

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 080379     | 1         | 85           |

② OUACHITA RIVER STR. & APPRS. (S)

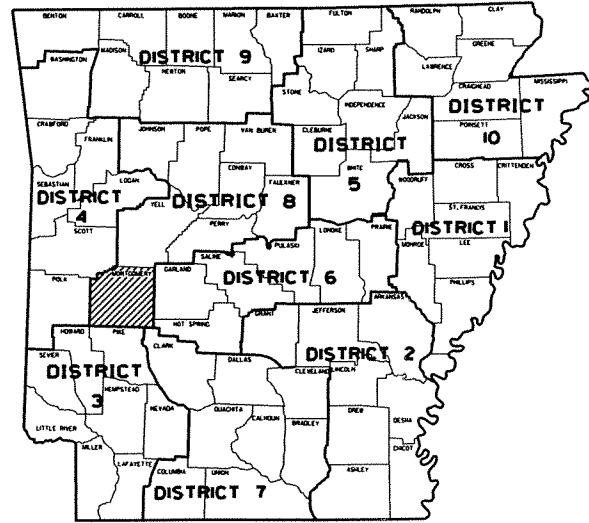
ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT  
CONSTRUCTION PLANS FOR STATE HIGHWAY

**OUACHITA RIVER  
STR. & APPRS. (S)**

MONTGOMERY COUNTY  
ROUTE 27 SECTION 7

**JOB 080379**

F. A. P. NO. STPR-0049(13)



ARK. HWY. DIST. NO. 8

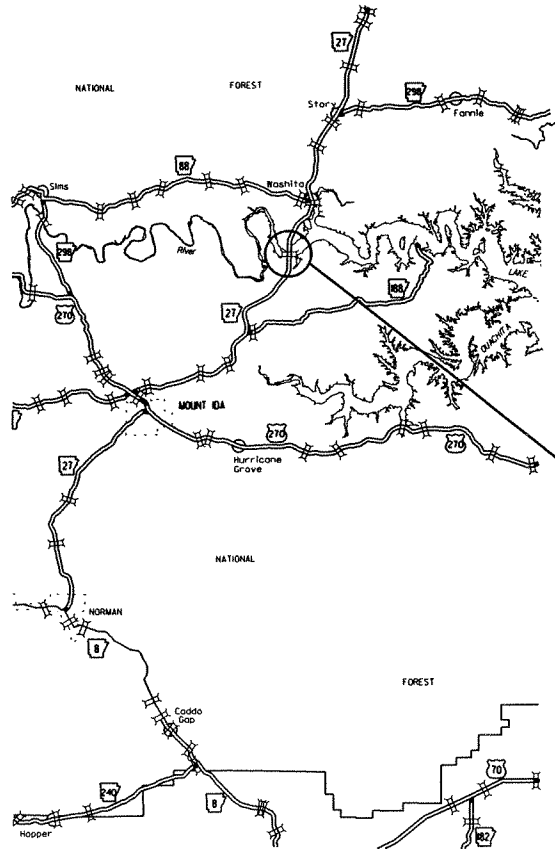
• DESIGN TRAFFIC DATA •

|                          |       |        |
|--------------------------|-------|--------|
| DESIGN YEAR              | ----- | 2033   |
| 2013 ADT                 | ----- | 1100   |
| 2033 ADT                 | ----- | 1400   |
| 2033 DHV                 | ----- | 154    |
| DIRECTIONAL DISTRIBUTION | ----- | 60%    |
| TRUCKS                   | ----- | 14%    |
| DESIGN SPEED             | ----- | 55 MPH |

STA. 546+81.96  
END JOB 080379  
L. M. 8.42

APPROVED

9/16/13  
DEPUTY DIRECTOR  
AND CHIEF ENGINEER



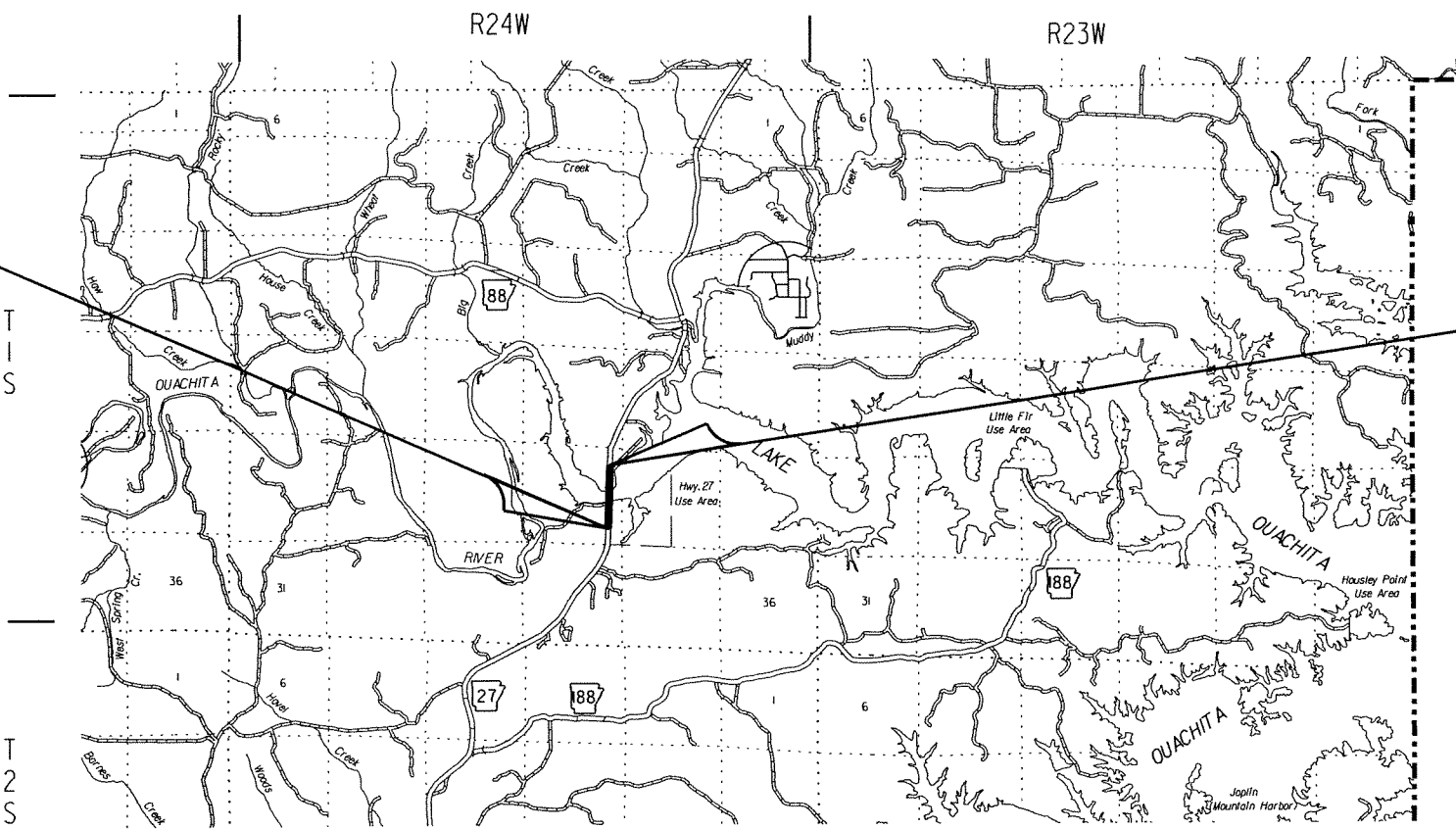
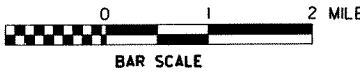
VICINITY MAP

STA. 502+96.10  
BEGIN JOB 080379  
L. M. 7.59

BRIDGE DATA

BR. END STA. 522+30.91  
BRIDGE NO. 07264  
34'-0" CLEAR ROADWAY  
436'-2 1/4" TOTAL LENGTH  
434'-0" CONT. COMP. PLATE GIRDER  
(97'-0", 120'-0", 120'-0", 97'-0")  
BR. END STA. 526+67.07

|            |              |
|------------|--------------|
| BEGINNING: |              |
| LAT:       | N34° 37' 13" |
| LONG:      | W93° 32' 50" |
| MID POINT: |              |
| LAT:       | N34° 37' 36" |
| LONG:      | W93° 32' 49" |
| ENDING:    |              |
| LAT:       | N34° 37' 55" |
| LONG:      | W93° 32' 48" |



|                         |                 |             |
|-------------------------|-----------------|-------------|
| GROSS LENGTH OF PROJECT | 4385.86 FEET OR | 0.831 MILES |
| NET " " ROADWAY         | 3949.70 " "     | 0.748 " "   |
| NET " " BRIDGES         | 436.16 " "      | 0.083 " "   |
| NET " " PROJECT         | 4385.86 " "     | 0.831 " "   |

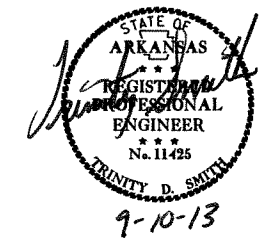
P.E. 080379  
NON-PART.

080379

R080379.DCN 08/16/2013

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|              |             |              |             |                    |       | JOB NO. 080379     | 2         | 85           |

② INDEX OF SHEETS



INDEX OF SHEETS

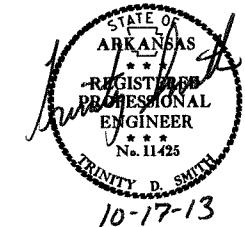
| SHEET NO. | TITLE  | BRIDGE NO. | DRAWING NO. | DATE     |
|-----------|--|------------|-------------|----------|
| 1         | TITLE SHEET  |            |             |          |
| 2         | INDEX OF SHEETS  |            |             |          |
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2 GOV. SPECS. & GEN. NOTES



**GOVERNING SPECIFICATIONS**

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2003, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

| NUMBER     | TITLE   |
|------------|---|
| ERRATA     | ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS                                      |
| FHWA-1273  | REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS                     |
| FHWA-1273  | SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS                   |
| FHWA-1273  | SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140) |
| FHWA-1273  | SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES                    |
| FHWA-1273  | SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS                       |
| FHWA-1273  | SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS                  |
| FHWA-1273  | SUPPLEMENT - WAGE RATE DETERMINATION  |
| 100-2      | MANUAL FOR ASSESSING SAFETY HARDWARE (MASH)   |
| 102-1      | BIDDING REQUIREMENTS AND CONDITIONS   |
| 103-1      | DETERMINATION OF DBE PARTICIPATION  |
| 105-1      | CONSTRUCTION CONTROL MARKINGS   |
| 105-2      | EQUIPMENT AND MATERIAL STORAGE ON BRIDGE STRUCTURES                                 |
| 105-3      | CONTROL OF WORK   |
| 107-1      | WORKER VISIBILITY   |
| 108-1      | LIQUIDATED DAMAGES  |
| 110-1      | PROTECTION OF WATER QUALITY AND WETLANDS  |
| 303-1      | AGGREGATE BASE COURSE   |
| 404-1      | PRODUCTION VERIFICATION OF ASPHALT CONCRETE HOT MIX                                 |
| 404-2      | DESIGN AND QUALITY CONTROL OF ASPHALT MIXTURES                                      |
| 409-1      | MINERAL AGGREGATES  |
| 410-3      | DENSITY TESTING FOR ACHM LEVELING COURSES AND BOND BREAKERS                         |
| 411-1      | ASPHALT CONCRETE COLD PLANT MIX   |
| 600-1      | WATER FOR VEGETATION  |
| 603-1      | MAINTENANCE OF TRAFFIC  |
| 604-1      | RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES          |
| 604-2      | INSPECTION OF TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES                         |
| 606-1      | PIPE CULVERTS FOR SIDE DRAINS   |
| 606-2      | PIPE CULVERTS   |
| 718-2      | REFLECTORIZED PAINT PAVEMENT MARKINGS   |
| 804-1      | INSTALLATION OF DOWEL BARS AND TIE BARS   |
| JOB 080379 | ARMORED JOINT WITH NEOPRENE STRIP SEAL  |
| JOB 080379 | BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT                               |
| JOB 080379 | BROADBAND INTERNET SERVICE FOR FIELD OFFICE   |
| JOB 080379 | DETAILS FOR BOATER SAFETY ON LAKE OUACHITA  |
| JOB 080379 | DIRECT TENSION INDICATORS FOR HIGH STRENGTH BOLT ASSEMBLIES                         |
| JOB 080379 | DRILLED SHAFT FOUNDATIONS   |
| JOB 080379 | EXTENSION FOR PIPE CULVERT  |
| JOB 080379 | FOREST SERVICE REQUIREMENTS   |
| JOB 080379 | GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION                           |
| JOB 080379 | HIGH PERFORMANCE PAVEMENT MARKING   |
| JOB 080379 | INTERNET BIDDING  |
| JOB 080379 | NESTING SITES OF MIGRATORY BIRDS  |
| JOB 080379 | NONDESTRUCTIVE TESTING OF DRILLED SHAFTS  |
| JOB 080379 | PARTNERING REQUIREMENTS   |
| JOB 080379 | PLASTIC PIPE  |
| JOB 080379 | ROCK FILL   |
| JOB 080379 | SOIL STABILIZATION  |
| JOB 080379 | SPECIAL FACILITIES AT SITE  |
| JOB 080379 | SPECIAL SEEDING REQUIREMENTS  |
| JOB 080379 | STORM WATER POLLUTION PREVENTION PLAN   |
| JOB 080379 | SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS                      |
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| JOB 080379 | VALUE ENGINEERING   |
| JOB 080379 | WARM MIX ASPHALT  |
| JOB 080379 | WATER POLLUTION CONTROL   |
| JOB 080379 | WATTLES   |

**GENERAL NOTES**

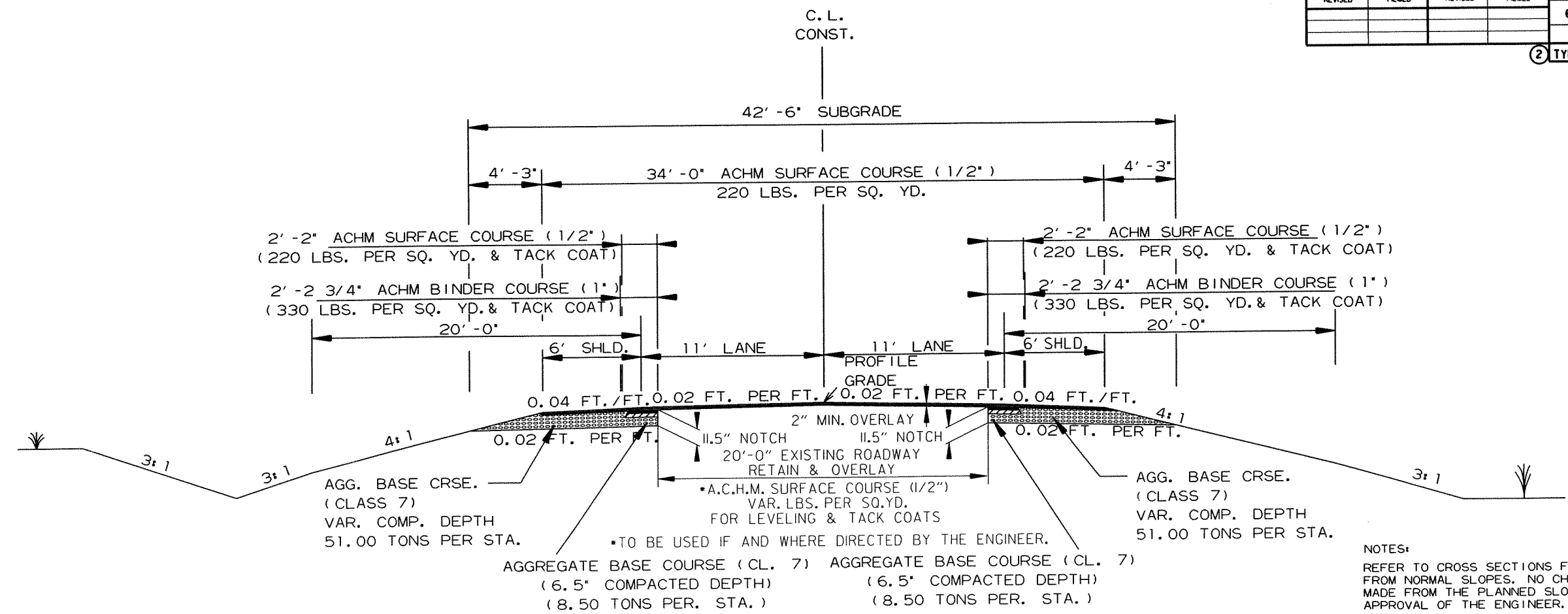
- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SECTION 107.12 OF SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS, EDITION OF 2003.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THIS PROJECT IS COVERED UNDER A SECTION 404 NATIONWIDE 23 PERMIT. REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS, EDITION OF 2003, FOR PERMIT REQUIREMENTS.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210, UNCLASSIFIED EXCAVATION.

10/17/2013

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|              |             |              |             |                    |       |                    | JOB NO. 080379 | 4            | 85 |

2 TYPICAL SECTIONS OF IMPROVEMENT



TYPICAL SECTION OF IMPROVEMENT

STA. 502+96.10 - STA. 507+23.00  
 STA. 541+72.00 - STA. 546+81.96

NOTES:

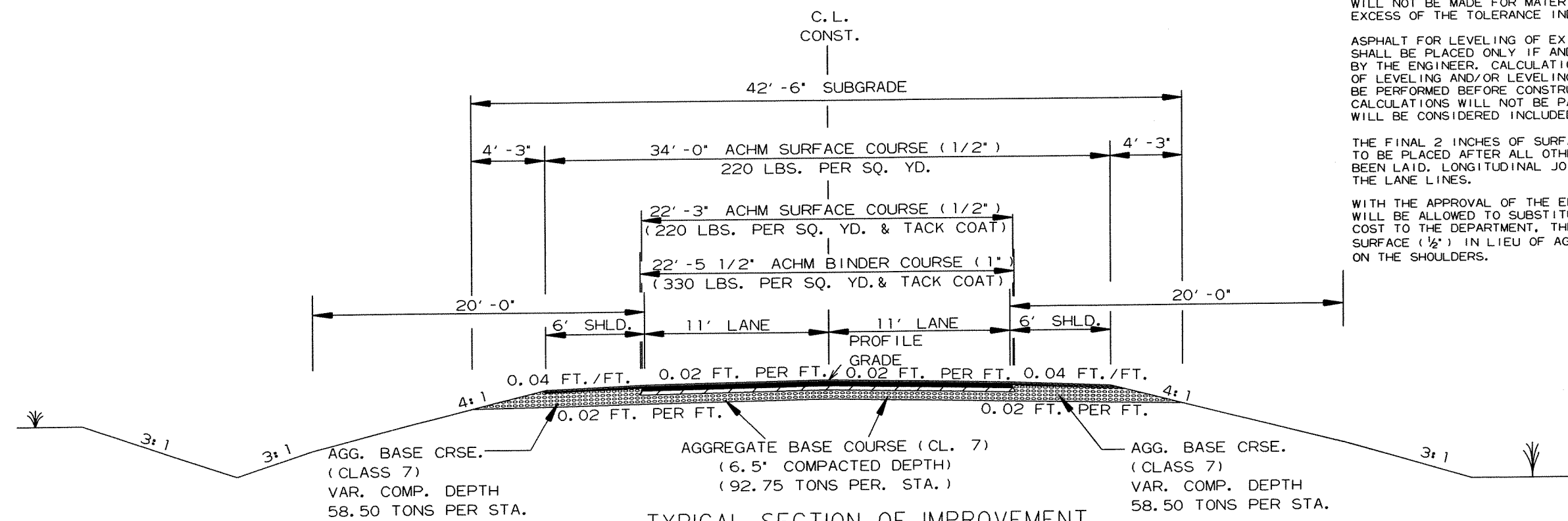
REFER TO CROSS SECTIONS FOR DEVIATION FROM NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

ASPHALT FOR LEVELING OF EXISTING PAVEMENT SHALL BE PLACED ONLY IF AND WHERE DIRECTED BY THE ENGINEER. CALCULATIONS FOR THE AMOUNT OF LEVELING AND/OR LEVELING OPERATIONS SHALL BE PERFORMED BEFORE CONSTRUCTING NOTCH AND WIDENING. CALCULATIONS WILL NOT BE PAID FOR DIRECTLY BUT PAYMENT WILL BE CONSIDERED INCLUDED IN THE VARIOUS PAY ITEMS.

THE FINAL 2 INCHES OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT THE LANE LINES.

WITH THE APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, THE FIRST LIFT OF ACHM SURFACE (1/2") IN LIEU OF AGGREGATE BASE COURSE ON THE SHOULDERS.



TYPICAL SECTION OF IMPROVEMENT

STA. 507+23.00 - STA. 522+30.91  
 STA. 526+67.07 - STA. 541+72.00

TYPICAL SECTION OF IMPROVEMENT

9/11/2013  
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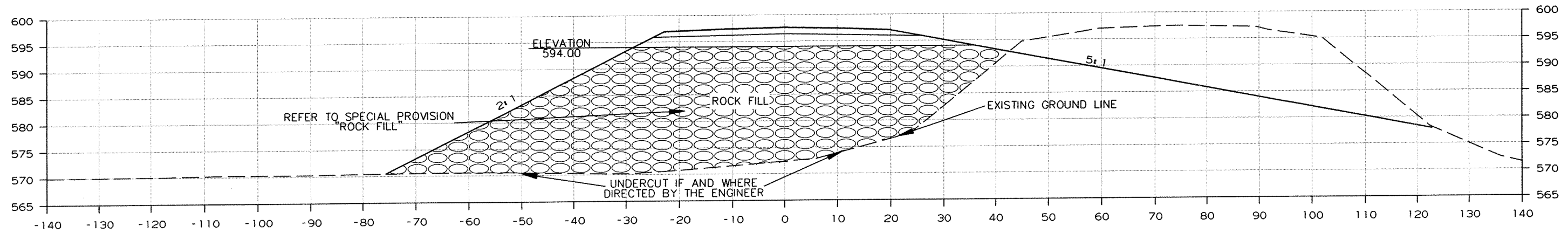


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② SPECIAL DETAILS

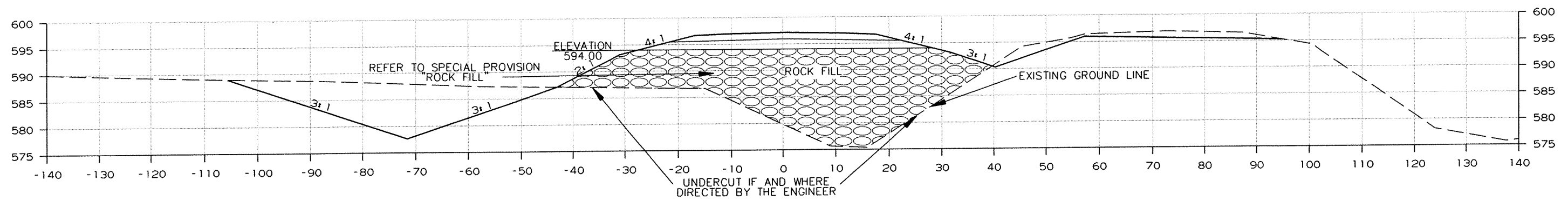


9-10-13



**ROCK FILL DETAIL**

STA. 526+66 TO STA. 529+00  
REFER TO TYPICAL SECTIONS FOR ADDITIONAL INFORMATION.



**ROCK FILL DETAIL**

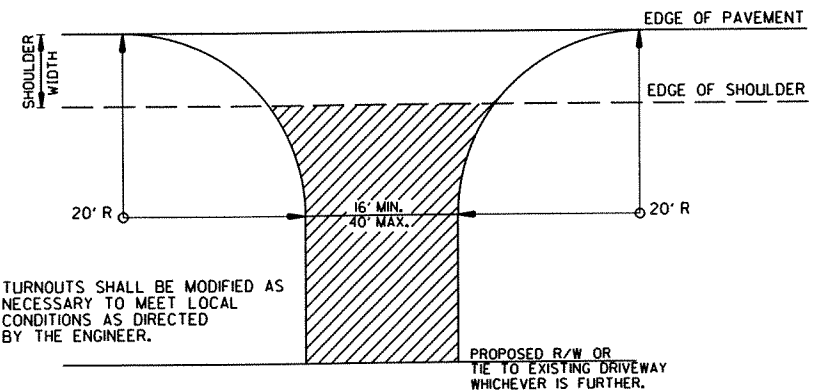
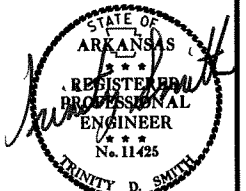
STA. 529+00 TO STA. 536+00  
REFER TO TYPICAL SECTIONS FOR ADDITIONAL INFORMATION.

9/5/2013

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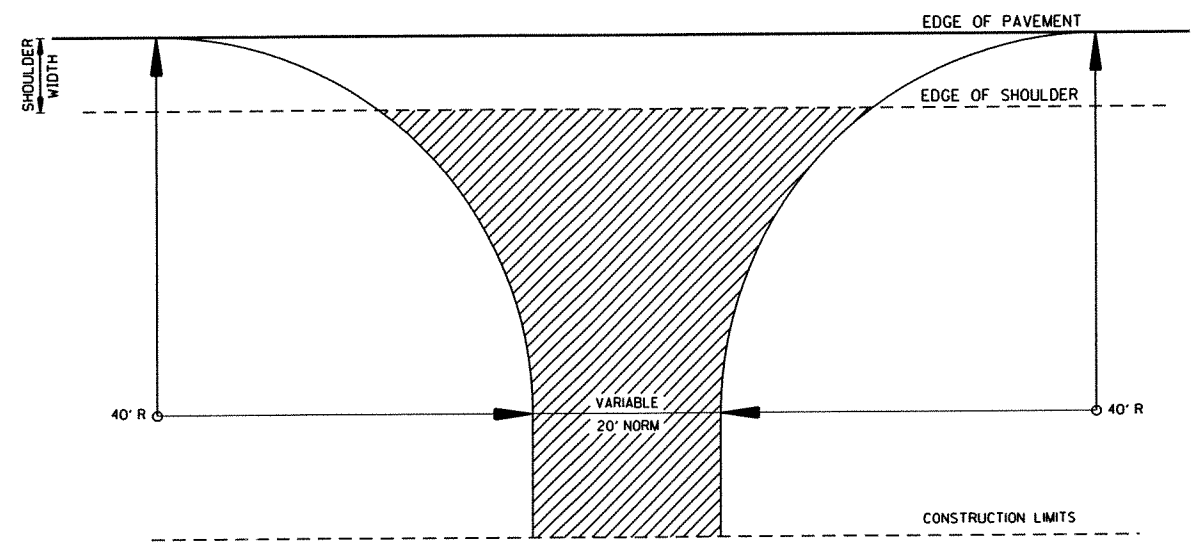
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2 SPECIAL DETAILS



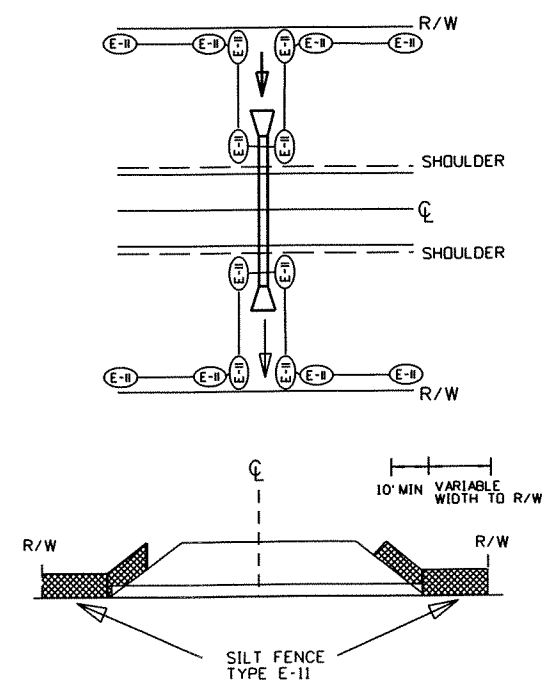
A.C.H.M. SURFACE COURSE (1/2") (220 LBS./SQ. YD.) & AGGREGATE BASE COURSE (CLASS 7) (7" COMPACTED DEPTH)

**DETAIL FOR DRIVEWAY TURNOUTS**

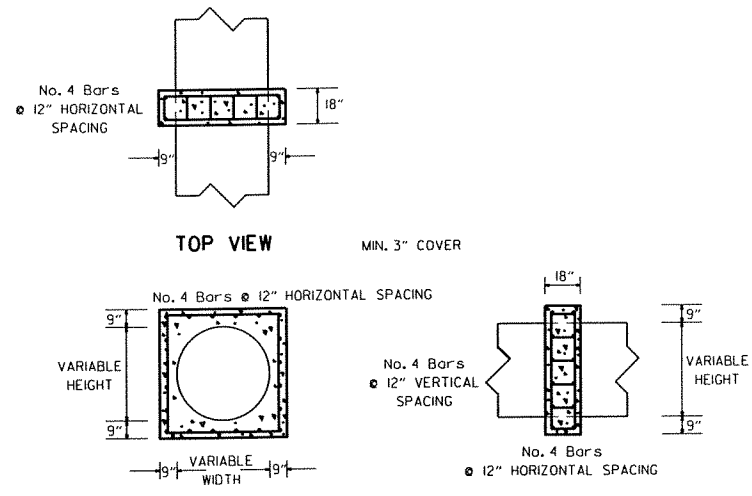


ASPHALT CONCRETE HOT MIX SURFACE COURSE (1/2") (220 LBS. PER SQ. YD.) AND AGGREGATE BASE COURSE (CLASS 7) (7" COMPACTED DEPTH)

**DETAIL FOR COUNTY ROAD TURNOUT**

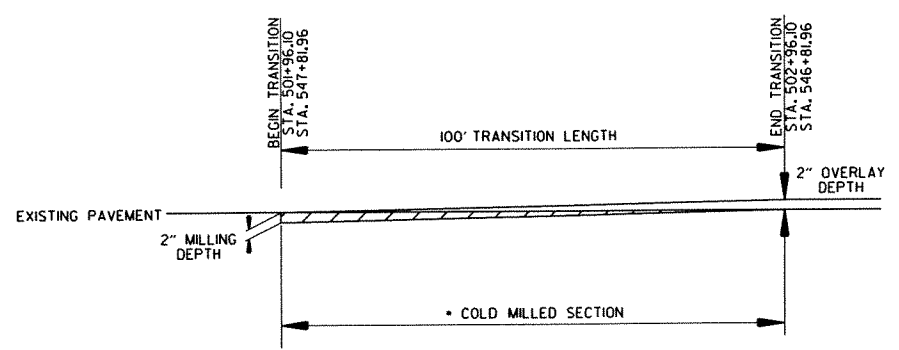


**DETAIL OF SILT FENCE AT CROSS DRAIN**



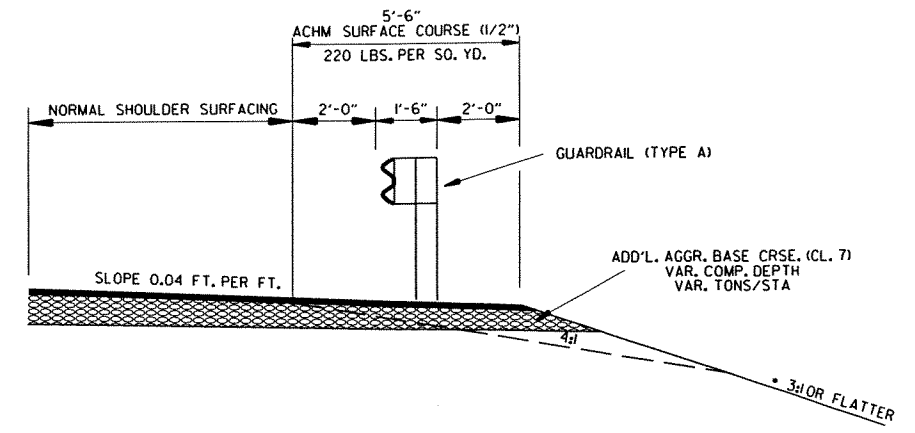
NOTE: PIPE COLLAR TO BE UTILIZED AS APPROVED BY THE ENGINEER.

**PIPE EXTENSION REINFORCED CONCRETE COLLAR DETAIL**



**DETAIL SHOWING TAPER TO EXISTING PAVEMENT**

• TO BE USED AS DIRECTED BY THE ENGINEER

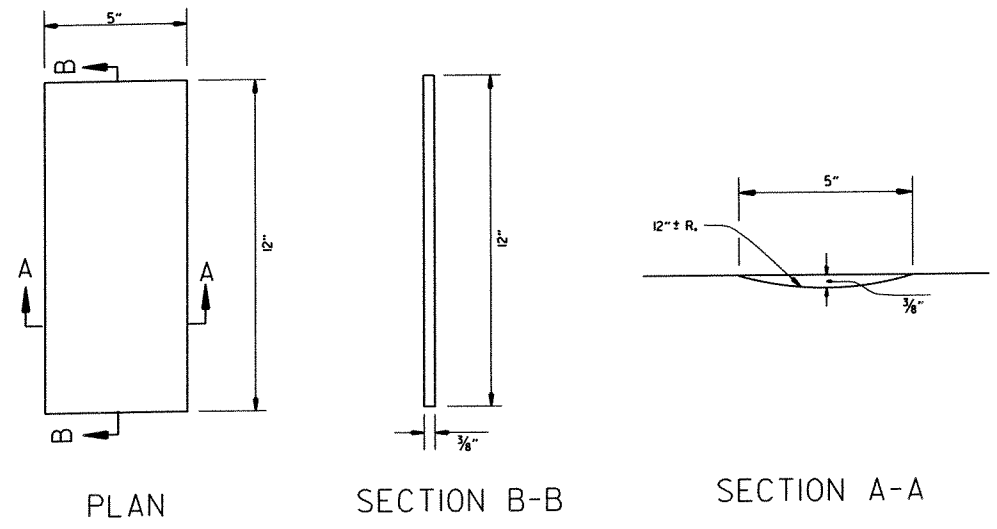
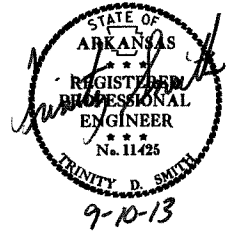


**DETAIL OF WIDENING FOR GUARDRAIL**

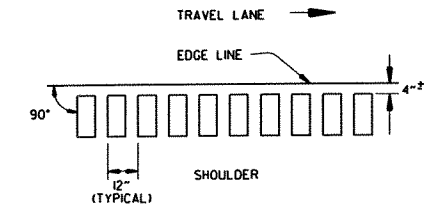
• REFER TO STD. DWG. GR-9A AND CROSS SECTIONS FOR SLOPE REQUIREMENTS BEHIND GUARDRAIL.

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.   |                    | 7         | 85           |
|              |             |              |             | JOB NO.            | 080379 |                    |           |              |

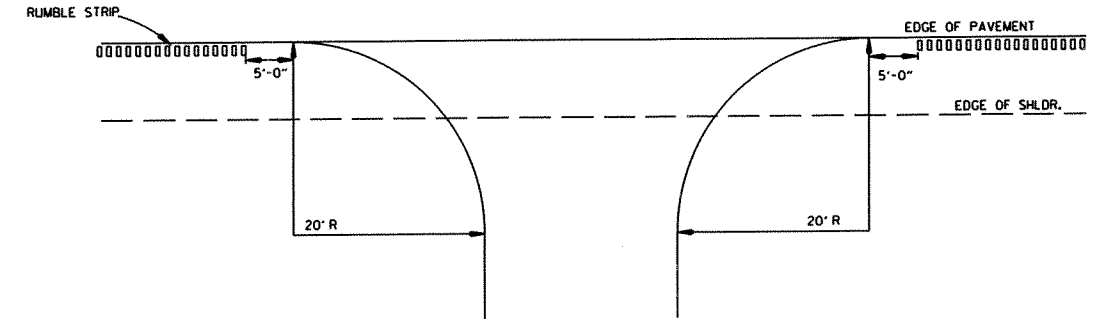
② SPECIAL DETAILS



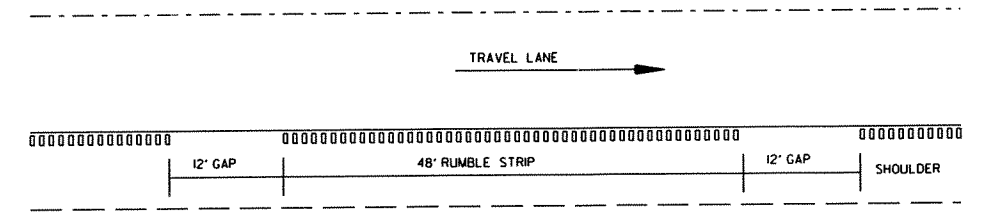
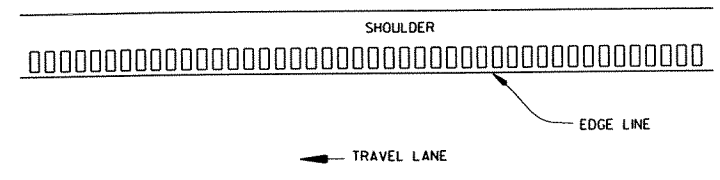
DETAILS OF RUMBLE STRIPS



LOCATION PLAN OF RUMBLE STRIPS  
LEFT OR RIGHT SHOULDER

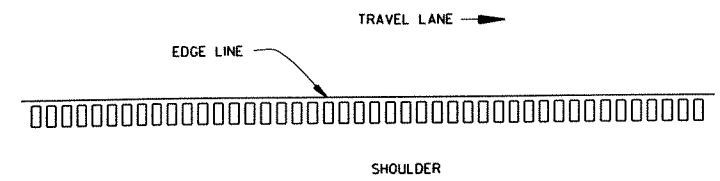


DETAIL FOR RUMBLE STRIP GAP  
AT DRIVEWAY TURNOUTS



DETAIL FOR GAP PATTERN RUMBLE STRIP

NOTE: GAP PATTERN SHALL BE ADJUSTED BY THE ENGINEER IN THE FIELD ALLOWING FOR DRIVEWAYS TO SERVE AS THE GAP.



PLAN VIEW

GENERAL NOTES

- RUMBLE STRIPS SHALL NOT BE INSTALLED ON CURB SECTIONS, BRIDGE DECKS, APPROACH SLABS, INTERSECTING STREETS OR ROADWAYS, RESIDENTIAL OR COMMERCIAL DRIVEWAYS OR ACROSS TRANSVERSE JOINTS OF CONCRETE SHOULDERS.
- RUMBLE STRIPS SHALL NOT BE INSTALLED ON A PAVED SHOULDER THAT IS USED AS A DECELERATION LANE FOR THE LENGTH DEEMED APPROPRIATE BY THE ENGINEER.
- THE 4" OFFSET FROM THE EDGE LINE MAY BE INCREASED TO AVOID LONGITUDINAL JOINTS. IN ALL CASES, THE LATERAL DEVIATION FROM THE PLANNED OFFSET SHOULD BE KEPT TO A MINIMUM.
- RUMBLE STRIPS SHALL BE MEASURED BY THE LINEAR FOOT LONGITUDINALLY ALONG THE SHOULDER. PAYMENT SHALL ONLY INCLUDE THAT PORTION OF THE SHOULDER ON WHICH RUMBLE STRIPS HAVE BEEN CONSTRUCTED. NO MEASUREMENT OR PAYMENT WILL BE MADE FOR GAPS, DRIVEWAYS, TURNOUTS, OR OTHER PUBLIC ROAD INTERSECTIONS WHERE RUMBLE STRIPS HAVE NOT BEEN CONSTRUCTED.
- THE 3/8" DEPTH SHALL GENERALLY APPLY FOR THE ENTIRE 12" LENGTH. SOME VARIATION TO SUIT SHOULDER SLOPE BREAKS MAY BE NECESSARY.

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**EROSION CONTROL GENERAL NOTES**

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REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS FOR ADDITIONAL REQUIREMENTS.

**EROSION CONTROL QUANTITIES - STAGE 1**

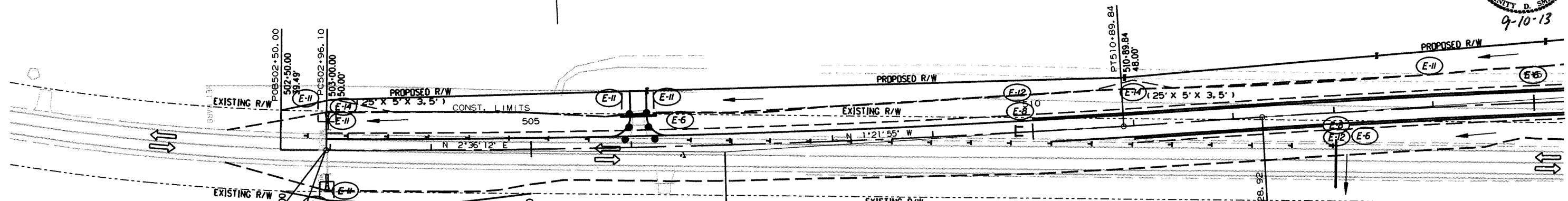
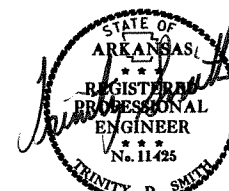
ROCK DITCH CHECKS (E-6) = 50 CU. YD.  
 DIVERSION DITCH (E-8) = 5046 LIN. FT.  
 SILT FENCE (E-11) = 2218 LIN. FT.  
 PIPE FOR SLOPE DRAIN (E-12) = 167 LIN. FT.  
 SEDIMENT BASIN (E-14) = 80 CU. YD.  
 OBLITERATION OF SEDIMENT BASIN = 80 CU. YD.  
 SEDIMENT REMOVAL AND DISPOSAL = 1000 CU. YD.  
 DUMPED RIPRAP = 8 CU. YD.

P. I. = 506+93.13  
 Δ = 3°58'07.4" LT.  
 D = 0°30'00.0"  
 T = 397.03'  
 L = 793.74'  
 P. C. = 502+96.10  
 P. T. = 510+89.84  
 NO SUPER

- (E-6) ROCK DITCH CHECKS
- (E-8) DIVERSION DITCH
- (E-11) SILT FENCE
- (E-12) PIPE FOR SLOPE DRAIN
- (E-14) SEDIMENT BASIN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    | 8         | 85           |

**TEMPORARY EROSION CONTROL DETAILS**



| ROCK DITCH CHECK (E-6) | SIDE | CU. YD. |
|------------------------|------|---------|
| STA. 506+50            | LT.  | 5       |
| STA. 513+20            | RT.  | 5       |
| STA. 520+50            | LT.  | 5       |
| STA. 521+50            | RT.  | 5       |
| STA. 527+00            | RT.  | 5       |
| STA. 530+00            | RT.  | 5       |

STA. 502+96.10  
 BEGIN JOB 080379  
 LOG MILE 7.59

| SILT FENCE (E-11)         | SIDE | LIN. FT. |
|---------------------------|------|----------|
| STA. 502+75 - STA. 514+00 | LT.  | 1176     |
| STA. 502+75 - STA. 503+20 | RT.  | 63       |
| STA. 522+00 - STA. 522+40 |      | 243      |
| STA. 526+44 - STA. 527+00 |      | 258      |

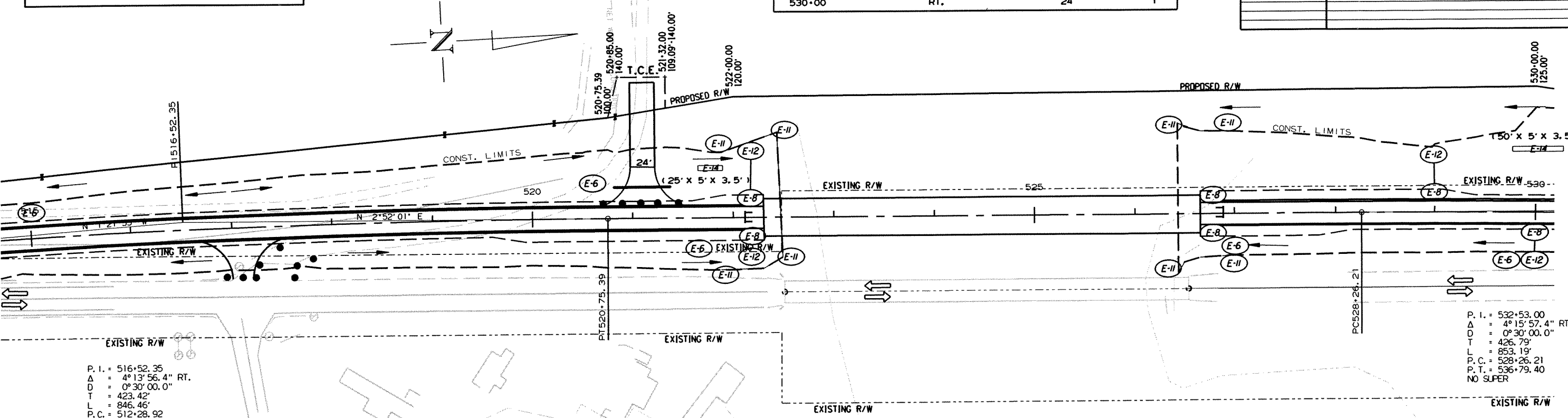
| STATION | STATION | SIDE | DIVERSION DITCH LIN. FT. | PIPE FOR SLOPE DRAIN LIN. FT. | DUMPED RIPRAP CU. YD. |
|---------|---------|------|--------------------------|-------------------------------|-----------------------|
| 510+00  | 522+39  | LT.  | 1239                     | 20                            | 1                     |
| 510+00  |         | LT.  |                          |                               |                       |
| 511+00  | 522+39  | RT.  | 1039                     | 7                             | 1                     |
| 513+00  |         | RT.  |                          | 5                             | 1                     |
| 522+39  |         | RT.  |                          | 24                            | 1                     |
| 522+39  |         | LT.  |                          |                               |                       |
| 526+66  | 543+00  | LT.  | 1634                     |                               |                       |
| 526+66  | 538+00  | RT.  | 1134                     |                               |                       |
| 529+00  |         | LT.  |                          | 45                            | 1                     |
| 530+00  |         | RT.  |                          | 24                            | 1                     |

| SEDIMENT BASIN (E-14)     | SIDE | CU. YD. |
|---------------------------|------|---------|
| STA. 503+10 - STA. 503+35 | LT.  | 16      |
| STA. 511+00 - STA. 511+25 | LT.  | 16      |
| STA. 521+75 - STA. 522+00 | LT.  | 16      |
| STA. 530+00 - STA. 530+50 | LT.  | 32      |

STA. 513+00 INSTALL 12" X 48" TEMPORARY PIPE ON RT.  
 P. I. = 516+52.35  
 Δ = 4°13'56.4" RT.  
 D = 0°30'00.0"  
 T = 423.42'  
 L = 846.46'  
 P. C. = 512+28.92  
 P. T. = 520+75.39  
 NO SUPER

**REVISION BOX**

| DATE | REVISION |
|------|----------|
|      |          |
|      |          |
|      |          |
|      |          |



P. I. = 516+52.35  
 Δ = 4°13'56.4" RT.  
 D = 0°30'00.0"  
 T = 423.42'  
 L = 846.46'  
 P. C. = 512+28.92  
 P. T. = 520+75.39  
 NO SUPER

P. I. = 532+53.00  
 Δ = 4°15'57.4" RT.  
 D = 0°30'00.0"  
 T = 426.79'  
 L = 853.19'  
 P. C. = 528+26.21  
 P. T. = 536+79.40  
 NO SUPER

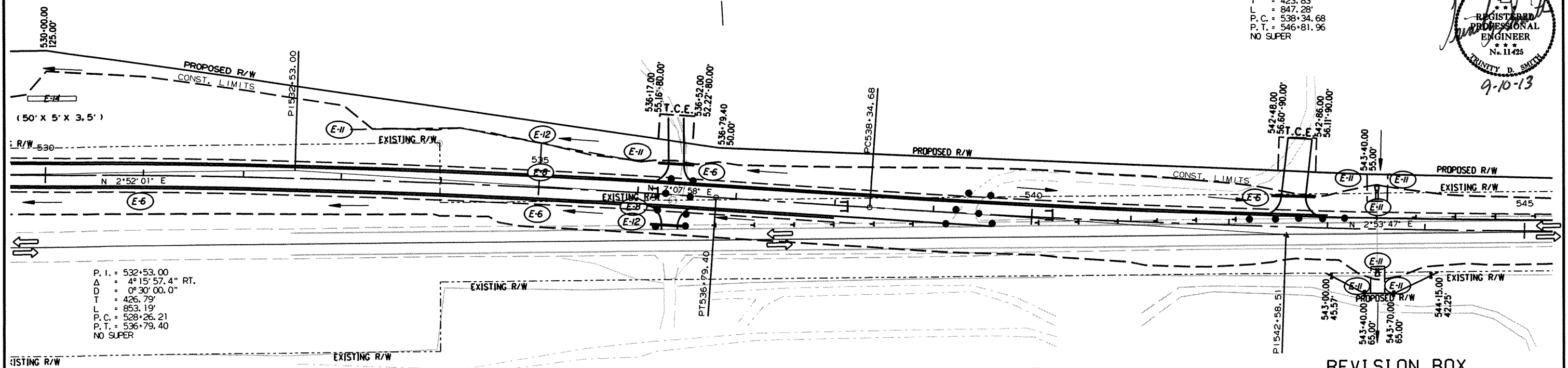
**TEMPORARY EROSION CONTROL DETAILS STAGE 1**

- (E-5) SAND BAG DITCH CHECKS
- (E-6) DIVERSION DITCH
- (E-11) SILT FENCE
- (E-12) PIPE FOR SLOPE DRAIN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    | 9         | 85           |

2 TEMPORARY EROSION CONTROL DETAILS

P. I. = 542+58.51  
 Δ = 4°14'11.1" LT.  
 D = 0°30'00.0"  
 T = 423.83'  
 L = 847.28'  
 P.C. = 538+34.68  
 P.T. = 546+81.96  
 NO SUPER

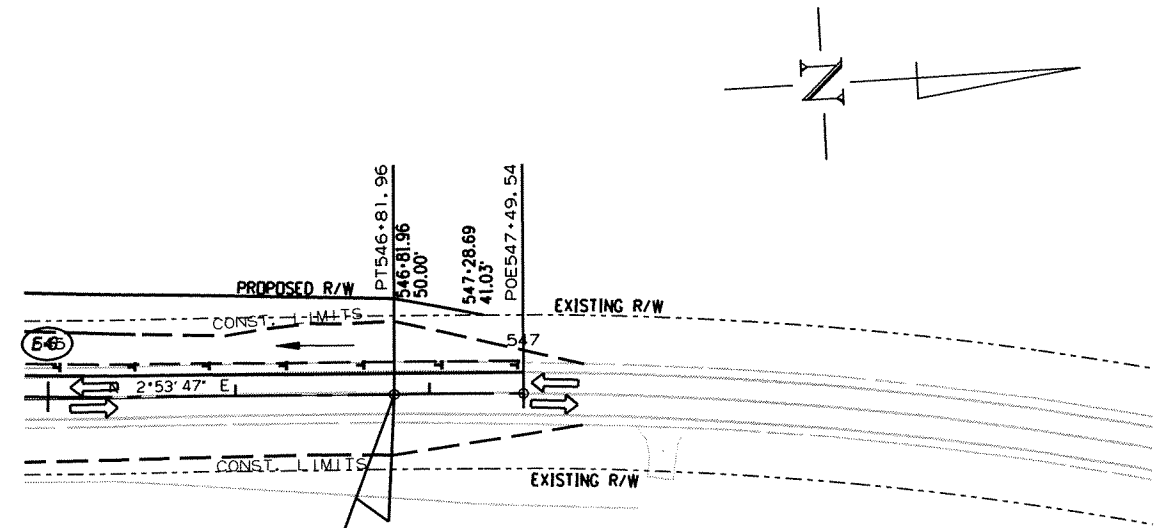


P. I. = 532+53.00  
 Δ = 4°15'57.4" RT.  
 D = 0°30'00.0"  
 T = 426.79'  
 L = 853.19'  
 P.C. = 528+26.21  
 P.T. = 536+79.40  
 NO SUPER

| ROCK DITCH CHECK (E-6) | SIDE | CU. YD. | SILT FENCE (E-11)         | SIDE | LIN. FT. | STATION | STATION | SIDE | PIPE FOR SLOPE DRAIN LIN. FT. | DUMPED RIPRAP CU. YD. |
|------------------------|------|---------|---------------------------|------|----------|---------|---------|------|-------------------------------|-----------------------|
| STA. 531+00            | RT.  | 5       | STA. 533+00 - STA. 536+00 | LT.  | 300      | 535+00  | 536+00  | LT.  | 30                            | 1                     |
| STA. 535+00            | RT.  | 5       | STA. 543+30 - STA. 543+75 | LT.  | 93       |         |         | RT.  | 12                            | 1                     |
| STA. 536+75            | LT.  | 5       | STA. 543+40 - STA. 543+70 | RT.  | 85       |         |         |      |                               |                       |
| STA. 542+30            | LT.  | 5       |                           |      |          |         |         |      |                               |                       |

| REVISION BOX |          |
|--------------|----------|
| DATE         | REVISION |
|              |          |
|              |          |
|              |          |
|              |          |

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P. I. = 542+58.51  
 Δ = 4°14'11.1" LT.  
 D = 0°30'00.0"  
 T = 423.83'  
 L = 847.28'  
 P.C. = 538+34.68  
 P.T. = 546+81.96  
 NO SUPER

STA. 546+81.96  
 END JOB 080379  
 LOG MILE 8.42

TEMPORARY EROSION CONTROL DETAILS  
 STAGE 1

**EROSION CONTROL GENERAL NOTES**

THE QUANTITIES AND LOCATIONS OF THE EROSION CONTROL DEVICES SHOWN IN THE PLANS ARE ESTIMATED, AND MAY BE ALTERED IF AND WHERE DIRECTED BY THE ENGINEER TO MAXIMIZE THEIR EFFECTIVENESS. THE DEVICES ARE TO BE INSTALLED IN AN AREA ONLY WHEN THE SOIL DISTURBING ACTIVITY IN THAT AREA BEGINS.

REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS FOR ADDITIONAL REQUIREMENTS.

**EROSION CONTROL QUANTITIES - STAGE 2**

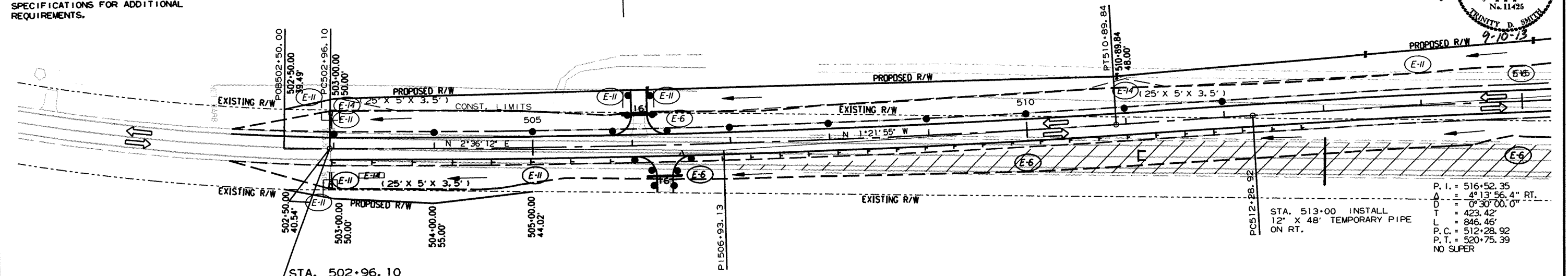
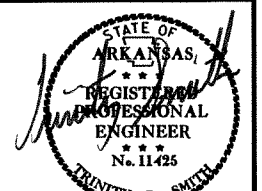
ROCK DITCH CHECKS (E-6) = 40 CU. YD.  
 SILT FENCE (E-11) = 200 LIN. FT.  
 SEDIMENT BASIN (E-14) = 16 CU. YD.  
 OBLITERATION OF SEDIMENT BASIN = 16 CU. YD.  
 SEDIMENT REMOVAL AND DISPOSAL = 100 CU. YD.

P. I. = 506+93.13  
 Δ = 3°58'07.4" LT.  
 D = 0°30'00.0"  
 T = 397.03'  
 L = 793.74'  
 P.C. = 502+96.10  
 P.T. = 510+89.84  
 NO SUPER

- (E-6) ROCK DITCH CHECKS
- (E-11) SILT FENCE
- (E-14) SEDIMENT BASIN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    | 10        | 85           |

**TEMPORARY EROSION CONTROL DETAILS**

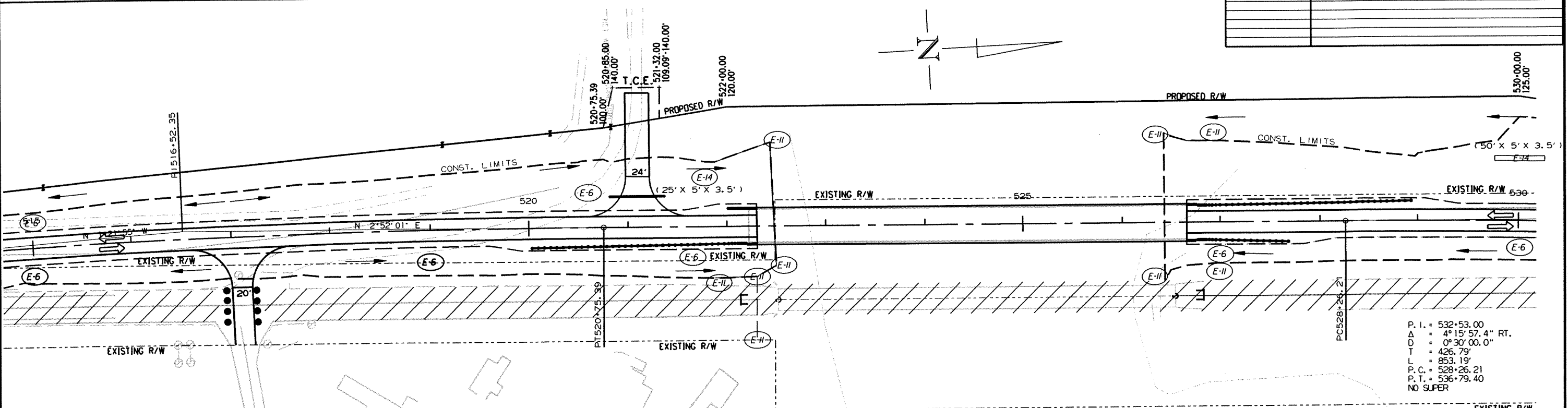


| SEDIMENT BASIN (E-14)     | SIDE | CU. YD. |
|---------------------------|------|---------|
| STA. 503+10 - STA. 503+35 | RT.  | 16      |

| SILT FENCE (E-11)         | SIDE | LIN. FT. |
|---------------------------|------|----------|
| STA. 503+00 - STA. 505+00 | RT.  | 200      |
| STA. 522+30               | RT.  | 75       |

| ROCK DITCH CHECK (E-6) | SIDE | CU. YD. |
|------------------------|------|---------|
| STA. 506+75            | RT.  | 5       |
| STA. 510+00            | RT.  | 5       |
| STA. 515+00            | RT.  | 5       |
| STA. 519+00            | RT.  | 5       |

| REVISION BOX |          |
|--------------|----------|
| DATE         | REVISION |
|              |          |
|              |          |
|              |          |
|              |          |



P. I. = 516+52.35  
 Δ = 4°13'56.4" RT.  
 D = 0°30'00.0"  
 T = 423.42'  
 L = 846.46'  
 P.C. = 512+28.92  
 P.T. = 520+75.39  
 NO SUPER

P. I. = 532+53.00  
 Δ = 4°15'57.4" RT.  
 D = 0°30'00.0"  
 T = 426.79'  
 L = 853.19'  
 P.C. = 528+26.21  
 P.T. = 536+79.40  
 NO SUPER

**TEMPORARY EROSION CONTROL DETAILS  
 STAGE 2**

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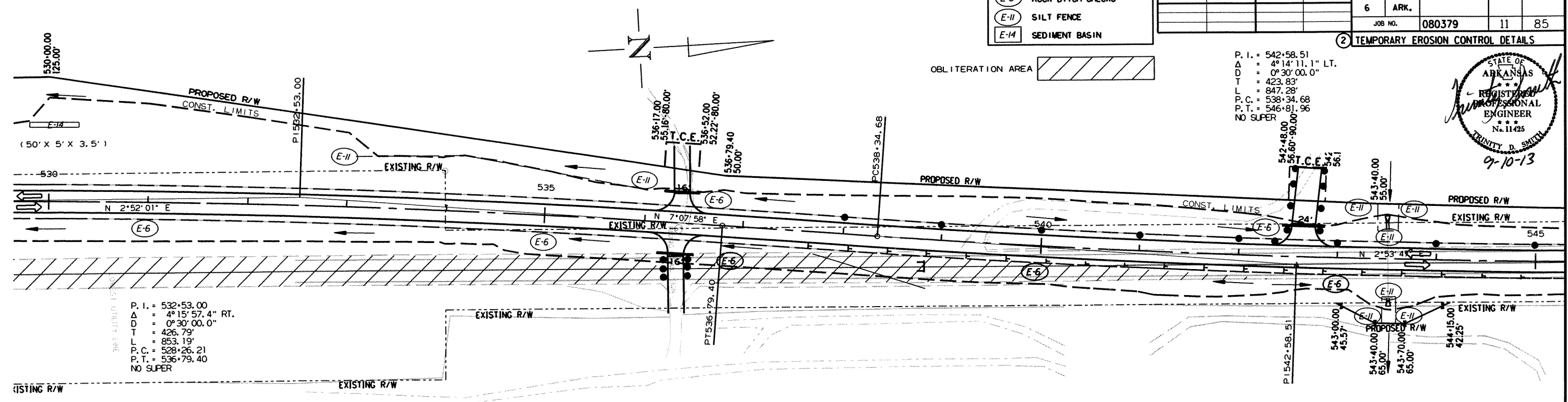


- (E-6) ROCK DITCH CHECKS
- (E-11) SILT FENCE
- (E-14) SEDIMENT BASIN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    | 11        | 85           |

2 TEMPORARY EROSION CONTROL DETAILS

P. I. = 542+58.51  
 Δ = 4° 14' 11.1" LT.  
 D = 0° 30' 00.0"  
 T = 423.83'  
 L = 847.28'  
 P.C. = 538+34.68  
 P.T. = 546+81.96  
 NO SUPER

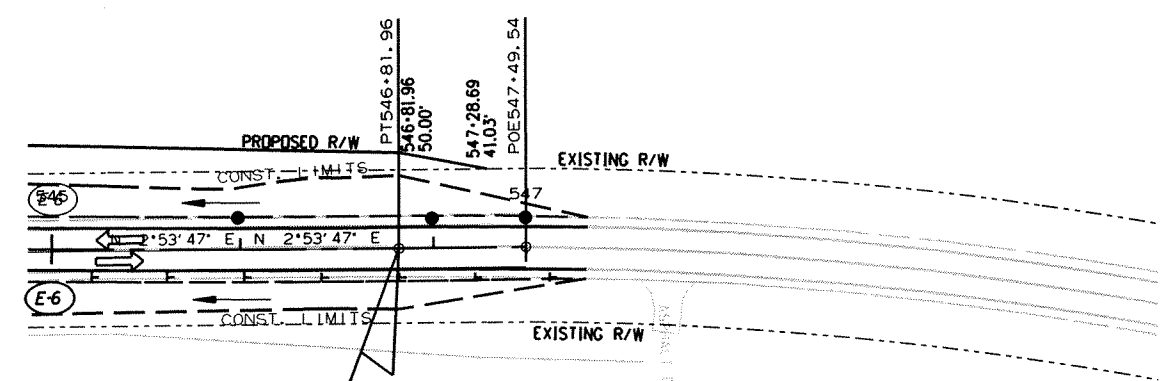
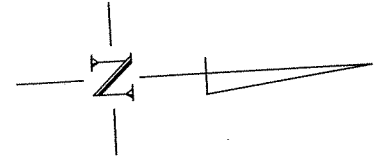


P. I. = 532+53.00  
 Δ = 4° 15' 57.4" RT.  
 D = 0° 30' 00.0"  
 T = 426.79'  
 L = 853.19'  
 P.C. = 528+26.21  
 P.T. = 536+79.40  
 NO SUPER

| ROCK DITCH CHECK (E-6) | SIDE | CU. YD. |
|------------------------|------|---------|
| STA. 537+00            | RT.  | 5       |
| STA. 540+00            | RT.  | 5       |
| STA. 543+00            | RT.  | 5       |
| STA. 545+00            | RT.  | 5       |

REVISION BOX

| DATE | REVISION |
|------|----------|
|      |          |
|      |          |
|      |          |
|      |          |



P. I. = 542+58.51  
 Δ = 4° 14' 11.1" LT.  
 D = 0° 30' 00.0"  
 T = 423.83'  
 L = 847.28'  
 P.C. = 538+34.68  
 P.T. = 546+81.96  
 NO SUPER

STA. 546+81.96  
 END JOB 080379  
 LOG MILE 8.42

TEMPORARY EROSION CONTROL DETAILS  
 STAGE 2

9/5/2013

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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    | 12        | 85           |
|              |             |              |             | JOB NO. 080379     |       |                    |           |              |

② MAINTENANCE OF TRAFFIC DETAILS

P. I. = 506+93.13  
 Δ = 3°58'07.4" LT.  
 D = 0°30'00.0"  
 T = 397.03'  
 L = 793.74'  
 P. C. = 502+96.10  
 P. T. = 510+89.84  
 NO SUPER

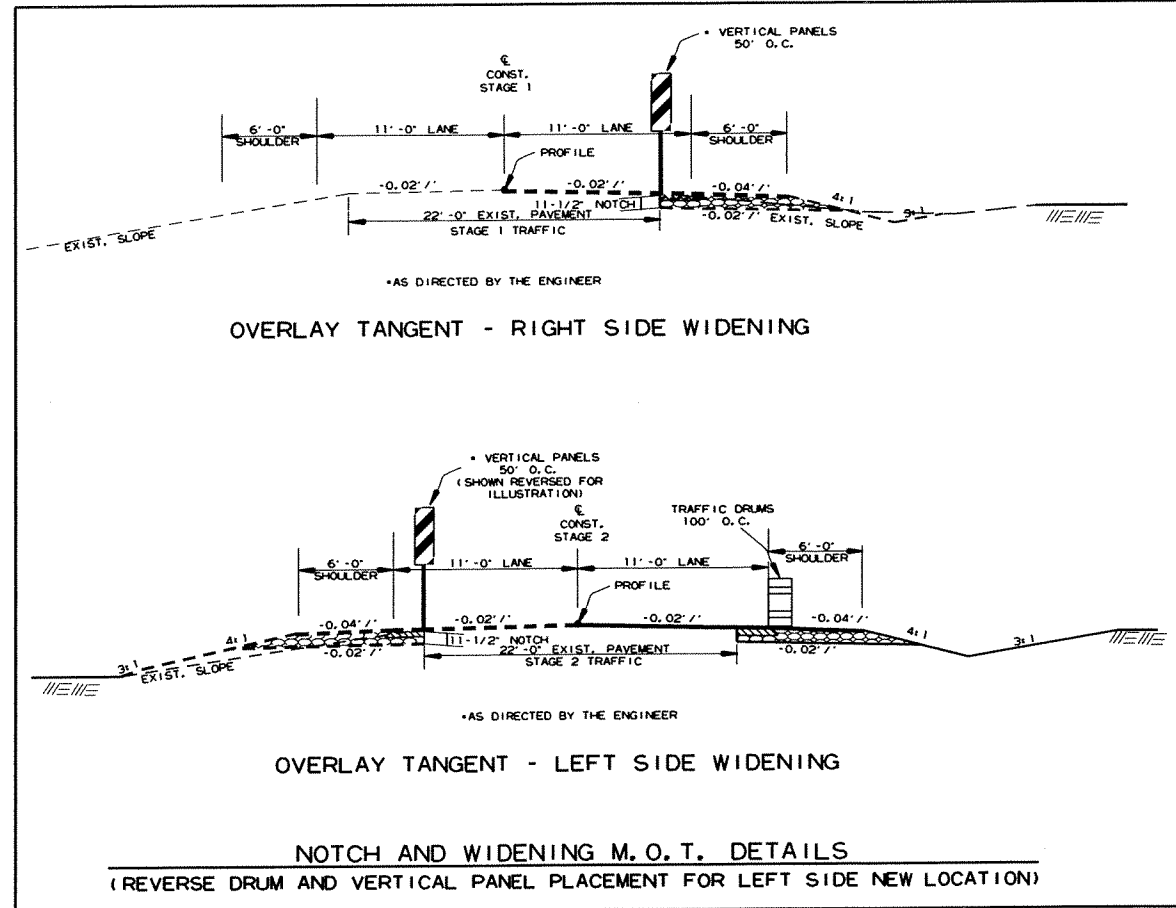
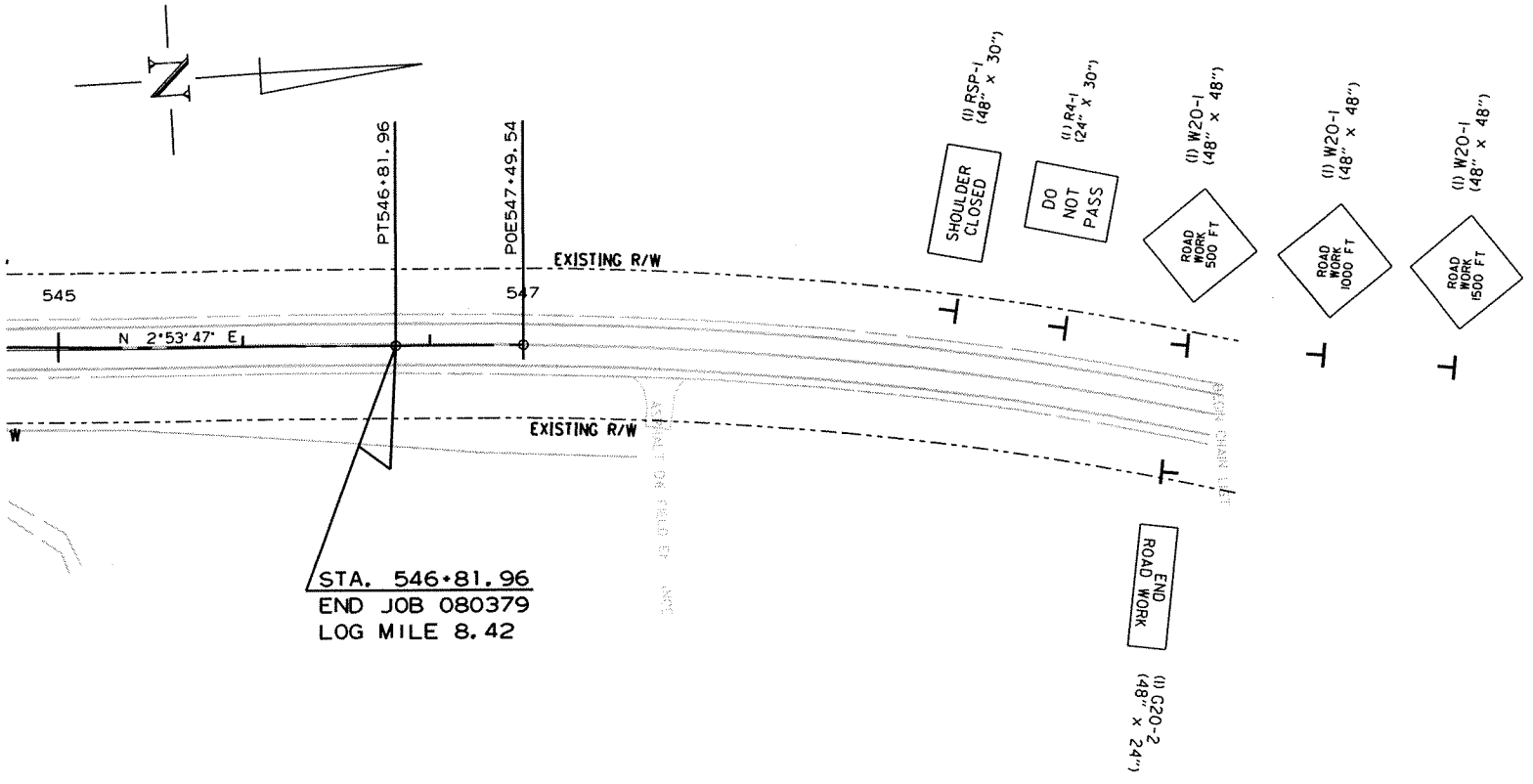
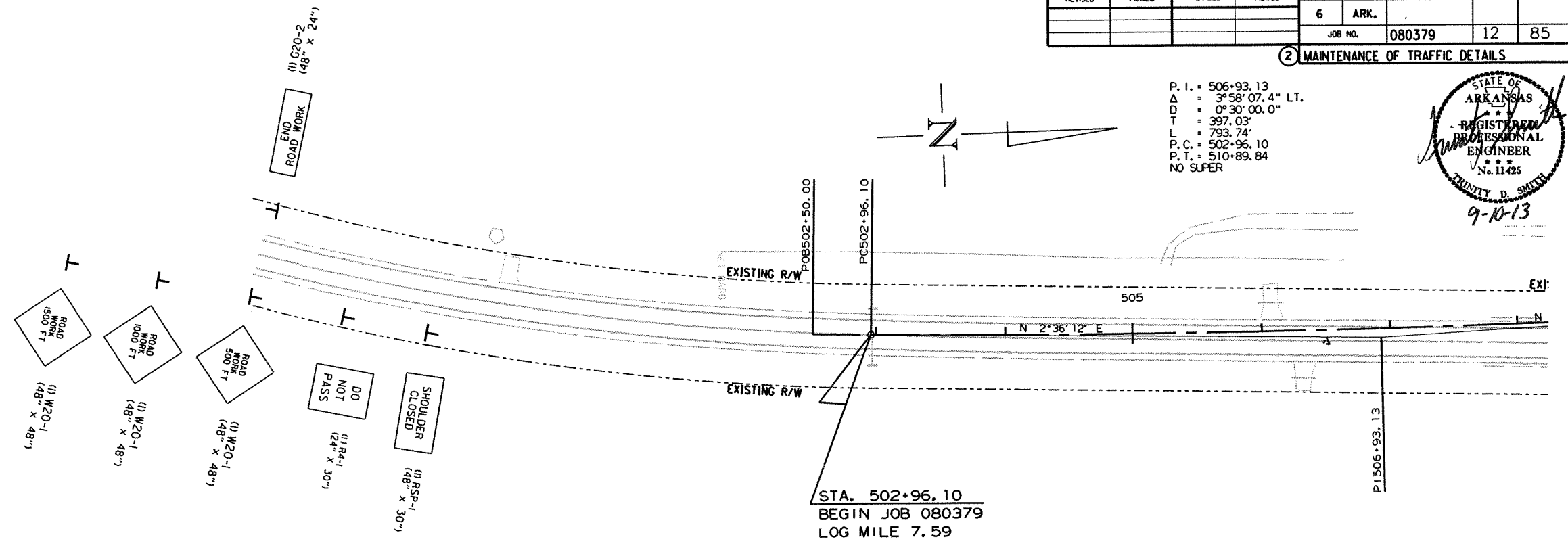


SEQUENCE OF CONSTRUCTION

STAGE 1  
 STA. 502+96.10 - STA. 546+81.96:  
 CONSTRUCT NEW LOCATION AS SHOWN.  
 CONSTRUCT NEW BRIDGE AS SHOWN.

STAGE 2  
 STA. 502+96.10 - STA. 546+81.96:  
 SHIFT TRAFFIC ONTO NEW LOCATION.  
 FINISH TIE-INS TO EXISTING PAVEMENT.  
 REMOVE EXISTING BRIDGE AND OBLITERATE  
 EXISTING ROADWAY WHERE SHOWN.

END OF JOB  
 INSTALL FINAL STRIPING.



MAINTENANCE OF TRAFFIC DETAILS  
 ADVANCE WARNING SIGNS





MAINTENANCE OF TRAFFIC - STAGE 2 QUANTITIES

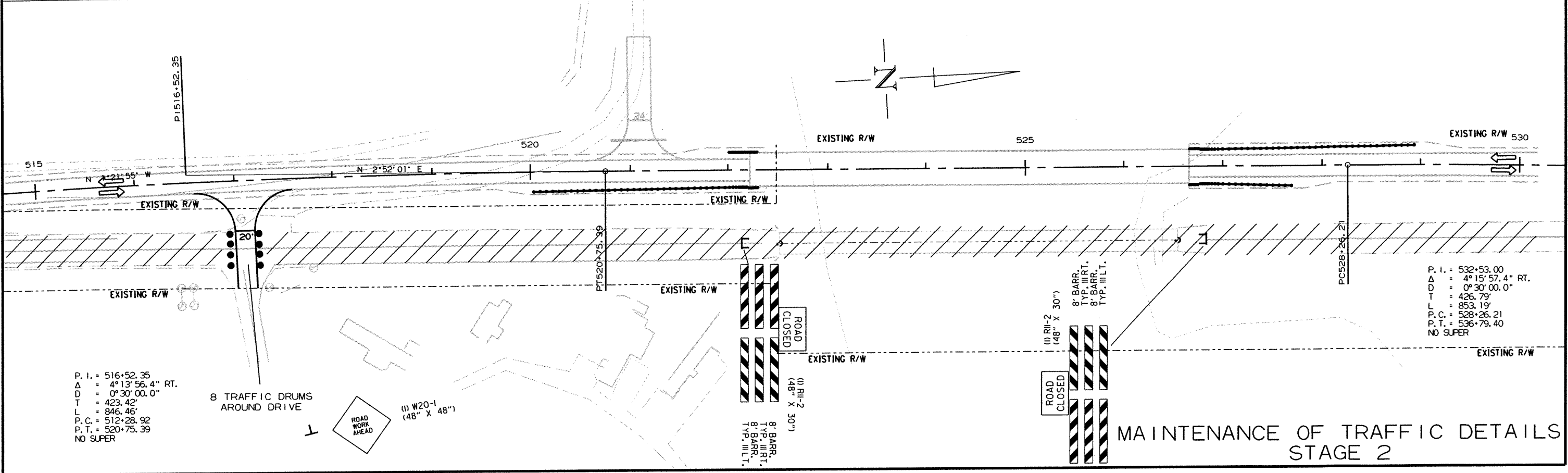
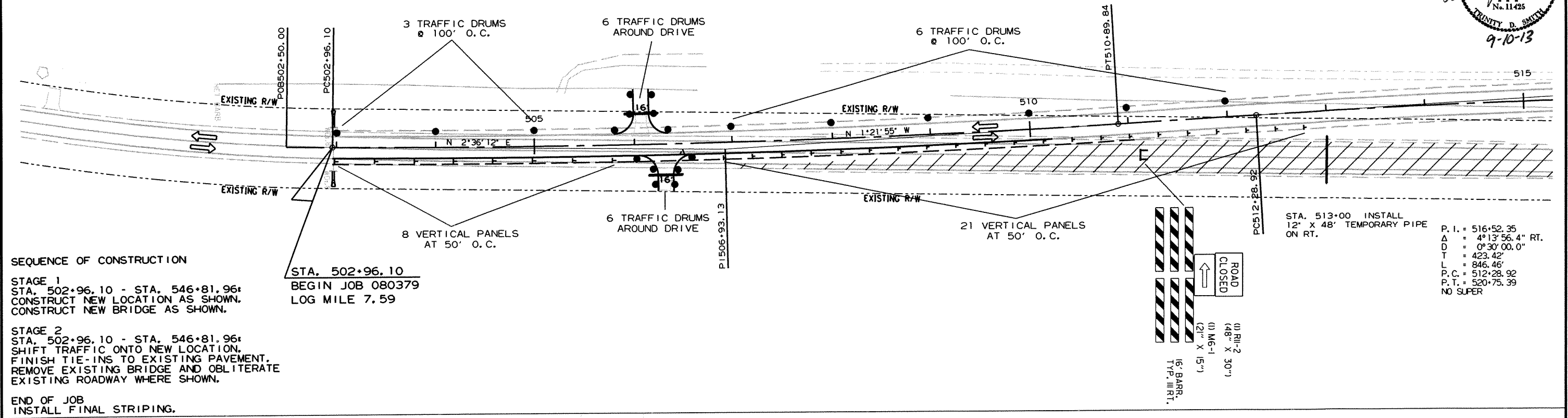
SIGNS = 264 SQ. FT.  
 BARRICADES TY. III LT. = 32 LIN. FT.  
 BARRICADES TY. III RT. = 32 LIN. FT.  
 TRAFFIC DRUMS = 49 EACH  
 VERTICAL PANELS = 55 EACH  
 CONSTRUCTION PAVEMENT MARKING = 5360 LIN. FT.  
 RAISED PAVEMENT MARKERS (TY. II) (YEL./YEL.) = 50 EACH

P. I. = 506+93.13  
 Δ = 3°58'07.4" LT.  
 D = 0°30'00.0"  
 T = 397.03'  
 L = 793.74'  
 P. C. = 502+96.10  
 P. T. = 510+89.84  
 NO SUPER

OBLITERATION AREA

| DATE REVISED | DATE FILED | DATE REVISED | DATE FILED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|------------|--------------|------------|--------------------|--------|--------------------|-----------|--------------|
|              |            |              |            | 6                  | ARK.   |                    | 15        | 85           |
|              |            |              |            | JOB NO.            | 080379 |                    | 15        | 85           |

② MAINTENANCE OF TRAFFIC DETAILS



9/5/2013

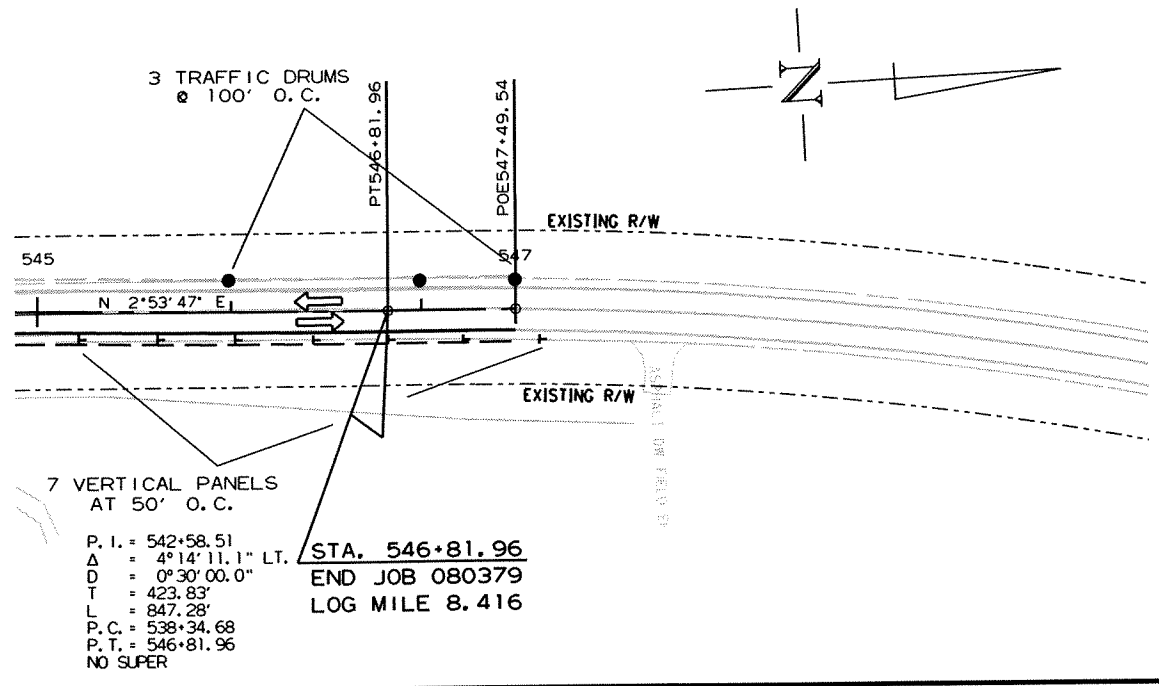
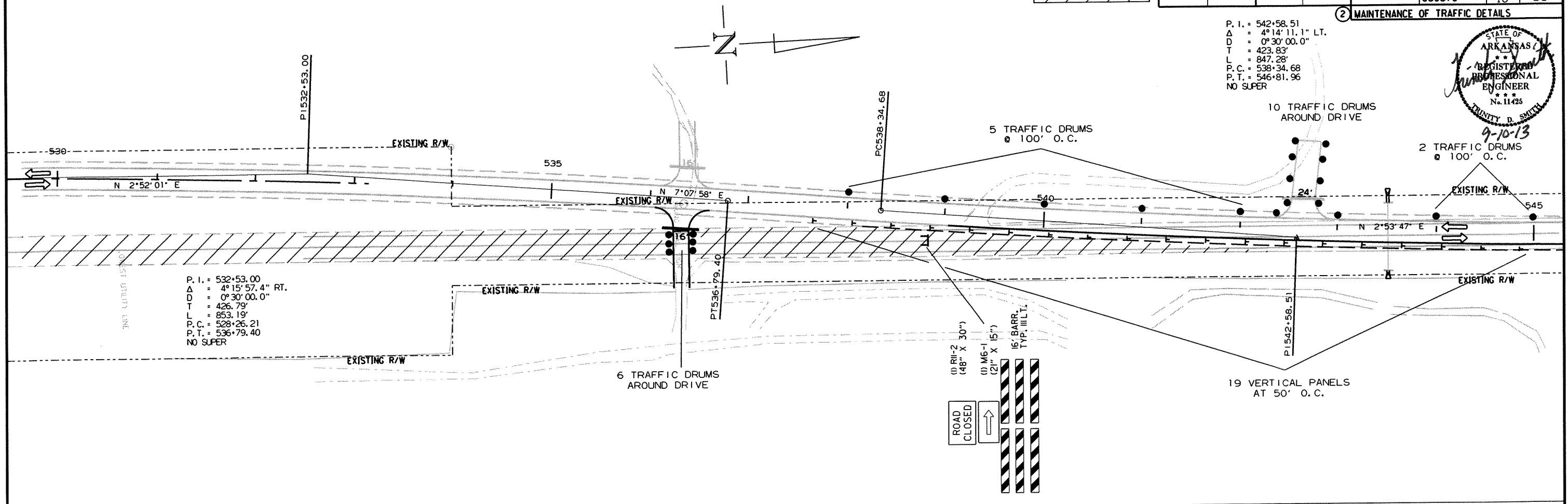
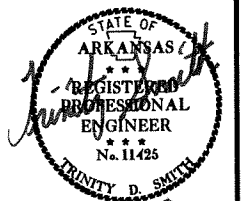
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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    | 16        | 85           |
|              |             |              |             | JOB NO.            |       | 080379             |           |              |

OBLITERATION AREA 

② MAINTENANCE OF TRAFFIC DETAILS

P. I. = 542+58.51  
 Δ = 4°14'11.1" LT.  
 D = 0°30'00.0"  
 T = 423.83'  
 L = 847.28'  
 P. C. = 538+34.68  
 P. T. = 546+81.96  
 NO SUPER



MAINTENANCE OF TRAFFIC DETAILS  
 STAGE 2

9/9/2013  
 R080379.DGN

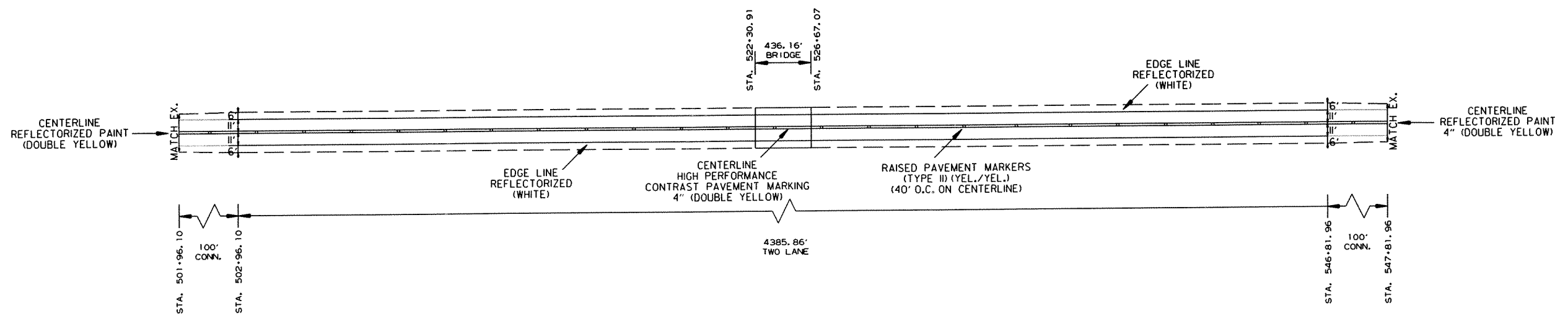


| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.            | 080379 |                    | 17        | 85           |

2 PERMANENT PAVEMENT MARKING DETAILS



9-10-13



PERMANENT PAVEMENT MARKING DETAILS:  
 REFLECTORIZED PAINT PAVEMENT MARKINGS:  
 RT. AND LT. EDGE LINES = 9172 LIN. FT. WHITE (4")  
 DBL. CENTERLINE = 8304 LIN. FT. YELLOW (4")  
 HIGH PERFORMANCE CONTRAST PAVEMENT MARKINGS:  
 DBL. CENTERLINE = 868 LIN. FT. YELLOW (4")  
 RAISED PAVEMENT MARKERS:  
 TYPE II (YEL./YEL.) 40' O.C. ON CENTERLINE = 116 EACH

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.            | 080379 |                    | 18        | 85           |

**EROSION CONTROL ITEMS - TEMPORARY**

| LOCATION           | ROCK DITCH CHECKS (E-6) | DIVERSION DITCH (E-8) | SILT FENCE (E-11) | PIPE FOR SLOPE DRAINS (E-12) | *SEDIMENT REMOVAL & DISPOSAL | SEDIMENT BASIN | OBLITERATION OF SEDIMENT BASIN | *TRIANGULAR SILT DIKES | TEMPORARY SEEDING | MULCH COVER | WATER        | DUMPED RIPRAP | *WATTLE (12") |
|--------------------|-------------------------|-----------------------|-------------------|------------------------------|------------------------------|----------------|--------------------------------|------------------------|-------------------|-------------|--------------|---------------|---------------|
|                    | CU. YD.                 | LIN. FT.              | LIN. FT.          | LIN. FT.                     | CU. YD.                      | CU. YD.        | CU. YD.                        | LIN. FT.               | ACRE              | ACRE        | M. GAL.      | CU. YD.       | LIN. FT.      |
| MAIN LANES-STAGE 1 | 50                      | 5046                  | 2218              | 167                          | 1000                         | 80             | 80                             |                        |                   |             |              | 8             |               |
| MAIN LANES-STAGE 2 | 40                      |                       | 275               |                              | 100                          | 16             | 16                             |                        |                   |             |              |               |               |
| ENTIRE PROJECT     |                         |                       |                   |                              |                              |                |                                | 200                    | 6.25              | 6.25        | 127.5        |               | 200           |
| <b>TOTALS:</b>     | <b>90</b>               | <b>5046</b>           | <b>2493</b>       | <b>167</b>                   | <b>1100</b>                  | <b>96</b>      | <b>96</b>                      | <b>200</b>             | <b>6.25</b>       | <b>6.25</b> | <b>127.5</b> | <b>8</b>      | <b>200</b>    |

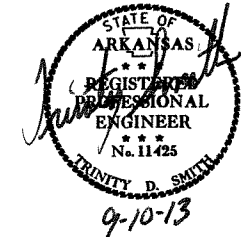
TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION OF U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

BASIS OF ESTIMATE: WATER 20.4 M.G. PER ACRE TEMP. SEEDING  
 \* QUANTITIES ESTIMATED - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

2 QUANTITIES

**TEMPORARY PIPE CULVERT**

| LOCATION           | TEMPORARY PIPE CULVERT |
|--------------------|------------------------|
|                    | 12" LIN. FT.           |
| STA. 513+00 ON RT. | 48                     |
| <b>TOTAL:</b>      | <b>48</b>              |



**EROSION CONTROL ITEMS - PERMANENT**

| LOCATION       | SPECIAL SEEDING | LIME      | MULCH COVER | SPECIAL SECOND SEEDING APPLICATION | WATER        |
|----------------|-----------------|-----------|-------------|------------------------------------|--------------|
|                | ACRE            | TON       | ACRE        | ACRE                               | M. GAL.      |
| MAIN LANES     | 6.25            | 13        | 6.25        | 6.25                               | 637.5        |
| <b>TOTALS:</b> | <b>6.25</b>     | <b>13</b> | <b>6.25</b> | <b>6.25</b>                        | <b>637.5</b> |

BASIS OF ESTIMATE: LIME: 2 TONS PER ACRE SEEDING;  
 WATER: 102.0 M.GAL. PER ACRE SEEDING

**APPROACH GUTTERS (TYPE B)**

| LOCATION                               | APPROACH GUTTERS (TY. B) (W=6') | REINFORCING STEEL - RDWY. (GR. 60) |
|--|---------------------------------|------------------------------------|
|  | CU. YD.                         | POUND                              |
| STA. 522+03.91 - STA. 522+30.91 ON RT. | 5.25                            | 459                                |
| STA. 522+03.91 - STA. 522+30.91 ON LT. | 5.25                            | 459                                |
| STA. 526+67.07 - STA. 526+94.07 ON RT. | 5.25                            | 459                                |
| STA. 526+67.07 - STA. 526+94.07 ON LT. | 5.25                            | 459                                |
| <b>TOTALS:</b>                         | <b>21.00</b>                    | <b>1836</b>                        |

**PAVEMENT REPAIR OVER CULVERTS**

| STATION       | LOCATION   | ASPHALT TON |
|---------------|------------|-------------|
| 513+00        | CENTERLINE | 15          |
| <b>TOTAL:</b> |            | <b>15</b>   |

**ADVANCE WARNING SIGNS AND DEVICES, CONSTRUCTION PAVEMENT MARKINGS, AND PERMANENT PAVEMENT MARKINGS**

| SIGN NUMBER    | DESCRIPTION   | SIGN SIZE | STAGE 1               | STAGE 2 | MAXIMUM NUMBER REQUIRED | TOTAL SIGNS REQUIRED |      | VERTICAL PANELS | TRAFFIC DRUMS | BARRICADES (TYPE III) |       | CONSTRUCTION PAVEMENT MARKINGS | RAISED PAVEMENT MARKERS | REFLECTORIZED PAINT PAVEMENT MARKINGS |          | HIGH PERF. CONTRAST MRKG. TAPE |                   |       |
|----------------|---|-----------|-----------------------|---------|-------------------------|----------------------|------|-----------------|---------------|-----------------------|-------|--------------------------------|-------------------------|---------------------------------------|----------|--------------------------------|-------------------|-------|
|                |   |           | SQ. FT.-LIN. FT.-EACH | NO.     |                         | SQ. FT.              | EACH |                 |               | EACH                  | RIGHT |                                | LEFT                    | LIN. FT.                              | LIN. FT. |                                | 4"                |       |
|                |   |           |                       |         |                         |                      |      |                 |               |                       |       |                                |                         |                                       |          |                                | TYPE II (YEL/YEL) | WHITE |
| G20-2          | END ROAD WORK   | 48" X 24" | 2                     | 2       | 2                       | 2                    | 16   |                 |               |                       |       |                                |                         |                                       |          |                                |                   |       |
| RSP-1          | SHOULDER CLOSED   | 48" X 30" | 2                     | 2       | 2                       | 2                    | 20   |                 |               |                       |       |                                |                         |                                       |          |                                |                   |       |
| R4-1           | DO NOT PASS   | 24" X 30" | 4                     | 4       | 4                       | 4                    | 20   |                 |               |                       |       |                                |                         |                                       |          |                                |                   |       |
| R11-2          | ROAD CLOSED   | 48" X 30" | 6                     | 4       | 6                       | 6                    | 60   |                 |               |                       |       |                                |                         |                                       |          |                                |                   |       |
| W1-6           | ARROW   | 48" X 24" |                       | 2       | 2                       | 2                    | 16   |                 |               |                       |       |                                |                         |                                       |          |                                |                   |       |
| W20-1          | ROAD WORK 1500 FT.                                      | 48" X 48" | 2                     | 2       | 2                       | 2                    | 32   |                 |               |                       |       |                                |                         |                                       |          |                                |                   |       |
| W20-1          | ROAD WORK 1000 FT.                                      | 48" X 48" | 2                     | 2       | 2                       | 2                    | 32   |                 |               |                       |       |                                |                         |                                       |          |                                |                   |       |
| W20-1          | ROAD WORK 500 FT.                                       | 48" X 48" | 2                     | 2       | 2                       | 2                    | 32   |                 |               |                       |       |                                |                         |                                       |          |                                |                   |       |
| W20-1          | ROAD WORK AHEAD   | 48" X 48" | 1                     | 1       | 1                       | 1                    | 16   |                 |               |                       |       |                                |                         |                                       |          |                                |                   |       |
|                | * DETAIL A  | 60" X 36" | 2                     | 2       | 2                       | 2                    | 30   |                 |               |                       |       |                                |                         |                                       |          |                                |                   |       |
|                | * DETAIL B  | 60" X 36" | 2                     | 2       | 2                       | 2                    | 30   |                 |               |                       |       |                                |                         |                                       |          |                                |                   |       |
|                | VERTICAL PANELS   |           | 48                    | 55      | 55                      |                      |      | 55              |               |                       |       |                                |                         |                                       |          |                                |                   |       |
|                | TRAFFIC DRUMS   |           | 33                    | 49      | 49                      |                      |      |                 | 49            |                       |       |                                |                         |                                       |          |                                |                   |       |
|                | TYPE III BARRICADE-RT. (16')                            |           | 56                    | 32      | 56                      |                      |      |                 |               | 56                    |       |                                |                         |                                       |          |                                |                   |       |
|                | TYPE III BARRICADE-LT. (16')                            |           | 40                    | 32      | 40                      |                      |      |                 |               |                       | 40    |                                |                         |                                       |          |                                |                   |       |
|                | CONSTRUCTION PAVEMENT MARKINGS                          |           |                       | 5360    | 5360                    |                      |      |                 |               |                       |       | 5360                           |                         |                                       |          |                                |                   |       |
|                | REFLECTORIZED PAINT PAVEMENT MARKING-WHITE (4")         |           |                       | 9172    | 9172                    |                      |      |                 |               |                       |       |                                |                         | 9172                                  |          |                                |                   |       |
|                | REFLECTORIZED PAINT PAVEMENT MARKINGS-YELLOW (4")       |           |                       | 8304    | 8304                    |                      |      |                 |               |                       |       |                                |                         |                                       | 8304     |                                |                   |       |
|                | HIGH PERFORMANCE CONTRAST PAVEMENT MARKINGS-YELLOW (4") |           |                       | 868     | 868                     |                      |      |                 |               |                       |       |                                |                         |                                       |          |                                | 868               |       |
|                | RAISED PAVEMENT MARKERS TYPE II (YEL/YEL)               |           |                       | 116     | 116                     |                      |      |                 |               |                       |       |                                | 116                     |                                       |          |                                |                   |       |
|                | HIGH PERFORMANCE CONTRAST PAVEMENT MARKING-YELLOW (4")  |           |                       |         |                         |                      |      |                 |               |                       |       |                                |                         |                                       |          |                                |                   |       |
| <b>TOTALS:</b> |   |           |                       |         |                         |                      | 304  | 55              | 49            | 56                    | 40    | 5360                           | 116                     | 9172                                  | 8304     | 868                            |                   |       |

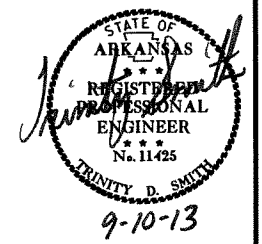
NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2003 EDITION.

W11-15, COMBINATION BIKE AND PEDESTRIAN CROSSING SIGNS AND W11-15P, TRAIL CROSSING SIGNS, TO BE FURNISHED AND INSTALLED BY THE MAINTENANCE DIVISION.

\*REFER TO BOATER SAFETY SP.

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.            | 080379 |                    | 19        | 85           |

2 QUANTITIES



**GUARDRAIL**

| STATION        | STATION   | SIDE | REMOVAL AND DISPOSAL OF GUARDRAIL | GUARDRAIL (TY. A) | TERMINAL ANCHOR POSTS (TYPE 1) | THREE BEAM GUARDRAIL TERMINAL | BRIDGE END TERMINAL |
|----------------|-----------|------|-----------------------------------|-------------------|--------------------------------|-------------------------------|---------------------|
|                |           |      | LIN. FT.                          |                   | EACH                           |                               |                     |
| 520+02.76      | 522+30.91 | RT.  | 40                                | 200               | 1                              | 1                             |                     |
| 521+82.76      | 522+30.91 | LT.  |                                   |                   |                                |                               | 1                   |
| 526+67.07      | 528+98.22 | LT.  |                                   | 200               | 1                              | 1                             |                     |
| 526+67.07      | 527+73.22 | RT.  | 66                                | 75                | 1                              | 1                             |                     |
| <b>TOTALS:</b> |           |      | <b>106</b>                        | <b>475</b>        | <b>3</b>                       | <b>3</b>                      | <b>1</b>            |

**SOIL STABILIZATION**

| LOCATION  | SOIL STABILIZATION TON |
|---|------------------------|
| ENTIRE PROJECT - IF AND WHERE DIRECTED BY THE ENGINEER. | 100                    |
| <b>TOTAL:</b>   | <b>100</b>             |

QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

**ACHM PATCHING OF EXISTING ROADWAY**

| LOCATION  | ACHM PATCHING OF EXISTING ROADWAY TON |
|---|---------------------------------------|
| ENTIRE PROJECT - IF AND WHERE DIRECTED BY THE ENGINEER. | 25                                    |
| <b>TOTAL:</b>   | <b>25</b>                             |

QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

**BENCH MARKS**

| LOCATION                      | BENCH MARKS EACH |
|-------------------------------|------------------|
| STA. 522+30.91 RT. BRIDGE END | 1                |
| <b>TOTALS:</b>                | <b>1</b>         |

SHOWN FOR INFORMATIONAL PURPOSES ONLY.  
BENCH MARKS TO BE FURNISHED, PLACED AND RECORDED BY STATE FORCES.

**RUMBLE STRIPS IN ASPHALT SHOULDERS**

| STATION       | STATION   | SIDE | LIN. FT.    |
|---------------|-----------|------|-------------|
| 502+96.10     | 522+03.91 | RT.  | 1385        |
| 502+96.10     | 522+03.91 | LT.  | 1382        |
| 526+94.07     | 546+81.96 | RT.  | 1538        |
| 526+94.07     | 546+81.96 | LT.  | 1478        |
| <b>TOTAL:</b> |           |      | <b>5783</b> |

**COLD MILLING ASPHALT PAVEMENT**

| LOCATION                        | COLD MILLING ASPHALT PAVEMENT SQ. YD. |
|---------------------------------|---------------------------------------|
| STA. 501+96.10 - STA. 502+96.10 | 244                                   |
| STA. 546+81.96 - STA. 547+81.96 | 244                                   |
| <b>TOTAL:</b>                   | <b>488</b>                            |

**PIPE UNDERDRAINS**

| LOCATION  | 4" PIPE UNDERDRAINS | UNDERDRAIN OUTLET PROTECTORS |
|---|---------------------|------------------------------|
|   | LIN. FT.            | EACH                         |
| ENTIRE PROJECT - IF AND WHERE DIRECTED BY THE ENGINEER. | 1000                | 8                            |
| <b>TOTALS:</b>  | <b>1000</b>         | <b>8</b>                     |

NOTE: QUANTITIES ESTIMATED.  
SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

**CLEARING AND GRUBBING**

| STATION        | STATION   | CLEARING  | GRUBBING  |
|----------------|-----------|-----------|-----------|
|                |           | STATION   |           |
| 502+96.10      | 522+30.91 | 20        | 20        |
| 530+00.00      | 546+81.96 | 17        | 17        |
| <b>TOTALS:</b> |           | <b>37</b> | <b>37</b> |

**ASPHALT CONCRETE PATCHING FOR MAINT. OF TRAFFIC**

| LOCATION  | ACHM PATCHING FOR M.O.T. | TACK COAT |
|---|--------------------------|-----------|
|   | TON                      | GALLON    |
| ENTIRE PROJECT - IF AND WHERE DIRECTED BY THE ENGINEER. | 21                       | 42        |
| <b>TOTALS:</b>  | <b>21</b>                | <b>42</b> |

BASIS OF ESTIMATE:  
PATCHING: 25 TONS PER MILE; TACK COAT: 50 GAL. PER MILE  
QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

**FENCING ITEMS**

| STATION        | STATION | SIDE | REMOVAL AND DISPOSAL OF FENCE | WIRE FENCE (TYPE C) |
|----------------|---------|------|-------------------------------|---------------------|
|                |         |      | LIN. FT.                      |                     |
| 506+17         | 520+83  | LT.  | 1506                          | 1473                |
| <b>TOTALS:</b> |         |      | <b>1506</b>                   | <b>1473</b>         |

**SOIL LOG**

| STATION | LOCATION | DEPTH  | LIQUID LIMIT | PLASTICITY INDEX | AASHTO SOIL CLASS | COLOR |
|---------|----------|--------|--------------|------------------|-------------------|-------|
| 503+00  | 32'RT    | 0-1.0Z | 40           | 24               | A-6(11)           | BROWN |
| 503+00  | 14'RT    | 0-5    | 29           | 13               | A-6(2)            | BROWN |
| 503+00  | 6'RT     | 0-5    | 25           | 12               | A-6(1)            | BROWN |
| 511+00  | CL       | 0-3.2Z | 33           | 15               | A-6(10)           | RED   |
| 536+00  | 15'RT    | 0-5    | 29           | 13               | A-6(7)            | RED   |
| 536+00  | 15'RT    | 0-5    | 28           | 10               | A-4(3)            | RED   |
| 544+00  | 27'LT    | 0-5    | 40           | 20               | A-6(8)            | GRAY  |
| 544+00  | 14'LT    | 0-5    | 28           | 12               | A-6(4)            | RED   |
| 544+00  | 6'LT     | 0-5    | 28           | 13               | A-6(6)            | RED   |

NOTE: SOIL CHARACTERISTICS TABULATED ABOVE ARE REPRESENTATIVE AT THE LOCATION OF THE SAMPLE, AND FROM SURFACE INDICATIONS ARE TYPICAL FOR THE LIMITS SHOWN. THESE DATA ARE SHOWN FOR INFORMATION ONLY. THE STATE WILL NOT BE RESPONSIBLE FOR VARIATIONS IN THE SOIL CHARACTERISTICS AND/OR EXTENT OF SAME DIFFERING FROM ABOVE TABULATIONS.

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 080379 |             |              |             |                    |       |                    | 20        | 85           |

**STRUCTURES - PIPE CULVERTS**

| STATION        | DESCRIPTION  | PIPE CULVERTS<br>CONCRETE (CLASS III) |           | FLARED END SECTIONS |          | SOLID SODDING<br>SQ. YD. | WATER<br>M. GAL. | STANDARD DRAWINGS   |
|----------------|--|---------------------------------------|-----------|---------------------|----------|--------------------------|------------------|---------------------|
|                |  | 24"                                   | 30"       | 24"                 | 30"      |                          |                  |                     |
|                |  | LIN. FT.                              |           | EACH                |          |                          |                  |                     |
| 502+97         | RETAIN AND EXTEND 24" X 45' R.C. PIPE CULVERT 11' LT. AND 9' RT. | 28                                    |           | 2                   |          | 16                       | 0.2              | PCC-1, FES-1, FES-2 |
| 543+52         | RETAIN AND EXTEND 30" X 70' R.C. PIPE CULVERT 8' LT. AND 2' RT.  |                                       | 18        |                     | 2        | 26                       | 0.3              | PCC-1, FES-1, FES-2 |
| <b>TOTALS:</b> |  | <b>28</b>                             | <b>18</b> | <b>2</b>            | <b>2</b> | <b>42</b>                | <b>0.5</b>       |                     |

BASIS OF ESTIMATE: WATER = 12.6 GAL. PER SQ. YD. SOLID SODDING  
 NOTE: FOR R.C. PIPE CULVERT INSTALLATION USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.

**SELECTED PIPE BEDDING**

| LOCATION       | SELECTED PIPE BEDDING |
|----------------|-----------------------|
|                | CU. YD.               |
| ENTIRE PROJECT | 10                    |
| <b>TOTAL:</b>  | <b>10</b>             |

QUANTITY ESTIMATED.  
 SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

**EARTHWORK**

| STATION        | STATION   | LOCATION   | UNCLASSIFIED EXCAVATION | COMPACTED EMBANKMENT | ROCK FILL    |
|----------------|-----------|------------|-------------------------|----------------------|--------------|
|                |           |            | CU. YD.                 |                      | TON          |
| 502+96.10      | 522+30.91 | MAIN LANES | 23105                   | 4180                 |              |
| 526+07.00      | 546+81.96 | MAIN LANES | 15001                   | 5284                 | 52305        |
|                |           |            |                         |                      |              |
| ENTIRE PROJECT | DRIVES    |            | 730                     | 430                  |              |
| <b>TOTALS:</b> |           |            | <b>38836</b>            | <b>9894</b>          | <b>52305</b> |

**BASE AND SURFACING**

| STATION        | STATION   | LOCATION                          | LENGTH<br>LIN. FT. | AGGREGATE BASE COURSE (CL. 7) |             |   | ACHM BINDER COURSE (1") (330 LBS./SQ. YD.) (PG 64-22) |             |                                       |                 |             |            | ACHM SURFACE COURSE (1/2") (PG 64-22) |              |                     |                 |            |                     | TACK COAT      |            |      |  |  |  |
|----------------|-----------|-----------------------------------|--------------------|-------------------------------|-------------|---|---|-------------|---------------------------------------|-----------------|-------------|------------|---------------------------------------|--------------|---------------------|-----------------|------------|---------------------|----------------|------------|------|--|--|--|
|                |           |                                   |                    | TONS/STA.                     | TON         | ACHM BINDER COURSE (1") (330 LBS./SQ. YD.) (PG 64-22) |   |             | ACHM SURFACE COURSE (1/2") (PG 64-22) |                 |             | *LEVELING  |                                       |              | (0.03 GAL./SQ. YD.) |                 |            | (0.10 GAL./SQ. YD.) |                |            |      |  |  |  |
|                |           |                                   |                    |                               |             | AVG. WIDTH  | SQ. YD.   | TON         | AVG. WIDTH                            | SQ. YD.         | TON         | AVG. WIDTH | SQ. YD.                               | LBS./SQ. YD. | TON                 | AVG. WIDTH      | SQ. YD.    | GAL.                | AVG. WIDTH     | SQ. YD.    | GAL. |  |  |  |
| 501+96.10      | 502+96.10 | MAIN LANES-TRANSITION             | 100.00             | 59.50                         | 60          | 3.25  | 36.11   | 6           | 37.17                                 | 413.00          | 45          |            |                                       |              |                     | 25.25           | 280.56     | 8                   | 20.00          | 222.22     | 22   |  |  |  |
| 502+96.10      | 507+23.00 | MAIN LANES-NOTCH AND WIDEN        | 426.90             | 119.00                        | 508         | 4.50  | 213.45  | 35          | 38.33                                 | 1818.12         | 200         | 20.00      | 948.67                                | 220          | 104                 | 26.50           | 1256.98    | 38                  | 20.00          | 948.67     | 95   |  |  |  |
| 507+23.00      | 522+30.91 | MAIN LANES-FULL DEPTH             | 1507.91            | 209.75                        | 3163        | 22.50   | 3769.78   | 622         | 56.25                                 | 9424.44         | 1037        |            |                                       |              |                     | 44.50           | 7455.78    | 224                 |                |            |      |  |  |  |
| 526+67.07      | 541+72.00 | MAIN LANES-FULL DEPTH             | 1504.93            | 209.75                        | 3157        | 22.50   | 3762.33   | 621         | 56.25                                 | 9405.81         | 1035        |            |                                       |              |                     | 44.50           | 7441.04    | 223                 |                |            |      |  |  |  |
| 541+72.00      | 546+81.96 | MAIN LANES-NOTCH AND WIDEN        | 509.96             | 119.00                        | 607         | 4.50  | 254.98  | 42          | 38.33                                 | 2171.86         | 239         | 20.00      | 1133.24                               | 220          | 125                 | 26.50           | 1501.55    | 45                  | 20.00          | 1133.24    | 113  |  |  |  |
| 546+81.96      | 547+81.96 | MAIN LANES-TRANSITION             | 100.00             | 59.50                         | 60          | 3.25  | 36.11   | 6           | 37.17                                 | 413.00          | 45          |            |                                       |              |                     | 25.25           | 280.56     | 8                   | 20.00          | 222.22     | 22   |  |  |  |
|                |           | ADDITIONAL FOR GUARDRAIL WIDENING |                    |                               |             |   |   |             |                                       |                 | 52          |            |                                       |              |                     |                 |            |                     |                |            |      |  |  |  |
| <b>TOTALS:</b> |           |                                   |                    |                               | <b>8041</b> |   | <b>8072.76</b>  | <b>1332</b> |                                       | <b>23646.23</b> | <b>2653</b> |            | <b>2081.91</b>                        | <b>229</b>   |                     | <b>18216.47</b> | <b>546</b> |                     | <b>2526.46</b> | <b>252</b> |      |  |  |  |

VOLUME CONTROL:  
 ACHM BINDER COURSE (1"): MIN. AGGR. 95.5%, ASPHALT BINDER (PG 64-22) 4.5%  
 ACHM SURFACE COURSE (1/2"): MIN. AGGR. 94.6%, ASPHALT BINDER (PG 64-22) 5.4%  
 Nmax= 115 GYRATIONS  
 \*QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.

**REMOVAL AND DISPOSAL OF PIPE CULVERTS**

| STATION       | SIDE | DESCRIPTION                 | EACH     |
|---------------|------|-----------------------------|----------|
| 506+07        | LT.  | 18" X 21' C.M. PIPE CULVERT | 1        |
| 506+32        | RT.  | 18" X 19' C.M. PIPE CULVERT | 1        |
| <b>TOTAL:</b> |      |                             | <b>2</b> |

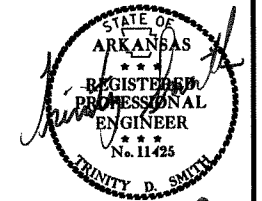
REMOVAL AND DISPOSAL OF PIPE CULVERTS INCLUDES HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

**DRIVEWAYS**

| STATION        | DESCRIPTION      | SIDE | WIDTH    | TURNOUT AREA | EXTENSION AREA | TOTAL DRIVEWAY AREA | *AGGREGATE BASE COURSE (CL. 7) | ACHM SURFACE COURSE (1/2") (220 LB./SQ. YD.) (PG 64-22) | SIDE DRAIN |
|----------------|------------------|------|----------|--------------|----------------|---------------------|--------------------------------|---|------------|
|                |                  |      | LIN. FT. |              | ASPHALT        |                     |                                | TON   |            |
| 506+07         | PRIVATE DRIVE    | LT.  | 16       | 56           | 43             | 99                  | 40                             | 11  | 35         |
| 506+32         | PRIVATE DRIVE    | RT.  | 16       | 56           | 30             | 86                  | 35                             | 9   | 35         |
| 517+05         | CO. RD.          | RT.  | 20       | 165          | 128            | 293                 | 120                            | 32  |            |
| 521+12         | COMMERCIAL DRIVE | LT.  | 24       | 182          | 224            | 406                 | 166                            | 45  | 56         |
| 536+34         | PRIVATE DRIVE    | RT.  | 16       | 56           | 93             | 149                 | 61                             | 16  | 37         |
| 536+45         | PRIVATE DRIVE    | LT.  | 16       | 56           | 85             | 141                 | 58                             | 16  | 36         |
| 542+65         | COMMERCIAL DRIVE | LT.  | 24       | 78           | 151            | 229                 | 93                             | 25  | 43         |
|                |                  |      |          |              |                |                     |                                |   |            |
|                |                  |      |          |              |                |                     | 100                            |   |            |
| <b>TOTALS:</b> |                  |      |          |              |                |                     | <b>673</b>                     | <b>154</b>  | <b>242</b> |

VOLUME CONTROL:  
 ACHM SURFACE COURSE (1/2"): MIN. AGGR. 94.6%, ASPHALT BINDER (PG-64-22) 5.4%  
 Nmax= 115 GYRATIONS  
 \* REFER TO DETAIL FOR DRIVEWAY TURNOUTS (ARTERIALS).  
 \* QUANTITY ESTIMATED  
 SEE SECTION 104.03 OF THE STD. SPECS.  
 TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.  
 NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.  
 NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

**QUANTITIES**



9-13-13

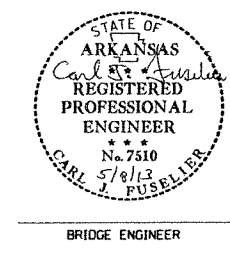
|              |             |              |             |                              |        |                    |           |              |
|--------------|-------------|--------------|-------------|------------------------------|--------|--------------------|-----------|--------------|
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO.          | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|              |             |              |             | 6                            | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.                      | 080379 |                    | 21        | 85           |
|              |             |              |             | ① 07264 - QUANTITIES - 53183 |        |                    |           |              |

SCHEDULE OF BRIDGE QUANTITIES-JOB 080379

| BRIDGE NO.                | CODE NO. | NAME PLATE TITLE | UNIT OF STRUCTURE                     | ITEM NO. | 205   | 801   | 802                     | 802                         | 803                                  | SS & 804                            | 805                       | SP & 807  | 808                  | 812                        | 816            | 816           | SP JOB 080379                          | SP JOB 080379                       | SP JOB 080379             | SP JOB 080379                      | SP JOB 080379        |
|---------------------------|----------|------------------|---------------------------------------|----------|---|---|-------------------------|-----------------------------|--------------------------------------|-------------------------------------|---------------------------|---|----------------------|----------------------------|----------------|---------------|--|-------------------------------------|---------------------------|------------------------------------|----------------------|
|                           |          |                  |                                       | ITEM     | REMOVING OF EXISTING BRIDGE STRUCTURE (SITE NO. ) | UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE | CLASS S CONCRETE-BRIDGE | CLASS S(AE) CONCRETE-BRIDGE | CLASS I PROTECTIVE SURFACE TREATMENT | REINFORCING STEEL-BRIDGE (GRADE 60) | ① STEEL PILING (HP 12X53) | STRUCTURAL STEEL IN PLATE GIRDER SPANS (M 270, GRADE 50W) | ELASTOMERIC BEARINGS | BRIDGE NAME PLATE (TYPE D) | FILTER BLANKET | DUMPED RIPRAP | ARMORED JOINT WITH NEOPRENE STRIP SEAL | CROSSHOLE SONIC LOGGING (120" DIA.) | DRILLED SHAFT (120" DIA.) | PERMANENT STEEL CASING (120" DIA.) | CORING DRILLED SHAFT |
|                           |          |                  |                                       | UNIT     | LUMP SUM  | CU.YD.  | CU.YD.                  | CU.YD.                      | GAL.                                 | LB.                                 | LIN.FT.                   | LB.   | CU. IN.              | EACH                       | SQ.YD.         | CU.YD.        | LIN. FT.                               | EACH                                | LIN. FT.                  | LIN. FT.                           | LIN. FT.             |
| 07264                     | X071     | OUACHITA RIVER   | BENT NO. 1                            |          |   | 58  | 50.45                   |                             | 0.3                                  | 3,957                               |                           | 548   | 2,720.0              |                            |                |               |  |                                     |                           |                                    |                      |
|                           |          |                  | BENT NO. 2                            |          |   |   | 63.77                   |                             |                                      | 11,548                              |                           |   | 2,803.0              |                            |                |               |  | 1                                   | 62                        | 29                                 | 62                   |
|                           |          |                  | BENT NO. 3                            |          |   |   | 59.77                   |                             |                                      | 11,053                              |                           |   | 2,175.0              |                            |                |               |  | 1                                   | 63                        | 36                                 |                      |
|                           |          |                  | BENT NO. 4                            |          |   |   | 56.52                   |                             |                                      | 10,669                              |                           |   | 2,803.0              |                            |                |               |  | 1                                   | 62                        | 35                                 |                      |
|                           |          |                  | BENT NO. 5                            |          |   |   | 31.59                   |                             | 0.3                                  | 3,477                               | 270                       | 548   | 2,720.0              |                            | 65             | 33            |  |                                     |                           |                                    |                      |
|                           |          |                  | 434'-0" CONT. COMP. PLATE GIRDER UNIT |          |   |   |                         | 479.20                      | 39.6                                 | 107,196                             |                           | 449,244   |                      | 1                          |                |               |  |                                     | 72                        |                                    |                      |
|                           |          |                  | SITE NO. 1 (BRIDGE NO. 02766)         |          | 1   |   |                         |                             |                                      |                                     |                           |   |                      |                            |                |               |  |                                     |                           |                                    |                      |
| TOTALS FOR JOB NO. 080379 |          |                  |                                       |          |   | ② 58  | 262.10                  | 479.20                      | 40.2                                 | 147,900                             | 270                       | 450,340   | 13,221.0             | 1                          | 65             | 33            | 72                                     | 3                                   | 187                       | 100                                | 62                   |

① All steel piling are required to have approved driving points which will not be paid for directly, but will be considered subsidiary to the item "Steel Piling (HP 12X53)".  
 ② Includes 58 cu. yd. of Rock excavation.

STEWART LINZ  
DESIGN SECTION SUPERVISOR



SCHEDULE OF BRIDGE QUANTITIES  
 OUACHITA RIVER STR. & APPRS. (S)  
 MONTGOMERY COUNTY  
 ROUTE 27 SEC. 7  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: CMW DATE: 06/06/2012 FILENAME: b080379.qldgn  
 CHECKED BY: RGR DATE: 5/7/13 SCALE:  
 DESIGNED BY: DATE:  
 BRIDGE NO. 07264 DRAWING NO. 53183

SUMMARY OF QUANTITIES

| ITEM NO.                           | ITEM   | QUANTITY | UNIT     |
|------------------------------------|--|----------|----------|
| 201                                | CLEARING   | 37       | STATION  |
| 201                                | GRUBBING   | 37       | STATION  |
| 202                                | REMOVAL AND DISPOSAL OF FENCE  | 1506     | LIN. FT. |
| 202                                | REMOVAL AND DISPOSAL OF PIPE CULVERTS  | 2        | EACH     |
| 202                                | REMOVAL AND DISPOSAL OF GUARDRAIL  | 106      | LIN. FT. |
| 210                                | UNCLASSIFIED EXCAVATION  | 38836    | CU. YD.  |
| 210                                | COMPACTED EMBANKMENT   | 9894     | CU. YD.  |
| SP&210                             | ROCK FILL  | 52305    | TON      |
| SP&210                             | SOIL STABILIZATION   | 100      | TON      |
| SS&303                             | AGGREGATE BASE COURSE (CLASS 7)  | 8714     | TON      |
| 401                                | TACK COAT  | 840      | GAL      |
| SPSS&406                           | MINERAL AGGREGATE IN ACHM BINDER COURSE (1")   | 1272     | TON      |
| SPSS&406                           | ASPHALT BINDER (PG 64-22) IN ACHM BINDER COURSE (1")                                   | 60       | TON      |
| SPSS&407                           | MINERAL AGGREGATE IN ACHM SURFACE COURSE (1 1/2")                                      | 2872     | TON      |
| SPSS&407                           | ASPHALT BINDER (PG 64-22) IN ACHM SURFACE COURSE (1 1/2")                              | 164      | TON      |
| 412                                | COLD MILLING ASPHALT PAVEMENT  | 488      | SQ. YD.  |
| SPSS&414                           | ACHM PATCHING OF EXISTING ROADWAY  | 21       | TON      |
| SPSS&415                           | ACHM PATCHING OF EXISTING ROADWAY  | 25       | TON      |
| 504                                | APPROACH GUTTERS (TYPE B)  | 21.00    | CU. YD.  |
| 601                                | MOBILIZATION   | 1.00     | LUMP SUM |
| SP&602                             | FURNISHING FIELD OFFICE  | 1        | EACH     |
| SS&603                             | MAINTENANCE OF TRAFFIC   | 1.00     | LUMP SUM |
| 603                                | 12" TEMPORARY CULVERT  | 48       | LIN. FT. |
| SPSS&604                           | SIGNS  | 304      | SQ. FT.  |
| SS&604                             | BARRICADES   | 96       | LIN. FT. |
| SS&604                             | TRAFFIC DRUMS  | 49       | EACH     |
| SS&604                             | CONSTRUCTION PAVEMENT MARKINGS   | 5360     | LIN. FT. |
| SS&604                             | VERTICAL PANELS  | 55       | EACH     |
| SS&606                             | 24" REINFORCED CONCRETE PIPE CULVERTS (CLASS III)                                      | 28       | LIN. FT. |
| SS&606                             | 30" REINFORCED CONCRETE PIPE CULVERTS (CLASS III)                                      | 18       | LIN. FT. |
| 606                                | 24" FLARED END SECTIONS FOR REINFORCED CONCRETE PIPE CULVERTS                          | 2        | EACH     |
| 606                                | 30" FLARED END SECTIONS FOR REINFORCED CONCRETE PIPE CULVERTS                          | 2        | EACH     |
| SPSS&606                           | 18" SIDE DRAIN   | 242      | LIN. FT. |
| 606                                | SELECTED PIPE BEDDING  | 10       | CU. YD.  |
| 611                                | UNDERDRAIN OUTLET PROTECTORS   | 8        | EACH     |
| 611                                | 4" PIPE UNDERDRAINS  | 1000     | LIN. FT. |
| 615                                | PAVEMENT REPAIR OVER CULVERTS (ASPHALT)  | 15       | TON      |
| SS&617                             | GUARDRAIL (TYPE A)   | 475      | LIN. FT. |
| SS&617                             | TERMINAL ANCHOR POSTS (TYPE 1)   | 3        | EACH     |
| SS&617                             | THREE BEAM GUARDRAIL TERMINAL  | 3        | EACH     |
| 619                                | WIRE FENCE (TYPE C)  | 1473     | LIN. FT. |
| 620                                | LIME   | 13       | TON      |
| SP&620                             | SPECIAL SEEDING  | 6.25     | ACRE     |
| 620                                | MULCH COVER  | 12.50    | ACRE     |
| SS&620                             | WATER  | 765.5    | MGAL     |
| 621                                | TEMPORARY SEEDING  | 6.25     | ACRE     |
| 621                                | SILT FENCE   | 2493     | LIN. FT. |
| 621                                | ROCK DITCH CHECKS  | 90       | CU. YD.  |
| 621                                | DIVERSION DITCH  | 5046     | LIN. FT. |
| 621                                | SEDIMENT BASIN   | 96       | CU. YD.  |
| 621                                | OBLITERATION OF SEDIMENT BASIN   | 96       | CU. YD.  |
| 621                                | SEDIMENT REMOVAL AND DISPOSAL  | 1100     | CU. YD.  |
| 621                                | PIPE FOR SLOPE DRAINS  | 167      | LIN. FT. |
| SP                                 | WATTLE (12")   | 200      | LIN. FT. |
| SP&623                             | SPECIAL SECOND SEEDING APPLICATION   | 6.25     | ACRE     |
| 624                                | SOLID SODDING  | 42       | SQ. YD.  |
| 635                                | ROADWAY CONSTRUCTION CONTROL   | 1.00     | LUMP SUM |
| 642                                | RUMBLE STRIPS IN ASPHALT SHOULDERS   | 5783     | LIN. FT. |
| SS&718                             | REFLECTORIZED PAINT PAVEMENT MARKING WHITE (4")  | 9172     | LIN. FT. |
| SS&718                             | REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (4")                                       | 8304     | LIN. FT. |
| SP&719                             | INVERTED PROFILE THERMOPLASTIC CONTRAST PAVEMENT MARKING YELLOW (4") (ALTERNATE NO. 1) | 868      | LIN. FT. |
| SP                                 | HIGH PERFORMANCE CONTRAST MARKING TAPE YELLOW (4") (ALTERNATE NO. 2)                   | 868      | LIN. FT. |
| 721                                | RAISED PAVEMENT MARKERS (TYPE II)  | 116      | EACH     |
| SS&734                             | BRIDGE END TERMINAL  | 1        | EACH     |
| SS&804                             | REINFORCING STEEL-ROADWAY (GRADE 60)   | 1836     | POUND    |
| 816                                | DUMPED RIPRAP  | 8        | CU. YD.  |
| SP                                 | TRIANGULAR SILT DIKE   | 200      | LIN. FT. |
| <b>STRUCTURES OVER 20'-0" SPAN</b> |  |          |          |
| 205                                | REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)                                      | 1.00     | LUMP SUM |
| 636                                | BRIDGE CONSTRUCTION CONTROL  | 1.00     | LUMP SUM |
| 801                                | UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE  | 58       | CU. YD.  |
| 802                                | CLASS S CONCRETE-BRIDGE  | 262.10   | CU. YD.  |
| 802                                | CLASS S(A/E) CONCRETE - BRIDGE   | 479.20   | CU. YD.  |
| 803                                | CLASS 1 PROTECTIVE SURFACE TREATMENT   | 40.2     | GAL.     |
| SS&804                             | REINFORCING STEEL-BRIDGE (GRADE 60)  | 147900   | POUND    |
| 805                                | STEEL PILING (HP 12X53)  | 270      | LIN. FT. |
| SP&807                             | STRUCTURAL STEEL IN PLATE GIRDER SPANS (M270-GR50W)                                    | 450340   | POUND    |
| 808                                | ELASTOMERIC BEARINGS   | 13221.0  | CU. IN.  |
| 812                                | BRIDGE NAME PLATE (TYPE D)   | 1        | EACH     |
| 816                                | FILTER BLANKET   | 65       | SQ. YD.  |
| 816                                | DUMPED RIPRAP  | 33       | CU. YD.  |
| SP                                 | ARMORED JOINT WITH NEOPRENE STRIP SEAL   | 72       | LIN. FT. |
| SP                                 | CROSSHOLE SONIC LOGGING (120" DIAMETER)  | 3        | EACH     |
| SP                                 | DRILLED SHAFT (120" DIAMETER)  | 187      | LIN. FT. |
| SP                                 | PERMANENT STEEL CASING (120" DIAMETER)   | 100      | LIN. FT. |
| SP                                 | (CORING DRILLED SHAFT  | 62       | LIN. FT. |

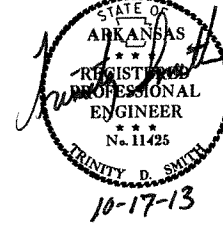
\* DENOTES ALTERNATE BID ITEMS

| DATE       | DESCRIPTION                           | PAGE NO.(S) |
|------------|---------------------------------------|-------------|
| 10/17/2013 | ADDED WATTLES SP AND REVISED SWPPP SP | 3, 22       |
|            |                                       |             |
|            |                                       |             |

REVISIONS

|             |            |             |            |                    |        |                    |           |              |
|-------------|------------|-------------|------------|--------------------|--------|--------------------|-----------|--------------|
| DATE REWSED | DATE FILED | DATE REWSED | DATE FILED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
| 10/17/2013  |            |             |            | 6                  | ARK.   |                    | 22        | 85           |
|             |            |             |            | JOB NO.            | 080379 |                    |           |              |

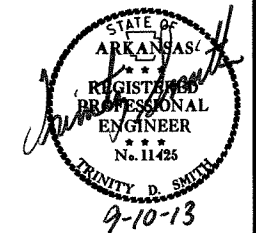
2 SUMMARY OF QUANTITIES AND REVISIONS





| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|----------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6              | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.        |       | 080379             | 23        | 85           |

② SURVEY CONTROL DETAILS



SURVEY CONTROL COORDINATES

Project Name: s080379  
 Date: 11/9/2010  
 Coordinate System: ARKANSAS STATE PLANE - SOUTH ZONE BASED ON GPS CONTROL, PROJECTED TO GROUND.  
 Units: U.S. SURVEY FOOT

CONST

| Point Name | Northing     | Easting     | Elev    | Feature | Description         | POINT NO. | TYPE | STATION   | NORTHING     | EASTING     |
|------------|--------------|-------------|---------|---------|---------------------|-----------|------|-----------|--------------|-------------|
| 1          | 2027351.6253 | 846880.3321 | 602.798 | CTL     | 5/8" REBAR W 2" CAP | 8000      | POB  | 502+50.00 | 2026821.4366 | 846876.7186 |
| 2          | 2028178.0047 | 846970.5302 | 617.761 | CTL     | 5/8" REBAR W 2" CAP | 8001      | PC   | 502+96.10 | 2026867.4852 | 846878.8123 |
| 3          | 2029231.4932 | 846980.4055 | 596.834 | CTL     | 5/8" REBAR W 2" CAP | 8003      | PT   | 510+89.84 | 2027661.0224 | 846887.3851 |
| 4          | 2029965.3179 | 847013.4490 | 595.324 | CTL     | 5/8" REBAR W 2" CAP | 8004      | PC   | 512+28.92 | 2027800.0693 | 846884.0708 |
| 5          | 2030786.3543 | 847051.0723 | 597.068 | CTL     | 5/8" REBAR W 2" CAP | 8006      | PT   | 520+75.39 | 2028646.2683 | 846895.1594 |
| 6          | 2031496.6258 | 847105.8839 | 608.278 | CTL     | 5/8" REBAR W 2" CAP | 8007      | PC   | 528+26.21 | 2029396.1469 | 846932.7126 |
| 100        | 2025364.3303 | 846279.8069 | 616.135 | GPS     | AHTD GPS 490020A    | 8009      | PT   | 536+79.40 | 2030245.8944 | 847007.0543 |
| 101        | 2026509.5310 | 846868.1531 | 597.816 | GPS     | AHTD GPS 490020     | 8010      | PC   | 538+34.68 | 2030399.9741 | 847026.3357 |
| 102        | 2036382.5484 | 850824.3991 | 618.135 | GPS     | AHTD GPS 490011A    | 8012      | PT   | 546+81.96 | 2031243.8224 | 847100.3805 |
| 103        | 2037843.0202 | 851364.7505 | 602.346 | GPS     | AHTD GPS 490011     | 8013      | POE  | 547+49.54 | 2031311.3173 | 847103.7954 |

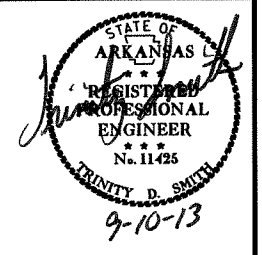
\*Note - Rebar and Cap - Standard - 5/8" Rebar with 2" Aluminum Cap stamped \*(standard markings common to all caps), or as indicated (other markings indicated in the point description of the individual point).  
 USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT  
 A PROJECT CAF OF 0.9999426314 HAS BEEN USED TO COMPUTE THE ABOVE GROUND COORDINATES. THIS CAF IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.  
 GRID DISTANCE = GROUND DISTANCE X CAF.  
 GRID COORDINATES ARE STORED UNDER FILE NAME s080379gi.CTL  
 HORIZONTAL DATUM: NAD 83 (1997)  
 VERTICAL DATUM: NAVD 88 POSITIONAL ACCURACY THIRD ORDER, UNLESS SPECIFIED OTHERWISE AT A SPECIFIC POINT.

REFERENCE POINTS (1500 SERIES) ARE TO BE USED TO ESTABLISH CONTROL IF THE PRIMARY CONTROL POINTS LISTED ABOVE HAVE BEEN DESTROYED.  
 REFERENCE POINTS ARE NOT TO BE USED FOR VERTICAL CONTROL

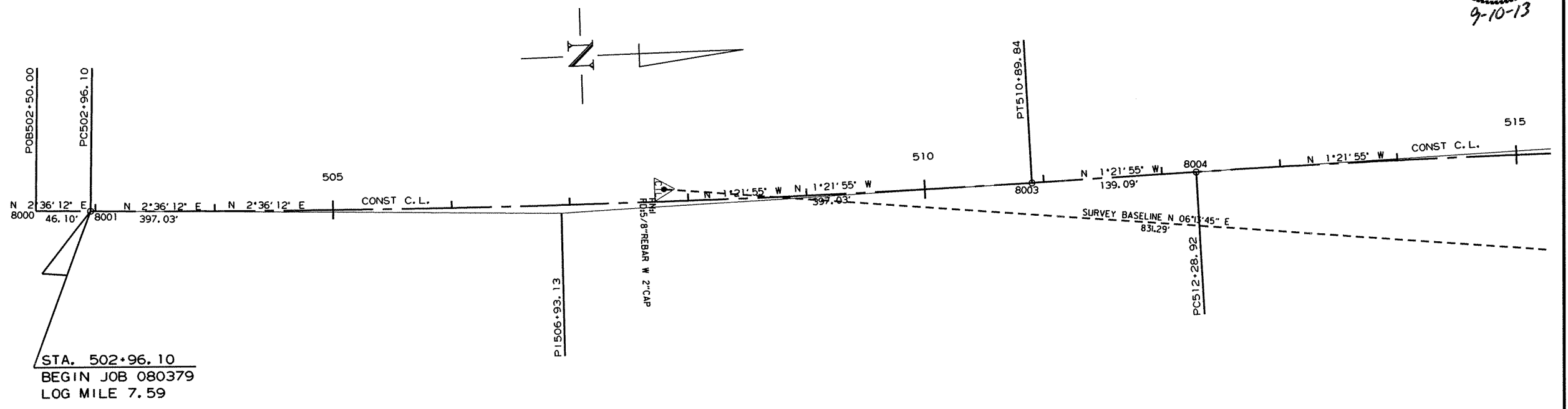
BASIS OF BEARING:  
 ARKANSAS STATE PLANE GRID BEARINGS - 0302-SOUTH ZONE  
 DETERMINED FROM GPS CONTROL POINTS:  
 490011 - 490011A  
 490020 - 490020A  
 CONVERGENCE ANGLE: 0-51-57.1 LEFT AT LT: 34-37-36.33 LG: 093-32-49.32  
 GRID AZIMUTH = ASTRONOMICAL AZIMUTH - CONVERGENCE ANGLE.

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.            |       | 080379             | 24        | 85           |

2 SURVEY CONTROL DETAILS

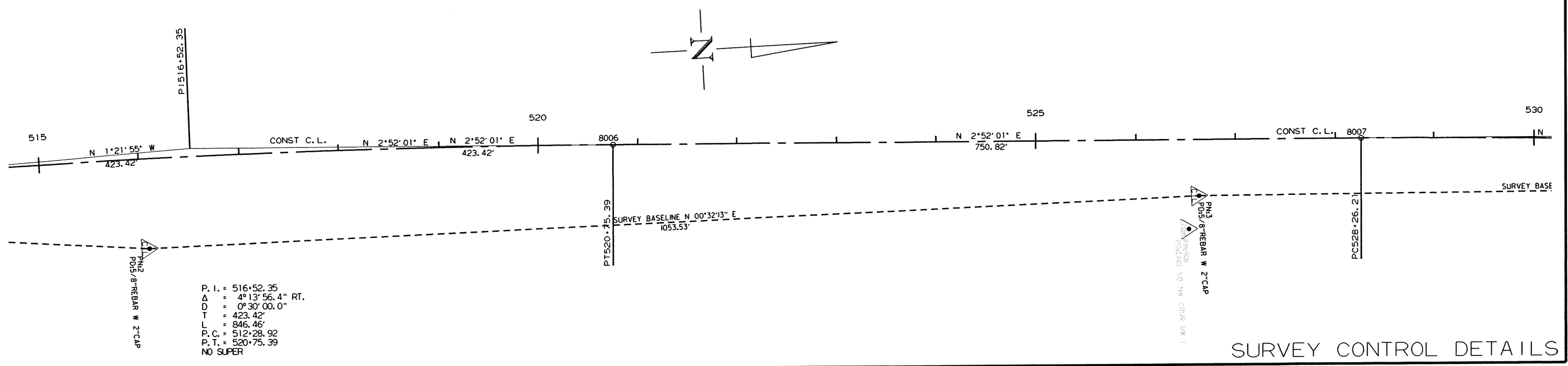


P. I. = 506+93.13  
 Δ = 3°58'07.4" LT.  
 D = 0°30'00.0"  
 T = 397.03'  
 L = 793.74'  
 P. C. = 502+96.10  
 P. T. = 510+89.84  
 NO SUPER



STA. 502+96.10  
 BEGIN JOB 080379  
 LOG MILE 7.59

P. I. = 516+52.35  
 Δ = 4°13'56.4" RT.  
 D = 0°30'00.0"  
 T = 423.42'  
 L = 846.46'  
 P. C. = 512+28.92  
 P. T. = 520+75.39  
 NO SUPER

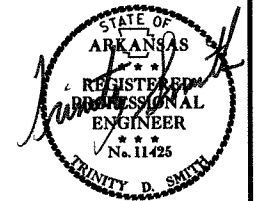


SURVEY CONTROL DETAILS

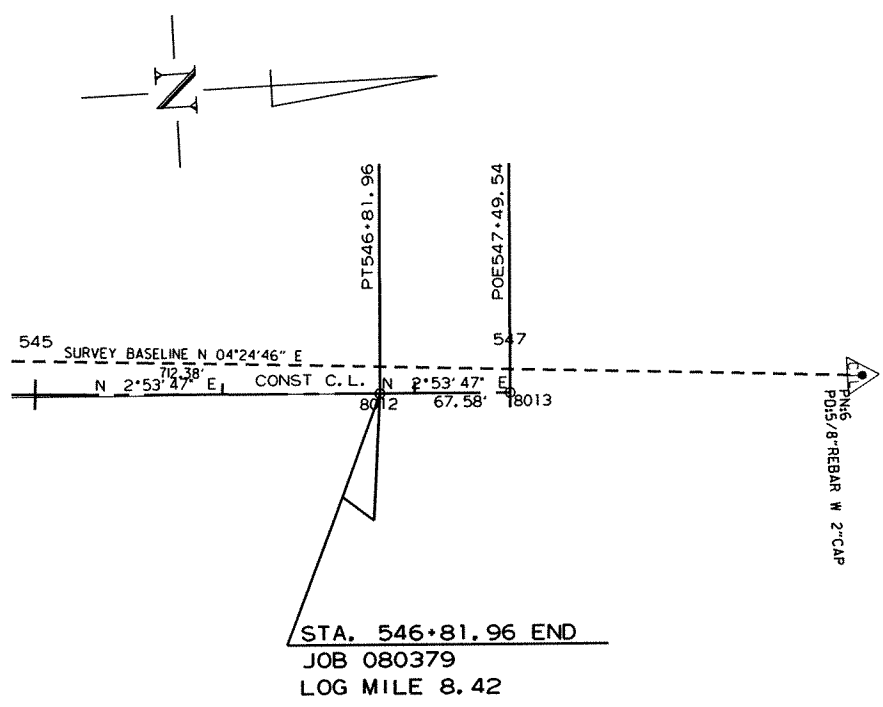
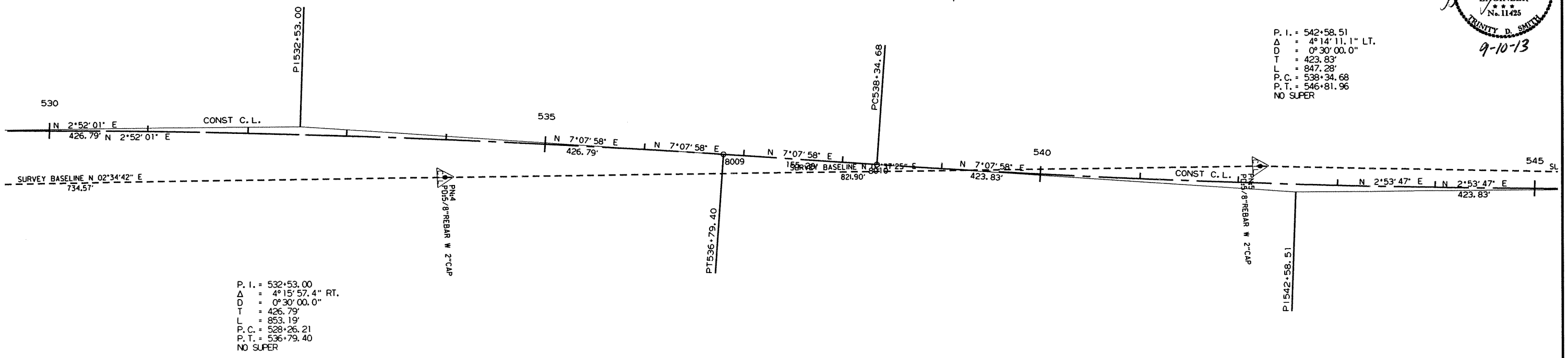
8/14/2012 R080379.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.            | 080379 |                    | 25        | 85           |

2 SURVEY CONTROL DETAILS



P. I. = 542+58.51  
 Δ = 4° 14' 11.1" LT.  
 D = 0° 30' 00.0"  
 T = 423.83'  
 L = 847.28'  
 P. C. = 538+34.68  
 P. T. = 546+81.96  
 NO SUPER

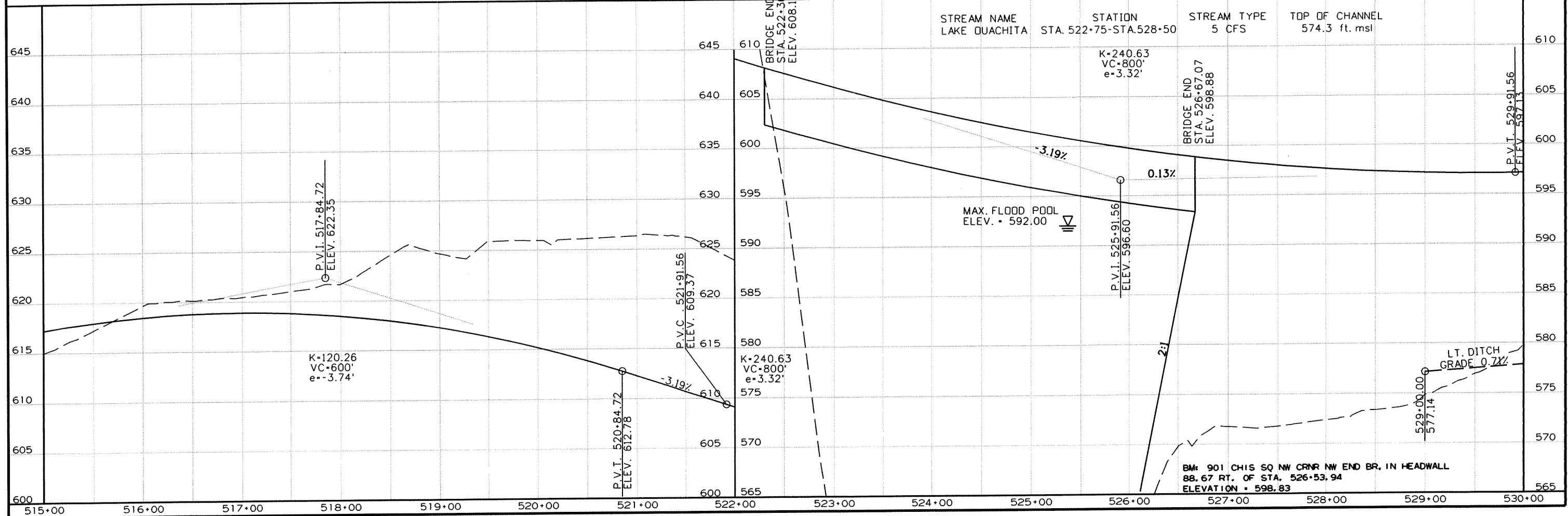
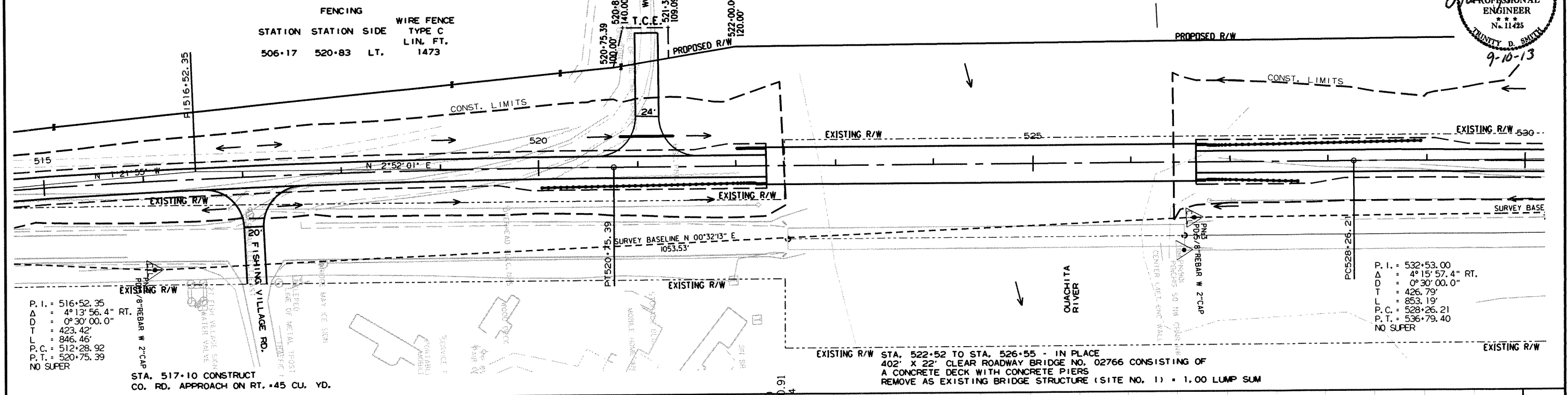
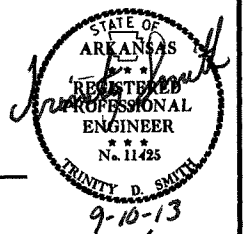




| STA.      | STA.      | GUARDRAIL (TYPE A) LIN. FT. | THREE BEAM GUARDRAIL TERMINAL EACH | TERMINAL ANCHOR POSTS (TYPE 1) EACH | BRIDGE END TERMINAL EACH |
|-----------|-----------|-----------------------------|------------------------------------|-------------------------------------|--------------------------|
| 520+02.76 | 522+30.91 | RT. 200                     |                                    |                                     |                          |
| 521+82.76 | 522+30.91 | LT. 200                     |                                    |                                     |                          |
| 526+67.07 | 528+98.22 | LT. 75                      |                                    |                                     |                          |

STA. 521+12 INSTALL  
 18" X 56" PIPE CULVERT  
 LT. SIDE DRAIN  
 CONSTRUCT CO. RD. APPROACH= 65 CU. YD. COMPACTED EMBANKMENT  
 730 CU. YD. UNCLASSIFIED EXCAVATION

STA. 522+30.91 - STA. 526+67.07 CONSTRUCT  
 436'-2 1/4" X 34" BRIDGE NO. 07264  
 434'-0" CONTINUOUS COMPOSITE PLATE GIRDER  
 UNIT (97'-0", 120'-0", 120'-0", 97'-0")



9/10/2013  
R080379.DGN

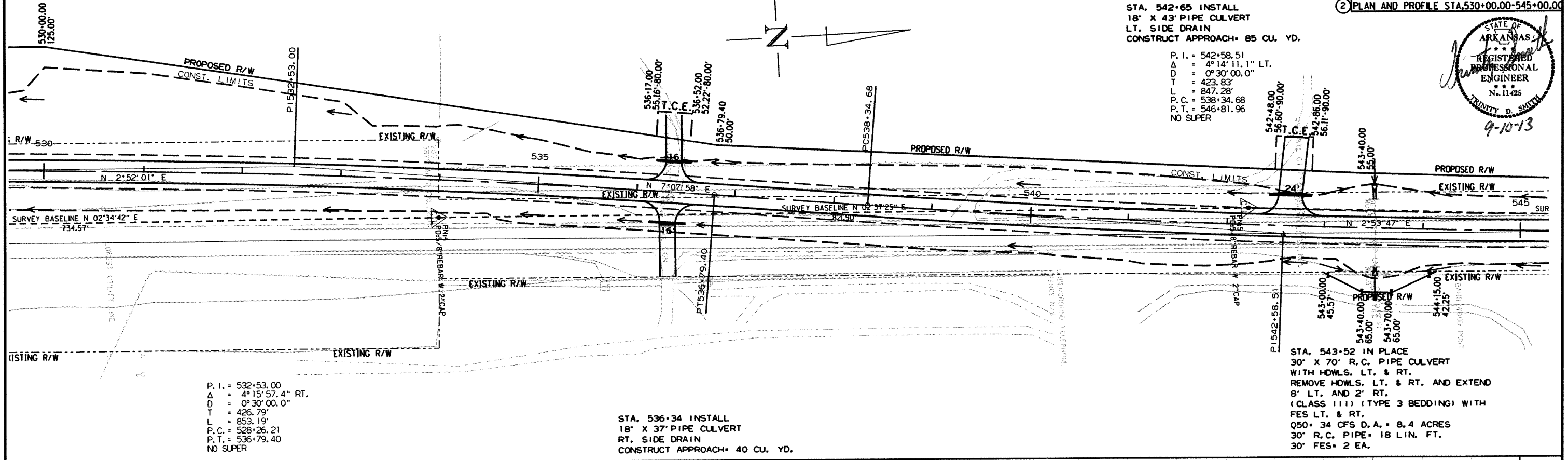
STA. 536+45 INSTALL  
 18" X 36" PIPE CULVERT  
 LT. SIDE DRAIN  
 CONSTRUCT APPROACH= 105 CU. YD.

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    | 28        | 85           |
| JOB NO. 080379 |             |              |             |                    |       |                    | 28        | 85           |

STA. 542+65 INSTALL  
 18" X 43" PIPE CULVERT  
 LT. SIDE DRAIN  
 CONSTRUCT APPROACH= 85 CU. YD.

2 PLAN AND PROFILE STA. 530+00.00-545+00.00

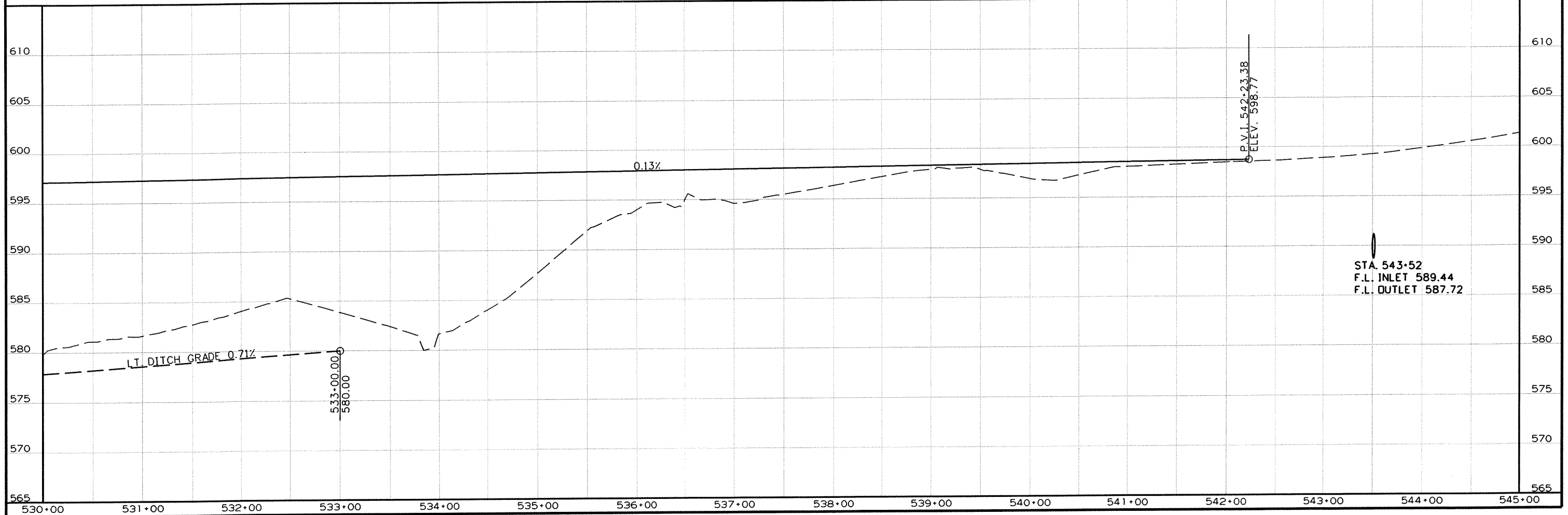
P. I. = 542+58.51  
 Δ = 4° 14' 11.1" LT.  
 D = 0° 30' 00.0"  
 T = 423.83'  
 L = 847.28'  
 P. C. = 538+34.68  
 P. T. = 546+81.96  
 NO SUPER



P. I. = 532+53.00  
 Δ = 4° 15' 57.4" RT.  
 D = 0° 30' 00.0"  
 T = 426.79'  
 L = 853.19'  
 P. C. = 528+26.21  
 P. T. = 536+79.40  
 NO SUPER

STA. 536+34 INSTALL  
 18" X 37" PIPE CULVERT  
 RT. SIDE DRAIN  
 CONSTRUCT APPROACH= 40 CU. YD.

STA. 543+52 IN PLACE  
 30" X 70" R.C. PIPE CULVERT  
 WITH HOWLS, LT. & RT.  
 REMOVE HOWLS, LT. & RT. AND EXTEND  
 8' LT. AND 2' RT.  
 (CLASS III) (TYPE 3 BEDDING) WITH  
 FES LT. & RT.  
 Q50 = 34 CFS D. A. = 8.4 ACRES  
 30" R.C. PIPE = 18 LIN. FT.  
 30" FES = 2 EA.

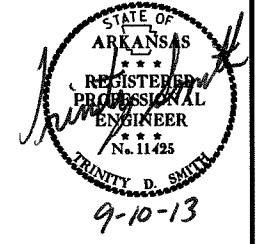


9/5/2013 R080379.DGN

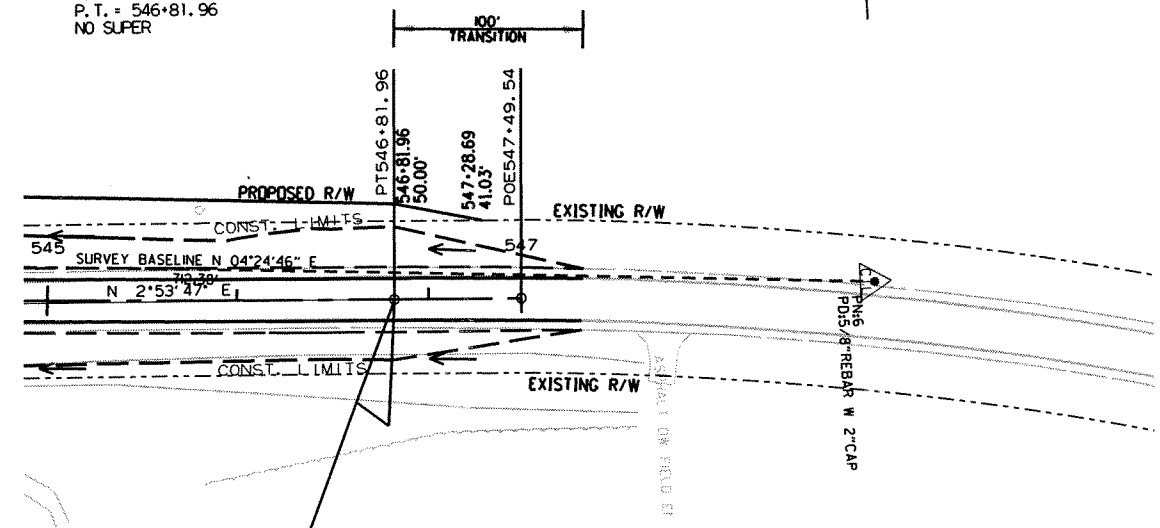
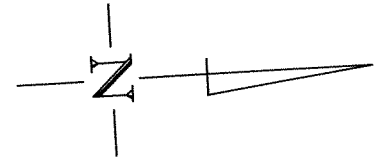


| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.            | 080379 |                    | 29        | 85           |

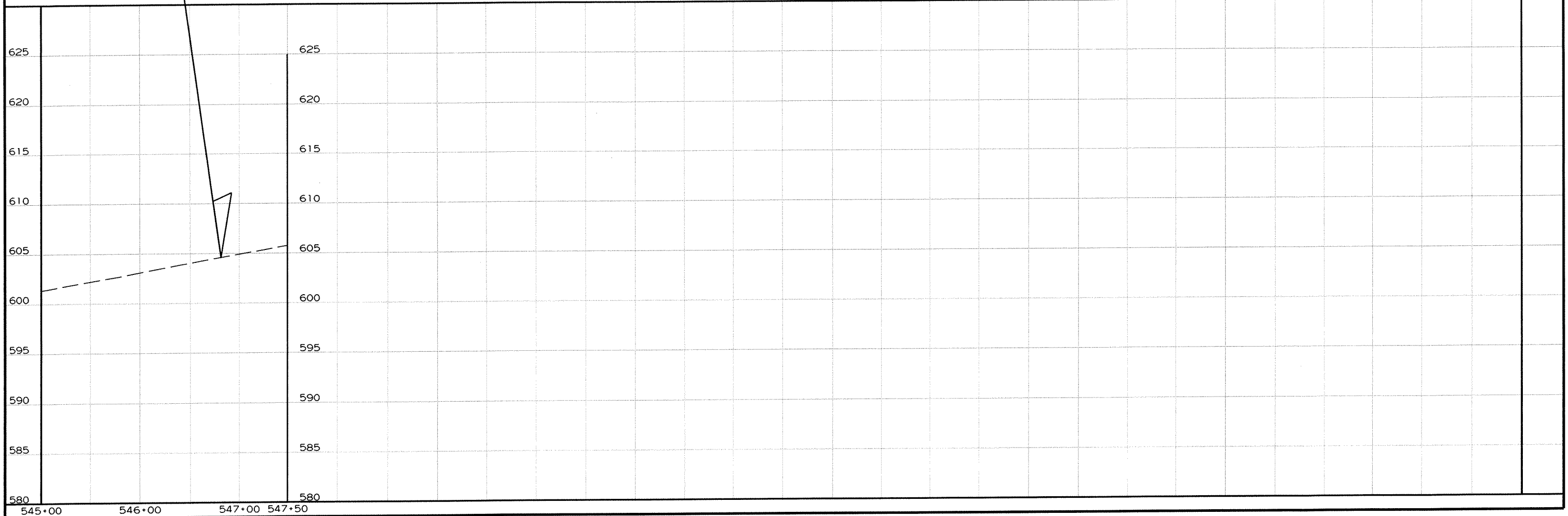
② PLAN AND PROFILE STA. 545+00.00-546+81.96



P.I. = 542+58.51  
 Δ = 4°14'11.1" LT.  
 D = 0°30'00.0"  
 T = 423.83'  
 L = 847.28'  
 P.C. = 538+34.68  
 P.T. = 546+81.96  
 NO SUPER



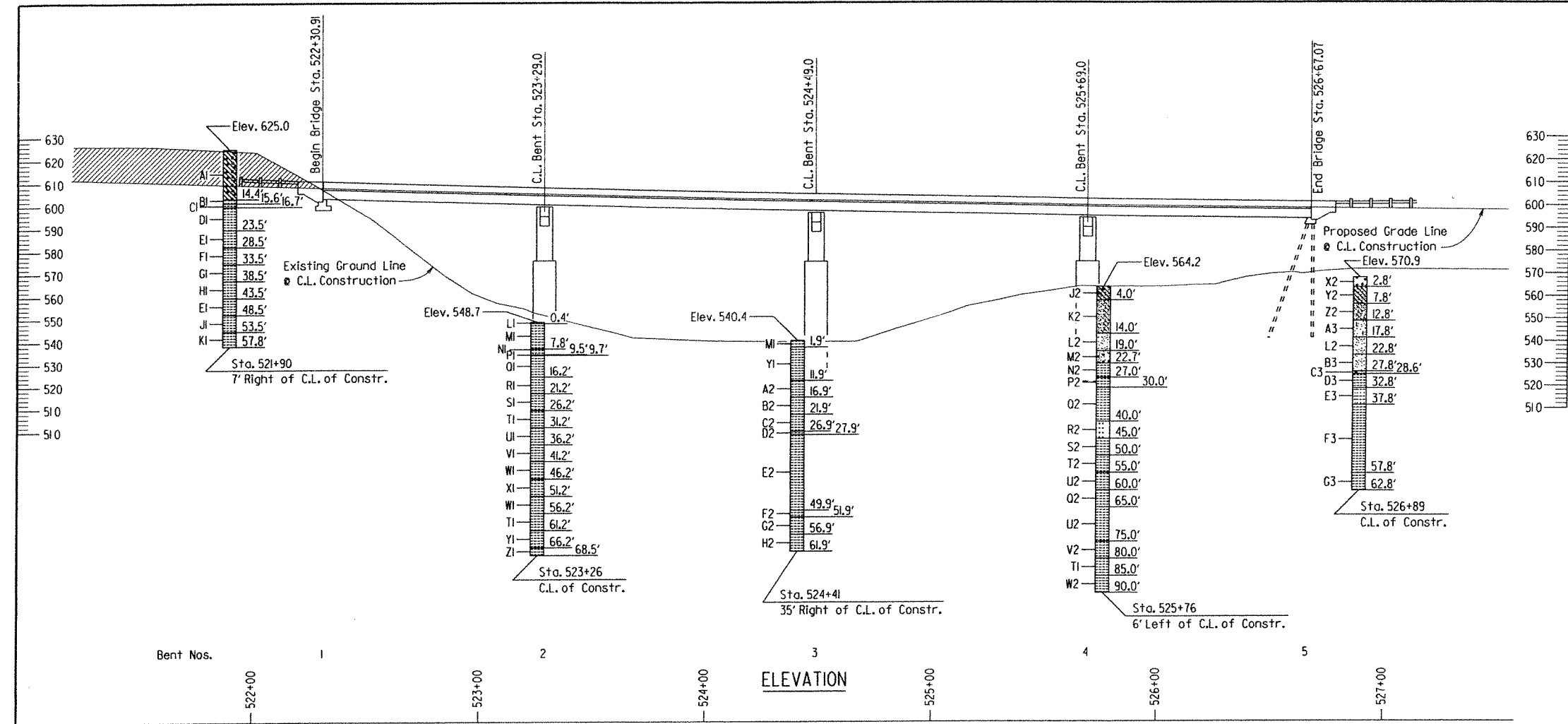
STA. 546+81.96  
 END JOB 080379  
 LOG MILE 8.42



9/5/2013  
R080379.DCN



| DATE REVISION | DATE FILMED | DATE REVISION | DATE FILMED | FED. ROAD DIST. NO. | STATE      | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|---------------|-------------|---------------|-------------|---------------------|------------|--------------------|-----------|--------------|
|               |             |               |             | 6                   | ARK.       |                    |           |              |
|               |             |               |             | JOB NO.             |            | 080379             | 31        | 85           |
|               |             |               |             | 07264               | - LAYOUT - |                    |           | 53185        |



③ 5'-0" clear from rock fill to pile for both longitudinal and transverse direction.

Dumped Riprap 1'-6" thick placed on Filter Blanket over Class 7 Aggregate Base Course.

Aggregate Base Course (Class 7)

Rock Fill

Existing Ground Line

Rock

③ 5' Min.

③ 5' Min.

Where rock fill is used for embankment construction, aggregate base course (Class 7), in accordance with section 303.02, shall be placed as shown in areas where piling will be located. Aggregate base course (Class 7) shall be paid for as "Compacted Embankment".

At the Contractor's option preboring or other methods as approved by the Engineer may be used to facilitate pile installation thru the aggregate base course (Class 7) material at these locations. Preboring or other methods used for installation of piles where rock fill is used for embankment construction will not be paid for separately but shall be included in item "Steel Piling (HP 12X53)".

DETAIL A  
No Scale

HYDRAULIC DATA

| FLOOD DESCRIPTION | FREQUENCY | DISCHARGE | ① NATURAL WATER SURFACE ELEVATION | ② WATER SURFACE ELEV. WITH BACKWATER |
|-------------------|-----------|-----------|-----------------------------------|--------------------------------------|
|                   |           |           | FEET                              | FEET                                 |
| Design            | 50        | 79000     | 576.8                             | 577.3                                |
| Base              | 100       | 93400     | 578.7                             | 579.4                                |
| Extreme           | 500       | 153500    | 585.2                             | 586.9                                |
| Overtopping       | >500      | -         | -                                 | -                                    |

① Unconstricted water surface elevation without structure and roadway approaches.

② Stage Elevations without backwater from Lake Ouachita. Estimated 100-Year backwater elevation with Existing Structures in place is 579.3 ft. Proposed Low Bridge Member Elev. = 593.7. Drainage area = 52.5 square miles. 0 100 (Lake Ouachita = 583.7, Normal Pool = 574.3). Historical Highwater Elev. = 590.1. Maximum Flood Pool Elev. = 592.0.

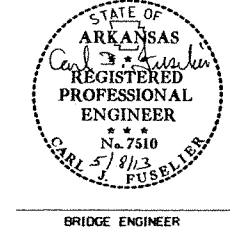
BORING LEGEND

- A1-Moist, Very Hard, Brown Clay with Gravel (Sandstone Fragments)
- B1-SHALE - Gray, Hard
- C1-SHALE - Gray, Medium Hard
- D1-SHALE - Dark Gray, Laminated, Slightly Weathered, Hard, with Slight Dip and Fractured Layers
- E1-SHALE - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip
- F1-SHALE - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip and Vertically Fractured Layers
- G1-SHALE WITH OCCASIONAL PYRITE PARTINGS - Dark Gray, Laminated, Slightly Weathered, Hard, with Slight Dip and Fractured Layers
- H1-SHALE WITH OCCASIONAL PYRITE PARTINGS - Dark Gray, Laminated, Slightly Weathered, Hard, with Slight Dip and Vertically Fractured Layers
- J1-SHALE WITH OCCASIONAL NOVACULITE SEAMS AND PYRITE PARTINGS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip
- K1-SHALE WITH OCCASIONAL QUARTZ SEAMS AND PYRITE PARTINGS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Fractured Layers and Slickensides
- L1-Wet, Loose, Gray Clayey Sand
- M1-SHALE - Dark Gray, Medium Hard
- N1-SHALE WITH QUARTZ SEAMS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip
- P1-SANDSTONE - Gray, Poorly-Cemented, with Steep Dip
- Q1-SHALE WITH QUARTZ SEAMS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip and Fractured Layers
- R1-SHALE WITH QUARTZ SEAMS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Vertically Fractured Layers and Slickensides
- S1-SHALE WITH QUARTZ LAYERS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Vertically Fractured Layers, occasional Pyrite Seams and Slickensides
- T1-SHALE WITH QUARTZ LAYERS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Vertically Fractured Layers, and Slickensides
- U1-SHALE WITH QUARTZ SEAMS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Vertically Fractured Layers, and Slickensides
- V1-SHALE WITH QUARTZ LAYERS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Fractured Layers, and Slickensides
- W1-SHALE WITH QUARTZ SEAMS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Fractured Layers, and Slickensides
- X1-SHALE WITH QUARTZ SEAMS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Vertically Fractured Layers, occasional Pyrite Seams and Slickensides
- Y1-SHALE WITH NOVACULITE LAYERS AND QUARTZ SEAMS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, and Slickensides
- Z1-SHALE WITH NOVACULITE LAYERS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, and Slickensides
- A2-SHALE WITH NOVACULITE LAYERS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, and Slickensides
- B2-SHALE WITH NOVACULITE SEAMS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Fractured Layers and Slickensides
- C2-SHALE WITH NOVACULITE SEAMS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, and Slickensides
- D2-SHALE WITH NOVACULITE SEAMS AND PYRITE PARTINGS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Vertically Fractured Layers and Slickensides
- E2-SHALE - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, and Slickensides
- F2-SHALE WITH NOVACULITE AND QUARTZ LAYERS AND PYRITE PARTINGS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Fractured Layers and Slickensides
- G2-SHALE WITH QUARTZ LAYERS, NOVACULITE SEAMS AND PYRITE PARTINGS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Fractured layers and Slickensides
- H2-SHALE WITH QUARTZ LAYERS AND NOVACULITE SEAMS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, and Slickensides
- J2-Wet, Soft, Gray and Brown Sandy Clay with Organic Matter
- K2-Wet, Very Loose to Loose, Brown Clayey Sand
- L2-Wet, Loose, Brown Sand
- M2-Wet, Loose, Brown and Gray Sand with Gravel
- N2-SHALE - Dark Gray, Hard
- P2-SHALE WITH QUARTZ SEAMS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Fractured Layers and Slickensides
- Q2-SHALE WITH QUARTZ LAYERS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Vertically Fractured Layers, occasional Pyrite Seams and Slickensides
- R2-QUARTZ WITH SHALE SEAMS - White, Thin Bedded, Hard, with Fractured Layers

- S2-SHALE WITH QUARTZ LAYERS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Fractured Layers and occasional Pyrite Seams
- T2-SHALE WITH QUARTZ LAYERS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Vertically Fractured Layers and occasional Pyrite Seams and Slickensides
- U2-SHALE WITH QUARTZ LAYERS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Fractured Layers, occasional Pyrite Seams and Slickensides
- V2-SHALE WITH WEATHERED SHALE AND OCCASIONAL SANDSTONE LAYERS - Dark Gray, Laminated, Hard, with Steep Dip, Fractured Layers, occasional Pyrite Seams and Slickensides
- W2-SHALE - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Vertically Fractured Layers, and Slickensides
- X2-Very Loose, Gravel
- Y2-Wet, Soft, Gray Sandy Clay with Trace of Gravel
- Z2-Wet, Very Loose, Gray Clayey Sand
- A3-Wet, Very Loose, Brown Silty Sand
- B3-Wet, Very Loose, Brown Sand
- C3-Wet, Dense, Brown Sand with Gravel
- D3-SHALE - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip and Fractured Layers
- E3-SHALE INTERBEDDED WITH SANDSTONE AND QUARTZ - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip and Fractured Layers (Sandstone)
- F3-SHALE WITH QUARTZ SEAMS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip and Vertically Fractured Layers
- G3-SHALE WITH QUARTZ SEAMS - Dark Gray, Laminated, Slightly Weathered, Hard, with Steep Dip, Fractured Layers and occasional Pyrite Seam

"N" VALUES

|  |                            |
|--|----------------------------|
| Sta. 521+90 - 7' Right of C.L. of Constr.  | Sta. 526+89 - C.L. Constr. |
| 4.9 - 5.9, N=108                           | 0.5 - 1.5, N=2             |
| 9.9 - 10.9, N=79                           | 3.3 - 4.3, N=2             |
| 14.9 - 15.5, N=119 (7')                    | 8.3 - 9.3, N=3             |
| 16.4 - 16.7, N=60 (4')                     | 13.3 - 14.3, N=2           |
|  | 18.3 - 19.3, N=5           |
|  | 23.3 - 24.3, N=4           |
|  | 28.3 - 28.8, N=60 (6')     |
| Sta. 523+26 - C.L. of Constr.              |                            |
| 0.5 - 1.5, N=8                             |                            |
| 7.8 - 7.8, N=60 (0.01')                    |                            |
| Sta. 524+41 - 35' Right of C.L. of Constr. |                            |
| 0 - 0.4, N=10 (5')                         |                            |
| Sta. 525+76 - 6' Left of C.L. Constr.      |                            |
| 0.5 - 1.5, N=3                             |                            |
| 4.5 - 5.5, N=4                             |                            |
| 9.5 - 10.5, N=6                            |                            |
| 14.5 - 15.5, N=6                           |                            |
| 19.5 - 20.5, N=8                           |                            |



SHEET 2 OF 2

LAYOUT OF BRIDGE OVER OUACHITA RIVER

OUACHITA RIVER STR. & APPRS. (S) MONTGOMERY COUNTY

ROUTE 27 SEC. 7

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 04/08/11 FILENAME: b080379\_11.dgn

CHECKED BY: CMW DATE: 5/7/13 SCALE: 1"=30'-0"

DESIGNED BY: CSL DATE: April 2011

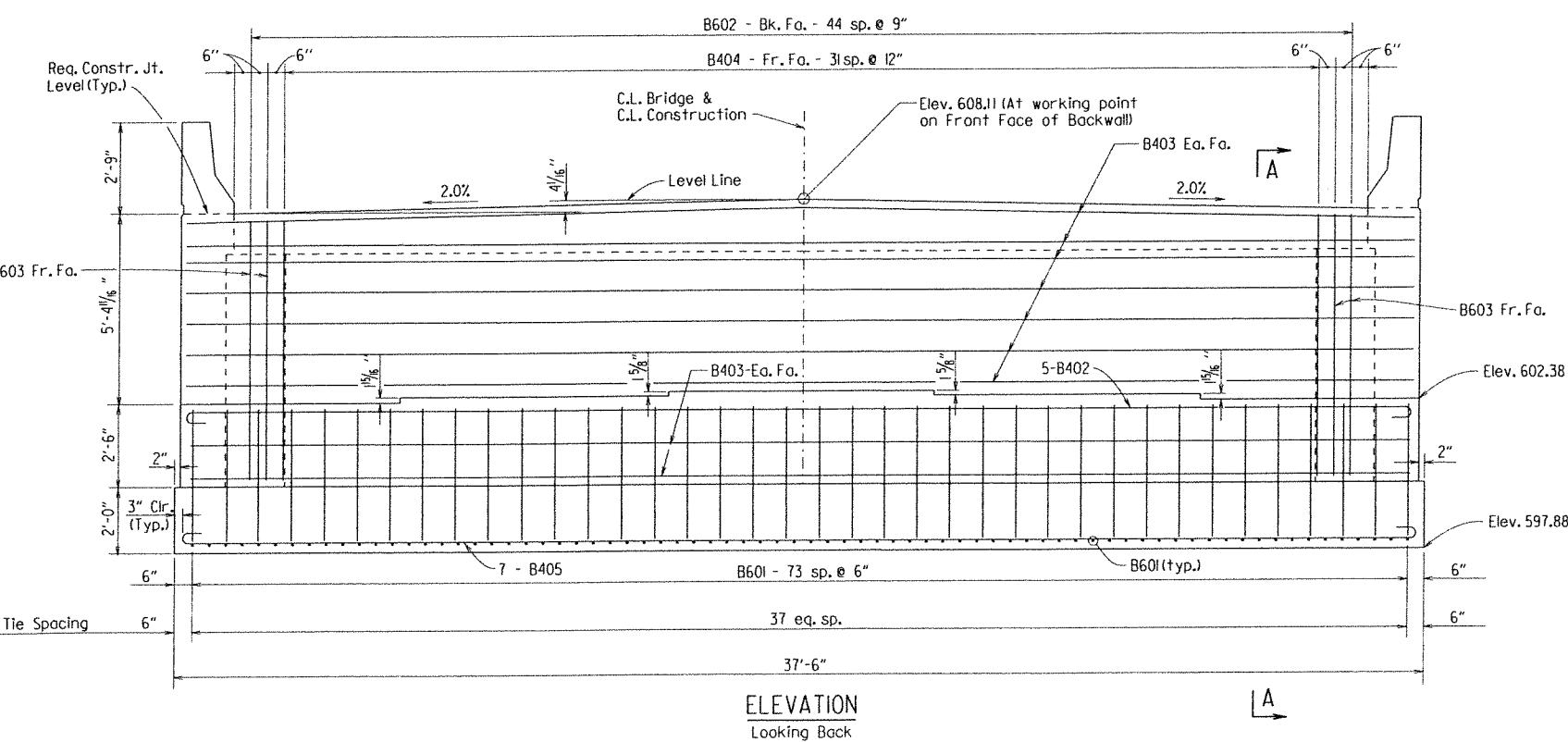
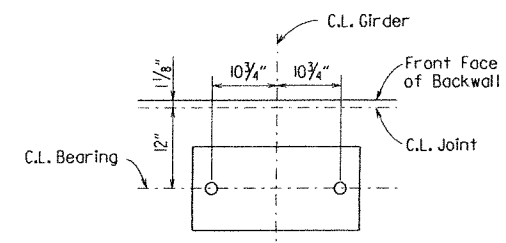
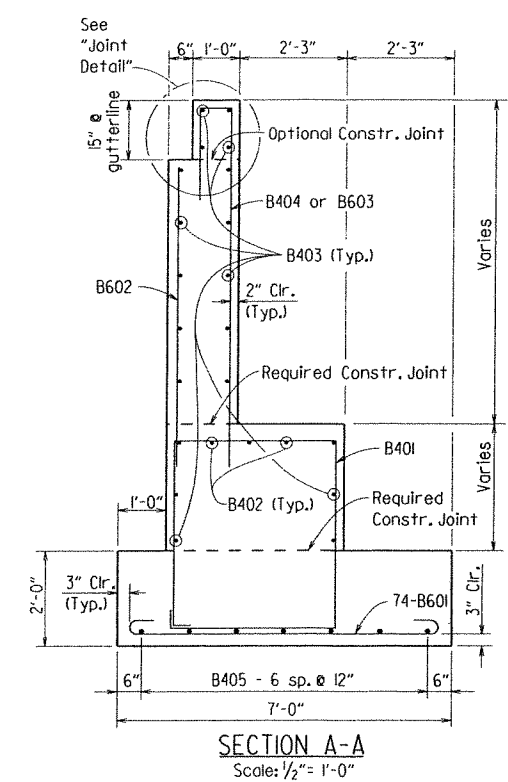
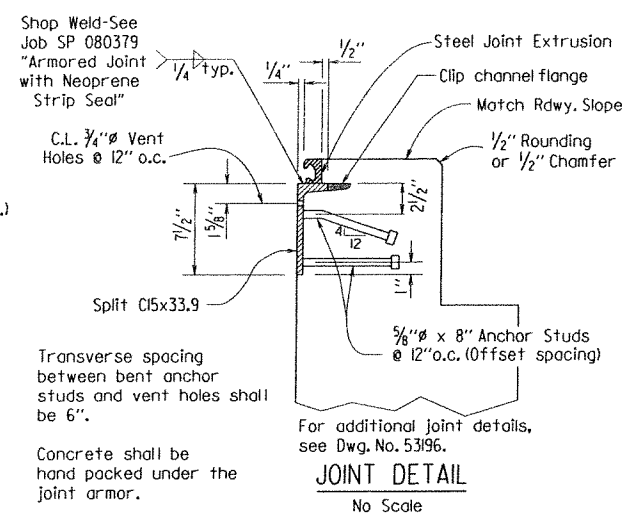
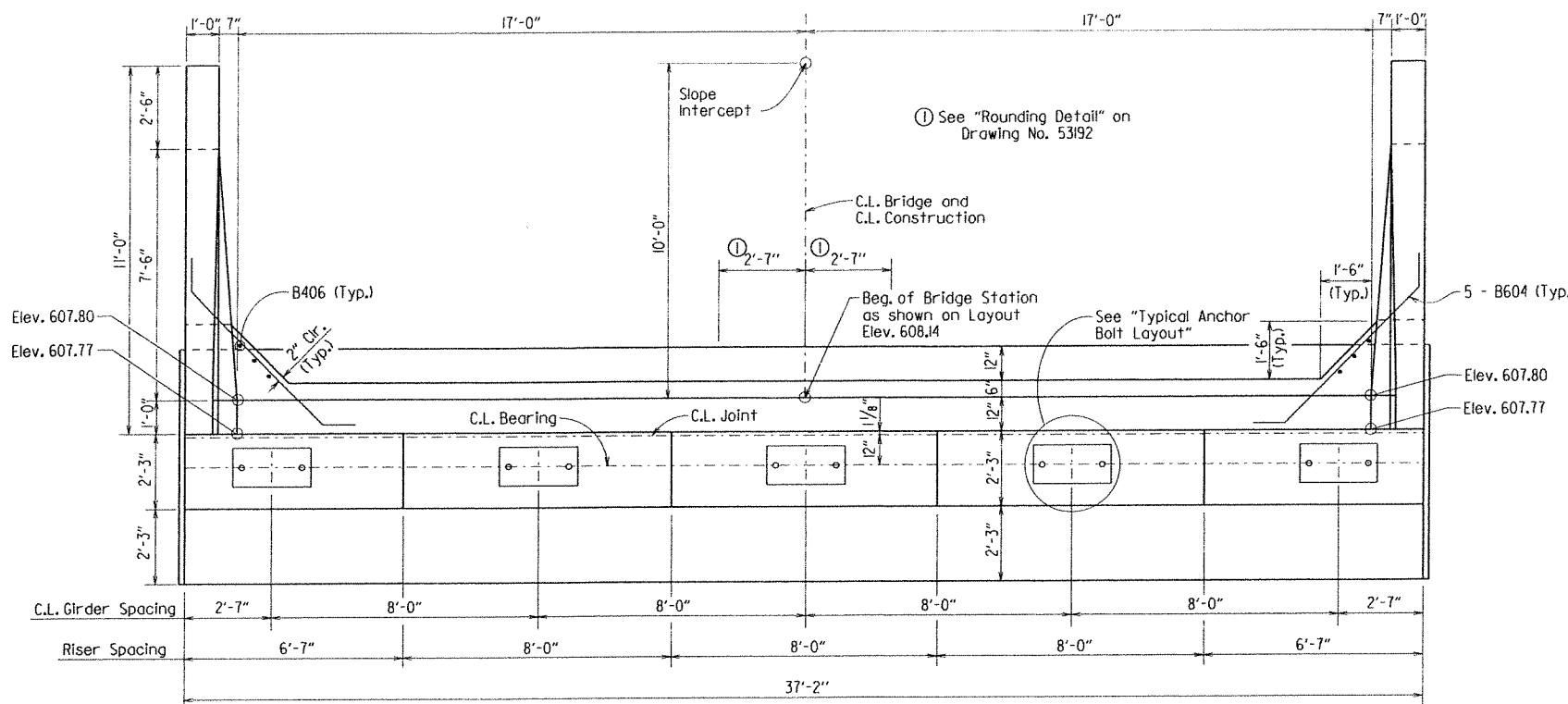
BRIDGE NO. 07264 DRAWING NO. 53185

PRINT DATE: 5/7/2013

For details of wings and rails, see Dwg. No. 53187.

Class I Protective Surface Treatment shall be applied to the top of the backwall and the roadway face and top of the concrete parapet rail.

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.             |        | 080379             | 32        | 85           |
|              |             |              |             | 07264               | BENT 1 |                    |           | 53186        |



GENERAL NOTES

All concrete shall be Class "S" with a minimum 28 day compressive strength  $f'_c = 3,500$  psi. Concrete shall be poured in the dry and all exposed corners to be chamfered  $3/4"$  unless otherwise noted.

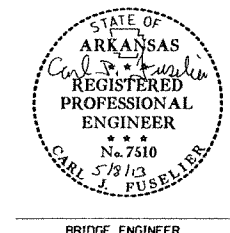
All reinforcing steel shall be Grade 60 (Yield Strength = 60,000 psi) conforming to AASHTO M31 or M32, Type A, with mill test reports.

All structural steel shall be AASHTO M270, Gr. 50W. Structural steel in backwall shall be paid for as "Structural Steel in Plate Girder Spans M270, Grade 50W". No portion of the backwall shall be poured before the girders are in place. The portion of the backwall above the optional construction joint at the paving bracket shall not be placed until the deck pour has been made. Refer to the "Expansion Device Installation" note, see Dwg. 53196.

Special care shall be taken to properly and thoroughly consolidate the concrete in the vicinity of the expansion joint device in the backwall. See subsection 802.09 (a)(3).

For additional information see Layout.

Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.



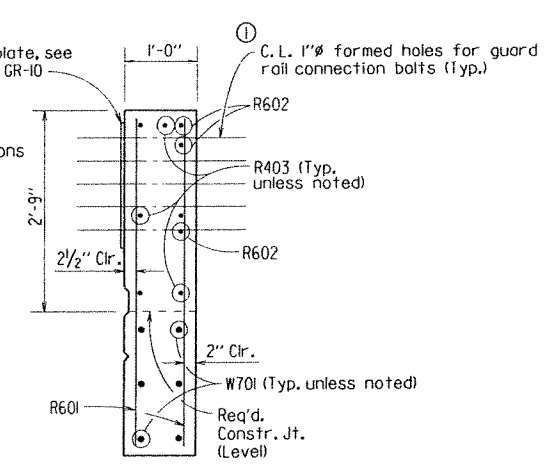
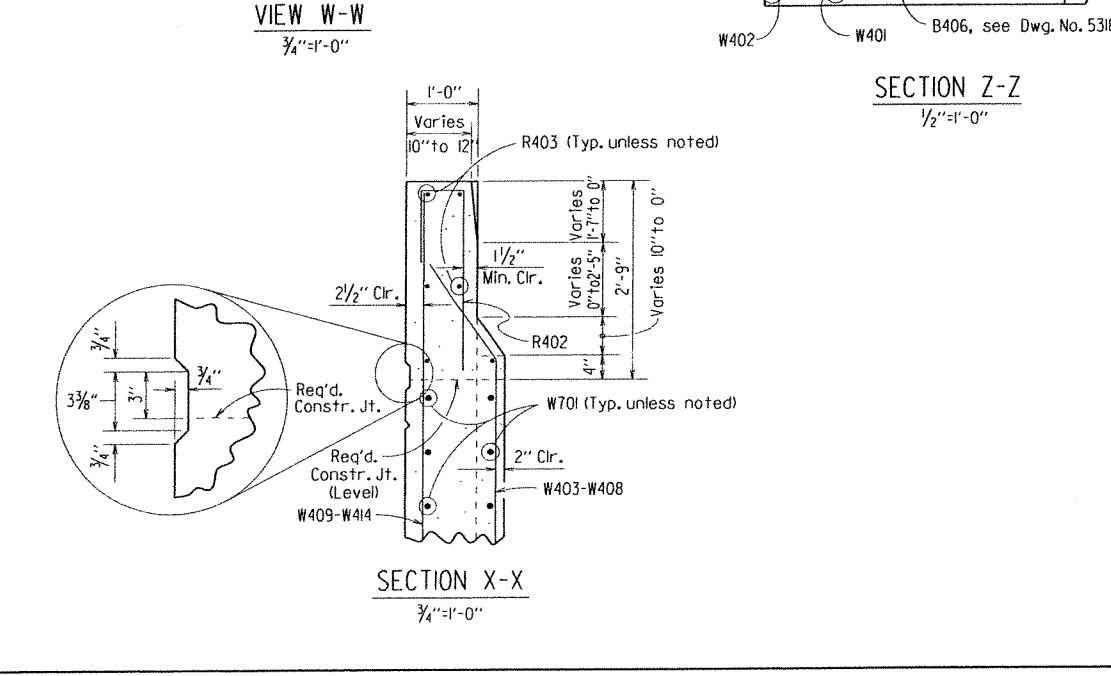
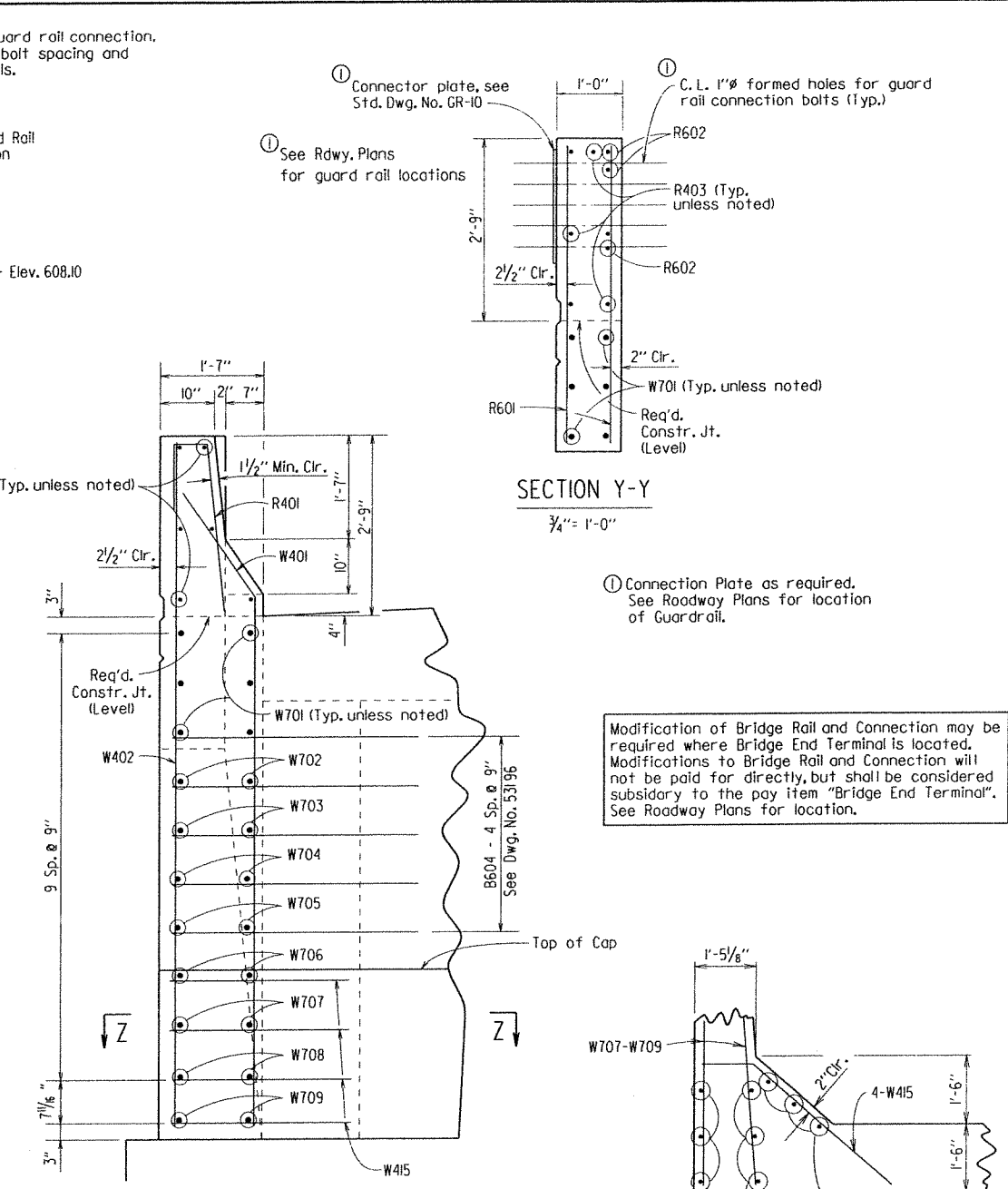
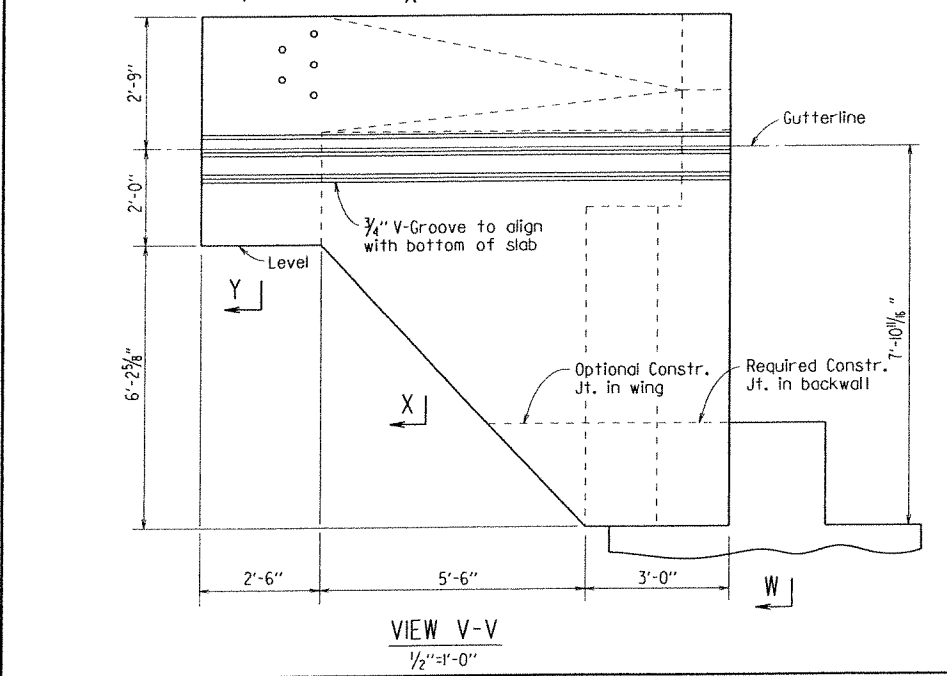
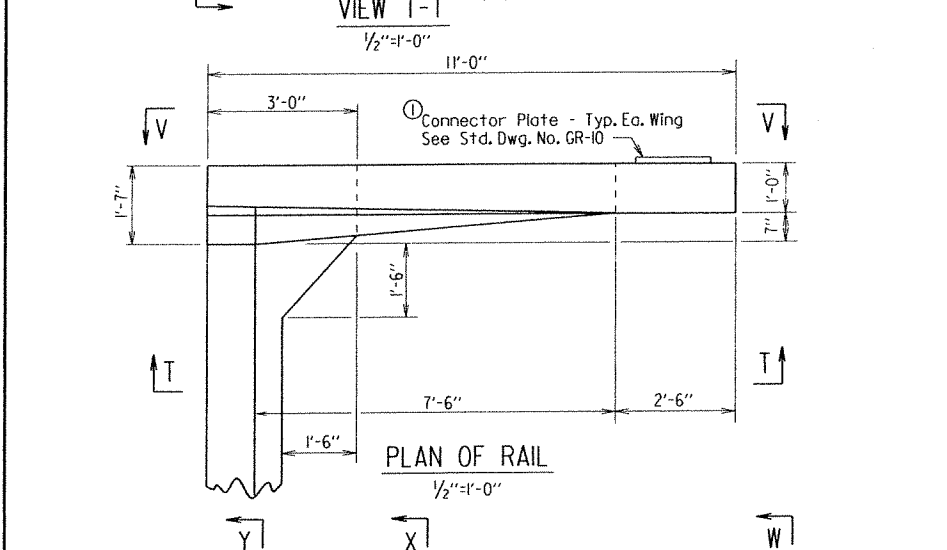
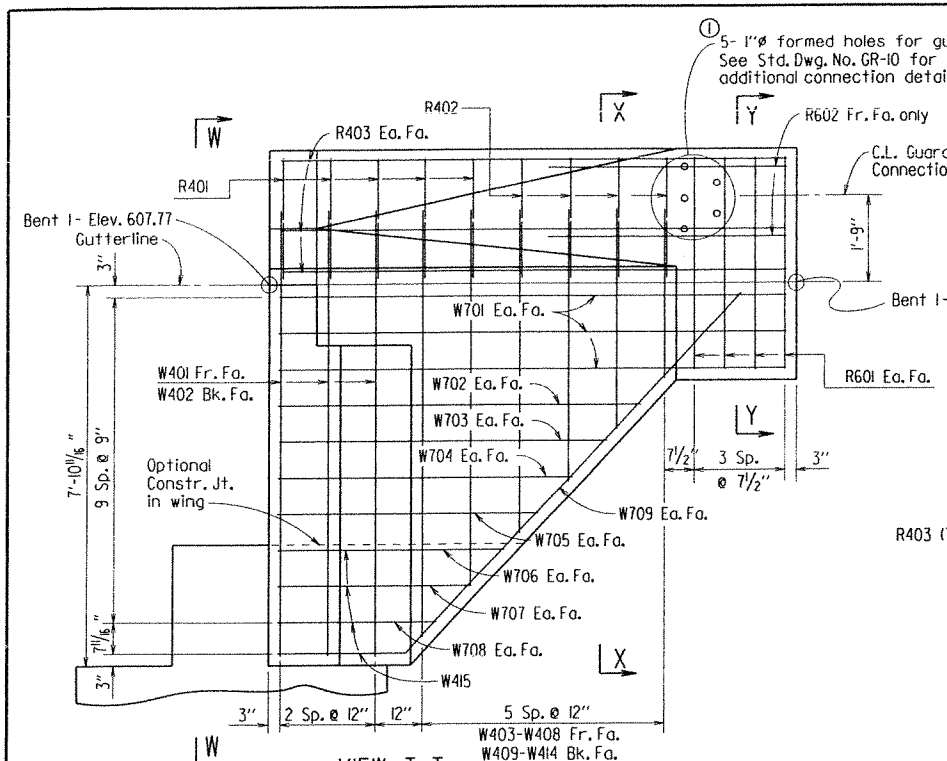
SHEET 1 OF 2  
DETAILS OF BENT 1  
OUACHITA RIVER

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 09/06/11 FILENAME: b080379.bl.dgn  
CHECKED BY: CMJ DATE: 5/7/13 SCALE: 3/8" = 1'-0" or as noted  
DESIGNED BY: CMJ DATE: 10/11  
BRIDGE NO. 07264 DRAWING NO. 53186

PRINT DATE: 5/7/2013

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.             |        | 080379             | 33        | 85           |
|              |             |              |             | 07264               | BENT 1 |                    | 53187     |              |



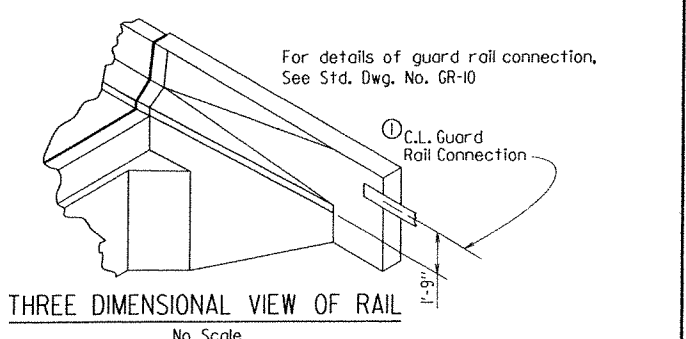
Modification of Bridge Rail and Connection may be required where Bridge End Terminal is located. Modifications to Bridge Rail and Connection will not be paid for directly, but shall be considered subsidiary to the pay item "Bridge End Terminal". See Roadway Plans for location.

BAR LIST

| Mark      | No. Req'd. | Length          | Pin Dia. | Bending Diagram |  |
|-----------|------------|-----------------|----------|-----------------|--|
| B401      | 38         | 15'-2"          | 2"       |                 |  |
| B402      | 5          | 37'-10"         | 3"       |                 |  |
| B403      | 18         | 36'-10"         | Str.     |                 |  |
| B404      | 32         | 9'-1"           | 2"       |                 |  |
| B405      | 7          | 38'-0"          | 3"       |                 |  |
| B406      | 6          | 6'-3"           | Str.     |                 |  |
| B601      | 74         | 7'-10"          | 4 1/2"   |                 |  |
| B602      | 45         | 5'-10"          | Str.     |                 |  |
| B603      | 4          | 9'-9"           | 4 1/2"   |                 |  |
| B604      | 10         | 7'-5"           | 4 1/2"   |                 |  |
| R401      | 10         | 3'-11"          | 2"       |                 |  |
| R402      | 8          | 4'-0"           | 2"       |                 |  |
| R403      | 12         | 10'-8"          | Str.     |                 |  |
| R601      | 16         | 4'-5"           | Str.     |                 |  |
| R602      | 6          | 5'-0"           | Str.     |                 |  |
| W401      | 6          | 10'-0"          | 2"       |                 |  |
| W402      | 6          | 10'-4"          | Str.     |                 |  |
| W403-W408 | 2 ea.      | 8'-11" to 3'-5" | 2"       |                 |  |
| W409-W414 | 2 ea.      | 10'-0" to 4'-6" | Str.     |                 |  |
| W415      | 8          | 4'-11"          | 2"       |                 |  |
| W701      | 12         | 10'-8"          | Str.     |                 |  |
| W702      | 4          | 7'-5"           | Str.     |                 |  |
| W703      | 4          | 6'-9"           | Str.     |                 |  |
| W704      | 4          | 6'-2"           | Str.     |                 |  |
| W705      | 4          | 5'-6"           | Str.     |                 |  |
| W706      | 4          | 4'-10"          | Str.     |                 |  |
| W707      | 4          | 4'-1"           | Str.     |                 |  |
| W708      | 4          | 3'-5"           | Str.     |                 |  |
| W709      | 4          | 12'-3"          | 5 1/4"   |                 |  |

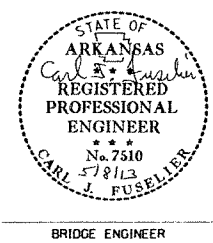
Dimensions are out to out of bars.

For General Notes, see Dwg. No. 53186.



No Scale

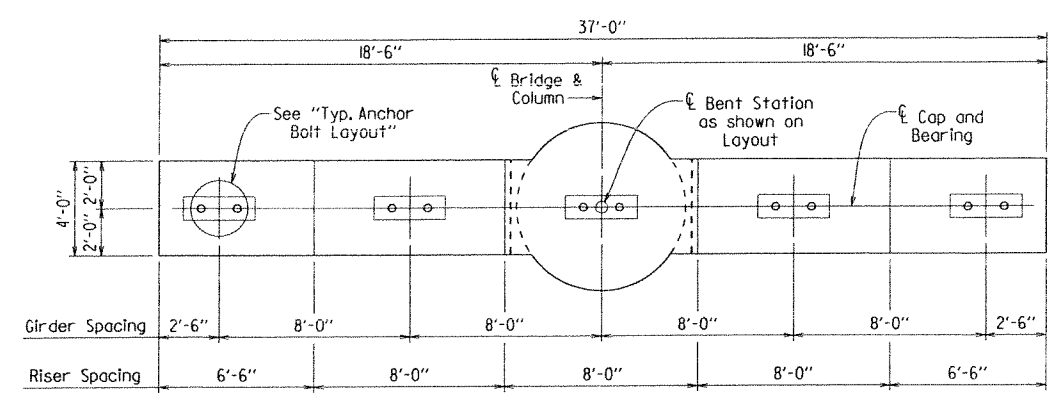
SHEET 2 OF 2  
 DETAILS OF BENT 1  
 OUACHITA RIVER  
 ROUTE SEC.  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.  
 DRAWN BY: MRE DATE: 09/07/11 FILENAME: b080379.blgdn  
 CHECKED BY: CMW DATE: 5/7/13 SCALE: As Noted  
 DESIGNED BY: CMW DATE: 10/11  
 BRIDGE NO. 07264 DRAWING NO. 53187



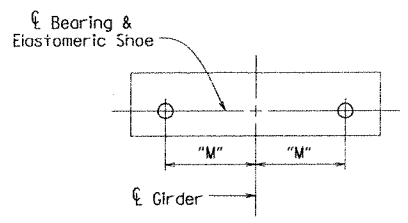
PRINT DATE: 5/7/2013



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE          | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|----------------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.           |                    |           |              |
|              |             |              |             | JOB NO.             | 080379         |                    | 34        | 85           |
|              |             |              |             | 07264               | BENTS 2, 3 & 4 |                    | 53188     |              |



**PLAN**  
Scale: 1/4" = 1'-0"



**TYP. ANCHOR BOLT LAYOUT**  
No Scale

**TABLE OF VARIABLES**

| Bent | Elev."A" | Elev."B" | "C"         | "D"    | "E"    | "F"    | "G"        | "H" | "J" | "K" | "L" | "M"     | "N"     | "P"    |
|------|----------|----------|-------------|--------|--------|--------|------------|-----|-----|-----|-----|---------|---------|--------|
| 2    | 599.80   | 514.00   | 23'-9 5/8"  | 62'-0" | 33'-0" | 29'-0" | 15'-3 3/8" | 122 | 15  | 20  | 123 | 12"     | 23'-9"  | 61'-6" |
| 3    | 596.99   | 513.00   | 20'-11 7/8" | 63'-0" | 27'-0" | 36'-0" | 12'-5 7/8" | 124 | 12  | 17  | 125 | 15 1/2" | 20'-11" | 62'-6" |
| 4    | 594.71   | 514.00   | 18'-8 1/2"  | 62'-0" | 27'-0" | 35'-0" | 10'-2 1/2" | 122 | 10  | 15  | 123 | 12"     | 18'-8"  | 61'-6" |

**GENERAL NOTES**

Concrete in the cap and column shall be Class S with a minimum 28 day compressive strength,  $f'_c = 3500$  psi, and shall be poured in the dry. Concrete in the drilled shaft shall be Class S as modified by SP Job 080379 "Drilled Shaft Foundations". All exposed corners to be chamfered 3/4" unless otherwise noted.

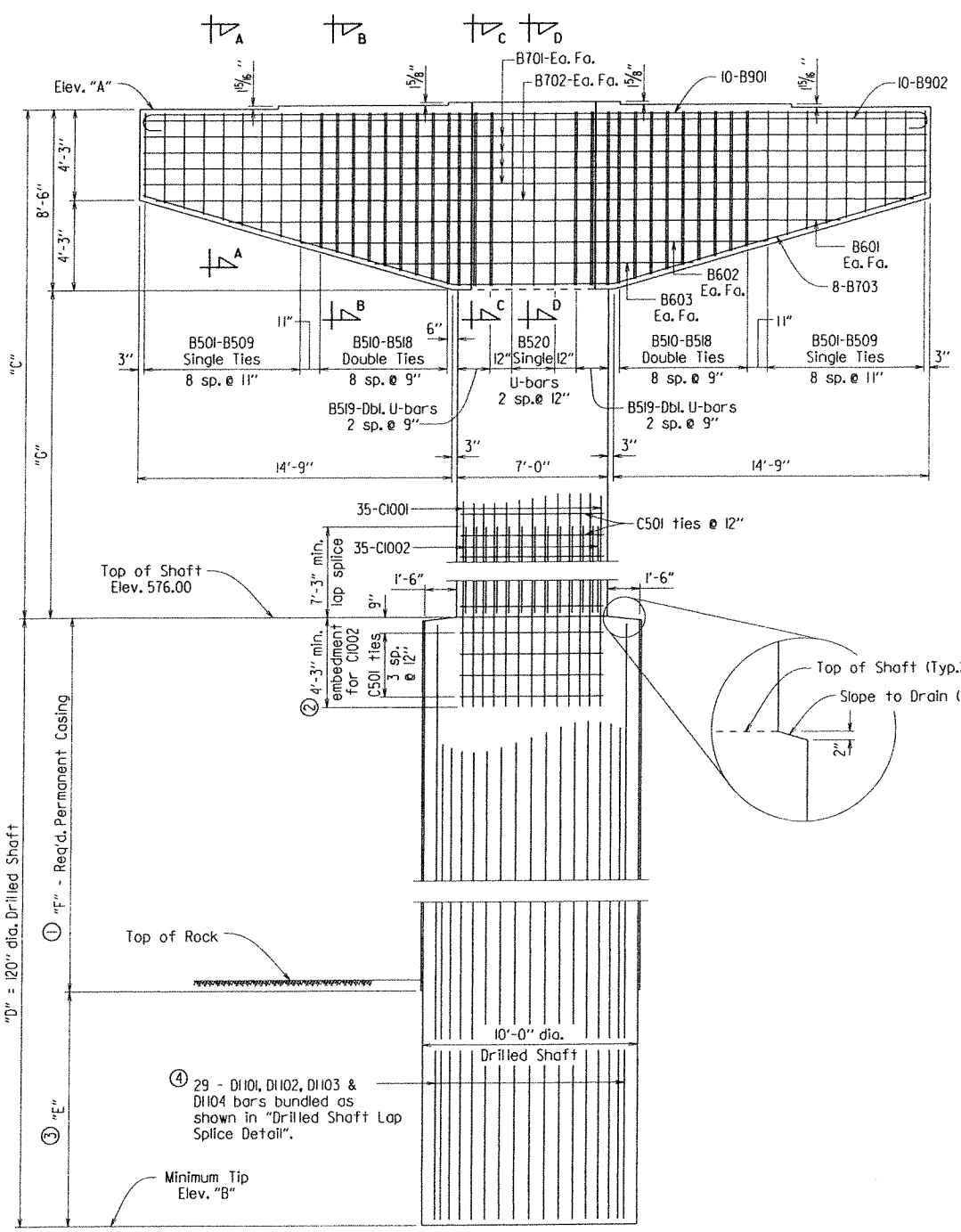
All reinforcing steel shall be Grade 60 (Yield Strength = 60,000 psi.) conform to AASHTO M31 or M322, Type A, with mill test reports.

Top reinforcing bars shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.

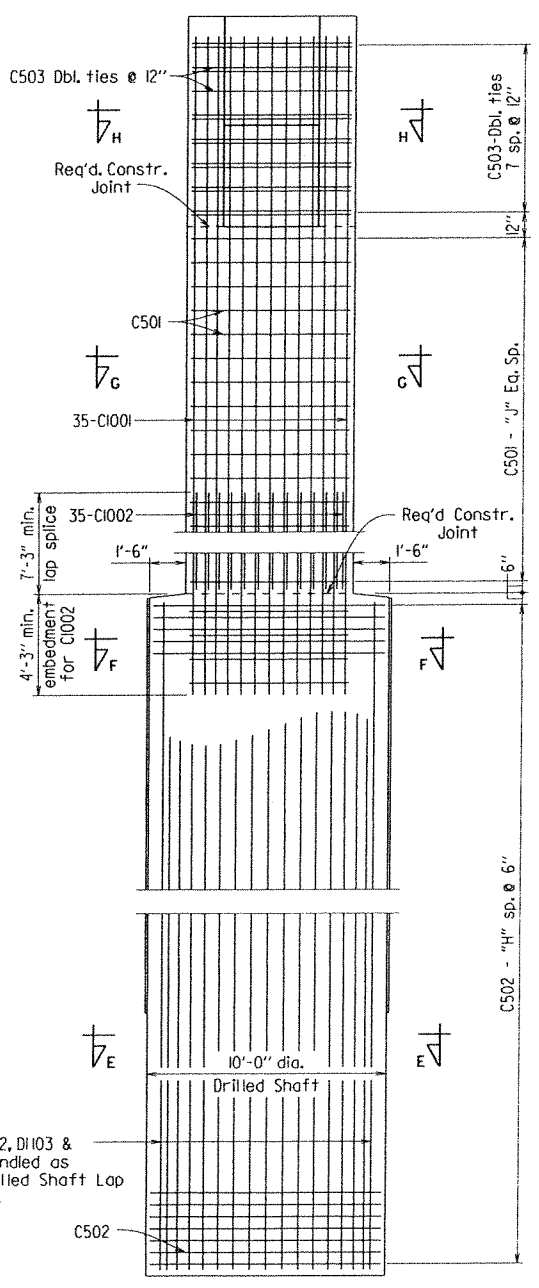
For additional information see layout.

Drilled shafts and permanent casing shall conform to SP Job 080379 "Drilled Shaft Foundations" and shall be paid for at the unit bid price for "Drilled Shaft (20" Dia.)" and "Permanent Steel Casing (20" Dia.)".

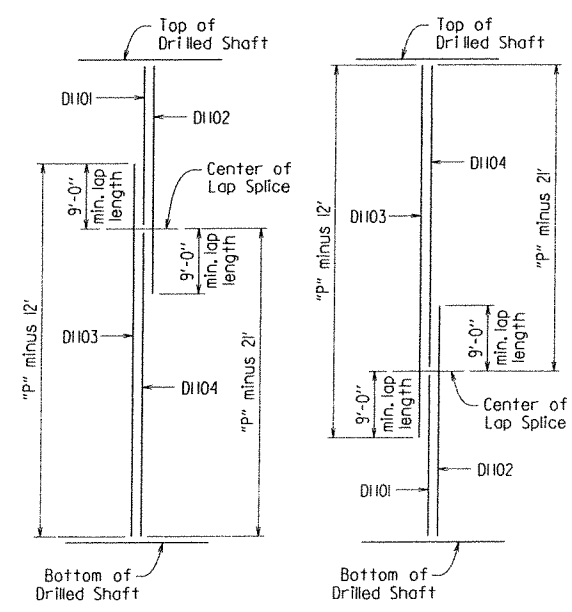
For all "Sections", see Dwg. No. 53189.



**ELEVATION**  
Scale: 1/4" = 1'-0"

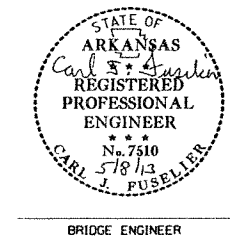


**END VIEW**  
Scale: 1/4" = 1'-0"



**DRILLED SHAFT LAP SPLICE DETAIL**  
No Scale

- Length of Permanent Casing shown is for estimating quantities only. Actual lengths are to be determined in the field. Provisions shall be made to rigidly support the casings at locations where the soil that overlies rock is thin, absent or the casing extends above the groundline. The extension of permanent casing into competent rock beyond the depth required to maintain seals is not an acceptable method of rigid support. The upper 10'-0" of the permanent casing shall be painted. See SP Job 080379 "Drilled Shaft Foundations".
- The column reinforcing cage, consisting of bars C501 & C1002, may be placed before or after concrete placement in the shaft is complete. Vibration of concrete in the top 10 feet of the shaft will be needed to ensure the consolidation of the concrete around the reinforcing steel and to insert the column reinforcing cage. The contractor will be responsible for obtaining satisfactory results.
- Minimum penetration into competent rock below bottom of permanent casing shall not be less than 27 feet.
- Lap splice locations of adjacent bars shall be staggered as shown to prevent adjacent bars from being spliced at the same location.



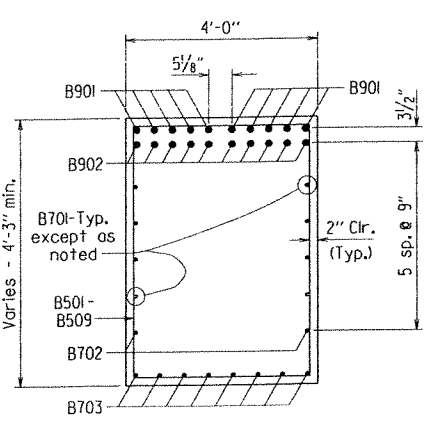
**SHEET 1 OF 2**  
**DETAILS OF BENTS 2, 3 & 4**  
**OUACHITA RIVER**

ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

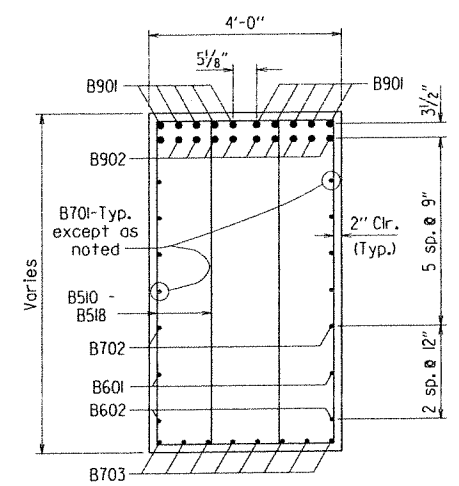
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DESIGNED BY: CMW DATE: 5/12  
BRIDGE NO. 07264 DRAWING NO. 53188

PRINT DATE: 5/7/2013

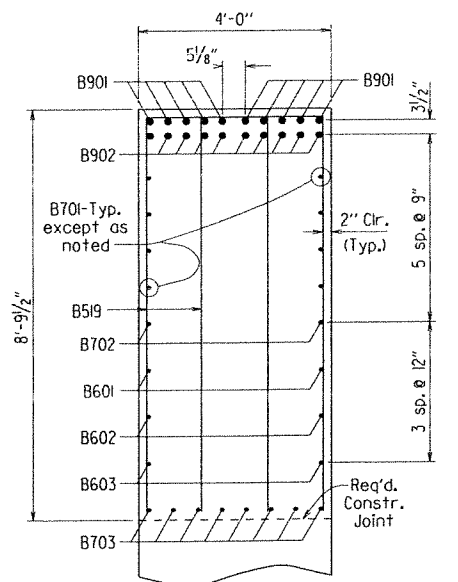
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|--------------|-------------|--------------|-------------|---------------------|----------------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.           |                    |           |              |
|              |             |              |             | JOB NO.             | 080379         |                    | 35        | 85           |
|              |             |              |             | 07264               | BENTS 2, 3 & 4 |                    | 53189     |              |



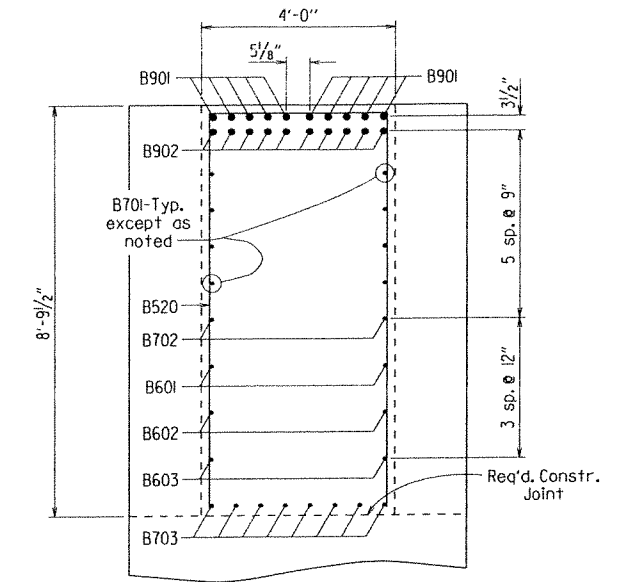
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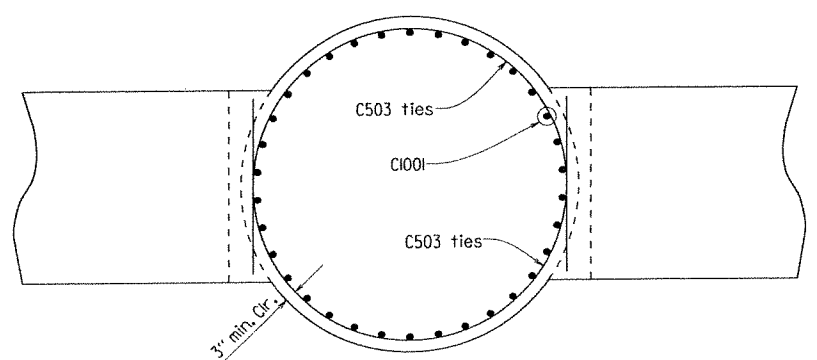
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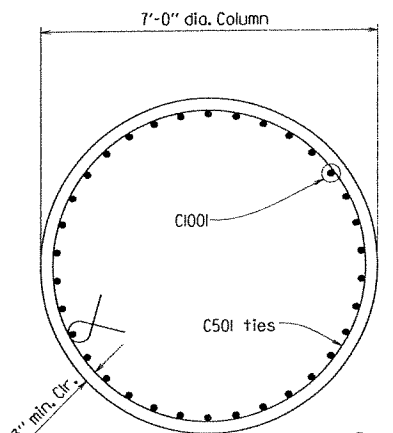
SECTION C-C  
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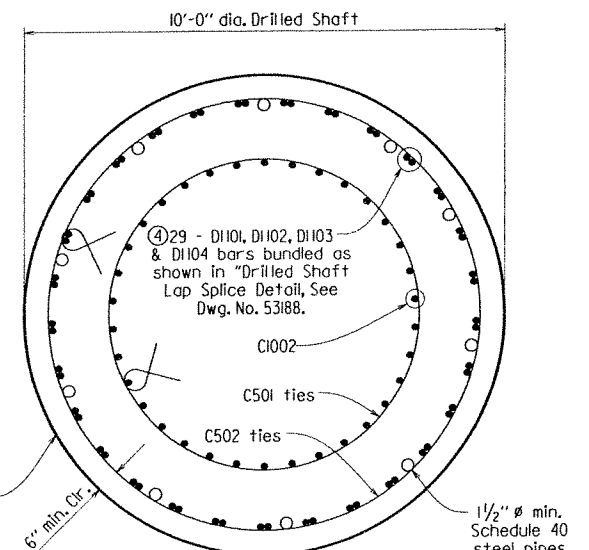
SECTION D-D  
Scale: 1/2" = 1'-0"



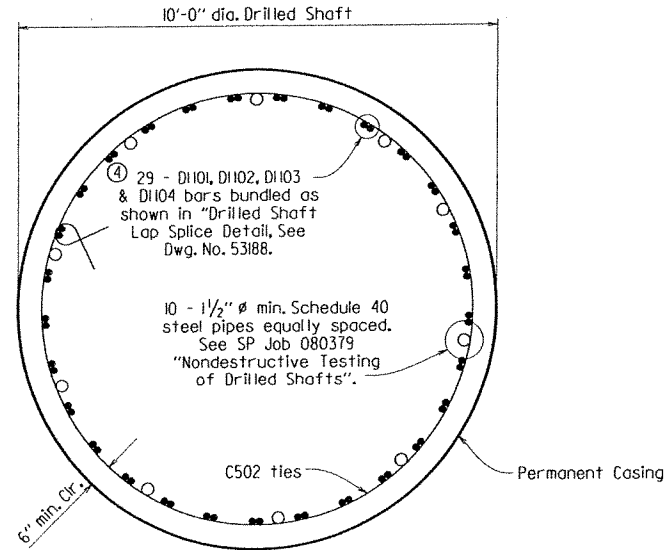
SECTION H-H  
Scale: 1/2" = 1'-0"



SECTION G-G  
Scale: 1/2" = 1'-0"



SECTION F-F  
Scale: 1/2" = 1'-0"



SECTION E-E  
Scale: 1/2" = 1'-0"

BAR LIST - PER BENT

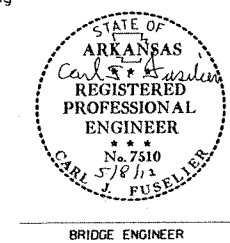
| MARK      | NO. REQ'D. | LENGTH                | P.D.   | BENDING DIAGRAMS |
|-----------|------------|-----------------------|--------|------------------|
| B501-B509 | 2 each     | Var. 15'-8" to 20'-0" | 2 1/2" |                  |
| B510-B518 | 4 each     | Var. 18'-7" to 22'-0" | 2 1/2" |                  |
| B519      | 12         | 18'-10"               | 2 1/2" |                  |
| B520      | 3          | 19'-10"               | 2 1/2" |                  |
| C501      | 6 "K"      | 21'-9"                | 3 3/4" |                  |
| C502      | 6 "L"      | 29'-8"                | 3 3/4" |                  |
| C503      | 16         | 13'-10"               | 3 3/4" |                  |
| B601      | 2          | 28'-6"                | Str.   |                  |
| B602      | 2          | 21'-7"                | Str.   |                  |
| B603      | 2          | 14'-8"                | Str.   |                  |
| B701      | 8          | 36'-8"                | Str.   |                  |
| B702      | 2          | 35'-6"                | Str.   |                  |
| B703      | 8          | 37'-9"                | 5 1/4" |                  |
| B901      | 10         | 39'-2"                | 9"     |                  |
| B902      | 10         | 36'-8"                | Str.   |                  |
| C1001     | 35         | "N"                   | Str.   |                  |
| C1002     | 35         | 11'-8"                | Str.   |                  |
| D1101     | 29         | 21'-0"                | Str.   |                  |
| D1102     | 29         | 30'-0"                | Str.   |                  |
| D1103     | 29         | "P" minus 12'         | Str.   |                  |
| D1104     | 29         | "P" minus 21'         | Str.   |                  |

- ④ Lap splice locations of adjacent bars shall be staggered as shown to prevent adjacent bars from being spliced at the same location.
- ⑤ Non-pay item - Subsidiary to SP Job 080379 "Drilled Shaft Foundations"
- ⑥ See "Table of Variables", Dwg. No. 53188.

SHEET 2 OF 2  
DETAILS OF BENTS 2, 3 & 4  
OUACHITA RIVER

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CMW DATE: 8/17/2012 FILENAME: b080379\_b2.dgn  
 CHECKED BY: RBK DATE: 5/7/13 SCALE: As Noted  
 DESIGNED BY: CMW DATE: 5/12  
 BRIDGE NO. 07264 DRAWING NO. 53189



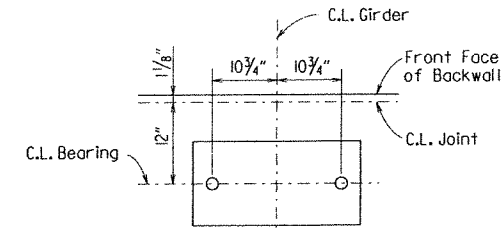
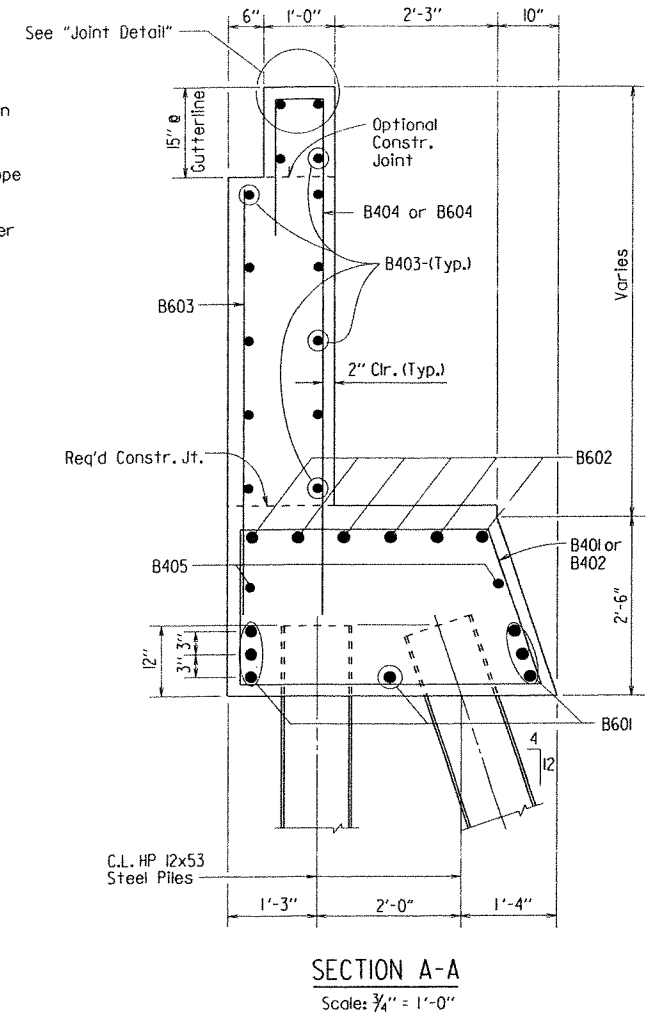
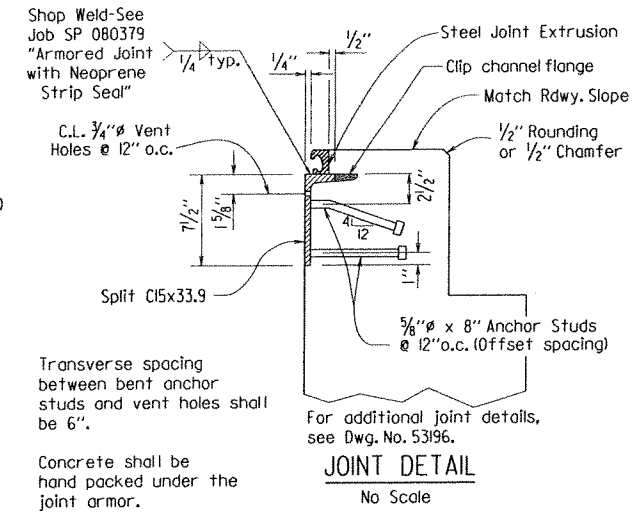
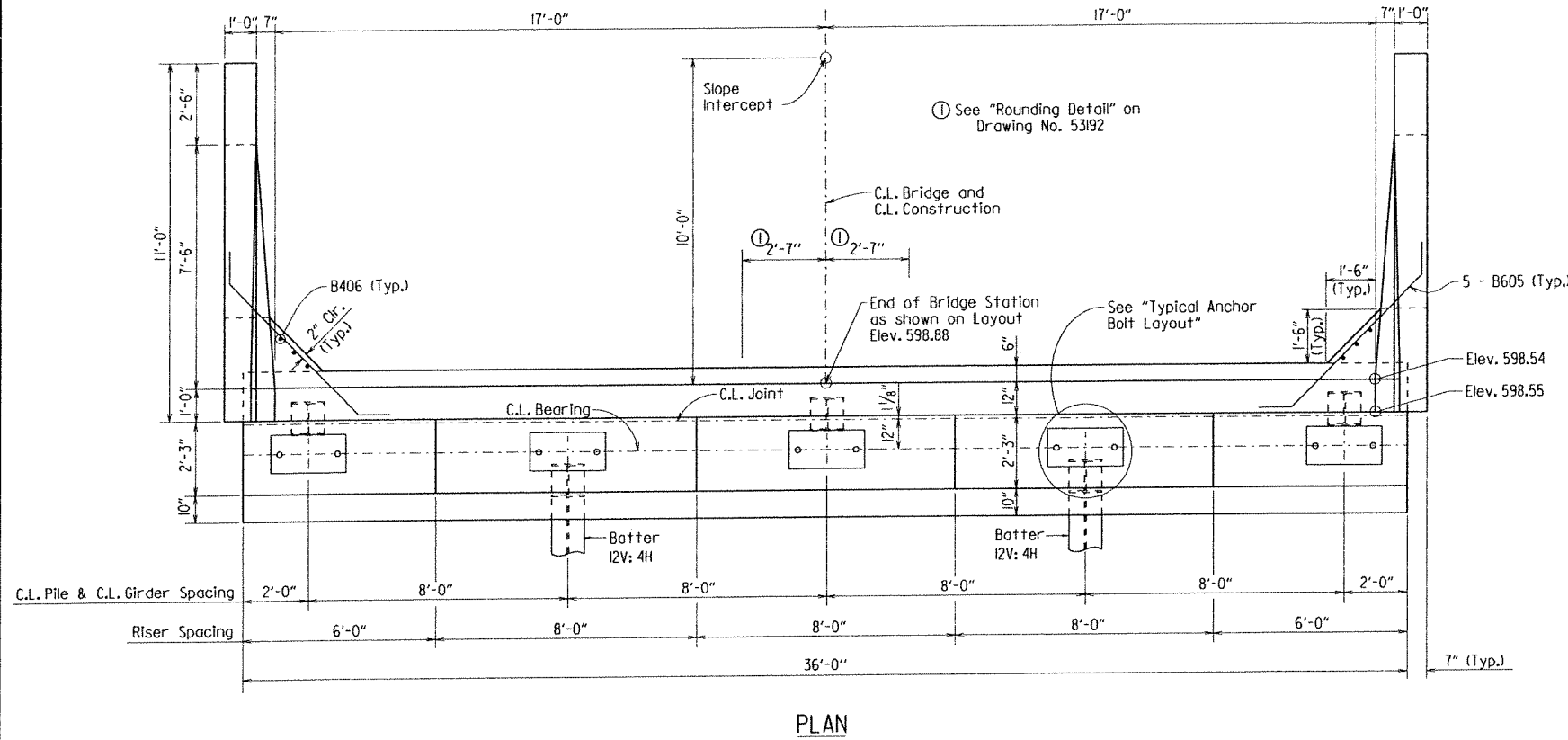
PRINT DATE: 5/7/2013



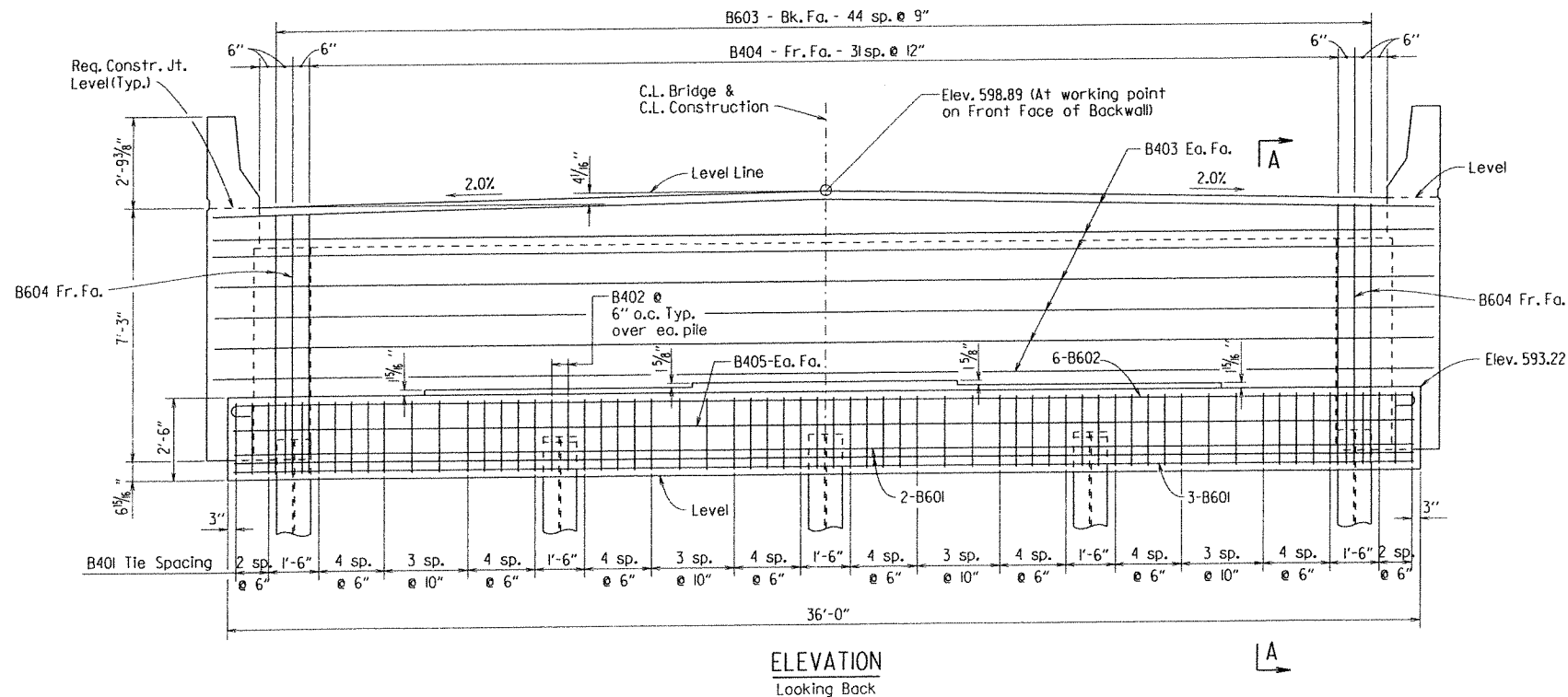
For details of wings and rails, see Dwg. No. 5319L.

Class I Protective Surface Treatment shall be applied to the top of the backwall and the roadway face and top of the concrete parapet rail.

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.             |       | 080379             | 36        | 85           |
|              |             |              |             | ① 07264             |       | BENT 5             |           | 53190        |



For Details of Elastomeric Bearings, See Dwg. No. 5319B.  
**TYPICAL ANCHOR BOLT LAYOUT**  
 Scale: 3/4" = 1'-0"



**GENERAL NOTES**

All concrete shall be Class "S" with a minimum 28 day compressive strength  $f'_c = 3,500$  psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.

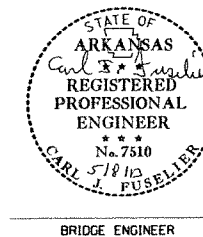
All reinforcing steel shall be Grade 60 (Yield Strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

All structural steel shall be AASHTO M270, Gr. 50W. Structural steel in backwall shall be paid for as "Structural Steel in Plate Girder Spans M270, Grade 50W)". No portion of the backwall shall be poured before the girders are in place. The portion of the backwall above the optional construction joint at the paving bracket shall not be placed until the deck pour has been made. Refer to the "Expansion Device Installation" note, see Dwg. 5319E.

Special care shall be taken to properly and thoroughly consolidate the concrete in the vicinity of the expansion joint device in the backwall. See subsection 802.09 (a)(3).

For additional information see Layout.

Top reinforcing bars in cap shall be properly placed to avoid interference with anchor bolts or sheet metal sleeves.



**SHEET 1 OF 2**  
**DETAILS OF BENT 5**  
**OJACHITA RIVER**

ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
 LITTLE ROCK, ARK.

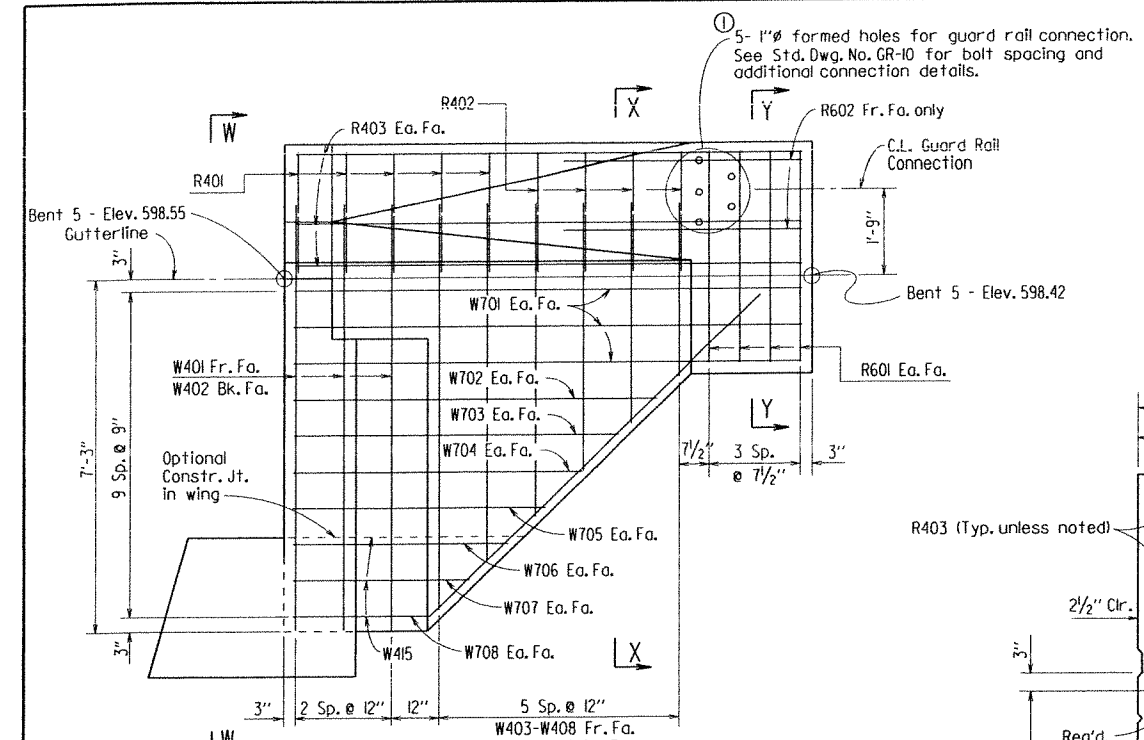
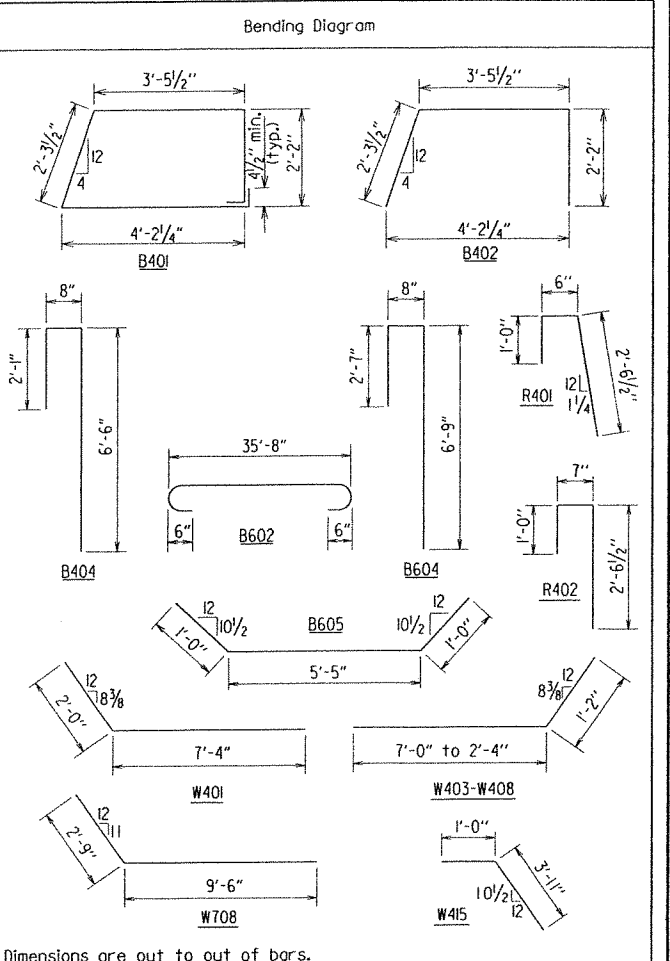
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 BRIDGE NO. 07264 DRAWING NO. 53190

PRINT DATE: 5/7/2013

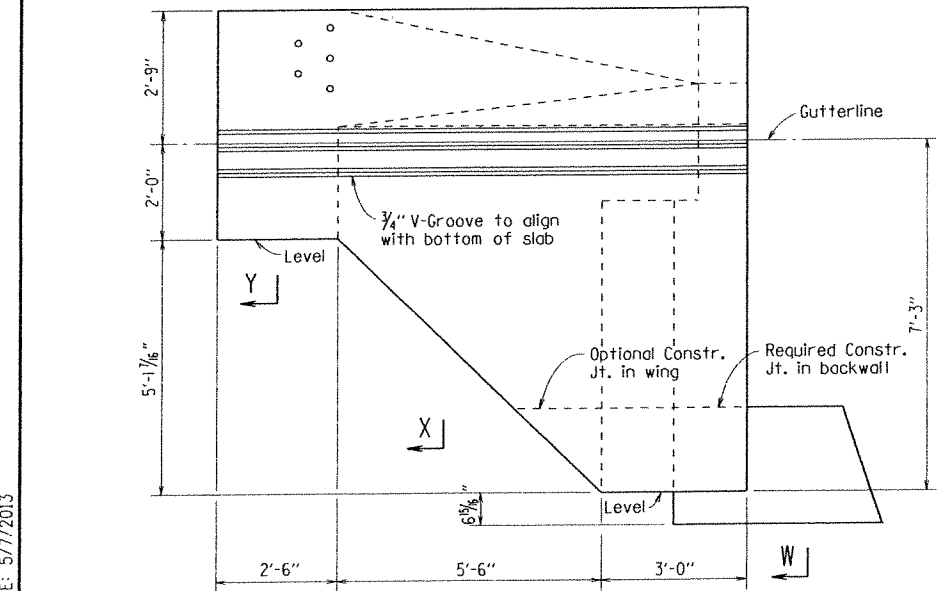
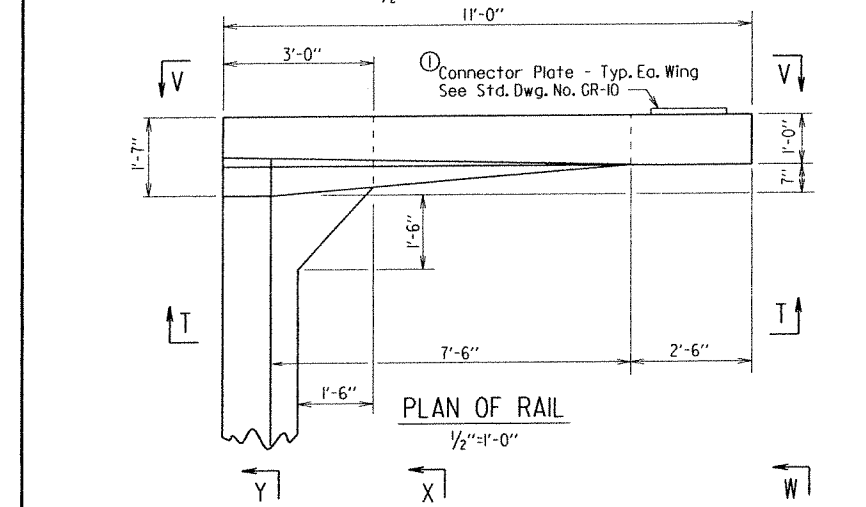
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|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.             |       | 080379             | 37        | 85           |
|              |             |              |             | 07264               |       | BENT 5             |           | 53191        |

**BAR LIST**

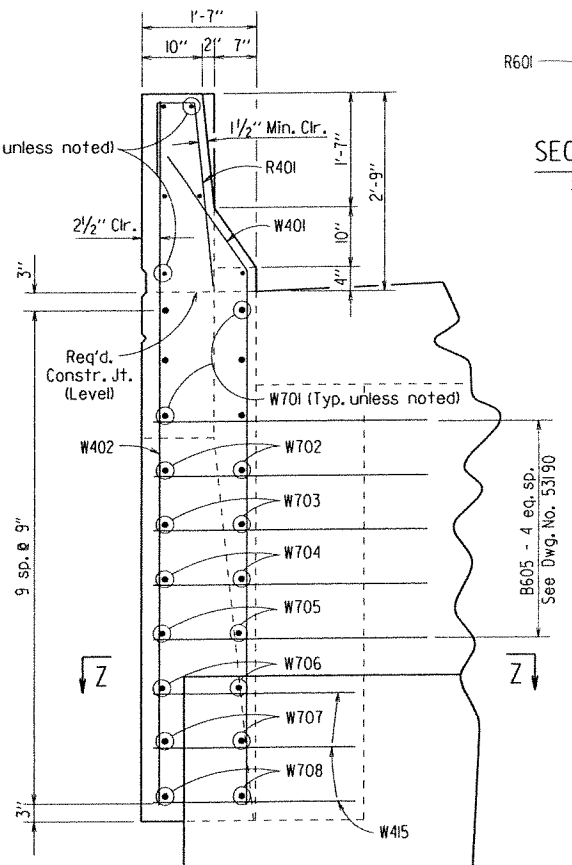
| Mark      | No.   | Length         | Pin Dia. |
|-----------|-------|----------------|----------|
| B401      | 54    | 12'-6"         | 2"       |
| B402      | 10    | 7'-9"          | 2"       |
| B403      | 14    | 36'-10"        | Str.     |
| B404      | 32    | 9'-1"          | 2"       |
| B405      | 2     | 35'-8"         | Str.     |
| B406      | 6     | 5'-8"          | Str.     |
| B601      | 7     | 35'-8"         | Str.     |
| B602      | 6     | 37'-0"         | 4 1/2"   |
| B603      | 45    | 5'-10"         | Str.     |
| B604      | 4     | 9'-9"          | 4 1/2"   |
| B605      | 10    | 7'-5"          | 4 1/2"   |
| R401      | 10    | 3'-11"         | 2"       |
| R402      | 8     | 4'-0"          | 2"       |
| R403      | 12    | 10'-8"         | Str.     |
| R601      | 16    | 4'-5"          | Str.     |
| R602      | 6     | 5'-0"          | Str.     |
| W401      | 6     | 9'-4"          | 2"       |
| W402      | 6     | 9'-8"          | Str.     |
| W403-W408 | 2 ea. | 8'-2" to 3'-6" | 2"       |
| W409-W414 | 2 ea. | 9'-4" to 4'-7" | Str.     |
| W415      | 6     | 4'-11"         | 2"       |
| W701      | 12    | 10'-8"         | Str.     |
| W702      | 4     | 7'-8"          | Str.     |
| W703      | 4     | 6'-10"         | Str.     |
| W704      | 4     | 6'-0"          | Str.     |
| W705      | 4     | 5'-3"          | Str.     |
| W706      | 4     | 4'-5"          | Str.     |
| W707      | 4     | 3'-7"          | Str.     |
| W708      | 4     | 12'-3"         | 5 1/4"   |



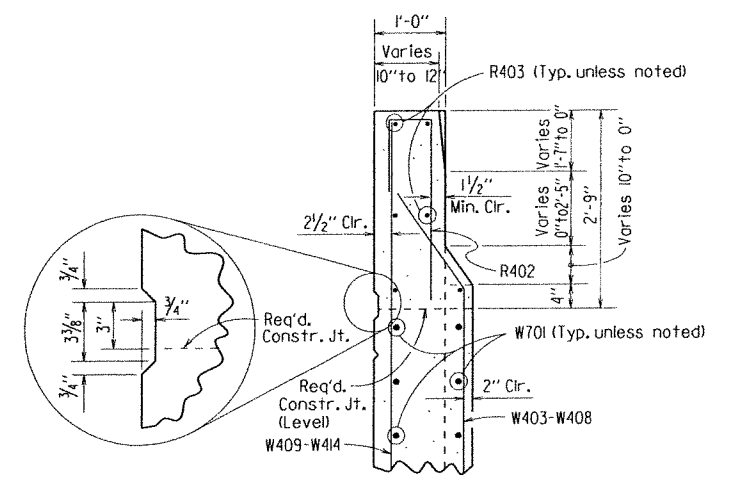
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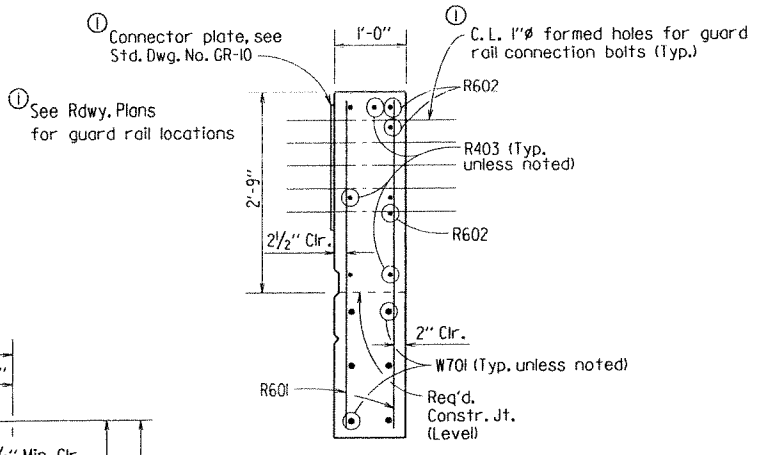
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1/2"=1'-0"



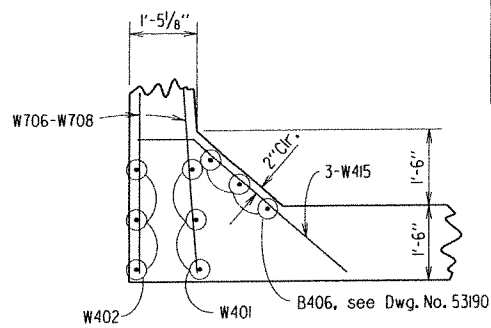
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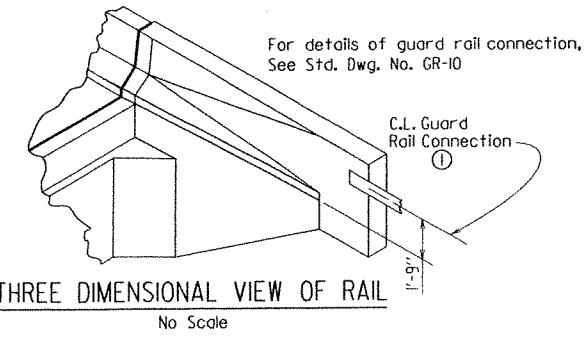
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3/4"=1'-0"



**SECTION Y-Y**  
3/4"=1'-0"



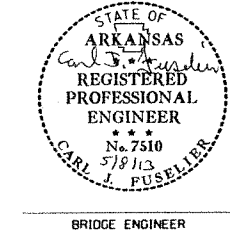
**SECTION Z-Z**  
1/2"=1'-0"



**SHEET 2 OF 2**  
**DETAILS OF BENT 5**  
**OUACHITA RIVER**

ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 09/07/11 FILENAME: b080379.blgdn  
CHECKED BY: CMW DATE: 5/7/13 SCALE: As Noted  
DESIGNED BY: CMW DATE: 10/11  
BRIDGE NO. 07264 DRAWING NO. 53191



PRINT DATE: 5/7/2013

Class I Protective Surface Treatment shall be applied to the roadway surface and the roadway face and top of the concrete parapet rail.

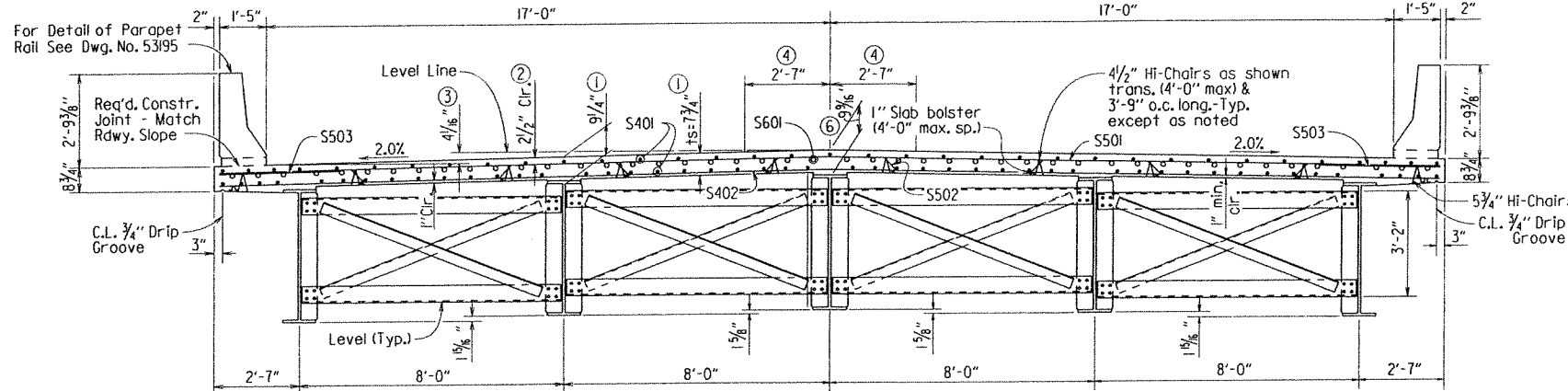
**Slab Reinforcing:**

Longitudinal: S401 in top and bottom  
S601 placed as shown over interior supports (See Reinf. Plan)  
Transverse: S502 @ 12" o.c. bent up over beams  
S501 @ 12" o.c. in top, S402 @ 12" o.c. in bottom — Alternate  
S503 @ 6" o.c. in top of overhang

At the Contractor's option, two straight #5 bars, top and bottom, may be substituted for bar S502. Payment will be based on weight of S502 bar.

- ① See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED"
- ② Tolerance: Minus = 1/4"  
Plus = Equal to amount of slab thickening used to meet slab thickness tolerance. See "ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED"
- ③ Working Point to Gutter line
- ④ See "ROUNDING DETAIL"
- ⑥ To Working Point @ CL Bearing, see "ROUNDING DETAIL".

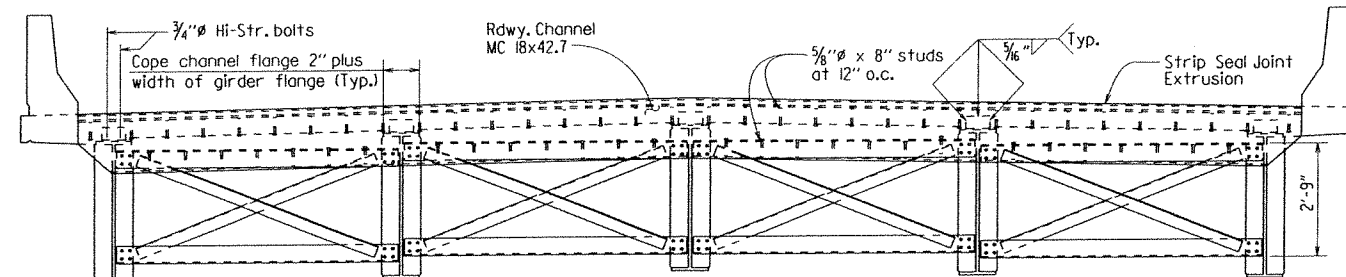
The superstructure details shown are for use when Removable Deck Forming is used and are the basis for measurement of Class I(AE) Concrete.



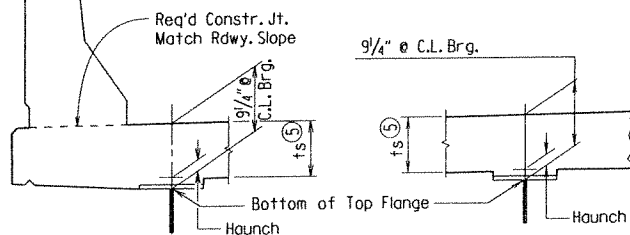
**TYPICAL ROADWAY SECTION**  
Looking Ahead  
Scale: 3/8" = 1'-0"

Expansion Device:  
Rdwy. Channel-MC 18x42.7  
Conn. L's 8"x4"x 1/2"  
Detail Device 1/8" high & provide 1/4"  
shims using 2-1/16" & 1-1/8" PLS  
Neoprene Strip Seal with Steel Extrusion

For details of joint, see Dwg. No. 53196.



**SECTION THRU JOINT**  
Looking Ahead  
Scale: 3/8" = 1'-0"



**EXTERIOR BEAM**      **INTERIOR BEAM**

ts = slab thickness as shown on superstructure detail drawings

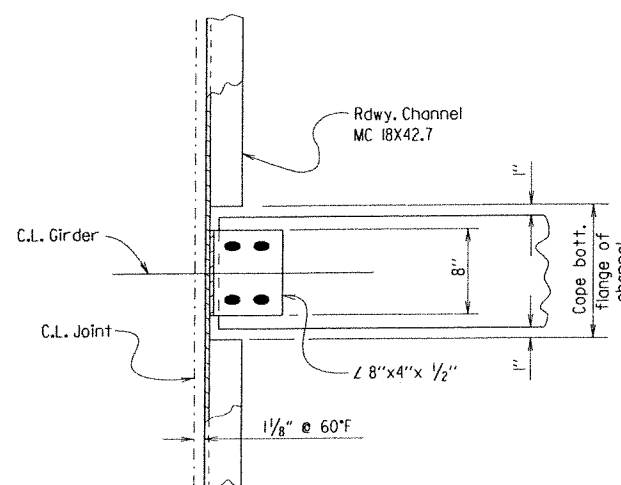
- ⑤ Tolerance when removable deck forming is used is + 1/2", - 1/4". Haunch forming is required and shall be adjusted to maintain slab thickness tolerance.

Haunch dimension may vary within the following limits to maintain the grade and slab thickness tolerance: Minimum - occurs when top flange contacts bottom reinforcing steel; Maximum - top flange thickness plus 1 3/4". No increase in concrete and structural steel quantities will be made to maintain tolerances.

Tolerances shown are applicable only when removable deck forming is used. See Std. Dwg. No. 14991 for tolerances when permanent steel deck forms are used. Payment for concrete shall be based on removable deck forming.

**ADJUSTMENT FOR SLAB THICKNESS TOLERANCE WHEN REMOVABLE DECK FORMING IS USED**

No Scale



**CHANNEL CONNECTION DETAIL**

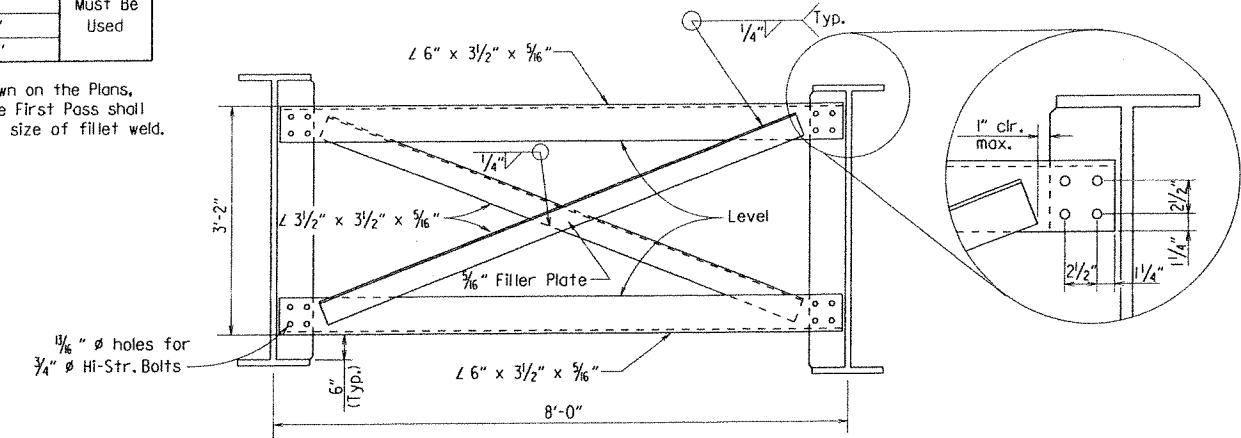
No Scale

**TABLE FOR WELD**

| Material Thickness Of Thicker Part Joined (Inches) | Minimum Size Of Fillet Weld (Inches) | Single Pass Weld Must Be Used |
|--|--------------------------------------|-------------------------------|
| To 3/4" inclusive                                  | 1/4"                                 |                               |
| Over 3/4"  | 5/16"                                |                               |

When a fillet weld size, as shown on the Plans, is larger than the minimum, the First Pass shall be that specified for minimum size of fillet weld.

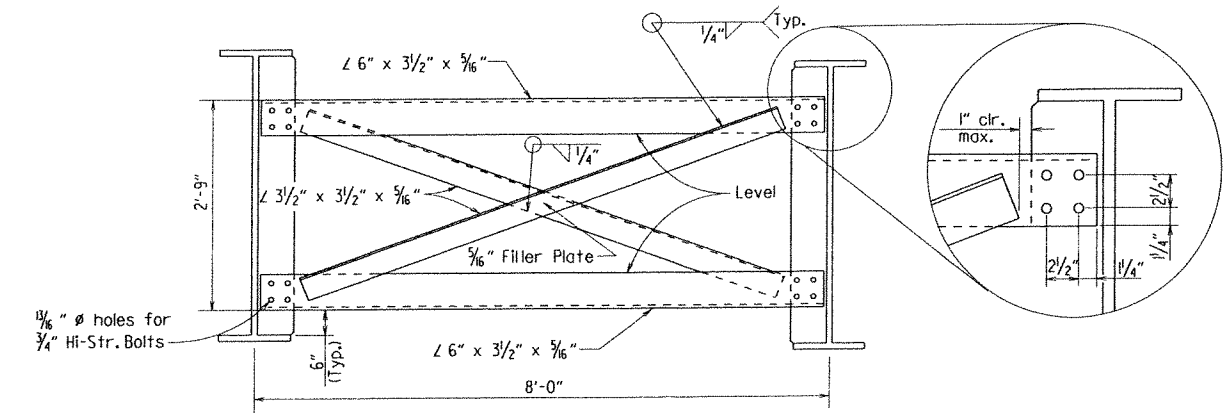
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RDW. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.             |       | 080379             | 38        | 85           |
|              |             |              |             | ① 07264             |       | SPAN DETAILS       |           | 53192        |



**CROSSFRAME DETAIL**

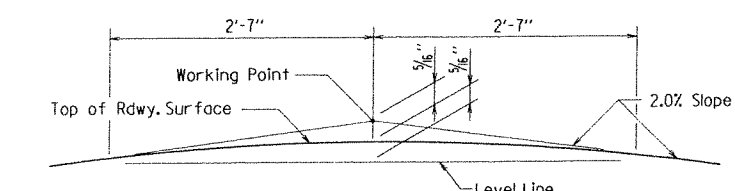
Scale: 3/4" = 1'-0"

For connection plate, intermediate transverse stiffener and bearing stiffener details, See Dwg. No. 53197.



**CROSSFRAME DETAIL AT JOINT**

Scale: 3/4" = 1'-0"



**ROUNDING DETAIL**

No Scale

**SHEET 1 OF 6**

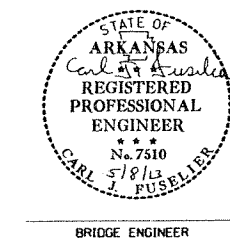
**DETAILS OF 434'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT**

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: MRE      DATE: 06/22/11      FILENAME: b080379\_sl.dgn  
CHECKED BY: DHP      DATE: 5/7/13      SCALE: 3/8" = 1'-0" or as noted  
DESIGNED BY: CMLJ      DATE: 8/11

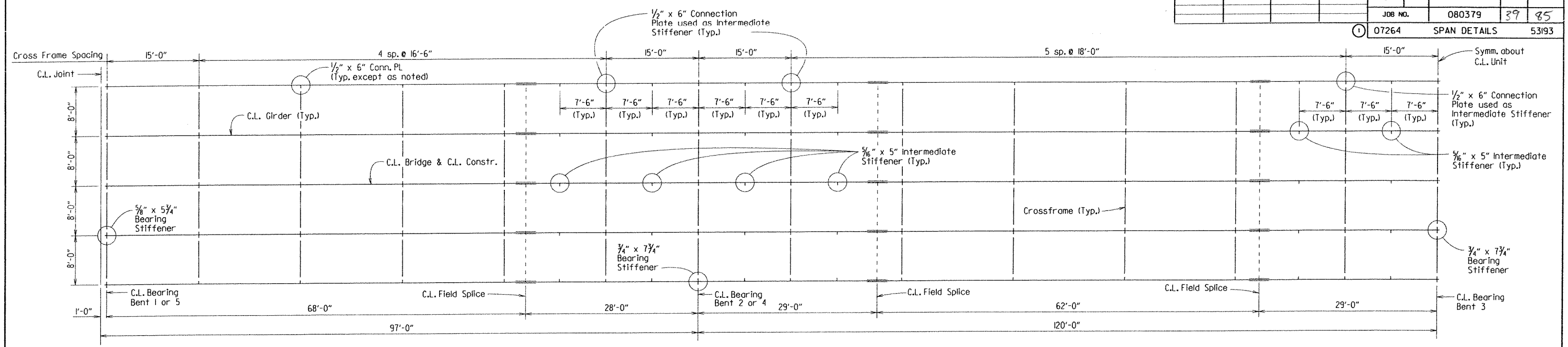
BRIDGE NO. 07264

DRAWING NO. 53192



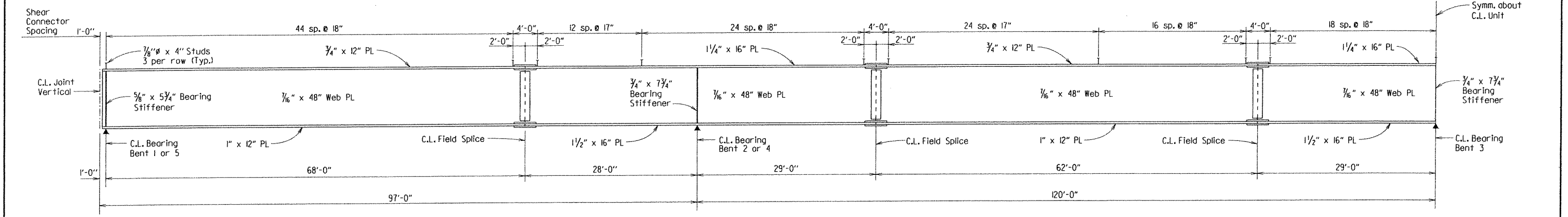
PRINT DATE: 5/7/2013

| DATE REVISION | DATE FILMED | DATE REVISION | DATE FILMED | FED. ROAD DIST. NO. | STATE        | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|---------------|-------------|---------------|-------------|---------------------|--------------|--------------------|-----------|--------------|
|               |             |               |             | 6                   | ARK.         |                    |           |              |
|               |             |               |             |                     |              | 080379             | 39        | 85           |
|               |             |               |             | 07264               | SPAN DETAILS |                    | 53193     |              |



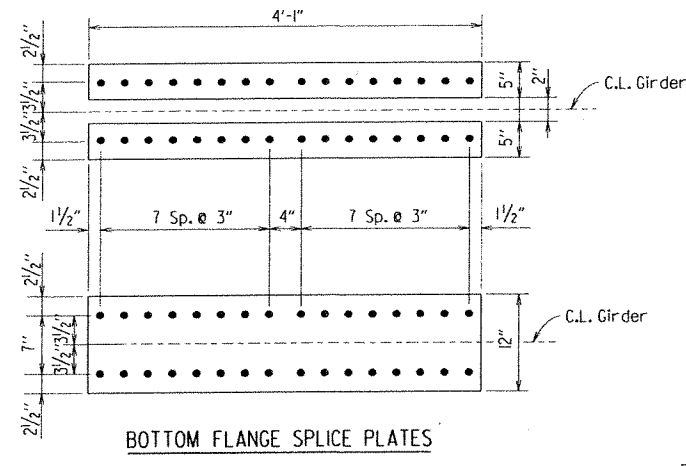
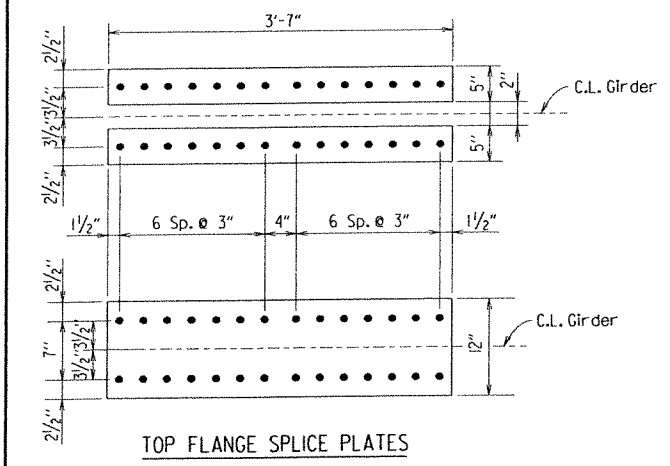
**FRAMING PLAN**

For details of Crossframes, see Dwg. No. 53192.  
For details of Bearing Stiffeners, Intermediate Stiffeners and Connection Plates, see Dwg. No. 53192.

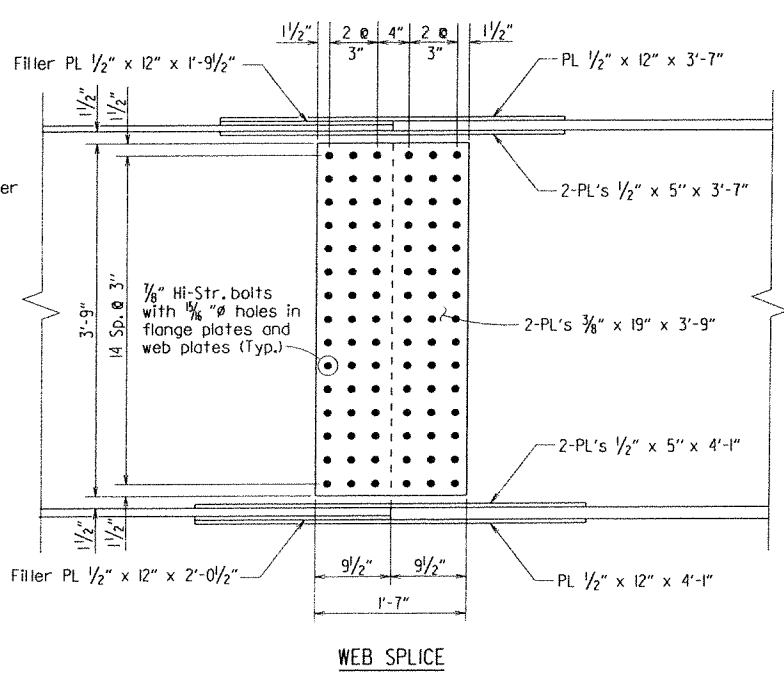


**BEAM ELEVATION**

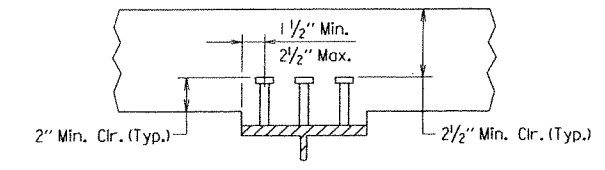
All structural Steel shall be AASHTO M270 Gr. 50W unless otherwise noted. Bolted field splices may be eliminated or shop welded splices may be substituted with the approval of the Bridge Engineer. Payment will be made on the basis of plan quantities.  
For Details of Welded Splices, see Dwg. No. 53195.



**FIELD SPLICE DETAILS**  
Scale: 1" = 1'-0"



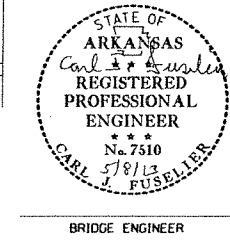
**WEB SPLICE**



Stud Shear Connectors shown shall be 1/2" x 4" long, granular flux filled, solid fluxed or equal, and automatically end welded to the beam flange in accordance with the recommendations of the Manufacturer. 3/4" studs may be used in place of the 1/2" studs shown, at the ratio of 1.361 - 3/4" studs in place of one 1/2" stud. 1/8" studs will be used as basis for measurement of structural steel in shear connectors. Maximum stud spacing = 24".

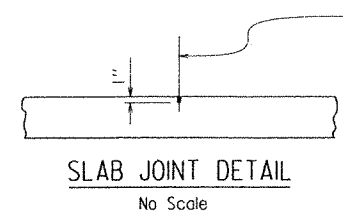
**SHEAR CONNECTOR DETAIL**  
No Scale

**SHEET 2 OF 6**  
**DETAILS OF 434'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT**  
ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.  
DRAWN BY: MRE DATE: 07/07/11 FILENAME: b080379.sldgn  
CHECKED BY: DHP DATE: 5/7/13 SCALE: 1/8" = 1'-0" or as noted  
DESIGNED BY: CMW DATE: 8/11  
BRIDGE NO. 07264 DRAWING NO. 53193

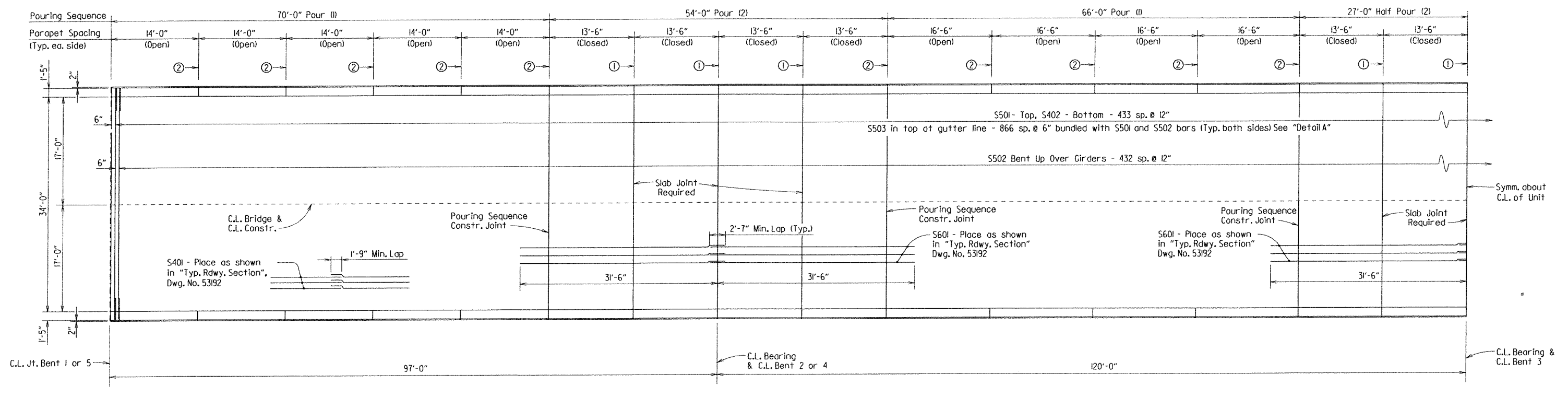


PRINT DATE: 5/7/2013

Pours with the same number may be placed simultaneously or separately. All pours (1) must be placed before Pour (2) can be placed. 48 hours shall elapse between the end of a Pour and the start of the next pour. 72 hours shall elapse between the end of a pour and the start of an adjacent pour. Any railing pours made before the entire slab unit has been placed must be approved by the Engineer. Concrete in bridge superstructure shall be consolidated for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent. The Contractor must obtain approval from the Engineer for any deviations from the pouring sequence shown.



1/2" x 1" Type 3, 4 or 6 Joint Sealer. See subsections 501.02 (h) and 501.05 (j). Backer rod filler will not be required. Joint Sealer shall be measured and paid for as Class 5 (AE) Concrete-Bridge. Slab joints shall extend to the outside edge of the deck slab. Slab joint shall be installed before the parapet rail is poured. If slab joints are to be sawed, they shall be sawed as soon as the concrete has sufficiently set to allow sawing of the joint without damage to the slab. Slab joints shall be placed at all pouring sequence construction joints and required slab joint locations. Slab joints shall align with parapet open joints.

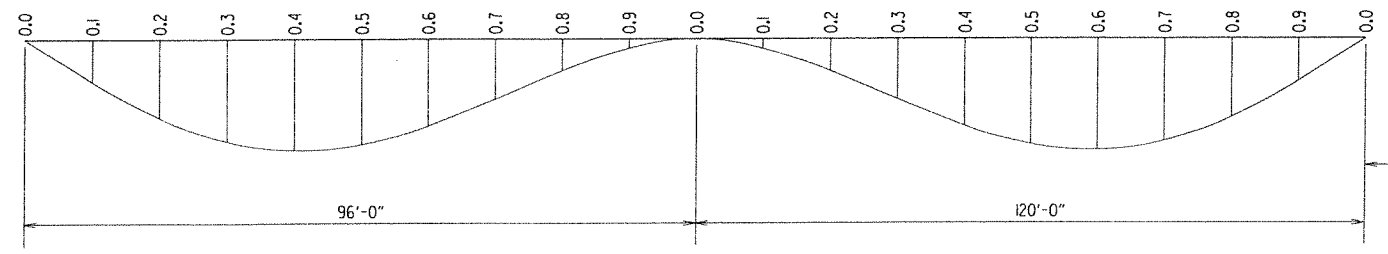


- ① C.L. Full-Depth Parapet Joint (1/4" to 1" max.) Stop 4" from top of slab
- ② C.L. Partial-Depth Parapet Joint (1/4" to 1" max.) Stop 1'-2" from top of slab

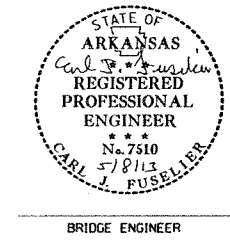
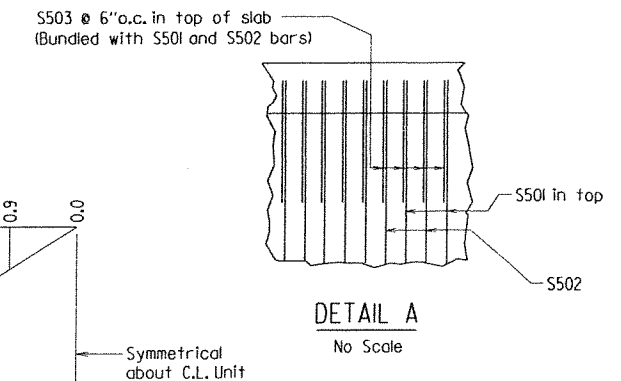
**TABLE OF DEAD LOAD DEFLECTIONS (INCHES)**

| Span of Deflection | Exterior Girders |                   |                             | Interior Girders |                   |                             |
|--------------------|------------------|-------------------|-----------------------------|------------------|-------------------|-----------------------------|
|                    | Str. Steel       | Str. Steel + Slab | Str. Steel + Slab + Parapet | Str. Steel       | Str. Steel + Slab | Str. Steel + Slab + Parapet |
| 0                  | 0.000            | 0.000             | 0.000                       | 0.000            | 0.000             | 0.000                       |
| 0.1                | 0.081            | 0.415             | 0.473                       | 0.087            | 0.491             | 0.527                       |
| 0.2                | 0.149            | 0.759             | 0.865                       | 0.159            | 0.899             | 0.965                       |
| 0.3                | 0.193            | 0.984             | 1.121                       | 0.207            | 1.166             | 1.252                       |
| 0.4                | 0.208            | 1.066             | 1.216                       | 0.224            | 1.263             | 1.357                       |
| 0.5                | 0.196            | 1.004             | 1.146                       | 0.210            | 1.190             | 1.279                       |
| 0.6                | 0.160            | 0.822             | 0.939                       | 0.172            | 0.974             | 1.048                       |
| 0.7                | 0.109            | 0.567             | 0.649                       | 0.118            | 0.673             | 0.724                       |
| 0.8                | 0.058            | 0.305             | 0.349                       | 0.063            | 0.363             | 0.391                       |
| 0.9                | 0.017            | 0.095             | 0.108                       | 0.018            | 0.113             | 0.121                       |
| 0                  | 0.000            | 0.000             | 0.000                       | 0.000            | 0.000             | 0.000                       |
| 0.1                | 0.028            | 0.112             | 0.130                       | 0.029            | 0.131             | 0.142                       |
| 0.2                | 0.089            | 0.383             | 0.443                       | 0.093            | 0.449             | 0.487                       |
| 0.3                | 0.156            | 0.697             | 0.804                       | 0.164            | 0.820             | 0.887                       |
| 0.4                | 0.208            | 0.947             | 1.090                       | 0.219            | 1.115             | 1.205                       |
| 0.5                | 0.227            | 1.043             | 1.199                       | 0.239            | 1.229             | 1.328                       |
| 0.6                | 0.207            | 0.955             | 1.098                       | 0.218            | 1.126             | 1.216                       |
| 0.7                | 0.155            | 0.712             | 0.819                       | 0.163            | 0.838             | 0.906                       |
| 0.8                | 0.087            | 0.397             | 0.458                       | 0.092            | 0.468             | 0.506                       |
| 0.9                | 0.027            | 0.122             | 0.141                       | 0.029            | 0.144             | 0.156                       |
| 0                  | 0.000            | 0.000             | 0.000                       | 0.000            | 0.000             | 0.000                       |

Table is symmetrical about C.L. Unit



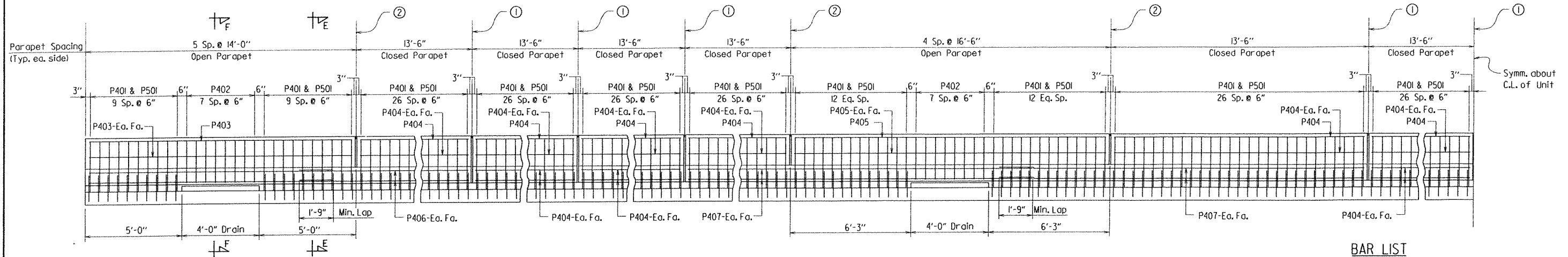
Camber for Dead Load Deflection plus Vertical curve +/- 1/4" tolerance. Deflections shown are along C.L. Girder from a chord from C.L. Bearing to C.L. Bearing. Vertical curve corrections not included.



**SHEET 3 OF 6**  
**DETAILS OF 434'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT**  
ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.  
DRAWN BY: MRE DATE: 07/07/11 FILENAME: b080379.sl.dgn  
CHECKED BY: DHP DATE: 5/7/13 SCALE: 1/8" = 1'-0" or as noted  
DESIGNED BY: CMW DATE: 8/11  
BRIDGE NO. 07264 DRAWING NO. 53194

PRINT DATE: 5/7/2013

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE        | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.         | 080379             | 41        | 85           |
|              |             |              |             | 07264               | SPAN DETAILS |                    |           | 53195        |



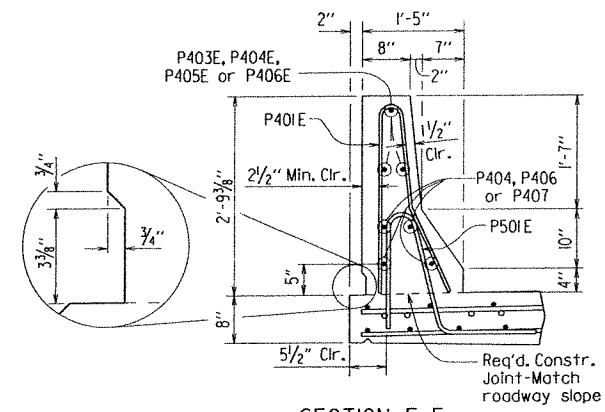
- ① C.L. Full-Depth Parapet Joint (1/4" to 1" Max.) as shown in "Reinforcing Plan & Deck Pouring Sequence" Dwg. No. 53194. Stop 4" from top of slab.
- ② C.L. Partial-Depth Parapet Joint (1/4" to 1" Max.) as shown in "Reinforcing Plan & Deck Pouring Sequence" Dwg. No. 53194. Stop 1'-2" from top of slab.

**DETAILS OF PARAPET RAIL**  
Scale: 3/8" = 1'-0"

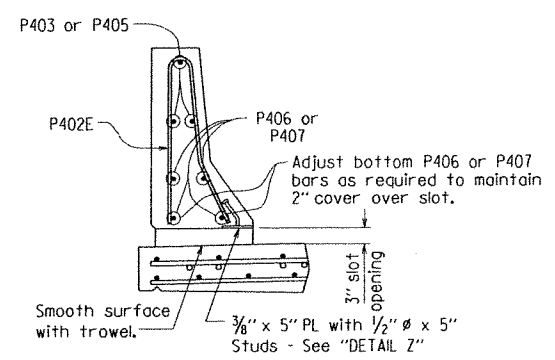
**BAR LIST**

| MARK | NO. REQ'D | LENGTH  | P.D.   | BENDING DIAGRAMS |
|------|-----------|---------|--------|------------------|
| S401 | 996       | 37'-9"  | Str.   |                  |
| S402 | 434       | 36'-10" | Str.   |                  |
| S501 | 434       | 36'-10" | Str.   |                  |
| S502 | 433       | 37'-8"  | 3"     |                  |
| S503 | 1734      | 3'-8"   | Str.   |                  |
| S601 | 276       | 32'-10" | Str.   |                  |
| P401 | 1464      | 5'-6"   | 3"     |                  |
| P402 | 288       | 4'-10"  | 3"     |                  |
| P403 | 60        | 13'-8"  | Str.   |                  |
| P404 | 120       | 13'-2"  | Str.   |                  |
| P405 | 48        | 16'-2"  | Str.   |                  |
| P406 | 32        | 42'-6"  | Str.   |                  |
| P407 | 32        | 47'-3"  | Str.   |                  |
| P501 | 1464      | 4'-8"   | 3 3/4" |                  |

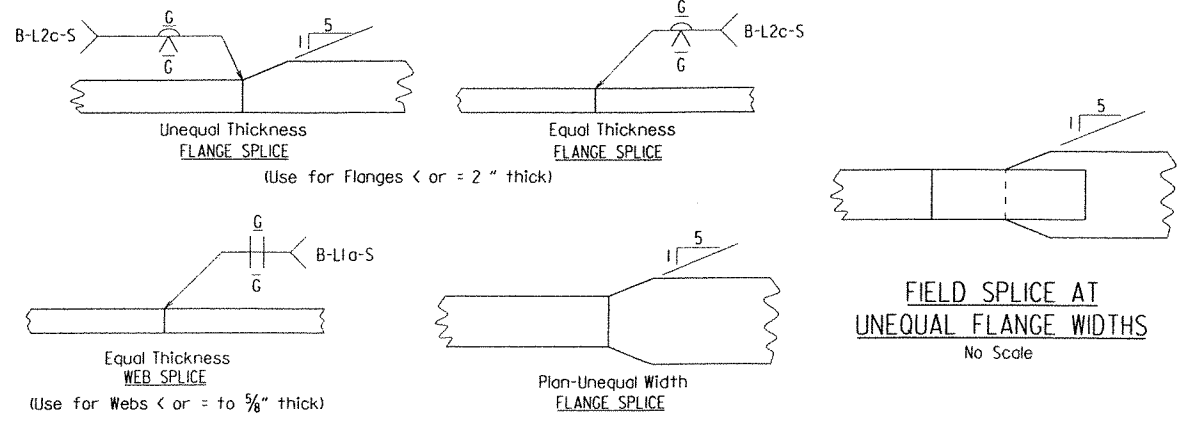
Dimensions are out to out of bars.



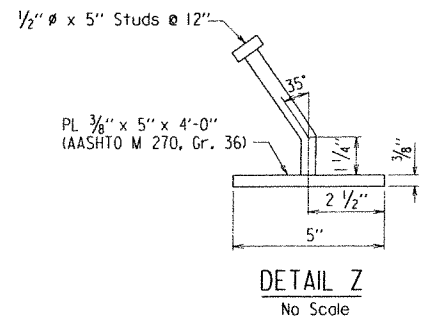
**SECTION E-E**  
Scale: 3/4" = 1'-0"



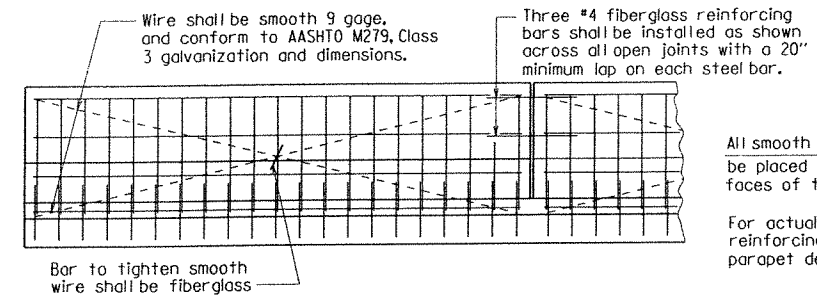
**SECTION F-F**  
Scale: 3/4" = 1'-0"



**DETAILS OF WELDED SPLICES**  
No Scale

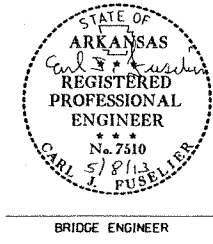


**DETAIL Z**  
No Scale



**DETAILS OF OPTIONAL SLIPFORMING OF CONCRETE PARAPET RAIL**  
No Scale

The surfaces of the 3/8" plates which will not be in contact with concrete shall be painted with aluminum epoxy paint in accordance with Section 638, or as approved by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting will not be paid for directly, but will be considered subsidiary to "Structural Steel in Plate Girder Spans (M270, Gr. 50W)." Parapet studs shall be 5" long, granular flux filled, solid fluxed or equal, and automatically end welded to the plate. Studs and plates shall meet the requirements of Section 807 and shall be measured and paid for as "Structural Steel in Plate Girder Spans (M270, Gr. 50W)."



BRIDGE ENGINEER

SHEET 4 OF 6

**DETAILS OF 434'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT**

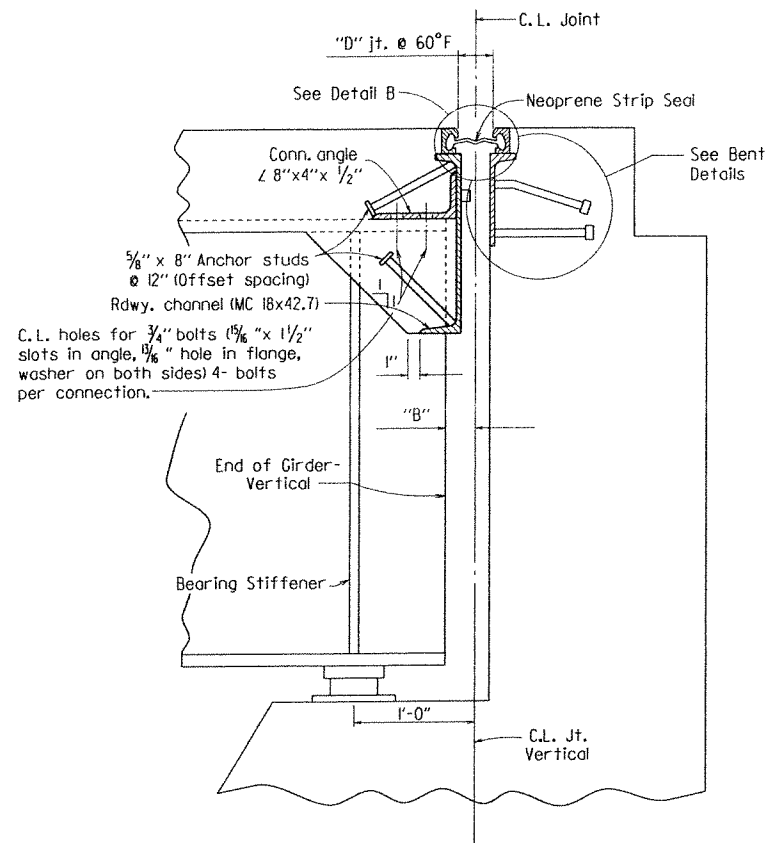
ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

DRAWN BY: MRE DATE: 07/07/11 FILENAME: b080379\_sl.dgn  
CHECKED BY: DHP DATE: 5/7/13 SCALE: As Noted  
DESIGNED BY: CML DATE: 8/11  
BRIDGE NO. 07264 DRAWING NO. 53195

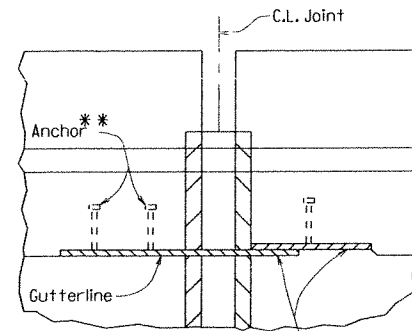
PRINT DATE: 5/7/2013



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.             |       | 080379             | 42        | 85           |
|              |             |              |             | ① 07264             |       | SPAN DETAILS       |           | 53196        |



DETAILS OF JOINT AT BENTS 1 & 5  
No Scale

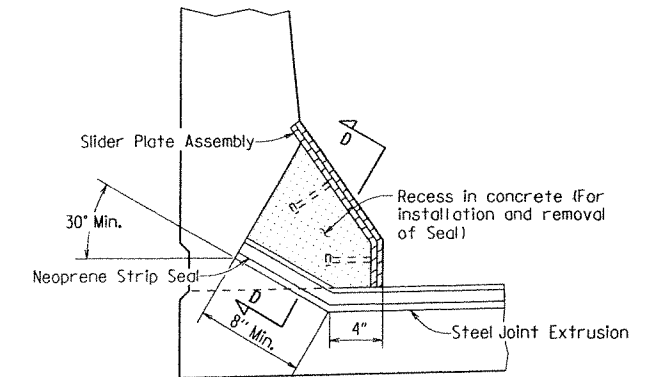


SECTION C-C  
No Scale

Details of Joint turn-up in curb and parapet are general and show basic design controls only. See SP Job 080379, "Armored Joint with Neoprene Strip Seal." Method of installation and fabrication shall be determined by the manufacturer.

\*\*The method of attachment of the slider plate assembly must be such that it may be removed in order to provide for future replacement of the neoprene seal.

Slider plates shall be AASHTO M270-Gr. 36 and shall be paid for as "Structural Steel in Plate Girder Spans (M270, Gr. 50W)". The surfaces of the plates which will not be in contact with the concrete shall be cleaned and painted in accordance with Section 638, or as directed by the Engineer. Only one coat is required and shall be applied in the fabricator's shop. Painting shall not be paid for directly, but will be considered subsidiary to "Structural Steel in Plate Girder Spans (M270, Gr. 50W)".

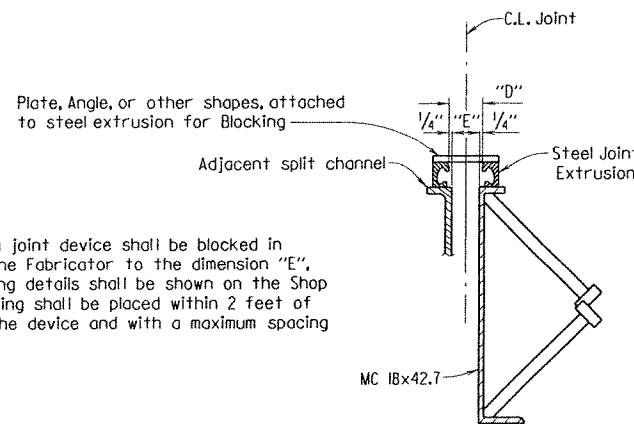


SECTION B-B  
Scale: 1 1/2" = 1'-0"

STRIP SEAL DATA

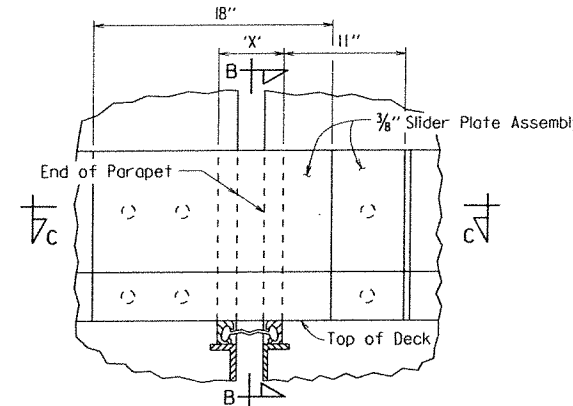
| Bent Number | * "E" width perpendicular to joint at 24 hour average temperature of: |        |        | "D" Joint width perpendicular to joint at 60° F | Movement Rating | "B" perpendicular to joint |
|-------------|---|--------|--------|---|-----------------|----------------------------|
|             | 40°   | 60°    | 80°    |   |                 |                            |
| 1 & 5       | 2 3/8"  | 2 1/4" | 1 5/8" | 2 3/4"  | 4"              | 3 1/2"                     |

The temperature used to set the joint opening shall be the approximate average air temperature during the 24 hour period immediately before the bolts are tightened. The Engineer shall establish the temperature. Interpolation of the table may be necessary.



DETAILS FOR BLOCKING EXPANSION JOINT DEVICE AT STRIP SEAL JOINTS  
No Scale

Each expansion joint device shall be blocked in the Shop by the Fabricator to the dimension "E", and the blocking details shall be shown on the Shop Drawings. Blocking shall be placed within 2 feet of each end of the device and with a maximum spacing of 8 feet.



DETAIL OF NEOPRENE STRIP SEAL AT CURB  
No Scale

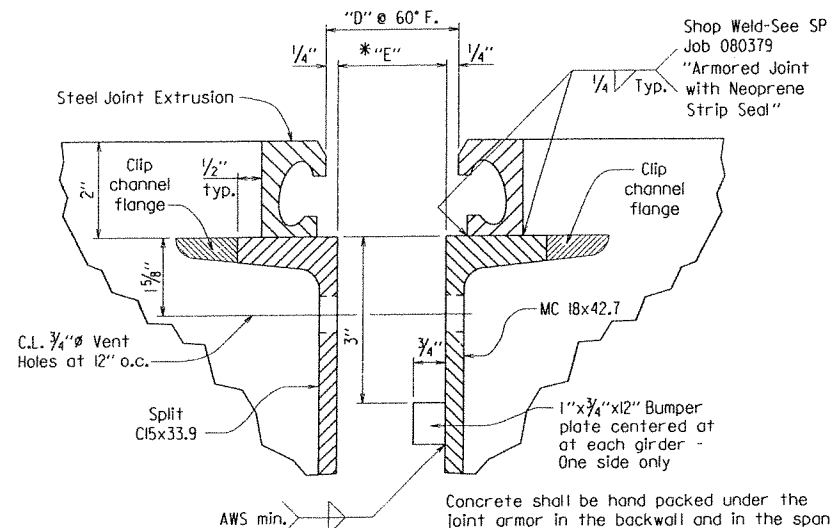
Note: Dimension 'X' equals the width of opening in parapet at curb to allow for removal or repair of joint.

EXPANSION DEVICE INSTALLATION

Bent 1 or 5

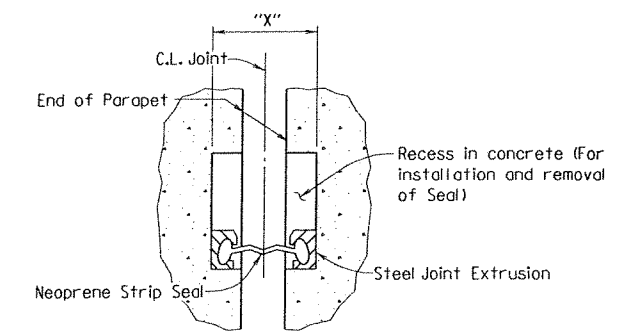
The Contractor may elect to install the expansion device using one of the following two alternatives.

- 1) The concrete span pour adjacent to joint shall be placed before the end bent backwall is placed. After the end bent backwall forms are in place and the girders erected, the blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the backwall concrete, the blocking shall be removed, the opening adjusted for temperature, and the backwall constructed.
- 2) The backwall shall be poured to the optional construction joint after girders are erected. The blocked expansion device shall be installed and adjusted for grade. All connection bolts shall be fully tightened prior to placing the deck concrete adjacent to the bent. Immediately prior to pouring the remainder of the backwall concrete, the blocking shall be removed and the opening adjusted for temperature. Backfill shall not be placed behind the backwall until the deck concrete on the adjacent span has been placed.



DETAIL B  
No Scale

Concrete shall be hand packed under the joint armor in the backwall and in the span



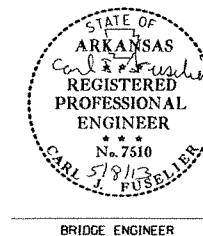
SECTION D-D  
No Scale

For General Notes, see Dwg. No. 53197.

SHEET 5 OF 6  
DETAILS OF 434'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: CMW DATE: 12/01/11 FILENAME: b080379.sldgn  
CHECKED BY: DHP DATE: 5/7/13 SCALE: As Noted  
DESIGNED BY: CMW DATE: 8/11



BRIDGE ENGINEER

BRIDGE NO. 07264 DRAWING NO. 53196



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.             |       | 080379             | 43        | 85           |
|              |             |              |             | 07264               |       | SPAN DETAILS       |           | 53197        |

**GENERAL NOTES**

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 Edition) with applicable supplemental specifications and special provisions.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications 5th Edition (2010), with 2010 Interims.

LIVE LOADING: HL-93

**MATERIALS AND STRENGTHS:**

Concrete: All concrete shall be Class (S)AE with a minimum 28 day strength  $f'c = 4,000$  psi.

Reinforcing Steel: Reinforcing steel (Grade 60, AASHTO M31 or M322, Type A) (Yield Strength = 60,000 psi).

Structural Steel: Structural steel shall conform to AASHTO M270, Gr. 50W ( $F_y = 50,000$  psi.) or AASHTO M270 Gr.36 ( $F_y = 36,000$  psi.).

**STRUCTURAL STEEL:**

All Structural Steel shall be AASHTO M270, Gr. 50W unless otherwise noted. All structural steel shall be paid for as "Structural Steel in Plate Girder Spans (M270, Gr.50W)". Structural Steel completely embedded in concrete may be AASHTO M270, Gr. 36 or Gr. 50. AASHTO M270, Gr.50W steel shall not be painted. All exposed surfaces shall be cleaned in accordance with subsection 807.84(e) unless noted otherwise.

Requests for substitution of structural steel shapes shown with shapes of greater size must be submitted by the Contractor to the Engineer for approval. Steels of equal or greater strengths will be accepted only when shown on the approved shop drawings. Payment will be based on the basis of shapes and materials shown in the plans, and no additional compensation will be made for any adjustments due to substitutions.

Longitudinal Girders and all field splice plates are considered main load carrying members and shall meet the Longitudinal Charpy V-Notch Test Specified in Subsection 807.05. This work and material will not be paid for directly but will be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M270, Gr. 50W)".

Steel plates for main members shall be cut and fabricated so that the primary direction of rolling is parallel to the direction of the main tensile and/or compressive stresses.

Drawings show general features of design only. Shop drawings shall be made in accordance with Subsection 807.04, submitted and approval secured before fabrication is begun. Girder webs may be made by shop splicing with minimum lengths of 25'-0" for sections. Flange plates longer than 50'-0" may be made by shop splicing with minimum lengths of 25'-0" for sections. Material specifications and location of shop-welded splices, if any, shall be shown on the shop drawings. No additional payment for welds for these splices will be made.

All stud shear connectors shall be granular flux filled, solid fluxed, or equal and shall be automatically end welded in accordance with the recommendations of the manufacturer.

All Girders shall be blocked in their true position in the shop in groups of a minimum of the three (3) sections as specified in subsection 807.54 (b)(2). The camber, length of sections, distance between bearings, and opening of joints shall be measured with the girders in their true position and this information shall become part of the permanent record of this job. The component parts shall be match marked in this assembly and those marks shall be shown on the erection diagram. All girder dimensions are based on a temperature of 60 degrees F. A tolerance of 1/4" (plus or minus) allowed for camber.

Field connections shall be bolted with high-strength bolts. Bolts shall be 3/4" diameter, except as noted, and open holes shall be 5/8". Unless noted otherwise, holes for 3/4" diameter bolts may be 5/8" diameter if a washer is supplied for use under both the nut and head of the bolt. Bolt spacing shall be 2 1/2" for 3/4" diameter bolts unless otherwise noted. For Field Splices and Cross-Frame Connections, bolts shall be 1/2" diameter bolts unless otherwise noted. Open holes shall be 5/8" unless noted otherwise. Bolt spacing shall be 3" for 1/2" diameter bolts unless otherwise noted. Bolts shall be placed with heads on the outside face of the exterior girder web and on the bottom of the girder flanges.

All welding that is to be done during fabrication of structural steel, including temporary welds, shall be detailed on the shop drawings and submitted for approval. If additional welds are required, whether permanent or temporary, a formal request with detailed drawings shall be submitted to the Engineer for approval; however, additional welds used for attaching false work support devices or screed rail supports to the structural steel that do not exceed the limitations of subsection 802.13 will not require approval prior to construction. All welding shall conform to subsection 807.26.

Groove welds in main plate girder members shall be Quality Control (Q.C.) tested by nondestructive testing, as required by the governing specifications in Subsection 807.23(b). Fillet welds at flange to web plate connections shall be Q.C. tested by the magnetic particle method. All (Q.C.) testing is at the contractor's expense.

Cross Frames shall be installed as girders are erected. All bolts in cross frames and field splices shall be installed and tightened in accordance with subsection 807.71 prior to pouring the concrete deck.

Elastomeric Bearings shall be seated in accordance with subsection 808.08. This work and material will not be paid for directly but will be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M270, Gr. 50W)".

**REINFORCING STEEL:**

All reinforcing steel shall be Grade 60 (Yield Strength = 60,000 psi) AASHTO M31 or M322, Type A, with mill test reports. The reinforcing steel shall be accurately located in the forms and firmly held in place by steel wire supports, sufficient in number and size to prevent displacement during the course of construction. The wire supports will not be paid for directly, but will be considered subsidiary to the item of "Reinforcing Steel - Bridge (Grade 60)".

**CONCRETE:**

All concrete shall be Class (S)AE with a minimum 28 day compressive strength  $f'c = 4,000$  psi. Concrete shall be poured in the dry and all exposed corners to be chamfered 3/4" unless otherwise noted.

Concrete in bridge superstructure shall be placed, consolidated, and screeded off for the entire pour before any concrete has taken its initial set. This may require the use of a retarding agent.

The concrete deck shall be given a Tine Finish in accordance with subsection 802.19 for Class 5, Tined Bridge Roadway Surface Finish. Movement of the finishing machine across new concrete shall be on planks placed on the surface and shall be prohibited for 72 hours after finishing the pour. Sufficient concrete must be placed ahead of the strike-off to fully load the girder.

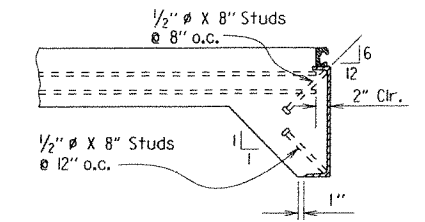
A minimum of 72 hours shall elapse between completion of the bridge deck slab and the pouring of the parapet railing. Any railing pours made before the entire slab has been placed and cured must be approved by the Engineer.

CLASS I PROTECTIVE SURFACE TREATMENT: Class I protective surface treatment shall be applied to the roadway surface and to the roadway face and top of the concrete parapet rail.

**Load Distribution**

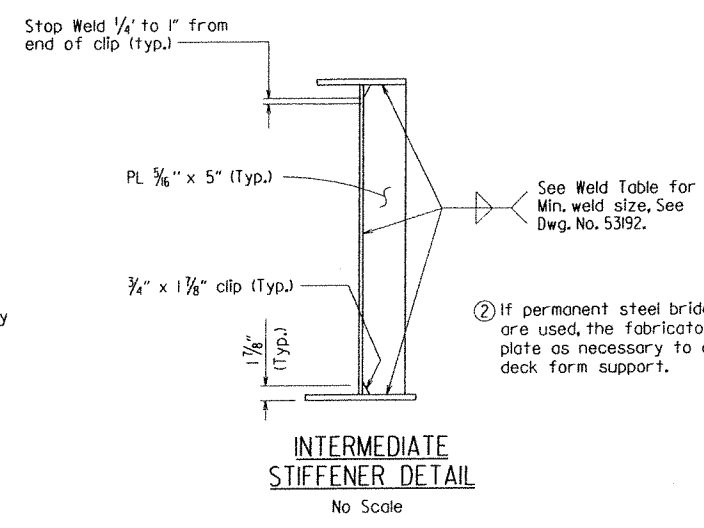
|                        |                           |     |                               |
|------------------------|---------------------------|-----|-------------------------------|
| Dead Load:             |                           |     |                               |
| A. To Girder           | Girder No. 1 & 5          | 646 |                               |
|                        | 2, 3 & 4                  | 775 | plf + Wt. of Structural Steel |
| B. To Composite Girder | Girder No. 1, 2, 3, 4 & 5 | 320 | plf ①                         |

① Includes 163 plf future wearing surface.

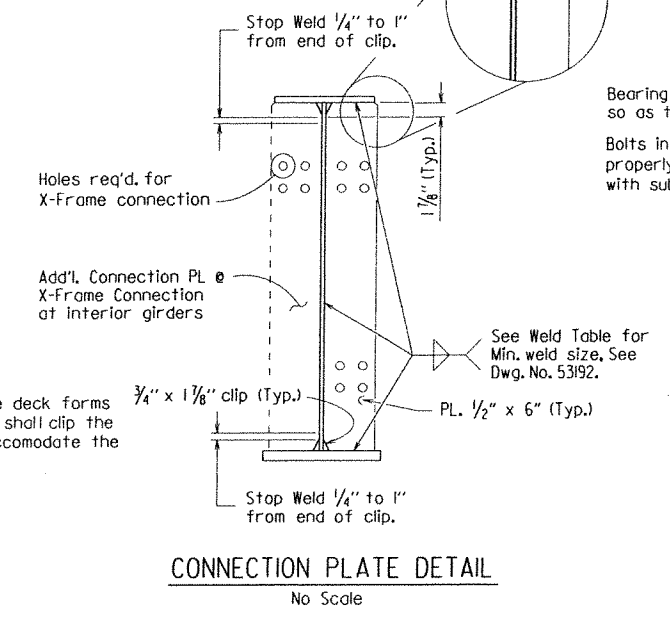


As an alternate to 5/8" diameter studs, 1/2" diameter x 8" studs spaced as shown may be used. Use weight of 5/8" diameter stud as basis of measurement of structural steel in anchors.

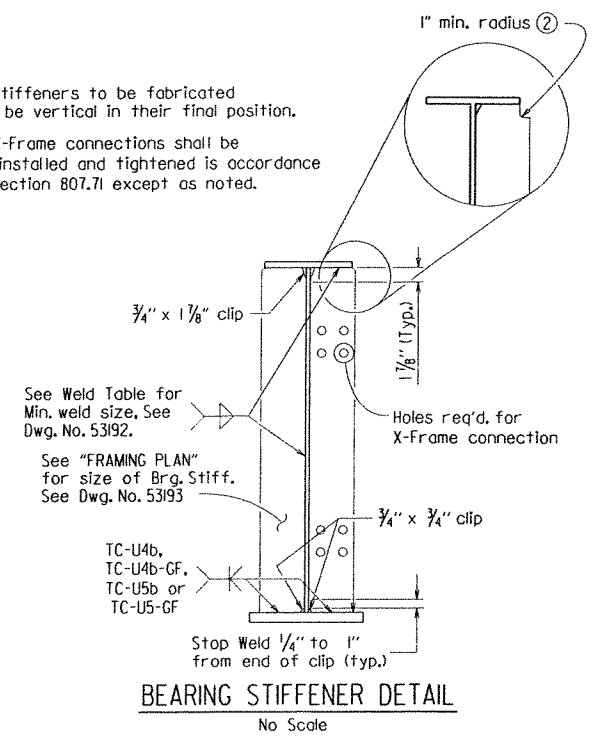
**DETAILS OF ALTERNATE ANCHORS AND PLACEMENT OF LONGITUDINAL REINFORCEMENT**  
No Scale



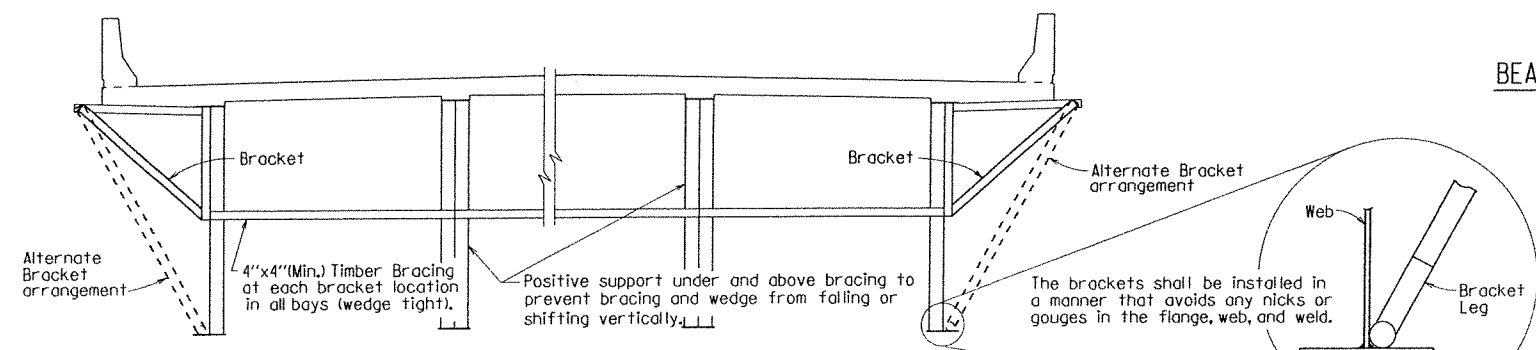
**INTERMEDIATE STIFFENER DETAIL**  
No Scale



**CONNECTION PLATE DETAIL**  
No Scale

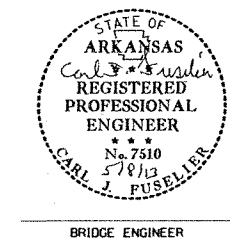


**BEARING STIFFENER DETAIL**  
No Scale



**SCREED RAIL SUPPORT**  
No Scale

If a transverse finishing machine is used, the rail shall be supported directly over the exterior girders, or as an alternate, the rail may be supported by the overhanging brackets if the above strutting system is used. The strutting system may be omitted if 1/2" x 6" web stiffeners are welded to the insides of the exterior girders at the location of each bracket or if the alternate bracket arrangement shown above is used. The Alternate Bracket arrangement shall extend down to the junction of the web and bottom flange. The stiffener shall conform to the details for crossframe connection plates. No direct payment will be made for brackets, timber bracing, supports, or welded stiffeners. Payment shall be subsidiary to "Structural Steel in Plate Girder Spans (M270, Gr. 50W)".

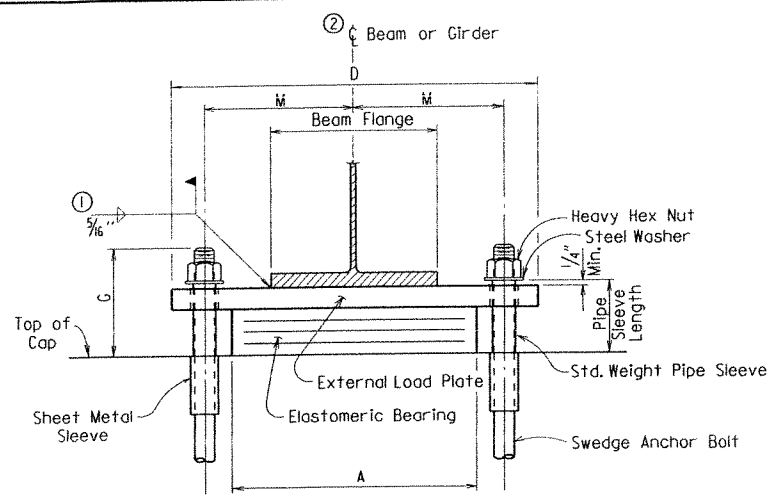


**SHEET 6 OF 6**  
**DETAILS OF 434'-0" CONTINUOUS COMPOSITE PLATE GIRDER UNIT**

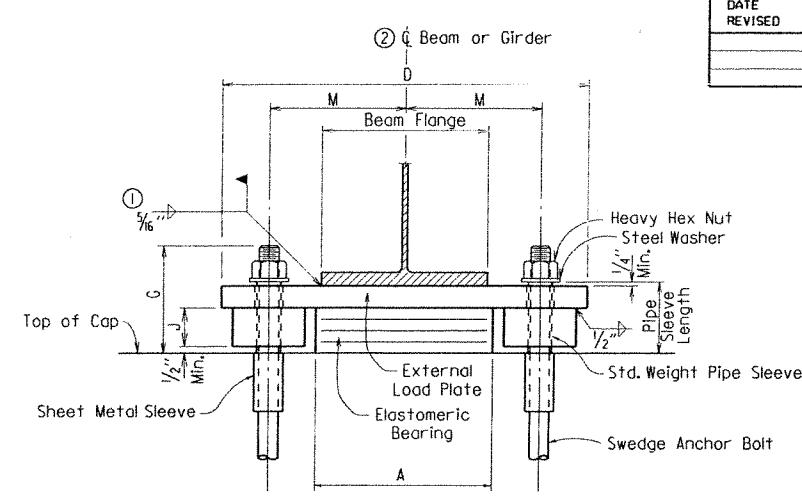
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.  
DRAWN BY: MRE DATE: 07/07/11 FILENAME: b080379\_sl.dgn  
CHECKED BY: DHP DATE: 5/7/13 SCALE: As Noted  
DESIGNED BY: CMW DATE: 8/11  
BRIDGE NO. 07264 DRAWING NO. 53197

PRINT DATE: 5/7/2013

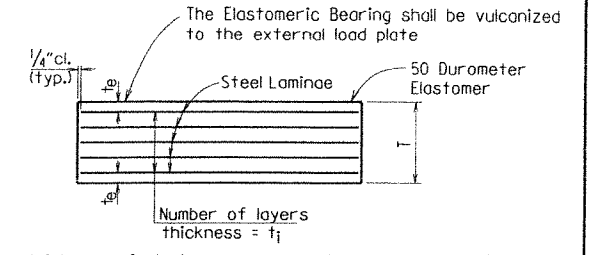
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO.              | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|----------------------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                                | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.                          | 080379 | 44                 | 85        |              |
|              |             |              |             | 07264 ELASTOMERIC BEARINGS 53198 |        |                    |           |              |



FRONT VIEW - AT BENT NOS. 1, 2, 3 & 5

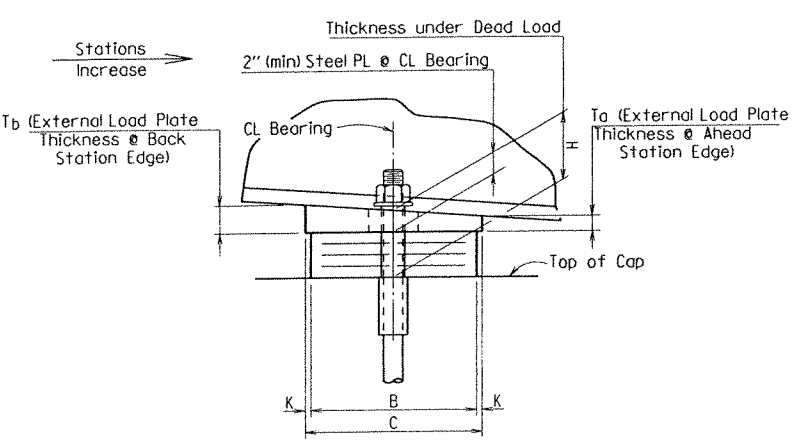


FRONT VIEW - AT BENT NO. 3

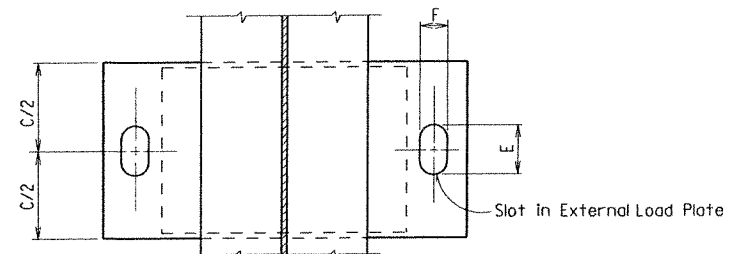


$t_e$  = thickness of elastomer cover on top and bottom of pad  
 $t_1$  = thickness of elastomer between steel laminae  
 $N$  = number of elastomer layers of thickness  $t$

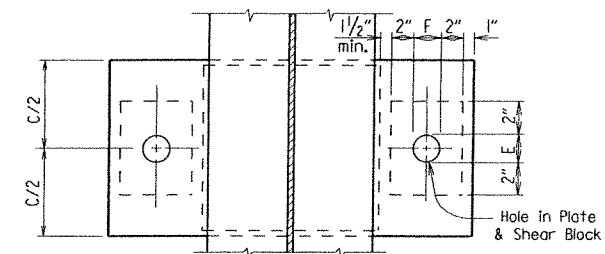
ELASTOMERIC BEARING



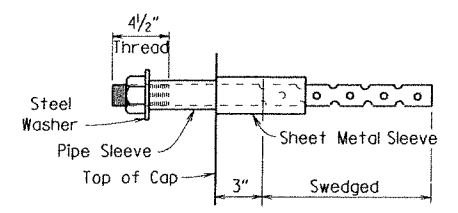
SIDE VIEW - AT BENT NOS. 1, 2, 4 & 5



PLAN VIEW - AT BENT NOS. 1, 2, 4 & 5



PLAN VIEW - AT BENT NO. 3



ANCHOR BOLT DETAIL

Anchor Bolts may be cast in place or drilled and grouted into place. If Anchor Bolts are to be cast in place, the Galvanized Sheet Metal Sleeves will not be required.

If Anchor Bolts are to be drilled and grouted in place, the Galvanized Sheet Metal Sleeves shall be cast in place as shown. Sleeves shall be dry packed with styrofoam, urethane foam or approved equal prior to pouring of concrete. After pouring of the cap and prior to erection of Structural Steel, the dry pack shall be removed and holes for the anchor bolts shall be accurately drilled into the masonry. Bolts placed in drilled holes shall be accurately set and fixed using a OPL approved epoxy or non-shrink grout that completely fills the holes. Galvanized Sheet Metal Sleeves will not be paid for directly, but will be considered subsidiary to the item "Structural Steel in Plate Girder Spans (M 270, Gr. 50W)."

GENERAL NOTES

Elastomeric Bearings shall conform to Section 808 and shall be paid for at the unit price bid for "Elastomeric Bearings".

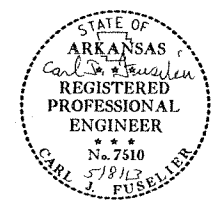
External load plates and shear blocks shall conform to AASHTO M 270, Grade 50W. Pipe sleeves shall be ASTM A53, Grade B, and shall be galvanized to conform to AASHTO M 232, Class C or AASHTO M 298, Class 50.

External load plates and external load plates with shear blocks shall be completely fabricated (including bevel and bolt holes) and shall be cleaned before vulcanizing to the elastomeric bearing. Surfaces in contact with the elastomeric bearing shall be cleaned in accordance with subsection 808.03. Other surfaces shall be blast cleaned in accordance with subsection 807.84(e) for unpainted weathering steel.

Anchor Bolts, Washers and Nuts shall conform to subsection 807.07. The anchor bolt grade of steel shall be as specified in the "Table of Fabricator Variables". Indentations shall be circular with rounded bottoms and staggered as shown in the details.

Pipe Sleeves, Anchor Bolts, Washers and Nuts shall be paid for at the unit price bid for "Structural Steel in Plate Girder Spans (M270, Gr. 50W)". External load plates and shear blocks will not be measured or paid for separately but will be considered included in the unit bid price for "Elastomeric Bearings".

Tabular Data by: CMW Date: 06/05/2012  
 Checked by: DHP Date: 5/7/13  
 Designed by: CMW Date: 9/11



DETAILS OF ELASTOMERIC BEARINGS  
 OUACHITA RIVER

ROUTE 100 SEC. 1  
 ARKANSAS STATE HIGHWAY COMMISSION  
 LITTLE ROCK, ARK.

DRAWN BY: CMW DATE: 06/05/2012 FILENAME: b080379\_el.dgn  
 CHECKED BY: DATE: SCALE: No Scale  
 DESIGNED BY: CMW DATE: 9/11  
 BRIDGE NO. 07264 DRAWING NO. 53198

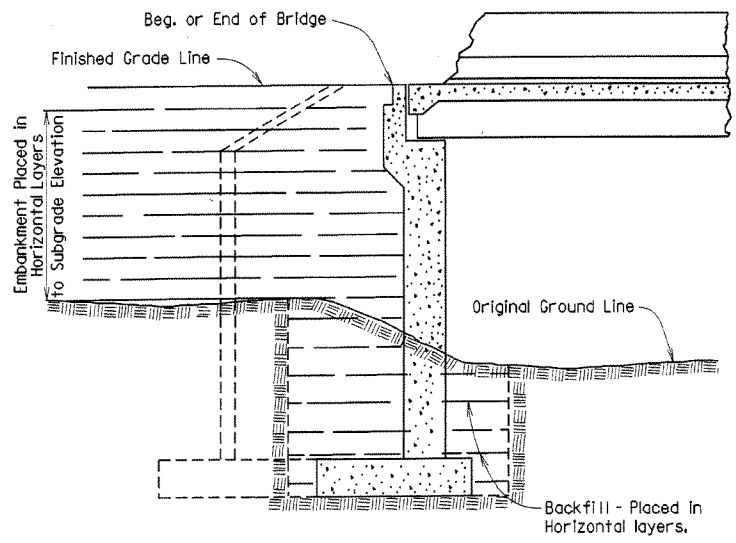
TABLE OF FABRICATOR VARIABLES

| BRIDGE NO. | LOCATION  |      |          | BEARING TYPE | NO. OF BEARINGS EACH BENT | *MAXIMUM DESIGN LOAD (KIPS) | G      | H      | ELASTOMERIC PAD |         |   |                |                |                                  |        |     |         |        | EXTERNAL LOAD PLATE |        |      |         | ANCHOR BOLT    |                |                     |       |                          |                                 |                          |
|------------|-----------|------|----------|--------------|---------------------------|-----------------------------|--------|--------|-----------------|---------|---|----------------|----------------|----------------------------------|--------|-----|---------|--------|---------------------|--------|------|---------|----------------|----------------|---------------------|-------|--------------------------|---------------------------------|--------------------------|
|            | BENT NOS. | UNIT | BEAM NO. |              |                           |                             |        |        | A               | B       | N | t <sub>i</sub> | t <sub>e</sub> | NO. & THICKNESS OF STEEL LAMINAE | T      | C   | D       | E      | F                   | J      | K    | M       | T <sub>a</sub> | T <sub>b</sub> | ANCHOR BOLT (Ø x L) | GRADE | PIPE SLEEVE SIZE (Ø x L) | SHEET METAL SLEEVE SIZE (Ø x L) | STEEL WASHER SIZE (O.D.) |
| 07264      | 1         | 434' | I-5      | Exp          | 5                         | 121.00                      | 9 1/2" | 6 3/8" | 16"             | 8"      | 6 | 1/2"           | 1/4"           | 7 @ 12 Ga.                       | 4 1/4" | 9"  | 28"     | 6 1/2" | 3 3/8"              | NA     | 1/2" | 10 3/4" | 1.86"          | 2.14"          | 2"Ø x 31"           | 55    | 2 1/2"Ø x 6 1/2"         | 4"Ø x 6"                        | 3 3/4"                   |
|            | 2         | 434' | I-5      | Exp          | 5                         | 314.00                      | 8 1/4" | 4 7/8" | 20"             | 11 1/2" | 3 | 1/2"           | 1/4"           | 4 @ 12 Ga.                       | 2 3/8" | 9"  | 31"     | 5 3/4" | 3 3/4"              | NA     | 1/2" | 12"     | 1.88"          | 2.12"          | 2 1/2"Ø x 35"       | 55    | 3"Ø x 4 3/8"             | 4"Ø x 6"                        | 4 1/2"                   |
|            | 3         | 434' | I-5      | Fix          | 5                         | 315.00                      | 7 3/4" | 3 1/8" | 20"             | 12"     | 2 | 1/2"           | 1/4"           | 3 @ 12 Ga.                       | 1 5/8" | 13" | 40 3/4" | 3 3/4" | 3 3/4"              | 1 1/4" | 1/2" | 15 1/2" | 1.86"          | 2.14"          | 2 1/2"Ø x 35"       | 55    | 3"Ø x 4 3/8"             | 4"Ø x 6"                        | 4 1/2"                   |
|            | 4         | 434' | I-5      | Exp          | 5                         | 314.00                      | 8 1/4" | 4 7/8" | 20"             | 11 1/2" | 3 | 1/2"           | 1/4"           | 4 @ 12 Ga.                       | 2 3/8" | 9"  | 31"     | 5 3/4" | 3 3/4"              | NA     | 1/2" | 12"     | 1.93"          | 2.07"          | 2 1/2"Ø x 35"       | 55    | 3"Ø x 4 3/8"             | 4"Ø x 6"                        | 4 1/2"                   |
|            | 5         | 434' | I-5      | Exp          | 5                         | 121.00                      | 9 1/2" | 6 3/8" | 16"             | 8"      | 6 | 1/2"           | 1/4"           | 7 @ 12 Ga.                       | 4 1/4" | 9"  | 28"     | 6 1/2" | 3 3/8"              | NA     | 1/2" | 10 3/4" | 1.94"          | 2.06"          | 2"Ø x 31"           | 55    | 2 1/2"Ø x 6 1/2"         | 4"Ø x 6"                        | 3 3/4"                   |

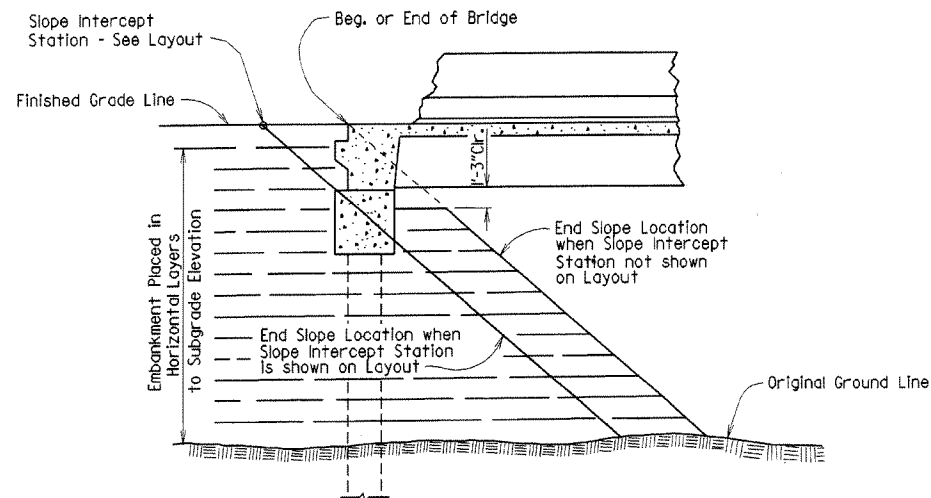
\*Maximum Design Load = Service I Limit State

PRINT DATE: 5/7/2013

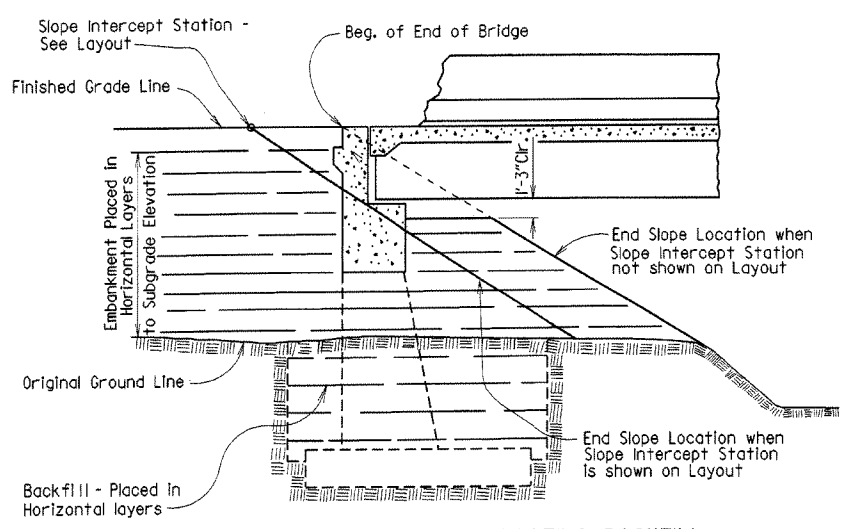
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO.             | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------------------|--------------|
| 04-10-2003   |             |              |             | 6                   | ARK.  |                    | 45                    |              |
|              |             |              |             |                     |       |                    | JOB NO.               |              |
|              |             |              |             |                     |       |                    | EMBANKMENT & BACKFILL | 1888A        |



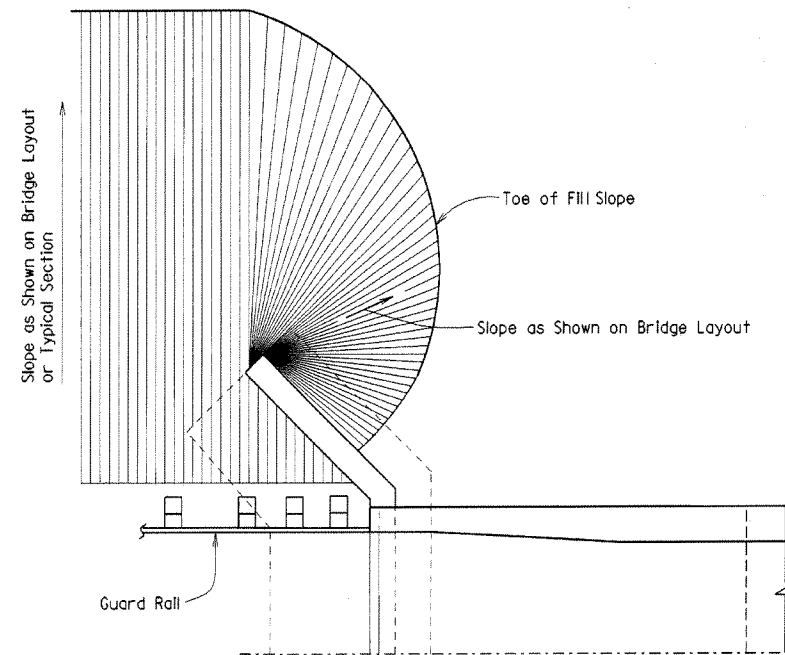
**EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS**



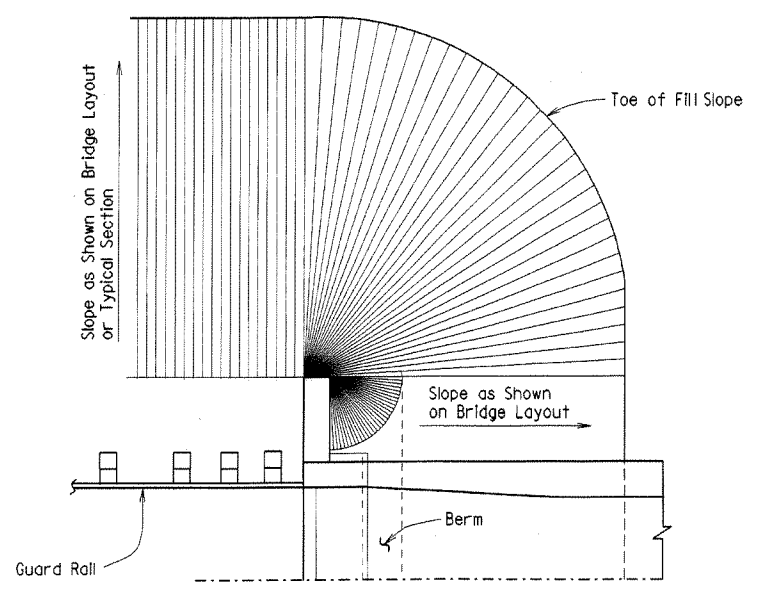
**EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS**



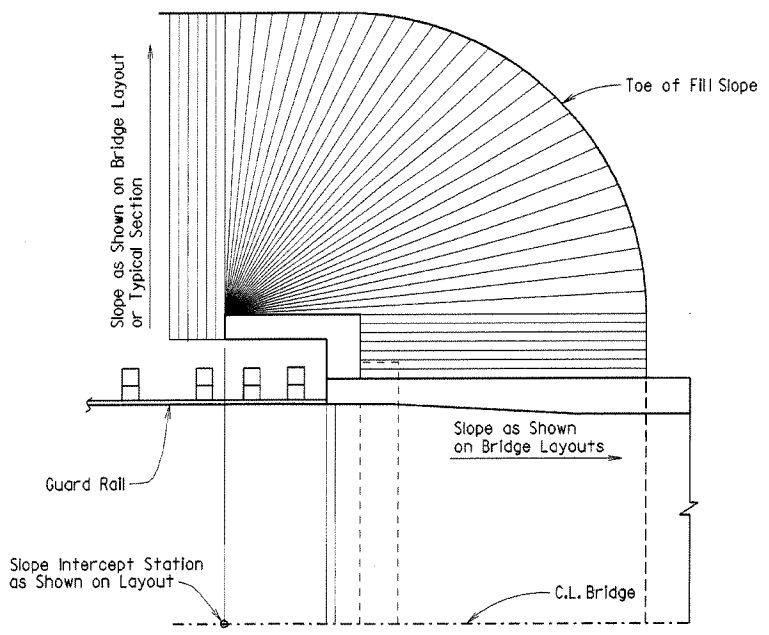
**EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS**



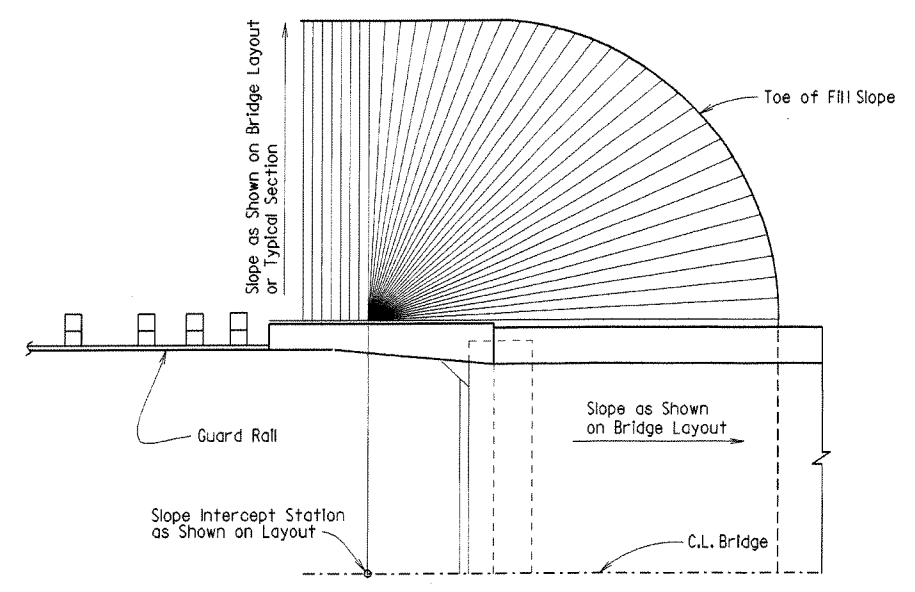
**VERTICAL WALL ABUTMENTS**



**SPILL-THROUGH END BENTS WITH STUB WING**



**SPILL-THROUGH END BENTS WITH TURNBACK WING**



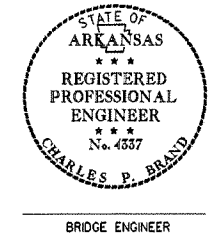
**SPILL-THROUGH END BENTS WITH TRANSITION WING**

**METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS**

**GENERAL NOTES**

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 4 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to subsections 210.09, 210.10 and 801.08 of the Specifications for construction requirements.

Revised and redrawn MJT 04-10-2003  
Chk'd. By: c:jf 04-10-2003

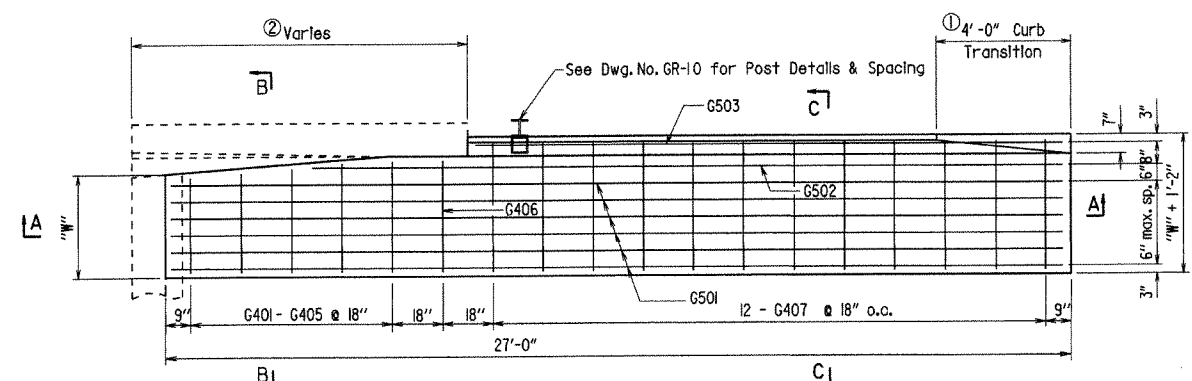


**EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS**  
ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

DRAWN BY: MJT DATE: 04-10-2003 FILENAME: B1888A.STD  
CHECKED BY: CJF DATE: 04-10-2003 SCALE: NO SCALE  
DESIGNED BY: STD. DATE: \_\_\_\_\_  
BRIDGE NO. \_\_\_\_\_ DRAWING NO. 1888A

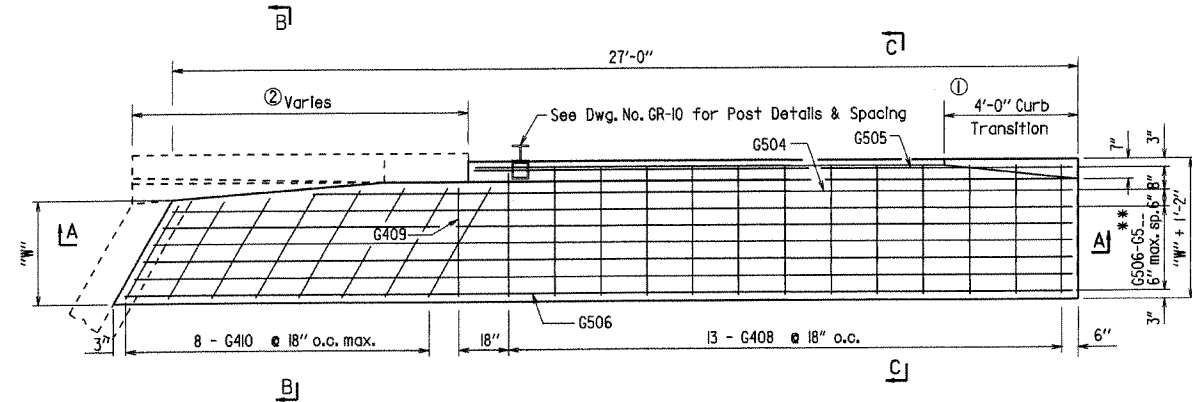


| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO.      | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|----------------|--------------|
| 4-10-2003    |             |              |             | 6                   | ARK.  |                    | 47             |              |
| 07-14-2010   |             |              |             |                     |       |                    |                |              |
| JOB NO.      |             |              |             |                     |       |                    | TYPE B GUTTERS | 2016B        |



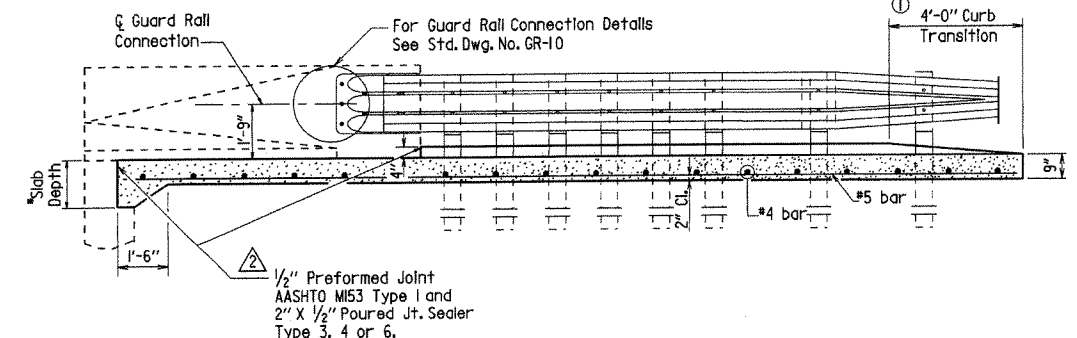
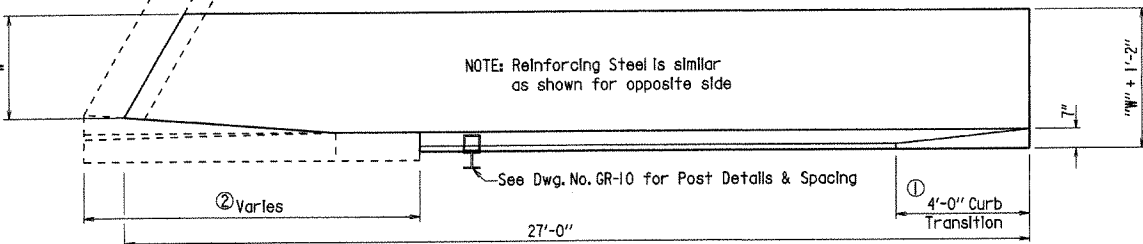
HALF PLAN OF APPROACH GUTTERS FOR SQUARE BRIDGE

② Length varies. See End Bent details for actual length. Quantities shown are for 10'-0" Transition Roll.



PLAN OF APPROACH GUTTERS FOR SKEWED BRIDGE

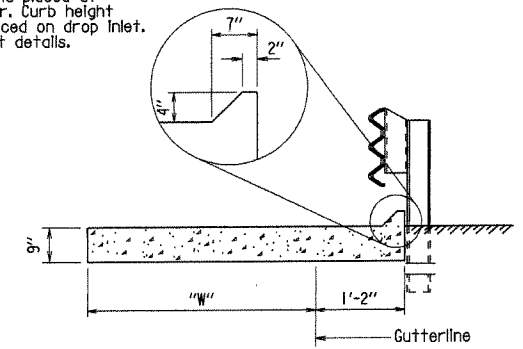
NOTE: Reinforcing Steel is similar as shown for opposite side



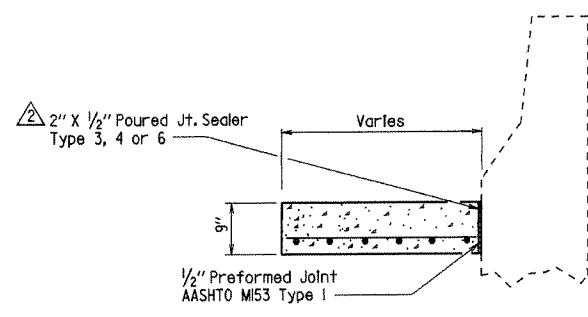
SECTION A - A

Slab Depth Varies - See Span and Bent Details

① Construct gutter curb with height-transition as shown if drop inlet is not placed at end of gutter.  
Construct gutter curb full height (no height-transition) if drop inlet is placed at end of gutter. Curb height transition placed on drop inlet. See drop inlet details.



SECTION C - C  
N.T.S.



SECTION B - B  
N.T.S.

\*\*\* BAR LIST ②  
TYPE B GUTTER

| Mark          | No. Required for Width "W" |        |        |        | Length               | Square or Skewed |
|---------------|----------------------------|--------|--------|--------|----------------------|------------------|
|               | 3'-0"                      | 4'-0"  | 6'-0"  | 8'-0"  |                      |                  |
| G401 - G405   | 1 each                     | 1 each | 1 each | 1 each | "W" - 3" to "W" + 3" | Square           |
| G406          | 1                          | 1      | 1      | 1      | "W" + 3"             | Square           |
| G407          | 12                         | 12     | 12     | 12     | "W" + 10"            | Square           |
| G408          | 13                         | 13     | 13     | 13     | "W" + 10"            | Skewed           |
| G409          | 1                          | 1      | 1      | 1      | "W" + 3"             | Skewed           |
| G410          | 8                          | 8      | 8      | 8      | *                    | Skewed           |
| G501          | 6                          | 8      | 12     | 16     | 26'-8"               | Square           |
| G502          | 1                          | 1      | 1      | 1      | 22'-2"               | Square           |
| G503          | 1                          | 1      | 1      | 1      | 17'-8"               | Square           |
| G504          | 1                          | 1      | 1      | 1      | *                    | Skewed           |
| G505          | 1                          | 1      | 1      | 1      | *                    | Skewed           |
| G506 - GS...* | 1 each                     | 1 each | 1 each | 1 each | *                    | Skewed           |

\* Bar Lengths vary with Skew.  
\*\* GS12 for "W" = 3'  
GS14 for "W" = 4'  
GS18 for "W" = 6'  
GS22 for "W" = 8'

\*\*\* Special bar list required when skew angle exceeds 40° for W = 8'; 50° for W = 6'; or 60° for W = 4'.

QUANTITIES FOR ONE SQUARE APPROACH GUTTER

| "W" Width (ft.) | Reinforcing Steel (lbs.) | Concrete (cubic yards) |
|-----------------|--------------------------|------------------------|
| 3               | 252                      | 3.00                   |
| 4               | 319                      | 3.75                   |
| 6               | 459                      | 5.25                   |
| 8               | 590                      | 6.75                   |

GENERAL NOTES

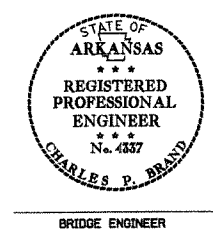
Concrete shall be Class S or Class S(AE) or mixture used for Portland Cement Concrete Pavement.  
Reinforcement Steel shall conform to AASHTO M31 or M53, Grade 60 (fy = 60,000 psi).  
Approach Gutters will be measured and paid for in accordance with Section 504 of the Standard Specifications.

Revised and redrawn 4-10-2003. By KDH Ck. By: CJF 4-10-2003  
Added joint sealer type & revised transition roll length 07-14-2010 by MJT Checked by: CJF 07-14-2010

DETAILS OF STANDARD TYPE B APPROACH GUTTERS

ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 4-10-2003 FILENAME: B2016B.STD  
CHECKED BY: CJF DATE: 4-10-2003 SCALE: 3/8" = 1'-0"  
DESIGNED BY: STD DATE:  
BRIDGE NO. DRAWING NO. 2016B



BRIDGE ENGINEER



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| 9-8-11       |             |              |             | 6                   | ARK.  |                    | 48        |              |
| 1-3-13       |             |              |             |                     |       |                    |           |              |
| 1-10-13      |             |              |             |                     |       |                    |           |              |

The name of the bridge as shown on the plans shall be placed on Lines 1 - 3 using 1/8" raised letters and numerals 3/8" high.

| Line   | Example 1 | Example 2 | Example 3 | Example 4 |
|--------|-----------|-----------|-----------|-----------|
| Line 1 | Red River | Southern  | Saline    | Highway 5 |
| Line 2 | Relief    | Railroad  | River     |           |
| Line 3 |           | Overpass  | Relief    |           |

NAME PLATE 2387

GENERAL NOTES

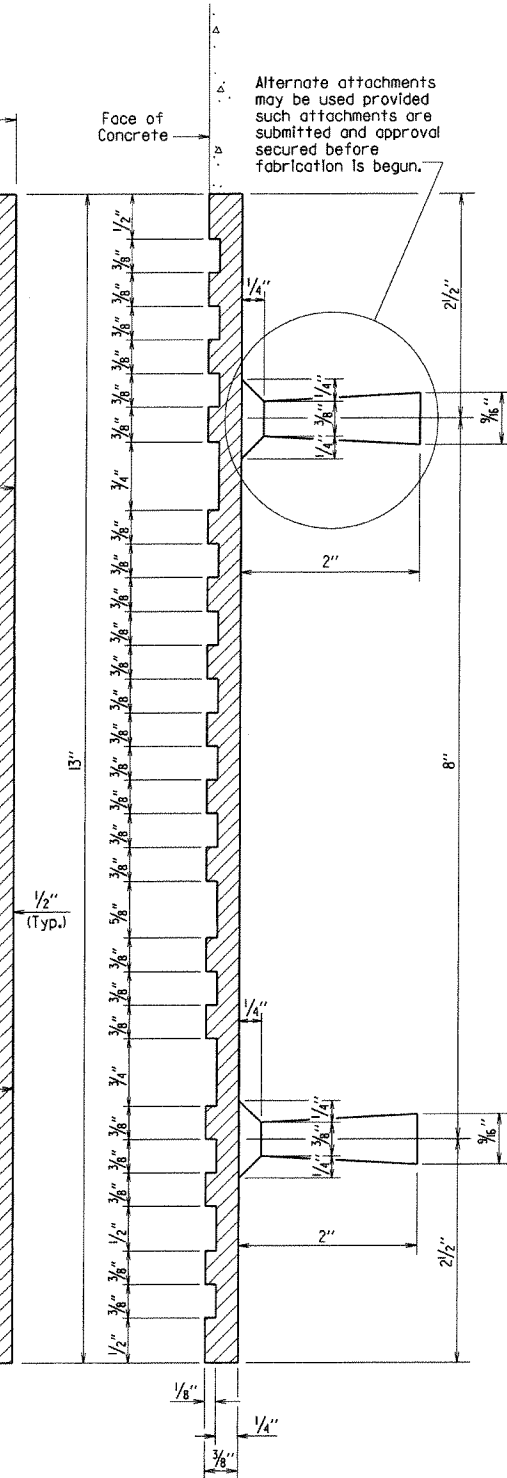
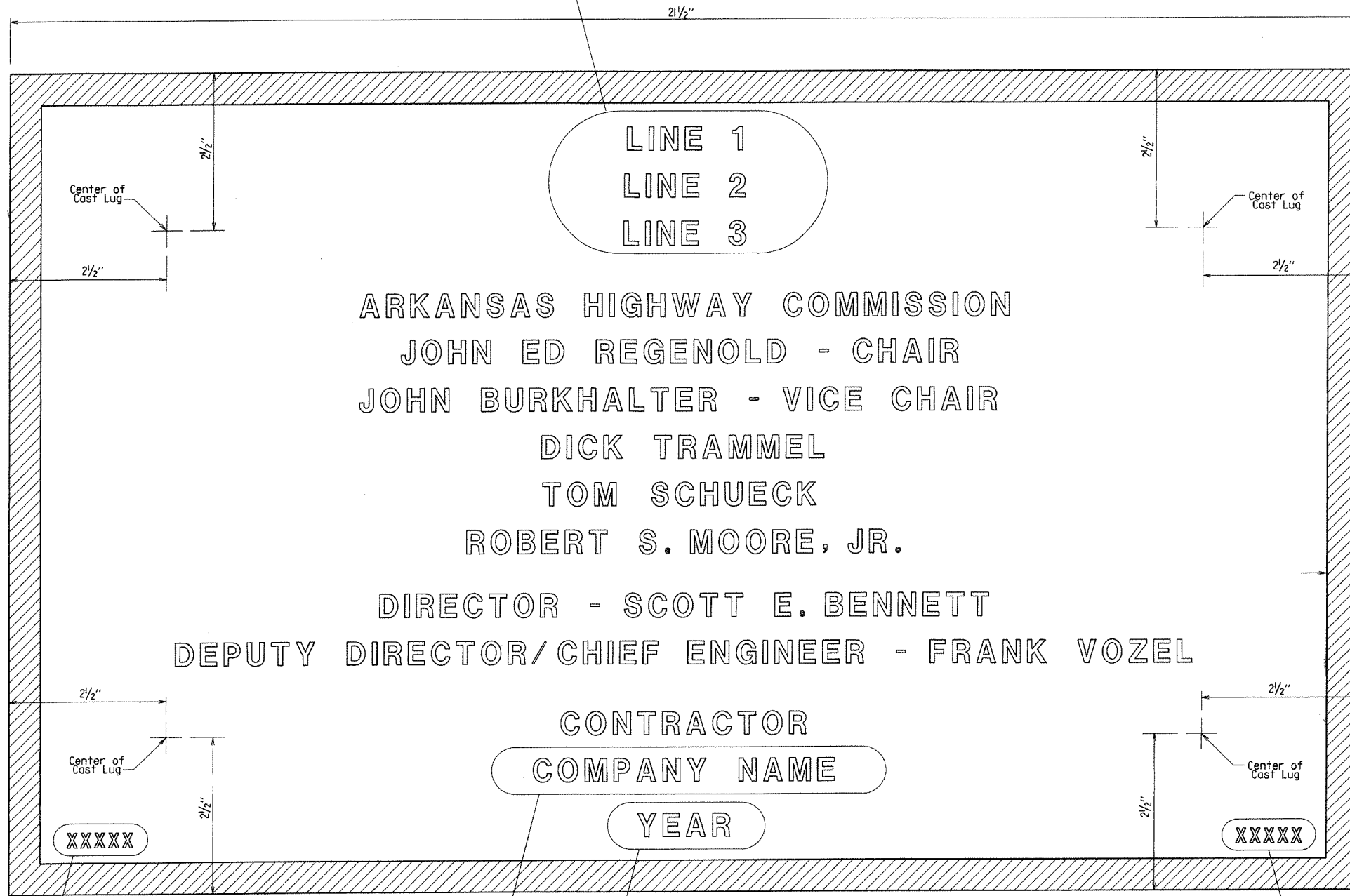
Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2003 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812 of the Standard Specifications.

Body of plate shall be 1/4" thick and shall include four tapering cone lugs 3/8" to 1/2" x 2" long. The border and all lettering shall be raised 1/8" above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered. The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

Alternate attachments may be used provided such attachments are submitted and approved before fabrication is begun.



Place the design live loading here using 1/8" raised letters and numerals 1/4" high. Examples: HS 20 HL-93

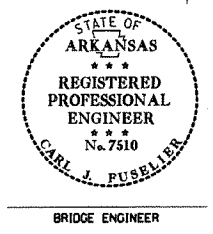
Place the Year in which Contract was awarded here using 1/8" raised numerals 3/8" high. Example: 2001

Place the name of the company awarded the construction contract here using 1/8" raised letters and numerals 3/8" high. Example: ABCD CONSTRUCTION, INC.

Place the Bridge number here using 1/8" raised letters and numerals 1/4" high. Examples: A1234 05432

- ▲ Revised Commission Names 1-10-13 KDH Checked By: C.J.F
- ▲ Revised Commission Names 1-3-13 KDH Checked By: C.J.F
- ▲ Revised and Redrawn 9-8-11 KDH Checked By: CRE

TYPICAL BRIDGE NAME PLATE



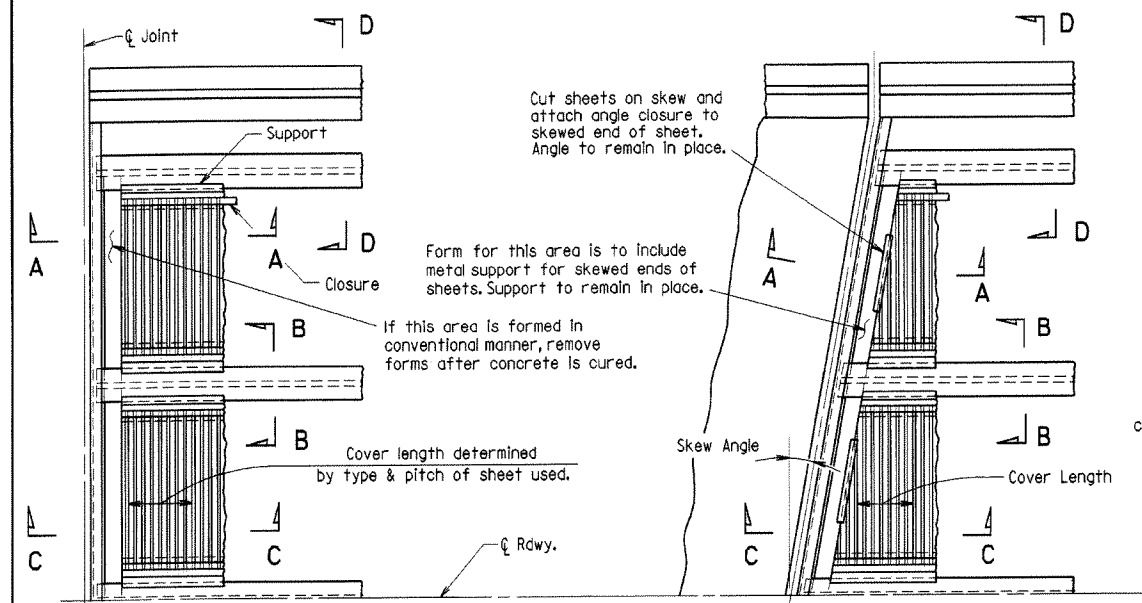
DETAILS OF STANDARD TYPE D BRIDGE NAME PLATE  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 9-8-11 FILENAME: b2387\_std.dgn  
CHECKED BY: CRE DATE: 9-8-11 SCALE: 1'-0" = 1'-0"  
DESIGNED BY: STD. DATE: OR AS NOTED  
BRIDGE NO. DRAWING NO. 2387

PRINT DATE: 1/18/2013

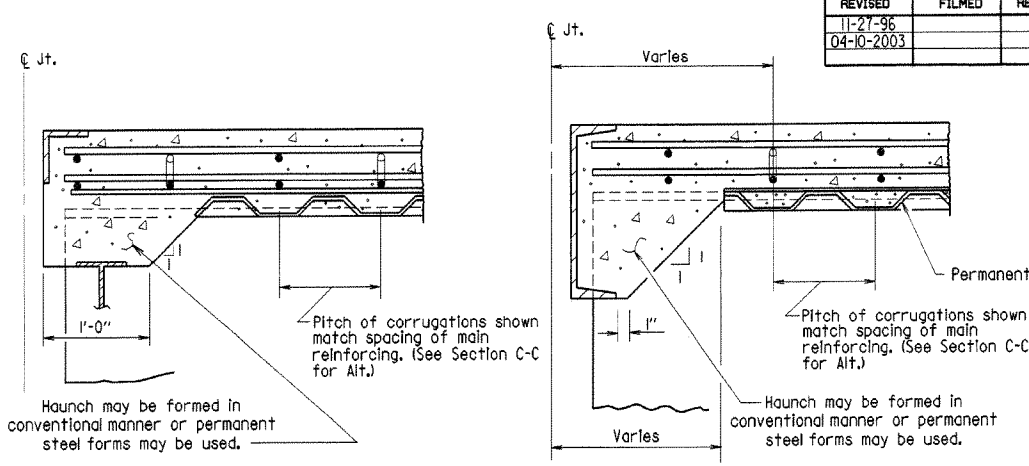
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------|-------------|---------------------|-------|--------------------|-----------|--------------|
| 11-27-96     |             |              |             |              |             | 6                   | ARK.  |                    | 49        |              |
| 04-10-2003   |             |              |             |              |             |                     |       |                    |           |              |

BR. DECK FORMS 1499I



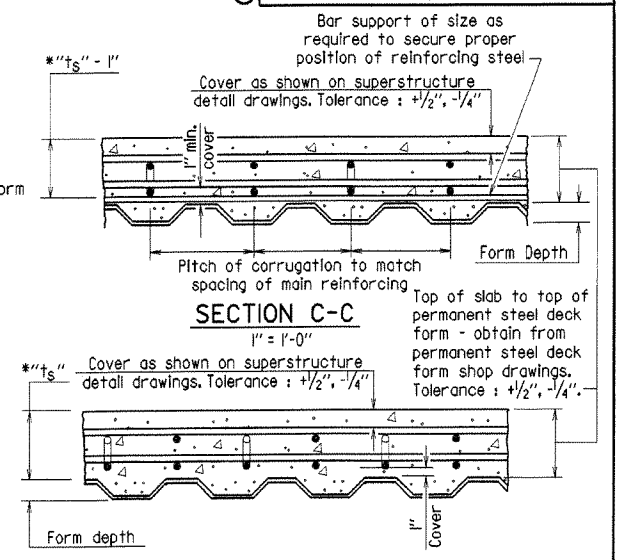
**PART PLAN - SQUARE SPAN**  
3/8" = 1'-0"

**PART PLAN - SKEWED SPAN**  
3/8" = 1'-0"



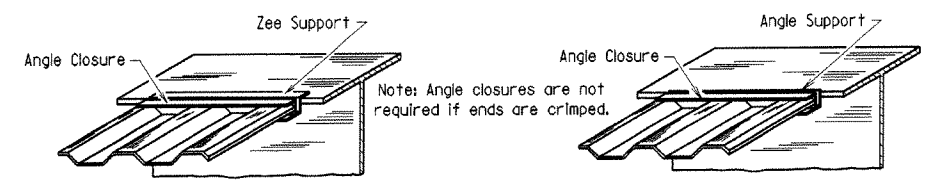
**SECTION A-A**  
N.T.S.  
(Angle at end of span)

**SECTION A-A**  
N.T.S.  
(Channel at end of span)

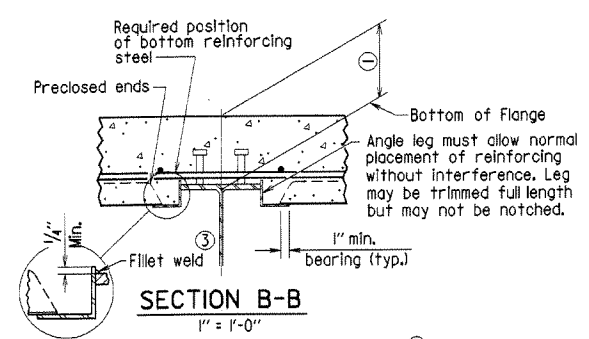


**SECTION C-C**  
1" = 1'-0"

**SECTION C-C - ALTERNATE**  
1" = 1'-0"

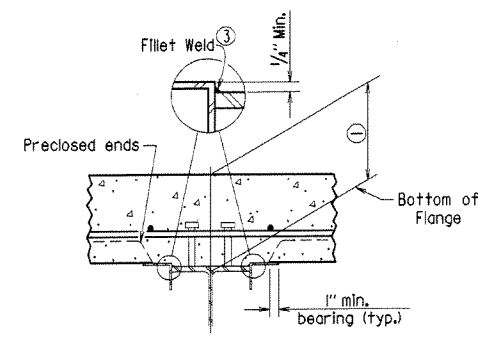


**SKETCH OF PERMISSIBLE SUPPORTS**  
N.T.S.



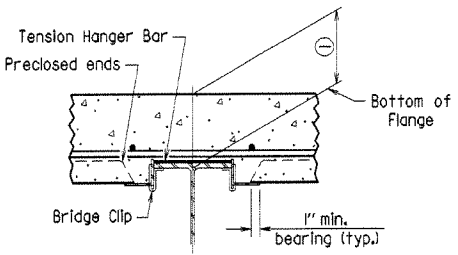
**SECTION B-B**  
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are used, and for all compression flanges)



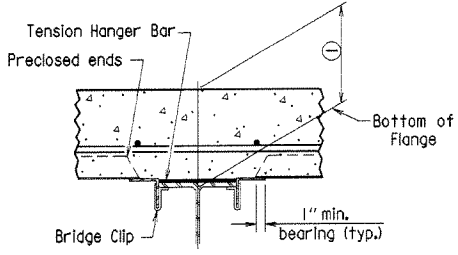
**SECTION B-B**  
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are used and for all compression flanges)



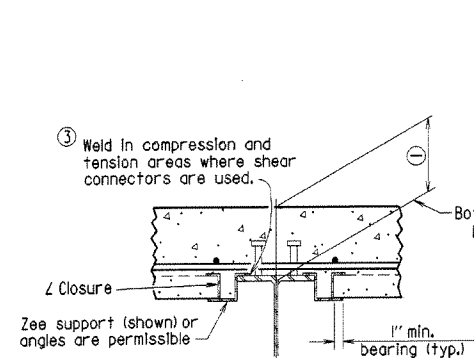
**SECTION B-B**  
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are not used)



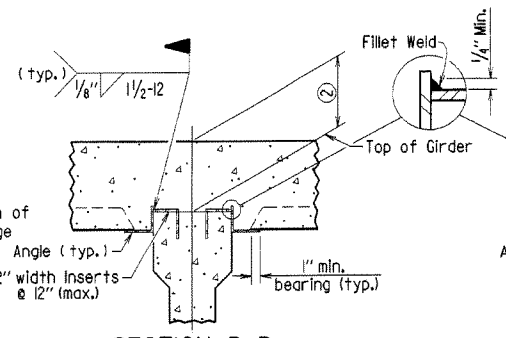
**SECTION B-B**  
1" = 1'-0"

(Showing permissible support for tension flange where shear connectors are not used)



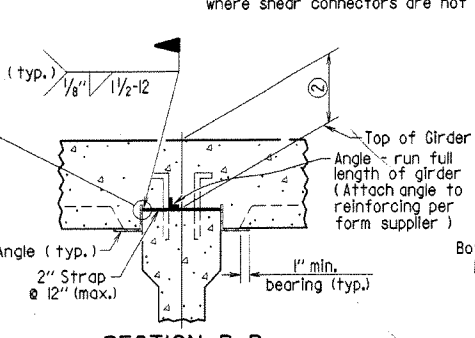
**SECTION B-B**  
1" = 1'-0"

(Showing Z Closure)



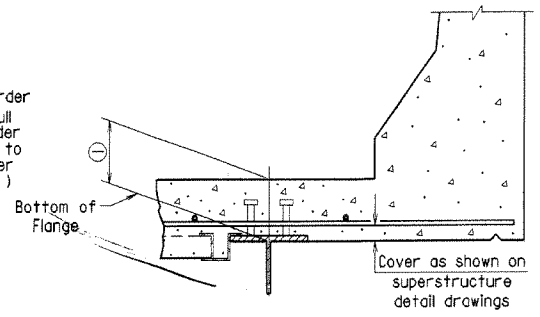
**SECTION B-B (FOR CONCRETE GIRDERS)**  
1" = 1'-0"

(Showing support by Insert cast in girder)



**SECTION B-B (FOR CONCRETE GIRDERS)**  
1" = 1'-0"

(Showing support by Strap)



**SECTION D-D**  
1" = 1'-0"

Note: Only Bottom Reinforcing is shown.

GENERAL NOTES

Permanent steel deck forms may be used at the Contractor's option and shall be at no additional cost to the Department. Such use may result in changes to the dead load deflection of the girder. Any cost for adjustments due to a change in the dead load deflection will be borne by the Contractor. Payment for deck concrete and structural steel will not be increased due to use of permanent steel deck forms.

Permanent steel deck forms shall conform to subsection 802.14(b) of the Standard Specifications. Detailed plans, including detailed calculations and manufacturer's technical brochure, shall be submitted to and approved by the Bridge Engineer before work of forming the bridge deck is started.

Welding of form supports to the tension flange of steel girders will be permitted only in areas where shear connectors are used. When welding is not allowed, the method of fastening Z or L supports to the flange must be approved by the Bridge Engineer.

Form sheets shall be fastened to supporting members and to each other with galvanized metal screws sufficient in size and number to provide a secure attachment. Alternate methods of attachment must be approved by the Bridge Engineer.

When the pitch of form corrugations match the reinforcing spacing, transversely align form sheets across the bridge to maintain the correct orientation of continuous reinforcing bars in the corrugations.

Bar support rods, when used, shall be sized and spaced to adequately support the bottom reinforcing mat at the required position.

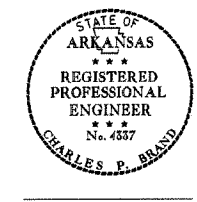
High chairs shall be sized to support the top mat of reinforcing at the proper position. High chairs shall be placed at locations shown on the detail drawings.

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2003 Edition), with applicable supplemental specifications and special provisions.

**DETAILS OF PERMISSIBLE TYPE PERMANENT STEEL BRIDGE DECK FORMS FOR STEEL & CONCRETE GIRDER SPANS**

ROUTE SEC.  
**ARKANSAS STATE HIGHWAY COMMISSION**  
LITTLE ROCK, ARK.

DRAWN BY: MJT DATE: 10-17-96  
CHECKED BY: CPB DATE: 10-17-96 SCALE: as noted  
DESIGNED BY: STD. DATE: ---  
BRIDGE NO. DRAWING NO. 1499I

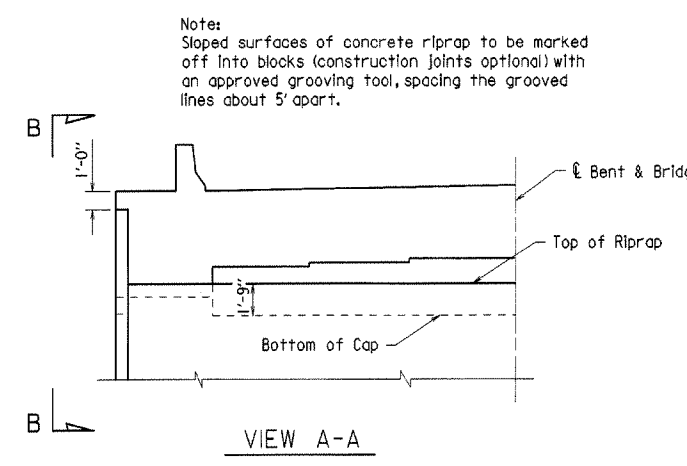
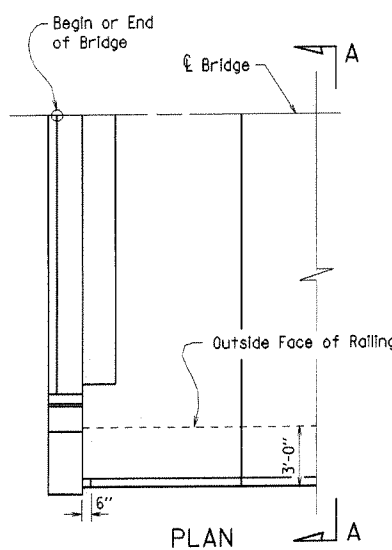


Redrawn and revised 11/27/96; MJT

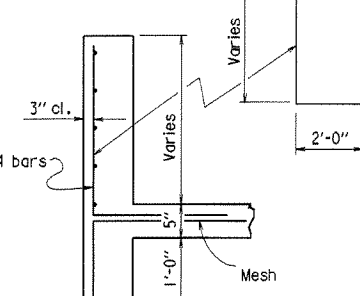
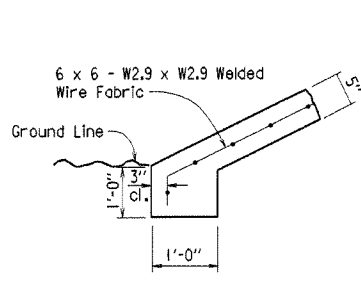
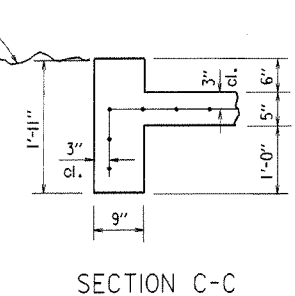
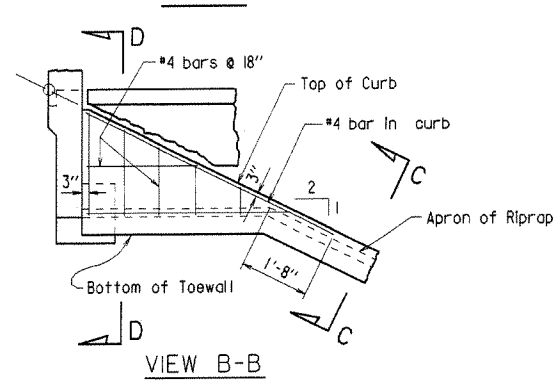
Revised for 2003 AHTD Construction Specifications and CPB Seal. MJT 04-10-2003  
Chk'd. By: 04-10-2003



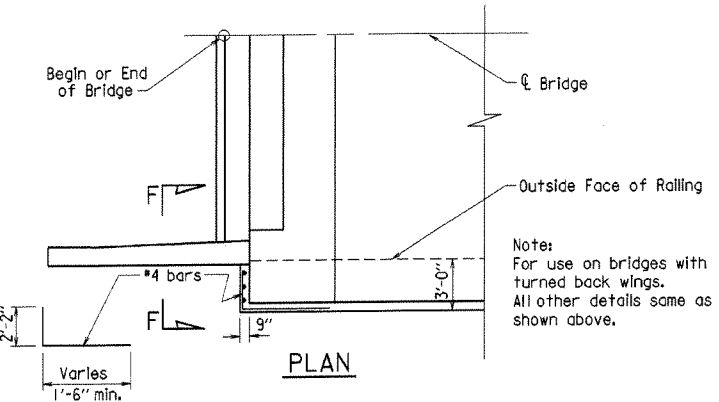
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE | FED. AID PROJ. NO.     | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|-------|------------------------|-----------|--------------|
| 04-10-2003   |             |              |             | 6                   | ARK.  |                        | 50        |              |
|              |             |              |             | JOB NO.             |       | RIPRAP & PILE - I4995A |           |              |



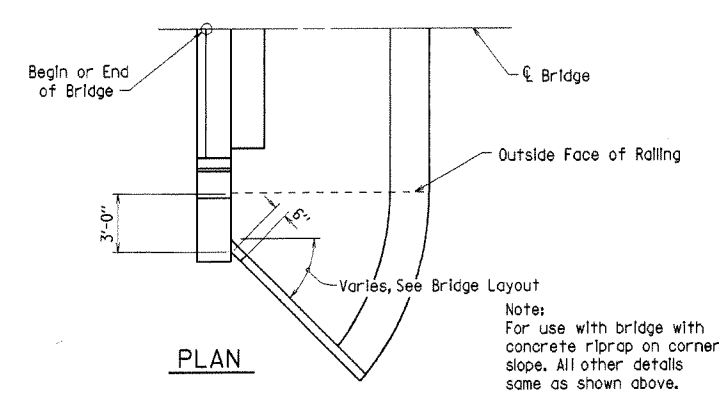
Notes:  
Sloped surfaces of concrete riprap to be marked off into blocks (construction joints optional) with an approved grooving tool, spacing the grooved lines about 5' apart.



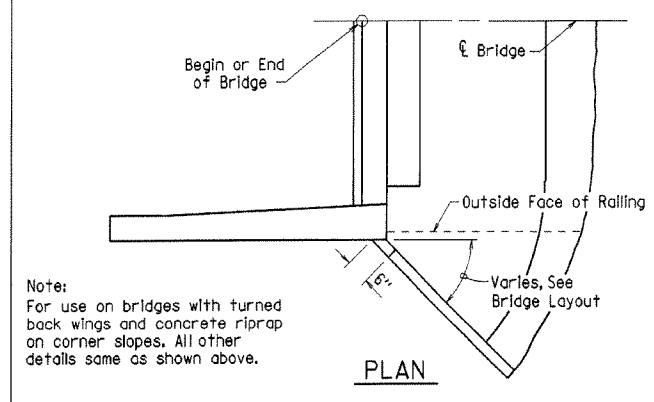
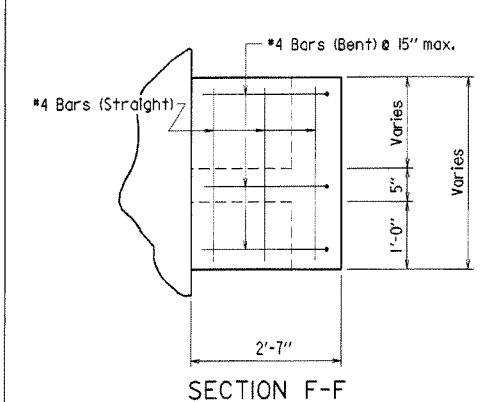
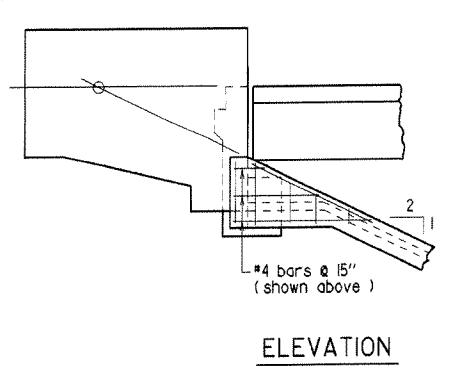
DETAILS OF CONCRETE RIPRAP



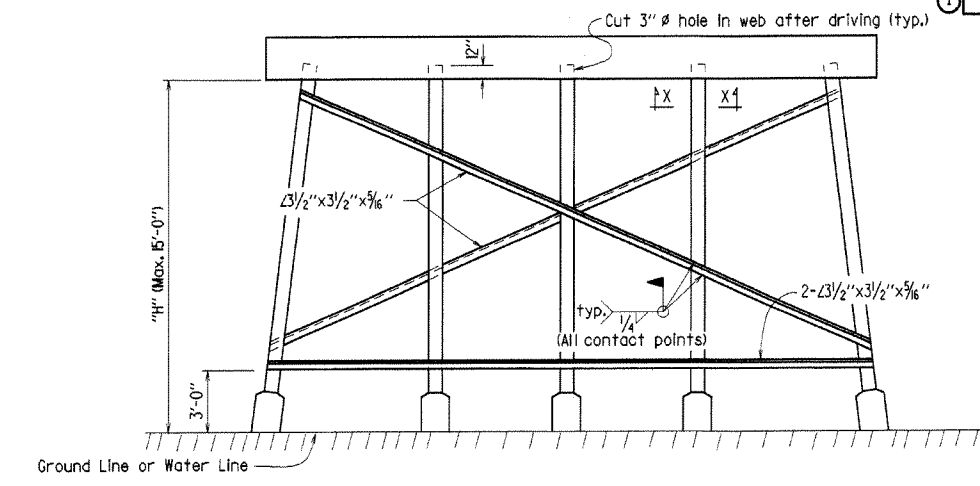
Note:  
For use on bridges with turned back wings. All other details same as shown above.



Note:  
For use with bridge with concrete riprap on corner slope. All other details same as shown above.



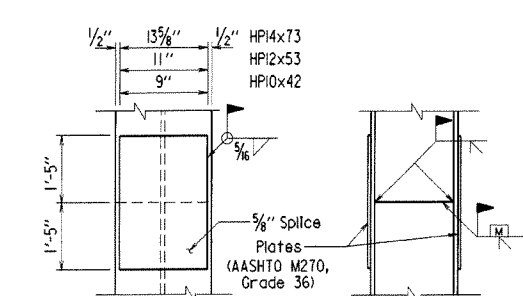
Note:  
For use on bridges with turned back wings and concrete riprap on corner slopes. All other details same as shown above.



Notes:  
All bracing shall be cut and welded in the field. Each brace shall be furnished in one piece. Payment shall be made under item 807.  
Omit bottom bracing where "H" is less than 10 ft. Omit all bracing where "H" is less than 5 ft.

Notes:  
Where required by the bridge layout sheet, pile encasements shall be constructed.  
Omit bracing (and V-groove in cap) where pile encasement is extended to bottom of bent cap.

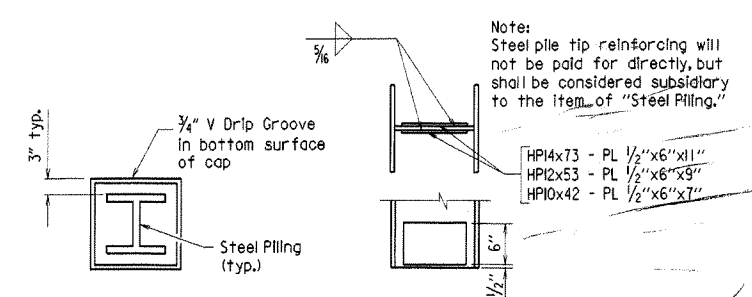
TYPICAL BRACING FOR INT. STEEL PILE BENTS



Note:  
The contractor may for his own convenience and at his own expense provide as many as three splices per pile for steel bearing piling. Minimum spacing between splices shall be 5 ft.

PILE SPICE DETAIL

Scale: 1" = 1'-0"

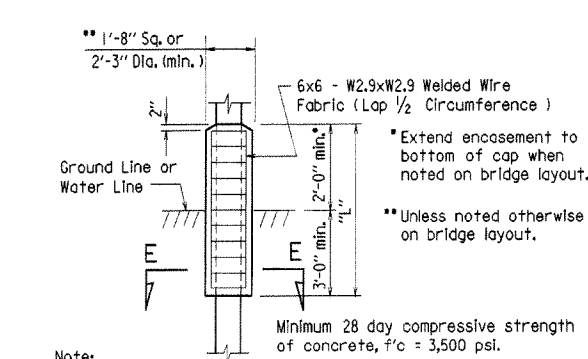


Note:  
Steel pile tip reinforcing will not be paid for directly, but shall be considered subsidiary to the item of "Steel Piling."

HP14x73 - PL 1/2" x 6" x 11"  
HP12x53 - PL 1/2" x 6" x 9"  
HP10x42 - PL 1/2" x 6" x 7"

REINFORCING DETAIL FOR STEEL PILE TIP

Scale: 1" = 1'-0"



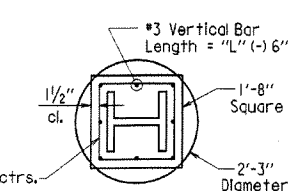
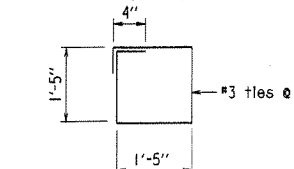
Extend encasement to bottom of cap when noted on bridge layout.

Unless noted otherwise on bridge layout.

Note:  
If concrete cannot be placed in the dry, seal concrete may be deposited under water. Concrete & welded wire fabric or reinforcing in encasements shall be paid for at the contract unit price per linear foot bid for "Pile Encasement."

PILE ENCASEMENT DETAIL

Reinforcing Alternate  
#3 Vertical - 8 per encasement  
#3 ties @ 12" ctrs.  
Yield Strength, fy = 60,000 psi.

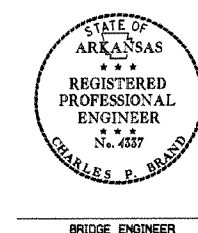


SECTION E-E REINFORCING ALTERNATE

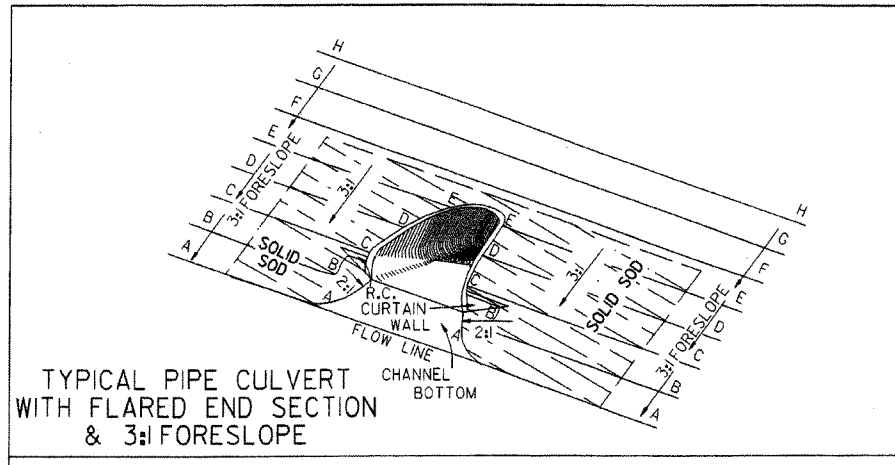
Revised and redrawn MJT 04-10-2003  
Chk'd. By: CJF 04-10-2003

DETAILS OF CONCRETE RIPRAP AND MISC. DETAILS OF STEEL PILING  
ROUTE SEC.  
ARKANSAS STATE HIGHWAY COMMISSION  
LITTLE ROCK, ARK.

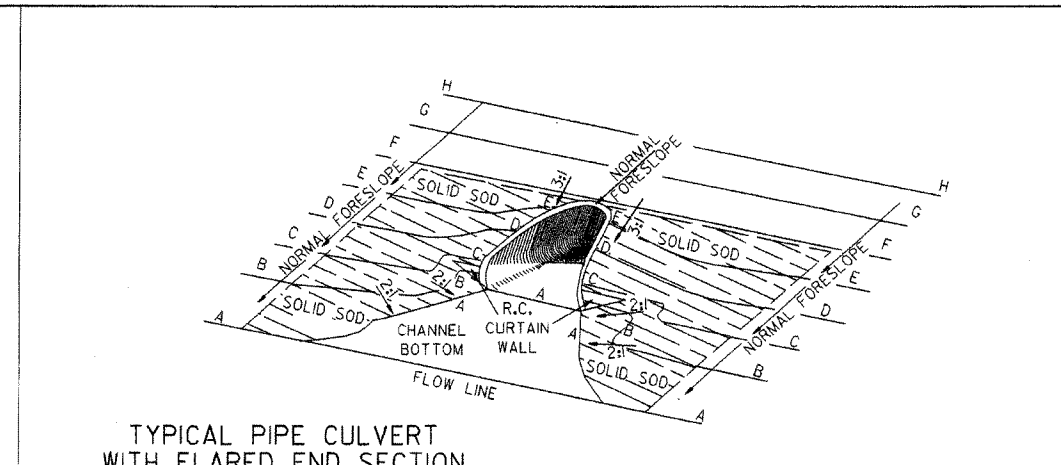
DRAWN BY: MJT DATE: 04-10-2003 FILENAME: B14995A.STD  
CHECKED BY: CJF DATE: 04-10-2003 SCALE: No Scale or As Noted  
DESIGNED BY: STD. DATE: ---  
BRIDGE NO. DRAWING NO. 14995A



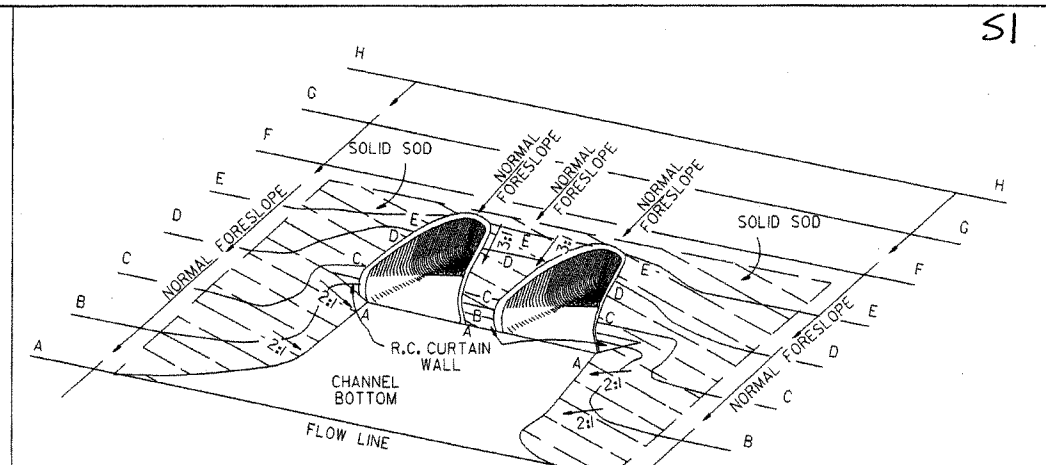
BRIDGE ENGINEER



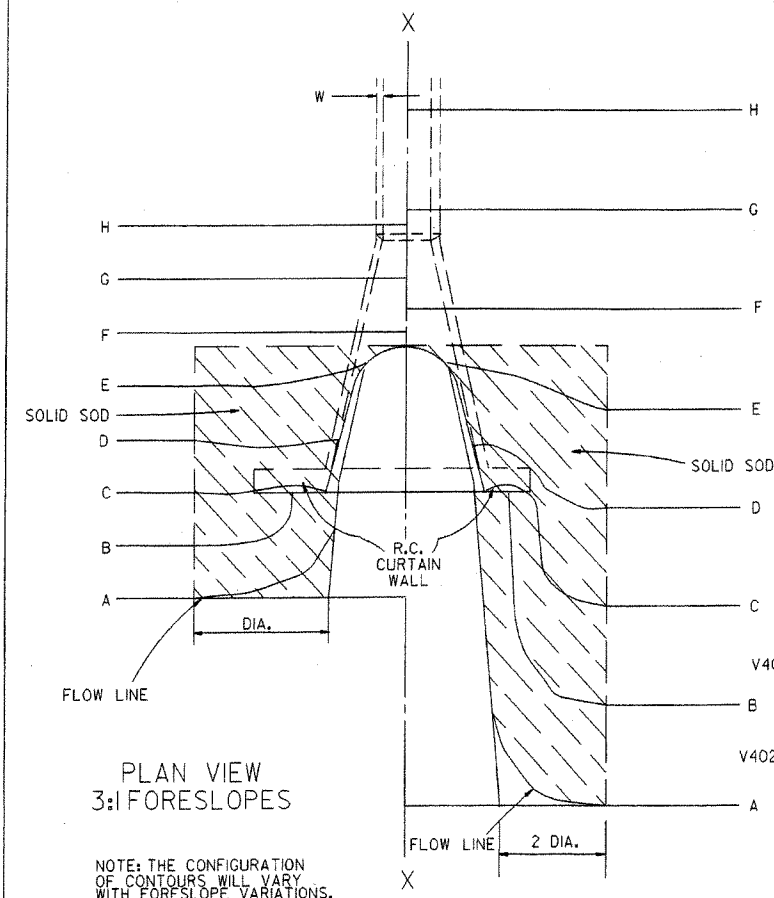
TYPICAL PIPE CULVERT WITH FLARED END SECTION & 3:1 FORESLOPE



TYPICAL PIPE CULVERT WITH FLARED END SECTION & FLATTENED ADJACENT SLOPES



TYPICAL MULTIPLE PIPE CULVERT WITH FLARED END SECTIONS & FLATTENED ADJACENT SLOPES



PLAN VIEW 3:1 FORESLOPES

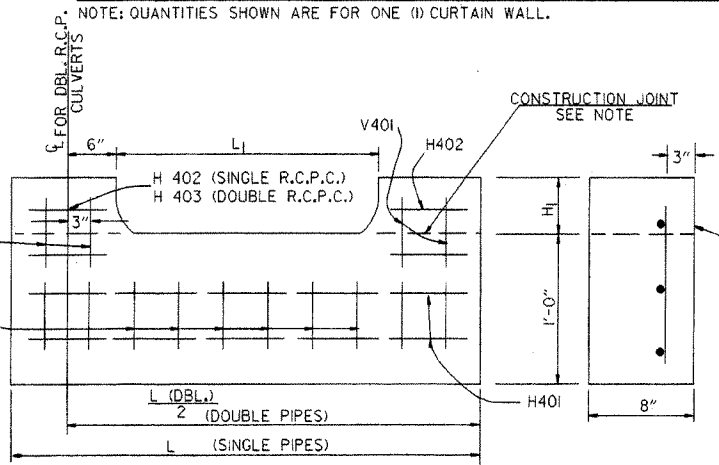
NOTE: THE CONFIGURATION OF CONTOURS WILL VARY WITH FORESLOPE VARIATIONS.

PLAN VIEW FLATTENED FORESLOPES

R.C. CURTAIN WALL DIMENSIONS & QUANTITIES

| PIPE DIA. | H <sub>1</sub> | L <sub>1</sub> | L      | L (DBL.)<br>2 | SINGLE R.C.P.C. |              | DOUBLE R.C.P.C. |              |
|-----------|----------------|----------------|--------|---------------|-----------------|--------------|-----------------|--------------|
|           |                |                |        |               | CONC.           | REINF. STEEL | CONC.           | REINF. STEEL |
| 18"       | 11 1/2"        | 3'-5"          | 8'-0"  | 6'-3"         | 0.31            | 27.7         | 0.45            | 39.5         |
| 24"       | 1'-0 1/2"      | 4'-6"          | 9'-6"  | 7'-6"         | 0.37            | 33.4         | 0.53            | 48.0         |
| 30"       | 1'-3 1/2"      | 5'-7"          | 11'-0" | 9'-0"         | 0.45            | 39.0         | 0.67            | 59.0         |
| 36"       | 1'-7"          | 6'-8"          | 13'-0" | 10'-6"        | 0.58            | 52.6         | 0.83            | 73.9         |
| 42"       | 2'-1 1/2"      | 7'-3"          | 15'-6" | 12'-0"        | 0.82            | 77.1         | 1.10            | 100.7        |
| 48"       | 2'-5"          | 7'-10"         | 17'-0" | 13'-0"        | 0.98            | 94.9         | 1.27            | 120.4        |
| 54"       | 2'-9 1/2"      | 8'-5"          | 18'-6" | 14'-0"        | 1.16            | 115.8        | 1.47            | 143.7        |
| 60"       | 3'-4"          | 9'-0"          | 20'-6" | 15'-6"        | 1.47            | 149.7        | 1.84            | 180.3        |
| 72"       | 4'-5"          | 10'-2"         | 25'-6" | 18'-6"        | 2.31            | 232.6        | 2.73            | 271.0        |

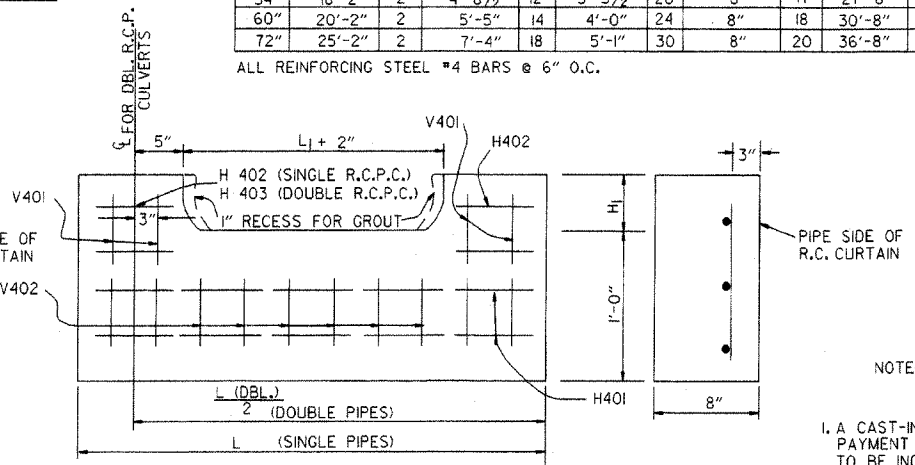
NOTE: QUANTITIES SHOWN ARE FOR ONE (1) CURTAIN WALL.



CAST-IN-PLACE

NOTE: THE PORTION OF THE R.C. CURTAIN WALL BENEATH THE FLARED END SECTION (LOWER 1'-0") SHALL BE PLACED MONOLITHICALLY. THE FLARED END SECTION SHALL THEN BE SET IN PLACE & THE REMAINING PORTIONS OF THE R.C. CURTAIN WALL PLACED.

R.C. CURTAIN WALL DETAILS



PRECAST

NOTE: THE PRECAST CURTAIN WALL WILL BE SET AND BACKFILLED WITH COMPACTED MATERIAL. THE FLARED END SECTION SHALL THEN BE SET IN PLACE AND THE 1" RECESS FILLED WITH GROUT, WHERE "L" EXCEEDS 11' THE CURTAIN WALL MAY BE CAST IN TWO (2) OR MORE SECTIONS. THE METHOD OF JOINING THE SECTIONS FOR INSTALLATION SHALL BE APPROVED BY THE ENGINEER.

REINFORCING STEEL SCHEDULE

| PIPE DIA. | SINGLE R.C. PIPE CULVERT |     |            |     |            |     |      |     | DOUBLE R.C. PIPE CULVERT |     |            |     |      |     |            |     |      |     |
|-----------|--------------------------|-----|------------|-----|------------|-----|------|-----|--------------------------|-----|------------|-----|------|-----|------------|-----|------|-----|
|           | H401                     |     | H402       |     | V401       |     | V402 |     | H401                     |     | H402       |     | H403 |     | V401       |     | V402 |     |
|           | L                        | NO. | L          | NO. | L          | NO. | L    | NO. | L                        | NO. | L          | NO. | L    | NO. | L          | NO. | L    | NO. |
| 18"       | 7'-8"                    | 2   | 1'-11 1/2" | 4   | 1'-7 1/2"  | 8   | 8"   | 8   | 12'-2"                   | 2   | 1'-11 1/2" | 4   | 8"   | 2   | 1'-7 1/2"  | 10  | 8"   | 14  |
| 24"       | 9'-2"                    | 2   | 2'-2"      | 4   | 1'-8 1/2"  | 10  | 8"   | 9   | 14'-8"                   | 2   | 2'-2"      | 4   | 8"   | 2   | 1'-8 1/2"  | 12  | 8"   | 18  |
| 30"       | 10'-8"                   | 2   | 2'-4 1/2"  | 4   | 1'-11 1/2" | 10  | 8"   | 12  | 17'-8"                   | 2   | 2'-4 1/2"  | 4   | 8"   | 2   | 1'-11 1/2" | 14  | 8"   | 22  |
| 36"       | 12'-8"                   | 2   | 2'-10"     | 6   | 2'-3"      | 12  | 8"   | 14  | 20'-8"                   | 2   | 2'-10"     | 6   | 8"   | 3   | 2'-3"      | 14  | 8"   | 28  |
| 42"       | 15'-2"                   | 2   | 3'-9 1/2"  | 8   | 2'-9 1/2"  | 16  | 8"   | 15  | 23'-8"                   | 2   | 3'-9 1/2"  | 8   | 8"   | 4   | 2'-9 1/2"  | 18  | 8"   | 30  |
| 48"       | 16'-8"                   | 2   | 4'-3"      | 10  | 3'-1"      | 18  | 8"   | 16  | 25'-8"                   | 2   | 4'-3"      | 10  | 8"   | 5   | 3'-1"      | 20  | 8"   | 32  |
| 54"       | 18'-2"                   | 2   | 4'-8 1/2"  | 12  | 3'-5 1/2"  | 20  | 8"   | 17  | 27'-8"                   | 2   | 4'-9"      | 12  | 8"   | 6   | 3'-5 1/2"  | 22  | 8"   | 34  |
| 60"       | 20'-2"                   | 2   | 5'-5"      | 14  | 4'-0"      | 24  | 8"   | 18  | 30'-8"                   | 2   | 5'-5"      | 14  | 8"   | 7   | 4'-0"      | 26  | 8"   | 36  |
| 72"       | 25'-2"                   | 2   | 7'-4"      | 18  | 5'-1"      | 30  | 8"   | 20  | 36'-8"                   | 2   | 7'-4"      | 18  | 8"   | 9   | 5'-1"      | 33  | 8"   | 40  |

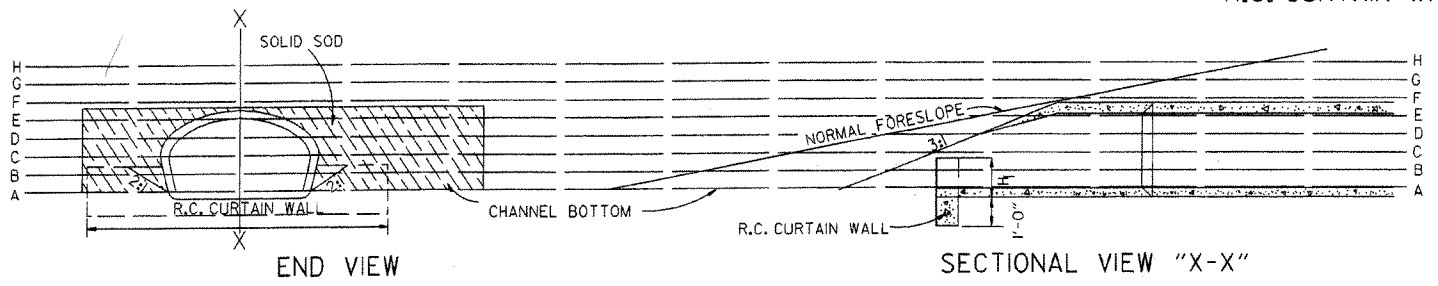
ALL REINFORCING STEEL #4 BARS @ 6" O.C.

SOLID SODDING

| PIPE DIA. | SINGLE R.C.P.C. |     |     | DOUBLE R.C.P.C. |     |     |
|-----------|-----------------|-----|-----|-----------------|-----|-----|
|           | 3:1             | 4:1 | 6:1 | 3:1             | 4:1 | 6:1 |
| 18"       | 5               | 7   | 12  | 6               | 8   | 13  |
| 24"       | 8               | 12  | 19  | 9               | 13  | 20  |
| 30"       | 13              | 18  | 29  | 14              | 19  | 30  |
| 36"       | 17              | 26  | 41  | 18              | 28  | 43  |
| 42"       | 23              | 35  | 55  | 25              | 37  | 57  |
| 48"       | 29              | 46  | 68  | 31              | 48  | 70  |
| 54"       | 35              | 57  | 85  | 37              | 59  | 87  |
| 60"       | 45              | 62  | 104 | 48              | 65  | 107 |
| 72"       | 64              | 92  | 156 | 67              | 95  | 159 |

NOTE: QUANTITIES SHOWN ABOVE ARE FOR ONE (1) END OF F.E.S.

- GENERAL NOTES
- A CAST-IN-PLACE OR PRECAST CURTAIN WALL MAY BE USED. PAYMENT FOR THE CURTAIN WALL SHALL BE CONSIDERED TO BE INCLUDED IN THE UNIT PRICE BID EACH FOR FLARED END SECTIONS OF THE SEVERAL SIZES, WHICH PRICE SHALL BE FULL COMPENSATION FOR FURNISHING ALL MATERIALS INCLUDING REINFORCING STEEL AND CONCRETES FOR FORMS, MIXING AND PLACING; FOR EXCAVATION AND BACKFILL, AND FOR ALL LABOR, TOOLS, EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THE WORK.
  - ALL EXPOSED EDGES SHALL BE CHAMFERED 3/4".
  - CONCRETE FOR CURTAIN WALL SHALL MEET THE REQUIREMENTS FOR CLASS A OR S CONCRETE AS PROVIDED IN SECTION 802 OF THE STANDARD SPECIFICATIONS OR FOR PAVING CONCRETE AS PROVIDED IN SECTION 501 OF THE STANDARD SPECIFICATIONS.
  - WELDED WIRE MESH 3 x 3 W/10 x W10 MAY BE USED IN LIEU OF REINFORCING BARS.

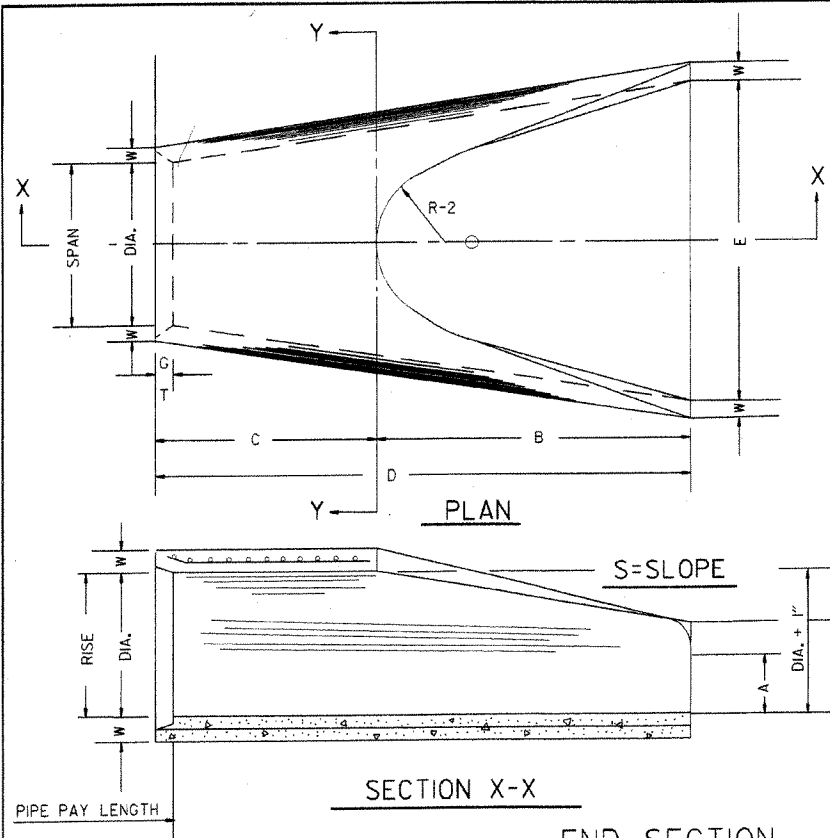


END VIEW

SECTIONAL VIEW "X-X"

|          |  |  |  |          |  |
|----------|--|--|--|----------|--|
| 10-18-96 | ADDED NOTE TO SOLID SODDING                            |  |  |          |  |
| 10-12-95 | CORRECTED SPELLING                                     |  |  | 10-18-96 |  |
| 11-3-94  | ADDED GENERAL NOTE NO. 4                               |  |  |          |  |
| 8-15-91  | REV. CURTAIN WALL QUANT. STEEL SCH. & SOLID SOD QUANT. |  |  |          |  |
| 3-2-81   | ALLOW PRECAST IN 2 OR MORE PIECES CHAMFER EDGES        |  |  |          |  |
| 5-15-80  | ADDED PRECAST WALL & GENERAL NOTES                     |  |  |          |  |
| 10-2-72  | REVISED AND REDRAWN                                    |  |  |          |  |
| DATE     | REVISION   |  |  | FILMED   |  |

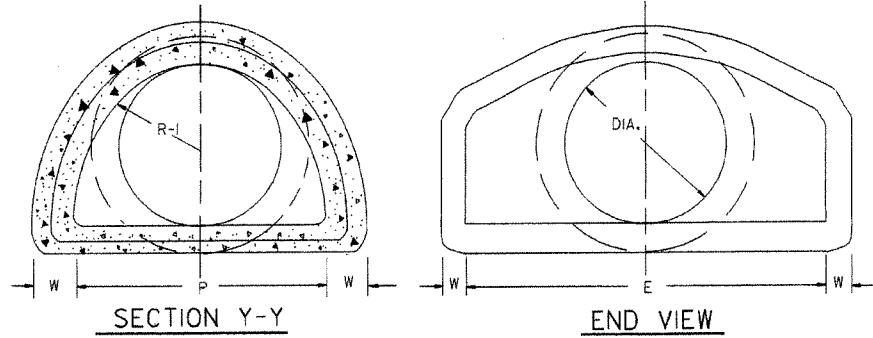
ARKANSAS STATE HIGHWAY COMMISSION  
FLARED END SECTION  
STANDARD DRAWING FES-1



END SECTION FOR REINFORCED CONCRETE PIPE CULVERTS

TABLE OF DIMENSIONS

| DIA. | WALL   | A      | B         | C          | D         | E     | S   | DIA. + 1" | P       | R-1     | R-2 | G-T    | WT.   | h          |
|------|--------|--------|-----------|------------|-----------|-------|-----|-----------|---------|---------|-----|--------|-------|------------|
| 18"  | 2 1/2" | 9"     | 2'-3"     | 3'-10"     | 6'-1"     | 3'-0" | 3:1 | 19"       | 29"     | 15 1/2" | 12" | 2"     | 1000  | 1'-0 1/2"  |
| 24"  | 3"     | 9 1/2" | 3'-7 1/2" | 2'-6"      | 6'-1 1/2" | 4'-0" | 3:1 | 25"       | 33 3/8" | 16 1/4" | 14" | 2 1/2" | 1600  | 1'-1 1/2"  |
| 30"  | 3 1/2" | 1'-0"  | 4'-6"     | 1'-7 3/4"  | 6'-1 3/4" | 5'-0" | 3:1 | 31"       | 37"     | 18 1/2" | 15" | 3 1/4" | 1940  | 1'-4 3/4"  |
| 36"  | 4"     | 1'-3"  | 5'-3"     | 2'-10 3/4" | 8'-1 3/4" | 6'-0" | 3:1 | 37"       | 47 1/8" | 24 5/8" | 20" | 3 1/2" | 4100  | 1'-8"      |
| 42"  | 4 1/2" | 1'-9"  | 5'-3"     | 2'-11"     | 8'-2"     | 6'-6" | 3:1 | 43"       | 53 7/8" | 27 1/2" | 22" | 3 1/2" | 5380  | 2'-2 1/2"  |
| 48"  | 5"     | 2'-0"  | 6'-0"     | 2'-2"      | 8'-2"     | 7'-0" | 3:1 | 49"       | 56 1/2" | 28 1/2" | 22" | 3 1/2" | 6550  | 2'-6"      |
| 54"  | 5 1/2" | 2'-4"  | 6'-6"     | 1'-10"     | 8'-4"     | 7'-6" | 3:1 | 55"       | 65 1/2" | 33 3/8" | 24" | 4"     | 8750  | 2'-10 1/2" |
| 60"  | 6"     | 2'-10" | 6'-6"     | 1'-10"     | 8'-4"     | 8'-0" | 3:1 | 61"       | 72 1/2" | 36 1/4" | 24" | 4"     | 9270  | 3'-5"      |
| 72"  | 7"     | 3'-10" | 6'-6"     | 1'-10"     | 8'-4"     | 9'-0" | 3:1 | 73"       | 77 1/8" | 38 5/8" | 24" | 5"     | 13250 | 4'-6"      |

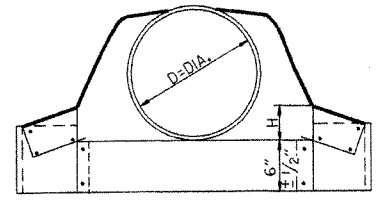
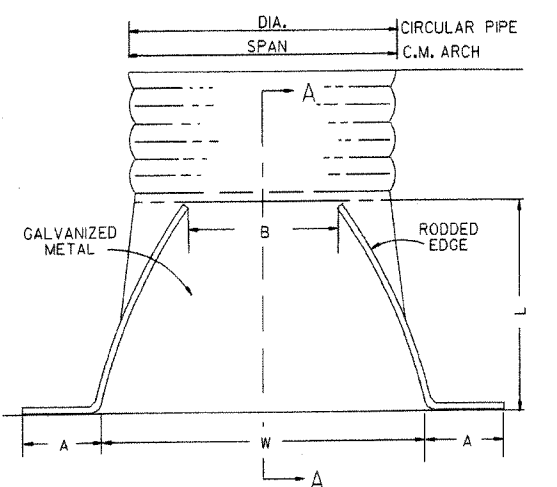
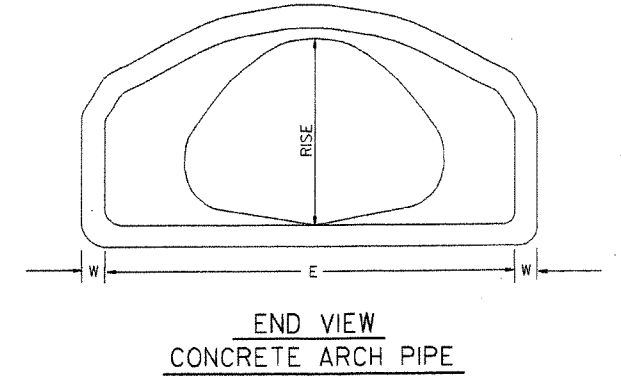


NOTE: TONGUE END ON UPSTREAM SECTION  
GROOVE END ON DOWNSTREAM SECTION

ARCH PIPE

| EQUIV. DIA. | SPAN         |             | RISE         |             | W      | A       | B     | C          | D         | E      | P       | R2  | G-T    | S       |
|-------------|--------------|-------------|--------------|-------------|--------|---------|-------|------------|-----------|--------|---------|-----|--------|---------|
|             | AASHTO M 206 | AHD NOMINAL | AASHTO M 206 | AHD NOMINAL |        |         |       |            |           |        |         |     |        |         |
| INCHES      |              |             |              |             |        |         |       |            |           |        |         |     |        |         |
| 15          | 18           | 18          | 11           | 11          | 2"     | 4"      | 2'-0" | 4'-0"      | 6'-0"     | 3'-0"  | 29"     | 12" | 1 1/2" | 2 1/2:1 |
| 18          | 22           | 22          | 13 1/2       | 14          | 2 1/2" | 5"      | 2'-0" | 4'-1"      | 6'-1"     | 3'-6"  | 32 3/8" | 13" | 2 1/2" | 2 1/2:1 |
| 21          | 26           | 26          | 15 1/2       | 16          | 2 3/4" | 7"      | 2'-3" | 3'-10"     | 6'-1"     | 4'-0"  | 34 3/8" | 14" | 2 1/2" | 2 1/2:1 |
| 24          | 28 1/2       | 29          | 18           | 18          | 3"     | 9"      | 2'-3" | 3'-10"     | 6'-1"     | 5'-0"  | 36 3/8" | 15" | 2 1/2" | 2 1/2:1 |
| 30          | 36 1/4       | 36          | 22 1/2       | 23          | 3 1/2" | 10"     | 3'-1" | 3'-0 1/2"  | 6'-1 1/2" | 6'-0"  | 47 3/8" | 20" | 3"     | 2 1/2:1 |
| 36          | 43 3/4       | 44          | 26 5/8       | 27          | 4"     | 10 1/2" | 4'-0" | 2'-11 1/2" | 6'-1 1/2" | 6'-6"  | 54 3/8" | 22" | 3 1/2" | 2 1/2:1 |
| 42          | 51 1/8       | 51          | 31 5/8       | 31          | 4 1/2" | 11 1/2" | 4'-7" | 1'-10 1/4" | 6'-5 1/4" | 7'-2"  | 59 1/2" | 23" | 3 3/4" | 2 1/2:1 |
| 48          | 58 1/2       | 59          | 36           | 36          | 5"     | 1'-3"   | 5'-3" | 2'-10 3/4" | 8'-1 3/4" | 7'-10" | 70 3/8" | 24" | 4 1/4" | 2 1/2:1 |
| 54          | 65           | 65          | 40           | 40          | 5 1/2" | 1'-7"   | 5'-3" | 2'-11"     | 8'-2"     | 8'-6"  | 72 1/8" | 24" | 4 3/4" | 2 1/2:1 |
| 60          | 73           | 73          | 45           | 45          | 6"     | 1'-10"  | 5'-6" | 2'-8"      | 8'-2"     | 9'-0"  | 77 3/8" | 24" | 5"     | 2 1/2:1 |

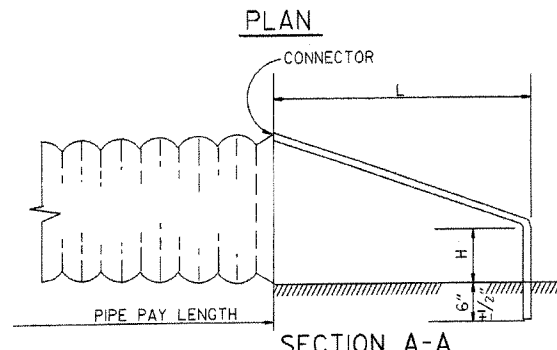
\* THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PER CENT FROM THE VALUES SPECIFIED BY AASHTO M 206.



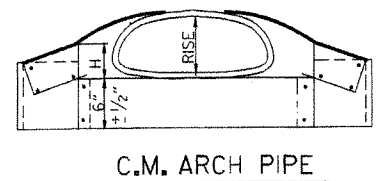
CIRCULAR PIPE

CIRCULAR PIPE

| D. DIA. | GAUGE | A  | B. MAX. | H  | L  | W ± | S       |
|---------|-------|----|---------|----|----|-----|---------|
| 12      | 16    | 6  | 6       | 6  | 21 | 24  | 2 1/2:1 |
| 15      | 16    | 7  | 8       | 6  | 26 | 30  | 2 1/2:1 |
| 18      | 16    | 8  | 10      | 6  | 31 | 36  | 2 1/2:1 |
| 21      | 16    | 9  | 12      | 6  | 36 | 42  | 2 1/2:1 |
| 24      | 16    | 10 | 13      | 6  | 41 | 48  | 2 1/2:1 |
| 30      | 14    | 12 | 16      | 8  | 51 | 60  | 2 1/2:1 |
| 36      | 14    | 14 | 19      | 9  | 60 | 72  | 2 1/2:1 |
| 42      | 12    | 16 | 22      | 11 | 69 | 84  | 2 1/2:1 |
| 48      | 12    | 18 | 27      | 12 | 78 | 90  | 2 1/2:1 |
| 54      | 12    | 18 | 30      | 12 | 84 | 102 | 2:1     |
| 60      | 12    | 18 | 33      | 12 | 87 | 114 | 1 1/2:1 |
| 66      | 12    | 18 | 36      | 12 | 87 | 120 | 1 1/2:1 |
| 72      | 12    | 18 | 39      | 12 | 87 | 126 | 1 1/3:1 |



SECTION A-A



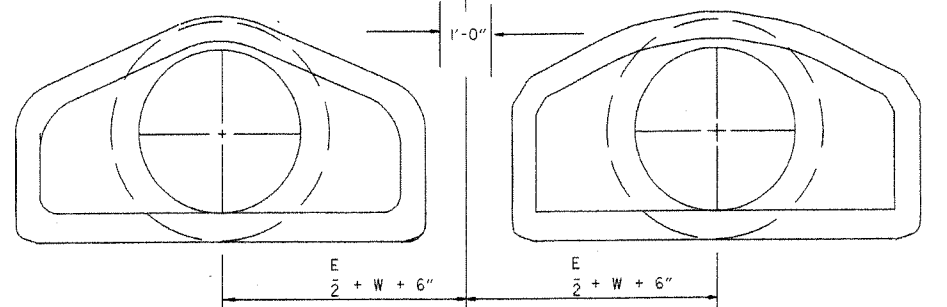
C.M. ARCH PIPE

C.M. ARCH PIPE

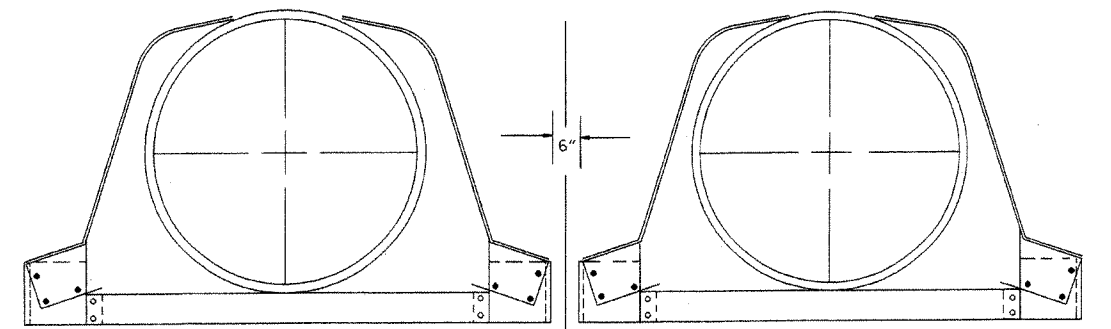
| EQUIV. DIA. | SPAN | RISE | A  | B. MAX. | H  | L  | W ± | S       | GAUGE |
|-------------|------|------|----|---------|----|----|-----|---------|-------|
| 15"         | 17   | 13   | 7  | 9       | 6  | 19 | 30  | 2 1/2:1 | 16    |
| 18"         | 21   | 15   | 7  | 10      | 6  | 23 | 36  | 2 1/2:1 | 16    |
| 21"         | 24   | 18   | 8  | 12      | 6  | 28 | 42  | 2 1/2:1 | 16    |
| 24"         | 28   | 20   | 9  | 14      | 6  | 32 | 48  | 2 1/2:1 | 16    |
| 30"         | 35   | 24   | 10 | 16      | 6  | 39 | 60  | 2 1/2:1 | 14    |
| 36"         | 42   | 29   | 12 | 18      | 8  | 46 | 75  | 2 1/2:1 | 14    |
| 42"         | 49   | 33   | 13 | 21      | 9  | 53 | 85  | 2 1/2:1 | 12    |
| 48"         | 57   | 38   | 18 | 26      | 12 | 63 | 90  | 2 1/2:1 | 12    |
| 54"         | 64   | 43   | 18 | 30      | 12 | 70 | 102 | 2 1/2:1 | 12    |
| 60"         | 71   | 47   | 18 | 33      | 12 | 77 | 114 | 2 1/2:1 | 12    |

NOTE: ALTERNATE CONNECTIONS TO THE PIPE CULVERTS, IN ACCORDANCE WITH MANUFACTURER'S STANDARD PRACTICES, MAY BE MADE SUBJECT TO THE APPROVAL OF THE ENGINEER.

END SECTIONS FOR CORRUGATED METAL PIPE CULVERTS



MULTIPLE R.C. PIPE CULVERTS



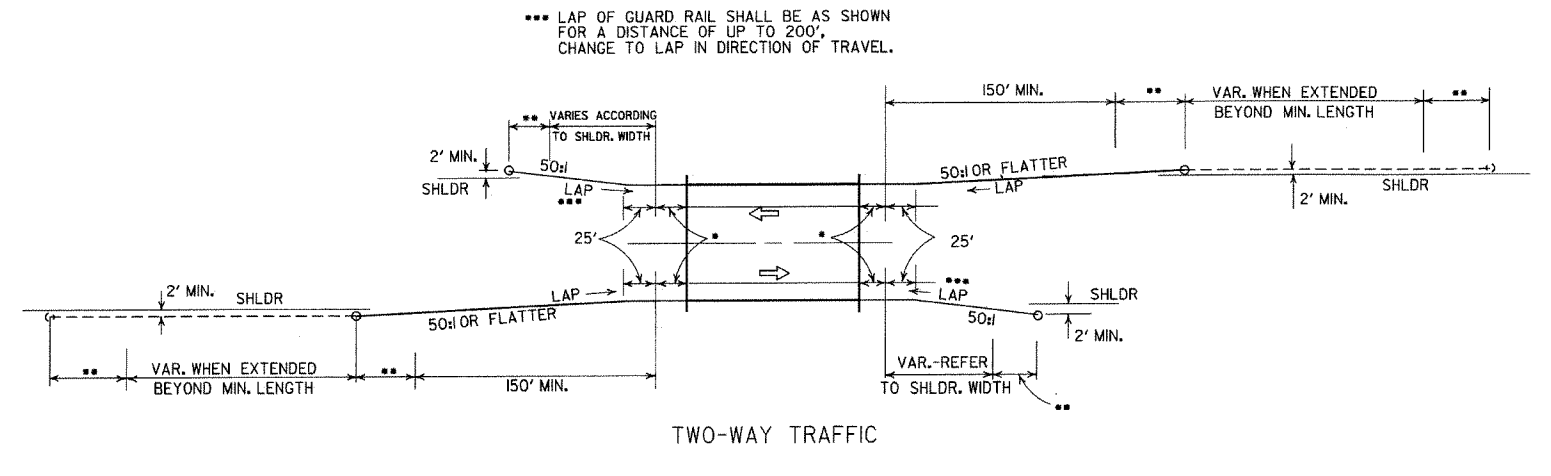
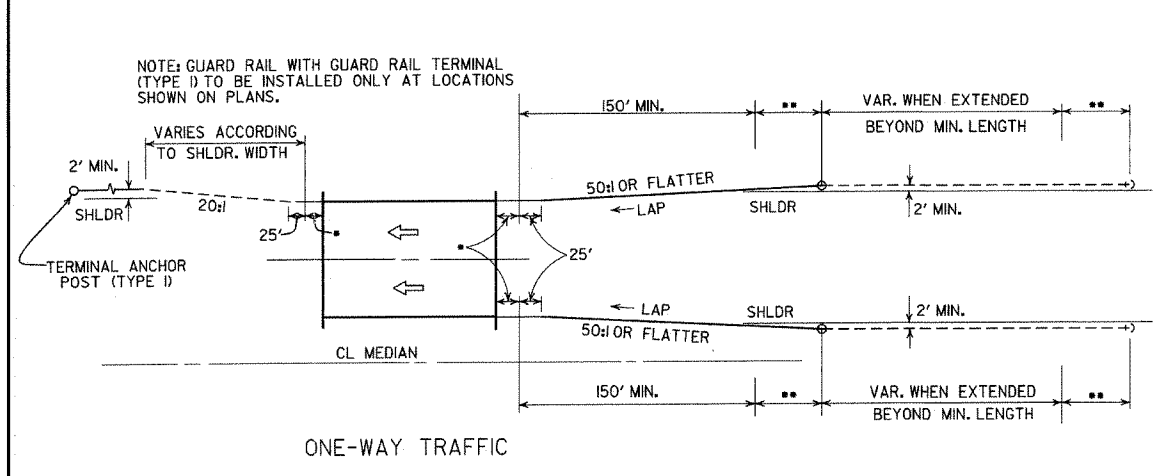
MULTIPLE C.M. PIPE CULVERTS

|          |   |             |                                   |
|----------|---|-------------|-----------------------------------|
| 10-18-96 | REVISED ASTM REF. TO AASHTO                     | 10-18-96    | ARKANSAS STATE HIGHWAY COMMISSION |
| 5-15-80  | REVISED DISTANCE BETWEEN MULTIPLE R.C.P. F.E.S. | 664-5-15-80 |                                   |
| 7-14-78  | C.M. ARCH SIZES TO CONFORM WITH AASHTO SIZES    | 752-7-14-78 |                                   |
| 8-22-75  | ADDED MULTIPLE PIPE CULVERTS                    | 517-8-22-75 |                                   |
| 12-5-74  | REMOVED NOTE RE REINF. FOR R.C. F.E.S.          | 500-12-5-74 |                                   |
| 5-24-73  | CMP END SECTION, SHOW PIPE PAY LENGTH           | 627-5-24-73 |                                   |
| 10-2-72  | REVISED AND REDRAWN                             | 760-10-2-72 |                                   |
| DATE     | REVISION  | FILMED      |                                   |

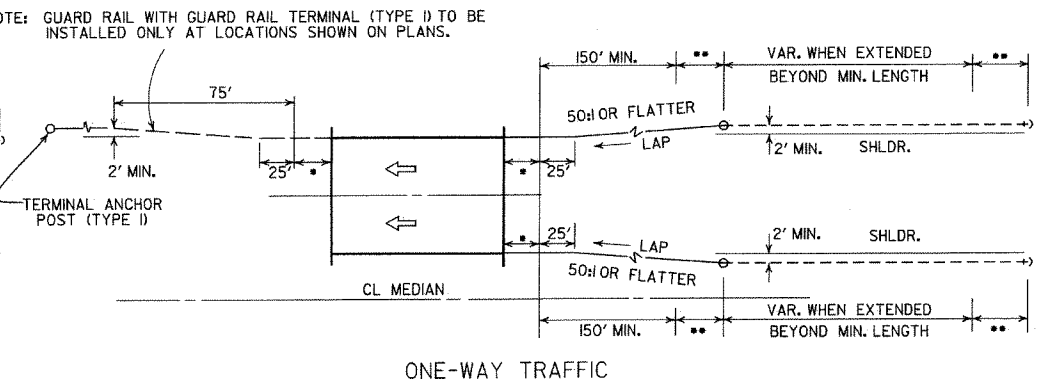
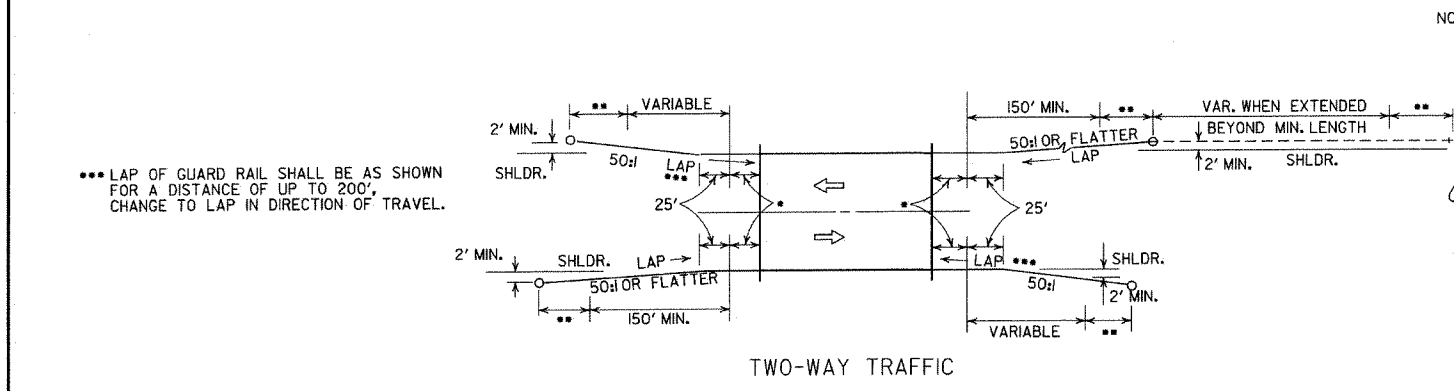
FLARED END SECTION

STANDARD DRAWING FES-2

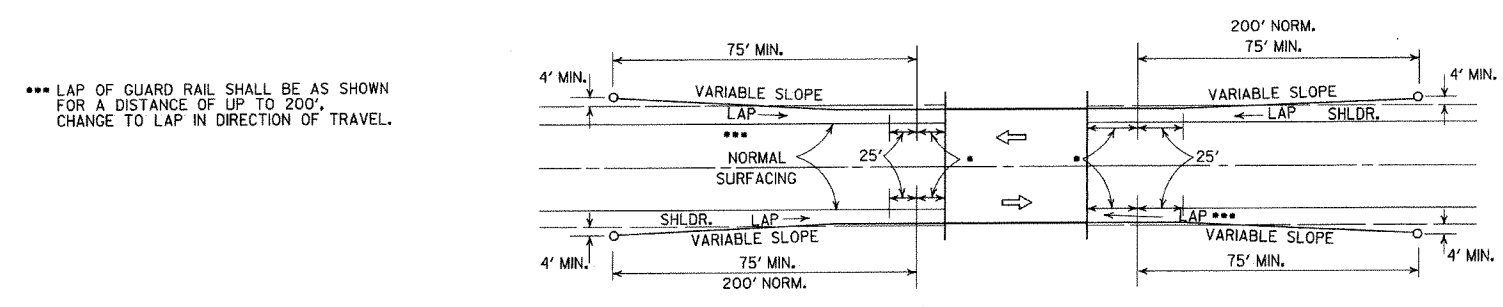




METHODS OF INSTALLATION OF GUARD RAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)



METHOD OF INSTALLATION OF GUARD RAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

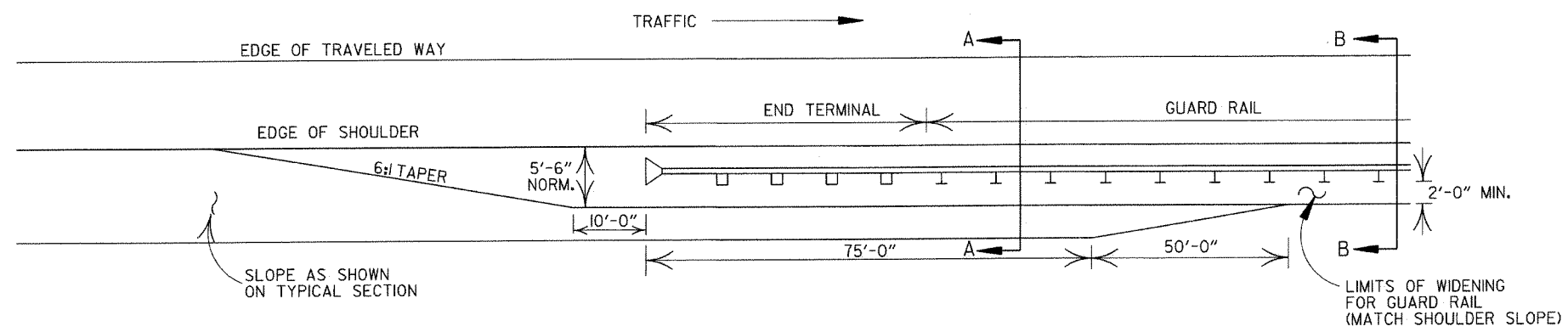


LEGEND

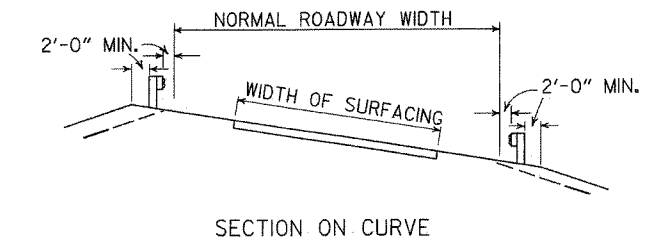
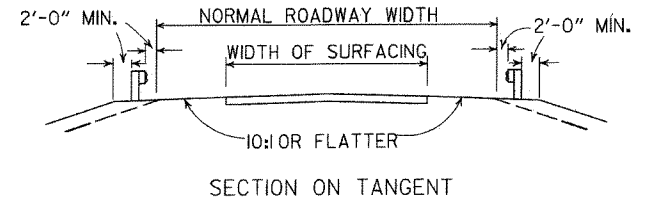
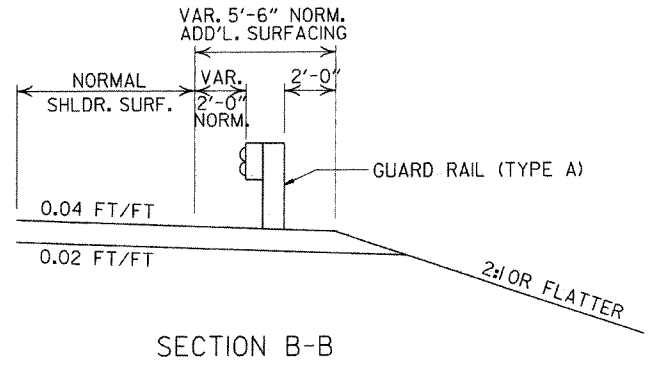
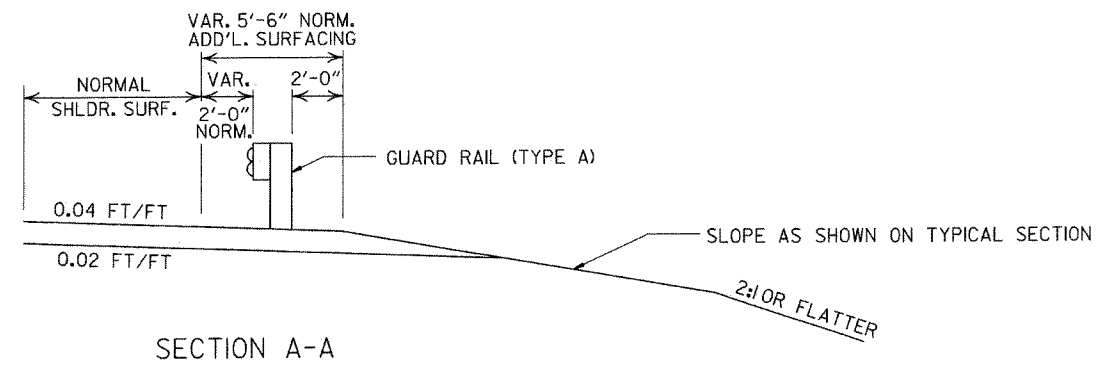
- THREE BEAM GUARD RAIL TERMINAL
- GUARD RAIL TERMINAL (TYPE 2)

METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERMINAL (TYPE 1) (FULL SHOULDER WIDTH OR LESS BRIDGES)

|                                   |  |           |
|-----------------------------------|--|-----------|
| ARKANSAS STATE HIGHWAY COMMISSION |  |           |
| GUARD RAIL DETAILS                |  |           |
| STANDARD DRAWING GR-9             |  |           |
| 4-17-08                           | REVISED LAYOUTS  |           |
| 11-10-05                          | REMOVED GUARD RAIL NOTES AND DETAILS   |           |
| 11-16-01                          | DELETED NOTE-METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERM. (TY. 1) |           |
| 1-12-00                           | ADDED CONSTRUCTION NOTE  | 1-12-00   |
| 6-26-97                           | REVISED LAYOUT   |           |
| 10-1-92                           | REDRAWN & REVISED  | 10-1-92   |
| 10-9-87                           | ADDED NOTE   |           |
| 10-9-87                           | REDRAWN & REVISED  |           |
| DATE                              | REVISION   | DATE FILM |

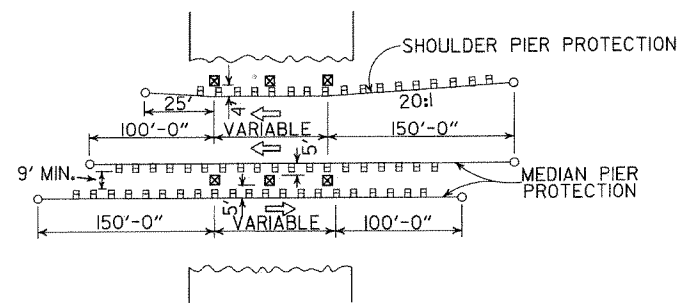


NOTE: NORMAL SECTION TO BE WIDENED APPROX. 5'-6" EACH SIDE TO SUPPORT GUARD RAIL.



DETAILS OF WIDENING FOR GUARD RAIL

DETAILS SHOWING POSITION OF GUARD RAIL ON HIGHWAY

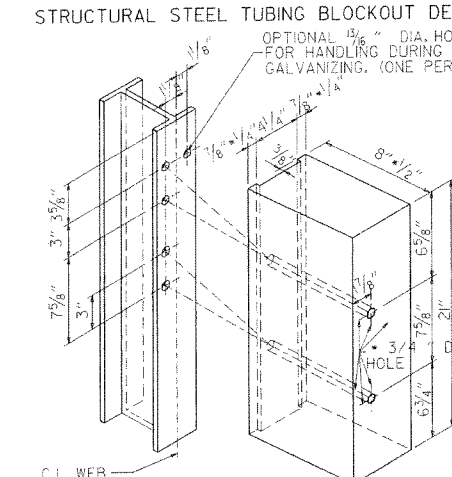
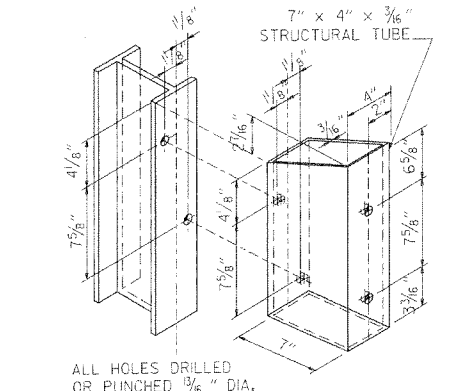
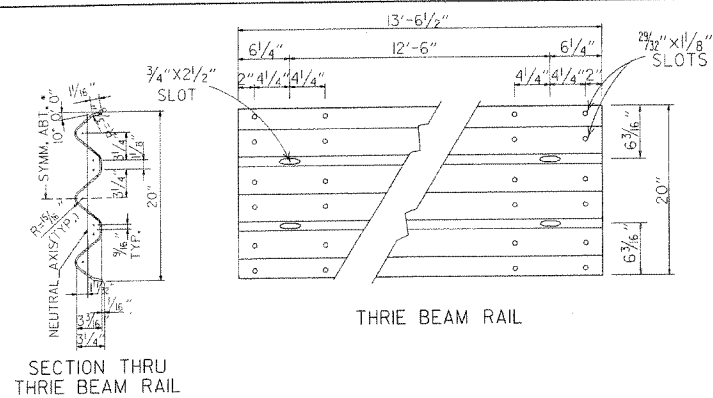


METHOD OF INSTALLATION OF GUARD RAIL AT FIXED OBSTACLE

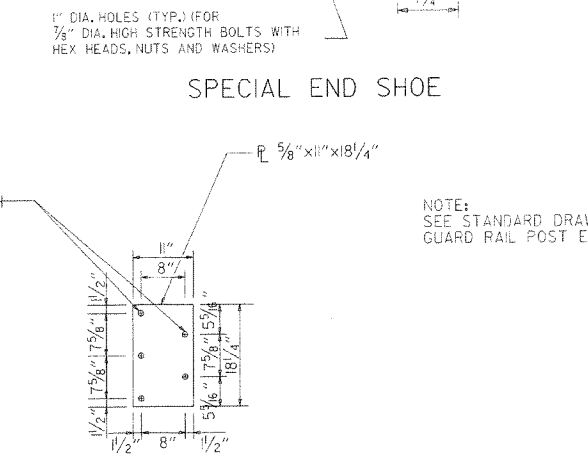
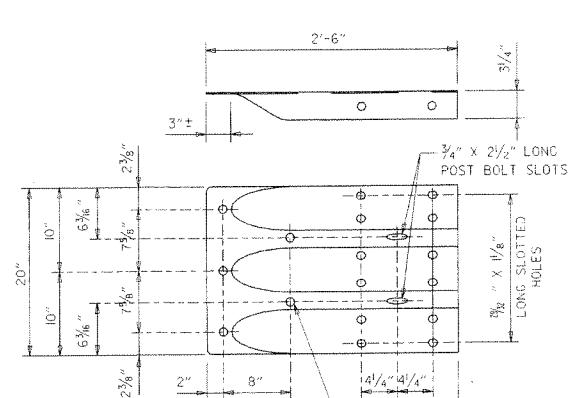
|                                   |                         |           |
|-----------------------------------|-------------------------|-----------|
| ARKANSAS STATE HIGHWAY COMMISSION |                         |           |
| GUARD RAIL DETAILS                |                         |           |
| 4-17-08<br>II-10-05               | MINOR REVISION<br>DRAWN |           |
| DATE                              | REVISION                | DATE FILM |

STANDARD DRAWING GR-9A

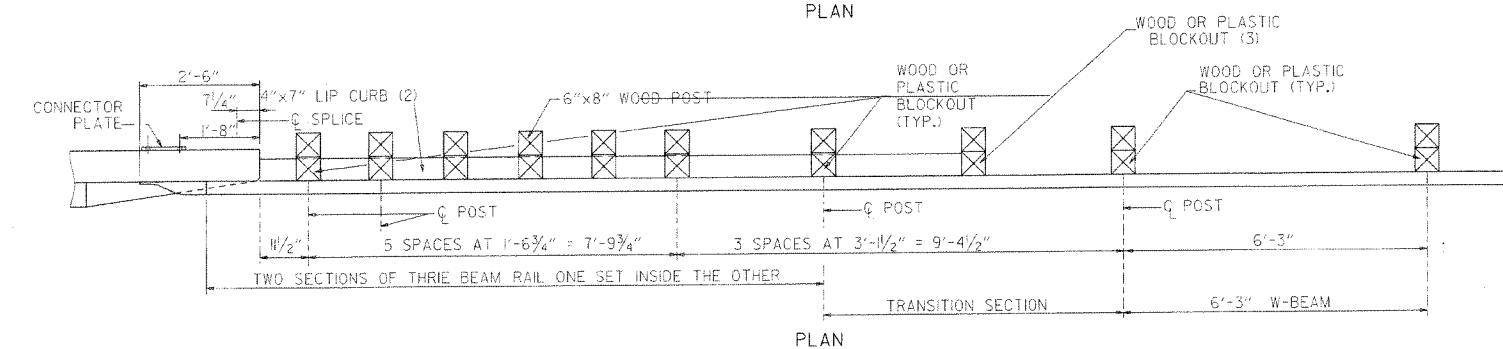
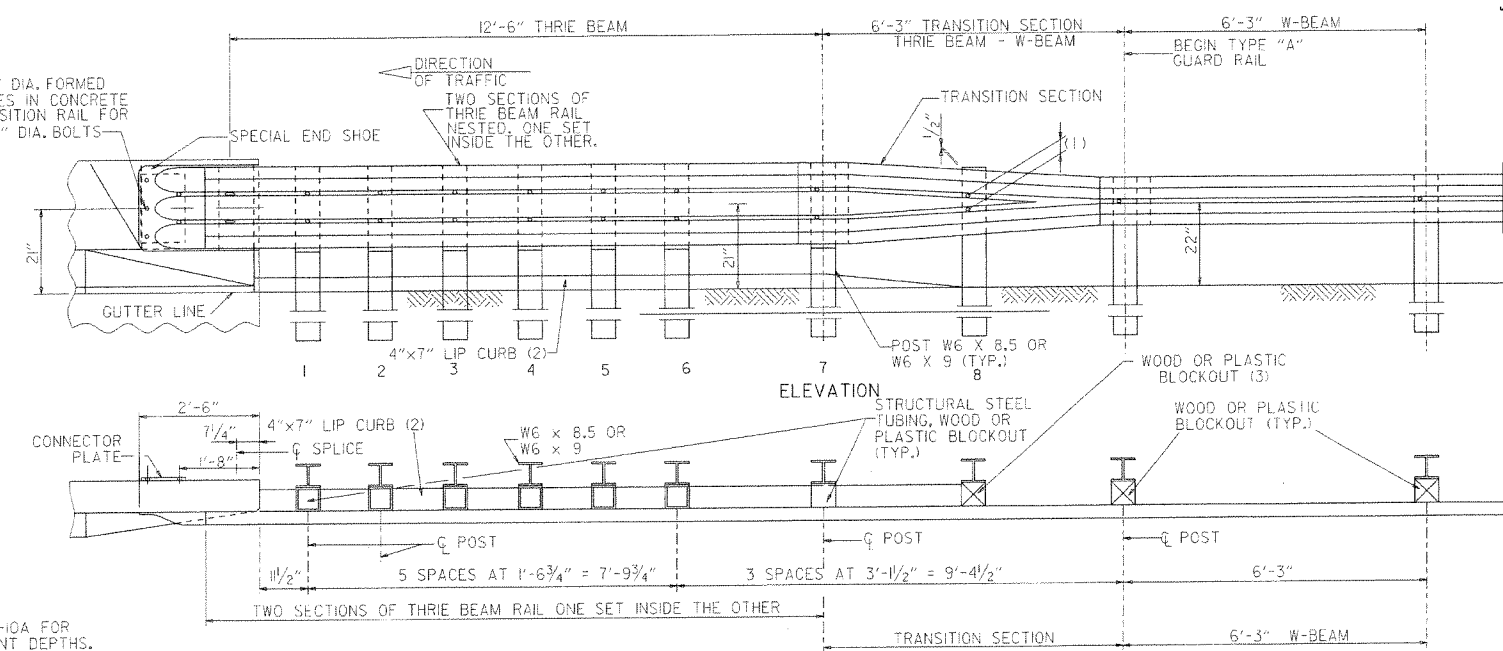




NOTE: BLOCKS SHALL BE THE SAME TYPE THROUGHOUT THE PROJECT LIMITS.



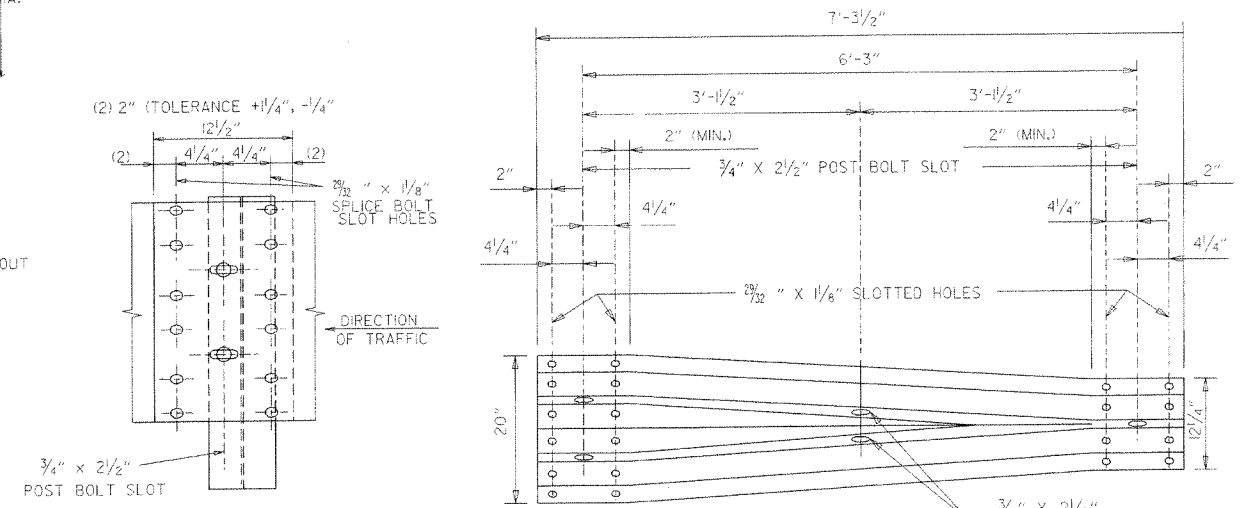
CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 1/8" DIA. HIGH STRENGTH BOLTS, WITH THE HEADS PLACED ON THE TRAFFIC FACE. WASHERS SHALL BE USED UNDER THE HEAD AND NUT. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AND SHALL CONFORM TO SUBSECTION 807.06.



(1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.  
 (2) REFER TO APPROACH GUTTER DETAILS.  
 (3) LENGTH OF BLOCKOUT ON POST B TO BE MODIFIED TO FIT RAIL WIDTH.

THRIE BEAM GUARD RAIL CONNECTION AT BRIDGE ENDS

GENERAL NOTES:  
 THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.  
 RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.  
 ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.  
 ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-9 & GR-11.  
 WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7 F (1400 F) OR NO. 1 350 F SOUTHERN PINE.  
 REFER TO STD. DRWG. GR-10A FOR POST DETAILS.  
 USE THRIE BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.  
 THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB.



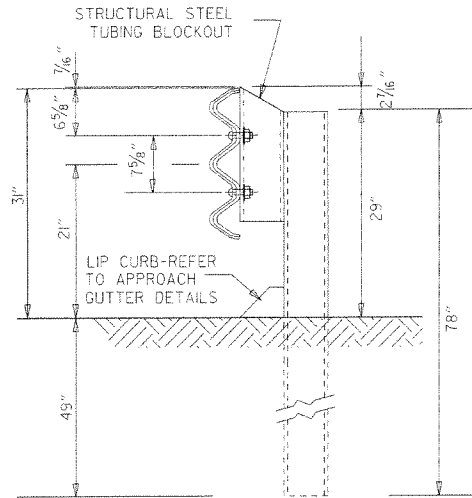
THRIE BEAM RAIL SPLICE AT POST

TRANSITION SECTION

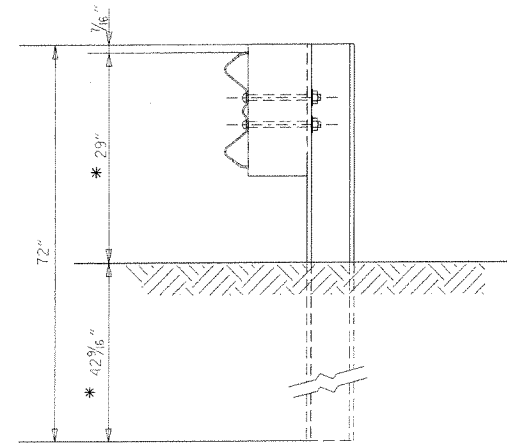
| DATE     | REVISION                                | DATE FILM |
|----------|---|-----------|
| 7-14-10  | RAISED HEIGHT OF W-BEAM 1"              |           |
| 11-29-07 | ADDED PLASTIC BLOCKOUTS                 |           |
| 11-10-05 | ADDED NOTE FOR ATTACHING STEEL BLOCKOUT |           |
| 11-18-04 | REVISED GENERAL NOTES                   |           |
| 10-9-03  | REVISED GENERAL NOTES                   |           |
| 4-10-03  | REVISED GENERAL NOTES                   |           |
| 8-22-02  | REVISED NOTE (2)                        |           |
| 6-29-00  | MOVED DIMENSION LINES                   |           |
| 5-18-00  | ADDED NOTE                              |           |
| 3-30-00  | DRAWN & ISSUED                          |           |

ARKANSAS STATE HIGHWAY COMMISSION  
 GUARD RAIL DETAILS  
 STANDARD DRAWING GR-10



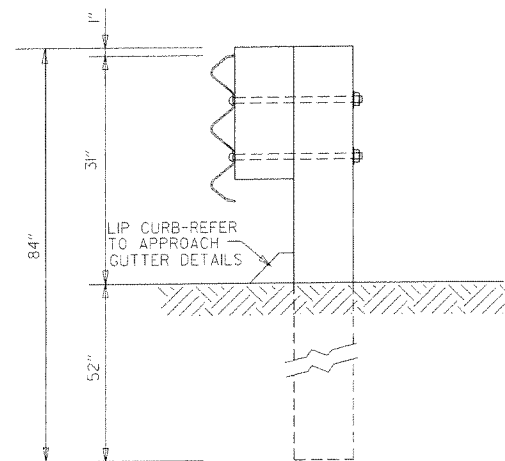


THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST  
POSTS 1-7

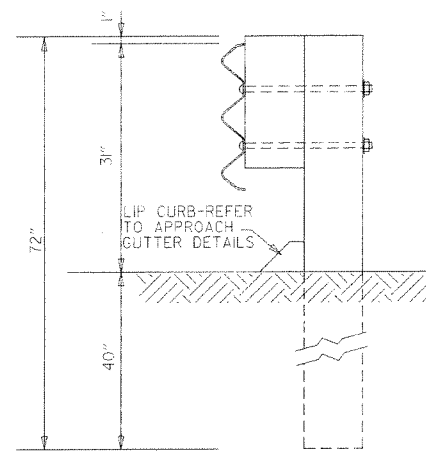


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST  
POST 8

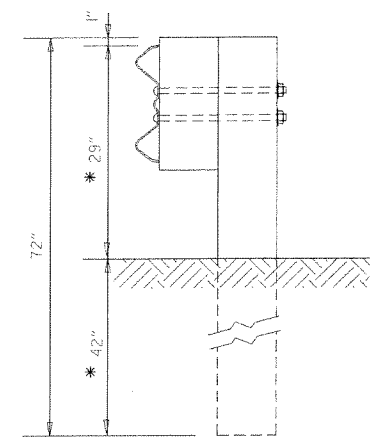
\* NOTE:  
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THRIE BEAM TO 22" MID POINT OF W-BEAM.



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS  
POSTS 1-6



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST  
POST 7



W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST  
POST 8

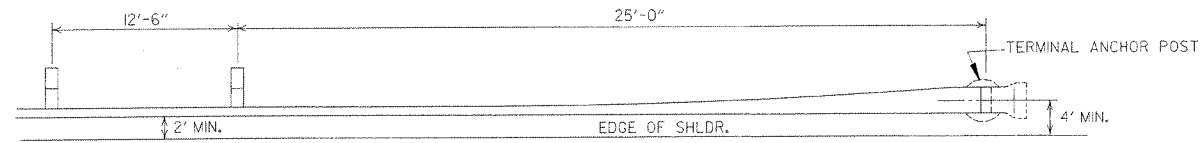
GENERAL NOTES:  
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.  
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 (350 f) SOUTHERN PINE.

| DATE     | REVISION                  | DATE FILM |
|----------|---------------------------|-----------|
| 7-14-10  | REVISED POST 8 DIMENSIONS |           |
| 11-29-07 | ADDED PLASTIC BLOCKOUTS   |           |
| 8-22-02  | REVISED LIP CURB NOTE     |           |
| 3-30-00  | DRAWN & ISSUED            |           |

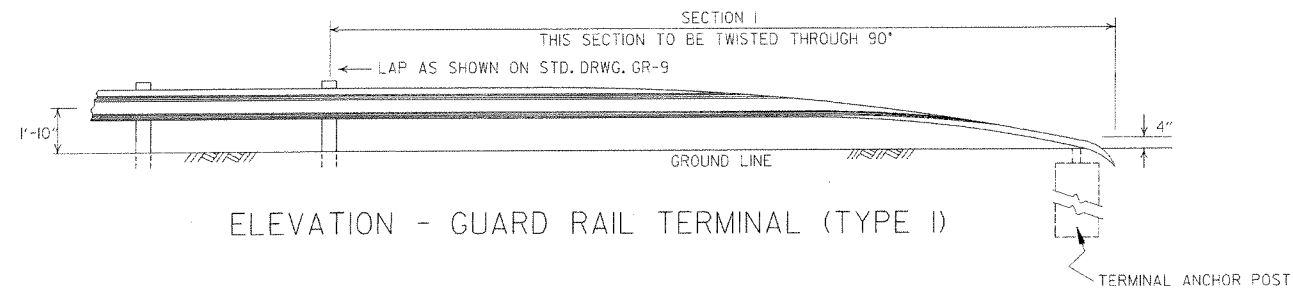
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-10A

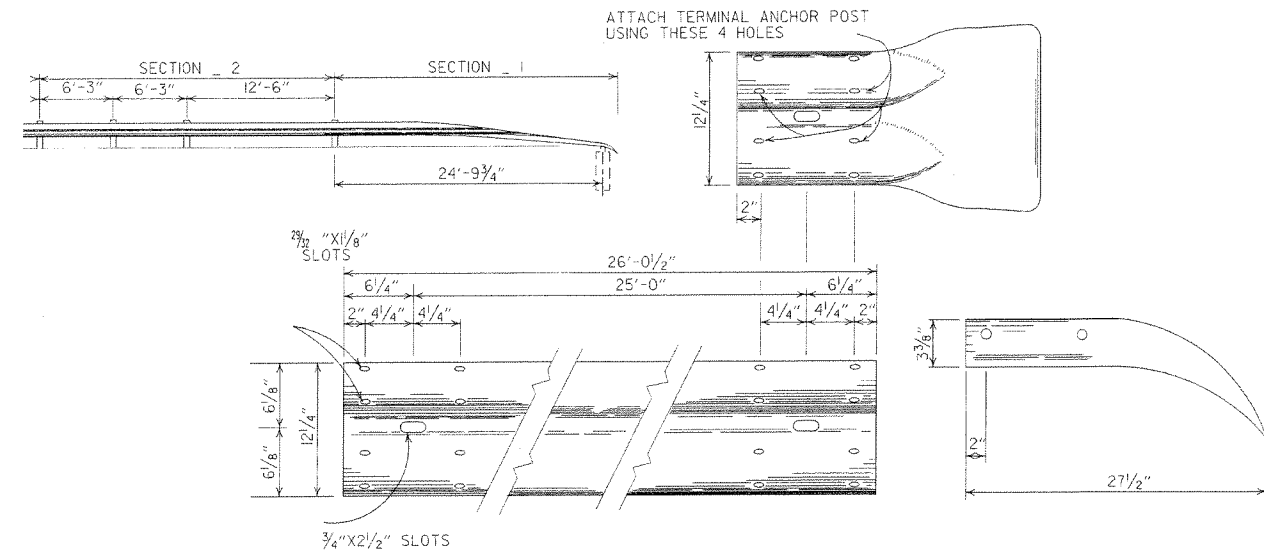


PLAN - GUARD RAIL TERMINAL (TYPE I)



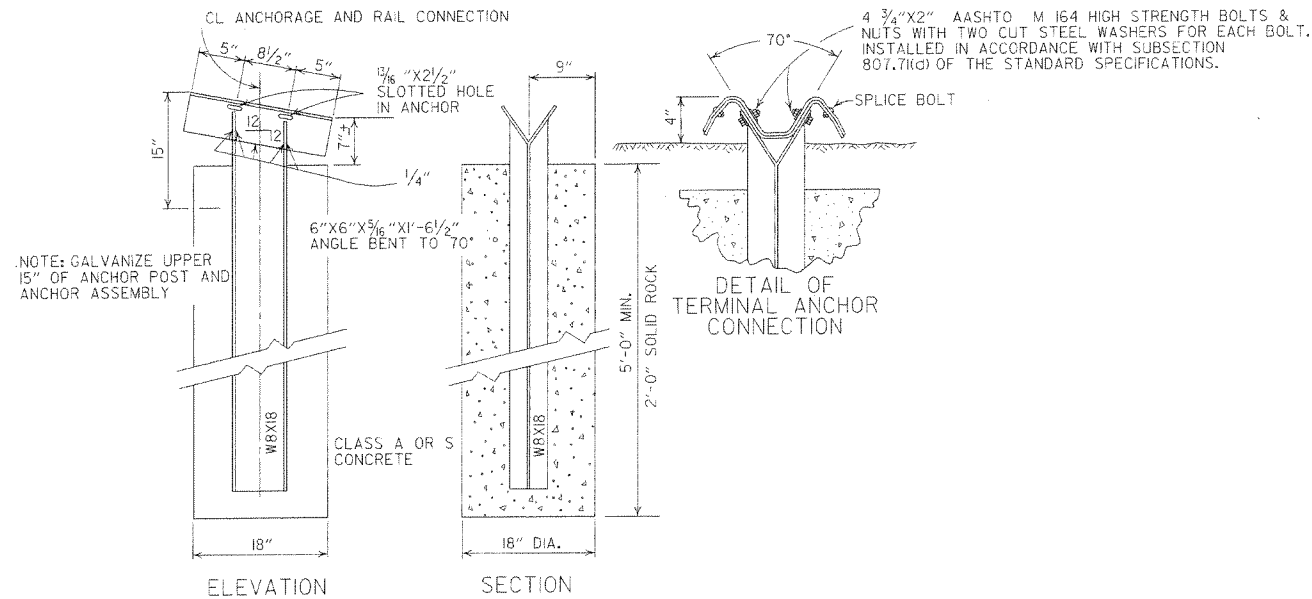
ELEVATION - GUARD RAIL TERMINAL (TYPE I)

NOTE:  
SECTIONS 1 AND 2 OF GUARD RAIL TERMINAL SHALL BE PAID FOR AT THE PRICE BID PER LINEAR FOOT OF THE TYPE OF GUARD RAIL SPECIFIED.



SECTION 1

TERMINAL SECTION



DETAIL OF TERMINAL ANCHOR POST (TYPE I)

NOTE: GALVANIZE UPPER 15" OF ANCHOR POST AND ANCHOR ASSEMBLY  
NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 WF 17 POST IF CONTRACTOR SO DESIRES.

|                                   |                                |           |
|-----------------------------------|--------------------------------|-----------|
| ARKANSAS STATE HIGHWAY COMMISSION |                                |           |
| GUARD RAIL DETAILS                |                                |           |
| STANDARD DRAWING GRT-1            |                                |           |
| 7-14-10                           | RAISED HEIGHT OF GUARD RAIL 1" |           |
| 6-26-97                           | REVISED LAP NOTE               |           |
| 10-18-96                          | REVISED ASTM REF. TO AASHTO    |           |
| 11-3-94                           | DIMENSION TERMINAL DETAIL      |           |
| 11-11-92                          | ADDED NOTE FOR PAYMENT         | 11-11-92  |
| 10-1-92                           | DRAWN & ISSUED                 | 10-1-92   |
| DATE                              | REVISION                       | DATE FILM |

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

| EQUIV. DIA. | SPAN         |              | RISE         |              |
|-------------|--------------|--------------|--------------|--------------|
|             | AASHTO M 206 | AHTD NOMINAL | AASHTO M 206 | AHTD NOMINAL |
| INCHES      | INCHES       |              |              |              |
| 15          | 18           | 18           | 11           | 11           |
| 18          | 22           | 22           | 13 1/2       | 14           |
| 21          | 26           | 26           | 15 1/2       | 16           |
| 24          | 28 1/2       | 29           | 18           | 18           |
| 30          | 36 1/4       | 36           | 22 1/2       | 23           |
| 36          | 43 3/8       | 44           | 26 5/8       | 27           |
| 42          | 51 1/8       | 51           | 31 5/16      | 31           |
| 48          | 58 1/2       | 59           | 36           | 36           |
| 54          | 65           | 65           | 40           | 40           |
| 60          | 73           | 73           | 45           | 45           |
| 72          | 88           | 88           | 54           | 54           |
| 84          | 102          | 102          | 62           | 62           |
| 90          | 115          | 115          | 72           | 72           |
| 96          | 122          | 122          | 77 1/2       | 77           |
| 108         | 138          | 138          | 87 1/8       | 87           |
| 120         | 154          | 154          | 96 7/8       | 97           |
| 132         | 168 3/4      | 169          | 106 1/2      | 107          |

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

| EQUIV. DIA. | AASHTO M 207 |      |
|-------------|--------------|------|
|             | SPAN         | RISE |
| INCHES      | INCHES       |      |
| 18          | 23           | 14   |
| 24          | 30           | 19   |
| 27          | 34           | 22   |
| 30          | 38           | 24   |
| 33          | 42           | 27   |
| 36          | 45           | 29   |
| 39          | 49           | 32   |
| 42          | 53           | 34   |
| 48          | 60           | 38   |
| 54          | 68           | 43   |
| 60          | 76           | 48   |
| 66          | 83           | 53   |
| 72          | 91           | 58   |
| 78          | 98           | 63   |
| 84          | 106          | 68   |

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(1).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

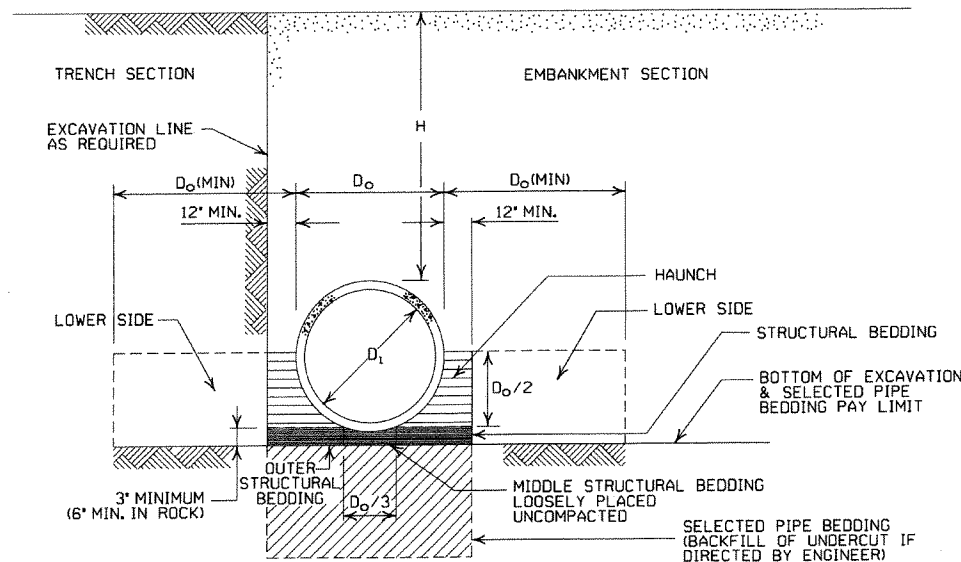
- LEGEND -

- D<sub>i</sub> = NORMAL INSIDE DIAMETER OF PIPE
- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- [Symbol] = UNDISTURBED SOIL

| INSTALLATION TYPE | MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING                         |
|-------------------|---|
| TYPE 1            | AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)                                      |
| TYPE 2            | SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL* |
| TYPE 3**          | AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL    |

\*SM-3 WILL NOT BE ALLOWED.

\*\* MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (2003 EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170. R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

| INSTALLATION TYPE | CLASS OF PIPE |        |     |     |
|-------------------|---------------|--------|-----|-----|
|                   | TYPE 1 OR 2   | TYPE 3 | ALL | ALL |
| PIPE ID (IN.)     | FEET          |        |     |     |
| 12-15             | 2             | 2.5    | 2   | 1   |
| 18-24             | 2.5           | 3      | 2   | 1   |
| 27-33             | 3             | 4      | 2   | 1   |
| 36-42             | 3.5           | 5      | 2   | 1   |
| 48                | 4.5           | 5.5    | 2   | 1   |
| 54-60             | 5             | 7      | 2   | 1   |
| 66-78             | 6             | 8      | 2   | 1   |
| 84-108            | 7.5           | 8      | 2   | 1   |

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

| INSTALLATION TYPE | CLASS OF PIPE |          |         |
|-------------------|---------------|----------|---------|
|                   | CLASS III     | CLASS IV | CLASS V |
|                   | FEET          |          |         |
| TYPE 1            | 21            | 32       | 50      |
| TYPE 2            | 16            | 25       | 39      |
| TYPE 3            | 12            | 20       | 30      |

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

| INSTALLATION TYPE | CLASS OF PIPE |          |
|-------------------|---------------|----------|
|                   | CLASS III     | CLASS IV |
|                   | FEET          |          |
| TYPE 2            | 13            | 21       |
| TYPE 3            | 10            | 16       |

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

| INSTALLATION TYPE | CLASS OF PIPE |          |
|-------------------|---------------|----------|
|                   | CLASS III     | CLASS IV |
|                   | FEET          |          |
| TYPE 2 OR TYPE 3  | 2.5           | 1.5      |

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

| ARKANSAS STATE HIGHWAY COMMISSION            |  |             |
|--|--|-------------|
| CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING |  |             |
| DATE   | REVISION                               | DATE FILMED |
| 12-15-11                                     | REVISED FOR LRFD DESIGN SPECIFICATIONS |             |
| 5-18-00                                      | REVISED TYPE 3 BEDDING & ADDED NOTE    |             |
| 3-30-00                                      | REVISED INSTALLATIONS                  |             |
| 11-06-97                                     | ISSUED                                 |             |

STANDARD DRAWING PCC-1



CORRUGATED STEEL PIPE (ROUND)

| PIPE DIAMETER (INCHES)   | ① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET) | MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET) |       |       |       |       |
|--|---|---|-------|-------|-------|-------|
|  |   | METAL THICKNESS (INCHES)                      |       |       |       |       |
|  |   | 0.064   | 0.079 | 0.109 | 0.138 | 0.168 |
| 2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM                         |   |   |       |       |       |       |
| 12   | 1   | 84  | 91    |       |       |       |
| 15   | 1   | 67  | 73    |       |       |       |
| 18   | 1   | 56  | 61    |       |       |       |
| 24   | 1   | 42  | 46    | 59    |       |       |
| 30   | 2   | 34  | 36    | 47    |       |       |
| 36   | 2   |   | 30    | 39    | 41    |       |
| 42   | 2   |   | 43    | 67    | 70    | 73    |
| 48   | 2   |   | 37    | 58    | 61    | 64    |
| ② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM |   |   |       |       |       |       |
| 36   | 1   | 48  | 60    | 88    | 111   | 118   |
| 42   | 1   | 41  | 51    | 72    | 90    | 102   |
| 48   | 1   | 36  | 45    | 64    | 77    | 85    |
| 54   | 2   | 32  | 40    | 59    | 71    | 79    |
| 60   | 2   | 29  | 36    | 53    | 64    | 71    |
| 66   | 2   | 26  | 33    | 47    | 58    | 64    |
| 72   | 2   | 24  | 30    | 44    | 53    | 59    |
| 78   | 2   |   | 28    | 41    | 49    | 54    |
| 84   | 2   |   | 26    | 38    | 45    | 51    |
| 90   | 2   |   | 24    | 35    | 43    | 45    |
| 96   | 2   |   | 22    | 33    | 40    | 44    |
| 102  | 2   |   |       | 31    | 38    | 42    |
| 108  | 2   |   |       | 30    | 35    | 39    |
| 114  | 2   |   |       | 28    | 34    | 37    |
| 120  | 2   |   |       | 27    | 32    | 35    |

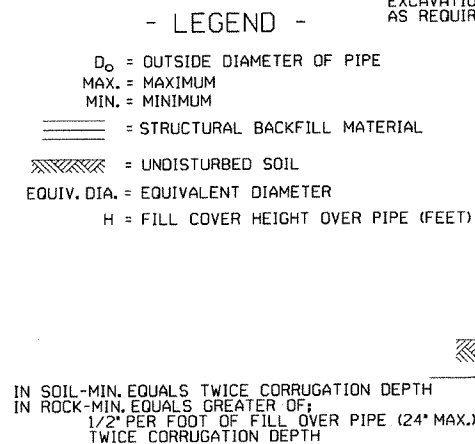
CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

| INSTALLATION TYPE | MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING             |
|-------------------|--|
| TYPE 1            | AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)                                      |
| TYPE 2            | SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③ |

③ SM-3 WILL NOT BE ALLOWED.



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/8" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (2003 EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

CORRUGATED ALUMINUM PIPE (ROUND)

| PIPE DIAMETER (INCHES)  | ① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET) | MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET) |       |       |       |       |
|---|---|---|-------|-------|-------|-------|
|   |   | METAL THICKNESS IN INCHES                     |       |       |       |       |
|   |   | 0.060   | 0.075 | 0.105 | 0.135 | 0.164 |
| 2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM |   |   |       |       |       |       |
| 12  | 1   | 45  | 45    | 52    |       |       |
| 18  | 2   | 30  | 22    | 39    | 41    |       |
| 24  | 2   | 22  |       |       |       | 34    |
| 30  | 2   |   | 18    | 31    | 32    | 28    |
| 36  | 2.5   |   | 15    | 26    | 27    | 28    |
| 42  | 2   |   |       | 43    | 43    | 44    |
| 48  | 2   |   |       | 40    | 41    | 43    |
| 54  | 2   |   |       | 35    | 37    | 38    |
| 60  | 2   |   |       |       | 33    | 34    |
| 66  | 2   |   |       |       |       | 31    |
| 72  | 2   |   |       |       |       | 29    |

EQUIVALENT METAL THICKNESSES AND GAUGES

| METAL THICKNESS IN INCHES |          |          | GAUGE NUMBER |
|---------------------------|----------|----------|--------------|
| STEEL                     |          |          |              |
| ZINC COATED               | UNCOATED | ALUMINUM |              |
| 0.064                     | 0.0598   | 0.060    | 16           |
| 0.079                     | 0.0747   | 0.075    | 14           |
| 0.109                     | 0.1046   | 0.105    | 12           |
| 0.138                     | 0.1345   | 0.135    | 10           |
| 0.168                     | 0.1644   | 0.164    | 8            |

CORRUGATED METAL PIPE ARCHES

| EQUIV. DIA. (INCHES)   | PIPE DIMENSION SPAN X RISE (INCHES) | MINIMUM CORNER RADIUS (INCHES) | STEEL                          |                                  |              |                                | ALUMINUM                         |              |        |  |
|--|-------------------------------------|--------------------------------|--------------------------------|----------------------------------|--------------|--------------------------------|----------------------------------|--------------|--------|--|
|  |                                     |                                | MIN. THICKNESS REQUIRED INCHES | ① MIN. HEIGHT OF FILL, "H" (FT.) |              | MIN. THICKNESS REQUIRED INCHES | ① MIN. HEIGHT OF FILL, "H" (FT.) |              |        |  |
|  |                                     |                                |                                | INSTALLATION                     | INSTALLATION |                                | INSTALLATION                     | INSTALLATION |        |  |
|  |                                     |                                |                                | TYPE 1                           | TYPE 1       |                                | TYPE 1                           | TYPE 1       |        |  |
| 2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM                 |                                     |                                |                                |                                  |              |                                |                                  |              |        |  |
| 15   | 17x13                               | 3                              | 0.064                          | 2                                | 15           | 0.060                          | 2                                | 15           |        |  |
| 18   | 21x15                               | 3                              | 0.064                          | 2                                | 15           | 0.060                          | 2                                | 15           |        |  |
| 21   | 24x18                               | 3                              | 0.064                          | 2.25                             | 15           | 0.060                          | 2.25                             | 15           |        |  |
| 24   | 28x20                               | 3                              | 0.064                          | 2.5                              | 15           | 0.075                          | 2.5                              | 15           |        |  |
| 30   | 35x24                               | 3                              | 0.079                          | 3                                | 12           | 0.075                          | 3                                | 12           |        |  |
| 36   | 42x29                               | 3 1/2                          | 0.079                          | 3                                | 12           | 0.105                          | 3                                | 12           |        |  |
| 42   | 49x33                               | 4                              | 0.079                          | 3                                | 12           | 0.105                          | 3                                | 12           |        |  |
| 48   | 57x38                               | 5                              | 0.109                          | 3                                | 13           | 0.135                          | 3                                | 13           |        |  |
| 54   | 64x43                               | 6                              | 0.109                          | 3                                | 14           | 0.135                          | 3                                | 14           |        |  |
| 60   | 71x47                               | 7                              | 0.138                          | 3                                | 15           | 0.164                          | 3                                | 15           |        |  |
| 66   | 77x52                               | 8                              | 0.168                          | 3                                | 15           |                                |                                  |              |        |  |
| 72   | 83x57                               | 9                              | 0.168                          | 3                                | 15           |                                |                                  |              |        |  |
| ② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM |                                     |                                |                                |                                  |              |                                |                                  |              |        |  |
|  |                                     |                                | INSTALLATION                   |                                  |              |                                | INSTALLATION                     |              |        |  |
|  |                                     |                                | TYPE 2                         |                                  | TYPE 1       |                                | TYPE 2                           |              | TYPE 1 |  |
| 36   | 40x31                               | 5                              | 0.079                          | 3                                | 2            | 12                             | 15                               |              |        |  |
| 42   | 46x36                               | 6                              | 0.079                          | 3                                | 2            | 13                             | 15                               |              |        |  |
| 48   | 53x41                               | 7                              | 0.079                          | 3                                | 2            | 13                             | 15                               |              |        |  |
| 54   | 60x46                               | 8                              | 0.079                          | 3                                | 2            | 13                             | 15                               |              |        |  |
| 60   | 66x51                               | 9                              | 0.079                          | 3                                | 2            | 13                             | 15                               |              |        |  |
| 66   | 73x55                               | 12                             | 0.079                          | 3                                | 2            | 15                             | 15                               |              |        |  |
| 72   | 81x59                               | 14                             | 0.079                          | 3                                | 2            | 15                             | 15                               |              |        |  |
| 78   | 87x63                               | 14                             | 0.079                          | 3                                | 2            | 15                             | 15                               |              |        |  |
| 84   | 95x67                               | 16                             | 0.109                          | 3                                | 2            | 15                             | 15                               |              |        |  |
| 90   | 103x71                              | 16                             | 0.109                          | 3                                | 2            | 15                             | 15                               |              |        |  |
| 96   | 112x75                              | 18                             | 0.109                          | 3                                | 2            | 15                             | 15                               |              |        |  |
| 102  | 117x79                              | 18                             | 0.109                          | 3                                | 2            | 15                             | 15                               |              |        |  |
| 108  | 128x83                              | 18                             | 0.138                          | 3                                | 2            | 15                             | 15                               |              |        |  |

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

| DATE     | REVISION                      | DATE FILMED |
|----------|-------------------------------|-------------|
| 12-15-11 | REVISED FOR LRFD DESIGN SPECS |             |
| 3-30-00  | REVISED INSTALLATIONS         |             |
| 11-06-97 | ISSUED                        |             |

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT  
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1

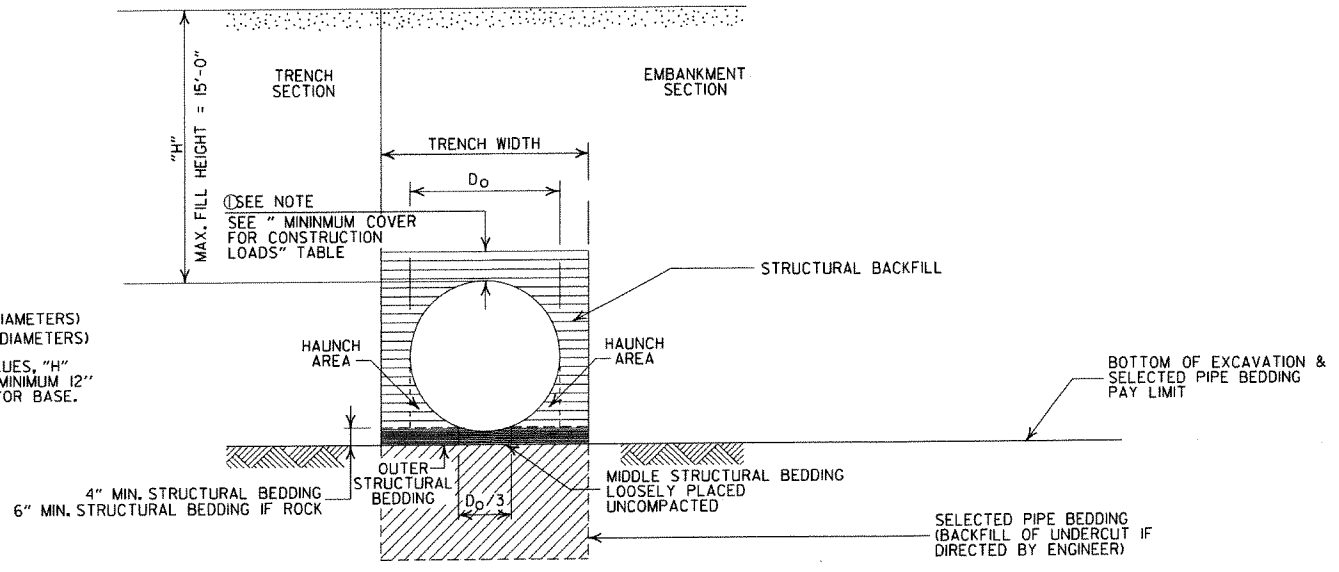
|                   |   |
|-------------------|---|
| INSTALLATION TYPE | •• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING |
| TYPE 2            | •SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)                          |

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
- SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

| PIPE DIAMETER | TRENCH WIDTH (FEET) |                 |
|---------------|---------------------|-----------------|
|               | "H" < 10'-0"        | "H" >OR= 10'-0" |
| 18"           | 4'-6"               | 4'-6"           |
| 24"           | 5'-0"               | 6'-0"           |
| 30"           | 5'-6"               | 7'-6"           |
| 36"           | 6'-0"               | 9'-0"           |
| 42"           | 7'-0"               | 10'-6"          |
| 48"           | 8'-0"               | 12'-0"          |

①NOTE:  
18" MIN. (18" - 30" DIAMETERS)  
24" MIN. (36" - 48" DIAMETERS)  
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

| PIPE DIAMETER | CLEAR DISTANCE BETWEEN PIPES |
|---------------|------------------------------|
| 18"           | 1'-6"                        |
| 24"           | 2'-0"                        |
| 30"           | 2'-6"                        |
| 36"           | 3'-0"                        |
| 42"           | 3'-6"                        |
| 48"           | 4'-0"                        |

MINIMUM COVER FOR CONSTRUCTION LOADS

| PIPE DIAMETER  | ② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS |                  |                   |                    |
|----------------|--|------------------|-------------------|--------------------|
|                | 18.0-50.0 (KIPS)                                     | 50.0-75.0 (KIPS) | 75.0-110.0 (KIPS) | 110.0-175.0 (KIPS) |
| 36" OR LESS    | 2'-0"  | 2'-6"            | 3'-0"             | 3'-0"              |
| 42" OR GREATER | 3'-0"  | 3'-0"            | 3'-6"             | 4'-0"              |

②MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

GENERAL NOTES

1. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2003 EDITION.
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

- LEGEND -


- H = FILL HEIGHT (FT.)
- Ø = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- ==== = STRUCTURAL BACKFILL MATERIAL
- ===== = UNDISTURBED SOIL

|          |  |             |
|----------|--|-------------|
| 12-15-11 | REVISED GENERAL NOTES & MINIMUM COVER NOTE |             |
| 11-17-10 | ISSUED                                     |             |
| DATE     | REVISION                                   | DATE FILMED |

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1



| INSTALLATION TYPE | MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING                             |
|-------------------|--|
| TYPE 2            | <ul style="list-style-type: none"> <li>SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)</li> </ul> |

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

| PIPE DIAMETER | TRENCH WIDTH (FEET) |                   |
|---------------|---------------------|-------------------|
|               | "H" < 10'-0"        | "H" > OR = 10'-0" |
| 18"           | 4'-6"               | 4'-6"             |
| 24"           | 5'-0"               | 6'-0"             |
| 30"           | 5'-6"               | 7'-6"             |
| 36"           | 6'-0"               | 9'-0"             |

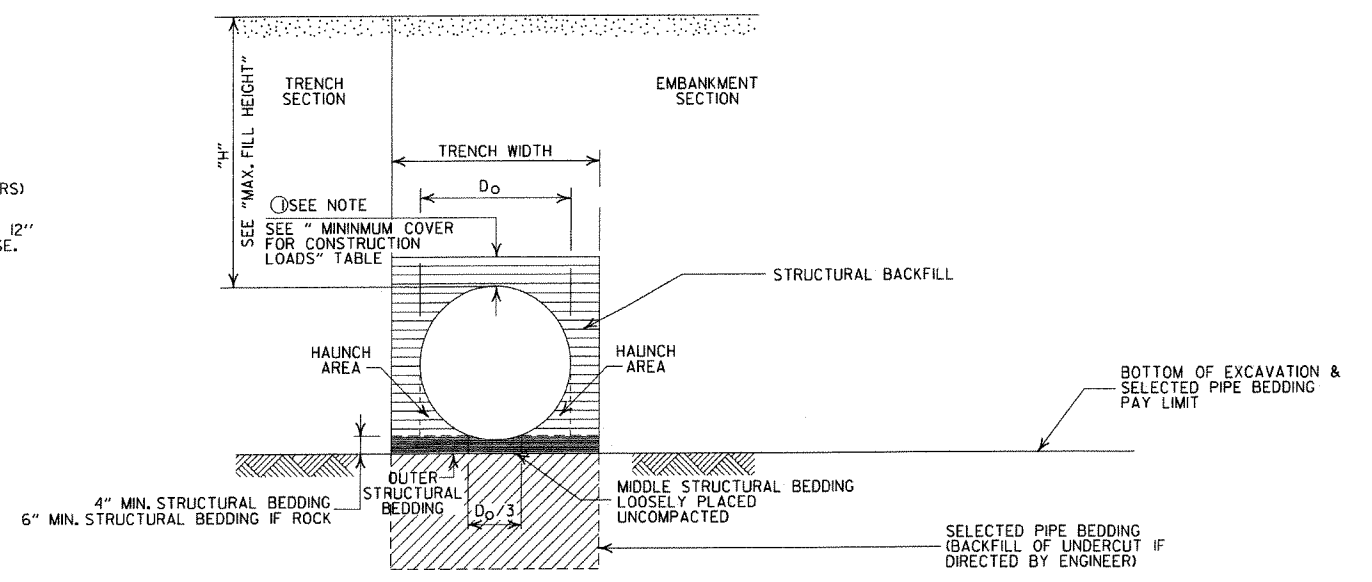
MULTIPLE INSTALLATION OF PVC PIPES

| PIPE DIAMETER | CLEAR DISTANCE BETWEEN PIPES |
|---------------|------------------------------|
| 18"           | 1'-6"                        |
| 24"           | 2'-0"                        |
| 30"           | 2'-6"                        |
| 36"           | 3'-0"                        |

MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

| PIPE DIAMETER | "H"    |
|---------------|--------|
| 18"           | 45'-0" |
| 24"           | 45'-0" |
| 30"           | 40'-0" |
| 36"           | 40'-0" |

- NOTE: 12" MIN. (18" - 36" DIAMETERS) MINIMUM COVER VALUE, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

MINIMUM COVER FOR CONSTRUCTION LOADS

| PIPE DIAMETER | MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS |                  |                   |                    |
|---------------|--|------------------|-------------------|--------------------|
|               | 18.0-50.0 (KIPS)                                   | 50.0-75.0 (KIPS) | 75.0-110.0 (KIPS) | 110.0-175.0 (KIPS) |
| 18" THRU 36"  | 2'-0"  | 2'-6"            | 3'-0"             | 3'-0"              |

- MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

- H = FILL HEIGHT (FT.)
- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Symbol] = STRUCTURAL BACKFILL MATERIAL
- [Symbol] = UNDISTURBED SOIL

GENERAL NOTES


- PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2003 EDITION.
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE, IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

| DATE     | REVISION   | DATE FILMED |
|----------|--|-------------|
| 12-15-11 | REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL |             |
| 11-17-10 | ISSUED   |             |

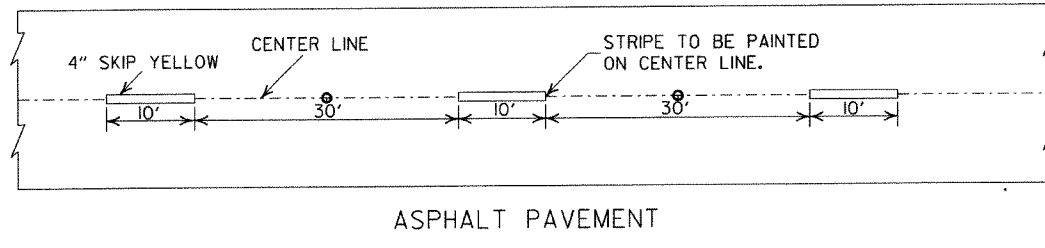
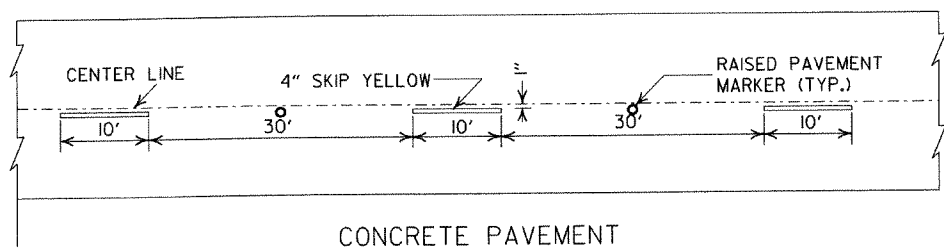
ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(PVC F949)

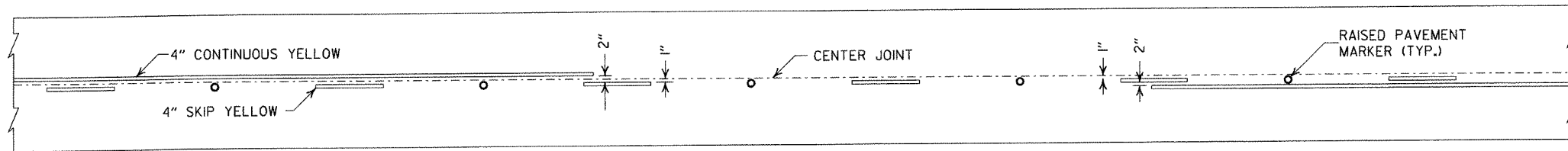
STANDARD DRAWING PCP-2



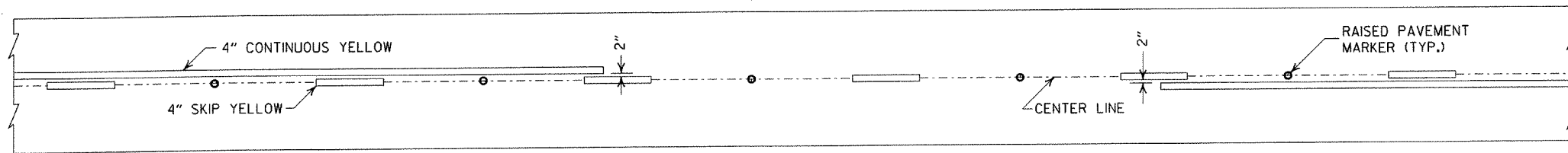




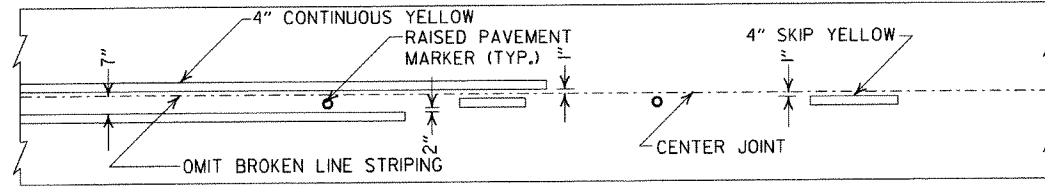
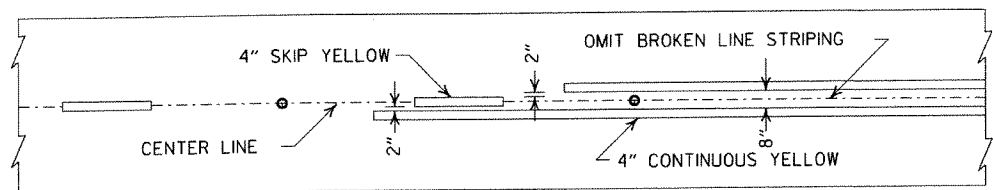
BROKEN LINE STRIPING



SOLID LINE STRIPING ON CONCRETE PAVEMENT



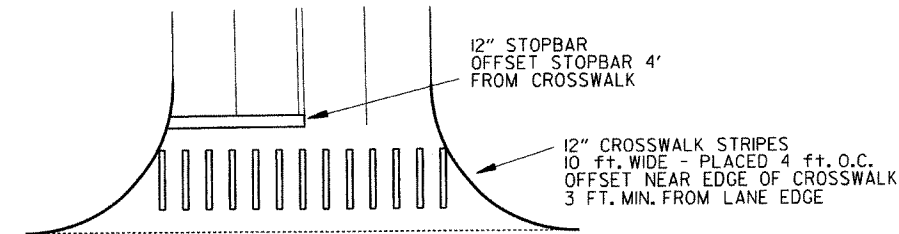
SOLID LINE STRIPING ON ASPHALT PAVEMENT



ASPHALT PAVEMENT

CONCRETE PAVEMENT

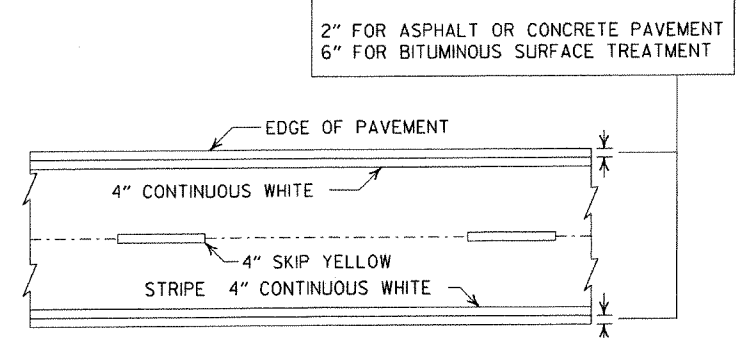
STRIPING AT ADJACENT NO PASSING LANES



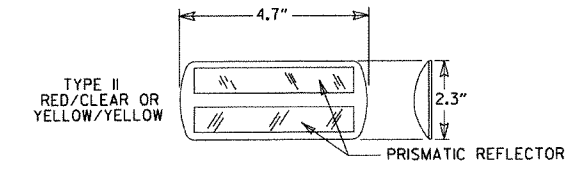
CROSSWALK AND STOPBAR DETAILS

NOTES:

1. ALL LINES SHALL HAVE A WIDTH OF 4 INCHES.
2. THE THICKNESS AND RATE OF PAINT APPLICATION SHALL BE AS SPECIFIED IN SECTION 718 OF THE STANDARD SPECIFICATIONS.
3. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
4. RAISED PAVEMENT MARKERS SHALL BE CENTERED BETWEEN SKIP LINES ON 40 FEET SPACING UNLESS OTHERWISE SHOWN ON THE PLANS.



PAVEMENT EDGE LINE MARKING



NOTE: THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.

DETAIL OF STANDARD RAISED PAVEMENT MARKERS

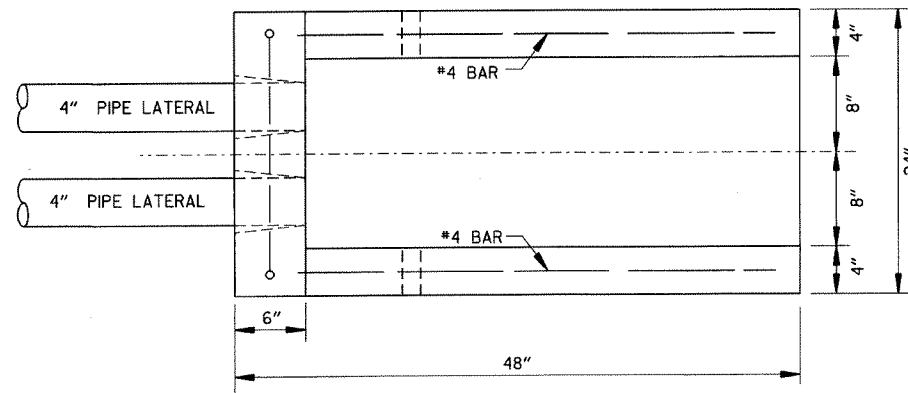
GENERAL NOTES:  
THIS DRAWING SHOULD BE CONSIDERED AS TYPICAL ONLY AND THE FINAL LOCATION OF THE STRIPING AND RAISED PAVEMENT MARKERS SHALL BE DETERMINED BY THE ENGINEER.  
  
THIS DRAWING SHOULD BE USED IN CONJUNCTION WITH THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES", LATEST REVISION.

NOTE:  
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

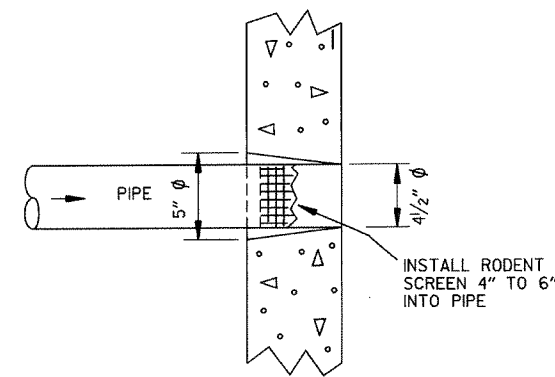
| DATE     | REVISION  | FILMED    |
|----------|---|-----------|
| 9-12-13  | REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS  |           |
| 11-17-10 | REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS |           |
| 11-18-04 | REVISED NOTE 2 & GENERAL NOTES                      |           |
| 8-22-02  | ADDED CROSSWALK & STOPBAR DTLS.                     |           |
| 7-02-98  | ADDED DETAILS OF STD. RAISED PAV'T. MARKERS         |           |
| 4-26-96  | REV. NOTES 3&4; ADDED R.P.M.                        |           |
| 9-30-80  | DRAWN   | 1-9-30-80 |

|                                   |  |
|-----------------------------------|--|
| ARKANSAS STATE HIGHWAY COMMISSION |  |
| PAVEMENT MARKING DETAILS          |  |
| STANDARD DRAWING PM-1             |  |

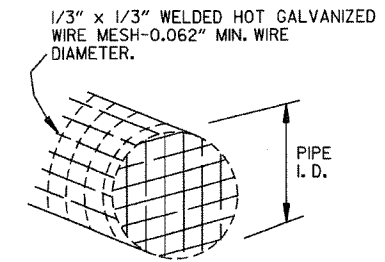
NOTE:  
 1. GRANULAR BACKFILL TO BE SUBSIDIARY TO PIPE UNDERDRAIN.  
 2. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.  
 3. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC. LAP FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.



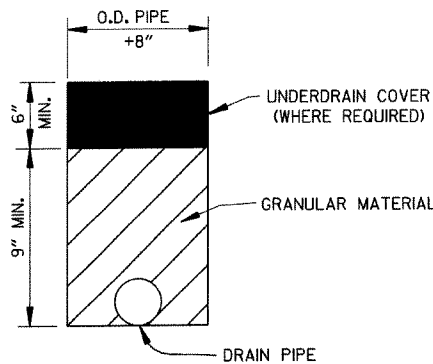
PLAN VIEW



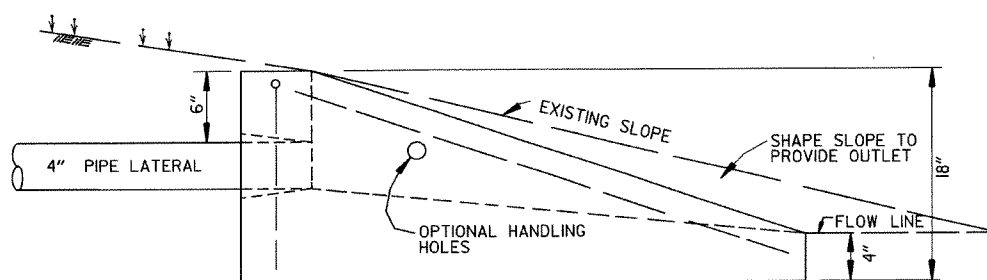
DETAIL OF HOLE FOR 4" PIPE



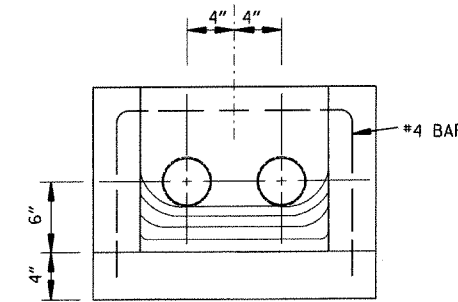
DETAIL OF RODENT SCREEN



DETAILS OF PIPE UNDERDRAIN



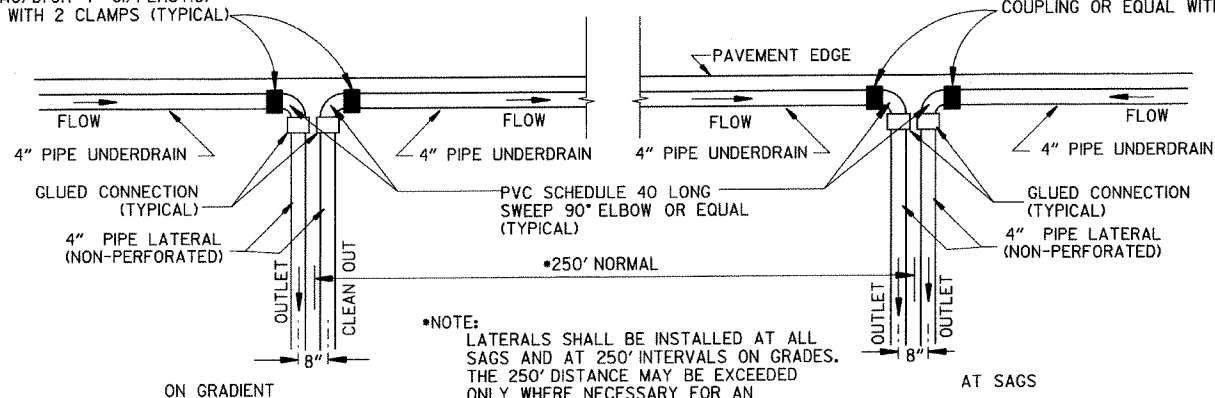
SIDE VIEW



FRONT VIEW

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DIOR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

UNDERDRAIN OUTLET PROTECTORS



\*NOTE:  
 LATERALS SHALL BE INSTALLED AT ALL SAGS AND AT 250' INTERVALS ON GRADES. THE 250' DISTANCE MAY BE EXCEEDED ONLY WHERE NECESSARY FOR AN ACCEPTABLE OUTLET.

DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE

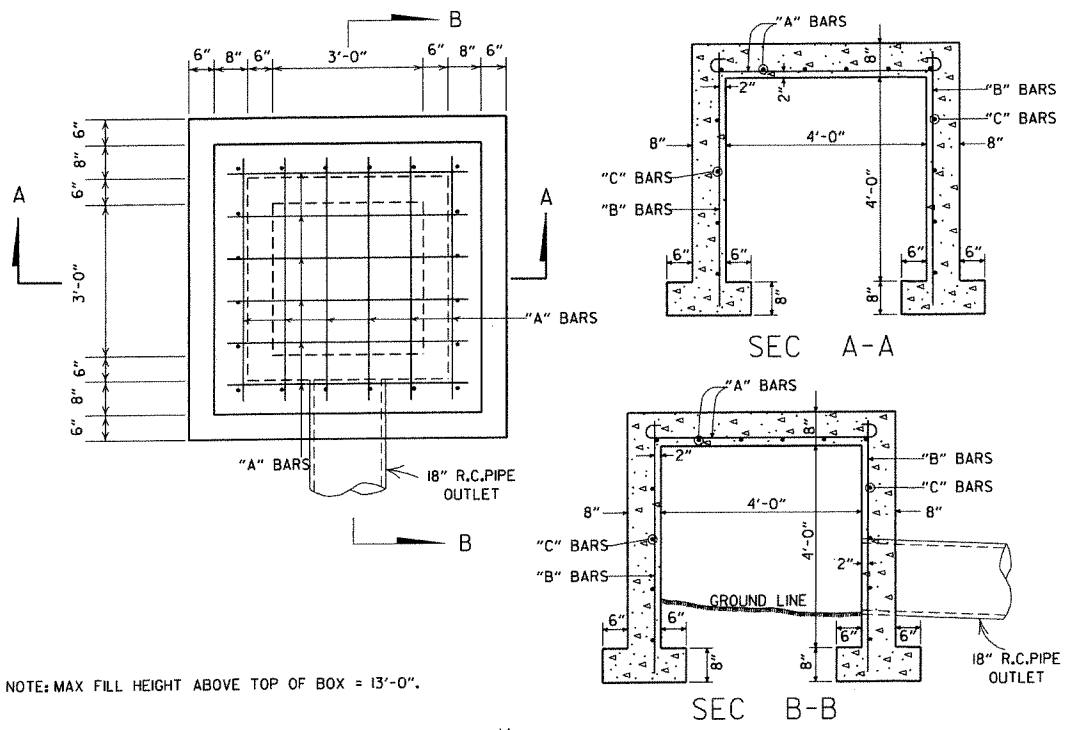
NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

|          |   |             |
|----------|---|-------------|
| 4-10-03  | REVISED NOTE 3                          |             |
| 1-12-00  | REVISED DETAIL OF UNDERDRAIN LATERALS   |             |
| 11-18-98 | REVISED NOTE                            |             |
| 10-18-96 | REVISED MIN. DEPTH & GEOTEXTILE FABRIC  |             |
| 4-26-96  | ADDED LATERAL NOTE; 5 1/2" TO 5"        |             |
| 11-22-95 | REVISED LATERALS                        |             |
| 7-20-95  | REVISED LATERALS & ADDED NOTE           |             |
| 11-3-94  | REVISED FOR DUAL LATERALS               | 11-3-94     |
| 10-1-92  | SUBSTITUTED GEOTEXTILE                  | 10-1-92     |
| 8-15-91  | ADDED POLYETHYLENE PIPE                 | 8-15-91     |
| 11-8-90  | DELETED ALTERNATE NOTE                  | 11-8-90     |
| 1-25-90  | ADDED 4" SNAP ADAPTER                   | 1-25-90     |
| 11-30-89 | DEL. (SUBGRADE); ADDED (WHERE REQUIRED) | 11-30-89    |
| 7-15-88  | ISSUED P.L.M.                           | 647-7-15-88 |
| DATE     | REVISION                                | DATE FILMED |

ARKANSAS STATE HIGHWAY COMMISSION

DETAILS OF PIPE UNDERDRAIN

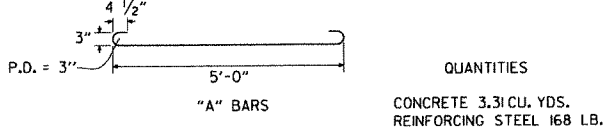
STANDARD DRAWING PU-1



NOTE: MAX FILL HEIGHT ABOVE TOP OF BOX = 13'-0".

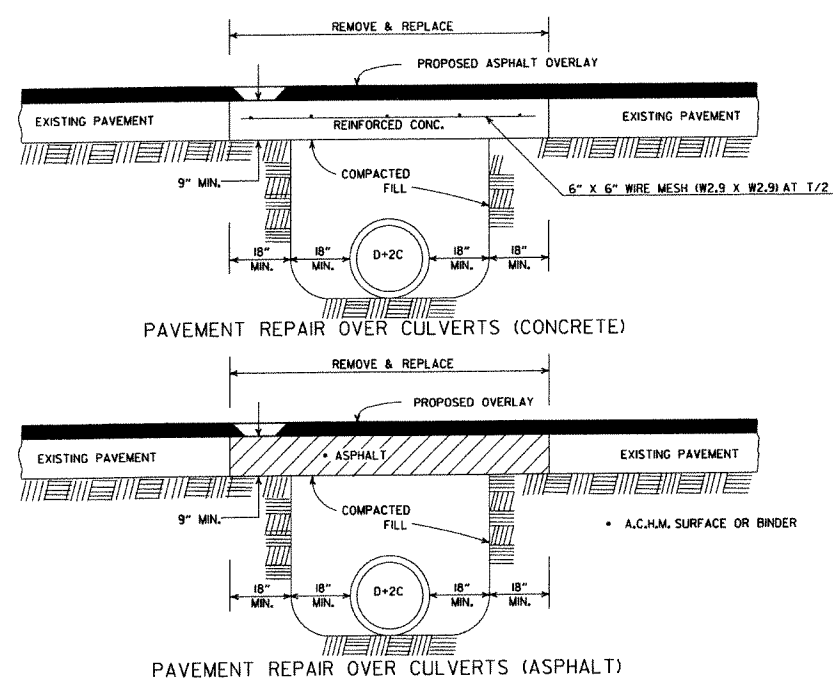
STEEL SCHEDULE

| BAR | NUMBER | LENGTH | SPACING |
|-----|--------|--------|---------|
| "A" | 12     | 6'-0"  | 10"     |
| "B" | 20     | 5'-0"  | 10 1/2" |
| "C" | 16     | 5'-0"  | 12"     |

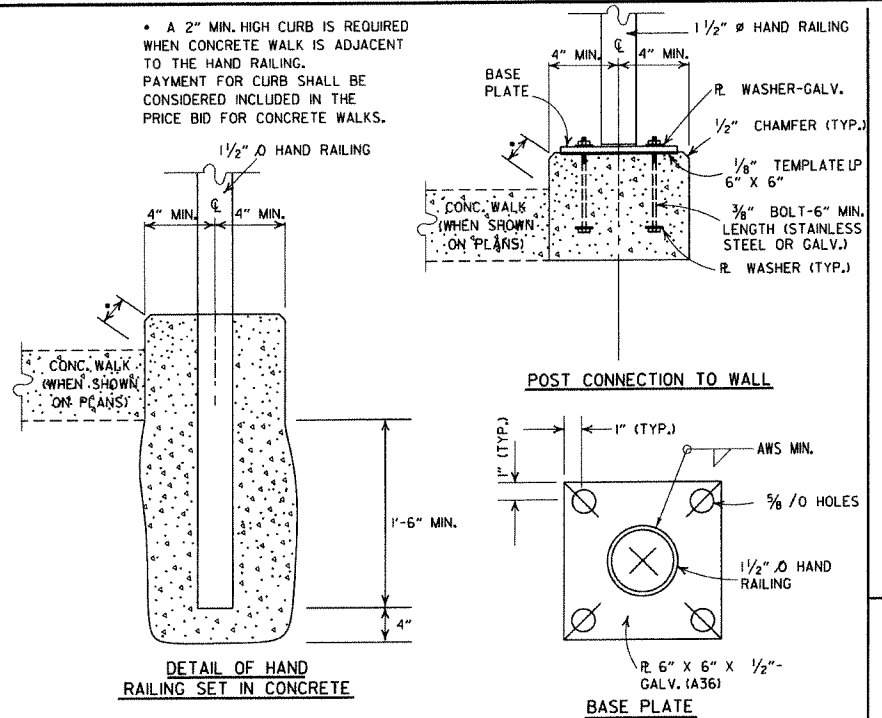


GENERAL NOTE:  
THE PAY ITEMS FOR REINFORCED CONCRETE SPRING BOXES SHALL BE FOR THE QUANTITIES OF CONCRETE OF THE CLASS SPECIFIED, REINFORCING STEEL, EXCAVATION FOR STRUCTURES AND 18" R.C. PIPE CULVERT.

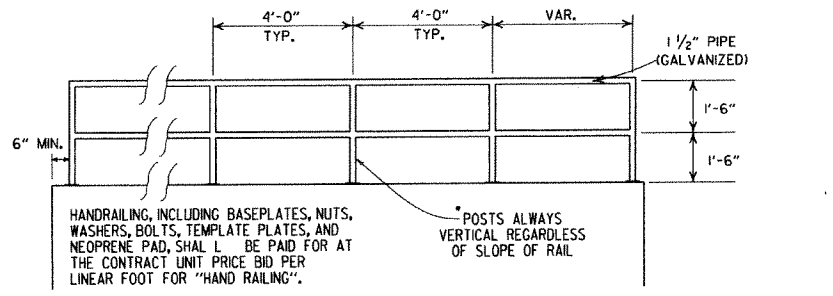
REINFORCED CONCRETE SPRING BOX



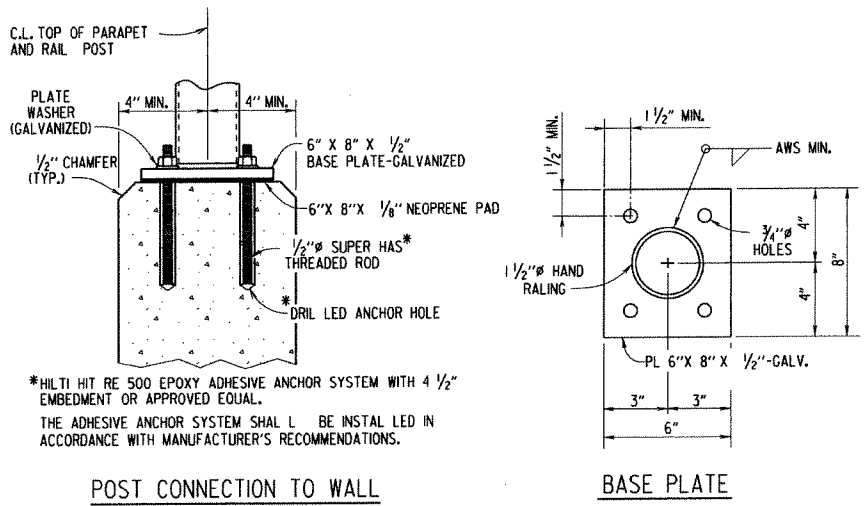
DETAIL SHOWING REPAIR OF EXISTING PAVEMENT AT CULVERT INSTALLATIONS



POST CONNECTION DETAILS

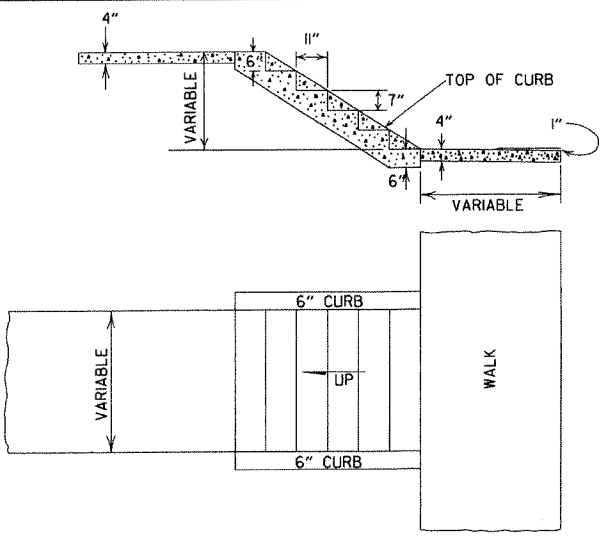


HAND RAILING SHALL CONFORM TO SECTION 633.



DETAILS OF ALTERNATE POST ANCHOR SYSTEM (EPOXY ADHESIVE ANCHORS)

HAND RAILING DETAILS



DETAILS OF CONCRETE STEPS & WALKS

| DATE     | REVISION  | DATE FILMED     |
|----------|---|-----------------|
| 9-12-13  | REVISED REINFORCED CONCRETE SPRING BOX  |                 |
| 7-26-12  | REMOVED RETAINING WALL DETAILS & REVISED HAND RAILING DETAILS                 |                 |
| 4-17-08  | REV. JOINT & FOOTING STEP DETAILS   |                 |
| 11-29-07 | REVISED RETAINING WALL DRAINAGE   |                 |
| 5-25-06  | REVISED PVMT REPAIR OVER CULVERTS (CONC); REVISED REINFORCED CONC SPRING BOX  |                 |
| 10-9-03  | REVISED PIPE RAILING DETAILS TO HAND RAILING DETAILS                          |                 |
| 4-10-03  | REVISED RETAINING WALL DRAWING  |                 |
| 8-22-02  | ADDED HAND RAILING DETAIL   |                 |
| 11-16-01 | REVISED PVMT REPAIR OVER CULVERTS (CONC); CORRECTED SPELLING IN GENERAL NOTES |                 |
| 11-18-98 | ADDED GENERAL NOTES TO CONCRETE STEPS & WALKS                                 |                 |
| 7-02-98  | ENLARGED PIPE   |                 |
| 4-03-97  | ADDED NOTE TO STEEL BAR SCHED.  |                 |
| 10-18-96 | CORRECTED SPELLING  |                 |
| 4-26-96  | ADD WEEP HOLE; REV. JOINT SPACING IN RET. WALL                                |                 |
| 6-2-94   | CHANGED CONST. TO CONTRACTION JOINT   |                 |
| 10-1-92  | CHANGED MESH FABRIC TO WIRE MESH  | 10-1-92         |
| 8-15-91  | DELETED HDWL MODIFICATION DETAIL  | 8-15-91         |
| 11-8-90  | DELETED COLD MIX FROM CULV'T. REPAIR  | 11-8-90         |
| 11-30-89 | REV. RETAINING WALL STEEL SCHEDULE  | 11-30-89        |
| 11-17-88 | V. BARS BEHIND ARROW  | 665-11-17-88    |
| 7-15-88  | REV. PAVEMENT REPAIR  | 649-7-15-88     |
| 11-1-84  | ADDED HDWL. MODS. DEL. PIPE UNDERDRAINS                                       |                 |
| 1-4-83   | REV. TRENCH FOR PIPE UNDERDRAIN   | 510-11-1-84     |
| 3-2-81   | ELIMINATED CONC. CLASS & ADDED CHAMFER NOTE                                   | 682-1-4-83      |
| 4-20-79  | SPELLING OF "UNDERDRAIN"  | 721-3-2-81      |
| 2-2-76   | REV. UNDERDRAIN DET & PAVEMENT REPAIR   | 674-4-20-79     |
| 4-10-75  | 12" MIN. GRAN. MAT'L. OVER PIPE   | 919-2-2-76      |
| 5-22-74  | REM. SPECS. FOR GRAN. MAT'L.  | 568-4-10-75-853 |
| 10-2-72  | GRANULAR MAT'L. TO BE SB-3  | 567-5-22-74-740 |
|          | REVISED AND REDRAWN   | 564-10-16-72    |

ARKANSAS STATE HIGHWAY COMMISSION

DETAILS OF SPECIAL ITEMS

STANDARD DRAWING SI - 1

ADVANCE DISTANCES (XXXX)

|         |              |
|---------|--------------|
| 500 FT  | 1/2 MILE     |
| 1000 FT | 3/4 MILE     |
| 1500 FT | 1 MILE AHEAD |


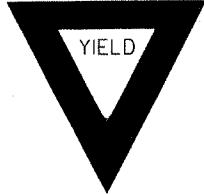



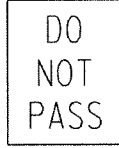
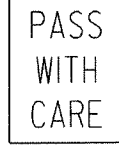


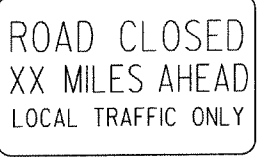
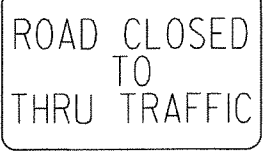
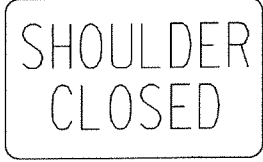
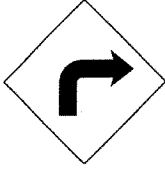




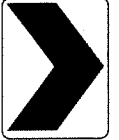
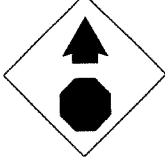
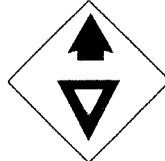
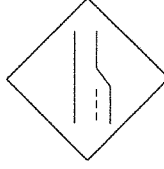

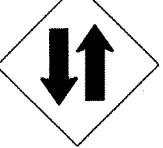

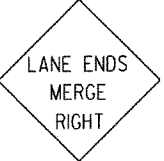





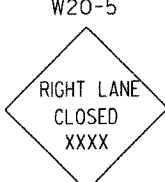



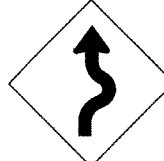



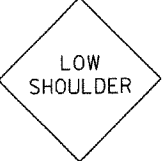
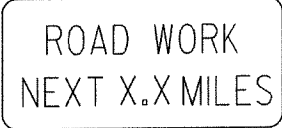
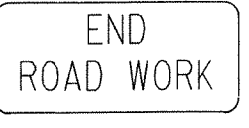
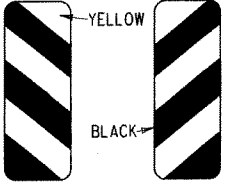


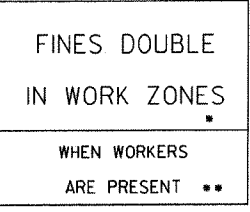
GENERAL NOTES:

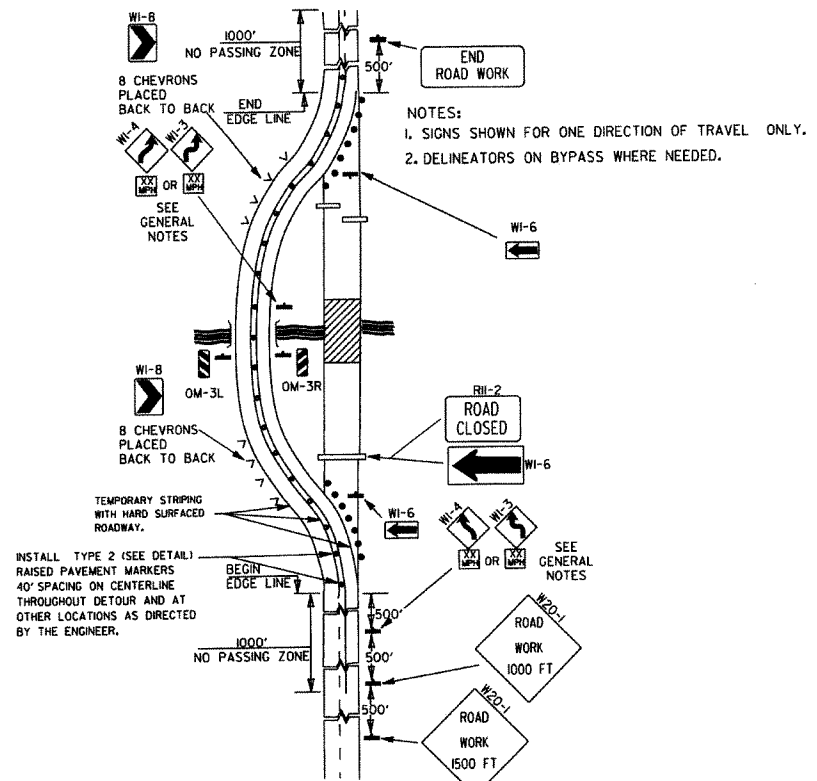
- ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
- TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS NEEDED AND REMOVED THEREAFTER.
- EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACTED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
- SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
- SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN, WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
- POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
- ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.
- FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
- MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT, HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
- R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.

\* NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED, COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

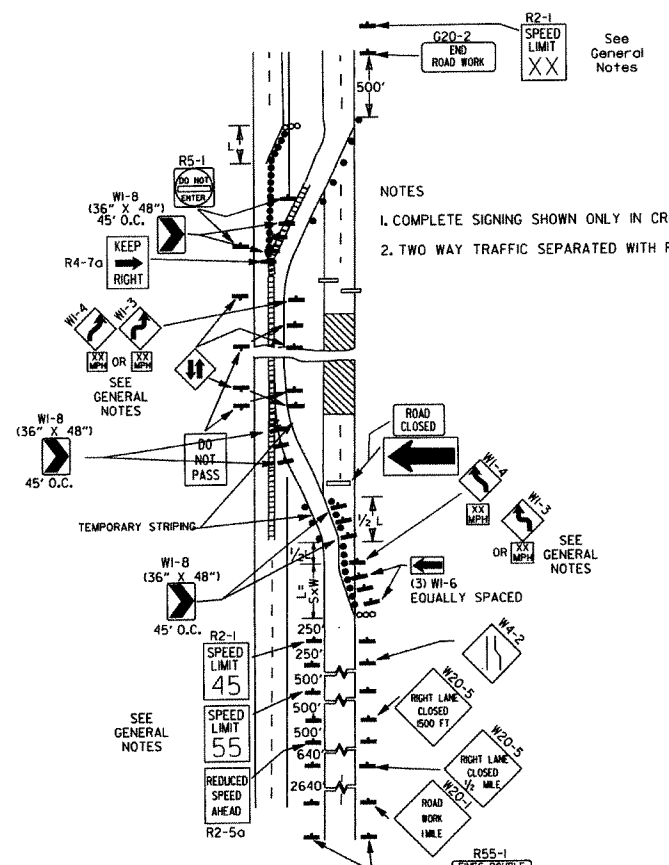
| DATE     | REVISION                                      | FILMED |
|----------|---|--------|
| 12-15-81 | REVISED W24-1                                 |        |
| 11-17-10 | DELETED W8-9a & ADDED W8-9                    |        |
| 10-15-09 | ADDED REFERENCE TO MASH & ADDED SIGN W24-1    |        |
| 4-17-08  | REVISED SIGN DESIGNATIONS                     |        |
| 11-18-04 | REVISED NOTES                                 |        |
| 10-9-03  | REVISED NOTE 1                                |        |
| 11-16-01 | REVISED NOTE 7                                |        |
| 9-28-00  | REVISED NOTE                                  |        |
| 11-18-98 | ADDED NOTE                                    |        |
| 6-26-97  | REVISED NOTE 5                                |        |
| 4-03-97  | REVISED NOTE 5                                |        |
| 10-18-96 | ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7 |        |
| 10-12-95 | ADDED R55-1                                   |        |
| 6-8-95   | REVISED TO CORRECT SIGN ILLUSTRATIONS         | 6-8-95 |
| 2-2-95   | REVISED PER PART VI, MUTCD SEPT. 3, 1993      |        |
| 8-15-91  | DRAWN AND PLACED IN USE                       |        |

ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION  
STANDARD DRAWING TC-1

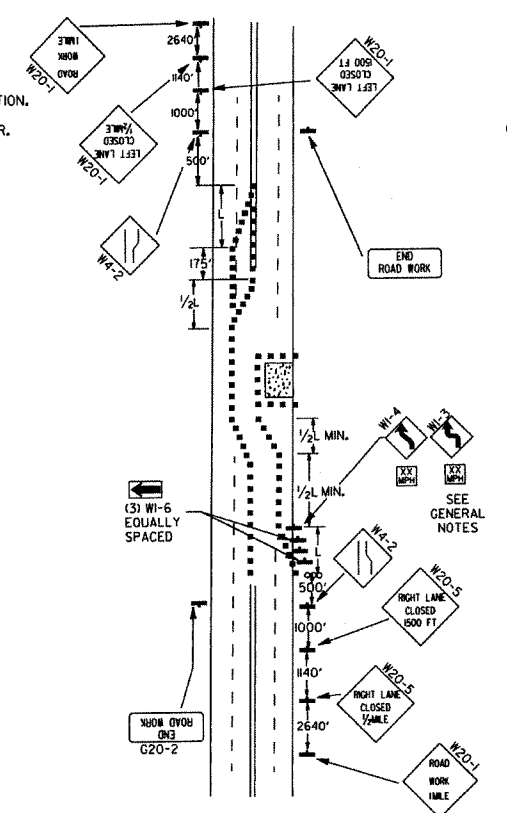
|  |   |   |   |  |   |   |   |
|--|---|---|---|--|---|---|---|
| <p>RI-1</p>  <p>STANDARD 30"x30"<br/>EXPRESSWAY 36"x36"<br/>SPECIAL 48"x48"</p> | <p>RI-2</p>  <p>STD. 36"x36"x36"<br/>EXPWY. 48"x48"x48"<br/>FWY. 60"x60"x60"</p> | <p>R2-1</p>  <p>STD. 24"x30"<br/>EXPWY. 36"x48"<br/>FWY. 48"x60"</p> | <p>R2-5A</p>  <p>STD. 24"x30"<br/>EXPWY. 36"x48"<br/>FWY. 48"x60"</p>                    | <p>R2-5C</p>  <p>STD. 24"x30"<br/>EXPWY. 36"x48"<br/>FWY. 48"x60"</p> | <p>R4-1</p>  <p>STD. 24"x30"<br/>EXPWY. 36"x48"<br/>FWY. 48"x60"</p>       | <p>R4-2</p>  <p>STD. 24"x30"<br/>EXPWY. 36"x48"<br/>FWY. 48"x60"</p> |   |
| <p>R5-1</p>  <p>STD. 30"x30"<br/>EXPWY. 36"x36"<br/>SPECIAL 48"x48"</p>         | <p>R11-2</p>  <p>48"x30"</p>   | <p>R11-3A</p>  <p>60"x30"</p>  | <p>R11-4</p>  <p>60"x30"</p>  | <p>RSP-1</p>  <p>48"x30"</p>  | <p>WI-1</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                          | <p>WI-2</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                    |   |
| <p>WI-3</p>  <p>STD. 48"x48"</p>  | <p>WI-4</p>  <p>STD. 48"x48"</p>   | <p>WI-6</p>  <p>STD. 48"x24"<br/>SPECIAL 60"x30"</p>                 | <p>WI-8</p>  <p>STD. 18"x24"<br/>SPECIAL 24"x30"<br/>EXPWY. 30"x36"<br/>FWY. 36"x48"</p> | <p>W3-1</p>  <p>STD. 36"x36"<br/>SPECIAL 48"x48"</p>                  | <p>W3-2</p>  <p>STD. 36"x36"<br/>SPECIAL 48"x48"</p>                       | <p>W4-2</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                    |   |
| <p>W5-1</p>  <p>STD. 36"x36"<br/>SPECIAL 48"x48"</p>                          | <p>W6-3</p>  <p>EXPWY. 36"x36"<br/>SPECIAL 48"x48"</p>                         | <p>W8-7</p>  <p>EXPWY. 36"x36"<br/>FWY. 48"x48"</p>                | <p>W9-2</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                                      | <p>W13-1</p>  <p>STD. 24"x24"</p>                                   | <p>W20-1</p>  <p>STD. 48"x48"</p>  | <p>W20-2</p>  <p>STD. 48"x48"</p>                                  | <p>W20-3</p>  <p>STD. 48"x48"</p>  |
| <p>W20-4</p>  <p>STD. 48"x48"</p>   | <p>W20-5</p>  <p>STD. 48"x48"</p>  | <p>W20-7a</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                | <p>W21-2</p>  <p>STD. 30"x30"<br/>SPECIAL 36"x36"</p>                                  | <p>W21-5</p>  <p>STD. 30"x30"<br/>SPECIAL 36"x36"</p>               | <p>W24-1</p>  <p>STD. 36"x36"</p>  | <p>WI-4b</p>  <p>STD. 48"x48"</p>                                  | <p>R56-1</p>  <p>STD. 18"x18"</p>  |
| <p>W8-11</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                            | <p>W8-9</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                              | <p>G20-1</p>  <p>60"x24"</p>                                       | <p>G20-2</p>  <p>48"x24"</p>  | <p>OM-3L OM-3R</p>  <p>12"x36"</p>                                  | <p>M4-9</p>  <p>STD. 30"x24"<br/>SPECIAL 48"x36"<br/>SPECIAL 60"x48"</p> | <p>M4-10</p>  <p>48"x18"</p>                                       | <p>R55-1</p>  <p>36"x60"</p> <p>* USE 6" C LETTERS<br/>** USE 4" D LETTERS</p> |



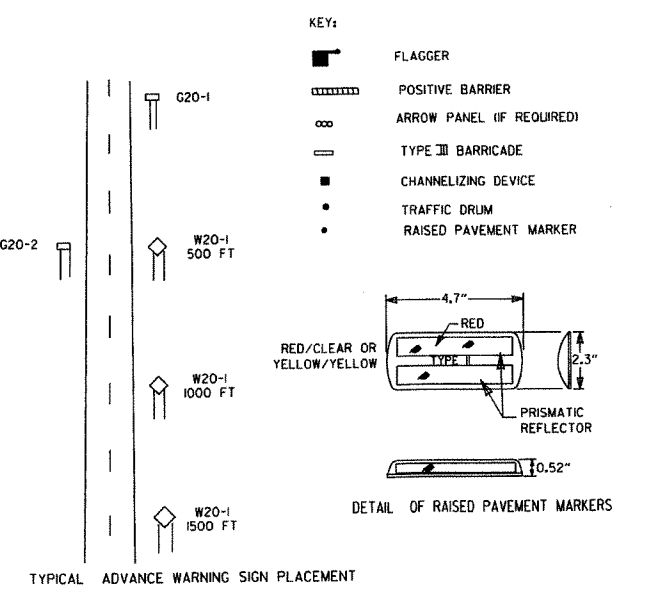
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.

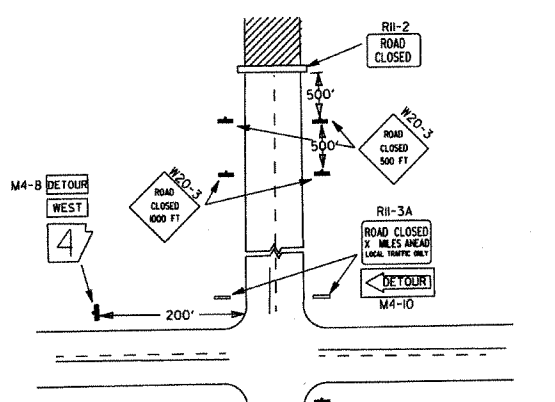


(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

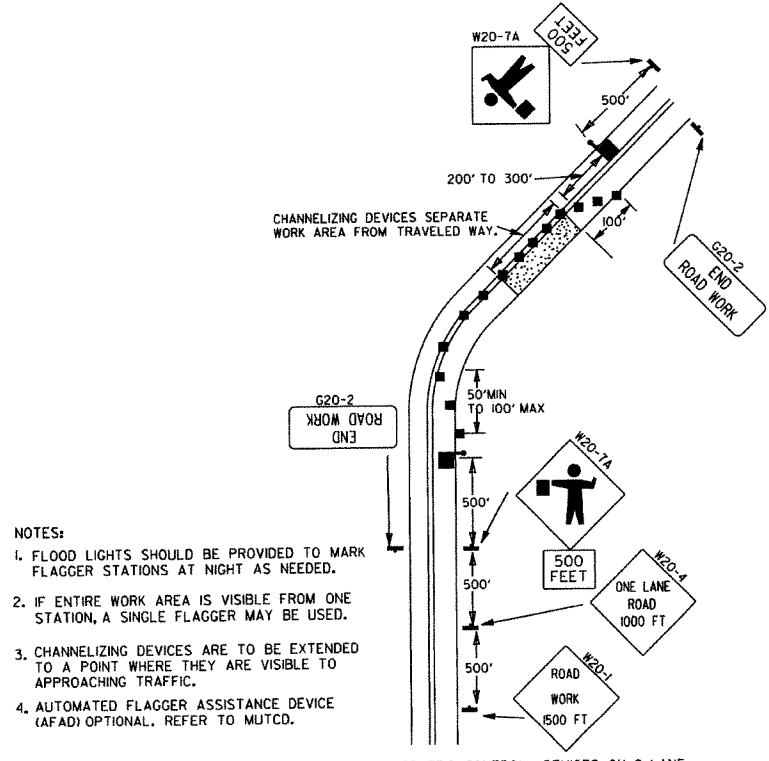


TAPER FORMULAE:  
 $L = SXW$  FOR SPEEDS OF 45MPH OR MORE.  
 $L = \frac{WS^2}{60}$  FOR SPEEDS OF 40MPH OR LESS.  
 WHERE:  
 L = MINIMUM LENGTH OF TAPER.  
 S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.  
 W = WIDTH OF OFFSET.

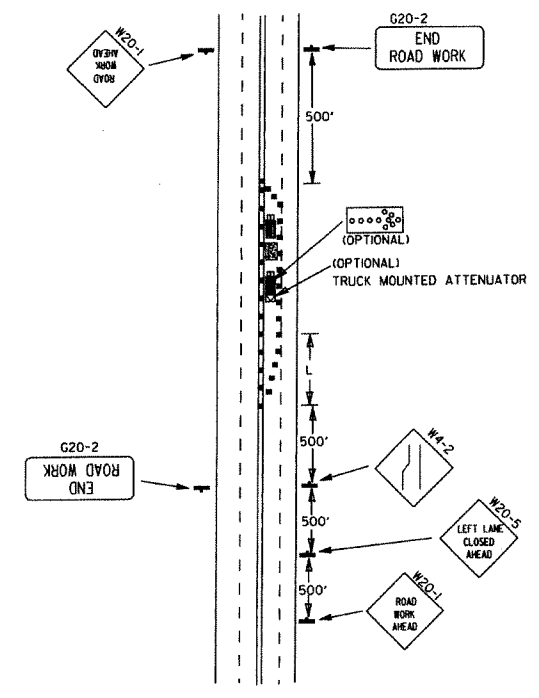
- GENERAL NOTES:
- ADVISORY SPEED POSTED ON WI-3 OR WI-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE WI-4 WHEN SPEED IS GREATER THAN 30MPH AND WI-3 WHEN 30MPH OR LESS.
  - WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-155 SHALL BE OMITTED AND THE R2-5A SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-145MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1XX SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  - WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-165 SHALL BE OMITTED. ADDITIONAL R2-155MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1XX SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  - THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
  - WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
  - PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
  - TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.



(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.



(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.

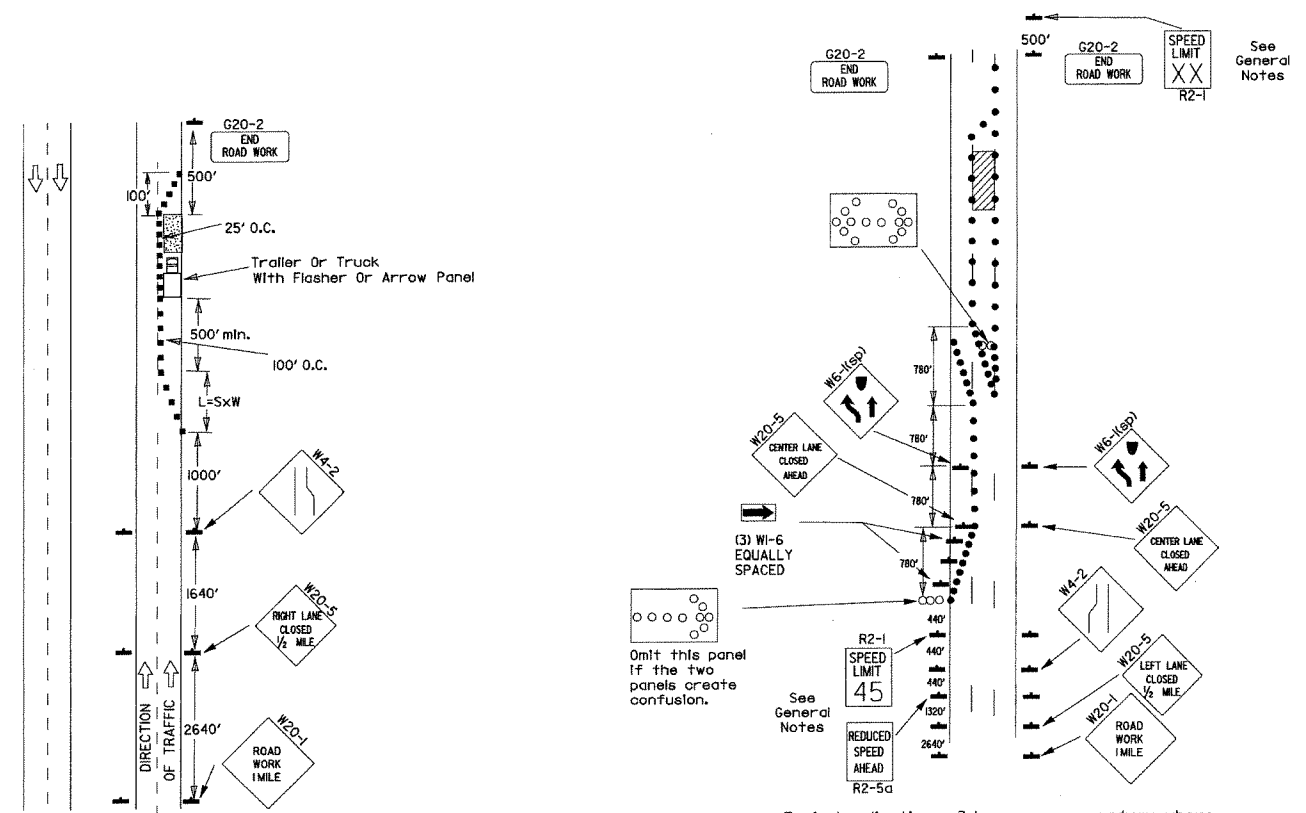


(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

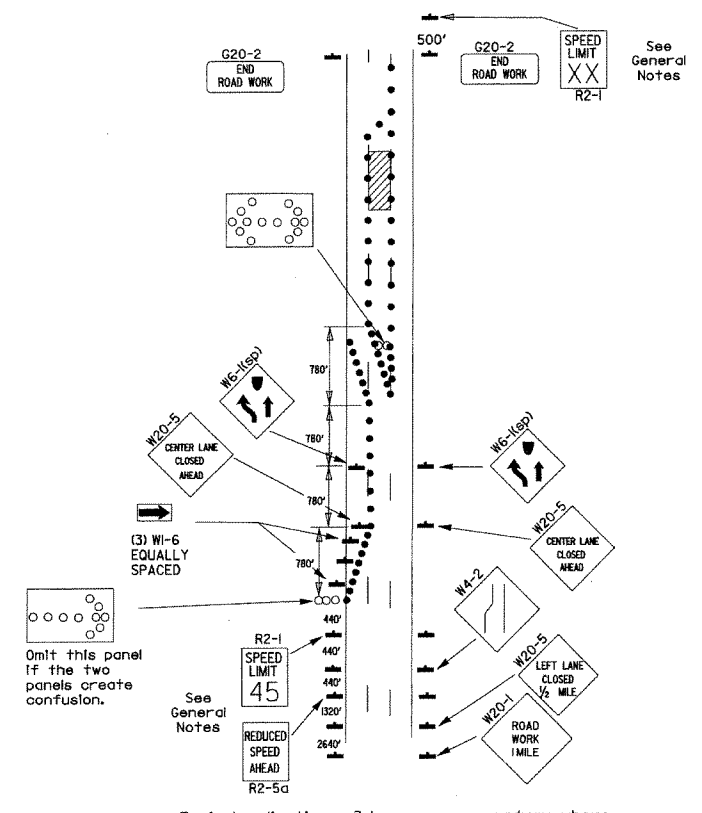
|          |   |        |
|----------|---|--------|
| 9-12-13  | REVISED DETAIL OF RAISED PAVEMENT MARKERS |        |
| 3-11-10  | ADDED (AFAD)                              |        |
| 11-20-08 | REVISED SIGN DESIGNATIONS                 |        |
| 11-18-04 | ADDED GENERAL NOTE                        |        |
| 10-18-96 | ADDED R55-1                               |        |
| 4-26-96  | CORRECTED (a) BEHIND G20-2                |        |
| 6-8-95   | CORRECTED SIGN IDENT. ON WI-4A            | 6-8-95 |
| 2-2-95   | REVISED PER PART VI, MUTCD, SEPT. 3, 1993 |        |
| 8-15-91  | DRAWN AND PLACED IN USE                   |        |
| DATE     | REVISION                                  | FILMED |

ARKANSAS STATE HIGHWAY COMMISSION  
 STANDARD TRAFFIC CONTROLS  
 FOR HIGHWAY CONSTRUCTION  
 STANDARD DRAWING TC-2

Channelizing devices

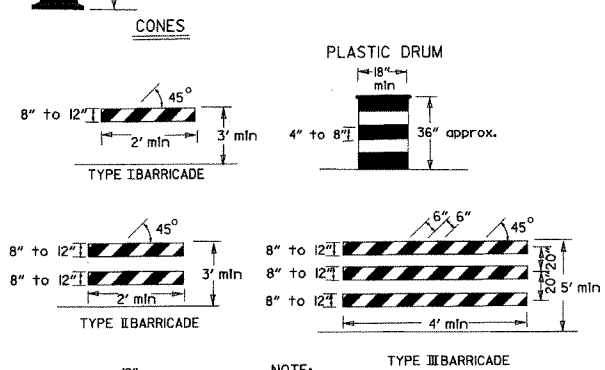


(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.



(B) Typical application - 3-lane oneway roadway where center lane is closed.

When cones are used on freeways and multi-lane highways, they shall be 28" min. During hours of darkness, 28" cones shall be used on all roadways, and shall be reflectorized in accordance with the MUTCD.

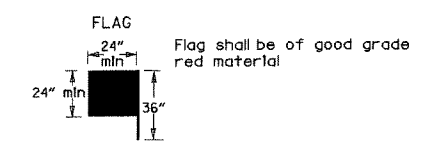


NOTE: For all road closures, the Type III barricades shall be of sufficient length to extend across entire roadway.

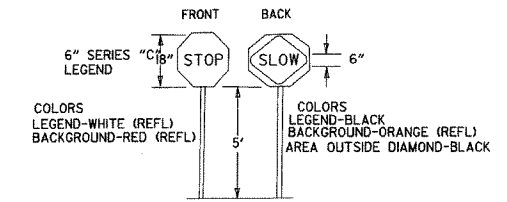
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

| VERTICAL DIFFERENTIAL | LOCATIONS              | TRAFFIC CONTROL                                       |
|-----------------------|------------------------|---|
| 1" to 3"              | Centerline, lane lines | W8-11   |
| 1" to 3"              | Edge of shoulder       | W8-9  |
| Greater than 3"       | Lane lines             | Standard lane closure required                        |
| Greater than 3"       | Edge of traveled lane  | *RSP-1 and vertical panels, drums or concrete barrier |
| Greater than 3"       | Edge of shoulder       | *Vertical panels, drums or concrete barrier           |

When shown on the plans concrete barrier will be used. When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.



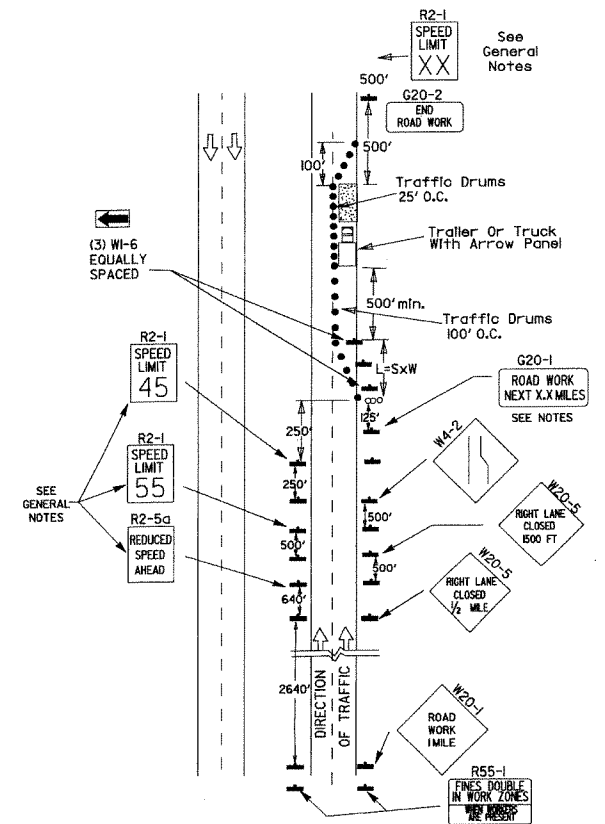
STOP SLOW PADDLE



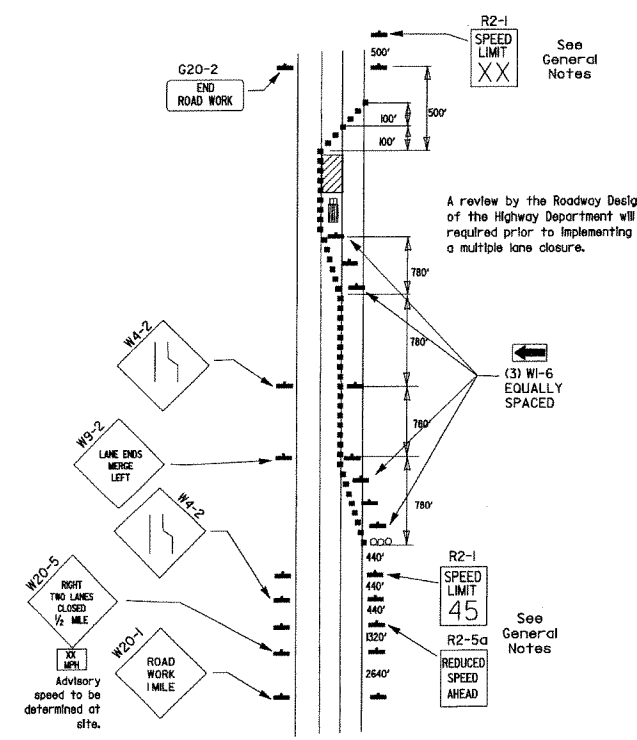
- KEY:
- Arrow Panel (if Required)
  - Channelizing Device
  - Traffic drum

GENERAL NOTES:

- A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
- When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the R2-5A shall be installed at that location. Additional R2-145mph speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1XX shall be installed to match original speed limit.
- When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(45) shall be omitted. Additional R2-155mph speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1XX shall be installed to match original speed limit.
- The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
- Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
- Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
- The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1(1 MILE) signs are not required in advance of lane closures that begin inside the project limits.
- Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
- All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual for Assessing Safety Hardware (MASH).
- Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.

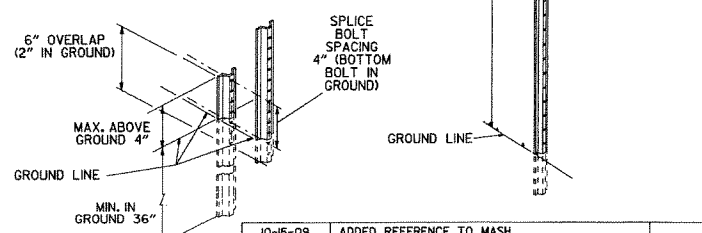


(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.



(D) Typical application - closing multiple lanes of a multilane highway.

NOTES: USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2) NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS. SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.

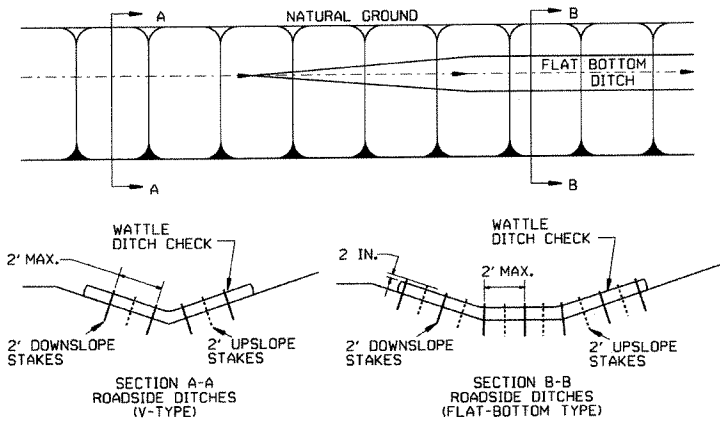


| DATE     | REVISION  | FILMED |
|----------|---|--------|
| 10-15-09 | ADDED REFERENCE TO MASH                                   |        |
| 11-20-08 | REVISED SIGN DESIGNATIONS                                 |        |
| 11-18-04 | ADDED NOTE  |        |
| 10-1-98  | ADDED NOTE  |        |
| 4-03-97  | ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE |        |
| 10-18-96 | ADDED R55-1   |        |
| 10-12-95 | MOVED UPPER SPLICE  |        |
| 6-8-95   | REVISED SPLICE DETAIL, TEXT                               | 6-8-95 |
| 2-2-95   | REVISED PER PART VI, MUTCD, SEPT. 3, 1993                 |        |
| 8-15-91  | DRAWN AND PLACED IN USE                                   |        |

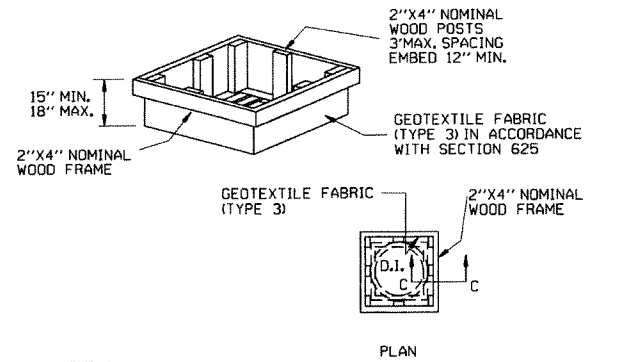
ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION  
STANDARD DRAWING TC-3



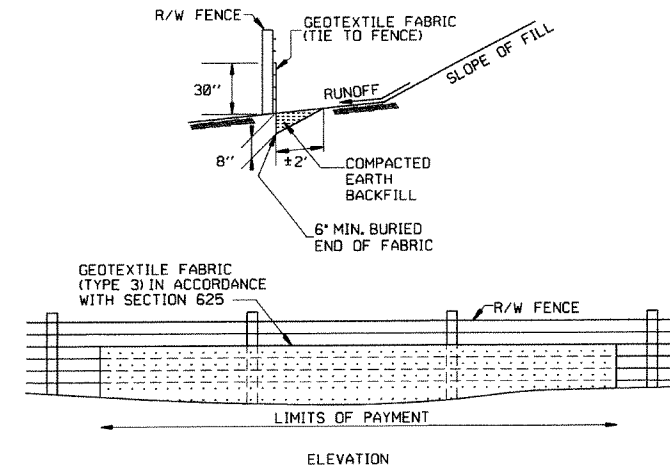
GENERAL NOTES  
INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.



WATTLE DITCH CHECK (E-1)



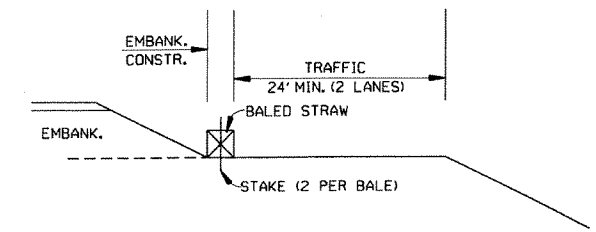
DROP INLET SILT FENCE (E-7)



SILT FENCE ON R/W FENCE (E-4)

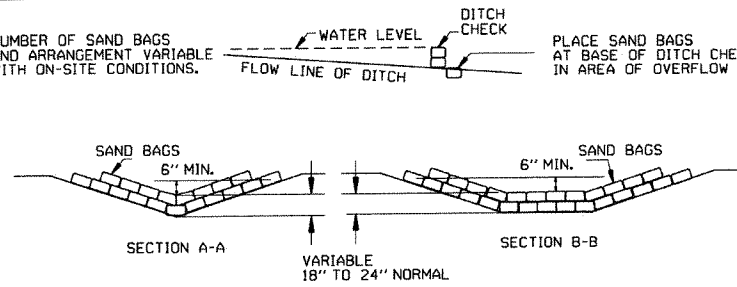
GENERAL NOTES  
GEOTEXTILE FABRIC SHALL BE SPICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

- GENERAL NOTES
1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.
  2. NO GAPS SHALL BE LEFT BETWEEN BALES.
  3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.

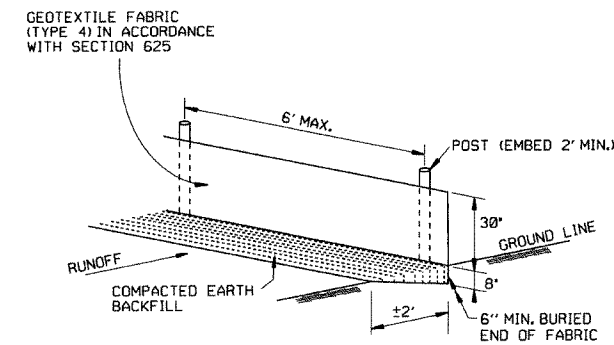


BALED STRAW FILTER BARRIER (E-2)

NUMBER OF SAND BAGS AND ARRANGEMENT VARIABLE WITH ON-SITE CONDITIONS. PLACE SAND BAGS AT BASE OF DITCH CHECK IN AREA OF OVERFLOW.

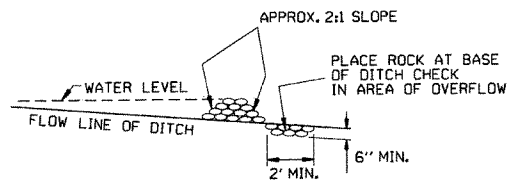


SAND BAG DITCH CHECK (E-5)



SILT FENCE (E-11)

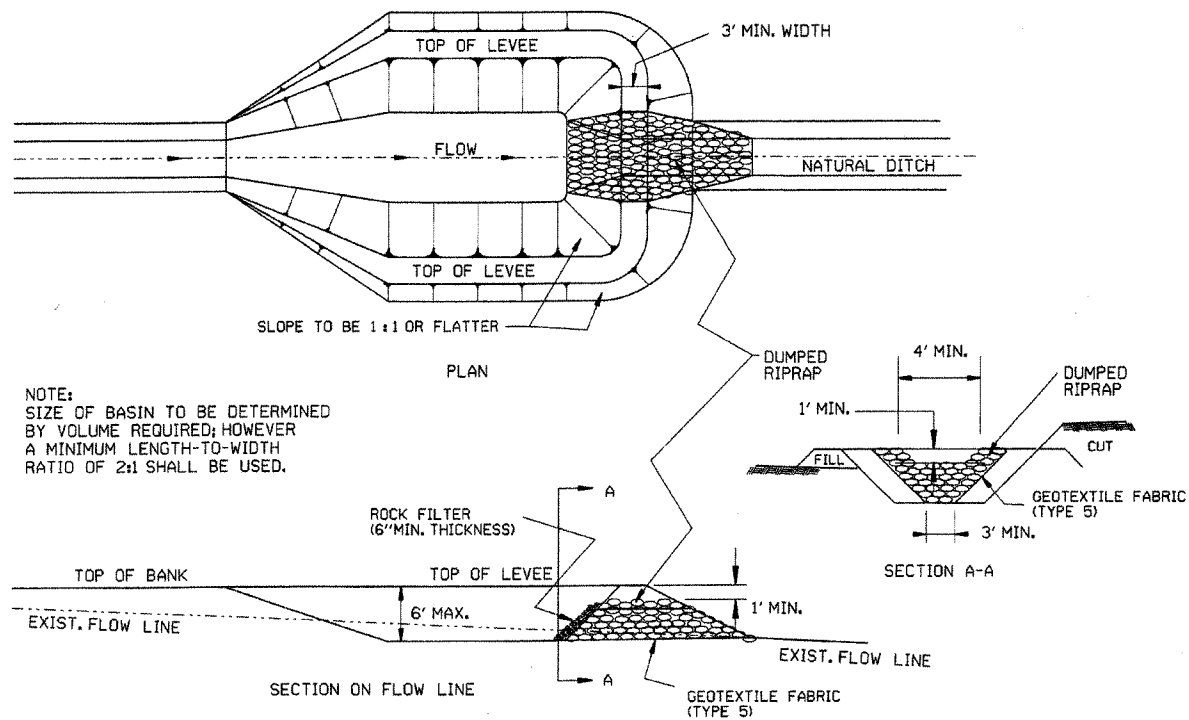
GENERAL NOTES  
GEOTEXTILE FABRIC SHALL BE SPICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.



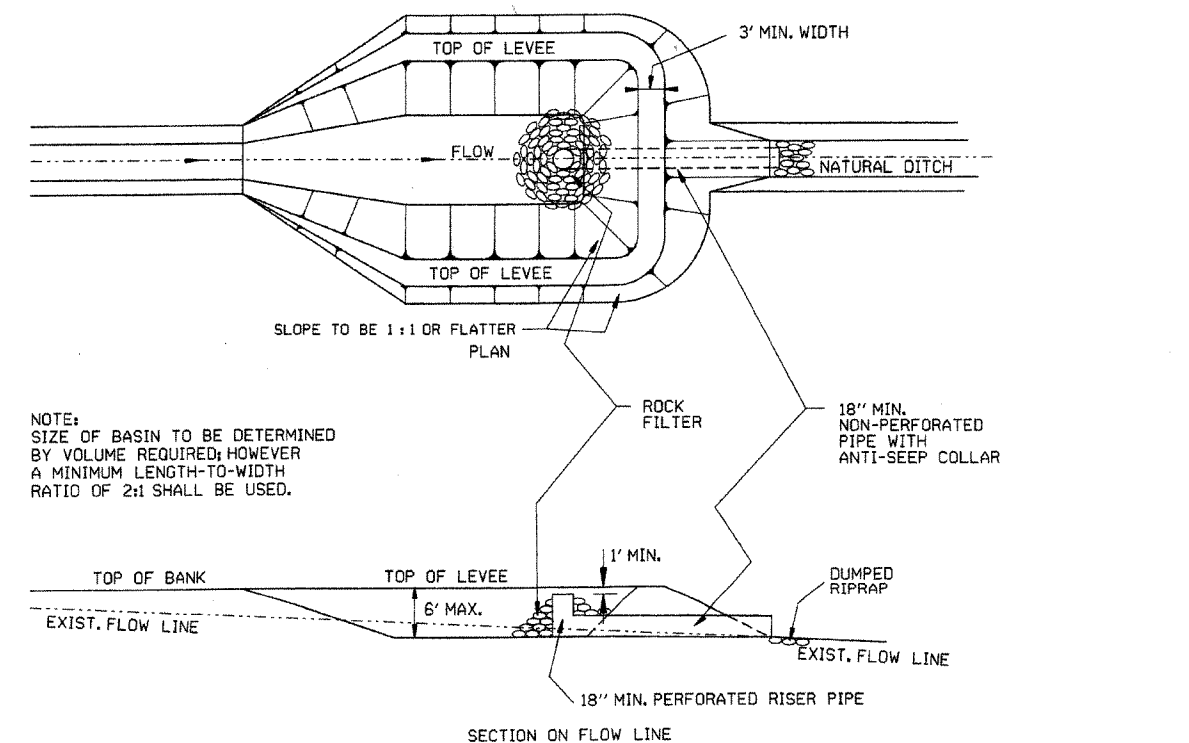
ROCK DITCH CHECK (E-6)

|          |  |             |
|----------|--|-------------|
| 12-15-11 | DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK |             |
| 11-18-98 | ADDED NOTES  |             |
| 7-02-98  | ADDED BALED STRAW FILTER BARRIER (E-2)                     |             |
| 7-20-95  | REVISED SILT FENCE E-4 AND E-11                            | 7-20-95     |
| 7-15-94  | REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC              |             |
| 6-2-94   | REVISED E-1,4,7 & 11; DELETED E-2 & 3                      | 6-2-94      |
| 4-1-93   | REDRAWN  |             |
| 10-1-92  | REDRAWN  |             |
| 8-2-76   | ISSUED R.D.M.  | 298-7-28-76 |
| DATE     | REVISION   | FILMED      |

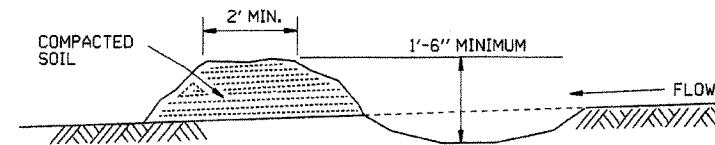
ARKANSAS STATE HIGHWAY COMMISSION  
TEMPORARY EROSION CONTROL DEVICES  
STANDARD DRAWING TEC-1



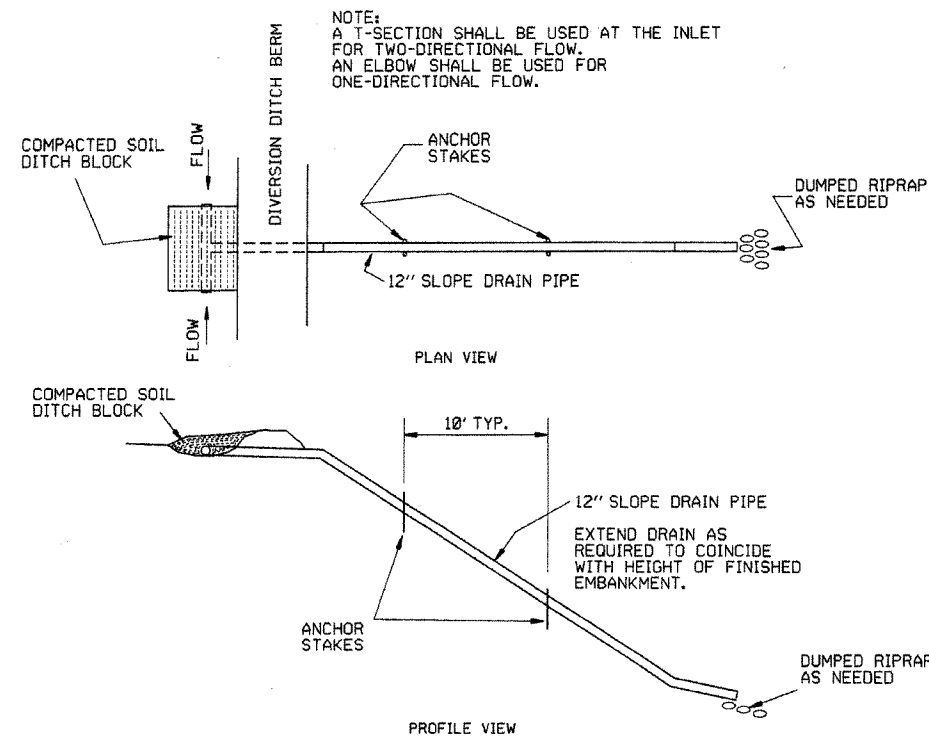
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



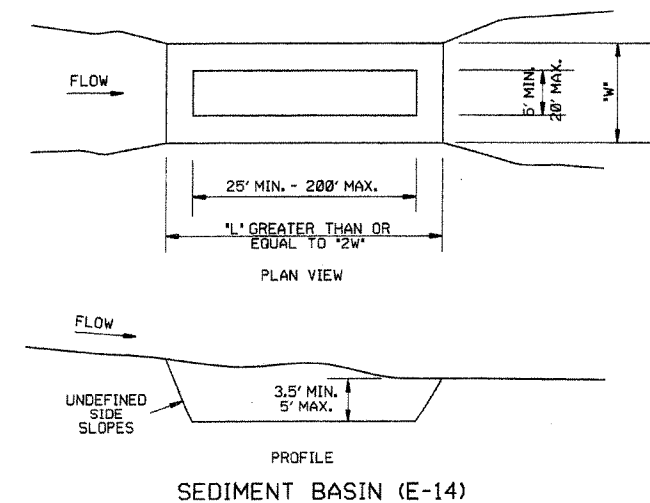
SEDIMENT BASIN WITH PIPE OUTLET (E-10)



DIVERSION DITCH (E-8)



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

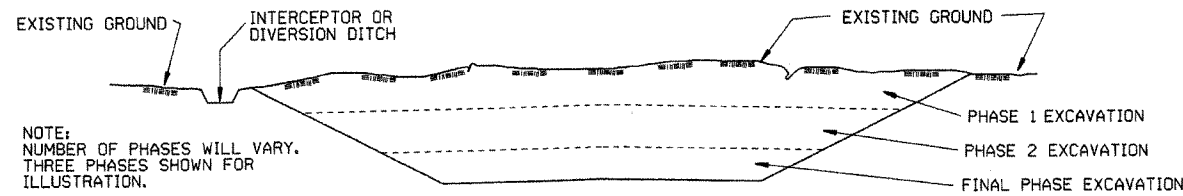
|                                   |   |        |  |
|-----------------------------------|---|--------|--|
| ARKANSAS STATE HIGHWAY COMMISSION |   |        |  |
| TEMPORARY EROSION CONTROL DEVICES |   |        |  |
| STANDARD DRAWING TEC-2            |   |        |  |
| 6-2-94                            | Revised E-8 & E-12; Added E-14 & Deleted E-13 |        |  |
| 4-1-93                            | ISSUED  |        |  |
| DATE                              | REVISION                                      | FILMED |  |

### CLEARING AND GRUBBING

CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

### EXCAVATION



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

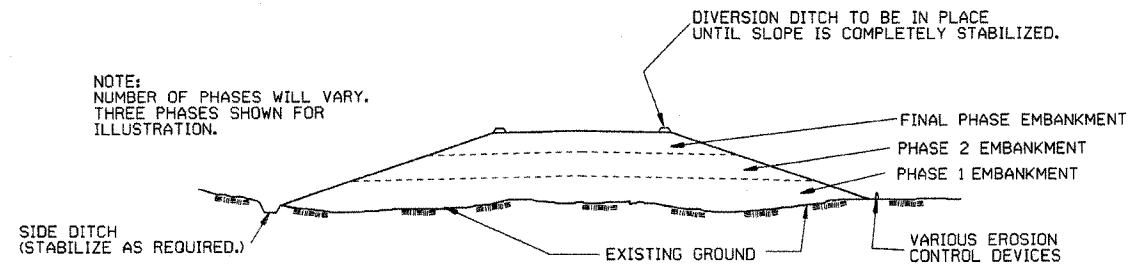
GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES, CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

### EMBANKMENT



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

|                                   |                    |        |
|-----------------------------------|--------------------|--------|
| ARKANSAS STATE HIGHWAY COMMISSION |                    |        |
| TEMPORARY EROSION CONTROL DEVICES |                    |        |
| STANDARD DRAWING TEC-3            |                    |        |
| 11-03-94                          | CORRECTED SPELLING |        |
| 6-2-94                            | Drawn & Issued     | 6-2-94 |
| DATE                              | REVISION           | FILMED |



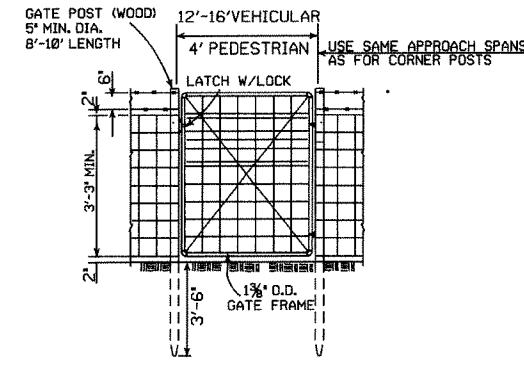
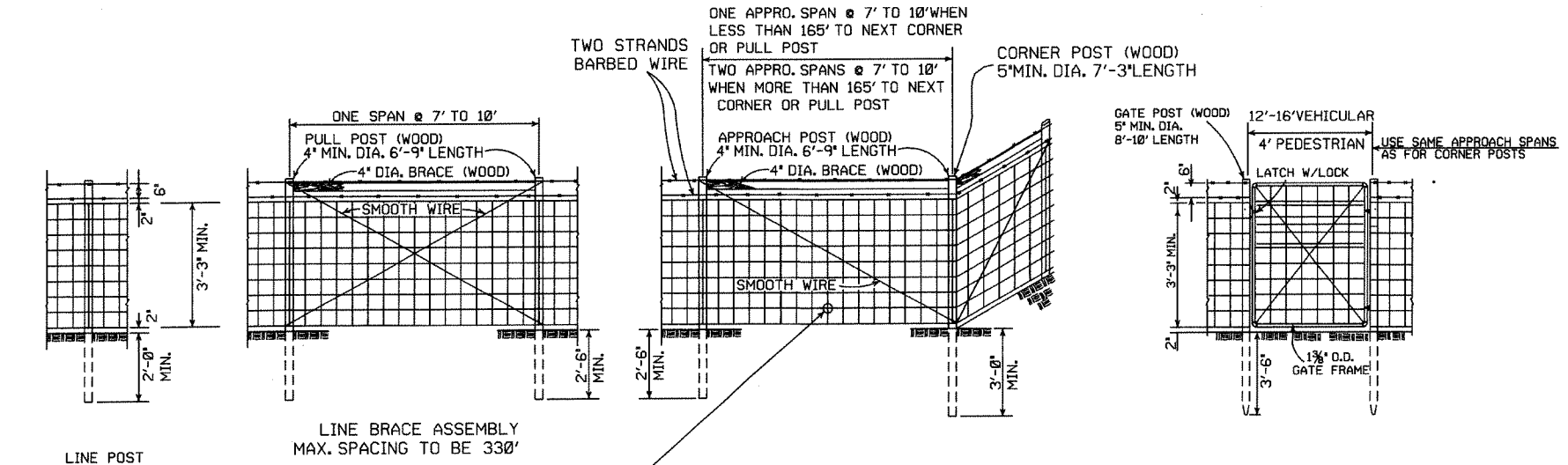
GENERAL NOTES:

STEEL LINE POSTS SHALL BE PAINTED OR GALVANIZED. TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK). APPROVED ALTERNATES ARE ACCEPTABLE. AN ACCEPTABLE TOLERANCE IN LENGTH OF TUBULAR OR WOODEN POSTS SHALL BE -1' TO +2'. TUBULAR POSTS MUST BE PAINTED OR GALVANIZED.

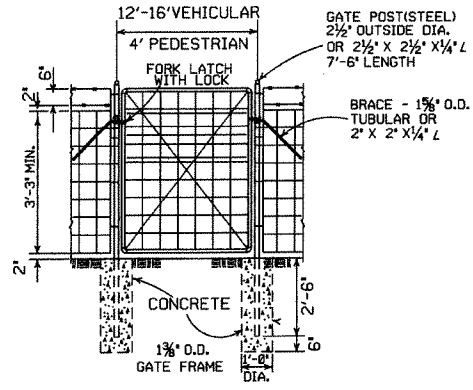
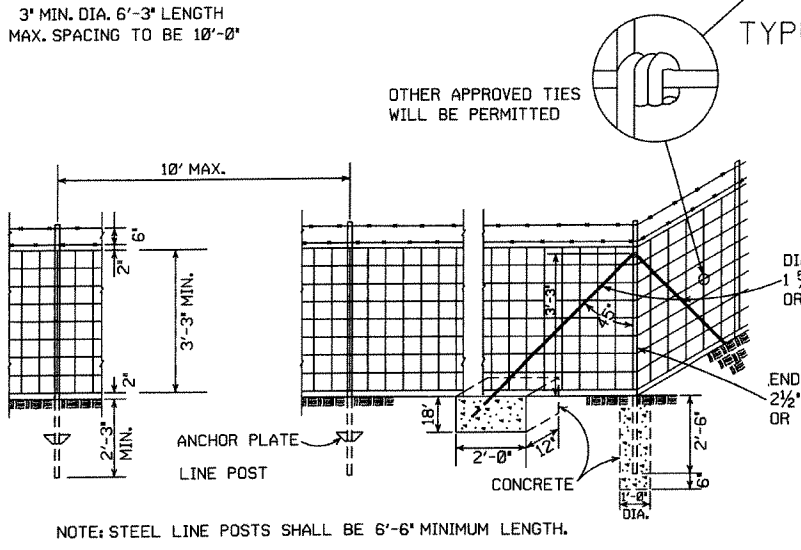
THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.

AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS. WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD. WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.

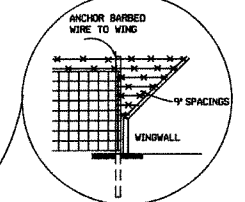


TYPE C FENCE (WOOD POSTS)



TYPE C FENCE (STEEL POSTS)

NOTE: USE 3/4" x 1 1/2" LAG BOLT & SHIELD OR AS APPROVED BY THE ENGINEER.

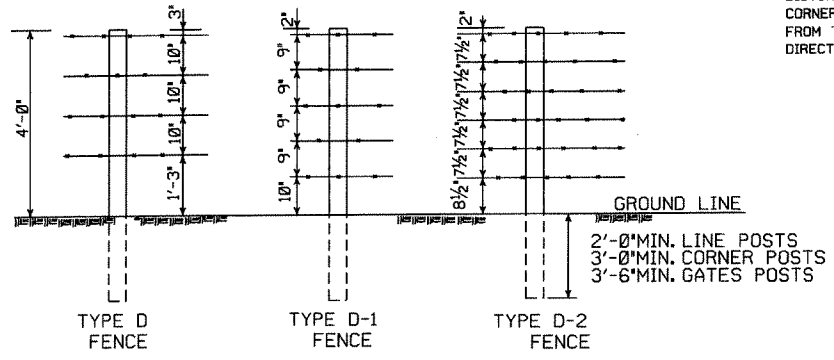


SPlice FOR BARBED WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE 'EYE METHOD' AS DESCRIBED AS FOLLOWS: THE ENDS OF THE BARBED WIRE SHALL BE BENT TO FORM A LOOP. THE LOOPS SHALL BE CONNECTED. AFTER THE LOOPS ARE CONNECTED THE ENDS OF THE WIRE SHALL BE WRAPPED AROUND THE PROJECTING WIRES A MINIMUM OF 4 TIMES FOR EACH WIRE LOOP.

SPlice FOR WOVEN WIRE BETWEEN PULL POST SHALL BE BY THE 'WESTERN UNION METHOD' AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.

STAPLE AT LEAST TOP, BOTTOM AND ALTERNATE WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.

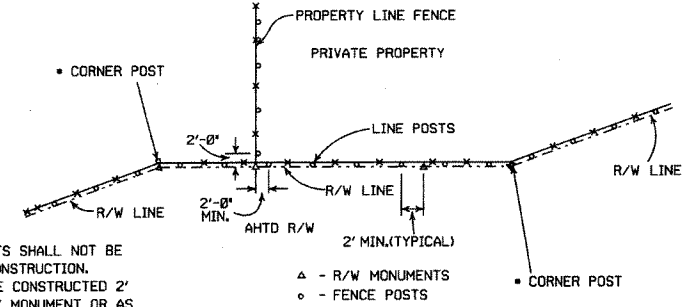
- 4 STRANDS BARBED WIRE (D)
- 5 STRANDS BARBED WIRE (D-1)
- 6 STRANDS BARBED WIRE (D-2)



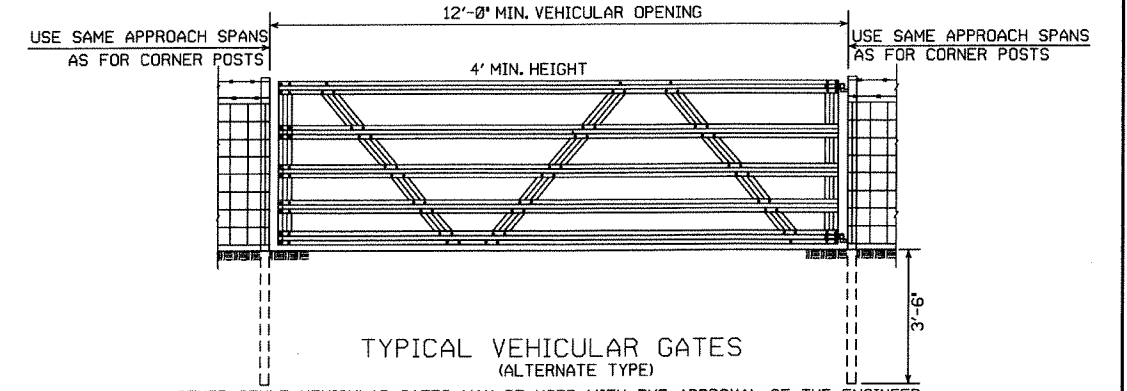
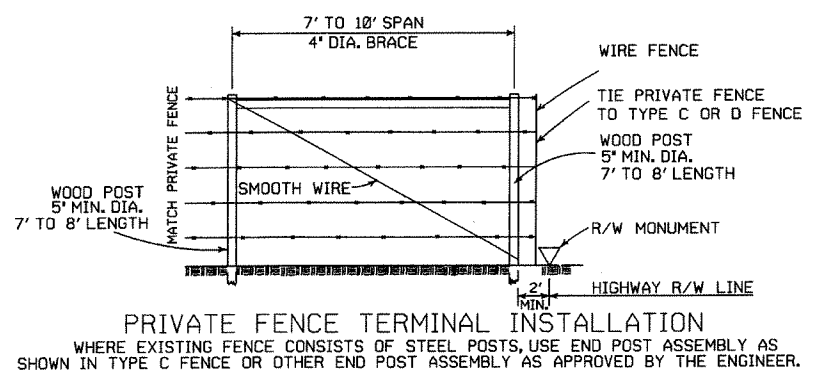
NOTE: SPACING AND SIZE (EXCEPT LENGTH) OF POSTS, APPROACH SPANS, PULL POST ASSEMBLIES, AND CORNER BRACING FOR TYPE D FENCE SHALL CONFORM TO TYPE C FENCE. USE GALVANIZED STAPLES ON WOOD POSTS AND APPROVED FASTENERS ON STEEL POSTS.

NOTE: RIGHT-OF-WAY MONUMENTS SHALL NOT BE DISTURBED BY FENCE CONSTRUCTION. CORNER POSTS SHALL BE CONSTRUCTED 2' FROM THE RIGHT-OF-WAY MONUMENT OR AS DIRECTED BY THE ENGINEER.

RIGHT-OF-WAY FENCE LOCATION



PRIVATE FENCE TERMINAL INSTALLATION



| DATE     | REVISION                                      | REVISION     | FILED |
|----------|---|--------------|-------|
| 8-22-02  | REVISED GENERAL NOTES                         |              |       |
| 10-18-96 | REVISED AASHTO                                |              |       |
| 11-22-95 | REVISED R-O-W LOCATION DETAIL                 |              |       |
| 6-2-94   | REVISED BARB WIRE AND ADDED CORNER POST NOTES | 6-2-94       |       |
| 8-5-93   | REVISED R/W INSTALLATION FENCE                | 8-5-93       |       |
| 10-1-92  | ADDED STAPLE NOTE                             | 10-1-92      |       |
| 8-15-91  | ADDED TYPE D-2 FENCE                          | 8-15-91      |       |
| 11-30-89 | DELETED CLASS CONCRETE                        | 11-30-89     |       |
| 7-15-88  | ADDED SPlice NOTE                             | 700-7-15-88  |       |
| 10-30-87 | GENERAL REVISIONS                             | 549-10-30-87 |       |
| 11-1-84  | MAX. POST SPACING MIN. WIRE GAUGE             | 507-11-1-84  |       |
| 1-4-83   | MIN. DIA. LINE POST                           | 648-1-4-83   |       |
| 3-2-81   | TOLERANCE FOR POST LENGTH                     | 722-3-2-81   |       |
| 12-1-72  | ADDED D-1 & FENCE INSTALLATION                | 564-12-1-72  |       |
| 10-2-72  | REVISED AND REDRAWN                           | 540-10-2-72  |       |

ARKANSAS STATE HIGHWAY COMMISSION

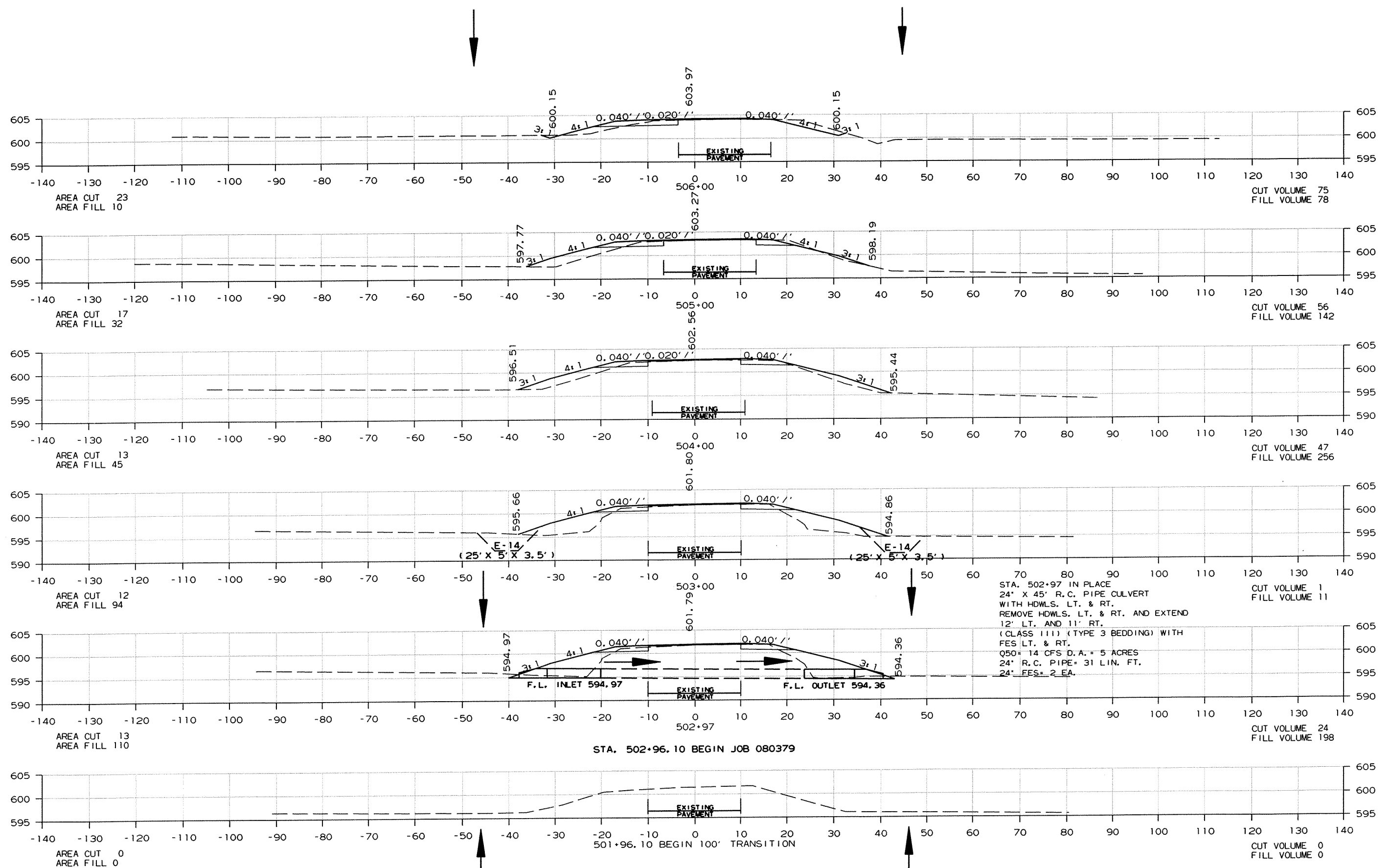
WIRE FENCE

TYPE C AND D

STANDARD DRAWING WF-4

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    | 74        | 85           |
|              |             |              |             | JOB NO.            |       | 080379             | 74        | 85           |

2 CROSS SECTIONS



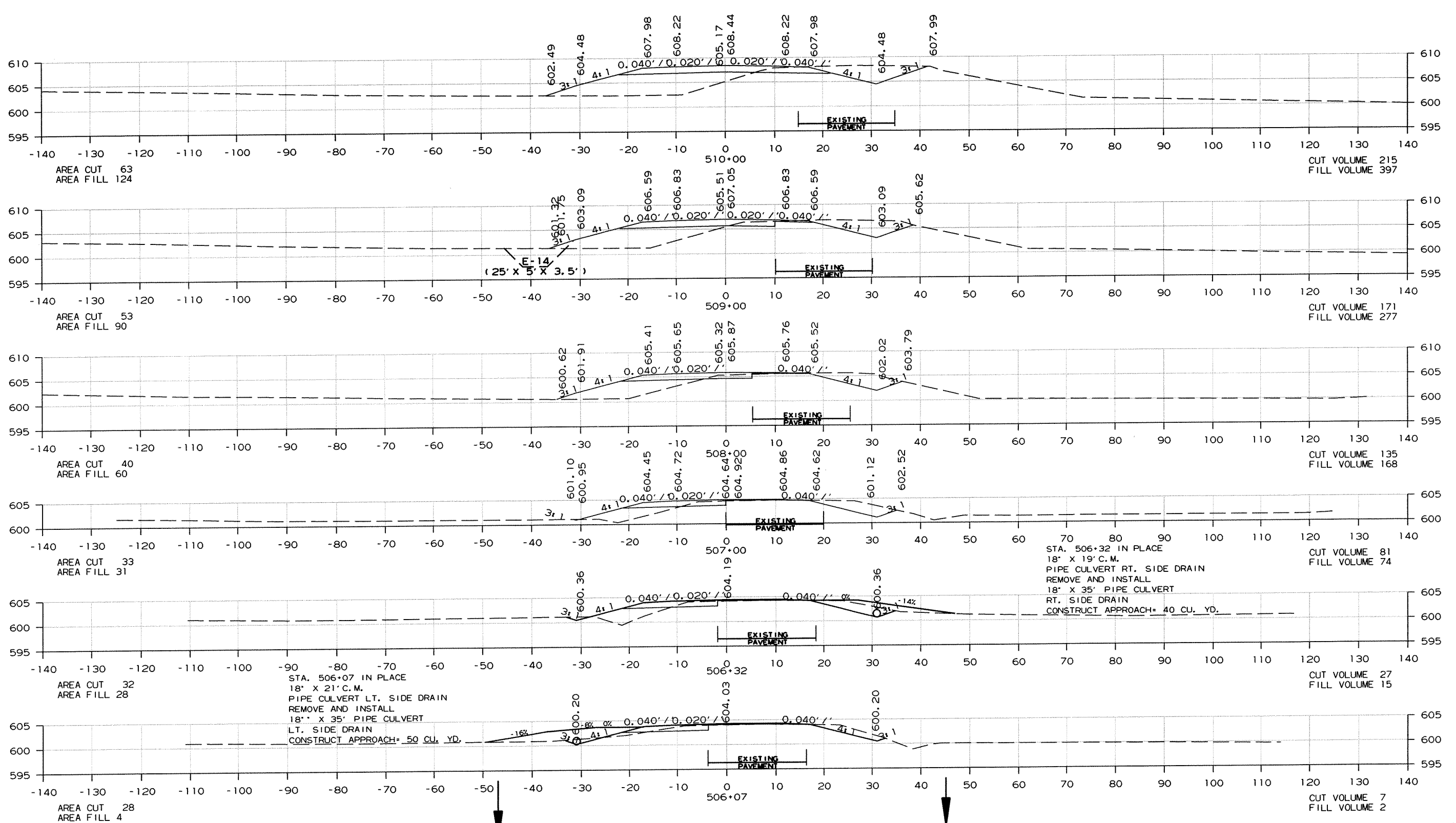
CROSS SECTION STA. 502+00 TO STA. 506+00

9/5/2013 R080379.DGN



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
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|              |             |              |             | JOB NO.            | 080379 |                    | 75        | 85           |

2 CROSS SECTIONS

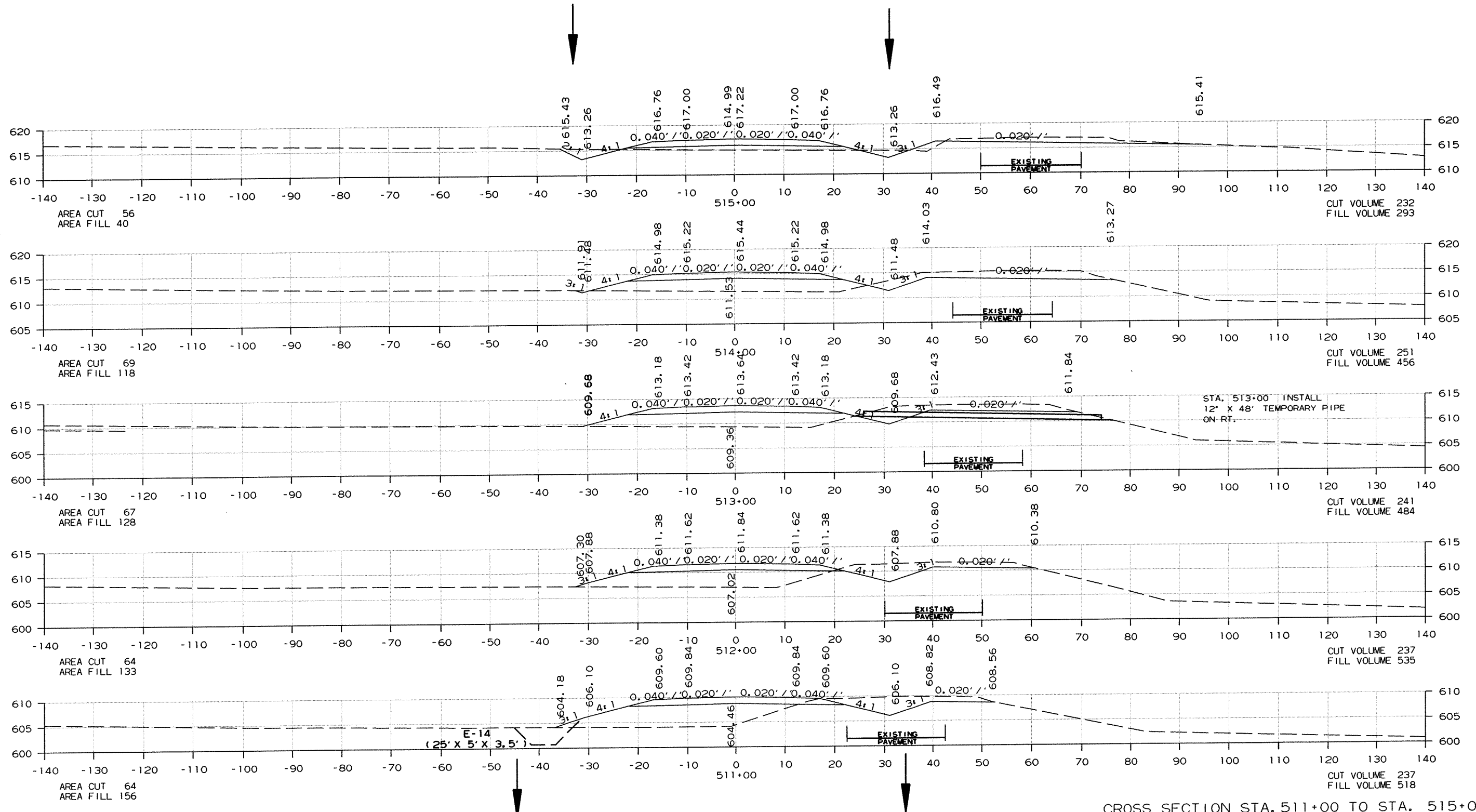


CROSS SECTION STA. 506+07 TO STA. 510+00

9/5/2013 R080379.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.            | 080379 |                    | 76        | 85           |

2 CROSS SECTIONS



CROSS SECTION STA. 511+00 TO STA. 515+00

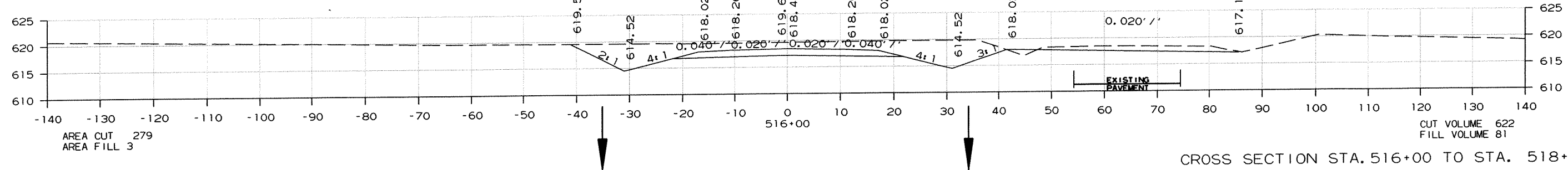
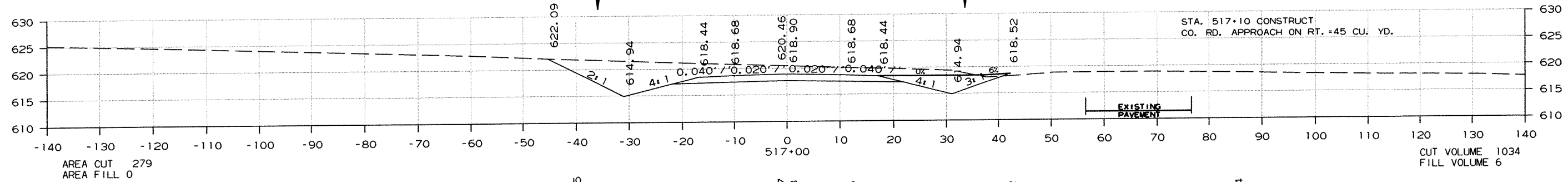
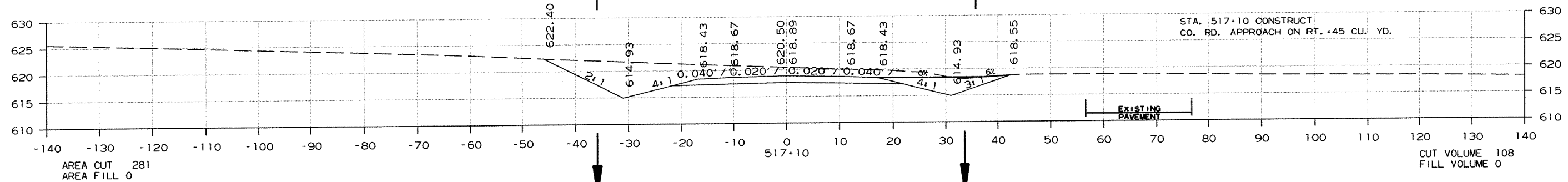
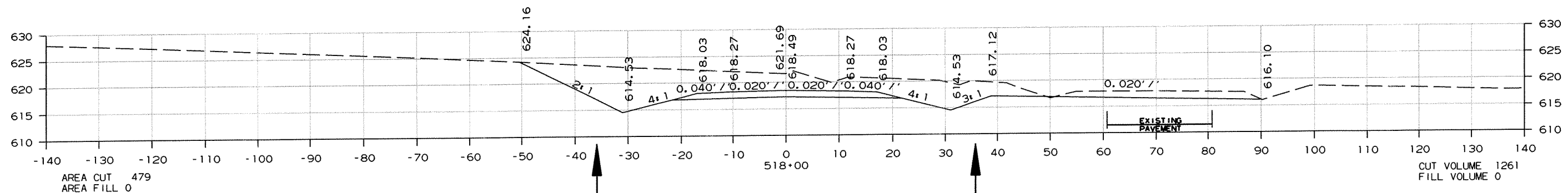
9/5/2013 R080379.DGN

E-14  
(25' X 5' X 3.5')

STA. 513+00 INSTALL  
12" X 48" TEMPORARY PIPE  
ON RT.

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 080379 |             |              |             |                    |       |                    | 77        | 85           |

2 CROSS SECTIONS



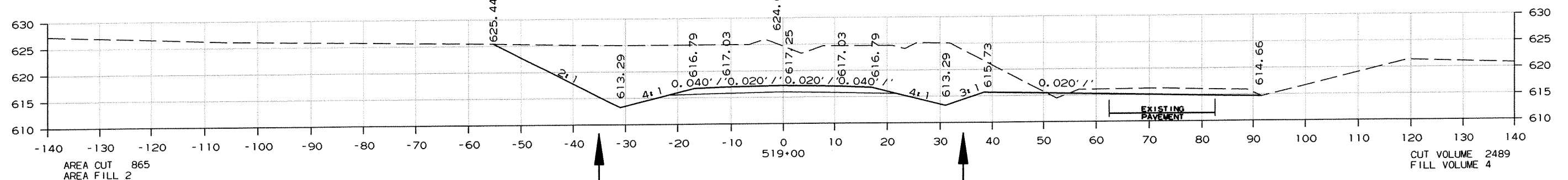
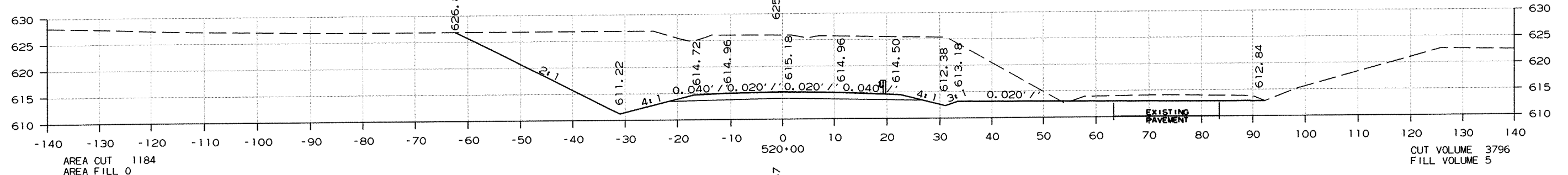
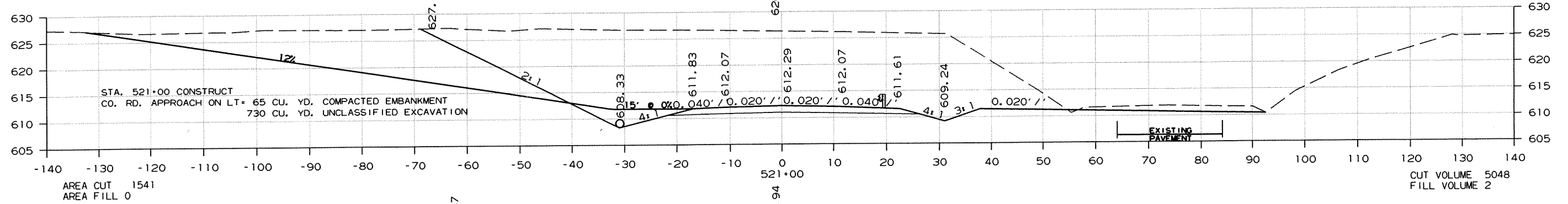
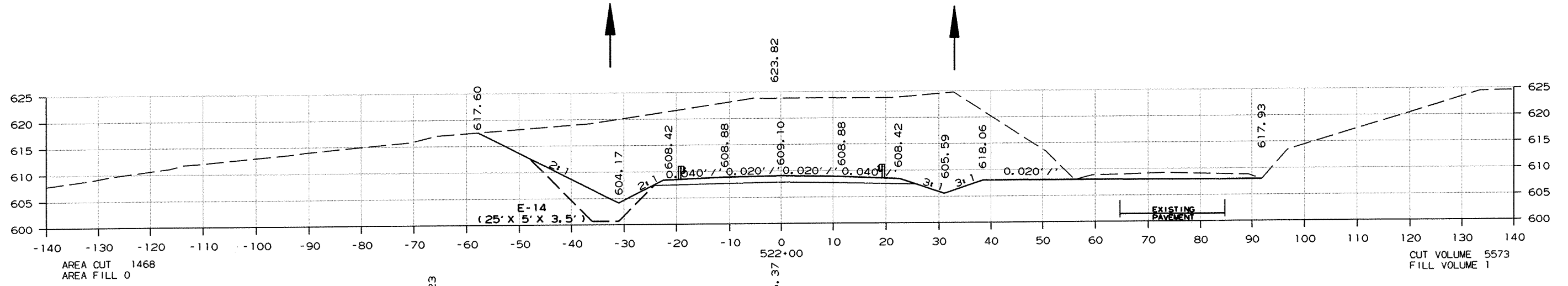
CROSS SECTION STA. 516+00 TO STA. 518+00

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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    | 78        | 85           |
|              |             |              |             | JOB NO. 080379     |       |                    |           |              |

2 CROSS SECTIONS

| STA.      | STA.      | GUARDRAIL (TYPE A) LIN. FT. | THREE BEAM GUARDRAIL TERMINAL EACH | TERMINAL ANCHOR POSTS (TYPE 1) EACH | BRIDGE END TERMINAL EACH |
|-----------|-----------|-----------------------------|------------------------------------|-------------------------------------|--------------------------|
| 520+02.76 |           |                             |                                    |                                     | 1                        |
| 521+82.76 | 522+30.91 | LT.                         |                                    |                                     |                          |
| 526+67.07 | 528+98.22 | LT.                         | 200                                | 1                                   |                          |
| 526+67.07 | 527+73.22 | RT.                         | 75                                 | 1                                   |                          |

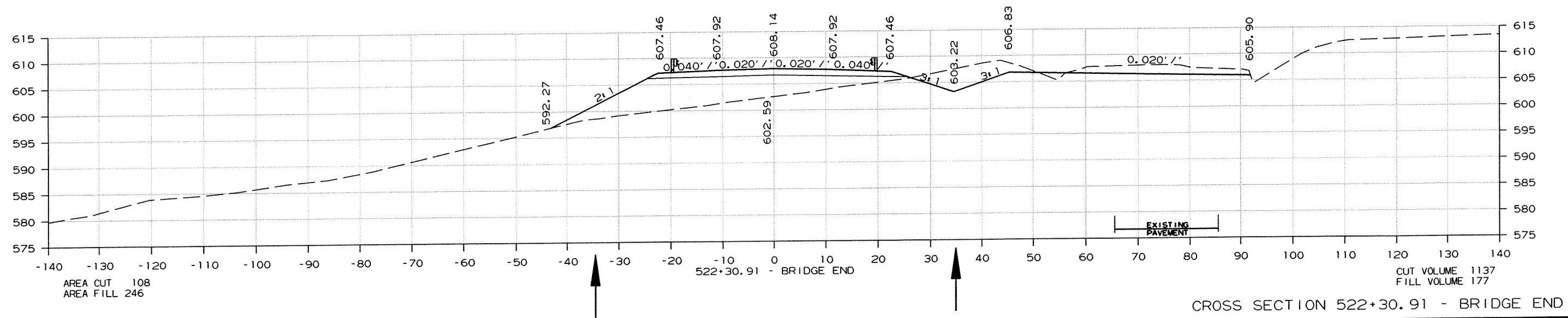


CROSS SECTION STA. 519+00 TO STA. 522+00

R080379.DGN 9/5/2013

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 080379 |             |              |             |                    |       |                    | 79        | 85           |

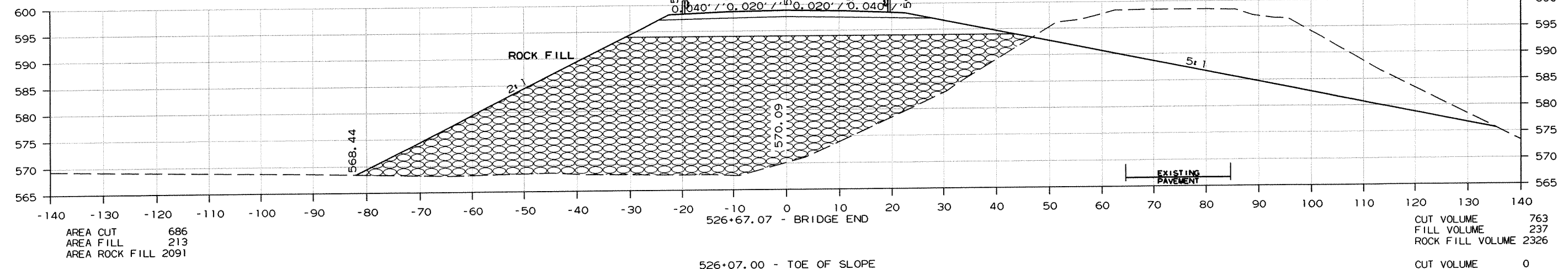
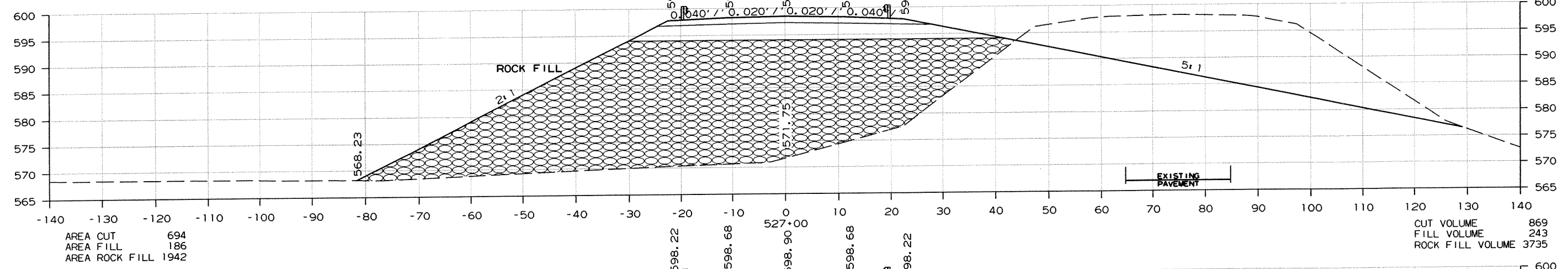
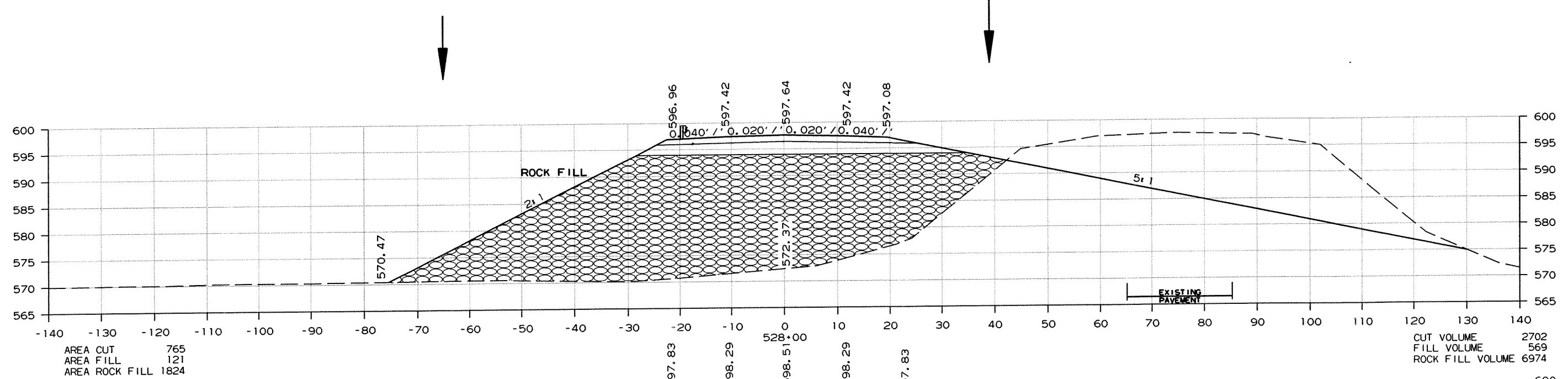
2 CROSS SECTIONS



9/5/2013  
R080379.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    | 80        | 85           |
|              |             |              |             | JOB NO.            |       | 080379             |           |              |

2 CROSS SECTIONS



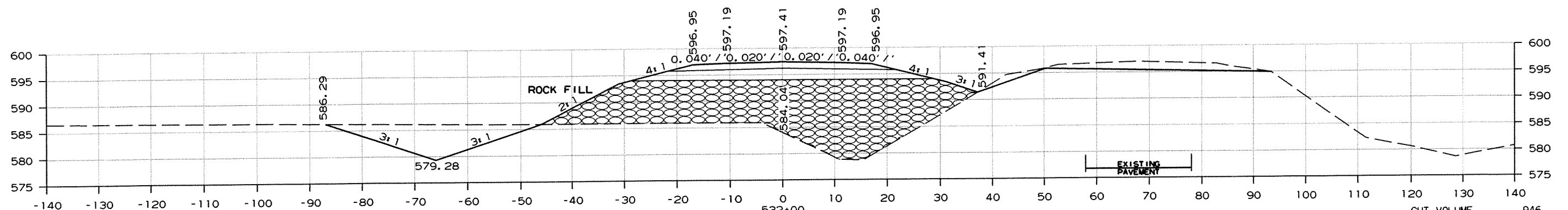
CROSS SECTION STA. 526+07 TO STA. 528+00

9/5/2013 R080379.DGN



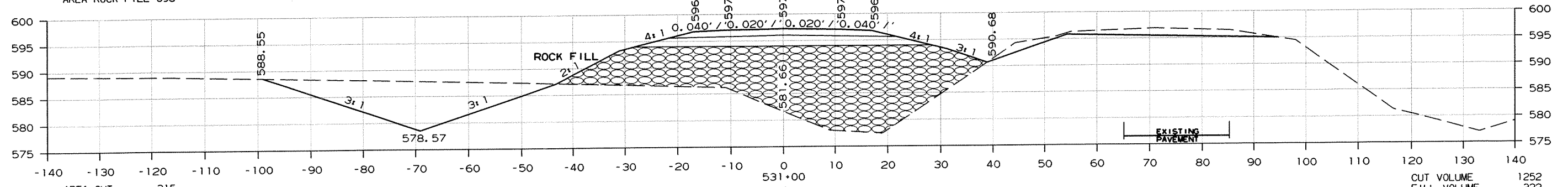
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.   |                    | 81        | 85           |
|              |             |              |             | JOB NO.            | 080379 |                    |           |              |

2 CROSS SECTIONS



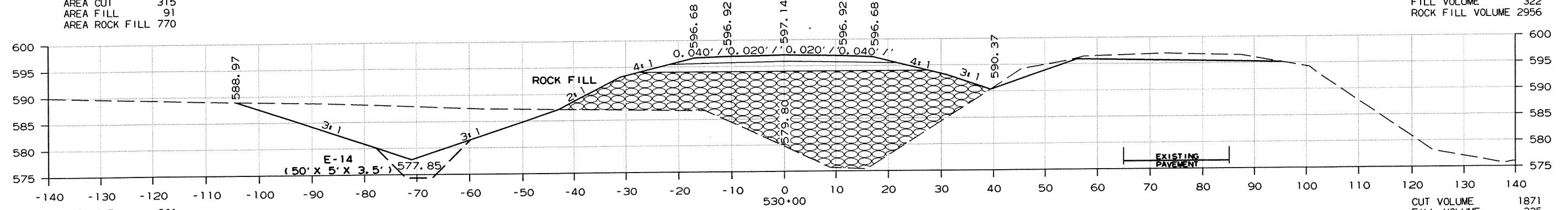
AREA CUT 196  
 AREA FILL 99  
 AREA ROCK FILL 698

CUT VOLUME 946  
 FILL VOLUME 352  
 ROCK FILL VOLUME 2719



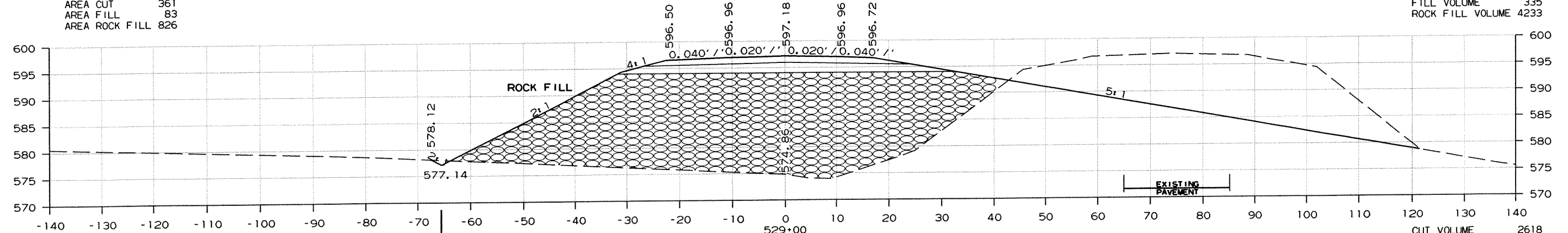
AREA CUT 315  
 AREA FILL 91  
 AREA ROCK FILL 770

CUT VOLUME 1252  
 FILL VOLUME 322  
 ROCK FILL VOLUME 2956



AREA CUT 361  
 AREA FILL 83  
 AREA ROCK FILL 826

CUT VOLUME 1871  
 FILL VOLUME 335  
 ROCK FILL VOLUME 4233



AREA CUT 649  
 AREA FILL 98  
 AREA ROCK FILL 1460

CUT VOLUME 2618  
 FILL VOLUME 406  
 ROCK FILL VOLUME 6081

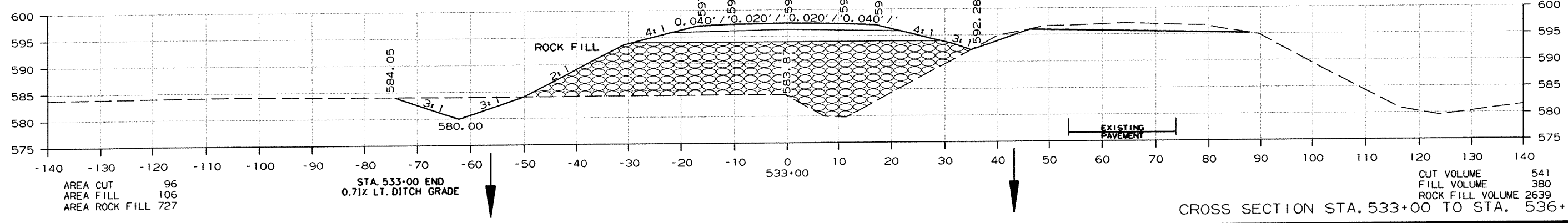
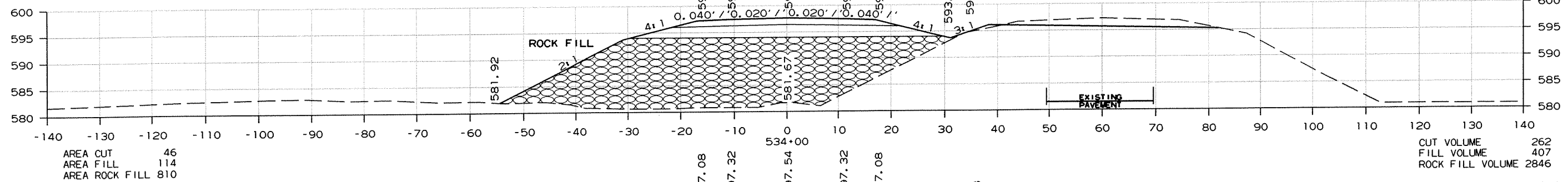
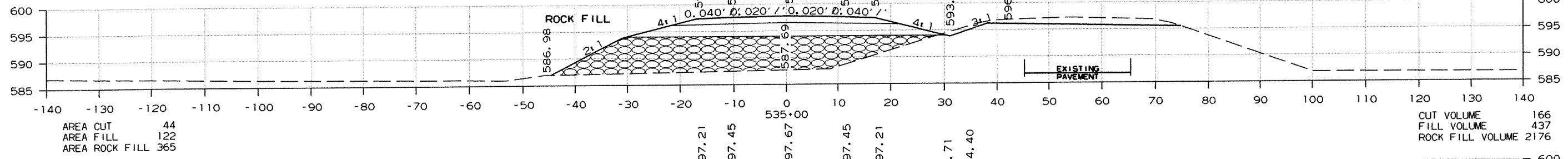
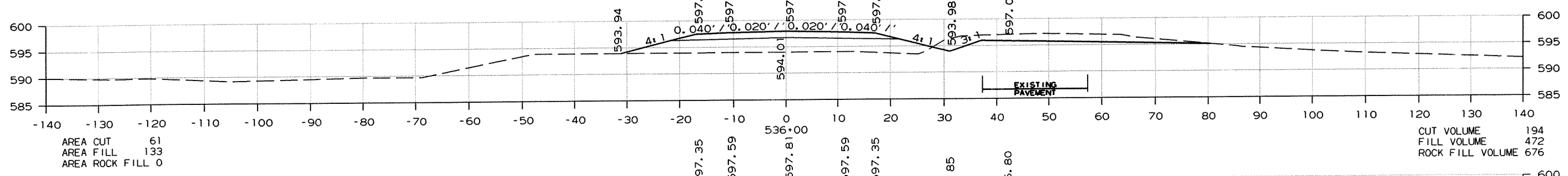
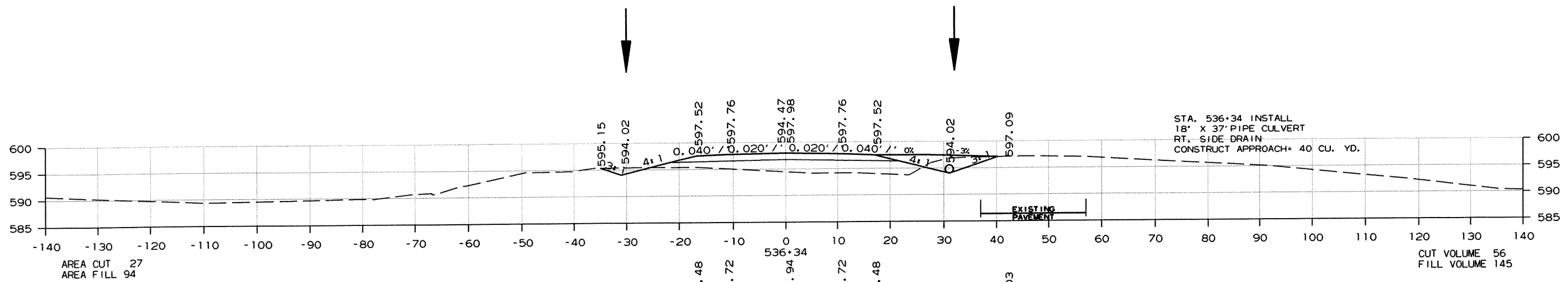
STA. 529+00 BEGIN  
 0.71% LT. DITCH GRADE

CROSS SECTION STA. 529+00 TO STA. 532+00

9/5/2013 R080379.DGN

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 080379 |             |              |             |                    |       |                    | 82        | 85           |

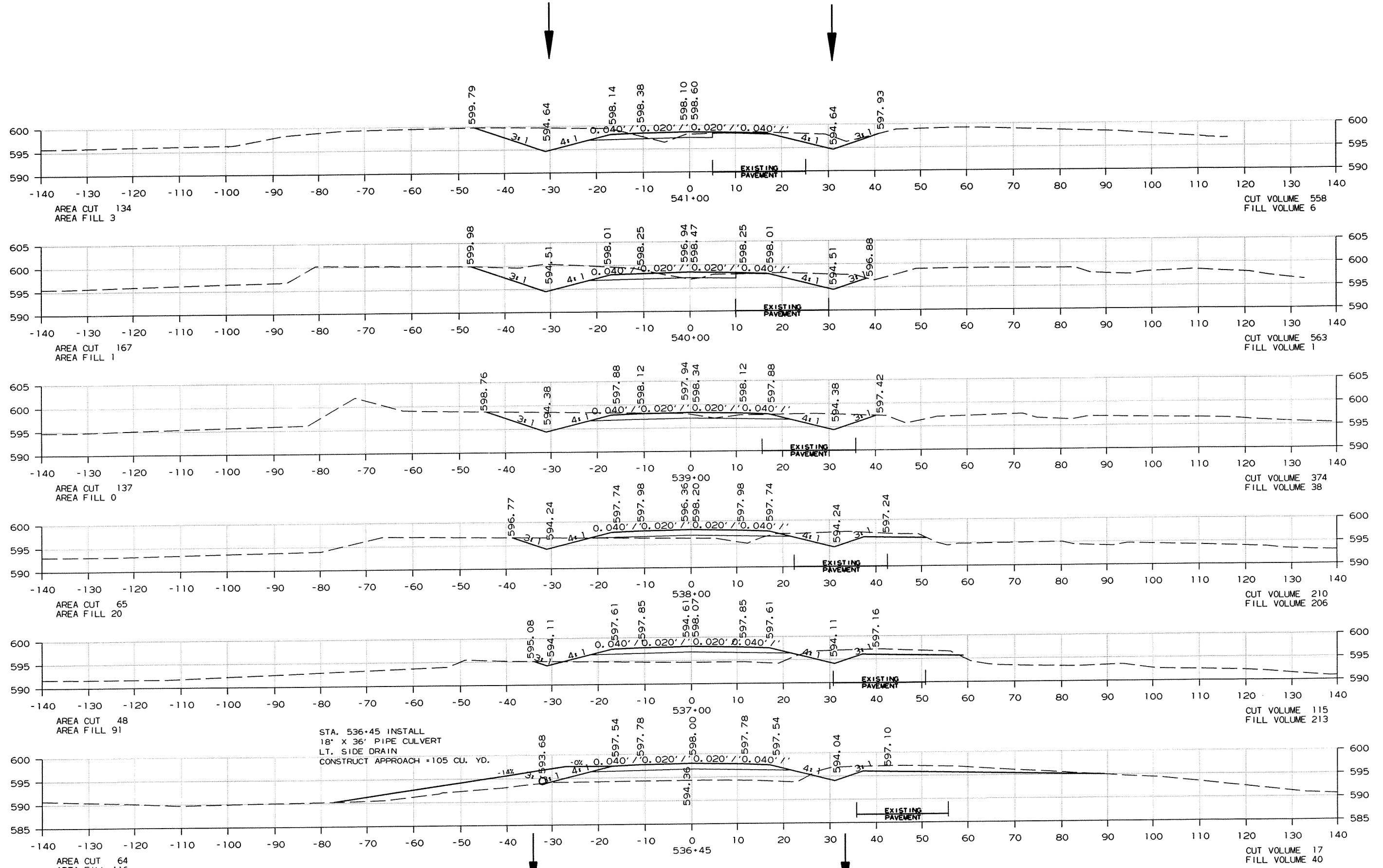
2 CROSS SECTIONS



CROSS SECTION STA. 533+00 TO STA. 536+34

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    | 83        | 85           |
|              |             |              |             | JOB NO.            |       | 080379             |           |              |

2 CROSS SECTIONS

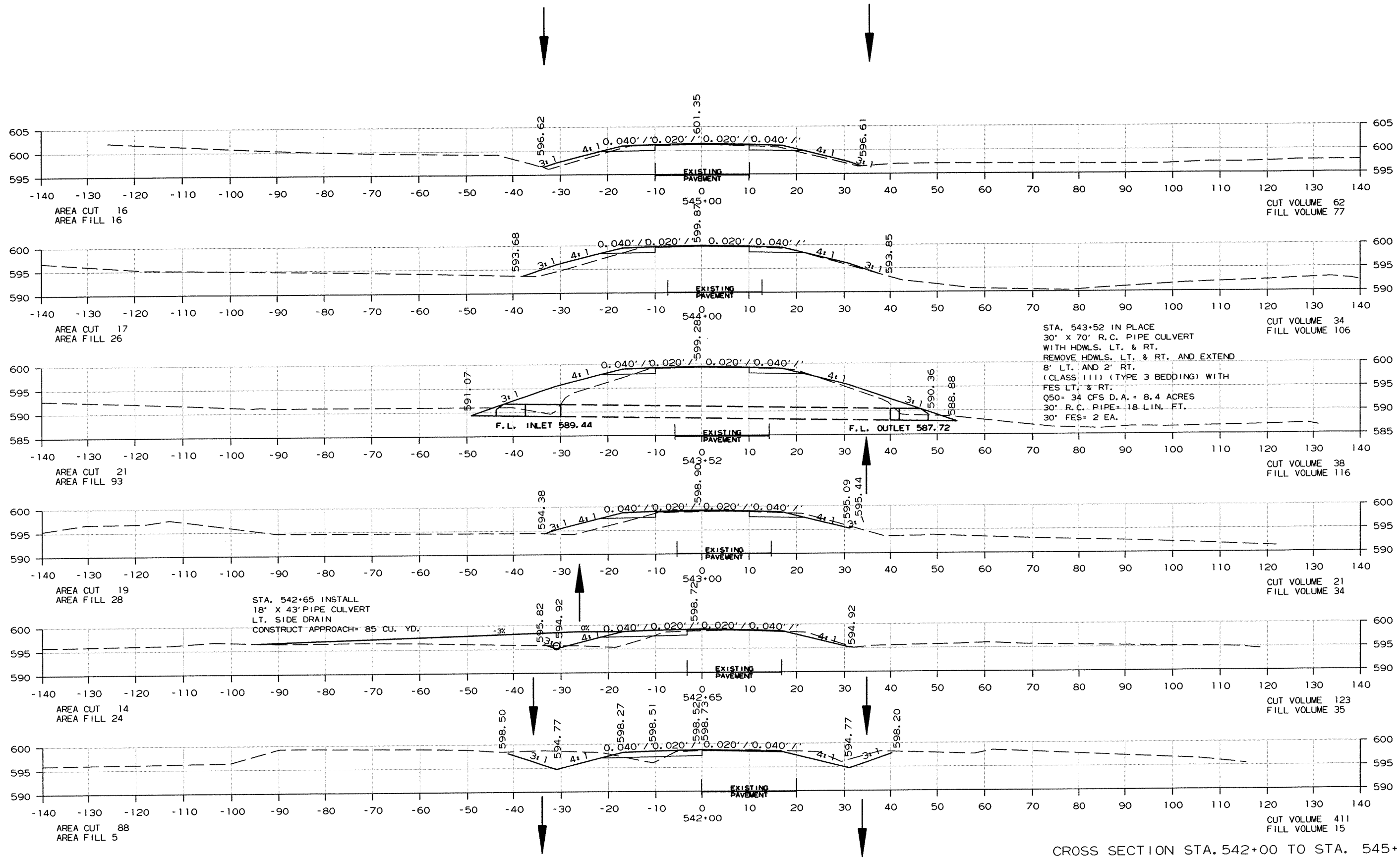


STA. 536+45 INSTALL  
18' X 36' PIPE CULVERT  
LT. SIDE DRAIN  
CONSTRUCT APPROACH = 105 CU. YD.

CROSS SECTION STA. 536+45 TO STA. 541+00

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 080379     | 84        | 85           |

2 CROSS SECTIONS

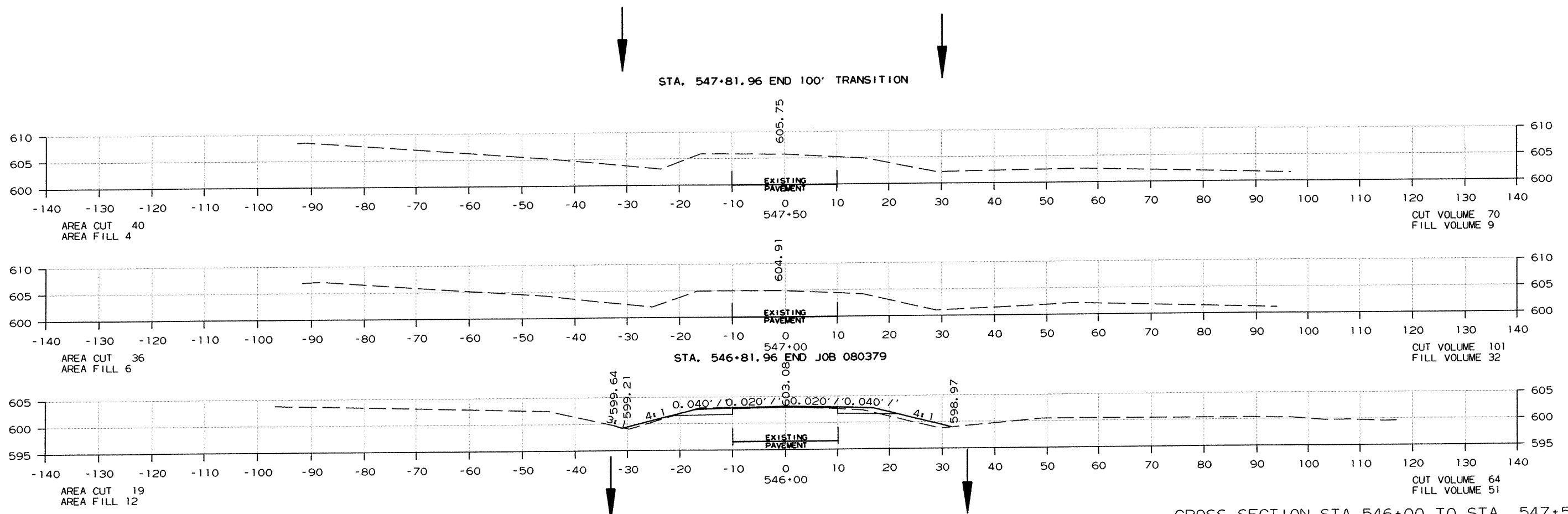


CROSS SECTION STA. 542+00 TO STA. 545+00

9/5/2013 R080379.DCN

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 080379 |             |              |             |                    |       |                    | 85        | 85           |

② CROSS SECTIONS



9/5/2013

R080379.DGN