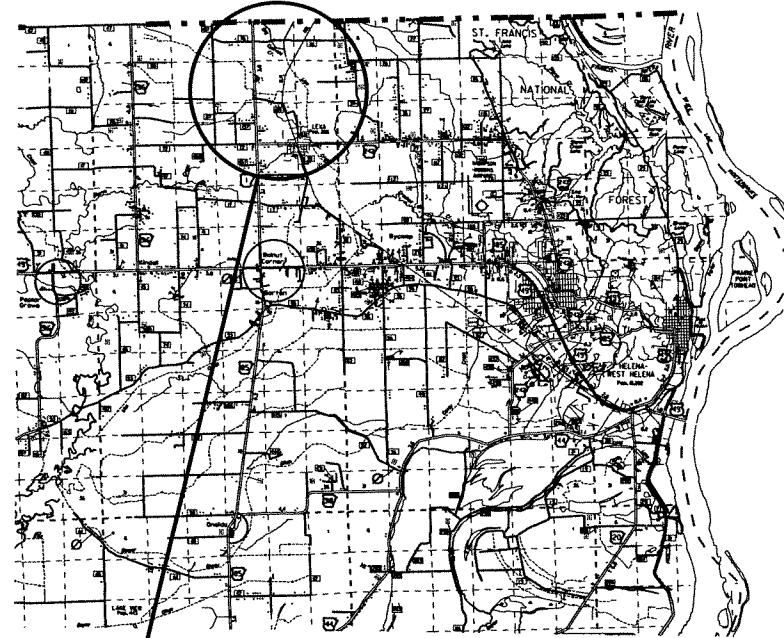


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BRD-0054(18)		
				JOB NO.	BR5405	1	70	
4 BIG CYPRESS & LICK CREEK STRS. & APPRS. (S)								



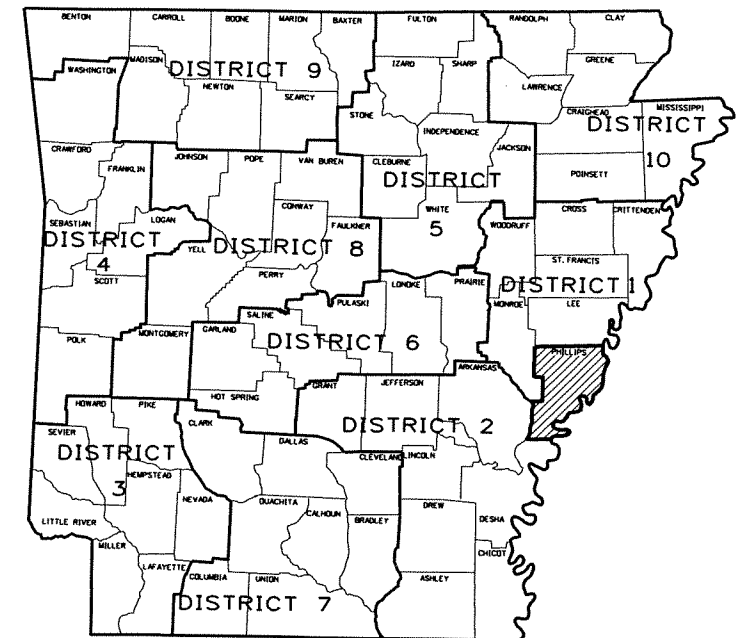
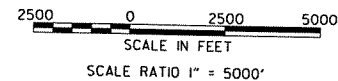
PROJECT LOCATION VICINITY MAP

ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT
CONSTRUCTION PLANS FOR PROPOSED COUNTY ROAD

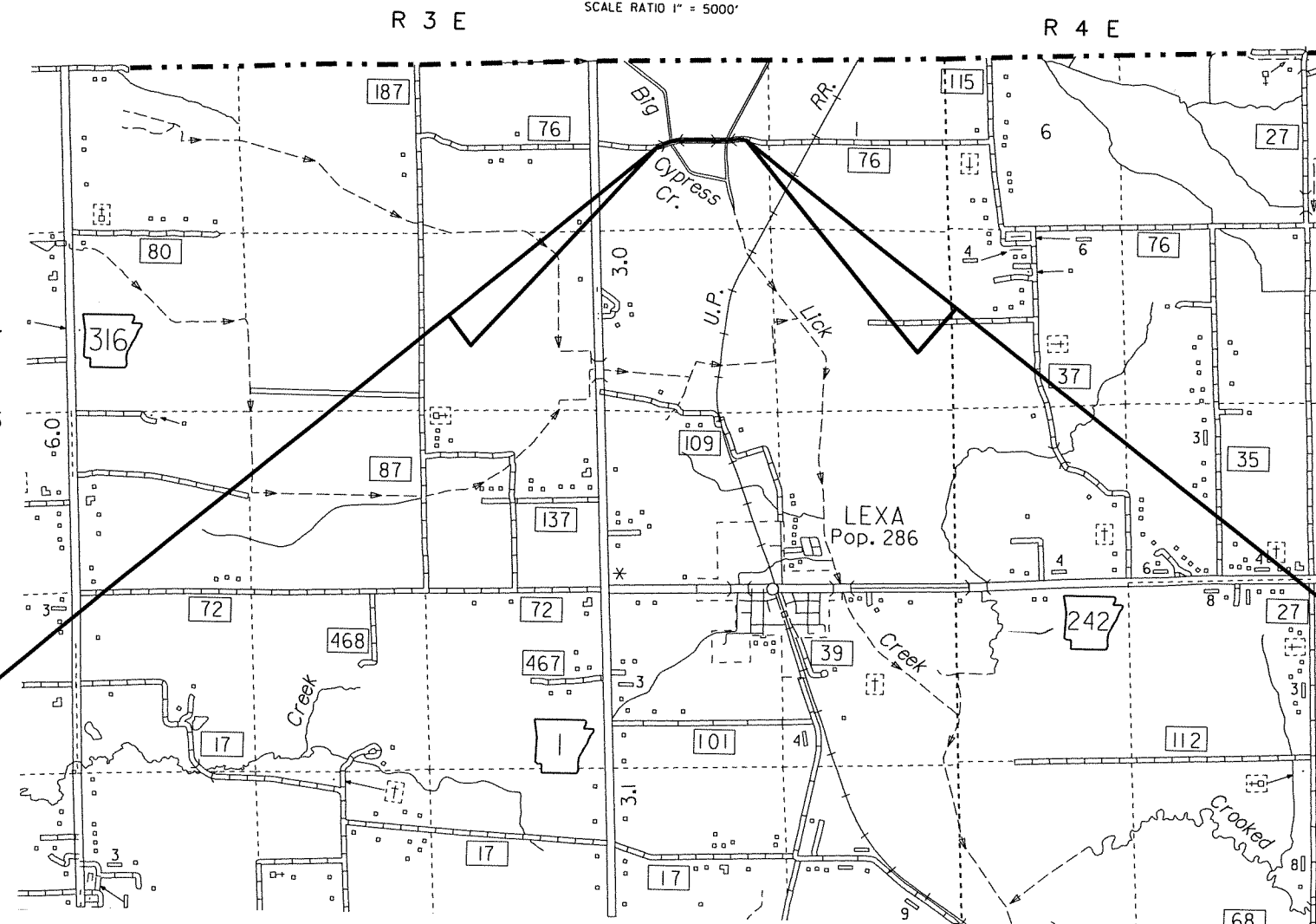
**BIG CYPRESS & LICK CREEK
STRS. & APPRS. (S)**

COUNTY ROAD 76
PHILLIPS COUNTY
FED. AID PROJECT BRO-0054(18)

JOB BR5405



ARKANSAS HIGHWAY DIST. 1



① STA. 102+96.50 BRIDGE END
126'-00" COMPOSITE W-BEAM
BRIDGE NO. 04921
24'-0" CLEAR ROADWAY
TO BE CONSTRUCTED
STA. 104+22.50 BRIDGE END

② STA. 120+33.50 BRIDGE END
81'-00" COMPOSITE W-BEAM
BRIDGE NO. 04922
24'-0" CLEAR ROADWAY
TO BE CONSTRUCTED
STA. 121+14.50 BRIDGE END

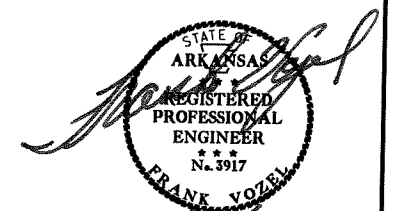
DESIGN TRAFFIC DATA

DESIGN YEAR.....2033
2013 ADT.....50
2033 ADT.....60
2033 DHV.....7.5
DIRECTIONAL DISTRIBUTION...0.60
TRUCKS.....20%
DESIGN SPEED.....40 MPH

STA. 100+00.00 BEGIN JOB BR5405
FED. AID PROJECT BRO-0054(18)

STA. 130+00.00 END JOB BR5405
FED. AID PROJECT BRO-0054(18)

APPROVED



2/22/13
DEPUTY DIRECTOR
AND CHIEF ENGINEER

	BEGIN	MID-POINT	END
LATITUDE	N34° 38'08"	N34° 38'09"	N34° 38'08"
LONGITUDE	W90° 45'41"	W90° 45'24"	W90° 45'05"

GROSS LENGTH OF PROJECT	3000.00	FEET OR	0.568	MILES
NET " " ROADWAY	2793.00	" "	0.529	" "
NET " " BRIDGE	207.00	" "	0.039	" "
NET " " PROJECT	3000.00	" "	0.568	" "

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)		
				JOB NO.	BR5405	2	70	

INDEX OF SHEETS

GOVERNING SPECIFICATIONS

4 INDEX OF SHEETS, GOV. SPECS. & GEN. NOTES

THE FOLLOWING SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS FOR THIS PROJECT SUPPLEMENT THE STANDARD SPECIFICATIONS, EDITION OF 2003. IN CASE OF CONFLICT, THE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS SHALL GOVERN.

SHEET NO.	TITLE	DRWG. NO.	DATE
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2.	INDEX OF SHEETS, GOVERNING SPECIFICATIONS AND GENERAL NOTES		
3.	TYPICAL SECTION OF IMPROVEMENT AND SPECIAL DETAILS		
4-6.	SURVEY CONTROL DETAILS		
7-9.	TEMPORARY EROSION CONTROL DETAILS		
10-11.	QUANTITY SHEETS		
12.	SCHEDULE OF BRIDGE QUANTITIES		
13.	SUMMARY OF QUANTITIES AND REVISIONS	53327	
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18.	DETAILS OF END BENTS - BIG CYPRESS CREEK	53329	
19.	DETAILS OF INTERMEDIATE BENTS - BIG CYPRESS CREEK	53330	
20.	DETAILS OF CONCRETE FILLED STEEL SHELL PILES AND PILE ENCASEMENTS	53331	
21.	DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT - BIG CYPRESS CREEK (SHEET 1 OF 5)	53332	
22.	DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT - BIG CYPRESS CREEK (SHEET 2 OF 5)	53333	
23.	DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT - BIG CYPRESS CREEK (SHEET 3 OF 5)	53334	
24.	DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT - BIG CYPRESS CREEK (SHEET 4 OF 5)	53335	
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35.	EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS	1888A	04-10-03
36.	DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND DETAILS FOR COMPUTING EXCAVATION FOR STRUCTURES	1891F	04-10-03
37.	DETAILS OF STANDARD TYPE C BRIDGE NAME PLATES	2389A	10-15-09
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39.	GUARD RAIL DETAILS	GR-8	07-14-10
40.	GUARD RAIL DETAILS	GR-9	04-17-08
41.	GUARD RAIL DETAILS	GR-10	07-14-10
42.	GUARD RAIL DETAILS	GR-10A	07-14-10
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48.	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC	SE-2	10-18-96
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51.	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	TC-1	12-15-11
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54.	TEMPORARY EROSION CONTROL DEVICES	TEC-1	12-15-11
55.	TEMPORARY EROSION CONTROL DEVICES	TEC-2	06-02-94
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NUMBER	TITLE
ERRATA	ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS
FHWA-1273	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273	SUPPLEMENT - REVISIONS OF FHWA-1273 FOR OFF-SYSTEM PROJECTS
100-2	MANUAL FOR ASSESSING SAFETY HARDWARE (MASH)
102-1	BIDDING REQUIREMENTS AND CONDITIONS
103-1	DETERMINATION OF DBE PARTICIPATION
105-1	CONSTRUCTION CONTROL MARKINGS
105-2	EQUIPMENT AND MATERIAL STORAGE ON BRIDGE STRUCTURES
105-3	CONTROL OF WORK
107-1	WORKER VISIBILITY
108-1	LIQUIDATED DAMAGES
110-1	PROTECTION OF WATER QUALITY AND WETLANDS
303-1	AGGREGATE BASE COURSE
403-1	POLYMER/LATEX MODIFIED CATIONIC EMULSIFIED ASPHALT FOR ASPHALT SURFACE TREATMENTS
409-1	MINERAL AGGREGATES
600-1	WATER FOR VEGETATION
603-1	MAINTENANCE OF TRAFFIC
604-1	RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
604-2	INSPECTION OF TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
606-1	PIPE CULVERTS FOR SIDE DRAINS
606-2	PIPE CULVERTS
723-1	GENERAL REQUIREMENTS FOR SIGNS
804-1	INSTALLATION OF DOWEL BARS AND TIE BARS
JOB BR5405	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB BR5405	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB BR5405	DRIVEN STEEL PILING BY METHOD B
JOB BR5405	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB BR5405	GEOSYNTHETIC INTERNAL REINFORCED EMBANKMENT CONSTRUCTION (BIG CYPRESS CREEK)
JOB BR5405	GEOSYNTHETIC INTERNAL REINFORCED EMBANKMENT CONSTRUCTION (LICK CREEK)
JOB BR5405	INTERNET BIDDING
JOB BR5405	NESTING SITES OF MIGRATORY BIRDS
JOB BR5405	PLASTIC PIPE
JOB BR5405	SECTION 404 NATIONWIDE 14 PERMIT REQUIREMENTS
JOB BR5405	SOIL STABILIZATION
JOB BR5405	STEEL SHELL PILES
JOB BR5405	STORM WATER POLLUTION PREVENTION PLAN
JOB BR5405	UTILITY ADJUSTMENTS

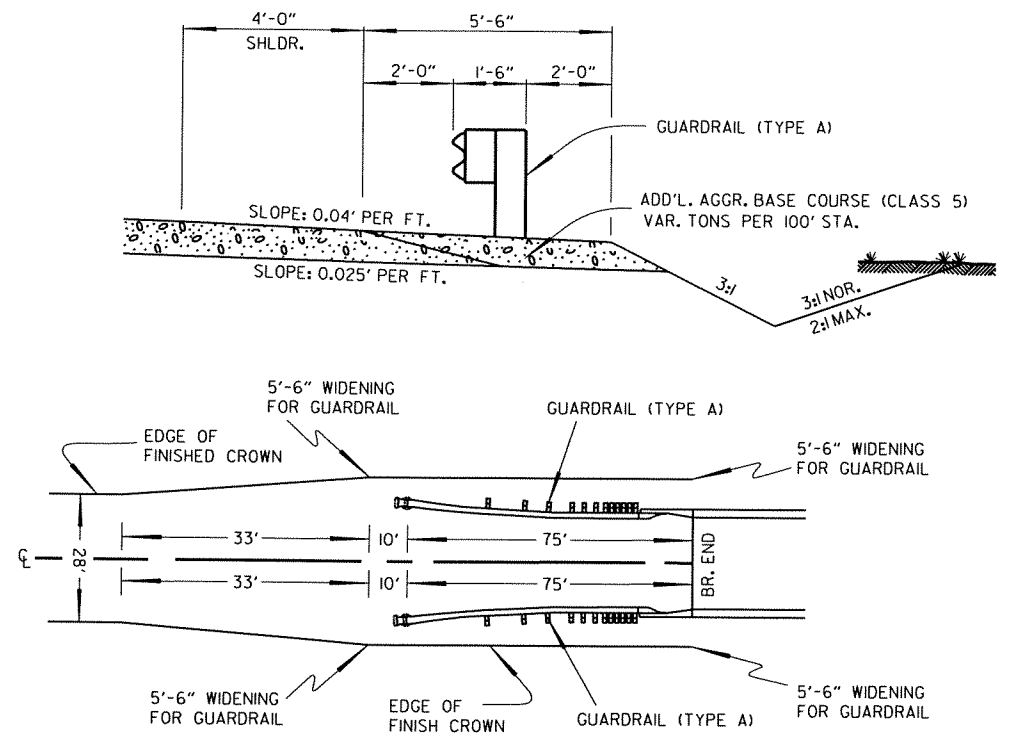
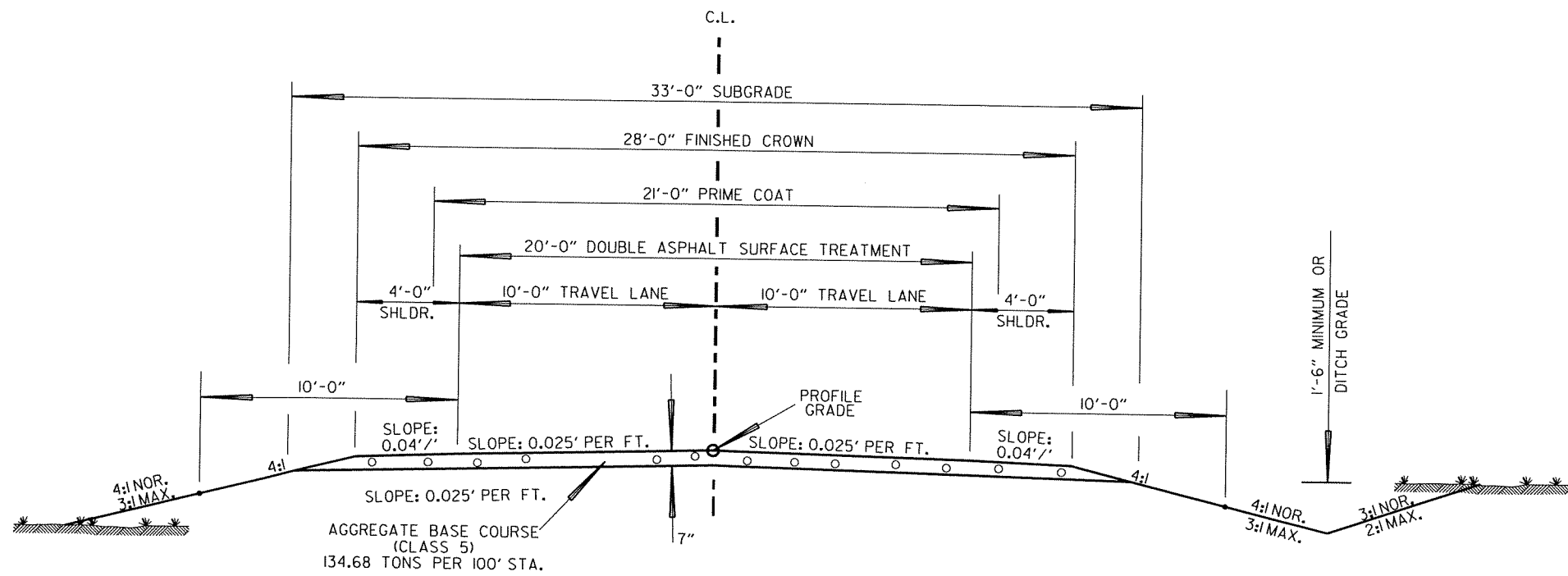
GENERAL NOTES

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- UTILITIES INTERFERING WITH CONSTRUCTION SHALL BE MOVED BY THE OWNERS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- SUPERELEVATION SHALL BE COMPUTED IN ACCORDANCE WITH STD. DRWG. SE-2 USING 40 M.P.H. DESIGN VALUES AND REVOLVE ABOUT THE INNER EDGE OF TRAVEL LANE UNLESS OTHERWISE SHOWN.
- ALL SALVAGEABLE PIPE CULVERTS AND EXISTING BRIDGE STRUCTURES SHALL BE STORED ON THE RIGHT-OF-WAY AND REMAIN THE PROPERTY OF PHILLIPS COUNTY.
- THE ROAD WILL BE CLOSED TO THRU TRAFFIC UNTIL THE NEW BRIDGES ARE COMPLETED AND OPEN TO TRAFFIC.

STATE OF ARKANSAS
 REGISTERED PROFESSIONAL ENGINEER
 No. 5368
 DAVID R. MATO
 2/22/2013

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)	3	70
				JOB NO.	BR5405			

4 TYPICAL SECTION OF IMPROVEMENT & SPECIAL DTLS.

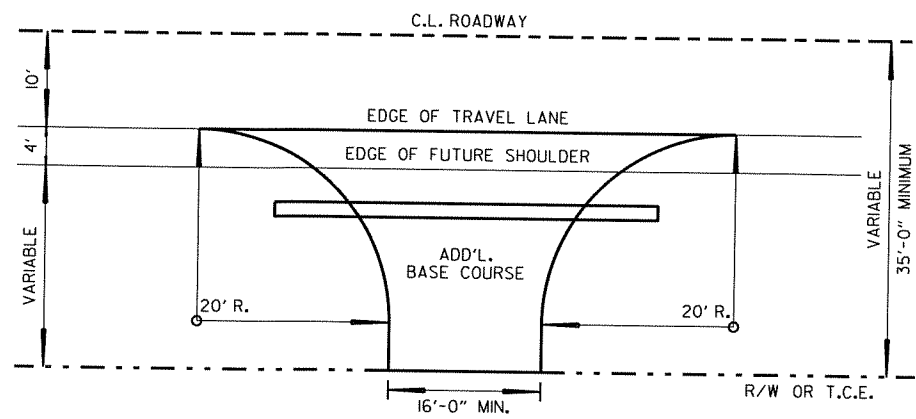


TYPICAL SECTION OF IMPROVEMENT

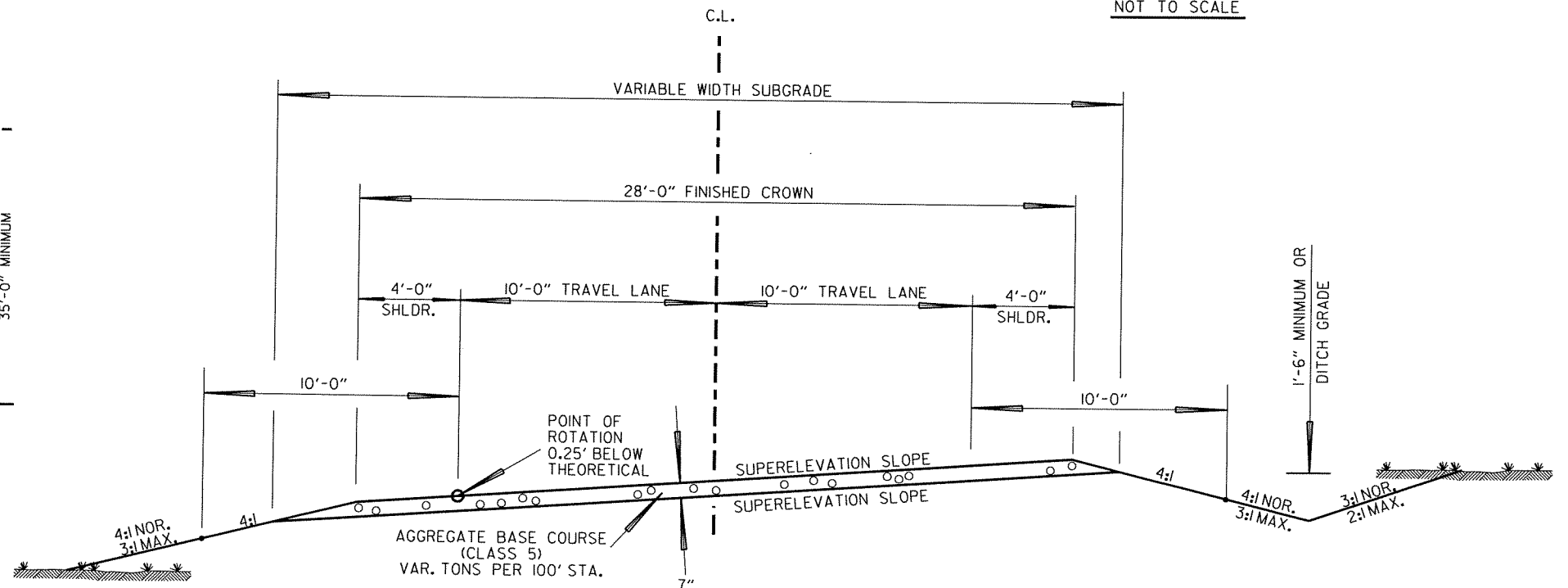
DETAILS OF WIDENING FOR GUARDRAIL

NOT TO SCALE

NOTES:
 THE THICKNESS OF BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET THE TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.
 REFER TO CROSS SECTIONS FOR DEVIATION FROM THE NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.



DETAIL OF PRIVATE ENTRANCES
 ADD'L. BASE COURSE



SUPERELEVATED SECTION OF IMPROVEMENT



2/15/2013

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)		
						JOB NO. BR5405	4	70

4 SURVEY CONTROL DETAIL

COORDINATES
 APPROXIMATE STATE PLANE, DETERMINED FROM A SCALED LATITUDE,
 AND LONGITUDE FOR THE POSITION OF THE SOLAR OBSERVATION,
 AS PLOTTED ON A QUADRANGLE SHEET, PROJECTED TO GROUND.

POINT NAME	NORTHING	EASTING	ELEVATION	STYLE	DESCRIPTION
100	203111.69360	1685389.94300	198.50	GPS	AHTD GPS 540009
101	203126.10800	1686873.22710	199.85	GPS	AHTD GPS 540009A
200	2031078.86690	1693585.05290	207.58	IP	Found Monument
201	2028581.15550	1685647.81800	197.46	IP	1/2" REBAR NO CAP
900	2031171.19440	1685132.85110	196.81	TBM	5/8" REBAR NO CAP BM INFORMATION LEXA
901	2031261.86160	1687228.98070	197.88	BM	5/8" REBAR NO CAP PHILLIPS LEXA I
911	2038994.83410	1686017.77320	203.78	TBM	TOP OF CONC R/W MARKER I2ILAGRANGE
912	2036246.90660	1682810.83860	200.66	TBM	TOP OF 1/2" BOLT STICKING ILAGRANGE
913	2034121.18600	1682961.27490	205.47	TBM	ALUMINUM CAP SET IN SE ILAGRANGE
914	2031161.24600	1683022.69900	202.40	TBM	CHIS SQ. CUT IN 3' X 3' ILAGRANGE
990	2038810.31660	1688274.29040	204.40	BM	NGS MARK Y 171
991	2039034.13450	1682942.18320	202.86	BM	NGS MARK Z 171RESET

SURVEY CONTROL COORDINATES

*Note - Rebar and Cap - Standard - 5/8" Rebar with 2" Aluminum Cap stamped
 *(standard markings common to all caps), or as indicated
 (other markings indicated in the point description of the individual point).
 ALL DISTANCES ARE GROUND.
 USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT.
 A PROJECT CAF OF 0.9999504515 HAS BEEN USED TO COMPUTE THE ABOVE GROUND COORDINATES.
 THIS CAF IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.
 GRID DISTANCE = GROUND DISTANCE X CAF.
 GRID COORDINATES ARE STORED UNDER FILE NAME sFA0312gi.CTL
 HORIZONTAL DATUM: NAD 83 (1997)
 VERTICAL DATUM: NAVD 88 POSITIONAL ACCURACY THIRD ORDER, UNLESS SPECIFIED OTHERWISE
 AT A SPECIFIC POINT.

REFERENCE POINTS (1500 SERIES) ARE TO BE USED TO ESTABLISH CONTROL
 IF THE PRIMARY CONTROL POINTS LISTED ABOVE HAVE BEEN DESTROYED.
 REFERENCE POINTS ARE NOT TO BE USED FOR VERTICAL CONTROL

BASIS OF BEARING:
 ARKANSAS STATE PLANE GRID BEARINGS - 0301-NORTH ZONE
 DETERMINED FROM GPS CONTROL POINTS: 030009, 030009A, 030010, 030011A, 030013, 030014, 030015, 690009
 CONVERGENCE ANGLE: 0-08-31 LEFT AT LT:36-07-33.2 LG:092-14-38.4
 GRID AZIMUTH = ASTRONOMICAL AZIMUTH - CONVERGENCE ANGLE.

SURVEY BASELINE

POINT NAME	NORTHING	EASTING	ELEVATION	STYLE	DESCRIPTION
1	2031092.82660	1684043.84290	198.75	CTL	5/8" REBAR W/2"CAP CR 240 LAGRANGE
2	2031086.60440	1684808.95170	196.10	CTL	5/8" REBAR W/2"CAP CR 240 LAGRANGE
3	2031203.96350	1685324.45880	198.81	CTL	5/8" REBAR W/2"CAP CR 240 LAGRANGE
4	2031269.29980	1686136.96440	198.83	CTL	5/8" REBAR W/2"CAP CR 240 LAGRANGE
5	2031190.94510	1686923.65400	200.47	CTL	5/8" REBAR W/2"CAP CR 240 LAGRANGE
6	2031170.56040	1687735.97850	197.77	CTL	5/8" REBAR W/2"CAP CR 240 LAGRANGE
7	2031134.55210	1688382.69220	198.65	CTL	5/8" REBAR W/2"CAP CR 240 LAGRANGE

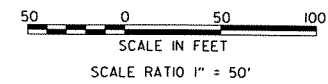
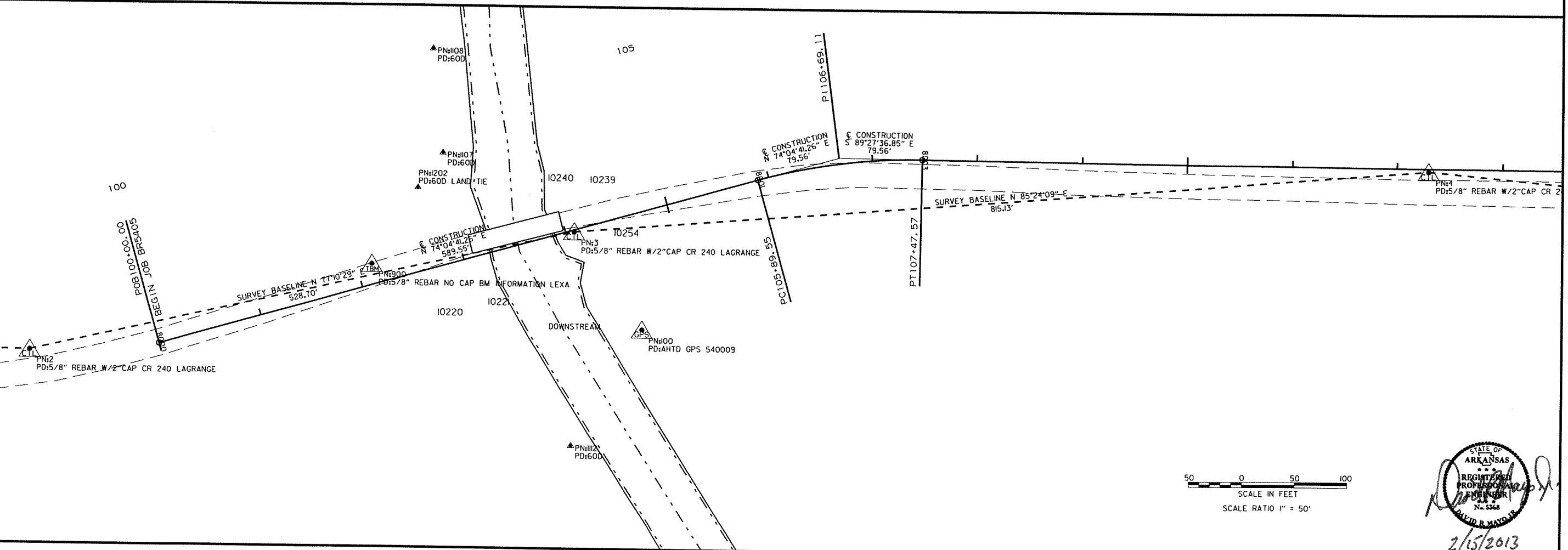
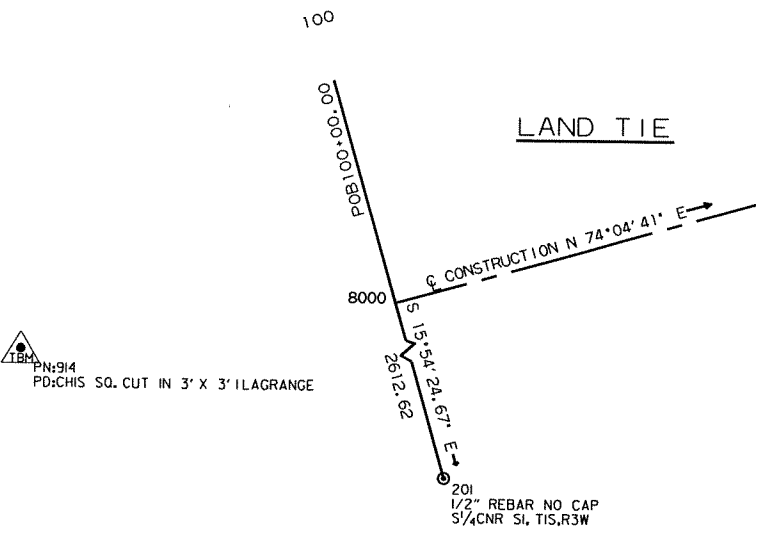
CONSTRUCTION CENTERLINE

POINT NAME	STATION	NORTHING	EASTING	ELEVATION
8000	POB 100+00.00	2031093.73728	1684931.76532	0.00
8001	PC 105+89.55	2031255.46581	1685498.69618	0.00
8003	PT 107+47.57	2031276.54124	1685654.75696	0.00
8004	PC 126+54.10	2031258.58068	1687561.20733	0.00
8006	PT 128+26.46	2031236.33422	1687731.70288	0.00
8007	POE 130+00.00	2031193.38694	1687899.84504	0.00

STATE OF ARKANSAS
 REGISTERED PROFESSIONAL ENGINEER
 No. 5268
 DAVID B. MAYOR JR.
 2/15/2013

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						JOB NO. BR5405	5	70

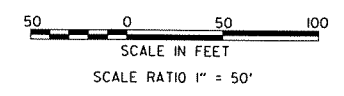
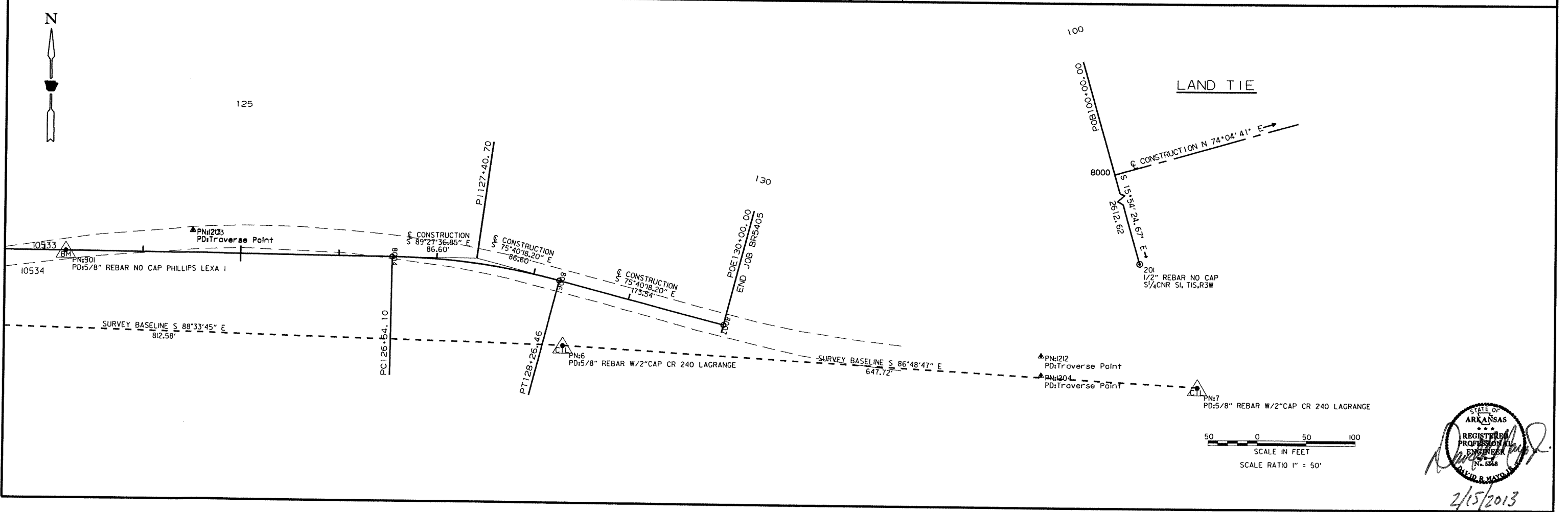
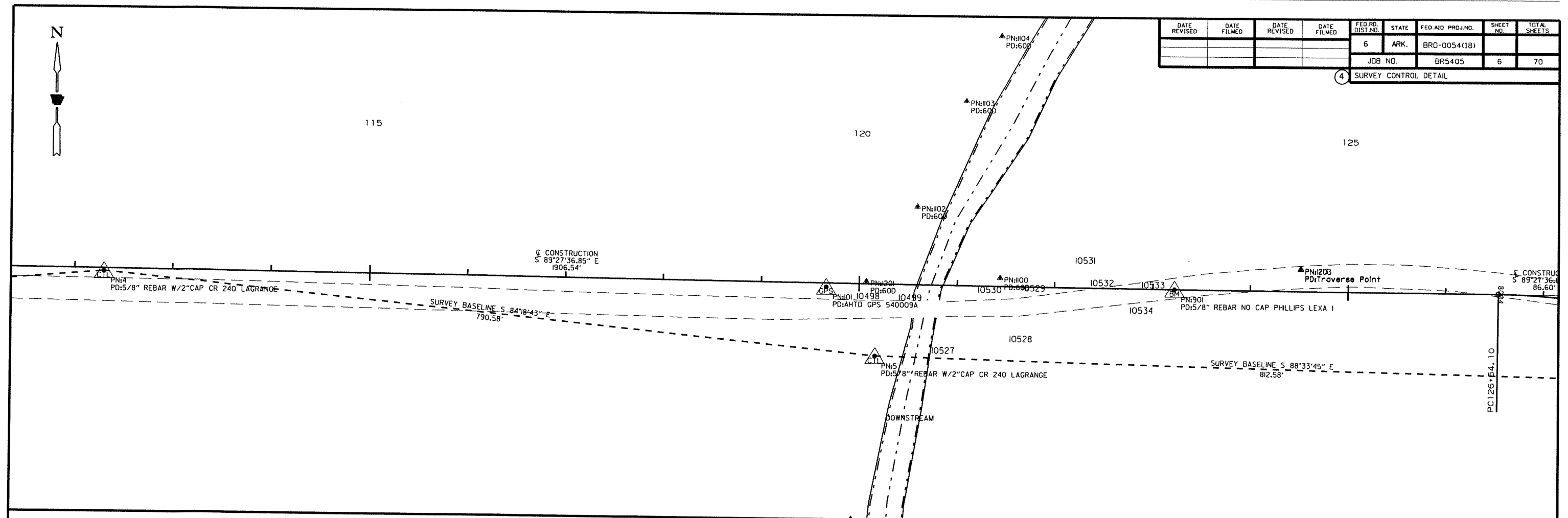
4 SURVEY CONTROL DETAIL



STATE OF ARKANSAS
 REGISTERED PROFESSIONAL ENGINEER
 No. 5368
 DAVID R. MAYOR JR.
 2/15/2013

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				JOB NO.	BR5405		6	70

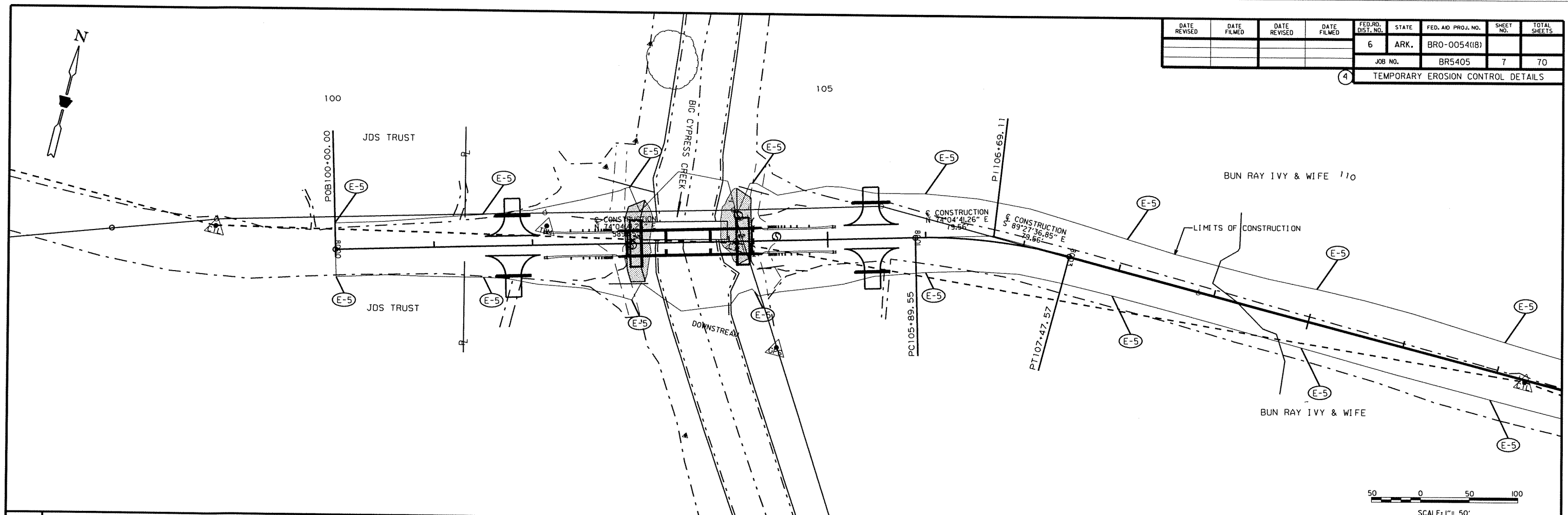
4 SURVEY CONTROL DETAIL



2/15/2013

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				6	ARK.	BRO-0054(18)		
							JOB NO.	70
							BR5405	7

4 TEMPORARY EROSION CONTROL DETAILS



TEMPORARY EROSION CONTROL DEVICES

STATION	TYPE	QUANTITY	REMARKS
SAND BAG DITCH CHECKS (E-5) SEDIMENT REMOVAL AND DISPOSAL			
STA. 100+00	LT. & RT.	12 BAGS	2 CU. YD.
STA. 101+50	LT. & RT.	12 BAGS	2 CU. YD.
STA. 103+00	LT. & RT.	12 BAGS	2 CU. YD.
STA. 104+25	LT. & RT.	12 BAGS	2 CU. YD.
STA. 106+00	LT. & RT.	12 BAGS	2 CU. YD.
STA. 108+00	LT. & RT.	12 BAGS	2 CU. YD.
STA. 110+00	LT. & RT.	12 BAGS	2 CU. YD.
STA. 112+00	LT. & RT.	12 BAGS	2 CU. YD.
STA. 114+00	LT. & RT.	12 BAGS	2 CU. YD.
STA. 116+00	LT. & RT.	12 BAGS	2 CU. YD.
STA. 117+50	RT.	6 BAGS	1 CU. YD.
STA. 118+00	LT.	6 BAGS	1 CU. YD.
STA. 118+50	RT.	6 BAGS	1 CU. YD.
STA. 120+25	LT. & RT.	12 BAGS	2 CU. YD.
STA. 121+25	LT. & RT.	12 BAGS	2 CU. YD.
STA. 123+00	LT. & RT.	12 BAGS	2 CU. YD.
STA. 124+50	LT. & RT.	12 BAGS	2 CU. YD.
STA. 126+00	LT. & RT.	12 BAGS	2 CU. YD.
STA. 128+00	LT. & RT.	12 BAGS	2 CU. YD.
STA. 130+00	LT. & RT.	12 BAGS	2 CU. YD.

STATION	TYPE	QUANTITY	REMARKS
SILT FENCE (E-11) SEDIMENT REMOVAL AND DISPOSAL			
STA. 117+50 - STA. 118+50	RT.	100'	3 CU. YD.

REVISION NO.	REVISION
1.	
2.	
3.	
4.	
5.	
6.	
7.	
8.	
9.	
10.	

STATE OF ARKANSAS
 REGISTERED PROFESSIONAL ENGINEER
 DAVID B. MANNING
 No. 5368
 2/15/2013



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BRO-0054(18)		
							JOB NO.	70
							BR5405	8
(4) TEMPORARY EROSION CONTROL DETAILS								

115

BUN RAY IVY & WIFE

120

125

R & LD TRUST III,
JANELLE D. STONER

R & LD TRUST III,
JANELLE D. STONER

LIMITS OF CONSTRUCTION

CONSTRUCTION
S 89°27'36.85" E
1906.54'

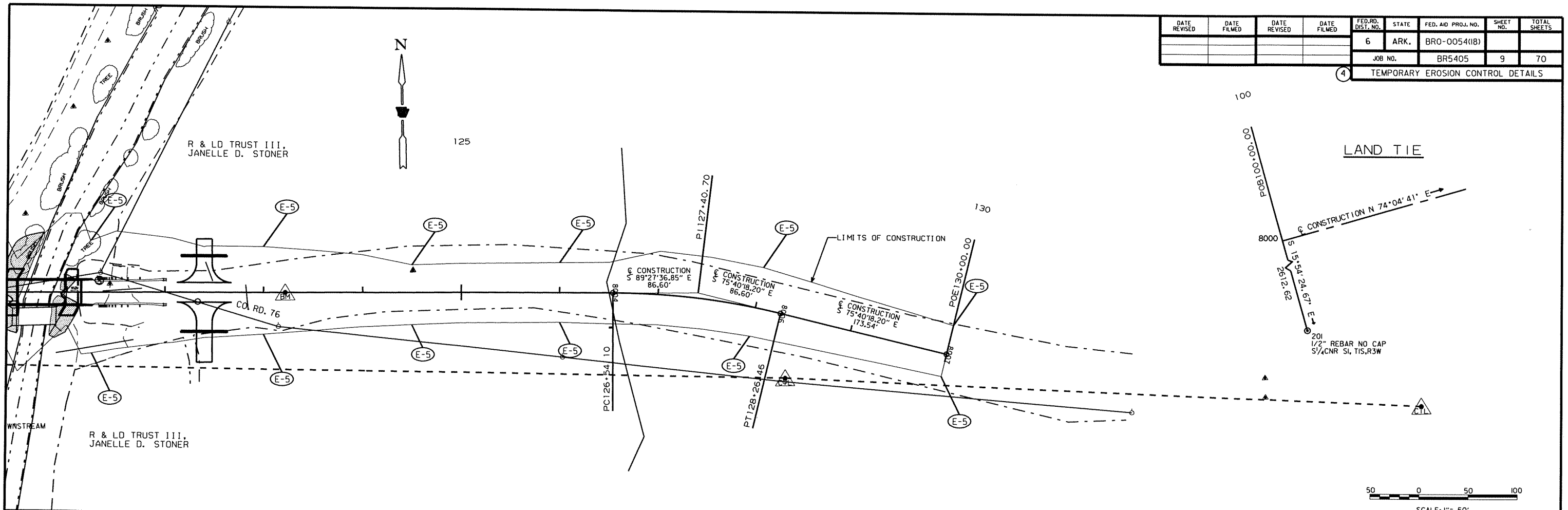
DOWNSTREAM



REVISION NO.	REVISION
1.	
2.	
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STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 5568
DAVID R. MAYHEW
2/15/2013

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BRO-0054(18)		
							JOB NO.	70
							BR5405	9
							4 TEMPORARY EROSION CONTROL DETAILS	



REVISION NO.	REVISION
1.	
2.	
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STATE OF ARKANSAS
 REGISTERED PROFESSIONAL ENGINEER
 No. 5368
 DAVID R. MAYO
 2/15/2013

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(118)		
				JOB NO.		BR5405	10	70

4 QUANTITY SHEET

EARTHWORK

STATION	STATION	UNCLASSIFIED EXCAVATION			COMPACTED EMBANKMENT			COMPACTED EMBANKMENT (SPECIAL)	SOIL STABILIZATION
		NORMAL	ADDITIONAL	TOTAL	NORMAL	ADDITIONAL	TOTAL		
CUBIC YARDS									
100+00	130+00	3527		3527	8488		8488		100
101+80						105	105		
102+47	104+73		1774	1774				1782	
102+96.50	104+22.50		485	485					
105+45						140	140		
119+15						75	75		
119+84	121+65		3361	3361				3481	
120+33.50	121+14.50		320	320					
122+40						190	190		
TOTALS:		3527	5940	9467	8488	510	8998	5263	100

NOTE: EARTHWORK QUANTITIES SHOWN SHALL BE PAID AS PLAN QUANTITY. SOIL STABILIZATION TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

APPROACH SLABS

STATION	STATION	APPROACH SLAB (TYPE SPECIAL)	REINFORCING STEEL RDWY. (GRADE 60)	BRIDGE DRAWING NUMBER
		CU. YDS.	POUNDS	
102+70.50	102+96.50	29.59	2146	53345
104+22.50	104+48.50	29.59	2146	53345
120+07.50	120+33.50	29.59	2146	53345
121+14.50	121+40.50	29.59	2146	53345
TOTALS:		118.36	8584	

STRUCTURES

STATION	DESCRIPTION	SIDE DRAIN	STANDARD DRAWING
		18" LIN. FT.	
101+80	18" X 35" PIPE CULVERT LT.	35	PCC-1, PCM-1
101+80	18" X 35" PIPE CULVERT RT.	35	PCC-1, PCM-1
105+45	18" X 38" PIPE CULVERT LT.	38	PCC-1, PCM-1
105+45	18" X 35" PIPE CULVERT RT.	35	PCC-1, PCM-1
119+15	18" X 40" PIPE CULVERT LT.	40	PCC-1, PCM-1
122+40	18" X 46" PIPE CULVERT LT.	46	PCC-1, PCM-1
122+40	18" X 47" PIPE CULVERT RT.	47	PCC-1, PCM-1
TOTAL:		276	

GUARDRAIL

STATION	STATION	SIDE	GUARDRAIL (TYPE A)	THREE BEAM GUARDRAIL TERMINAL	TERMINAL ANCHOR POSTS (TYPE I)	STANDARD DRAWING NO.
			LIN. FT.	EACH		
102+39	102+89	LT. & RT.	100	2	2	GR-8, 9, 10, 10A & GRT-1
104+30	104+80	LT. & RT.	100	2	2	GR-8, 9, 10, 10A & GRT-1
119+74	120+24	LT. & RT.	100	2	2	GR-8, 9, 10, 10A & GRT-1
121+24	121+74	LT. & RT.	100	2	2	GR-8, 9, 10, 10A & GRT-1
TOTALS:			400	8	8	

STANDARD HIGHWAY SIGNS AND SUPPORT ASSEMBLIES


STATION	SIDE	STANDARD SIGN NUMBER								SUPPORT ASSEMBLIES (TYPE A) EACH	SUPPORT ASSEMBLIES (TYPE C) EACH	STANDARD DRAWING NUMBER		
		W1-2 LT.		W1-2 RT.		W13-1		OM-3L					OM-3R	
		NO.	SO. FT.	NO.	SO. FT.	NO.	SO. FT.	NO.	SO. FT.				NO.	SO. FT.
102+96.50	LT.							1	3.00			SHS - 1 & 2		
102+96.50	RT.									1		SHS - 1 & 2		
103+65	RT.			1	9.00	1	2.25			1		SHS - 1 & 2		
104+22.50	LT.							1	3.00			SHS - 1 & 2		
104+22.50	RT.							1	3.00			SHS - 1 & 2		
109+73	LT.	1	9.00			1	2.25			1		SHS - 1 & 2		
120+33.50	LT.							1	3.00			SHS - 1 & 2		
120+33.50	RT.									1		SHS - 1 & 2		
121+14.50	LT.									1		SHS - 1 & 2		
121+14.50	RT.							1	3.00			SHS - 1 & 2		
124+29	RT.			1	9.00	1	2.25			1		SHS - 1 & 2		
130+51	LT.	1	9.00			1	2.25			1		SHS - 1 & 2		
TOTALS:		2	18.00	2	18.00	4	9.00	4	12.00	4	8			

NOTE: ALL STANDARD SIGN BLANKS TO BE 0.080" THICK. REFER TO STANDARD DWG. SHS-2 FOR CHANNEL POST SPLICING DETAILS.

TRAFFIC CONTROL DEVICES

LOCATION	W20-3				R11-2		R11-3A		BARRICADES LIN. FT.	STANDARD DRAWING NUMBER
	1000 FT.		500 FT.		NO.	SO. FT.	NO.	SO. FT.		
	NO.	SO. FT.	NO.	SO. FT.						
HWY. 1						1	12.5			TC-1, 2 & 3
STA. 90+00	2	32								TC-1, 2 & 3
STA. 95+00			2	32						TC-1, 2 & 3
STA. 99+00					1	10			24	TC-1, 2 & 3
STA. 131+00					1	10			24	TC-1, 2 & 3
STA. 135+00			2	32						TC-1, 2 & 3
STA. 140+00	2	32								TC-1, 2 & 3
CO. RD. 115						1	12.5			TC-1, 2 & 3
TOTALS:		4	64	4	64	2	20	2	25.0	48

USE: 64 64 20 25 48


 2/22/2013

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(118)		
				JOB NO.	BR5405	II	70	

4 QUANTITY SHEET

BASE & SURFACING

STATION	STATION	DESCRIPTION	LENGTH LIN. FT.	AGGREGATE BASE CRS. (CLASS 5) TON	20' DBL. ASPH. SURF. TREATMENT			21' PRIME COAT	
					SO. YDS.	MIN. AGGR. (CLASS II) TON	ASPHALT (CRS-2P) GAL.	SO. YDS.	GAL.
100+00	102+70.50	COUNTY ROAD 76	270.50	365	60.1	21.0	510.9	631.2	252.5
101+71.50	102+96.50	WIDENING FOR GUARDRAILS		38					
102+70.50	102+96.50	BASE FOR APPROACH SLABS		30					
104+22.50	104+48.50	BASE FOR APPROACH SLABS		30					
104+22.50	105+48.50	WIDENING FOR GUARDRAILS		38					
104+48.50	120+07.50	COUNTY ROAD 76	1559	2100	3464.4	121.3	2944.8	3637.7	1455.1
119+06.50	120+33.50	WIDENING FOR GUARDRAILS		38					
120+07.50	120+33.50	BASE FOR APPROACH SLABS		30					
121+14.50	121+40.50	BASE FOR APPROACH SLABS		30					
121+14.50	122+41.50	WIDENING FOR GUARDRAILS		38					
121+40.50	130+00	COUNTY ROAD 76	859.50	1158	1910.0	66.9	1623.5	2005.5	802.2
101+80		PRIVATE DRIVE LT. SIDE		36					
101+80		PRIVATE DRIVE RT. SIDE		39					
105+45		PRIVATE DRIVE LT. SIDE		36					
105+45		PRIVATE DRIVE RT. SIDE		38					
119+15		PRIVATE DRIVE LT. SIDE		43					
122+40		PRIVATE DRIVE LT. SIDE		40					
122+40		PRIVATE DRIVE RT. SIDE		53					
TOTALS:			2689	4180		209.2	5079.2		2509.8

USE:

BASIS OF ESTIMATE:

AGGREGATE BASE COURSE (CLASS 5) 134.68 TONS PER 100' STA. (MAIN LANES)

MINERAL AGGREGATE IN DBL. ASPH. SURF. TREATMENT (1ST APPLICATION) 35 LBS. PER SQ. YD.
MINERAL AGGREGATE IN DBL. ASPH. SURF. TREATMENT (2ND APPLICATION) 35 LBS. PER SQ. YD.

ASPHALT IN DBL. ASPH. SURF. TREATMENT (1ST APPLICATION) 0.40 GAL. PER SQ. YD.
ASPHALT IN DBL. ASPH. SURF. TREATMENT (2ND APPLICATION) 0.45 GAL. PER SQ. YD.

PRIME COAT 0.40 GAL. PER SQ. YD.

209 5079 2510

CLEARING AND GRUBBING

STATION	STATION	CLEARING	GRUBBING
		STATIONS	STATIONS
100+00	103+00	3	3
104+00	120+00	16	16
121+00	130+00	9	9
TOTALS:		28	28

TEMPORARY & PERMANENT SEEDING

STATION	TEMPORARY SEEDING	LIME	SEEDING	MULCH COVER	WATER	STANDARD DRAWING NO.
	ACRES	TONS	ACRES	ACRES	M. GAL.	
ENTIRE PROJECT	10.04	10	5.02	15.06	716.9	TEC-3
TOTALS:	10.04	10	5.02	15.06	716.9	

BASIS OF ESTIMATE:

LIME 2 TONS PER ACRE
WATER 102 M. GALS. PER ACRE PERMANENT SEEDING
WATER 20.4 M. GALS. PER ACRE TEMPORARY SEEDING

TEMPORARY EROSION CONTROL

STATION	STATION	SIDE	SAND BAG DITCH CKS. (E-5)	SILT FENCE (E-11)	SEDIMENT REMOVAL & DISPOSAL	STANDARD DRAWING NUMBER
			BAGS	LIN. FT.	CU. YDS.	
100+00		LT. & RT.	12		2	TEC-1, 2&3
101+50		LT. & RT.	12		2	TEC-1, 2&3
103+00		LT. & RT.	12		2	TEC-1, 2&3
104+25		LT. & RT.	12		2	TEC-1, 2&3
106+00		LT. & RT.	12		2	TEC-1, 2&3
108+00		LT. & RT.	12		2	TEC-1, 2&3
110+00		LT. & RT.	12		2	TEC-1, 2&3
112+00		LT. & RT.	12		2	TEC-1, 2&3
114+00		LT. & RT.	12		2	TEC-1, 2&3
116+00		LT. & RT.	12		2	TEC-1, 2&3
117+50		RT.	6		1	TEC-1, 2&3
117+50	118+50	RT.	6	100	3	TEC-1, 2&3
118+00		LT.	6		1	TEC-1, 2&3
118+50		RT.	6		1	TEC-1, 2&3
120+25		LT. & RT.	12		2	TEC-1, 2&3
121+25		LT. & RT.	12		2	TEC-1, 2&3
123+00		LT. & RT.	12		2	TEC-1, 2&3
124+50		LT. & RT.	12		2	TEC-1, 2&3
126+00		LT. & RT.	12		2	TEC-1, 2&3
128+00		LT. & RT.	12		2	TEC-1, 2&3
130+00		LT. & RT.	12		2	TEC-1, 2&3
TOTALS:			222	100	40	

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

REMOVAL AND DISPOSAL OF ITEMS

STATION	LOCATION	DESCRIPTION	PIPE CULVERTS
			EACH
102+97	RT.	24" X 40' C.M. PIPE CULVERT SIDE DRAIN	1
102+97	LT.	15" C.M. PIPE CULVERT SIDE DRAIN W/ONE END SUBMERGED IN CREEK	1
104+26	LT.	18" X 30' C.M. PIPE CULVERT SIDE DRAIN	1
104+41	RT.	12" C.M. PIPE CULVERT SIDE DRAIN W/ONE END SUBMERGED IN CREEK	1
120+29	LT.	18" X 44' C.M. PIPE CULVERT SIDE DRAIN	1
121+28	RT.	24" X 78' C.M. PIPE CULVERT SIDE DRAIN	1
121+57	LT.	18" X 40' C.M. PIPE CULVERT SIDE DRAIN	1
122+45	LT.	18" X 20' C.M. PIPE CULVERT SIDE DRAIN	1
122+83	CROSS DRAIN	18" X 24' C.M. PIPE CULVERT CROSS DRAIN	1
TOTAL:			9



2/22/2013

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		12	70
				JOB NO.	BR5405		12	70
				① 04921 & 04922 QUANTITIES		53327		

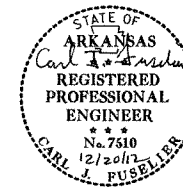
SCHEDULE OF BRIDGE QUANTITIES - JOB NO. BR5405

BRIDGE NO.	CODE NO.	NAME PLATE TITLE	UNIT OF STRUCTURE	ITEM NO.	205	801	802	802	803	SS & 804	SS & 804	SP & 805	SP & 805	805	805	807	812	816	816	
				ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. .)	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	CLASS S CONCRETE-BRIDGE	CLASS S(AE) CONCRETE-BRIDGE	CLASS I PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL-BRIDGE (GRADE 60)	EPOXY COATED REINFORCING STEEL (GRADE 60)	① STEEL SHELL PILING (16" DIAMETER)	① STEEL SHELL PILING (18" DIAMETER)	PILE ENCASEMENT	PREBORING	STRUCTURAL STEEL IN BEAM SPANS (M 270, GRADE 50W)	BRIDGE NAME PLATE (TYPE C)	DUMPED RIPRAP	FILTER BLANKET	
				UNIT	LUMP SUM	CU. YD.	CU. YD.	CU. YD.	GAL.	LB.	LB.	LIN. FT.	LIN. FT.	LIN. FT.	LIN. FT.	LB.	EACH	CU. YD.	SQ. YD.	
04921	X071	BIG CYPRESS CREEK	END BENT NO. 1		19	10.00				967	273	280			40			49	87	
			INTERIOR BENT NO. 2			9.05				933	182		280	56						
			INTERIOR BENT NO. 3			9.05				933	182		280	56						
			END BENT NO. 4		12	10.00				967	273	280			40				49	87
			125'-0" INTEGRAL COMP. W-BEAM UNIT SITE NO. 1 STA. 103+59.5		1			138.60	9.1	27,820	460						43,220	1		
TOTALS FOR BRIDGE NO. 04921					31	38.10	138.60	9.1	31,620	1,370	560	560	112	80	43,220	1		98	174	
04922	X071	LICK CREEK	END BENT NO. 1		9	10.00				976	396	350			50			53	95	
			END BENT NO. 2		4	10.00				976	396	350			50				55	99
			80'-0" INTEGRAL COMP. W-BEAM SPAN SITE NO. 2 STA. 120+74		1			102.00	5.9	18,308	458					63,170	1			
			TOTALS FOR BRIDGE NO. 04922					13	20.00	102.00	5.9	20,260	1,250	700	0	0	100	63,170	1	
TOTALS FOR JOB NO. BR5405					44	58.10	240.60	15.0	51,880	2,620	1,260	560	560	112	180	106,390	2		206	368

① Steel Shell Piles shall conform to ASTM A252, Grade 3, Fy = 45 ksi.

Only Conical or Vaned Pile Tips shall be permitted for Steel Shell Piles in End Bents of all bridges. Flat Pile Tips may be used at Interior Bents.

AILEEN SCHUBEL
DESIGN SECTION SUPERVISOR



SCHEDULE OF BRIDGE QUANTITIES
BIG CYPRESS AND LICK CREEK
STRS. & APPRS. (S)
PHILLIPS COUNTY
COUNTY ROAD 76
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 08-28-12 FILENAME: bbr5405-q1.dgn
CHECKED BY: JYP DATE: 1-9-13 SCALE: NONE
DESIGNED BY: ACP DATE: 08-12
BRIDGE NO. 04921 & 04922 DRAWING NO. 53327

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)		
				JOB NO.	BR5405	13	70	


4 SUMMARY OF QUANTITIES AND REVISIONS

SUMMARY OF QUANTITIES

ITEM NUMBER	ITEM	QUANTITY	UNIT
201	CLEARING	28	STA.
201	GRUBBING	28	STA.
202	REMOVAL AND DISPOSAL OF PIPE CULVERTS	9	EACH
210	UNCLASSIFIED EXCAVATION	9467	CU. YD.
210	COMPACTED EMBANKMENT	8998	CU. YD.
SP & 210	COMPACTED EMBANKMENT (SPECIAL)	5263	CU. YD.
SP & 210	SOIL STABILIZATION	100	TON
SS & 303	AGGREGATE BASE COURSE (CLASS 5)	4180	TON
401	PRIME COAT	2510	GAL.
402	MINERAL AGGREGATE IN ASPHALT SURFACE TREATMENT (CLASS I)	209	TON
SS & 402	POLYMER MODIFIED CATIONIC EMULSIFIED ASPHALT (CRS-2P)	5079	GAL.
504	APPROACH SLABS (TYPE SPECIAL)	118.36	CU. YD.
601	MOBILIZATION	1.00	LUMP SUM
SP & 602	FURNISHING FIELD OFFICE	1	EACH
SS & 603	MAINTENANCE OF TRAFFIC	1.00	LUMP SUM
SS & 604	SIGNS	173	SQ. FT.
SS & 604	BARRICADES	48	LIN. FT.
SP, SS & 606	18" SIDE DRAIN	276	LIN. FT.
SS & 617	GUARDRAIL (TYPE A)	400	LIN. FT.
SS & 617	TERMINAL ANCHOR POST (TYPE I)	8	EACH
SS & 617	THREE BEAM GUARDRAIL TERMINAL	8	EACH
620	LIME	10	TON
620	SEEDING	5.02	ACRE
620	MULCH COVER	15.06	ACRE
SS & 620	WATER	716.9	M. GAL.
621	TEMPORARY SEEDING	10.04	ACRE
621	SILT FENCE	100	LIN. FT.
621	SAND BAG DITCH CHECKS	222	BAG
621	SEDIMENT REMOVAL AND DISPOSAL	40	CU. YD.
635	ROADWAY CONSTRUCTION CONTROL	1.00	LUMP SUM
SS & 726	STANDARD SIGN	69.00	SQ. FT.
729	CHANNEL POST SIGN SUPPORT (TYPE A)	4	EACH
729	CHANNEL POST SIGN SUPPORT (TYPE C)	8	EACH
SS & 804	REINFORCING STEEL - ROADWAY (GRADE 60)	8584	LB.
STRUCTURES OVER 20'-0" SPAN			
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	1.00	LUMP SUM
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 2)	1.00	LUMP SUM
636	BRIDGE CONSTRUCTION CONTROL	1.00	LUMP SUM
801	UNCLASSIFIED EXCAVATION FOR STRUCTURES - BRIDGE	44	CU. YD.
802	CLASS 5 CONCRETE - BRIDGE	58.10	CU. YD.
802	CLASS 5 (AE) CONCRETE - BRIDGE	240.60	CU. YD.
803	CLASS I PROTECTIVE SURFACE TREATMENT	15.0	GAL.
SS & 804	REINFORCING STEEL - BRIDGE (GRADE 60)	51880	LB.
SS & 804	EPOXY COATED REINFORCING STEEL (GRADE 60)	2620	LB.
SP & 805	STEEL PILING (16" DIAMETER)	1260	LIN. FT.
SP & 805	STEEL PILING (18" DIAMETER)	560	LIN. FT.
805	PILE ENCASEMENT	112	LIN. FT.
805	PREBORING	180	LIN. FT.
807	STRUCTURAL STEEL IN BEAM SPANS (M270-GR50W)	106390	LB.
812	BRIDGE NAME PLATE (TYPE C)	2	EACH
816	DUMPED RIPRAP	206	CU. YD.
816	FILTER BLANKET	368	SO. YD.

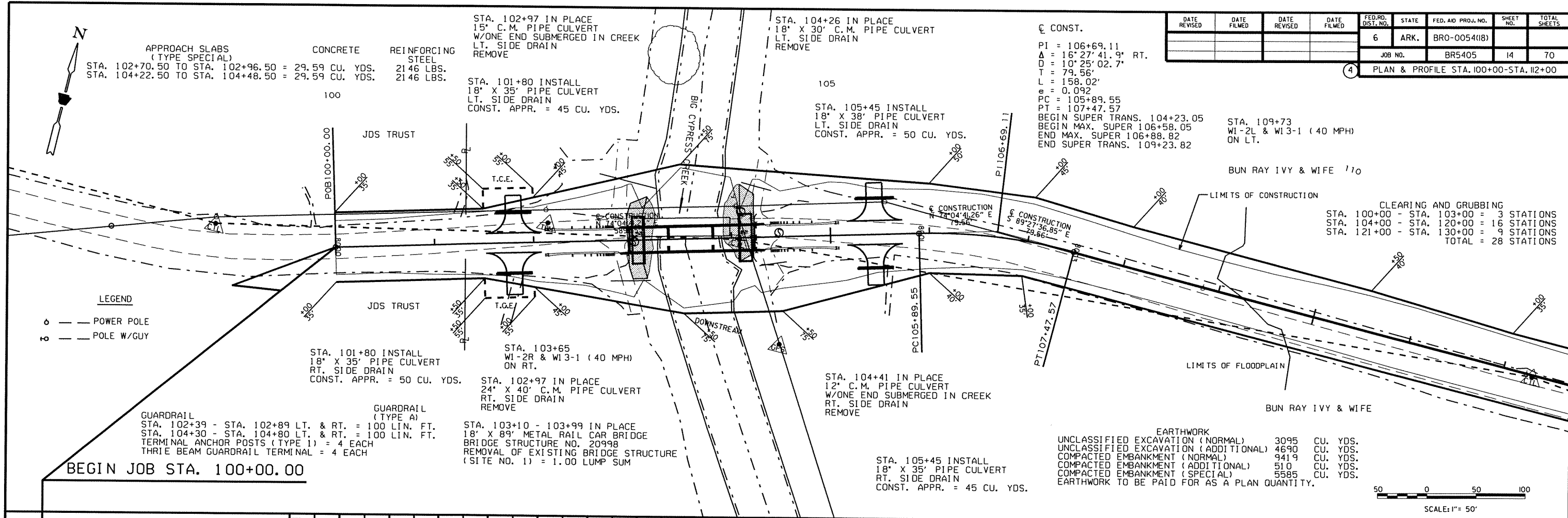
REVISIONS

DATE	REVISION	SHEET NUMBER


 2/22/2013

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BRO-0054(08)		
				JOB NO.	BR5405	14	70	

PLAN & PROFILE STA. 100+00-STA. 112+00



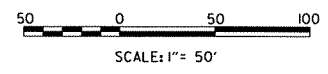
LEGEND

- — POWER POLE
- ⊙ — POLE W/GUY

GUARDRAIL (TYPE A)
 STA. 102+39 - STA. 102+89 LT. & RT. = 100 LIN. FT.
 STA. 104+30 - STA. 104+80 LT. & RT. = 100 LIN. FT.
 TERMINAL ANCHOR POSTS (TYPE 1) = 4 EACH
 THRIE BEAM GUARDRAIL TERMINAL = 4 EACH

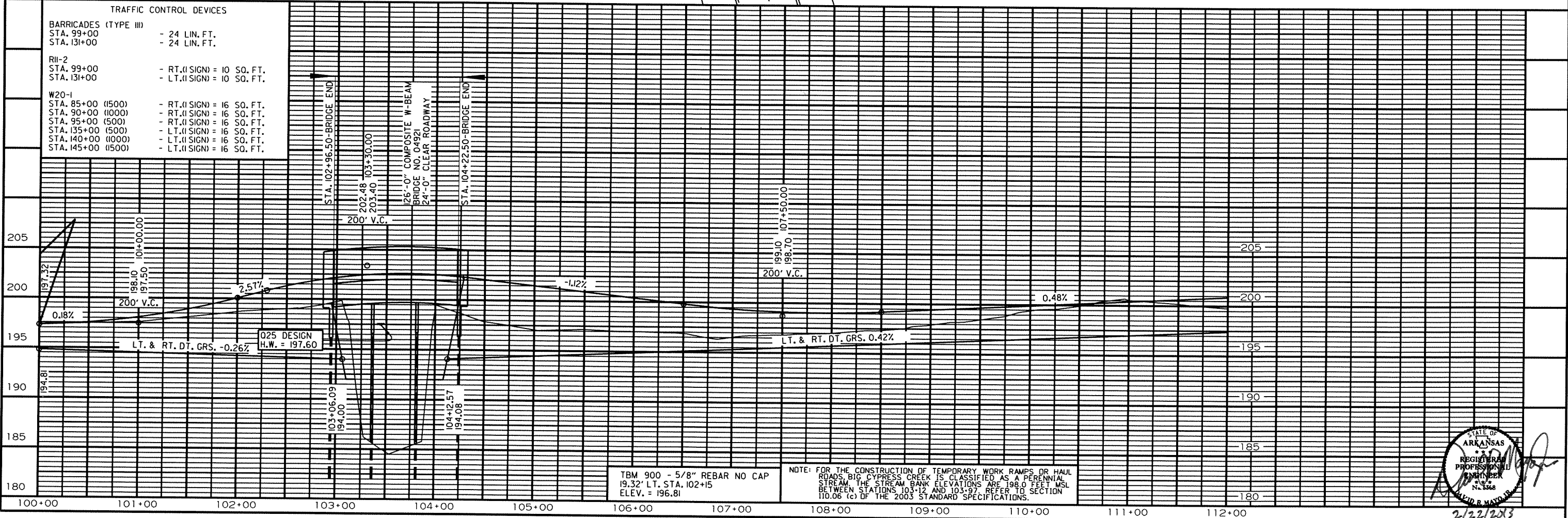
BEGIN JOB STA. 100+00.00

EARTHWORK
 UNCLASSIFIED EXCAVATION (NORMAL) 3095 CU. YDS.
 UNCLASSIFIED EXCAVATION (ADDITIONAL) 4690 CU. YDS.
 COMPACTED EMBANKMENT (NORMAL) 9419 CU. YDS.
 COMPACTED EMBANKMENT (ADDITIONAL) 510 CU. YDS.
 COMPACTED EMBANKMENT (SPECIAL) 5585 CU. YDS.
 EARTHWORK TO BE PAID FOR AS A PLAN QUANTITY.



TRAFFIC CONTROL DEVICES

- BARRICADES (TYPE III)**
 STA. 99+00 - 24 LIN. FT.
 STA. 131+00 - 24 LIN. FT.
- R11-2**
 STA. 99+00 - RT.(I) SIGN = 10 SQ. FT.
 STA. 131+00 - LT.(I) SIGN = 10 SQ. FT.
- W20-1**
 STA. 85+00 (1500) - RT.(I) SIGN = 16 SQ. FT.
 STA. 90+00 (1000) - RT.(I) SIGN = 16 SQ. FT.
 STA. 95+00 (500) - RT.(I) SIGN = 16 SQ. FT.
 STA. 135+00 (500) - LT.(I) SIGN = 16 SQ. FT.
 STA. 140+00 (1000) - LT.(I) SIGN = 16 SQ. FT.
 STA. 145+00 (1500) - LT.(I) SIGN = 16 SQ. FT.



TBM 900 - 5/8" REBAR NO CAP
 19.32' LT. STA. 102+15
 ELEV. = 196.81

NOTE: FOR THE CONSTRUCTION OF TEMPORARY WORK RAMPS OR HAUL ROADS, BIG CYPRESS CREEK IS CLASSIFIED AS A PERENNIAL STREAM. THE STREAM BANK ELEVATIONS ARE 198.0 FEET MSL BETWEEN STATIONS 103+12 AND 103+97. REFER TO SECTION 110.06 (c) OF THE 2003 STANDARD SPECIFICATIONS.

STATE OF ARKANSAS
 REGISTERED PROFESSIONAL ENGINEER
 No. 3368
 2/22/2013

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BRO-0054(18)	15	70
				JOB NO.		BR5405	15	70
				PLAN & PROFILE STA. 111+00-STA. 124+00				

STA. 120+29 IN PLACE
18" X 44" C.M. PIPE CULVERT
LT. SIDE DRAIN REMOVE

GUARDRAIL (TYPE A)
STA. 119+74 - STA. 120+24 LT. & RT. = 100 LIN. FT.
STA. 121+24 - STA. 121+74 LT. & RT. = 100 LIN. FT.
TERMINAL ANCHOR POSTS (TYPE 1) = 4 EACH
THREE BEAM GUARDRAIL TERMINAL = 4 EACH

STA. 119+15 INSTALL
18" X 40" PIPE CULVERT
LT. SIDE DRAIN
CONST. APPR. = 55 CU. YDS.

STA. 121+57 IN PLACE
18" X 40" C.M. PIPE CULVERT
LT. SIDE DRAIN REMOVE

STA. 122+45 IN PLACE
18" X 20" C.M. PIPE CULVERT
LT. SIDE DRAIN THROUGH LEVEE REMOVE

STA. 122+40 INSTALL
18" X 46" PIPE CULVERT
LT. SIDE DRAIN
CONST. APPR. = 70 CU. YDS.

STA. 122+40 INSTALL
18" X 47" PIPE CULVERT
RT. SIDE DRAIN
CONST. APPR. = 90 CU. YDS.

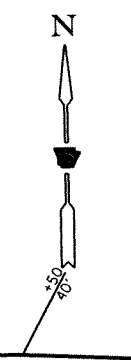
STA. 121+28 IN PLACE
24" X 78" C.M. PIPE CULVERT
RT. SIDE DRAIN REMOVE

STA. 122+83 IN PLACE
18" X 24" C.M. PIPE CULVERT
CROSS DRAIN REMOVE

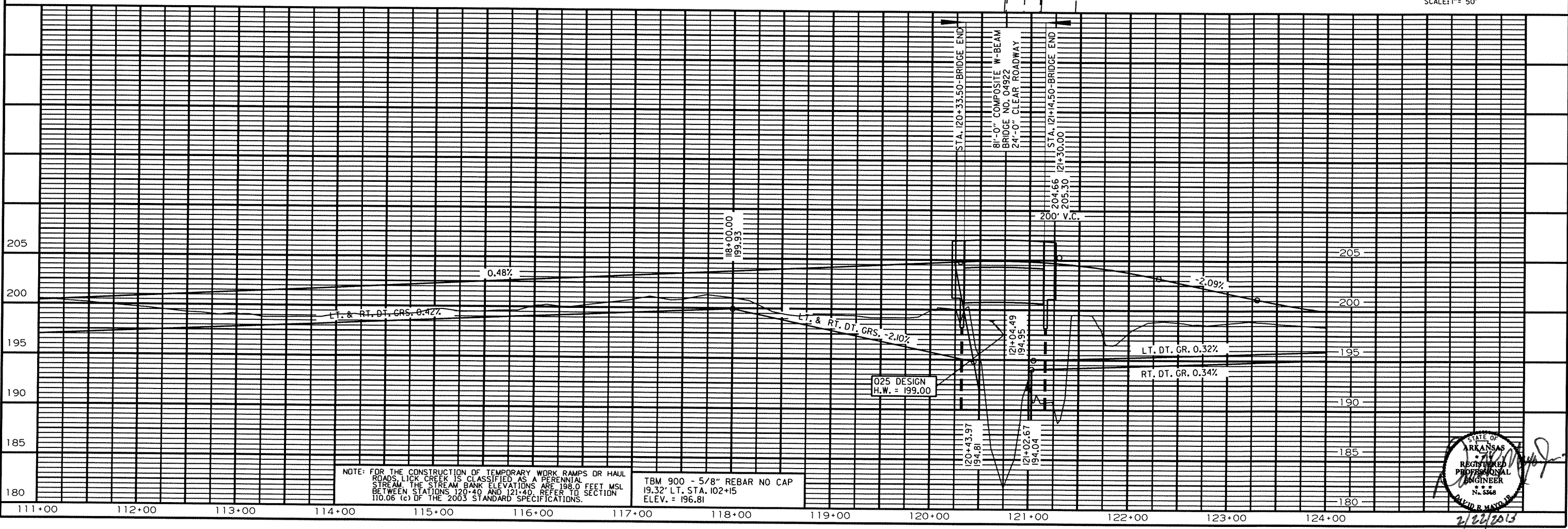
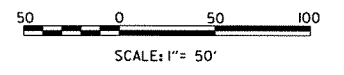
STA. 120+45 - 120+89 IN PLACE
18" X 44" METAL RAIL CAR BRIDGE
BRIDGE STRUCTURE NO. 20999
REMOVAL OF EXISTING BRIDGE STRUCTURE
(SITE NO. 2) = 1.00 LUMP SUM

HISTORICAL HIGH WATER MARK
ELEV. = 199.82' IN APRIL 2011
PER JAMES WALLACE, AHTD
AREA MAINTENANCE SUPERVISOR

APPROACH SLABS (TYPE SPECIAL)
CONCRETE REINFORCING STEEL
STA. 120+07.50 TO STA. 120+33.50 = 29.59 CU. YDS. 2146 LBS.
STA. 121+14.50 TO STA. 121+40.50 = 29.59 CU. YDS. 2146 LBS.



LEGEND
o — POWER POLE
b — POLE W/GUY



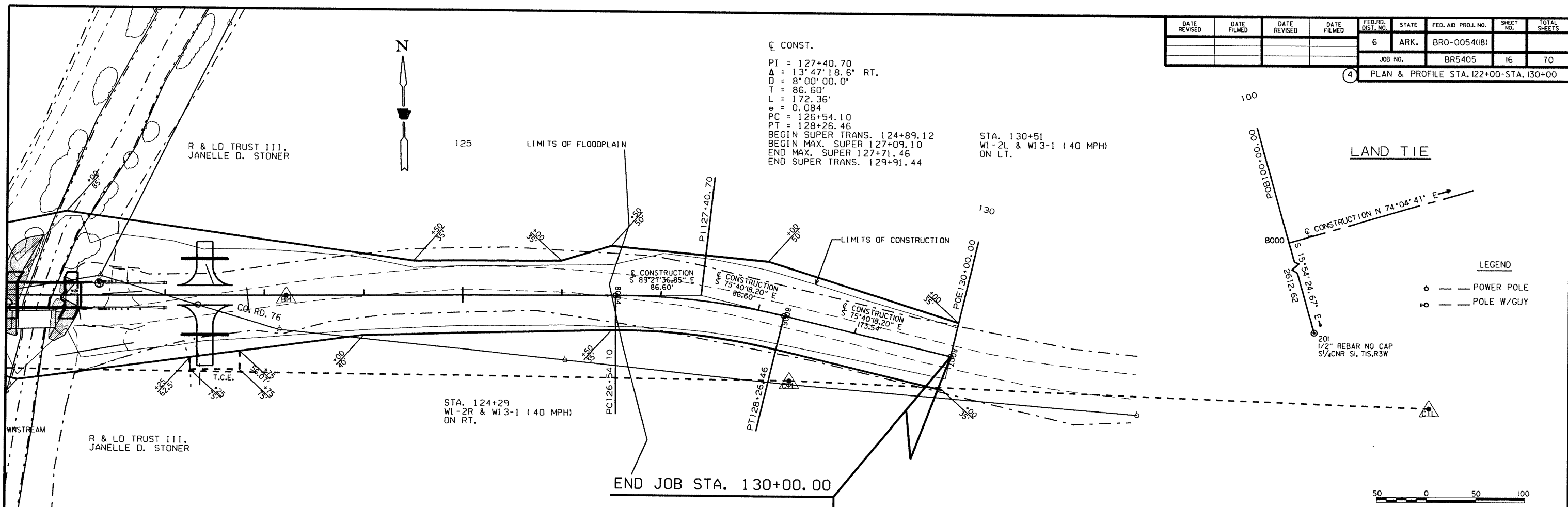
NOTE: FOR THE CONSTRUCTION OF TEMPORARY WORK RAMPS OR HAUL ROADS, LICK CREEK IS CLASSIFIED AS A PERENNIAL STREAM. THE STREAM BANK ELEVATIONS ARE 198.0 FEET MSL BETWEEN STATIONS 120+40 AND 121+40. REFER TO SECTION 110.06 (c) OF THE 2003 STANDARD SPECIFICATIONS.

TBM 900 - 5/8" REBAR NO CAP
19.32' LT. STA. 102+15
ELEV. = 196.81

STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
No. 5568
DAVID R. MANDER
2/22/2013

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BRO-0054(18)		
							JOB NO.	BR5405
							SHEET NO.	16
							TOTAL SHEETS	70

4 PLAN & PROFILE STA. 122+00-STA. 130+00



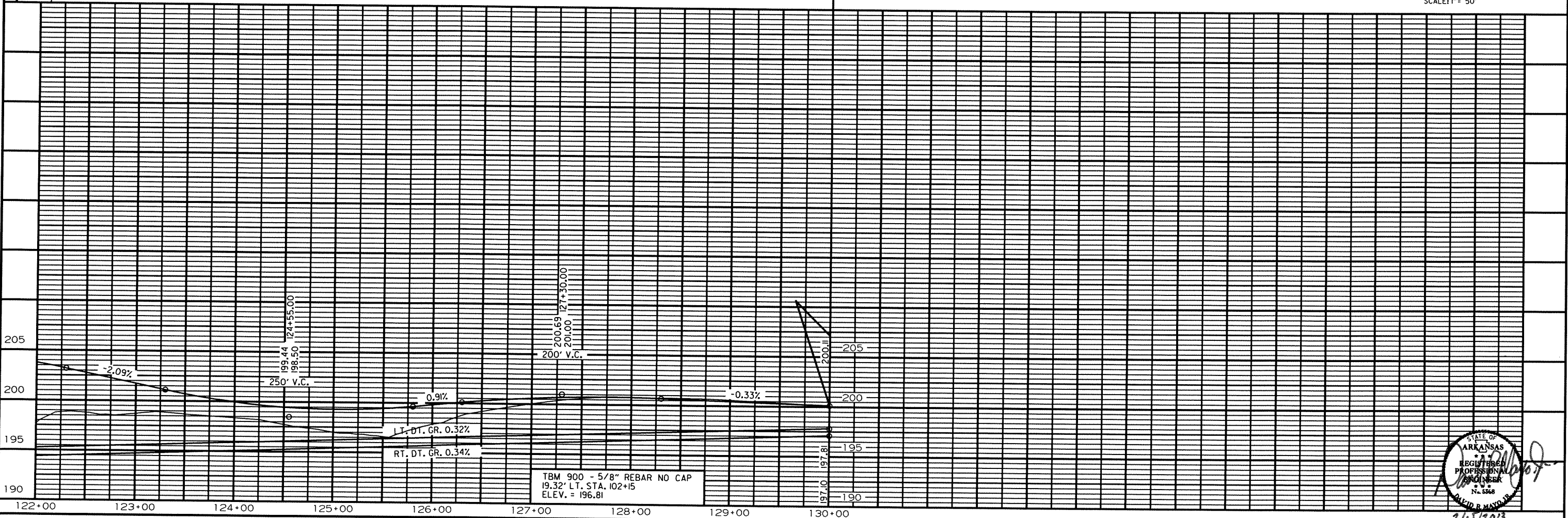
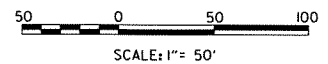
CONST.
 PI = 127+40.70
 $\Delta = 13^\circ 47' 18.6''$ RT.
 D = 8' 00' 00.0"
 T = 86.60'
 L = 172.36'
 e = 0.084
 PC = 126+54.10
 PT = 128+26.46
 BEGIN SUPER TRANS. 124+89.12
 BEGIN MAX. SUPER 127+09.10
 END MAX. SUPER 127+71.46
 END SUPER TRANS. 129+91.44

STA. 130+51
 WI-2L & WI 3-1 (40 MPH)
 ON LT.

STA. 124+29
 WI-2R & WI 3-1 (40 MPH)
 ON RT.

END JOB STA. 130+00.00

LEGEND
 ○ — POWER POLE
 ⊕ — POLE W/GUY



TBM 900 - 5/8" REBAR NO CAP
 19.32' LT. STA. 102+15
 ELEV. = 196.81

STATE OF ARKANSAS
 REGISTERED PROFESSIONAL ENGINEER
 DAVID R. MAYOR
 No. 5568
 2/13/2013

Note: See Special Provision Job No. BR5405 "Geosynthetic Internal Reinforced Embankment Construction (Big Cypress Creek)" for details of geogrid reinforcement in bridge embankments.

For R/W Data, see Rdw. plans.

"N" VALUES

Sta. 104+42 - C.L. of Construction

4.5- 5.5,N=9
9.5- 10.5,N=6
15.5- 16.5,N=4
22.5- 23.5,N=6
25.5- 26.5,N=7
30.5- 31.5,N=6
35.5- 36.5,N=6
40.5- 41.5,N=2
45.5- 46.5,N=16
50.5- 51.5,N=13
55.5- 56.5,N=25
60.5- 61.5,N=19
65.5- 66.5,N=23
70.5- 71.5,N=40
75.5- 76.5,N=58
80.5- 81.5,N=25
85.5- 86.5,N=22
90.5- 91.5,N=37
95.5- 96.5,N=38
100.5-101.5,N=23
105.5-106.5,N=28
110.5-111.5,N=46
115.5-116.5,N=53
120.5-121.5,N=104

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR5405		17	70
					LAYOUT		53328	

GENERAL NOTES

BENCHMARK: 5/8" REBAR, 19.32' Lt. of Sta. 102+14.62, Elevation = 196.81.

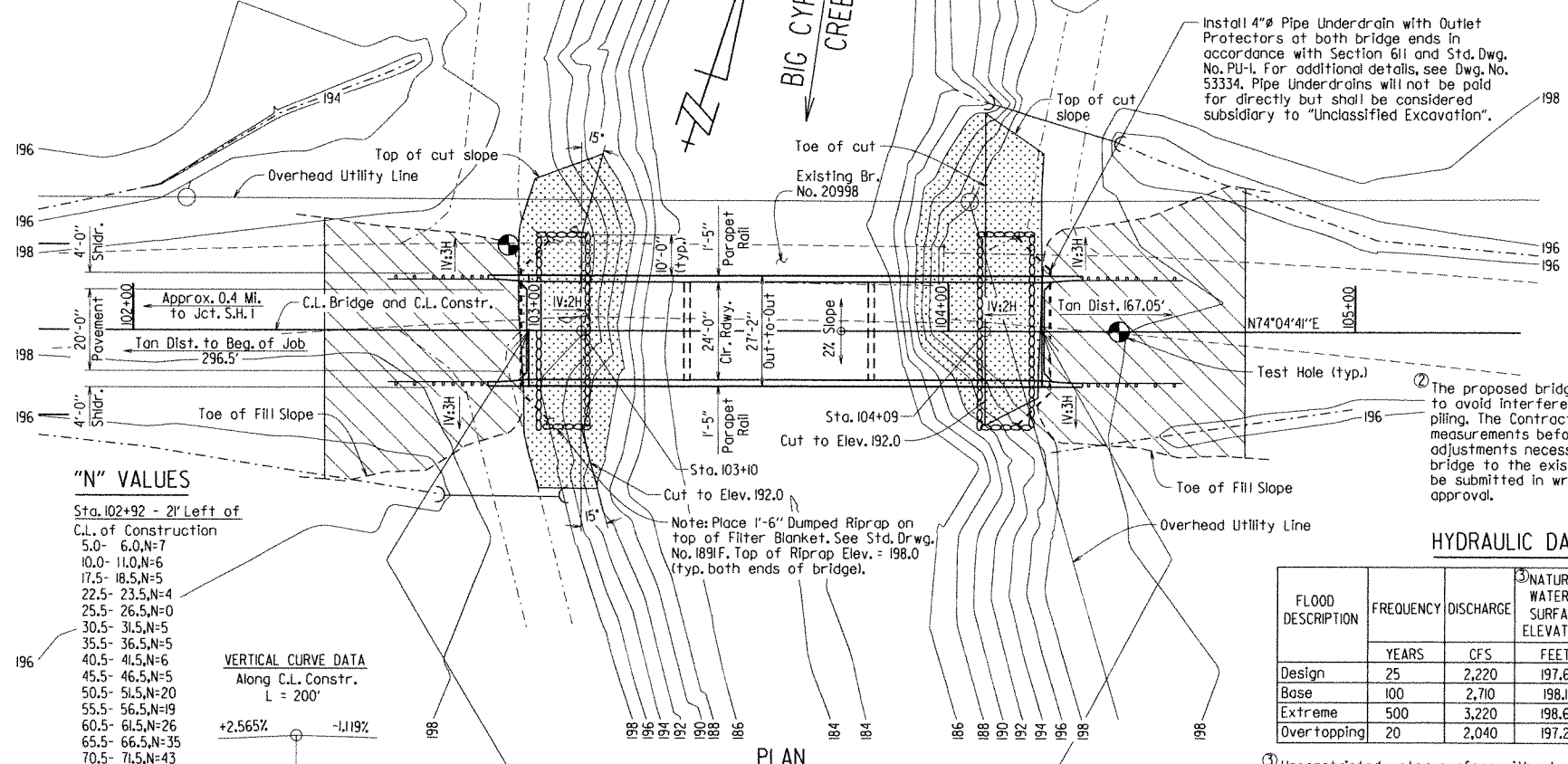
CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and transportation Department Standard Specifications for Highway Construction (2003 edition) with applicable supplemental specifications and special provisions. Section and subsection refer to the Standard Construction Specifications unless otherwise noted in the Plans.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Sixth Edition, 2012.

LIVE LOADING: HL93
SEISMIC PERFORMANCE ZONE: 3

MATERIALS AND STRENGTHS
Class (SAE) Concrete (superstructure) f'c = 4,000 psi
Class 5 Concrete (substructure) f'c = 3,500 psi
Reinforcing Steel (AASHTO M31 or M53, Gr. 60) fy = 60,000 psi
Structural Steel (AASHTO M270, Gr. 36) Fy = 36,000 psi
Structural Steel (AASHTO M270, Gr. 50W) Fy = 50,000 psi

BORING LOGS: Boring logs may be obtained from the Programs and Contracts Division.



"N" VALUES

Sta. 102+92 - 2' Left of C.L. of Construction

5.0- 6.0,N=7
10.0- 11.0,N=6
17.5- 18.5,N=5
22.5- 23.5,N=4
25.5- 26.5,N=0
30.5- 31.5,N=5
35.5- 36.5,N=5
40.5- 41.5,N=6
45.5- 46.5,N=5
50.5- 51.5,N=20
55.5- 56.5,N=19
60.5- 61.5,N=26
65.5- 66.5,N=35
70.5- 71.5,N=43
75.5- 76.5,N=29
80.5- 81.5,N=35
85.5- 86.5,N=32
90.5- 91.5,N=37
95.5- 96.5,N=37
100.5-101.5,N=39

VERTICAL CURVE DATA

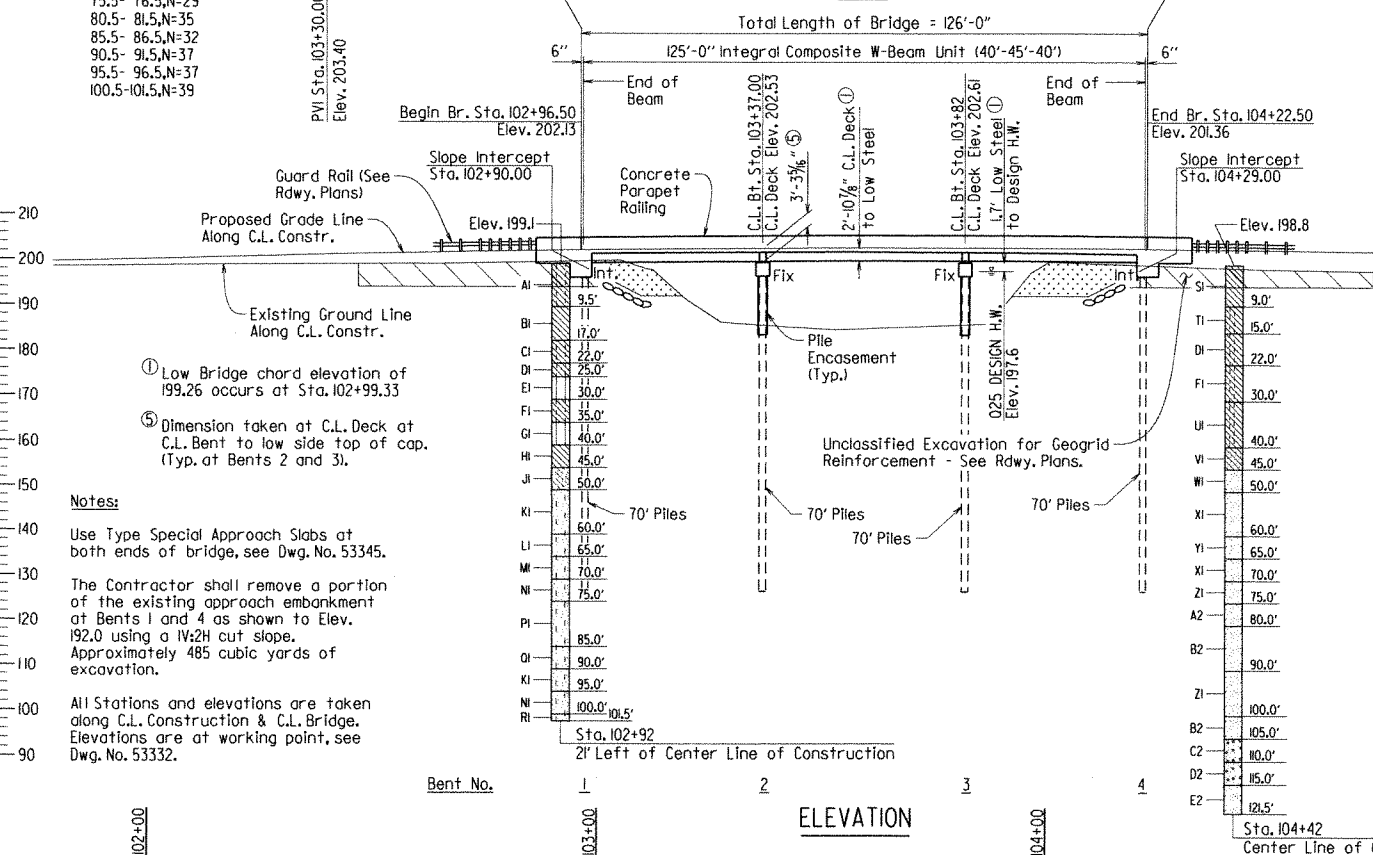
Along C.L. Constr. L = 200'

+2.565%
-1.119%

HYDRAULIC DATA

FLOOD DESCRIPTION	FREQUENCY	DISCHARGE	NATURAL WATER SURFACE ELEVATION		WATER SURFACE ELEV. WITH BACKWATER	
			FEET	FEET	PLANNED EMBANKMENT	FUTURE EMBANKMENT
Design	25	2,220	197.6	197.6	197.6	197.6
Base	100	2,710	198.1	198.2	198.2	198.2
Extreme	500	3,220	198.6	198.7	198.7	198.7
Overtopping	20	2,040	197.2	197.4	N/A	N/A

- ③ Unconstricted water surface without structure or roadway approaches.
 - ④ Future embankment height is assumed to be 197.7 and overtops at flows greater than Q25.
- 0100 backwater elevation for existing structure = 198.1
Proposed Low Bridge Chord Elev. = 199.26
Drainage area = 43.7 square miles.



BORING LEGEND

AI-Moist, Medium Stiff, Gray Silty Clay
BI-Moist, Medium Stiff, Gray Clay
CI-Wet, Medium Stiff, Gray and Brown Silty Clay
DI-Wet, Soft, Gray Silty Clay
EI-Wet, Very Loose, Gray Silt
FI-Wet, Medium Stiff, Gray Silty Clay with Shells
GI-Wet, Loose, Gray Silt
HI-Wet, Medium Stiff, Gray Clay with Trace of Shells
JI-Wet, Loose, Gray Clayey Sand
KI-Wet, Medium Dense, Gray Sand with Silt and some Gravel
LI-Wet, Medium Dense, Gray Sand with Silt
MI-Wet, Dense, Gray Sand with Silt
NI-Wet, Dense, Gray Sand with Silt and Trace of Gravel
PI-Wet, Medium Dense, Gray Sand with Silt and Trace of Gravel
QI-Wet, Dense, Gray Silty Sand with some Gravel
RI-Wet, Dense, Gray and Brown Silty Sand with some Gravel
SI-Moist, Stiff, Gray and Brown Clay with Trace of Gravel
TI-Moist, Medium Stiff, Gray and Brown Silty Clay with Trace of Gravel
UI-Wet, Medium Stiff, Gray Silty Clay with Trace of Shells
VI-Wet, Soft, Gray Sandy Clay
WI-Wet, Medium Dense, Gray Sand with Trace of Clay
XI-Wet, Medium Dense, Gray Sand
YI-Wet, Medium Dense, Gray Sand with Trace of Gravel
ZI-Wet, Dense, Gray Sand
A2-Wet, Very Dense, Gray Sand with Trace of Gravel
B2-Wet, Medium Dense, Gray Sand with some Gravel
C2-Wet, Medium Dense, Gray and Brown Sand with Gravel
D2-Wet, Dense, Gray and Brown Sand with Gravel
E2-Wet, Very Dense, Gray Sand

STEEL SHELL PILING: Piling in Bents 1 and 4 shall be 16" dia. concrete filled steel shell piles and shall be driven to a minimum ultimate bearing capacity of 142 tons per pile. Piling in Bents 2 and 3 shall be 18" dia. concrete filled steel shell piles and shall be driven to a minimum ultimate bearing capacity of 235 tons per pile. All piling shall be driven with an approved air, steam or diesel hammer in accordance with Section 805 and Special Provision Job BR5405 "Driven Steel Piling by Method B". Piling in end bents shall be driven after embankment to bottom of cap is in place. All piling shall be driven to a minimum tip elevation of 129.0 or lower. Lengths of piling shown are assumed for estimating quantities only. Actual lengths to be determined in the field. No additional payment will be made for cut-off or build-up. Test piles are not required but may be driven for the Contractor's information in accordance with subsection 805.08(g).

Water jetting may be needed to achieve minimum pile penetration. Water jetting shall stop once the minimum tip elevation is achieved. Any cost associated with achieving the minimum pile penetration shall be included in the item "Steel Shell Piling".

DRIVING SYSTEM: The driving system approval and ultimate bearing capacity determination for piling shall be based on the requirements of subsection 805.09(b) "Method B - Wave Equation Analysis (WEAP)". It is estimated that the minimum rated hammer energy required to obtain the ultimate bearing capacity at Bents 1 and 4 will be 22,000 foot pounds per blow. It is estimated that the minimum rated hammer energy required to obtain the ultimate bearing capacity at Bents 2 and 3 will be 48,000 foot pounds per blow.

PREBORING: Preboring is required for all piling in Bents 1 and 4 to a depth of 10' below bottom of cap. Prebored holes shall be 6" greater than the diameter of the pile and shall be backfilled with sand or pea gravel after piles have been driven. The Contractor shall be responsible for keeping prebored holes free of debris prior to backfilling, which may require the use of temporary casings or other methods. The required preboring will be paid for at the unit price bid for the item "Preboring". The method used to keep the prebored holes free of debris will not be paid for directly, but will be considered subsidiary to the item "Steel Shell Piling".

PILE ENCASEMENT: Pile encasement for Bents 2 and 3 shall extend from bottom of cap to 3' below natural ground. See Drawing Number 53331 for additional information.

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

DETAIL DRAWINGS:	DRAWING NO.
End Bents	53329
Int. Bents	53330
Concrete Filled Steel Shell Piling	53331
125'-0" Integral W-Beam Unit	53332 - 53337
Type Special Approach Slabs	53345

EXISTING BRIDGE: The existing three-span bridge, No. 20998, (L.M. 149) is 19.2' wide and 89' long, and consists of a split railroad flat car placed side by side and spanned in between by a steel plate supported by timber bulkheads and piling.

REMOVAL AND SALVAGE: Existing Bridge No. 20998 shall be removed in accordance with Section 205. All material from the existing bridge shall become the property of the Contractor except the railroad flat car units which shall remain the property of the County. The Contractor shall stockpile the salvaged railroad cars at the job site until the time of pickup by the County. Salvaged items shall be loaded on County vehicles by the Contractor. Payment for this work shall be considered incidental to the item "Removal of Existing Bridge Structure (Site No. 1)".

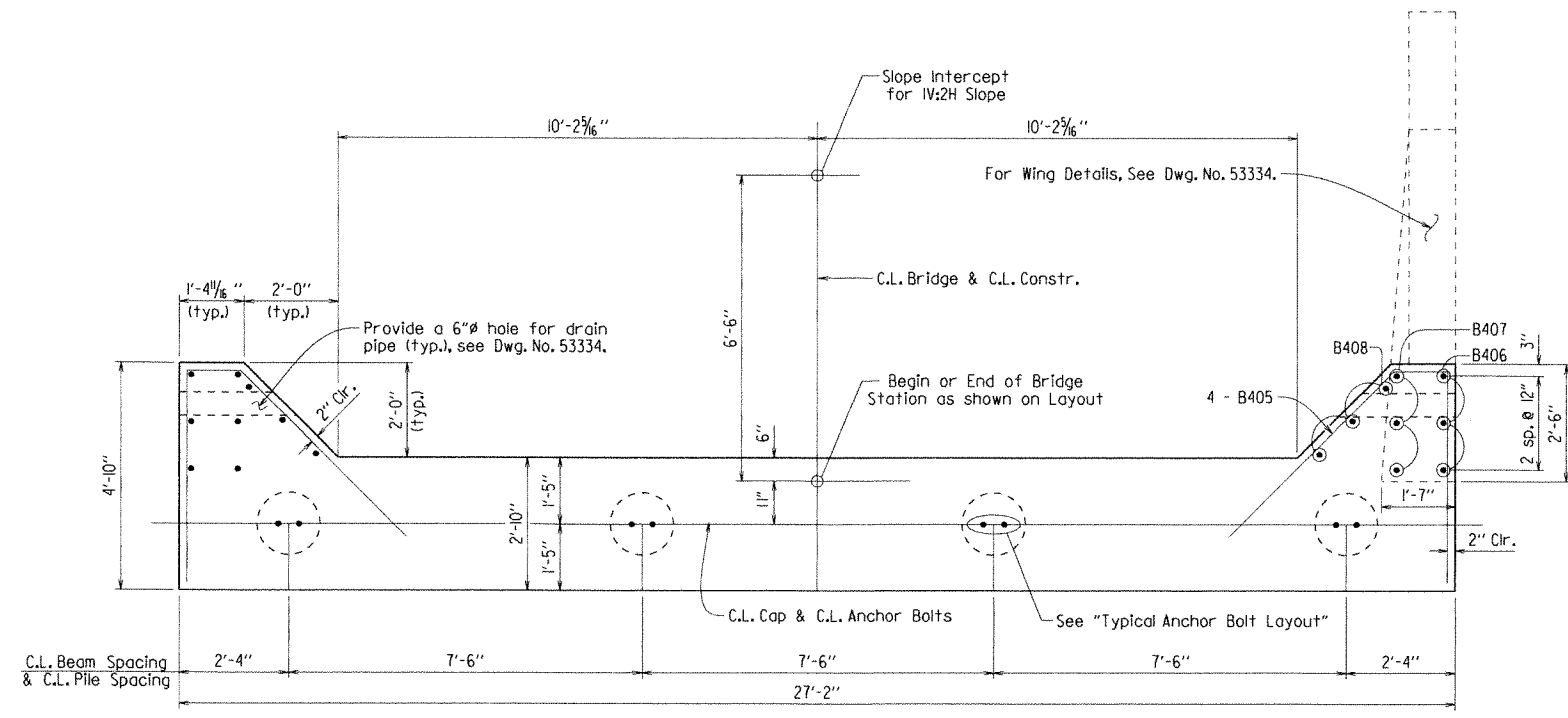
MAINTENANCE OF TRAFFIC: The road will be closed until the new bridge is complete and open to traffic.

LAYOUT OF BRIDGE OVER BIG CYPRESS CREEK
BIG CYPRESS AND LICK CREEK
STRS. & APPRS. (S)
PHILLIPS COUNTY
COUNTY ROAD 76
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

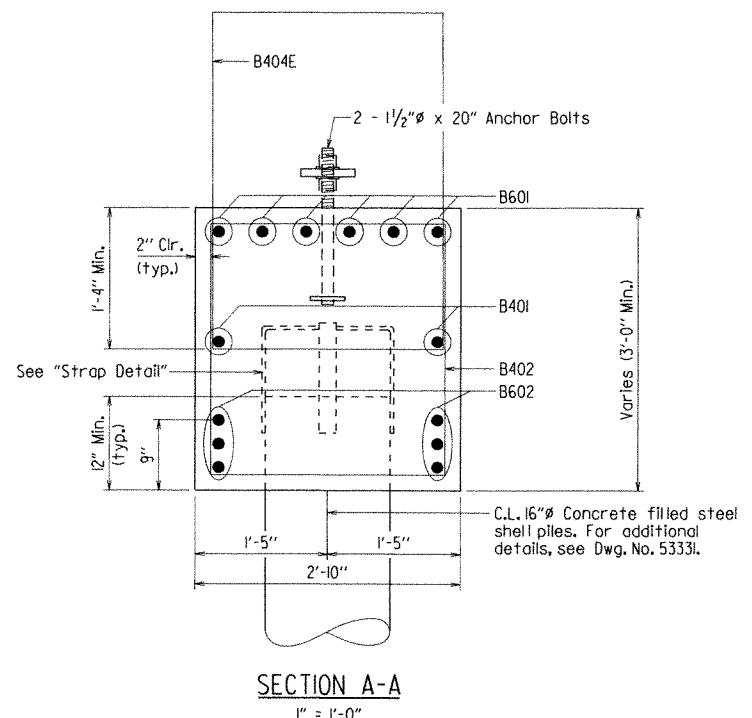


DRAWN BY: ACP DATE: 06/29/12 FILENAME: bbr5405xl.dgn
CHECKED BY: JYP DATE: 1-9-13 SCALE: 1"=20'
DESIGNED BY: ACP DATE: 06-12
BRIDGE NO. 04921 DRAWING NO. 53328

DATE	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	SHEET NO.	TOTAL SHEETS
				6	ARK.		
				JOB NO.	BR5405	18	70
				04921 - END BENTS - 53329			



PLAN
1/2" = 1'-0"

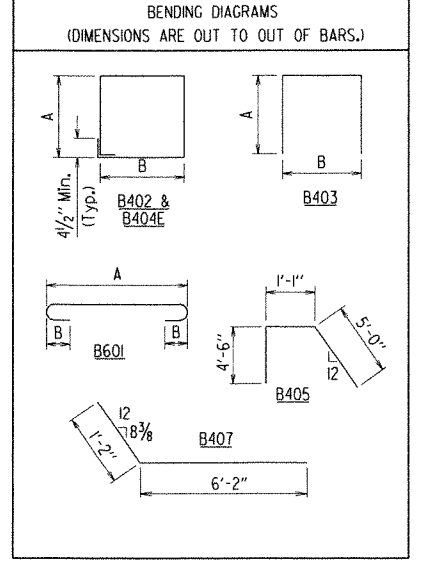


SECTION A-A
1" = 1'-0"

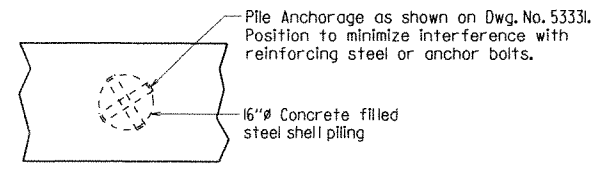
For Details of Anchor Bolts and Anchor Bolt Plate, See Dwg. No. 53335.

BAR LIST (PER END BENT)

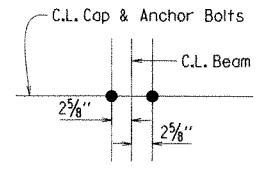
Mark	No. Req'd.	Length	A	B	Pin Dia.
B401	2	26'-10"	-	-	Str.
B402	33	10'-8"	2'-8"	2'-6"	2"
B403	12	7'-8"	2'-8"	2'-6"	2"
B404E	33	12'-4"	3'-6"	2'-6"	2"
B405	8	10'-6"	-	-	2"
B406	6	8'-5"	-	-	Str.
B407	6	7'-4"	-	-	2"
B408	6	4'-11"	-	-	Str.
B601	6	28'-2"	26'-10"	6"	4 1/2"
B602	6	26'-10"	-	-	Str.



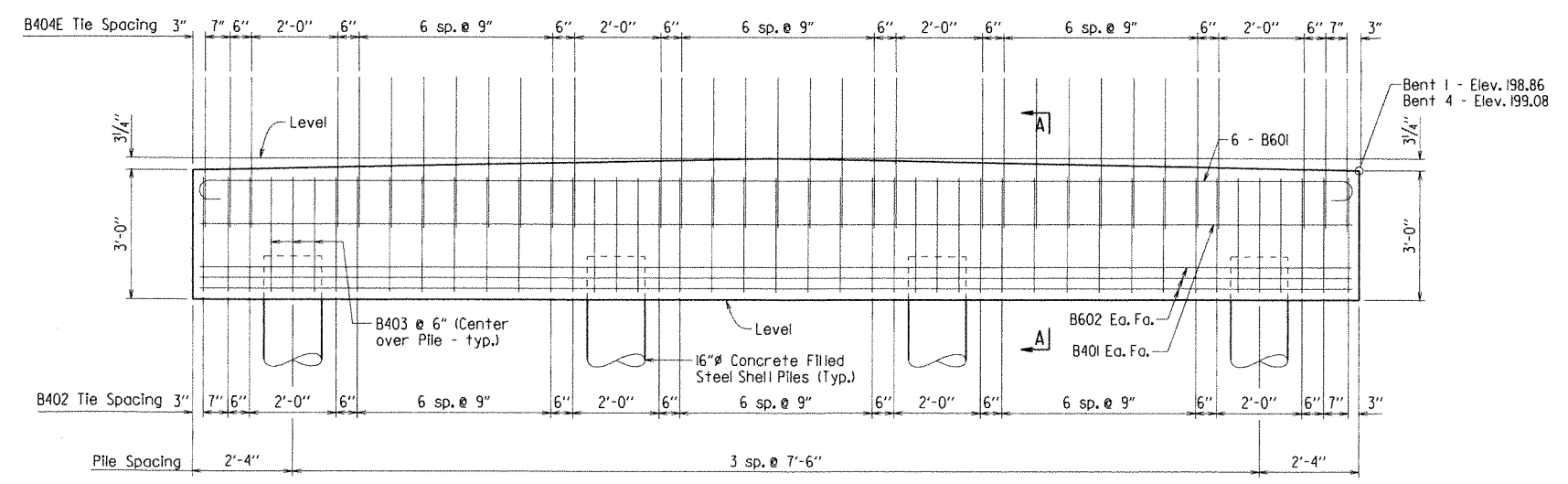
Bars designated with an "E" are epoxy coated.



STRAP DETAIL
No Scale



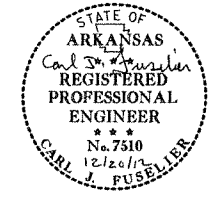
TYPICAL ANCHOR BOLT LAYOUT
1" = 1'-0"



ELEVATION
1/2" = 1'-0"

GENERAL NOTES

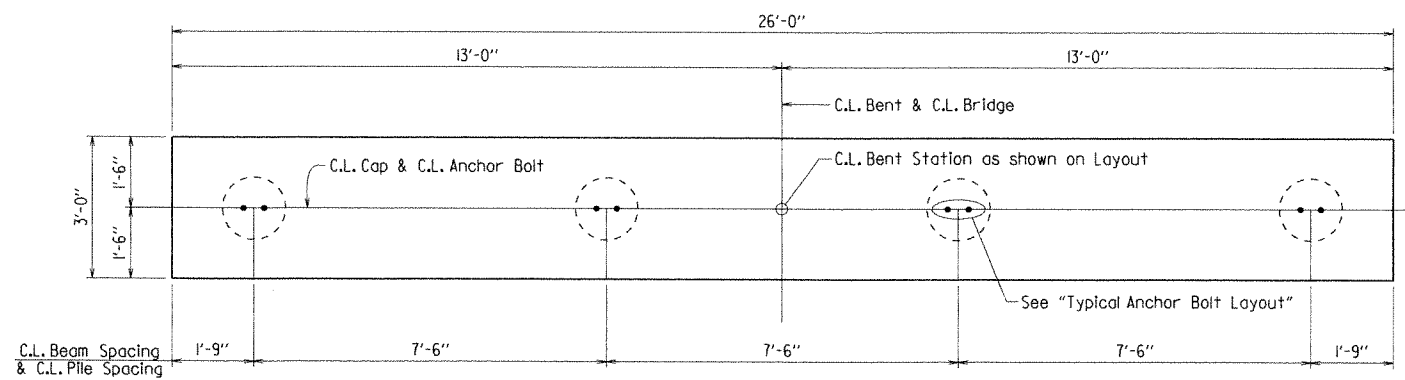
- All concrete shall be Class "S" with a minimum 28-Day compressive strength $f'c=3500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.
- All reinforcing steel shall conform to AASHTO M31 OR M53 Grade 60 ($f_y = 60,000$ psi).
- Top reinforcing bars and pile anchorage in cap shall be properly placed to avoid interference with anchor bolts.
- Granular Backfill and Pipe Underdrain required behind Cap. See Dwg. No. 53334.
- For additional information, See Layout.



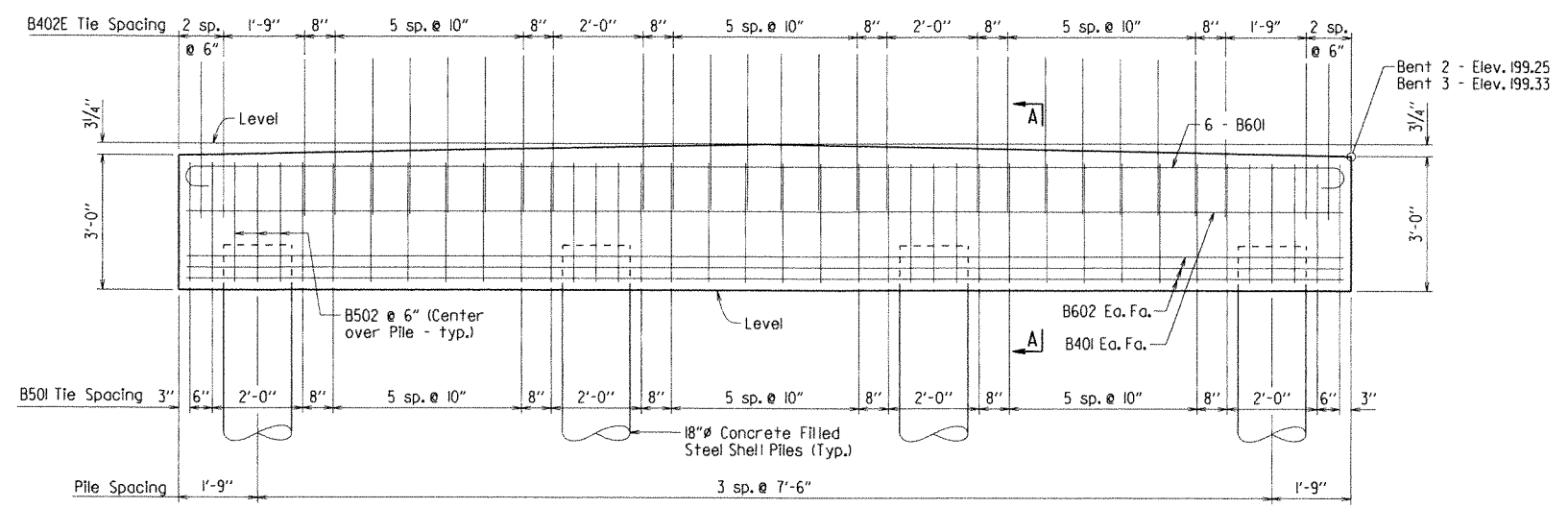
DETAILS OF END BENTS
BIG CYPRESS CREEK
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 09-12-12 FILENAME: bbr5405xl.bl.dgn
 CHECKED BY: JYP DATE: 12-20-12 SCALE: As Noted
 DESIGNED BY: ACP DATE: 09-12-12
 BRIDGE NO. 04921 DRAWING NO. 53329

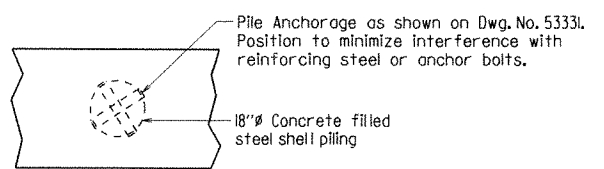
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR5405	19	70	
				04921 - INT. BENTS - 53330				



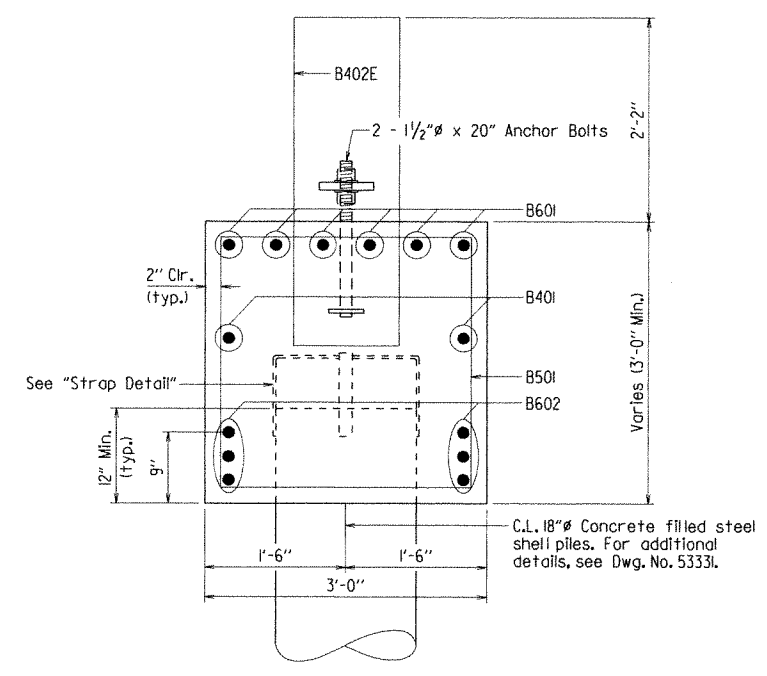
PLAN
1/2" = 1'-0"



ELEVATION
1/2" = 1'-0"

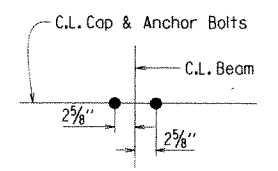


STRAP DETAIL
No Scale



SECTION A-A
1" = 1'-0"

For Details of Anchor Bolts and Anchor Bolt Plate, See Dwg. No. 53335.

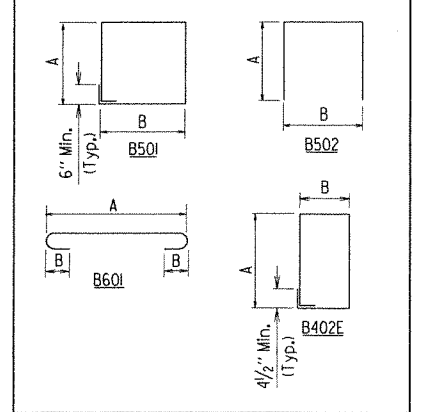


TYPICAL ANCHOR BOLT LAYOUT
1" = 1'-0"

BAR LIST (PER INT. BENT)

Mark	No. Req'd.	Length	A	B	Pin Dia.
B401	2	25'-8"	-	-	Str.
B402E	28	9'-8"	3'-6"	1'-2"	2"
B501	28	11'-2"	2'-8"	2'-8"	2 1/2"
B502	12	7'-10"	2'-8"	2'-8"	2 1/2"
B601	6	27'-0"	25'-8"	6"	4 1/2"
B602	6	25'-8"	-	-	Str.

BENDING DIAGRAMS
(DIMENSIONS ARE OUT TO OUT OF BARS.)



Bars designated with an "E" are epoxy coated.

GENERAL NOTES

All concrete shall be Class "S" with a minimum 28-Day compressive strength $f'c=3500$ psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.

All reinforcing steel shall conform to AASHTO M31 OR M53 Grade 60 ($f_y = 60,000$ psi).

Top reinforcing bars and pile anchorage in cap shall be properly placed to avoid interference with anchor bolts.

For additional information, See Layout.



BRIDGE ENGINEER

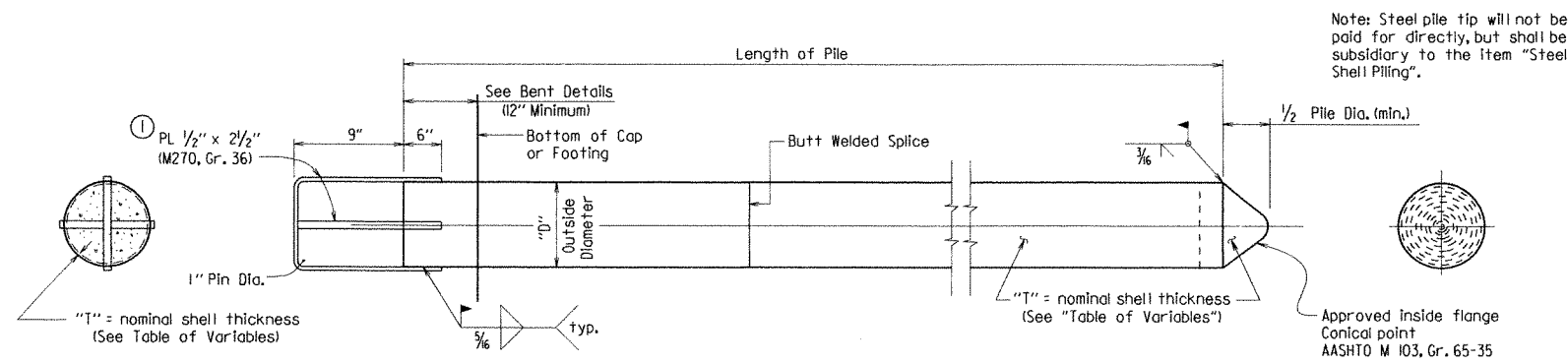
DETAILS OF INTERMEDIATE BENTS
BIG CYPRESS CREEK

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 09-13-12 FILENAME: bbr5405xl.bl.dgn
CHECKED BY: JYP DATE: 12-10-12 SCALE: As Noted
DESIGNED BY: ACP DATE: 09-12

BRIDGE NO. 04921 DRAWING NO. 53330

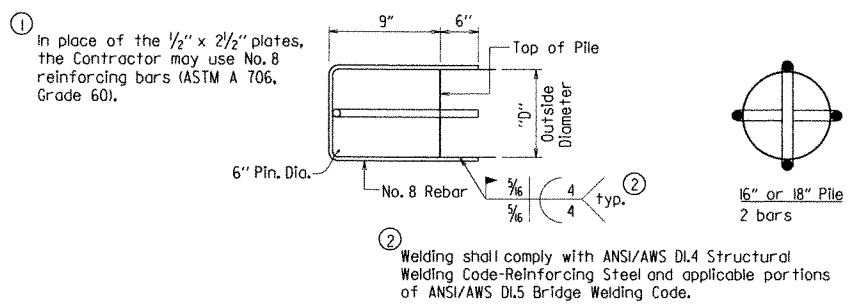
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		BR5405	20	70
				04921 & 04922	STEEL SHELL PILES		53331	



Note: Steel pile tip will not be paid for directly, but shall be subsidiary to the item "Steel Shell Piling".

CONCRETE FILLED STEEL SHELL PILE

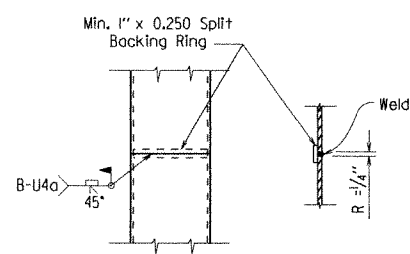
① Pile anchorage shall be placed to minimize interference with anchor bolts and reinforcing in cap or footing.



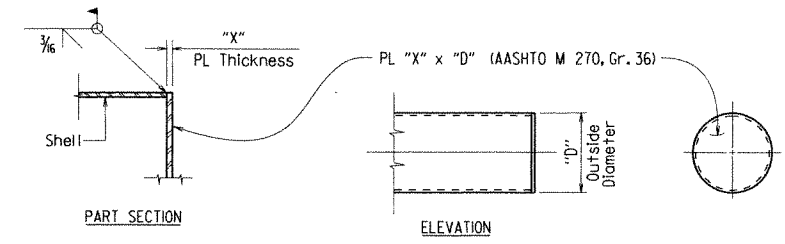
ALTERNATE FOR 1/2" X 2 1/2" PLATE

GENERAL NOTES FOR CONCRETE FILLED STEEL SHELL PILES:

Seismic Performance Zone: 3
 Steel shells shall conform ASTM A252, Grade 3, (Fy = 45,000 psi).
 Concrete used for filling of steel shell shall be Class S with a minimum 28-day compressive strength, f'c = 3,500 psi, and shall be poured in the dry.
 Steel shell piling that extends above the ground and is not protected by pile encasement shall be painted in accordance with subsection 805.02 of the Standard Specifications for Highway Construction.
 See Bridge Layout for size and estimated length of steel shell piles and for additional driving information.
 Concrete, structural steel, reinforcing steel (including welding), and painting will not be paid for separately, but will be considered included in the contract unit price bid for "Steel Shell Piling".

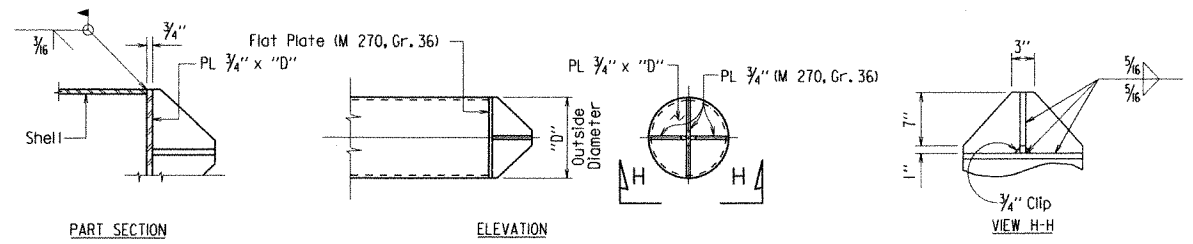


TYPICAL SPLICE DETAILS



ALTERNATE FLAT TIP DETAIL

(Alternate Flat Pile Tips shall not be used on Piles in End Bents)



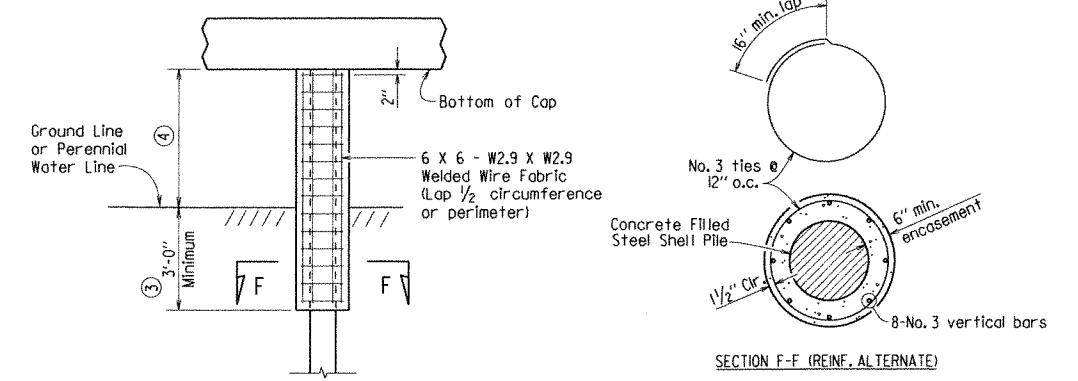
ALTERNATE VANED TIP DETAIL

TABLE OF VARIABLES

OUTSIDE DIAMETER "D"	NOMINAL SHELL THICKNESS "T"	PLATE THICKNESS "X"
16"	0.50"	1"
18"	0.50"	1 1/4"

GENERAL NOTES FOR PILE ENCASEMENTS:

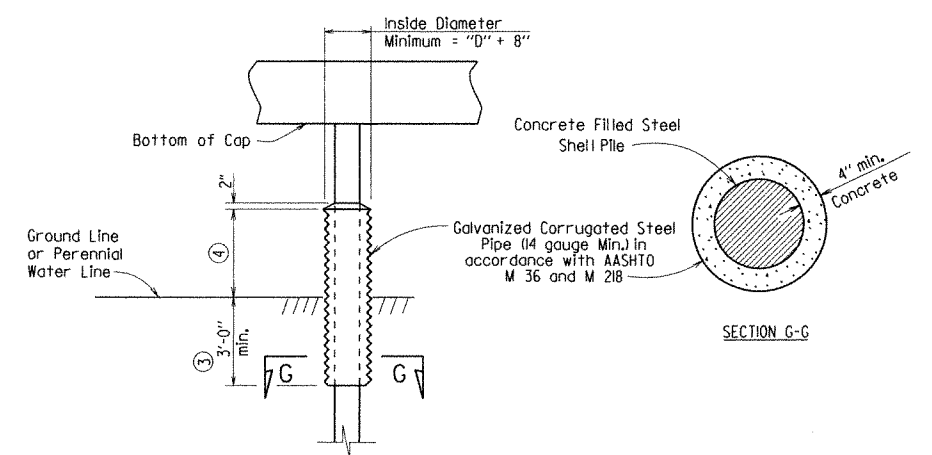
See Bridge Layout for required location of pile encasements. Only interior trestle pile bents shall have pile encasements.
 Concrete shall be Class S with a minimum 28-day compressive strength, f'c = 3,500 psi. If concrete cannot be placed in the dry, Seal Concrete may be used from top to bottom of encasement.
 Reinforcing steel shall conform to AASHTO M 31 or M 53, Grade 60.
 Concrete, welded wire fabric or reinforcing steel, and galvanized pipe will not be paid for separately, but will be considered included in the unit price bid for "Pile Encasement".



PILE ENCASEMENT DETAIL FOR STEEL SHELL PILES

(Shown with Encasement to Bottom of Cap) ⑤

- ③ Unless otherwise noted on Bridge Layout.
- ④ See Bridge Layout for height of pile encasement (3'-0" Minimum).
- ⑤ Pile encasement, when not extended to bottom of cap, shall have 2" concrete taper for water runoff as shown in the detail for partial height encasement.

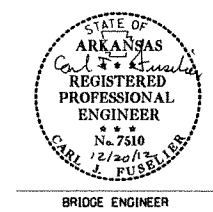


ALTERNATE PILE ENCASEMENT DETAIL FOR STEEL SHELL PILES

(Shown with Partial Height Encasement)

DETAILS OF CONCRETE FILLED STEEL SHELL PILES AND PILE ENCASEMENTS
 ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: ACP DATE: 12/05/12 FILENAME: bbr5405.pl.dgn
 CHECKED BY: JYP DATE: 1/9/13 SCALE: NONE
 DESIGNED BY: STD DATE: BRIDGE ENGINEER
 BRIDGE NO. 04921 & 04922 DRAWING NO. 53331



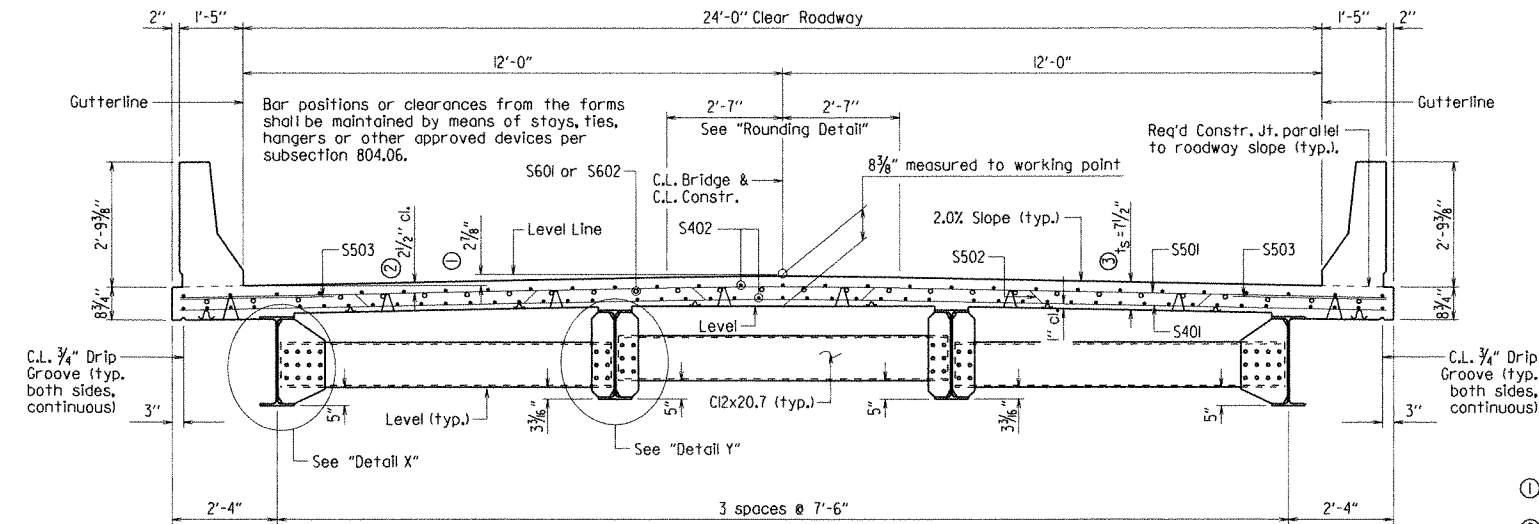
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR5405		21	70
				04921 -	125'-0" UNIT			53332

Slab Reinforcing:

Longitudinal: S402 as shown
 S601 or S602 as shown, see "Reinforcing Plan & Pouring Sequence", Dwg. No. 53334.
 Transverse: S502 @ 12" o.c. bent up over beams
 S501 @ 12" o.c. in top, S401 @ 12" o.c. in bottom — Alternate
 S503 @ 6" in top of overhangs (bundled with #5 bars)

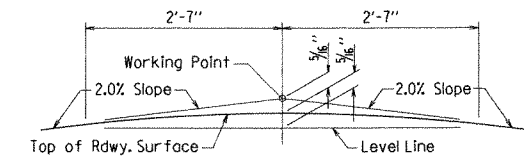
NOTE: At the Contractor's option, in lieu of providing bars S502, one #5 bar top and bottom may be substituted for each bar. Payment for reinforcing will be based on the weight of bars S502.

NOTE: Class I Protective Surface Treatment shall be applied to the Roadway Surface and to the Face & Top of the Concrete Parapet Rail.



TYPICAL ROADWAY SECTION

1/2" = 1'-0"

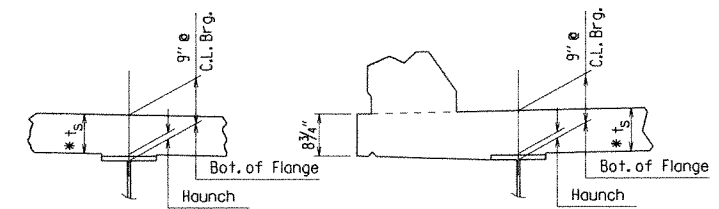


NOTE: Working Point matches Theoretical Roadway Grade.

ROUNDING DETAIL

No Scale

t_s = slab thickness as shown in "Typ. Roadway Section"



INTERIOR BEAM

EXTERIOR BEAM

*Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

ADJUSTMENT FOR SLAB THICKNESS TOLERANCE

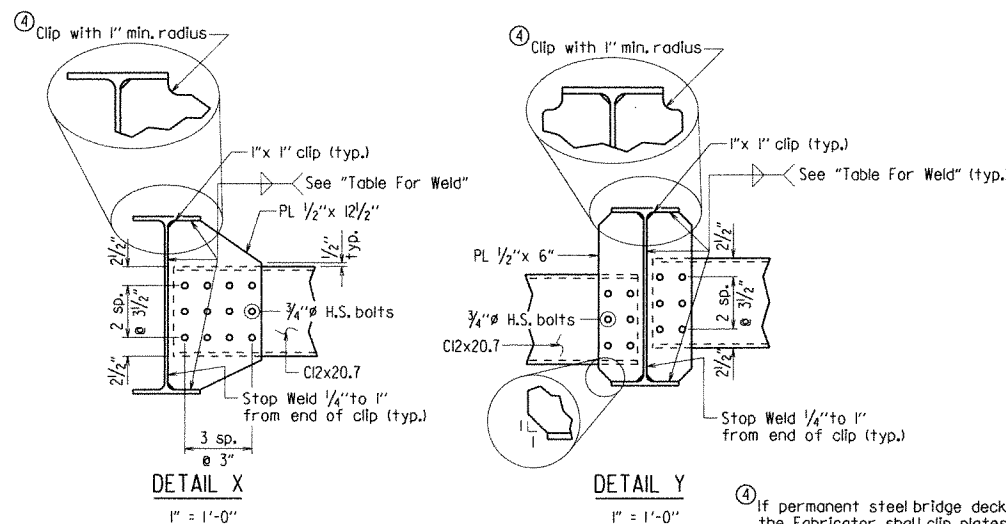
No Scale

NOTES:
 Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum occurs when top flange contacts bottom reinforcing steel; Maximum = top flange thickness plus 1 1/4". No increase in concrete and structural steel quantities will be made to maintain tolerances.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 1499 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS
S401	136	26'-10"	Str.	Dimensions are out to out of bars.
S402	304	32'-9"	Str.	
S403	66	6'-10"	2"	
S404	12	24'-8"	Str.	
S405	56	7'-6"	2"	
S501	130	26'-10"	Str.	
S502	121	27'-6"	3"	
S503	486	3'-5"	Str.	
S504E	48	4'-5"	2 1/2"	
S601	56	14'-0"	Str.	
S602	56	10'-11"	4 1/2"	
S603	12	7'-2"	4 1/2"	
P401	448	5'-6"	3"	
P402	64	4'-10"	3"	
P403	56	4'-0"	Str.	
P404	28	8'-8"	Str.	
P405	112	13'-2"	Str.	
P501	448	4'-8"	3 3/4"	
R401	16	3'-11"	2"	
R402	16	4'-0"	2"	
R403	24	9'-8"	Str.	
R404	24	3'-10"	Str.	
R601	32	5'-3"	Str.	
R602	12	5'-0"	Str.	
W401	20	4'-2"	2"	
W402	20	5'-3"	Str.	
W501E	32	7'-1"	3 3/4"	
W701	32	12'-0"	Str.	

Bars designated with an "E" are epoxy coated.



DETAIL X

DETAIL Y

④ If permanent steel bridge deck forms are used, the fabricator shall clip plates as necessary to accommodate the deck form supports.

TABLE FOR WELD

Material Thickness of Thicker Part Joined (Inches)	Minimum Size of Fillet Weld (Inches)	Single Pass Weld Must Be Used
To 3/4" Inclusive	1/4"	Be
Over 3/4"	5/16"	Used

NOTE: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.



BRIDGE ENGINEER

SHEET 1 OF 5
 DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT
 BIG CYPRESS CREEK

ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: JYP DATE: 8-22-12 FILENAME: bbr5405xl.sl.dgn
 CHECKED BY: ACP DATE: 12-20-12 SCALE: As Noted
 DESIGNED BY: ACP DATE: 08-12
 BRIDGE NO. 04921 DRAWING NO. 53332

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR5405	22	70	
				04921 -	125'-0" UNIT	-	53333	

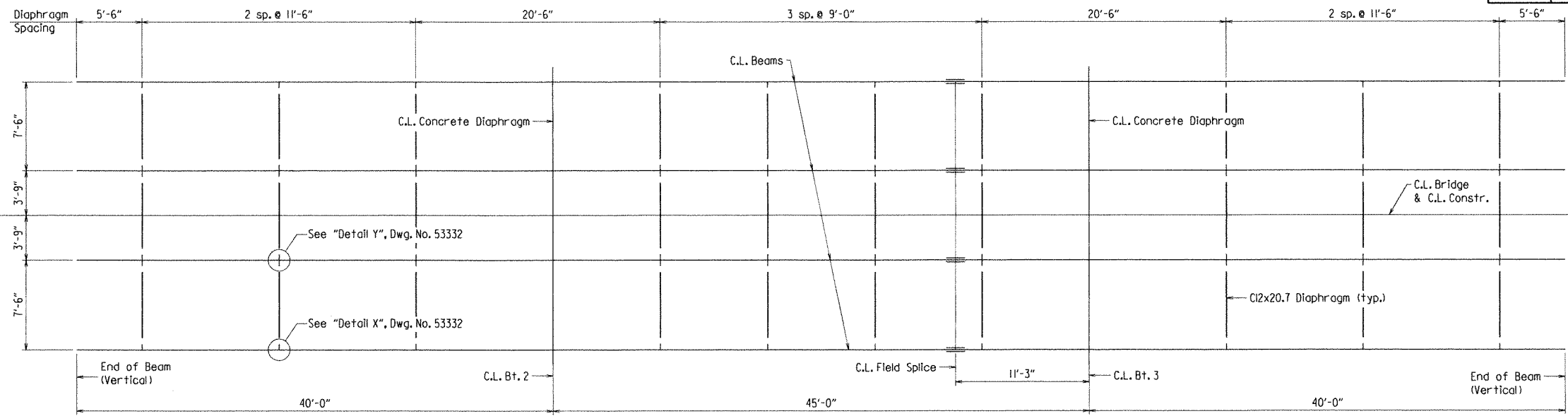
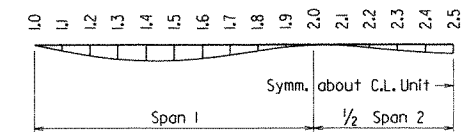
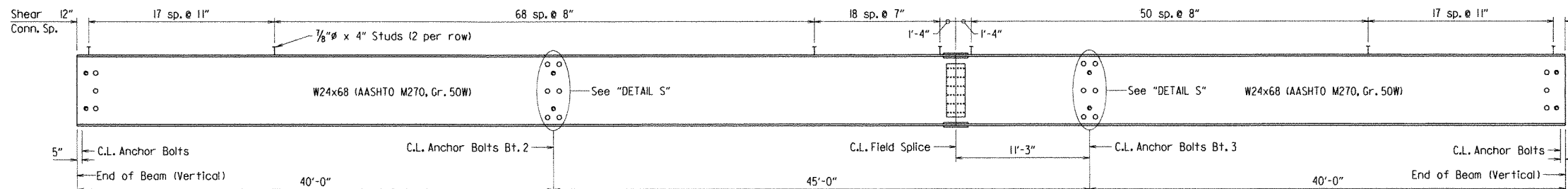


TABLE OF DEAD LOAD DEFLECTIONS (INCHES)

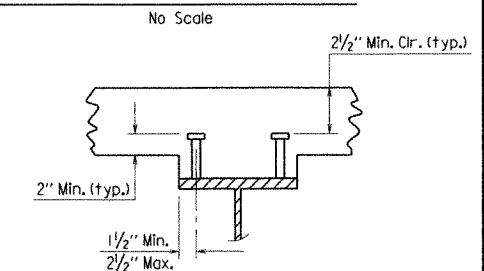
POINT OF DEFLECTION	STRUCTURAL STEEL		STRUCTURAL STEEL + SLAB		STRUCTURAL STEEL + SLAB + RAIL	
	EXT. BEAM	INT. BEAM	EXT. BEAM	INT. BEAM	EXT. BEAM	INT. BEAM
1.0	0	0	0	0	0	0
1.1	0.014	0.015	0.133	0.161	0.146	0.174
1.2	0.026	0.028	0.246	0.299	0.271	0.322
1.3	0.034	0.037	0.326	0.395	0.359	0.426
1.4	0.038	0.041	0.363	0.440	0.399	0.474
1.5	0.037	0.040	0.355	0.431	0.391	0.465
1.6	0.032	0.035	0.308	0.373	0.339	0.402
1.7	0.024	0.026	0.229	0.278	0.252	0.300
1.8	0.014	0.015	0.136	0.165	0.150	0.178
1.9	0.005	0.006	0.051	0.061	0.056	0.066
2.0	0	0	0	0	0	0
2.1	0.001	0.001	0.011	0.013	0.012	0.014
2.2	0.007	0.007	0.066	0.080	0.073	0.086
2.3	0.014	0.015	0.131	0.159	0.144	0.171
2.4	0.019	0.020	0.180	0.218	0.198	0.235
2.5	0.021	0.022	0.198	0.240	0.218	0.259

Symm. about C.L. Unit

Note: Camber for Dead Load Deflection plus Vertical Curve $\pm 1/4"$ tolerance. Deflections shown are along C.L. Beam from a chord from C.L. Anchor Bolt to C.L. Anchor Bolt. Vertical Curve corrections not included.



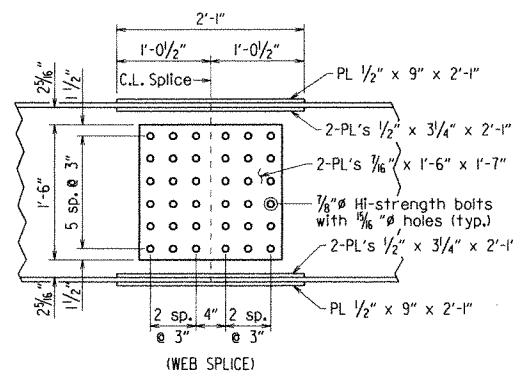
DEAD LOAD DEFLECTION DIAGRAM



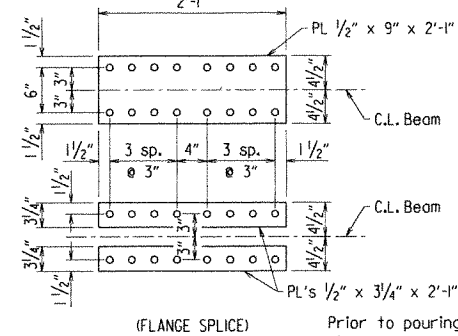
Stud Shear Connectors shown shall be 3/8" x 4" automatically end welded to the beam flange in accordance with the recommendations of the Manufacturer. 3/4" studs may be used in place of the 3/8" studs shown at the ratio of 1.361-3/4" studs in place on one 3/8" stud. 3/8" studs will be used as the basis for measurement of structural steel in shear connectors.

Notes: Bolted field splices shown may be eliminated or shop welded splices may be substituted with the approval of the Engineer. Payment will be made on the basis of the plan quantities.

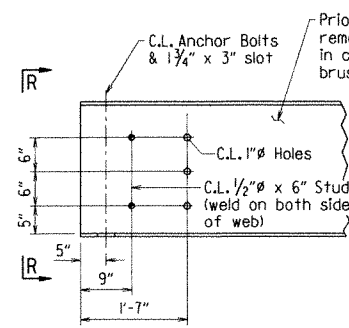
All field splice bolts shall be 3/8" HI-str. bolts. All holes for splice bolts shall be 1/8" ϕ . All field splice plates shall be AASHTO M270 Gr. 50W steel.



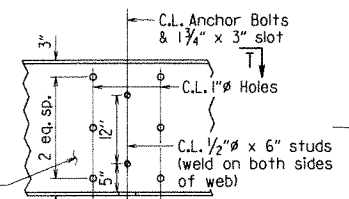
DETAILS OF FIELD SPLICE



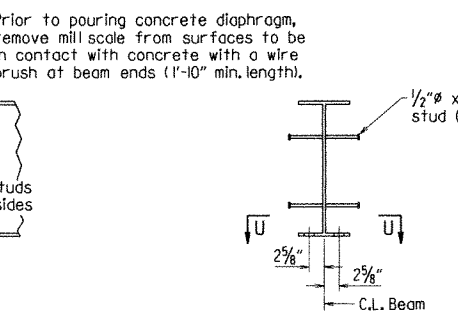
Prior to pouring concrete diaphragm, remove mill scale from surfaces to be in contact with concrete with a wire brush.



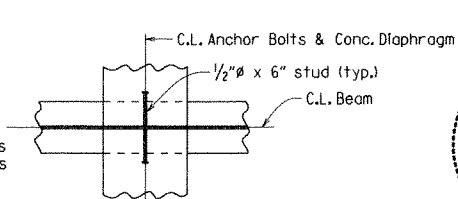
DETAIL OF BEAM END (TYP.)



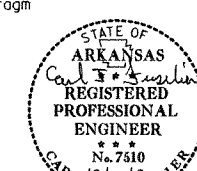
DETAIL S



VIEW R-R



VIEW T-T



BRIDGE ENGINEER

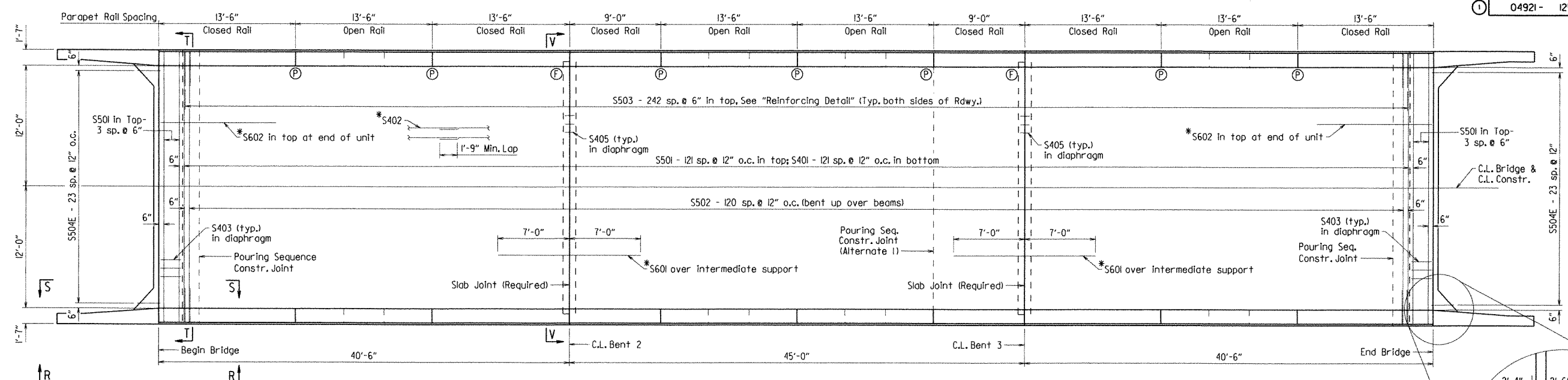
SHEET 2 OF 5
DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT
BIG CYPRESS CREEK

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: JYP DATE: 8-22-12 FILENAME: bbr5405xl.sl.dgn
CHECKED BY: ACP DATE: 12-20-12 SCALE: As Noted
DESIGNED BY: ACP DATE: 08-12
BRIDGE NO. 04921 DRAWING NO. 53333

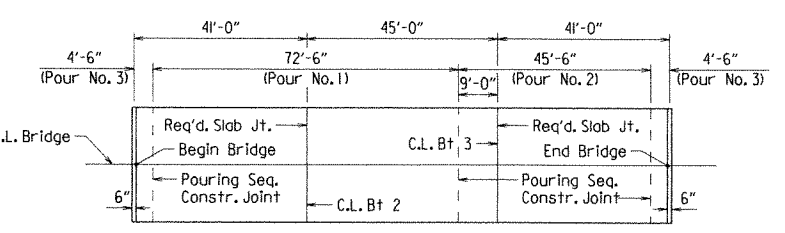
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		BR5405	23	70
				04921-	125'-0" UNIT			53334

*Place reinforcing as shown in "Typical Roadway Section", see Dwg. No. 53332.

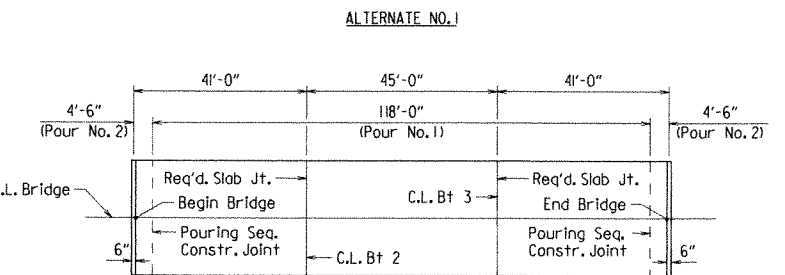
(P) Partial depth parapet joint at this location
(F) Full depth parapet joint at this location



REINFORCING PLAN
1/8" = 1'-0"



Note: Pours with the same number may be poured simultaneously or separately. Pour 1 must be placed before Pour 2 can be placed. Pour 2 must be placed before Pours 3 can be placed. 72 hours shall elapse between the end of pour and the start of an adjacent pour.



Note: Pours with the same number may be poured simultaneously or separately. Pour 1 must be placed before Pour 2 can be placed. 72 hours shall elapse between the end of Pour 1 and the start of Pour 2.

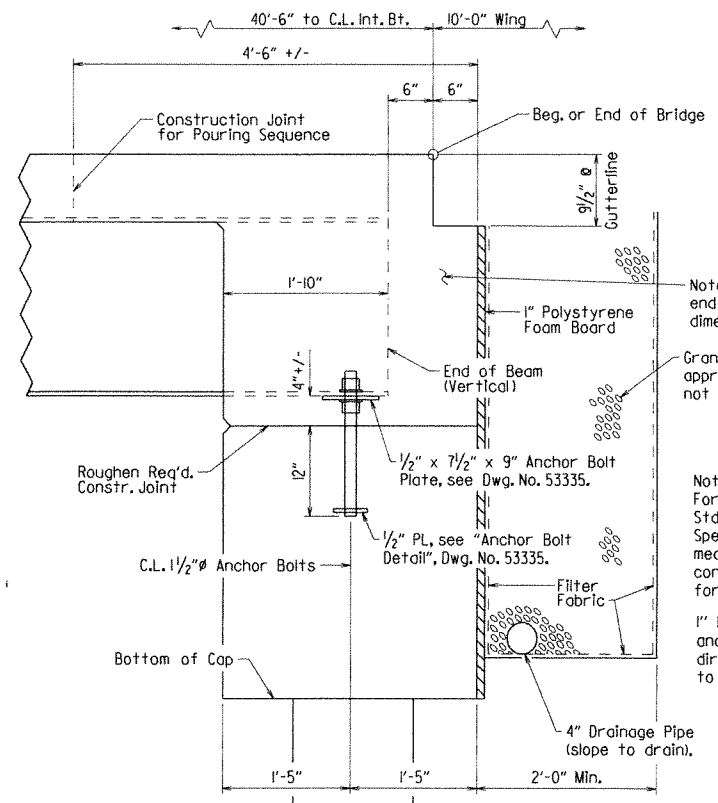
ALTERNATES FOR SLAB POURING SEQUENCE
No Scale

Concrete in bridge superstructure shall be consolidated for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent. The Contractor must obtain approval from the Engineer for any deviations from the pouring sequences shown.

Any railing pours made before the entire slab unit has been placed must be approved by the Engineer.

Concrete diaphragms at ends of unit shall be poured monolithically with the deck. Interior bent diaphragms shall be poured separately from the deck.

For "Screed Rail Support Detail", see Dwg. No. 53336.



SECTION AT END BENT
1" = 1'-0"

Notes:
Parapet rail spacing and joint depth shown are typical for both sides of roadway. For reinforcing details, see Dwg. No. 53332.

Rails and wings are included in span construction and are included in span quantities.

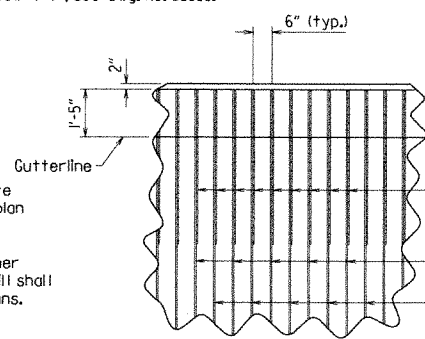
Required slab joints and pouring sequence joints shall align with parapet open joints (except at end bent closure pour joints) at the gutterline.

For "View R-R" and "View S-S", see Dwg. No. 53336.

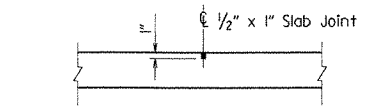
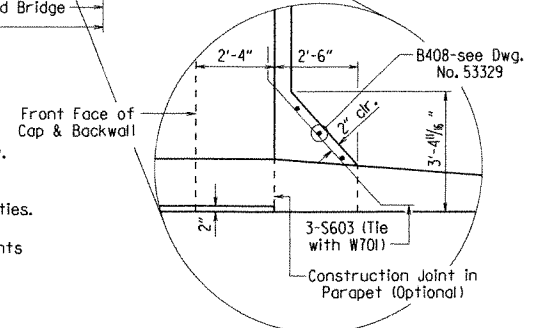
For "View T-T" and "View V-V", see Dwg. No. 53335.

Note: Limits of the concrete end diaphragm shall match plan dimension of End Bent Cap.
Granular Material (SM-1 or other approved material, Flowable Fill) shall not be allowed, see Rdwy. Plans.

Notes:
For additional details of pipe underdrain see Std. Dwg. PU-1 and Section 611 of the Standard Specifications. Pipe underdrains will not be measured or paid for separately, but will be considered subsidiary to the unit price bid for "Unclassified Excavation".
1" Polystyrene Foam Board, Filter Fabric and Granular Material shall not be paid for directly, but shall be considered subsidiary to the various bid items.

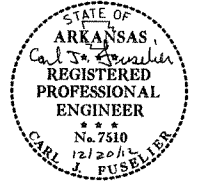


REINFORCING DETAIL
No Scale



SLAB JOINT DETAIL
No Scale

Use Type 3, 4, or 6 Joint Sealer. See subsections 501.02(h) and 501.05(j). Backer Rod filler will not be required. Joint Sealer shall be measured and paid for as Class (SAE) Concrete-Bridge. Slab joints shall extend to the outside edge of the deck slab and shall align with open joints at the front face of the parapet. Slab joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. The joint sealer shall extend across the deck from gutterline to gutterline.



BRIDGE ENGINEER

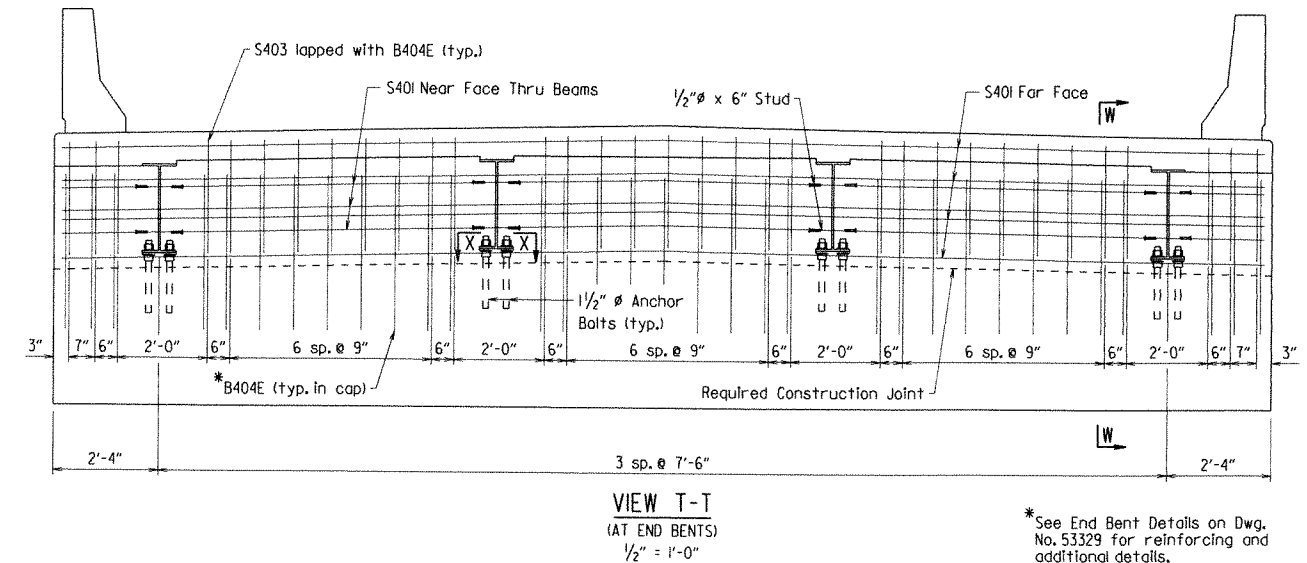
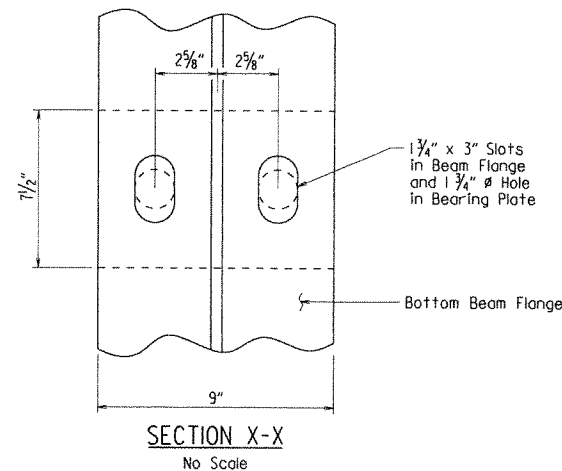
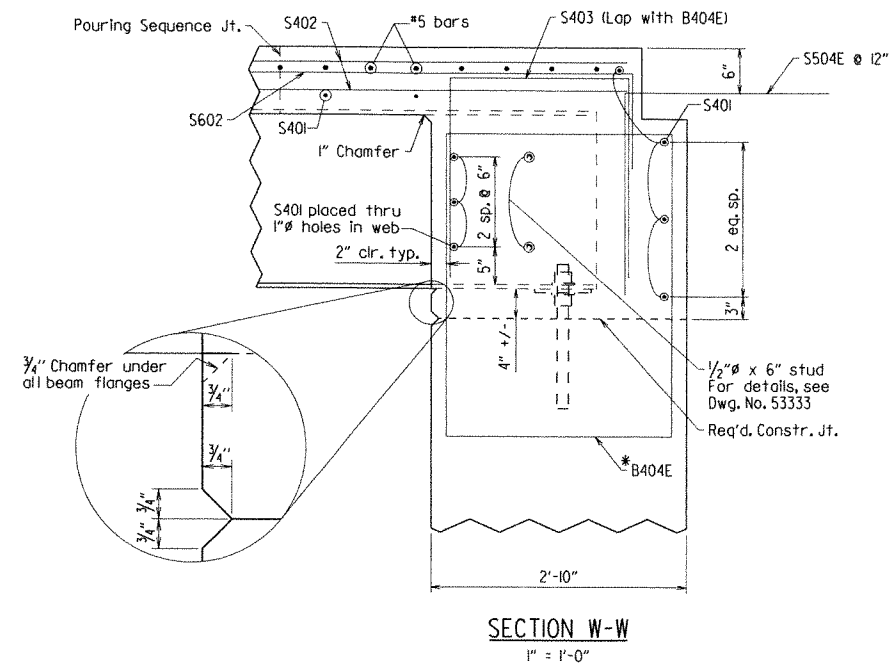
SHEET 3 OF 5

DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT
BIG CYPRESS CREEK

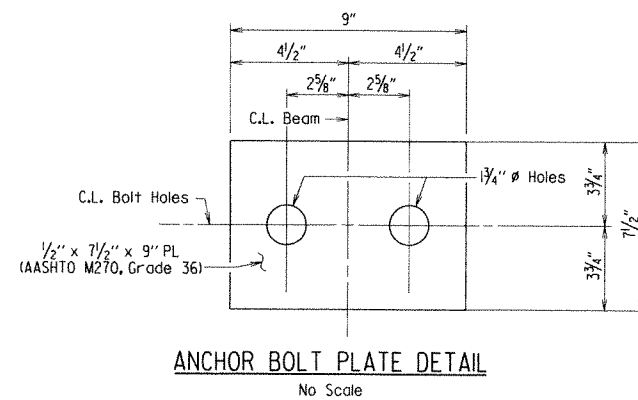
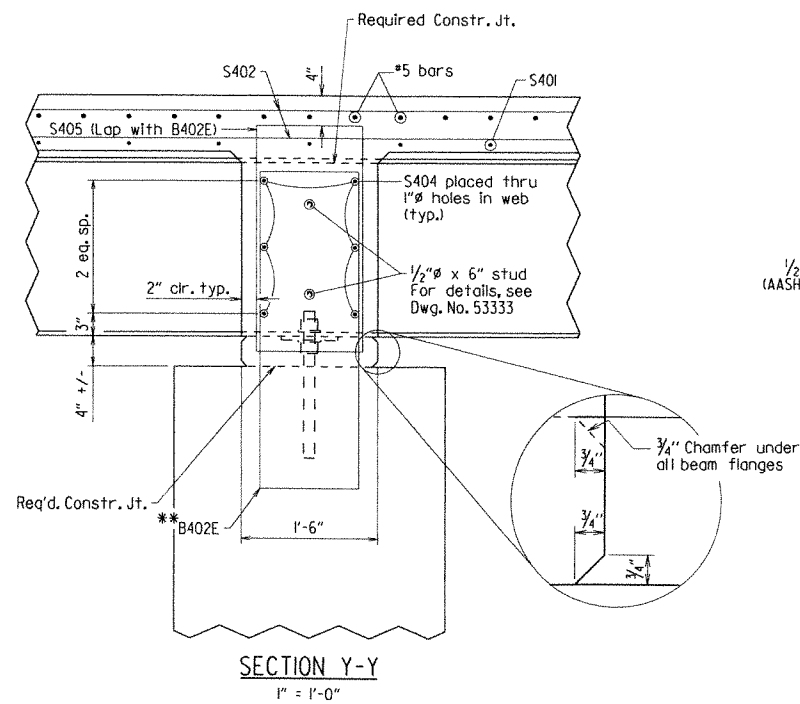
ROUTE 360
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: JYP DATE: 8-22-12 FILENAME: bbr5405xl.sl.dgn
CHECKED BY: ACP DATE: 12-20-12 SCALE: As Noted
DESIGNED BY: ACP DATE: 08-12
BRIDGE NO. 04921 DRAWING NO. 53334

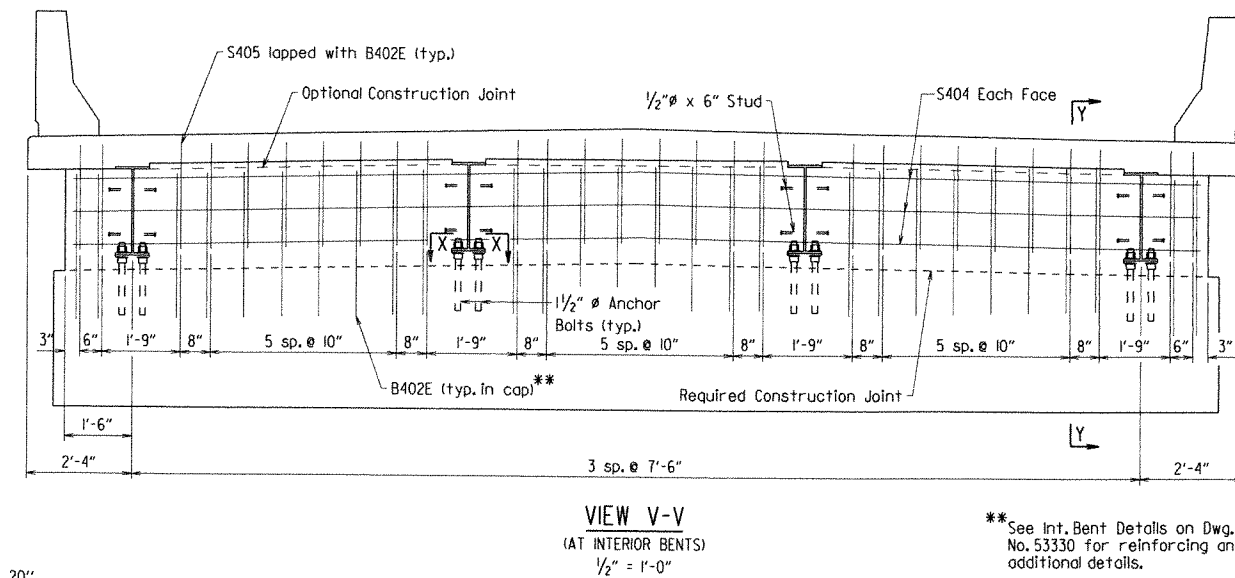
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR5405	24	70	
				04921-	125'-0" UNIT	-	53335	



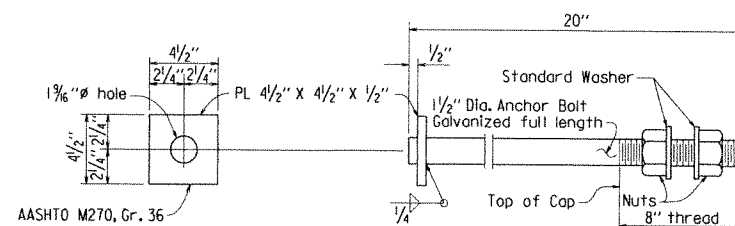
*See End Bent Details on Dwg. No. 53329 for reinforcing and additional details.



ANCHOR BOLT PLATE DETAIL
No Scale

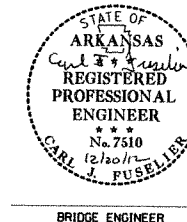


**See Int. Bent Details on Dwg. No. 53330 for reinforcing and additional details.



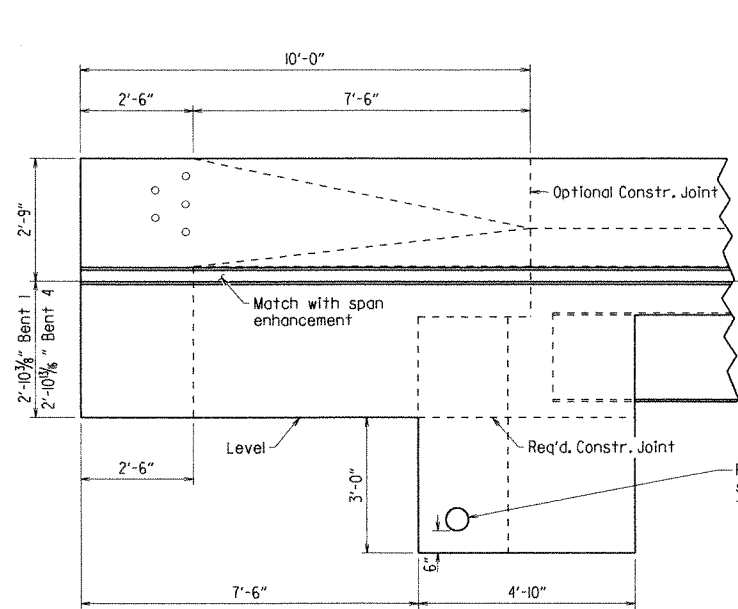
Anchor bolts shall comply with AASHTO M314, Grade 55, with Supplementary Requirement S1, and galvanized according to Section 807.07. Nuts and Washers for bolts shall be as specified in Section 807.07. Use lower nut and washer to adjust to grade. Snug tight top nut and washer after grade is adjusted. Bolts, nuts, and washers shall be paid for at the unit price bid for "Structural Steel in Beam Spans".

ANCHOR BOLT DETAIL
No Scale

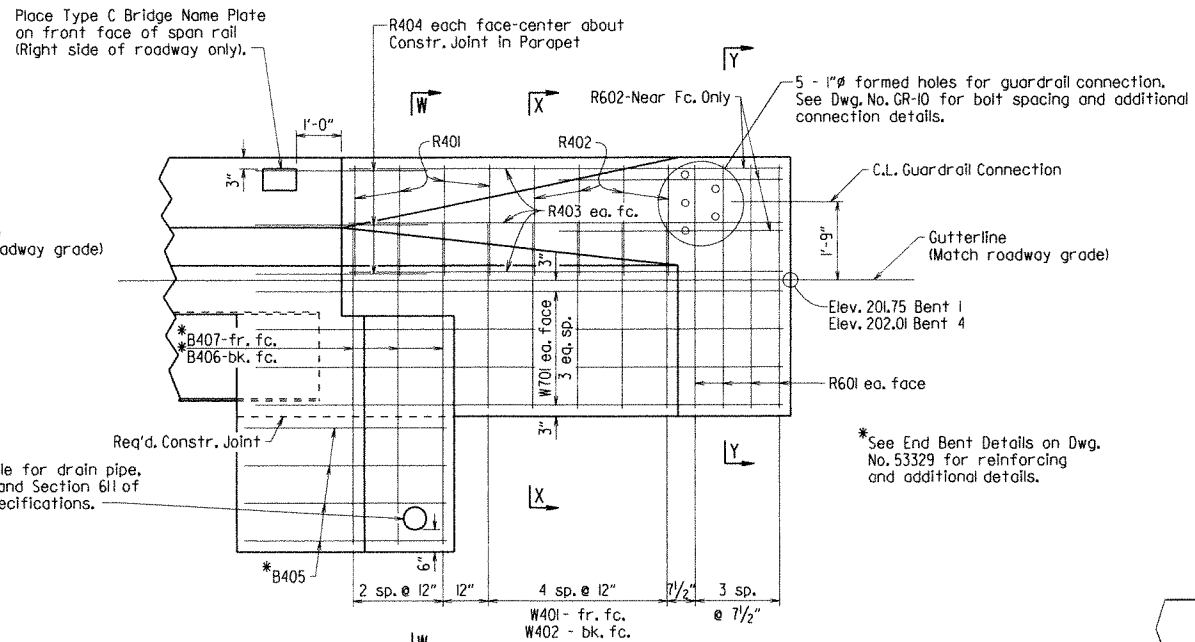


SHEET 4 OF 5
 DETAILS OF 125'-0" INTEGRAL COMPOSITE W-BEAM UNIT
 BIG CYPRESS CREEK
 ROUTE 66
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: JYP DATE: 8-22-12 FILENAME: bbr5405x1.st.dgn
 CHECKED BY: ACP DATE: 12-20-12 SCALE: As Noted
 DESIGNED BY: ACP DATE: 08-12
 BRIDGE NO. 04921 DRAWING NO. 53335

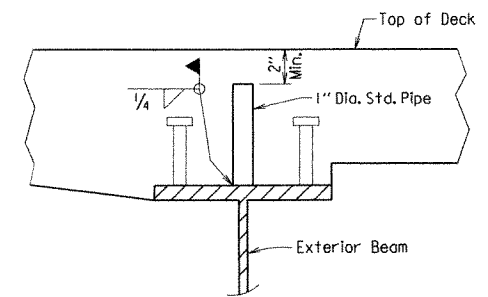
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		BR5405	25	70
				04921 -	125'-0" UNIT			53336



VIEW R-R
1/2" = 1'-0"



VIEW S-S
1/2" = 1'-0"



SCREED RAIL SUPPORT DETAIL
No Scale

Notes: The screed rail supports shall be centered over the beam web and centered between adjacent rows of shear connectors.

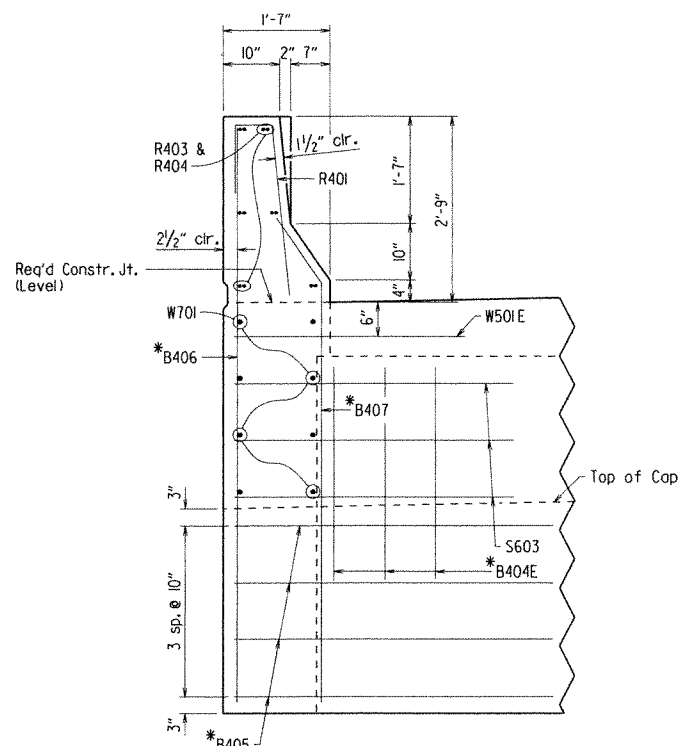
The pipe shall not interfere with the proper vertical position of the deck reinforcing steel.

The pipe shall be free of dirt, grease, rust, or other foreign substance before the deck is poured.

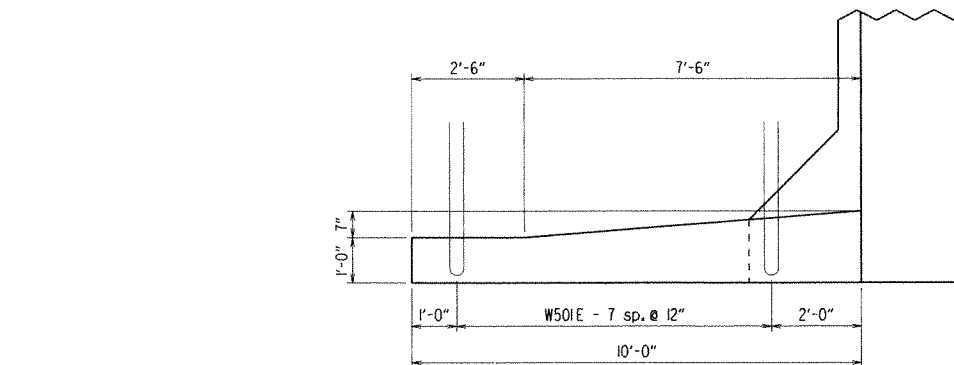
Care shall be exercised so as air voids do not exist in the pipe after placement of the deck concrete.

Welding shall be done by a certified welder.

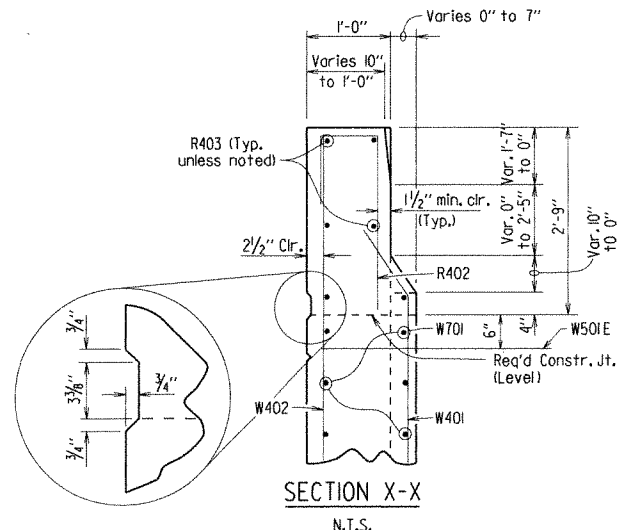
If a transverse finishing machine is used, the screed rail shall be supported directly over the exterior beams, see "SCREED RAIL SUPPORT DETAIL".



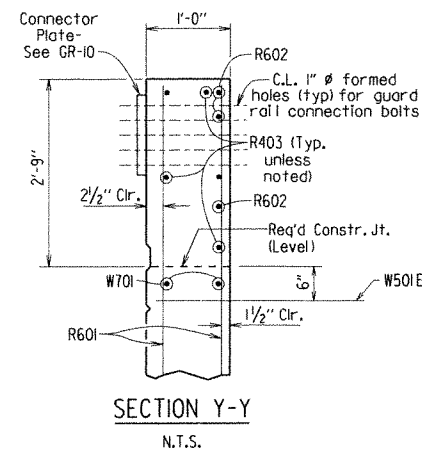
SECTION W-W
3/4" = 1'-0"



PLAN OF RAIL
1/2" = 1'-0"



SECTION X-X
N.T.S.



SECTION Y-Y
N.T.S.



BRIDGE ENGINEER

SHEET 5 OF 5
DETAILS OF 125'-0" INTEGRAL
COMPOSITE W-BEAM UNIT
BIG CYPRESS CREEK

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: JYP DATE: 8-22-12 FILENAME: bbr5405xl.sl.dgn
CHECKED BY: ACP DATE: 12-20-12 SCALE: As Noted
DESIGNED BY: ACP DATE: 08-12
BRIDGE NO. 04921 DRAWING NO. 53336

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
							JOB NO.	
							04921 & 04922 - COMMON	26 70

GENERAL NOTES

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 edition) with applicable supplemental specifications and special provisions.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Sixth Edition, 2012.

MATERIALS AND STRENGTHS:
 Class (SAE) Concrete $f'_c = 4,000$ psi
 Reinforcing Steel (AASHTO M31 or M53, Gr. 60) $f_y = 60,000$ psi
 Structural Steel (AASHTO M 270, Gr. 50W) $F_y = 50,000$ psi
 Structural Steel (AASHTO M 270, Gr. 36) $F_y = 36,000$ psi

CONCRETE:
 Concrete shall be poured in the dry and all exposed corners to be chamfered $\frac{3}{4}$ " unless otherwise noted. All concrete shall be Class (SAE) with a minimum 28 day compressive strength $f'_c = 4,000$ psi.

The superstructure details shown are for use when removable deck forming is used and are the basis for measurement of Class (SAE) Concrete. See Standard Drawing No. 14991 for allowable modifications and for tolerances when Permanent Steel Bridge Deck Forms are used.

Concrete in bridge superstructure shall be placed, consolidated and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a fine finish in accordance with subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the beam. If a longitudinal strike-off is used, a vertical camber adjustment must be made in the strike-off to account for the future dead load deflection due to the ralling. A minimum of 72 hours shall elapse between completion of the slab and the pouring of the parapet railing. Any ralling pours made before the entire slab has been placed and cured must be approved by the Engineer.

Removable forms shall be used for concrete diaphragms. Interior bent diaphragms shall be poured separately from deck. End bent diaphragms shall be poured monolithically with deck. See details on Dwg. No. 53334 for Bridge No. 04921 and Dwg. No. 53342 for Br. No. 04922.

REINFORCING STEEL:
 All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60. The reinforcing steel is to be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the item "Reinforcing Steel (Grade 60)".

STRUCTURAL STEEL:
 Structural steel shall be AASHTO M 270, Grade 50W unless otherwise noted and shall be paid for as "Structural Steel in Beam Spans (M 270, Gr. 50W)". Grade 50W steel shall not be painted. All exposed surfaces shall be cleaned in accordance with subsection 807.84(e). Structural steel completely embedded in concrete may be AASHTO M 270, Gr. 36 unless otherwise noted.

Drawings show general features of design only. Shop drawings shall be made in accordance with the specifications, submitted and approval secured before fabrication is begun.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes and materials shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

Beams and field splice plates are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test specified in subsection 807.05. This work and material will not be paid for directly, but shall be considered subsidiary to the item "Structural Steel in Beam Spans (M270, Gr. 50W)".

All beams shall be blocked to their true position with webs horizontal. Beams in continuous units shall be assembled in the shop as specified in subsection 807.54 with component parts match marked in this assembly and these marks shall be shown on the erection diagram. The camber, length of sections, and distance between bearings shall be measured and this information shall become part of the permanent records. All beam dimensions are based on a temperature of 60 degrees F. A tolerance of $\frac{1}{4}$ " +/- is allowed for camber.

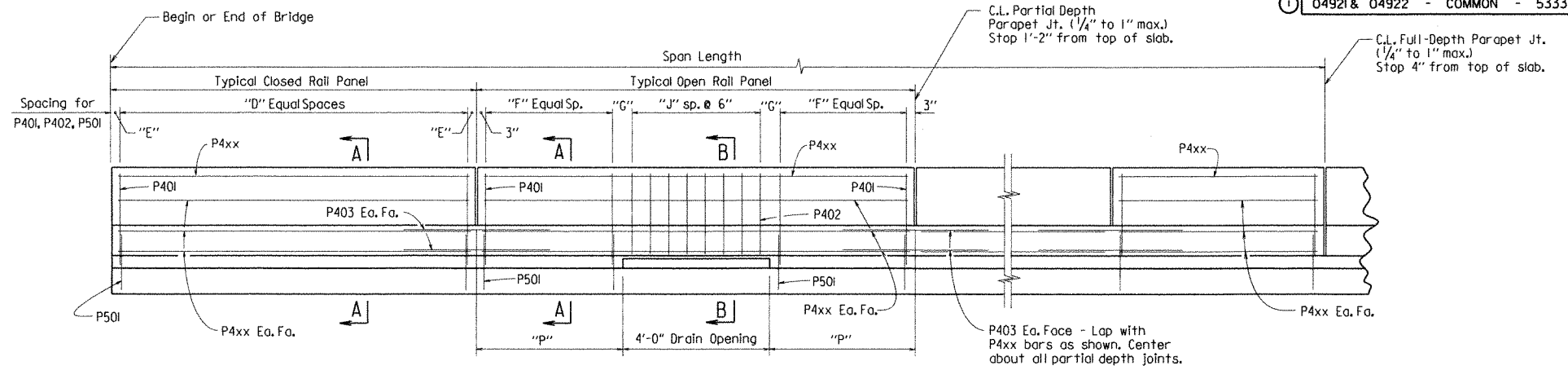
Flange field splice plates shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching falsework support devices or screed rail supports to the structural steel that do not exceed the limitations of subsection 802.3 will not require approval prior to construction. All welding shall conform to subsection 807.26.

Field connections shall be bolted with high-strength bolts and shall be $\frac{3}{4}$ " bolts unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior beam webs and on the bottom of the beam flanges. Holes for $\frac{3}{4}$ " high-strength bolts may be $\frac{1}{8}$ " if a washer is supplied for use under both the nut and head of the bolt.

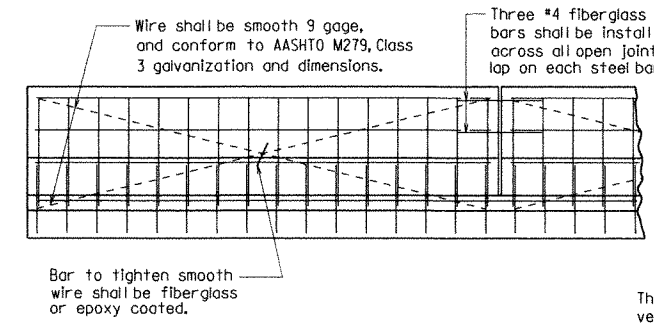
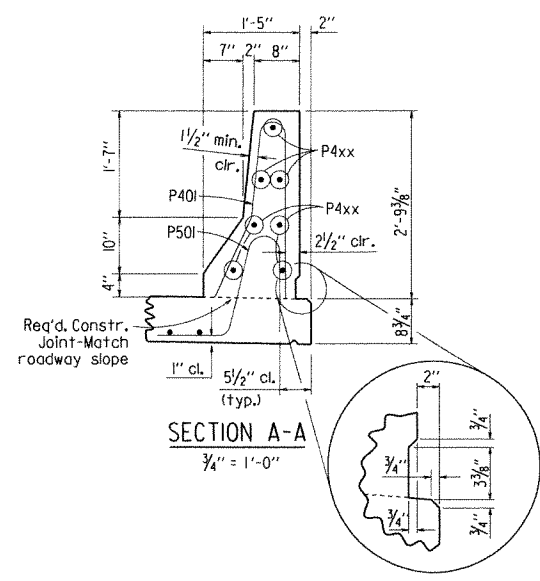
Steel diaphragms shall be installed as beams are erected. All bolts in diaphragms and field splices shall be installed and tightened in accordance with subsection 807.71 prior to pouring the concrete deck unless otherwise noted.

All stud shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with recommendations of the manufacturer.



ELEVATION - CONCRETE PARAPET RAIL
 $\frac{1}{2}" = 1'-0"$

Note:
 For location of full and partial depth parapet joints, See Dwg. No. 53334 for Br. No. 04921 and Dwg. No. 53342 for Br. No. 04922.

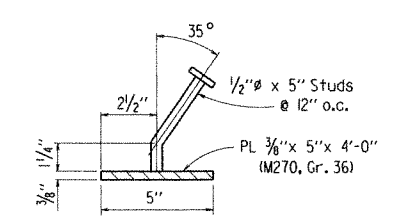
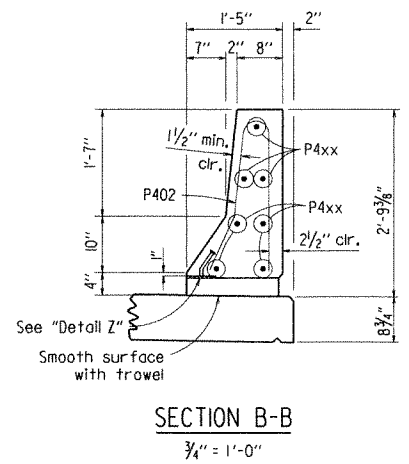


DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE PARAPET RAIL
 No Scale

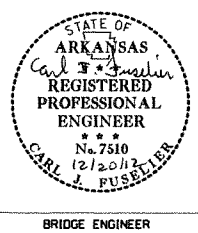
The extruded parapet shall conform to the horizontal and vertical lines shown on the plans or as directed by the Engineer and shall present a smooth, uniform appearance and texture. Unless otherwise noted, exposed surfaces may be given a light brush finish or a Class 3 Textured Coating Finish in place of Class 2 Rubbed Finish.

TABLES OF VARIABLES

	Closed Rail Panels				Open Rail Panels					
	Panel Length	"D"	"E"	P4xx Bar	Panel Length	"F"	"G"	"J"	"P"	P4xx Bar
BIG CYPRESS	9'-0"	17	3"	P404	13'-6"	9	6"	7	4'-8"	P405
LICK CREEK	15'-0"	29	3"	P405	17'-0"	12	6"	7	6'-6"	P404



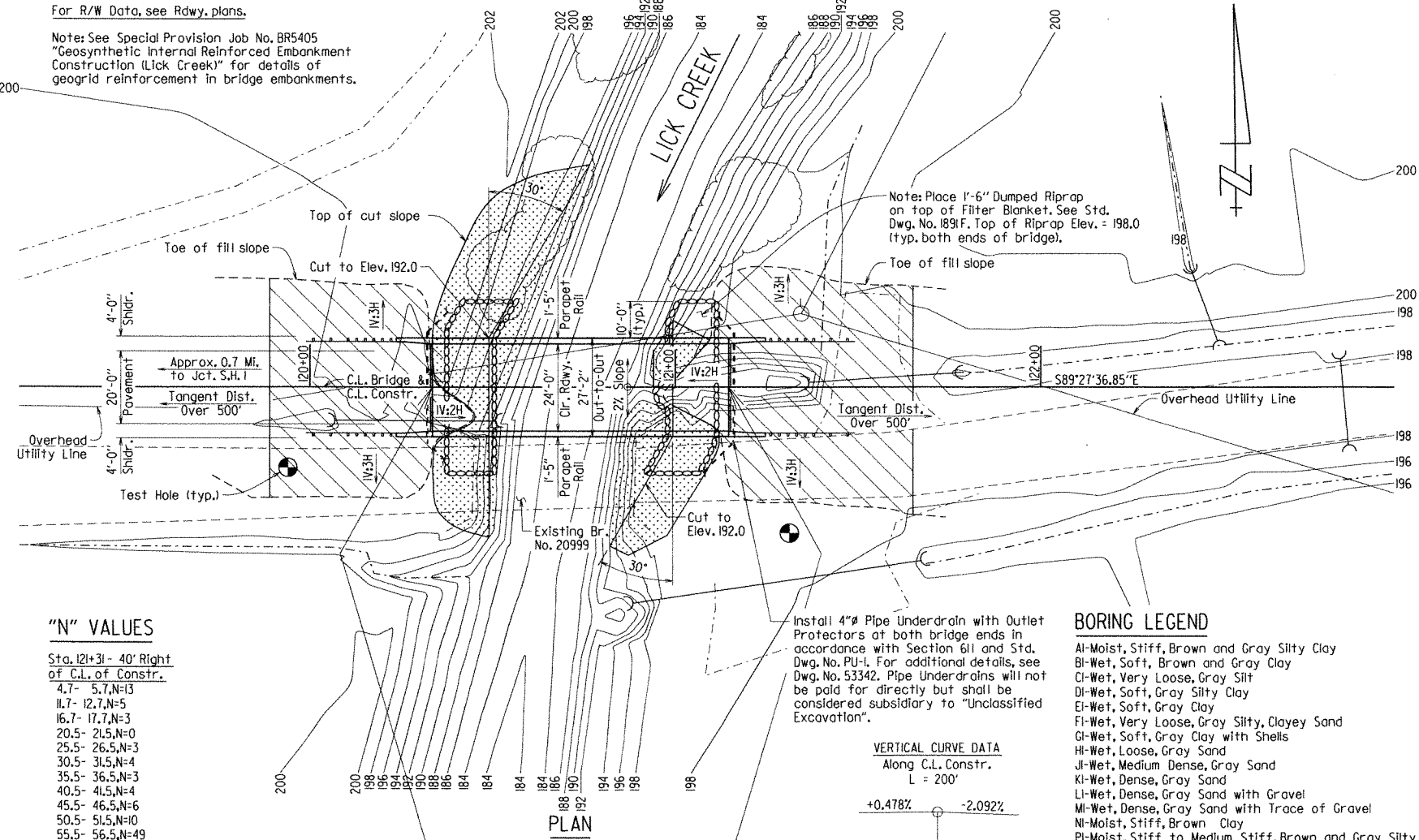
DETAIL Z
 No Scale



COMMON DETAILS
BIG CYPRESS AND LICK CREEK
 ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: JYP DATE: 8-24-12 FILENAME: bbr5405xl.sl.dgn
 CHECKED BY: ACP DATE: 12-20-12 SCALE: As Noted
 DESIGNED BY: ACP DATE: 08-12
 BRIDGE NO. 04921 & 04922 DRAWING NO. 53337

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		BR5405	27	70
				04922	LAYOUT		5338	

For R/W Data, see Rdwy. plans.
 Note: See Special Provision Job No. BR5405 "Geosynthetic Internal Reinforced Embankment Construction (Lick Creek)" for details of geogrid reinforcement in bridge embankments.



"N" VALUES
 Sta. 121+31 - 40' Right of C.L. of Constr.
 4.7- 5.7, N=13
 11.7- 12.7, N=5
 16.7- 17.7, N=3
 20.5- 21.5, N=0
 25.5- 26.5, N=3
 30.5- 31.5, N=4
 35.5- 36.5, N=3
 40.5- 41.5, N=4
 45.5- 46.5, N=6
 50.5- 51.5, N=10
 55.5- 56.5, N=49
 60.5- 61.5, N=17
 65.5- 66.5, N=40
 70.5- 71.5, N=37
 75.5- 76.5, N=45
 80.5- 81.5, N=44
 85.5- 86.5, N=36
 90.5- 91.5, N=38
 95.5- 96.5, N=53
 100.5- 101.5, N=51

Sta. 119+94 - 22' Right of C.L. of Constr.
 4.8- 5.8, N=10
 17.5- 18.5, N=4
 22.5- 23.5, N=4
 25.5- 26.5, N=3
 30.5- 31.5, N=5
 35.5- 36.5, N=4
 40.5- 41.5, N=4
 45.5- 46.5, N=4
 50.5- 51.5, N=9
 55.5- 56.5, N=24
 60.5- 61.5, N=27
 65.5- 66.5, N=26
 70.5- 71.5, N=30
 75.5- 76.5, N=45
 80.5- 81.5, N=35
 85.5- 86.5, N=33
 90.5- 91.5, N=49
 95.5- 96.5, N=46
 100.5- 101.5, N=34

VERTICAL CURVE DATA
 Along C.L. Constr.
 L = 200'
 +0.478% -2.092%

BORING LEGEND

- AI-Moist, Stiff, Brown and Gray Silty Clay
- BI-Wet, Soft, Brown and Gray Clay
- CI-Wet, Very Loose, Gray Silty
- DI-Wet, Soft, Gray Silty Clay
- EI-Wet, Soft, Gray Clay
- FI-Wet, Very Loose, Gray Silty, Clayey Sand
- GI-Wet, Soft, Gray Clay with Shells
- HI-Wet, Loose, Gray Sand
- JI-Wet, Medium Dense, Gray Sand
- KI-Wet, Dense, Gray Sand
- LI-Wet, Dense, Gray Sand with Gravel
- MI-Wet, Dense, Gray Sand with Trace of Gravel
- NI-Moist, Stiff, Brown Clay
- PI-Moist, Stiff to Medium Stiff, Brown and Gray Silty Clay
- QI-Moist, Medium Stiff, Gray Silty Clay
- RI-Wet, Medium Stiff, Gray Sandy Clay
- SI-Wet, Loose, Gray Clayey Sand
- TI-Wet, Dense, Gray Sand with Silt
- UI-Wet, Medium Dense, Gray Sand with Silt
- VI-Wet, Dense, Gray Sand with Silt and Trace of Gravel
- WI-Wet, Very Dense, Gray Sand with Silt
- XI-Wet, Very Dense, Gray Silty Sand

GENERAL NOTES

BENCHMARK: AHTD GPS 540009A, 3.95' Rt. of Sta. 119+66.13, Elevation = 199.85.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 edition) with applicable supplemental specifications and special provisions. Section and subsection refer to the Standard Construction Specifications unless otherwise noted in the Plans.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Sixth Edition, 2012.

LIVE LOADING: HL93
 SEISMIC PERFORMANCE ZONE: 3

MATERIALS AND STRENGTHS
 Class (SAE) Concrete (superstructure) f'c = 4,000 psi
 Class 5 Concrete (substructure) f'c = 3,500 psi
 Reinforcing Steel (AASHTO M31 or M53, Gr. 60) fy = 60,000 psi
 Structural Steel (AASHTO M270, Gr. 36) Fy = 36,000 psi
 Structural Steel (AASHTO M270, Gr. 50W) Fy = 50,000 psi

BORING LOGS: Boring logs may be obtained from the Programs and Contracts Division.

STEEL SHELL PILING: All piling shall be 16" dia. concrete filled steel shell piles and shall be driven to a minimum ultimate bearing capacity of 185 tons per pile. All piling shall be driven with an approved air, steam or diesel hammer in accordance with Section 805 and Special Provision Job BR5405 "Driven Steel Piling by Method B". Piling shall be driven after embankment to bottom of cap is in place to a minimum tip elevation of 129.0 or lower. Lengths of piling shown are assumed for estimating quantities only. Actual lengths to be determined in the field. No additional payment will be made for cut-off or build-up. Test piles are not required but may be driven for the Contractor's information in accordance with subsection 805.08(g).

Water jetting may be needed to achieve minimum pile penetration. Water jetting shall stop once the minimum tip elevation is achieved. Any cost associated with achieving the minimum pile penetration shall be included in the item "Steel Shell Piling".

DRIVING SYSTEM: The driving system approval and ultimate bearing capacity determination for piling shall be based on the requirements of subsection 805.09(b) "Method B - Wave Equation Analysis (WEAP)". It is estimated that the minimum rated hammer energy required to obtain the ultimate bearing capacity will be 40,000 foot pounds per blow.

PREBORING: Preboring is required for all piling in Bents 1 and 2 to a depth of 10' below bottom of cap. Prebored holes shall be 6" greater than the diameter of the pile and shall be backfilled with sand or pea gravel after piles have been driven. The Contractor shall be responsible for keeping prebored holes free of debris prior to backfilling, which may require the use of temporary casings or other methods. The required preboring will be paid for at the unit price bid for the item "Preboring". The method used to keep the prebored holes free from debris will not be paid for directly, but will be considered subsidiary to the item "Preboring".

BRIDGE DECK: The concrete bridge deck shall be given a fine finish as specified for final finishing in Subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish.

DETAIL DRAWINGS:

End Bents	53339
80'-0" Integral W-Beam Span	53337, 53340 - 53344
Concrete Filled Steel Shell Piling	53331
Type Special Approach Slabs	53345

EXISTING BRIDGE: The existing simple-span bridge, No. 20999, (L.M. 1.83) is 18.6' wide and 45' long, and consists of a split railroad flat car placed side by side and spanned in between by a steel plate supported by timber bulkheads and piling.

REMOVAL AND SALVAGE: Existing Bridge No. 20999 shall be removed in accordance with Section 205. All material from the existing bridge shall become the property of the Contractor except the railroad flat car units which shall remain the property of the County. The Contractor shall stockpile the salvaged railroad cars at the job site until time of pickup by the County. Salvaged items shall be loaded on County vehicles by the Contractor. Payment for this work shall be considered incidental to the item "Removal of Existing Bridge Structure (Site No. 2)".

MAINTENANCE OF TRAFFIC: The road will be closed until the new bridge is complete and open to traffic.

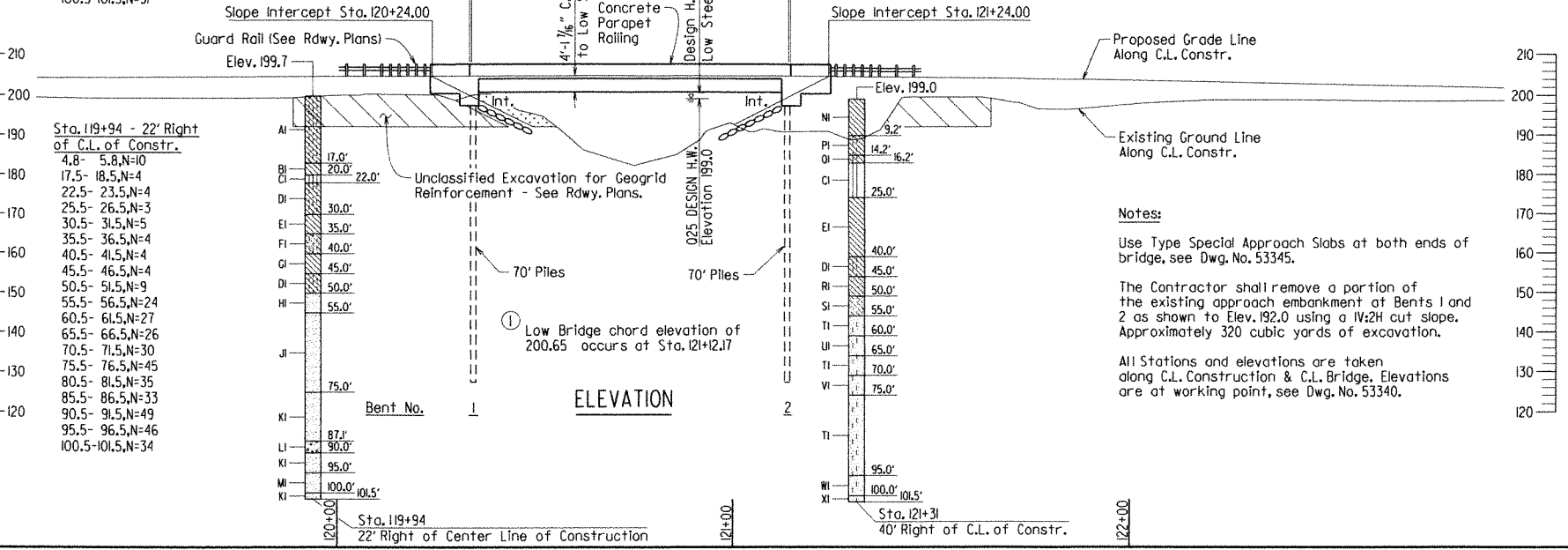
HYDRAULIC DATA

FLOOD DESCRIPTION	FREQUENCY YEARS	DISCHARGE CFS	NATURAL WATER SURFACE ELEVATION	WATER SURFACE ELEV. WITH BACKWATER
			FEET	FEET
Design	25	3,100	198.6	199.1
Base	100	4,170	198.8	199.7
Extreme	500	5,440	199.0	199.9
Overtopping	35	3,350	198.6	199.3

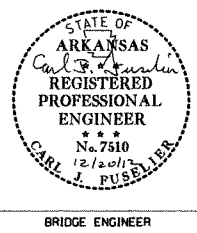
② Unconstricted water surface without structure or roadway approaches.
 ③ 1000 backwater elevation for existing structure = 199.6
 Proposed Low Bridge Chord Elev. = 200.65
 Drainage area = 26.0 square miles.
 Historical H.W. Elev = 199.8

Total Length of Bridge = 81'-0"
 6" 80'-0" Integral Composite W-Beam Span 6"

Begin Bridge Sta. 120+33.50 Elev. 204.84
 End of Beam
 End Bridge Sta. 121+14.50 Elev. 204.77
 PVI Sta. 121+30.00 Elev. 205.30

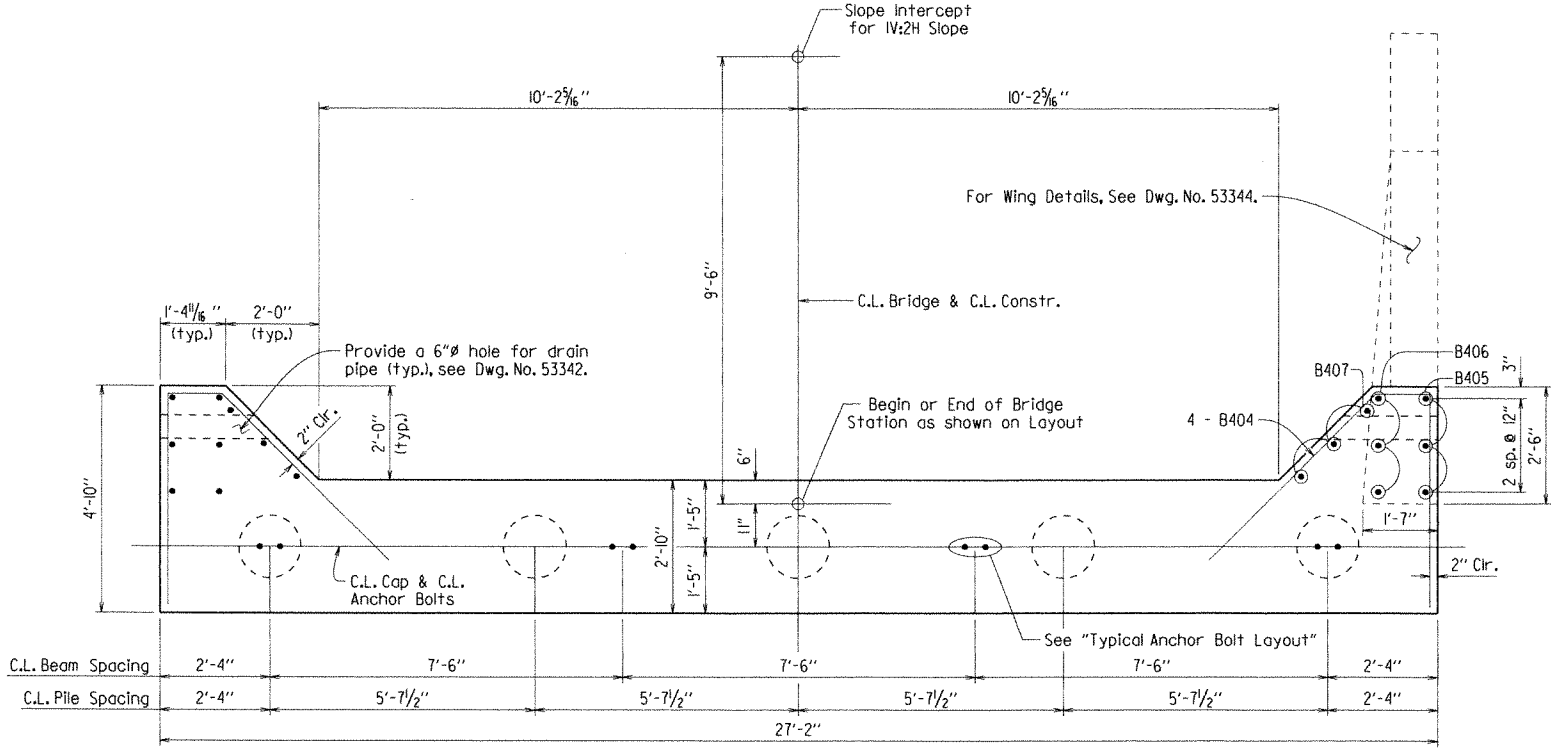


LAYOUT OF BRIDGE OVER LICK CREEK
 BIG CYPRESS AND LICK CREEK
 STRS. & APPRS. (S)
 PHILLIPS COUNTY
 COUNTY ROAD 76
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

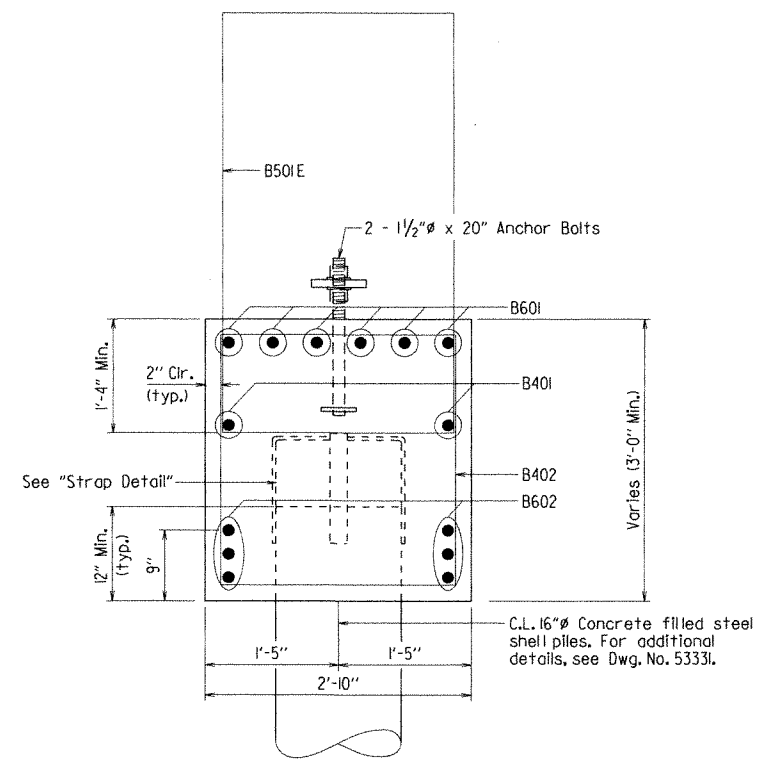


DRAWN BY: ACP DATE: 07/17/12 FILENAME: bbr5405x2-ll.dgn
 CHECKED BY: Kwy DATE: 1/1/13 SCALE: 1"=20'
 DESIGNED BY: ACP DATE: 07-12
 BRIDGE NO. 04922 DRAWING NO. 53338

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR5405	28	70	
				04922 - END BENTS -	53339			



PLAN
1/2" = 1'-0"



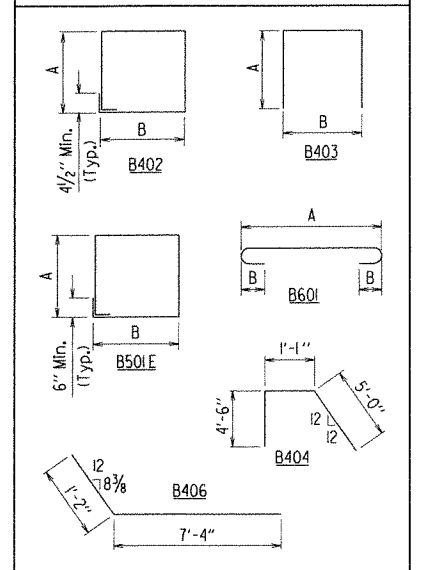
SECTION A-A
1" = 1'-0"

For Details of Anchor Bolts and Anchor Bolt Plate, See Dwg. No. 53341.

BAR LIST (PER END BENT)

Mark	No. Req'd.	Length	A	B	Pin Dia.
B401	2	26'-10"	-	-	Str.
B402	30	10'-8"	2'-8"	2'-6"	2"
B403	15	7'-8"	2'-8"	2'-6"	2"
B404	8	10'-6"	-	-	2"
B405	6	9'-8"	-	-	Str.
B406	6	8'-6"	-	-	2"
B407	6	6'-2"	-	-	Str.
B501E	25	15'-2"	4'-8"	2'-8"	2 1/2"
B601	6	28'-2"	26'-10"	6"	4 1/2"
B602	6	26'-10"	-	-	Str.

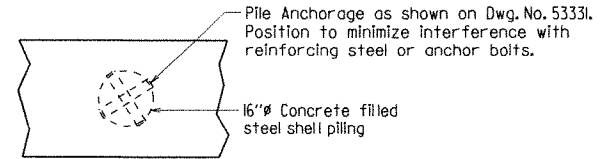
BENDING DIAGRAMS
(DIMENSIONS ARE OUT TO OUT OF BARS.)



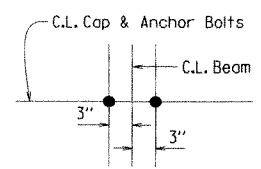
Bars designated with an "E" are epoxy coated.

GENERAL NOTES

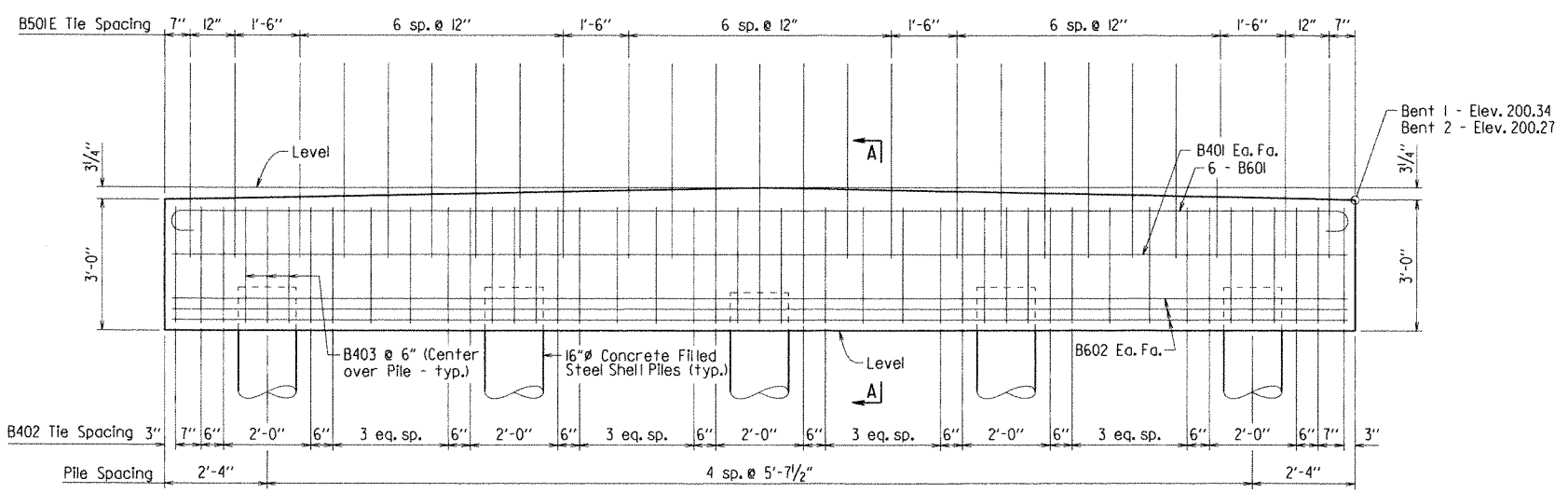
- All concrete shall be Class "S" with a minimum 28-Day compressive Strength f'_c 3500 psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.
- All reinforcing steel shall conform to AASHTO M31 OR M53 Grade 60 (f_y = 60,000 psi).
- Top reinforcing bars and pile anchorage in cap shall be properly placed to avoid interference with anchor bolts.
- Granular Backfill and Pipe Underdrain required behind Cap. See Dwg. No. 53342.
- For additional information, See Layout.



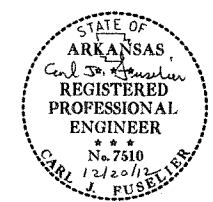
STRAP DETAIL
No Scale



TYPICAL ANCHOR BOLT LAYOUT
1" = 1'-0"



ELEVATION
1/2" = 1'-0"



BRIDGE ENGINEER

DETAILS OF END BENTS
LICK CREEK
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: ACP DATE: 10-15-12 FILENAME: bbr5405x2.bl.dgn
CHECKED BY: JYP DATE: 12-20-12 SCALE: As Noted
DESIGNED BY: ACP DATE: 10-12
BRIDGE NO. 04922 DRAWING NO. 53339

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		BR5405	29	70
				① 04922		SPAN DETAILS		53340

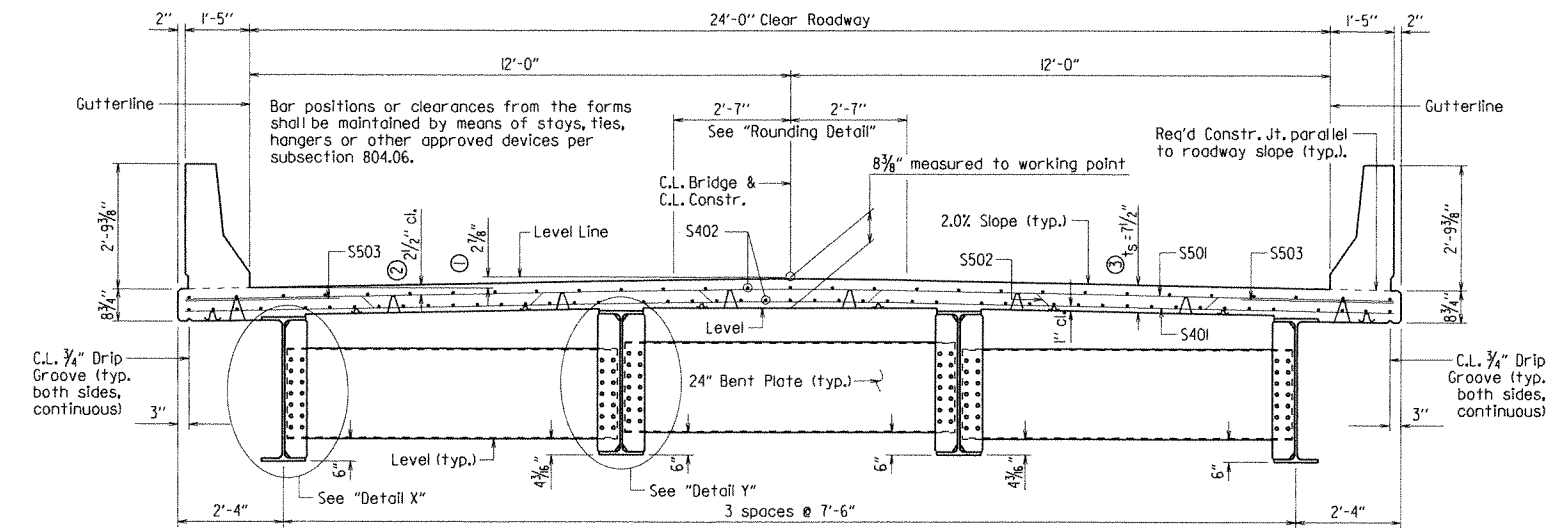
Slab Reinforcing:

Longitudinal: S402 as shown
 S601 (not shown, see "Typical Roadway Section Near End of Span", Dwg. No. 53343)
 Transverse: S502 @ 12" o.c. bent up over beams
 S501 @ 12" o.c. in top, S401 @ 12" o.c. in bottom Alternate
 S503 @ 6" in top of overhangs (bundled with No. 5 bars)

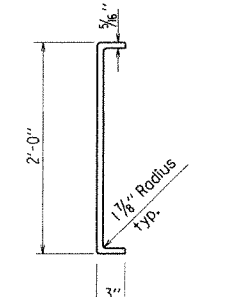
NOTE: At the Contractor's option, in lieu of providing bars S502, one No. 5 bar top and bottom may be substituted for each bar. Payment for reinforcing will be based on the weight of bars S502.

NOTE: Class I Protective Surface Treatment shall be applied to the roadway surface and the face and top of concrete parapet rail.

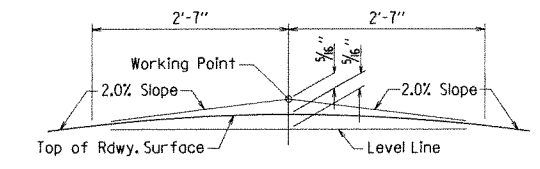
- Working point to gutterline.
- Tolerance: Minus = 1/4"; Plus equal to the amount of slab thickening used to meet slab thickness tolerance. See "Adjustment for Slab Thickness Tolerance".
- See "Adjustment for Slab Thickness Tolerance".



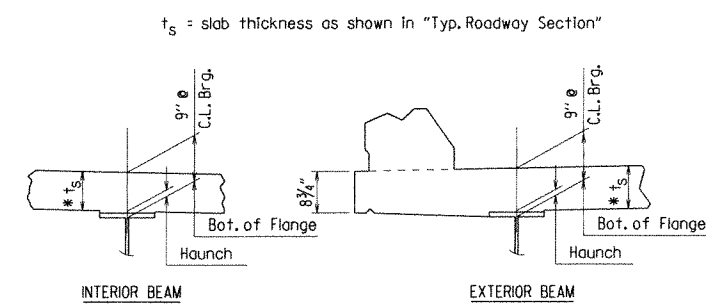
TYPICAL ROADWAY SECTION
1/2" = 1'-0"



Typ. cross-section for all 24" bent plate diaphragms.
SECTION Z-Z
No Scale



NOTE: Working Point matches Theoretical Roadway Grade.
ROUNDING DETAIL
No Scale



* Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

ADJUSTMENT FOR SLAB THICKNESS TOLERANCE

No Scale

NOTES:
 Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum occurs when top flange contacts bottom reinforcing steel; Maximum = top flange thickness plus 1/4". No increase in concrete and structural steel quantities will be made to maintain tolerances.

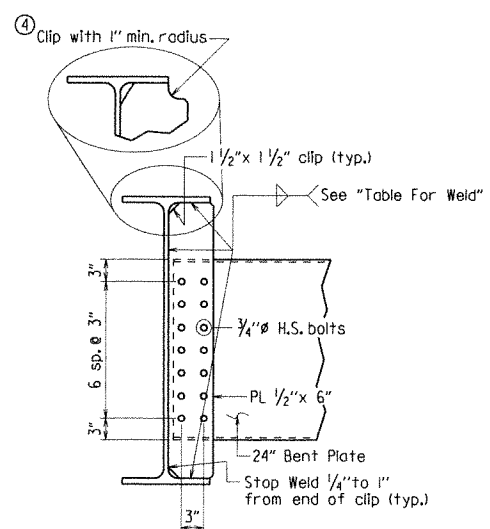
Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 14991 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

BAR LIST

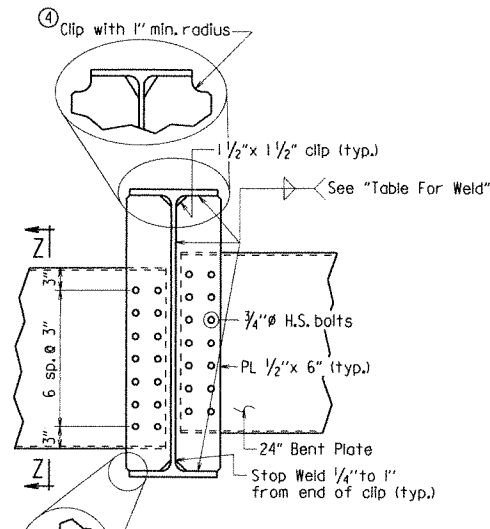
MARK	NO. REQ'D.	LENGTH	P.D.	BENDING DIAGRAMS
S401	95	26'-10"	Str.	Dimensions are out to out of bars. ⑤ 1/2" Overtolerance No Undertolerance Symmetrical about C.L. Bridge 7'-2"
S402	228	28'-2"	Str.	
S501	85	26'-10"	Str.	
S502	76	27'-6"	3"	
S503	302	3'-5"	Str.	
S504	50	8'-4"	2 1/2"	
S505E	48	4'-5"	2 1/2"	
S601	56	8'-0"	4 1/2"	
S602	20	7'-2"	4 1/2"	
P401	276	5'-6"	3"	
P402	48	4'-10"	3"	
P403	32	4'-0"	Str.	
P404	42	16'-8"	Str.	
P405	28	14'-8"	Str.	
P501	276	4'-8"	3 3/4"	2'-7 1/2" 2'-3 1/2" 2'-3 1/2" 2'-3 1/2" 1'-0 3/4" 1" 1'-0" 1'-0" 2'-6 1/2" 3 3/4" p.d. 1'-7" 3 12 1'-8" 1'-4" 1'-2" 4'-3" 3'-5" 3'-5"
R401	16	3'-11"	2"	
R402	16	4'-0"	2"	
R403	24	9'-8"	Str.	
R404	24	3'-10"	Str.	
R601	32	6'-7"	Str.	
R602	12	5'-0"	Str.	
W401	20	5'-5"	2"	12 18 3/8" 1'-2" 4'-3" 3'-5"
W402	20	6'-7"	Str.	
W501E	32	7'-1"	3 3/4"	
W701	48	11'-8"	Str.	

Bars designated with an "E" suffix are epoxy coated.

④ If permanent steel bridge deck forms are used, the fabricator shall clip plates as necessary to accommodate the deck form supports.



DETAIL X
1" = 1'-0"



DETAIL Y
1" = 1'-0"



TABLE FOR WELD

Material Thickness of Thicker Part Joined (inches)	Minimum Size of Fillet Weld (inches)	Single Pass Weld Must Be Used
To 3/4" Inclusive	1/4"	Must Be Used
Over 3/4"	3/8"	

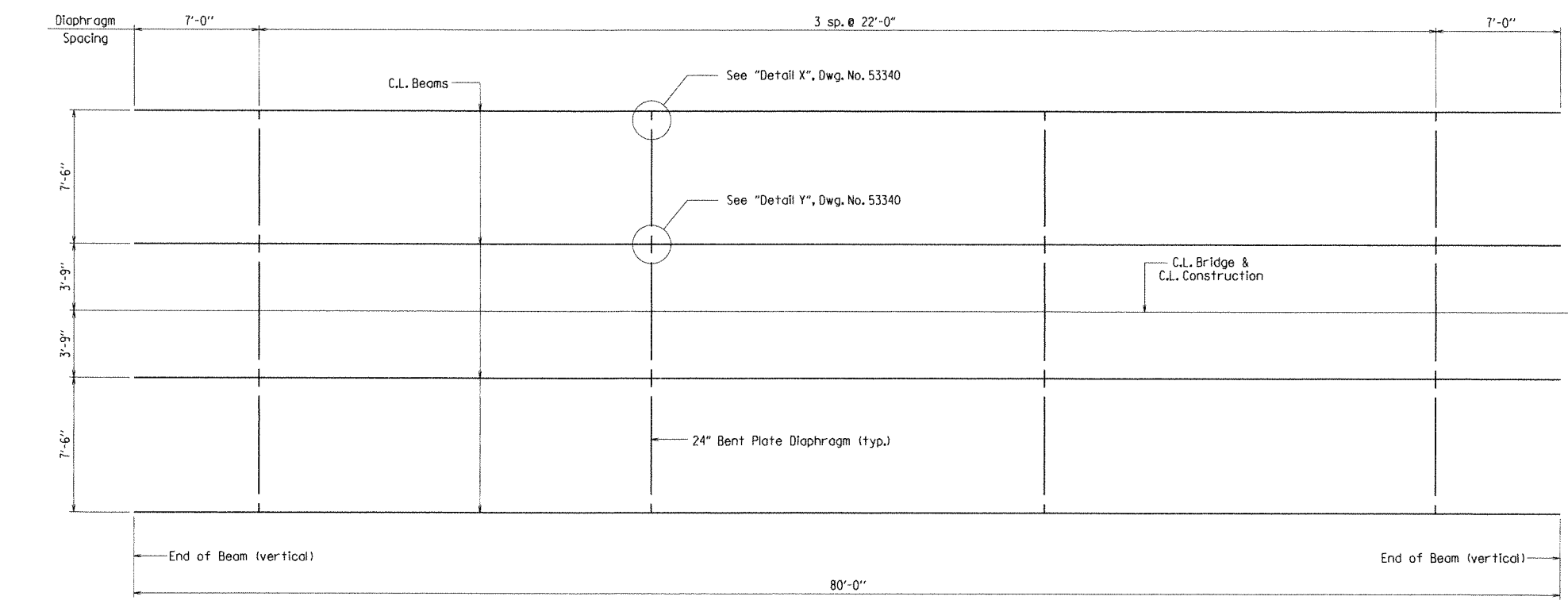
NOTE: When a fillet weld size, as shown on the plans, is larger than the minimum, the first pass shall be that specified for minimum size of fillet weld.

SHEET 1 OF 5
 DETAILS OF 80'-0" INTEGRAL COMPOSITE W-BEAM SPAN
 LICK CREEK
 ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

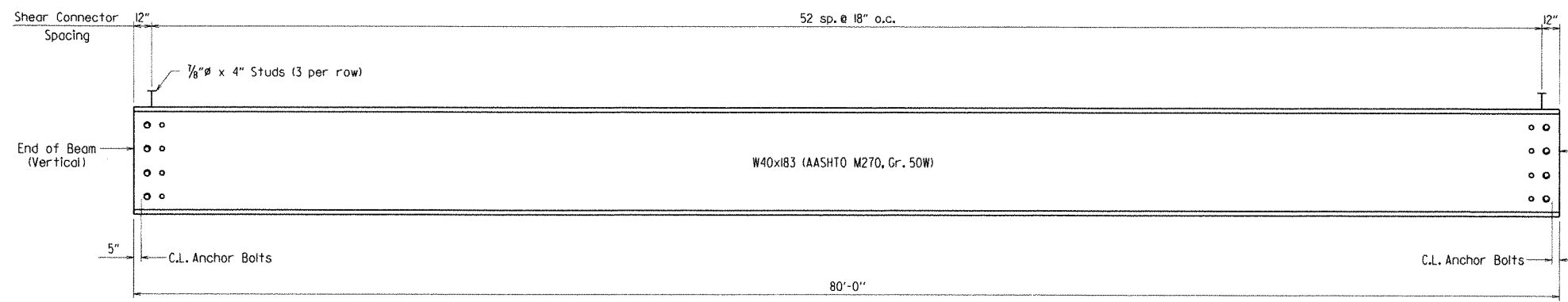
DRAWN BY: KMY DATE: 8-28-12 FILENAME: bbr5405x2_sl.dgn
 CHECKED BY: ACP DATE: 12-20-12 SCALE: as noted
 DESIGNED BY: KMY DATE: 8/12
 BRIDGE NO. 04922 DRAWING NO. 53340

BRIDGE ENGINEER

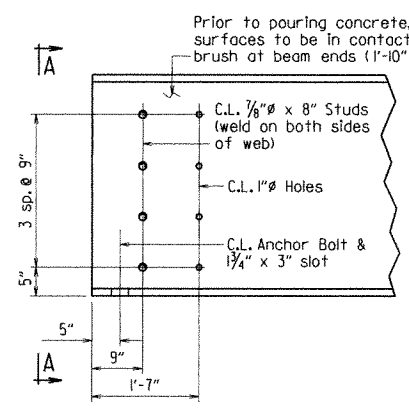
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		BR5405	30	70
				04922	SPAN DETAILS		53341	



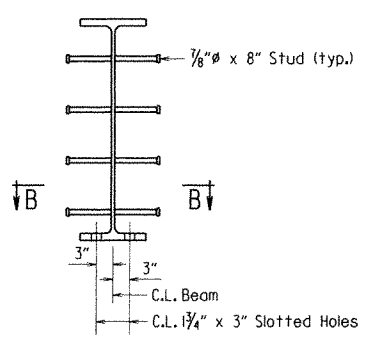
FRAMING PLAN
1/4" = 1'-0"



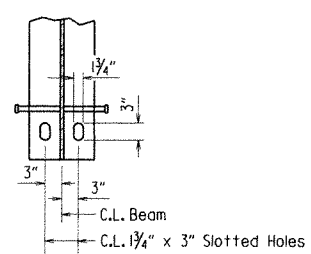
TYPICAL BEAM ELEVATION
No Scale



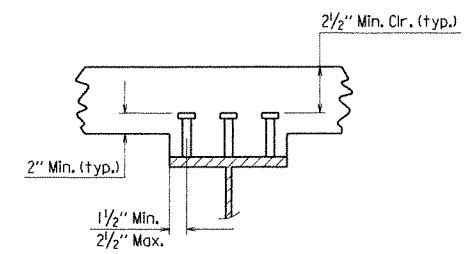
DETAIL OF BEAM END (TYP.)
3/4" = 1'-0"



VIEW A-A
3/4" = 1'-0"

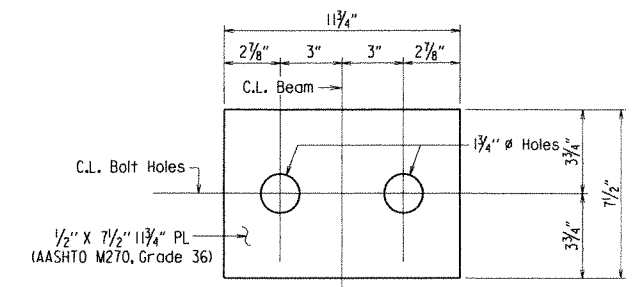


SECTION B-B
3/4" = 1'-0"

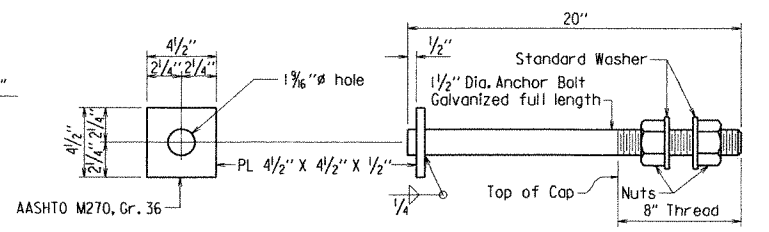


Stud Shear Connectors shown shall be 7/8" x 4" automatically end welded to the beam flange in accordance with the recommendations of the Manufacturer. 3/4" studs may be used in place of the 7/8" studs shown at the ratio of 1.361-3/4" studs in place on one 7/8" stud. 1/6" studs will be used as the basis for measurement of structural steel in shear connectors.

SHEAR CONNECTOR DETAIL
No Scale

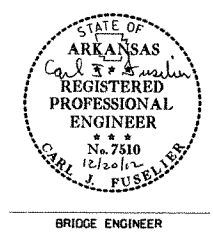


ANCHOR BOLT PLATE DETAIL
No Scale



Anchor bolts shall comply with AASHTO M314, Grade 55, with Supplementary Requirement S1, and galvanized according to Section 807.07. Nuts and washers for bolts shall be as specified in Section 807.07. Use lower nut and washer to adjust grade. Snug tight top nut and washer after grade is adjusted. Bolts, nuts and washers shall be paid for at the unit price bid for "Structural Steel in Beam Spans".

ANCHOR BOLT DETAIL
No Scale

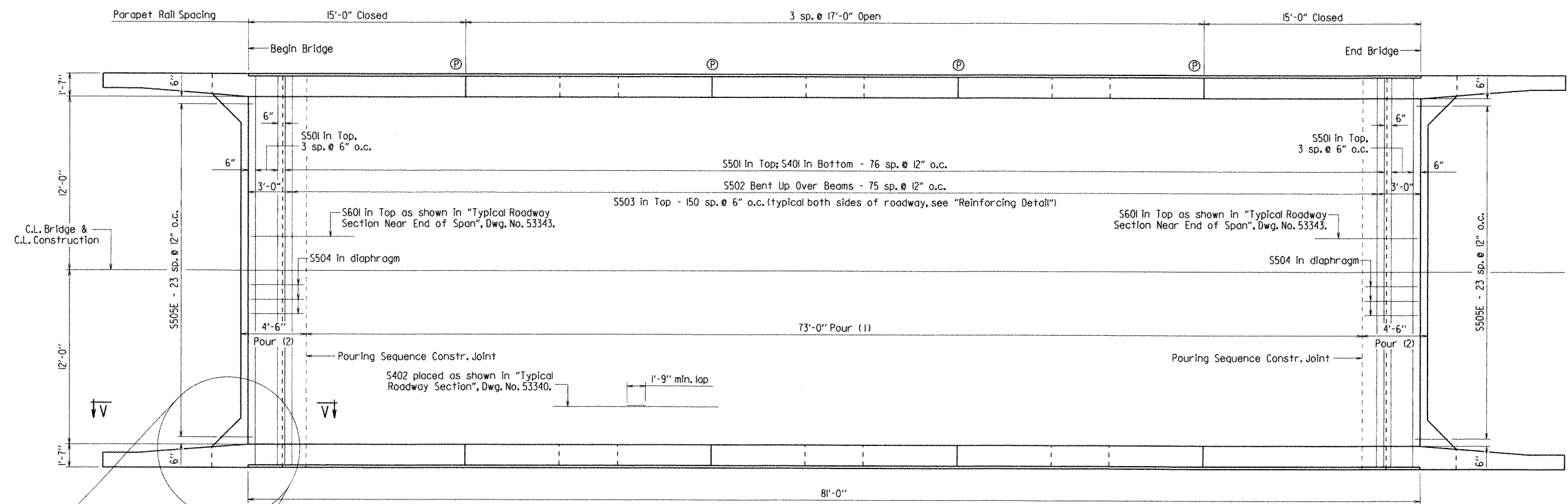


SHEET 2 OF 5
DETAILS OF 80'-0" INTEGRAL COMPOSITE W-BEAM SPAN
LICK CREEK
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: Kwy DATE: 8-28-12 FILENAME: bbr5405x2.sl.dgn
CHECKED BY: ACP DATE: 12-20-12 SCALE: as noted
DESIGNED BY: Kwy DATE: 8/12
BRIDGE NO. 04922 DRAWING NO. 53341

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		BR5405	31	70
				04922	SPAN DETAILS			53342

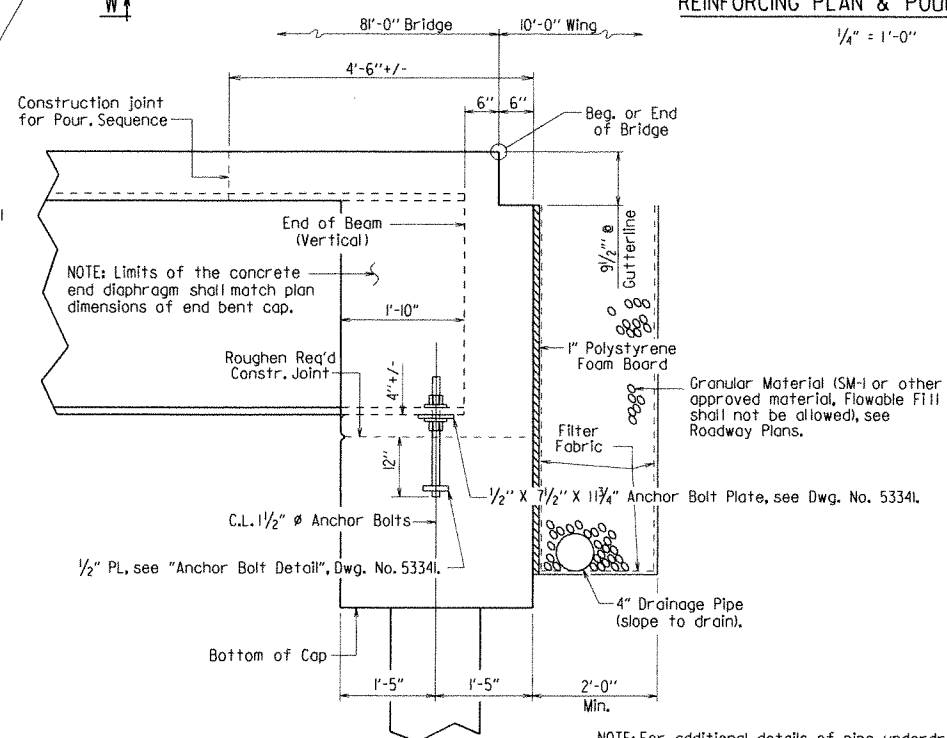
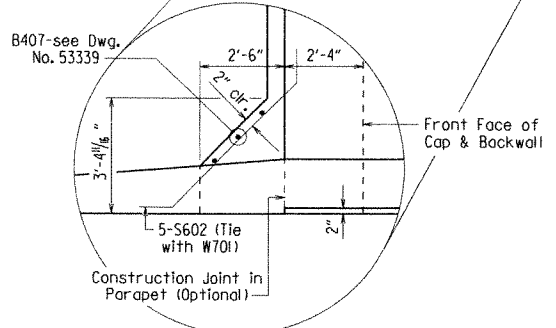
Ⓟ Partial depth parapet joint at this location.

NOTE: Pours with the same number may be placed simultaneously or separately. Pour (1) must be placed before Pours (2) can be placed. 72 hours shall elapse between adjacent pours. Concrete diaphragms at ends of span shall be poured monolithically with Pours (2). Any railing pours made before the entire slab unit has been placed must be approved by the Engineer. Concrete in bridge superstructure shall be consolidated for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent. The Contractor must obtain approval from the Engineer for any deviations from the pouring sequence shown.



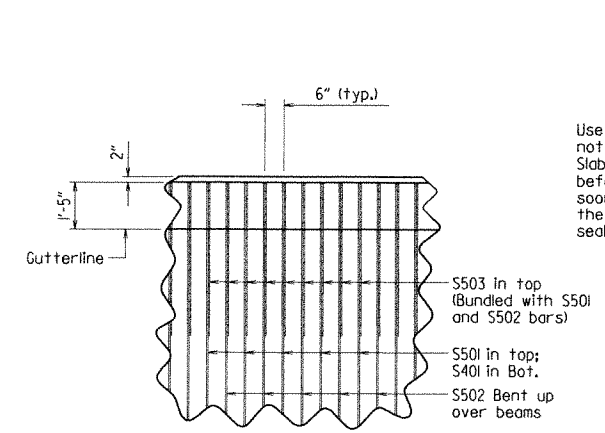
REINFORCING PLAN & POURING SEQUENCE

NOTES:
Parapet rail spacing and joint depth shown are typical for both sides of roadway. For reinforcing details, see Dwg. No. 53340.
Rails and wings are included in span construction and are included in span quantities.
For "View V-V" and "View W-W", see Dwg. No. 53344.



SECTION AT END BENT
No Scale

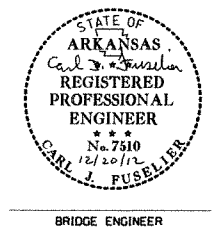
NOTE: For additional details of pipe underdrain see Std. Dwg. PU-1 and Section 611 of the Standard Specifications. Pipe underdrains, outlet protectors, granular materials, drain pipe, filter fabric and polystyrene foam board will not be measured or paid for separately, but will be considered subsidiary to the unit price bid for "Unclassified Excavation".



REINFORCING DETAIL
No Scale

Use Type 3, 4, or 6 Joint Sealer. See subsections 501.02(h) and 501.05(j). Backer Rod filler will not be required. Joint Sealer shall be measured and paid for as Class S(AE) Concrete-Bridge. Slab joints shall extend to the outside edge of the deck slab. Slab joints shall be installed before the parapet railing is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints. The joint sealer shall extend across the deck from gutterline to gutterline.

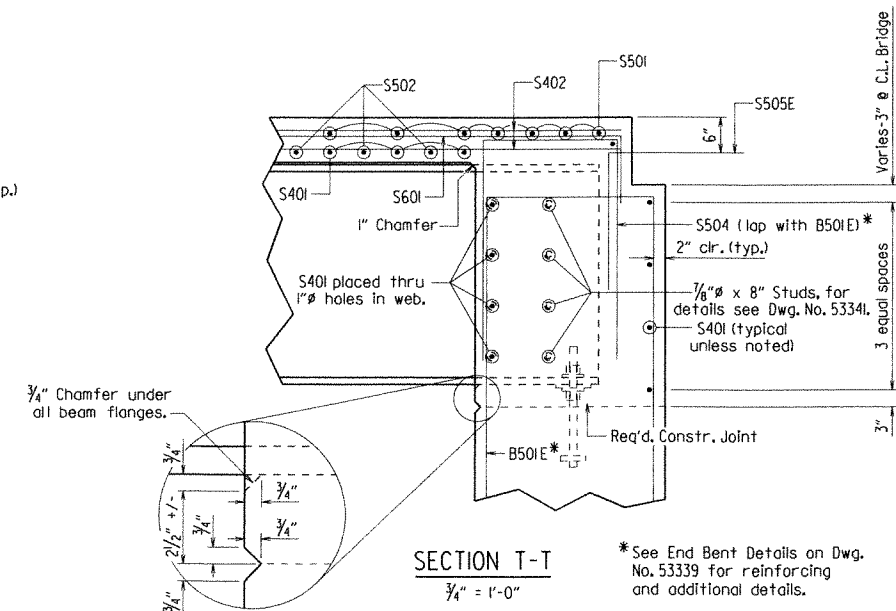
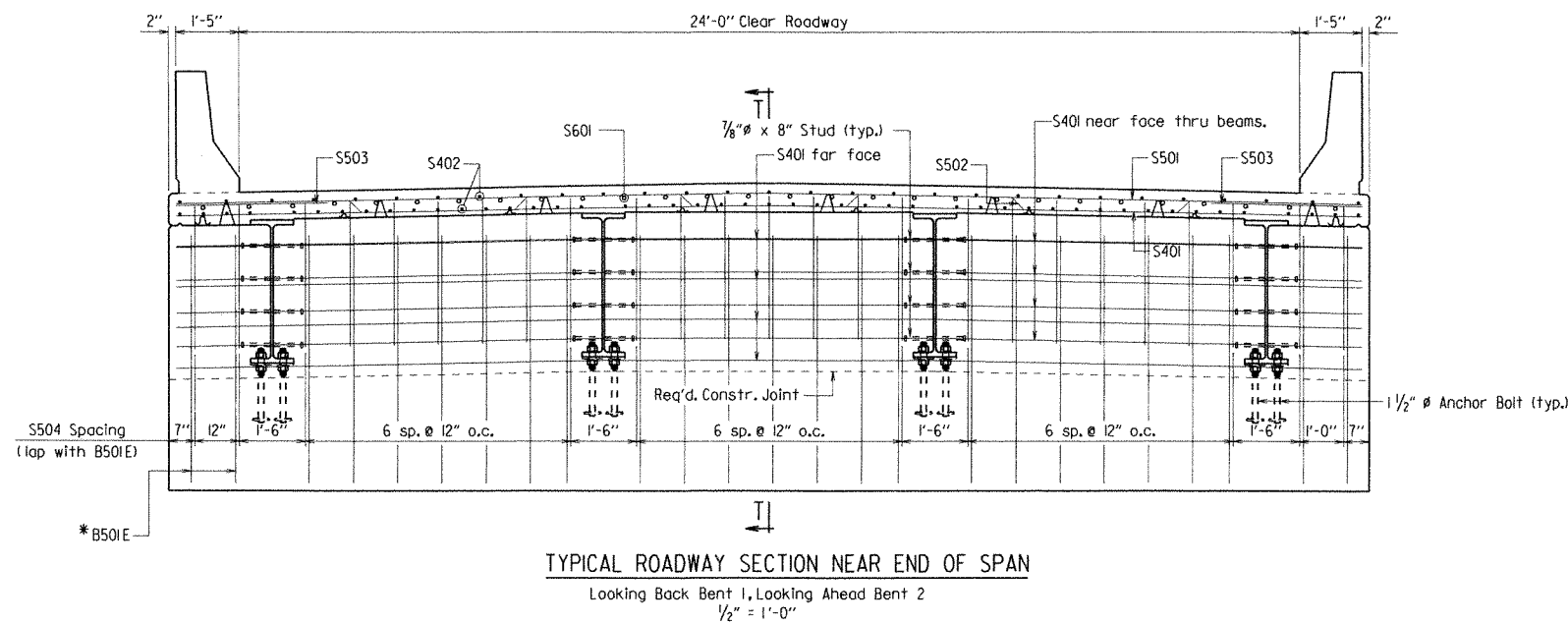
SLAB JOINT DETAIL
No Scale



SHEET 3 OF 5
DETAILS OF 80'-0" INTEGRAL COMPOSITE W-BEAM SPAN
LICK CREEK
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KMY DATE: 8-28-12 FILENAME: bbr5405x2_sl.dgn
CHECKED BY: ACP DATE: 12-20-12 SCALE: as noted
DESIGNED BY: KMY DATE: 8/14
BRIDGE NO. 04922 DRAWING NO. 53342

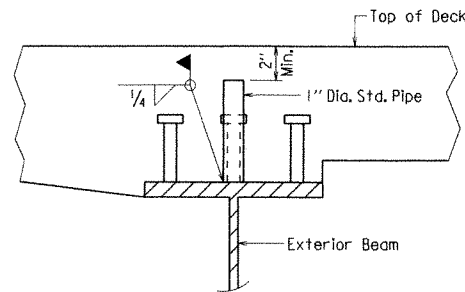
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		32	70
				JOB NO.	BR5405		04922	SPAN DETAILS
								53343



*See End Bent Details on Dwg. No. 53339 for reinforcing and additional details.

TABLE OF DEAD LOAD DEFLECTIONS - INCHES

POINT OF DEFLECTION	STRUCTURAL STEEL		STRUCTURAL STEEL + SLAB		STRUCTURAL STEEL + SLAB + PARAPET	
	INT. BEAM	EXT. BEAM	INT. BEAM	EXT. BEAM	INT. BEAM	EXT. BEAM
1.0	0.000	0.000	0.000	0.000	0.000	0.000
1.1	0.143	0.138	0.736	0.620	0.818	0.707
1.2	0.271	0.261	1.392	1.173	1.546	1.337
1.3	0.371	0.357	1.906	1.606	2.117	1.830
1.4	0.434	0.418	2.232	1.881	2.480	2.144
1.5	0.456	0.439	2.344	1.975	2.604	2.251
1.6	0.434	0.418	2.232	1.881	2.480	2.144
1.7	0.371	0.357	1.906	1.606	2.117	1.830
1.8	0.271	0.261	1.392	1.173	1.546	1.337
1.9	0.143	0.138	0.736	0.620	0.818	0.707
2.0	0.000	0.000	0.000	0.000	0.000	0.000



SCREED RAIL SUPPORT DETAIL

No Scale

NOTES: The screed rail supports shall be centered over the beam web and centered between adjacent rows of shear connectors.

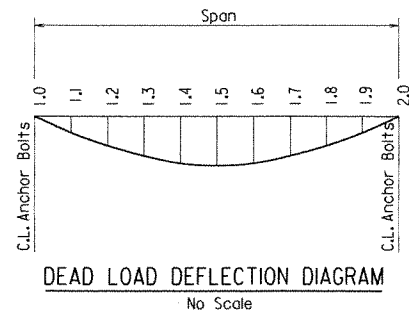
The pipe shall not interfere with the proper vertical position of the deck reinforcing steel.

The pipe shall be free of dirt, grease, rust, or other foreign substance before the deck is poured.

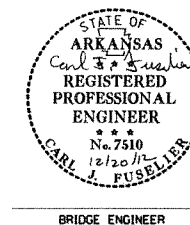
Care shall be exercised so as air voids do not exist in the pipe after placement of the deck concrete.

Welding shall be done by a certified welder.

If a transverse finishing machine is used, the screed rail shall be supported directly over the exterior beams, see "SCREED RAIL SUPPORT DETAIL".



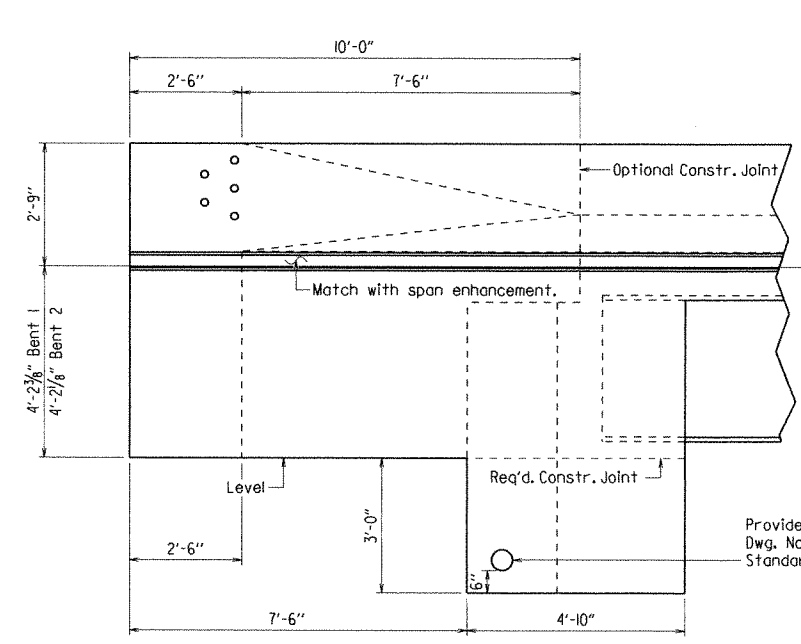
NOTE: Camber for Dead Load Deflection plus Vertical curve +/- 1/4" tolerance. Deflections shown are from a chord from C.L. Anchor Bolts to C.L. Anchor Bolts. Vertical curve corrections not included.



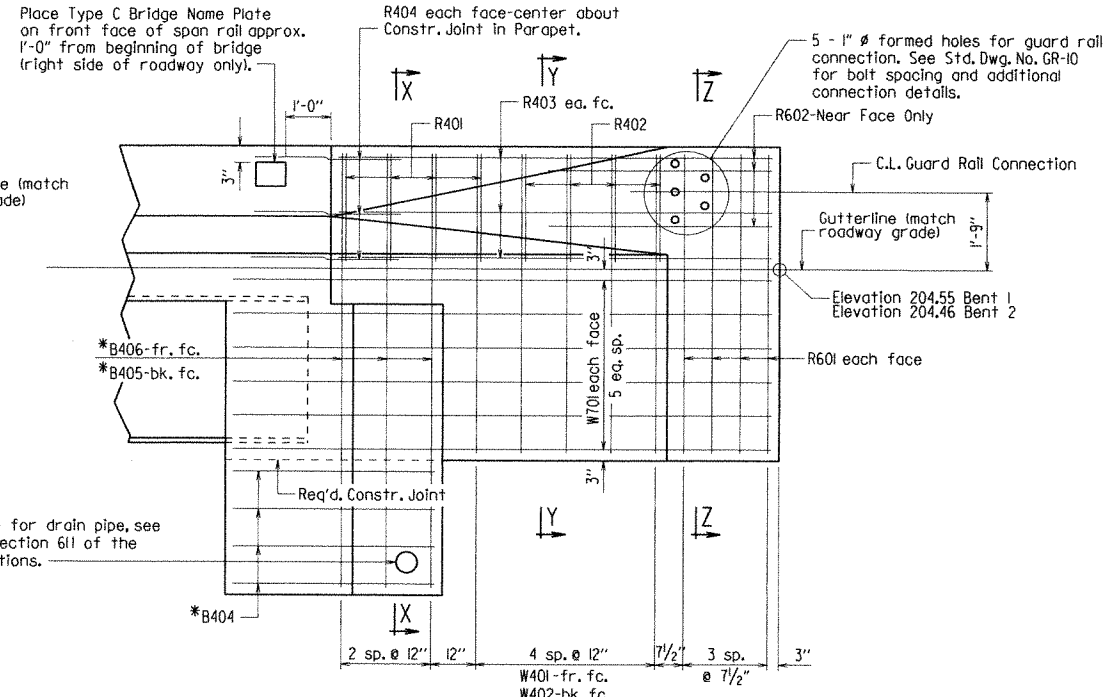
SHEET 4 OF 5
 DETAILS OF 80'-0" INTEGRAL
 COMPOSITE W-BEAM SPAN
 LICK CREEK
 ROUTE SEC.
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: Kwy DATE: 8-28-12 FILENAME: bbr-5405x2.sldgn
 CHECKED BY: ACP DATE: 12-20-12 SCALE: as noted
 DESIGNED BY: Kwy DATE: 8/12
 BRIDGE NO. 04922 DRAWING NO. 53343

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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				JOB NO.	BR5405		33	70
				04922	SPAN DETAILS			53344

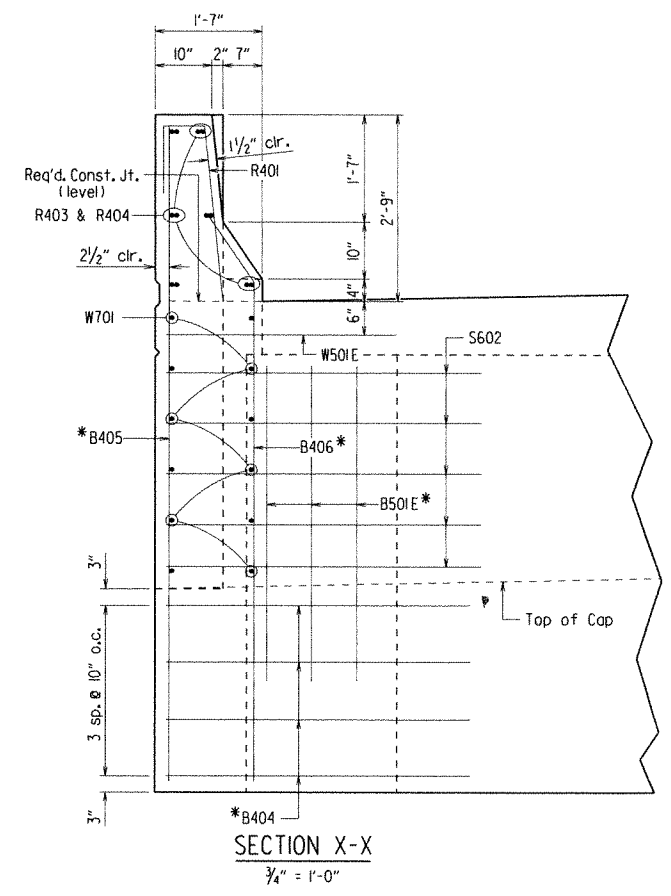


VIEW W-W
No Scale

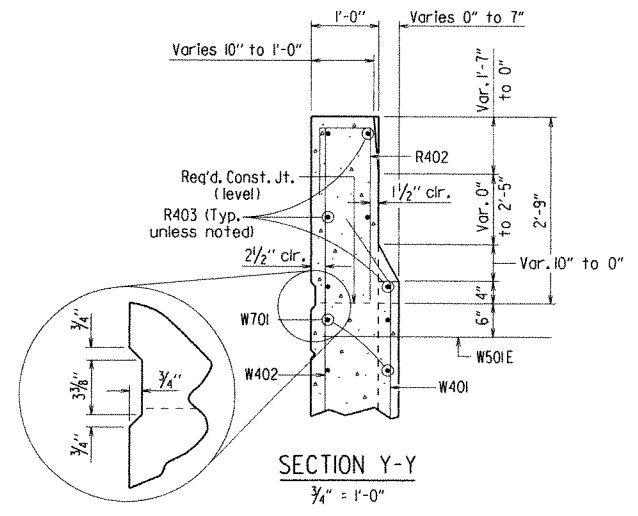


VIEW V-V
No Scale

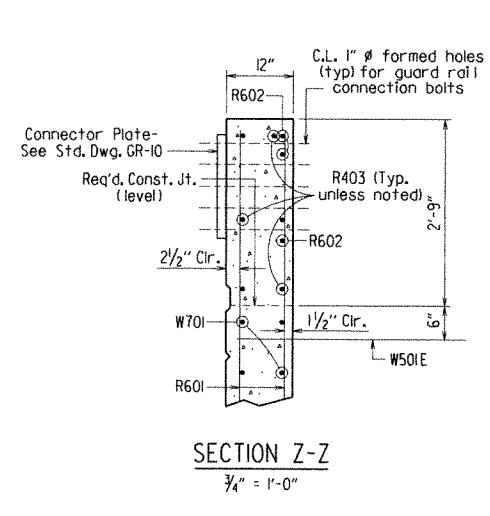
*See End Bent Details on Dwg. No. 53339 for reinforcing and additional details.



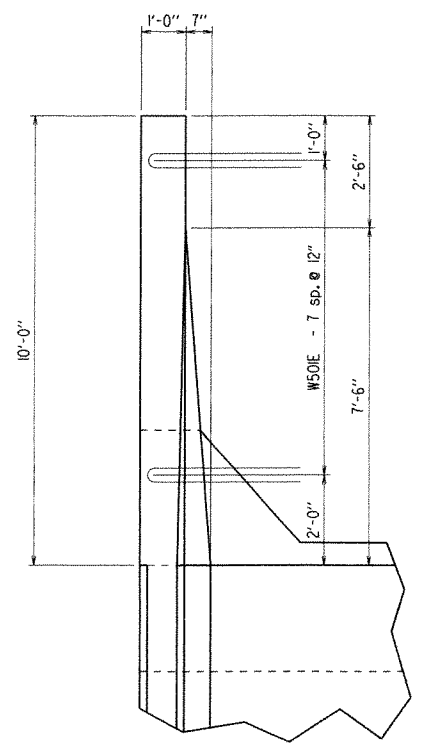
SECTION X-X
3/4" = 1'-0"



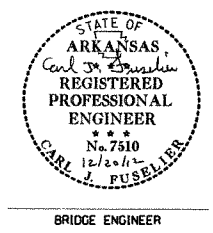
SECTION Y-Y
3/4" = 1'-0"



SECTION Z-Z
3/4" = 1'-0"



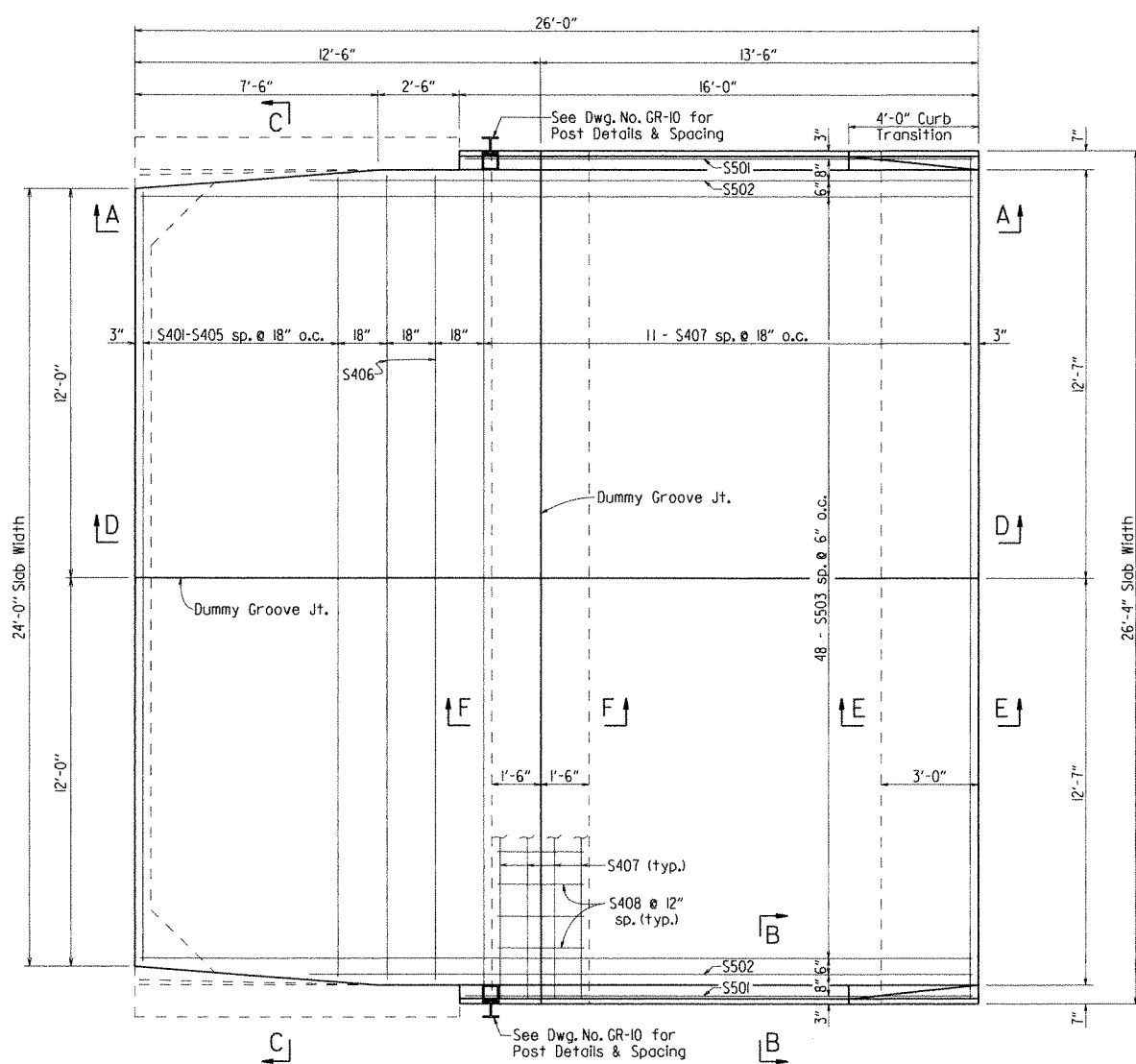
PLAN OF RAIL
1/2" = 1'-0"



SHEET 5 OF 5
DETAILS OF 80'-0" INTEGRAL COMPOSITE W-BEAM SPAN
LICK CREEK
 ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: Kwy DATE: 8-28-12 FILENAME: bbr5405x2_sl.dgn
 CHECKED BY: AEP DATE: 12-20-12 SCALE: as noted
 DESIGNED BY: Kwy DATE: 8/12
 BRIDGE NO. 04922 DRAWING NO. 53344

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR5405		34	70

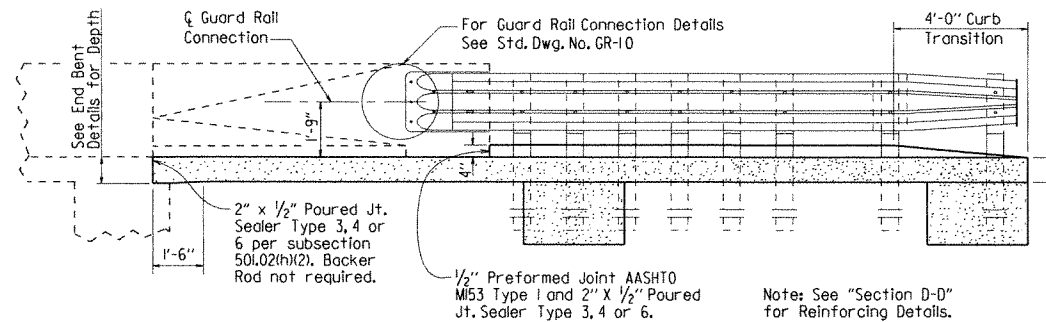
① 04921 & 04922 TYPE SPECIAL APPR. SLAB 53345



Note: Surface finish for Approach Slabs shall match that used on the bridge deck.

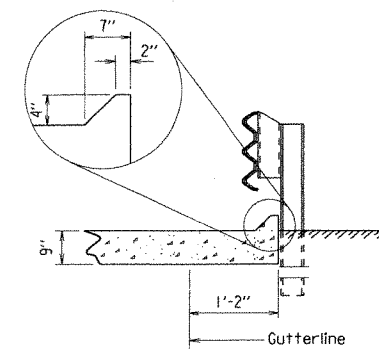
PLAN OF TYPE SPECIAL APPROACH SLAB

3/8" = 1'-0"



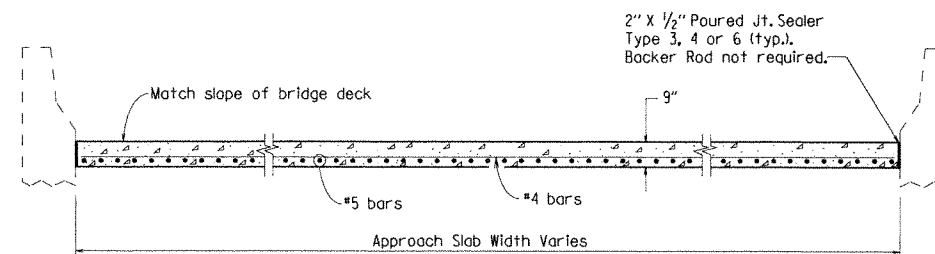
SECTION A-A

3/8" = 1'-0"



SECTION B-B

No Scale



SECTION C-C

No Scale

BAR LIST
TYPE SPECIAL APPROACH SLAB

Mark	No. Req'd.	Length	Pin Dia.	Bending Diagram
S401 to S405	1 each	23'-8" to 24'-8"	Str.	
S406	2	24'-10"	Str.	
S407	19	26'-0"	Str.	
S408	52	9'-10"	2"	
S501	2	15'-8"	Str.	
S502	2	20'-5"	Str.	
S503	48	25'-8"	Str.	

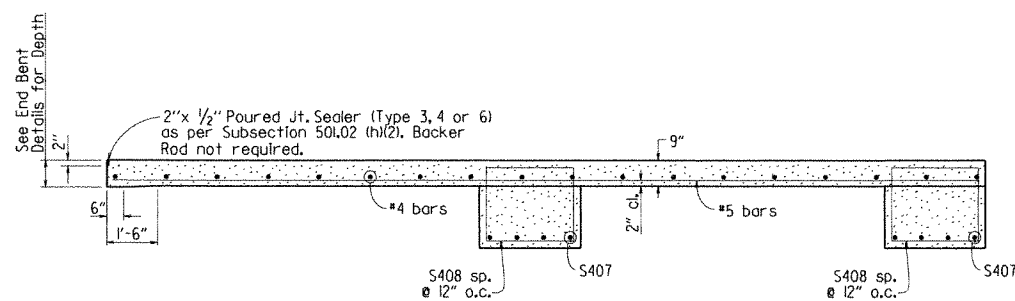
Dimensions are out to out of bars

TABLE OF QUANTITIES FOR ONE
TYPE SPECIAL APPROACH SLAB

Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
2,146	29.59

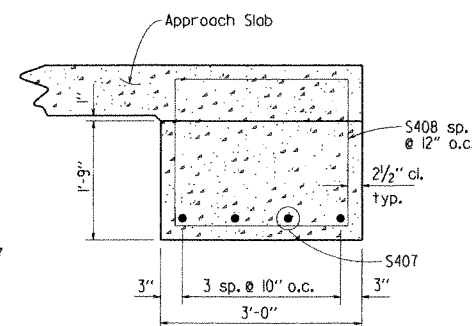
GENERAL NOTES

Concrete shall be Class S(AE) (f'c = 4,000 psi).
Reinforcement Steel shall conform to AASHTO M31 or M53, Grade 60 (fy = 60,000 psi).
Approach Slab will be measured and paid for in accordance with Section 504 of the Standard Specifications.



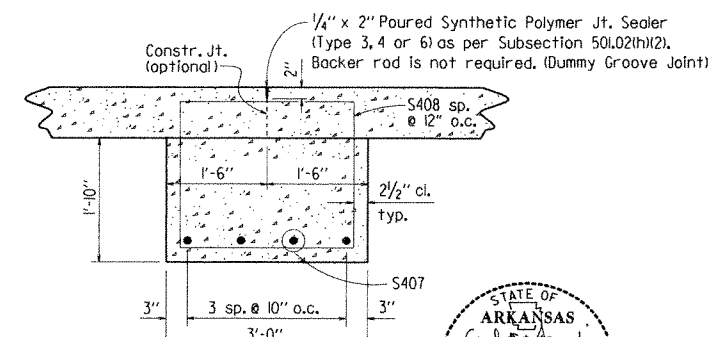
SECTION D-D

3/8" = 1'-0"



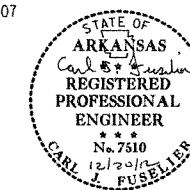
SECTION E-E

3/4" = 1'-0"



SECTION F-F

3/4" = 1'-0"



BRIDGE ENGINEER

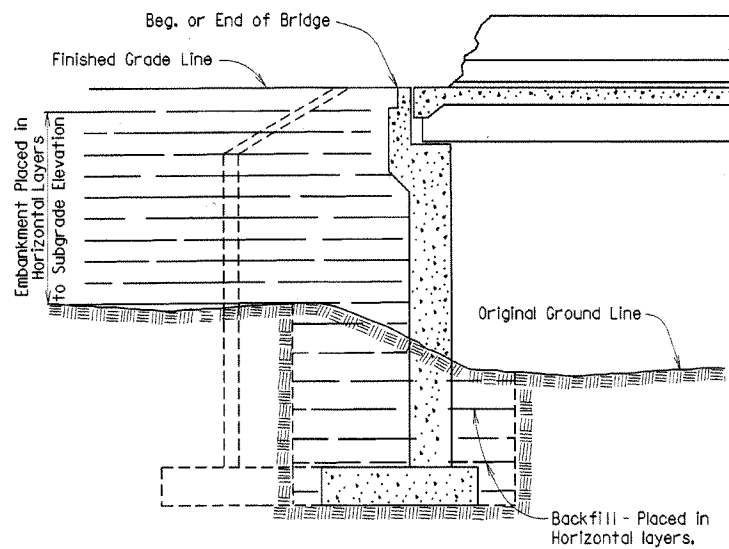
DETAILS OF
TYPE SPECIAL APPROACH SLAB

ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

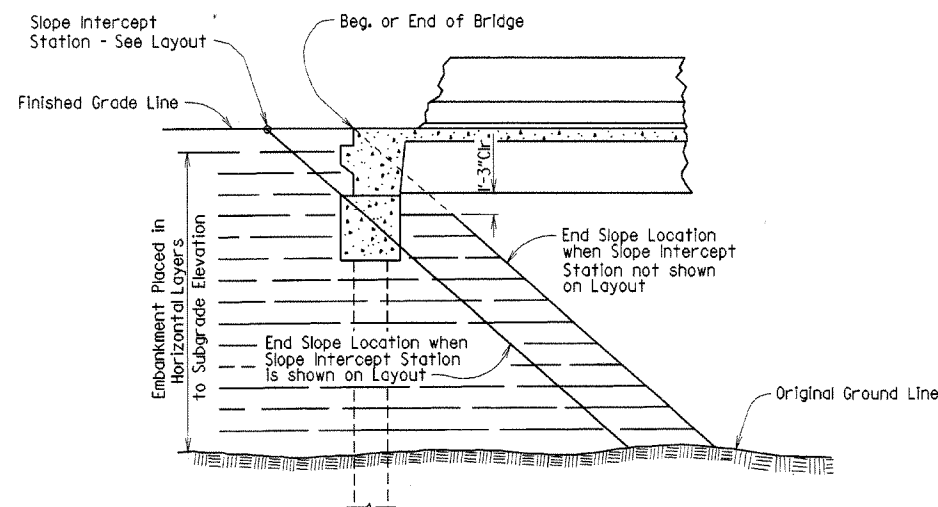
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CHECKED BY: ACP DATE: 12-20-12 SCALE: AS NOTED
DESIGNED BY: STD. DATE: _____
BRIDGE NO. 04921 & 04922 DRAWING NO. 53345

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
04-10-2003				6	ARK.		35	

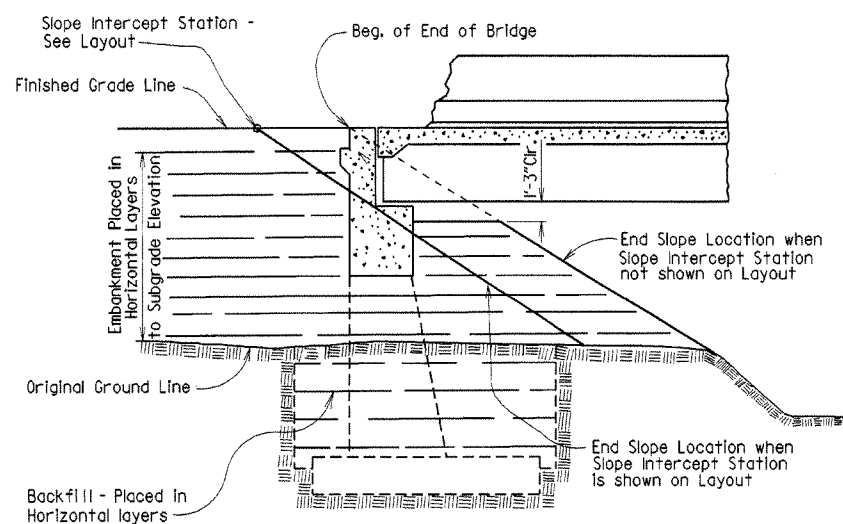
EMBANKMENT & BACKFILL 1888A



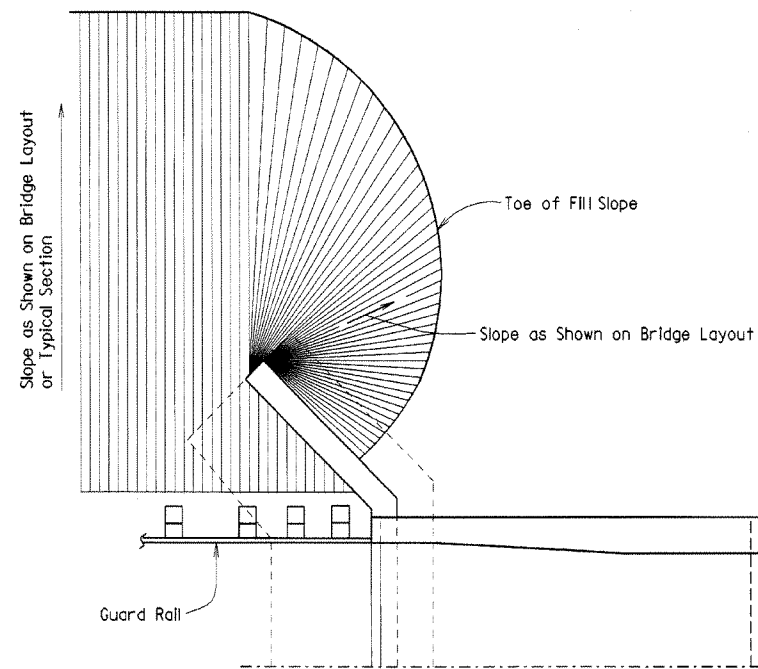
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS



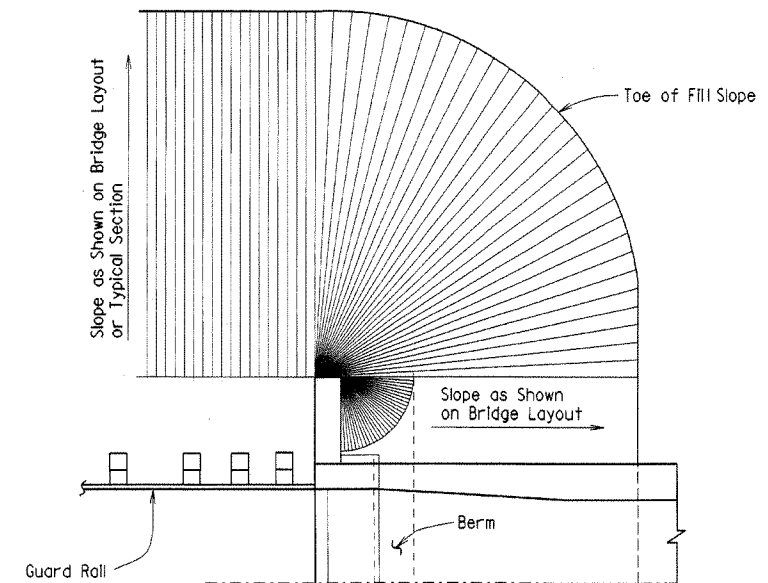
EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS



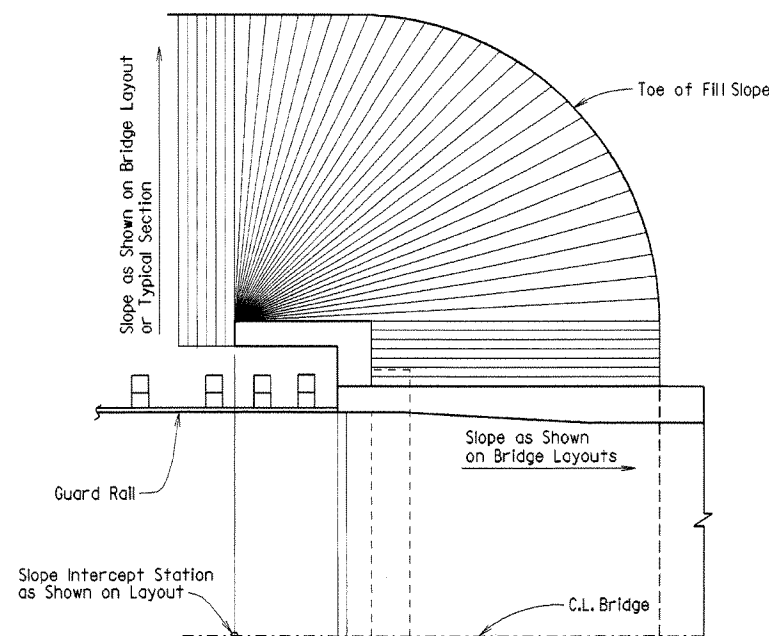
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS



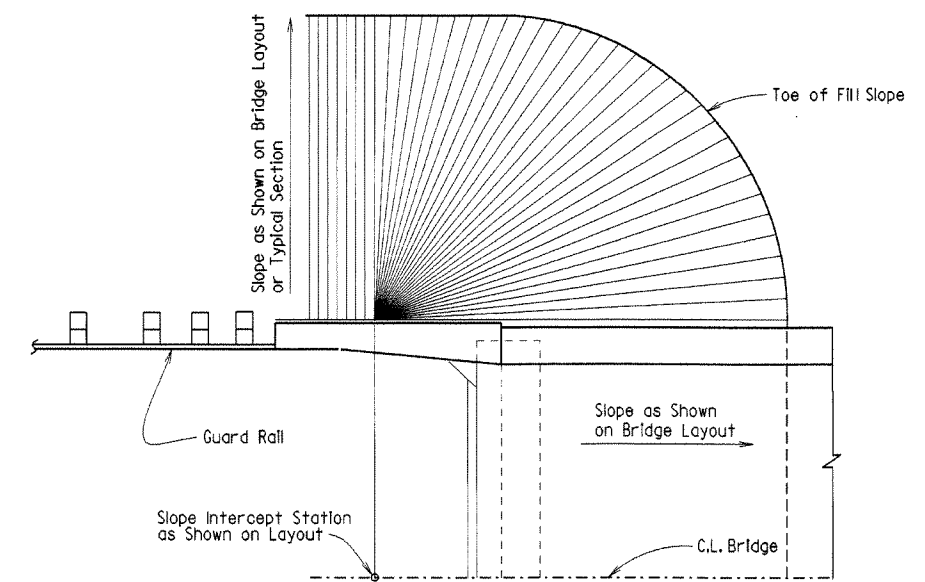
VERTICAL WALL ABUTMENTS



SPILL-THROUGH END BENTS WITH STUB WING



SPILL-THROUGH END BENTS WITH TURNBACK WING



SPILL-THROUGH END BENTS WITH TRANSITION WING

METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 4 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to subsections 210.09, 210.10 and 801.08 of the Specifications for construction requirements.

Revised and redrawn MJT 04-10-2003
Chk'd. By: CJF 04-10-2003



BRIDGE ENGINEER

EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

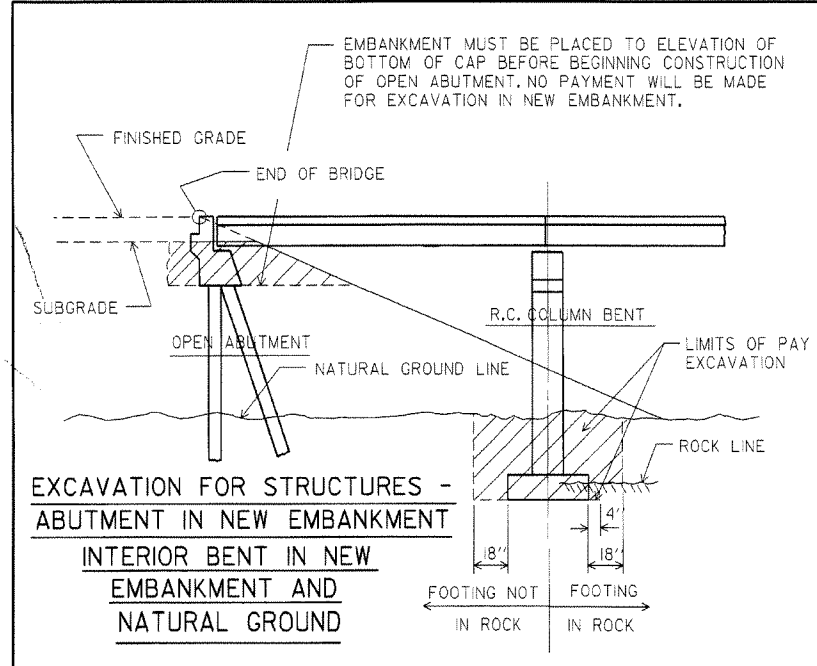
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MJT DATE: 04-10-2003 FILENAME: B1888A.STD

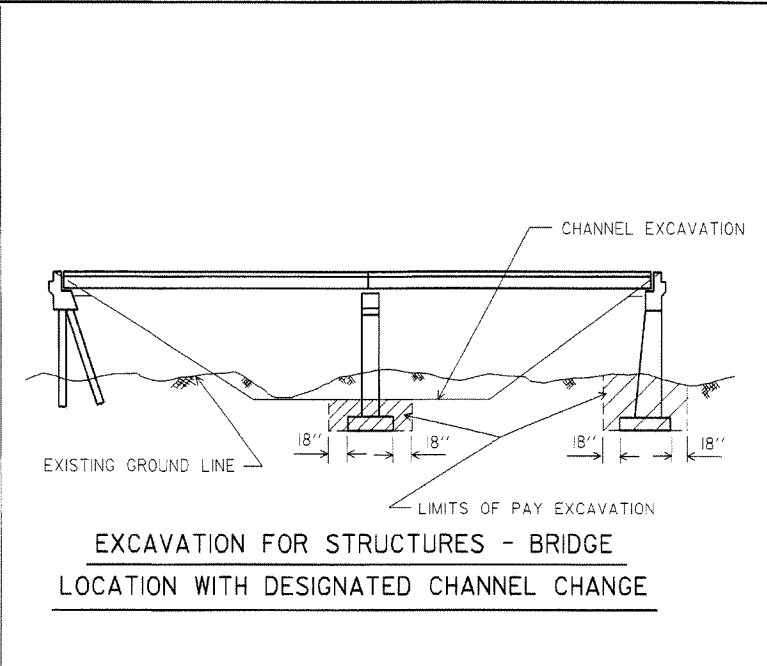
CHECKED BY: CJF DATE: 04-10-2003 SCALE: NO SCALE

DESIGNED BY: STD DATE: DATE: BRIDGE NO. DRAWING NO. 1888A

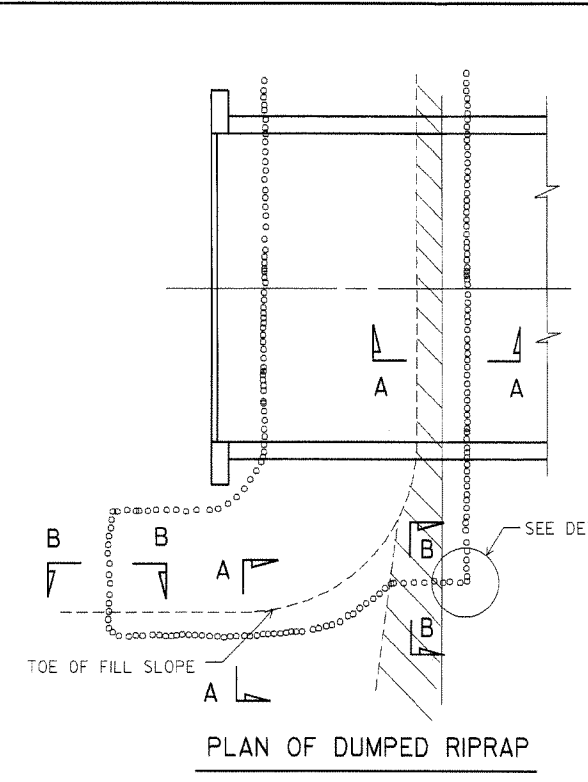
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
04-10-2003				6	ARK.		36	
							JOB NO.	
							① RIP. & EXCAV.	1891F



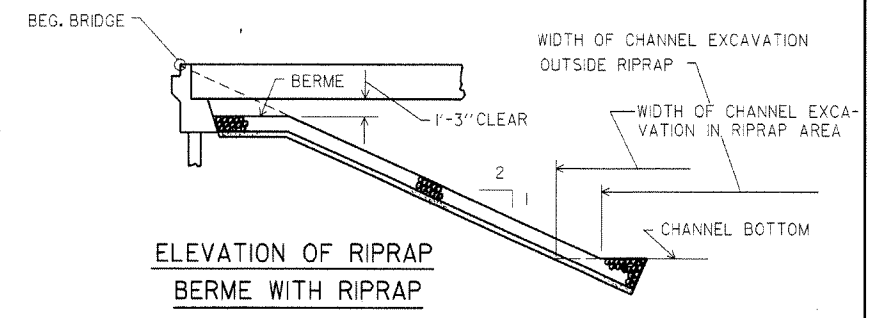
EXCAVATION FOR STRUCTURES - ABUTMENT IN NEW EMBAKMENT INTERIOR BENT IN NEW EMBAKMENT AND NATURAL GROUND



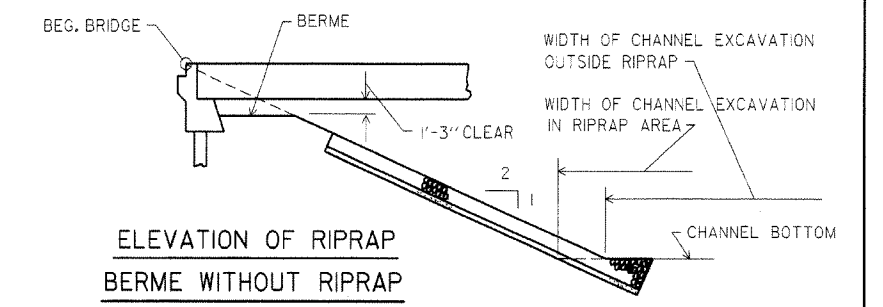
EXCAVATION FOR STRUCTURES - BRIDGE LOCATION WITH DESIGNATED CHANNEL CHANGE



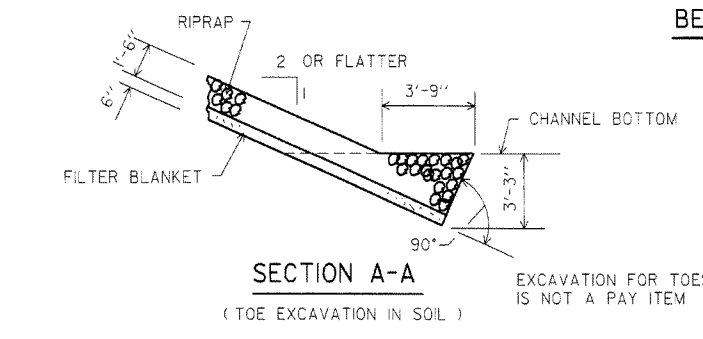
PLAN OF DUMPED RIPRAP



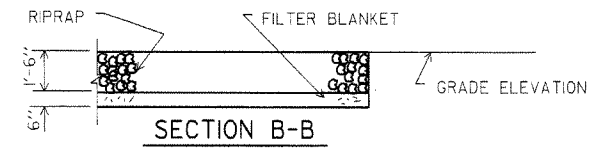
ELEVATION OF RIPRAP BERME WITH RIPRAP



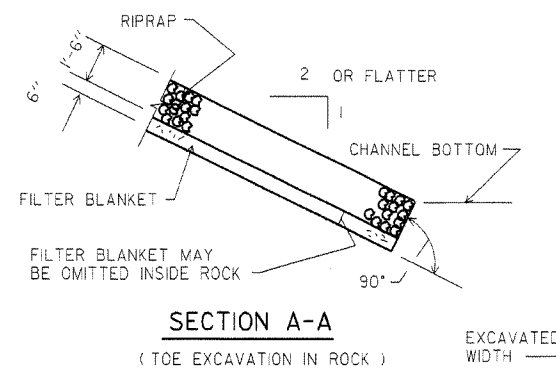
ELEVATION OF RIPRAP BERME WITHOUT RIPRAP



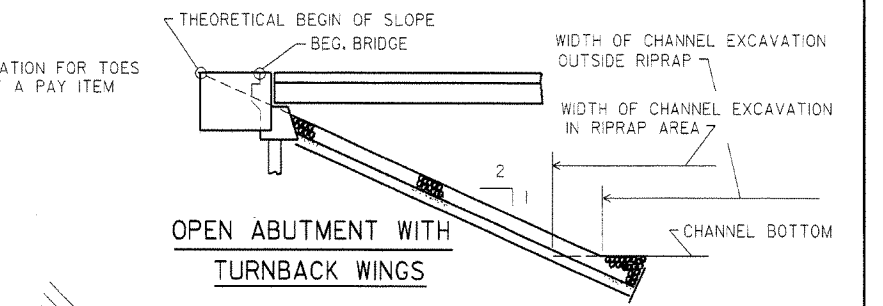
SECTION A-A (TOE EXCAVATION IN SOIL)



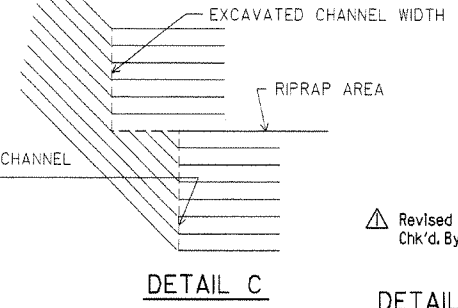
SECTION B-B



SECTION A-A (TOE EXCAVATION IN ROCK)



OPEN ABUTMENT WITH TURNBACK WINGS



DETAIL C

NOTE: USE THIS TYPE OF TOE WHEN ROCK IS ENCOUNTERED WHICH IS IN A STABLE CONDITION.

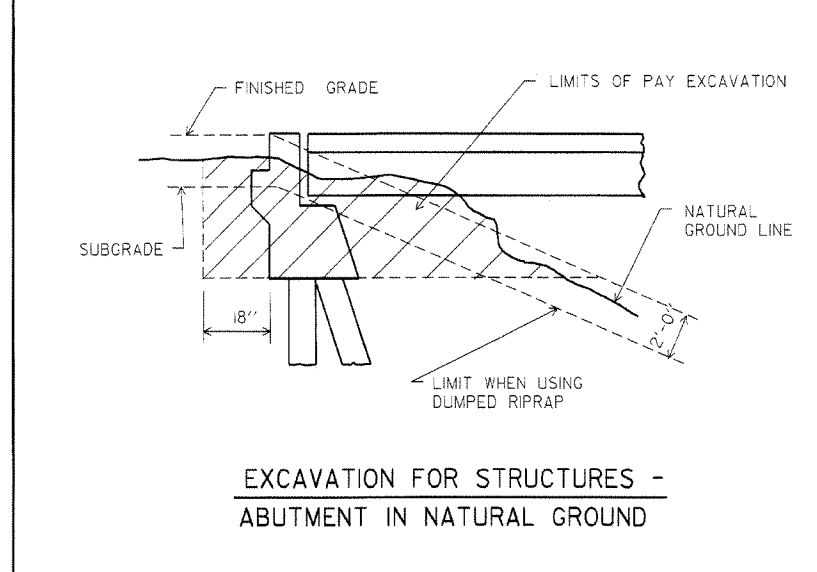
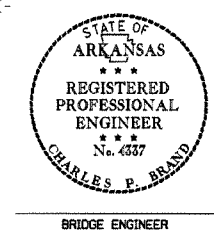
NOTE: IN LIEU OF AN AGGREGATE FILTER BLANKET, A SYNTHETIC FIBER GEOTEXTILE FABRIC COMPLYING WITH THE REQUIREMENTS OF SUBSECTION 816.02(a) MAY BE USED.

NOTE: DETAILS FOR COMPUTING EXCAVATION FOR STRUCTURES ARE INCLUDED FOR INFORMATION AS TO HOW PLAN QUANTITIES WERE CALCULATED AND FOR USE WHEN ADJUSTING QUANTITIES WHEN CHANGING FOOTING ELEVATION.

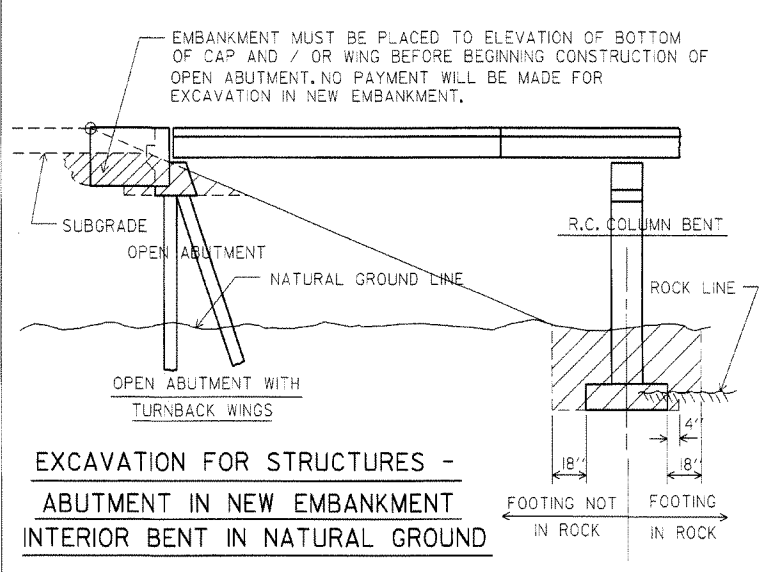
Revised and redrawn MJT 04-10-2003
Chk'd. By: CJF 04-10-2003

DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND DETAILS FOR COMPUTING EXCAVATION FOR STRUCTURES
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

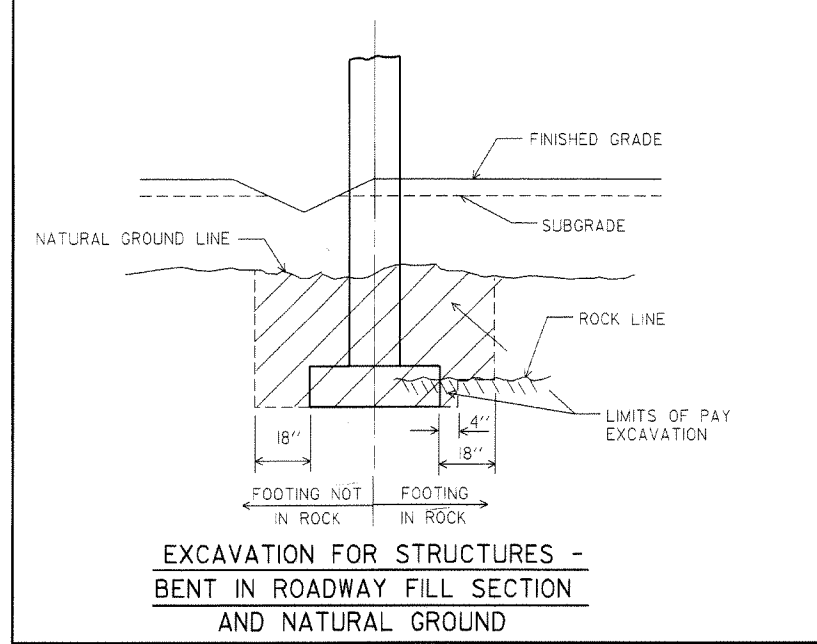
DRAWN BY: MJT DATE: 04-10-2003 FILENAME: B1891F.STD
CHECKED BY: CJF DATE: 04-10-2003 SCALE: NO SCALE
DESIGNED BY: STD DATE: BRIDGE NO. DRAWING NO. 1891F



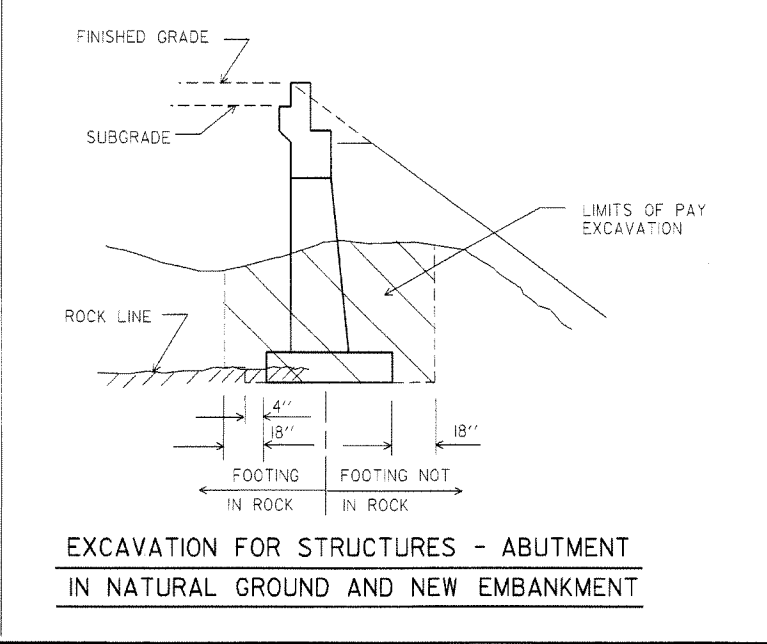
EXCAVATION FOR STRUCTURES - ABUTMENT IN NATURAL GROUND



EXCAVATION FOR STRUCTURES - ABUTMENT IN NEW EMBAKMENT INTERIOR BENT IN NATURAL GROUND



EXCAVATION FOR STRUCTURES - BENT IN ROADWAY FILL SECTION AND NATURAL GROUND



EXCAVATION FOR STRUCTURES - ABUTMENT IN NATURAL GROUND AND NEW EMBAKMENT

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
09-20-2007				6	ARK.		37	
10-15-2009								
JOB NO.							NAME PLATES 2389A	

GENERAL NOTES

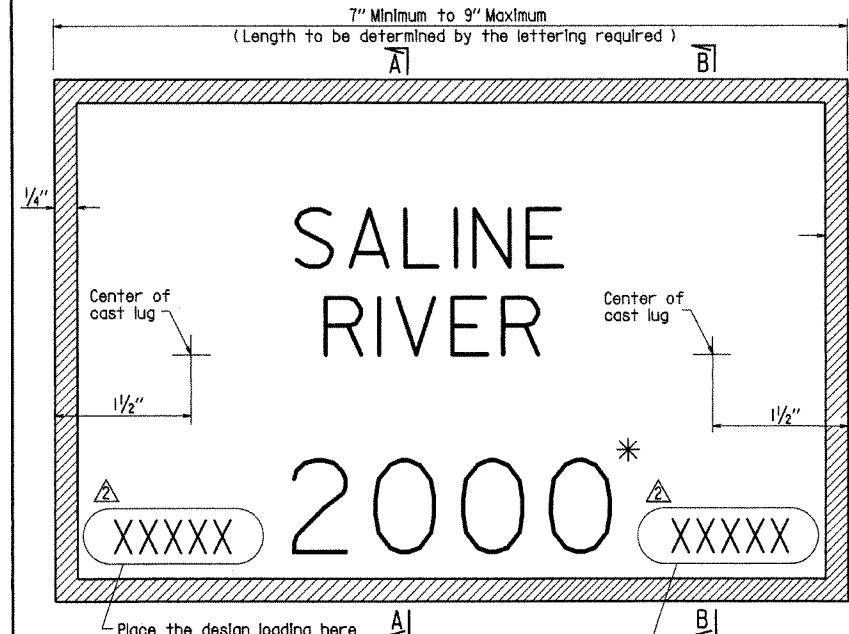
Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2003 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812 of the Standard Specifications.

Body of plate shall be $\frac{3}{8}$ " thick and shall include two tapering cone lugs $\frac{1}{8}$ " to $\frac{3}{16}$ " x 2" long. The border and all lettering shall be raised $\frac{1}{8}$ " above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

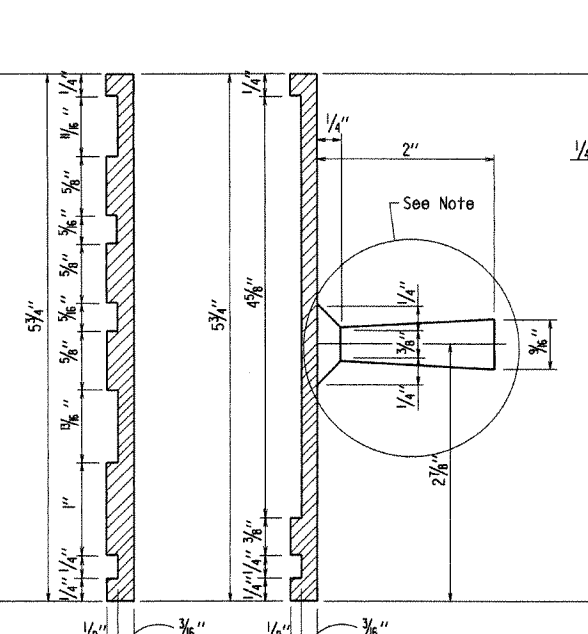
The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.



Place the design loading here using $\frac{1}{8}$ " raised letters and numerals $\frac{3}{8}$ " high. Examples: HS 20 HL-93

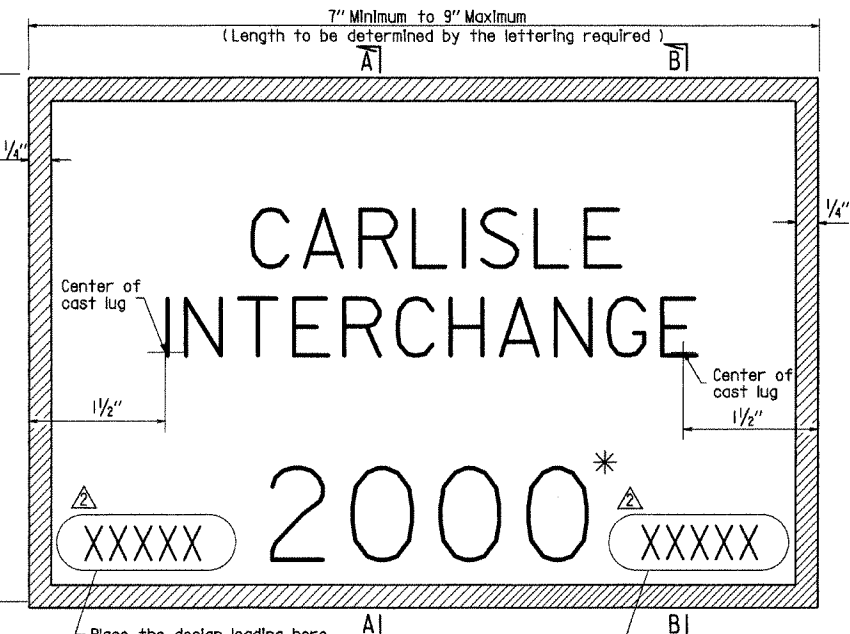
Place the Bridge number here using $\frac{1}{8}$ " raised letters and numerals $\frac{3}{8}$ " high. Example: 06275

TYPICAL BRIDGE NAME PLATE-STYLE 1 - FULL SIZE
STREAM CROSSINGS



SECTION A-A SECTION B-B

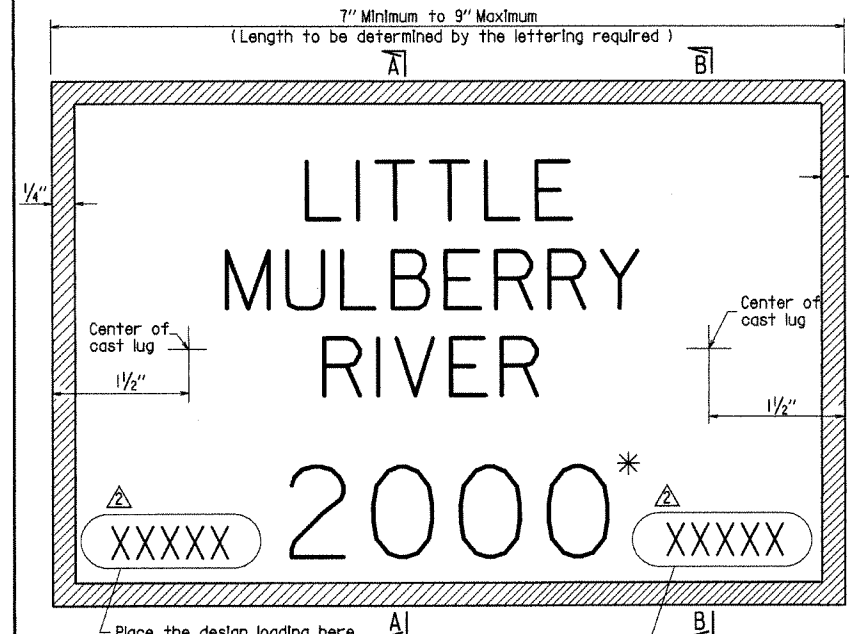
Note: Alternate attachments may be used provided such attachments are submitted and approval secured before fabrication is begun.



Place the design loading here using $\frac{1}{8}$ " raised letters and numerals $\frac{3}{8}$ " high. Examples: HS 20 HL-93

Place the Bridge number here using $\frac{1}{8}$ " raised letters and numerals $\frac{3}{8}$ " high. Example: 06275

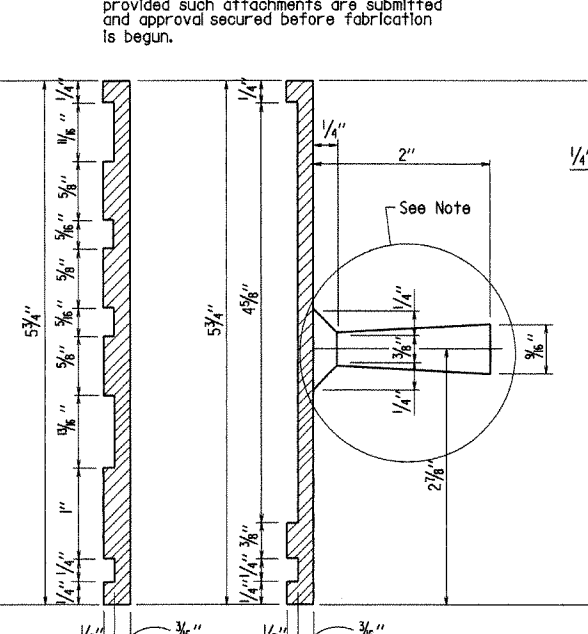
TYPICAL BRIDGE NAME PLATE-STYLE 3 - FULL SIZE
GRADE SEPARATION STRUCTURES



Place the design loading here using $\frac{1}{8}$ " raised letters and numerals $\frac{3}{8}$ " high. Examples: HS 20 HL-93

Place the Bridge number here using $\frac{1}{8}$ " raised letters and numerals $\frac{3}{8}$ " high. Example: 06275

TYPICAL BRIDGE NAME PLATE-STYLE 2 - FULL SIZE
STREAM CROSSINGS



SECTION A-A SECTION B-B

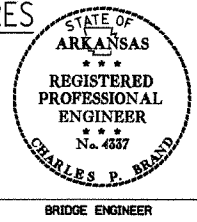


Place the design loading here using $\frac{1}{8}$ " raised letters and numerals $\frac{3}{8}$ " high. Examples: HS 20 HL-93

Place the Bridge number here using $\frac{1}{8}$ " raised letters and numerals $\frac{3}{8}$ " high. Example: 06275

TYPICAL BRIDGE NAME PLATE-STYLE 4 - FULL SIZE
GRADE SEPARATION STRUCTURES

* Year in which contract is awarded.



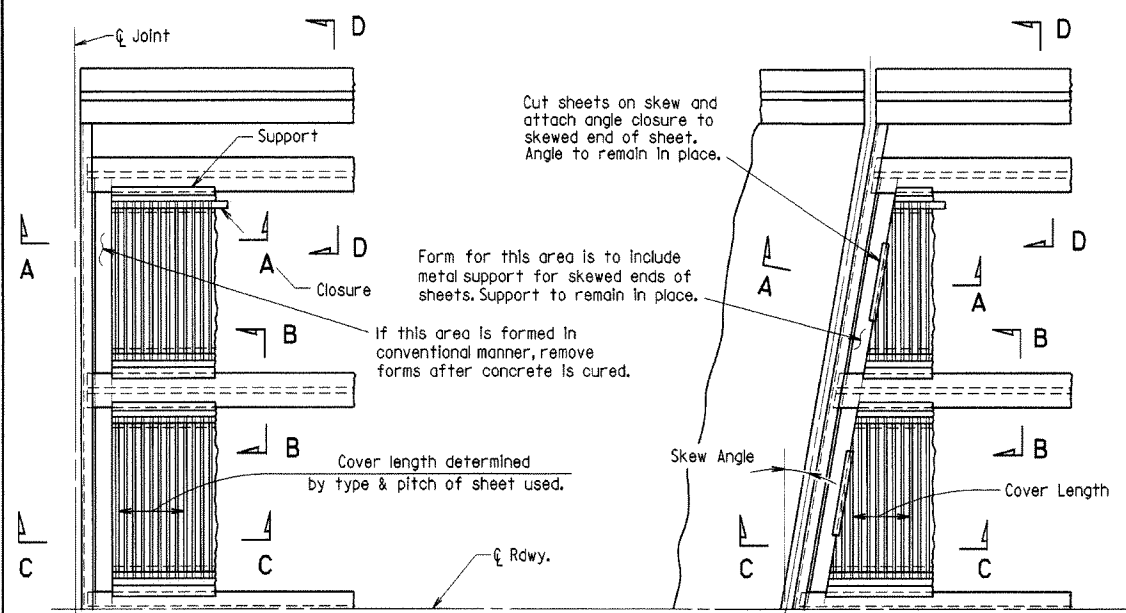
DETAILS OF STANDARD
TYPE C BRIDGE NAME PLATES
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: MJT DATE: 09-20-2007 FILENAME: B2389A.STD
CHECKED BY: CJF DATE: 09-20-2007 SCALE: NOT TO SCALE
DESIGNED BY: STD DATE: ---
BRIDGE NO. DRAWING NO. 2389A

Revised Design Loading and Bridge Number to Raised Letters and Numerals MJT 10-15-2009
Chk'd. By: CJF

Revised and redrawn MJT 09-20-2007
Chk'd. By: CJF

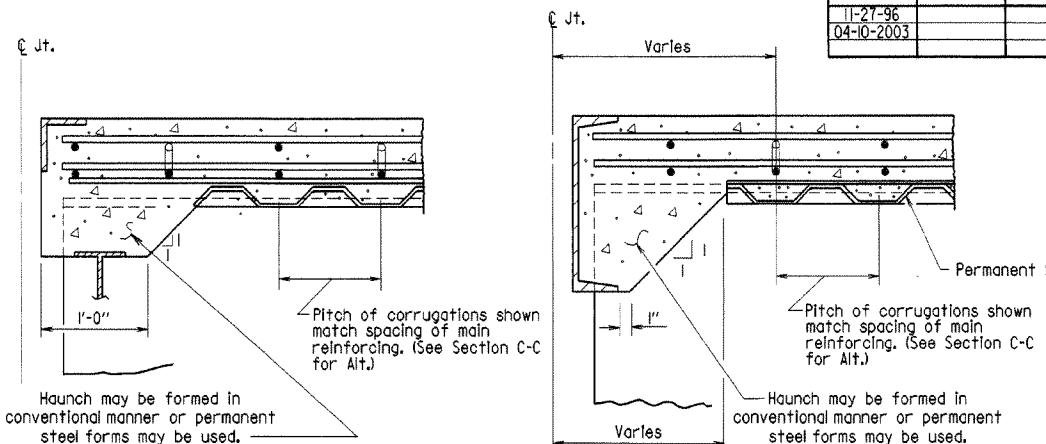
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
11-27-96						6	ARK.		36	
04-10-2003										

BR. DECK FORMS 1499I



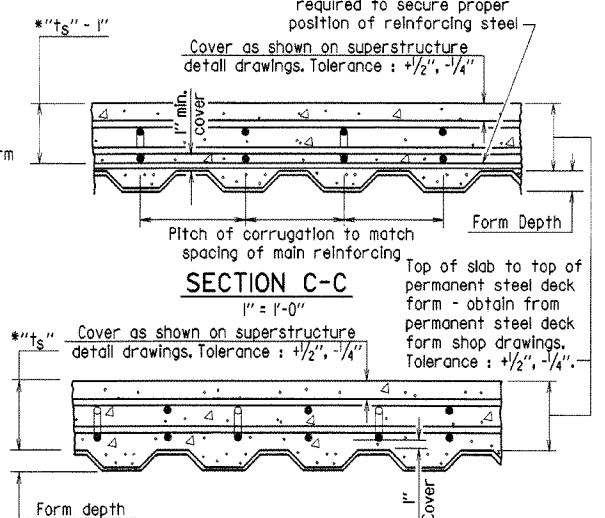
PART PLAN - SQUARE SPAN
3/8" = 1'-0"

PART PLAN - SKEWED SPAN
3/8" = 1'-0"



SECTION A-A
N.T.S.
(Angle at end of span)

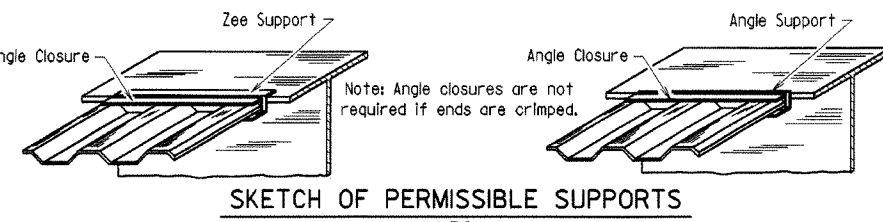
SECTION A-A
N.T.S.
(Channel at end of span)



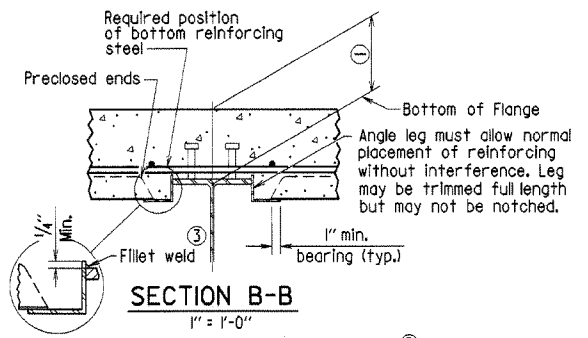
SECTION C-C
1" = 1'-0"

SECTION C-C - ALTERNATE
1" = 1'-0"

*t_s = slab thickness as shown on superstructure detail drawings.
GENERAL NOTES

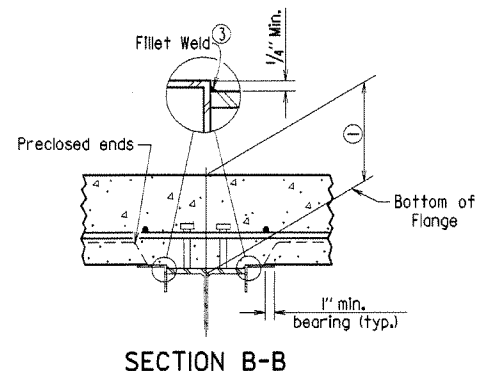


SKETCH OF PERMISSIBLE SUPPORTS
N.T.S.



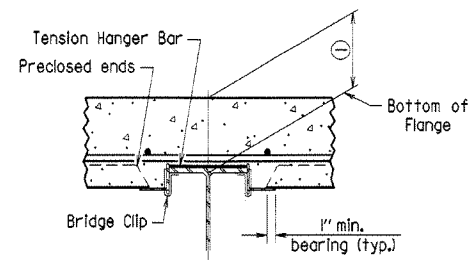
SECTION B-B
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are used, and for all compression flanges)



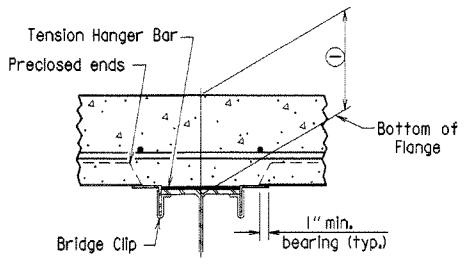
SECTION B-B
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are used and for all compression flanges)



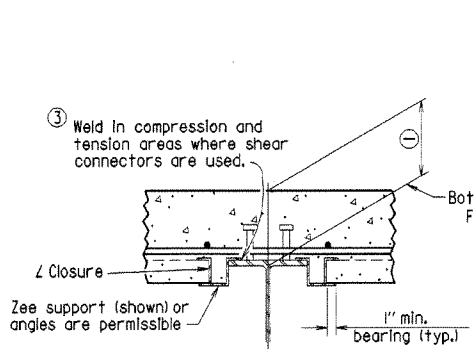
SECTION B-B
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are not used)



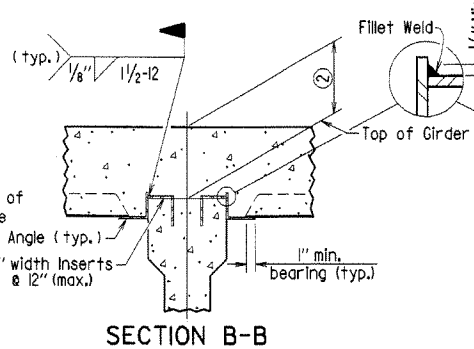
SECTION B-B
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are not used)



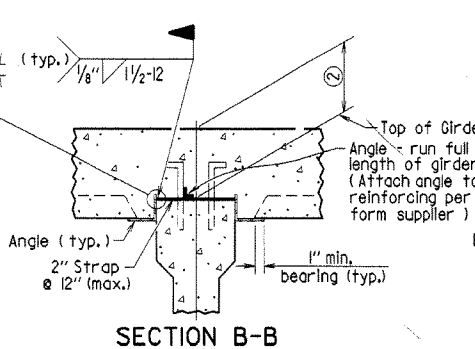
SECTION B-B
1" = 1'-0"

(Showing Z Closure)



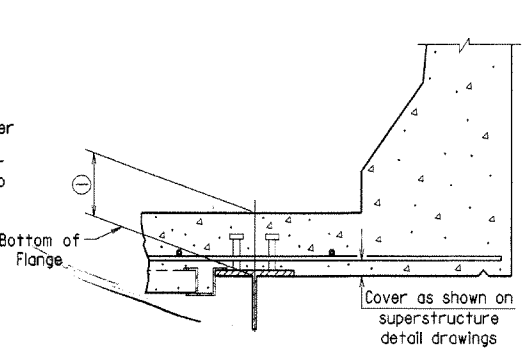
SECTION B-B (FOR CONCRETE GIRDERS)
1" = 1'-0"

(Showing support by Insert cast in girder)



SECTION B-B (FOR CONCRETE GIRDERS)
1" = 1'-0"

(Showing support by Strap)



SECTION D-D
1" = 1'-0"

Note: Only Bottom Reinforcing is shown.

① Distance from top of slab to bottom of top flange as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top flange or the support angle leg contacts the bottom reinforcing steel; Maximum = t_s + 1 3/4" + flange thickness. See Section C-C for slab thickness tolerance between adjacent girder flanges.

② Distance from top of slab to top of girder as measured at centerline girder and as shown on superstructure detail drawings. This dimension may vary within the following limits to maintain the grade and slab thickness tolerances: Minimum - occurs when either the top of girder or the support angle leg contacts the bottom reinforcing steel; Maximum - value shown on the superstructure detail drawings when removable forms are used. See Section C-C for slab thickness tolerance between adjacent girder flanges.

Revised for 2003 AHTD Construction Specifications and CPB Seal. MJT 04-10-2003
Chk'd. By: cdf 04-10-2003

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to subsection 802.4(b) of the Standard Specifications. Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Bridge Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Bridge Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Bridge Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

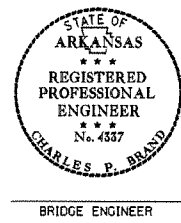
High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 Edition), with applicable supplemental specifications and special provisions.

DETAILS OF PERMISSIBLE TYPE PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS

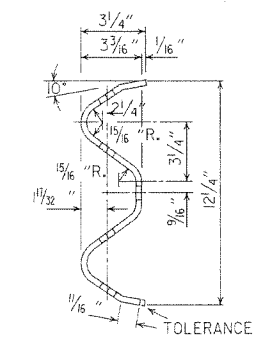
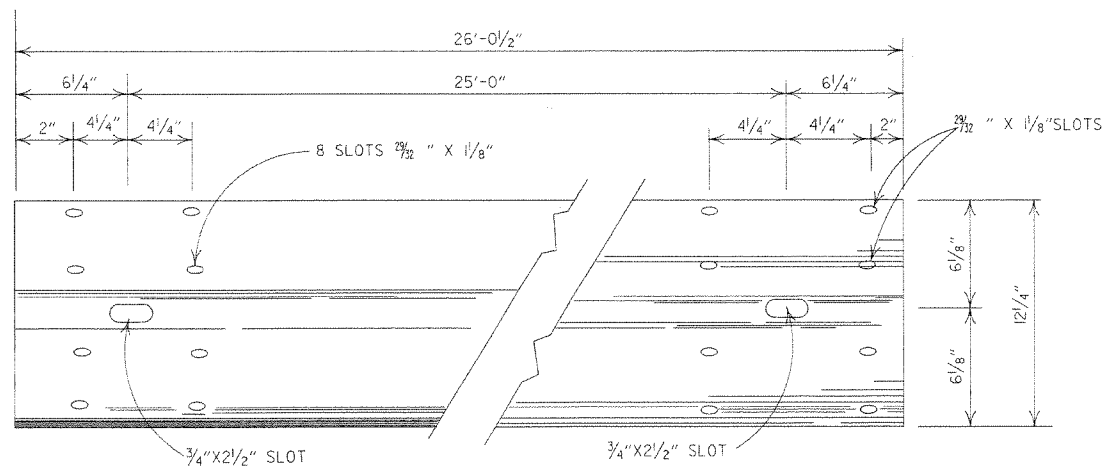
ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: MJT DATE: 10-17-96
CHECKED BY: CPB DATE: 10-17-96
DESIGNED BY: STD. DATE: —
BRIDGE NO. DRAWING NO. 1499I

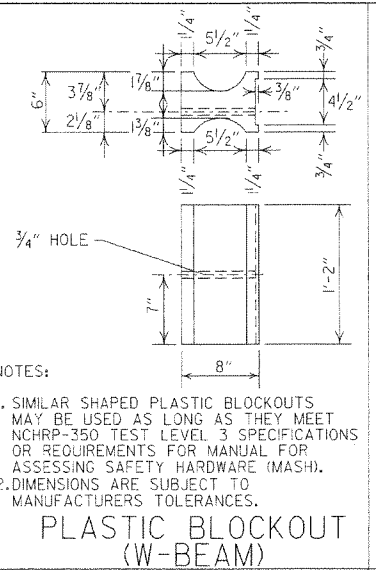
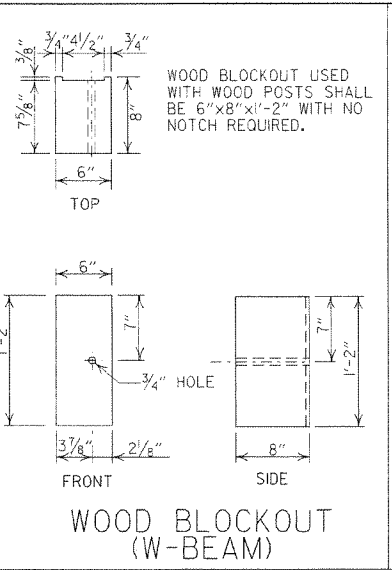
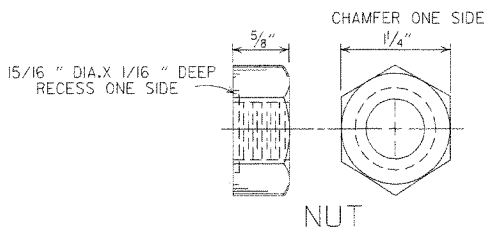
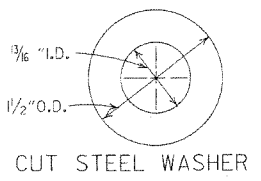
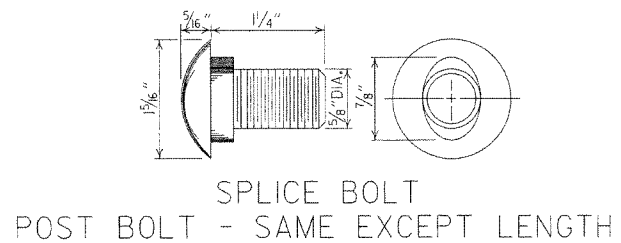


Redrawn and revised 11/27/96; MJT

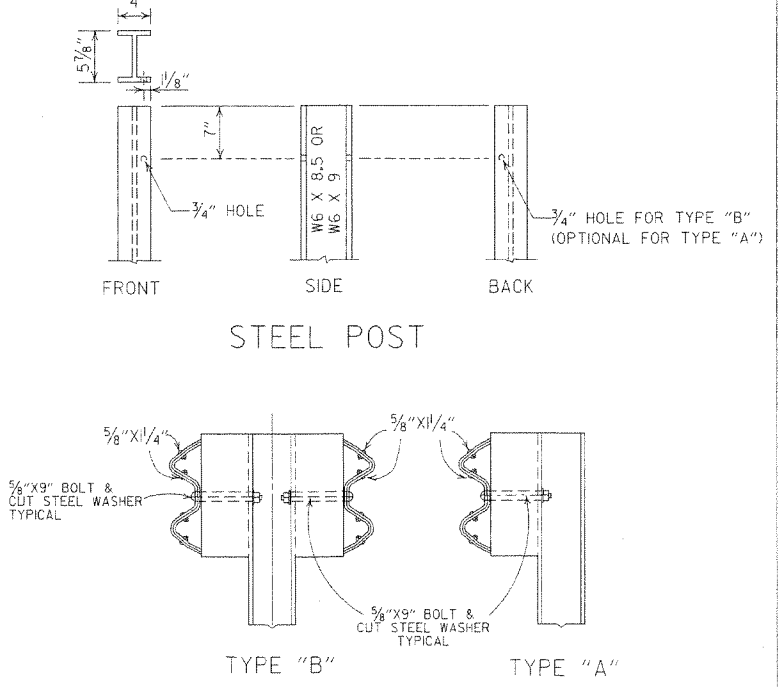
BRIDGE ENGINEER



DETAILS OF W-BEAM GUARD RAIL
 RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.

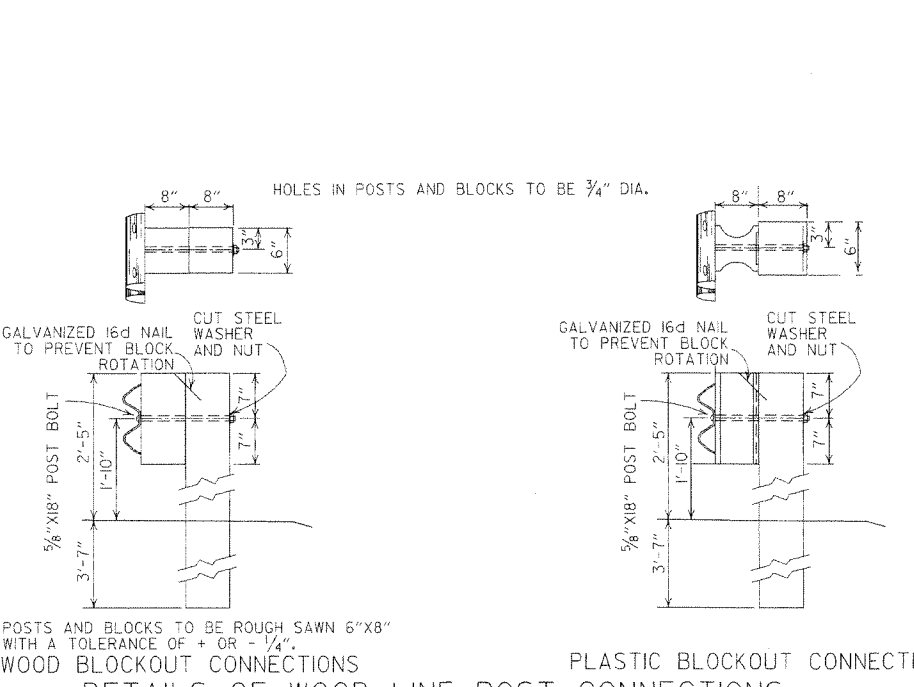
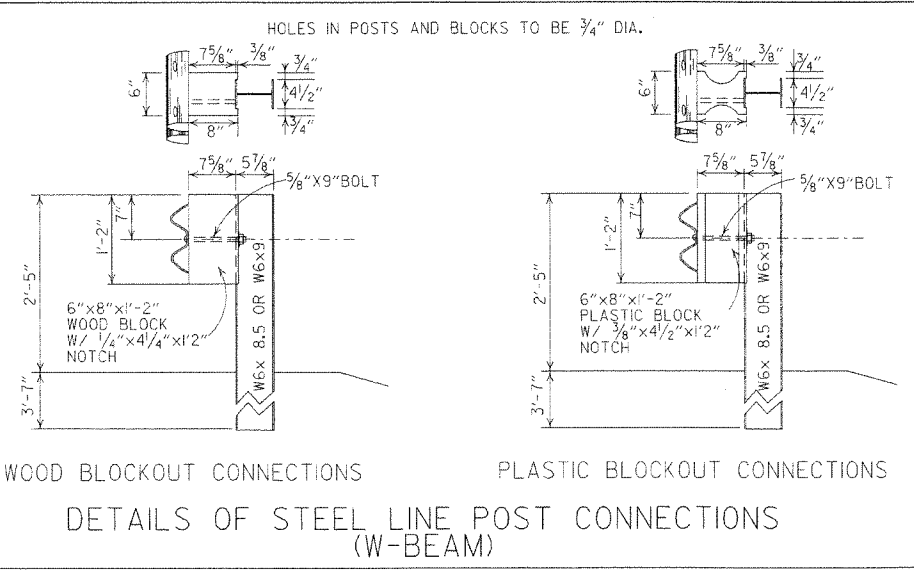


NOTES:
 1. SIMILAR SHAPED PLASTIC BLOCKOUTS MAY BE USED AS LONG AS THEY MEET NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
 2. DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCES.



DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)

-GENERAL NOTES-
 ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 1/4" BEYOND IT.
 WHERE W-BEAM GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.
 W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.
 USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.
 ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.
 WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1350 f SOUTHERN PINE.
 CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.

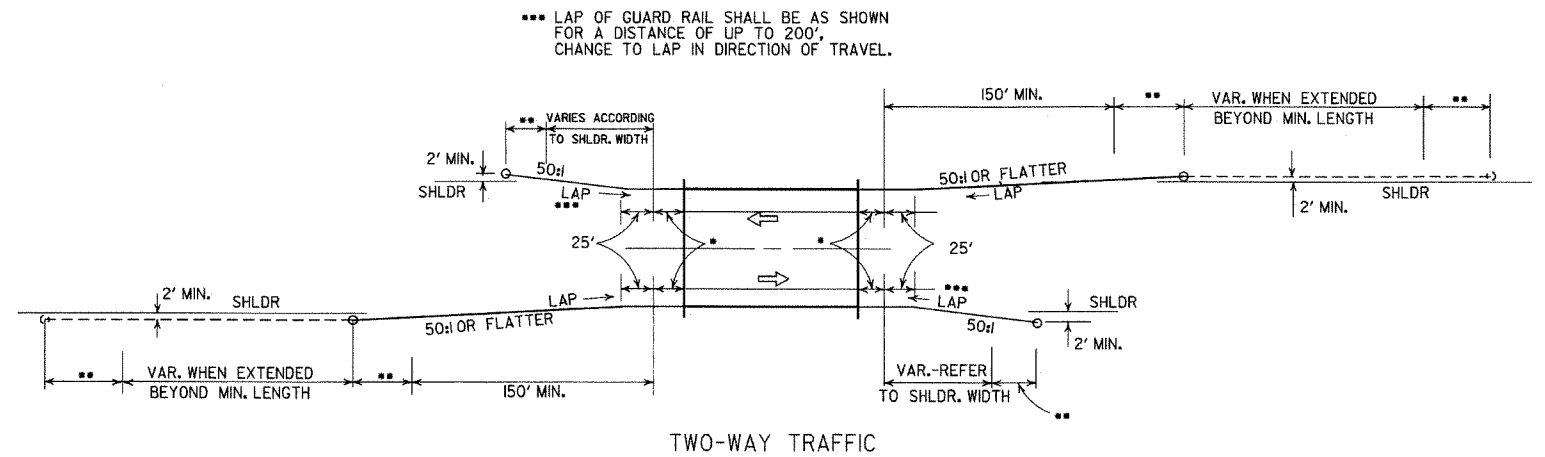
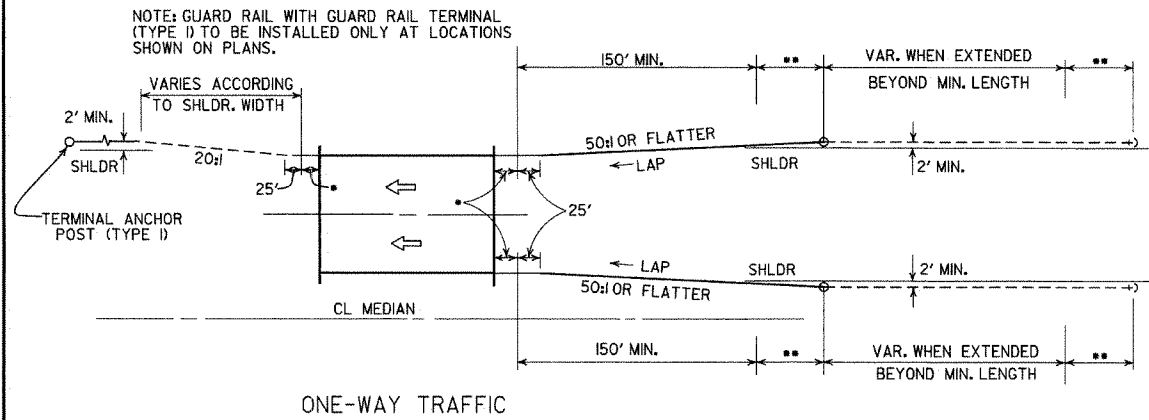


7-4-10	RAISED HEIGHT OF GUARD RAIL 1"	
10-15-09	ADDED REFERENCE TO MASH	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & ON STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
3-30-00	REMOVED GUARD RAIL AT BRIDGE ENDS	
1-2-00	ADDED PLASTIC BLOCKOUT	
8-12-98	REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE DELETED DET. OF GUARD RAIL REPLACE BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK, & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
4-3-97	REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
6-2-94	ADDED ALT. STEEL POST SIZE	
8-5-93	REVISED STEEL POST SIZE	8-5-93
10-1-92	REDRAWN & REVISED	10-1-92
8-15-91	REVISED WASHER NOTE	8-5-91
8-2-90	REV. GEN. NOTE & DEPTH OF ANC. POST IN ROCK	8-2-90
7-15-88	REVISED SECTION 3 & GENERAL NOTES	
3-4-88	REV. ANCHOR POST, ELEV. NOTES & POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
10-9-87	REDRAWN & REVISED	802-10-9-87
DATE	REVISION	DATE FILED

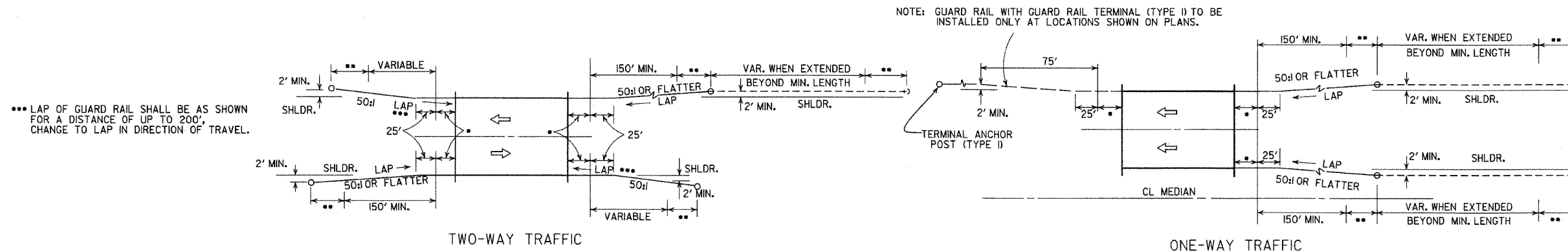
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

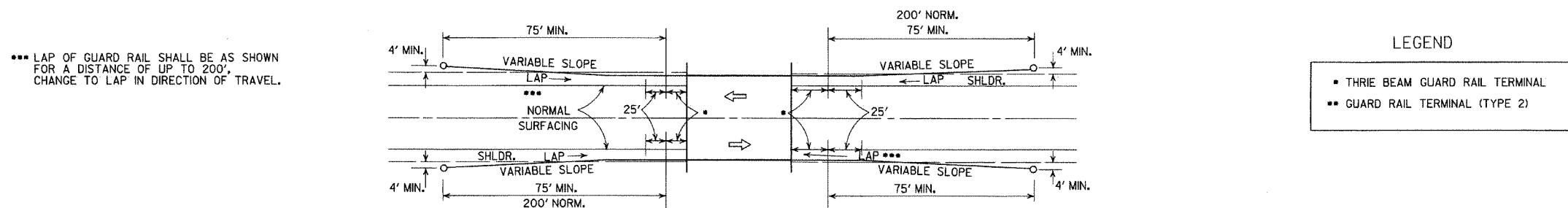
STANDARD DRAWING GR-8



METHODS OF INSTALLATION OF GUARD RAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

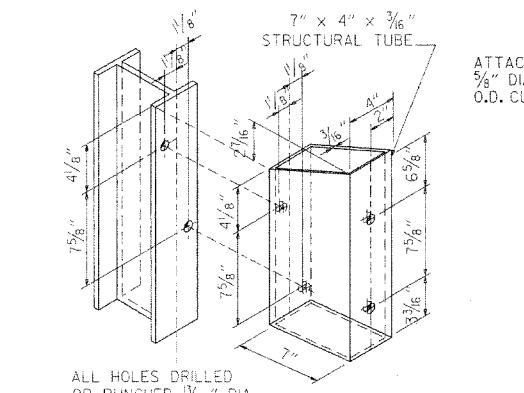
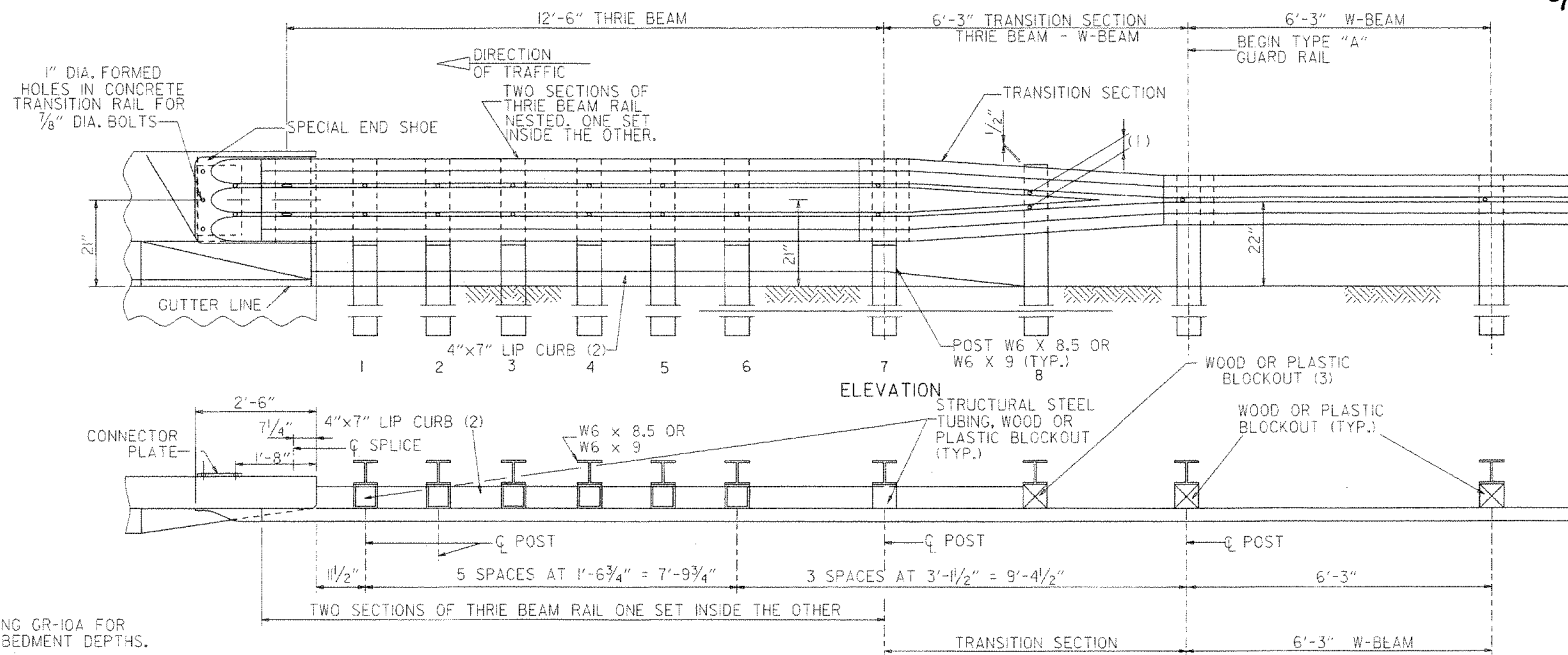
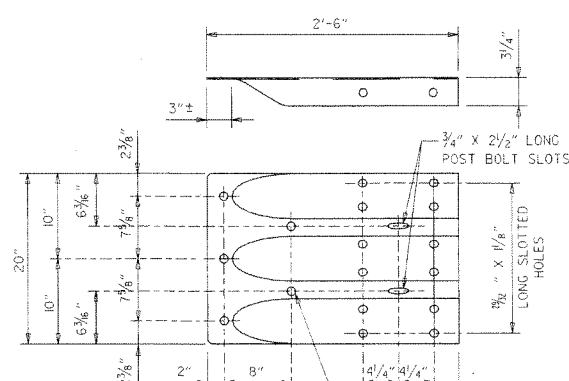
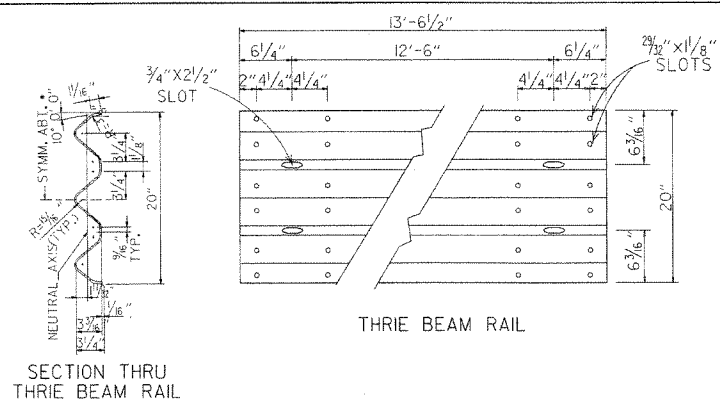


METHOD OF INSTALLATION OF GUARD RAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

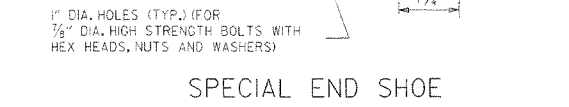


METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERMINAL (TYPE I) (FULL SHOULDER WIDTH OR LESS BRIDGES)

ARKANSAS STATE HIGHWAY COMMISSION		
GUARD RAIL DETAILS		
STANDARD DRAWING GR-9		
4-17-08	REVISED LAYOUTS	
11-10-05	REMOVED GUARD RAIL NOTES AND DETAILS	
11-16-01	DELETED NOTE-METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERM. (TY. I)	
1-12-00	ADDED CONSTRUCTION NOTE	1-12-00
6-26-97	REVISED LAYOUT	
10-1-92	REDRAWN & REVISED	10-1-92
10-9-87	ADDED NOTE	
10-9-87	REDRAWN & REVISED	
DATE	REVISION	DATE FILM

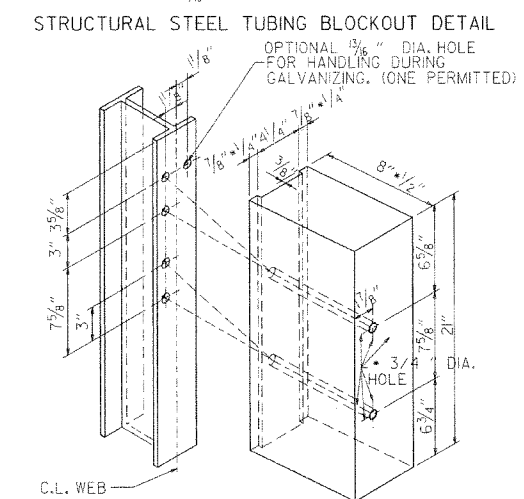


ATTACH BLOCKOUT TO POST USING 5/8" DIA. HEX HEAD BOLTS WITH 1/2" O.D. CUT STEEL WASHERS AND NUT.



1" DIA. HOLES (TYP.) FOR 7/8" DIA. HIGH-STRENGTH BOLTS

NOTE: SEE STANDARD DRAWING GR-10A FOR GUARD RAIL POST EMBEDMENT DEPTHS.

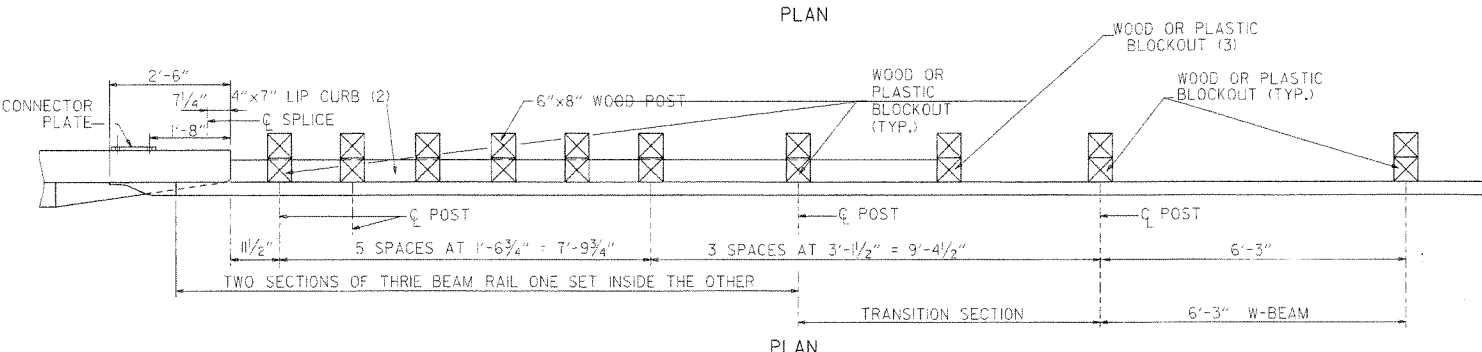


ALL HOLES 3/8" DIAMETER EXCEPT AS NOTED

NOTE: BLOCKS SHALL BE THE SAME TYPE THROUGHOUT THE PROJECT LIMITS.

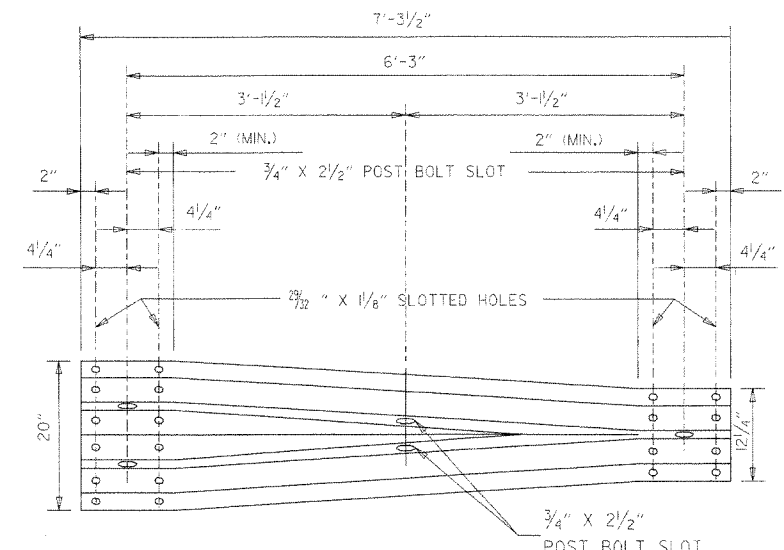
CONNECTOR PLATE

CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 7/8" DIA. HIGH STRENGTH BOLTS, WITH THE HEADS PLACED ON THE TRAFFIC FACE. WASHERS SHALL BE USED UNDER THE HEAD AND NUT. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AND SHALL CONFORM TO SUBSECTION 807.06.

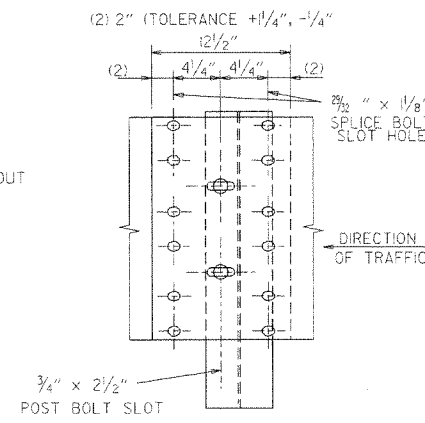


- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.
- (2) REFER TO APPROACH GUTTER DETAILS.
- (3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

THRIE BEAM GUARD RAIL CONNECTION AT BRIDGE ENDS



TRANSITION SECTION

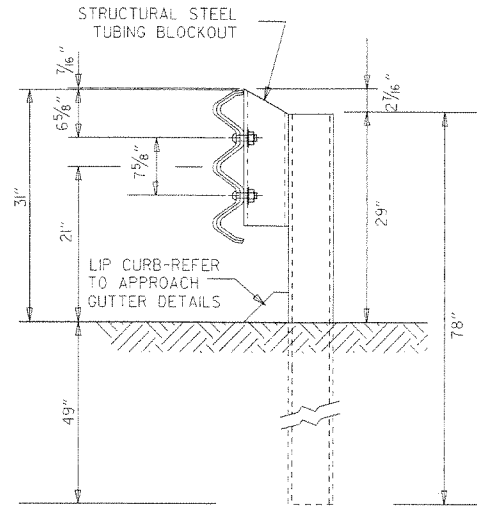


THRIE BEAM RAIL SPLICE AT POST

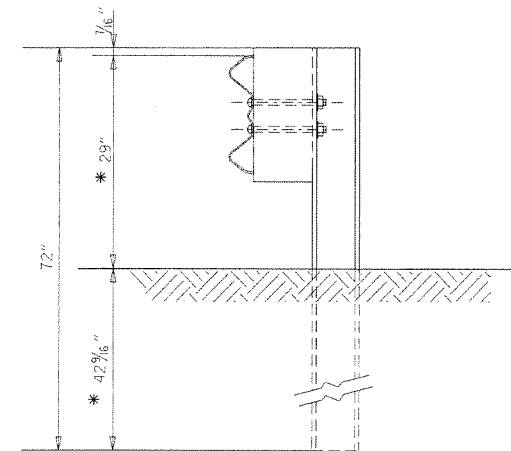
GENERAL NOTES:

- THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.
- RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
- ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.
- ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-9 & GR-11.
- WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1 1350 F SOUTHERN PINE.
- REFER TO STD. DRWG. GR-10A FOR POST DETAILS.
- USE THRIE BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.
- THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB.

7-14-10	RAISED HEIGHT OF W-BEAM 1"	ARKANSAS STATE HIGHWAY COMMISSION	
11-29-07	ADDED PLASTIC BLOCKOUTS		
11-10-05	ADDED NOTE FOR ATTACHING STEEL BLOCKOUT	GUARD RAIL DETAILS	
11-18-04	REVISED GENERAL NOTES		
10-9-03	REVISED GENERAL NOTES	STANDARD DRAWING GR-10	
4-10-03	REVISED GENERAL NOTES		
8-22-02	REVISED NOTE (2)		
6-29-00	MOVED DIMENSION LINES		
5-18-00	ADDED NOTE		
3-30-00	DRAWN & ISSUED		
DATE	REVISION		DATE FILM

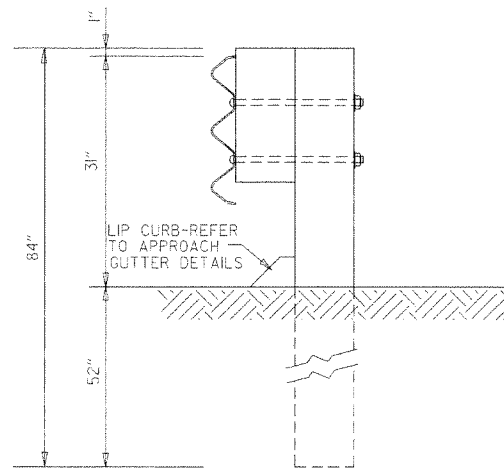


THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST POSTS 1-7

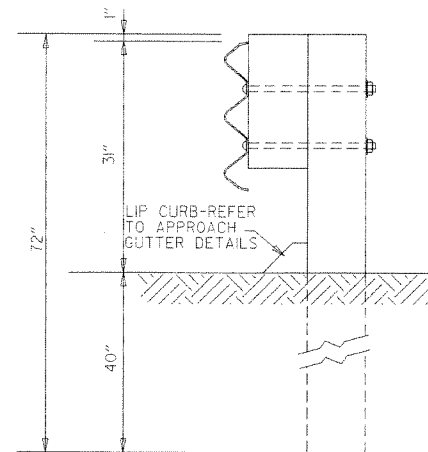


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST POST 8

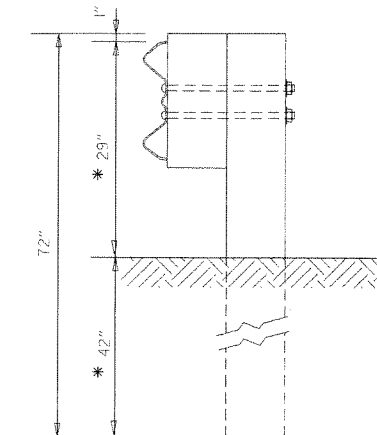
* NOTE:
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THRIE BEAM TO 22" MID POINT OF W-BEAM.



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS POSTS 1-6



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST POST 7



W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST POST 8

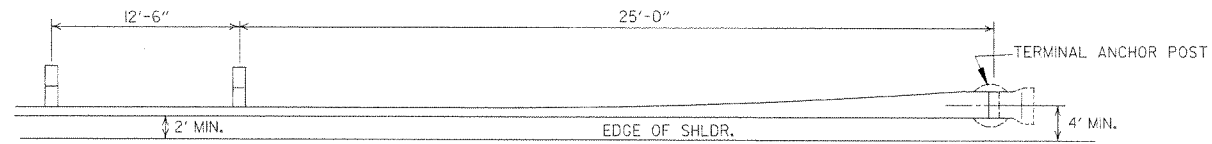
GENERAL NOTES:
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 2.7 f (400 f) OR NO. 1 350 f SOUTHERN PINE.

ARKANSAS STATE HIGHWAY COMMISSION

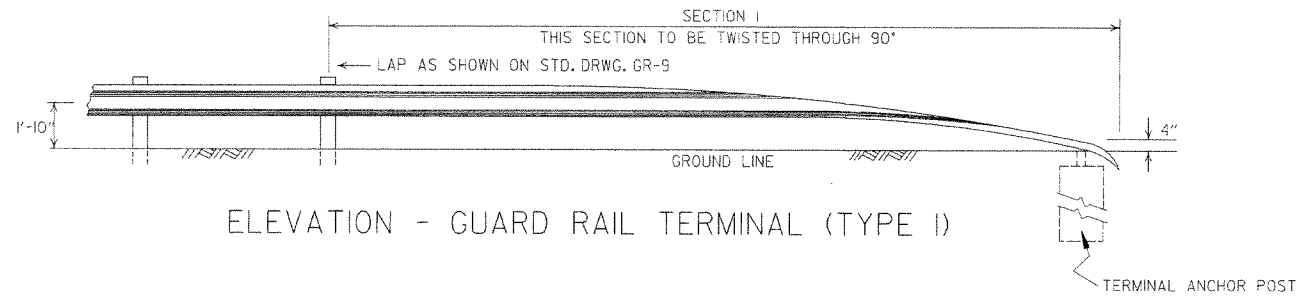
GUARD RAIL DETAILS

STANDARD DRAWING GR-10A

DATE	REVISION	DATE FILM
7-14-10	REVISED POST 8 DIMENSIONS	
11-29-07	ADDED PLASTIC BLOCKOUTS	
8-22-02	REVISED LIP CURB NOTE	
3-30-00	DRAWN & ISSUED	

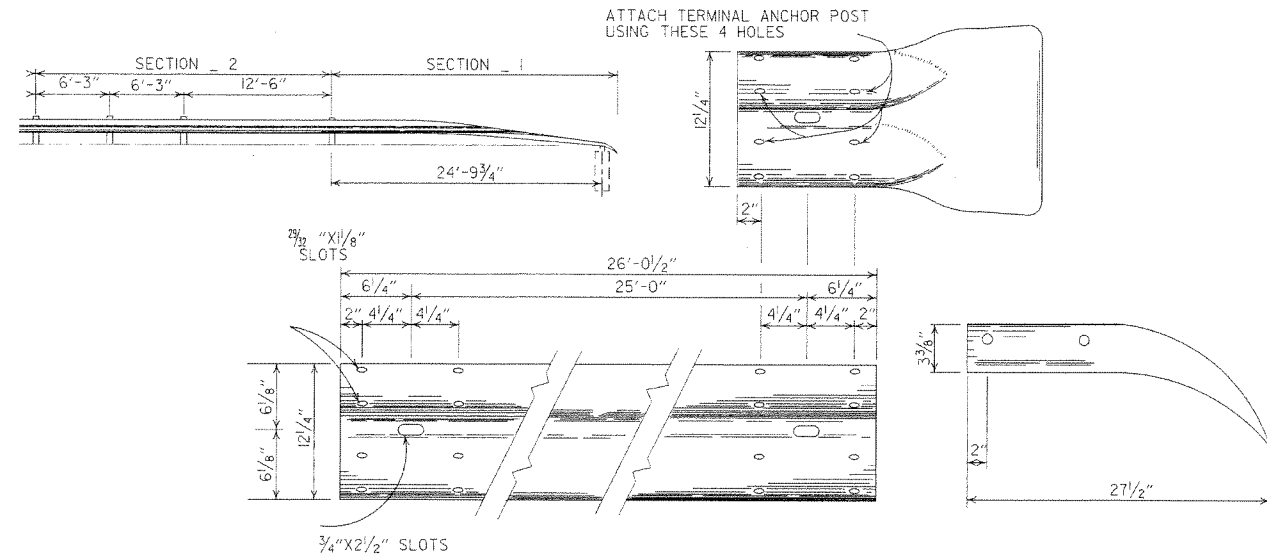


PLAN - GUARD RAIL TERMINAL (TYPE I)



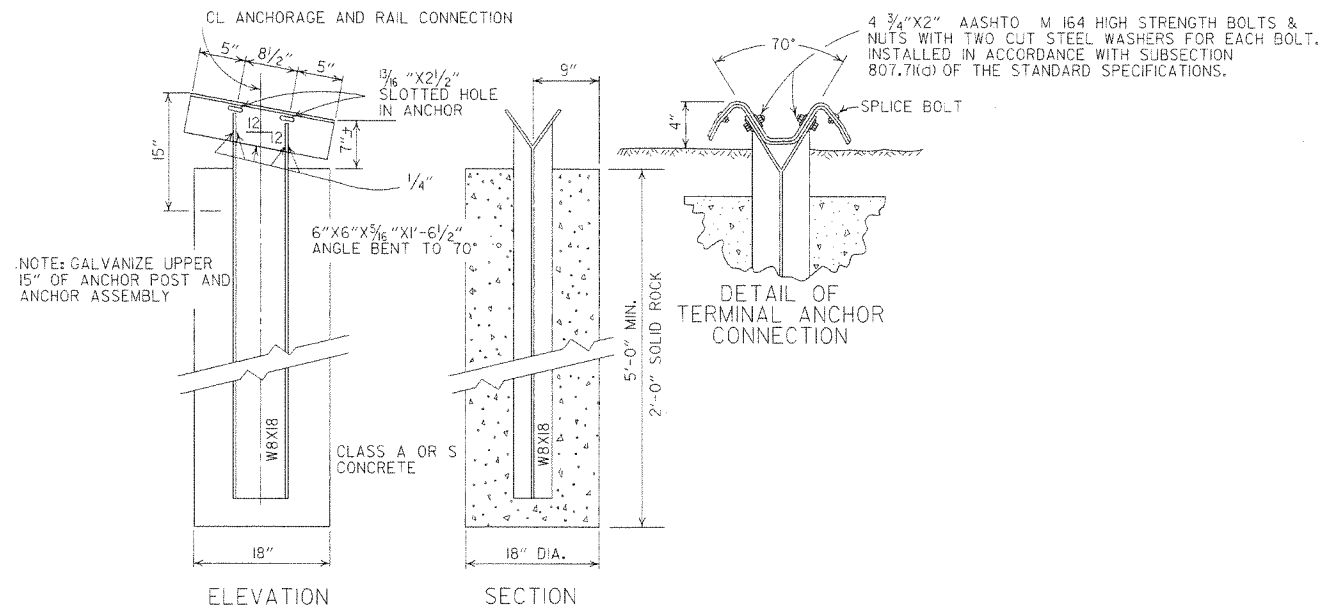
ELEVATION - GUARD RAIL TERMINAL (TYPE I)

NOTE:
SECTIONS 1 AND 2 OF GUARD RAIL TERMINAL
SHALL BE PAID FOR AT THE PRICE BID PER
LINEAR FOOT OF THE TYPE OF GUARD RAIL SPECIFIED.



SECTION 1

TERMINAL SECTION



DETAIL OF TERMINAL ANCHOR POST (TYPE I)

NOTE: GALVANIZE UPPER 15" OF ANCHOR POST AND ANCHOR ASSEMBLY

4 3/4" x 2" AASHTO M 164 HIGH STRENGTH BOLTS & NUTS WITH TWO CUT STEEL WASHERS FOR EACH BOLT. INSTALLED IN ACCORDANCE WITH SUBSECTION 807.7(K) OF THE STANDARD SPECIFICATIONS.

NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 WF 17 POST IF CONTRACTOR SO DESIRES.

			ARKANSAS STATE HIGHWAY COMMISSION
			GUARD RAIL DETAILS
			STANDARD DRAWING GRT-1
7-14-10	RAISED HEIGHT OF GUARD RAIL 1"		
6-26-97	REVISED LAP NOTE		
10-18-96	REVISED ASTM REF. TO AASHTO		
11-3-94	DIMENSION TERMINAL DETAIL		
11-11-92	ADDED NOTE FOR PAYMENT	11-11-92	
10-1-92	DRAWN & ISSUED	10-1-92	
DATE	REVISION	DATE FILM	

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13 1/2	14
21	26	26	15 1/2	16
24	28 1/2	29	18	18
30	36 1/4	36	22 1/2	23
36	43 3/8	44	26 3/8	27
42	51 1/8	51	31 1/8	31
48	58 1/2	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77 1/2	77
108	138	138	87 1/8	87
120	154	154	96 1/8	97
132	168 3/4	169	106 1/2	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(i).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

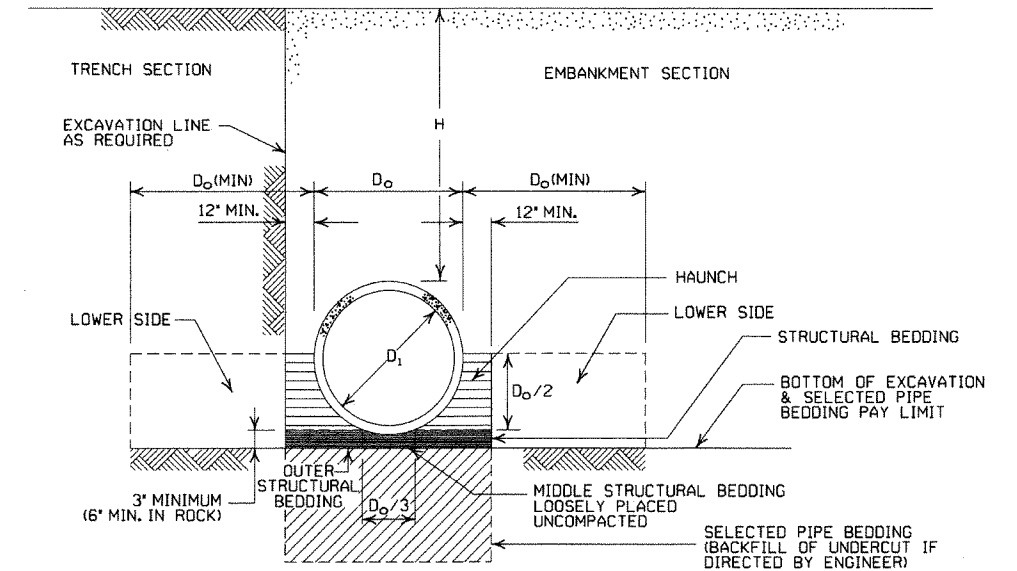
- LEGEND -

- D₁ = NORMAL INSIDE DIAMETER OF PIPE
- D_o = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- [Hatched Pattern] = UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

* SM-3 WILL NOT BE ALLOWED.

** MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (2003 EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER. AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE			
	CLASS III		CLASS IV	CLASS V
	TYPE 1 OR 2	TYPE 3	ALL	ALL
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1

CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

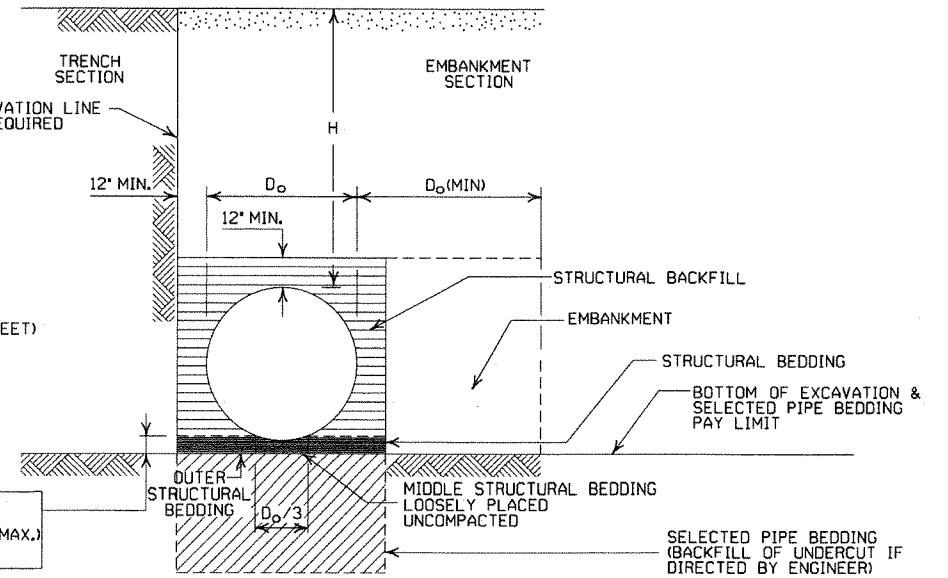
INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

- LEGEND -

- D_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Symbol] = STRUCTURAL BACKFILL MATERIAL
- [Symbol] = UNDISTURBED SOIL
- EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)

IN SOIL - MIN. EQUALS TWICE CORRUGATION DEPTH
IN ROCK - MIN. EQUALS GREATER OF:
1/2" PER FOOT OF FILL OVER PIPE (24" MAX.)
TWICE CORRUGATION DEPTH



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/8" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (2003 EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45	52	41	
18	2	30	22	39	32	34
24	2	22	18	31	27	28
30	2		15	26	27	28
36	2.5			43	43	44
42	2			40	41	43
48	2			35	37	38
54	2				33	34
60	2					31
66	2					29
72	2					

EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

CORRUGATED METAL PIPE ARCHES

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	MIN. THICKNESS REQUIRED INCHES	STEEL		ALUMINUM	
				① MIN. HEIGHT OF FILL, "H" (FT.)	MAX. HEIGHT OF FILL, "H" (FT.)	① MIN. HEIGHT OF FILL, "H" (FT.)	MAX. HEIGHT OF FILL, "H" (FT.)
				INSTALLATION TYPE 1	INSTALLATION TYPE 1	INSTALLATION TYPE 1	INSTALLATION TYPE 1
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM							
15	17x13	3	0.064	2	15	0.060	2
18	21x15	3	0.064	2	15	0.060	2
21	24x18	3	0.064	2.25	15	0.060	2.25
24	28x20	3	0.064	2.5	15	0.075	2.5
30	35x24	3	0.079	3	12	0.075	3
36	42x29	3 1/2	0.079	3	12	0.105	3
42	49x33	4	0.079	3	12	0.105	3
48	57x38	5	0.109	3	13	0.135	3
54	64x43	6	0.109	3	14	0.135	3
60	71x47	7	0.138	3	15	0.164	3
66	77x52	8	0.168	3	15		
72	83x57	9	0.168	3	15		
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM							
				INSTALLATION		INSTALLATION	
				TYPE 2	TYPE 1	TYPE 2	TYPE 1
36	40x31	5	0.079	3	2	12	15
42	46x36	6	0.079	3	2	13	15
48	53x41	7	0.079	3	2	13	15
54	60x46	8	0.079	3	2	13	15
60	66x51	9	0.079	3	2	13	15
66	73x55	12	0.079	3	2	15	15
72	81x59	14	0.079	3	2	15	15
78	87x63	14	0.079	3	2	15	15
84	95x67	16	0.109	3	2	15	15
90	103x71	16	0.109	3	2	15	15
96	112x75	18	0.109	3	2	15	15
102	117x79	18	0.109	3	2	15	15
108	128x83	18	0.138	3	2	15	15

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

DATE	REVISION	DATE FILMED
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1

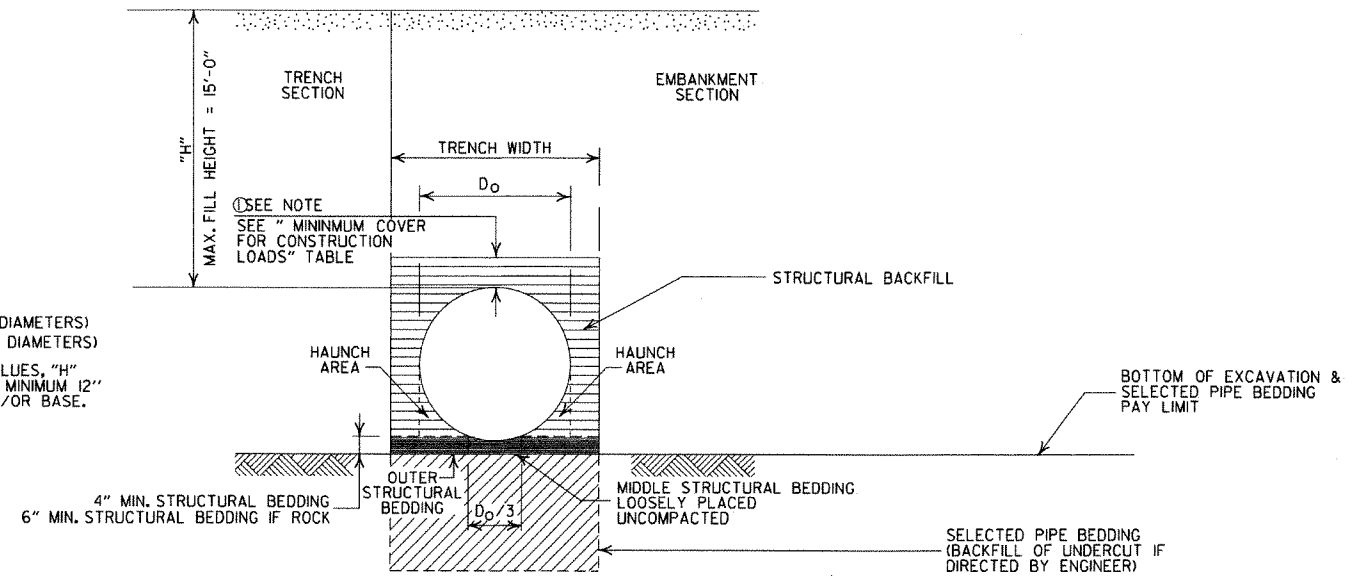
INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
- SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

NOTE:
 18" MIN. (18" - 30" DIAMETERS)
 24" MIN. (36" - 48" DIAMETERS)
 MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

- STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2003 EDITION.
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

- LEGEND -

- H = FILL HEIGHT (FT.)
- D_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Hatched pattern] = STRUCTURAL BACKFILL MATERIAL
- [Diagonal lines] = UNDISTURBED SOIL

DATE	REVISION	DATE FILMED
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION
 PLASTIC PIPE CULVERT
 (HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1



INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	*SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" > OR = 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

MULTIPLE INSTALLATION OF PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

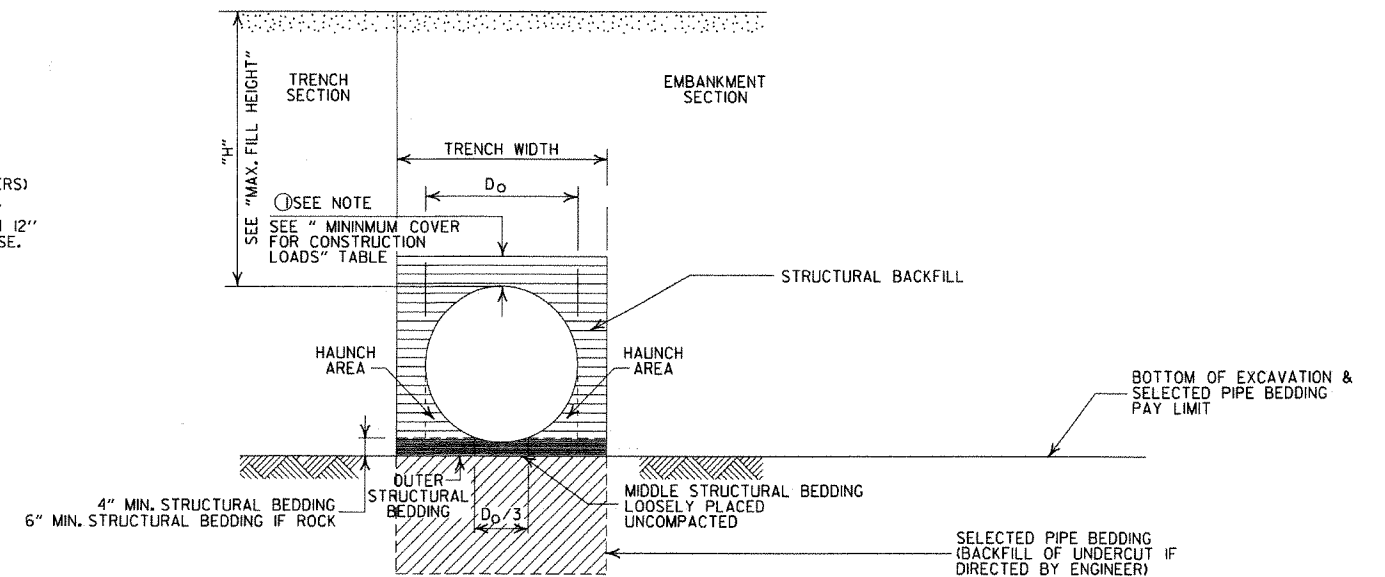
GENERAL NOTES

- PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2003 EDITION.
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

- NOTE: 12" MIN. (18" - 36" DIAMETERS) MINIMUM COVER VALUE, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

- STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)
D_o = OUTSIDE DIAMETER OF PIPE
MAX. = MAXIMUM
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL
||||| = UNDISTURBED SOIL

DATE	REVISION	DATE FILMED
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION
PLASTIC PIPE CULVERT
(PVC F949)

STANDARD DRAWING PCP-2

SUPERELEVATION TABLE FOR TWO - WAY TRAFFIC

DEGREE OF CURVE	30 MPH		40 MPH		50 MPH		55 MPH		60 MPH		70 MPH	
	Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)		Ls (FT)	
	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE	MINIMUM	DESIRABLE
0° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 30'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
0° 45'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 00'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 15'	N.C.		N.C.		N.C.		N.C.		N.C.		N.C.	
1° 30'	N.C.		0.021		0.031	200	0.037	225	0.043	250	0.054	300
1° 45'	N.C.		0.025		0.036	200	0.043	225	0.049	250	0.062	300
2° 00'	R.C.		0.028	175	0.040	250	0.048	300	0.055	300	0.070	350
2° 15'	R.C.		0.031		0.045	250	0.053	300	0.061	300	0.078	350
2° 30'	N.C.		0.034		0.049	250	0.058	300	0.067	300	0.085	350
2° 45'	N.C.		0.037		0.053	250	0.063	300	0.072	300	0.091	350
3° 00'	0.021	150	0.040	200	0.057	230	0.067	260	0.077	260	0.096	350
3° 15'	0.023		0.043		0.061		0.072	245	0.082	275	0.100	400
3° 30'	0.025		0.046		0.065	205	0.076	255	0.086	285		
3° 45'	0.029		0.049		0.069	215	0.080	265	0.090	295		
4° 00'	0.033	200	0.051		0.072	225	0.083	270	0.093	305		
4° 30'	0.037		0.056		0.078	240	0.087	280	0.096	315		
5° 00'	0.040		0.061		0.083	250	0.091	295	0.098	320		
5° 30'	0.043		0.066	185	0.088	260	0.094	300				
6° 00'	0.046		0.070	190	0.092	270	0.096	305				
6° 30'	0.050		0.074	200	0.095	280	0.100	315				
7° 00'	0.053		0.078	210	0.098	285						
7° 30'	0.056		0.081	215	0.099	290						
8° 00'	0.058		0.084	220	0.100	290						
8° 30'	0.061		0.087	225								
9° 00'	0.063		0.089	230								
10° 00'	0.068	180	0.094	235								
11° 00'	0.072		0.097	250								
12° 00'	0.076	175	0.099	250								
13° 00'	0.080	180	0.100	250								
14° 00'	0.083	190										
15° 00'	0.086	195										
16° 00'	0.089	200										
17° 00'	0.091	200										
18° 00'	0.093	205										
19° 00'	0.095	210										
20° 00'	0.097	215										
21° 00'	0.098	215										
22° 00'	0.099	215										
23° 00'	0.099	215										
24° 00'	0.100	220										

D MAX = 24° 45'

ABBREVIATIONS

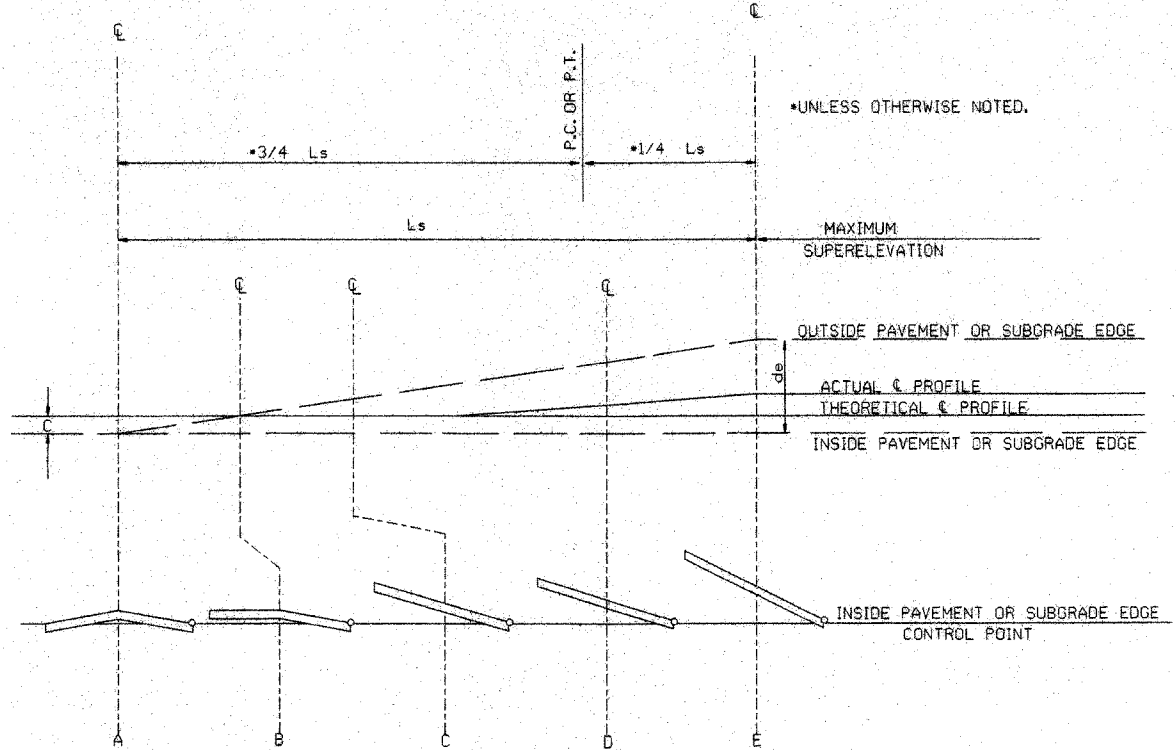
- NC - NORMAL CROWN
- RC - REVERSE CROWN, SUPERELEVATION AT NORMAL CROWN SLOPE
- e - RATE OF SUPERELEVATION (FT. PER FT.)
- Ls - LENGTH OF SUPERELEVATION TRANSITION (FT.)
- L - DISTANCE FROM BEGINNING OF SUPERELEVATION TRANSITION TO ANY POINT (FT.)
- d - WIDTH OF PAVEMENT (FT.) OR WIDTH OF SUBGRADE (FT.)
- C - NORMAL CROWN (FT.)

GENERAL NOTES

- ON PAVEMENT WITH TWO-WAY TRAFFIC, THE SUPERELEVATION SHALL BE REVOLVED ON THE INSIDE PAVEMENT EDGE UNLESS OTHERWISE NOTED ON THE PLANS
- SUPERELEVATION VALUES SHOWN ON THE CROSS SECTIONS ARE VALUES (+) OR (-) TO BE ADDED TO OR SUBTRACTED FROM THE POINT OF CONTROL.
- LENGTHS FOR L MAY BE ROUNDED IN MULTIPLES OF 25 FT. OR 50 FT. TO PERMIT SIMPLER CALCULATIONS.
- PAVEMENTS WIDER THAN 2 LANES SHALL HAVE ADDITIONAL TRANSITION LENGTHS AS FOLLOWS:

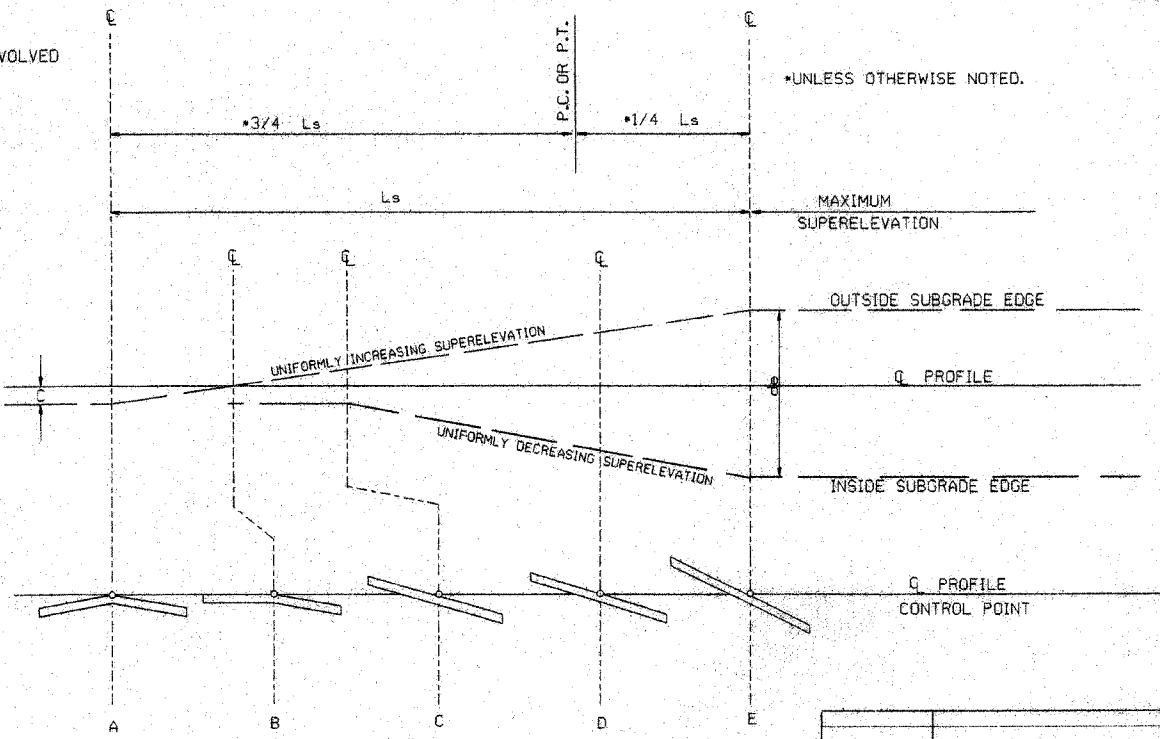
- 3 LANE UNDIVIDED - - - - +20%
- 4 LANE UNDIVIDED - - - - +50%
- 5 LANE UNDIVIDED - - - - +80%
- 6 LANE UNDIVIDED - - - - +100%

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2%.
RATE OF SUPERELEVATION SHALL BE COMPUTED ON STRAIGHT LINE METHOD USING APPLICABLE Ls.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND INNER SUBGRADE POINT OR INNER PAVEMENT EDGE

NOTE: MAINTAIN NORMAL CROWN ON INSIDE UNTIL SUPERELEVATION EXCEEDS 2%.



STANDARD METHOD WHEN SUPERELEVATION REVOLVES AROUND CENTER LINE



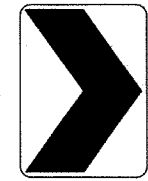



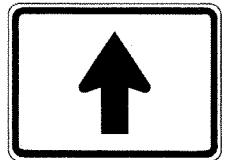
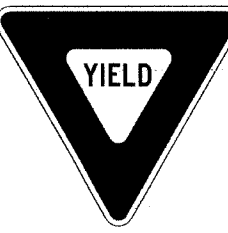
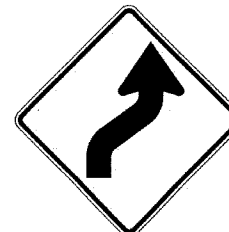
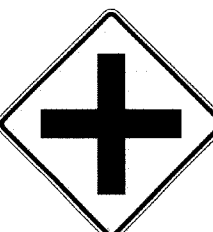



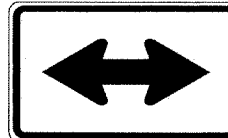
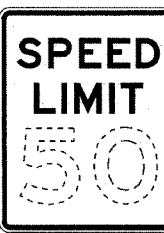

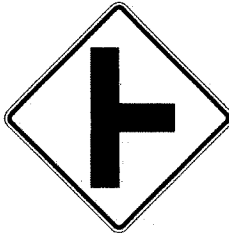



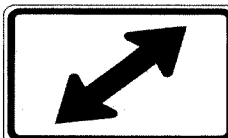

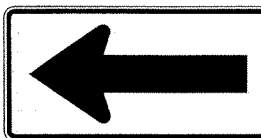
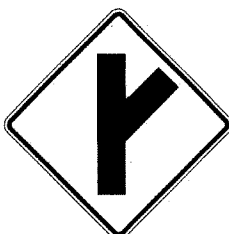

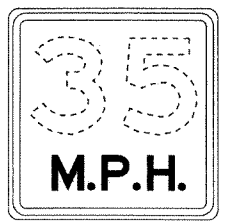
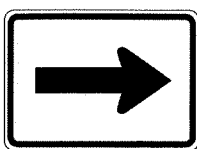
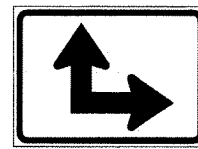

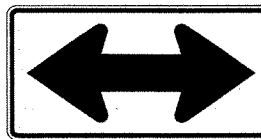
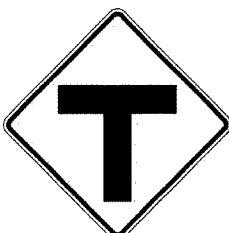

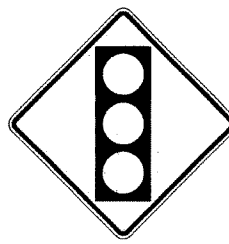
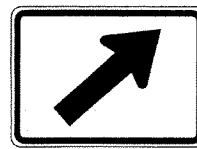


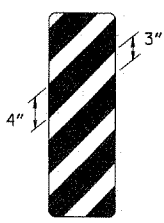
SUPERELEVATION FORMULA = $\frac{Lde}{Ls}$

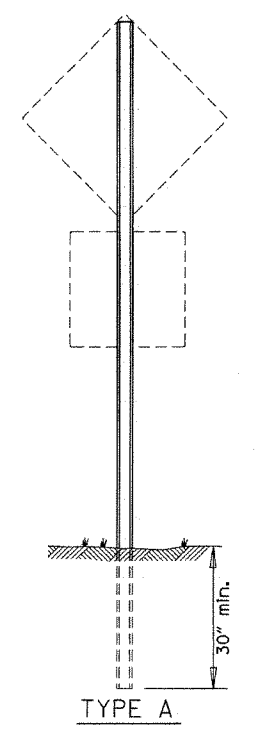
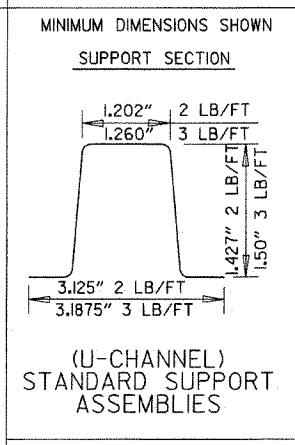
10-18-96	ADDED FORMULA	10-18-96
01-09-87	ISSUED	534-1-9-87
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

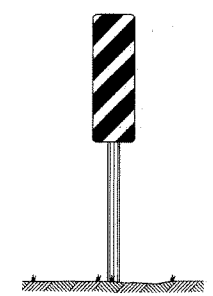
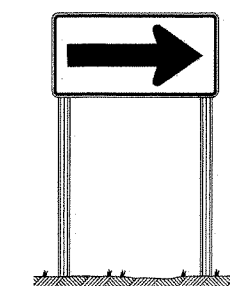
TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC

STANDARD DRAWING SE-2

 RI-1 30"X30"	 WI-3 30"X30" (LT. OR RT.)	 WI-8 18"X24"	 W2-5 30"X30"	 W3-1 36"X36"	 W5-1 36"X36"	 M6-3 21"X15"
 RI-2 36"X36"X36"	 WI-4 30"X30" (LT. OR RT.)	 W2-1 30"X30"	 SI-1 36"X36"	 W3-2 36"X36"	 LASSEN 16 COUNTY County Route Marker MI-5 24"X24" NOTE: REFLECTORIZED YELLOW LEGEND (COUNTY NAME, ROUTE LETTER & NUMBER) & BORDER ON A BLUE BACKGROUND.	 M6-4 21"X15"
 R2-1 24"X30"	 WI-5 30"X30" (LT. OR RT.)	 W2-2 30"X30"	 W5-2 36"X36"	 W8-3 36"X36"	 RI-3 12"X6"	 M6-5 21"X15"
 WI-1 30"X30" (LT. OR RT.)	 WI-6 48"X24"	 W2-3 30"X30" (LT. OR RT.)	 W5-3 36"X36"	 WI3-1 18"X18"	 M6-1 21"X15" NOTE: ALL M6 SIGNS TO BE MADE WITH REFLECTORIZED YELLOW ARROW & BORDER WITH BLUE BACKGROUND.	 M6-6 21"X15"
 WI-2 30"X30" (LT. OR RT.)	 WI-7 48"X24"	 W2-4 30"X30"	 W10-1 36" DIAMETER	 W3-3 36"X36"	 M6-2 21"X15"	 S4-3 24"X8"  S4-2 24"X10"  OM-3 12"X36" (LT. OR RT.)



NOTE: LENGTH OF SIGN POSTS SHALL BE DETERMINED SO AS TO PROVIDE FOR MINIMUM VERTICAL CLEARANCES AS CALLED FOR IN THE SPECIFICATIONS PLUS A MINIMUM VERTICAL PENETRATION OF 30" IN THE SOIL.

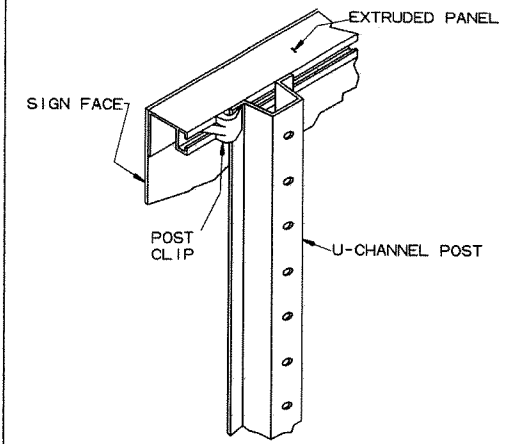
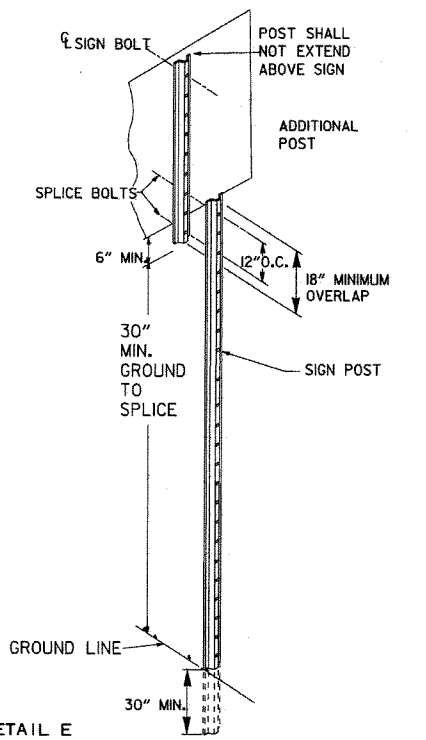
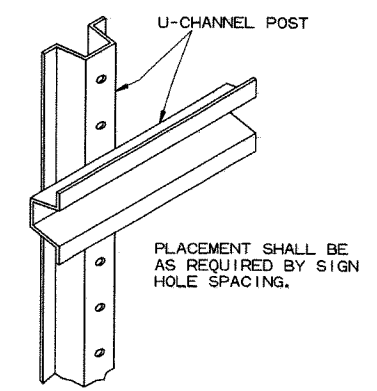
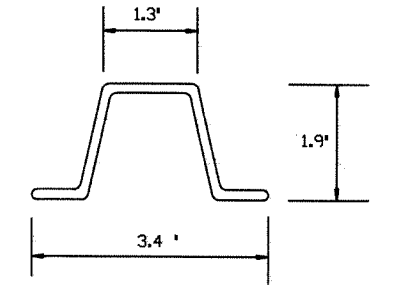
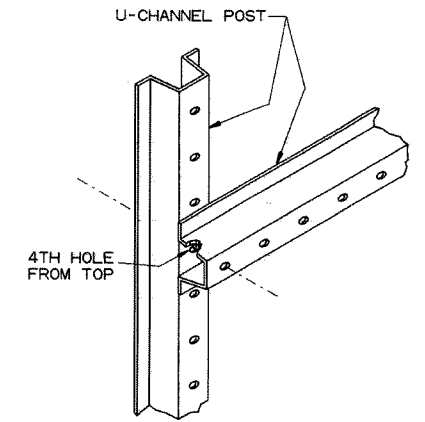
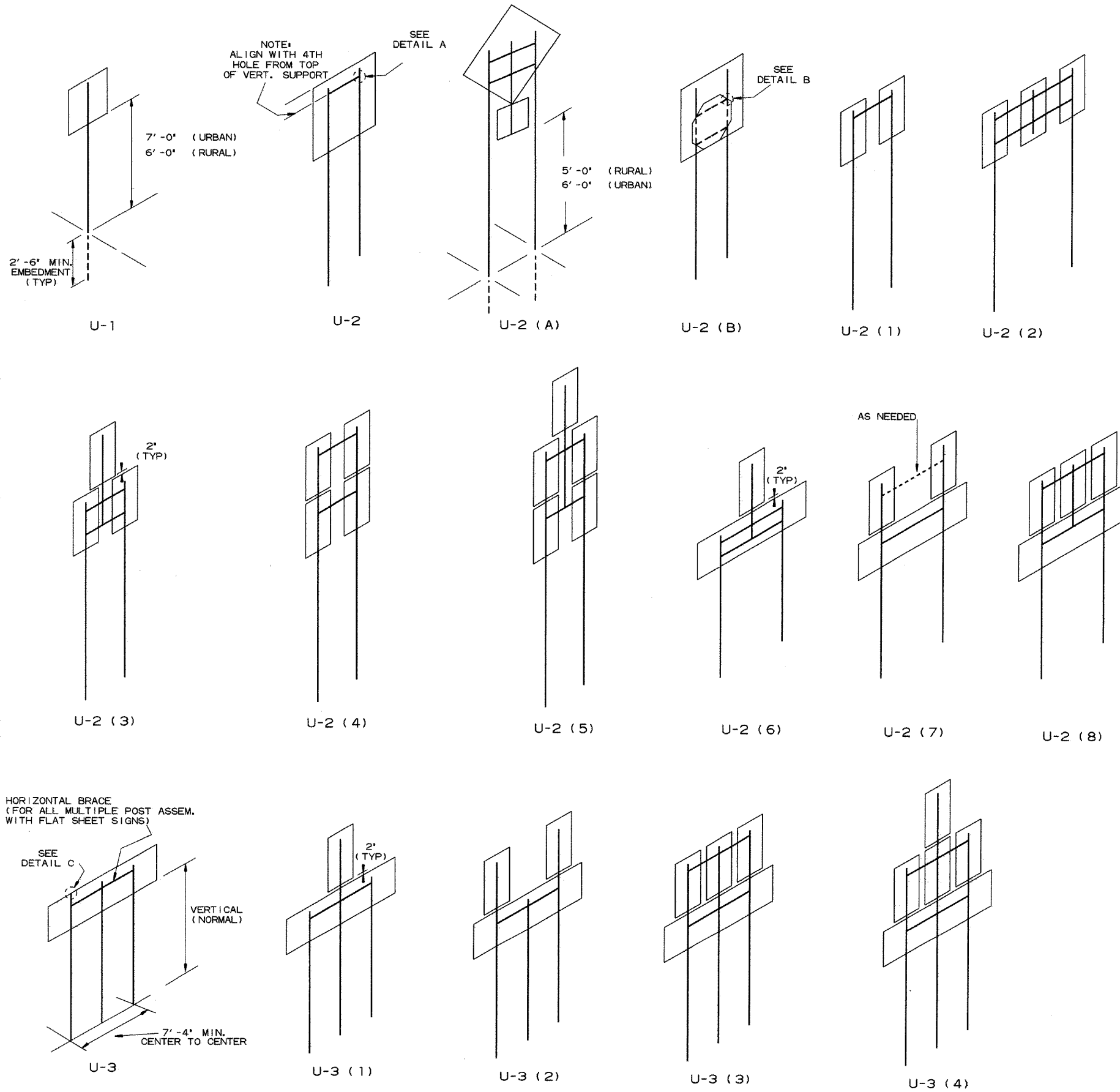


MINIMUM WEIGHT
TYPE A & B = 3 LBS./FT.
TYPE C = 2 LBS./FT.

STANDARD HIGHWAY SIGNS

4-17-08	REVISED SIGN DESIGNATION - W3-1 & W3-2	
4-10-03	REVISED W5-2, W8-3, OM-3; ADDED WI-8	
1-5-81	REDRAWN	960-1-16-81
9-15-78	ADDED WI-3	877-9-15-78
9-2-76	POST WT.	623-9-3-76
	STEEL POST WT. FROM 2" - 3"	
5-3-76	ADDED S4-2 & S4-3	504-5-3-76
8-12-74	REV. HT. TYPE "C" ASSEMBLY	500-8-21-74
12-21-72	ADDED M6-2, 3, 4, 5, 6	500-12-21-72
12-1-72	ISSUED	562-12-1-72
DATE	REVISION	DATE FILMED

SUPPORT ASSEMBLIES
ARKANSAS STATE HIGHWAY COMMISSION
STANDARD HIGHWAY SIGNS
AND SUPPORT ASSEMBLIES
STANDARD DRAWING SHS-1



NOTES:

SIGNS AT LEAST 8' IN LENGTH MAY BE INSTALLED ON THREE 3 LB. POST. IN NO CASE SHALL THERE BE MORE THAN TWO 3 LB. POSTS WITHIN A 7' PATH.

SPLICES NECESSARY TO ATTAIN PROPER MOUNTING HEIGHT SHALL BE AS SHOWN IN DETAIL (E).

NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. CARRIAGE BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. CARRIAGE BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS.

ALL SIGN POSTS SHALL BE PLUMB.

DATE	REVISION	
10-9-83	REMOVED ROUND POST & REVISED SPACING	10-9-83
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL	6-8-95
2-2-95	REDRAWN	2-2-95
		FILMED

ARKANSAS STATE HIGHWAY COMMISSION

U-CHANNEL POST ASSEMBLIES

STANDARD DRAWING SHS-2

ADVANCE DISTANCES (XXXX)

500 FT	1/2 MILE
1000 FT	3/4 MILE
1500 FT	1 MILE AHEAD


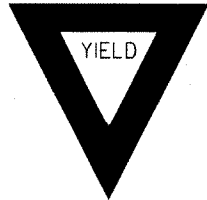
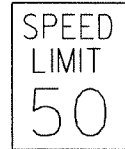


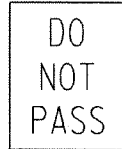



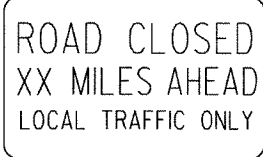
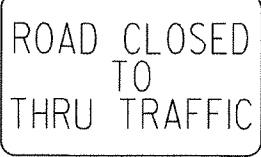
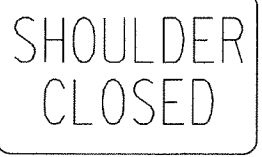
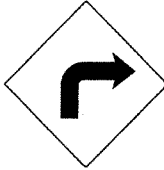





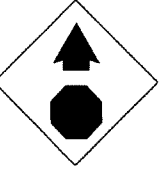
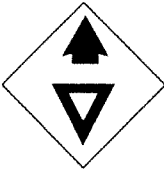
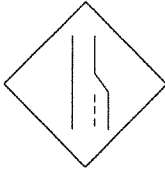



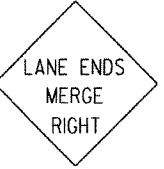






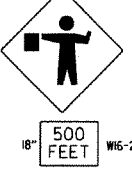

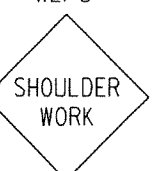
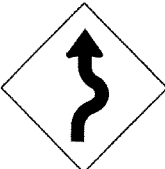



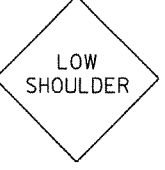
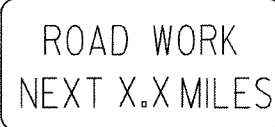
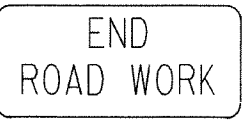
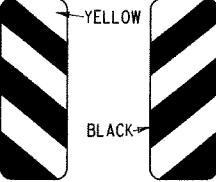


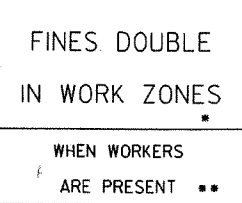
GENERAL NOTES:

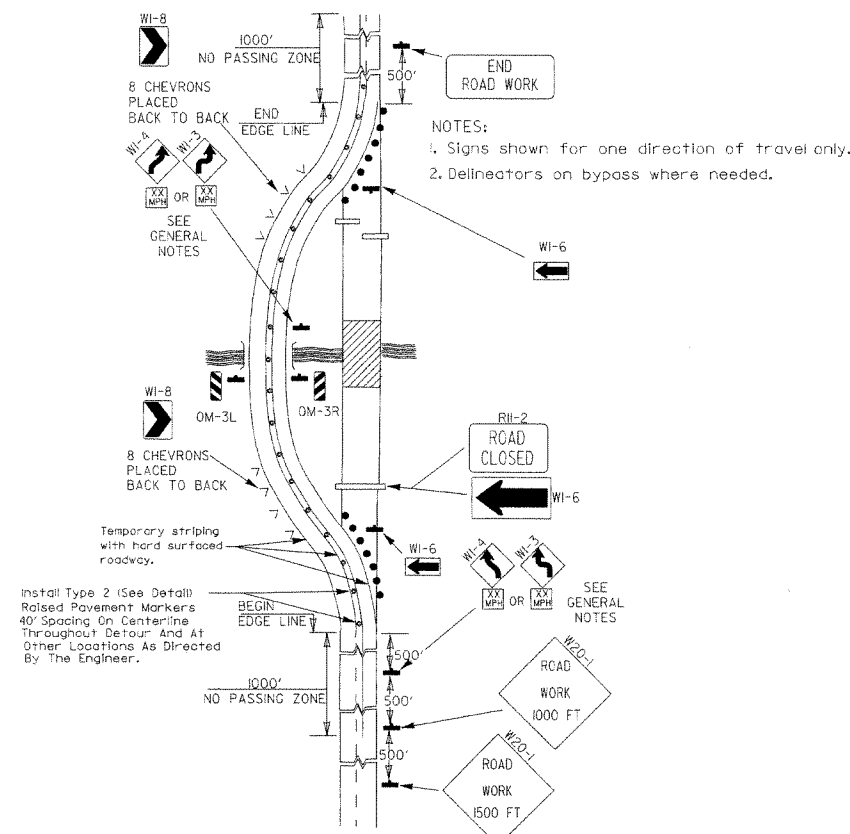
- ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
- TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
- EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFAUCED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
- SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
- SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
- POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
- ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.

- FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
- MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
- R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.

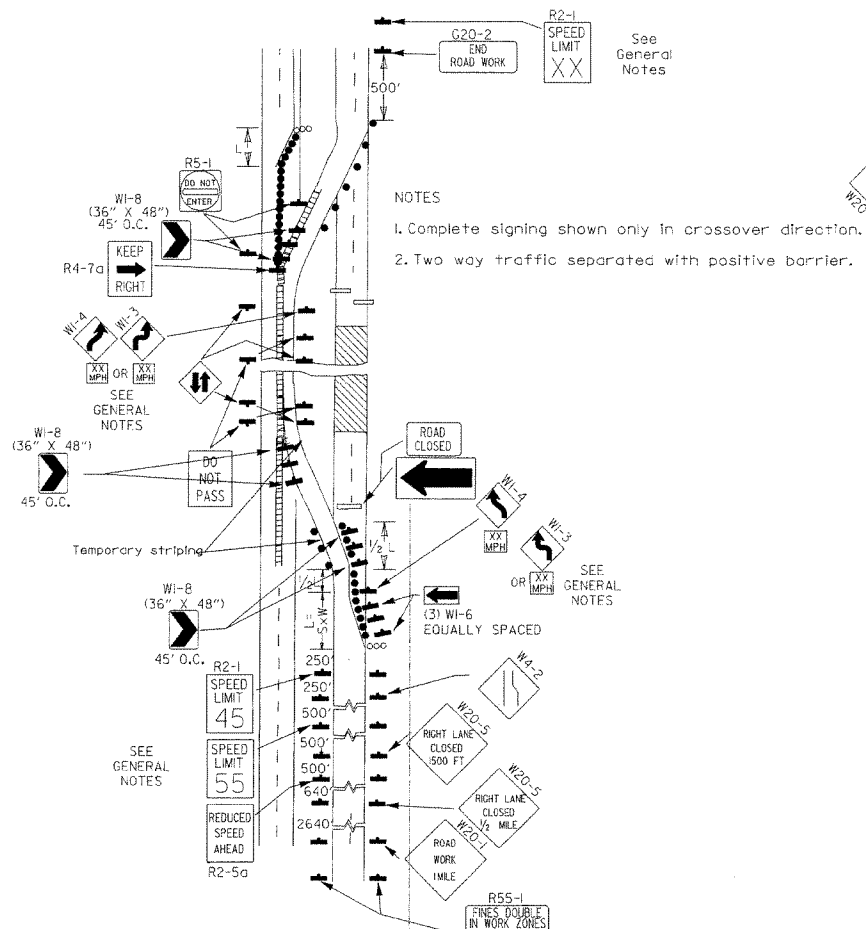
NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

12-15-11	REVISED W24-1	
11-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
11-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
11-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
11-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

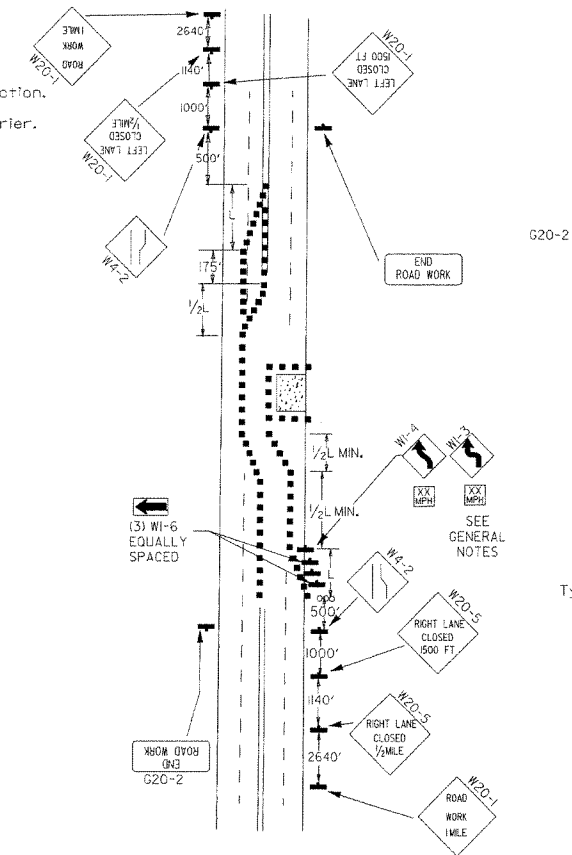
<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R2-5A</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R2-5C</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>RSP-1</p>  <p>48"x30"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>
<p>W20-3</p>  <p>STD. 48"x48"</p>	<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>18" 500 FEET W6-2 24"</p> <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>
<p>W21-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>	<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>
<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60"</p> <p>• USE 6" C LETTERS •• USE 4" D LETTERS</p>				



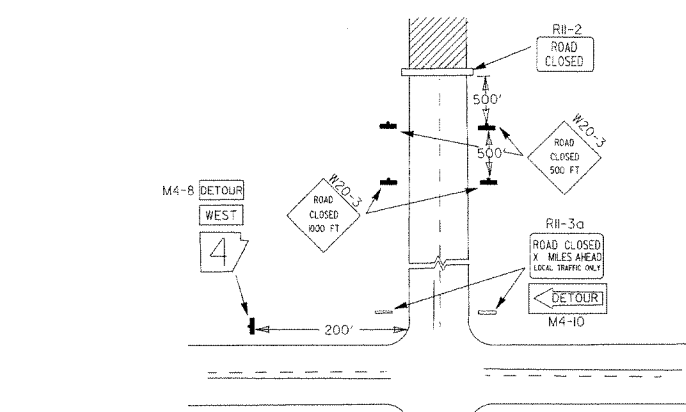
(A) Typical application of traffic control devices on a 2-lane highway where the entire roadway is closed and a bypass detour is provided.



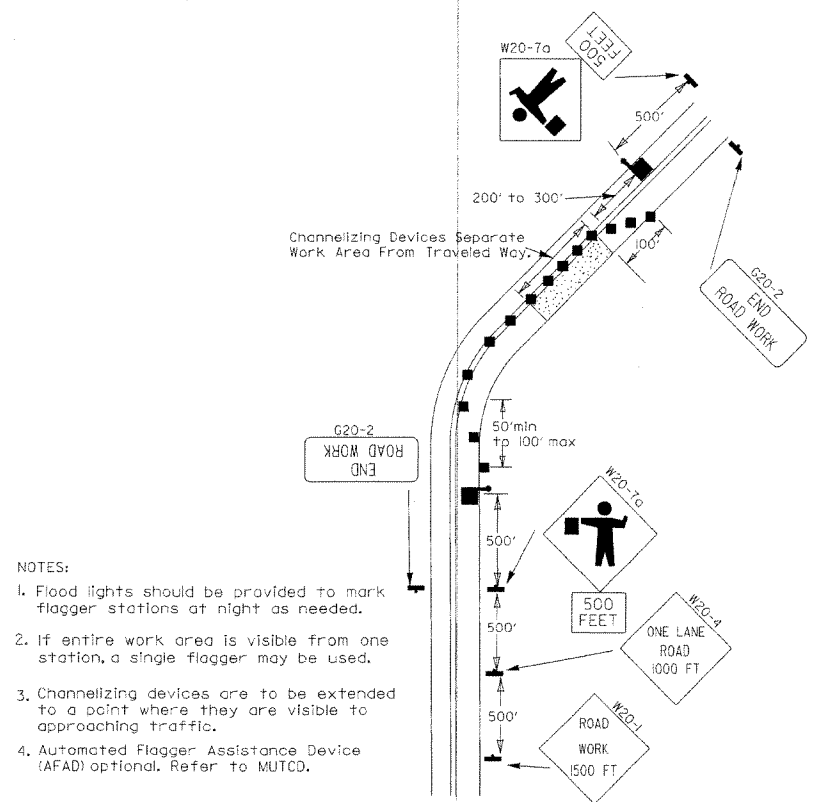
(B) Typical application - 4-lane divided roadway where one roadway is closed.



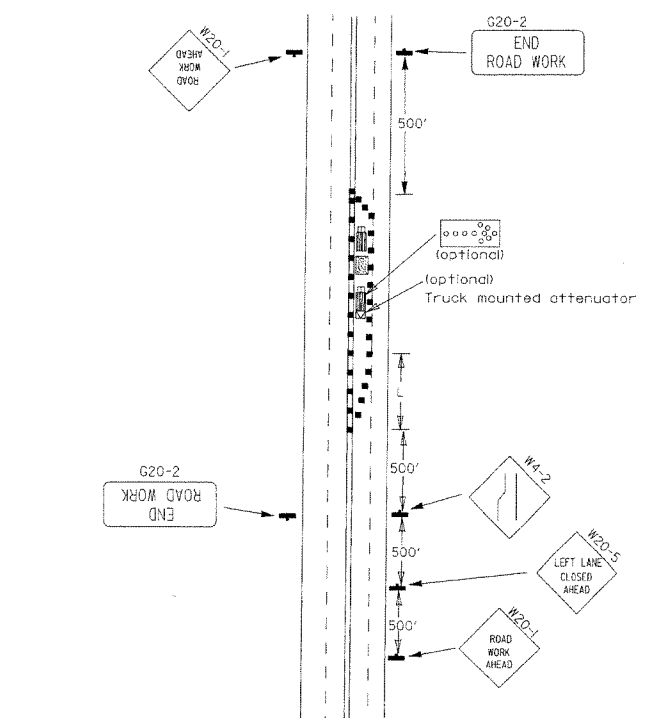
(C) Typical application - 4-lane undivided roadway where half of the roadway is closed.



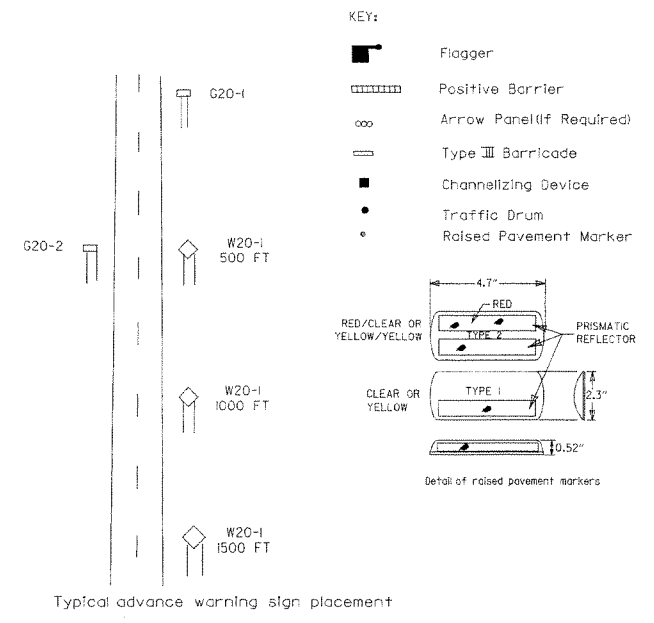
(D) Typical application - roadway closed beyond detour point.



(E) Typical application of traffic control devices on 2-lane highway where one lane is closed and flagging is provided.



(F) Typical application - 4-lane undivided roadway with inside lane closed.

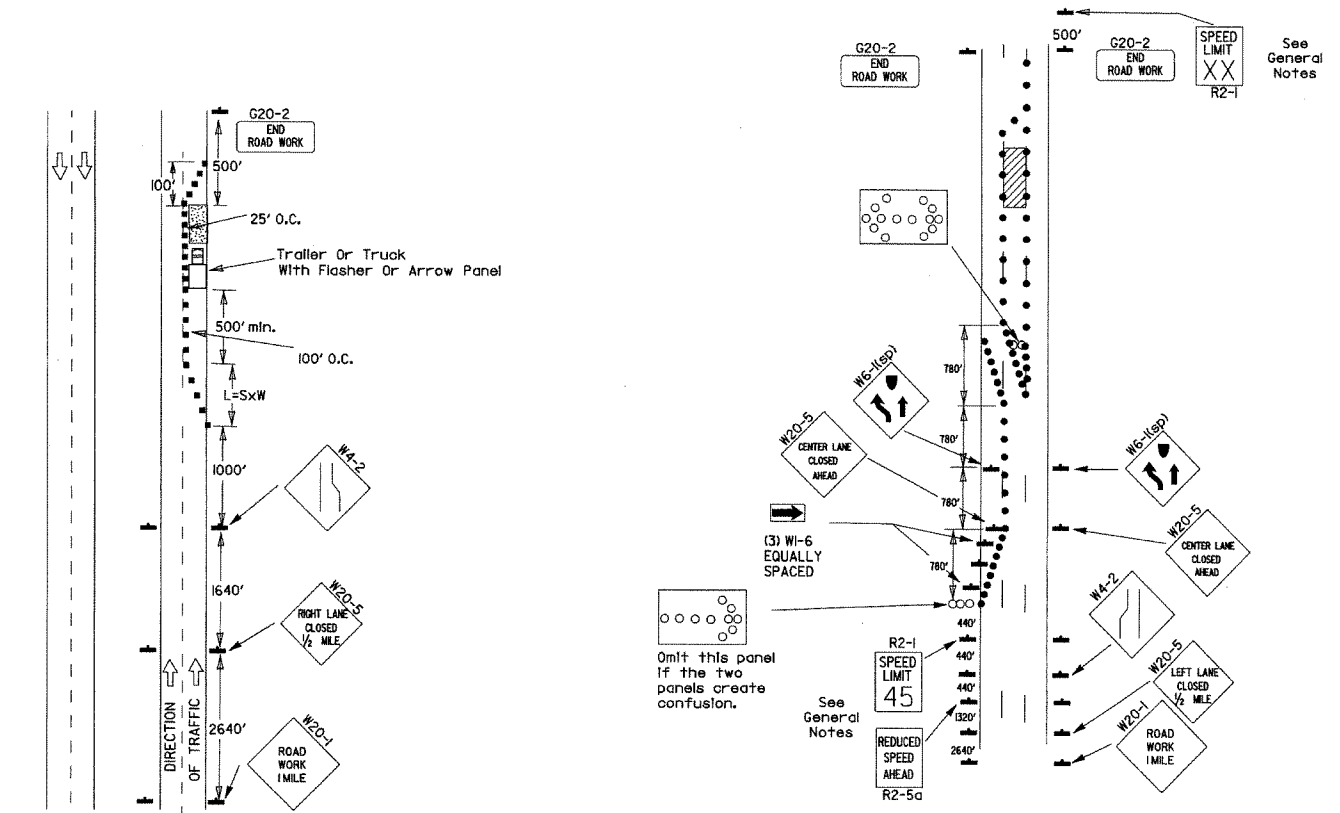


Taper formulae:
 $L = S \times W$ for speeds of 45mph or more.
 $L = \frac{WS^2}{60}$ for speeds of 40mph or less.
 Where:
 L = Minimum length of taper.
 S = Numerical value of posted speed limit prior to work or 85th percentile speed.
 W = Width of offset.

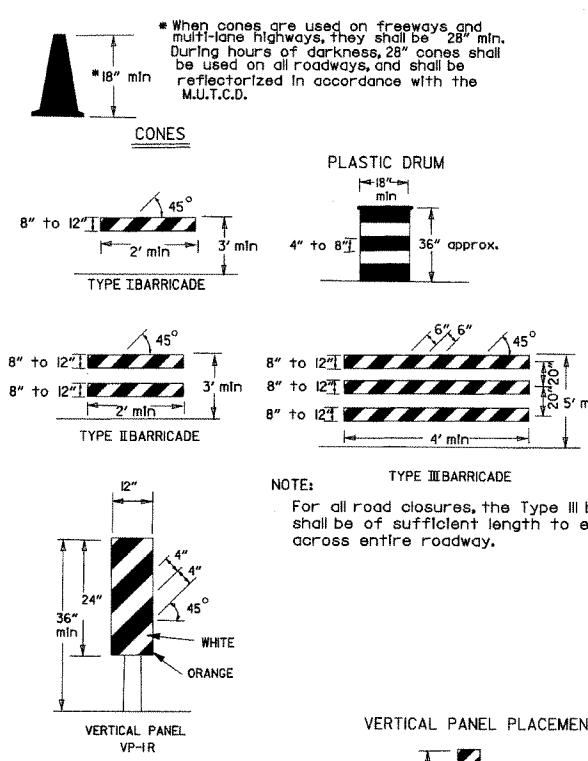
- GENERAL NOTES:
- Advisory speed posted on W1-3 or W1-4 curve warning signs to be determined at site. Use W1-4 when speed is greater than 30mph and W1-3 when 30mph or less.
 - When the existing speed limit is 45mph, the R2-1(55) shall be omitted and the R2-5A shall be installed at that location. Additional R2-145mph speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1(45) shall be installed to match original speed limit.
 - When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(45) shall be omitted. Additional R2-155mph speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1(65) shall be installed to match original speed limit.
 - The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit, or as directed by the Engineer.
 - Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
 - Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
 - Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.

DATE	REVISION	FILMED
3-11-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

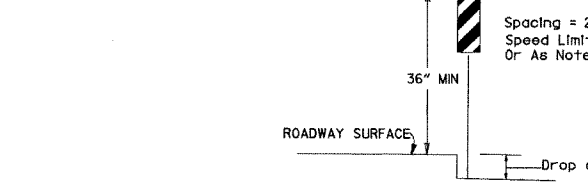
Channelizing devices



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.

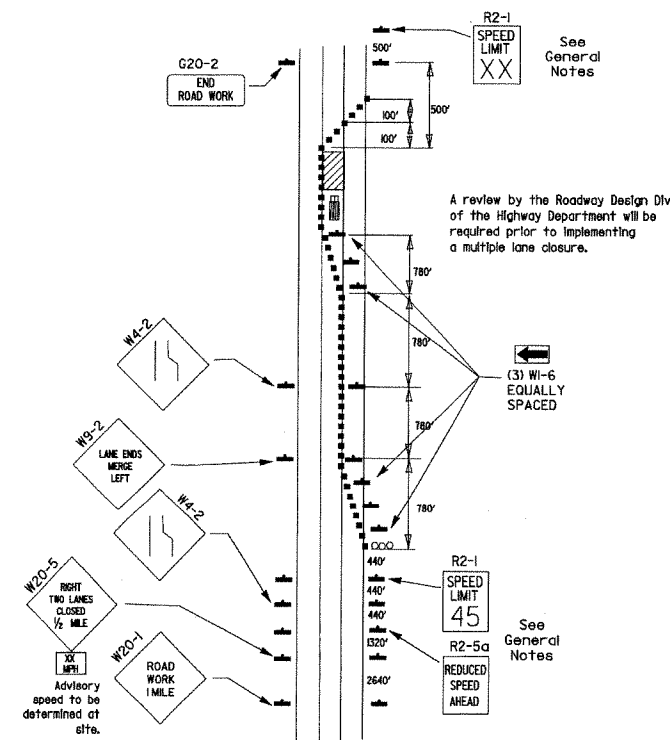


(B) Typical application - 3-lane oneway roadway where center lane is closed.



(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

- KEY:
- Arrow Panel (if Required)
 - Channelizing Device
 - Traffic drum
- GENERAL NOTES:
1. A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
 2. When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the R2-5A shall be installed at that location. Additional R2-145mph speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1XX shall be installed to match original speed limit.
 3. When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(45) shall be omitted. Additional R2-155mph speed limit signs shall be installed at a maximum of 1/2 mile intervals. At the end of the work area a R2-1XX shall be installed to match original speed limit.
 4. The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
 5. Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
 6. Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
 7. The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 1/2 mile in advance of the job limit. Additional W20-1(1/2 MILE) signs are not required in advance of lane closures that begin inside the project limits.
 8. Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
 9. All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual For Assessing Safety Hardware (MASH).
 10. Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.

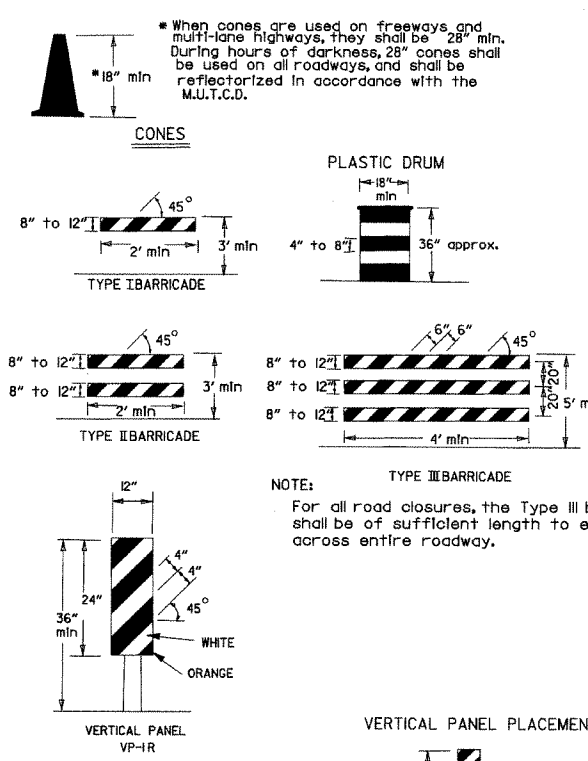


(D) Typical application - closing multiple lanes of a multilane highway.

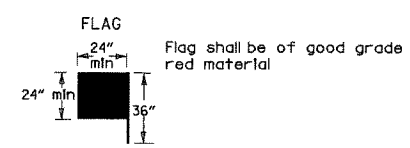
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	W8-11
1" to 3"	Edge of shoulder	W8-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP-1 and vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

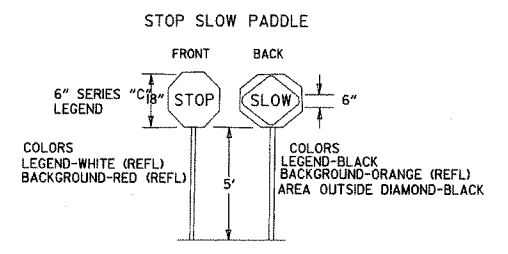
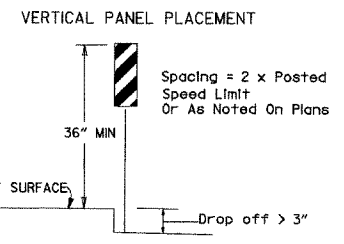
* When shown on the plans concrete barrier will be used.
 When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.



NOTE:
 For all road closures, the Type III barricades shall be of sufficient length to extend across entire roadway.



FLAG shall be of good grade red material

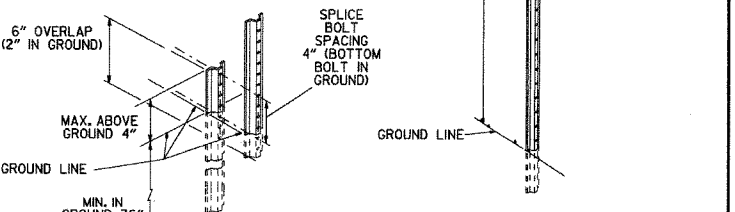


DETAIL OF SPLICES

USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2)

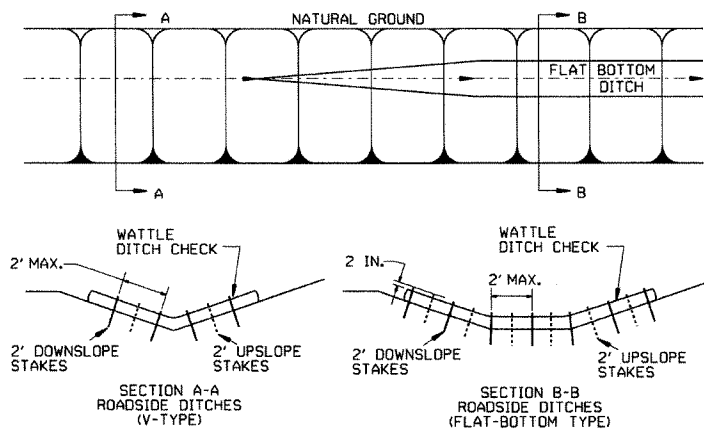
NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS.

SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.

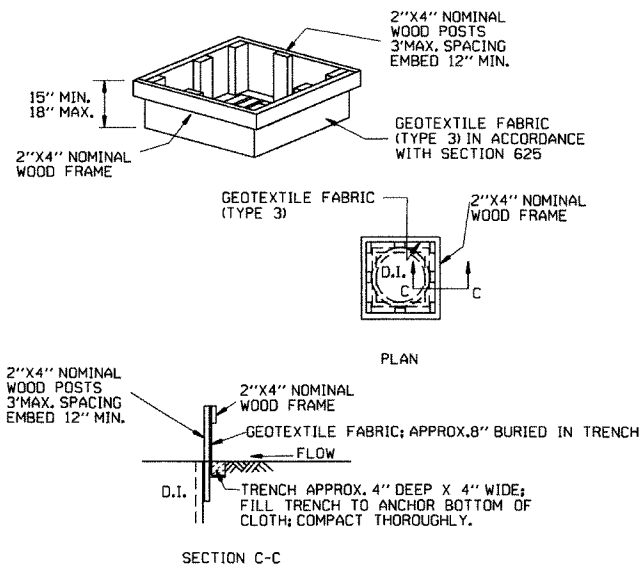


DATE	REVISION	FILED
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

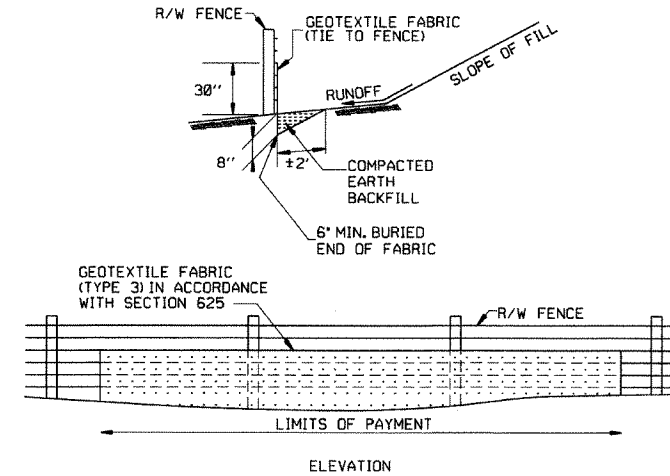
GENERAL NOTES
INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.



WATTLE DITCH CHECK (E-1)



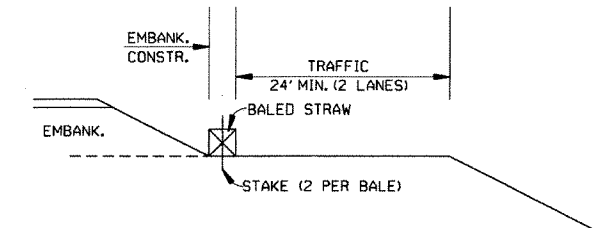
DROP INLET SILT FENCE (E-7)



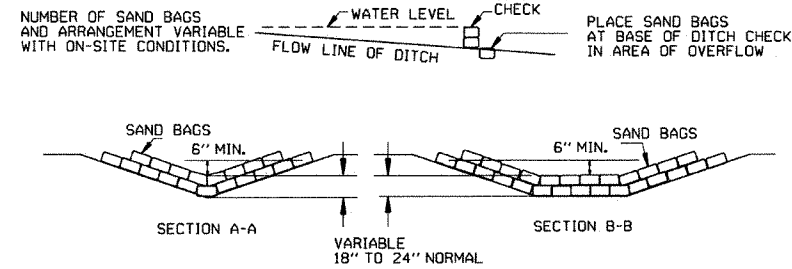
SILT FENCE ON R/W FENCE (E-4)

GENERAL NOTES
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

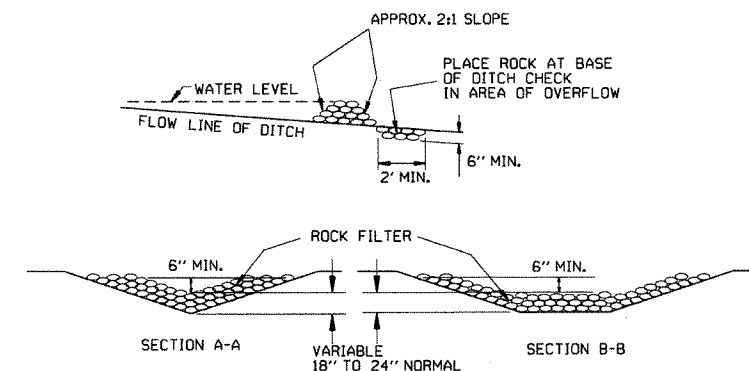
GENERAL NOTES
1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.
2. NO GAPS SHALL BE LEFT BETWEEN BALES.
3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.



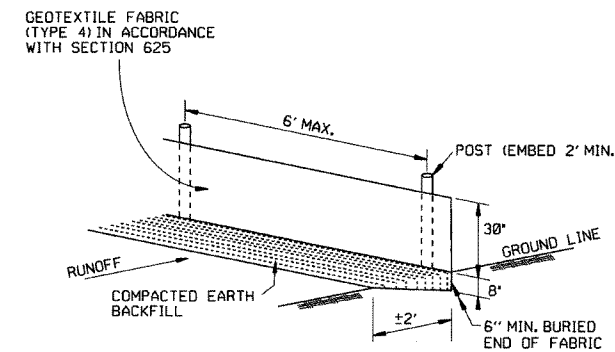
BALED STRAW FILTER BARRIER (E-2)



SAND BAG DITCH CHECK (E-5)



ROCK DITCH CHECK (E-6)



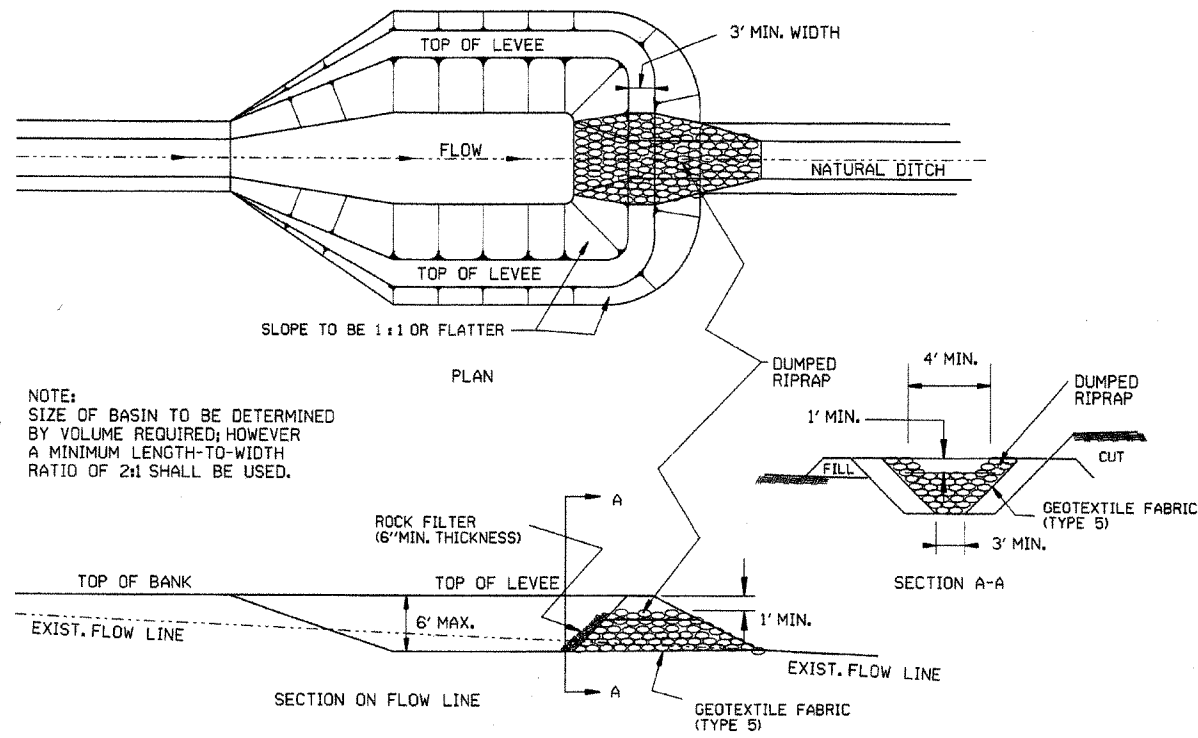
SILT FENCE (E-11)

GENERAL NOTES
GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

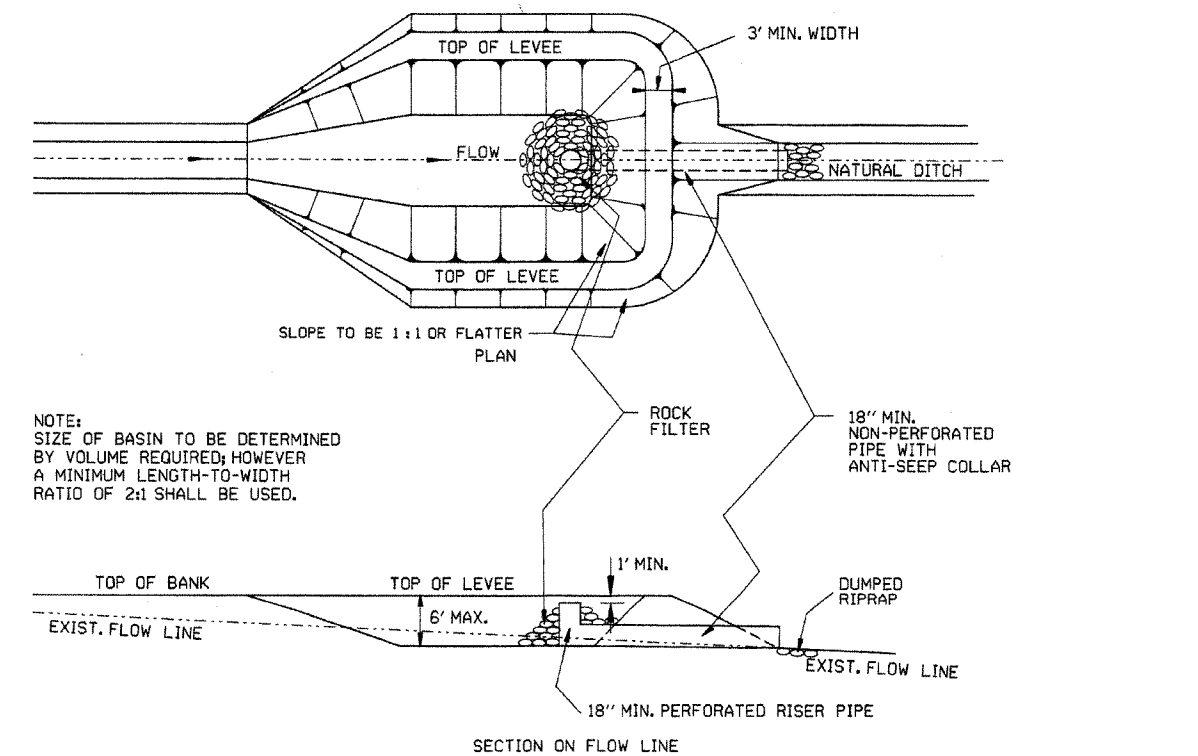
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK		ARKANSAS STATE HIGHWAY COMMISSION
11-18-98	ADDED NOTES		
7-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)		
7-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95	
7-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC		
6-2-94	REVISED E-1,4,7 & 11; DELETED E-2 & 3	6-2-94	
4-1-93	REDRAWN		
10-1-92	REDRAWN		
8-2-76	ISSUED R.D.M.	298-7-28-76	
DATE	REVISION	FILMED	

TEMPORARY EROSION CONTROL DEVICES

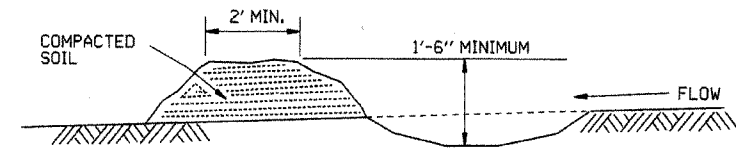
STANDARD DRAWING TEC-1



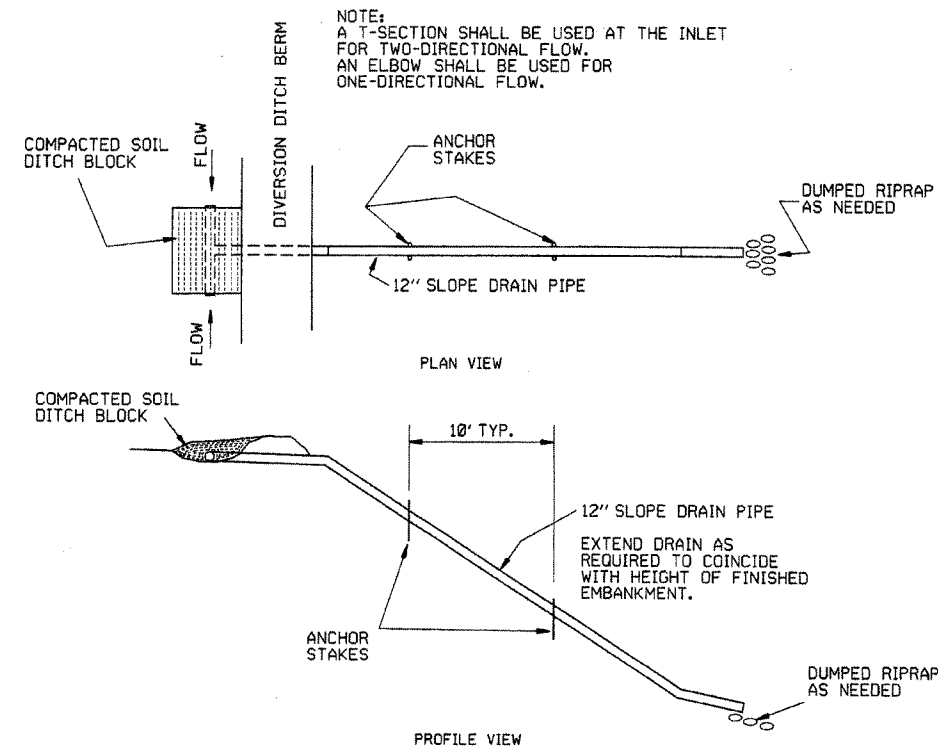
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



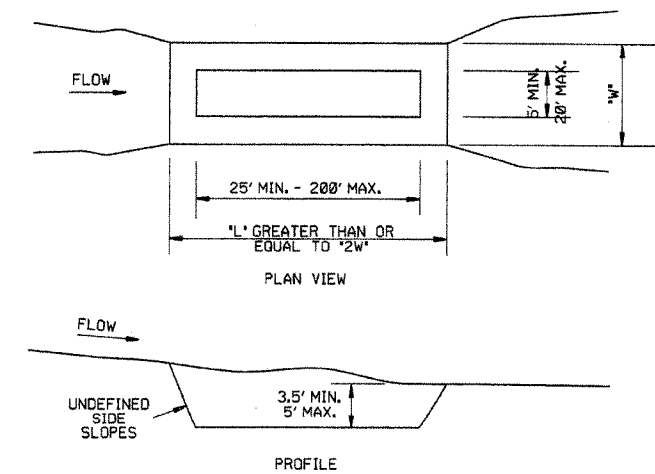
SEDIMENT BASIN WITH PIPE OUTLET (E-10)



DIVERSION DITCH (E-8)



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

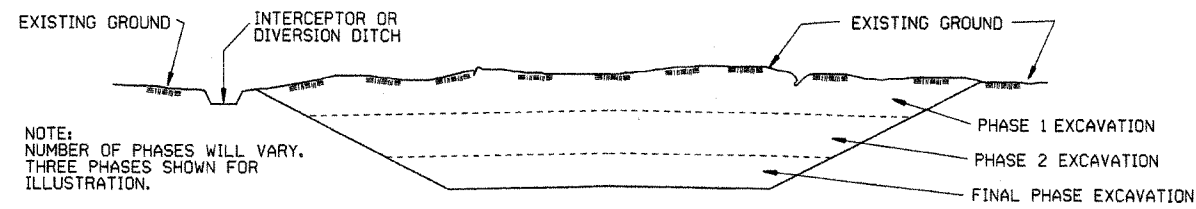
		ARKANSAS STATE HIGHWAY COMMISSION	
		TEMPORARY EROSION CONTROL DEVICES	
6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13		
4-1-93	ISSUED		
DATE	REVISION		FILMED

CLEARING AND GRUBBING

CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

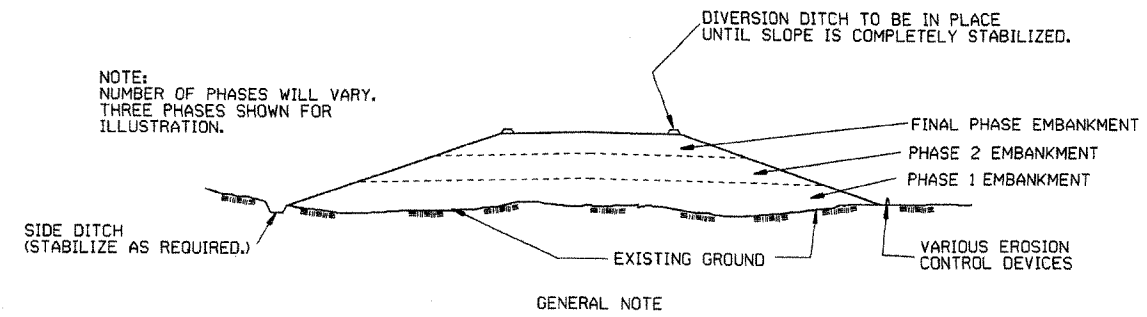
GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDING, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

GENERAL NOTE

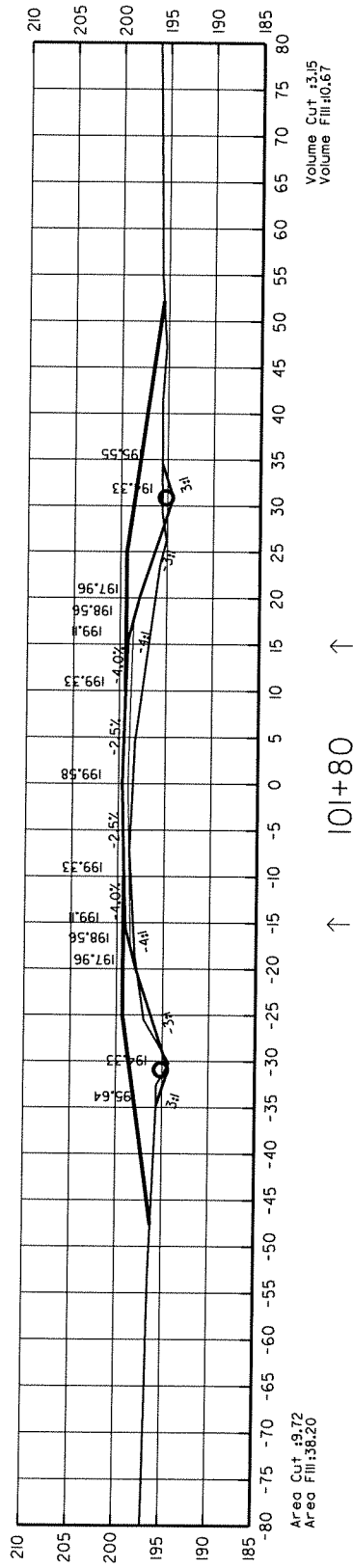
ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDING, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

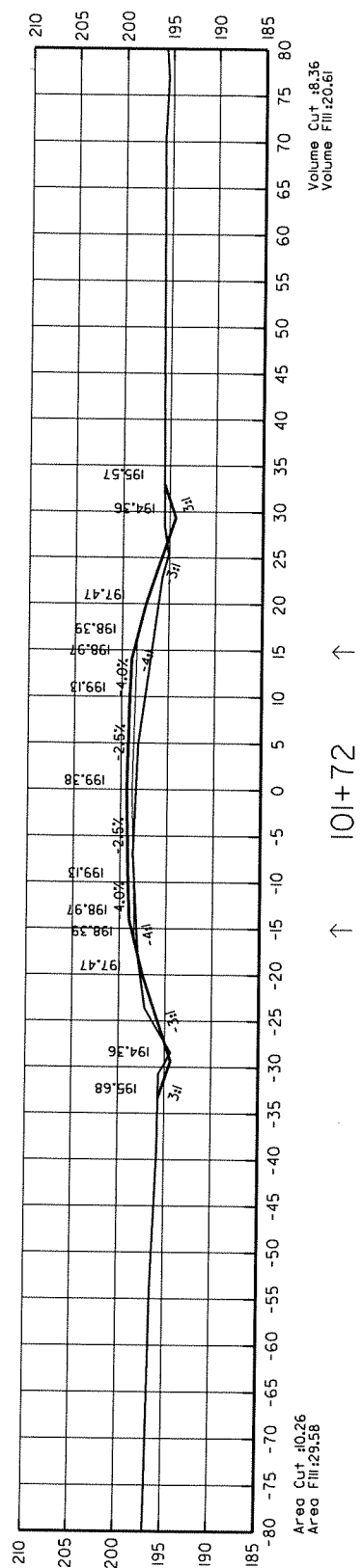
		ARKANSAS STATE HIGHWAY COMMISSION	
		TEMPORARY EROSION CONTROL DEVICES	
11-03-94	CORRECTED SPELLING		
6-2-94	Drawn & Issued		
DATE	REVISION	6-2-94	FILMED
		STANDARD DRAWING TEC-3	

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)		
				JOB NO.	BR5405	57	70	



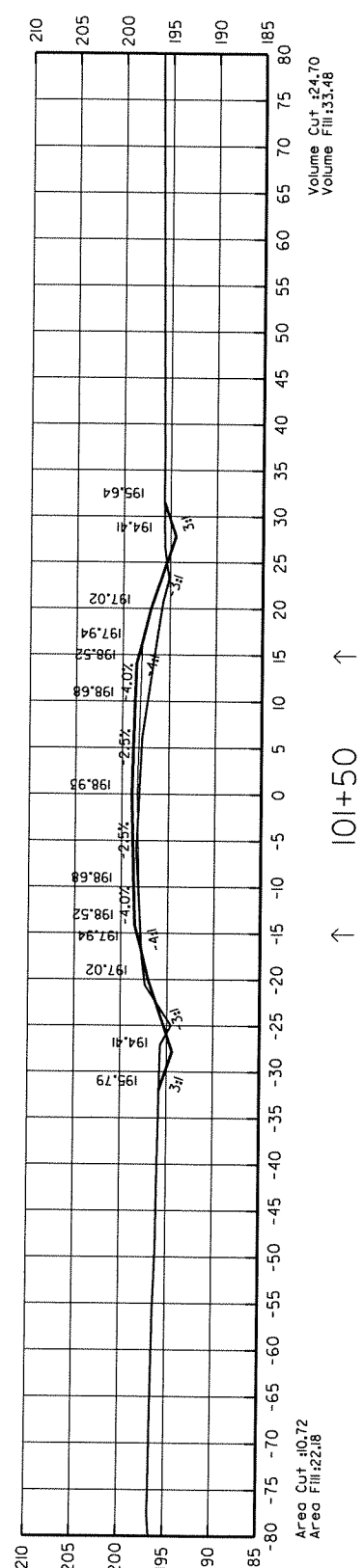
↑ 101+80 ↑

INSTALL
18" X 35' PIPE CULVERT
LT. SIDE DRAIN
CONST. APPR. = 50 CU. YDS.
18" X 35' PIPE CULVERT
RT. SIDE DRAIN
CONST. APPR. = 55 CU. YDS.

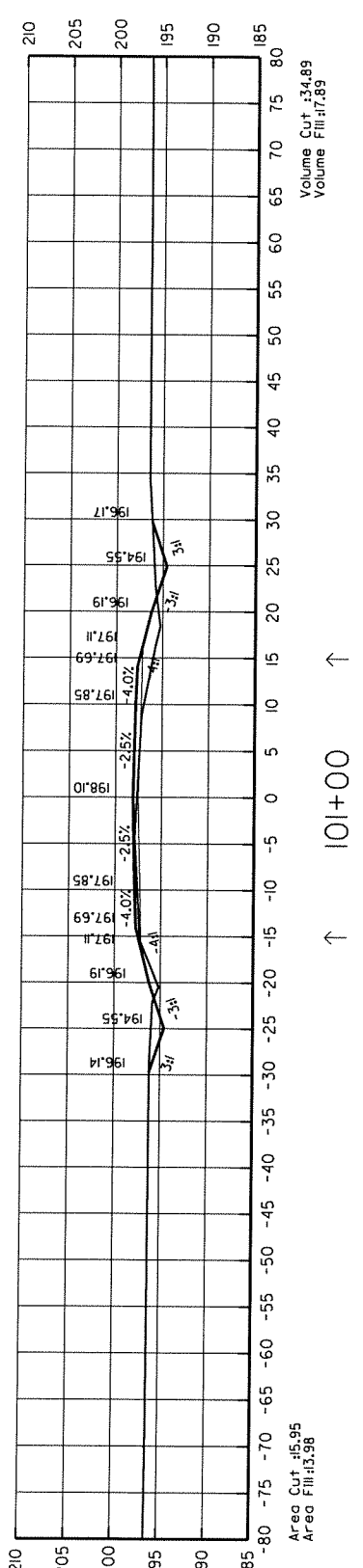


↑ 101+72 ↑

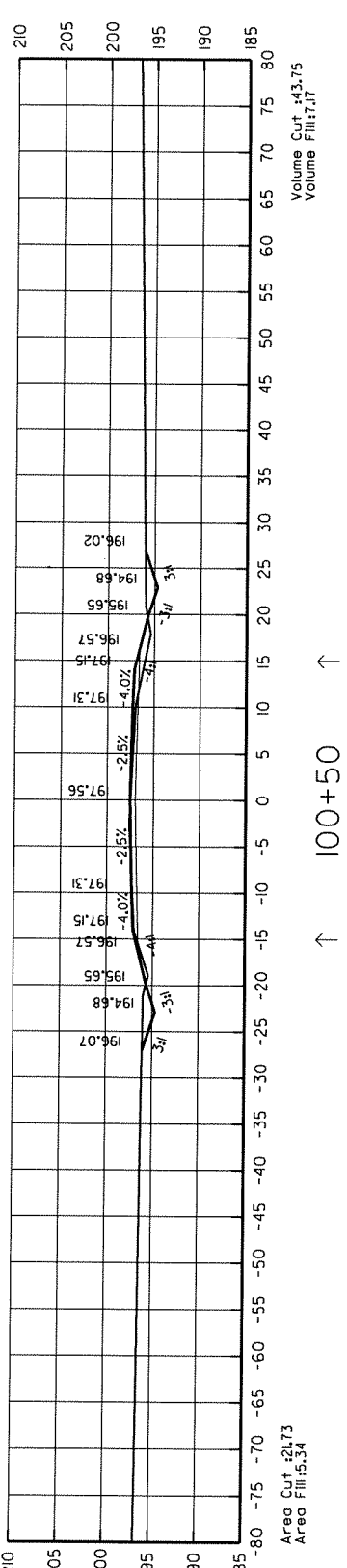
TRANSITION FROM NORMAL SECTION
TO 5'-6" GUARDRAIL WIDENING



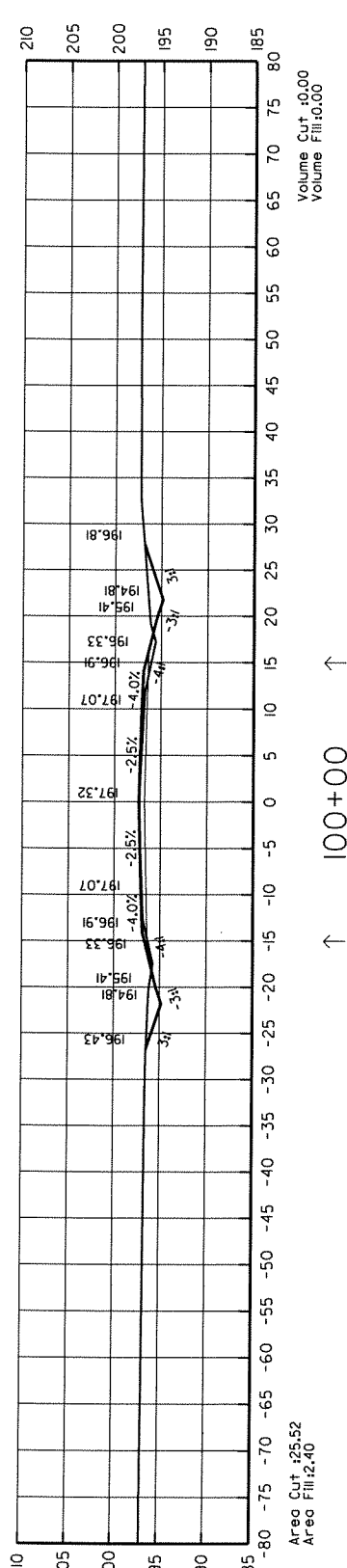
↑ 101+50 ↑



↑ 101+00 ↑



↑ 100+50 ↑

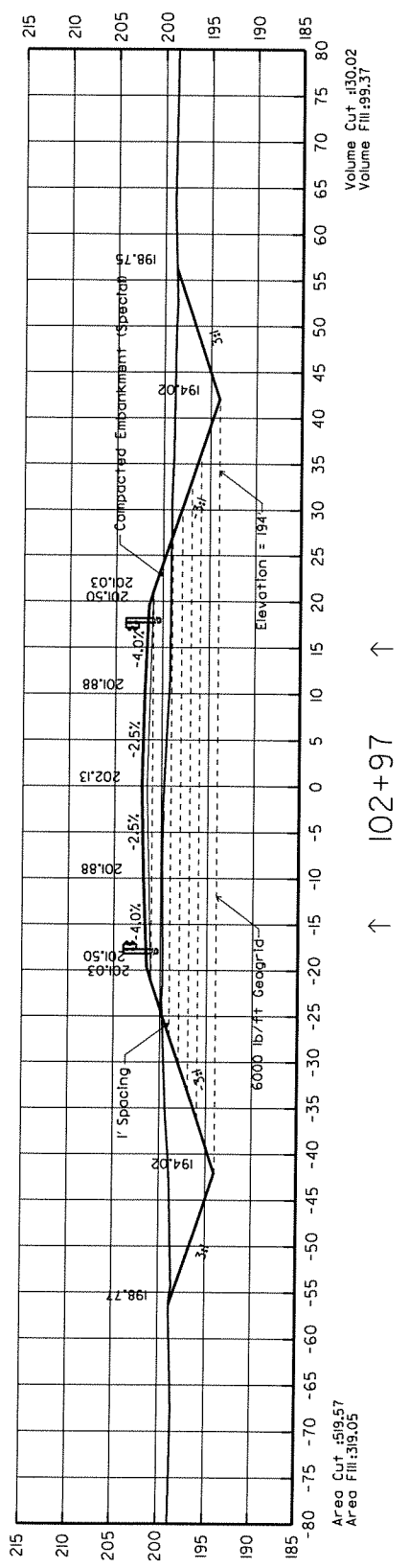
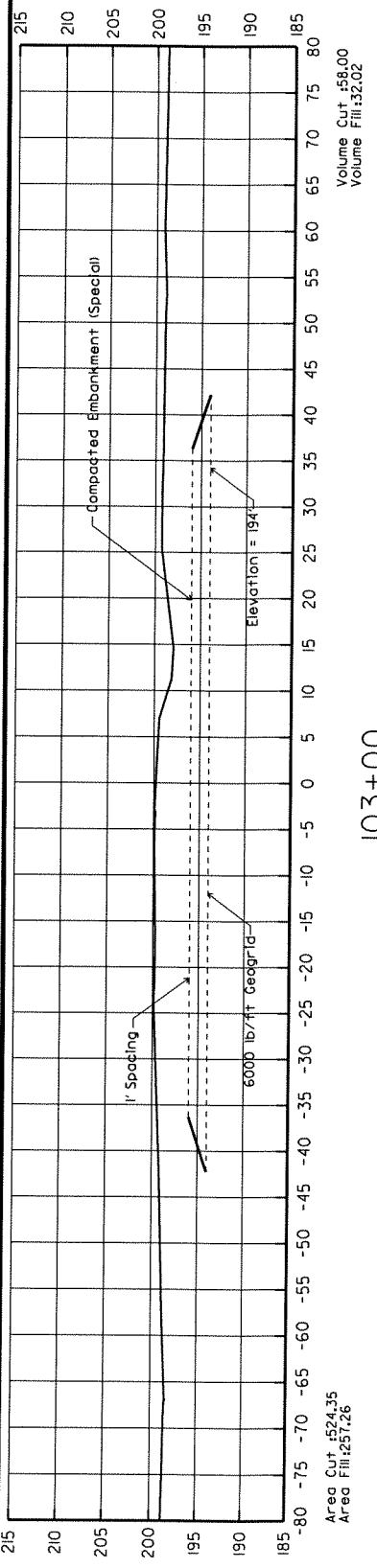


↑ 100+00 ↑

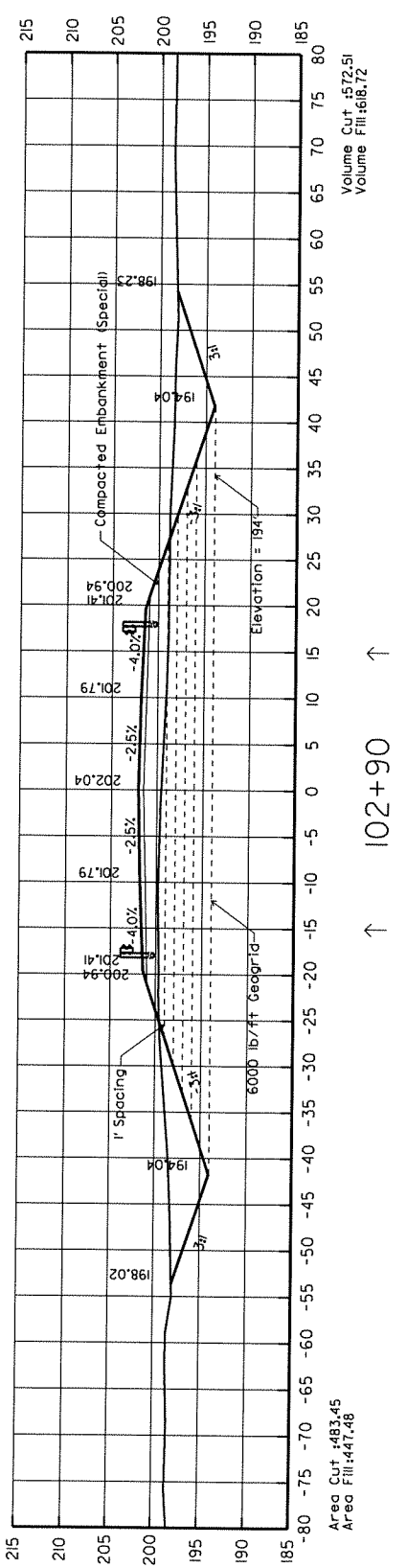
BEGIN JOB BR5405

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)		
				JOB NO.	BR5405	58	70	

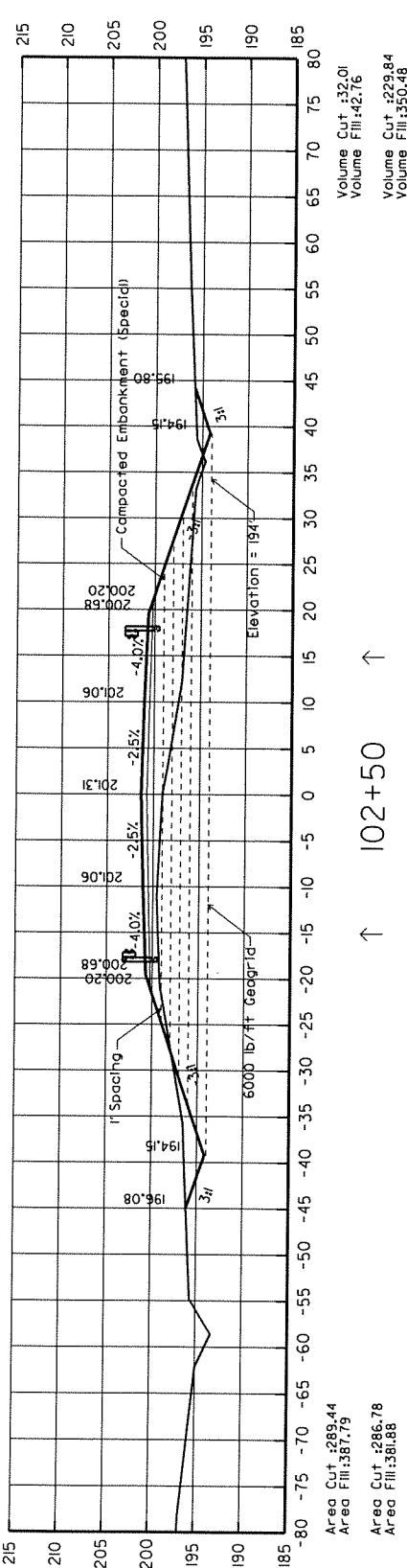
4 CROSS SECTIONS



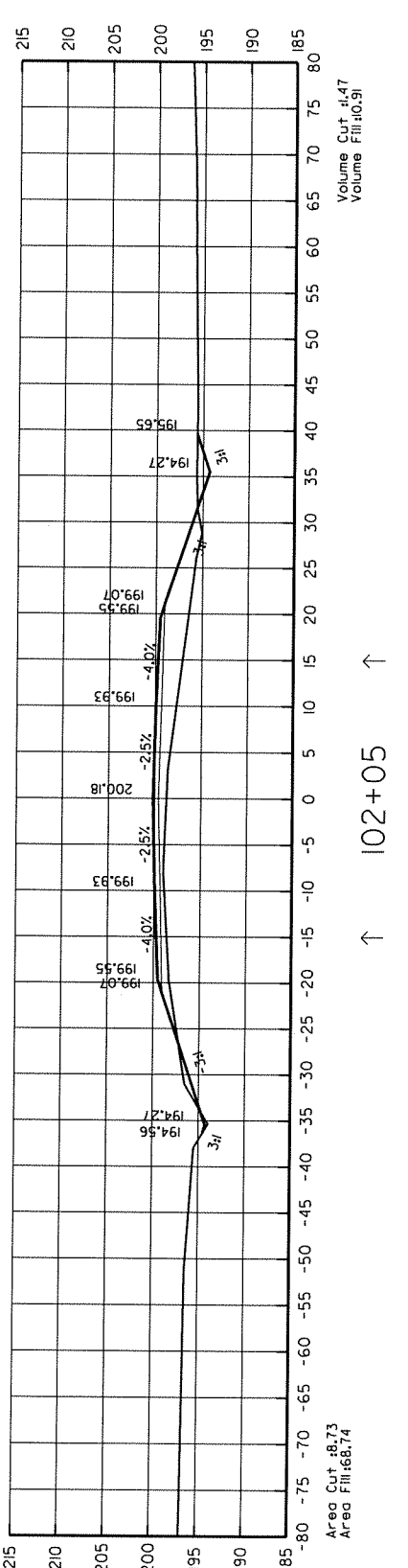
BRIDGE END



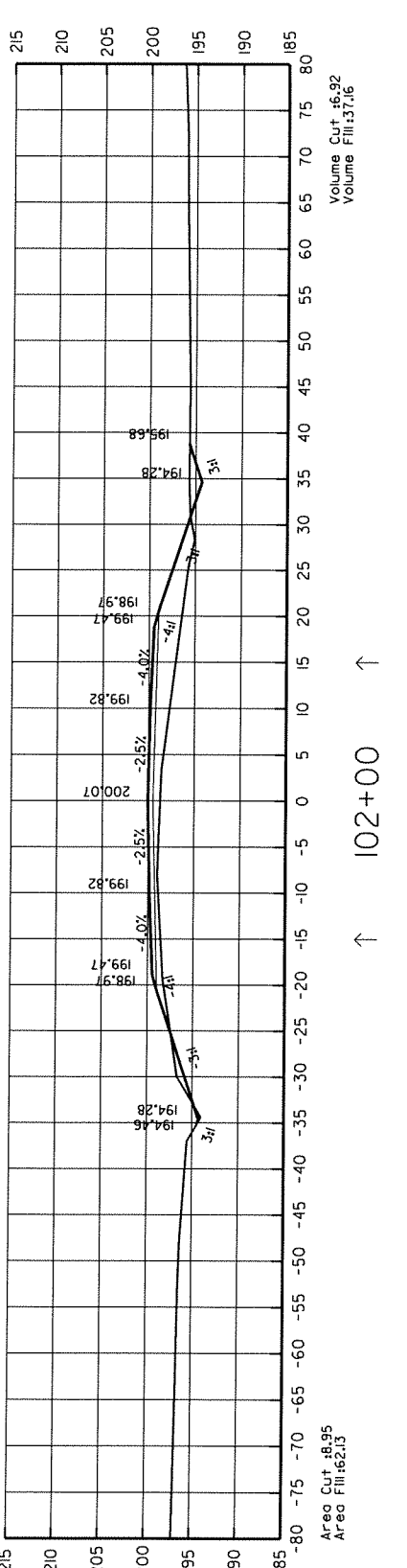
SLOPE INTERCEPT



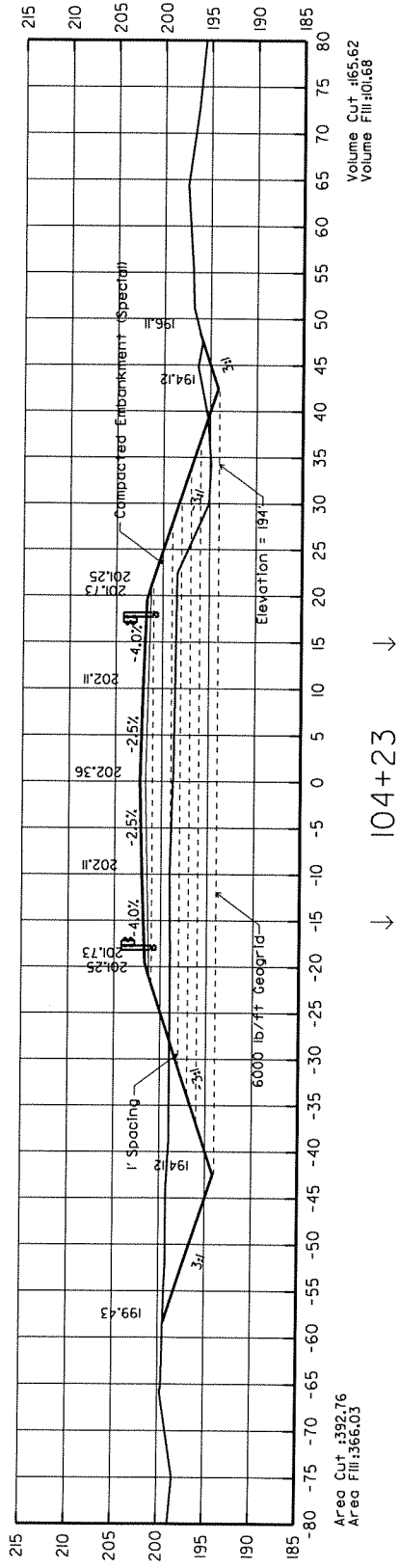
102+47
START COMPACTED EMBANKMENT (SPECIAL)



5'-6" WIDENING FOR GUARDRAIL

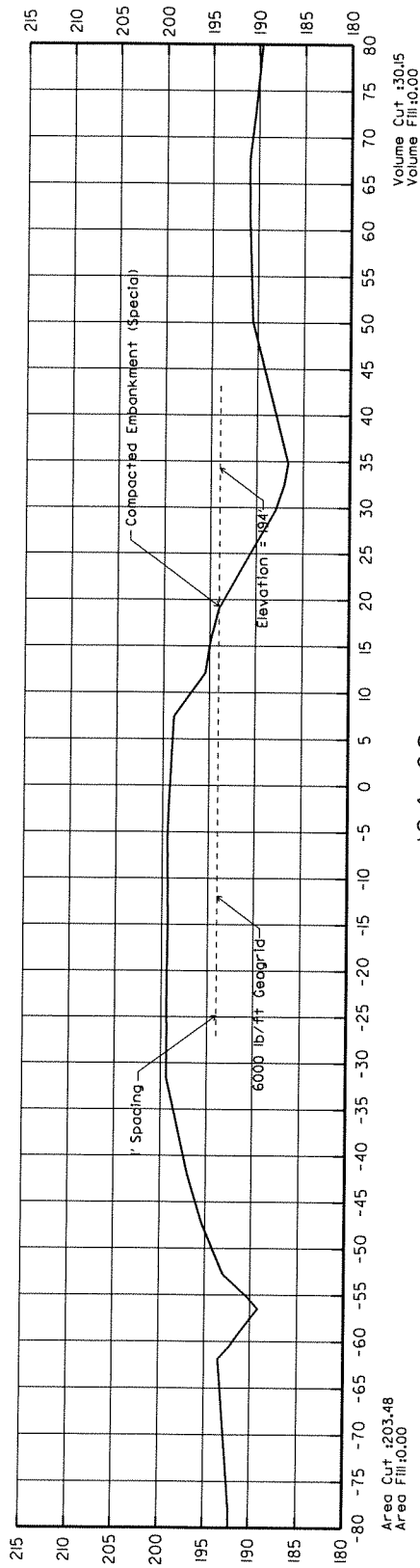


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)		
						JOB NO.	BR5405	59
						4 CROSS SECTIONS		



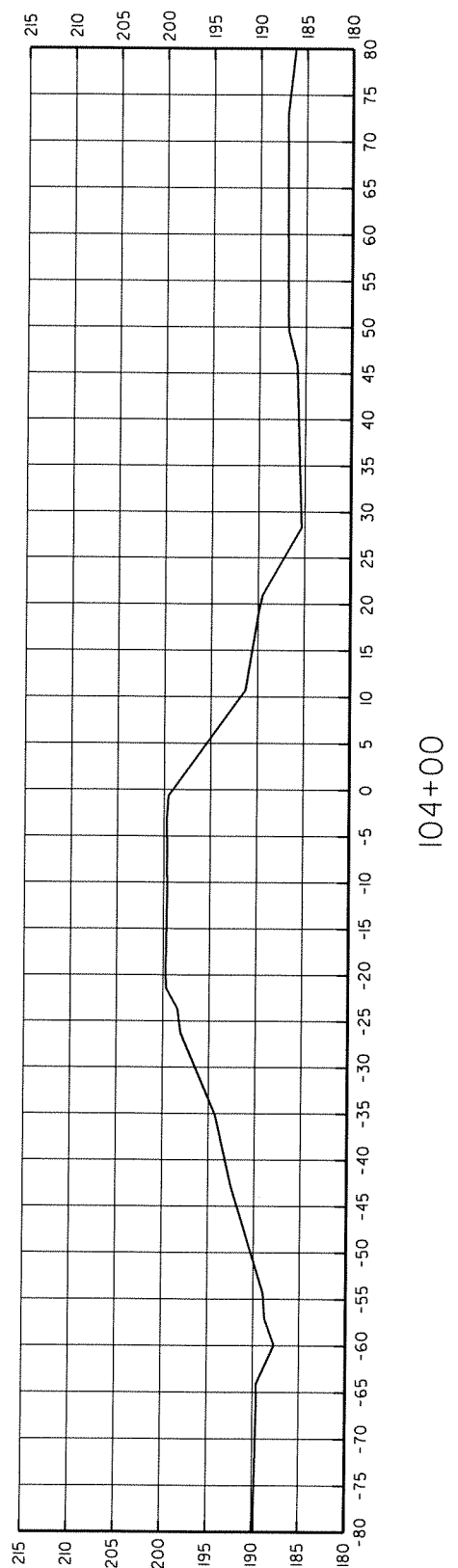
← 104+23 →

BRIDGE END

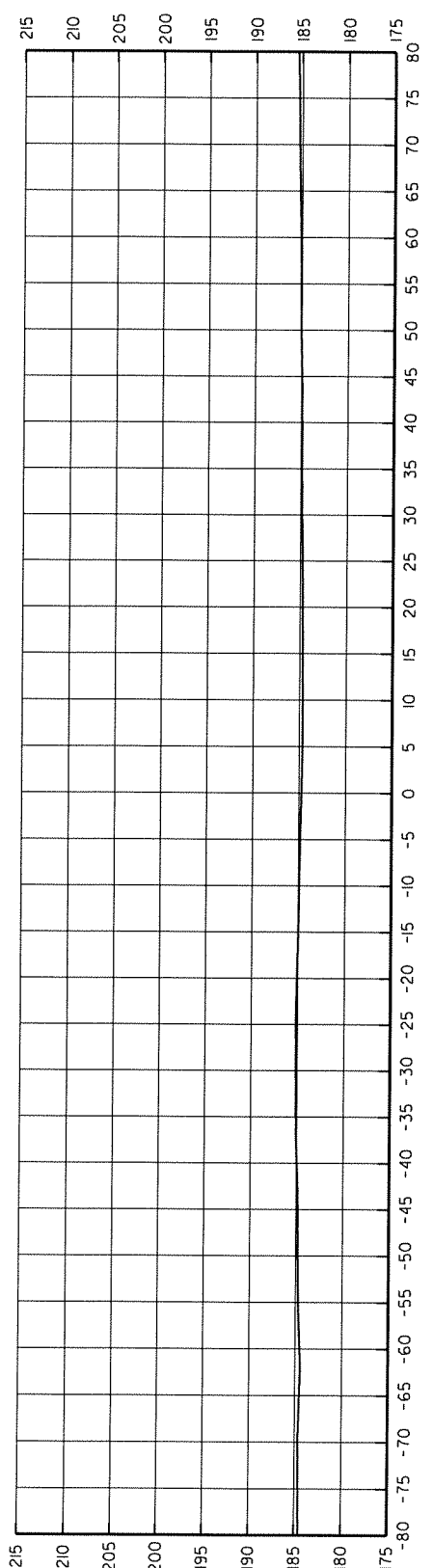


104+08

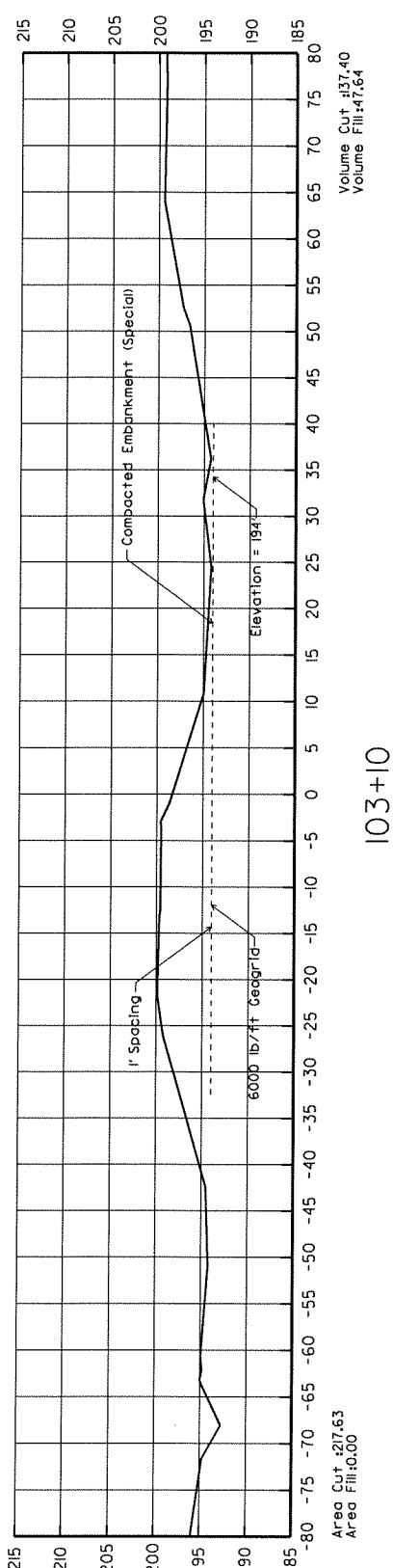
TOE OF FILL SLOPE



104+00



103+50

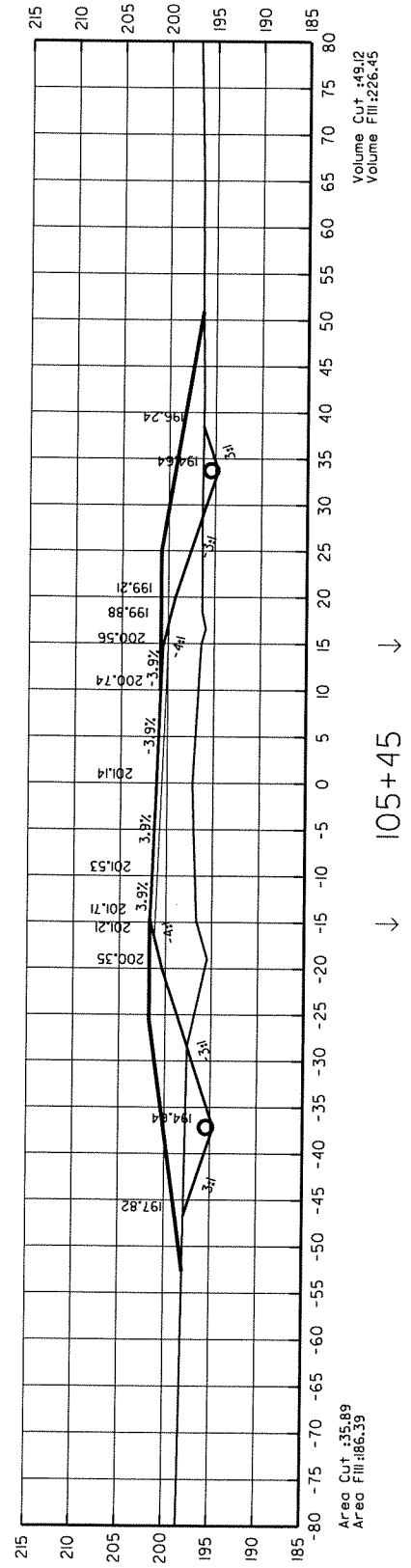


103+10

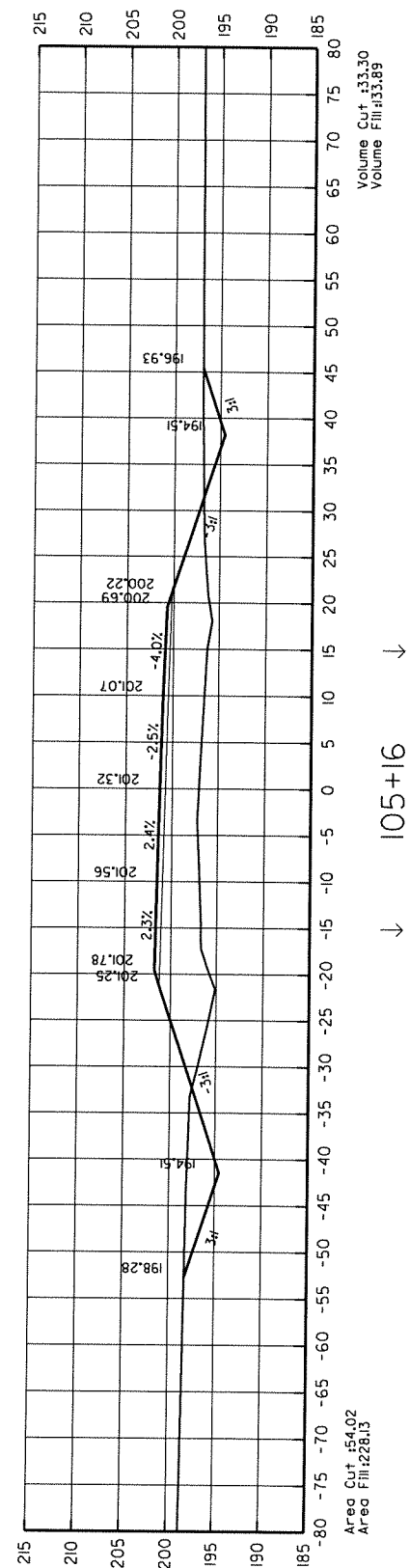
TOE OF FILL SLOPE

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)		
				JOB NO.	BR5405	60	70	

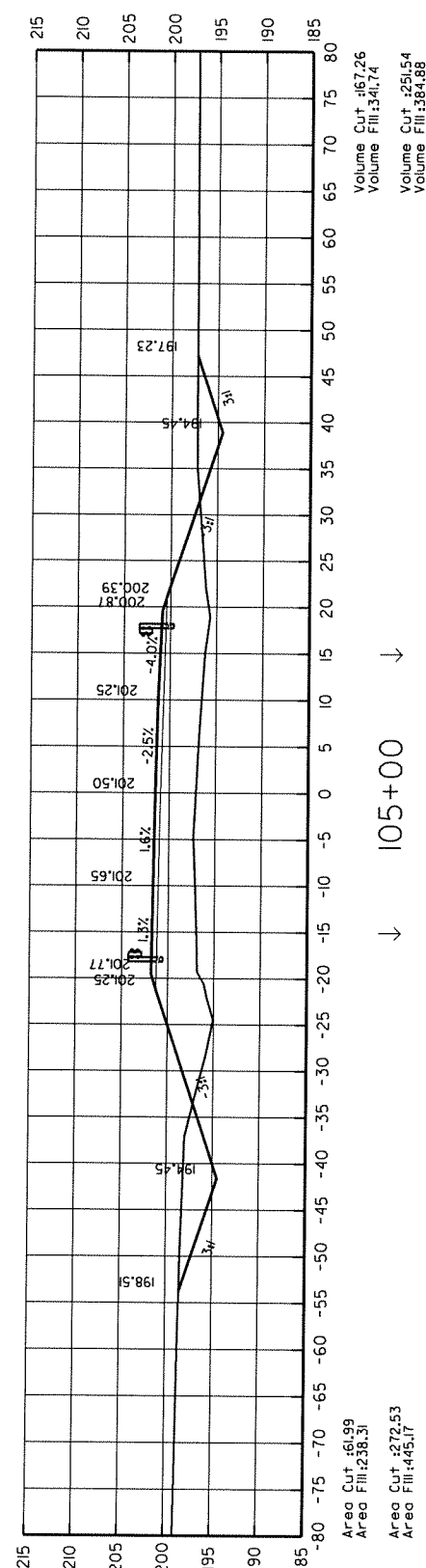
4 CROSS SECTIONS



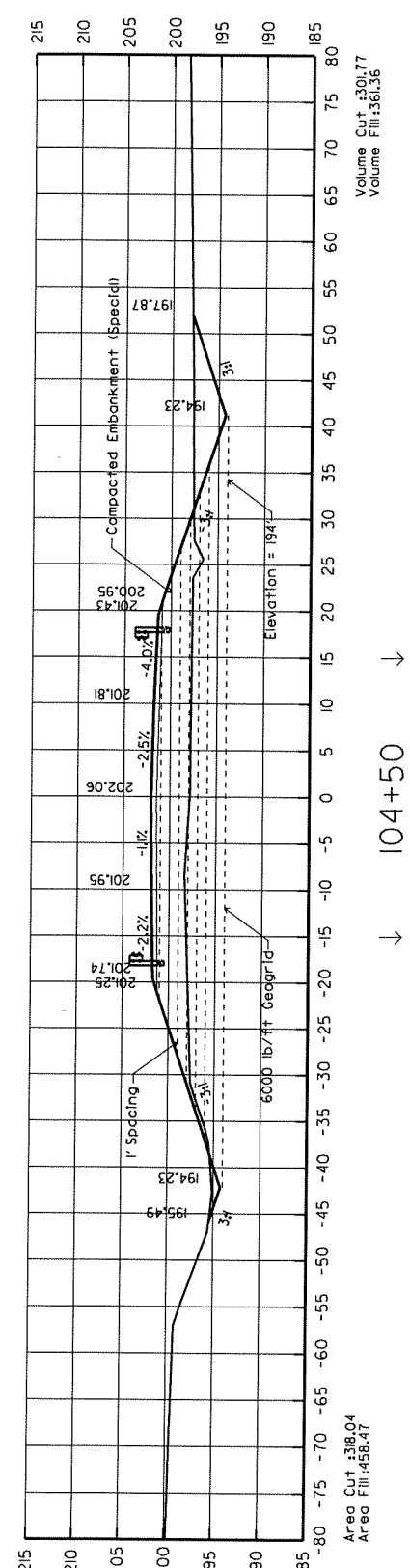
INSTALL
18" X 38' PIPE CULVERT
LT. SIDE DRAIN
CONST. APPR. = 75 CU. YDS.
18" X 35' PIPE CULVERT
RT. SIDE DRAIN
CONST. APPR. = 65 CU. YDS.



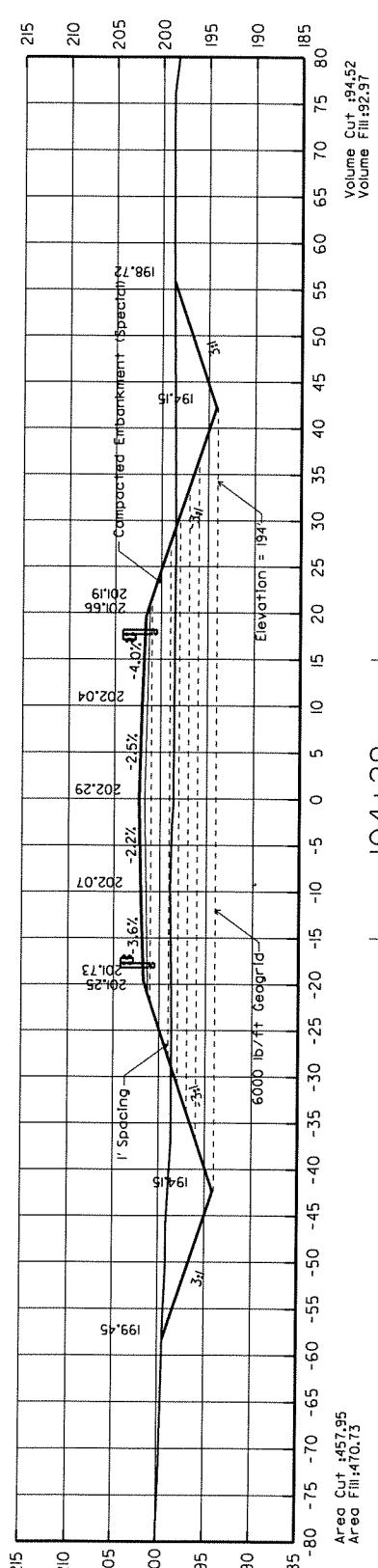
5'-6" WIDENING FOR GUARDRAIL



104+73
END COMPACTED EMBANKMENT (SPECIAL)

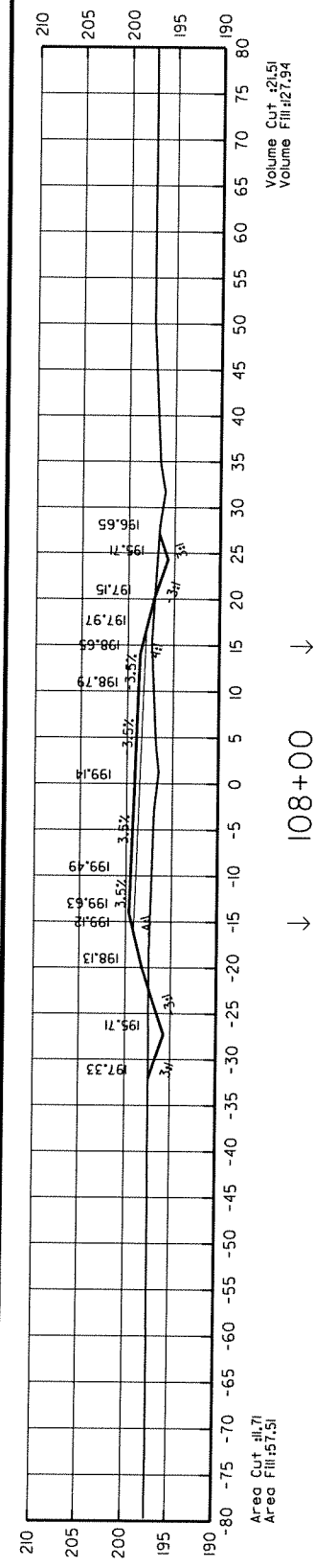


104+29
SLOPE INTERCEPT

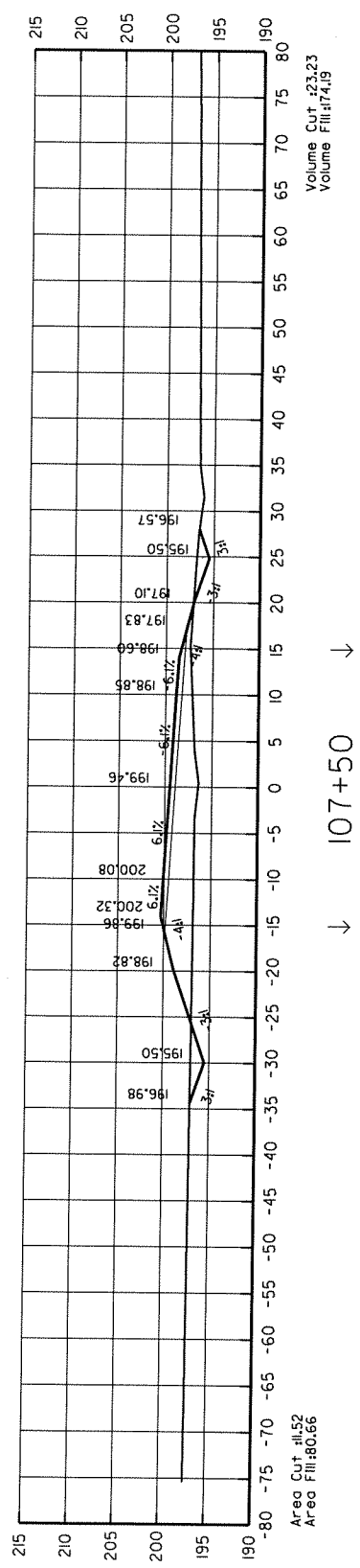


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)		
				JOB NO.	BR5405	61	70	

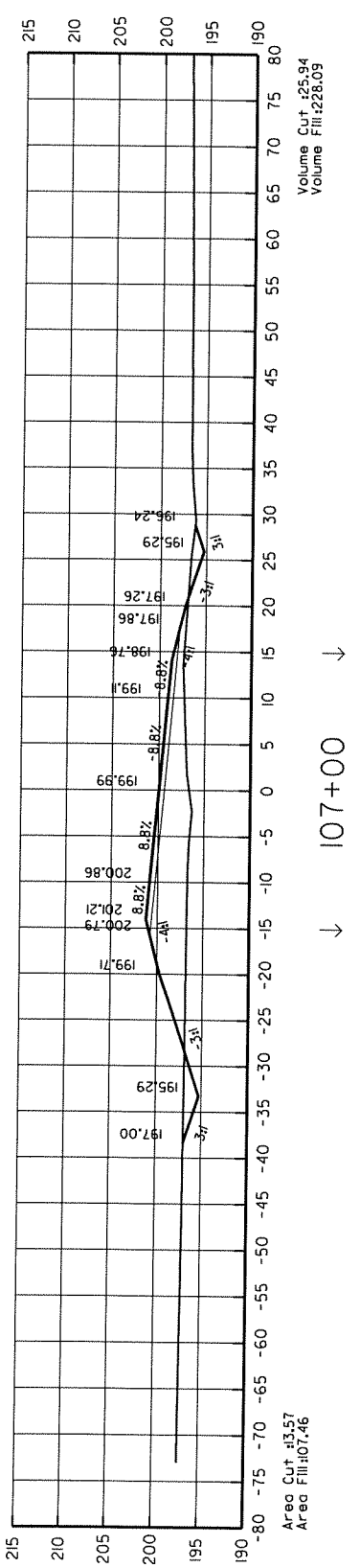
4 CROSS SECTIONS



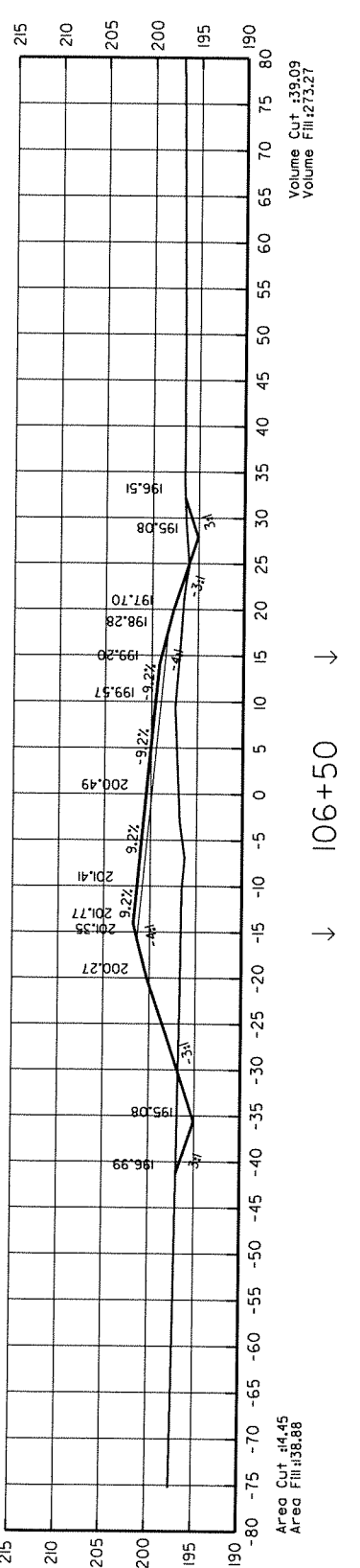
108+00



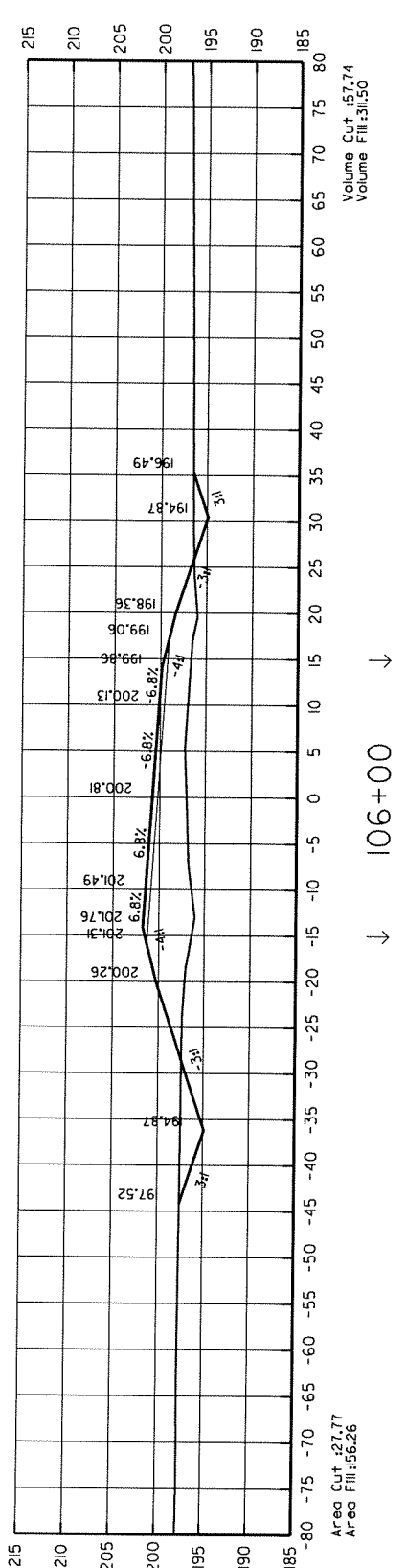
107+50



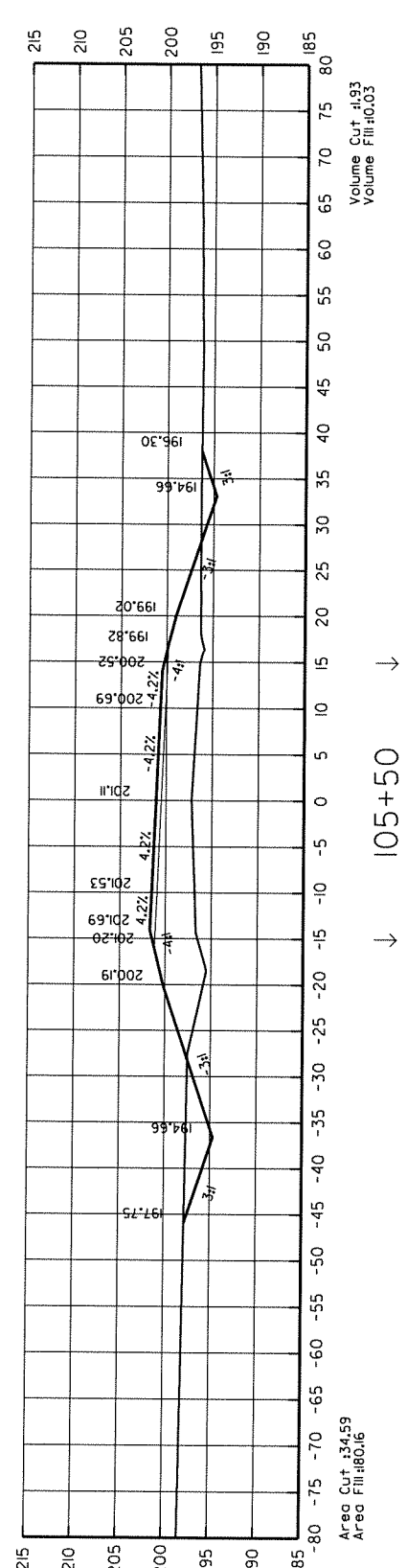
107+00



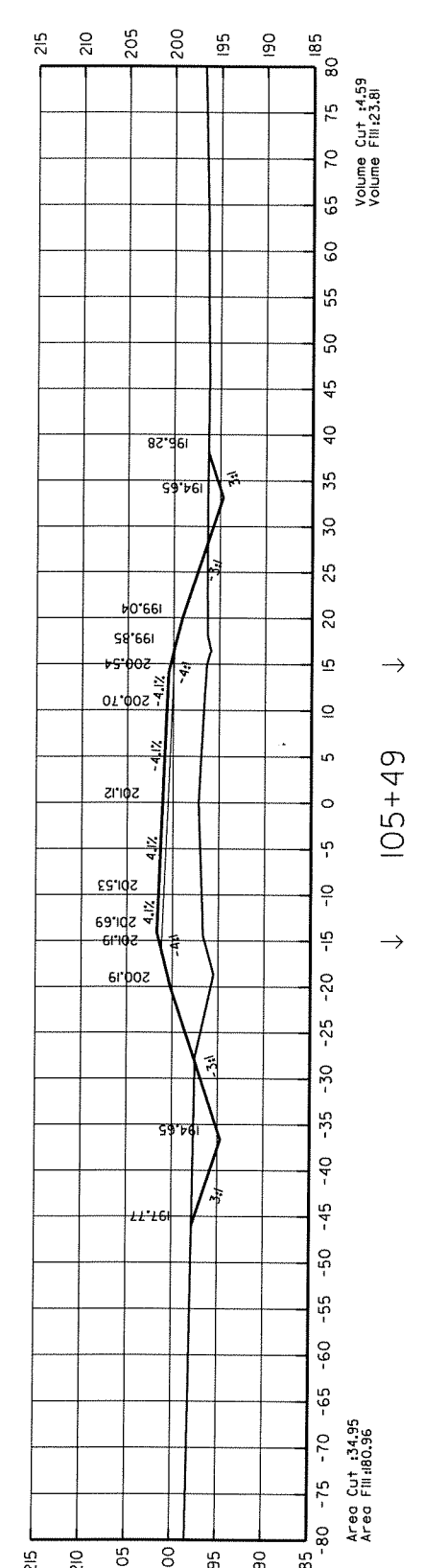
106+50



106+00



105+50

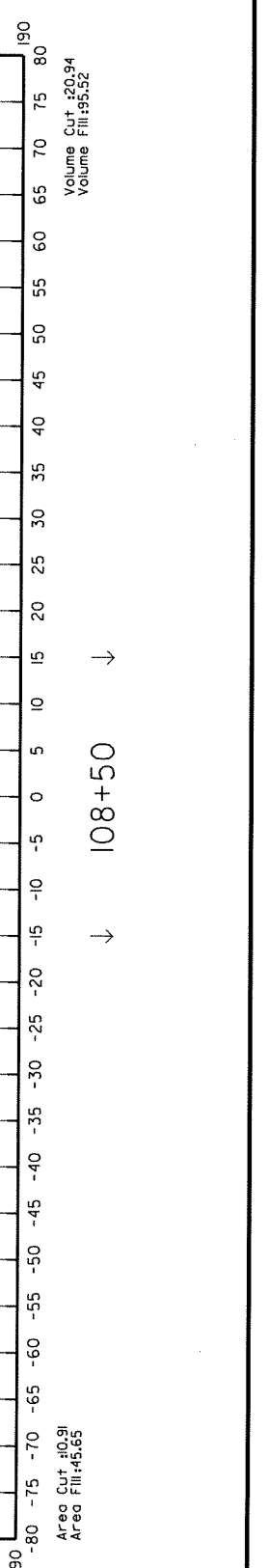
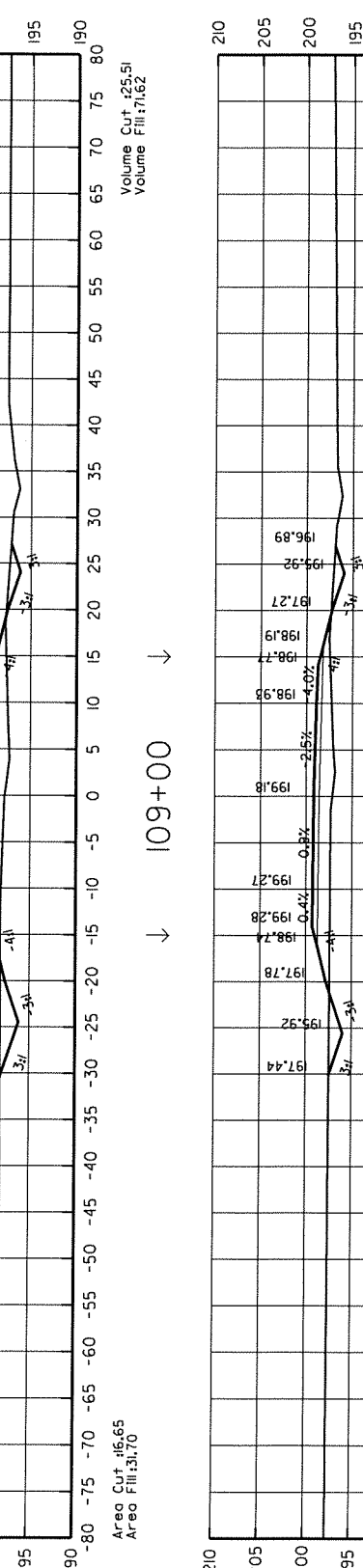
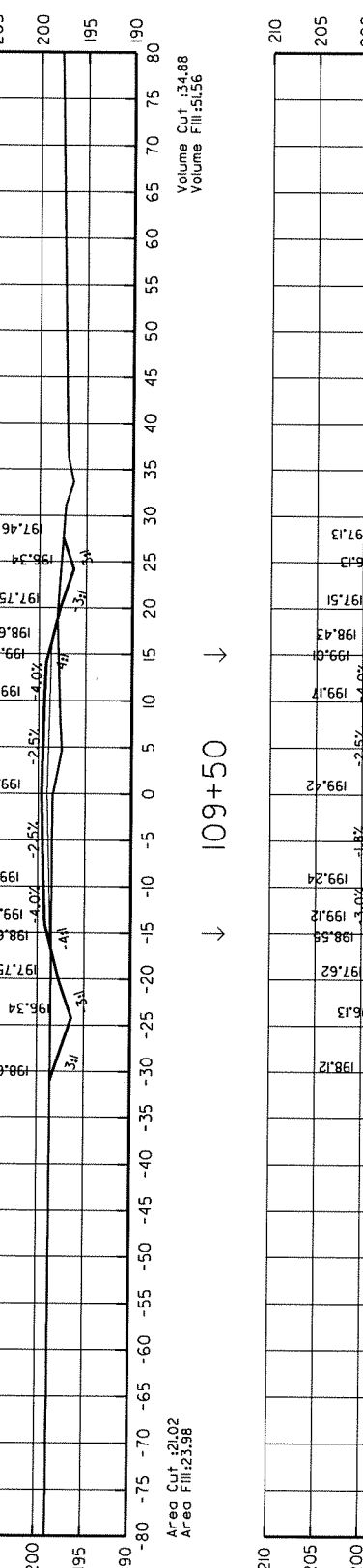
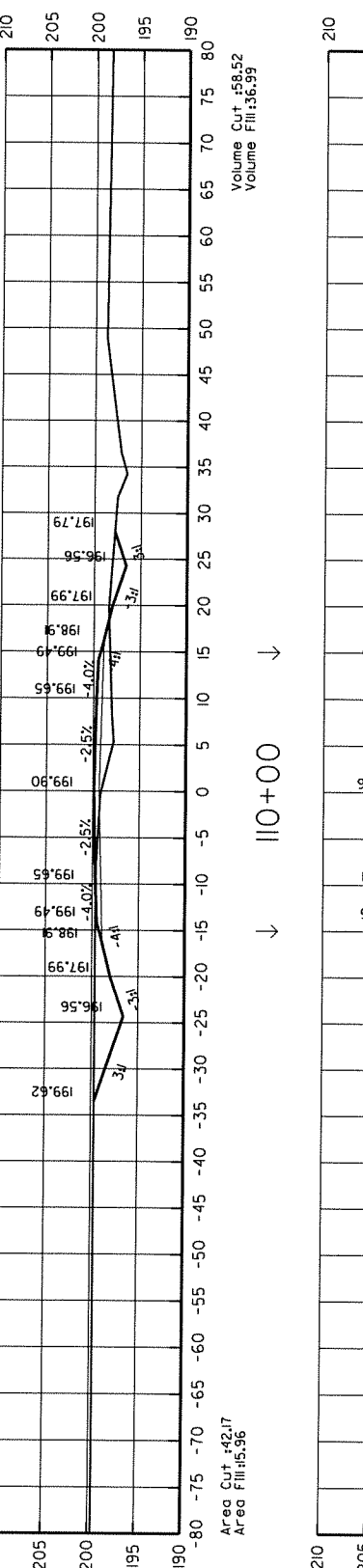
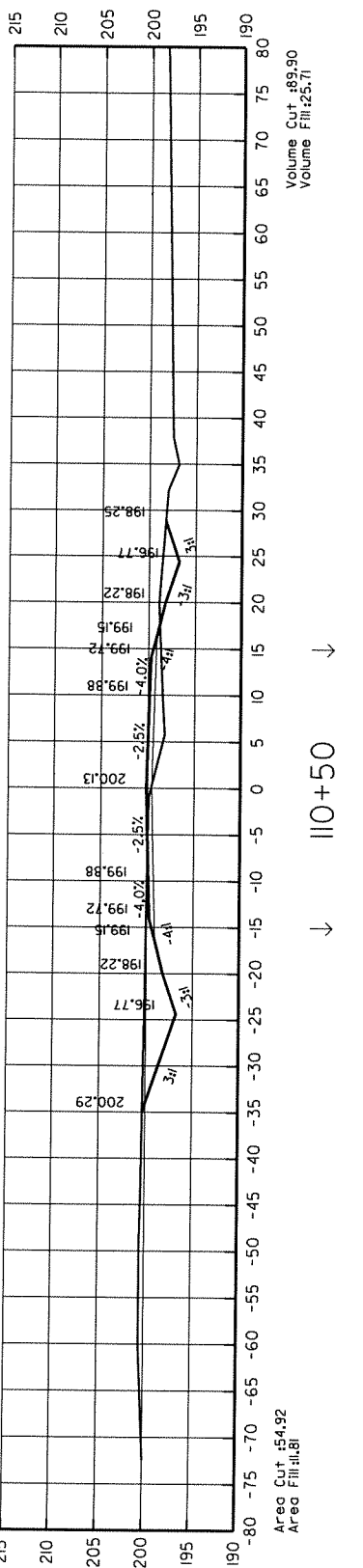
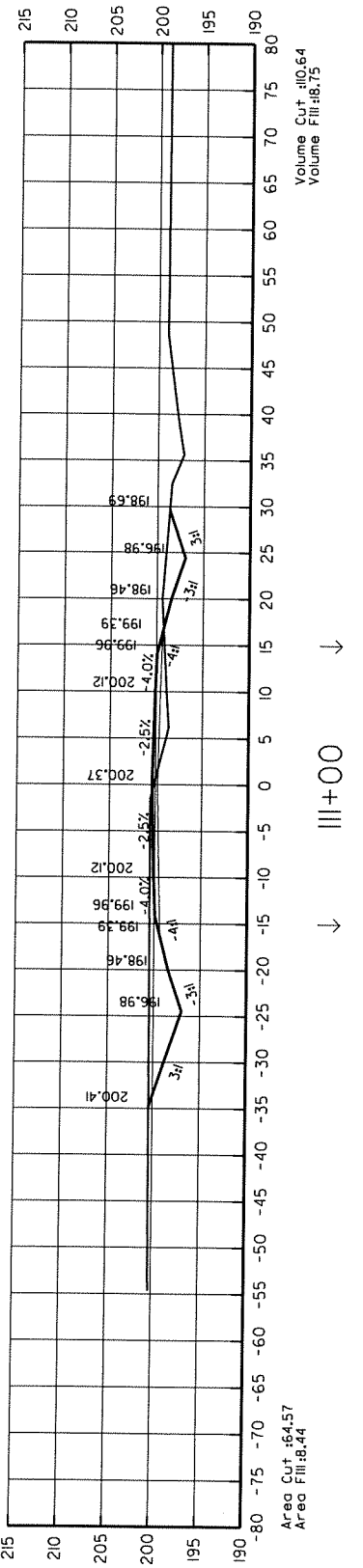
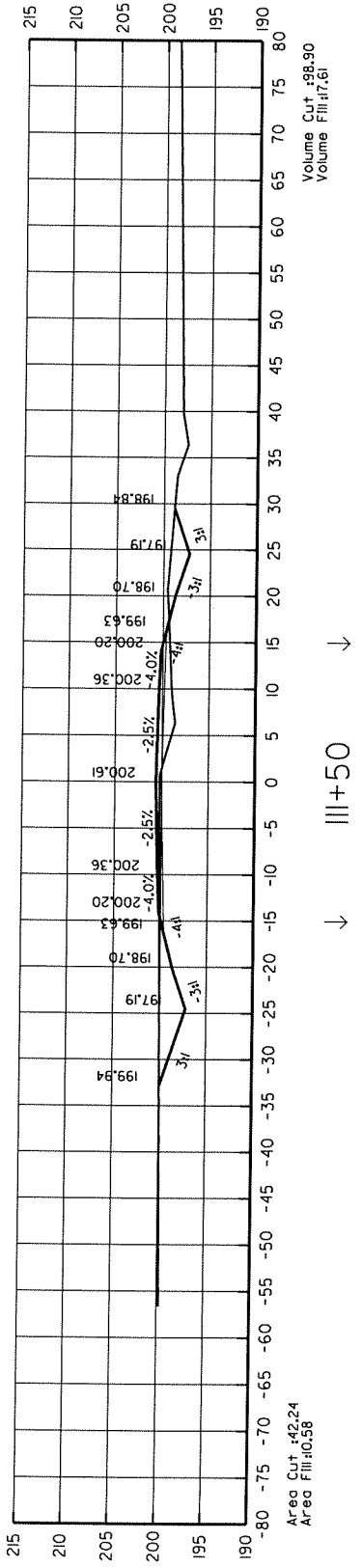
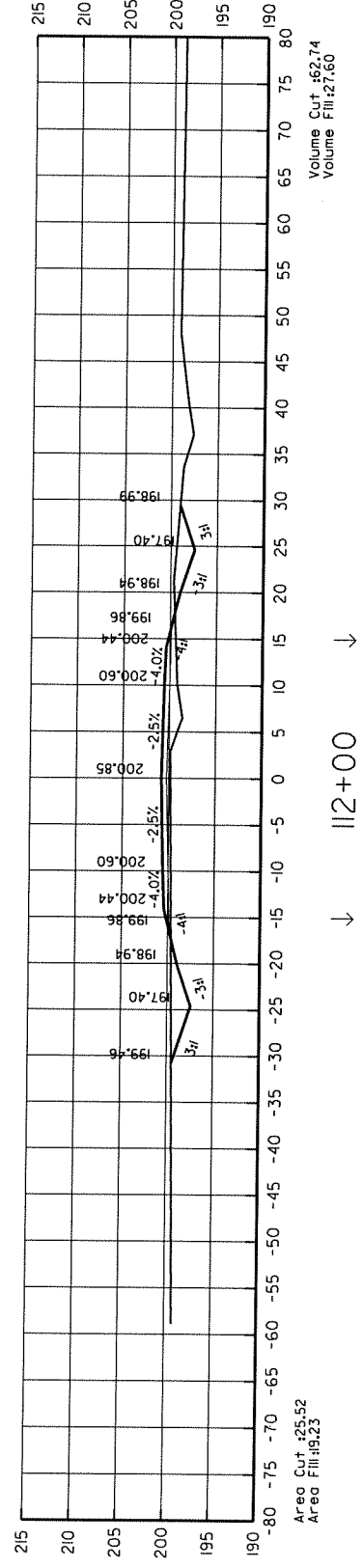


105+49

TRANSITION FROM NORMAL SECTION TO 5'-6" GUARDRAIL WIDENING

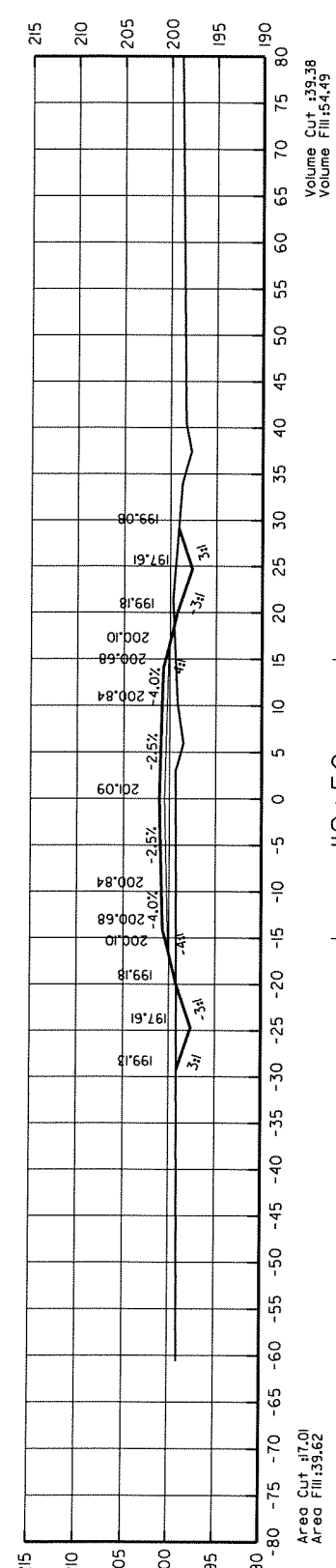
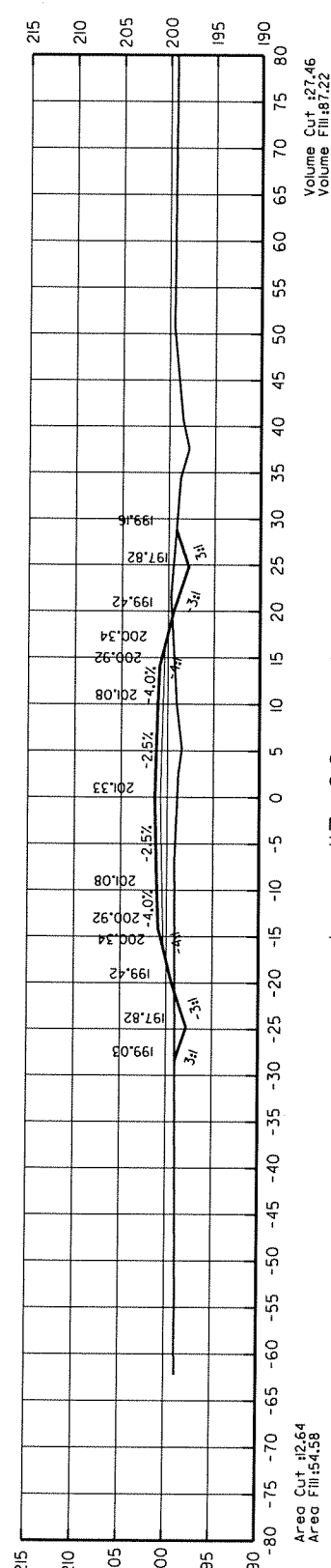
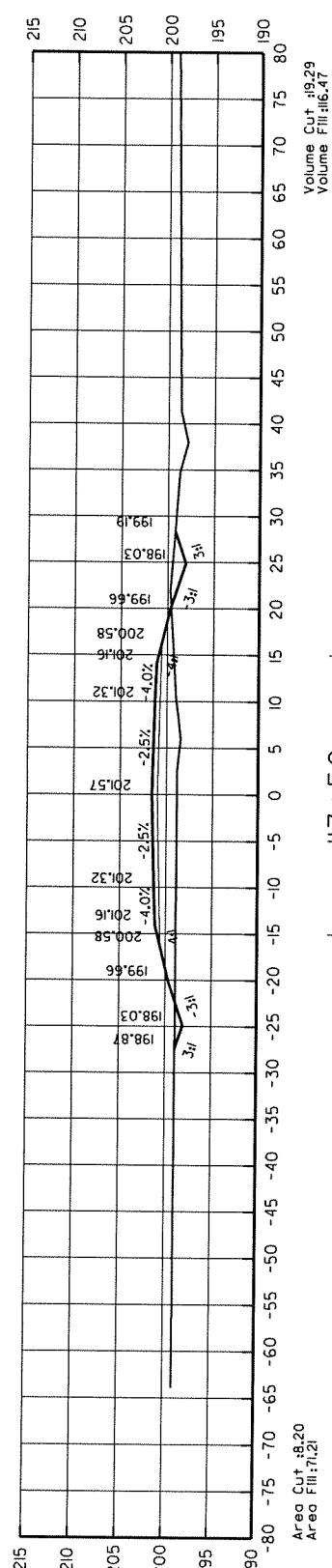
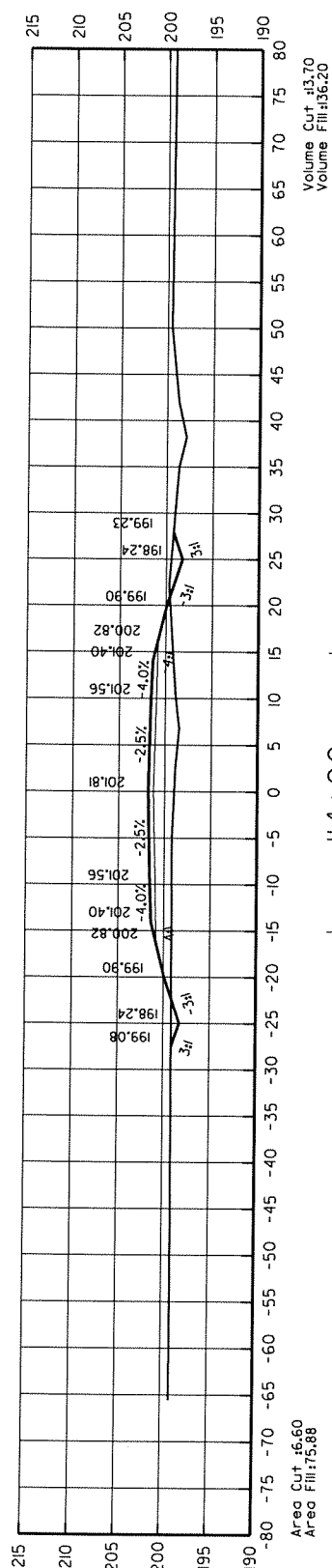
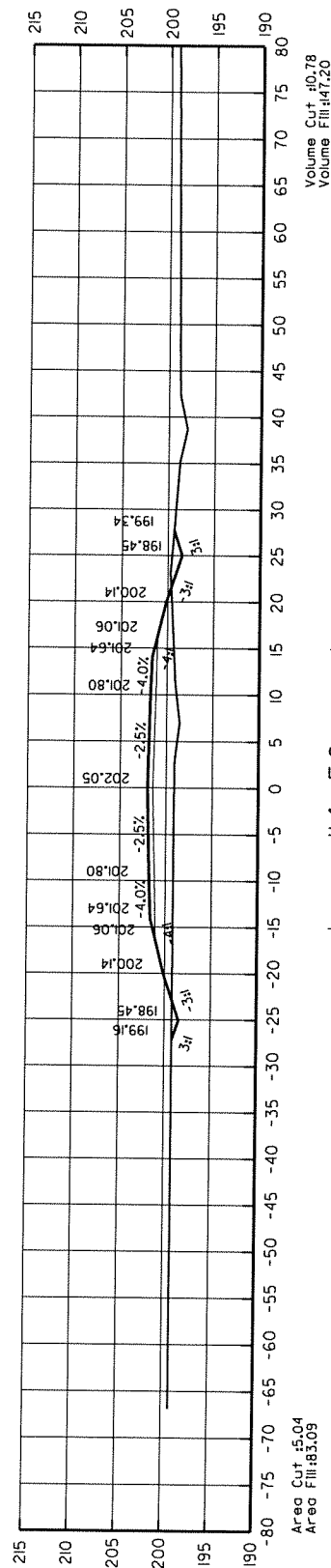
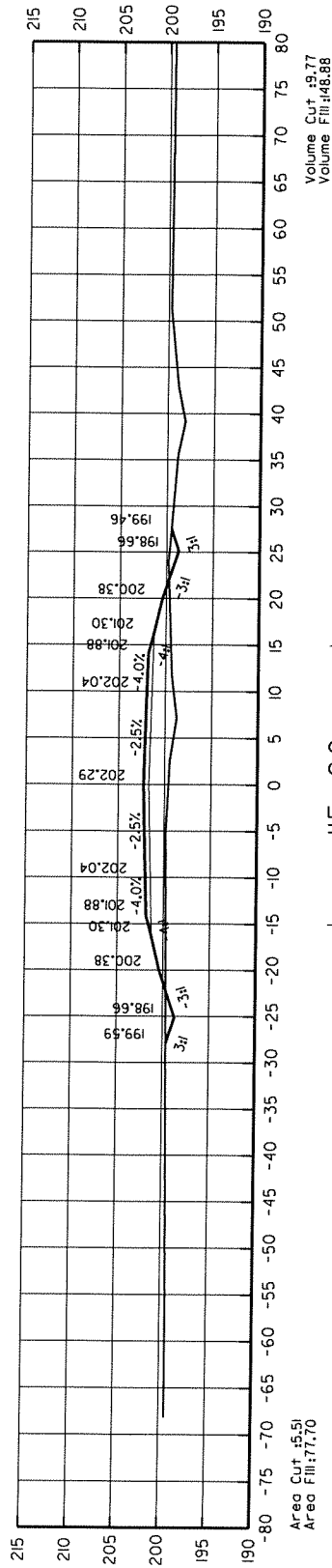
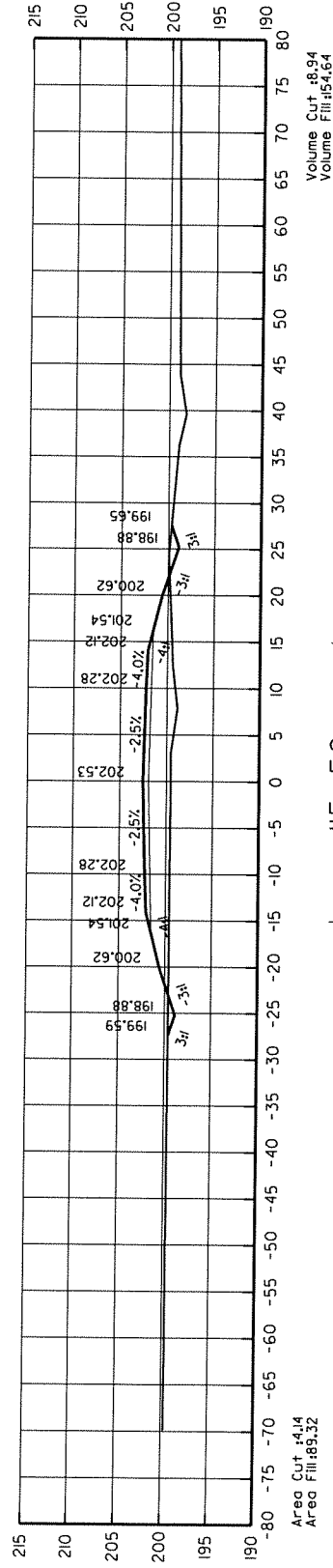
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)	62	70
				JOB NO.	BR5405		62	70

4 CROSS SECTIONS



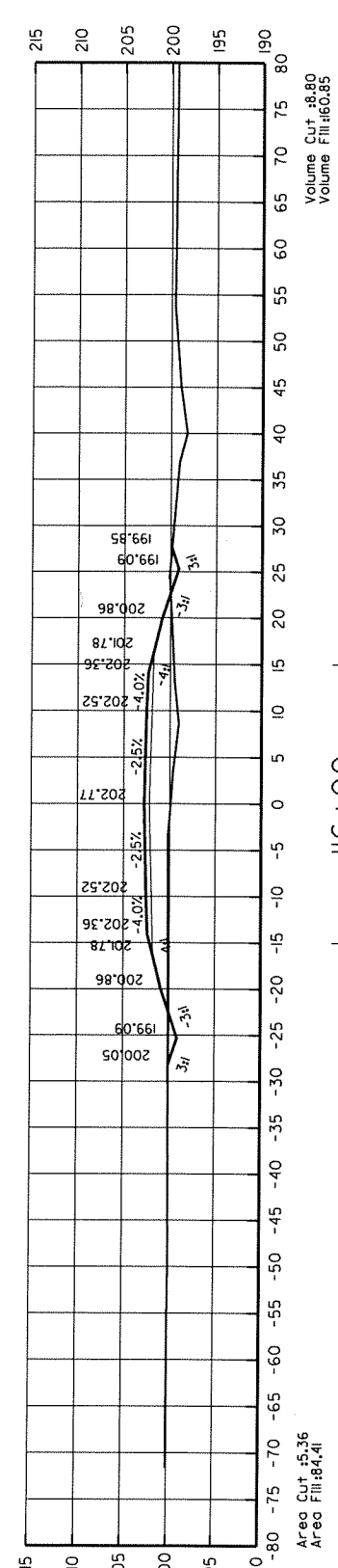
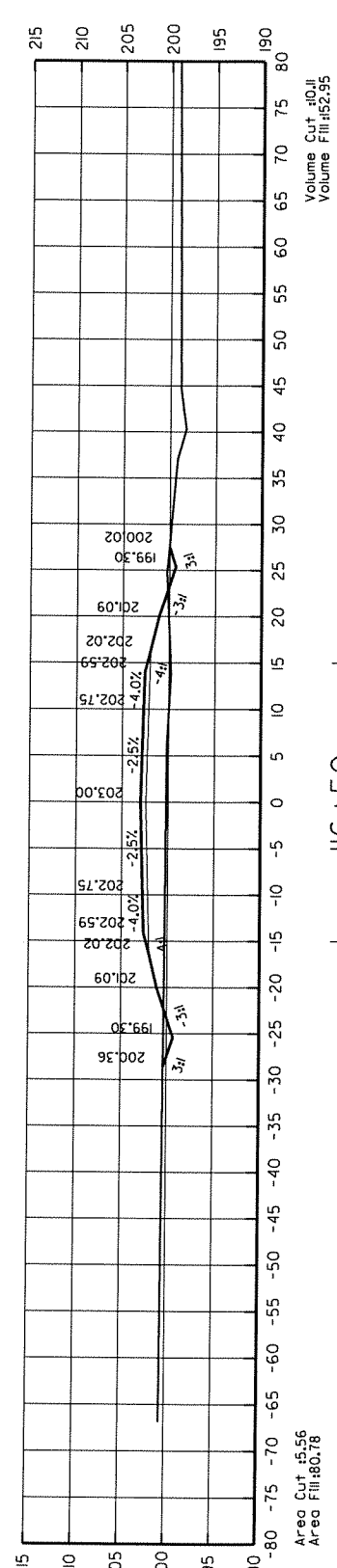
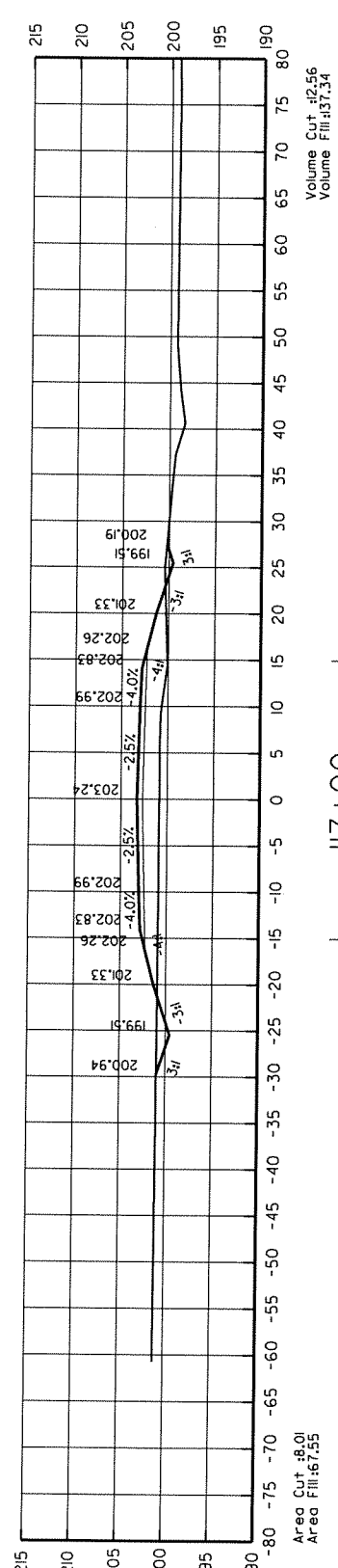
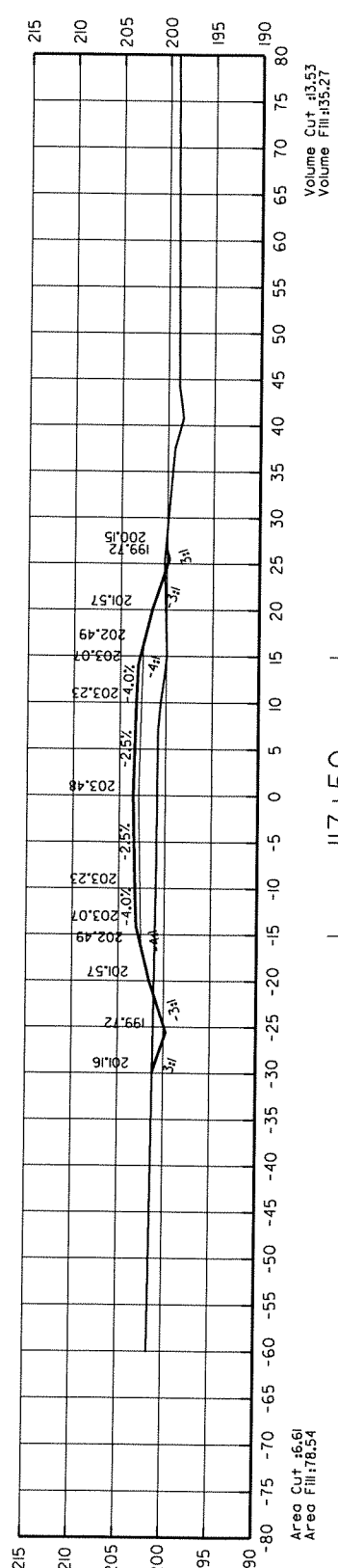
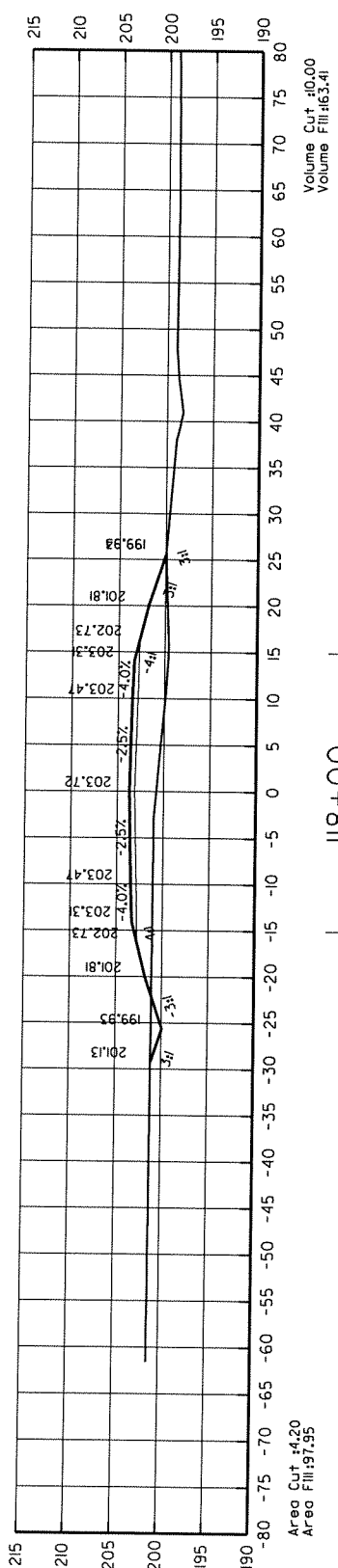
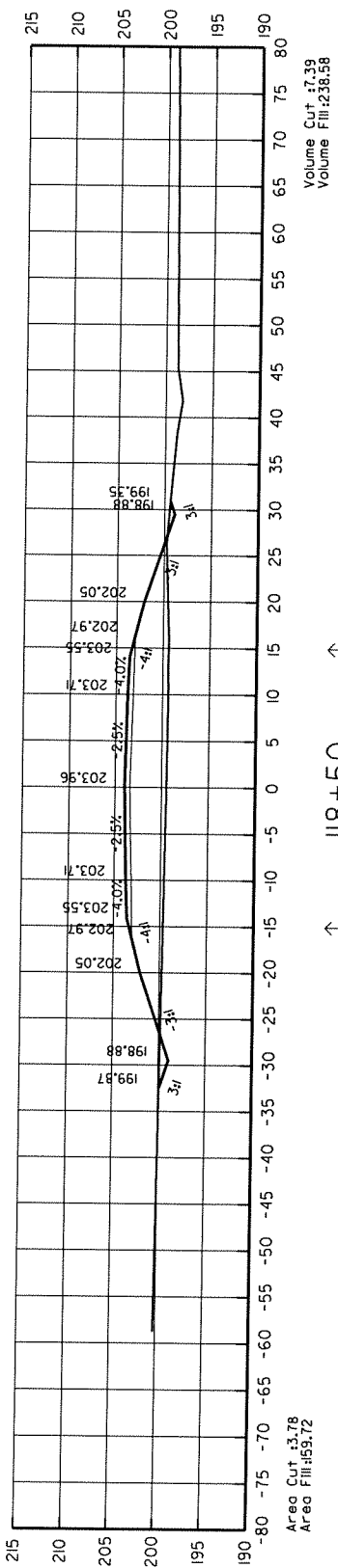
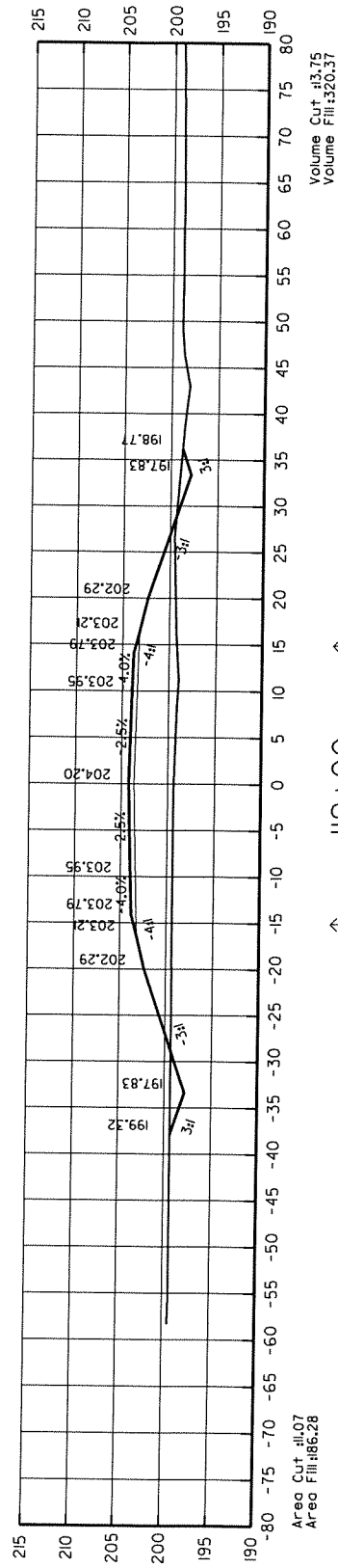
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)		
				JOB NO.	BR5405		63	70

4 CROSS SECTIONS

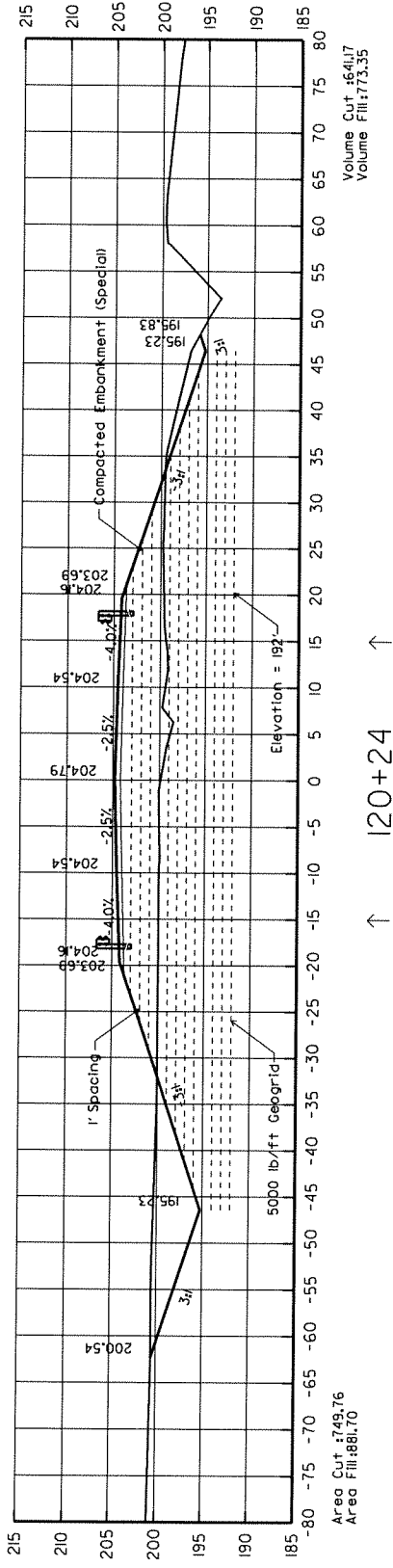


DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BRD-0054(18)		
				JOB NO.	BR5405	64	70	

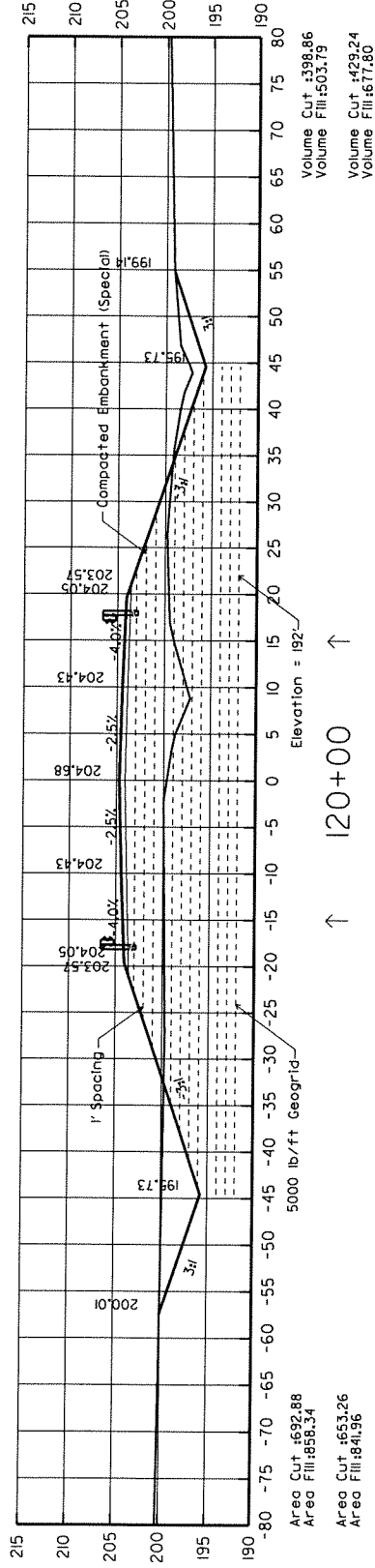
4 CROSS SECTIONS



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)		
				JOB NO.	BR5405	65	70	

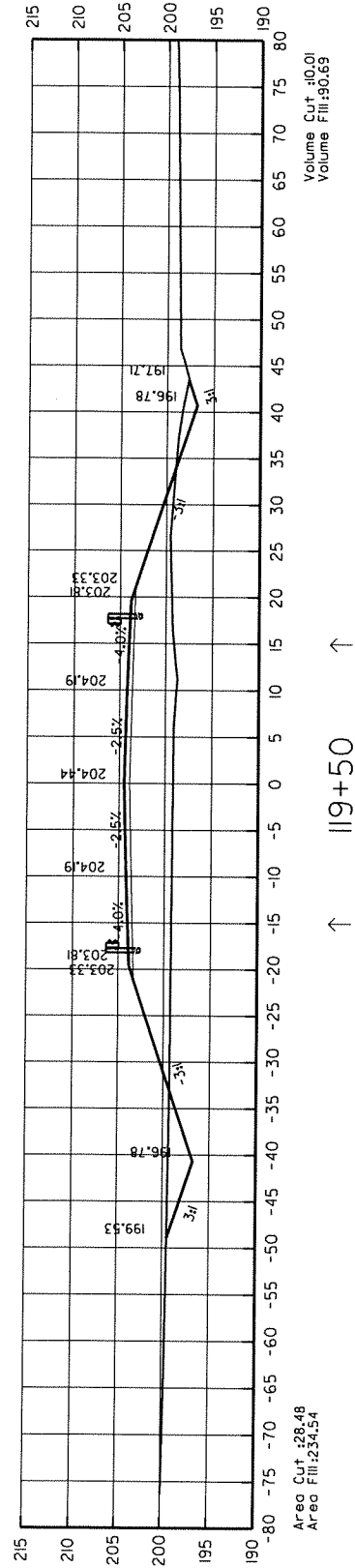


↑ 120+24 ↑
SLOPE INTERCEPT



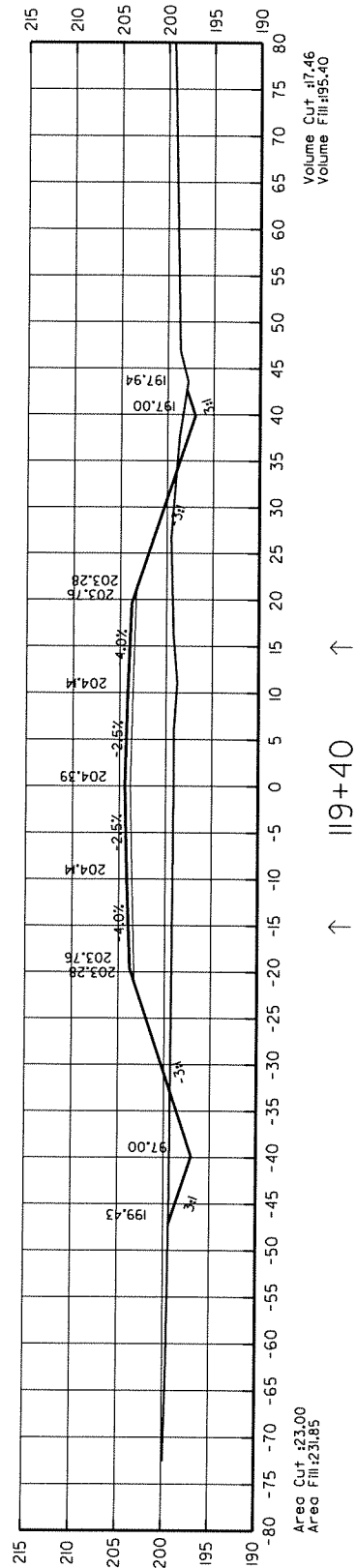
↑ 120+00 ↑

119+84
START COMPACTED EMBANKMENT (SPECIAL)



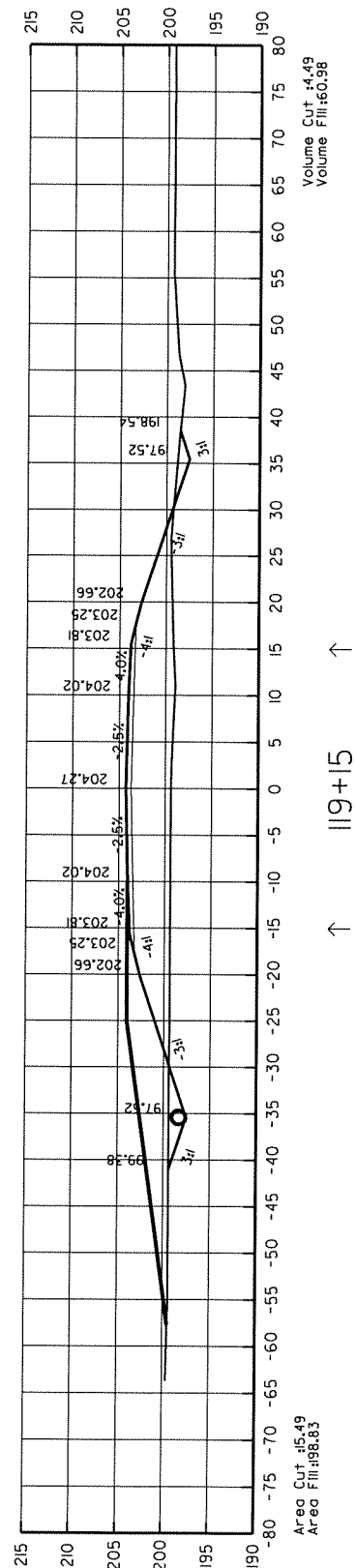
↑ 119+50 ↑

119+40
5'-6" WIDENING FOR GUARDRAIL



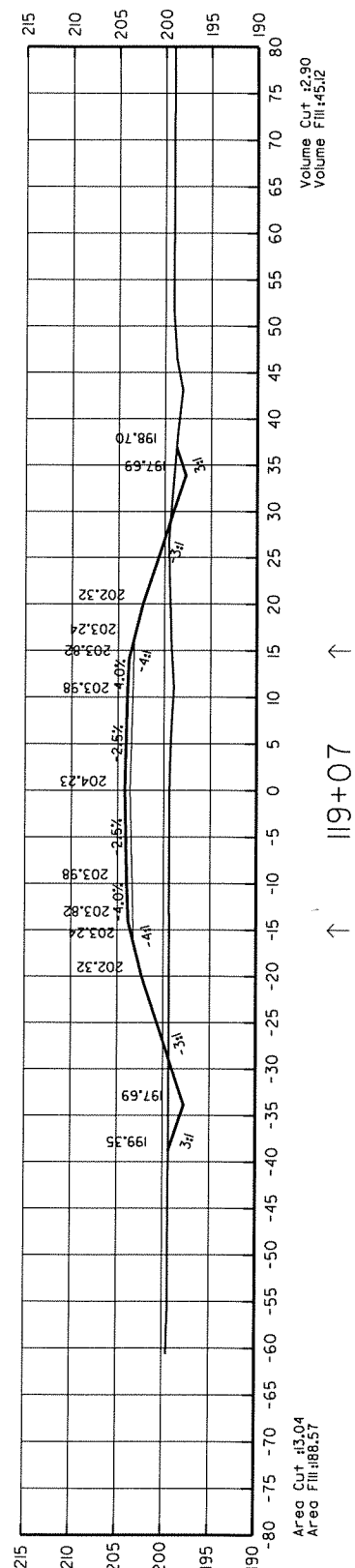
↑ 119+40 ↑

119+15
INSTALL
18" X 40' PIPE CULVERT
LT. SIDE DRAIN
CONST. APPR. = 75 CU. YDS.



↑ 119+15 ↑

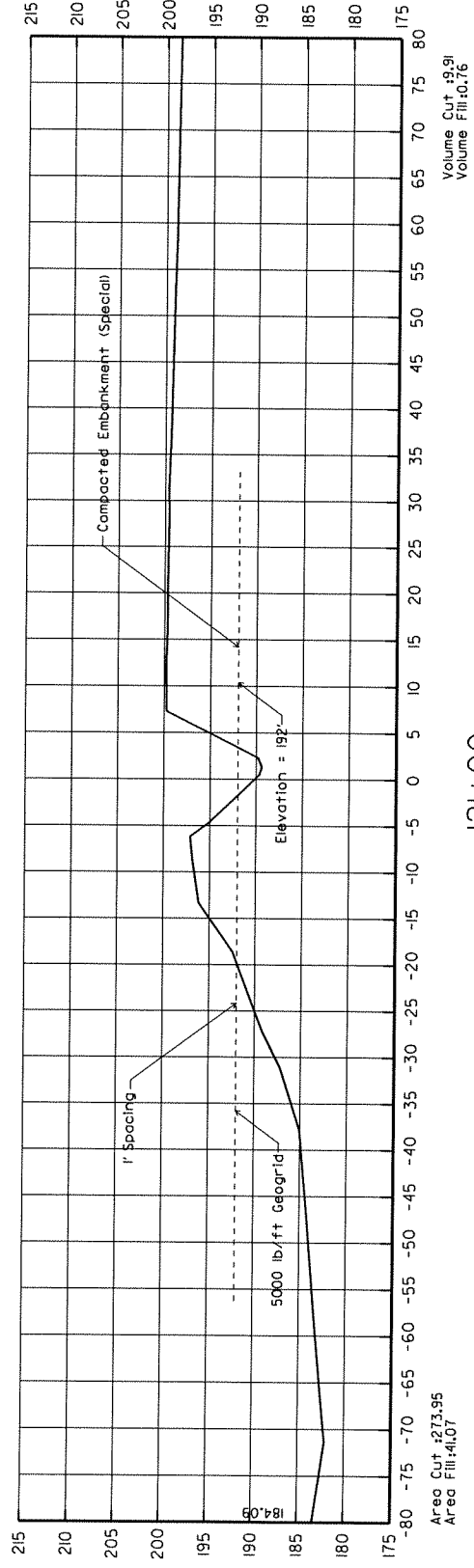
119+07
TRANSITION FROM NORMAL SECTION
TO 5'-6" GUARDRAIL WIDENING



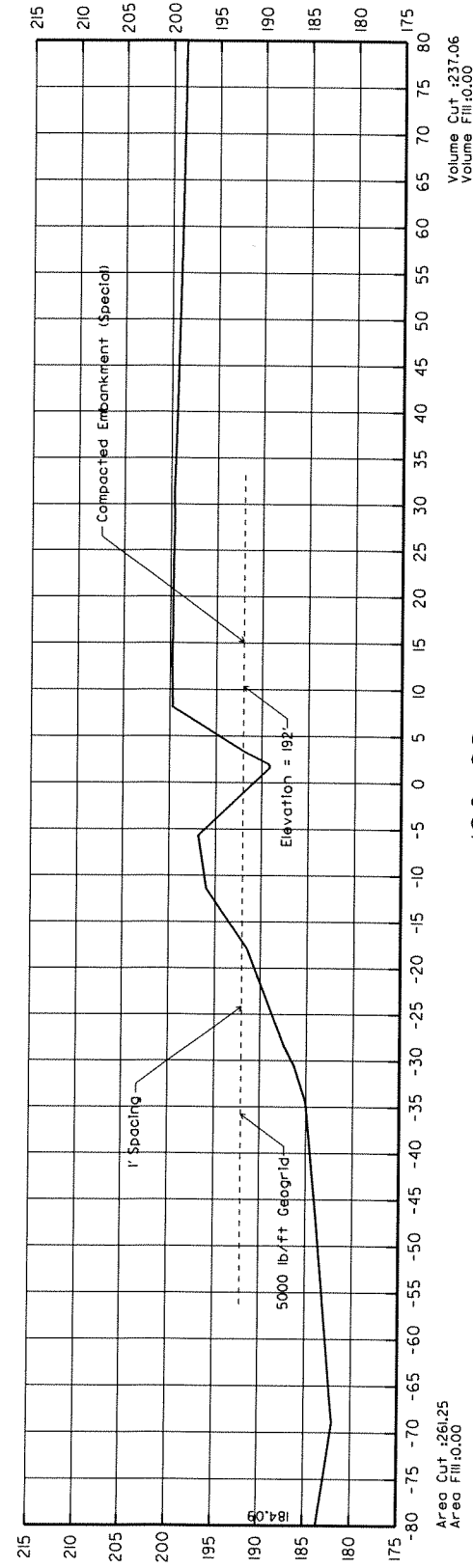
↑ 119+07 ↑

TRANSITION FROM NORMAL SECTION
TO 5'-6" GUARDRAIL WIDENING

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)		
						JOB NO.	BR5405	66
						4 CROSS SECTIONS		

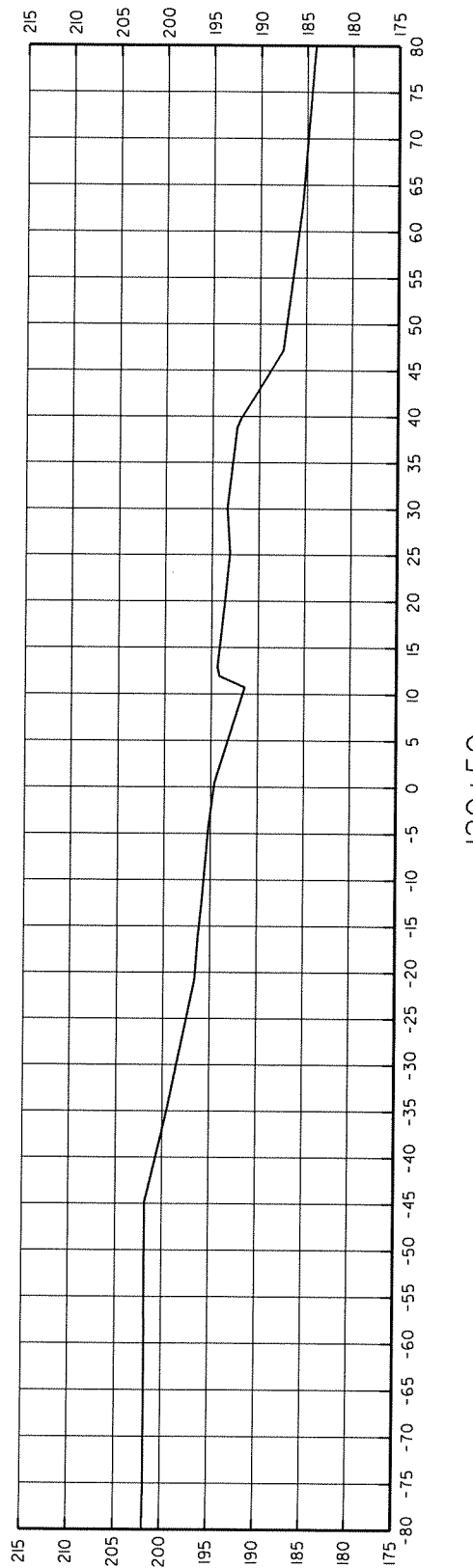


121+00

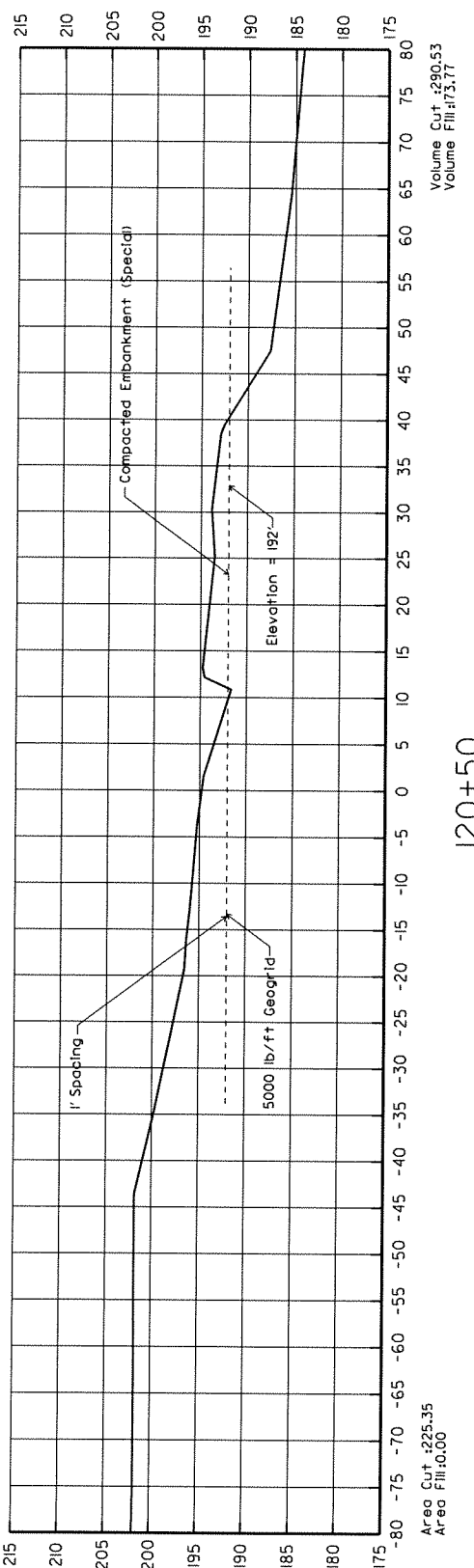


120+99

TOE OF FILL SLOPE

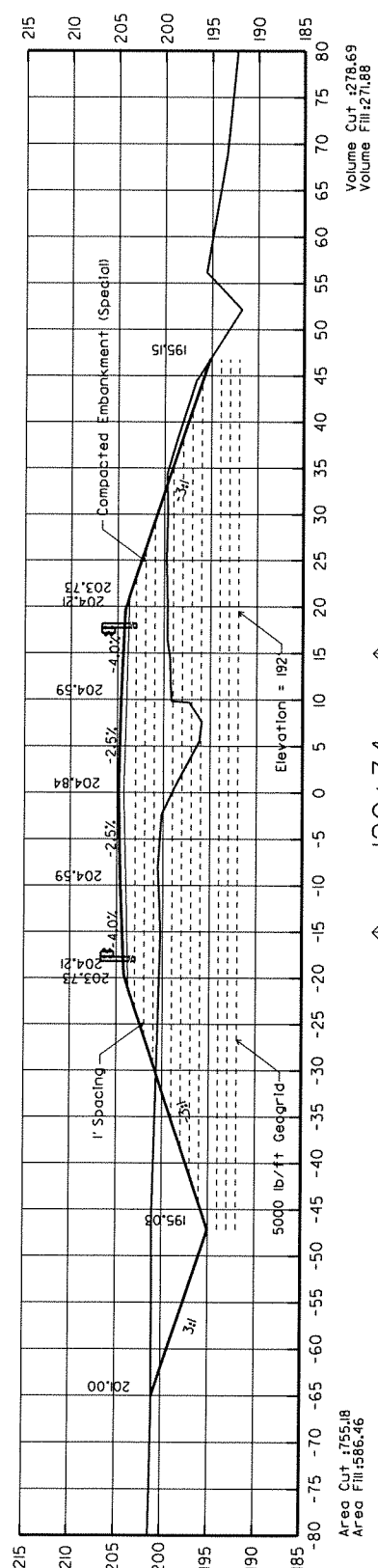


120+50



120+50

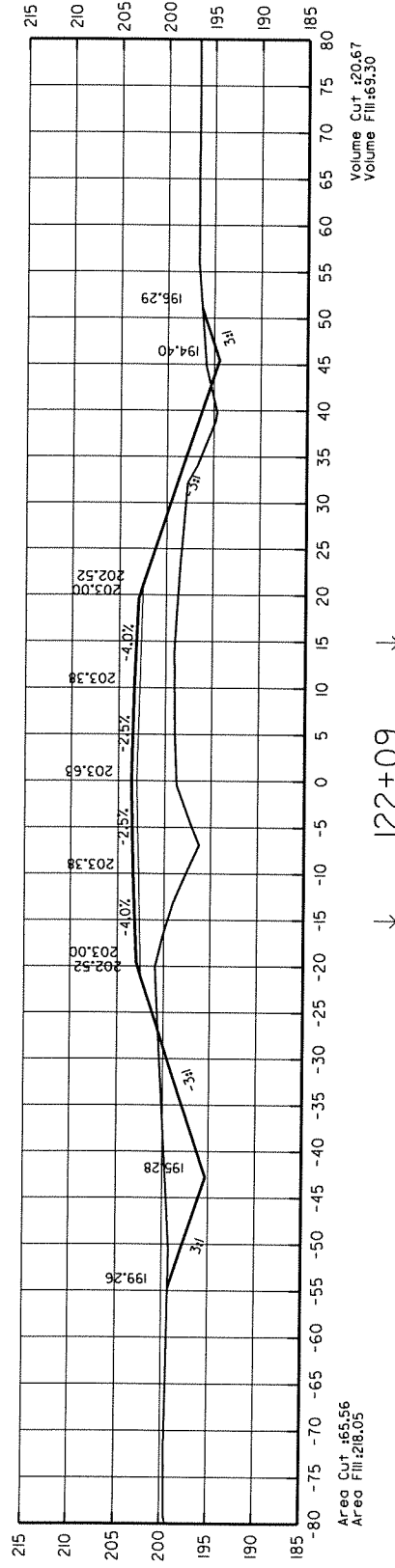
TOE OF FILL SLOPE



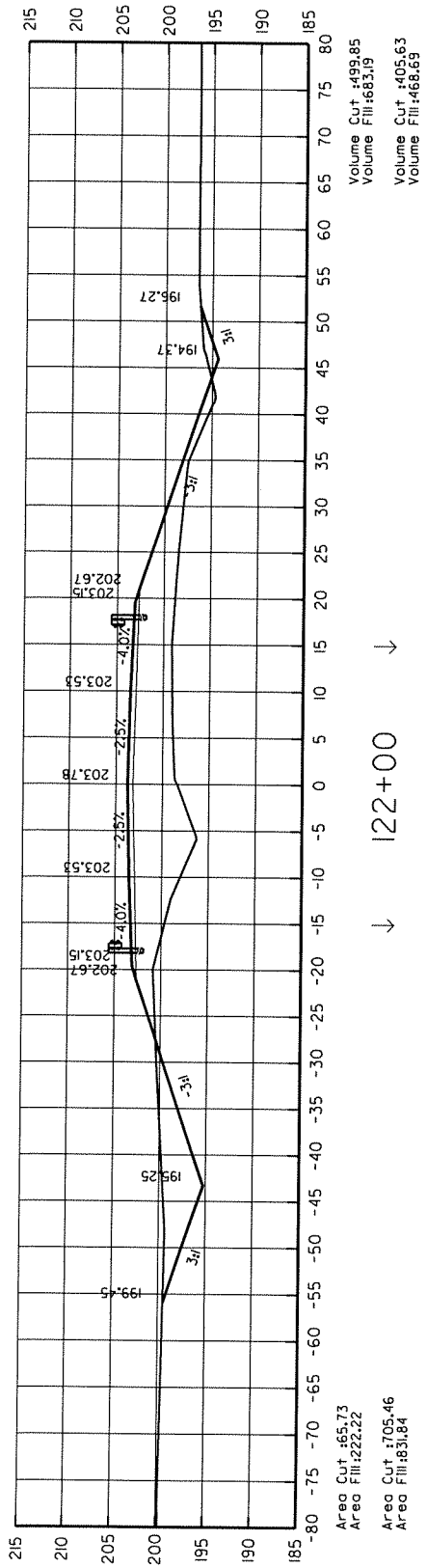
↑ 120+34 ↑

BRIDGE END

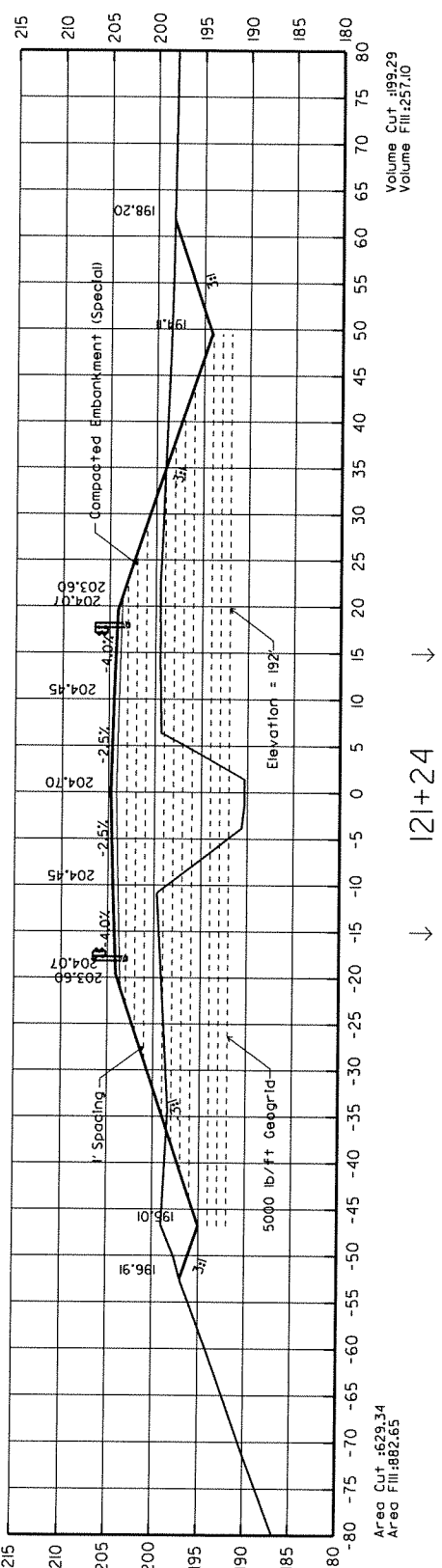
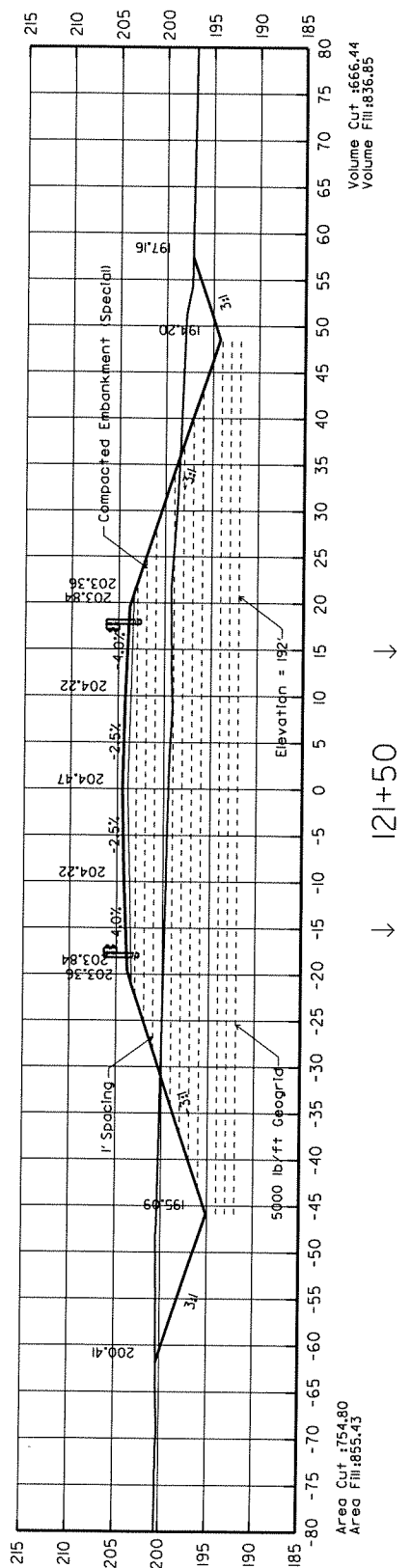
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BRD-0054(18)		
						JOB NO.	BR5405	67
						4 CROSS SECTIONS		



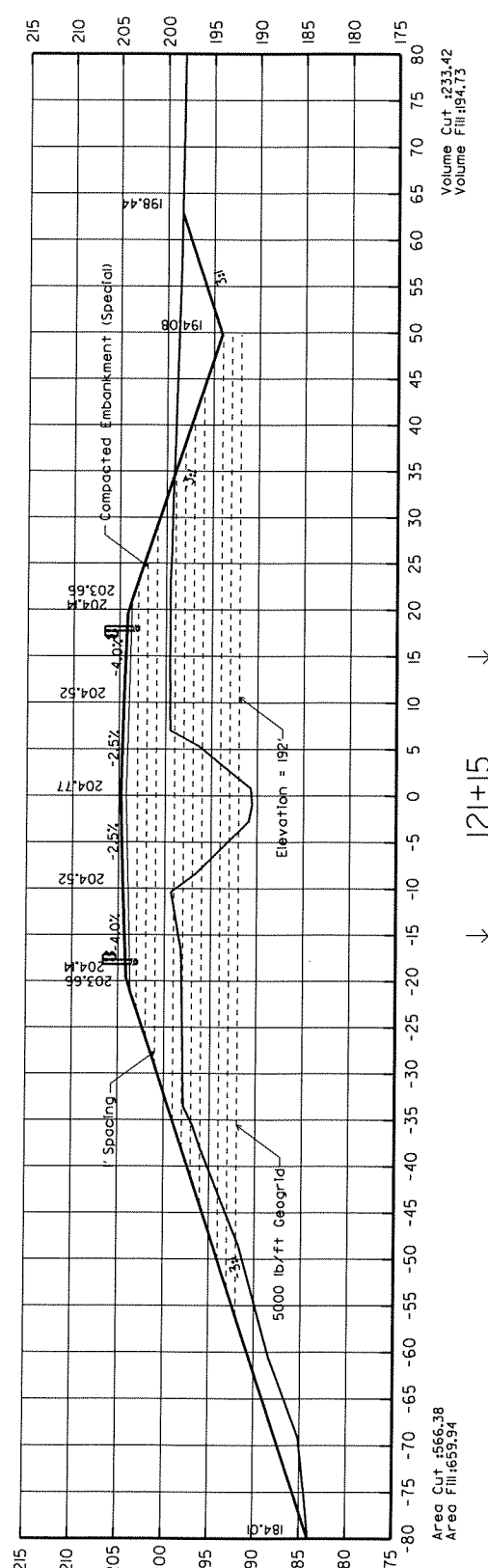
5'-6" WIDENING FOR GUARDRAIL



END COMPACTED EMBANKMENT (SPECIAL)



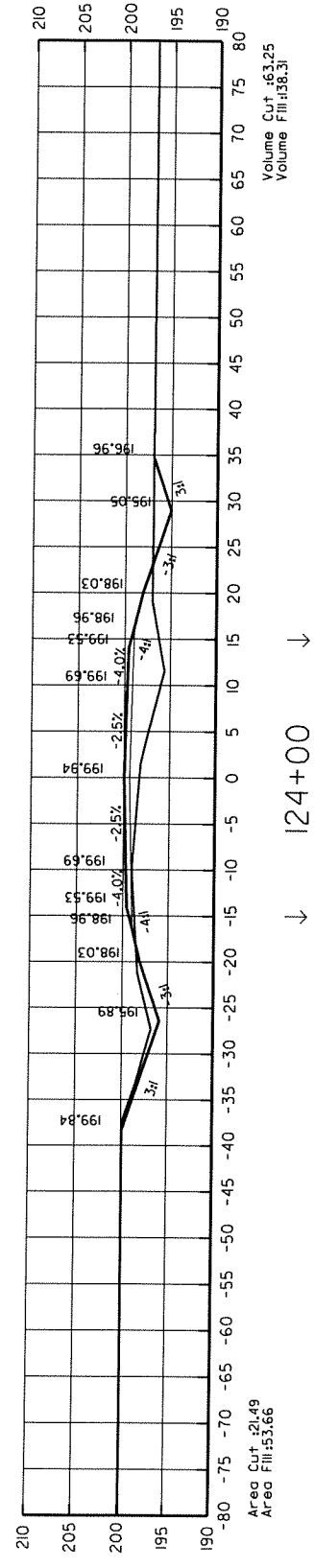
SLOPE INTERCEPT



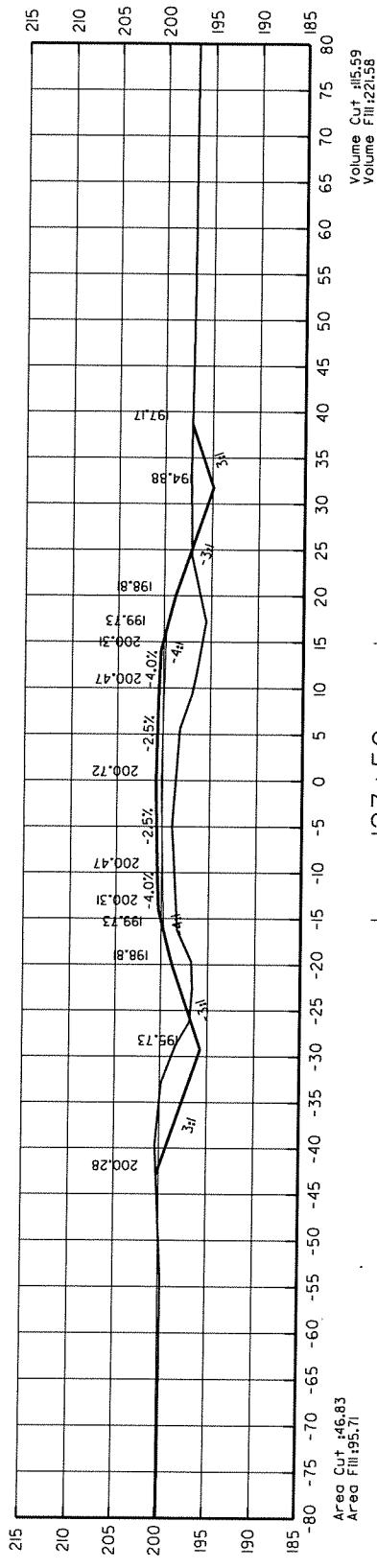
BRIDGE END

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BRD-0054(18)		
				JOB NO.	BR5405	68	70	

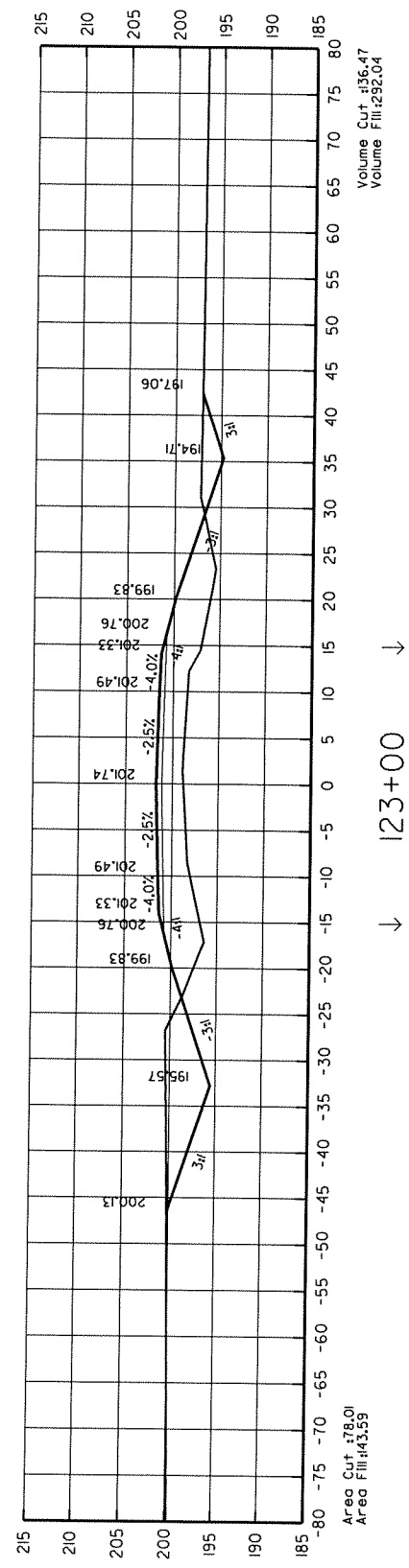
4 CROSS SECTIONS



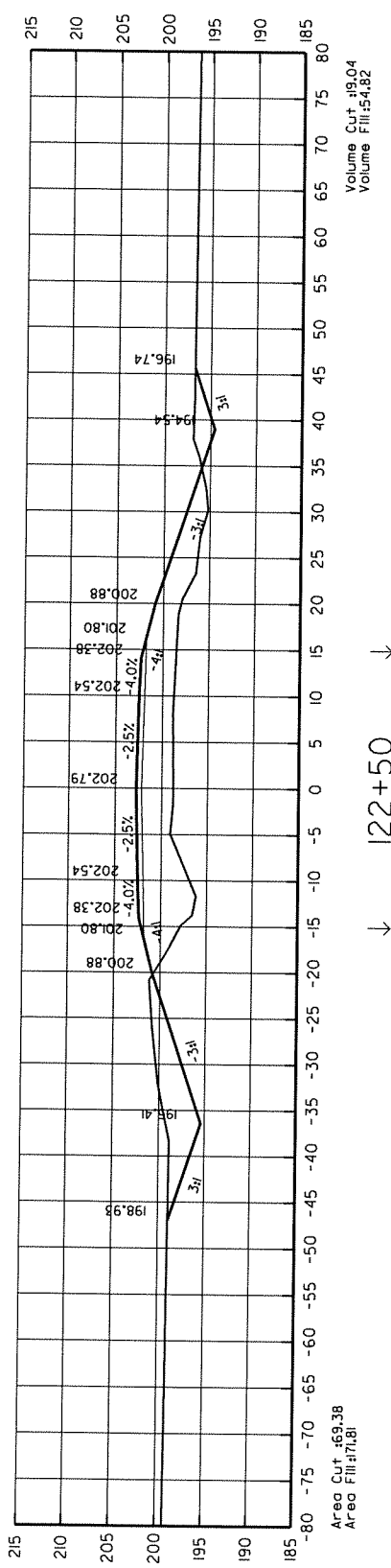
124+00



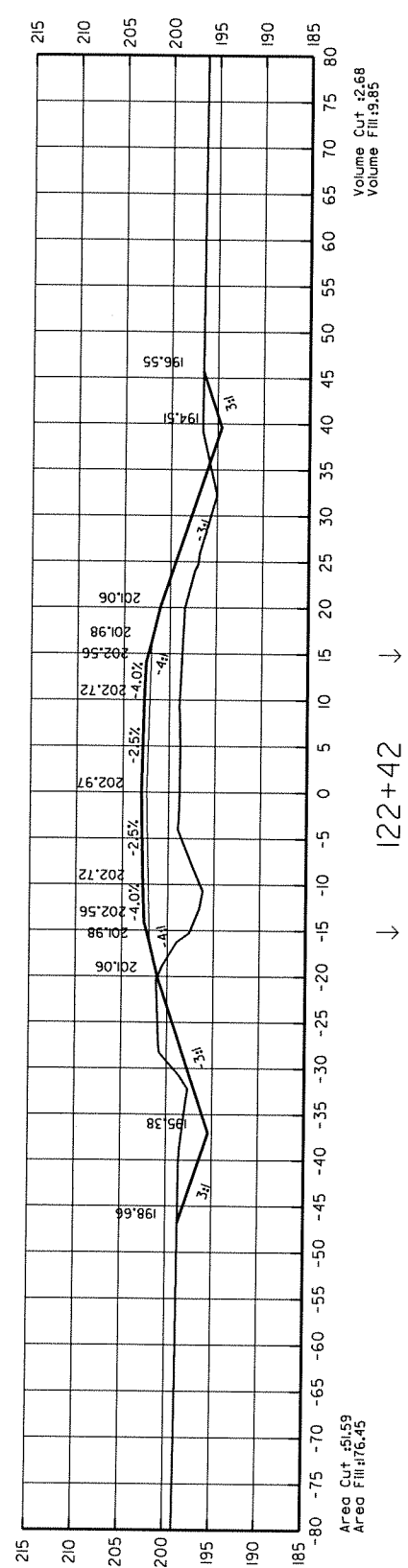
123+50



123+00

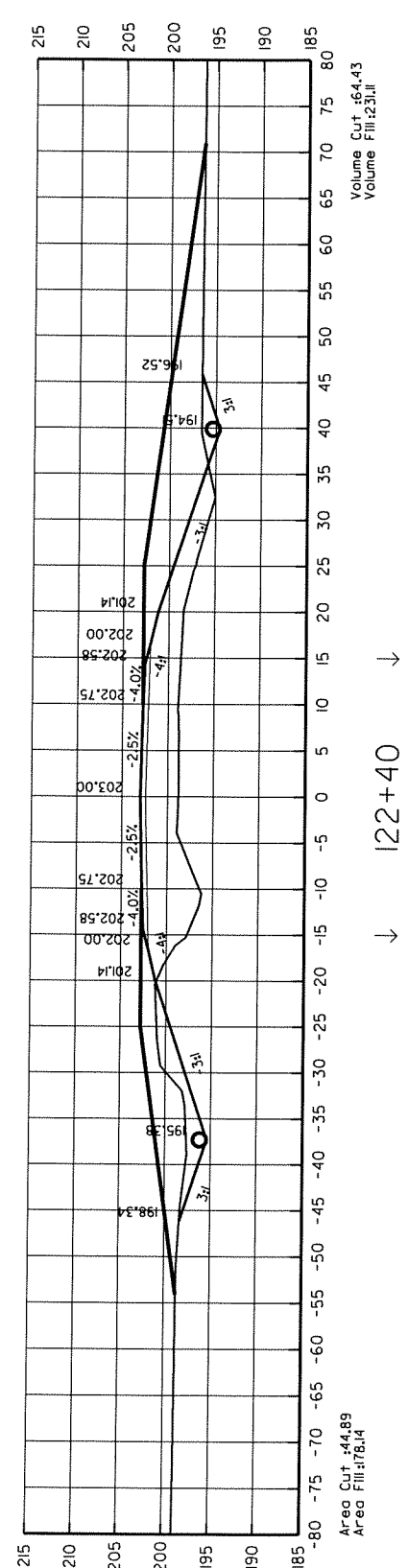


122+50



122+42

TRANSITION FROM NORMAL SECTION TO 5'-6" GUARDRAIL WIDENING

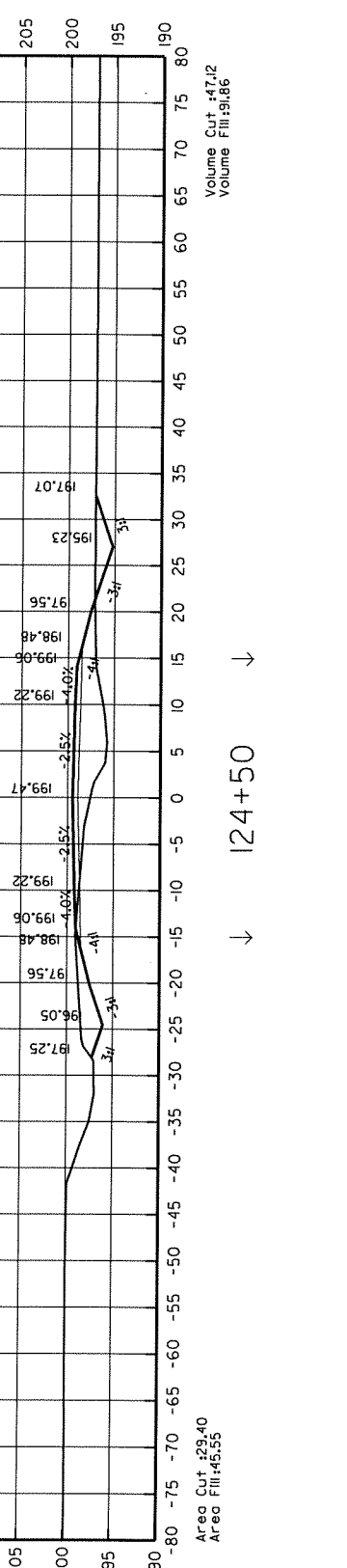
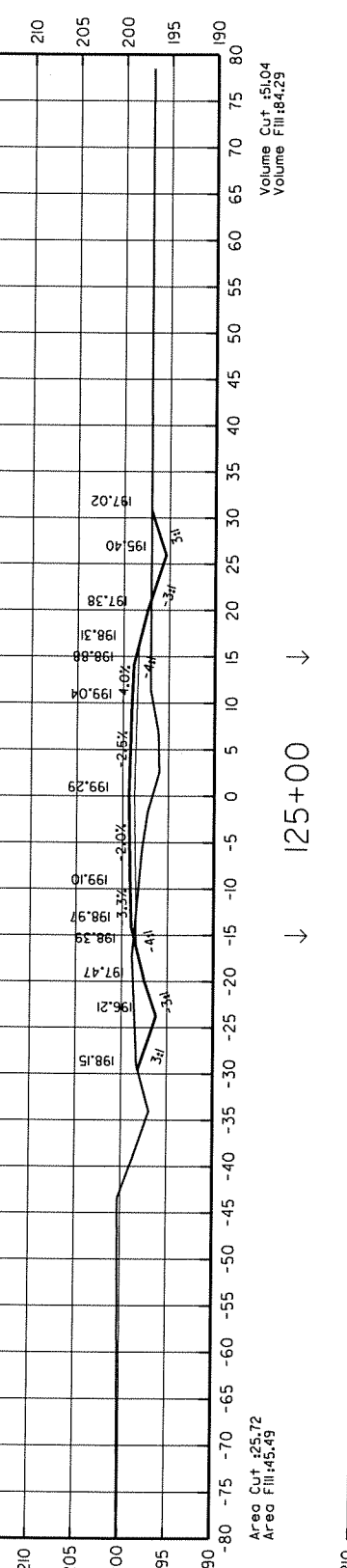
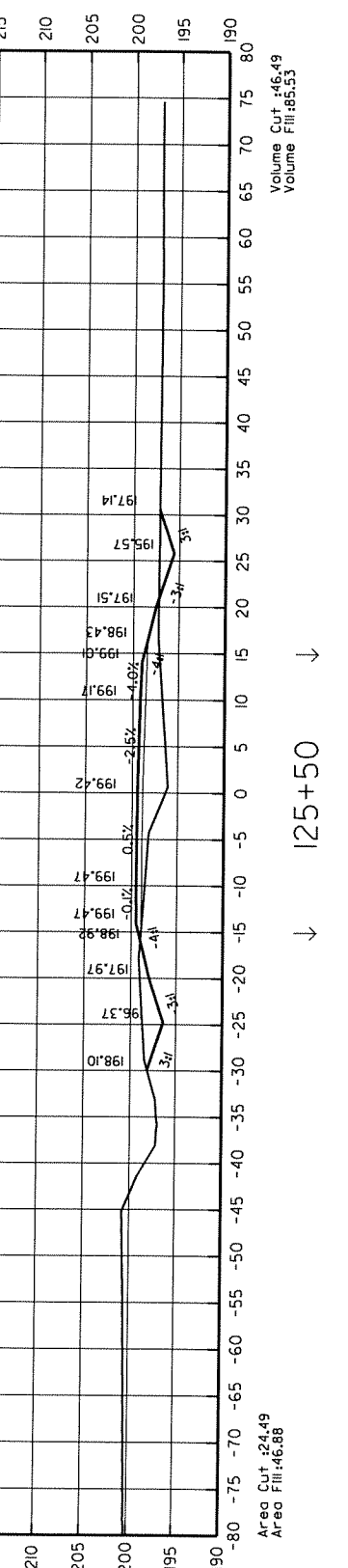
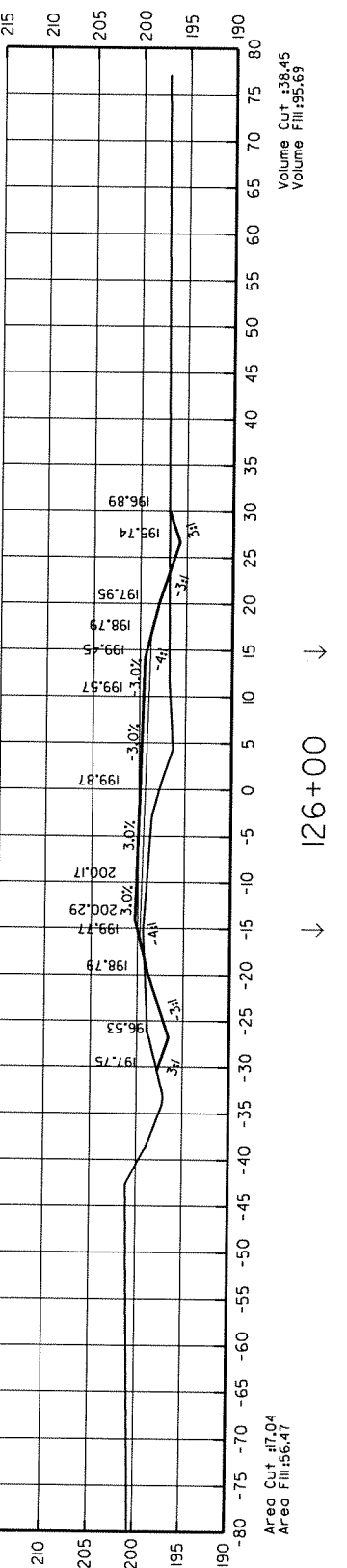
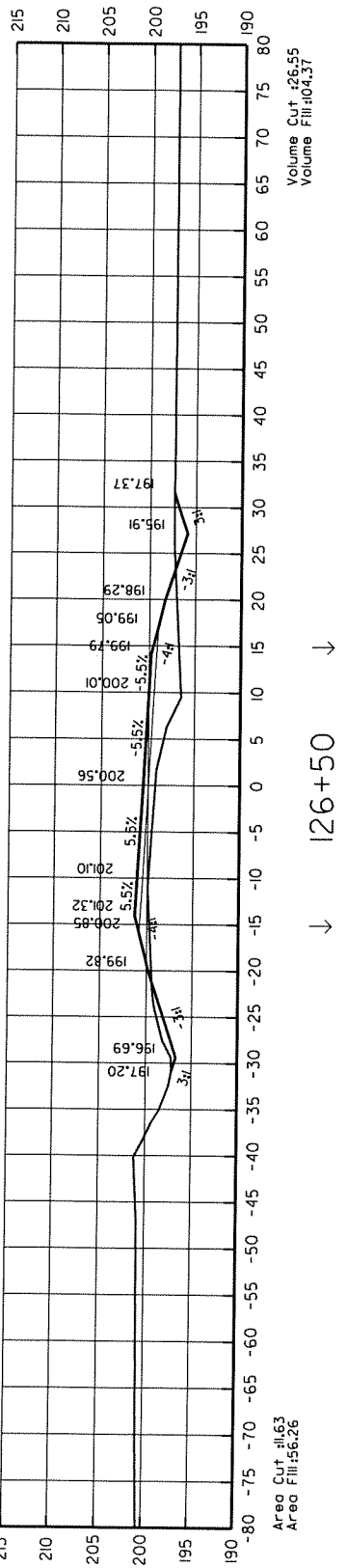
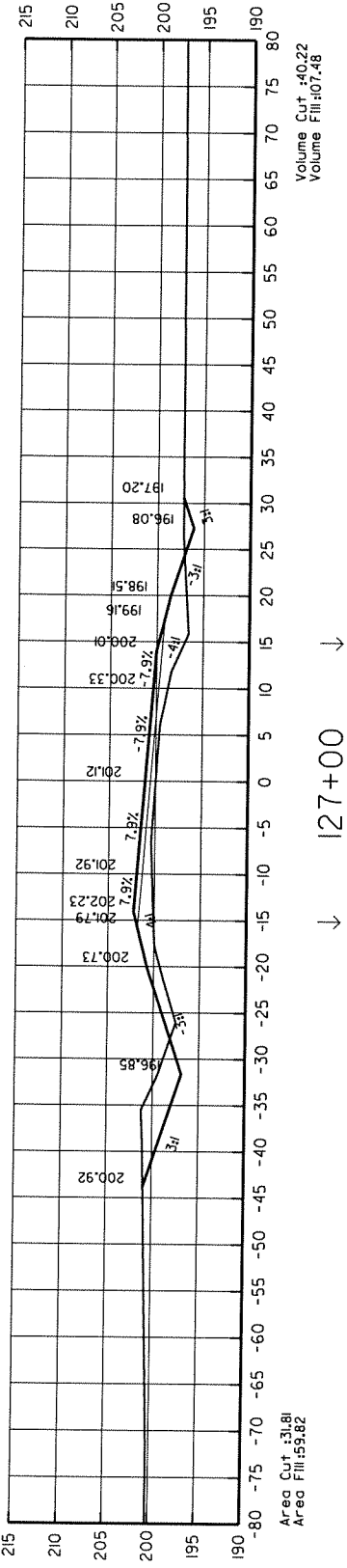
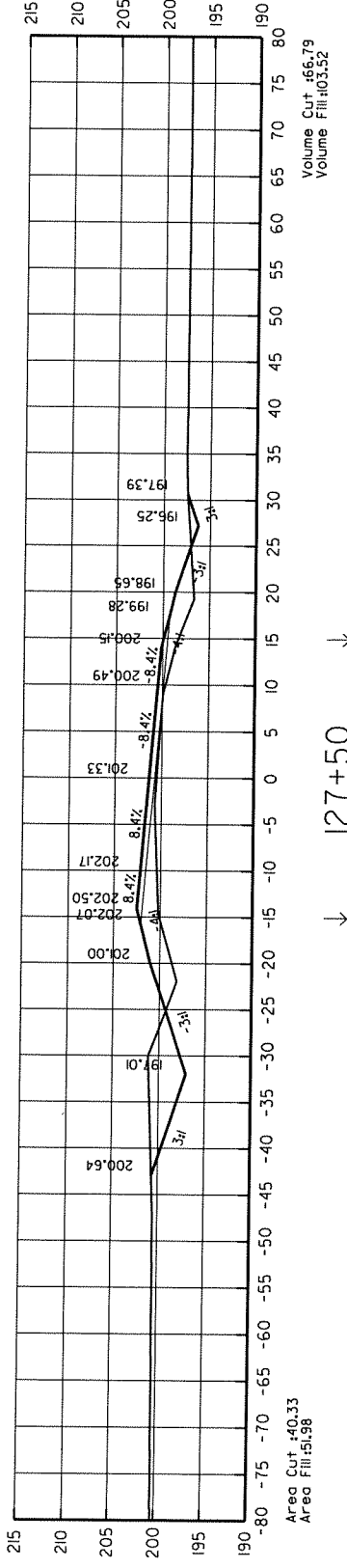


122+40

INSTALL
18" X 46' PIPE CULVERT
LT. SIDE DRAIN
CONST. APPR. = 80 CU. YDS.
18" X 47' PIPE CULVERT
RT. SIDE DRAIN
CONST. APPR. = 110 CU. YDS.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)		
				JOB NO.	BR5405	69	70	

4 CROSS SECTIONS



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR0-0054(18)		
						JOB NO.	BR5405	70

4 CROSS SECTIONS

END JOB BR5405

