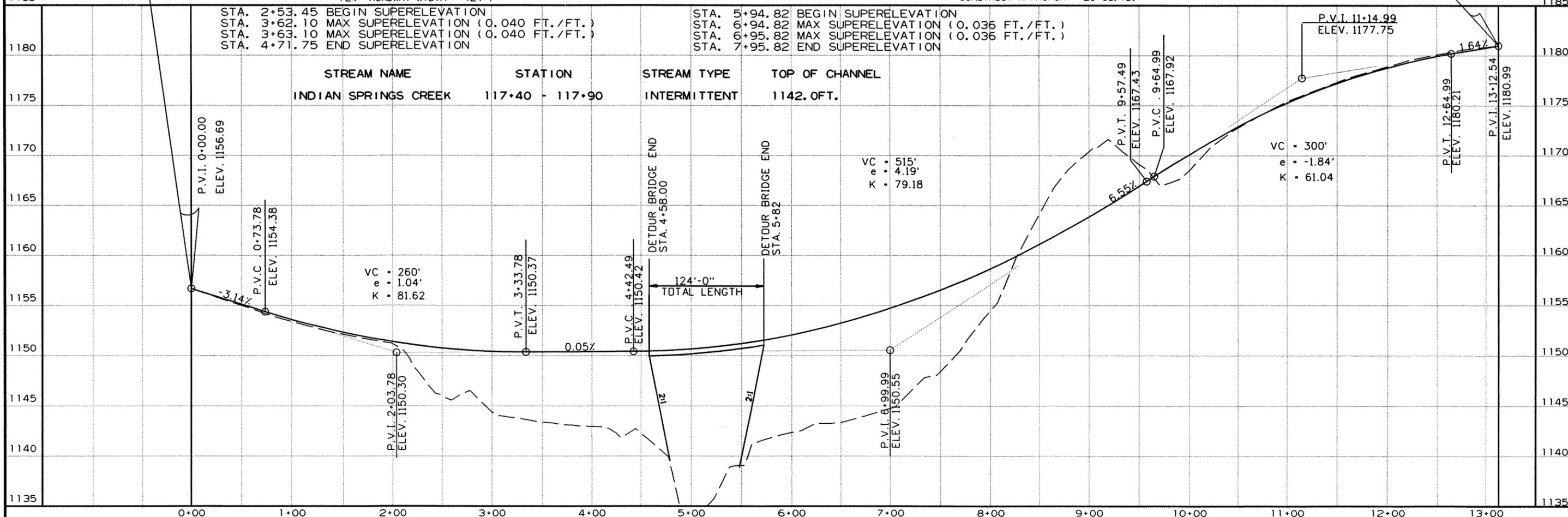
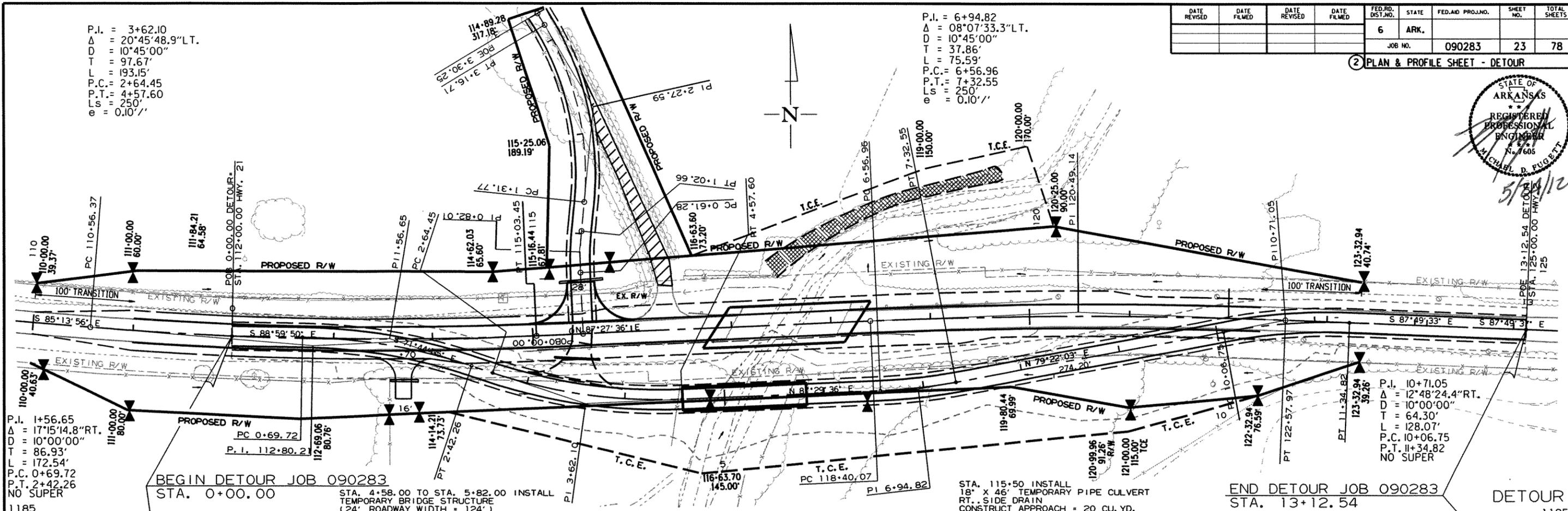
P.I. = 6+94.82  
 $\Delta$  = 08°07'33.3"LT.  
D = 10°45'00"  
T = 37.86'  
L = 75.59'  
P.C. = 6+56.96  
P.T. = 7+32.55  
Ls = 250'  
e = 0.10'/'

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO. 090283							23	78

2 PLAN & PROFILE SHEET - DETOUR



5/24/12



R090283.DGN 5/23/2012

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090283		24	78

② PLAN & PROFILE SHEET CO. RD. 421

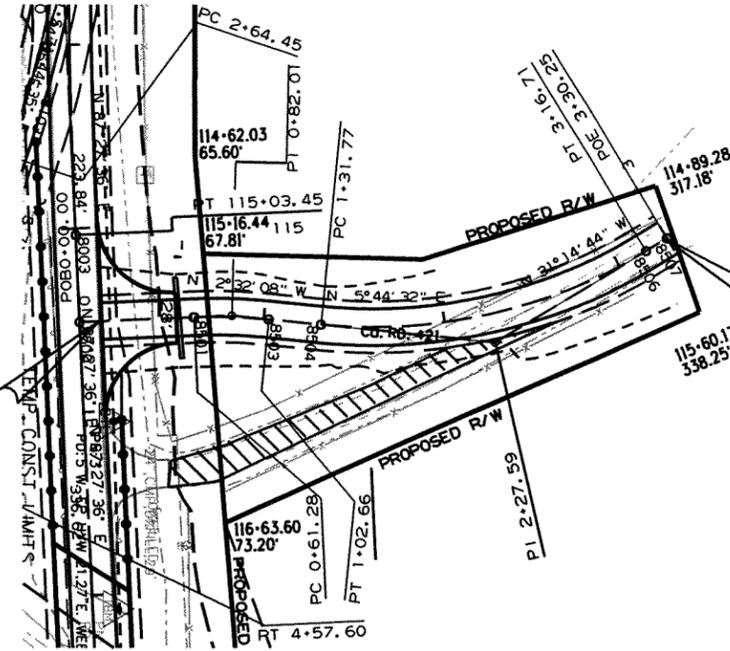


P.I. 2+27.59  
 $\Delta = 36^{\circ}59'16.0''$ LT.  
D = 20'00'00"  
T = 95.82'  
L = 184.94'  
P.C. 1+31.77  
P.T. 3+16.71  
Ls = 250'  
e = 0.097'/'

P.I. 0+82.01  
 $\Delta = 08^{\circ}16'40.0''$ RT.  
D = 20'00'00"  
T = 20.73'  
L = 41.39'  
P.C. 0+61.28  
P.T. 1+02.66  
Ls = 250'  
e = 0.097'/'

COUNTY RD. 421 - BEGIN  
STA. 0+12.00

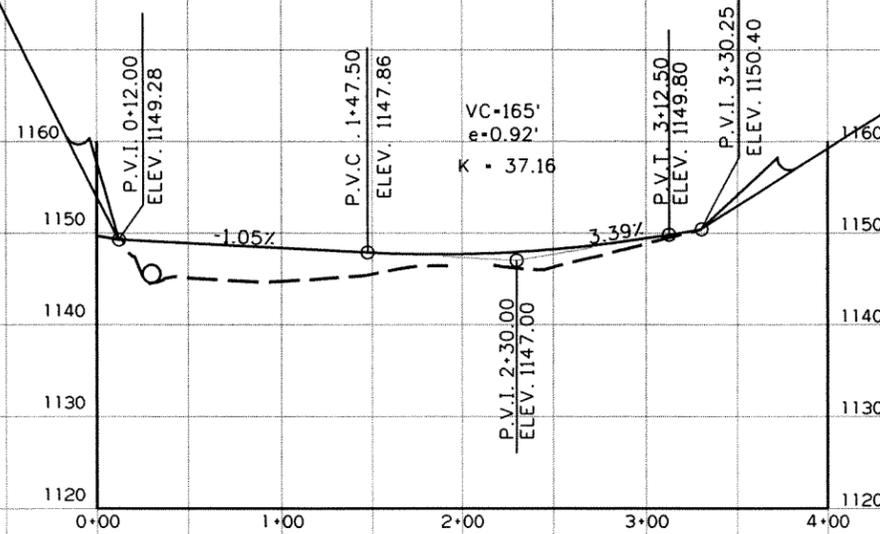
COUNTY RD. 421 - END  
STA. 3+30.25



COUNTY RD. 421

STA. 0+52.28 MATCH EXISTING  
STA. 0+82.01 MAX SUPERELEVATION (0.012 FT./FT.)  
STA. 0+83.01 MAX SUPERELEVATION (0.012 FT./FT.)  
STA. 1+12.74 END SUPERELEVATION

STA. 1+25.93 BEGIN SUPERELEVATION  
STA. 2+27.59 MAX SUPERELEVATION (0.039 FT./FT.)  
STA. 2+28.59 MAX SUPERELEVATION (0.039 FT./FT.)  
STA. 3+30.25 END SUPERELEVATION

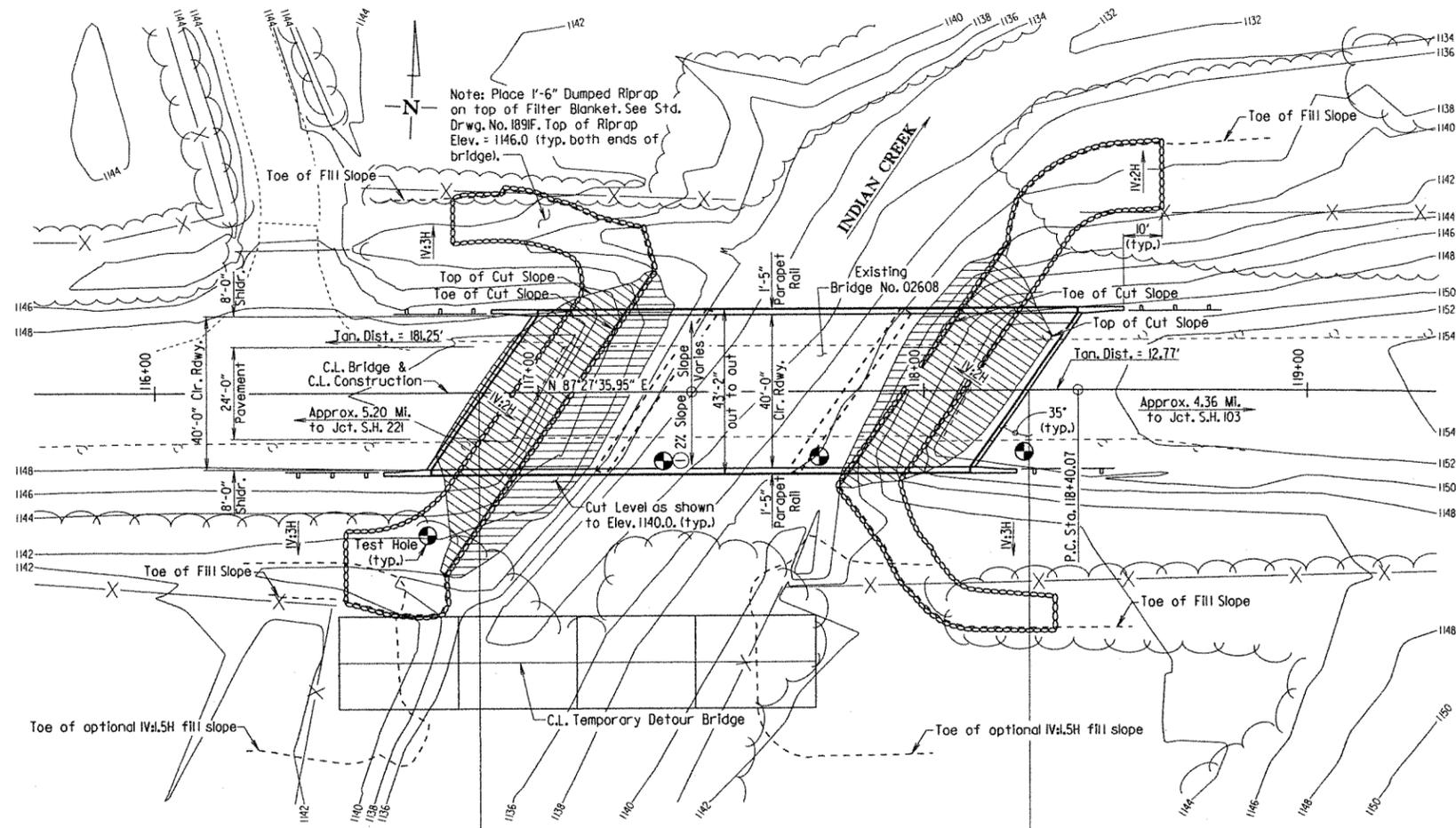


FOR R/W DATA AND TEMPORARY CONSTRUCTION EASEMENTS, SEE RDWY. PLANS

Note: Type B Approach Gutters ("W" = 8'-0") shall be placed at both ends of the bridge. See Std. Drwg. No. 2016B.

Note: The Contractor shall remove the existing approach embankment at Bents 1 & 4 as shown. Approx. 420 cubic yards of excavation.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090283		25	75
				07236	LAYOUT		52516	



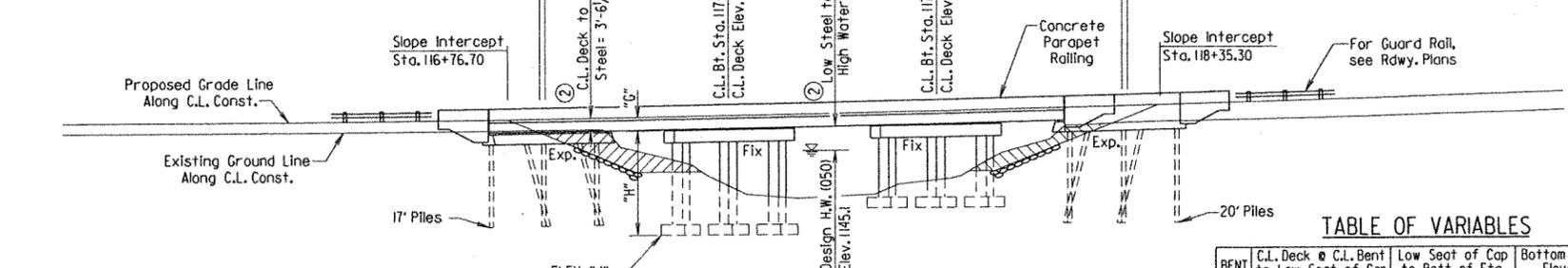
PLAN

Note: All Stations and elevations are taken along C.L. Construction & C.L. Bridge. Elevations shown are measured at Working Point, see Dwg. No. 52525.

① For details of superelevation transition, see Dwg. No. 52517.

HORIZONTAL CURVE DATA

P.I. Sta. 120+49.14  
 $\Delta = 04^{\circ}42'46.96''$  RT.  
 $D = 01^{\circ}07'40.04''$   
 $T = 209.07'$   
 $L = 417.90'$   
 P.C. Sta. 118+40.07  
 P.T. Sta. 122+57.97



ELEVATION

Note: For Layout of Soil Borings and Hydraulic Data, see Dwg. No. 52517.

② Low Bridge chord elevation of 1149.37 occurs at 18.5' right of Sta. 116+73.25

VERTICAL CURVE DATA along C.L. Construction

650' V.C.  
 +0.104%      +5.747%  
 P.V. Sta. 118+80.00  
 P.V. Elev. 152.50

TABLE OF VARIABLES

BENT NO.	C.L. Deck to Low Seat of Cap	C.L. Bent to Low Seat of Cap	Low Seat of Cap to Bot. of Ftg.	Bottom of Ftg. Elevation
2	4'-0 5/8"	25'-0"		1124.64
3	4'-1 1/8"	19'-6"		1131.01

GENERAL NOTES

BENCH MARK: BM #904, chiseled square cut on northwest corner of Bridge No. 02608, 13.5' Lt. of Sta. 117+08.03, Elev. = 1150.99.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 edition) with applicable supplemental specifications and special provisions. Section and subsection refer to the Standard Construction Specifications unless otherwise noted in the Plans.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Fifth Edition, with 2010 Interim Revisions.

LIVE LOADING: HL93  
 SEISMIC PERFORMANCE ZONE: I

MATERIALS AND STRENGTHS  
 Class S(AE) Concrete (superstructure)       $f'_c = 4,000$  psi  
 Class S Concrete (substructure)               $f'_c = 3,500$  psi  
 Reinforcing Steel (AASHTO M31 or M53, Gr. 60)       $f_y = 60,000$  psi  
 Structural Steel (AASHTO M270, Gr. 36)               $F_y = 36,000$  psi  
 Structural Steel (AASHTO M270, Gr. 50W)               $F_y = 50,000$  psi

BORING LOGS: Boring logs may be obtained from the Programs and Contracts Division.

STEEL PILING: Piling in End Bents 1 and 4 shall be HP 12X53 (Grade 50) and shall be driven with an approved air, steam or diesel hammer to a minimum safe bearing capacity of 95 tons per pile and into the material designated as hard dolostone on the boring legend. Length of piling shown are for estimating quantities and for use in determining payment for cut-off and build-up in accordance with the Standard Specifications. Actual pile lengths to be determined in the field. Piles in end bents to be driven after embankment to bottom of cap is in place. The Contractor shall use approved steel H-pile driving points on all piles.

FOOTINGS: Footings shall be set a minimum of 2'-0" into material designated as hard dolostone on the boring legend, and shall have a minimum cover above the top of the footing of 2'-0". Foundations for footings shall be prepared in accordance with Subsection 80L.04. Rock excavations shall be made to neat lines of the concrete footings. Care shall be exercised to avoid shattering of rock faces by excessive blasting. Concrete in footings shall be poured directly against excavated surface of rock or existing footing. Excavations shall be backfilled and compacted to the level of the existing ground or finished surface in accordance with Subsection 80L.08.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

CLASS 2 PROTECTIVE SURFACE TREATMENT: Class 2 Protective Surface Treatment shall be applied to the roadway surface and to the face and top of the concrete parapet roll.

DETAIL DRAWINGS:	DRAWING NO.
End Bents	52518, 52519, 52523
Int. Bents	52520-52522
Elastomeric Bearings	52524
140'-0" Cont. W-Beam Unit	52525-52530
Steel Piling	14995A
Type B Approach Gutters	2016B

EXISTING BRIDGE: Existing Bridge No. 02608, (L.M. 7.361) is 28.5' wide and 112' long and consists of reinforced concrete slab spans supported by concrete columns on spread footings.

REMOVAL AND SALVAGE: After the temporary bridge is open to traffic, existing Bridge No. 02608 shall be removed in accordance with Section 205. All material from the existing bridge shall become the property of the Contractor except the approach Guard Rail and Posts which shall remain the property of the State. The Contractor shall contact the Department prior to removal for determination of the specific pieces deemed salvageable. The Contractor shall provide temporary storage and on site loading onto AHTD equipment for removal of salvage items from the site.

Portions of the existing columns and footings will need to be removed to a greater extent to avoid interference with new construction. This work shall be paid for under "Removal of Existing Bridge Structure".

TEMPORARY BRIDGE: Construct a 124' long temporary bridge approximately 70' upstream with a minimum deck elev. of 1146.0. See Roadway Plans for actual detour grade and alignment. The temporary bridge shall have a minimum roadway width of 24' and a minimum live load capacity of H15. See Section 603 and drawing nos. 2465-2467 for standard temporary bridge details. If timber piling and pine timber are used on this temporary bridge structure, the materials shall be treated with a preservative according to the Standard Specifications. A timber deck is not allowed.

MAINTENANCE OF TRAFFIC: See Roadway Plans.



**SHEET 1 OF 2**  
**LAYOUT OF BRIDGE OVER**  
**INDIAN CREEK**  
**INDIAN CREEK STR. & APPRS. (S)**  
**CARROLL COUNTY**  
**ROUTE 21 SEC. 6**  
**ARKANSAS STATE HIGHWAY COMMISSION**  
**LITTLE ROCK, ARK.**

DRAWN BY: JYP      DATE: 5-12-11      FILENAME: b090283\_ll.dgn  
 CHECKED BY: ACW      DATE: 04-16-11      SCALE: 1" = 20'  
 DESIGNED BY: JYP      DATE: 5-11  
 BRIDGE NO. 07236      DRAWING NO. 52516

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090283	26	78
				07236	LAYOUT			52517

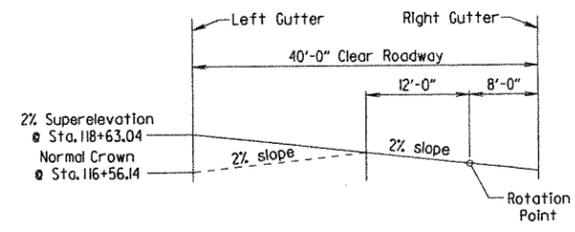
Note: Use the following equations to calculate centerline bridge and gutterline elevations within the limits of superelevation transition.

"X" = Desired Station (in Stations)

$$\text{Left Gutterline Elev.} = 1151.371 + 0.491("X" - 115.55) + 0.434("X" - 115.55)^2$$

$$\text{C.L. Bridge Elev.} = 1152.162 + 0.104("X" - 115.55) + 0.434("X" - 115.55)^2$$

$$\text{Right Gutterline Elev.} = 1151.762 + 0.104("X" - 115.55) + 0.434("X" - 115.55)^2$$



**SUPERELEVATION TRANSITION (STA. 116+56.14 TO STA 118+63.04)**

Looking Ahead  
NTS

**BORING LEGEND**

- AI-Moist, Very Stiff, Brown Clay with Gravel (Chert Fragments)
- BI-DOLOSTONE - Gray, Hard
- CI-DOLOSTONE WITH CHERT AND CLAY LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip
- DI-DOLOSTONE WITH CHERT LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip
- EI-DOLOSTONE WITH CHERT LAYERS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip
- FI-Moist, Very Stiff, Dark Brown and Gray Clay with Gravel (Chert and Dolostone Fragments)
- GI-DOLOSTONE WITH CHERT LAYERS AND SEAMS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip
- HI-DOLOSTONE WITH CHERT LAYERS AND SEAMS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip and Fractured Seams
- JH-DOLOSTONE WITH CHERT LAYERS AND SEAMS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip
- KI-Moist, Hard, Brown and Gray Clay with Sand, Gravel (Chert and Dolostone Fragments), Cobbles and Boulders
- LI-DOLOSTONE WITH CHERT LAYERS AND SEAMS - Gray, Thin Bedded, Slightly Weathered, Hard, with Slight Dip
- MI-DOLOSTONE WITH CHERT LAYERS AND SEAMS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip and some Shale Seams
- NI-DOLOSTONE WITH CHERT LAYERS AND SEAMS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip
- PI-Soil-filled Cavity (19.2' to 19.6')
- QI-Moist, Medium Stiff, Brown Clay with Gravel (Chert Fragments) and some Sand
- RI-Moist, Stiff, Brown Clay with Gravel (Chert Fragments) and some Organic Matter
- SI-Moist, Medium Stiff, Brown Clay with Gravel (Chert Fragments)
- TI-DOLOSTONE WITH CHERT LAYERS - Gray, Medium Bedded, Slightly Weathered, Hard, with Slight Dip and Vertically Fractured Layers
- UI-DOLOSTONE WITH CHERT LAYERS - Gray, Thick Bedded, Slightly Weathered, Hard, with Slight Dip and Vertically Fractured Layers

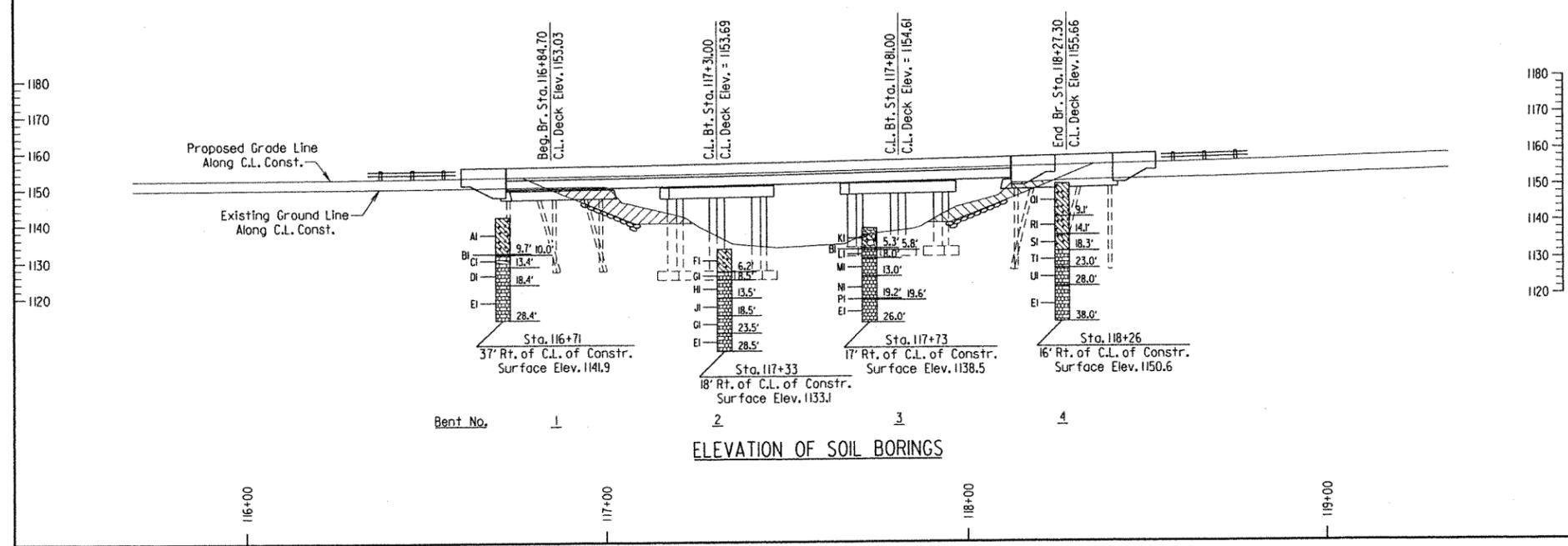
**"N" VALUES**

- Sta. 116+71 - 37' Rt. of C.L. of Constr.  
5.2 - 6.2, N=18  
9.7 - 9.9, N=25 (3')
- Sta. 117+33 - 18' Rt. of C.L. of Constr.  
5.2 - 5.8, N=21 (7')
- Sta. 117+73 - 17' Rt. of C.L. of Constr.  
4.5 - 5.3, N=39 (10')
- Sta. 118+26 - 16' Rt. of C.L. of Constr.  
4.6 - 5.6, N=5  
9.6 - 10.6, N=12  
14.6 - 15.6, N=8

**HYDRAULIC DATA**

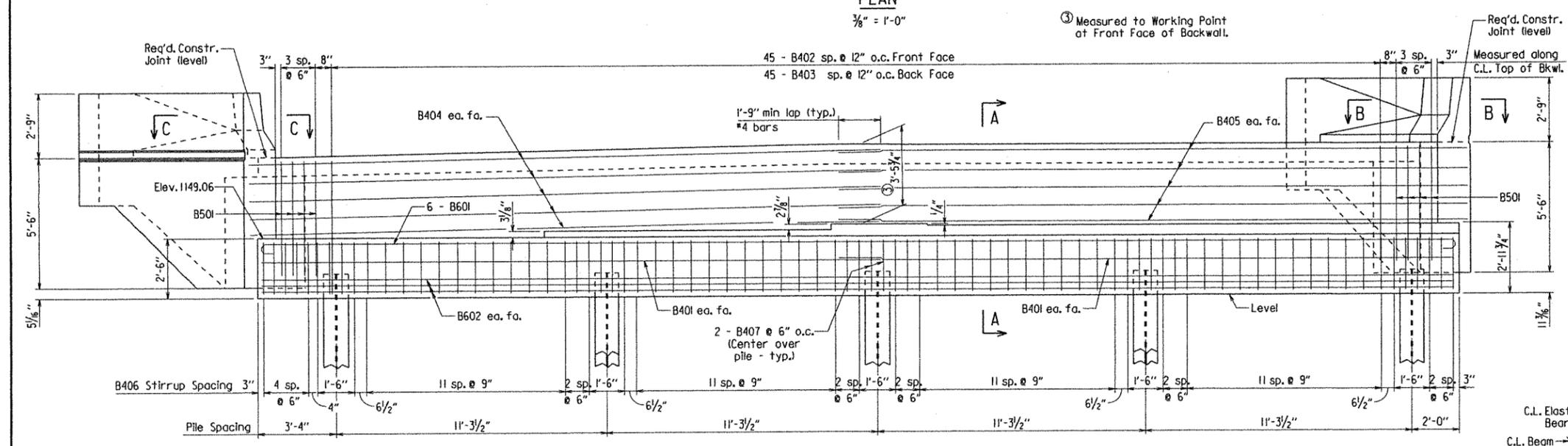
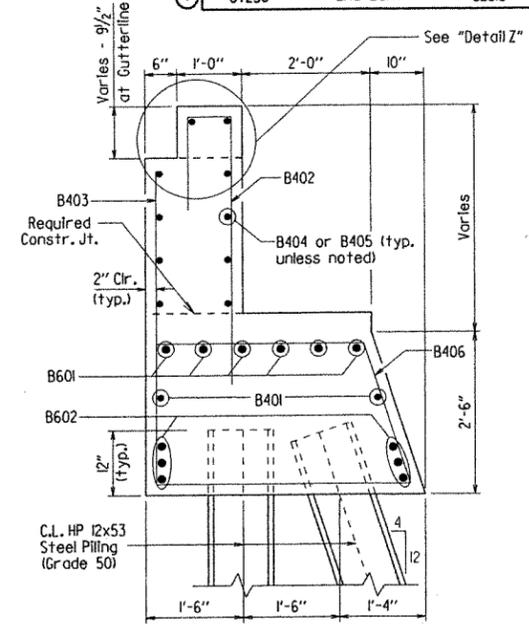
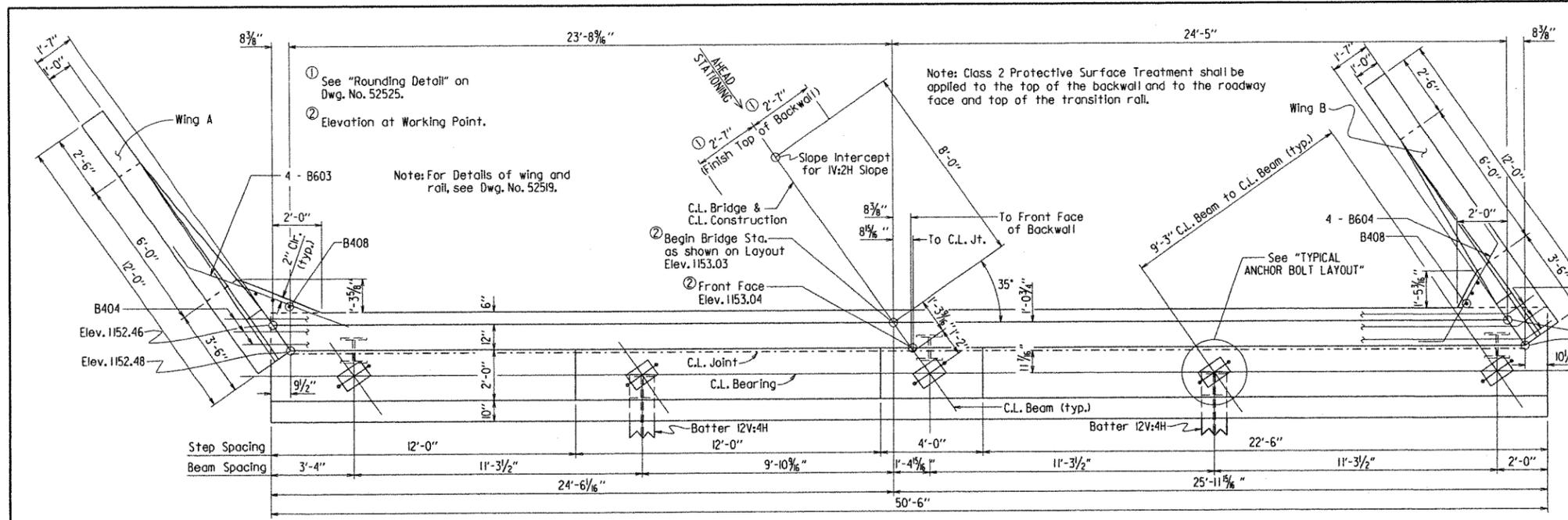
FLOOD DESCRIPTION	FREQUENCY	DISCHARGE	*NATURAL WATER SURFACE ELEVATION	WATER SURFACE ELEV. WITH BACKWATER
	YEARS	CFS	FEET	FEET
Design	50	5,470	1143.3	1145.1
Base	100	6,680	1143.7	1146.2
Extreme	500	7,990	1144.2	1147.5
Overtopping	>500	-	-	-

\*Unconstricted water surface without structure or roadway approaches.  
 Q100 backwater elevation for existing structure = 1150.3  
 Proposed Low Bridge Chord Elev. = 1149.37  
 Drainage area = 7.9 square miles.  
 Historical H.W. Elev = 1145.6

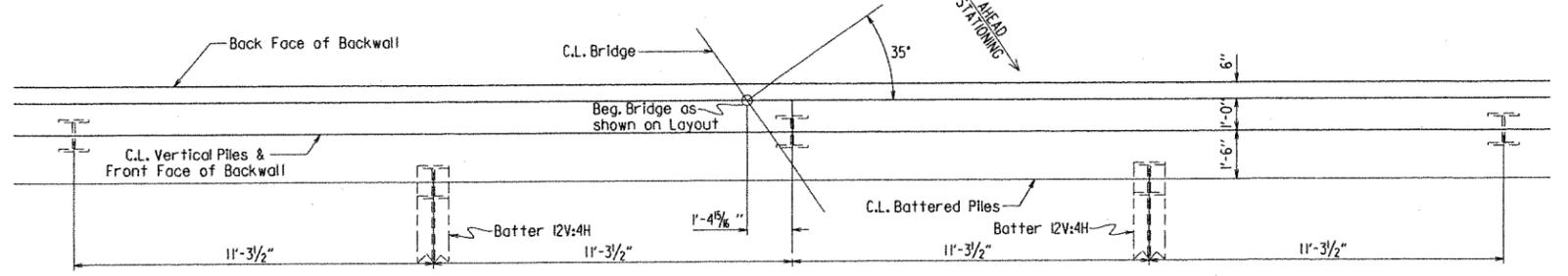
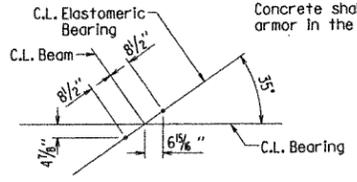
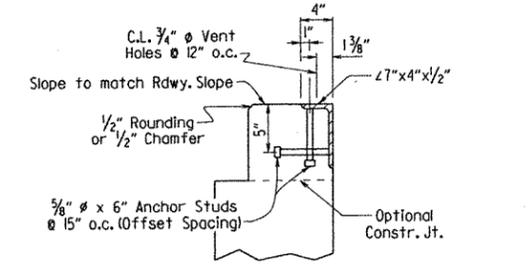


**SHEET 2 OF 2**  
**LAYOUT OF BRIDGE OVER**  
**INDIAN CREEK**  
**INDIAN CREEK STR. & APPRS. (S)**  
**CARROLL COUNTY**  
 ROUTE 21 SEC. 6  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.  
 DRAWN BY: JYP DATE: 5-12-11 FILENAME: b090283.ll.dgn  
 CHECKED BY: ACW DATE: 4-16-12 SCALE: 1" = 20'  
 DESIGNED BY: JYP DATE: 5-11  
 BRIDGE NO. 07236 DRAWING NO. 52517

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090283		27	78
				07236	End Bent			52518



Note: The backwall above the required construction joint shall not be poured until the beams are in place. Backwall may be placed prior to placing the adjacent concrete deck only if the optional backwall construction joint is used. See Dwg. No. 52529 "Expansion Device Installation at End Bents" for additional information.



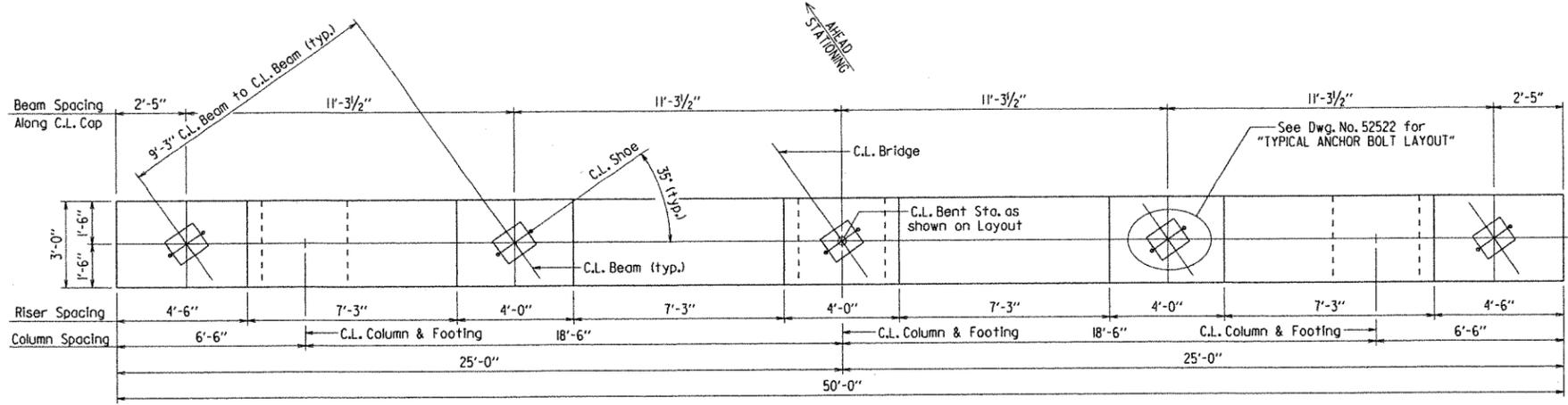
**DETAILS OF END BENT I**  
**INDIAN CREEK**  
 ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.

DRAWN BY: ACW DATE: 8-05-11 FILENAME: b090283.bl.dgn  
 CHECKED BY: JYP DATE: 4-13-12 SCALE: As shown  
 DESIGNED BY: PGT DATE: 7-11  
 BRIDGE NO. 07236 DRAWING NO. 52518





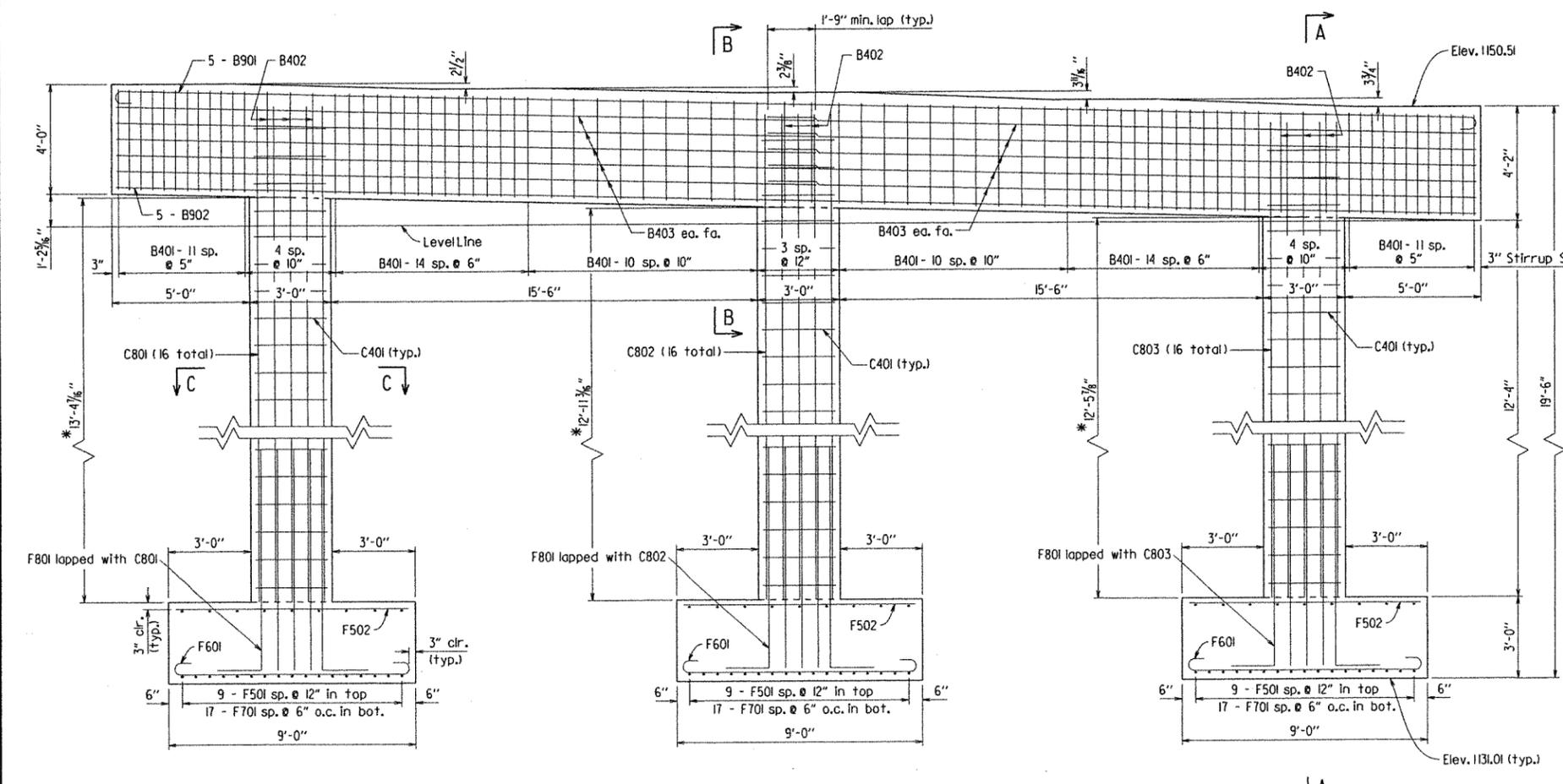
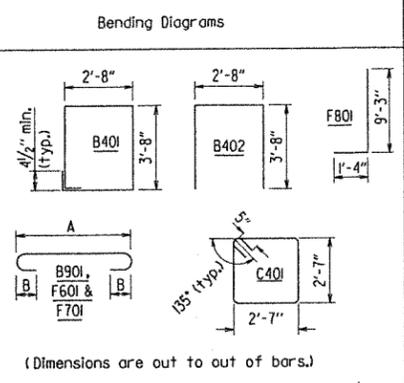
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				6	ARK.		30	78
				JOB NO.	090283		30	78
				07236	Int. Bent 3		52521	



PLAN  
3/8" = 1'-0"

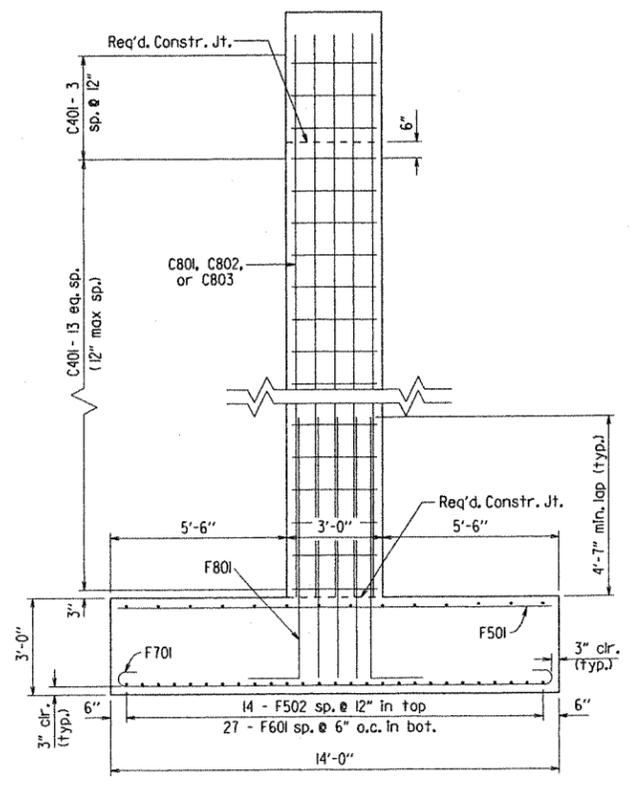
BAR LIST

Mark	No. Req'd.	Length	A	B	Pin Dia.
B401	74	13'-0"			2"
B402	8	9'-10"			2"
B403	20	25'-9"			Str.
B901	5	52'-2"	49'-8"	10"	9"
B902	5	49'-8"			Str.
C401	51	10'-10"			3"
C801	16	16'-7"			Str.
C802	16	16'-3"			Str.
C803	16	15'-11"			Str.
F501	27	13'-6"			Str.
F502	42	8'-6"			Str.
F601	81	9'-10"	8'-6"	6"	4 1/2"
F701	51	15'-2"	13'-6"	7"	5 1/4"
F801	48	10'-5"			6"

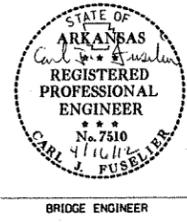


ELEVATION  
Looking Ahead  
3/8" = 1'-0"

\*Measured along C.L. of column



Note: For "Section B-B," "Section C-C," Layout of Footings, and General Notes, see Dwg. No. 52522.

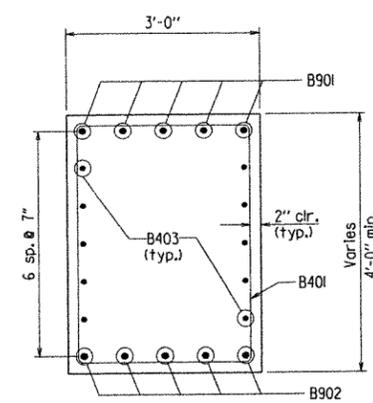


DETAILS OF INTERMEDIATE BENT 3  
INDIAN CREEK  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

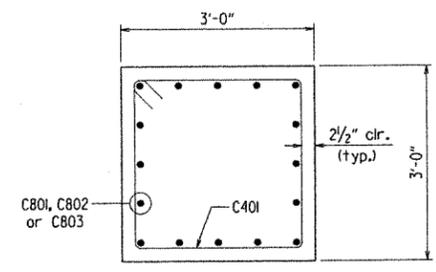
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CHECKED BY: JYP DATE: 4-13-12 SCALE: As shown  
DESIGNED BY: PGT DATE: 9-11

BRIDGE NO. 07236 DRAWING NO. 52521

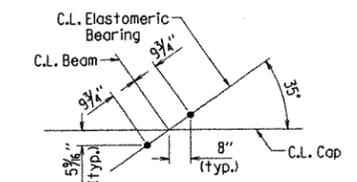
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090283		31	78
				07236	Int. Bents		52522	



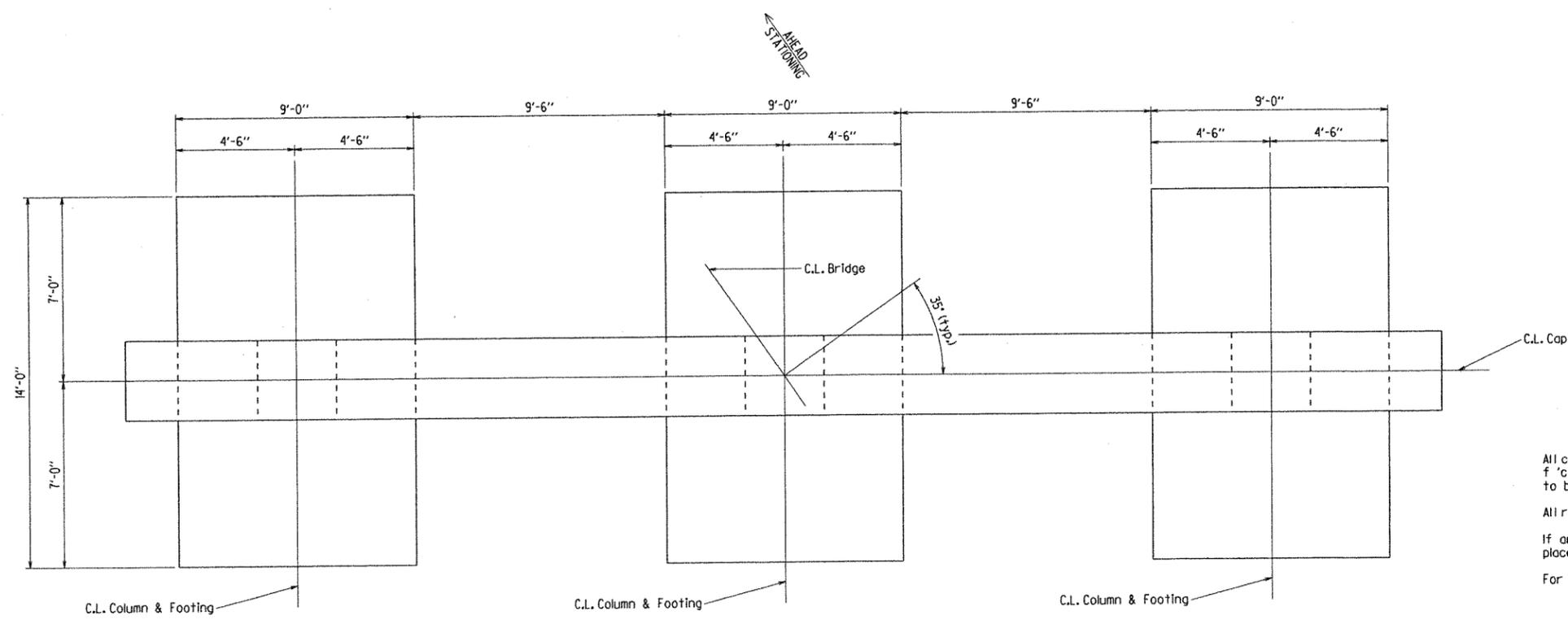
**SECTION B-B**  
3/4" = 1'-0"



**SECTION C-C**  
3/4" = 1'-0"



**TYPICAL ANCHOR BOLT LAYOUT**  
1/2" = 1"



**LAYOUT OF FOOTINGS**  
3/4" = 1'-0"

**GENERAL NOTES**

All concrete shall be Class "S" with a minimum 28 day compressive strength  $f'_c = 3500$  psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60.

If anchor bolts are drilled into cap, top reinforcing bars shall be properly placed to avoid damage.

For additional information, see Layout.

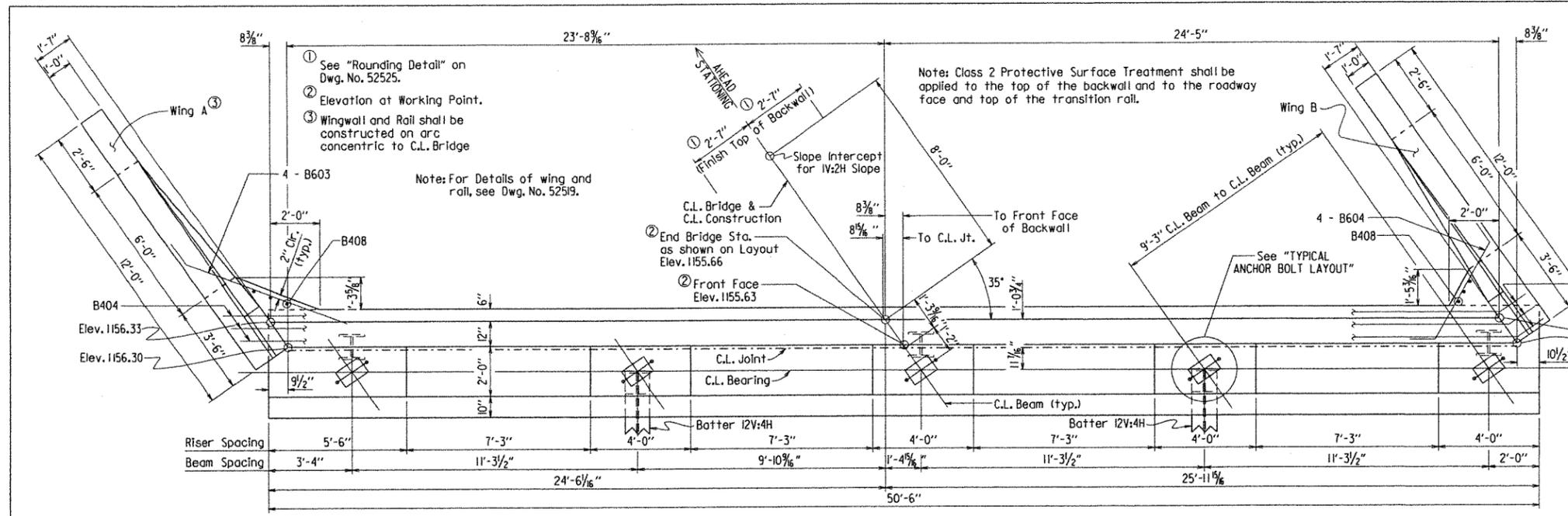


**COMMON DETAILS OF INTERMEDIATE BENTS  
INDIAN CREEK**

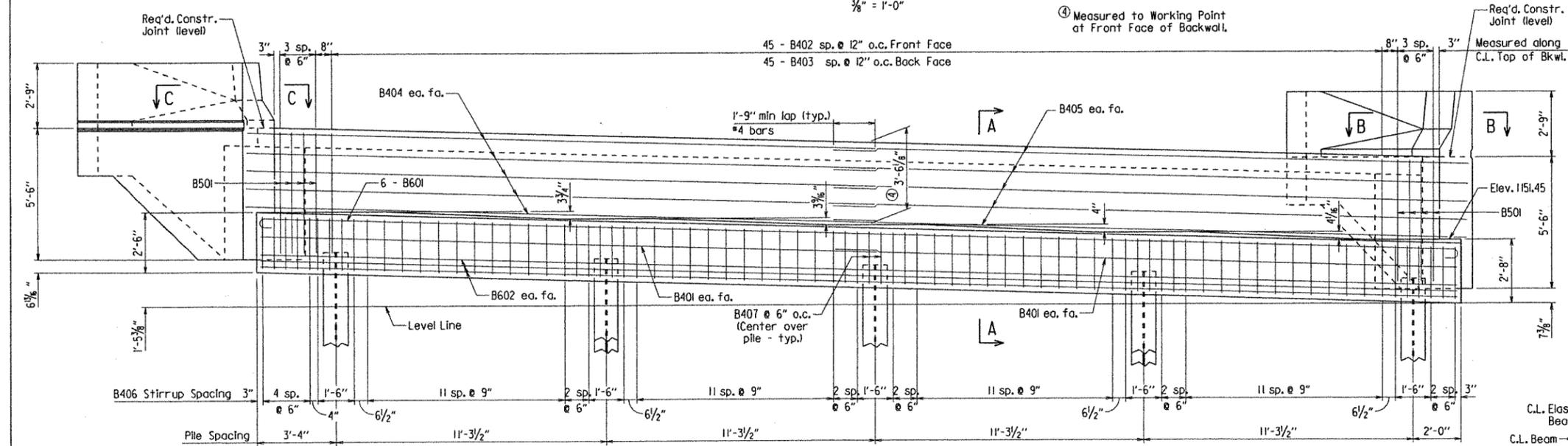
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: ACW DATE: 9-22-11 FILENAME: b090283.b2.dgn  
 CHECKED BY: JYP DATE: 4-19-12 SCALE: As shown  
 DESIGNED BY: PGT DATE: 7-11  
 BRIDGE NO. 07236 DRAWING NO. 52522

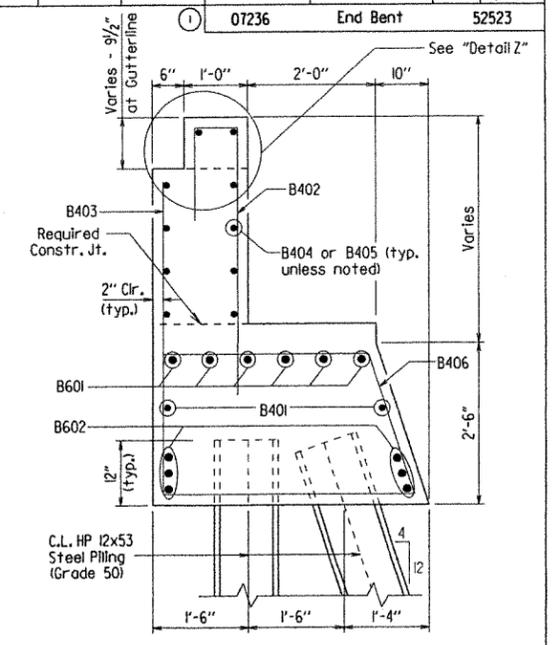
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	090283	32	78



PLAN  
 $\frac{3}{8}'' = 1'-0''$

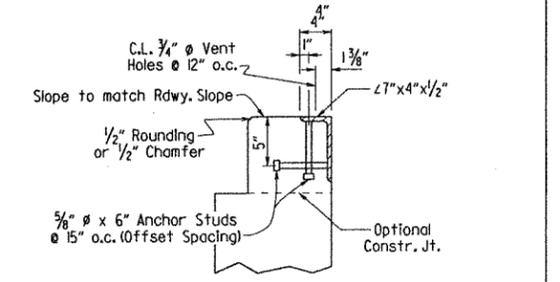


ELEVATION  
 Looking Ahead  
 $\frac{3}{8}'' = 1'-0''$



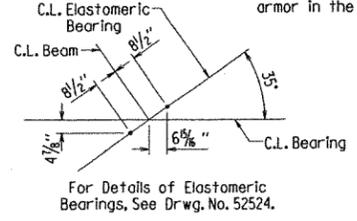
SECTION A-A  
 $\frac{3}{4}'' = 1'-0''$

Note: The backwall above the required construction joint shall not be poured until the beams are in place. Backwall may be placed prior to placing the adjacent concrete deck only if the optional backwall construction joint is used. See Dwg. No. 52529 "Expansion Device Installation at End Bents" for additional information.

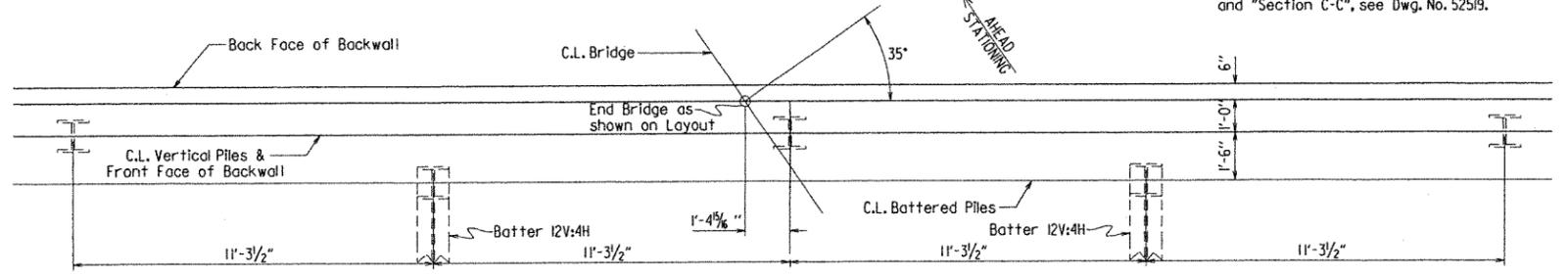


NOTES: For additional joint details, see Dwg. No. 52529.  
 Concrete shall be hand packed under the joint armor in the backwall.

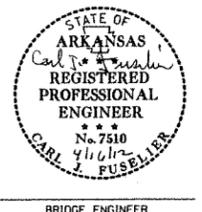
DETAIL Z  
 No Scale



TYPICAL ANCHOR BOLT LAYOUT  
 $\frac{3}{8}'' = 1'-0''$



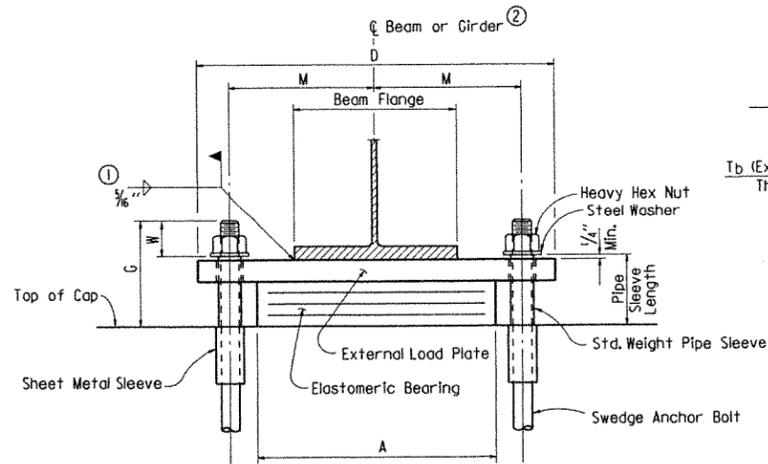
LAYOUT OF PILES  
 $\frac{3}{8}'' = 1'-0''$



DETAILS OF END BENT 4  
 INDIAN CREEK  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

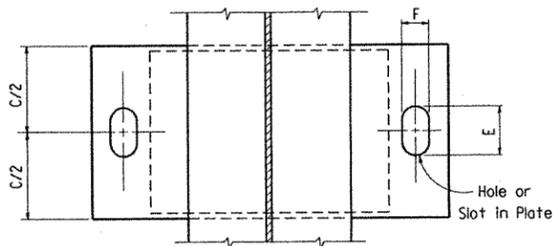
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 CHECKED BY: JYP DATE: 4-19-12 SCALE: As shown  
 DESIGNED BY: PGT DATE: 7-11  
 BRIDGE NO. 07236 DRAWING NO. 52523

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090283		33	78
				07236	Elast. Bearings		5254	

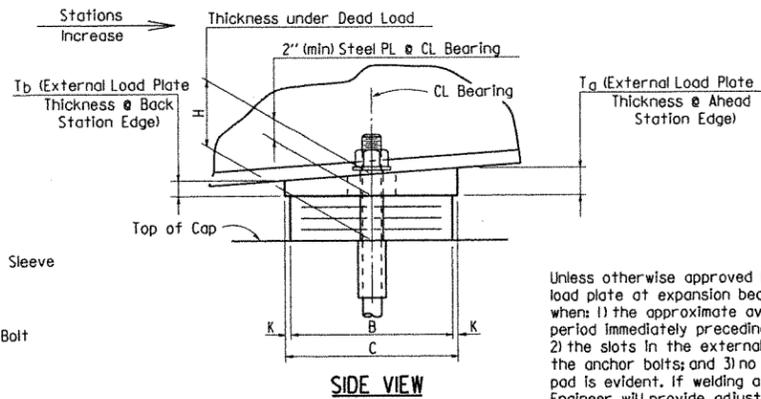


FRONT VIEW

- Care shall be taken to ensure that the external load plate is in full and complete contact with the beam or girder flange before welding begins.
- C.L. Elastomeric pad shall be aligned with C.L. Beam.

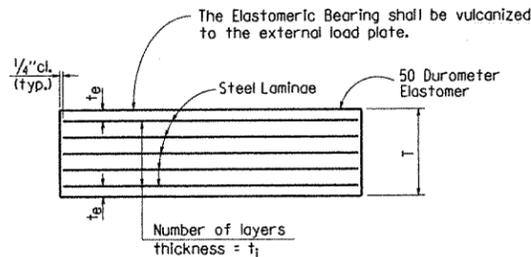


PLAN VIEW



SIDE VIEW

Unless otherwise approved by the Engineer, welding of the external load plate at expansion bearings to the girder will be allowed only when: 1) the approximate average air temperature during the 24 hour period immediately preceding welding is between 40° F and 80° F; and 2) the slots in the external load plate are positioned to center on the anchor bolts; and 3) no horizontal deformation of the elastomeric pad is evident. If welding at other temperatures is required, the Engineer will provide adjustment data.



ELASTOMERIC BEARING

$t_e$  = thickness of elastomer cover on top and bottom of pad  
 $t_1$  = thickness of elastomer between steel laminae  
 $N$  = number of elastomer layers of thickness  $t_1$

TABLE FOR EXTERNAL LOAD PLATE THICKNESS

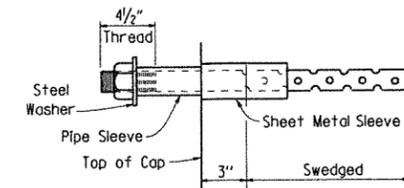
BENT	BEAMS	NO. OF BEARINGS	$T_a$	$T_b$
2	1 & 2	2	2.12"	1.88"
	3, 4 & 5	3	2.10"	1.90"
3	1 & 2	2	2.15"	1.85"
	3, 4 & 5	3	2.13"	1.87"
4	1 & 2	2	2.13"	1.87"
	3, 4 & 5	3	2.11"	1.89"

NOTE: Beams are numbered left to right, looking ahead station.

TABLE OF FABRICATOR VARIABLES

\* Maximum Design Load = Service I Limit State

BRIDGE NO.	LOCATION		BEARING TYPE	NO. OF BEARINGS EACH BENT	* MAXIMUM DESIGN LOAD (KIPS)	G	H	ELASTOMERIC PAD					EXTERNAL LOAD PLATE							ANCHOR BOLT							
	BENT NO(S).	BEAM OR GIRDER NO.						A	B	N	$t_1$	$t_e$	NO. & THICKNESS OF STEEL LAMINAE	T	C	D	E	F	K	M	$T_a$	$T_b$	ANCHOR BOLT ( $\phi \times L$ )	PIPE SLEEVE SIZE ( $\phi \times L$ )	SHEET METAL SLEEVE SIZE ( $\phi \times L$ )	STEEL WASHER SIZE (O.D.)	
																								GRADE			
07236	1	All	Exp.	5	98	6 3/8"	3 1/8"	13"	8 1/2"	2	1/2"	1/4"	3 @ 12 Ga.	1 3/8"	9 1/2"	22"	3 1/4"	2"	1/2"	8 1/2"	2.07"	1.93"	1 1/4" x 20"	55	1 1/4" x 4 1/8"	3" x 9"	2 1/2"
	2 & 3	All	Fix	5	175	7 1/8"	3 3/8"	14"	11 1/2"	2	1/2"	1/4"	3 @ 12 Ga.	1 3/8"	12 1/2"	26"	3 1/8"	3 1/8"	1/2"	9 3/4"	See Table	2" x 29 1/2"	55	2 1/2" x 4 1/8"	4" x 9"	3 3/4"	
	4	All	Exp.	5	98	6 3/8"	3 1/8"	13"	8 1/2"	2	1/2"	1/4"	3 @ 12 Ga.	1 3/8"	9 1/2"	22"	3 1/4"	2"	1/2"	8 1/2"	See Table	1 1/4" x 20"	55	1 1/4" x 4 1/8"	3" x 6"	2 1/2"	



ANCHOR BOLT DETAIL

NOTE: Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.

If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the masonry. Bolts placed in drilled holes shall be accurately set and fixed using a DPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Beam Spans (M 270, Gr. 50W)."

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 of the Standard Specifications and shall be paid for at the unit price bid for "Elastomeric Bearings".

External load plates shall conform to AASHTO M 270, Grade 50W. Pipe sleeves shall be ASTM A53, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or AASHTO M 298, Class 50.

External load plates shall be completely fabricated (including bevel and bolt holes) and shall be cleaned before vulcanizing to the elastomeric bearing. The surface in contact with the elastomeric bearing shall be cleaned in accordance with subsection 808.03. Other surfaces shall be blast cleaned in accordance with subsection 807.84(b) for painted steel and 807.84(e) for unpainted Grade 50W steel.

Anchor Bolts, Washers and Nuts shall conform to subsection 807.07 of the Standard Specifications. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Beam Spans (M270, Gr. 50W)."

Bearings shall be seated in accordance with subsection 808.08. This work and materials are considered as subsidiary to the item "Elastomeric Bearings" and will not be paid for directly.



BRIDGE ENGINEER

DETAILS OF ELASTOMERIC BEARINGS

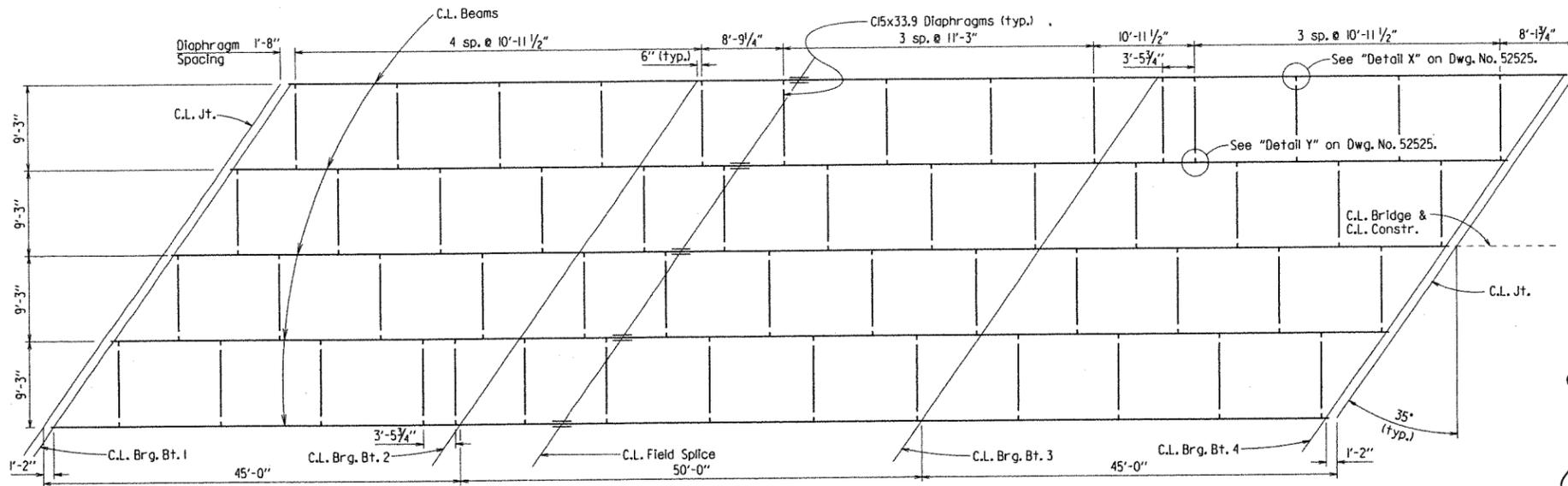
ROUTE SEC  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

DRAWN BY: ACW DATE: 09-29-11 FILENAME: b090283\_el.dgn  
 CHECKED BY: JYP DATE: 4-13-12 SCALE: NONE  
 DESIGNED BY: ACW DATE: 09-11

BRIDGE NO. 07236 DRAWING NO. 52524

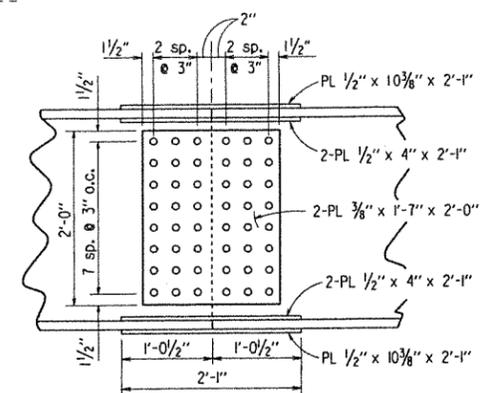


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	090283	35	78	
				07236	CONT. UNIT	52526		

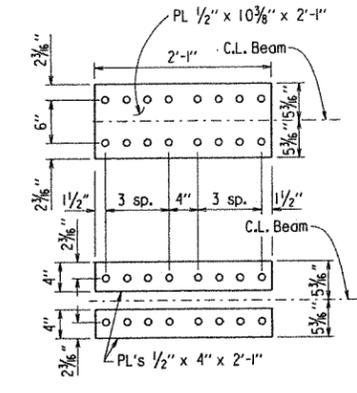


**FRAMING PLAN**  
1/8" = 1'-0"

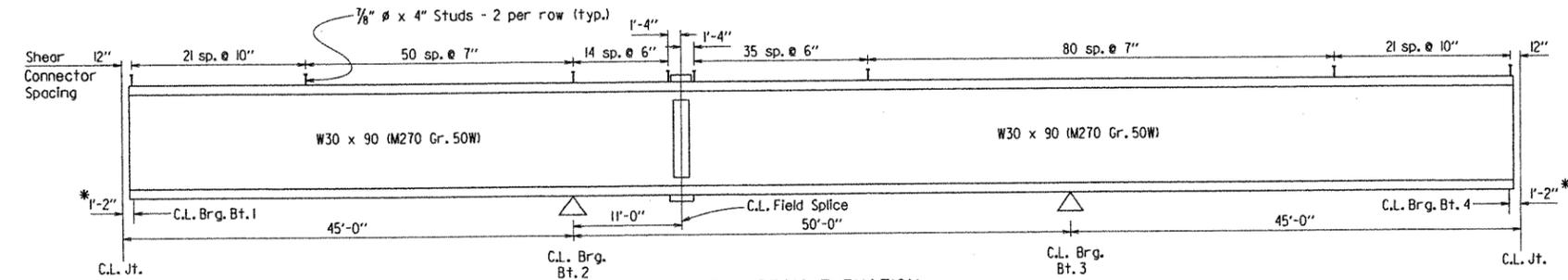
Note: Bolted field splices shown may be eliminated or shop welded splices may be substituted with approval of the Engineer. Payment will be made on the basis of the plan quantities.  
All field splice bolts shall be 7/8" HI-str. bolts  
All holes for splice bolts shall be 5/16"  
All field splice plates shall be AASHTO M270 Gr. 50W steel.



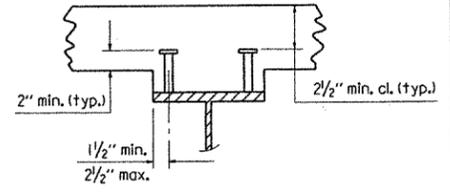
**DETAIL OF FIELD SPlice**  
1" = 1'-0"



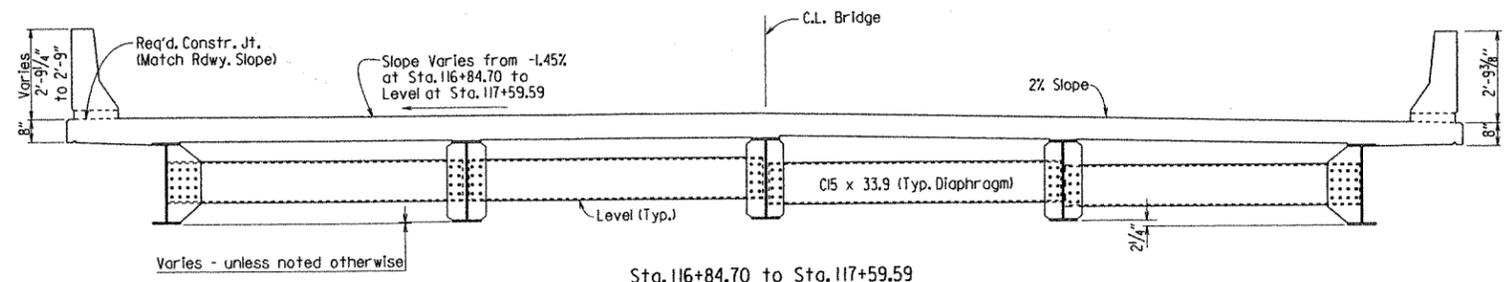
**TYP. FLANGE SPlice PLATES**  
1" = 1'-0"



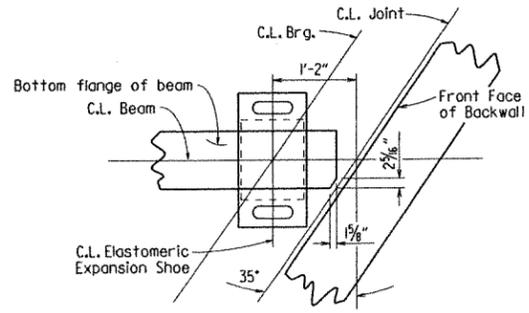
**TYP. BEAM ELEVATION**  
NTS



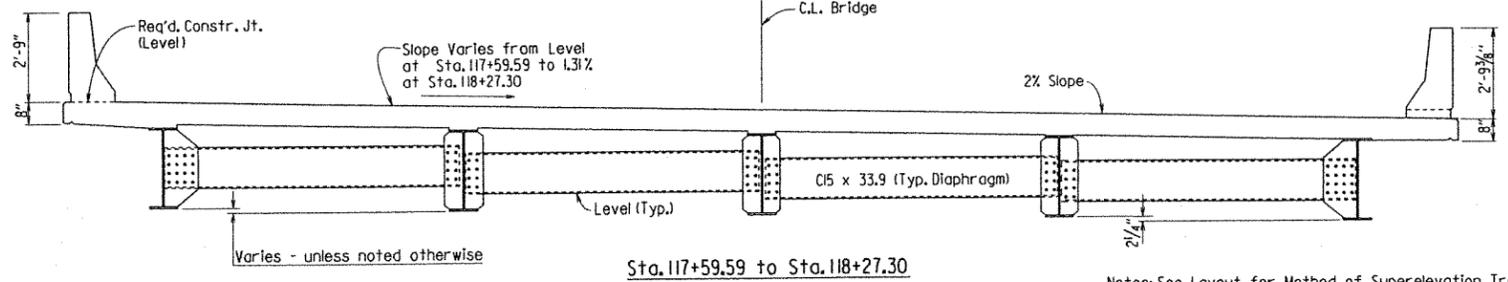
**SHEAR CONNECTOR DETAIL**  
NTS



Sta. 116+84.70 to Sta. 117+59.59



**PLAN OF BEARING AT END BENTS**  
NTS



Sta. 117+59.59 to Sta. 118+27.30

**ROADWAY CROSS-SLOPE TRANSITION (LOOKING AHEAD)**  
NTS

Notes: See Layout for Method of Superelevation Transition.

For details not otherwise shown, see "Typical Roadway Section" and "Roadway Section Near Joint" as applicable.

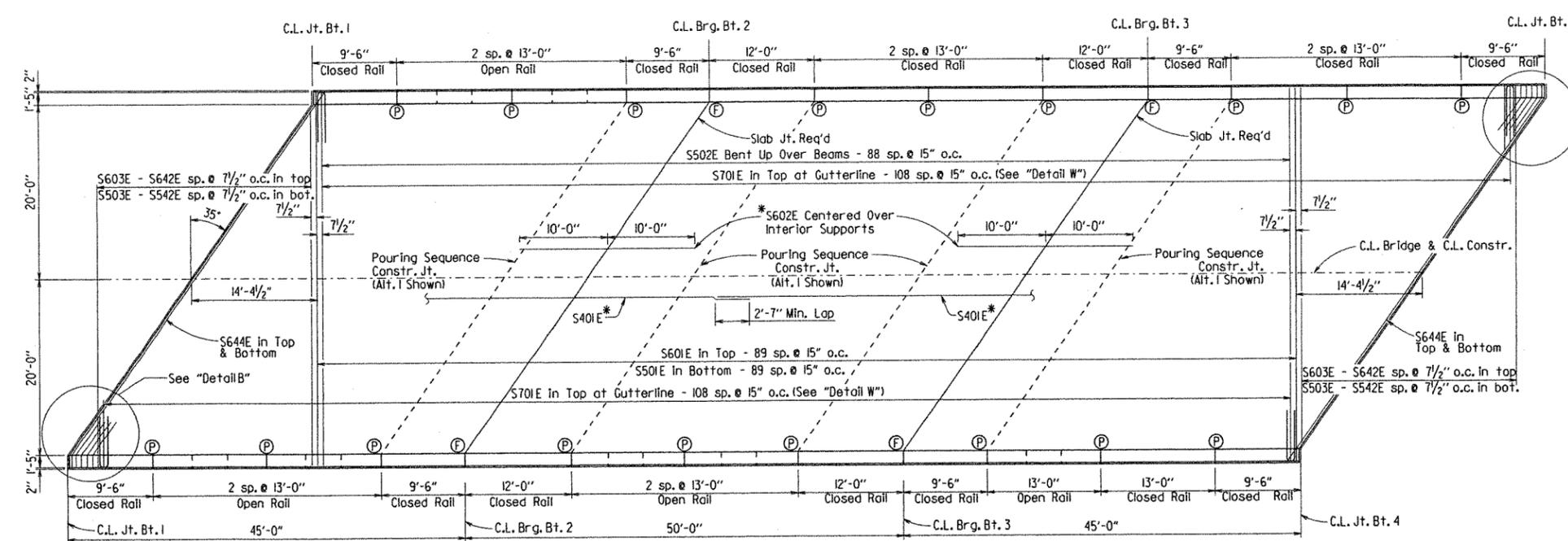


BRIDGE ENGINEER

**SHEET 2 OF 6**  
**DETAILS OF**  
**140'-0" CONTINUOUS W-BEAM UNIT**  
**INDIAN CREEK**  
ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

DRAWN BY: ACW DATE: 05/23/11 FILENAME: b090283.sldgn  
CHECKED BY: JYP DATE: 4-13-12 SCALE: As Noted  
DESIGNED BY: ACW DATE: 05-11  
BRIDGE NO. 07236 DRAWING NO. 52526

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	090283	36	78
				JOB NO.	07236 CONT. UNIT		52527	

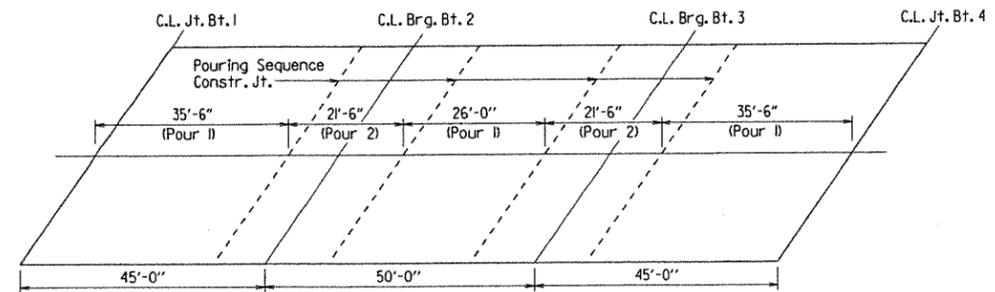


\*Placed as shown in "Typical Roadway Section," see Dwg. No. 52525.

**REINFORCING PLAN**  
1/8" = 1'-0"

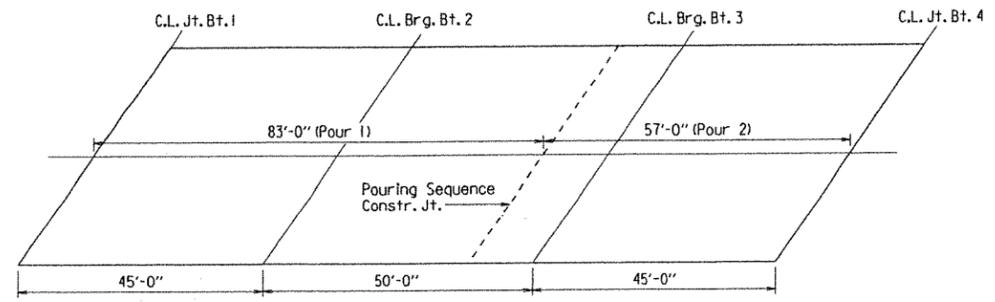
- (P) Partial depth parapet joint at this location
- (F) Full depth parapet joint at this location

Note: Req'd slab joints and pouring sequence joints shall align with open joints in parapet rail at the gutterline.



Note: Pours with same number may be placed simultaneously or separately. All Pours (1) must be placed before Pours (2) can be placed. 48 hours shall elapse between the end of a pour and the start of the next pour. 72 hours shall elapse between adjacent pours.

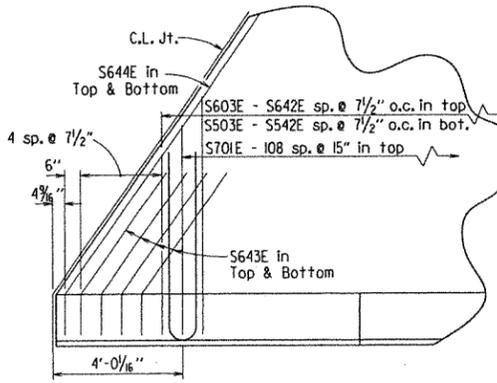
**Alternate 1**



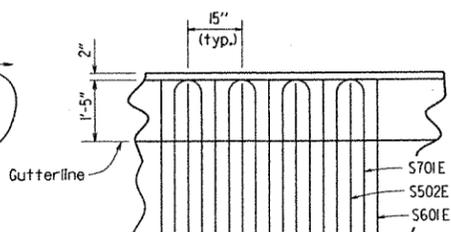
Note: Pour (1) must be placed before Pour (2) can be placed. 72 hours shall elapse between the end of a pour and the start of the next pour.

**Alternate 2**

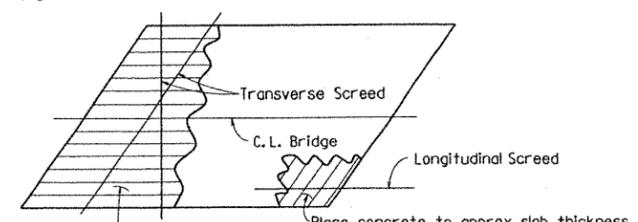
**ALTERNATES FOR SLAB POURING SEQUENCE**  
1/8" = 1'-0"



**DETAIL B**  
3/8" = 1'-0"



**DETAIL W**  
1/2" = 1'-0"



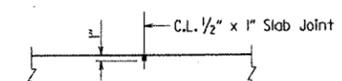
Note: At the Contractor's option, the transverse screed may be placed parallel to the skew or perpendicular to C.L. Bridge.

**CONCRETE PLACEMENT PROCEDURE**  
NTS

**BAR LIST**

Mark	No. Req'd.	Length	Pin Dia.	Bending Diagrams (Dimensions are out to out of bars.)
S401E	492	36'-10"	Str.	5'-1 3/4" 4'-7 1/2" 4'-7 1/2" 4'-7 1/2" 2'-3 3/4"
S501E	90	42'-10"	Str.	
S502E	89	43'-6"	3"	
S503E - S542E	2 ea.	5'-10" - 40'-8"	Str.	
S601E	90	42'-10"	Str.	
S602E	92	20'-0"	Str.	
S603E - S642E	2 ea.	5'-10" - 40'-8"	Str.	
S643E	16	6'-0"	4 1/2"	
S644E	4	52'-0"	4 1/2"	
S701E	218	11'-11"	6 1/2"	
P401E	504	5'-6"	3"	
P402E	56	4'-10"	3"	
P403E	56	9'-2"	Str.	
P404E	28	11'-8"	Str.	
P405E	84	12'-8"	Str.	
P406E	72	5'-7"	Str.	
P501E	504	4'-8"	3 3/4"	

Note: Bars with an "E" suffix are epoxy coated.



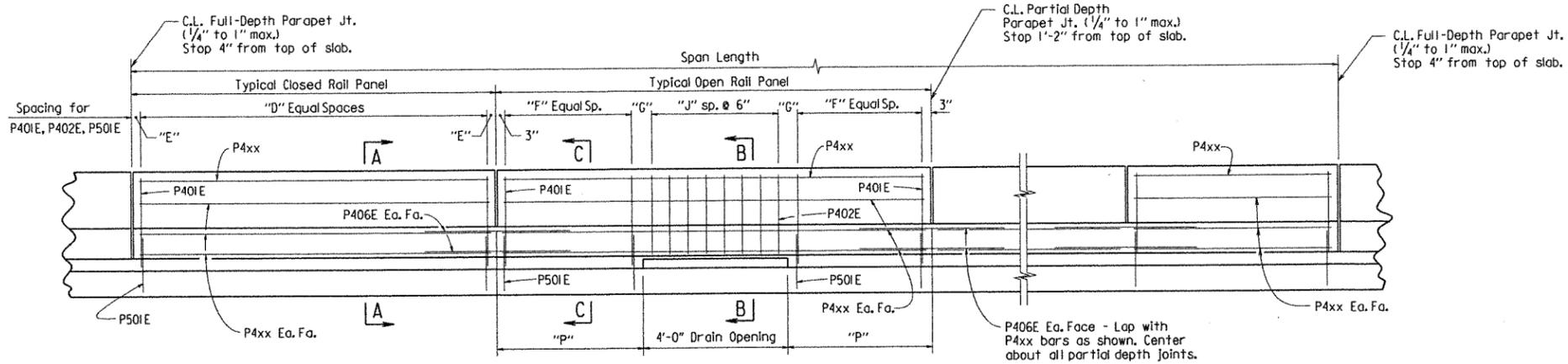
**SLAB JOINT DETAIL**

Use Type 3, 4 or 6 Joint Sealer. See subsections 501.02(h) and 501.05(j). Backer rod filler will not be required. Joint Sealer shall be measured and paid for as Class (S)AE Concrete-Bridge. Slab joints shall extend to the outside edge of the deck slab and shall align with open joints at the front face of the parapet. Slab joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damaging the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. The joint sealer shall extend across the deck from gutterline to gutterline.

**SHEET 3 OF 6**  
**DETAILS OF**  
**140'-0" CONTINUOUS W-BEAM UNIT**  
**INDIAN CREEK**  
ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.  
DRAWN BY: ACW DATE: 05/23/11 FILENAME: b090283\_sl.dgn  
CHECKED BY: JNP DATE: 4-19-12 SCALE: As Noted  
DESIGNED BY: ACW DATE: 05-11  
BRIDGE NO. 07236 DRAWING NO. 52527



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		090283	37	78
				07236	CONT. UNIT			52528



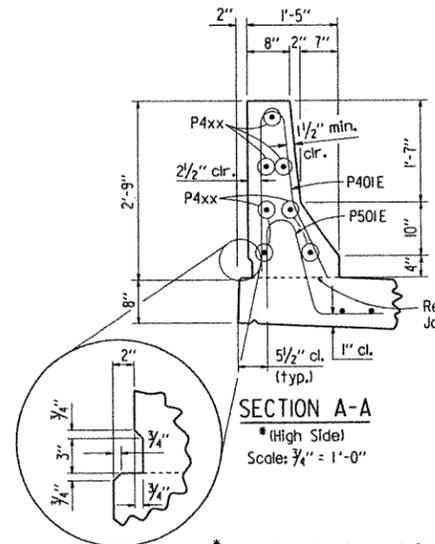
**ELEVATION - CONCRETE PARAPET RAIL**

Scale: 1/2" = 1'-0"

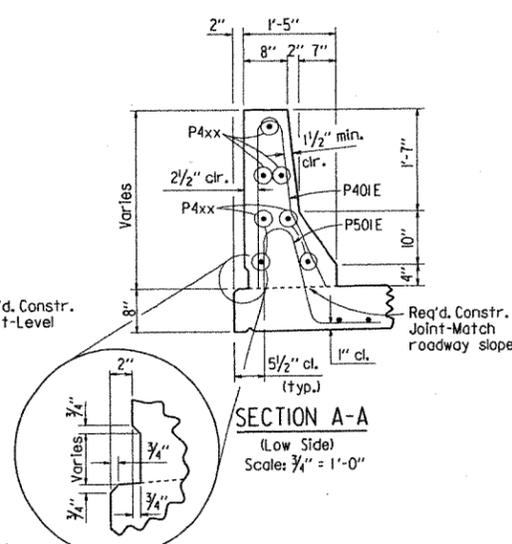
Note:  
For location of full and partial depth parapet joints,  
See Dwg. No. 52527.

**TABLE OF VARIABLES**

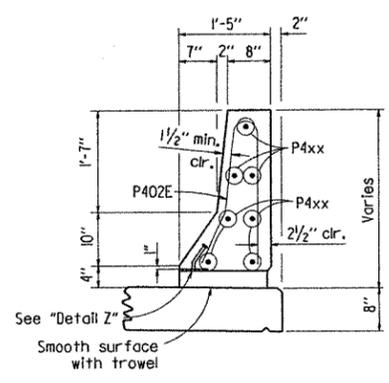
Panel Length	Closed Rail Panels			Open Rail Panels					
	"D"	"E"	P4xx Bar	Panel Length	"F"	"G"	"J"	"P"	P4xx Bar
9'-6"	18	3"	P403E	13'-0"	8	6"	7	4'-6"	P405E
12'-0"	23	3"	P404E						
13'-0"	25	3"	P405E						



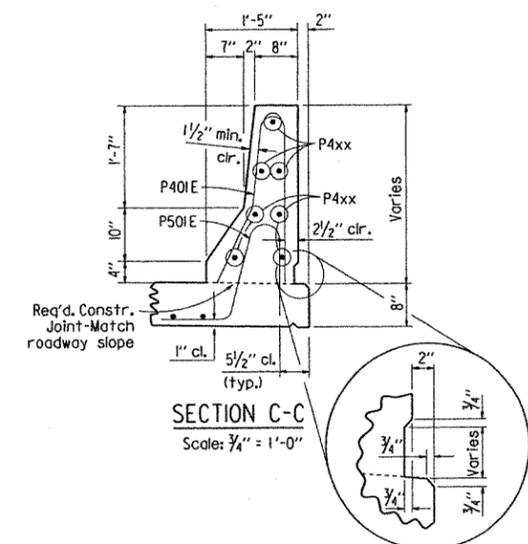
**SECTION A-A**  
\*(High Side)  
Scale: 3/4" = 1'-0"



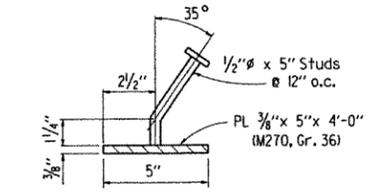
**SECTION A-A**  
(Low Side)  
Scale: 3/4" = 1'-0"



**SECTION B-B**  
Scale: 3/4" = 1'-0"

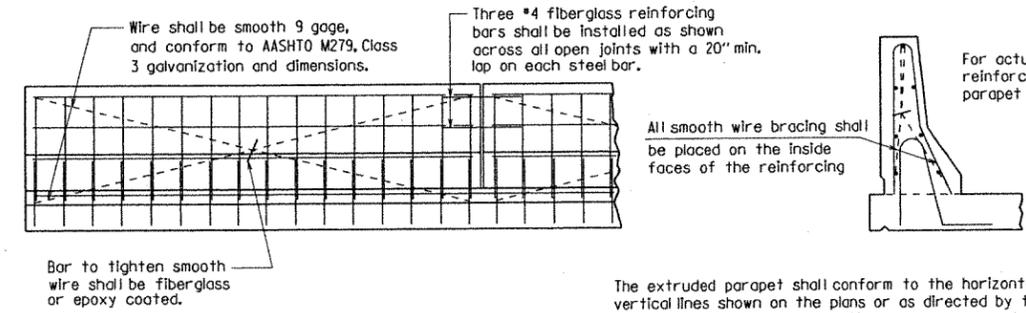


**SECTION C-C**  
Scale: 3/4" = 1'-0"



Note:  
Parapet Studs shall be 5" long, granular flux filled, solid fluxed, or equal, and automatically end welded to the plate. Studs and plate shall meet the requirements of Section 807, Studs and plate shall be measured and paid for as Structural Steel in Beam Spans (M270, Gr. 50W).  
The surfaces of the 3/8" Plates which will not be in contact with concrete shall be painted in accordance with Section 638, or as approved by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to "Structural Steel in Beam Spans (M270, Gr. 50W)".

**DETAIL Z**  
NTS

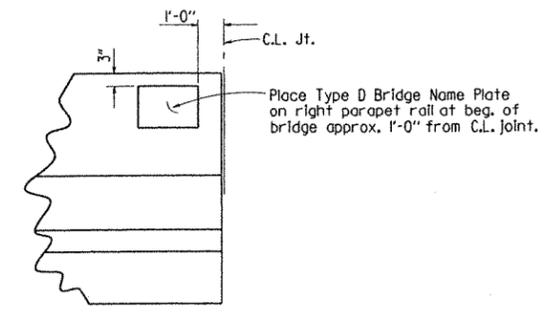


**DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE PARAPET RAIL**

NTS

Bar to tighten smooth wire shall be fiberglass or epoxy coated.  
All panels shall be braced as required to prevent racking. All open joints shall be sawed as soon as practical to a minimum width of 1/4". To control cracking before sawing, all joints must be grooved before the concrete is set. Sawing of the joints must be controlled so it will follow the grooved joint.

The extruded parapet shall conform to the horizontal and vertical lines shown on the plans or as directed by the Engineer and shall present a smooth, uniform appearance and texture. Unless otherwise noted, exposed surfaces may be given a light brush finish or a Class 3 Textured Coating Finish in place of Class 2 Rubbed Finish.



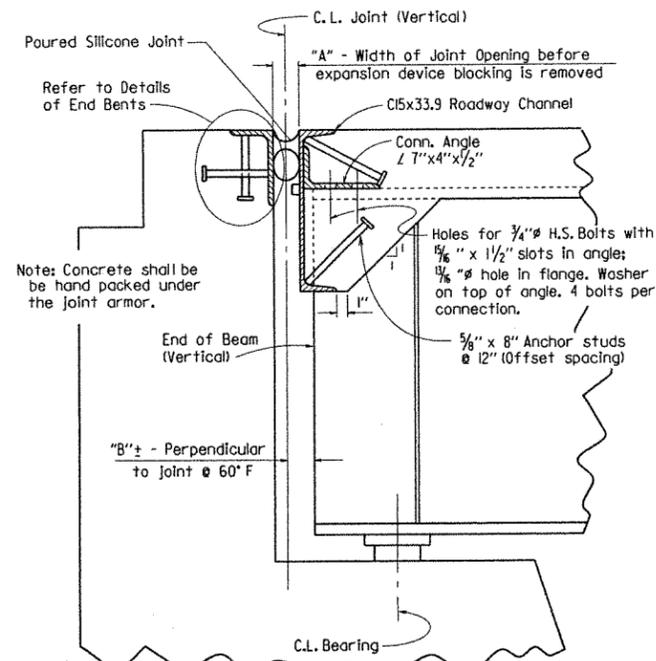
**VIEW SHOWING LOCATION OF NAME PLATE**  
NTS



BRIDGE ENGINEER

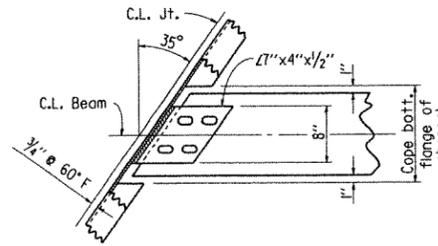
**SHEET 4 OF 6**  
**DETAILS OF 140'-0" CONTINUOUS W-BEAM UNIT INDIAN CREEK**  
ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.  
DRAWN BY: ACW DATE: 06-09-11 FILENAME: b090283.sldgn  
CHECKED BY: JYP DATE: 4-13-12 SCALE: AS NOTED  
DESIGNED BY: ACW DATE: 06-11  
BRIDGE NO. 07236 DRAWING NO. 52528

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090283	3878	
				07236		CONT. UNIT	52529	

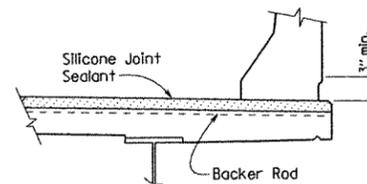


Note: Section taken perpendicular to C.L. Joint

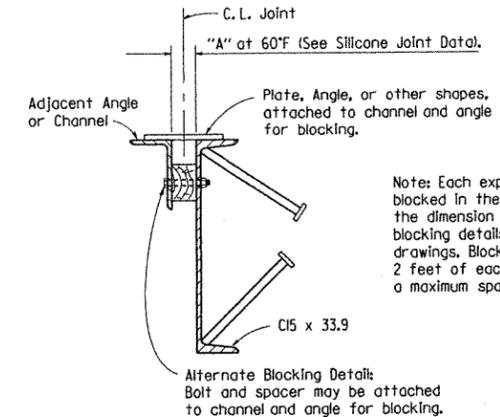
SECTION THRU JOINT AT END BENT



CHANNEL CONNECTION DETAIL



JOINT SEAL PLACEMENT AT CURB



Note: Each expansion joint device shall be blocked in the Shop by the Fabricator to the dimension "A" shown for 60° F and the blocking details shall be shown on the shop drawings. Blocking shall be placed within 2 feet of each end of the device and with a maximum spacing of 8 feet.

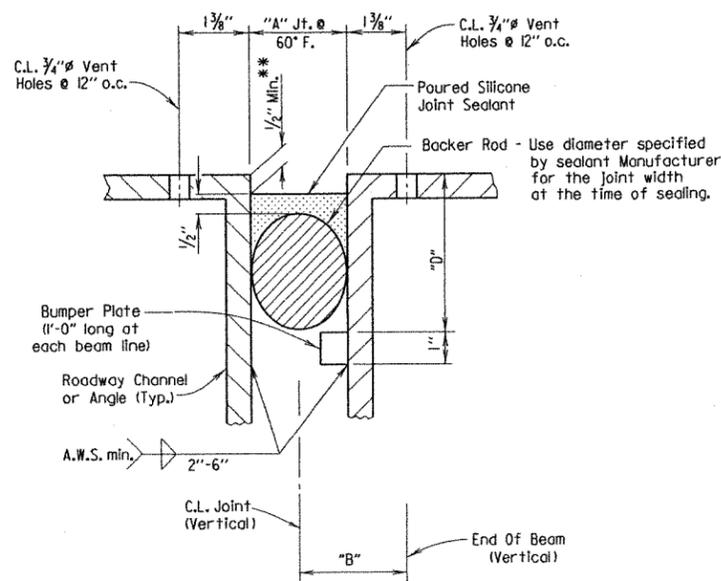
DETAILS FOR BLOCKING EXPANSION JOINT DEVICE

EXPANSION DEVICE INSTALLATION AT END BENTS:

The Contractor may elect to install the expansion device using one of the following two alternatives:

- 1) The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the beams erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the backwall concrete, the blocking shall be removed, and the opening adjusted for temperature and grade.
- 2) The backwall shall be poured to the optional construction joint after beams are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature and grade.

\*\* Recess depth as recommended by the sealant Manufacturer



DETAIL OF POURED SILICONE JOINT

SILICONE JOINT DATA

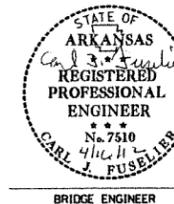
"A" Width Perpendicular to Joint at 24 Hour Average Temperature* of:			"B" Perpendicular to Joint at 60°F	"D"	Bumper Plate Size
40°F	60°F	80°F			
1 5/8"	1 1/2"	1 3/8"	2" ±	4"	1" x 3/4"

\* The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature. Interpolation of the table may be necessary.

Notes:  
The temperature limitations recommended by the sealant Manufacturer shall be observed. The sealant shall be installed only when the average 24 hour air temperature is between 40° and 80° F.

Use an appropriately sized backer rod at the depth shown in the Manufacturer's literature based on the joint width at the time of sealing. Unless otherwise noted, do not install more backer rod than can be sealed in the same day.

The Contractor shall verify separation of the backer rod from the joint material after the joint material has set.



SHEET 5 OF 6  
 DETAILS OF  
 140'-0" CONTINUOUS W-BEAM UNIT  
 INDIAN CREEK  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: ACW DATE: 06/08/11 FILENAME: b090283\_sl.dgn  
 CHECKED BY: JHP DATE: 4-13-12 SCALE: No Scale  
 DESIGNED BY: ACW DATE: 06-11  
 BRIDGE NO. 07236 DRAWING NO. 52529

**GENERAL NOTES**

**CONSTRUCTION SPECIFICATIONS:** Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 edition) with applicable supplemental specifications and special provisions.

**DESIGN SPECIFICATIONS:** AASHTO LRFD Bridge Design Specifications, Fifth Edition, with 2010 Interim Revisions.

**MATERIALS AND STRENGTHS:**  
 Class (S/AE) Concrete  $f'_c = 4,000$  psi  
 Reinforcing Steel (AASHTO M31 or M53, Gr. 60)  $f_y = 60,000$  psi  
 Structural Steel (M 270, Gr. 50W)  $F_y = 50,000$  psi  
 Structural Steel (M 270, Gr. 36)  $F_y = 36,000$  psi

**CONCRETE :**  
 Concrete shall be poured in the dry and all exposed corners to be chamfered  $\frac{3}{4}$ " unless otherwise noted. All concrete shall be Class (S/AE) with a minimum 28 day compressive strength  $f'_c = 4,000$  psi.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class (S/AE) Concrete. See Standard Drawing No. M4991 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a fine finish in accordance with subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the girder. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for the future dead load deflection due to the rolling. A minimum of 72 hours shall elapse between completion of the slab and the pouring of the parapet rolling. Any rolling pours made before the entire slab has been placed and cured must be approved by the Engineer.

**REINFORCING STEEL :**  
 All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly but will be considered subsidiary to the item "Epoxy Coating Reinforcing Steel (Grade 60)."

**STRUCTURAL STEEL :**  
 All structural steel shall be AASHTO M 270, Grade 50W unless otherwise noted and shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)", Grade 50W steel shall not be painted. All exposed surfaces shall be cleaned in accordance with subsection 807.84(e). Structural steel completely embedded in concrete may be AASHTO M 270, Grade 36 unless otherwise noted.

Drawings show general features of design only. Shop drawings shall be made in accordance with subsection 807.04, submitted and approval secured before fabrication is begun.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

Beams and field splice plates are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Beam Spans (M270, Gr. 50W)."

All beams shall be blocked in their true position in the shop with the webs horizontal in groups as specified in subsection 807.54(b)(2). The camber, length of sections, distance between bearings and openings of joints shall be measured with the beams in their true position and this information shall become part of the permanent records for this job. The component parts shall be match marked in this assembly and these marks shall be shown on the erection diagram. All beam dimensions are based on a temperature of 60 degrees F. A tolerance of  $\frac{1}{4}$ " +/- is allowed for camber.

Flange field splice plates shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of subsection 802.13 will not require approval prior to construction. All welding shall conform to subsection 807.26.

Field connections shall be bolted with high-strength bolts and shall be  $\frac{3}{4}$ " # bolts unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior beam webs and on the bottom of the beam flanges. Holes for  $\frac{3}{4}$ " # high-strength bolts may be  $\frac{1}{8}$ " # diameter if a washer is supplied for use under both the nut and head of the bolt.

Diaphragms shall be installed as beams are erected. All bolts in diaphragms and field splices shall be installed and tightened in accordance with subsection 807.71 prior to pouring the concrete deck unless otherwise noted.

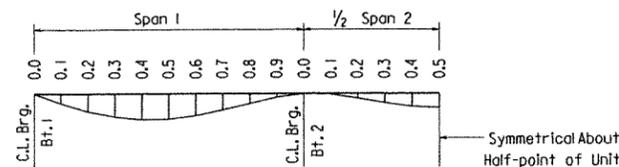
All shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with recommendations of the manufacturer.

**TABLE OF DEAD LOAD DEFLECTIONS (INCHES)**

Span	Point of Deflection	Structural Steel		Structural Steel + Slab		Structural Steel + Slab + Rail	
		Ext. Beam	Int. Beam	Ext. Beam	Int. Beam	Ext. Beam	Int. Beam
1	0	0.000	0.000	0.000	0.000	0.000	0.000
	0.1	0.015	0.018	0.131	0.164	0.142	0.175
	0.2	0.028	0.033	0.242	0.304	0.263	0.323
	0.3	0.037	0.044	0.320	0.400	0.347	0.427
	0.4	0.042	0.049	0.356	0.447	0.386	0.476
	0.5	0.041	0.048	0.349	0.438	0.379	0.466
	0.6	0.035	0.042	0.302	0.379	0.327	0.403
	0.7	0.026	0.031	0.225	0.283	0.244	0.301
	0.8	0.016	0.018	0.134	0.168	0.145	0.179
	0.9	0.006	0.007	0.050	0.062	0.054	0.066
2	0	0.000	0.000	0.000	0.000	0.000	0.000
	0.1	0.001	0.002	0.011	0.014	0.012	0.015
	0.2	0.008	0.009	0.066	0.082	0.072	0.087
	0.3	0.015	0.018	0.129	0.162	0.140	0.172
	0.4	0.021	0.024	0.177	0.223	0.192	0.237
0.5	0.023	0.027	0.195	0.245	0.212	0.260	

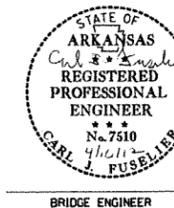
Symmetrical about Half-point of Unit.

Note: Camber for Dead Load Deflection plus Vertical Curve  $\pm \frac{1}{4}$ " tolerance. Deflections shown are along C.L. Beam from a chord from C.L. Bearing to C.L. Bearing. Vertical Curve corrections not included.



**DEAD LOAD DEFLECTION DIAGRAM**  
N.T.S.

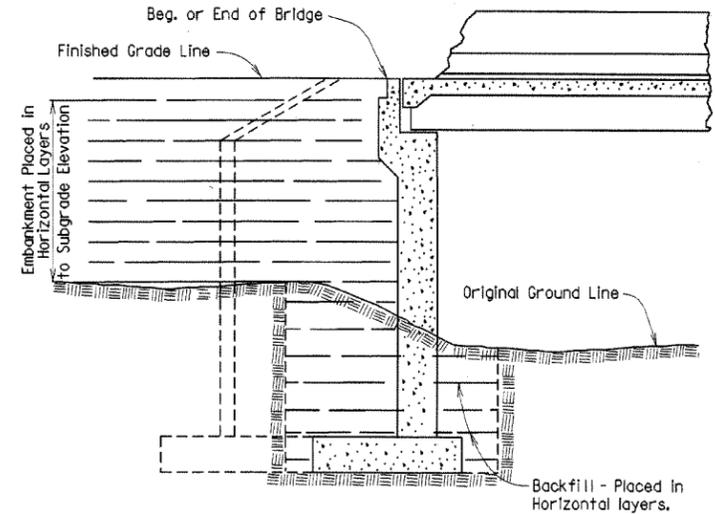
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						090283	39	78
				07236		CONT. UNIT		52530



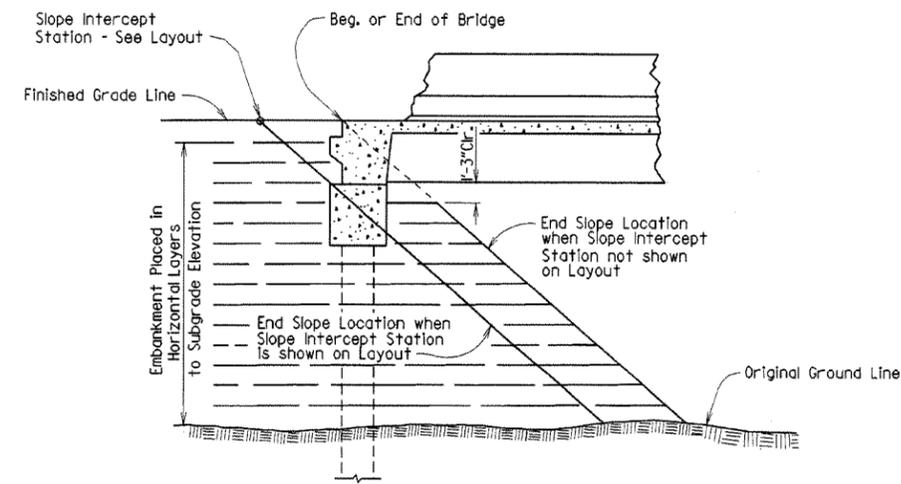
**SHEET 6 OF 6**  
**DETAILS OF**  
**140'-0" CONTINUOUS W-BEAM UNIT**  
**INDIAN CREEK**  
 ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.  
 DRAWN BY: ACW DATE: 06/09/11 FILENAME: b090283.sldgn  
 CHECKED BY: JHP DATE: 4-13-12 SCALE: AS SHOWN  
 DESIGNED BY: ACW DATE: 06-11  
 BRIDGE NO. 07236 DRAWING NO. 52530

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
04-10-2003				6	ARK.		40	

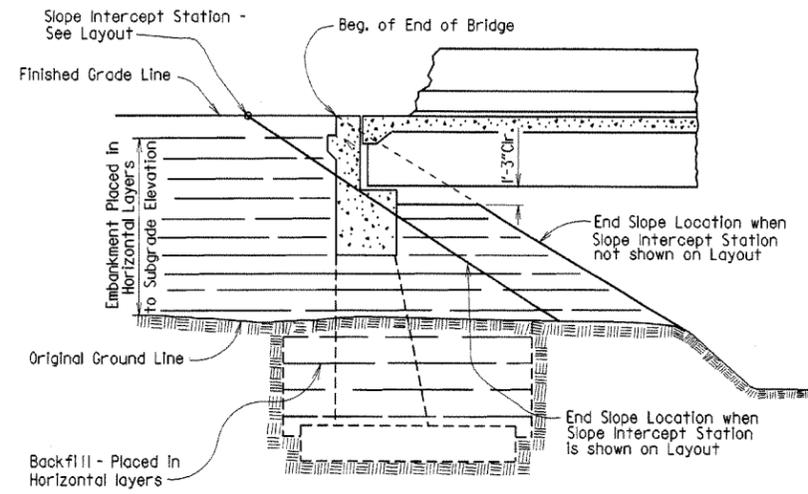
EMBANKMENT & BACKFILL 1888A



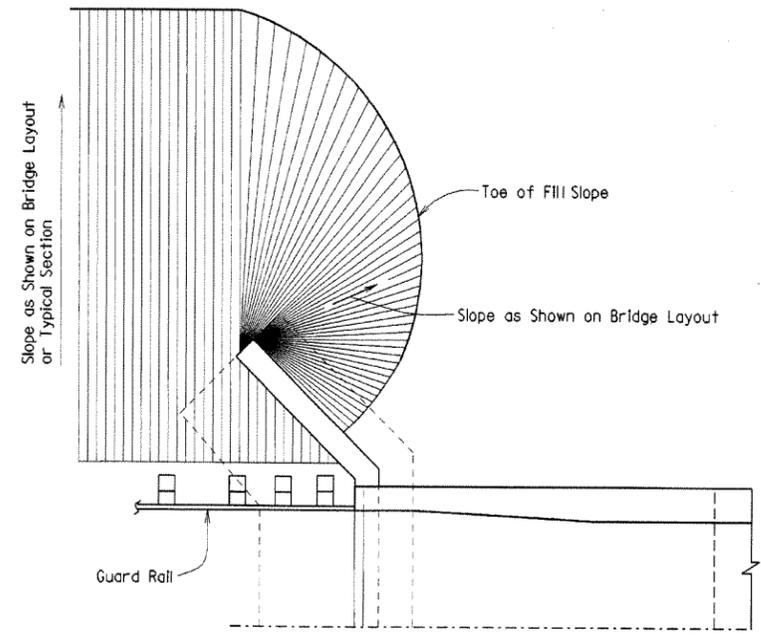
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS



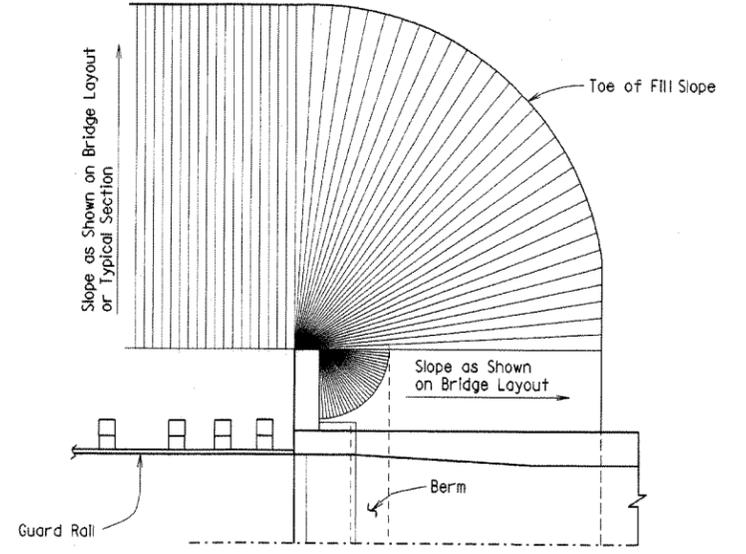
EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS



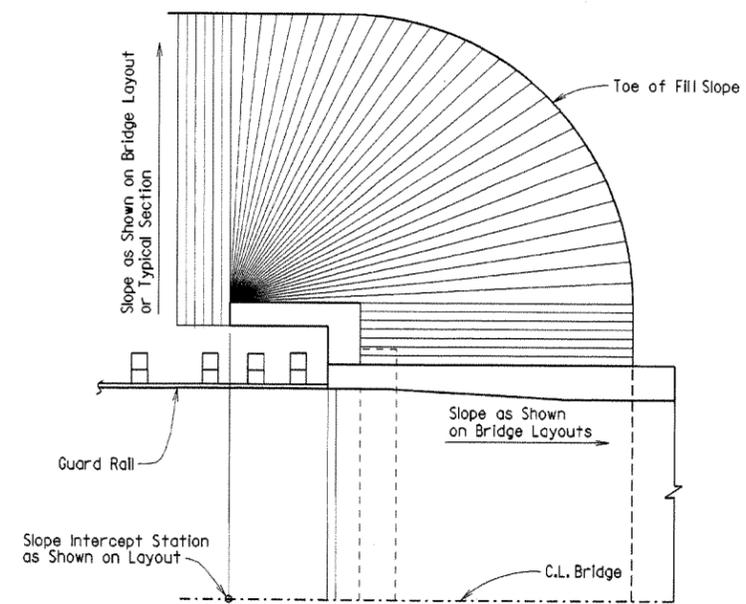
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS



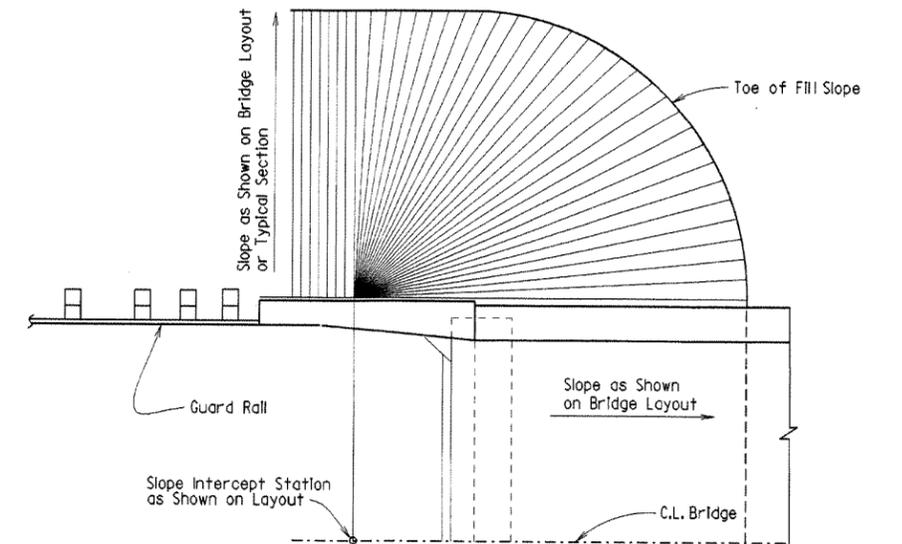
VERTICAL WALL ABUTMENTS



SPILL-THROUGH END BENTS WITH STUB WING



SPILL-THROUGH END BENTS WITH TURNBACK WING



SPILL-THROUGH END BENTS WITH TRANSITION WING

METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 4 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to subsections 210.09, 210.10 and 801.08 of the Specifications for construction requirements.



BRIDGE ENGINEER

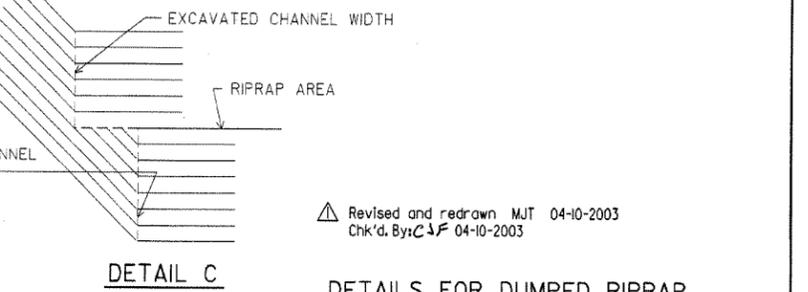
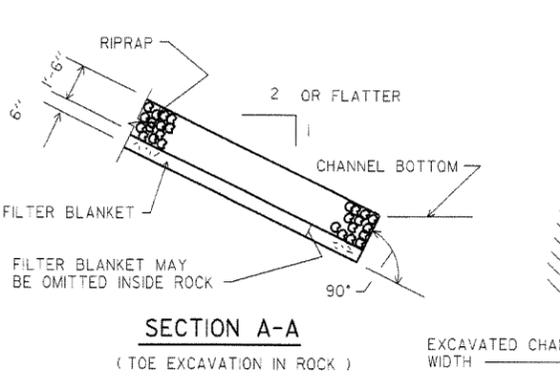
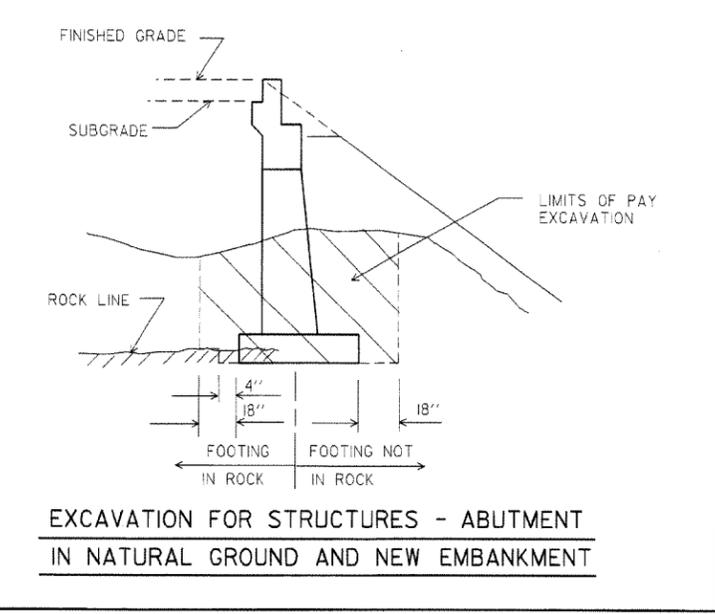
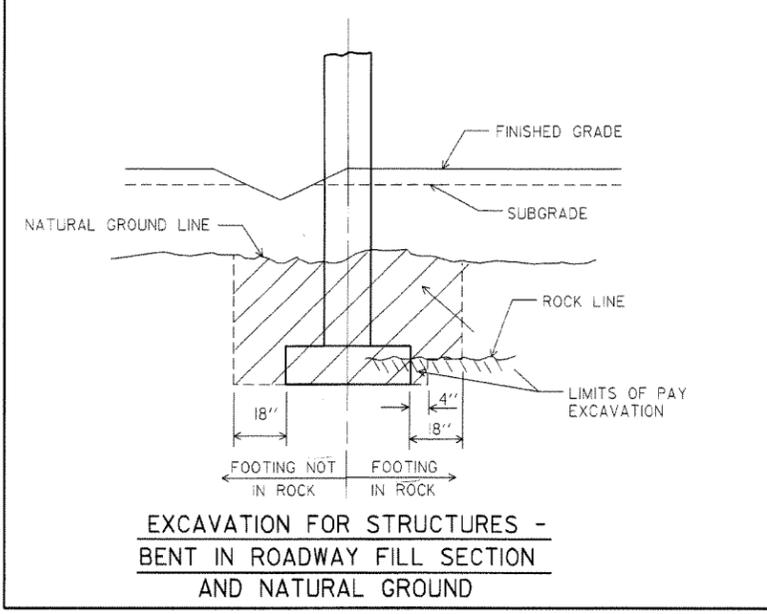
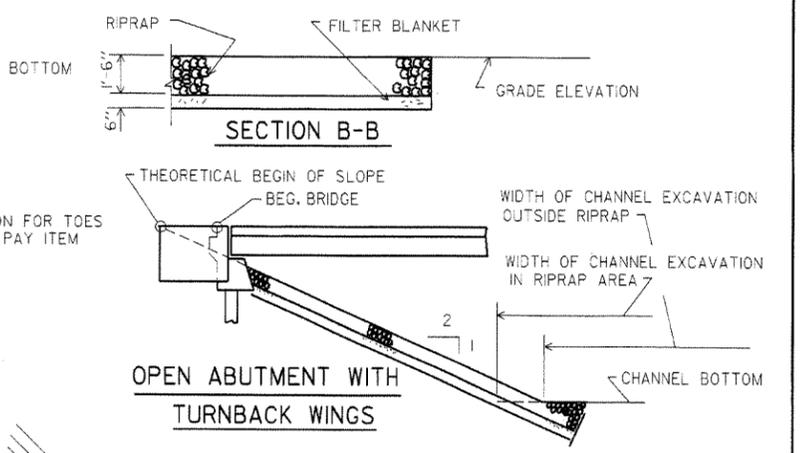
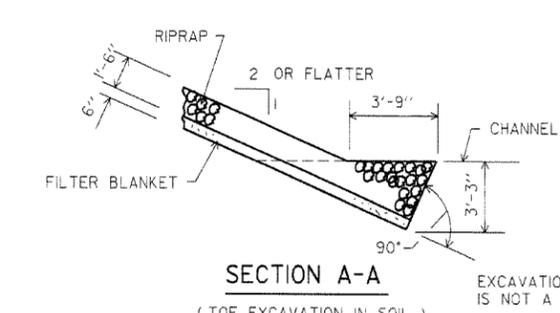
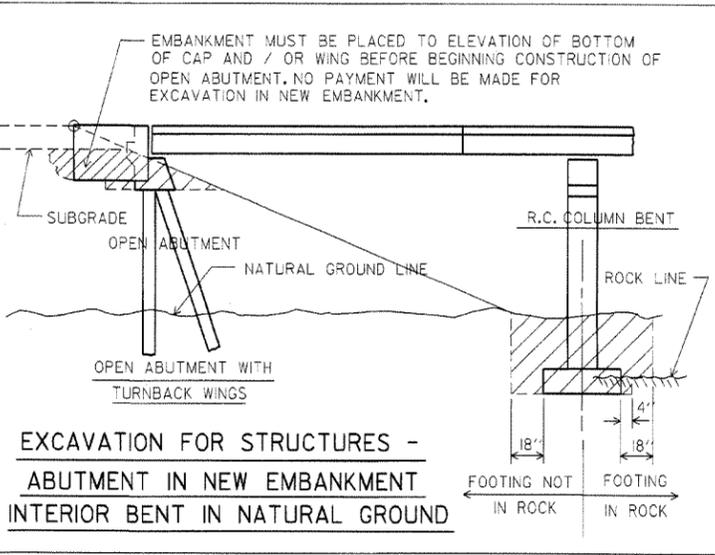
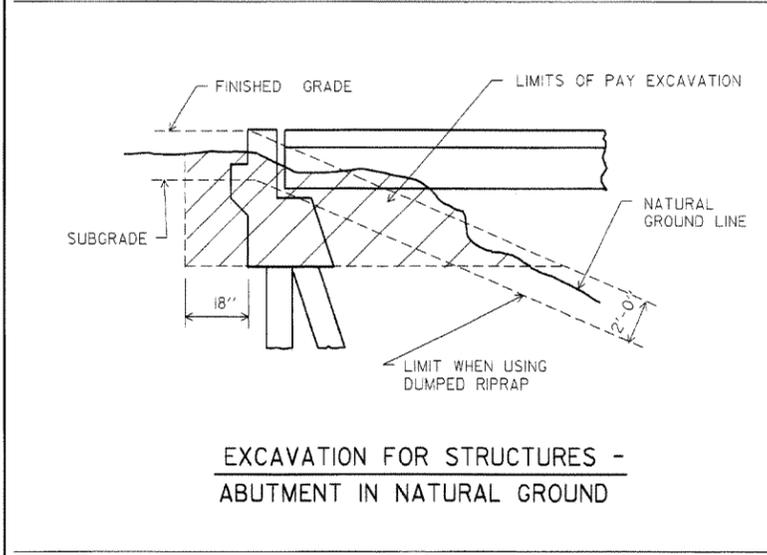
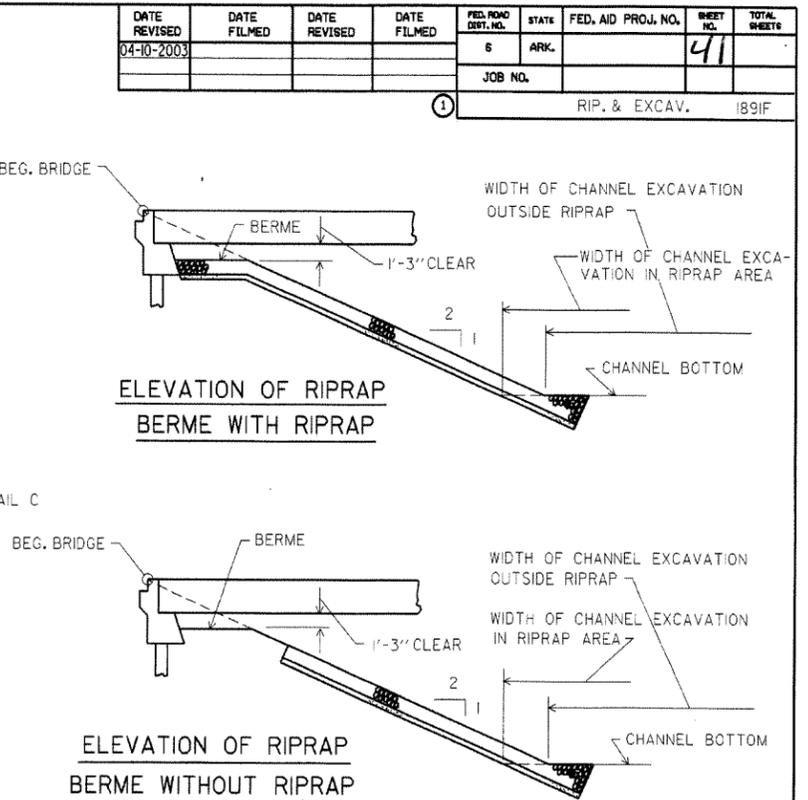
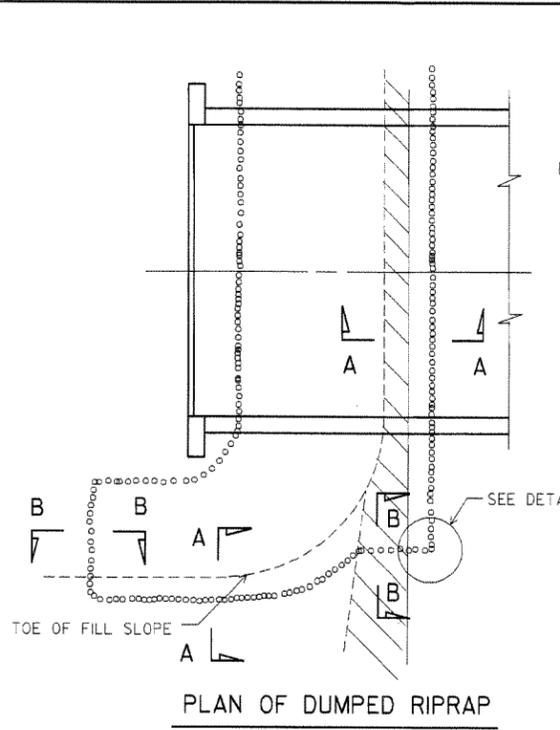
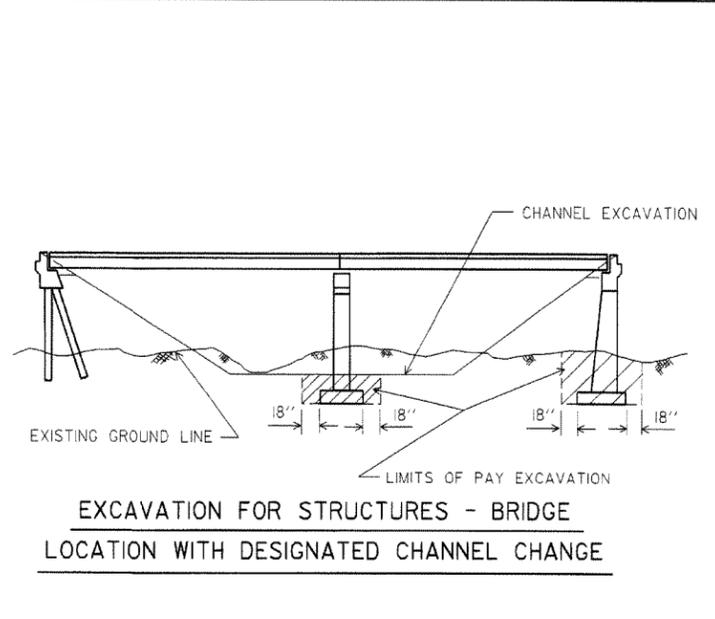
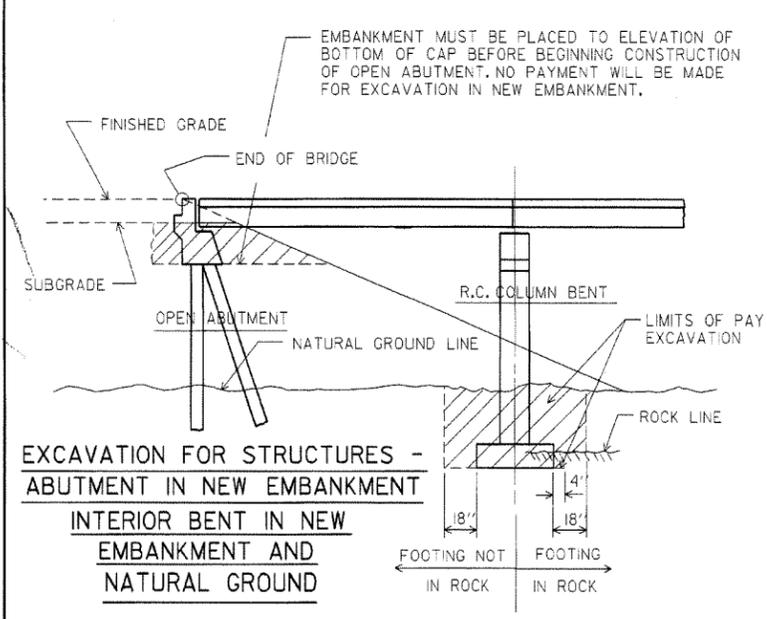
EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: MJT DATE: 04-10-2003 FILENAME: B1888A.STD  
CHECKED BY: CJF DATE: 04-10-2003 SCALE: NO SCALE  
DESIGNED BY: STG DATE: \_\_\_\_\_  
BRIDGE NO. \_\_\_\_\_ DRAWING NO. 1888A

Revised and redrawn MJT 04-10-2003  
Chk'd. By: CJF 04-10-2003

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
04-10-2003				6	ARK.		41	
JOB NO.							1	
RIP. & EXCAV.							1891F	



NOTE: IN LIEU OF AN AGGREGATE FILTER BLANKET, A SYNTHETIC FIBER GEOTEXTILE FABRIC COMPLYING WITH THE REQUIREMENTS OF SUBSECTION 816.02(g) MAY BE USED.

NOTE: DETAILS FOR COMPUTING EXCAVATION FOR STRUCTURES ARE INCLUDED FOR INFORMATION AS TO HOW PLAN QUANTITIES WERE CALCULATED AND FOR USE WHEN ADJUSTING QUANTITIES WHEN CHANGING FOOTING ELEVATION.

STATE OF ARKANSAS  
 REGISTERED PROFESSIONAL ENGINEER  
 No. 4337  
 CHARLES P. BRAND  
 BRIDGE ENGINEER

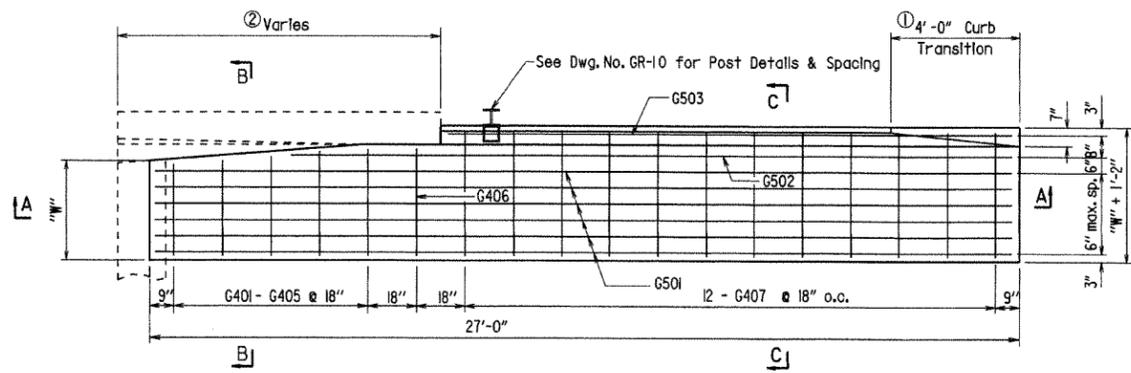
Revised and redrawn MJT 04-10-2003  
 Chk'd. By: C.J.F. 04-10-2003

**DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND DETAILS FOR COMPUTING EXCAVATION FOR STRUCTURES**

ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.

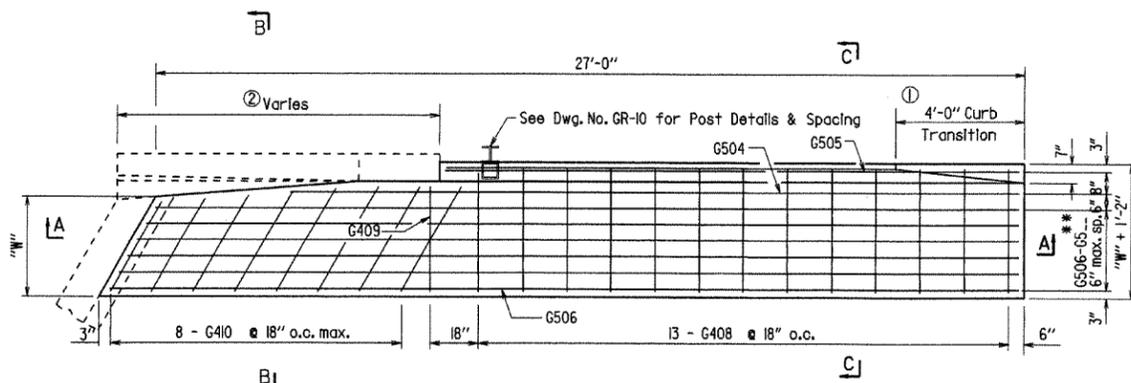
DRAWN BY: MJT DATE: 04-10-2003 FILENAME: B1891F.STD  
 CHECKED BY: C.J.F. DATE: 04-10-2003 SCALE: NO SCALE  
 DESIGNED BY: STD. DATE: \_\_\_\_\_  
 BRIDGE NO. \_\_\_\_\_ DRAWING NO. 1891F

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
4-10-2003				6	ARK.		42	
07-14-2010								
JOB NO.							TYPE B GUTTERS 2016B	



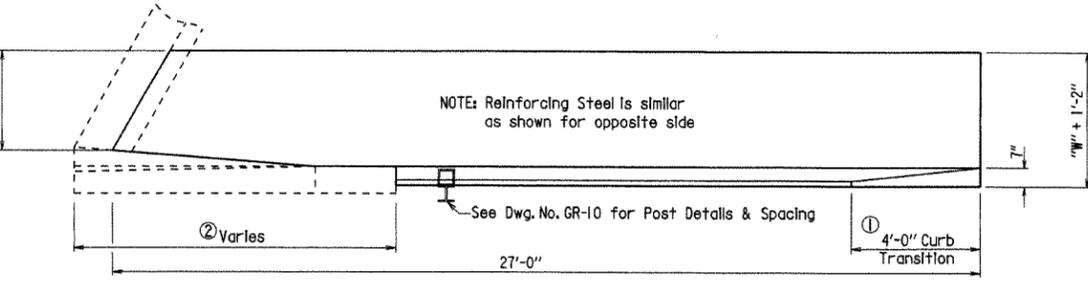
HALF PLAN OF APPROACH GUTTERS FOR SQUARE BRIDGE

② Length varies. See End Bent details for actual length. Quantities shown are for 10'-0" Transition Rall.



PLAN OF APPROACH GUTTERS FOR SKEWED BRIDGE

NOTE: Reinforcing Steel is similar as shown for opposite side

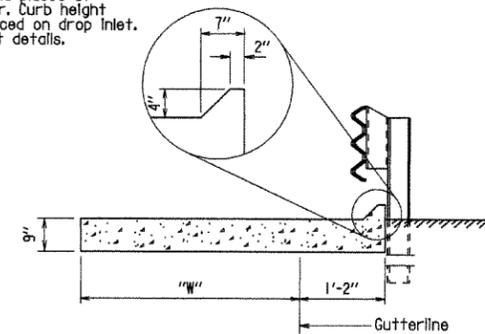


SECTION A - A

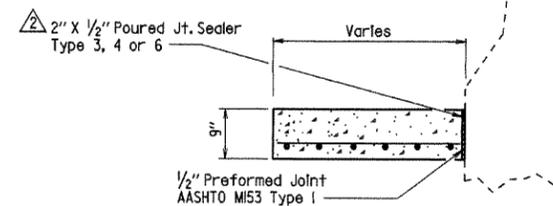
Slab Depth Varies - See Span and Bent Details

① Construct gutter curb with height-transition as shown if drop inlet is not placed at end of gutter.

Construct gutter curb full height (no height-transition) if drop inlet is placed at end of gutter. Curb height transition placed on drop inlet. See drop inlet details.



SECTION C - C  
N.T.S.



SECTION B - B  
N.T.S.

QUANTITIES FOR ONE SQUARE APPROACH GUTTER

"W" Width (ft.)	Reinforcing Steel (lbs.)	Concrete (cubic yards)
3	252	3.00
4	319	3.75
6	459	5.25
8	590	6.75

\*\*\* BAR LIST ②  
TYPE B GUTTER

Mark	No. Required for Width "W"				Length	Square or Skewed
	3'-0"	4'-0"	6'-0"	8'-0"		
G401-G405	1 each	1 each	1 each	1 each	"W" - 3" to "W" + 3"	Square
G406	1	1	1	1	"W" + 3"	Square
G407	12	12	12	12	"W" + 10"	Square
G408	13	13	13	13	"W" + 10"	Skewed
G409	1	1	1	1	"W" + 3"	Skewed
G410	8	8	8	8	*	Skewed
G501	6	8	12	16	26'-8"	Square
G502	1	1	1	1	22'-2"	Square
G503	1	1	1	1	17'-8"	Square
G504	1	1	1	1	*	Skewed
G505	1	1	1	1	*	Skewed
G506-G5...*	1 each	1 each	1 each	1 each	*	Skewed

\* Bar Lengths vary with Skew,  
\*\* G512 for "W" = 3'  
G514 for "W" = 4'  
G518 for "W" = 6'  
G522 for "W" = 8'

\*\*\* Special bar list required when skew angle exceeds 40° for W = 8'; 50° for W = 6'; or 60° for W = 4'.

GENERAL NOTES

Concrete shall be Class S or Class S(AE) or mixture used for Portland Cement Concrete Pavement.

Reinforcement Steel shall conform to AASHTO M31 or M53, Grade 60 (fy = 60,000 psi).

Approach Gutters will be measured and paid for in accordance with Section 504 of the Standard Specifications.

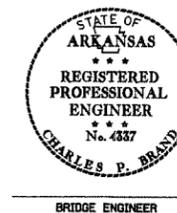
① Revised and redrawn 4-10-2003. By KDH Ck. By: CJF 4-10-2003

② Added joint sealer type & revised transition roll length 07-14-2010 by MJT Checked by: CJF 07-14-2010

DETAILS OF STANDARD TYPE B APPROACH GUTTERS

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 4-10-2003 FILENAME: B2016B.STD  
CHECKED BY: CJF DATE: 4-10-2003 SCALE: 3/8" = 1'-0"  
DESIGNED BY: STD DATE: \_\_\_\_\_  
BRIDGE NO. DRAWING NO. 2016B

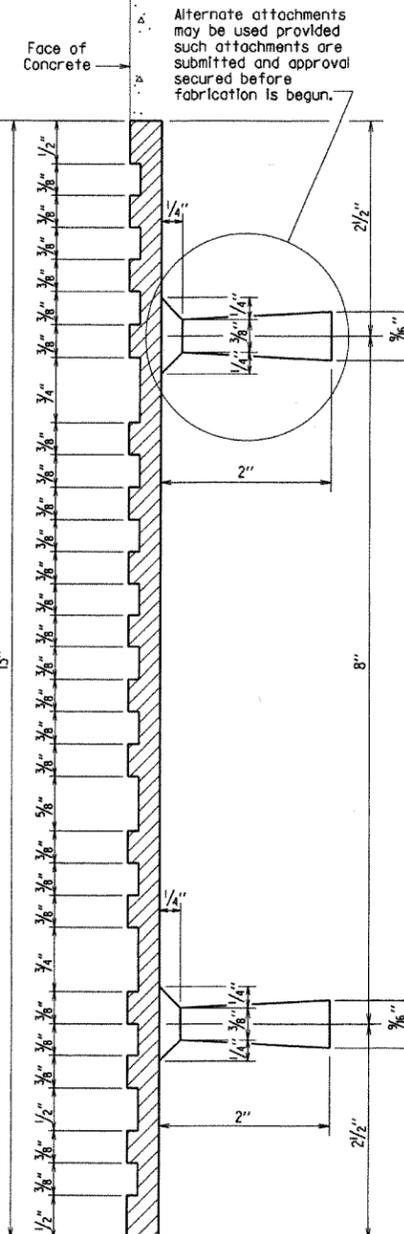
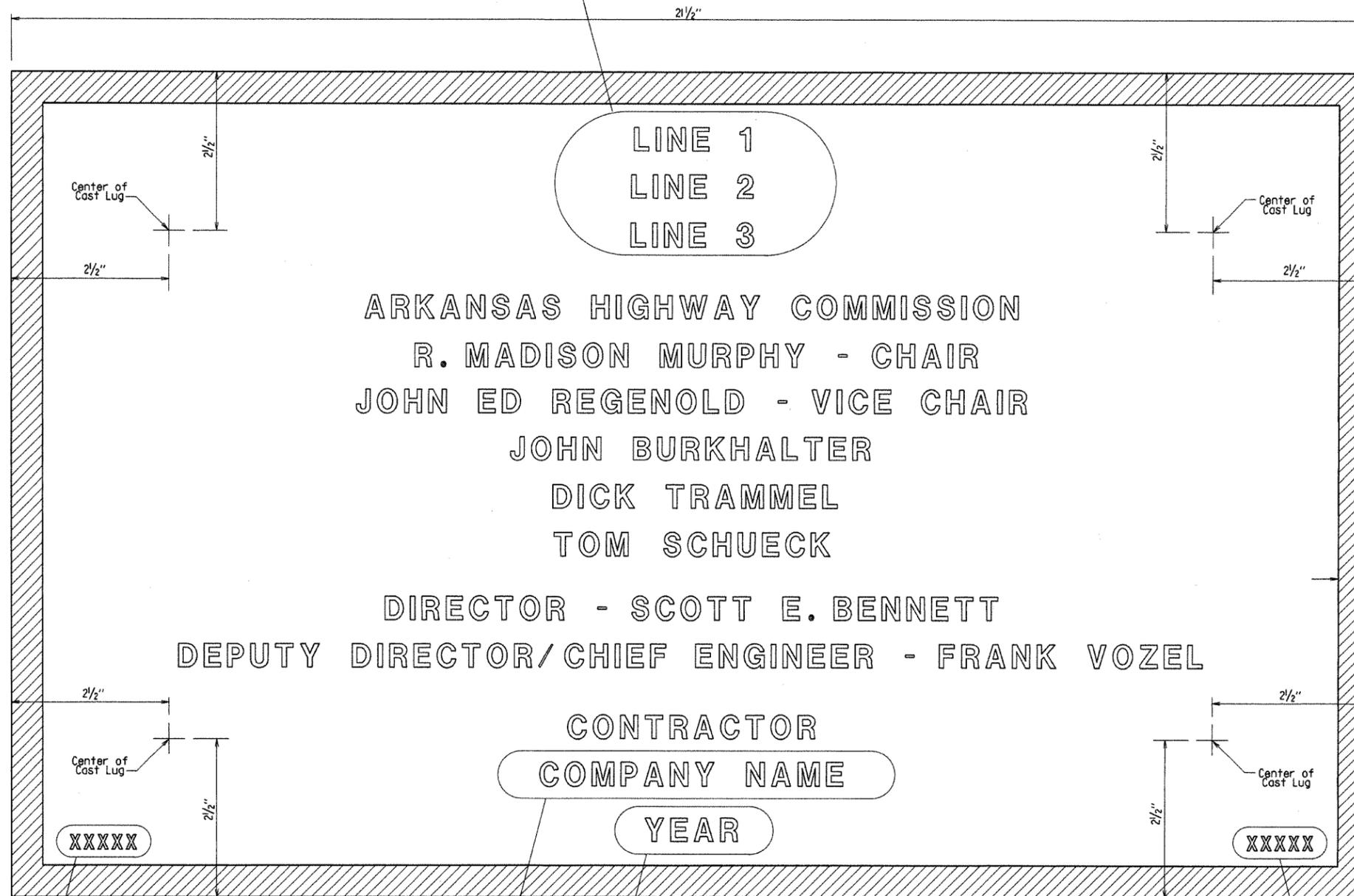


BRIDGE ENGINEER

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
9-8-11				6	ARK.		43	
JOB NO.								
NAME PLATE							2387	

The name of the bridge as shown on the plans shall be placed on Lines 1 - 3 using 1/8" raised letters and numerals 3/8" high.

Line	Example 1	Example 2	Example 3	Example 4
Line 1	Red River	Southern	Saline	Highway 5
Line 2	Relief	Railroad	River	
Line 3		Overpass	Relief	



**GENERAL NOTES**

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2003 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812 of the Standard Specifications.

Body of plate shall be 1/4" thick and shall include four tapering cone lugs 3/8" to 1/2" x 2" long. The border and all lettering shall be raised 1/8" above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered. The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

Place the design live loading here using 1/8" raised letters and numerals 1/4" high. Examples: HS 20 HL-93

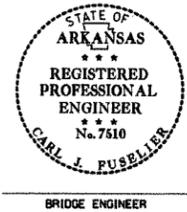
Place the Year in which Contract was awarded here using 1/8" raised numerals 3/8" high. Example: 2001

Place the name of the company awarded the construction contract here using 1/8" raised letters and numerals 3/8" high. Example: ABCD CONSTRUCTION, INC.

Place the Bridge number here using 1/8" raised letters and numerals 1/4" high. Examples: A1234 05432

TYPICAL BRIDGE NAME PLATE

Revised and Redrawn 9-8-11 KDH Checked By: CRE



**DETAILS OF STANDARD TYPE D BRIDGE NAME PLATE**

ROUTE SEC.

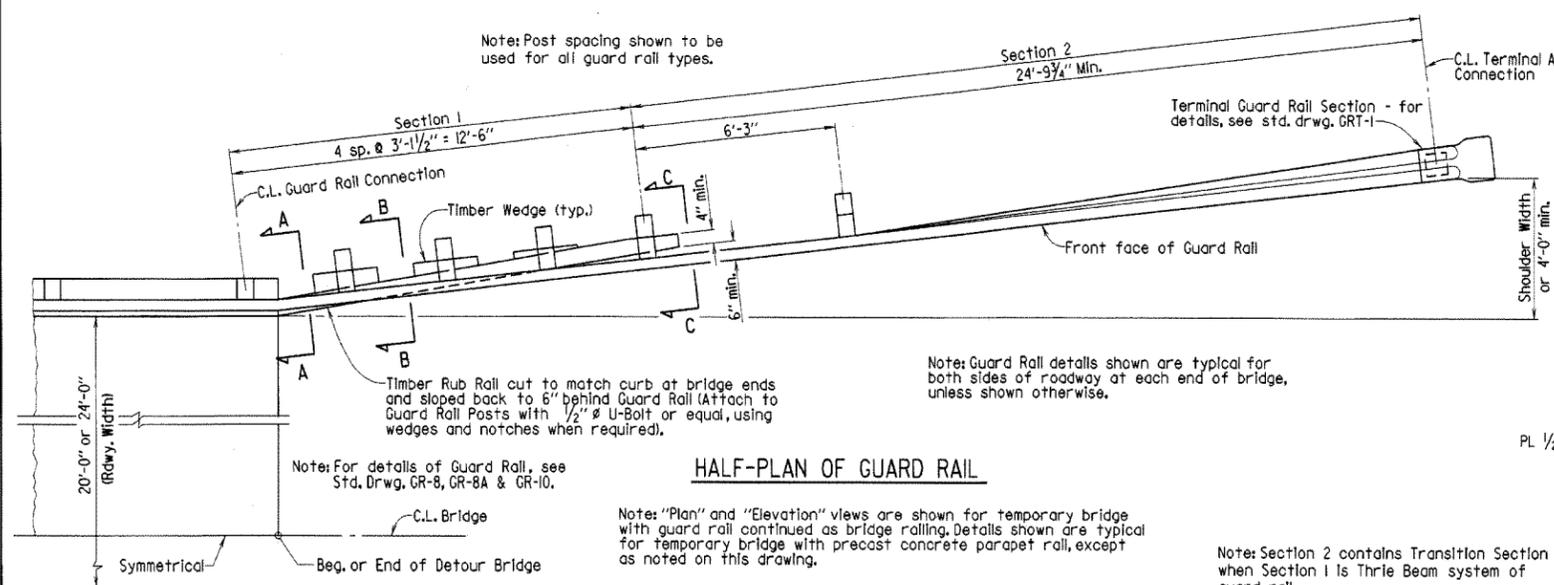
ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

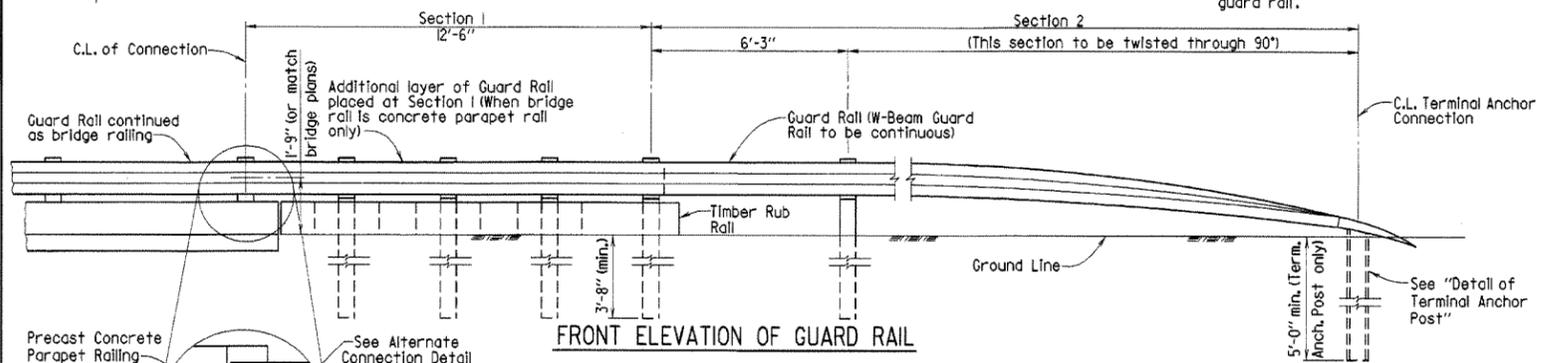
DRAWN BY: KDH DATE: 9-8-11 FILENAME: B2387.STD  
 CHECKED BY: CRE DATE: 9-8-11 SCALE: 1'-0" = 1'-0"  
 DESIGNED BY: STD. DATE: OR AS NOTED  
 BRIDGE NO. DRAWING NO. 2387

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
04-05-01				6	ARK.		44	
04-10-03								

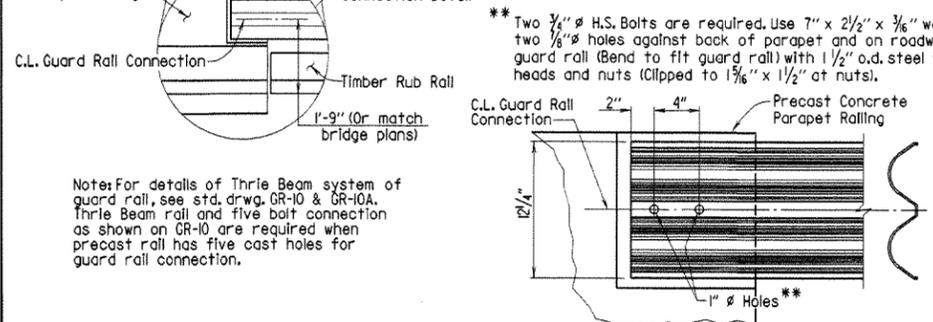
TEMP. BRIDGE 2465



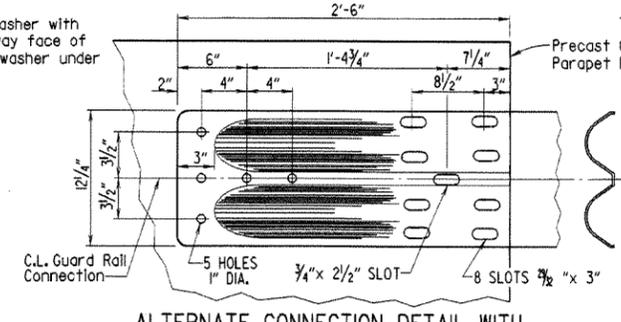
HALF-PLAN OF GUARD RAIL



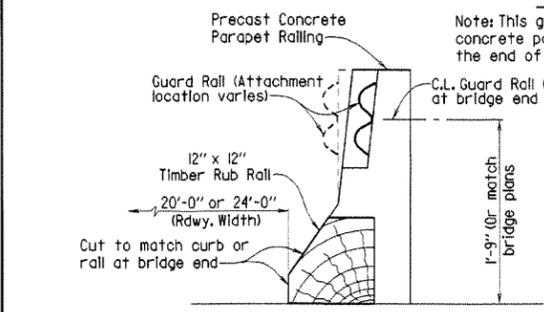
FRONT ELEVATION OF GUARD RAIL



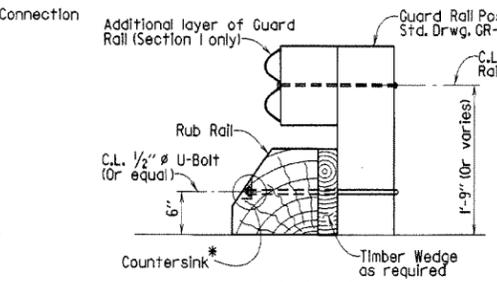
W-BEAM GUARD RAIL CONNECTION AT CONCRETE PARAPET RAIL



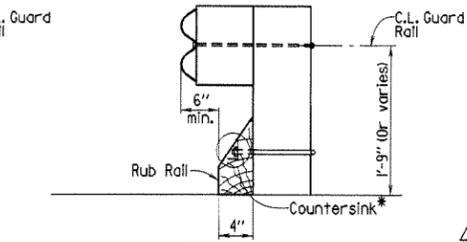
ALTERNATE CONNECTION DETAIL WITH SPECIAL END SHOE FOR W-BEAM GUARD RAIL CONNECTION AT CONCRETE PARAPET RAIL



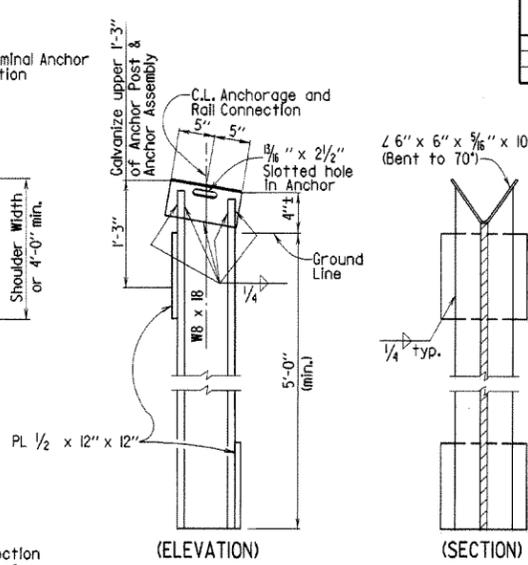
(SECTION A-A)



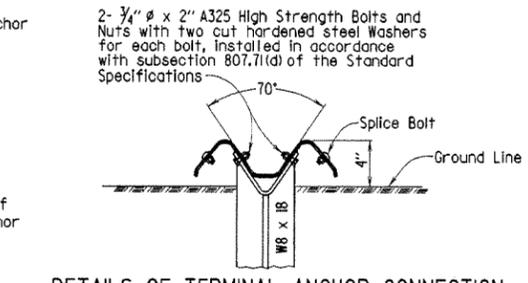
(SECTION B-B) DETAILS OF RUB RAIL (CONC. PARAPET BRIDGE RAIL)



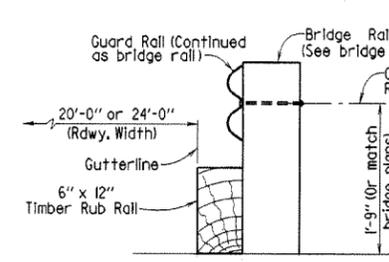
(SECTION C-C)



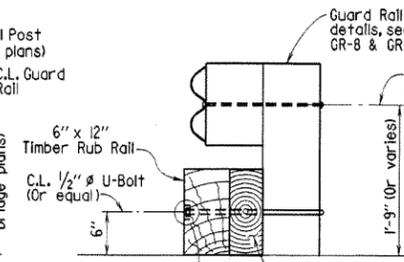
DETAILS OF TERMINAL ANCHOR POST



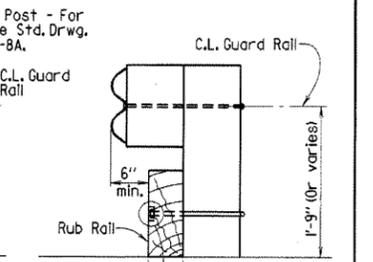
DETAILS OF TERMINAL ANCHOR CONNECTION



(SECTION A-A)



(SECTION B-B) DETAILS OF RUB RAIL (CONTINUOUS W-BEAM RAIL)



(SECTION C-C)

**GENERAL NOTES**

Bridge End Protection is required on both sides of roadway at both ends of temporary bridge. The end protection system shall consist of a minimum of two end sections (Section 1 and Section 2). If additional guard rail is used, it shall be placed in Section 2 and shall have a maximum post spacing of 6'-3".

If W-Beam Guard Rail is also used as Bridge Rail, it shall be continuous from terminal anchor post to terminal anchor post with splices as shown on Std. Drwg. GR-8 & GR-10.

A doubled guard rail beam section (one W-Beam Rail section or one Thrie Beam Rail section nested inside the other) shall be required for Section 1 if the guard rail is not continued as bridge rail, but connects directly to a precast concrete parapet bridge rail end.

Rub rails shown in Section 1 are representative of members required to transition the curb or wheel guard section to a minimum distance behind the face of guard rail.

Timber rub rail, regardless of species, must be of equal or better strength than no. 2 southern pine or douglas fir, graded by the standard grading rules. All timber widths and thicknesses are shown as nominal.

Except as noted, bolts shall conform to the requirements of ASTM A 307 and minimum dimensions as shown. Malleable or cast iron washers to be used under all bolt heads and nuts bearing on timber. High strength bolts shall conform to Section 807.

Guard rail as described in subsection 617.01 of the Standard Specifications and these plans shall be constructed in accordance with subsection 617.03. Subsection 617.02 is modified to allow the use of materials consistent with the requirements of Section 603.

Payment: The bridge end protection system completed and accepted will not be paid for directly, but shall be included in the contract unit price bid per linear foot for temporary bridge structure, which price shall be full compensation for furnishing materials and erecting guard rail, line posts, blockouts, rub rails, terminal anchor posts, etc., and for all labor, tools, equipment and incidentals necessary to complete the work.

GUARD RAIL CONNECTION COMBINATIONS

BRIDGE RAIL TYPE	GUARD RAIL AND CONNECTION TYPE
Guard Rail continued as bridge railing	W-Beam Guard Rail. See Standard Drawing GR-8 for splice details.
Concrete Parapet with 12 1/2" x 14" x 3 3/8" notch and two cast in holes	W-Beam Guard Rail fastened with two high-strength bolts as shown; blunt end on guard rail. Guard Rail doubled at Section 1.
Concrete Parapet with Concrete Insert Anchor assembly (4-Bolt embedded Anchor) flush with rail face	W-Beam Guard Rail fastened with four high-strength bolts; Special End Shoe. Guard Rail doubled at Section 1.
Concrete Parapet with 5 cast in holes	Thrie Beam Guard Rail; five high-strength through bolts with back-up plates; special end shoe as shown on std. drwg. GR-10. Guard Rail doubled at Section 1. Section 2 contains transitional rail and W-Beam Guard Rail.

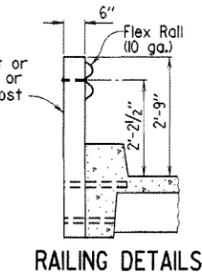
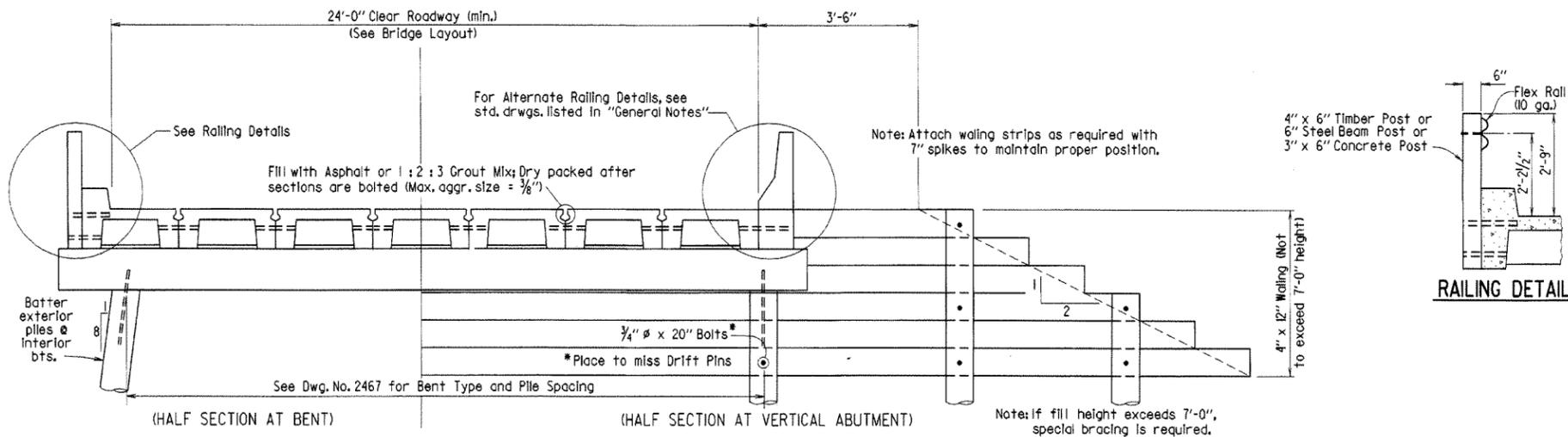
DETAILS OF STANDARD TEMPORARY BRIDGE STRUCTURE BRIDGE END PROTECTION SYSTEM ROUTE SEC. ARKANSAS STATE HIGHWAY COMMISSION LITTLE ROCK, ARK.

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 CHECKED BY: MEC DATE: 04-05-01 SCALE: No Scale  
 DESIGNED BY: Std. DATE: \_\_\_\_\_  
 BRIDGE NO. \_\_\_\_\_ DRAWING NO. 2465

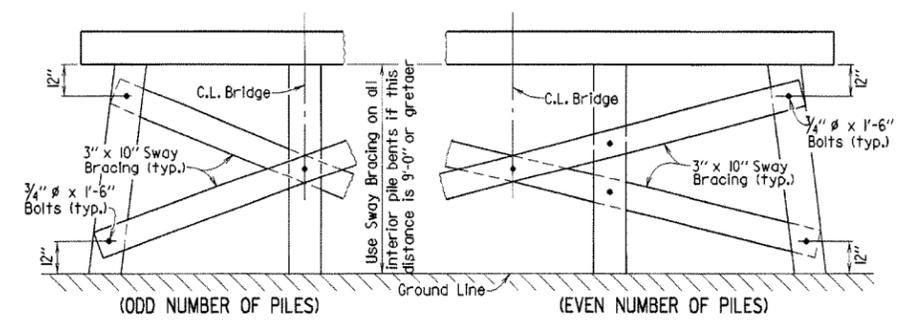
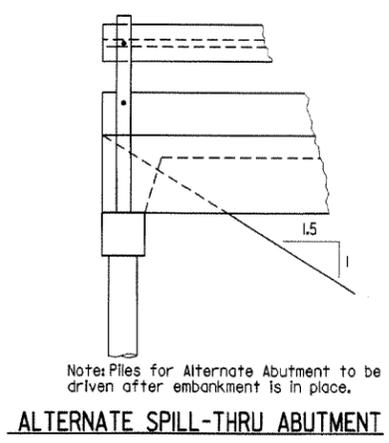
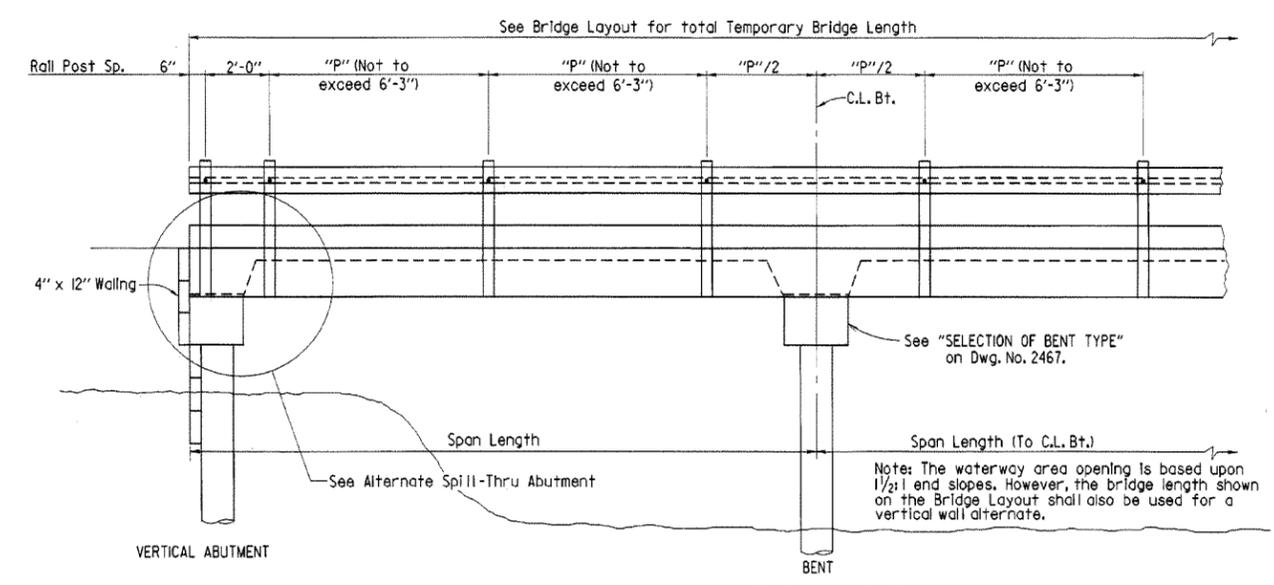


REDRAWN AND REVISED 04-05-2001 CHECKED BY: MEC  
 Revised for CPB Seal, CRE 04-10-2003 Chk'd By: cdf

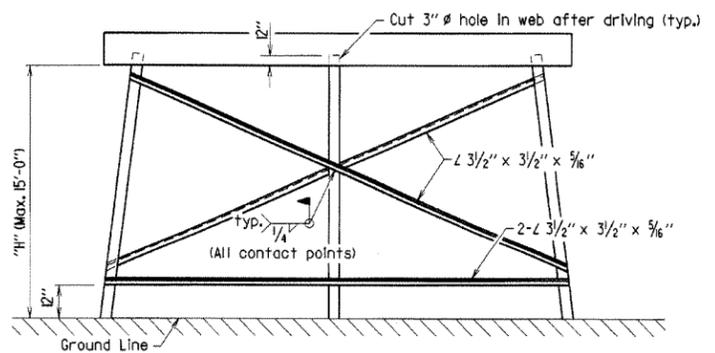
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10/18/96		10/18/96			6	ARK.		45	
	10/24/02								
	04/10/03								
JOB NO.								1	TEMP. BRIDGE 2466



- GENERAL NOTES
- ▲ DESIGN SPECIFICATIONS: AASHTO Standard Specifications for Highway Bridges, 2002 Edition, with current interim specifications.
  - ▲ CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, 2003 Edition, with applicable special provisions and supplemental specifications.
- SEISMIC PERFORMANCE CATEGORY: A
- DESIGN LIVE LOADS: HS-44 (No Overload).
- DESIGN DEAD LOADS: 50 lbs. per cu. ft. for lumber  
150 lbs. per cu. ft. for concrete
- Precast Concrete Units shall comply with the requirements of AHTD standard drawings and special provisions. Drawings for old style units are within the drawing series 5291 thru 5307 and 14800 thru 14899. New style units (Current Design) are within the drawing series 15190 thru 15400.
- Load Factor Design is used for the new style precast concrete units. Allowable Stress Design is used for the old style precast concrete units and timber components. The allowable unit stresses used assume normal duration of loading for stress grades of sawn lumber and are as follows:
- fb=1200 psi  
fv=85 psi
- Concrete shall be Class S with a minimum 28 day compressive strength  $f'c = 3500$  psi unless otherwise noted.
- ▲ Reinforcing Steel shall conform to AASHTO M 31 or M 53, Grade 60 unless otherwise noted.
- Structural Steel shall be AASHTO M 270, Grade 36 unless otherwise noted.
- Timber piling shall comply with Section 818 of the Standard Specifications and shall be driven to a minimum bearing capacity of 20 tons per pile. Steel piling shall be HP12X53 and shall be driven to a minimum bearing capacity of 44 tons per pile.
- Malleable or cast Iron washers shall be used under all bolt heads and nuts bearing on timber. Standard washers shall be provided under all bolt heads and nuts in connection with concrete.
- Bolts shall conform to the requirements of ASTM A 307. Minimum dimensions are shown for bolts, dowels, and drift pins.
- Grout placed around Drift Pins shall be allowed to cure for 72 hours before caps are used to support the superstructure. Grout to consist of one part portland cement to two parts sand.
- Melted sulfur may be used in lieu of grout placed around drift pins. The superstructure may be placed as soon as the sulfur has hardened.
- Bent caps to be handled from points approximately 5' from the ends.
- Timber material, regardless of species, must be of equal or better strength than no. 2 southern pine or douglas fir, graded by the standard grading rules. All timber widths and thicknesses are shown as nominal.
- For additional notes concerning "Bridge End Protection System", see Dwg. No. 2465.
- Unless otherwise noted, the Temporary Bridge Structure shall comply with and be paid for in accordance with Section 603.



**DETAILS OF SWAY BRACING FOR TIMBER PILES**  
Note: Sway Bracing, if required, shall be used on both lines of piles for Tower Bents.



**DETAILS OF BRACING FOR STEEL PILES**  
Note: All bracing shall be cut and welded in the field. Each brace shall be furnished in one piece. Payment for any bracing required shall be considered incidental to item 603 "Temporary Bridge Structure".  
Omit bottom bracing where "H" is less than 10'. Omit all bracing where "H" is less than 5'.

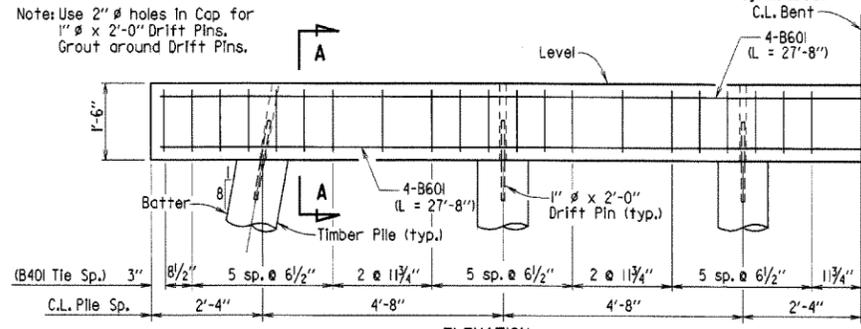


**SHEET 1 OF 2**  
**DETAILS OF**  
**STANDARD TEMPORARY BRIDGE STRUCTURE**  
**PRECAST CONCRETE SPANS**  
**24'-0" ROADWAY WIDTH**  
ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

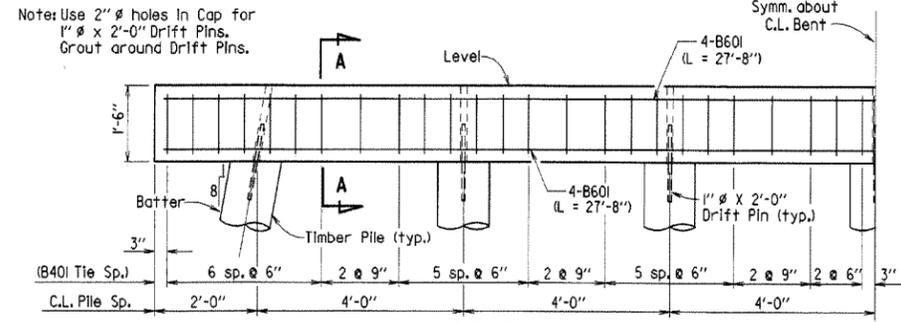
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CHECKED BY: GEC DATE: 10-18-96 SCALE: NO SCALE  
DESIGNED BY: S+d DATE: \_\_\_\_\_

BRIDGE NO. \_\_\_\_\_ DRAWING NO. 2466

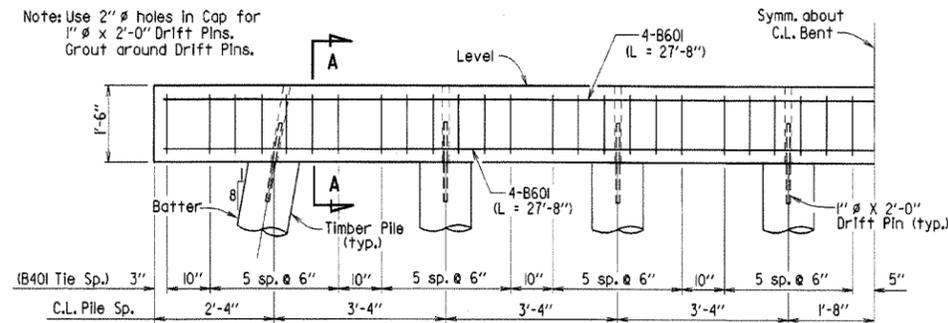
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10/18/96		10/18/96			6	ARK.		46	
	04/10/03								
JOB NO.								TEMP. BRIDGE	2467



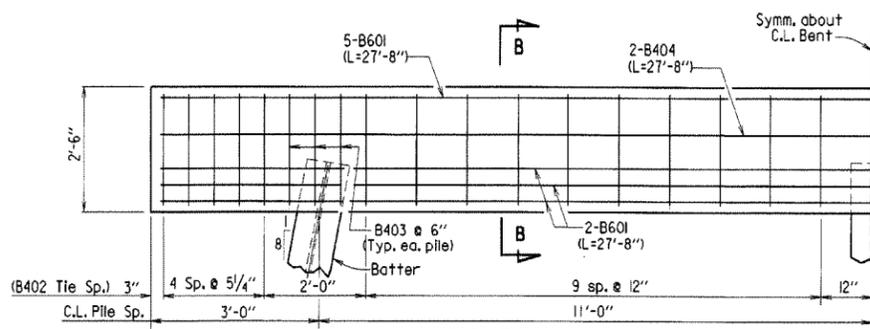
**PRECAST CAP & TIMBER PILES**  
(SI + S2 ≤ 38')



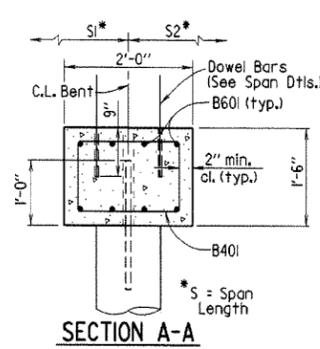
**PRECAST CAP & TIMBER PILES**  
(38' < SI + S2 ≤ 50')



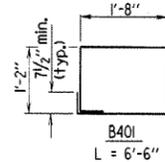
**PRECAST CAP & TIMBER PILES**  
(50' < SI + S2 ≤ 62')



**CAST IN PLACE CAP & HP 12X53 PILES**

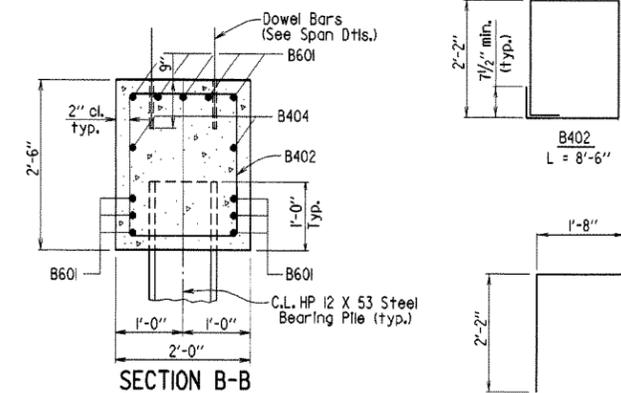


**SECTION A-A**

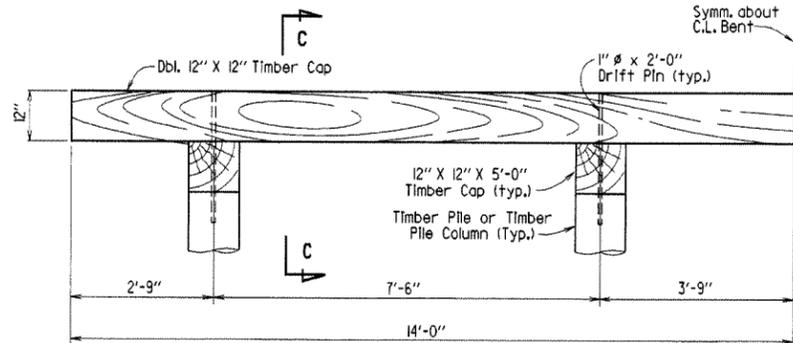


**B401**  
L = 6'-6"

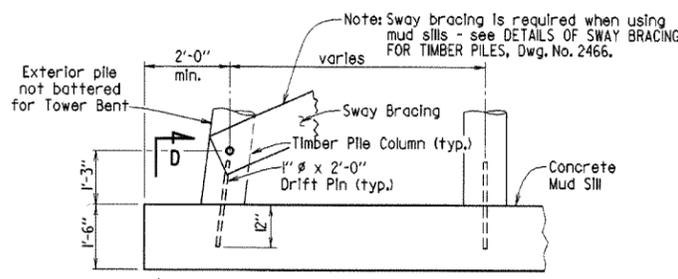
**NOTE: ALL PRECAST SPANS SHALL BE FIXED TO THE CAP WITH A MINIMUM OF 2 DOWELS AT EACH END OF SPAN.**



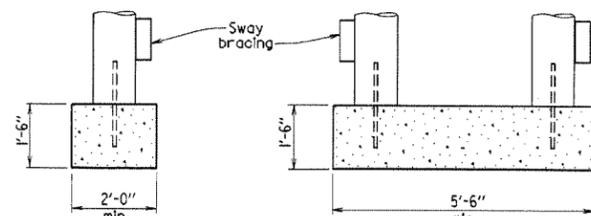
**SECTION B-B**



**TOWER BENT - TIMBER CAP & PILES**



**PART ELEVATION MUD SILL DETAILS**



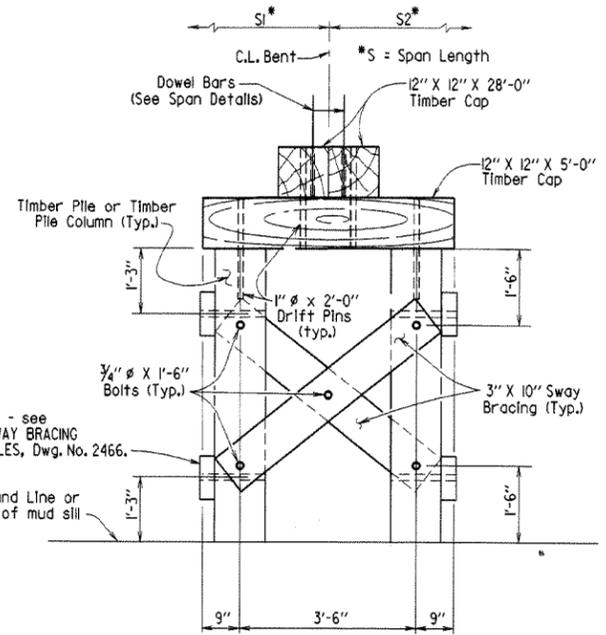
**SECTION D-D**  
(When bottom of cap to top of mud sill is 10' or less)

**SECTION D-D**  
(When bottom of cap to top of mud sill is greater than 10')

**SELECTION OF BENT TYPES**

- These temporary bridge drawings provide the following bent types:
- Driven timber piles with precast concrete cap.
  - Driven steel HP 12X53 piles with cast in place concrete cap.
  - Tower bent with driven timber piles and timber cap.
  - Mud sill with timber pile columns and precast concrete cap.
  - Tower bent with mud sill and timber pile columns and timber cap.

- Guidelines to be used in determining the appropriate bent type are:
- 1) Driven piles may be used at intermediate bents if a pile penetration of at least 15' below the ground line can be obtained. At end bents, a pile penetration of at least 5' below the bottom of cap is required. Pile penetration measurements at end bents can include embankment, but fill material may not be placed around intermediate bent piles in order to meet the 15' requirement.
  - 2) If driven piles are used at intermediate bents and the distance from the bottom of cap to ground line exceeds 15' at any intermediate bent, tower bents must be used at the minimum rate of one tower bent for every 160' of total bridge length. (Tower bents, when required, shall be placed at the bent location(s) having the greatest distance from bottom of cap to ground line.
  - 3) If piles cannot be practically driven at a bent, mud sills shall be used. All soft and yielding material shall be removed from the bearing area before placing the sill concrete.
  - 4) Timber piles shall be used as columns in mud sills. The column spacing shall be the same as that used for driven timber pile bents for the appropriate span lengths involved.
  - 5) If a mud sill is to be used and the distance from the bottom of cap to ground line is more than 10', a tower bent with mud sill must be used at that location.
  - 6) A timber cap may be used only if tower bents are used.



**SECTION C-C**

Revised for CPB Seal, CRE 04-10-2003  
Chk'd By: C.S.F.

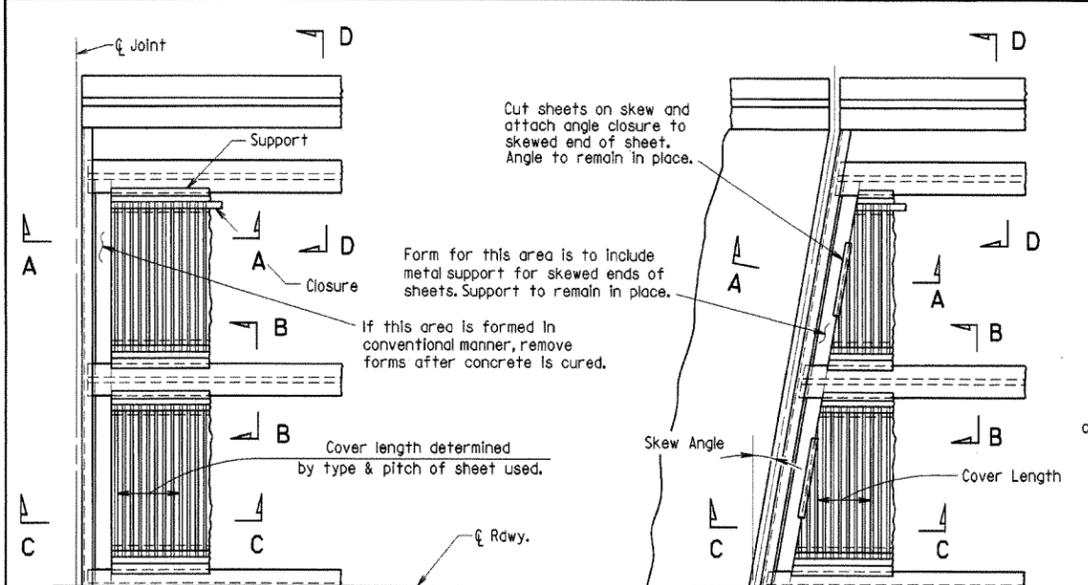


**SHEET 2 OF 2**  
**DETAILS OF**  
**STANDARD TEMPORARY BRIDGE STRUCTURE**  
**PRECAST CONCRETE SPANS**  
**24'-0" ROADWAY WIDTH**  
ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

DRAWN BY: MJT DATE: 10-18-96  
CHECKED BY: GEC DATE: 10-18-96 SCALE: NO SCALE  
DESIGNED BY: Std. DATE: \_\_\_\_\_  
BRIDGE NO. DRAWING NO. 2467

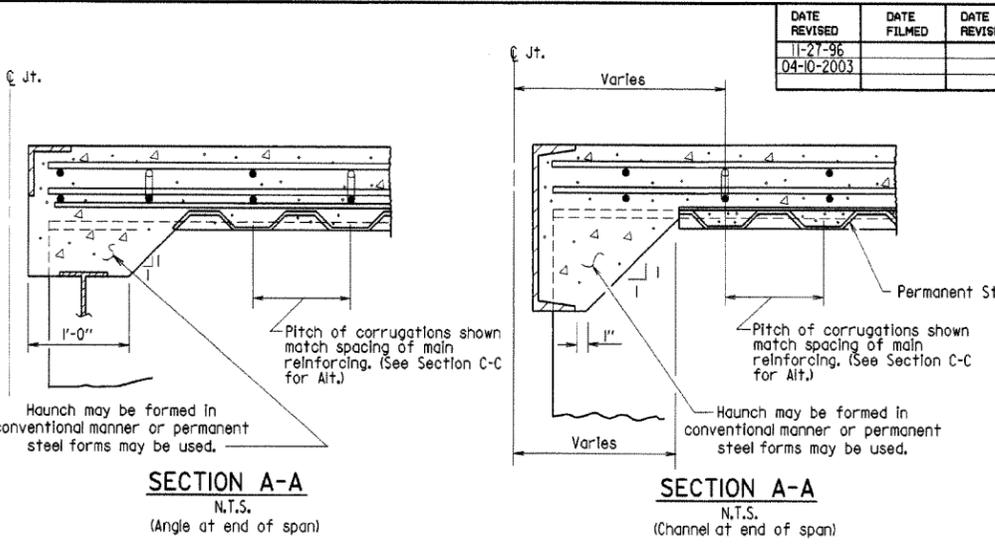
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11-27-96						6	ARK.		47	
04-10-2003										

BR. DECK FORMS 14991



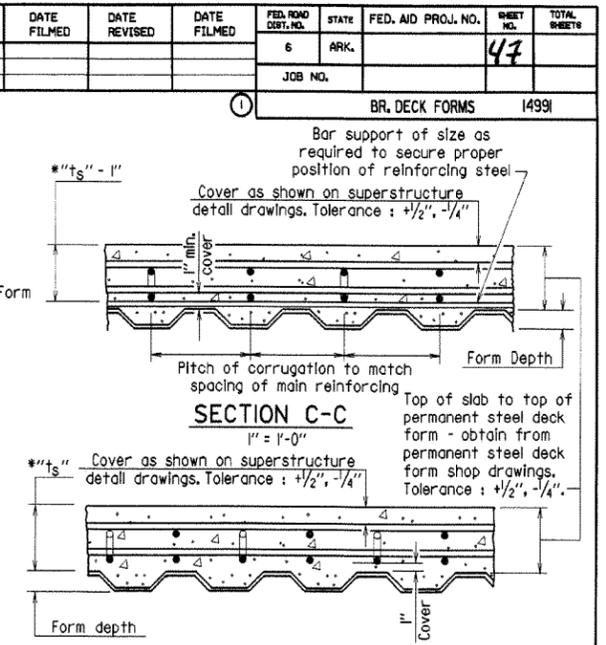
**PART PLAN - SQUARE SPAN**  
3/8" = 1'-0"

**PART PLAN - SKEWED SPAN**  
3/8" = 1'-0"



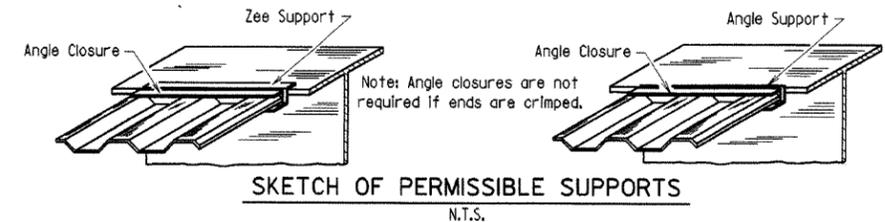
**SECTION A-A**  
N.T.S.  
(Angle at end of span)

**SECTION A-A**  
N.T.S.  
(Channel at end of span)

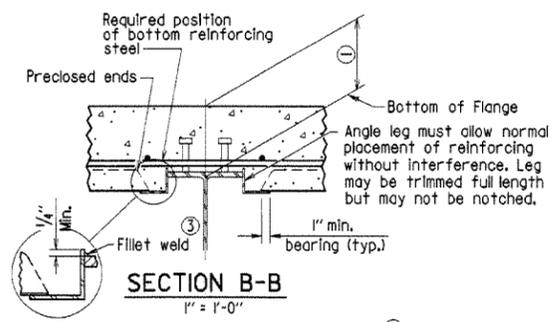


**SECTION C-C**  
1" = 1'-0"

**SECTION C-C - ALTERNATE**  
1" = 1'-0"

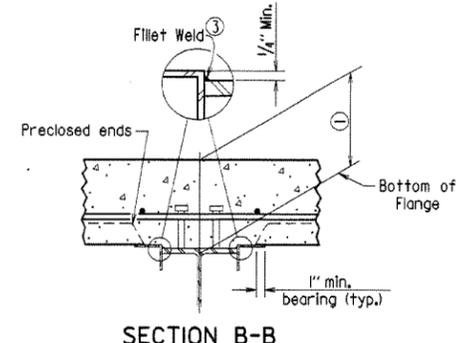


**SKETCH OF PERMISSIBLE SUPPORTS**  
N.T.S.



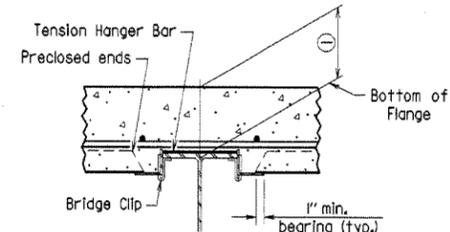
**SECTION B-B**  
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are used, and for all compression flanges)



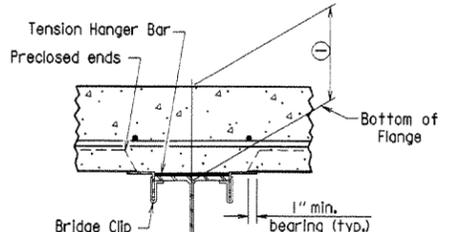
**SECTION B-B**  
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are used and for all compression flanges)



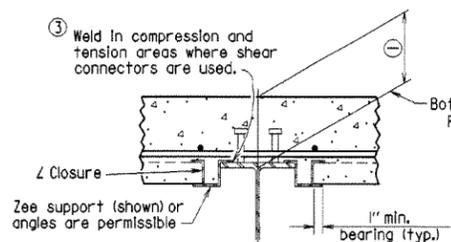
**SECTION B-B**  
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are not used)



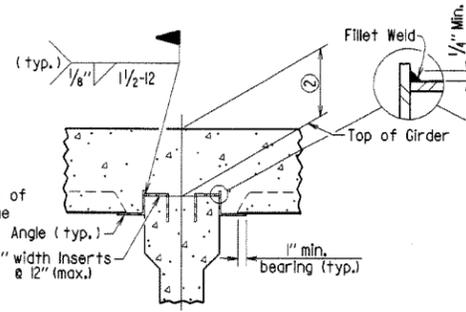
**SECTION B-B**  
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are not used)



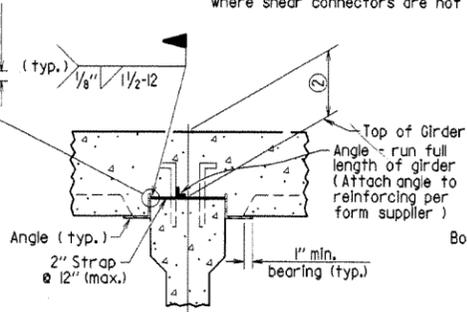
**SECTION B-B**  
1" = 1'-0"

(Showing Z Closure)



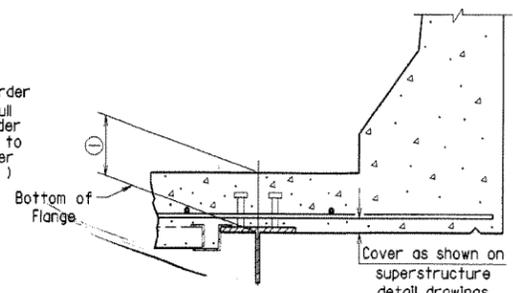
**SECTION B-B**  
(FOR CONCRETE GIRDERS)

(Showing support by insert cast in girder)



**SECTION B-B**  
(FOR CONCRETE GIRDERS)

(Showing support by Strap)



**SECTION D-D**  
1" = 1'-0"

Note: Only Bottom Reinforcing is shown.

GENERAL NOTES  
\*<sub>s</sub> = slab thickness as shown on superstructure detail drawings.

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to subsection 802.14(b) of the Standard Specifications. Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Bridge Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Bridge Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Bridge Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 Edition), with applicable supplemental specifications and special provisions.

**DETAILS OF PERMISSIBLE TYPE  
PERMANENT STEEL BRIDGE DECK FORMS  
FOR STEEL & CONCRETE GIRDER SPANS**  
ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

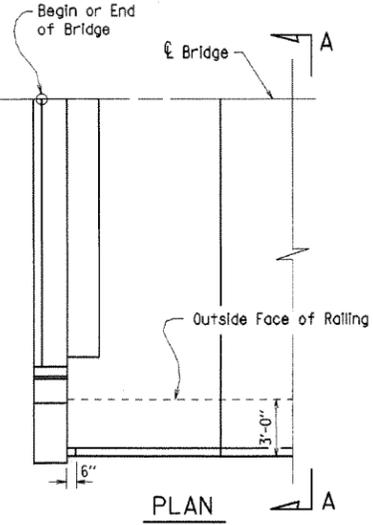
DRAWN BY: MJT DATE: 10-17-96  
CHECKED BY: CPB DATE: 10-17-96 SCALE: as noted  
DESIGNED BY: STD. DATE: ---  
BRIDGE NO. DRAWING NO. 14991



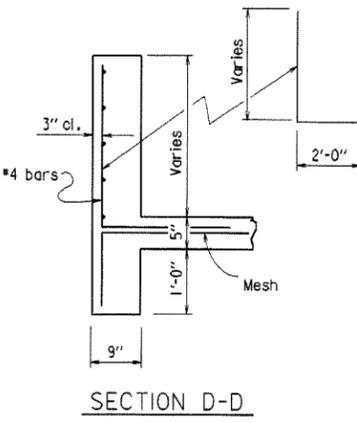
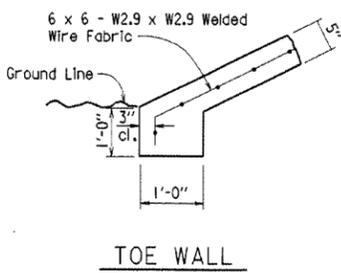
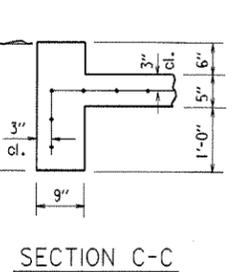
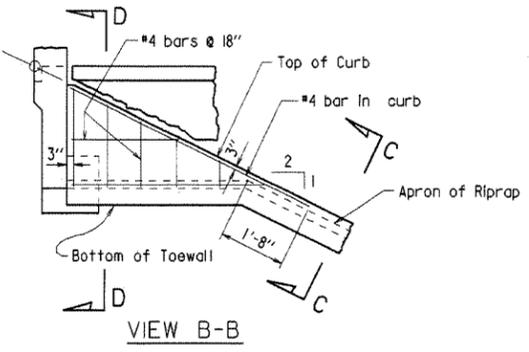
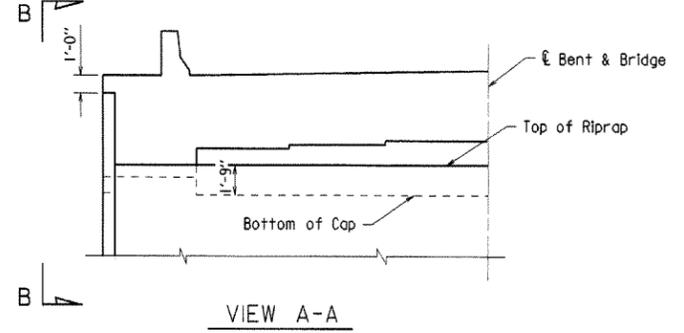
Redrawn and revised 11/27/96; MJT

Revised for 2003 AHTD Construction Specifications and CPB Seal. MJT 04-10-2003  
Chk'd. By: cdf 04-10-2003

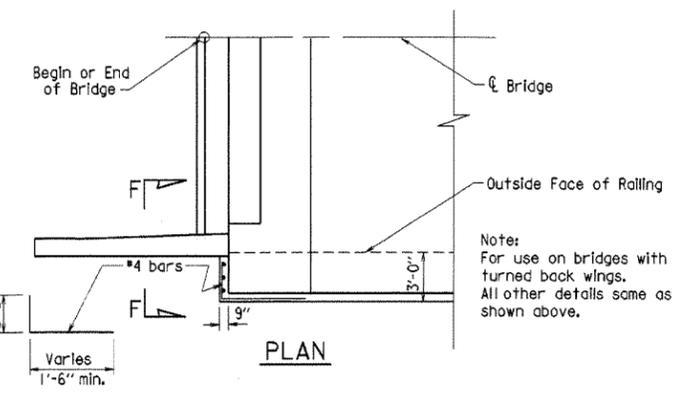
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04-10-2003				6	ARK.		48	
JOB NO.							RIPRAP & PILE - 14995A	



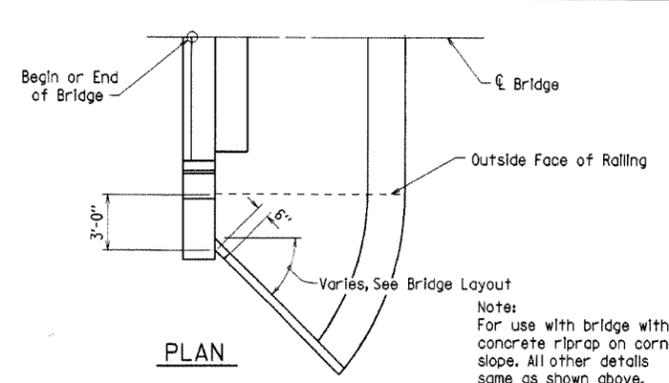
Note:  
Sloped surfaces of concrete riprap to be marked off into blocks (construction joints optional) with an approved grooving tool, spacing the grooved lines about 5' apart.



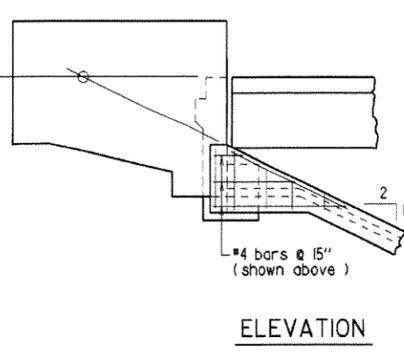
DETAILS OF CONCRETE RIPRAP



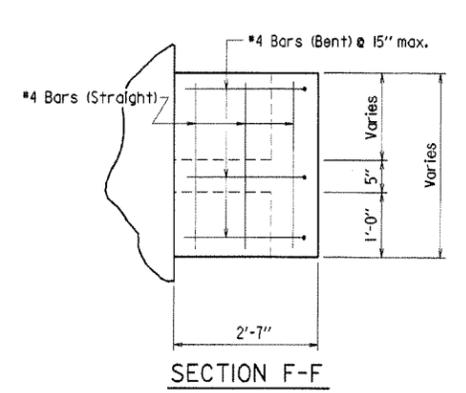
Note:  
For use on bridges with turned back wings. All other details same as shown above.



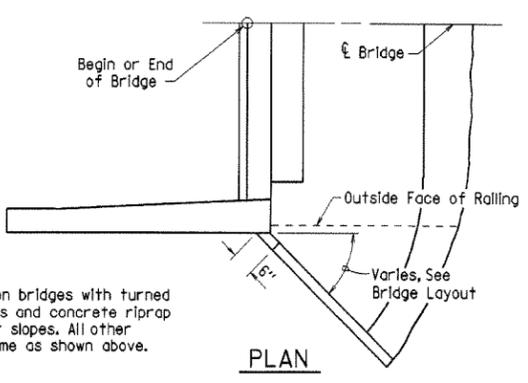
Note:  
For use with bridge with concrete riprap on corner slope. All other details same as shown above.



ELEVATION

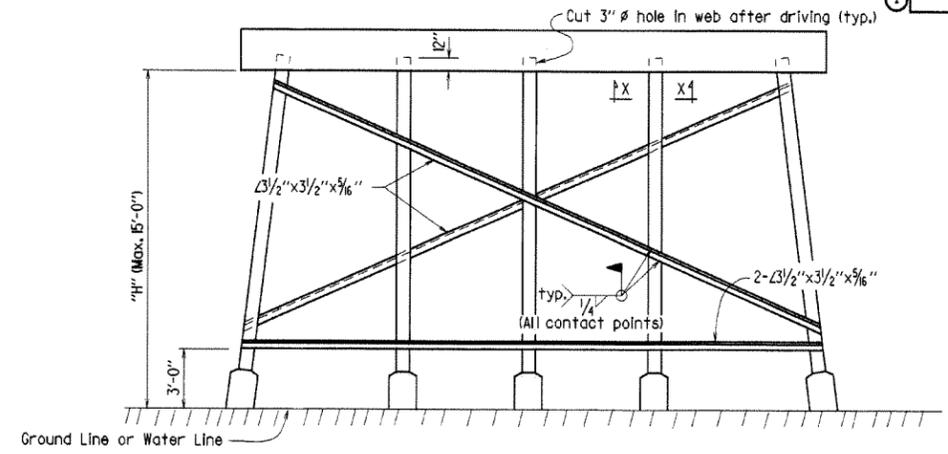


SECTION F-F



Note:  
For use on bridges with turned back wings and concrete riprap on corner slopes. All other details same as shown above.

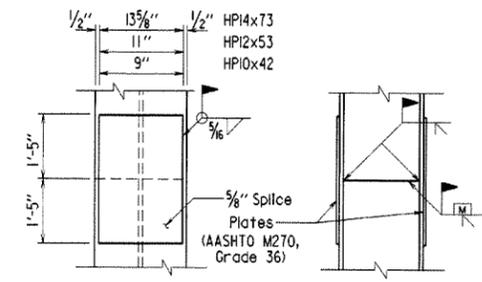
PLAN



Notes:  
All bracing shall be cut and welded in the field. Each brace shall be furnished in one piece. Payment shall be made under Item 807.  
Omit bottom bracing where "H" is less than 10 ft. Omit all bracing where "H" is less than 5 ft.

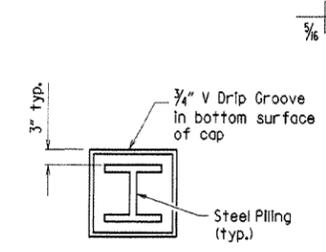
Note:  
Where required by the bridge layout sheet, pile encasements shall be constructed.  
Omit bracing (and V-groove in cap) where pile encasement is extended to bottom of bent cap.

TYPICAL BRACING FOR INT. STEEL PILE BENTS

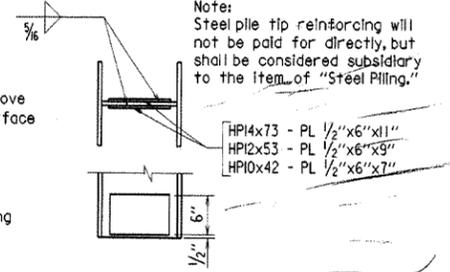


Note:  
The contractor may for his own convenience and at his own expense provide as many as three splices per pile for steel bearing piling. Minimum spacing between splices shall be 5 ft.

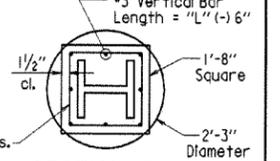
PILE SPlice DETAIL  
Scale: 1" = 1'-0"



VIEW X-X

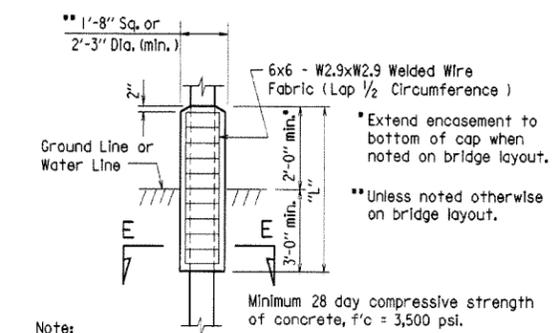


REINFORCING DETAIL FOR STEEL PILE TIP  
Scale: 1" = 1'-0"



SECTION E-E REINFORCING ALTERNATE

Reinforcing Alternate  
#3 Vertical - 8 per encasement  
#3 ties @ 12" ctrs.  
Yield Strength,  $f_y = 60,000$  psi.



Note:  
If concrete cannot be placed in the dry, seal concrete may be deposited under water. Concrete & welded wire fabric or reinforcing in encasements shall be paid for at the contract unit price per linear foot bid for "Pile Encasement."

PILE ENcAsEMENT DETAIL



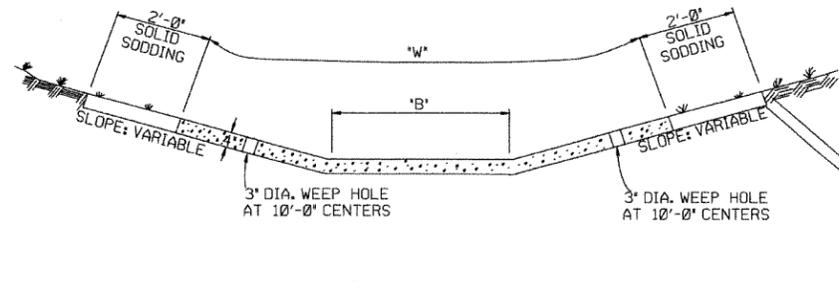
Revised and redrawn MJT 04-10-2003  
Chk'd. By: CJF 04-10-2003

DETAILS OF CONCRETE RIPRAP AND MISC. DETAILS OF STEEL PILING  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: MJT DATE: 04-10-2003 FILENAME: B14995A.STD  
CHECKED BY: CJF DATE: 04-10-2003 SCALE: No Scale or As Noted  
DESIGNED BY: STD DATE: -  
BRIDGE NO. DRAWING NO. 14995A

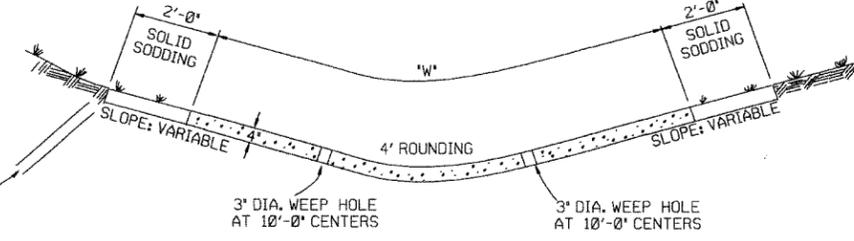
BRIDGE ENGINEER

REFER TO TABULATION OF QUANTITIES FOR 'W' & 'B' DIMENSIONS



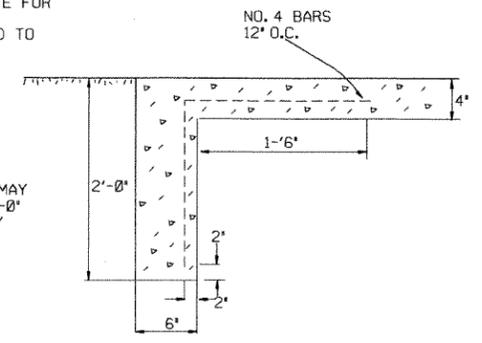
TYPE A

REFER TO TABULATION OF QUANTITIES FOR 'W' DIMENSIONS



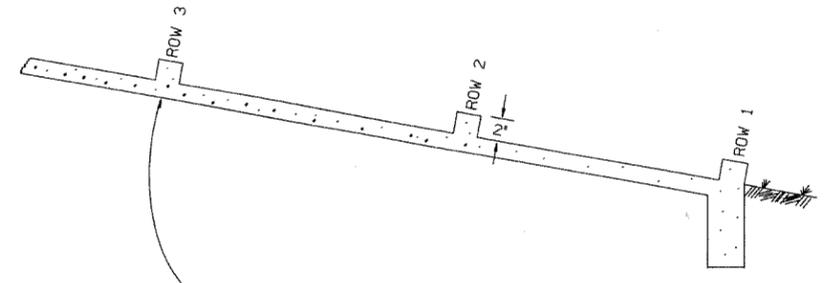
TYPE B

THE STEEL AND ADDITIONAL CONCRETE FOR THE WALLS SHALL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR 'CONCRETE DITCH PAVING.'



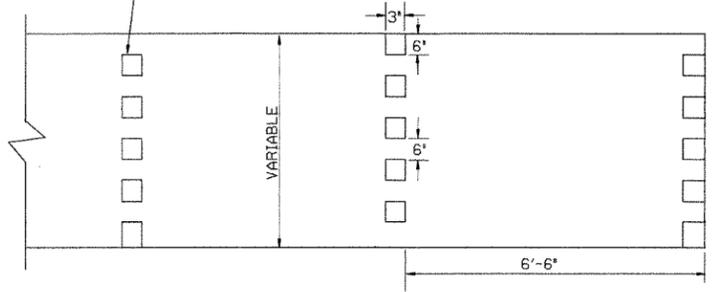
TOE WALL DEPTH MAY BE ALTERED TO 1'-0" WHEN DIRECTED BY THE ENGINEER IN ROCK EXCAVATION

TOE WALL DETAIL FOR CONCRETE DITCH PAVING



NUMBER OF ELEMENTS PER ROW VARIES WITH WIDTH OF PAVING SPECIFIED

ENERGY DISSIPATORS TO BE USED FOR THE ENTIRE LENGTH OF DITCH WHEN SLOPE OF DITCH PAVING EXCEEDS 7%. THE DISSIPATORS WILL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE UNINCLUDED IN THE PRICE BID FOR CONCRETE DITCH PAVING.



ENERGY DISSIPATORS (NO SCALE)

GENERAL NOTES:

THE FULL WIDTH OF EACH SECTION SHALL BE POURED MONOLITHICALLY.

TOE WALLS TO BE CONSTRUCTED FULL WIDTH AT EACH END OF DITCH PAVING, AND POURED MONOLITHICALLY.

SOLID SOD ALONG DITCH PAVING TO BE PLACED WITHIN 14 DAYS OF DITCH PAVING CONSTRUCTION.

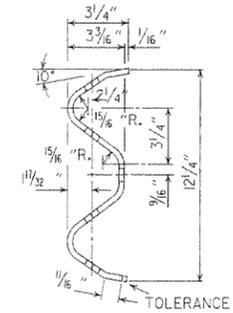
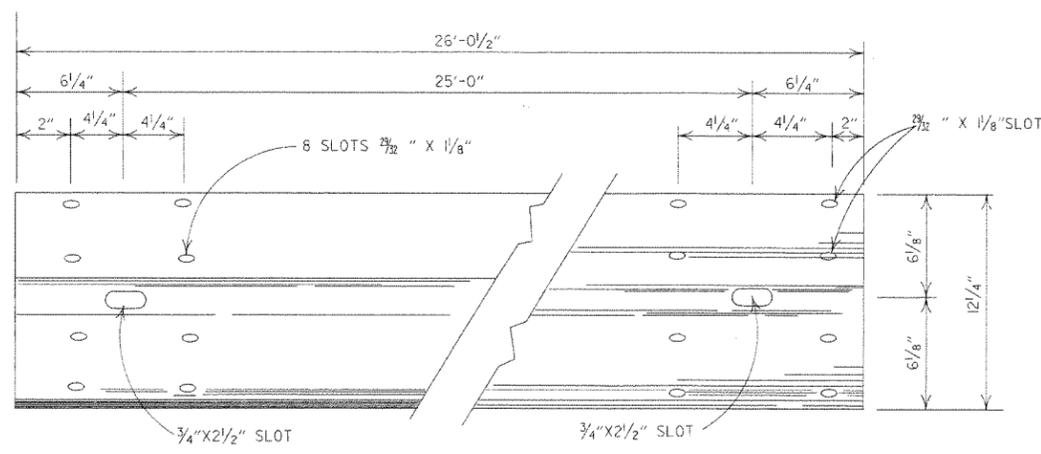
1" WIDE TRANSVERSE EXPANSION JOINTS SHALL BE PLACED IN CONCRETE DITCH PAVING AT 45' INTERVALS. THE SPACE SHALL BE FILLED WITH APPROVED JOINT FILLER COMPLYING WITH AASHTO M213.

DATE	REVISION	DATE FILM'D
11-17-10	ADDED GENERAL NOTE	
6-2-94	ADDED GENERAL NOTE ABOUT SOLID SODDING	
11-30-88	ELIMINATED MIN. ROWS OF ELEMENTS	11-30-89
7-15-88	REVISED DISSIPATOR NOTE	653-7-15-88
4-3-87	REVISED ENERGY DISSIPATOR	671-4-3-87
1-9-87	MODIFIED NOTE ON ENERGY DISS.	532-1-9-87
11-3-86	ADDED NOTE TO ENERGY DISS.	599-12-1-86
11-1-84	ENERGY DISSIPATOR DETAILS	508-11-1-84
	ADDED	
11-1-84	EXCAVATION DETAILS ADDED	
	TYPED A & B	
10-2-72	REVISED AND REDRAWN	508-10-2-72

ARKANSAS STATE HIGHWAY COMMISSION

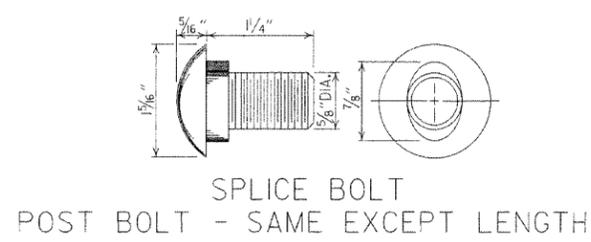
CONCRETE DITCH PAVING

STANDARD DRAWING CDP-1

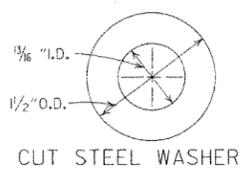


DETAILS OF W-BEAM GUARD RAIL

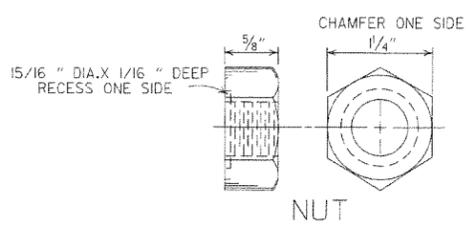
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.



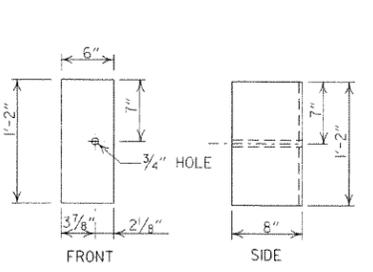
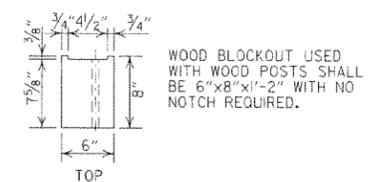
SPLICE BOLT  
POST BOLT - SAME EXCEPT LENGTH



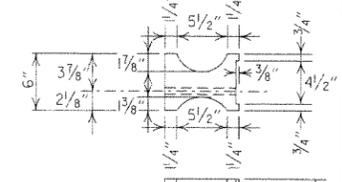
CUT STEEL WASHER



NUT

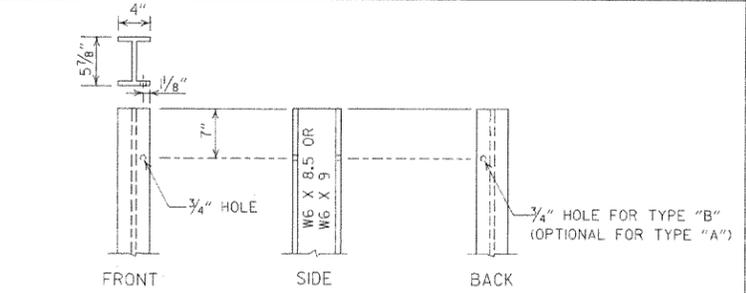


WOOD BLOCKOUT (W-BEAM)

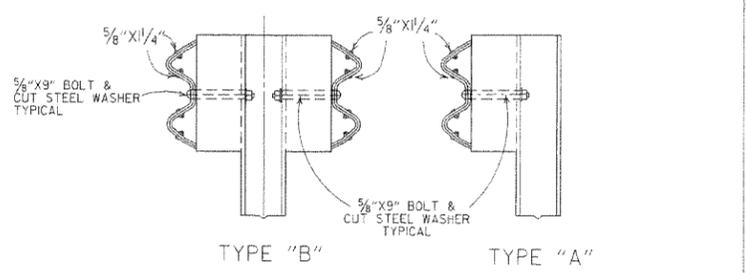


PLASTIC BLOCKOUT (W-BEAM)

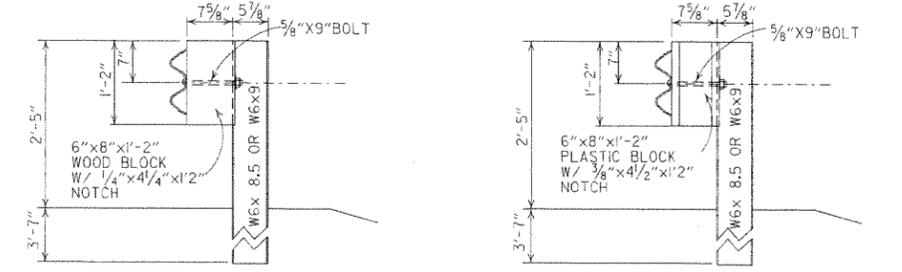
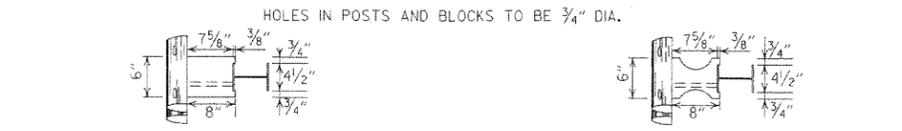
NOTES:  
1. SIMILAR SHAPED PLASTIC BLOCKOUTS MAY BE USED AS LONG AS THEY MEET NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).  
2. DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCES.



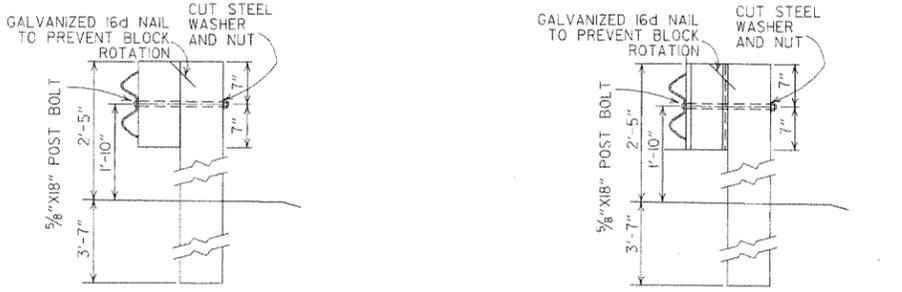
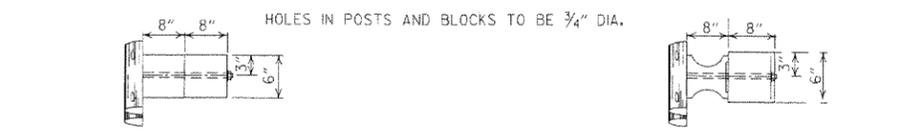
STEEL POST



DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



WOOD BLOCKOUT CONNECTIONS  
PLASTIC BLOCKOUT CONNECTIONS  
DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



WOOD BLOCKOUT CONNECTIONS  
PLASTIC BLOCKOUT CONNECTIONS  
DETAILS OF WOOD LINE POST CONNECTIONS (W-BEAM)

-GENERAL NOTES-

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4\"/>

WHERE W-BEAM GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3\"/>

W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.

USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.

ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 2.7F (400 F) OR NO. 1 350 F SOUTHERN PINE.

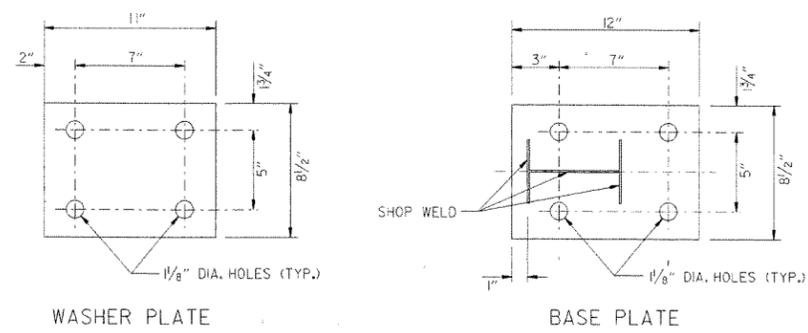
CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.

7-4-10	RAISED HEIGHT OF GUARD RAIL 1"	
10-15-09	ADDED REFERENCE TO MASH	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & ON STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
3-30-00	REMOVED GUARD RAIL AT BRIDGE ENDS	
1-12-00	ADDED PLASTIC BLOCKOUT	
8-12-98	REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE, DELETED DET. OF GUARD RAIL REPLACE. BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK & DET. OF POST DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
4-3-97	REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
6-2-94	ADDED ALT. STEEL POST SIZE	
8-5-93	REVISED STEEL POST SIZE	8-5-93
10-1-92	REDRAWN & REVISED	10-1-92
8-15-91	REVISED WASHER NOTE	8-15-91
8-2-90	REV. GEN. NOTE & DEPTH OF ANC. POST IN ROCK	8-2-90
7-15-88	REVISED SECTION 3 & GENERAL NOTES	
3-4-88	REV. ANCHOR POST, ELEV. NOTES & POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
10-9-87	REDRAWN & REVISED	802-10-9-87
DATE	REVISION	DATE FILED

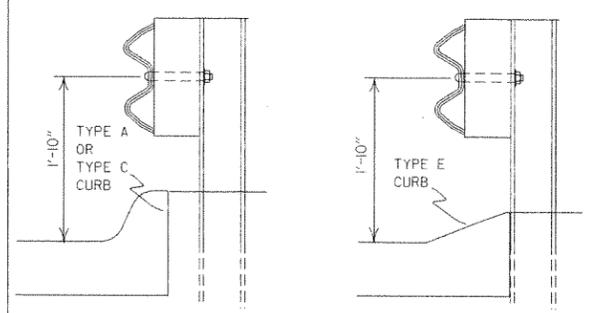
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-8

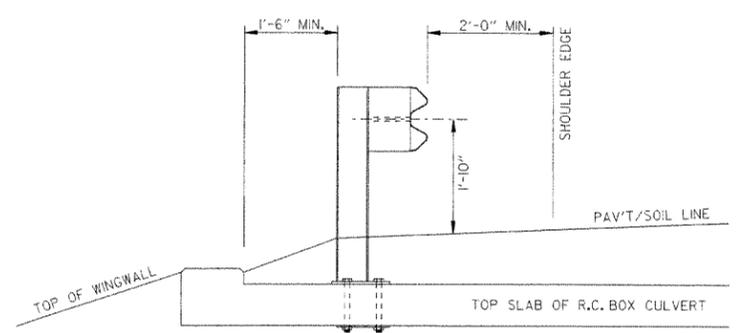


Note: Bolts, nuts, washers and plates shall be galvanized in accordance with Section 807 of the Standard Specifications.

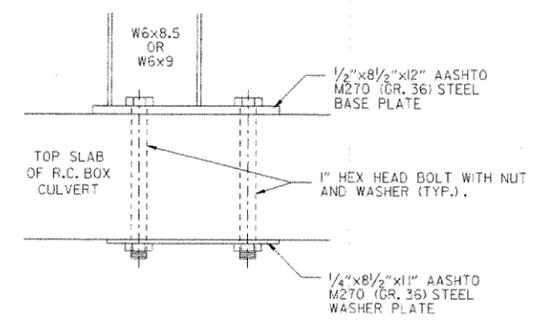


**DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB (W-BEAM)**

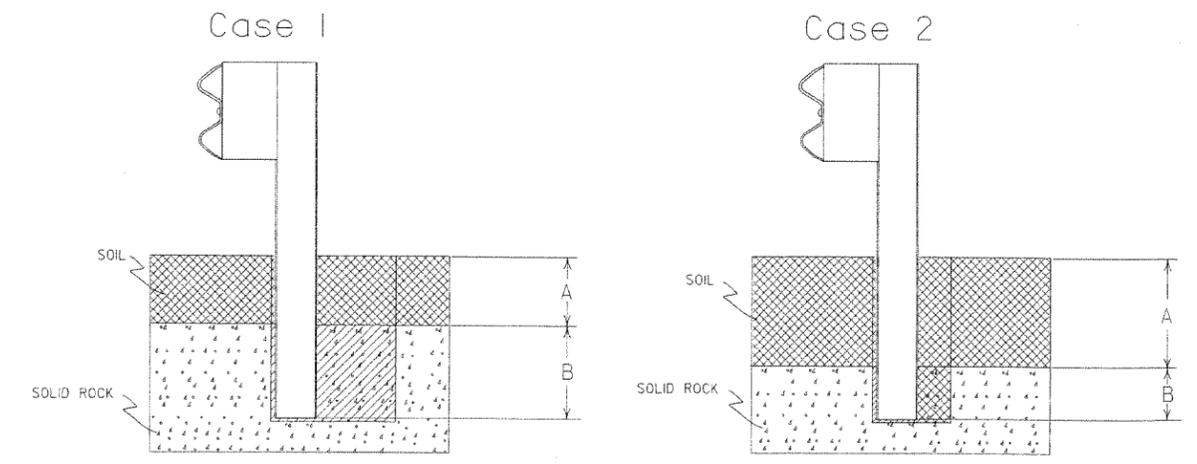
FOR DESIGN SPEEDS OF 50 MPH OR LESS ALL CURB FACES, AS SHOWN ON STD. DRWG. CG-1, MAY BE USED. FOR DESIGN SPEEDS OF 55 MPH OR MORE TYPE "E" CURB FACE SHALL BE USED.



SECTION A-A

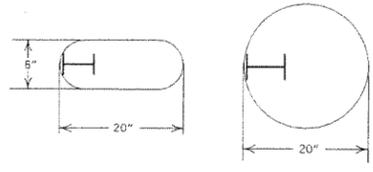


DETAIL OF CONNECTION



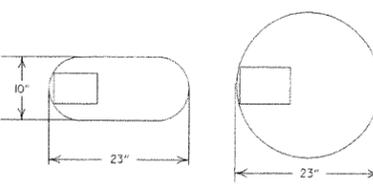
**Plan View Steel Posts**

Either hole configuration acceptable



**Plan View Wood Posts**

Either hole configuration acceptable



Notes: For overlying soil depths (A) ranging from 0 to 18", the depth of required drilling (B) is equal to 24".

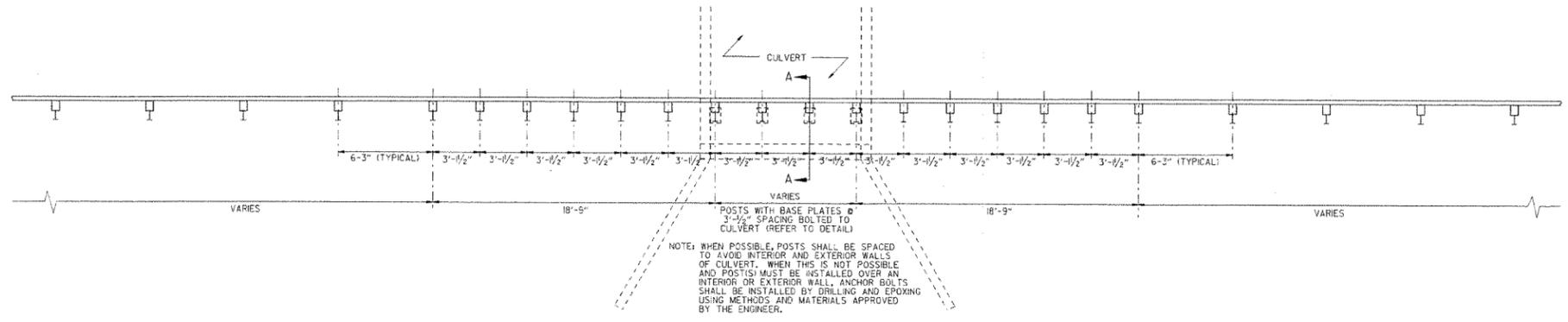
Zone A: Backfill according to Section 617.03(a).

Zone B: Backfill hole in 6" lifts with material meeting the requirements of Section 802.02(c) - Alternate gradation. Compact to 95% maximum dry density per ASTM D-698.

Notes: For overlying soil depths (A) ranging from 18" to 44", the depth of required drilling (B) is equal to either 12" or 44" minus the depth of soil whichever is less.

Zone A & B: Backfill according to Section 617.03(a).

**DETAIL OF POST PLACEMENT IN SOLID ROCK (W-BEAM)**



PLAN LAYOUT OF TYPE A GUARD RAIL AT LOW-FILL CULVERTS

NOTE: THIS DETAIL IS TO BE USED ONLY WHEN THE COVER OVER THE CULVERT DOES NOT PERMIT FULL EMBEDMENT OF GUARD RAIL POSTS AS SHOWN ON STD. DRWG. GR-8.

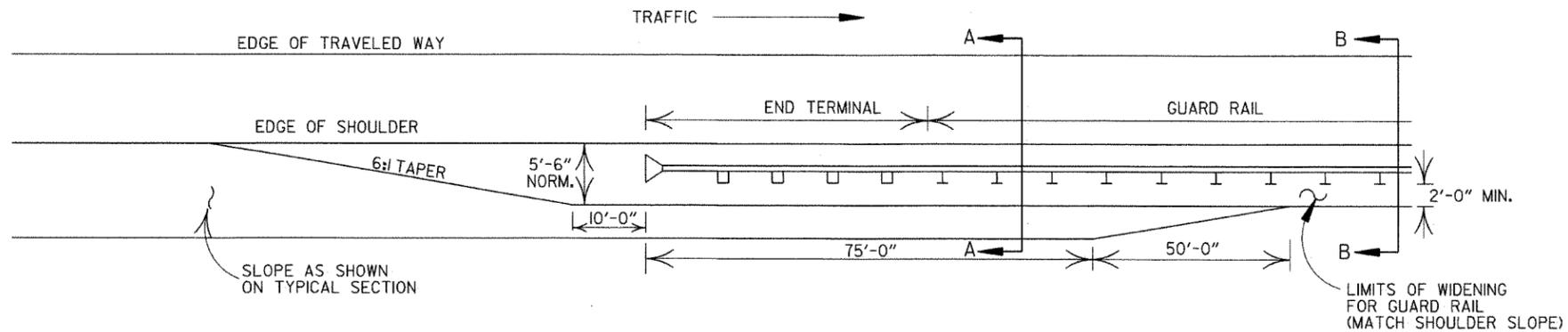
7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
4-12-07	REVISED DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB	
11-10-05	ADDED GUARD RAIL PLACEMENT BEHIND CURB; REVISED DETAIL OF CONNECTION	
11-18-04	REVISED POST PLACEMENT IN ROCK & CULVERT CONNECTION DETAILS. ADDED DETAIL FOR GUARD RAIL PLACEMENT AT LOW-FILL CULVERTS	
3-30-00	REMOVED CONCRETE INSERT ANCHOR	
8-12-98	CHANGED STEEL SPACER BLOCK TO WOOD BLOCKOUT, ADD. DET. OF GUARD RAIL CONNECTION TO R.C. BOX CULVERT. DELETED DET. OF STEEL LINE POST CONN. & ADDED DET. OF GUARD RAIL PLACE. BEHIND CURB & DET. OF POST PLACE. IN SOLID ROCK	
4-3-96	PLACED ARROWS AT CUT STEEL WASHERS	4-3-96
10-18-96	REV. ASTM REF. TO AASHTO	
11-22-95	ADDED OPTIONAL HOLES	
6-2-94	REVISED ALTERNATE POST SIZE	
8-5-93	REVISED STEEL POST SIZE	
10-1-92	REDRAWN & REVISED	10-1-92
8-2-90	DEL. WASHER ON ANCHOR ASSEMBLY	547-10-30-81
7-15-88	CONFORMED TO 1988 SPECS	8-2-90
3-4-88	REVISED ANCHOR NOTE	
10-30-87	REVISED ANCHOR ASSEMBLY	712-10-30-87
10-30-87	REVISED PLACEMENT BEHIND CURB	547-10-30-81
10-9-87	REDRAWN & REVISED	803-10-9-87
DATE	REVISION	DATE FILM

ARKANSAS STATE HIGHWAY COMMISSION

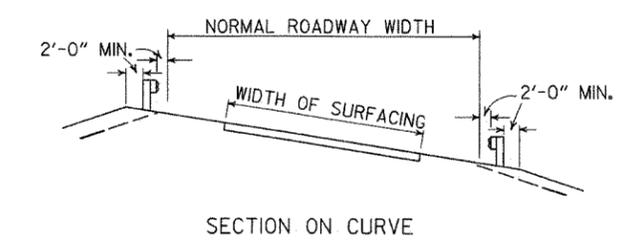
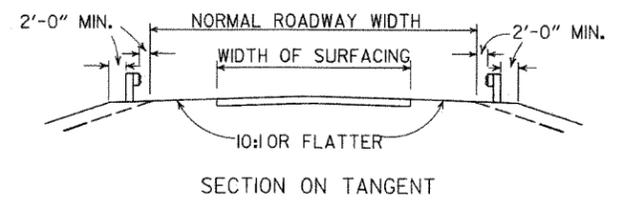
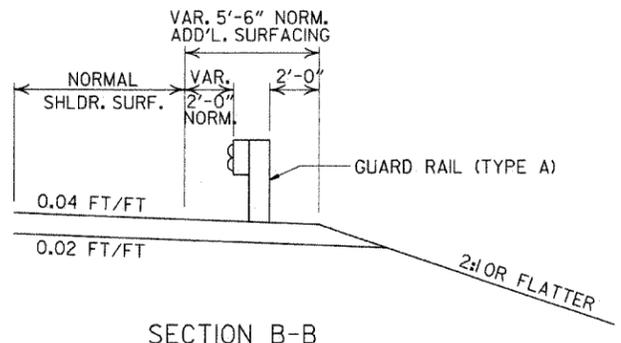
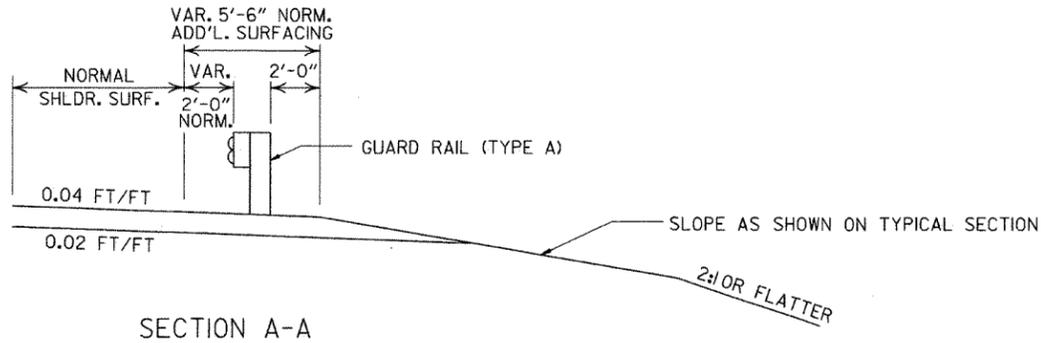
**GUARD RAIL DETAILS**

**STANDARD DRAWING GR-8A**



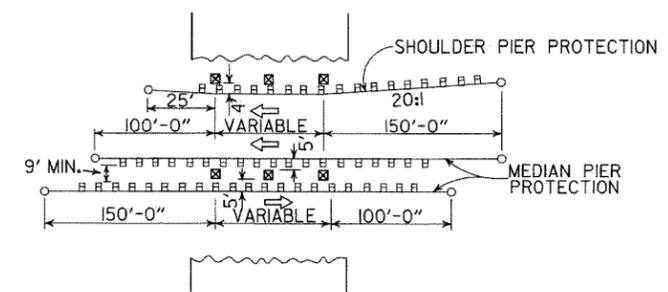


NOTE: NORMAL SECTION TO BE WIDENED APPROX. 5'-6" EACH SIDE TO SUPPORT GUARD RAIL.



DETAILS OF WIDENING FOR GUARD RAIL

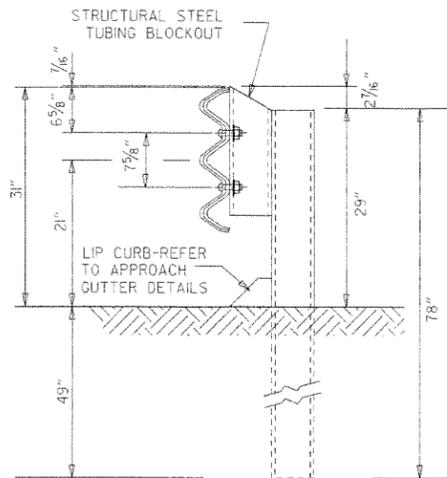
DETAILS SHOWING POSITION OF GUARD RAIL ON HIGHWAY



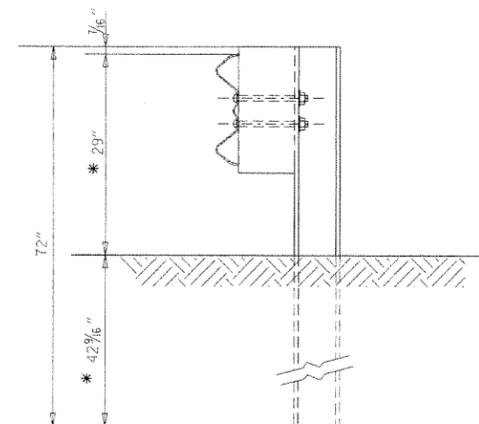
METHOD OF INSTALLATION OF GUARD RAIL AT FIXED OBSTACLE

ARKANSAS STATE HIGHWAY COMMISSION			
GUARD RAIL DETAILS			
STANDARD DRAWING GR-9A			
4-17-08	MINOR REVISION		
11-10-05	DRAWN		
DATE	REVISION	DATE	FILM



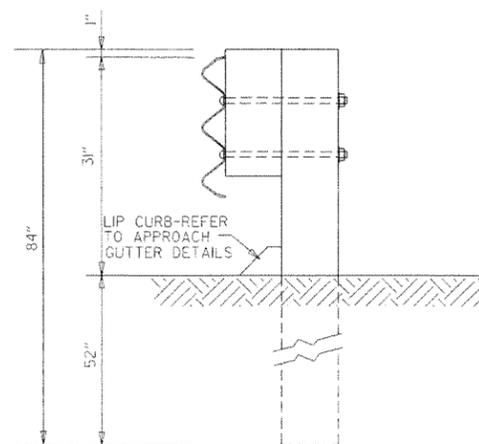


THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST  
POSTS 1-7

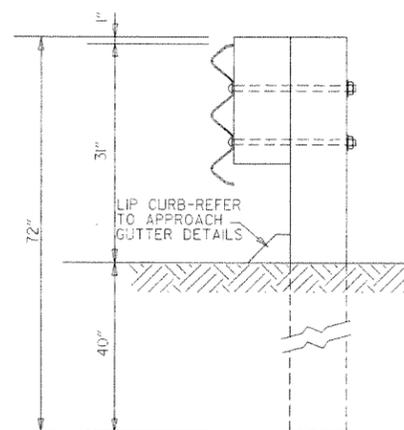


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST  
POST 8

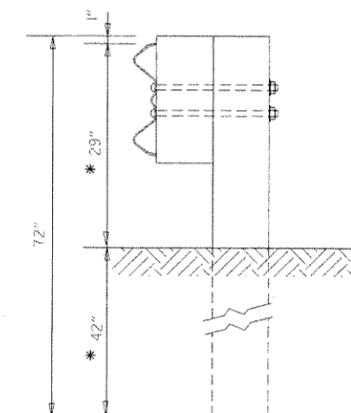
\* NOTE:  
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THRIE BEAM TO 22" MID POINT OF W-BEAM.



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS  
POSTS 1-6



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST  
POST 7



W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST  
POST 8

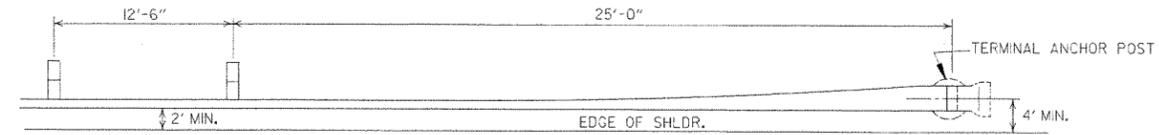
GENERAL NOTES:  
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.  
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 3.7F (1400 F) OR NO. 1 (350 F SOUTHERN PINE).

ARKANSAS STATE HIGHWAY COMMISSION

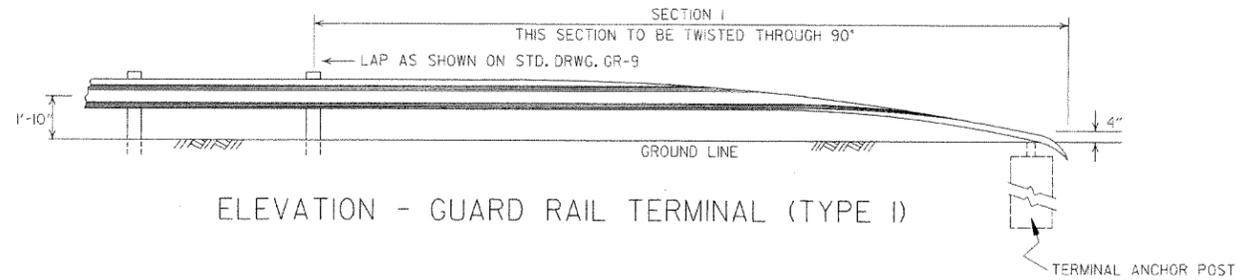
GUARD RAIL DETAILS

STANDARD DRAWING GR-10A

DATE	REVISION	DATE FILM
7-14-10	REVISED POST 8 DIMENSIONS	
11-29-07	ADDED PLASTIC BLOCKOUTS	
8-22-02	REVISED LIP CURB NOTE	
3-30-00	DRAWN & ISSUED	

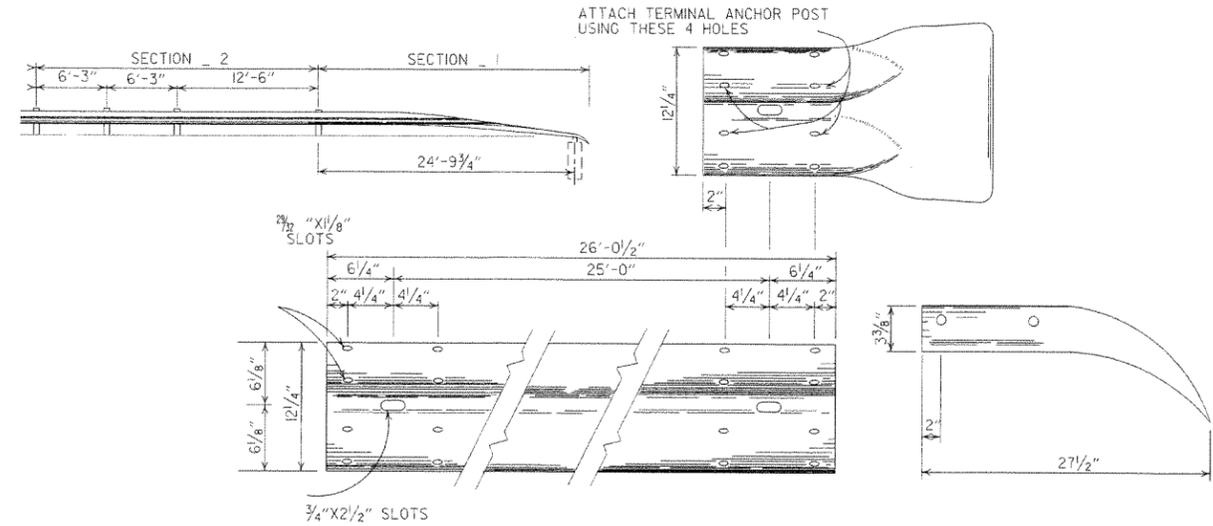


PLAN - GUARD RAIL TERMINAL (TYPE I)



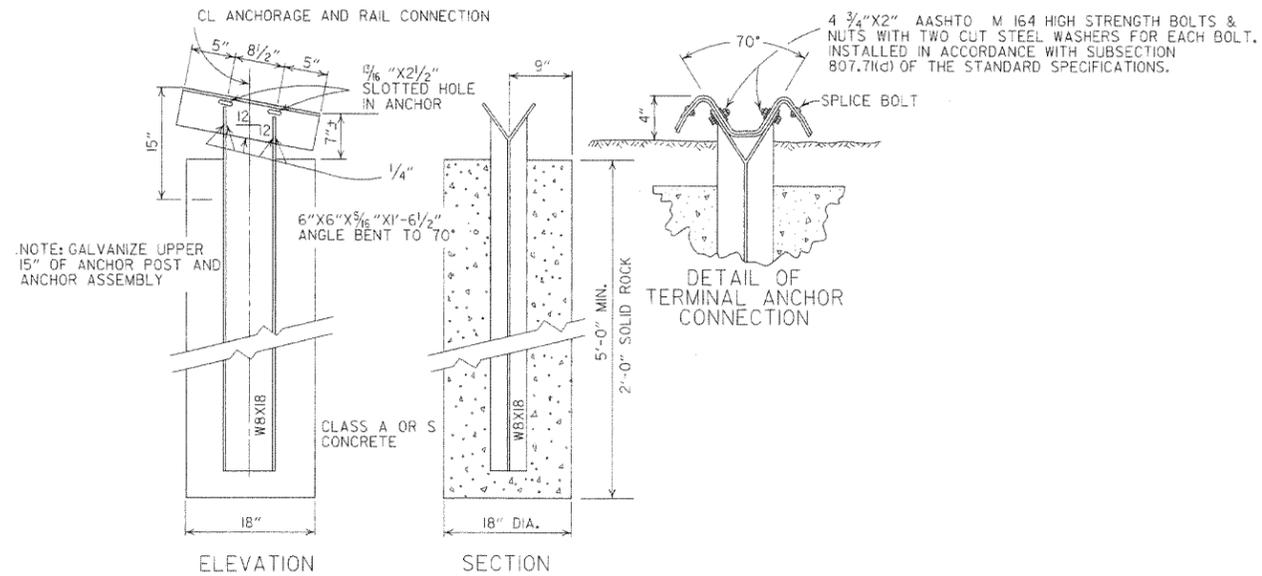
ELEVATION - GUARD RAIL TERMINAL (TYPE I)

NOTE:  
SECTIONS 1 AND 2 OF GUARD RAIL TERMINAL  
SHALL BE PAID FOR AT THE PRICE BID PER  
LINEAR FOOT OF THE TYPE OF GUARD RAIL SPECIFIED.



SECTION 1

TERMINAL SECTION



NOTE: GALVANIZE UPPER  
15" OF ANCHOR POST AND  
ANCHOR ASSEMBLY

ELEVATION

SECTION

NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 W/ 17 POST IF CONTRACTOR SO DESIRES.

DETAIL OF TERMINAL ANCHOR POST (TYPE I)

		ARKANSAS STATE HIGHWAY COMMISSION
		GUARD RAIL DETAILS
		STANDARD DRAWING GRT-1
7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
6-26-97	REVISED LAP NOTE	
10-18-96	REVISED ASTM REF. TO AASHTO	
11-3-94	DIMENSION TERMINAL DETAIL	
11-11-92	ADDED NOTE FOR PAYMENT	11-11-92
10-1-92	DRAWN & ISSUED	10-1-92
DATE	REVISION	DATE FILM

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13 1/2	14
21	26	26	15 1/2	16
24	28 1/2	29	18	18
30	36 1/4	36	22 1/2	23
36	43 3/8	44	26 5/8	27
42	51 1/8	51	31 5/8	31
48	58 1/2	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77 1/2	77
108	138	138	87 1/8	87
120	154	154	96 3/8	97
132	168 3/4	169	106 1/2	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(F)(1).

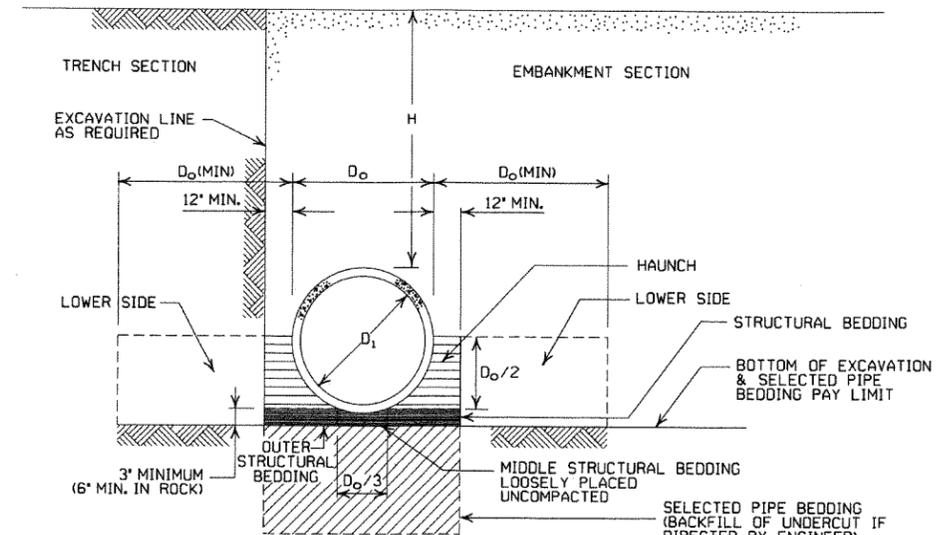
NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

- LEGEND -

- D<sub>i</sub> = NORMAL INSIDE DIAMETER OF PIPE
- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- [Symbol] = UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

- \* SM-3 WILL NOT BE ALLOWED.
- \*\* MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (2003 EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M10, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE			
	CLASS III		CLASS IV	CLASS V
PIPE ID (IN.)	TYPE 1 OR 2	TYPE 3	ALL	ALL
	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT  
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1

CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

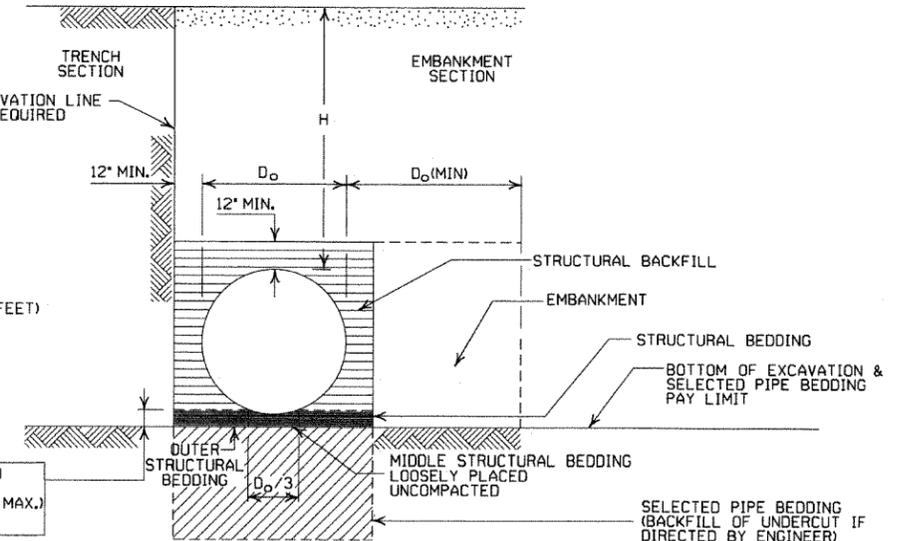
NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

- LEGEND -

- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Symbol] = STRUCTURAL BACKFILL MATERIAL
- [Symbol] = UNDISTURBED SOIL
- EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/8" X 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" X 1" OR 5" X 1" CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (2003 EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

CORRUGATED METAL PIPE ARCHES

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION TYPE 1	INSTALLATION TYPE 1		INSTALLATION TYPE 1	INSTALLATION TYPE 1		
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2.25	15	0.060	2.25	15		
24	28x20	3	0.064	2.5	15	0.075	2.5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.164	3	15		
66	77x52	8	0.168	3	15					
72	83x57	9	0.168	3	15					
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION				INSTALLATION			
			TYPE 2		TYPE 1		TYPE 2		TYPE 1	
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 3/8" X 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" X 1" OR 5" X 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

DATE	REVISION	DATE FILMED
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT  
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1



INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
  - SM3 WILL NOT BE ALLOWED.
  - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

NOTE:  
 18" MIN. (18" - 30" DIAMETERS)  
 24" MIN. (36" - 48" DIAMETERS)  
 MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

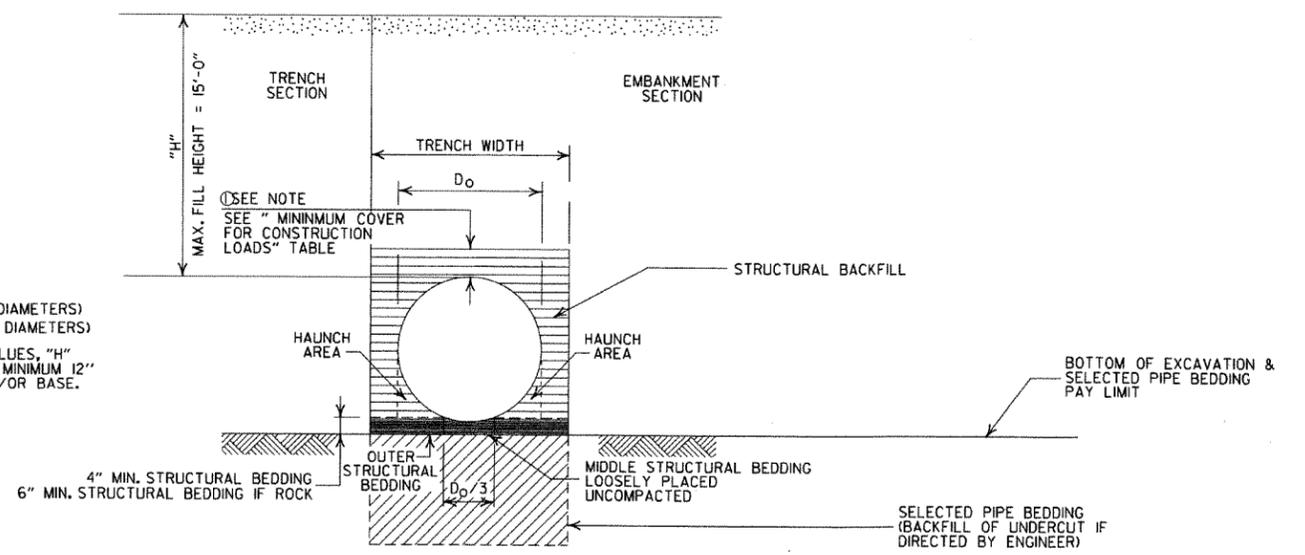
MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

- H = FILL HEIGHT (FT.)
- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- ===== = STRUCTURAL BACKFILL MATERIAL
- ||||| = UNDISTURBED SOIL

GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2003 EDITION.
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

DATE	REVISION	DATE FILMED
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1



INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

• AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.  
SM3 WILL NOT BE ALLOWED.

•• STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

### MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

① NOTE:  
12" MIN. (18" - 36" DIAMETERS)  
MINIMUM COVER VALUE, "H"  
SHALL INCLUDE A MINIMUM 12"  
OF PAVEMENT AND/OR BASE.

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

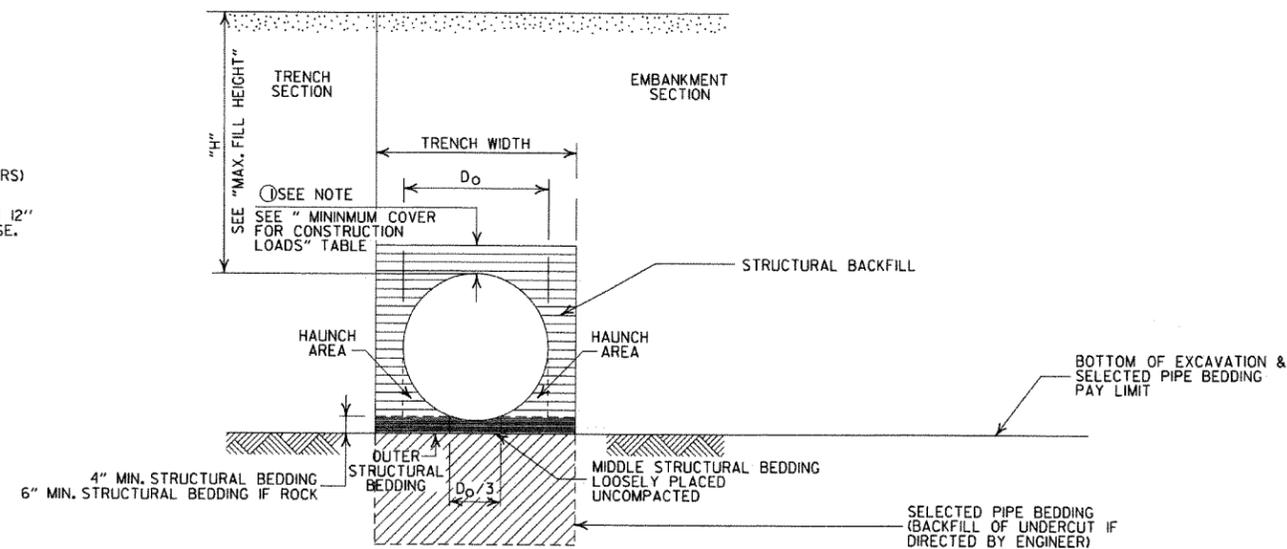
### MULTIPLE INSTALLATION OF PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

### MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
18" THRU 36"	2'-0"	2'-6"	3'-0"	3'-0"

② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



### TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### - LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL

### GENERAL NOTES

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2003 EDITION.
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

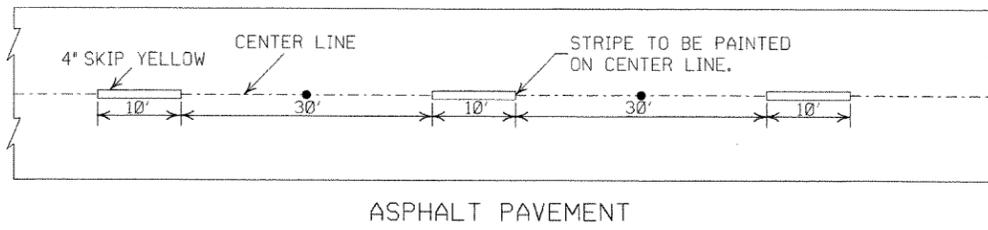
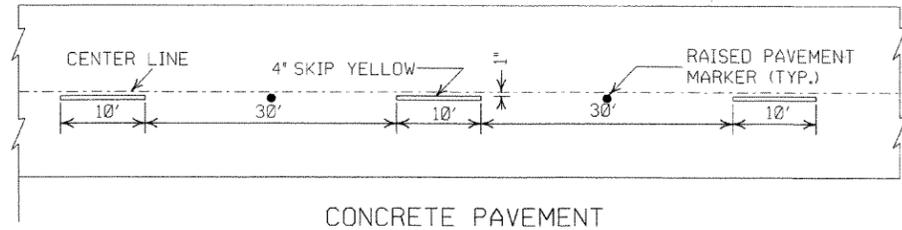
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

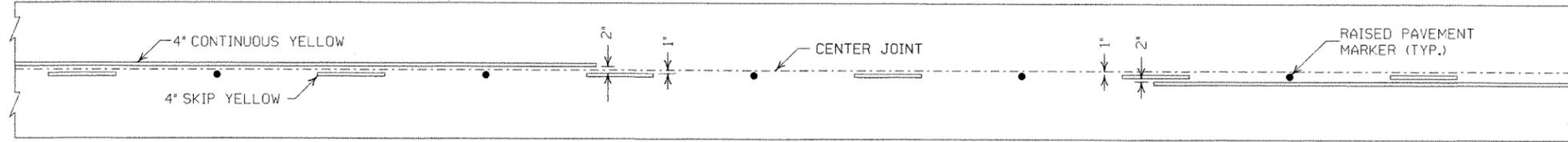
PLASTIC PIPE CULVERT  
(PVC F949)

STANDARD DRAWING PCP-2

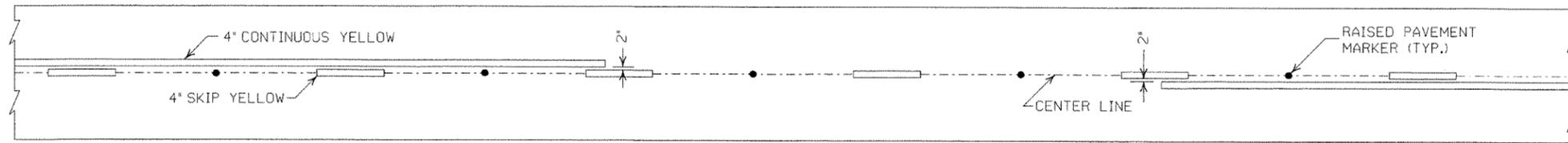




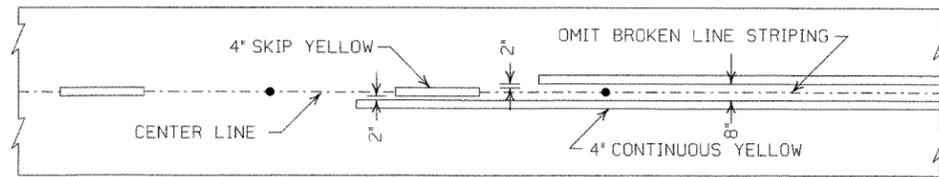
**BROKEN LINE STRIPING**



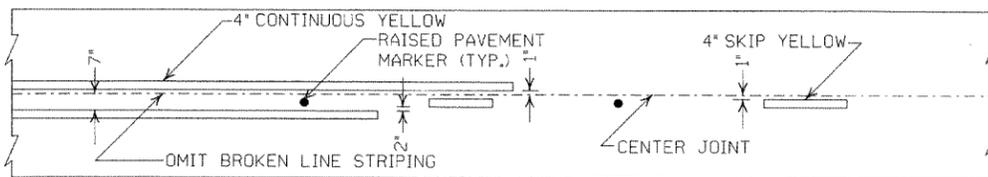
**SOLID LINE STRIPING ON CONCRETE PAVEMENT**



**SOLID LINE STRIPING ON ASPHALT PAVEMENT**

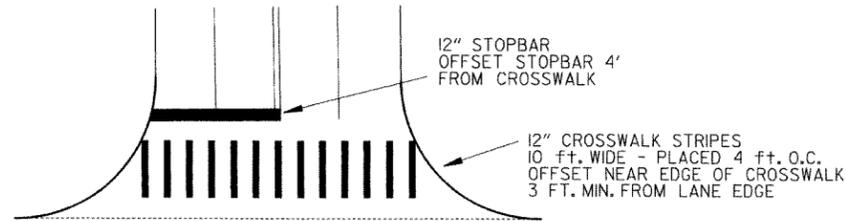


ASPHALT PAVEMENT



CONCRETE PAVEMENT

**STRIPING AT ADJACENT NO PASSING LANES**

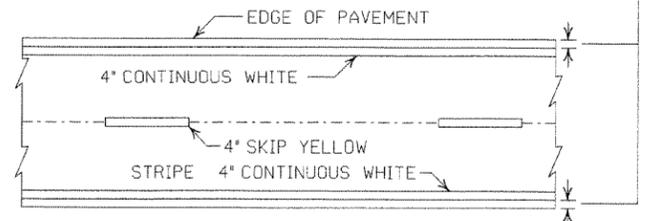


**CROSSWALK AND STOPBAR DETAILS**

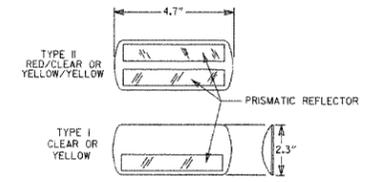
NOTES:

1. ALL LINES SHALL HAVE A WIDTH OF 4 INCHES.
2. THE THICKNESS AND RATE OF PAINT APPLICATION SHALL BE AS SPECIFIED IN SECTION 718 OF THE STANDARD SPECIFICATIONS.
3. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
4. RAISED PAVEMENT MARKERS SHALL BE CENTERED BETWEEN SKIP LINES ON 40 FEET SPACING UNLESS OTHERWISE SHOWN ON THE PLANS.

2" FOR ASPHALT OR CONCRETE PAVEMENT  
6" FOR BITUMINOUS SURFACE TREATMENT



**PAVEMENT EDGE LINE MARKING**



NOTE:  
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.

**DETAIL OF STANDARD RAISED PAVEMENT MARKERS**

GENERAL NOTES:

THIS DRAWING SHOULD BE CONSIDERED AS TYPICAL ONLY AND THE FINAL LOCATION OF THE STRIPING AND RAISED PAVEMENT MARKERS SHALL BE DETERMINED BY THE ENGINEER.

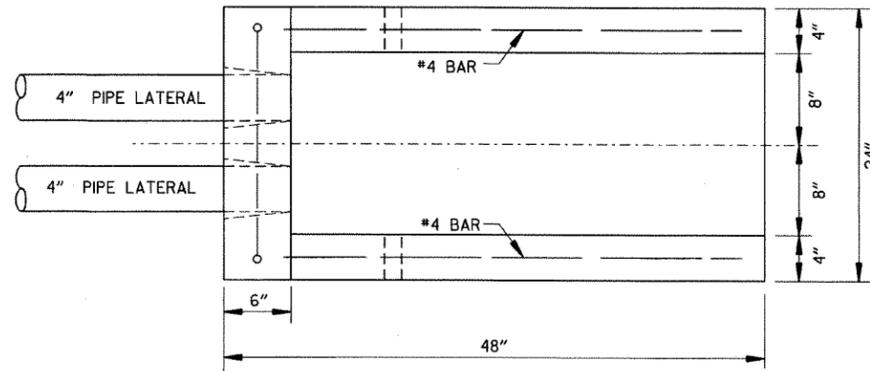
THIS DRAWING SHOULD BE USED IN CONJUNCTION WITH THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES", LATEST REVISION.

NOTE:  
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

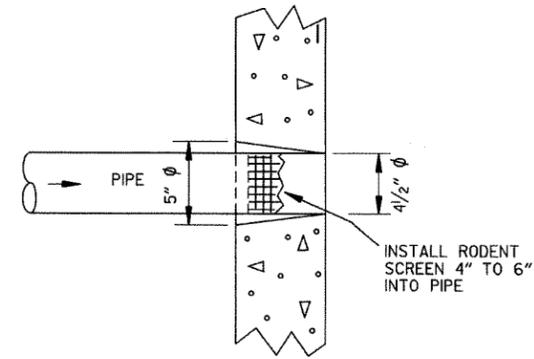
DATE	REVISION	FILMED
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAVT. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80

ARKANSAS STATE HIGHWAY COMMISSION
<b>PAVEMENT MARKING DETAILS</b>
STANDARD DRAWING PM-1

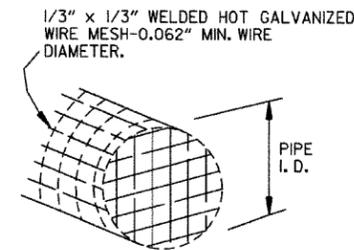
NOTE:  
 1. GRANULAR BACKFILL TO BE SUBSIDIARY TO PIPE UNDERDRAIN.  
 2. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.  
 3. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC. LAP FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.



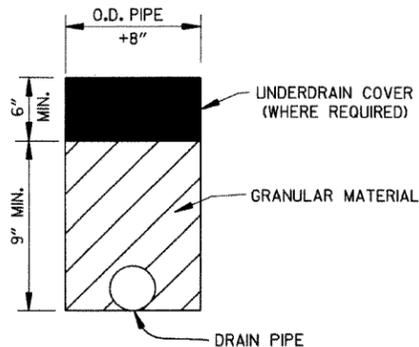
PLAN VIEW



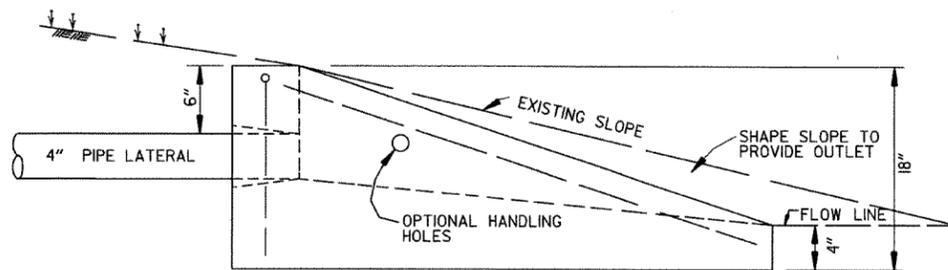
DETAIL OF HOLE FOR 4" PIPE



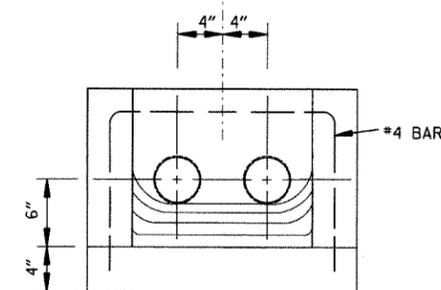
DETAIL OF RODENT SCREEN



DETAILS OF PIPE UNDERDRAIN



SIDE VIEW

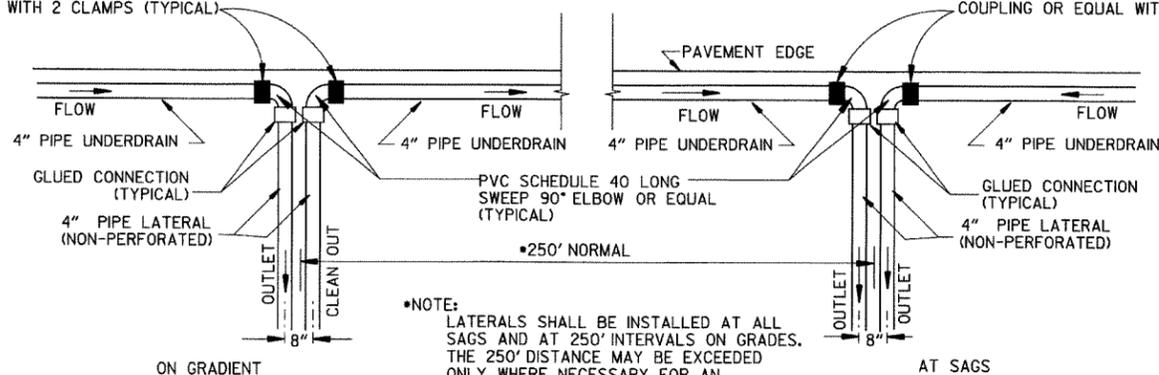


FRONT VIEW

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

UNDERDRAIN OUTLET PROTECTORS

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)



NOTE: LATERALS SHALL BE INSTALLED AT ALL SAGS AND AT 250' INTERVALS ON GRADES. THE 250' DISTANCE MAY BE EXCEEDED ONLY WHERE NECESSARY FOR AN ACCEPTABLE OUTLET.

DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE

NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

4-10-03	REVISED NOTE 3	
1-12-00	REVISED DETAIL OF UNDERDRAIN LATERALS	
11-18-98	REVISED NOTE	
10-18-96	REVISED MIN. DEPTH & GEOTEXTILE FABRIC	
4-26-96	ADDED LATERAL NOTE; 5 1/2" TO 5"	
11-22-95	REVISED LATERALS	
7-20-95	REVISED LATERALS & ADDED NOTE	
11-3-94	REVISED FOR DUAL LATERALS	11-3-94
10-1-92	SUBSTITUTED GEOTEXTILE	10-1-92
8-15-91	ADDED POLYETHYLENE PIPE	8-15-91
11-8-90	DELETED ALTERNATE NOTE	11-8-90
1-25-90	ADDED 4" SNAP ADAPTER	1-25-90
11-30-89	DEL. (SUBGRADE); ADDED (WHERE REQUIRED)	11-30-89
7-15-88	ISSUED P.L.M.	647-7-15-88
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

DETAILS OF PIPE UNDERDRAIN

STANDARD DRAWING PU-1

SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

DEGREE OF CURVE	30 MPH		40 MPH		50 MPH		55 MPH		60 MPH		70 MPH	
	e	Ls (FT)										
0° 15'	N.C.											
0° 30'	N.C.											
0° 45'	N.C.											
1° 00'	N.C.											
1° 15'	N.C.											
1° 30'	N.C.		0.021		0.031	200	0.037		0.043	250	0.054	
1° 45'	N.C.		0.025		0.036	200	0.043	225	0.049	250	0.062	
2° 00'	R.C.		0.028	175	0.040	250	0.048	300	0.055	300	0.070	
2° 15'	R.C.		0.031		0.045		0.053		0.061		0.078	300
2° 30'	0.021	150	0.034		0.049		0.058		0.067		0.085	315
2° 45'	0.023		0.037		0.053		0.063		0.072		0.091	335
3° 00'	0.025		0.040	200	0.057		0.067	230	0.077	260	0.096	350
3° 15'	0.027		0.043		0.061		0.072	245	0.082	275	0.098	360
3° 30'	0.029		0.046		0.065	205	0.076	255	0.086	285	0.100	360
3° 45'	0.031	200	0.049		0.069	215	0.080	265	0.090	295		
4° 00'	0.033		0.051		0.072	225	0.083	270	0.093	305		
4° 30'	0.037		0.056		0.078	240	0.087	280	0.096	315		
5° 00'	0.040		0.061		0.083	250	0.091	295	0.098	320		
5° 30'	0.043		0.066	185	0.088	260	0.094	300				
6° 00'	0.046		0.070	190	0.092	270	0.096	305				
6° 30'	0.050		0.074	200	0.095	280	0.100	315				
7° 00'	0.053		0.078	210	0.098	290						
7° 30'	0.056		0.081	215	0.099	290						
8° 00'	0.058		0.084	220	0.100	290						
8° 30'	0.061		0.087	225								
9° 00'	0.063		0.089	230								
10° 00'	0.068	160	0.094	235								
11° 00'	0.072		0.097	240								
12° 00'	0.076	175	0.099	250								
13° 00'	0.080	180	0.100	250								
14° 00'	0.083	190										
15° 00'	0.086	195										
16° 00'	0.089	200										
17° 00'	0.091	200										
18° 00'	0.093	205										
19° 00'	0.095	210										
20° 00'	0.097	215										
21° 00'	0.098	215										
22° 00'	0.099	215										
23° 00'	0.099	215										
24° 00'	0.100	220										

D MAX = 24' 45"

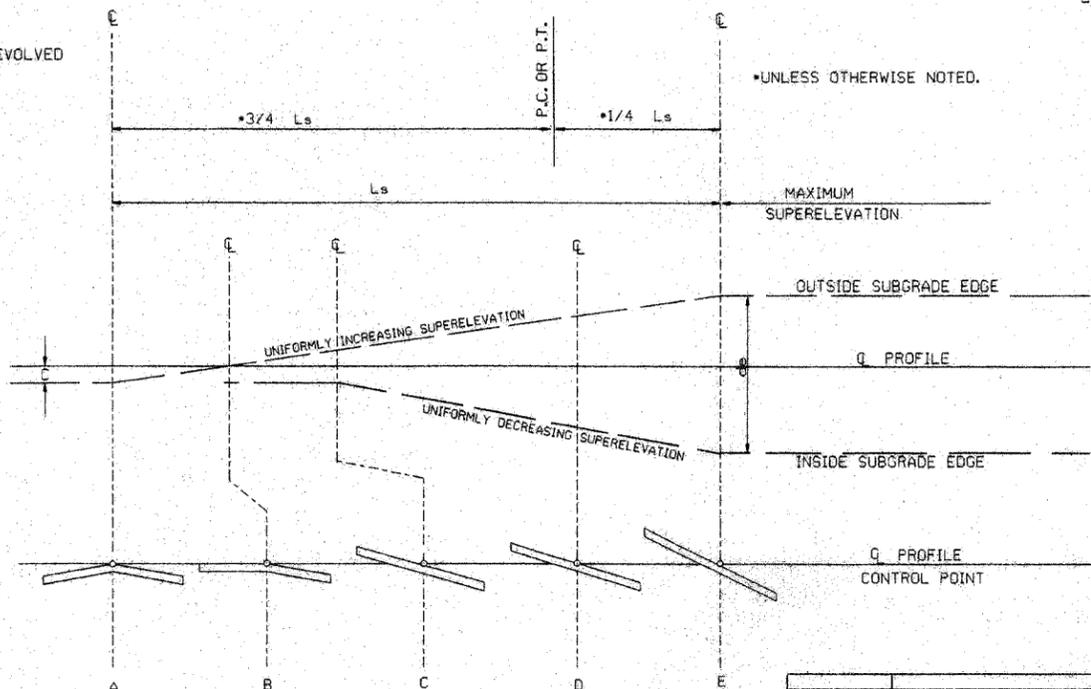
ABBREVIATIONS

- NC - NORMAL CROWN
- RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
- e - RATE OF SUPERELEVATION (FT. PER FT.)
- Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
- L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
- d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)
- C - NORMAL CROWN (FT.)

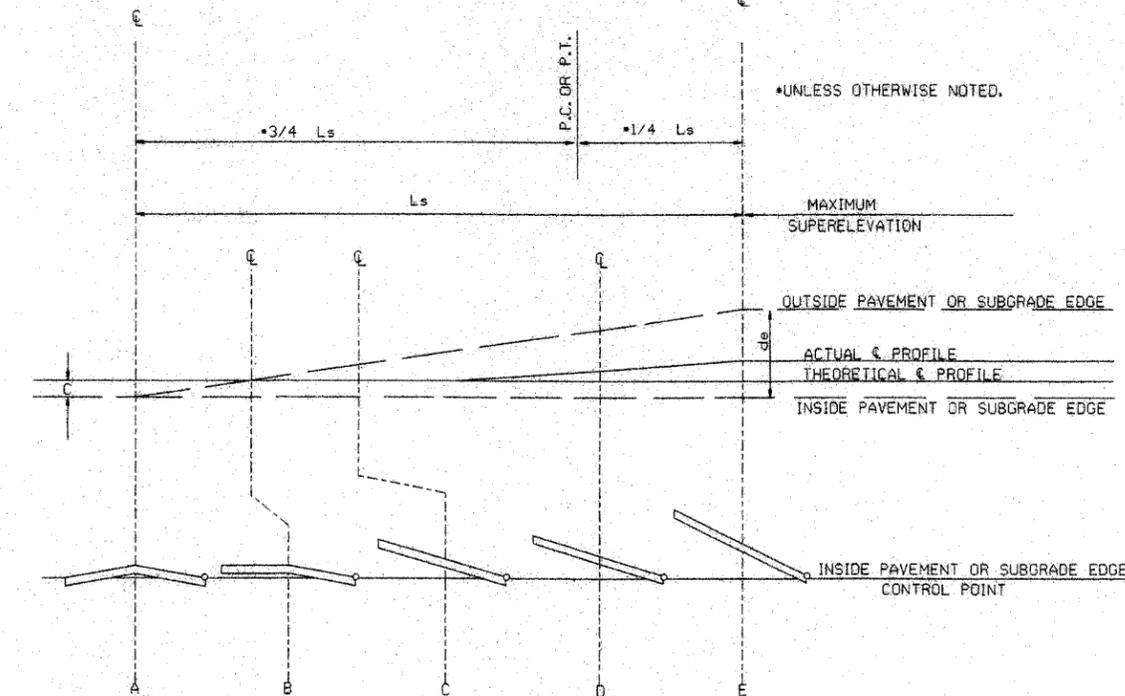
GENERAL NOTES

1. ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
2. SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
3. LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
4. PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:
  - 3 LANE UNDIVIDED - - - - +20%
  - 4 LANE UNDIVIDED - - - - +50%
  - 5 LANE UNDIVIDED - - - - +80%
  - 6 LANE UNDIVIDED - - - - +100%

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.  
RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE



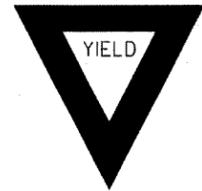
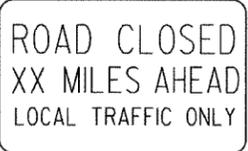
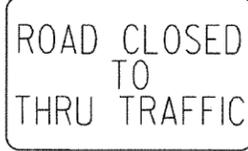
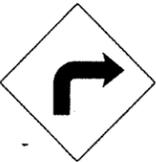
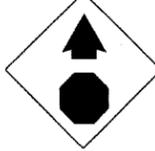
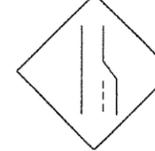
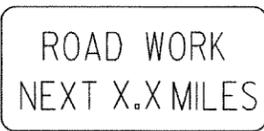
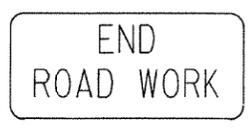
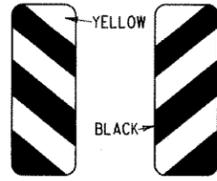
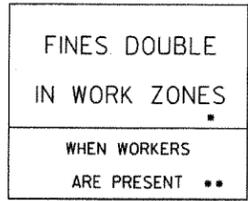
STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2C.

SUPERELEVATION FORMULA =  $\frac{Lde}{Ls}$

ARKANSAS STATE HIGHWAY COMMISSION  
 TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC  
 STANDARD DRAWING SE-2

10-18-96	ADDED FORMULA	10-18-96
01-09-87	ISSUED	534-1-9-87
DATE	REVISION	DATE FILLED

<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R2-5A</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R2-5C</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>RSP-1</p>  <p>48"x30"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>
<p>W20-3</p>  <p>STD. 48"x48"</p>	<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>18" 500 FEET 24" W6-2</p> <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>
<p>W1-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>	<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>
<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60"</p> <p>* USE 6" C LETTERS ** USE 4" D LETTERS</p>				

ADVANCE DISTANCES (XXXX)

500 FT 1/2 MILE  
1000 FT 3/4 MILE  
1500 FT 1 MILE AHEAD

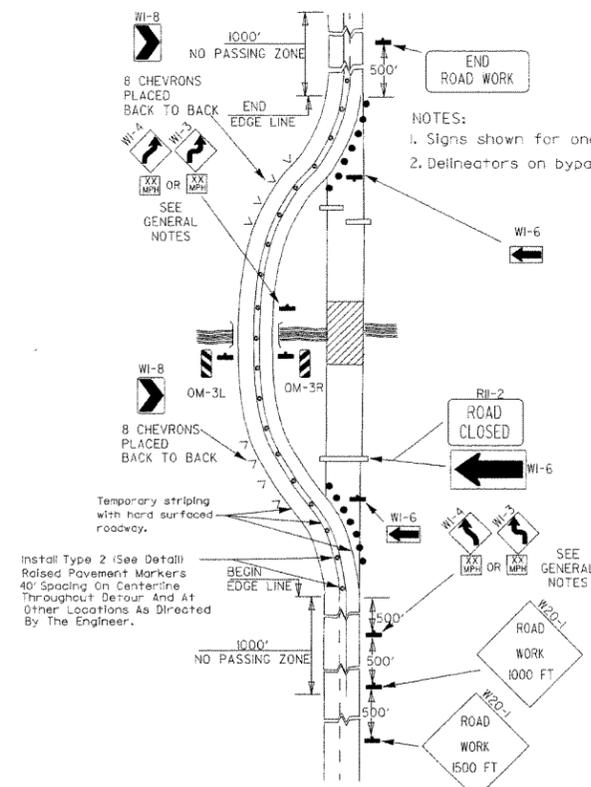
GENERAL NOTES:

- ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
- TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
- EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
- SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SO. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
- SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
- POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
- ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.

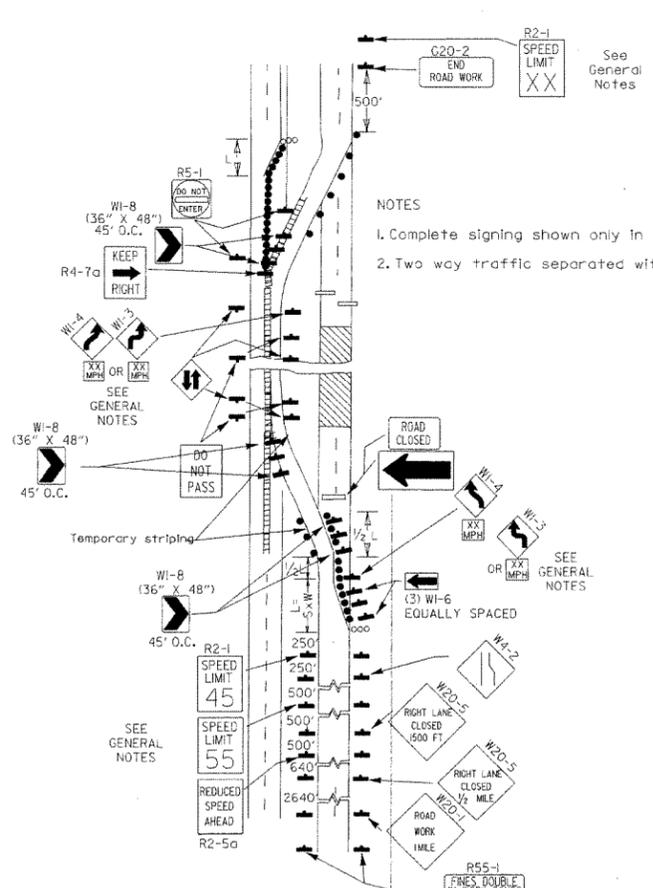
- FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
- MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
- R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.

\* NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

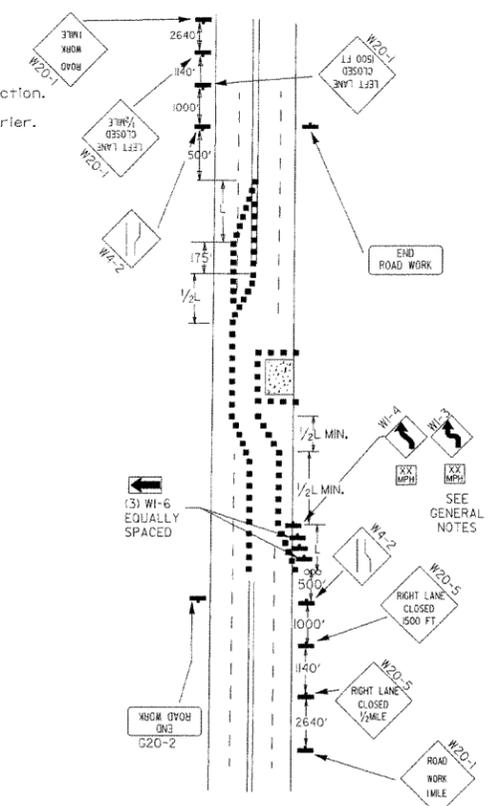
12-15-11	REVISED W24-1	
11-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
11-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
11-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
11-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED



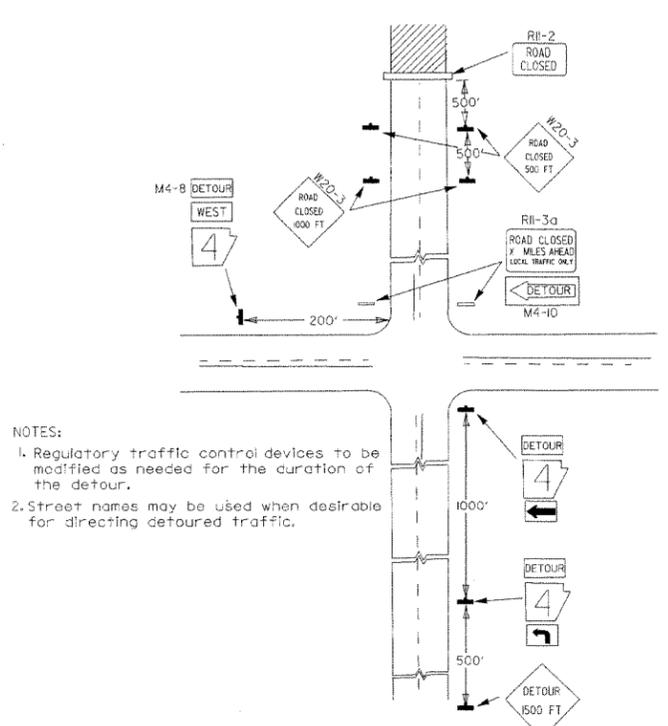
(A) Typical application of traffic control devices on a 2-lane highway where the entire roadway is closed and a bypass detour is provided.



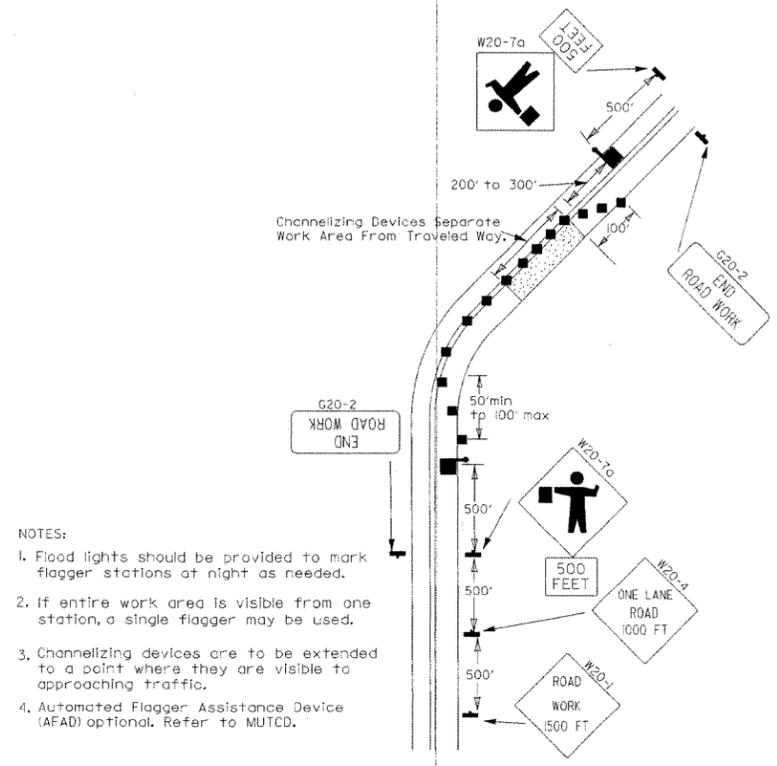
(B) Typical application - 4-lane divided roadway where one roadway is closed.



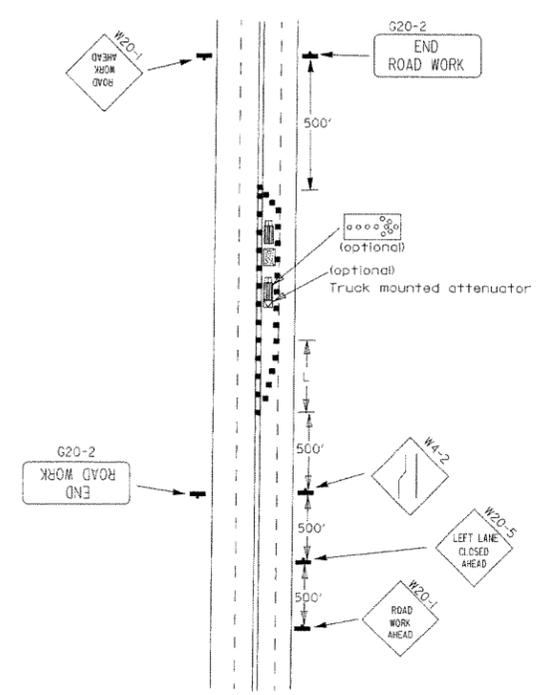
(C) Typical application - 4-lane undivided roadway where half of the roadway is closed.



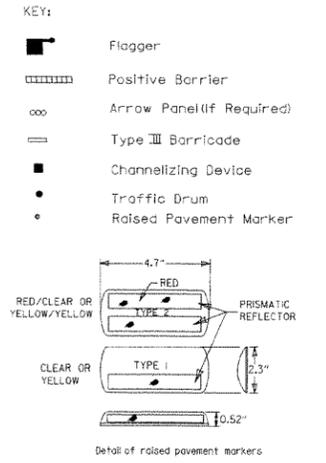
(D) Typical application - roadway closed beyond detour point.



(E) Typical application of traffic control devices on 2-lane highway where one lane is closed and flagging is provided.



(F) Typical application - 4-lane undivided roadway with inside lane closed.



Typical advance warning sign placement

Taper formulae:

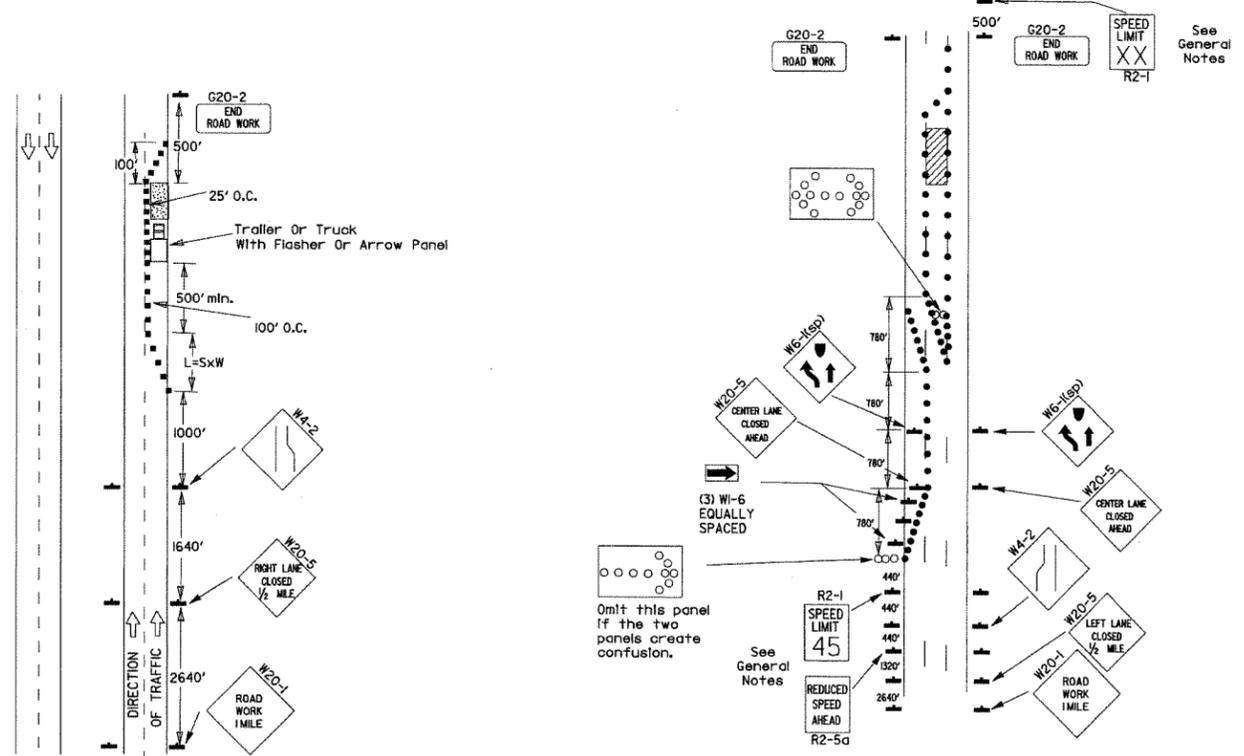
$L = S \times W$  for speeds of 45mph or more.  
 $L = \frac{WS^2}{60}$  for speeds of 40mph or less.  
 Where:  
 L = Minimum length of taper.  
 S = Numerical value of posted speed limit prior to work or 85th percentile speed.  
 W = Width of offset.

GENERAL NOTES:

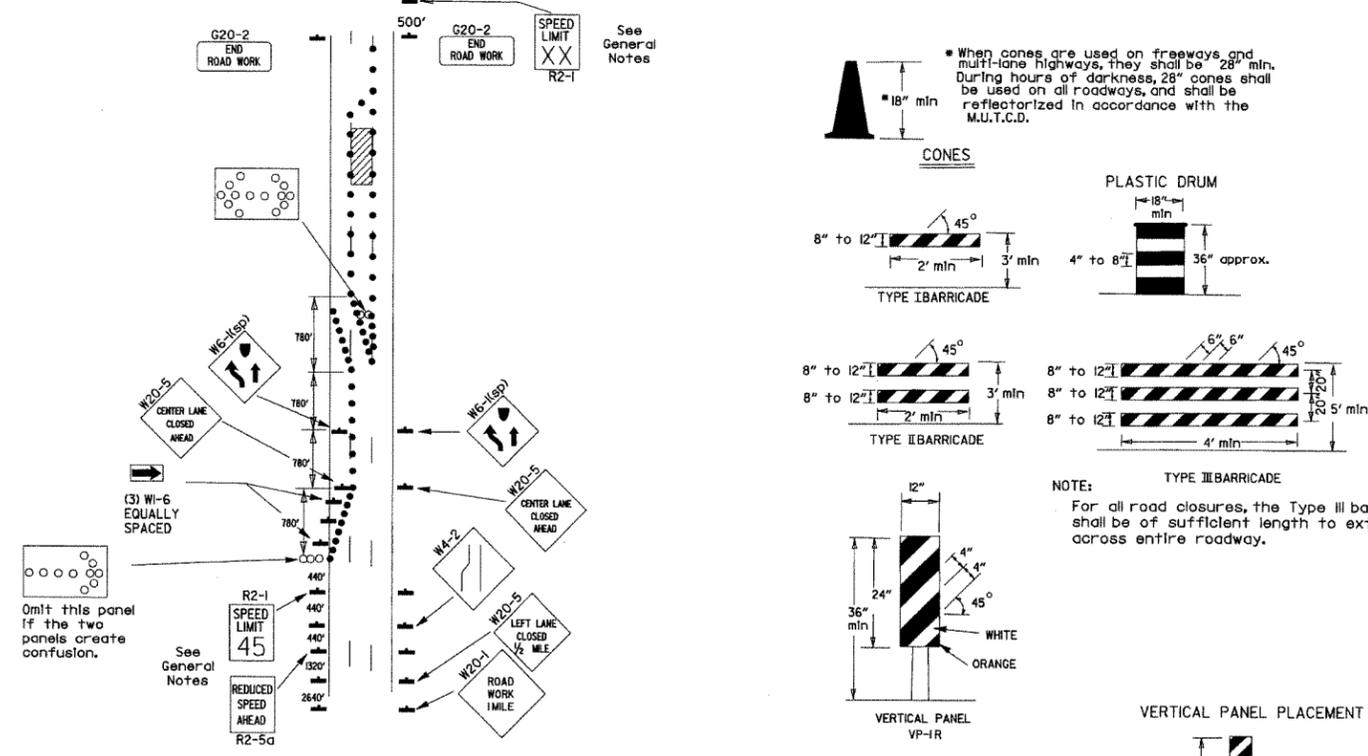
- Advisory speed posted on W1-3 or W1-4 curve warning signs to be determined at site. Use W1-4 when speed is greater than 30mph and W1-3 when 30mph or less.
- When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the R2-5A shall be installed at that location. Additional R2-1(45) speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
- When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(65) shall be omitted. Additional R2-1(55) speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
- The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit, or as directed by the Engineer.
- Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
- Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
- Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.

3-11-06	ADDED (AFAD)	
11-20-06	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

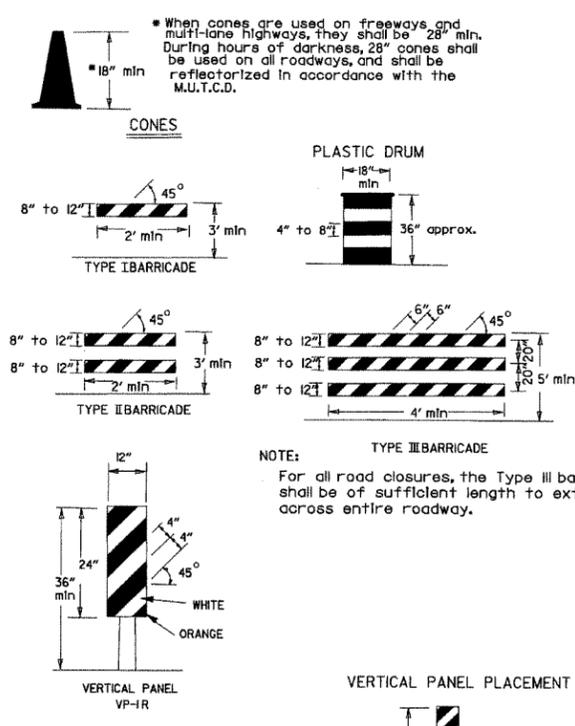
Channelizing devices



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.



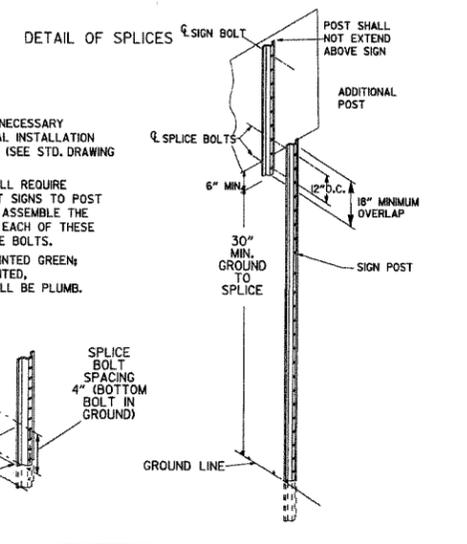
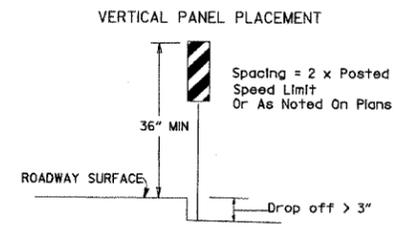
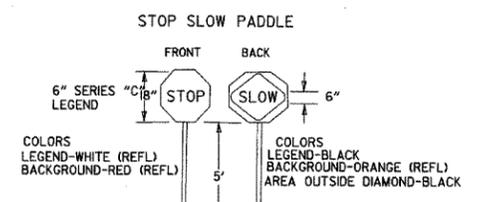
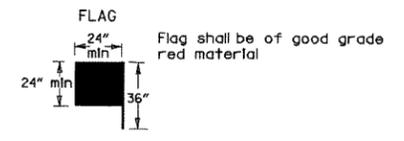
(B) Typical application - 3-lane oneway roadway where center lane is closed.



TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	W8-II
1" to 3"	Edge of shoulder	W8-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP-lane vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

\* When shown on the plans concrete barrier will be used.  
When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.

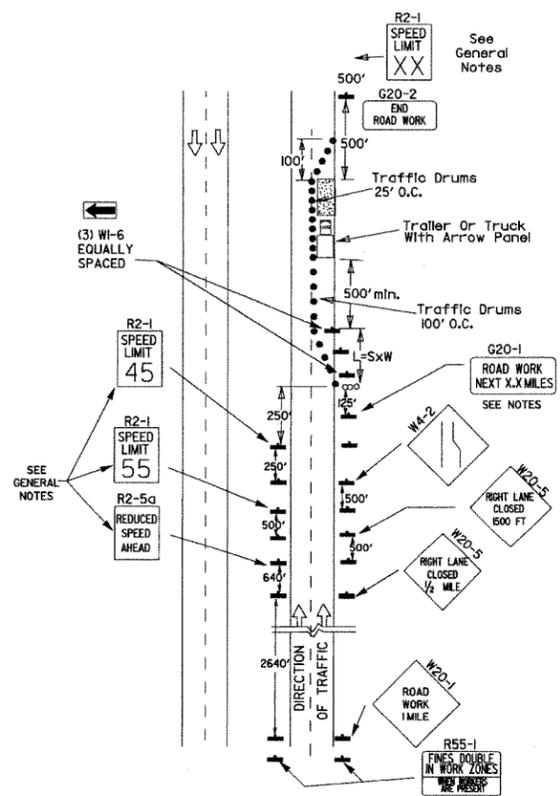


NOTES:  
USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2)  
NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS.  
SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.

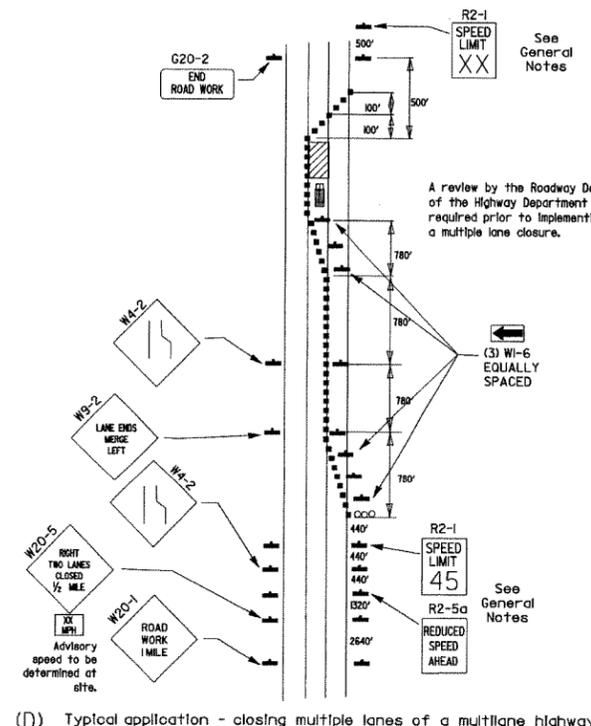
- KEY:
- Arrow Panel (if Required)
  - Channelizing Device
  - Traffic drum

GENERAL NOTES:

- A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
- When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-(55) shall be omitted and the R2-5A shall be installed at that location. Additional R2-145mph speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1XX shall be installed to match original speed limit.
- When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-(45) shall be omitted. Additional R2-155mph speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1XX shall be installed to match original speed limit.
- The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
- Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
- Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
- The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1 (1/2 MILE) signs are not required in advance of lane closures that begin inside the project limits.
- Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
- All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual for Assessing Safety Hardware (MASH).
- Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.



(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

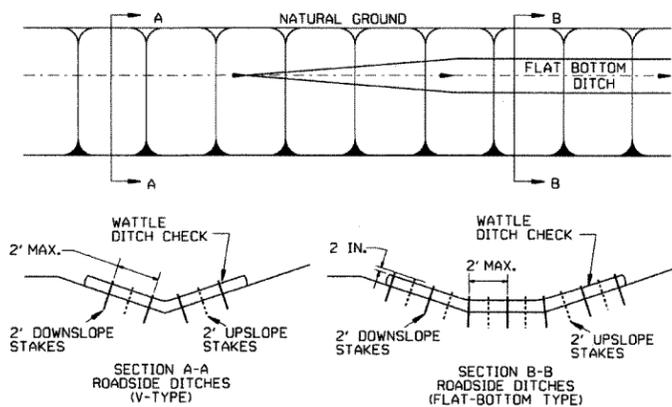


(D) Typical application - closing multiple lanes of a multilane highway.

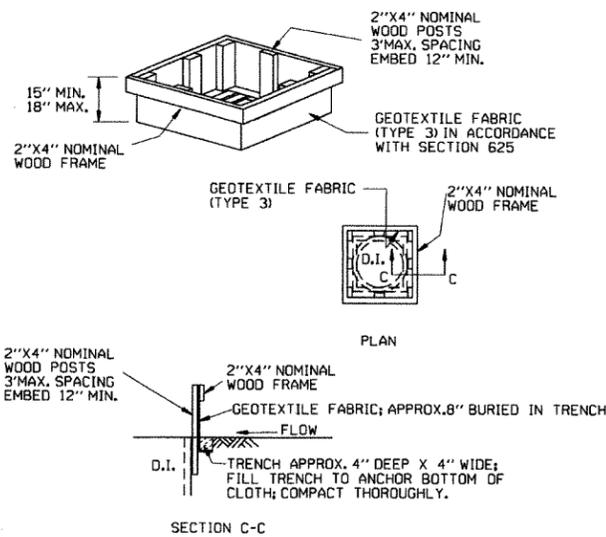
DATE	REVISION	FILMED
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (ISP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

GENERAL NOTES

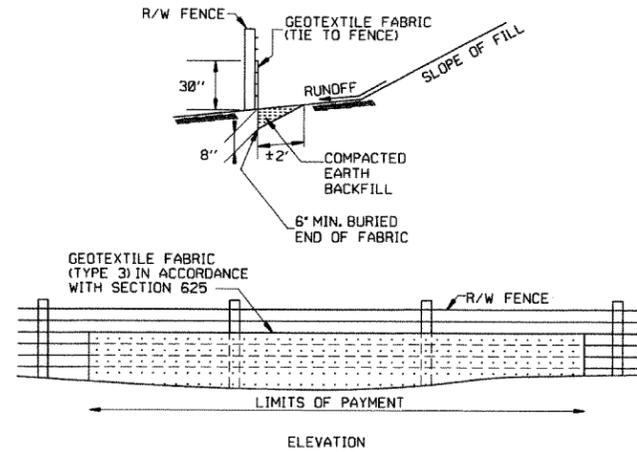
INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.



WATTLE DITCH CHECK (E-1)



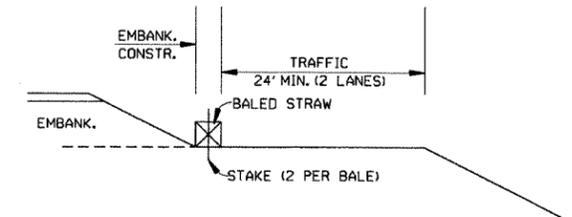
DROP INLET SILT FENCE (E-7)



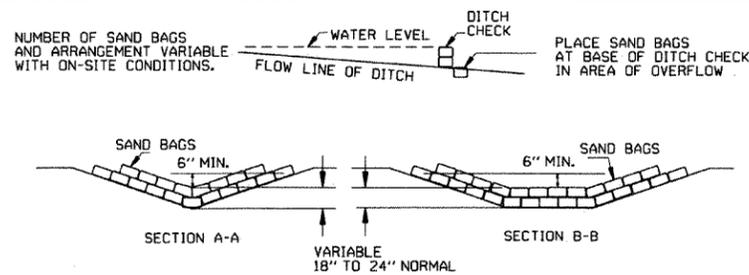
SILT FENCE ON R/W FENCE (E-4)

GENERAL NOTES  
 GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST, OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

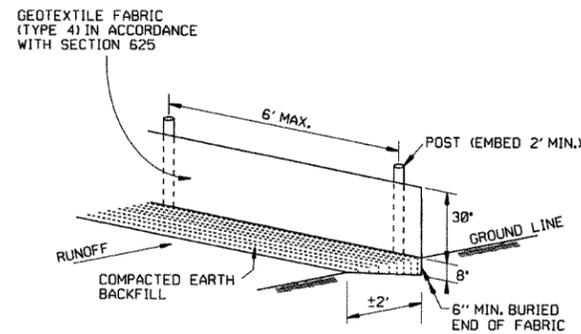
- GENERAL NOTES
1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.
  2. NO GAPS SHALL BE LEFT BETWEEN BALES.
  3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.



BALED STRAW FILTER BARRIER (E-2)

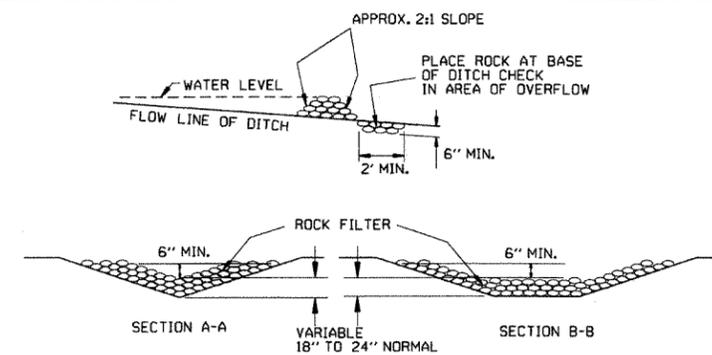


SAND BAG DITCH CHECK (E-5)



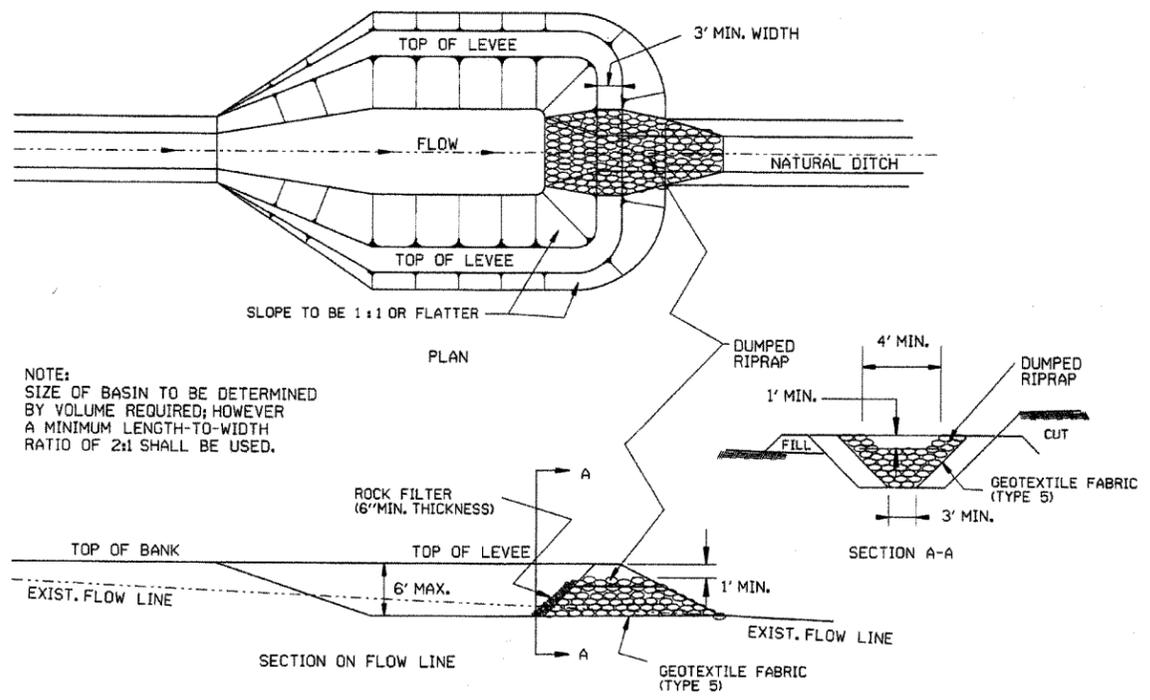
SILT FENCE (E-11)

GENERAL NOTES  
 GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST, OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.



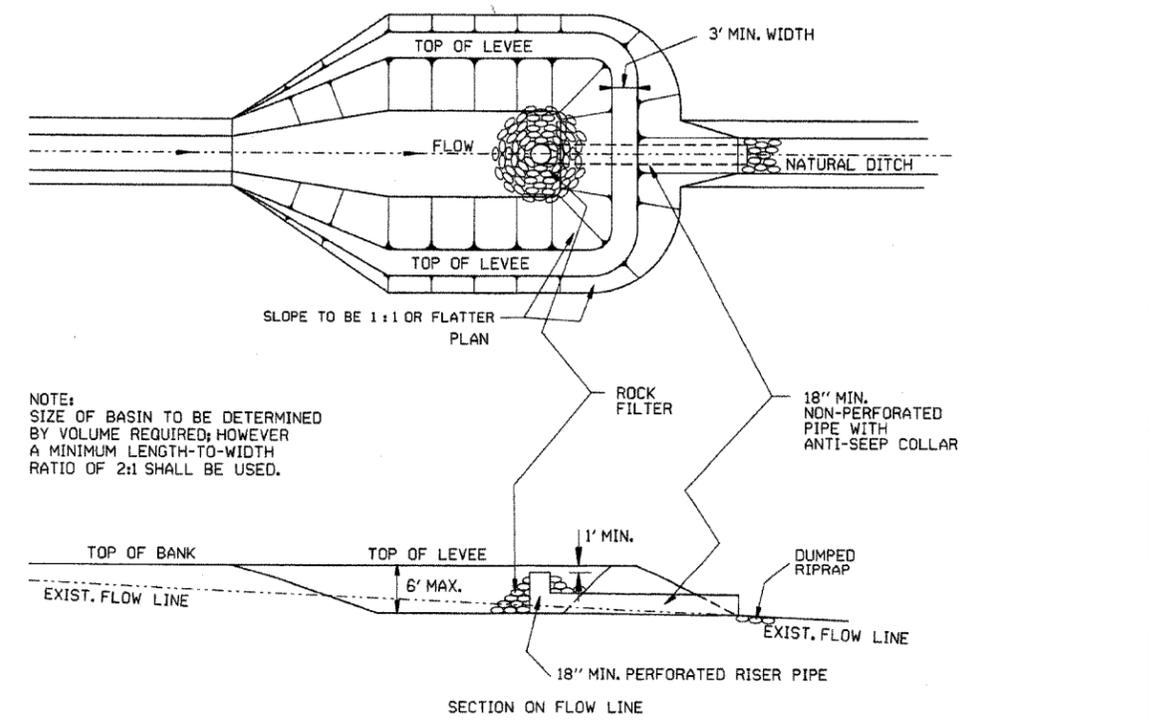
ROCK DITCH CHECK (E-6)

12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK		ARKANSAS STATE HIGHWAY COMMISSION
11-18-98	ADDED NOTES		
7-20-98	ADDED BALED STRAW FILTER BARRIER (E-2)		TEMPORARY EROSION CONTROL DEVICES
7-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95	
7-15-94	REV. E-4 & E-11 MIN. 13\"/>		
6-2-94	REVISED E-1, 4, 7 & 11; DELETED E-2 & 3	6-2-94	STANDARD DRAWING TEC-1
4-1-93	REDRAWN		
10-1-92	REDRAWN		
8-2-76	ISSUED R.D.M.	298-7-28-76	
DATE	REVISION	FILMED	



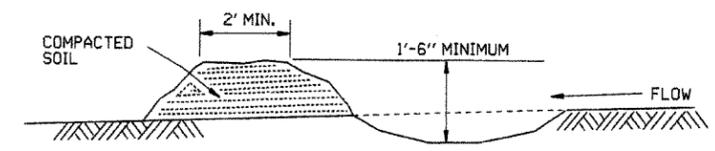
NOTE:  
SIZE OF BASIN TO BE DETERMINED  
BY VOLUME REQUIRED; HOWEVER  
A MINIMUM LENGTH-TO-WIDTH  
RATIO OF 2:1 SHALL BE USED.

SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)

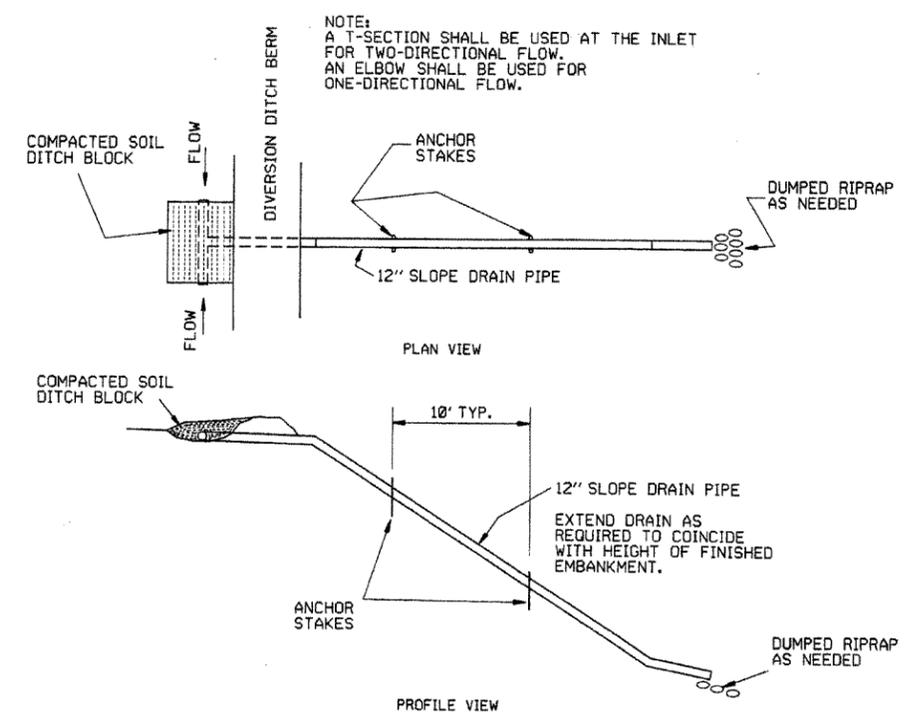


NOTE:  
SIZE OF BASIN TO BE DETERMINED  
BY VOLUME REQUIRED; HOWEVER  
A MINIMUM LENGTH-TO-WIDTH  
RATIO OF 2:1 SHALL BE USED.

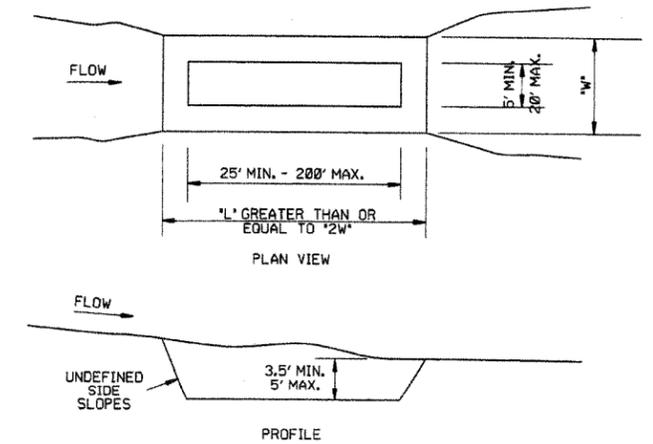
SEDIMENT BASIN WITH PIPE OUTLET (E-10)



DIVERSION DITCH (E-8)



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

DATE	REVISION	FILMED
6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13	
4-1-93	ISSUED	

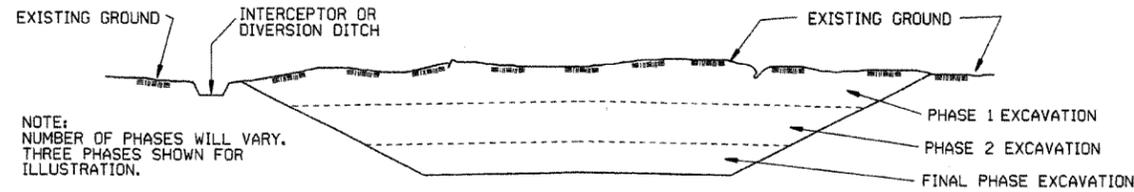
ARKANSAS STATE HIGHWAY COMMISSION  
 TEMPORARY EROSION CONTROL DEVICES  
 STANDARD DRAWING TEC-2

# CLEARING AND GRUBBING

## CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

# EXCAVATION



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

### GENERAL NOTE

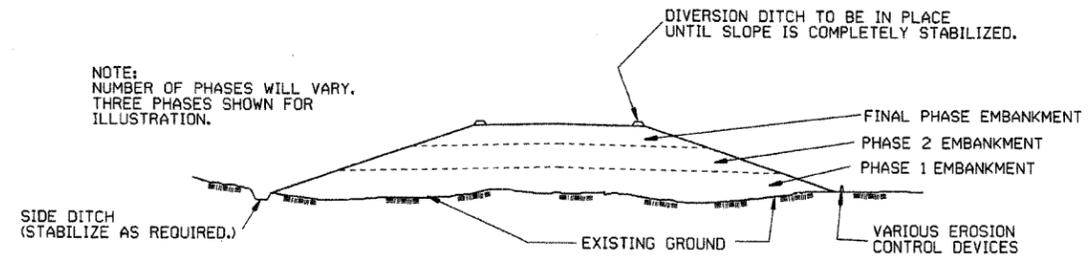
ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

# EMBANKMENT

69



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

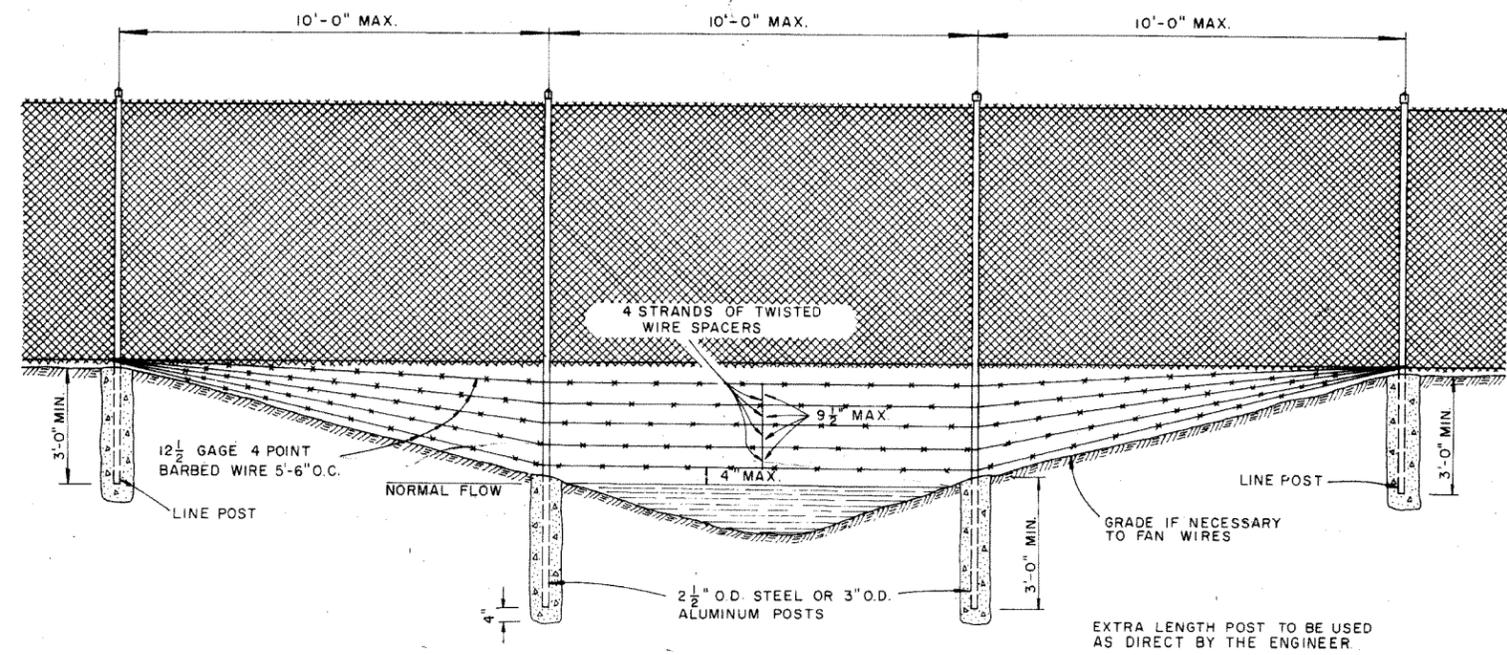
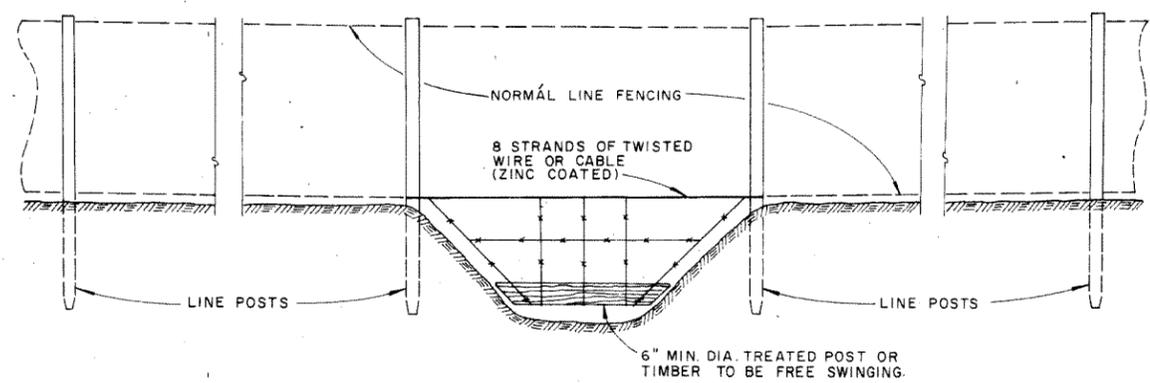
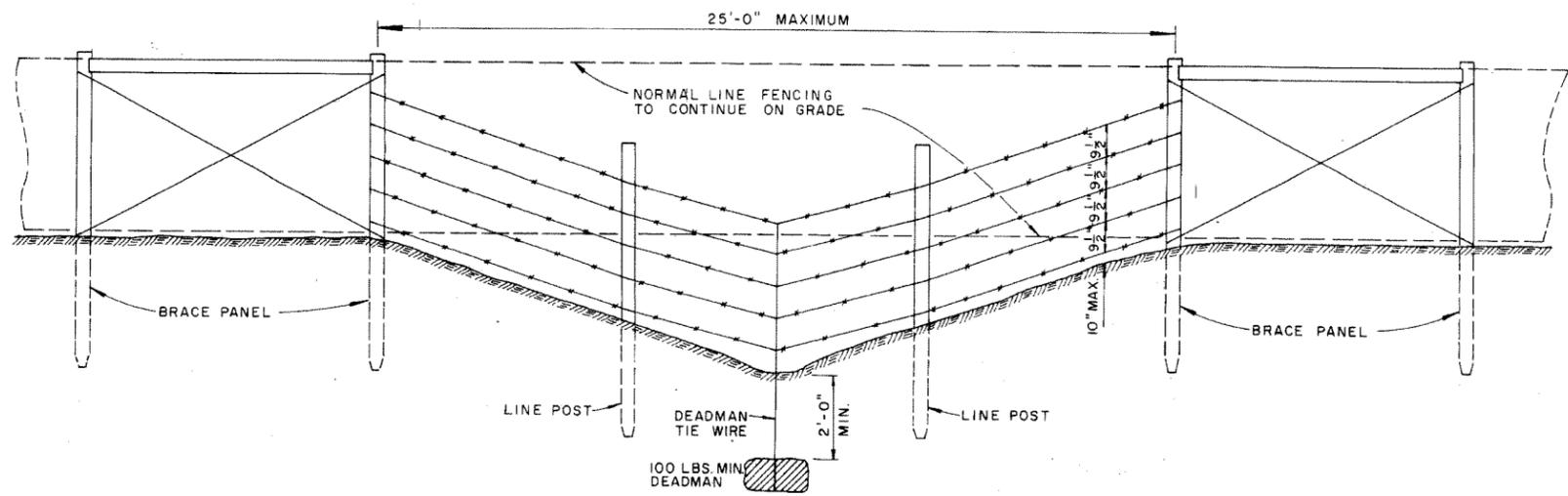
### GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

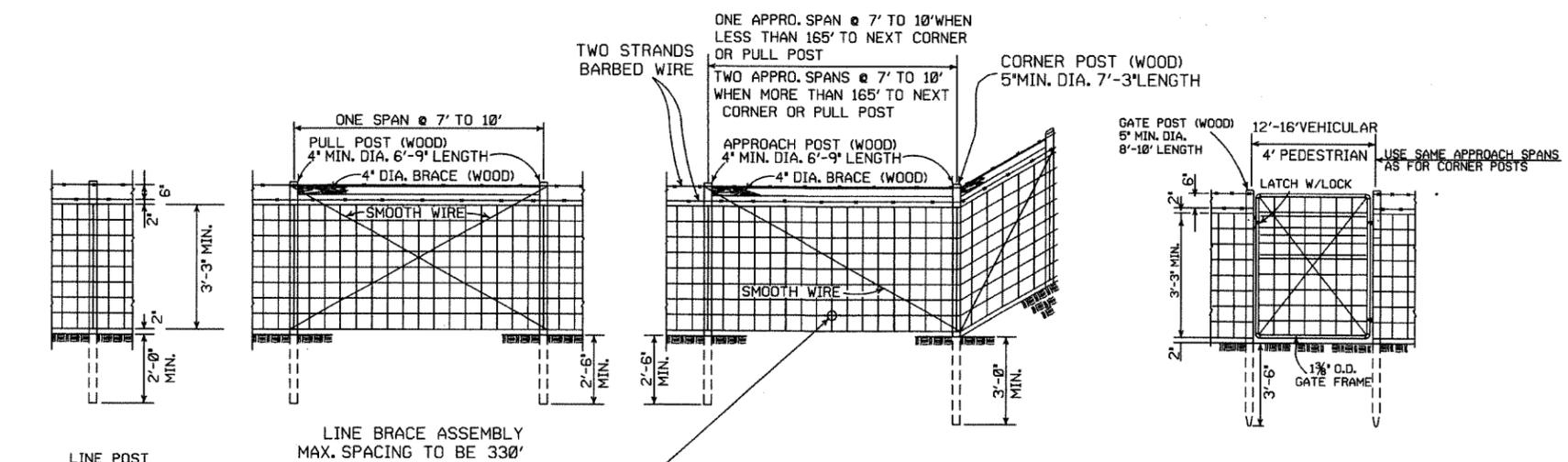
		ARKANSAS STATE HIGHWAY COMMISSION	
		TEMPORARY EROSION CONTROL DEVICES	
11-03-94	CORRECTED SPELLING		
6-2-94	Drawn & Issued		
DATE	REVISION	6-2-94	FILMED
		STANDARD DRAWING TEC-3	



GENERAL NOTES:  
 THESE INSTALLATIONS TO BE USED WHERE NORMAL FENCING INSTALLATION WOULD CAUSE THE COLLECTING OF DRIFT IN THE CHANNEL OR THE DEPRESSION WILL NOT PERMIT NORMAL INSTALLATION. INSTALLATIONS WILL BE MADE ONLY WHERE DIRECTED BY THE ENGINEER.  
 WHEN A FENCE LINE APPROACHES A DITCH, GULLY OR DEPRESSION, THE LAST POST ON LEVEL GROUND SHALL BE PLACED CLOSE ENOUGH TO THE EDGE OF THE DROP OFF THAT THE FENCE MAY BE STRUNG TO THE POST IN THE DEPRESSION WITHOUT TOUCHING THE GROUND.  
 IN TERRAIN OF SUCH EXTREME IRREGULARITY THAT MINOR GRADING WILL NOT BE FEASIBLE, THE NORMAL FENCE SHALL CONTINUE ON GRADE AND THE GULLIES OR DEPRESSIONS TREATED BY AUXILIARY FENCES AS SHOWN.  
 PAYMENT FOR THE TYPE INSTALLATION USED WILL NOT BE MADE DIRECTLY BUT WILL BE INCLUDED IN THE CONTRACT UNIT PRICE BID FOR WIRE FENCE OR CHAIN LINK FENCE.

ARKANSAS STATE HIGHWAY COMMISSION		
WIRE FENCE WATER GAPS		
STANDARD DRAWING		
4-20-79	REVISED TOP RAIL & TENSION WIRE	696-4-20-79
10-2-72	REVISED & REDRAWN	529 10-2-72
DATE	REVISION	DATE FILMD.

WF-2



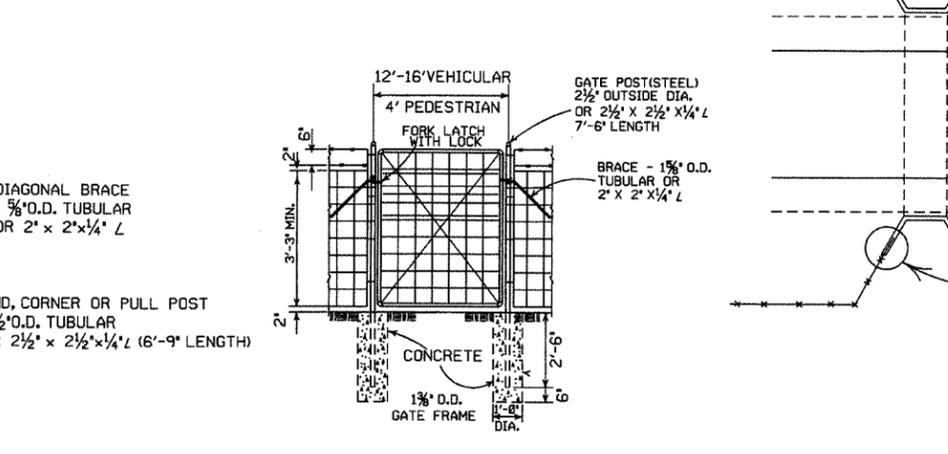
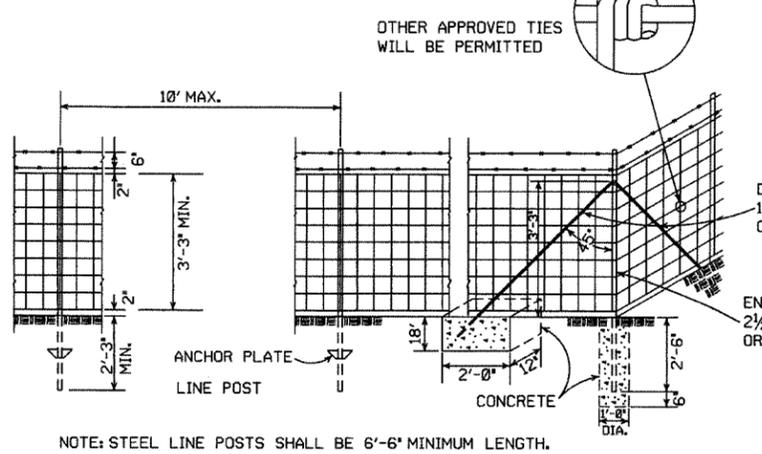
**GENERAL NOTES:**  
 STEEL LINE POSTS SHALL BE PAINTED OR GALVANIZED. TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK). APPROVED ALTERNATES ARE ACCEPTABLE.  
 AN ACCEPTABLE TOLERANCE IN LENGTH OF TUBULAR OR WOODEN POSTS SHALL BE - 1" TO +2". TUBULAR POSTS MUST BE PAINTED OR GALVANIZED.

THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

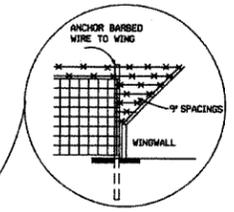
DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.

AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS. WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD. WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.

**TYPE C FENCE (WOOD POSTS)**



NOTE: USE 3/8\"/>



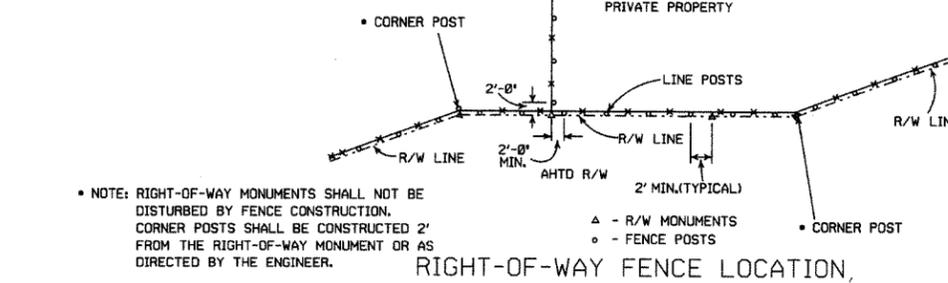
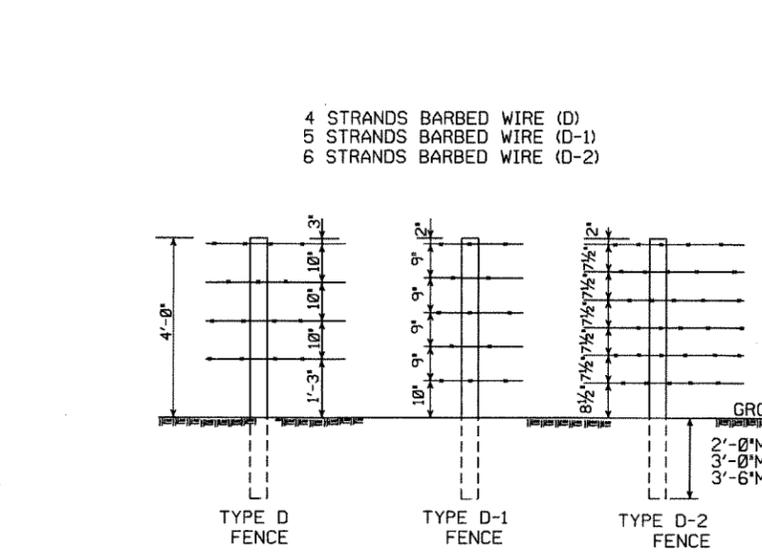
DETAIL OF FENCE CONSTRUCTION AT LARGE CULVERTS (5' IN HEIGHT AND OVER)

SPLICE FOR BARBED WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE 'EYE METHOD' AS DESCRIBED AS FOLLOWS: THE ENDS OF THE BARBED WIRE SHALL BE BENT TO FORM A LOOP. THE LOOPS SHALL BE CONNECTED. AFTER THE LOOPS ARE CONNECTED THE ENDS OF THE WIRE SHALL BE WRAPPED AROUND THE PROJECTING WIRES A MINIMUM OF 4 TIMES FOR EACH WIRE LOOP.

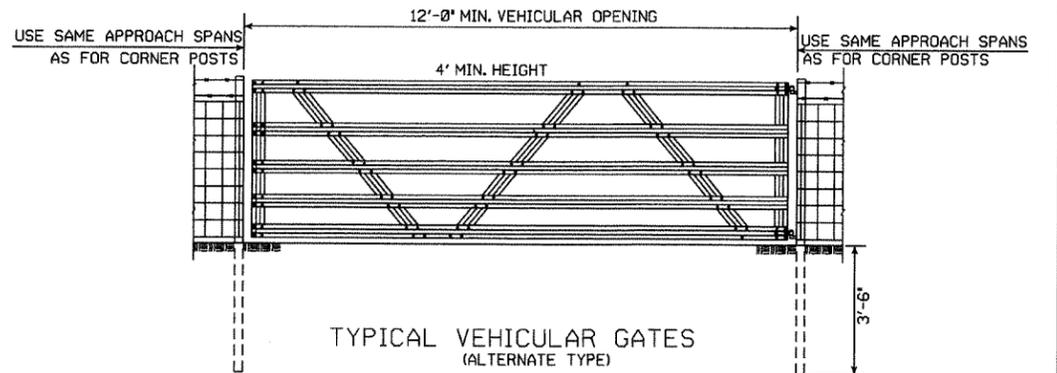
SPLICE FOR WOVEN WIRE BETWEEN PULL POST SHALL BE BY THE 'WESTERN UNION METHOD' AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.

STAPLE AT LEAST TOP, BOTTOM AND ALTERNATE WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.

**TYPE C FENCE (STEEL POSTS)**

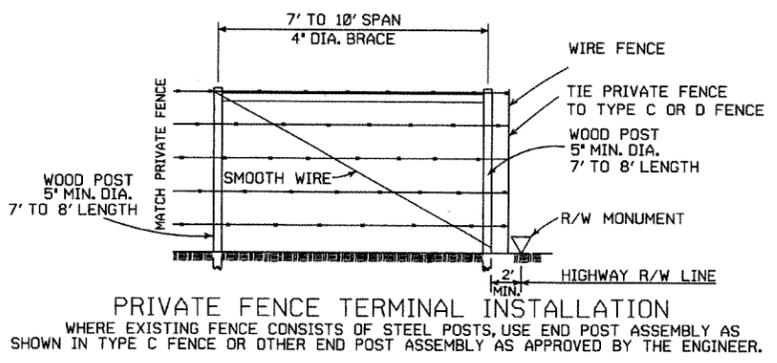


NOTE: RIGHT-OF-WAY MONUMENTS SHALL NOT BE DISTURBED BY FENCE CONSTRUCTION. CORNER POSTS SHALL BE CONSTRUCTED 2' FROM THE RIGHT-OF-WAY MONUMENT OR AS DIRECTED BY THE ENGINEER.  
 ▲ - R/W MONUMENTS  
 ○ - FENCE POSTS



OTHER STYLE VEHICULAR GATES MAY BE USED WITH THE APPROVAL OF THE ENGINEER. THE METHOD OF SECURING GATE (LATCH AND/OR LOCK) SHALL MEET THE APPROVAL OF THE ENGINEER.

NOTE: SPACING AND SIZE (EXCEPT LENGTH) OF POSTS, APPROACH SPANS, PULL POST ASSEMBLIES, AND CORNER BRACING FOR TYPE D FENCE SHALL CONFORM TO TYPE C FENCE. USE GALVANIZED STAPLES ON WOOD POSTS AND APPROVED FASTENERS ON STEEL POSTS.



WHERE EXISTING FENCE CONSISTS OF STEEL POSTS, USE END POST ASSEMBLY AS SHOWN IN TYPE C FENCE OR OTHER END POST ASSEMBLY AS APPROVED BY THE ENGINEER.

DATE	REVISION	FILMED
8-22-02	REVISED GENERAL NOTES	
10-18-96	REVISED AASHTO	
11-22-95	REVISED R-O-W LOCATION DETAIL	
6-2-94	REVISED BARB WIRE AND ADDED CORNER POST NOTES	6-2-94
8-5-93	REVISED R/W INSTALLATION FENCE	8-5-93
10-1-92	ADDED STAPLE NOTE	10-1-92
8-15-91	ADDED TYPE D-2 FENCE	8-15-91
11-30-89	DELETED CLASS CONCRETE	11-30-89
7-15-88	ADDED SPLICE NOTE	700-7-15-88
10-30-87	GENERAL REVISIONS	549-10-30-87
11-1-84	MAX. POST SPACING MIN. WIRE GAUGE	507-11-1-84
1-4-83	MIN. DIA. LINE POST	648-1-4-83
3-2-81	TOLERANCE FOR POST LENGTH	722-3-2-81
12-1-72	ADDED D-1 & FENCE INSTALLATION	564-12-1-72
10-2-72	REVISED AND REDRAWN	540-10-2-72

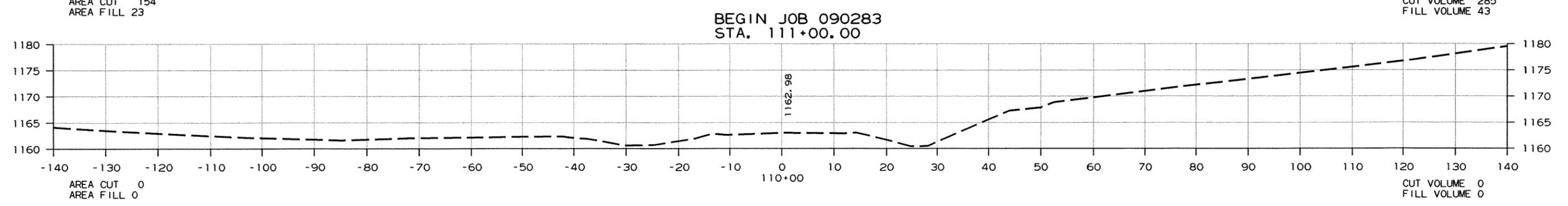
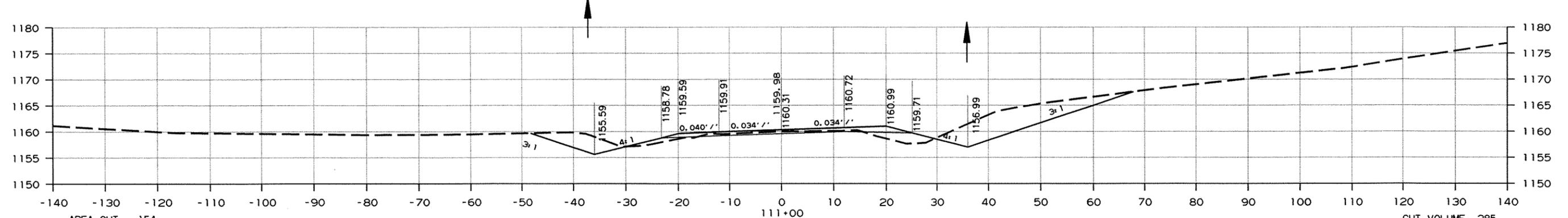
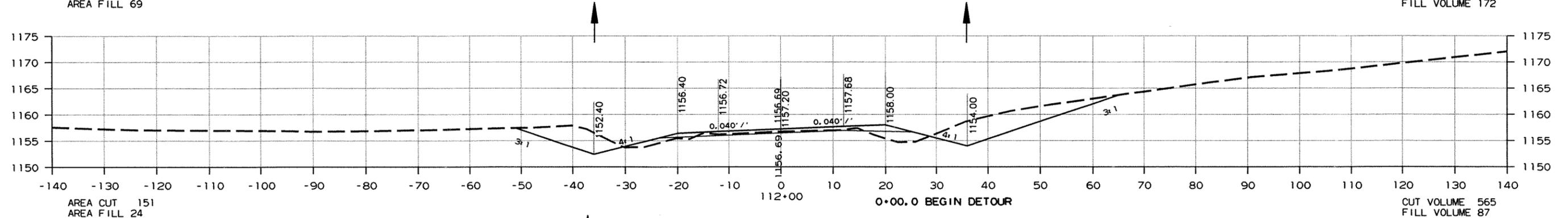
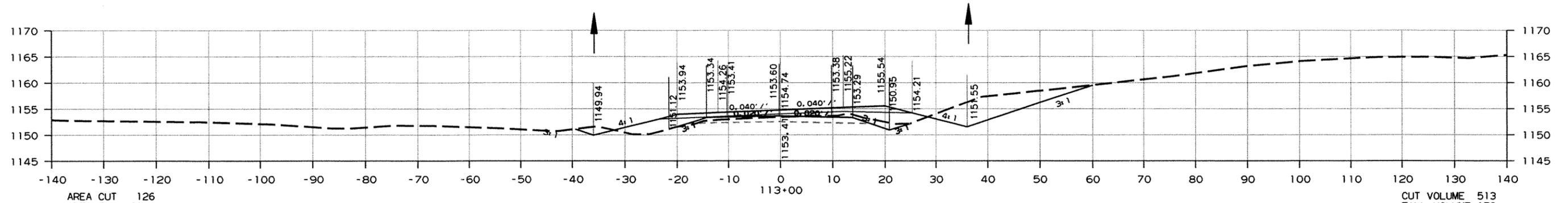
ARKANSAS STATE HIGHWAY COMMISSION

**WIRE FENCE  
 TYPE C AND D**

STANDARD DRAWING WF-4

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090283	72	78

② CROSS SECTIONS



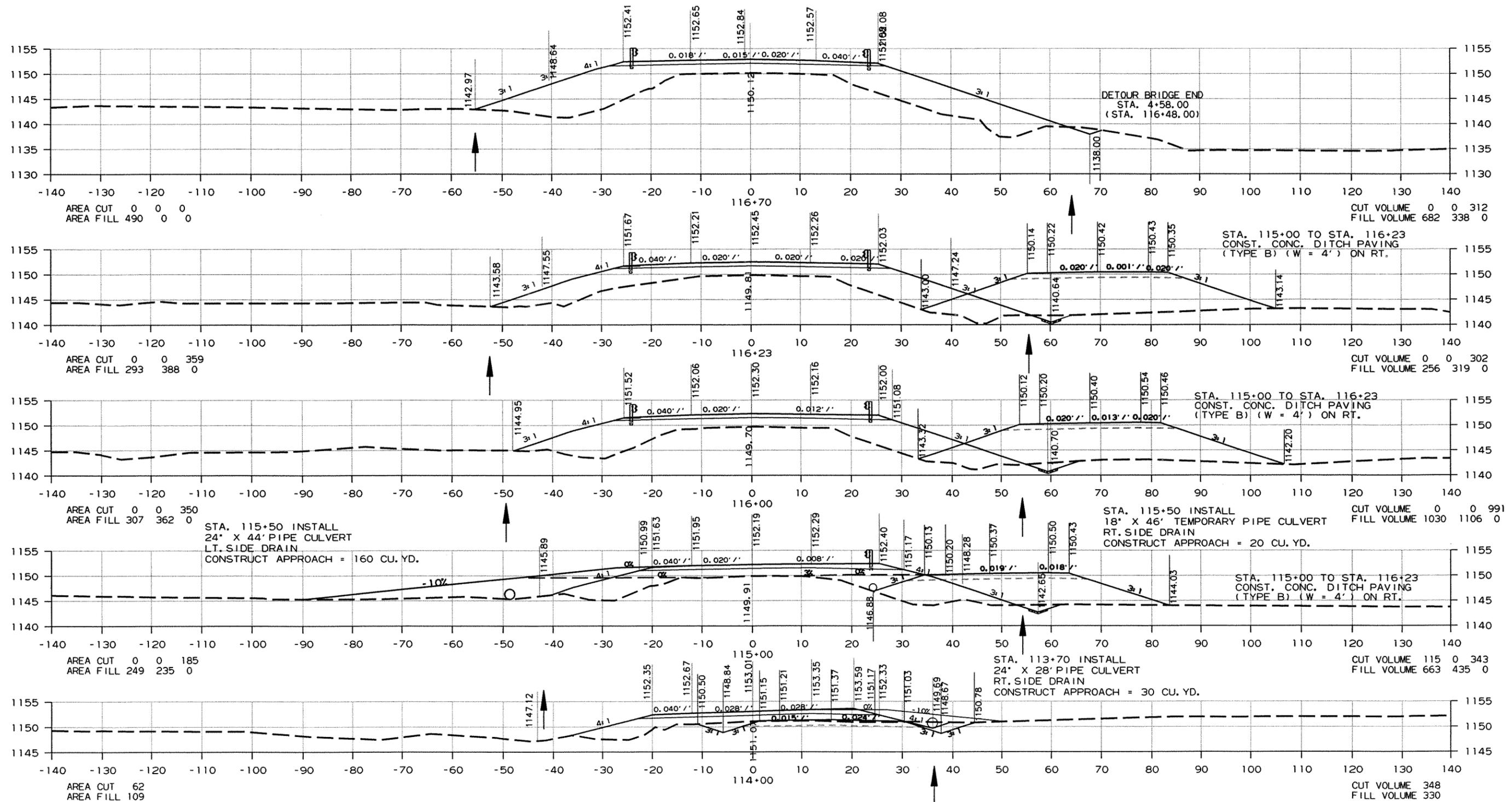
CROSS SECTION STA. 110+00 TO STA. 113+00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090283	73	78

2 CROSS SECTIONS

MAIN LANE    DET. CONST.    DET. REMOVAL

MAIN LANE    DET. CONST.    DET. REMOVAL



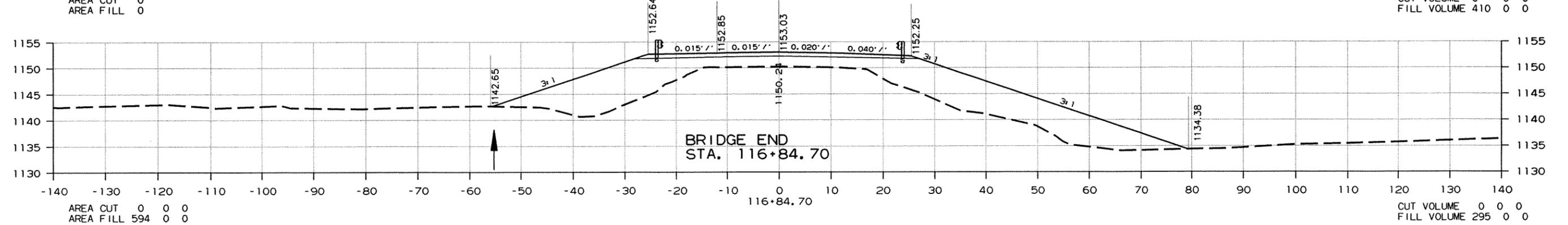
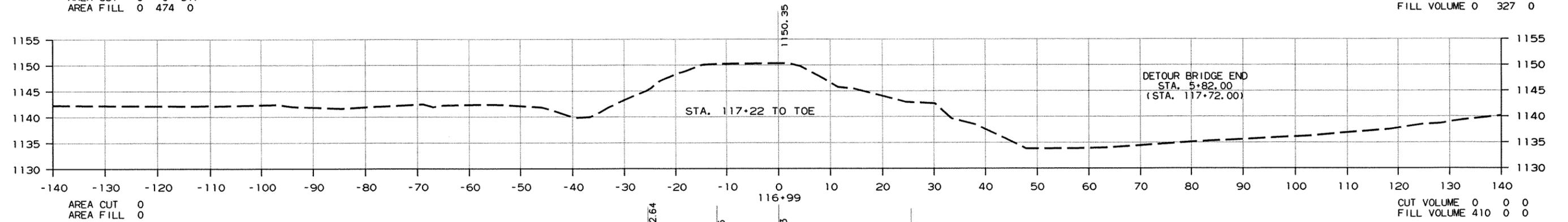
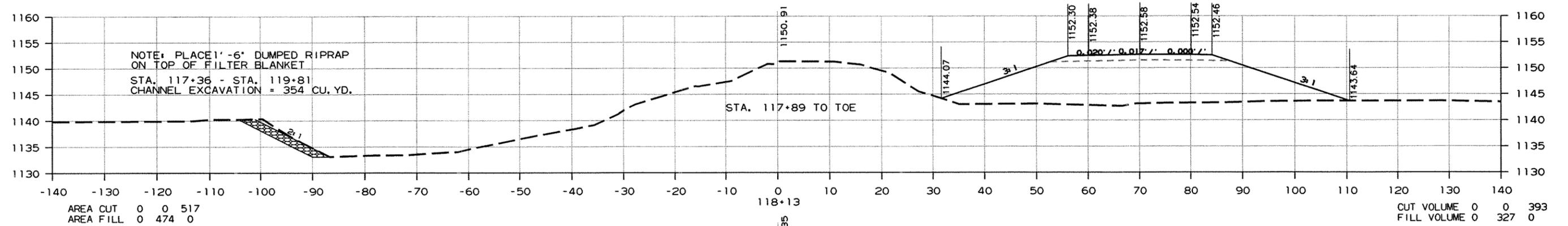
CROSS SECTION STA. 114+00 TO STA. 116+70

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090283	74	78

② CROSS SECTIONS

MAIN LANE    DET. CONST.    DET. REMOVAL

MAIN LANE    DET. CONST.    DET. REMOVAL



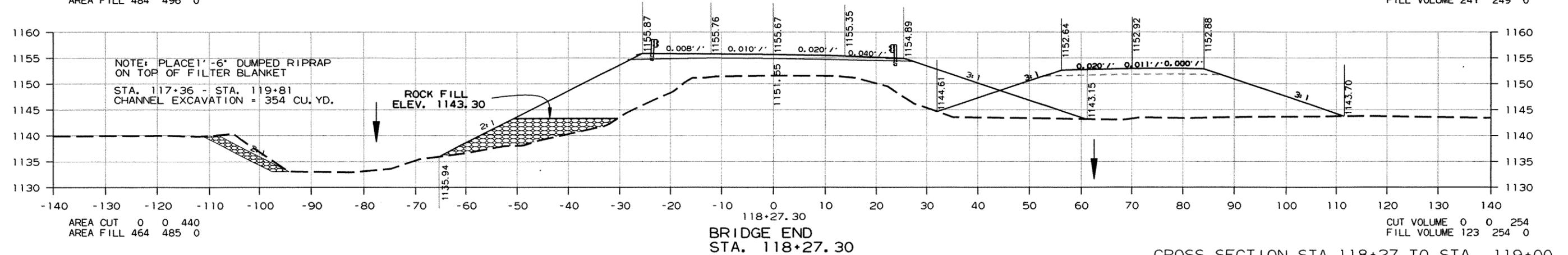
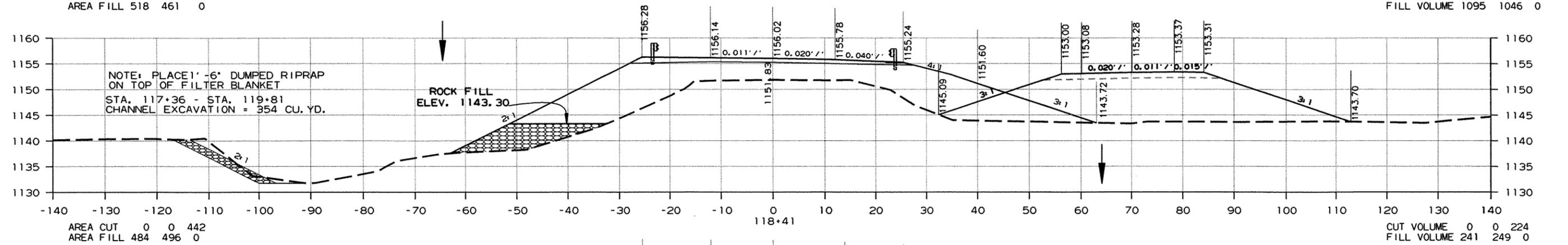
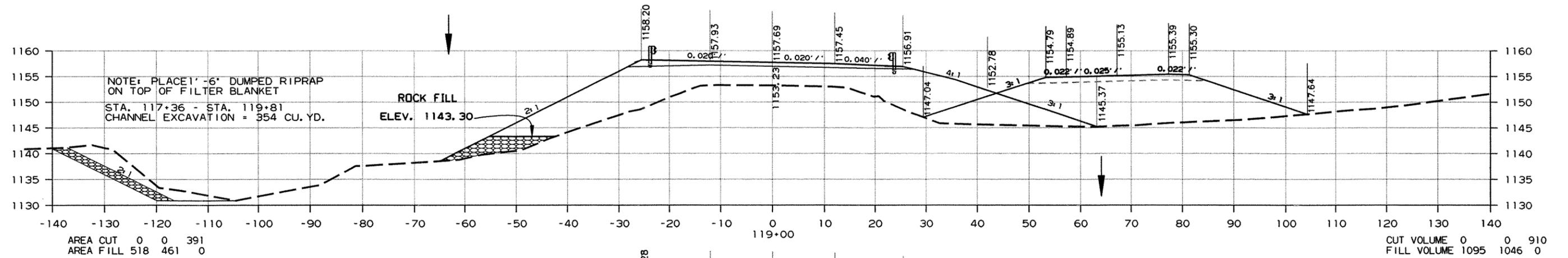
CROSS SECTION STA. 116+85 TO STA. 118+13

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090283	75	78

2 CROSS SECTIONS

MAIN LANE DET. CONST. DET. REMOVAL

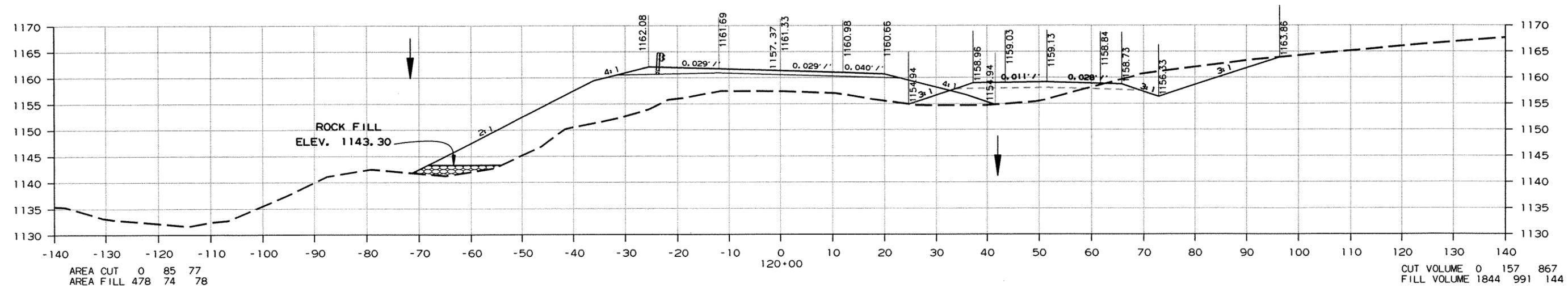
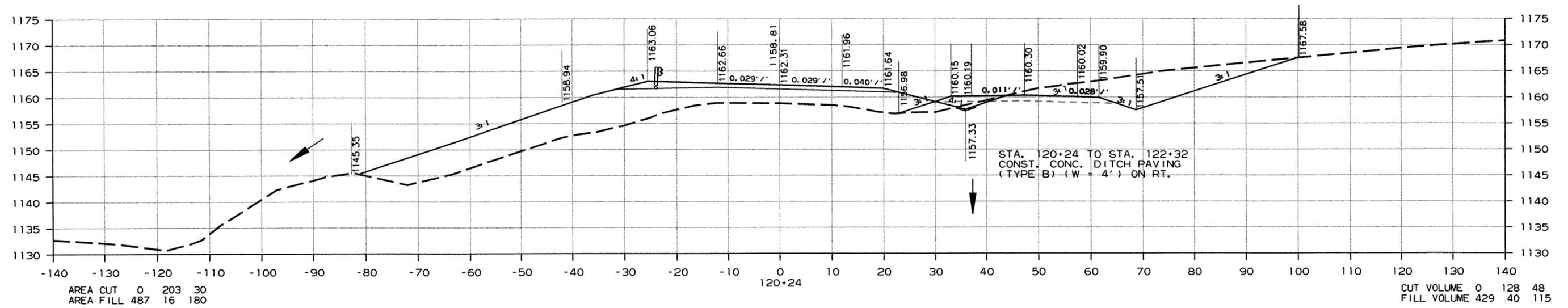
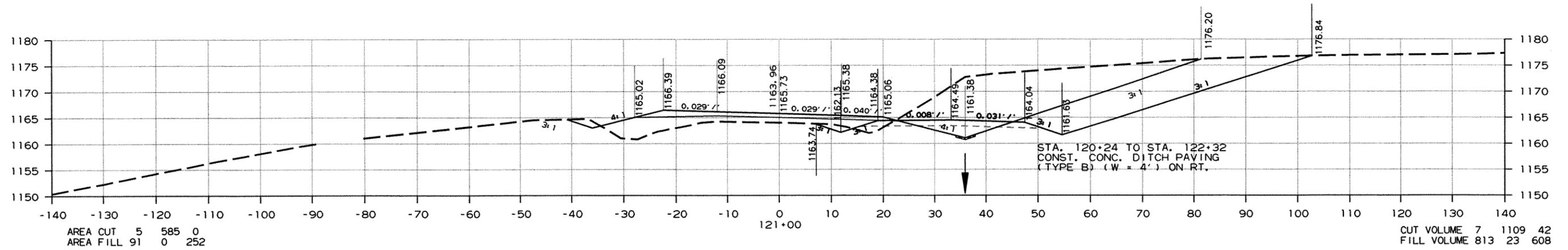
MAIN LANE DET. CONST. DET. REMOVAL



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090283	76	78

② CROSS SECTIONS

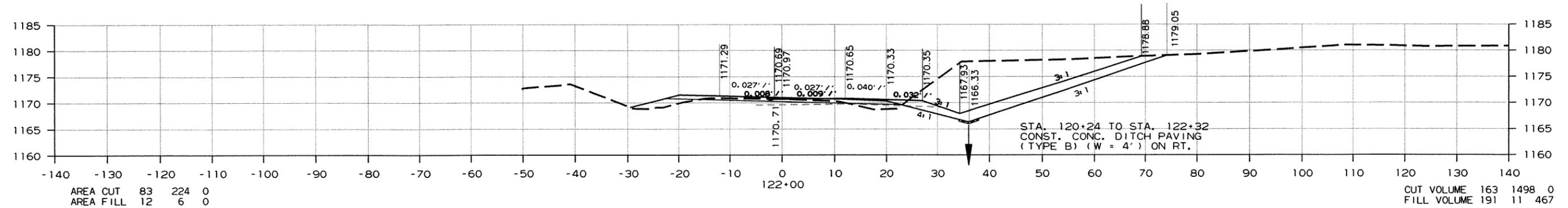
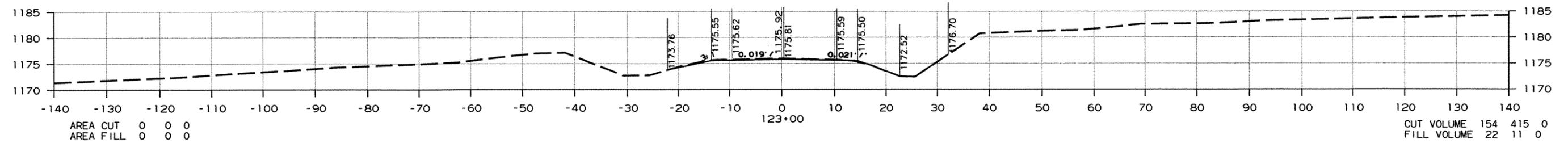
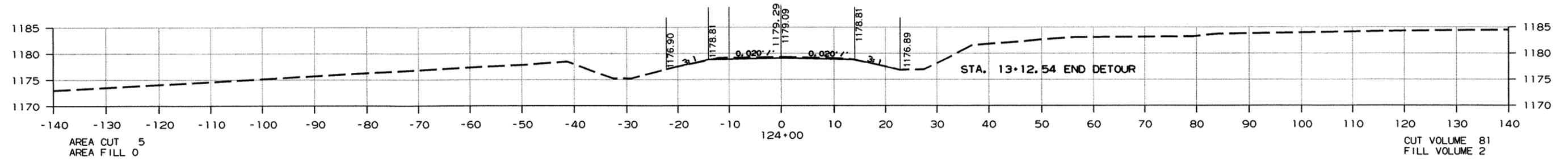
MAIN LANE      DET. CONST.      DET. REMOVAL



CROSS SECTION STA. 120+00 TO STA. 121+00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						JOB NO. 090283	77	78

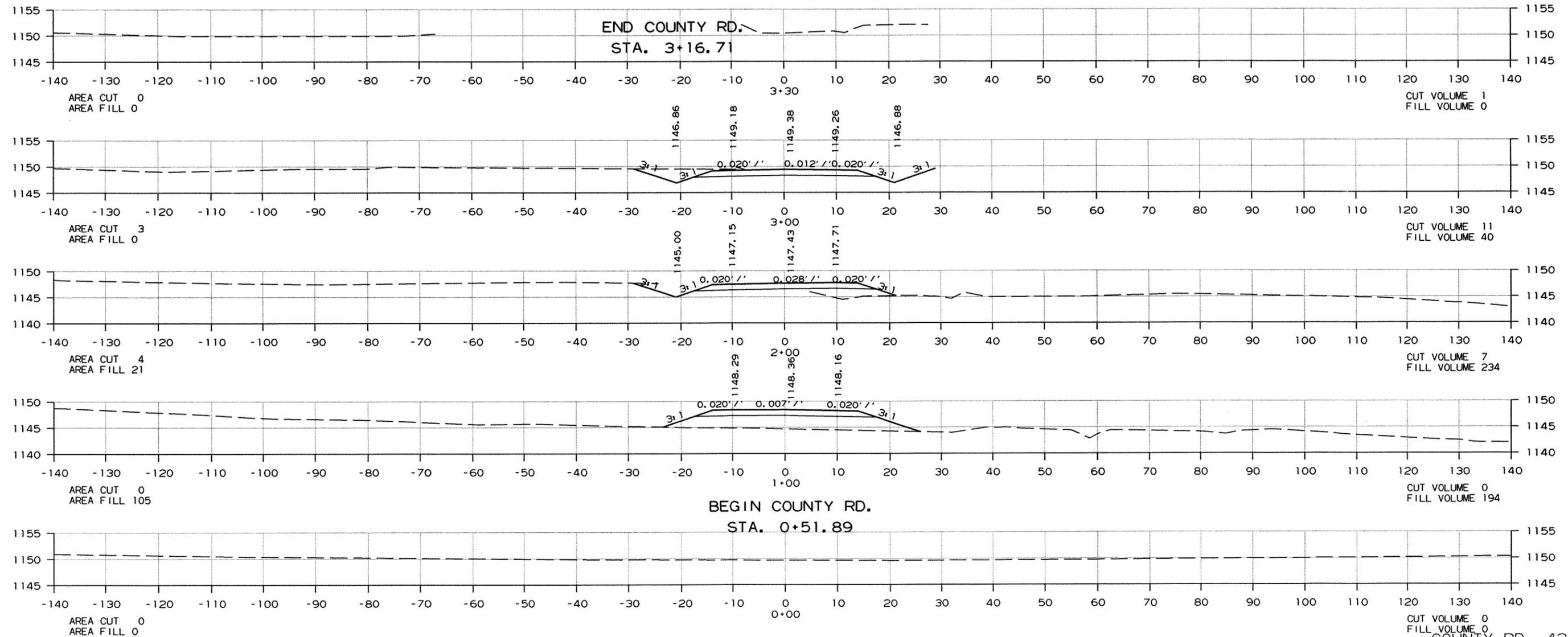
② CROSS SECTIONS



CROSS SECTION STA. 122+00 TO STA. 125+00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO. 090283			78	78

② CROSS SECTIONS - COUNTY RD. 421



CROSS SECTION STA. 0+00 TO STA. 3+30  
COUNTY RD. 421