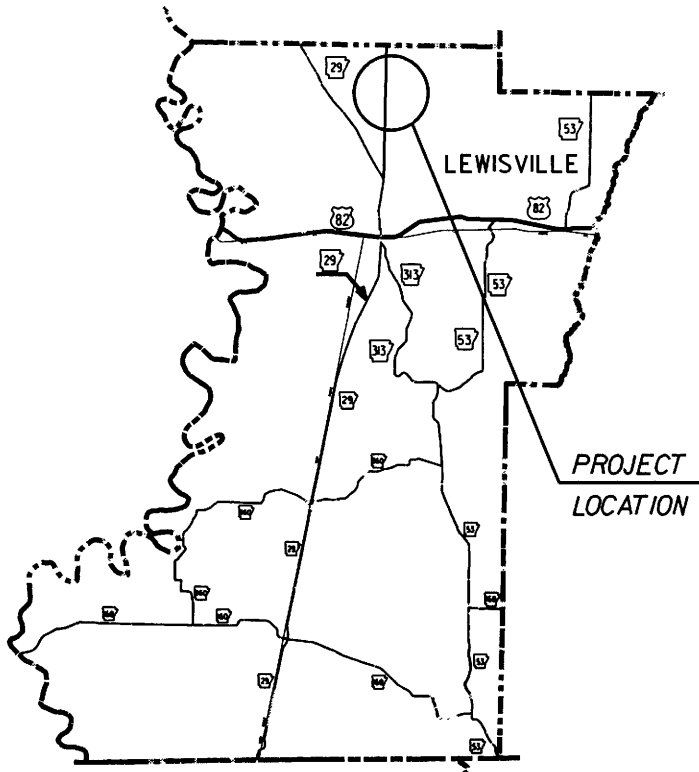


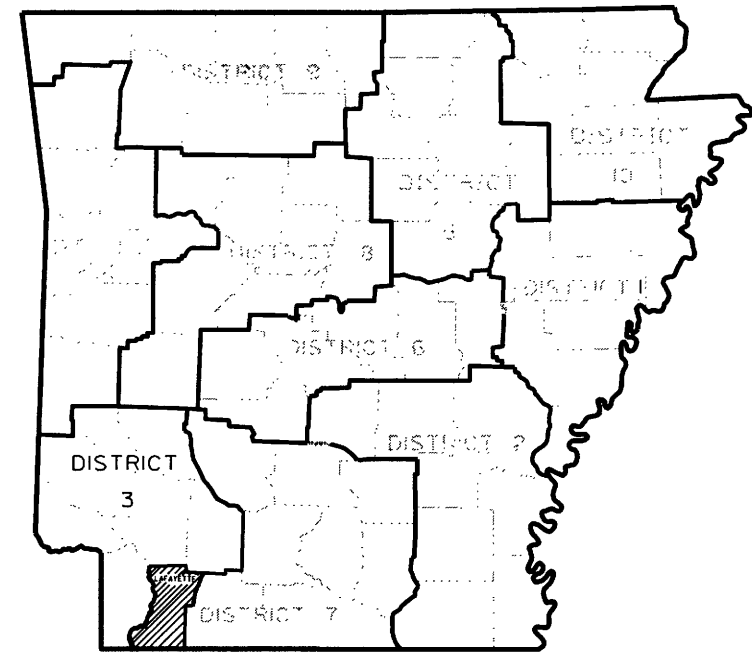
ARKANSAS DEPARTMENT OF TRANSPORTATION
CONSTRUCTION PLANS FOR PROPOSED COUNTY ROAD

LITTLE BODCAU CREEK STR. & APPRS. (S)
CO. RD. 25
LAFAYETTE COUNTY
JOB BR3714
FED. AID PROJECT STPB-0037(33)

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
11-28-17				6	ARK.			
				JOB NO.		BR3714	1	28
				④		LITTLE BODCAU CREEK STR. & APPRS. (S)		

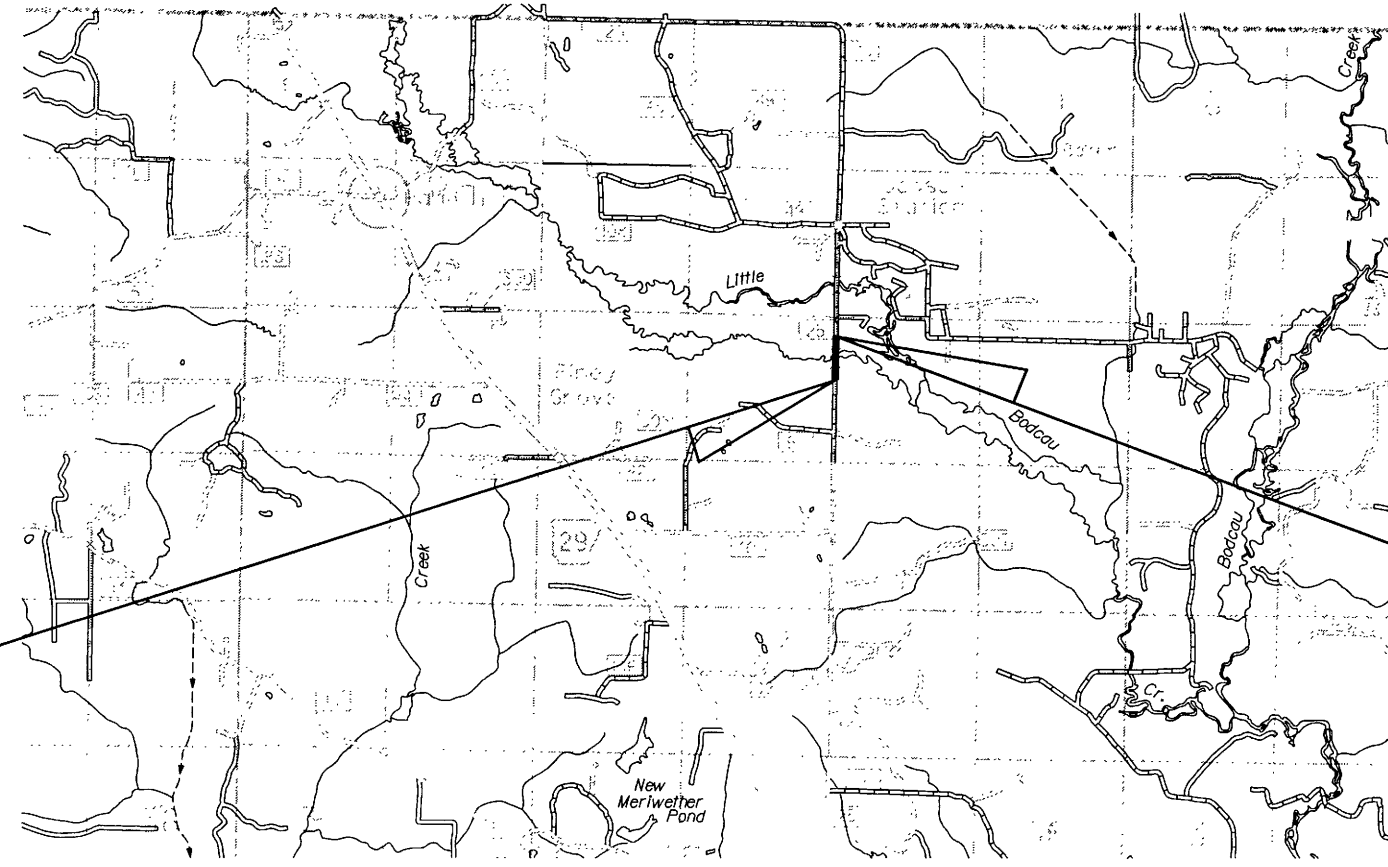


VICINITY MAP



ARKANSAS HIGHWAY DISTRICT 3

STRUCTURES OVER 20' - 0" SPAN
STA. 104+53.00 - BRIDGE END
PROPOSED 155' - 0"
5 - 31' - 0" PRECAST CONCRETE SPANS
BRIDGE NO. 04938
28' - 0" CLEAR ROADWAY
STA. 106+08.00 - BRIDGE END



STA. 97+02.41
BEGIN JOB BR3714

STA. 112+11.93
END JOB BR3714

DESIGN TRAFFIC DATA

DESIGN YEAR..... 2037
2017 ADT..... 70
2037 ADT..... 90
2017 DHV..... .14
Directional Distribution..... 0.6
TRUCKS..... 7%
DESIGN SPEED..... 40 MPH

APPROVED



11-28-17

DEPUTY DIRECTOR
AND CHIEF ENGINEER

PROJECT COORDINATES

	BEGIN	MID-POINT	END
LAT.	N33°26'37"	N33°26'44"	N33°26'50"
LONG.	W93°34'17"	W93°34'17"	W93°34'17"

LENGTH OF PROJECT CALCULATED ALONG CL CONSTRUCTION			
GROSS LENGTH OF PROJECT	1509.52	FEET OR	0.286 MILES
NET " " ROADWAY	1354.52	" "	0.257 "
NET " " BRIDGES	155.00	" "	0.029 "
NET " " PROJECT	1509.52	" "	0.286 "

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
12-07-2017				6	ARK.			
01-08-2018								
				JOB NO.	BR3714		2	28
(4) INDEX OF SHEETS & STANDARD DRAWINGS								

INDEX OF SHEETS

SHEET NO.	TITLE	BRIDGE NO.	DRAWG. NO.
1	TITLE SHEET		
2	INDEX OF SHEETS AND STANDARD DRAWINGS		
3	GOVERNING SPECIFICATIONS AND GENERAL NOTES		
4-6	TYPICAL SECTIONS OF IMPROVEMENT		
7-8	SPECIAL DETAILS		
9-12	QUANTITIES		
13	SCHEDULE OF BRIDGE QUANTITIES	04938	58866
14	SUMMARY OF QUANTITIES AND REVISIONS		
15-16	SURVEY CONTROL DETAILS		
17	PLAN AND PROFILE SHEET		
18	LAYOUT OF BRIDGE OVER BODCAU CREEK (SHEET 1 OF 3)	04938	58867
19	PILE BENTS (SHEET 2 OF 3)	04938	58868
20	TYPE D GUTTERS (SHEET 3 OF 3)	04938	58869
21-28	CROSS SECTION SHEETS		

BRIDGE STANDARD DRAWINGS

DRWG.NO.	TITLE	DATE
55000	STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS	02-27-14
55001	STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES	02-27-14
55011	STANDARD DETAILS FOR TYPE C BRIDGE NAME PLATES	02-27-14
55022	STANDARD DETAILS FOR CONCRETE PILES	03-24-16
55082	STANDARD DETAILS FOR 31' - 0" PRECAST CONCRETE SPANS 28' - 0" AND 24' - 6" CLEAR ROADWAYS	02-11-16
55083	STANDARD DETAILS FOR PRECAST PARAPET RAILS FOR 19' - 0", 25' - 0" AND 31' - 0" PRECAST END SPANS	02-11-16

ROADWAY DESIGN STANDARDS

DRWG.NO	TITLE	DATE
FES-1	FLARED END SECTION	10-18-96
FES-2	FLARED END SECTION	10-18-96
GR-8	GUARD RAIL DETAILS	11-16-17
GR-8A	GUARD RAIL DETAILS	11-16-17
GR-9	GUARD RAIL DETAILS	04-17-08
GR-10	GUARD RAIL DETAILS	11-16-17
GR-11	GUARD RAIL DETAILS	11-16-17
GR-12	GUARD RAIL DETAILS	11-16-17
GRT-1	GUARD RAIL DETAILS	11-16-17
PCC-1	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCM-1	METAL PIPE CULVERT FILL HEIGHTS & BEDDING	02-27-14
PCP-1	PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)	02-27-14
PCP-2	PLASTIC PIPE CULVERT (PVC F949)	02-27-14
PM-1	PAVEMENT MARKING DETAILS	06-01-17
SHS-1	STANDARD HIGHWAY SIGNS AND SUPPORT ASSEMBLIES	09-12-13
SHS-2	U-CHANNEL POST ASSEMBLIES	02-27-14
TC-1	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	04-13-17
TC-2	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	09-02-15
TC-3	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION	09-02-15
TEC-1	TEMPORARY EROSION CONTROL DEVICES	11-16-17
TEC-2	TEMPORARY EROSION CONTROL DEVICES	06-02-94
TEC-3	TEMPORARY EROSION CONTROL DEVICES	11-03-94
WF-4	WIRE FENCE TYPE C AND D	08-22-02

REVISED JANUARY 8, 2018
REVISED DECEMBER 7, 2017



1/8/2018

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
8-3-2017				6	ARK.			
11-21-2017								
				JOB NO.	BR3714	3	28	

④ GOVERNING SPECIFICATIONS & GENERAL NOTES

GOVERNING SPECIFICATIONS

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS.

NUMBER	TITLE
ERRATA _____	ERRATA FOR THE BOOKS OF STANDARD SPECIFICATIONS
FHWA-1273 _____	REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS
FHWA-1273 _____	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS
FHWA-1273 _____	SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)
FHWA-1273 _____	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES
FHWA-1273 _____	SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS
FHWA-1273 _____	SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS
FHWA-1273 _____	SUPPLEMENT- REVISIONS OF FHWA-1273 FOR OFF-SYSTEMS PROJECTS
100-3 _____	CONTRACTOR'S LICENSE
100-4 _____	DEPARTMENT NAME CHANGE
102-2 _____	ISSUANCE OF PROPOSALS
108-1 _____	LIQUIDATED DAMAGES
108-2 _____	WORK ALLOWED PRIOR TO ISSUANCE OF WORK ORDER
303-1 _____	AGGREGATE BASE COURSE
400-1 _____	TACK COATS
400-2 _____	ASPHALT SURFACE TREATMENT
604-1 _____	RETROFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES
620-1 _____	MULCH COVER
JOB BR3714 _____	BIDDING REQUIREMENTS AND CONDITIONS
JOB BR3714 _____	BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT
JOB BR3714 _____	BROADBAND INTERNET SERVICE FOR FIELD OFFICE
JOB BR3714 _____	CARGO PREFERENCE ACT REQUIREMENTS
JOB BR3714 _____	CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS
JOB BR3714 _____	DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES
JOB BR3714 _____	GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION
JOB BR3714 _____	MANDATORY ELECTRONIC CONTRACT
JOB BR3714 _____	MANDATORY ELECTRONIC DOCUMENT SUBMITTAL
JOB BR3714 _____	PLASTIC PIPE
JOB BR3714 _____	SHORING FOR CULVERTS
JOB BR3714 _____	STORM WATER POLLUTION PREVENTION PLAN
JOB BR3714 _____	UTILITY ADJUSTMENTS

GENERAL NOTES

- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- UTILITIES INTERFERING WITH CONSTRUCTION SHALL BE MOVED BY THE OWNERS.
- THE ROAD IS CLOSED TO THRU TRAFFIC DURING CONSTRUCTION OF THE PROPOSED BRIDGE AND APPROACHES.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- THIS JOB IS PERMITTED UNDER A SECTION 404 NATIONWIDE E14 PERMIT, REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS, EDITION OF 2014, FOR PERMIT REQUIREMENTS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED IF AND WHERE DIRECTED BY THE ENGINEER, CARE AND DISCRETION SHALL BE USED TO INSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED, WIREFENCE MAY CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.

REVISED NOVEMBER 21, 2017
REVISED AUGUST 3, 2017

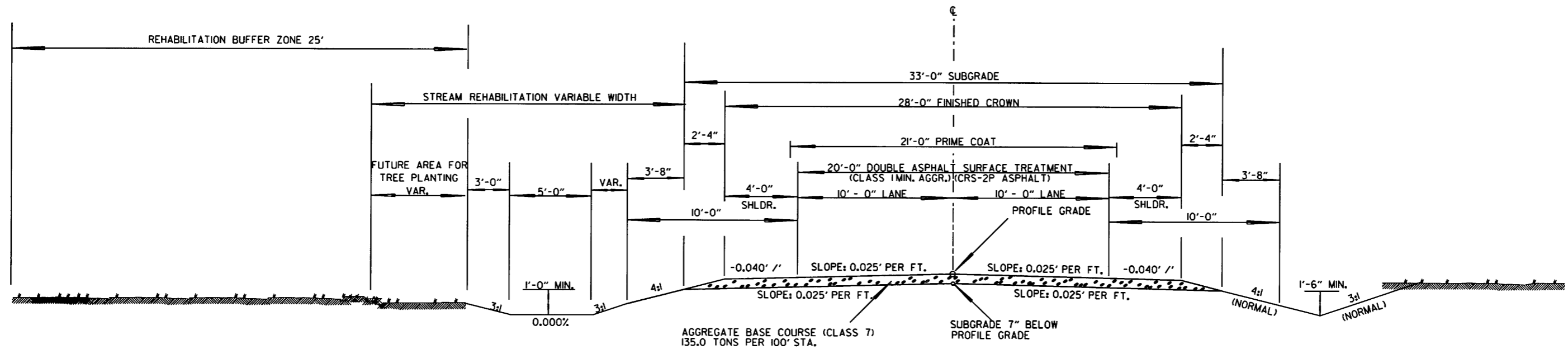


11/22/2017

GOVERNING SPECIFICATIONS & GENERAL NOTES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
2/05/2016				6	ARK.			
						JOB NO.	BR3714	4 28

④ TYPICAL SECTIONS OF IMPROVEMENT



**STREAM REHABILITATION SECTION OF IMPROVEMENT
AND TYPICAL SECTION OF IMPROVEMENT**

STATIONS 97+02.00 - 103+45.00

NOTES: REFER TO CROSS SECTIONS FROM DEVIATION FROM THE NORMAL SLOPES, NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS 1" OF PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.

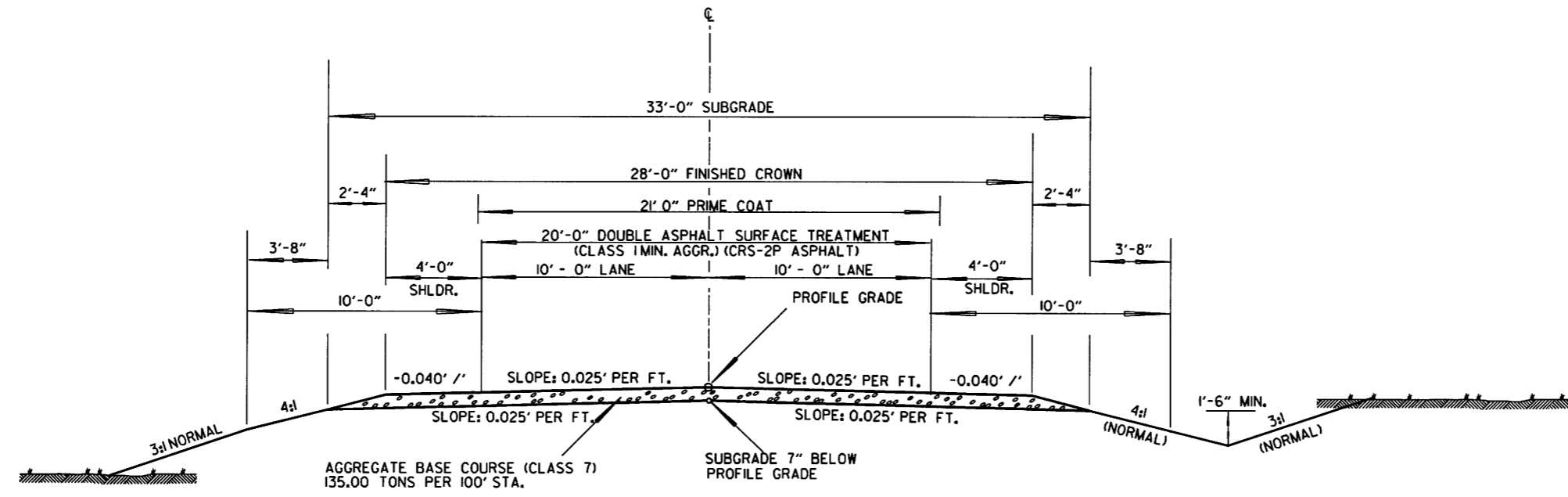


7/24/2017

TYPICAL SECTIONS OF IMPROVEMENT

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
						BR3714	5	28

④ TYPICAL SECTIONS OF IMPROVEMENT

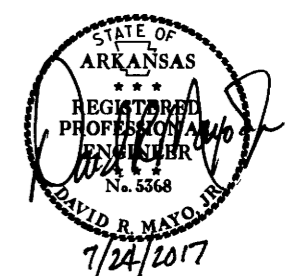


TYPICAL SECTION OF IMPROVEMENT

- STA. 103+45.00 - STA. 103+78.00 TRANSITION FROM A TYPICAL SECTION ON THE RIGHT SIDE TO GUARDRAIL MAX. OF 5' 6" WIDTH.
- STA. 103+45.00 - STA. 103+78.00 TRANSITION FROM STREAM REHABILITATION ON THE LEFT SIDE TO GUARDRAIL MAX. WIDTH OF 5' 6".
- STA. 106+83.00 - STA. 107+16.00 TRANSITION FROM GUARDRAIL MAX 5' - 6" WIDTH TO TYPICAL SECTION OF IMPROVEMENT.
- STA. 107+16.00 - STA. 112+11.93 TYPICAL SECTION OF IMPROVEMENT

NOTES: REFER TO CROSS SECTIONS FROM DEVIATION FROM THE NORMAL SLOPES, NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

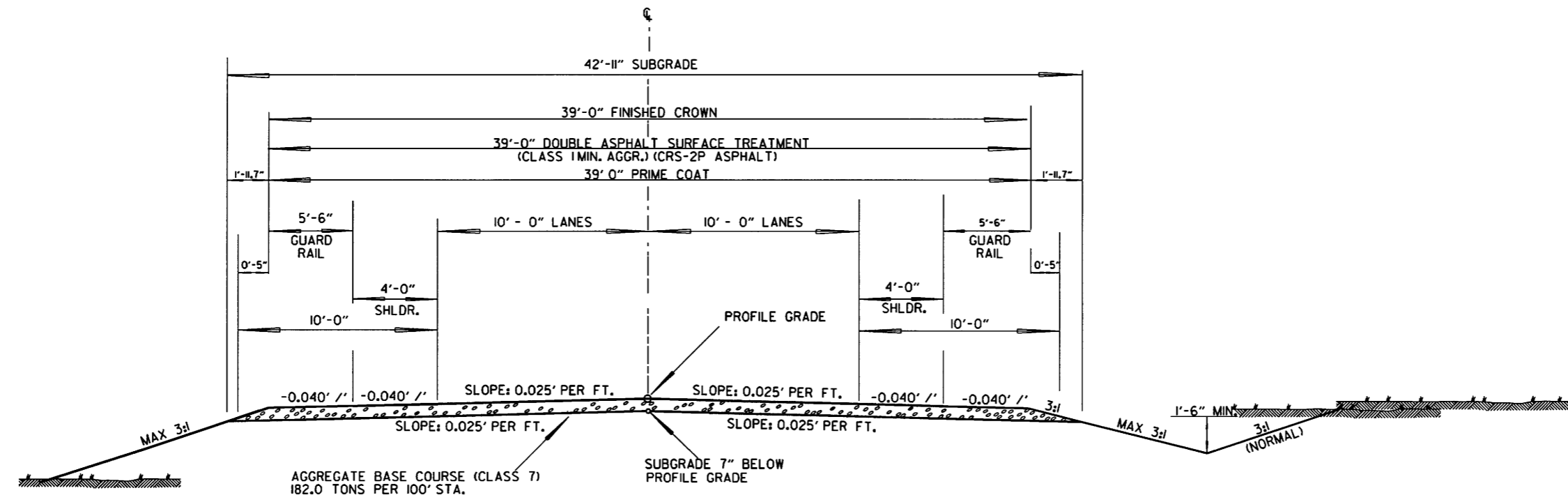
THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS 1" OF PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.



TYPICAL SECTIONS OF IMPROVEMENT

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. DIST. NO.	STATE	FED. PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3714	6	28	

④ TYPICAL SECTIONS OF IMPROVEMENT



TYPICAL SECTION FULL WIDENING FOR THE GUARD RAIL

STA. 103+78.00 - STA. 103+88.00
 STA. 106+73.00 - STA. 106+83.00

NOTES: REFER TO CROSS SECTIONS FROM DEVIATION FROM THE NORMAL SLOPES, NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

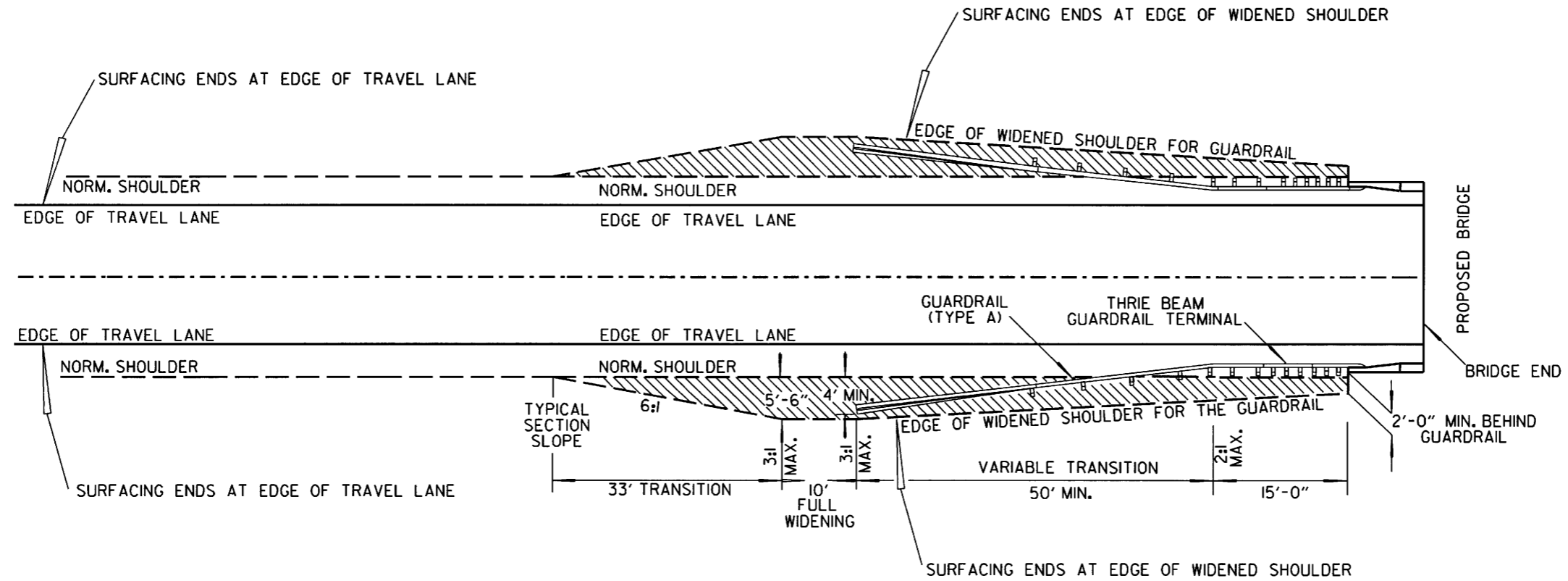
THE THICKNESS OF AGGREGATE BASE COURSE SHALL BE WITHIN PLUS OR MINUS 1" OF PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.



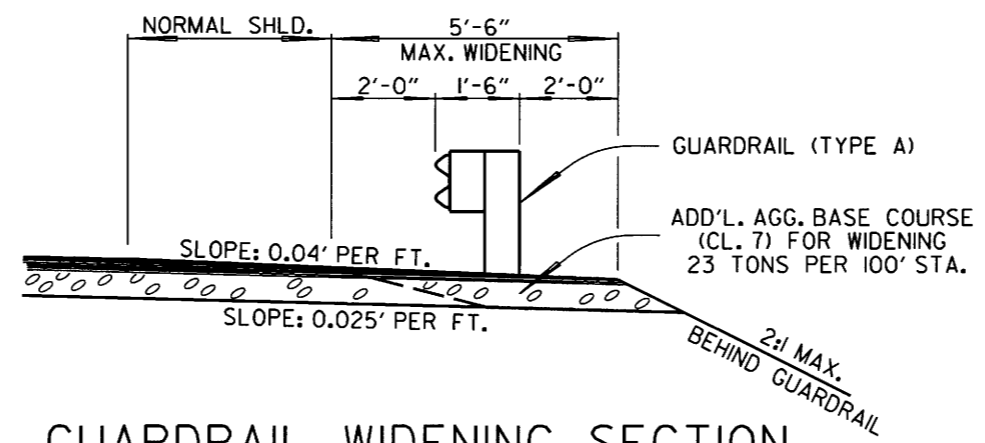
TYPICAL SECTIONS OF IMPROVEMENT

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
					6 ARK.			
JOB NO.						BR3714	7	28

4 SPECIAL DETAILS



DETAILS OF ROADWAY WIDENING FOR GUARDRAIL AND SURFACING NEAR BRIDGE ENDS



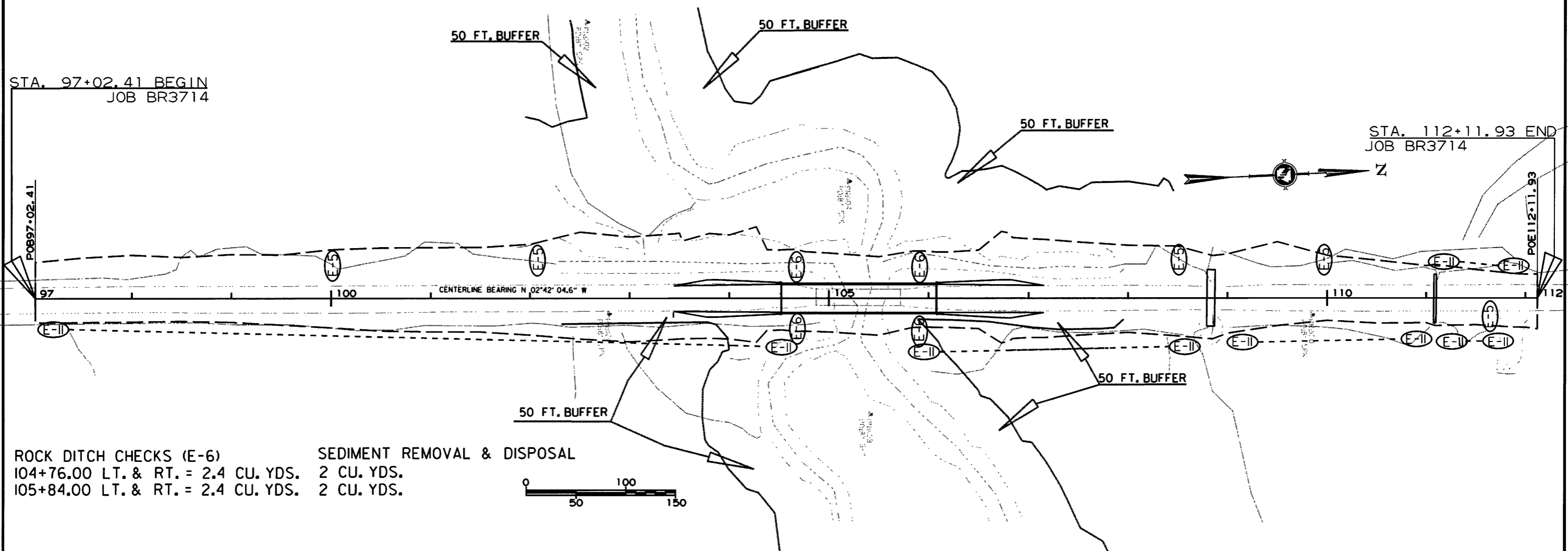
GUARDRAIL WIDENING SECTION

SPECIAL DETAILS

STATE OF ARKANSAS
 REGISTERED PROFESSIONAL ENGINEER
 DAVID R. MATO, JR.
 No. 5368
 7/24/2017

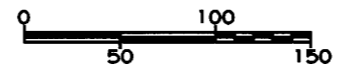
SPECIAL DETAILS

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3714		8	28
④ TEMPORARY EROSION CONTROL DETAILS								



ROCK DITCH CHECKS (E-6)
 104+76.00 LT. & RT. = 2.4 CU. YDS.
 105+84.00 LT. & RT. = 2.4 CU. YDS.

SEDIMENT REMOVAL & DISPOSAL
 2 CU. YDS.
 2 CU. YDS.



REVISIONS

DATE	DESCRIPTION

SILT FENCE (E-II)
 STA. 97+02.41 - 104+76.00 RT. = 774 LIN. FT.
 STA. 105+84.00 - 108+65.00 RT. = 281 LIN. FT.
 STA. 109+00.00 - 111+00.00 RT. = 200 LIN. FT.
 STA. 111+15.00 - 111+75.00 RT. = 60 LIN. FT.

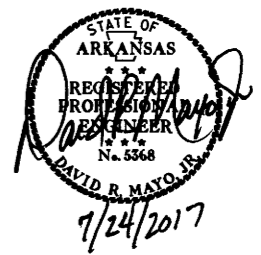
SEDIMENT REMOVAL & DISPOSAL
 9.0 CU. YDS.
 4.0 CU. YDS.
 2.0 CU. YDS.
 1.0 CU. YDS.

SILT FENCE (E-II)
 STA. 111+15.00 - 112+11.93 LT. = 97 LIN. FT.

SEDIMENT REMOVAL & DISPOSAL
 1.0 CU. YDS.

SAND BAG DITCH CHECKS (E-5)
 STA. 100+00.00 LT. = 6 BAGS
 STA. 102+00.00 LT. = 6 BAGS
 STA. 108+80.00 LT. = 6 BAGS
 STA. 110+00.00 LT. = 6 BAGS
 STA. 111+71.00 RT. = 6 BAGS

SEDIMENT REMOVAL & DISPOSAL
 6 CU. YDS.
 6 CU. YDS.
 6 CU. YDS.
 6 CU. YDS.
 6 CU. YDS.



CLEARING AND GRUBBING

STATION	STATION	CLEARING	GRUBBING
		STATION	
97+02.41	112+11.43	16	16
TOTALS:		16	16

DUMPED RIPRAP

STATION	STATION	LOCATION	DUMPED RIPRAP	FILTER BLANKET
			CU. YD.	SQ. YD.
97+02.41	100+00	FORESLOPE WEST OF THE ROAD SHOULDER	331	661
TOTALS:			331	661

REMOVAL AND DISPOSAL ITEM

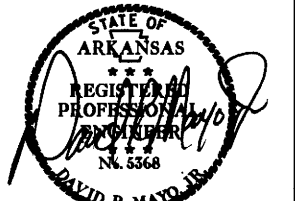
STATION	STATION	DESCRIPTION	REMOVAL AND DISPOSAL OF EXISTING PIPE
			EACH
107+26.00	108+10.00	85' SPAN RAILROAD CAR BRIDGE	
108+85.00		88" X 54" - ARCHED C.M. PIPE X 32'	1.00
111+09.00		30" - DIAMETER PIPE X 32'	1.00
TOTAL:			2.00

GUARDRAIL

STATION	STATION	SIDE	THRIE BEAM GUARDRAIL TERMINAL	GUARDRAIL (TYPE A)	TERMINAL ANCHOR POST (TYPE 1)
			EACH	LIN. FT.	EACH
103+45.00	104+53.00	LT. & RT.	2	100	2
106+08.00	107+16.00	LT. & RT.	2	100	2
TOTALS:			4	200	4

WIRE FENCE

STATION	STATION	LOCATION	WIRE FENCE (TYPE D)
			LIN. FT.
97+02.41	103+45.00	ROW BOARDER WEST OF STREAM REHABILITATION ON LT. SIDE OF ROAD.	642.59
TOTAL:			642.59


 7/27/2017
 QUANTITIES

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
							JOB NO.	28
							BR3714	10
QUANTITIES								

EROSION CONTROL

STATION	STATION	DESCRIPTION	LIME	SEEDING	MULCH COVER	WATER
			TONS	ACRE		M. GALLON
97+02.41	112+11.93	MAIN LANES	5.0	2.6	2.60	265.0
TOTALS:			5.0	2.6	2.60	265.0

BASIS OF ESTIMATE:

LIME _____ 2 TONS PER ACRE SEEDING

WATER _____ 102.0 M. GALLON PER ACRE SEEDING

STRUCTURES

STATION	DESCRIPTION	CROSS DRAIN ALTERNATIVES		CROSS DRAIN ALTERNATIVES		FLARED END SECTIONS ALTERNATES 1 & 2	FLARED END SECTIONS ALTERNATES 1 & 2	SELECTED PIPE BEDDING	SOLID SODDING	WATER	STANDARD DRAWINGS
		ALTERNATE 1	ALTERNATE 2-6	ALTERNATE 1 ARCHED PIPE	ALTERNATE 2-4 ARCHED PIPE						
		30"		REINFORCED CONCRETE	COURRUGATED METAL	30"	81" X 59"				
		REINFORCED CONCRETE	CORRUGATED METAL / PLASTIC	REINFORCED CONCRETE	COURRUGATED METAL	30"	81" X 59"				
LIN. FT.		LIN. FT.		EACH	EACH	CU. YDS.	SQ. YD.	M.G.			
108+85.00	INSTALL PIPE CROSS DRAIN W/ FES			52	56	2	2	100	33	0.4	PCC-1, PCM-1, PCP-1, PCP-2, FES-1, & FES-2
111+09.00	INSTALL PIPE CROSS DRAIN W/FES	48	52					55	33	0.4	PCC-1, PCM-1, PCP-1, PCP-2, FES-1, & FES-2
TOTALS:		48	52	52	56	2	2	155	66	0.8	

BASIS OF ESTIMATE:

WATER _____ 12.6 GALS. PER SQ. YD. (SOLID SODDING)

NOTE: FOR CLASS III R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE NOTED.
FOR C.M. OR PLASTIC PIPE CULVERT INSTALLATION USE TYPE 2 BEDDING UNLESS OTHERWISE NOTED.

TEMPORARY EROSION CONTROL

LOCATION	TEMPORARY SEEDING	MULCH COVER	WATER	ROCK DITCH CHECKS (E-6)	SAND BAG DITCH CHECKS (E-5)	SILT FENCE (E-11)	SEDIMENT REMOVAL & DISPOSAL
	ACRE	ACRE	M. GAL.	CU. YD.	BAG	LIN. FT.	CU. YD.
ENTIRE PROJECT AS SHOWN ON THE TEMPORARY EROSION CONTROL DETAILS				4.0	30	1412	50
ENTIRE PROJECT	2.60	2.60	53.0				
TOTALS:	2.60	2.60	53.0	4.0	30	1412	50

BASIS OF ESTIMATE:

WATER FOR TEMPORARY SEEDING _____ 20.4 M. GALLON PER ACRE TEMPORARY SEEDING

NOTE: TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION OF U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

NOTE: QUANTITIES ESTIMATED. SEE SECTION 104.03 OF THE STANDARD SPECIFICATIONS.



QUANTITIES

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS		
				6	ARR.					
							JOB NO.	BR3714	11	28
							QUANTITIES			

STREAM REHABILITATION SIGN

LOCATION	*GEOGRAPHICAL FEATURES (I-3)		SUPPORT ASSEMBLY		STANDARD DRAWING NUMBER
			TYPE (B)		
	NO.	SQ. FT.	EACH		
97+02.41 - LT.	1	6.25	1		SHS-1, SHS-2
103+45.00 - LT.	1	6.25	1		SHS-1, SHS-2
TOTALS:	2	12.50	2		

NOTES: ALL STANDARD SIGN BLANKS TO BE 0.080" THICK. REFER TO STANDARD DRAWING SHS-2 FOR CHANNEL POST SPLICING DETAILS.

*MITIGATION SITE, PROTECTED AREA, NO MOWING, FOR INFORMATION CALL: (501) 569 - 2281

STANDARD HIGHWAY SIGNS AND SUPPORT ASSEMBLIES

STATION	SIDE	STANDARD SIGN NO.		SUPPORT ASSEMBLY		STANDARD DRAWING NUMBER
		OM-3L	OM-3R	TYPE C		
		SQ. FT.		EACH		
BRIDGE BEGINNING	RT.		3.00	1		SHS-1, SHS-2
BRIDGE BEGINNING	LT.	3.00		1		SHS-1, SHS-2
BRIDGE END	LT.	3.00		1		SHS-1, SHS-2
BRIDGE END	RT.		3.00	1		SHS-1, SHS-2
TOTALS:		6.00	6.00	4		

NOTES: ALL STANDARD SIGN BLANKS TO BE 0.080" THICK. REFER TO STANDARD DRAWING SHS-2 FOR CHANNEL POST SPLICING DETAILS.

APPROACH GUTTERS (TYPE D)

STATION	STATION	SIDE	CONCRETE	REINFORCING STEEL - RDWY. (GR. 60)
			CU. YD.	LB.
104+37.00	104+53.00	LT. & RT.	5.3	410
107+16.00	107+32.00	LT. & RT.	5.3	410
TOTALS:			10.6	820

W = 4'

REFLECTORIZED PAINT PAVEMENT MARKING

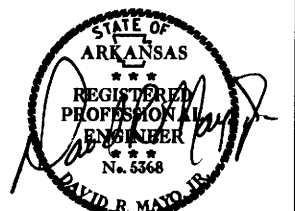
LOCATION	YELLOW	WHITE	STANDARD DRAWING NUMBER
	4" CONTINUOUS	4" CONTINUOUS	
	LIN. FT.	LIN. FT.	
97+02.00 - 112+11.93	1510	1510	PM-2
TOTALS:	1510	1510	

NOTE: THIS IS A LOW TRAFFIC ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2014 EDITION.

TRAFFIC CONTROL DEVICES

LOCATION	W20-3 1500 FT.		W20-3 1000 FT.		W20-3 500 FT.		G20-1		G20-2		R11-2		BARRICADES
	NO.	SQ. FT.	NO.	SQ. FT.	NO.	SQ. FT.	NO.	SQ. FT.	NO.	SQ. FT.	NO.	SQ. FT.	
BEGINNING OF JOB	1	16.00	1	16.00	1	16.00	1	10.00	1	8.00	1	10.00	20.00
END OF JOB	1	16.00	1	16.00	1	16.00	1	10.00	1	8.00	1	10.00	20.00
TOTALS:	2	32.00	2	32.00	2	32.00	2	20.00	2	16.00	2	20.00	40.00

NOTE: REFER TO STANDARD DRAWINGS TC-1, TC-2, AND TC-3.



7/27/2017

QUANTITIES

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3714	12	28	

EARTHWORK

STATION	STATION	LOCATION	UNCLASSIFIED EXCAVATION	COMPACTED EMBANKMENT
			CU. YDS.	CU. YDS.
97+02.41	104+53.00	ROAD PRIOR TO BRIDGE APPROACH	671	4777
106+08.00	112+11.93	ROAD AFTER BRIDGE APPROACH	955	3133
		BRIDGE- CHANNEL EXCAVATION	570	
TOTALS:			2196	7910

NOTE: EARTHWORK TO BE PAID FOR AS PLAN QUANTITY.

BASE AND SURFACING QUANTITIES

DESCRIPTION	STATIONS		LENGTH LIN. FT.	WIDTH LIN. FT.	AGGREGATE BASE COURSE (CLASS 7)		WIDTH LIN. FT.	PRIME COAT		DOUBLE ASPHALT SURFACE TREATMENT		
	FROM	TO			TONS/STAT.	TONS		SQ. YDS.	GALS.	SQ. YDS.	MIN. AGGR. (CLASS 1) TONS	ASPHALT (CRS-2P) GALS.
STREAM REHABILITATION - WEST SIDE	97+02.41	103+45.00	642.59	20.00	135.00	867.50	21.00	1499.38	599.75	1427.98	49.98	1213.78
TYPICAL SECTION OF ROADWAY	107+16.00	112+11.93	495.93	20.00	135.00	669.51	21.00	1157.17	462.87	1102.07	39.00	936.76
TRANSITION - GUARDRAIL	103+45.00	103+78.00	33.00	33.50	161.00	53.13	33.50	122.83	49.13	122.83	4.30	104.41
TRANSITION - GUARDRAIL	103+88.00	104+38.00	50.00	35.50	171.00	85.50	35.50	197.22	78.89	197.22	6.90	167.64
TRANSITION - GUARDRAIL	106+23.00	106+73.00	50.00	35.50	171.00	85.50	35.50	197.22	78.89	197.22	6.90	167.64
TRANSITION - GUARDRAIL	106+83.00	107+16.00	33.00	33.50	161.00	53.13	33.50	122.83	49.13	122.83	4.30	104.41
GUARD RAIL & BRIDGE CONNECTIONS	104+38.00	104+53.00	15.00	32.00	149.00	22.35	32.00	53.33	21.33	53.33	1.87	45.33
	106+08.00	106+23.00	15.00	32.00	149.00	22.35	32.00	53.33	21.33	53.33	1.87	45.33
GUARD RAIL FULL WIDTH	103+78.00	103+88.00	10.00	39.00	182.00	18.20	39.00	43.33	17.33	43.33	1.52	36.83
	106+73.00	106+83.00	10.00	39.00	182.00	18.20	39.00	43.33	17.33	43.33	1.52	36.83
TOTALS:						1895.36			1395.98		118.16	2858.96
USE:						1896			1396		119	2859

BASIS OF ESTIMATE:

PRIME COAT _____ 0.40 GAL. PER SQ. YD.

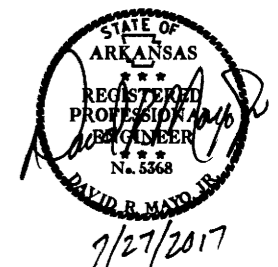
MINERAL AGGREGATE IN DOUBLE ASPHALT SURFACE TREATMENT (CLASS 1) FIRST APPLICATION _____ 40 LBS. PER SQ. YD.

MINERAL AGGREGATE IN DOUBLE ASPHALT SURFACE TREATMENT (CLASS 1) SECOND APPLICATION _____ 30 LBS. PER SQ. YD.

ASPHALT IN DOUBLE ASPHALT SURFACE TREATMENT FIRST APPLICATION _____ 0.45 GAL. PER SQ. YD.

ASPHALT IN DOUBLE ASPHALT SURFACE TREATMENT SECOND APPLICATION _____ 0.40 GAL. PER SQ. YD.

NOTE: THESE ESTIMATED QUANTITIES MAY BE ADJUSTED BY THE ENGINEER TO MEET LOCAL ROADWAY CONDITIONS.



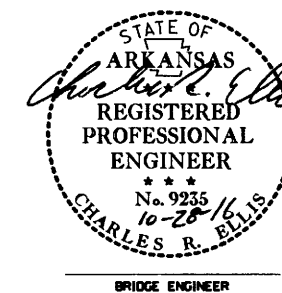
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3714		13	28
				04938 -	QUANTITIES			58866

SCHEDULE OF BRIDGE QUANTITIES - JOB NO. BR3714

BRIDGE NO.	NAME PLATE TITLE	UNIT OF STRUCTURE	ITEM NO.	205	801	802	802	802	802	803	804	805	805	812	816	816
			ITEM	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO.)	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	CLASS S CONCRETE-BRIDGE	31'-0" PRECAST CONCRETE CURB UNITS	31'-0" PRECAST CONCRETE INTERIOR UNITS	31'-0" PRECAST PARAPET RAIL UNITS	CLASS I PROTECTIVE SURFACE TREATMENT	REINFORCING STEEL-BRIDGE (GRADE 60)	CONCRETE PILING (18" SQ.)	TEST PILE (18" SQ.)	BRIDGE NAME PLATE (TYPE C)	FILTER BLANKET	DUMPED RIPRAP
			UNIT	LUMP SUM	CU. YD.	CU. YD.	EACH	EACH	EACH	GAL.	LB.	LIN. FT.	LIN. FT.	EACH	SQ. YD.	CU. YD.
04938	LITTLE BODCAU CREEK	BENT NOS. 1 & 6			32	22.20					2380	360	100	1	437	245
		BENT NOS. 2, 3, 4, & 5				35.60					4380	855	50			
		FIVE 31'-0" PRECAST CONCRETE SPANS					10	30	10	11.9						
		SITE NO. 1 - BR. NO. 21873		① 1												
		TOTALS FOR JOB NO. BR3714				32	57.8	10	30	10	11.9	6760	1215	150	1	437

① THIS ITEM INCLUDES THE REMOVAL OF REMNANTS OF TIMBER PILING AND ABUTMENTS LEFT IN PLACE FROM A PREVIOUS STRUCTURE(S) AS DIRECTED BY THE ENGINEER.

STEVEN PEYTON
DESIGN SECTION SUPERVISOR



SCHEDULE OF BRIDGE QUANTITIES
LITTLE BODCAU CREEK STRS. & APPRS. (S)
LAFAYETTE COUNTY

COUNTY ROAD 25
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KAP DATE: 09-22-16 FILENAME: bbr3714.qldgn
CHECKED BY: SWP DATE: 10-26-16 SCALE: N/A
DESIGNED BY: DATE: BRIDGE NO. 04938 DRAWING NO. 58866

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
8-3-2017		01-08-2018		6	ARK.			
11-21-2017						BR3714	14	28
12-07-2017								

4 SUMMARY OF QUANTITIES & REVISIONS

SUMMARY OF QUANTITIES				
ITEM NUMBER	ITEM	QUANTITY	UNIT	
201	CLEARING	16	STATION	
201	GRUBBING	16	STATION	
202	REMOVAL AND DISPOSAL OF PIPE CULVERTS	2	EACH	
210	UNCLASSIFIED EXCAVATION	2196	CU. YD.	
210	COMPACTED EMBANKMENT	7910	CU. YD.	
SS & 303	AGGREGATE BASE COURSE (CLASS 7)	1896	TON	
SS & 401	PRIME COAT	1396	GAL.	
SS & 402	MINERAL AGGREGATE IN ASPHALT SURFACE TREATMENT (CLASS 1)	119	TON	
SS & 402	POLYMER MODIFIED CATIONIC EMULSIFIED ASPHALT (CRS-2P)	2859	GAL.	
504	APPROACH GUTTERS	10.6	CU. YD.	
601	MOBILIZATION	1.00	LUMP SUM	
SP & 602	FURNISHING FIELD OFFICE	1	EACH	
603	MAINTENANCE OF TRAFFIC	1.00	LUMP SUM	
SS & 604	SIGNS	152	SQ. FT.	
SS & 604	BARRICADES	40	LIN. FT.	
606	30" REINFORCED CONCRETE PIPE CULVERTS (CLASS III)	ALTERNATE NUMBER 1	48	LIN. FT.
606	30" ASPHALT COATED CORRUGATED STEEL PIPE CULVERTS (16 GAUGE)	ALTERNATE NUMBER 2	52	LIN. FT.
606	30" ALUMINUM COATED CORRUGATED STEEL PIPE CULVERTS (16 GAUGE)	ALTERNATE NUMBER 3	52	LIN. FT.
606	30" SMOOTH LINED POLYMER PRECOATED METALLIC COATED CORRUGATED STEEL PIPE	ALTERNATE NUMBER 4	52	LIN. FT.
SP & 606	30" HIGH DENSITY POLYETHYLENE PIPE	ALTERNATE NUMBER 5	52	LIN. FT.
SP & 606	30" PVC PIPE	ALTERNATE NUMBER 6	52	LIN. FT.
606	88" X 54" REINFORCED CONCRETE ARCH PIPE CULVERTS (CLASS III)	ALTERNATE NUMBER 1	52	LIN. FT.
606	81" X 59" ASPHALT COATED CORRUGATED STEEL ARCH PIPE CULVERTS (14 GAUGE)	ALTERNATE NUMBER 2	56	LIN. FT.
606	81" X 59" POLYMER PRECOATED METALLIC COATED CORRUGATED STEEL ARCH PIPE CULVERT (14 GAUGE)	ALTERNATE NUMBER 3	56	LIN. FT.
606	83" X 57" SMOOTH LINED POLYMER PRECOATED METALLIC COATED CORRUGATED STEEL ARCH PIPE	ALTERNATE NUMBER 4	56	LIN. FT.
606	30" FLARED END SECTIONS FOR REINFORCED CONCRETE PIPE CULVERTS	ALTERNATE NUMBER 1	2	EACH
606	30" FLARED END SECTIONS FOR CORRUGATED STEEL PIPE CULVERTS	ALTERNATE NUMBER 2	2	EACH
606	88" X 54" FLARED END SECTION FOR REINFORCED CONCRETE ARCH PIPE CULVERTS	ALTERNATE NUMBER 1	2	EACH
606	81" X 59" FLARED END SECTIONS FOR CORRUGATED STEEL ARCH PIPE CULVERTS	ALTERNATE NUMBER 2	2	EACH
606	SELECTED PIPE BEDDING	155	CU. YD.	
617	GUARDRAIL (TYPE A)	200	LIN. FT.	
617	TERMINAL ANCHOR POSTS (TYPE 1)	4	EACH	
617	THREE BEAM GUARDRAIL TERMINAL	4	EACH	
619	WIRE FENCE (TYPE D)	643	LIN. FT.	
620	LIME	5.0	TON	
620	SEEDING	2.60	ACRE	
SS & 620	MULCH COVER	5.20	ACRE	
620	WATER	318.0	M. GAL.	
621	TEMPORARY SEEDING	2.60	ACRE	
621	SILT FENCE	1412	LIN. FT.	
621	SAND BAG DITCH CHECKS	30	BAG	
621	SEDIMENT REMOVAL AND DISPOSAL	50	CU. YD.	
621	ROCK DITCH CHECKS	4	CU. YD.	
624	SOLID SODDING	66	SQ. YD.	
635	ROADWAY CONSTRUCTION CONTROL	1.00	LUMP SUM	
718	REFLECTORIZED PAINT PAVEMENT MARKING WHITE (4")	1510	LIN. FT.	
718	REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (4")	1510	LIN. FT.	
726	STANDARD SIGN	24.50	SQ. FT.	
729	CHANNEL POST SIGN SUPPORT (TYPE B)	2	EACH	
729	CHANNEL POST SIGN SUPPORT (TYPE C)	4	EACH	
804	REINFORCING STEEL-ROADWAY (GRADE 60)	820	POUND	
816	FILTER BLANKET	661	SQ. YD.	
816	DUMPED RIPRAP	331	CU. YD.	
STRUCTURES OVER 20' SPAN				
205	REMOVAL OF EXISTING BRIDGE STRUCTURE (SITE NO. 1)	1.00	LUMP SUM	
636	BRIDGE CONSTRUCTION CONTROL	1.00	LUMP SUM	
801	UNCLASSIFIED EXCAVATION FOR STRUCTURES-BRIDGE	32	CU. YD.	
802	CLASS S CONCRETE-BRIDGE	57.8	CU. YD.	
802	31' PRECAST CONCRETE CURB UNITS	10	EACH	
802	31' PRECAST CONCRETE INTERIOR UNITS	30	EACH	
802	31' PRECAST PARAPET RAIL UNITS	10	EACH	
803	CLASS 1 PROTECTIVE SURFACE TREATMENT	11.9	GAL.	
804	REINFORCING STEEL-BRIDGE (GRADE 60)	6760	POUND	
805	CONCRETE PILING (18" SQUARE)	1215	LIN. FT.	
805	TEST PILE (18" DIAMETER)	150	LIN. FT.	
812	BRIDGE NAME PLATE (TYPE C)	1	EACH	
816	FILTER BLANKET	437	SQ. YD.	
816	DUMPED RIPRAP	245	CU. YD.	

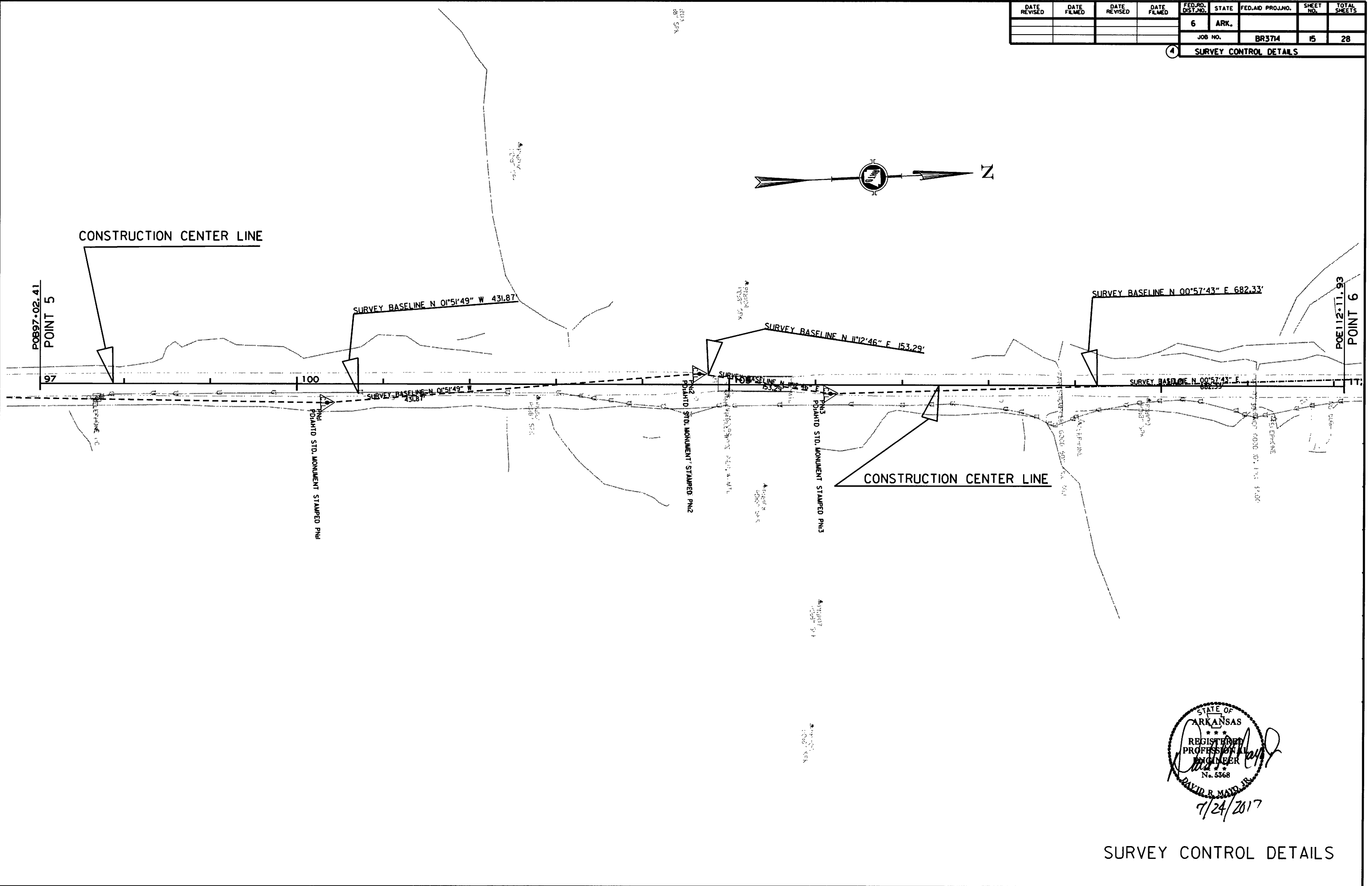
*DENOTES ALTERNATE BID ITEMS.

REVISIONS		
DATE	REVISION	SHEET NUMBER
AUGUST 3, 2017	PIPE CULVERT AND ARCH PIPE CULVERT ALTERNATES WERE RENUMBERED IN THE SCHEDULE OF ITEMS IN PRECONSTRUCTION TO MATCH SHEET 14 OF THE PLANS. THE UTILITY ADJUSTMENT SPECIAL PROVISION WAS REVISED TO INCLUDE THE JOB NUMBER. ON SHEET 3 OF THE PLAN SHEETS A SPACE WAS INCLUDED BETWEEN STORM AND WATER ON THE STORM WATER POLLUTION PREVENTION PLAN SPECIAL PROVISION. ALSO, THE CLASS C FLY ASH IN PORTLAND CEMENT CONCRETE PAVEMENT AND CLASS S(AE) CONCRETE SPECIAL PROVISION WAS REMOVED.	3 & 14
NOVEMBER 21, 2017	STANDARD SPECIFICATION 100-4 "DEPARTMENT NAME CHANGE" HAS BEEN INCLUDED IN THE JOB. THE DEPARTMENT'S NAME HAS BEEN CHANGED FROM "ARKANSAS HIGHWAY AND TRANSPORTATION DEPARTMENT" TO "ARKANSAS DEPARTMENT OF TRANSPORTATION" ON THE TITLE SHEET, SHEET 1.	1, 3, & 14
DECEMBER 7, 2017	STANDARD DRAWING "TEC-1'S" DATE HAS BEEN UPDATED TO "NOVEMBER 16, 2017" ON THE INDEX OF SHEETS AND STANDARD DRAWING PAGE.	2 & 14
JANUARY 8, 2018	STANDARD DRAWINGS "GR-8, GR-8A, GR-10, & GRT-1" DATE HAVE BEEN UPDATED TO "NOVEMBER 16, 2017" ON THE INDEX OF SHEETS AND STANDARD DRAWING PAGE. STANDARD DRAWING GR-10A HAS BEEN REMOVED AND REPLACED WITH GR-11. IN ADDITION, STANDARD DRAWING GR-12 HAS BEEN INCLUDED.	2 & 14

REVISED JANUARY 8, 2018
 REVISED DECEMBER 7, 2017
 REVISED NOVEMBER 21, 2017
 REVISED AUGUST 3, 2017



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.		BR3714	15	28
④ SURVEY CONTROL DETAILS								



STATE OF ARKANSAS
 REGISTERED PROFESSIONAL ENGINEER
 No. 5368
 DAVID R. MAYO, JR.
 7/24/2017

DATE REVISED	DATE FILED	DATE REVISED	DATE FILED	FED. PROJ. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3714	15	28	

4 SURVEY CONTROL DETAILS

SURVEY CONTROL COORDINATES

Project Name: BR3714
Date: 2/6/2015
Coordinate System: Arkansas State Plane Coordinates
Based on AHTD GPS PTS : 370018 & 370018A
Projected to Ground Coordinates
Units: U.S. Survey Foot

COORDINATES LISTED BELOW ARE GROUND (Localized) COORDINATES !!!!

Point No.	Northing	SY	Easting	SX	Elevation	SZ	Code	Feature	Point Description
1	1598971.1949	0.0110	833008.5195	0.0096	258.24	0.005	CTL	PD:AHTD STD. MONUMENT STAMPED PN:1	
2	1599402.8318	0.0121	832994.4761	0.0104	263.16	0.007	CTL	PD:AHTD STD. MONUMENT STAMPED PN:2	
3	1599553.1986	0.0113	833024.2840	0.0095	262.26	0.007	CTL	PD:AHTD STD. MONUMENT STAMPED PN:3	
4	1600235.4311	0.0120	833035.7381	0.0101	260.39	0.008	CTL	PD:AHTD STD. MONUMENT STAMPED PN:4	
100	1598439.3689	0.0001	832975.8720	0.0001	261.22	0.000	GPS	PD:AHTD GPS #370018	
101	1600800.8165	0.0001	833088.0302	0.0001	261.37	0.008	GPS	PD:AHTD GPS #370018A	
999	1587837.0464	0.0138	780260.1392	0.0137	232.63	0.000	BM	PD:NGS 1ST ORDER BM X 260	

*Standard Primary Control Monument - Rebar and Cap - Standard - 5/8" x 24" Rebar with 2" Aluminum Cap stamped: "(include all common information here)" plus other markings indicated in the point description of the individual point. AHTD monuments will be stamped "Arkansas Hwy & Trans Dept" with "PN: ####" & "Job #####". Monuments that are set by Consultants will be stamped "Arkansas Hwy & Trans Dept" with "PN:####", "Job#####", & "PS#####". The consultant Professional Surveyor in charge will stamp his/her PS license number on the cap.

**Standard GPS Control Point Monument - 5/8" x 48" Rebar with 2.5" Aluminum Cap stamped: "(include all common information here)" plus other markings indicated in the point description of the individual point. These monuments will be stamped "Ark. State Hwy Trans. Dept.", "GPS Survey", & "Point No. #####".

SX, SY, SZ - Represents the standard error estimate of the coordinate values of each point at the 67% confidence level (one sigma) based on the least squares analysis of the control network. See the AASHTO SDMS Technical Data Guide data tag definition for SX:, SY:, and SZ: for additional information. These values shall be used when control points are added and the entire network is reprocessed using least square analysis. A value of 0.001 is defined as fixed (no adjustment) in the least square analysis process. A value of 30 is defined as location by handheld GPS device or scaled from USGS Quadmap.

Reference Control points (1500 series) shall be used to re-establish horizontal datum if the primary control has been destroyed. These reference control points shall not be used for vertical control unless the elevation has been established from the project datum with 3-wire level techniques.

All additional project control shall be occupied, measured, and adjusted with direct survey ties to at least two of the control points listed in the table above. New survey control shall not be independent of the survey control listed above. This includes horizontal coordinates and elevations.

Positional Accuracy:	Horizontal - GPS (1.0 cm ± 1PPM)	PN: 100-101
	Horizontal - Primary (2.0cm ± 20PPM):	PN:1-4
	Horizontal - Secondary (3 cm ± 50PPM):	PN:N/A
	Vertical - NGS 1st Order (±4mm x vdist in km)	PN:999
	Vertical - NGS 2nd Order (±6mm x vdist in km)	PN:N/A
	Vertical - NGS 3rd Order (±8mm x vdist in km)	PN:N/A

Horizontal Datum: NAD 1983 (1997) State Plane Zone: 0302 - South Zone
The adjustment year is based on metadata in the SDMS Control file
A project CAF of: 0.9999626184 has been used to compute the above coordinates.
The project CAF shall have a minimum precision of 9 digits right of the decimal.
This CAF is intended for use within the project limits only.
Grid Distance = Ground Distance X CAF
If Coordinates are listed as Ground:
To compute Grid Coordinates, multiply the Ground Coordinates by CAF about the origin of X=0 & Y=0
If Coordinates are listed as Grid:
To compute Ground Coordinates, divide the Grid Coordinates by CAF about the origin of X=0 & Y=0

Vertical Datum: NAVD 1988 based NGS BM:
A project Elevation Factor of: 0.9999877052 has been computed and incorporated in the above CAF.
This is based on the average elevation of the project: 257.04 Feet
3-Wire Leveling techniques have been used to establish elevations on
Points: 1-4, 100-101 From NGS BM: X 260

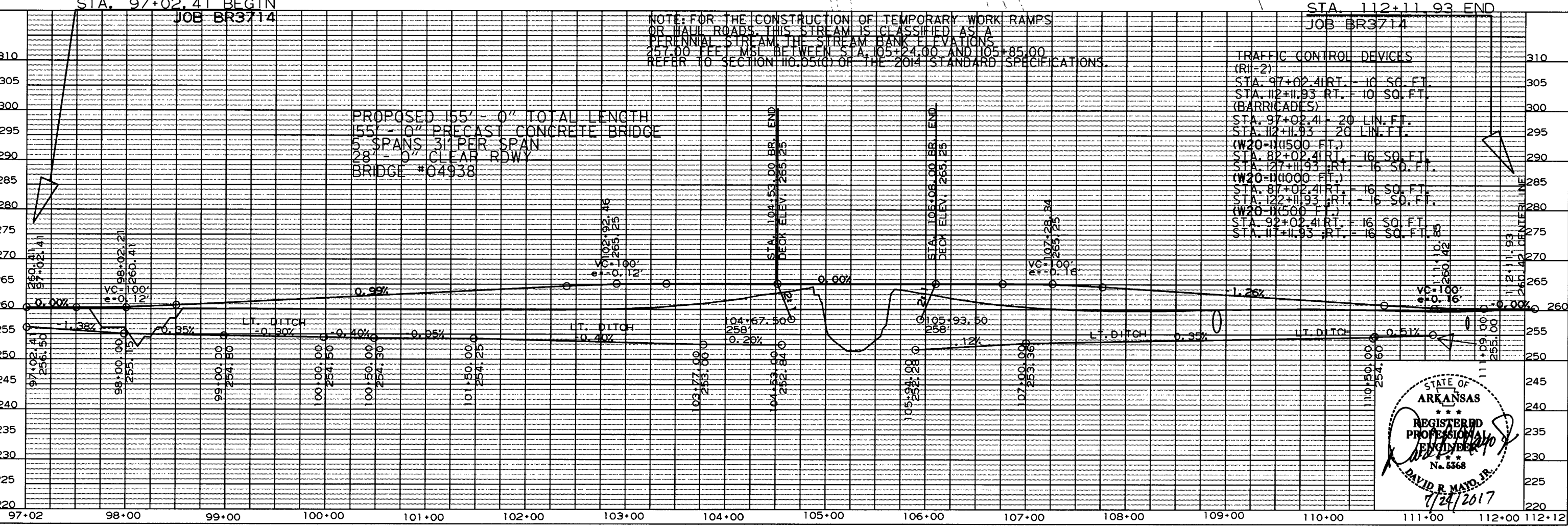
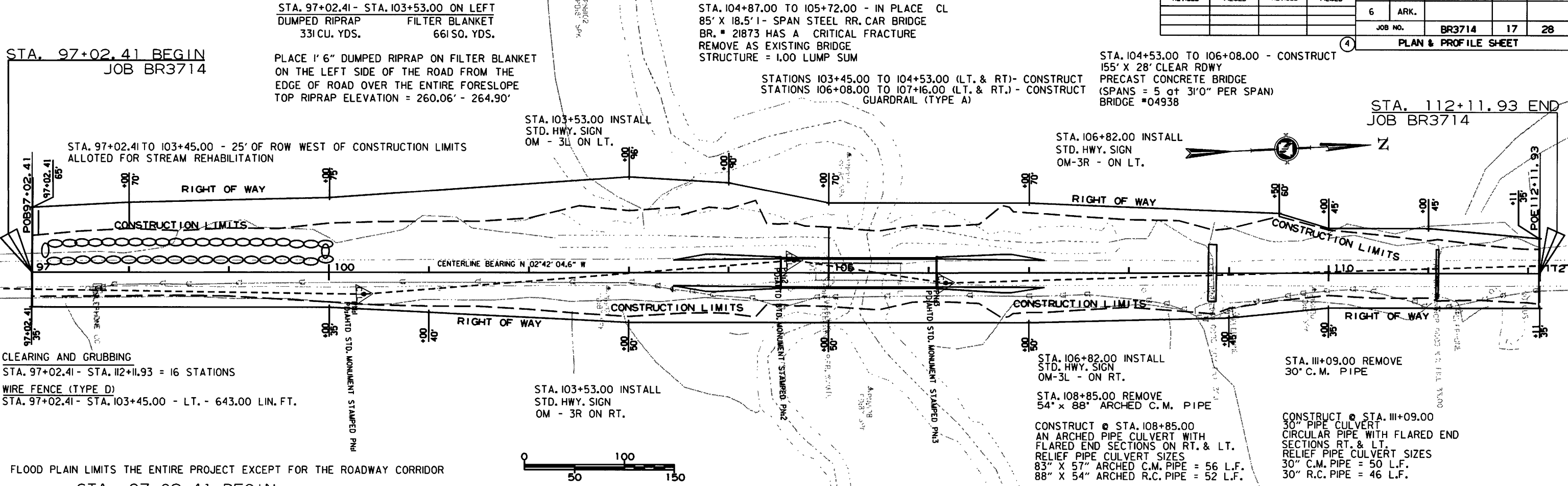
Basis of Bearing: Grid Bearings based on AHTD GPS points: 370018 & 370018A
Convergence Angle is: 00-52-46.27 LEFT at PN: 3
LT: 33-26-44.52 N LG: 093-34-17.18 W
Grid Azimuth = Astronomical Azimuth - Convergence Angle

CONSTRUCTION

POINT NO.	TYPE	STATION	NORTHING	EASTING
5	POB	97+02.41	1598639.88	832970.97
6	POE	112+11.93	1600147.72	833042.11



DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		17	28
				JOB NO. BR3714		PLAN & PROFILE SHEET		



STATE OF ARKANSAS
REGISTERED PROFESSIONAL ENGINEER
DAVID R. MAYO, JR.
No. 5368
7/24/2017

For R/W Data, See Rdwy. Plans.

Place Type D Approach Gutters ("w" = 4'-0") at both ends of bridge. See Dwg. No. 58869.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.		18	28
				JOB NO.	BR3714			
				04938 - LAYOUT		- 58867		

GENERAL NOTES

BENCH MARK: AHTD Pt. No. 3, 5/8" rebar with 2" cap, 9J5' Rt. of Sta. 106+17.21, Elev. = 262.26.

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable supplemental specifications and special provisions. Section and Subsection refer to the Standard Construction Specifications unless otherwise noted in the plans.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications (Seventh Edition, 2014) with 2015 & 2016 Interims.

LIVE LOADING: HL93 SEISMIC PERFORMANCE ZONE: I

MATERIALS AND STRENGTHS
 Class (SAE) Concrete (superstructure) f'c = 4,000 psi
 Class S Concrete (substructure) f'c = 3,500 psi
 Reinforcing Steel (Gr. 60, AASHTO M31 or M22, Type A) fy = 60,000 psi

BORING LOGS: Boring logs may be obtained from the Construction Contract Procurement Section of the Program Management Division.

CONCRETE PILING: All piling shall be 18" square prestressed concrete and shall be driven with an approved air, steam or diesel hammer to an ultimate bearing capacity of 198 tons per pile. Piling in end bents shall be driven before the embankment is in place. Length of piling shown are for estimating quantities only. Actual lengths to be determined in the field. Drive one 50' test pile in Bent 1, one 50' test pile in Bent 4, and one 50' test pile in Bent 6.

DRIVING SYSTEM: The driving system approval and the ultimate bearing capacity determination for piling shall be based on the requirements of Section 805.09(b), "Method B-Wave Equation Analysis (WEAP)". It is estimated that the minimum rated hammer energy required to obtain the ultimate bearing capacity for all piles will be 40,200 foot pounds per blow.

CLASS I PROTECTIVE SURFACE TREATMENT: Class I Protective Surface Treatment shall be applied to the roadway surface and to the face and top of the concrete parapet rail.

DETAIL DRAWINGS:
 Pile Bents 58868
 31'-0" Precast Concrete Spans 55082 & 55083
 Concrete Piling 55022
 Type D Approach Gutters 58869

DRAWING NO. 58868

EXISTING BRIDGE: Existing Br. No. 21873 (Mile Post 3.88) is 18.2' wide and 85.0' long and consists of two steel railroad cars supported by stacked timber abutments. The existing bridge is at the same location of the proposed bridge.

REMOVAL AND SALVAGE: Existing Br. No. 21873 shall be removed in accordance with Section 205. In addition, the Contractor shall remove the remnants of timber piling and bents from previous structure(s) as directed by the Engineer. All the material, as well as all material from the existing bridge shall become the property of the Contractor.

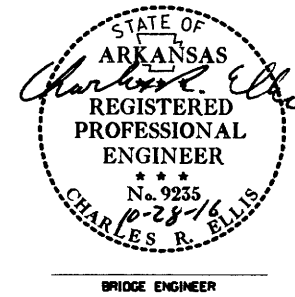
MAINTENANCE OF TRAFFIC: The road will be closed during construction.

HYDRAULIC DATA

FLOOD DESCRIPTION	FREQUENCY YEARS	TOTAL DISCHARGE CFS	DISCHARGE AT THIS SITE CFS	NATURAL WATER SURFACE ELEVATION FEET	WATER SURFACE ELEVATION WITH BACKWATER FEET
Design ③	2	2,910	1,859	258.9	260.0
Base	100	14,630	12,619	261.5	261.9
Extreme	500	20,260	17,037	262.3	262.4

- ① Total discharge through this bridge and culverts approx. 2500 ft. north over Little Bodcau Creek Relief.
- ② Unconstricted water surface without structure or roadway approaches.
- ③ Design Flood based on overtopping event. 0100 Backwater Elev. for existing structure = 261.9. Proposed Low Bridge Chord Elev. = 263.60. Drainage area = 70.0 square miles. Historical H.W. Elev. = 260.99.

By written agreement with Lafayette County, if the roadway embankment within the floodplain of Little Bodcau Creek is raised in the future, additional waterway opening(s) will be required to allow a maximum 1.0 foot increase in the upstream water surface elevation.

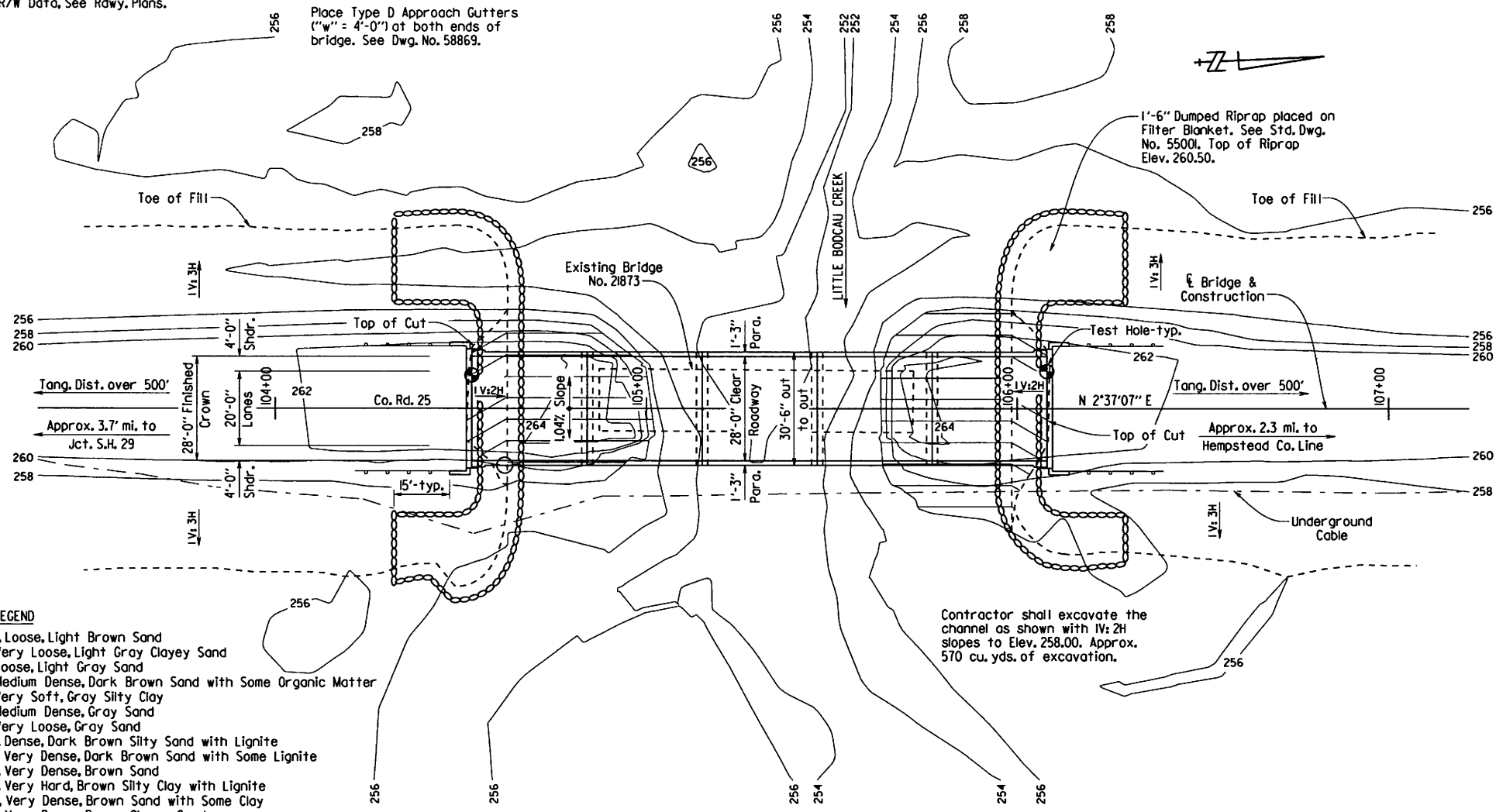


LAYOUT OF BRIDGE OVER
 LITTLE BODCAU CREEK
 LITTLE BODCAU CREEK STRS. & APPRS. (S)
 LAFAYETTE COUNTY

COUNTY ROAD 25
 ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 7-15-16 FILENAME: bbr3714_ll.dgn
 CHECKED BY: KAP DATE: 10-16 SCALE: 1" = 20'
 DESIGNED BY: KAP DATE: 07-16
 BRIDGE NO. 04938 DRAWING NO. 58867

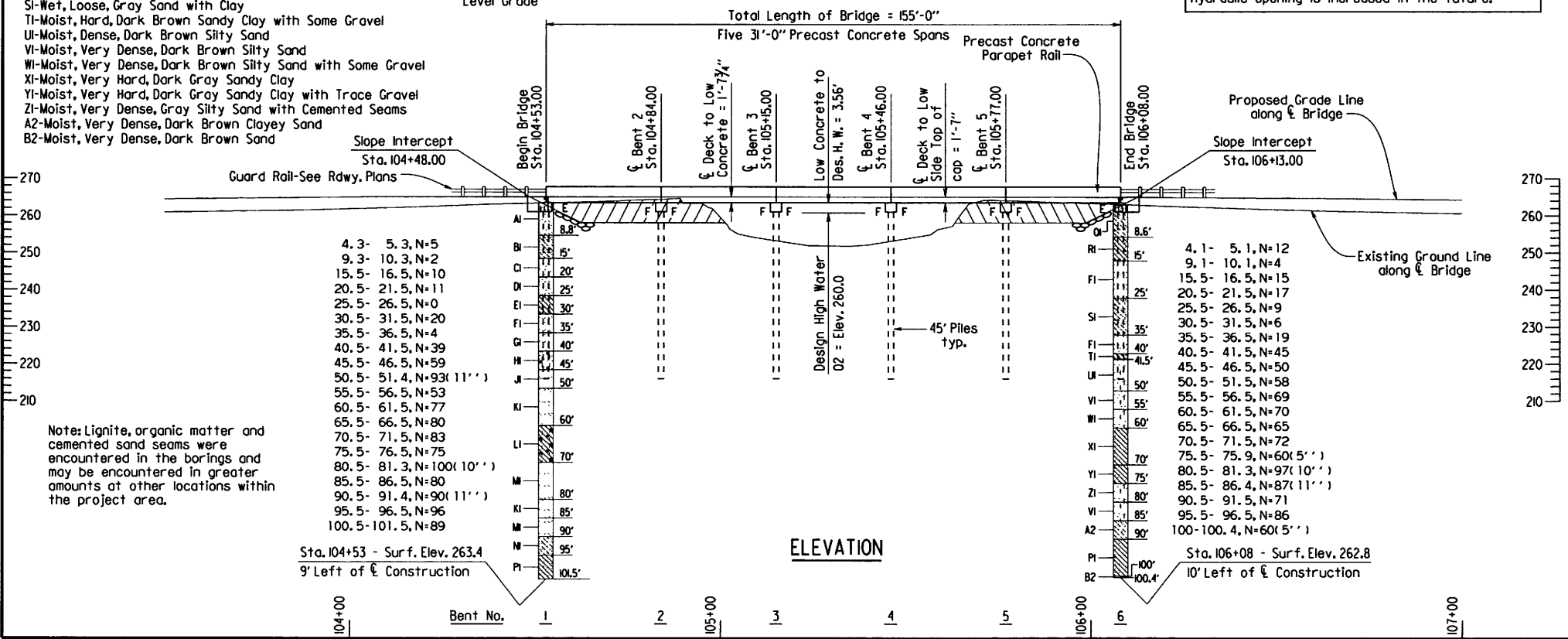
- BORING LEGEND**
- AI-Moist, Loose, Light Brown Sand
 - BI-Wet, Very Loose, Light Gray Clayey Sand
 - CI-Wet, Loose, Light Gray Sand
 - DI-Wet, Medium Dense, Dark Brown Sand with Some Organic Matter
 - EI-Wet, Very Soft, Gray Silty Clay
 - FI-Wet, Medium Dense, Gray Sand
 - GI-Wet, Very Loose, Gray Sand
 - HI-Moist, Dense, Dark Brown Silty Sand with Lignite
 - JI-Moist, Very Dense, Dark Brown Sand with Some Lignite
 - KI-Moist, Very Dense, Brown Sand
 - LI-Moist, Very Hard, Brown Silty Clay with Lignite
 - MI-Moist, Very Dense, Brown Sand with Some Clay
 - NI-Moist, Very Dense, Brown Clayey Sand
 - PI-Moist, Very Hard, Dark Brown Sandy Clay
 - OI-Moist, Medium Dense, Brown Sand with Clay
 - RI-Moist, Soft, Brown and Gray Clay with Sand
 - SI-Wet, Loose, Gray Sand with Clay
 - TI-Moist, Hard, Dark Brown Sandy Clay with Some Gravel
 - UI-Moist, Dense, Dark Brown Silty Sand
 - VI-Moist, Very Dense, Dark Brown Silty Sand
 - WI-Moist, Very Dense, Dark Brown Silty Sand with Some Gravel
 - XI-Moist, Very Hard, Dark Gray Sandy Clay
 - YI-Moist, Very Hard, Dark Gray Sandy Clay with Trace Gravel
 - ZI-Moist, Very Dense, Gray Silty Sand with Cemented Seams
 - A2-Moist, Very Dense, Dark Brown Clayey Sand
 - B2-Moist, Very Dense, Dark Brown Sand



GRADE ALONG BRIDGE
 Deck Elev. 265.25
 Level Grade

PLAN

Note: Bent Nos. 1 and 6 were designed and detailed to accommodate additional bridge length if size of hydraulic opening is increased in the future.



ELEVATION

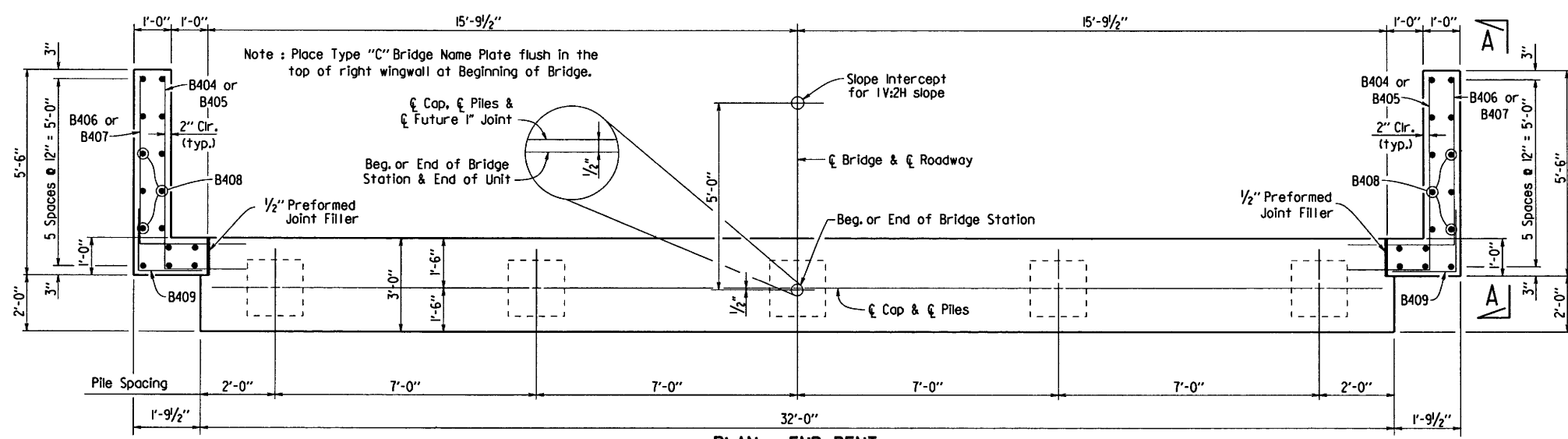
PRINT DATE: 10/27/2016

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.	BR3714		19	28
				04938 - PILE BENTS		- 58868		

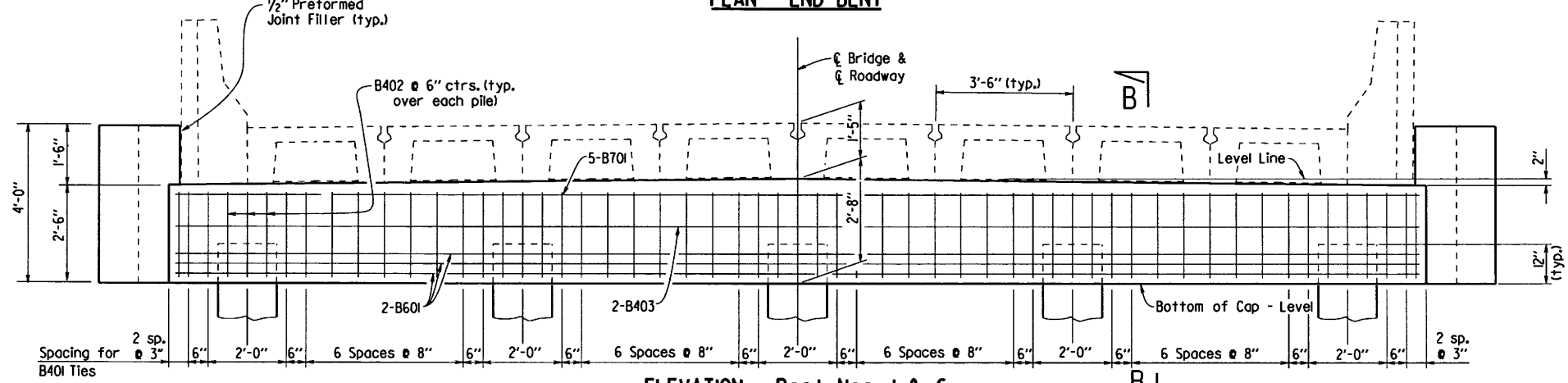
BAR LIST-PER BENT

Note: Bars designated with an "E" are to be epoxy coated.

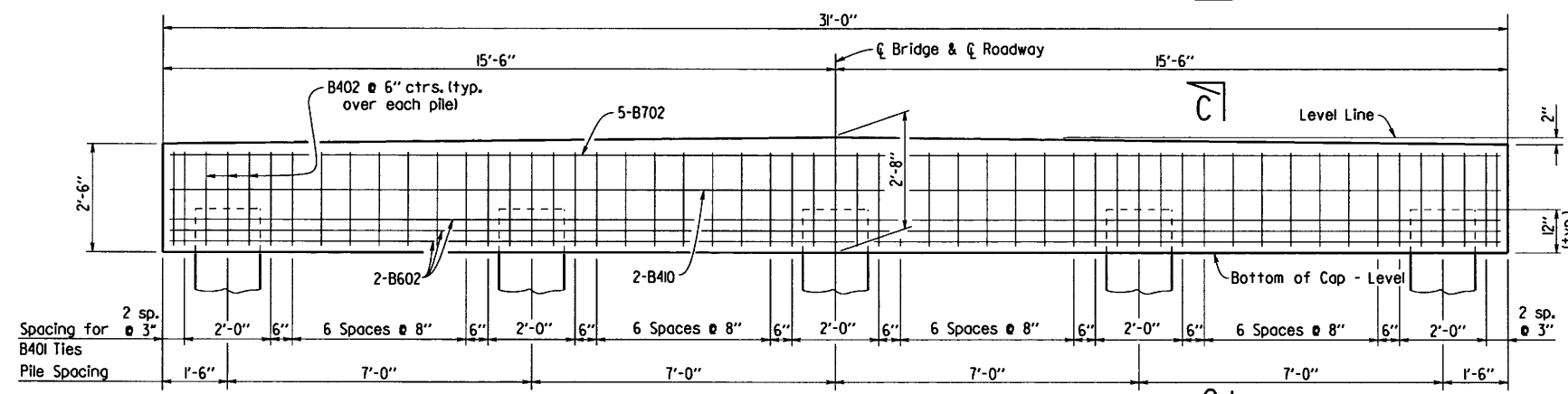
MARK	NO. REQ'D.	END BT.	INT. BT.	LENGTH	'A'	'B'	P.D.	BENDING DIAGRAMS
B401	42	40		10'-0"	2'-8"	2'-2"	2"	
B402	15	15		6'-10"	2'-8"	2'-2"	2"	
B403	2			3'-8"	-	-	Str.	
B404	4			6'-1"	5'-2"	1'-0"	2"	
B405	6			7'-4"	5'-2"	2'-3"	2"	
B406	4			6'-1"	4'-6"	1'-8"	2"	
B407	6			7'-4"	4'-6"	2'-11"	2"	
B408	30			3'-8"	-	-	Str.	
B409	10			3'-3"	1'-8"	1'-8"	2"	
B410	-	2		30'-8"	-	-	Str.	
B601	6			3'-8"	-	-	Str.	
B602	-	6		30'-8"	-	-	Str.	
B701	5			3'-8"	-	-	Str.	
B702	-	5		30'-8"	-	-	Str.	
S701E	-	32		1'-11"	-	-	Str.	



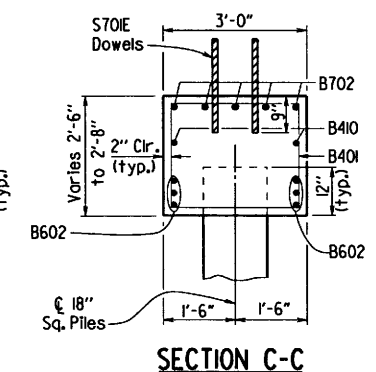
PLAN - END BENT



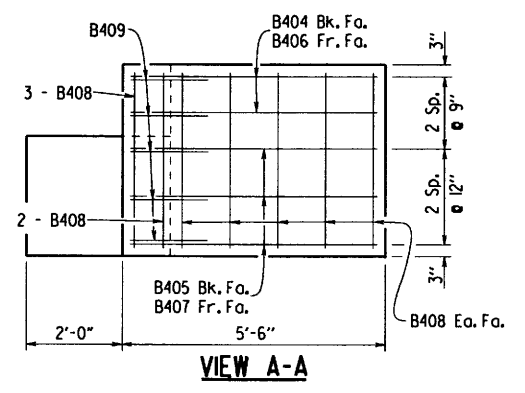
ELEVATION - Bent Nos. 1 & 6



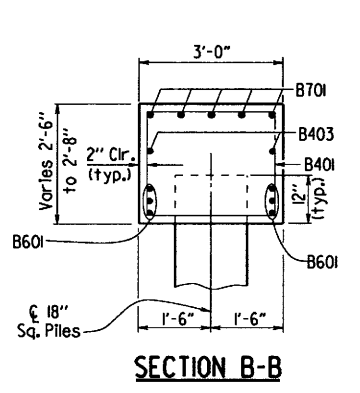
ELEVATION - INTERMEDIATE BENT



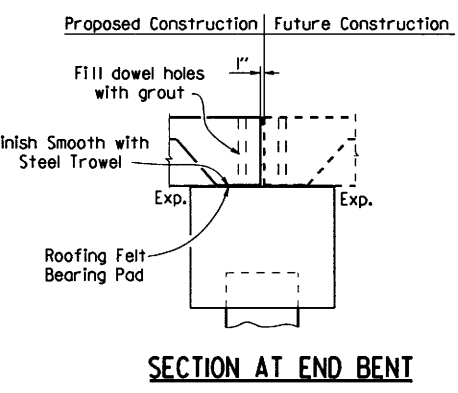
SECTION C-C



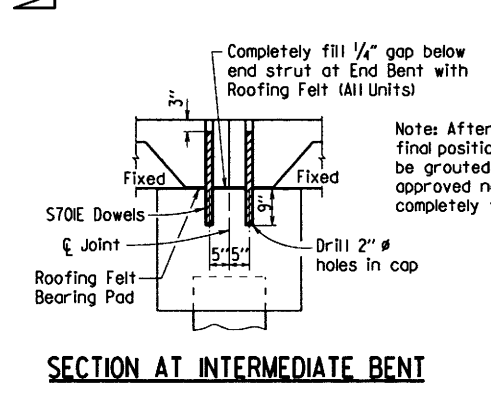
VIEW A-A



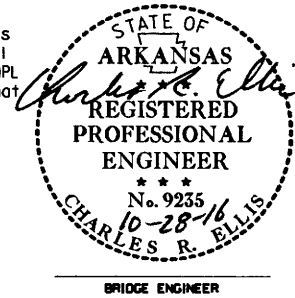
SECTION B-B



SECTION AT END BENT



SECTION AT INTERMEDIATE BENT



DETAILS OF PILE BENTS
 ROUTE SEC.
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: KAP DATE: 09-09-2016 FILENAME: bbr3714.bl.dgn
 CHECKED BY: SWP DATE: 10-26-16 SCALE: 1/2"=1'-0"
 DESIGNED BY: KAP DATE: 02-16
 BRIDGE NO. 04938 DRAWING NO. 58868

General Notes

Design Specifications : AASHTO LRFD Bridge Design Specifications, Seventh Edition (2014) with 2016 Interim Revisions.

Live Load : HL-93 Method of Design : LRFD

Seismic Performance Zone : 1

Piling : All piling shall be 18" Sq. Prestressed concrete piles and shall be driven to a ultimate bearing capacity of 198 tons per pile.

Concrete : All concrete shall be Class "S" and have a minimum 28 day compressive strength $f'_c = 3500$ psi. All exposed corners shall be chamfered $3/4"$ unless otherwise noted.

Reinforcing Steel : All Reinforcing steel shall be Grade 60, AASHTO M 31 OR M 322, Type A with mill test reports.

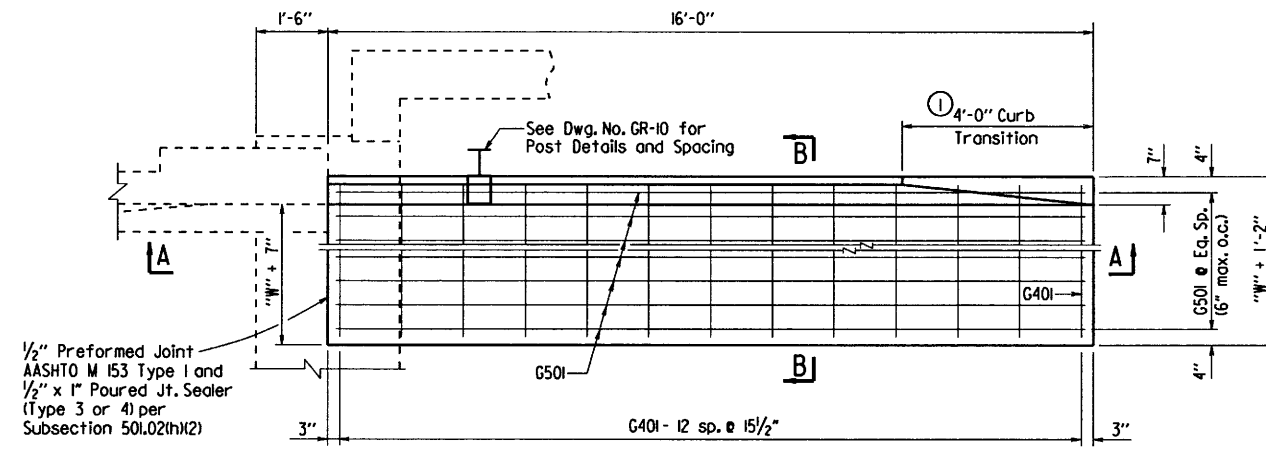
Roofing Felt shall meet or exceed the requirements of ASTM D224 Type I. See Subsection 802.18 (d). The roofing felt shall be in one piece for the full length of the cap and three layers shall be used. Roofing Felt shall not be paid for directly, but shall be considered subsidiary to the pay items for Precast Concrete Units.

Preformed Joint Filler shall conform to AASHTO M53, Type I and shall not be paid for directly but shall be considered subsidiary to the pay items for Precast Concrete Units.

For Details of Standard Concrete Piles, see Std. Dwg. No. 55022.
 For Details of Standard 3'-0" Precast Concrete Spans, See Std. Dwg. Nos. 55082 & 55083.

PRINT DATE: 10/27/2016

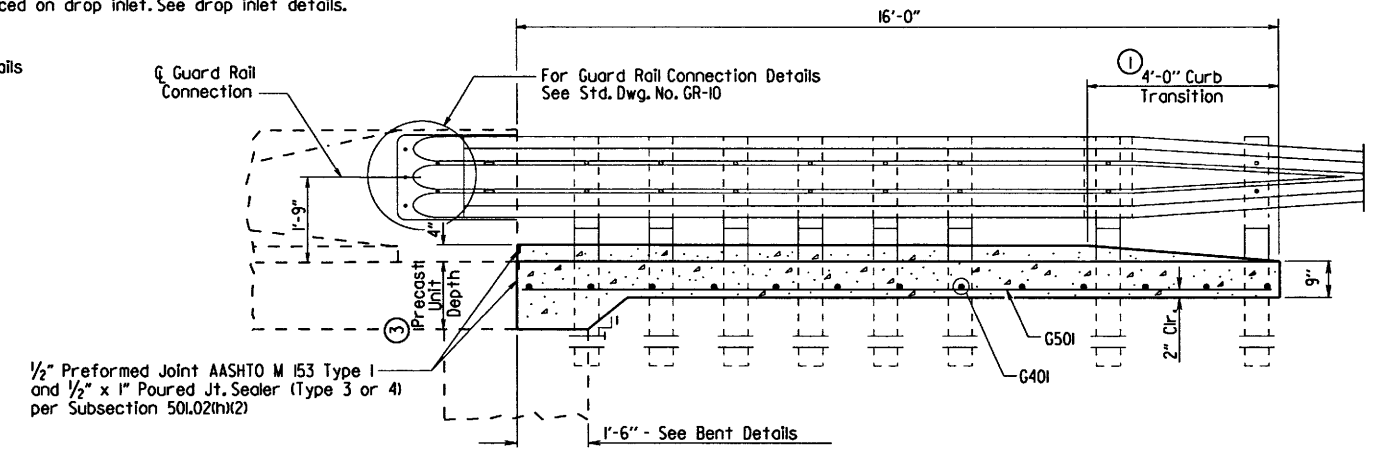
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				6	ARK.			
				JOB NO.		BR3714	20	28
				04938	TYPE D GUTTERS			58869



HALF PLAN OF APPROACH GUTTERS FOR SQUARE BRIDGE

- Construct gutter curb with height-transition as shown if drop inlet is not placed at end of gutter.
Construct gutter curb full height (no height-transition) if drop inlet is placed at end of gutter. Curb height transition placed on drop inlet. See drop inlet details.

- See Span Details



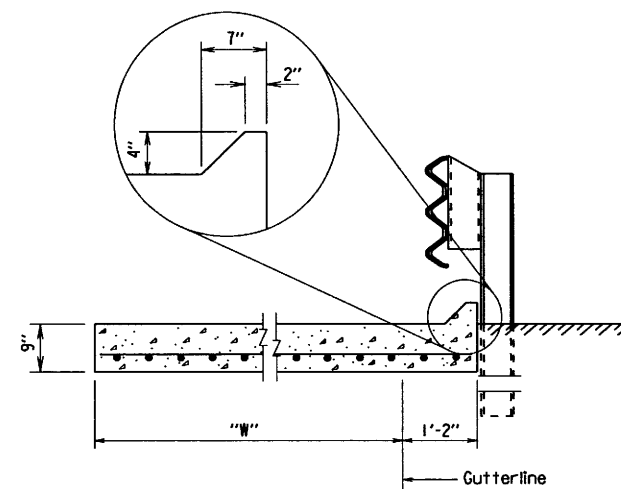
SECTION A-A

BAR LIST FOR ONE TYPE D GUTTER

Mark	No. Req'd. for Width "W"			Length
	4'-0"	"W" + 10"	15'-8"	
G401	13			"W" + 10"
G501	10			15'-8"

QUANTITIES FOR ONE SQUARE APPROACH GUTTER (FOR INFORMATION ONLY)

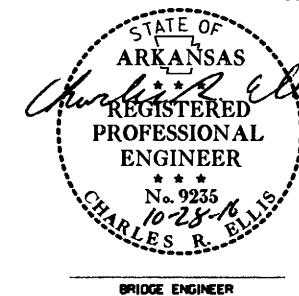
"W" Width	No Approach Slab		With Approach Slab	
	Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)	Reinforcing Steel (Lbs.)	Concrete (Cu. Yds.)
4'-0"	205	2.63		



SECTION B-B N.T.S.

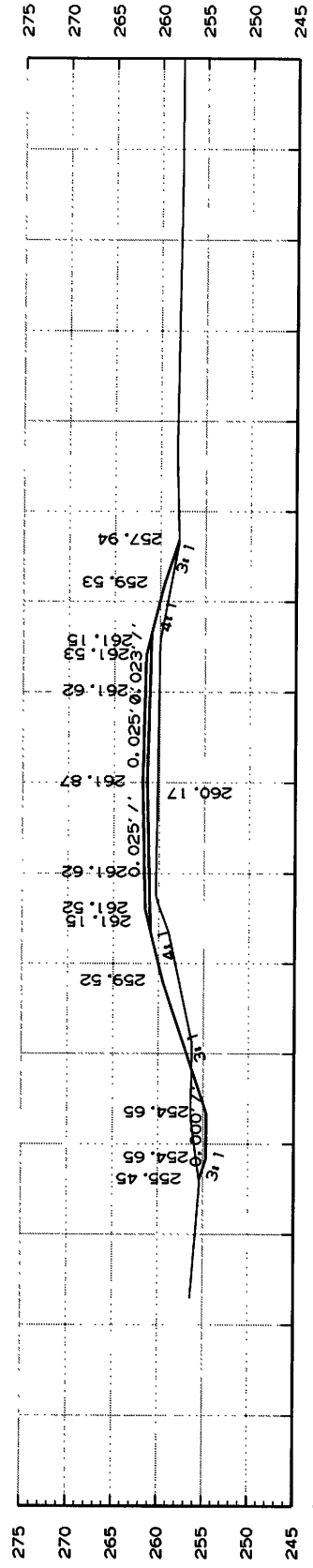
GENERAL NOTES

This drawing is for use with Precast Concrete Spans.
All concrete shall be Class 5 or Class (S/AE) or mixture used for Portland Cement Concrete Pavement and shall be poured in the dry.
All reinforcing steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M 31 or M 322, Type A, with mill test reports.
Approach Gutters will be measured and paid for in accordance with Section 504.

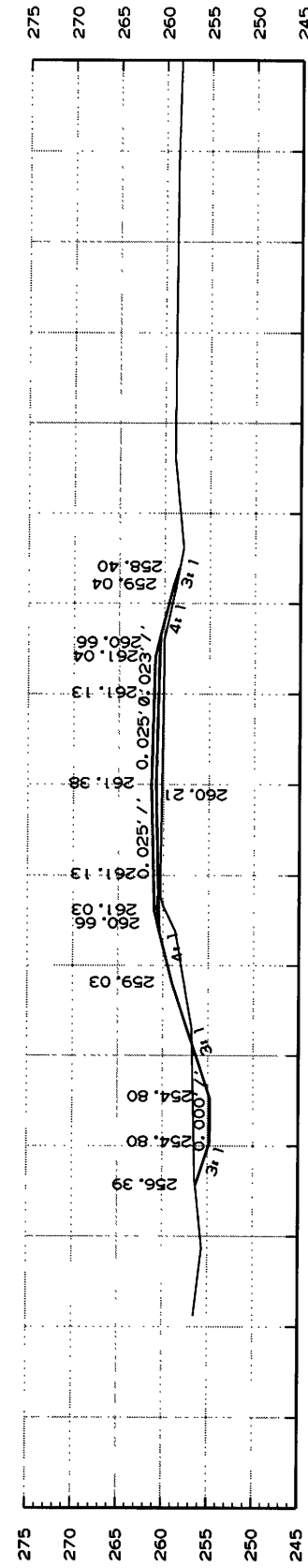


BRIDGE ENGINEER

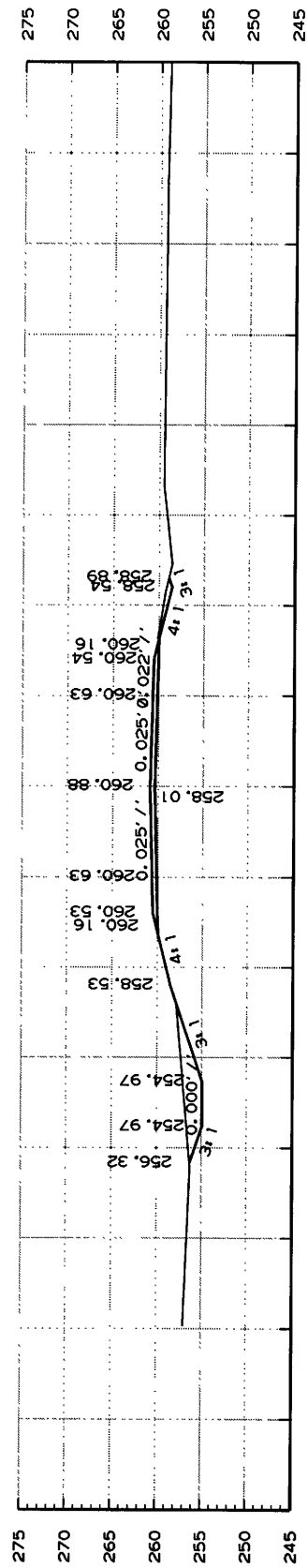
DETAILS FOR TYPE D APPROACH GUTTERS
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: SWP DATE: 09/21/16 FILENAME: bbr3714.agd.dgn
CHECKED BY: KAP DATE: 10/27/16 SCALE: 1/2" = 1'-0" or As Shown
DESIGNED BY: STD DATE: BRIDGE NO. 04938 DRAWING NO. 58869



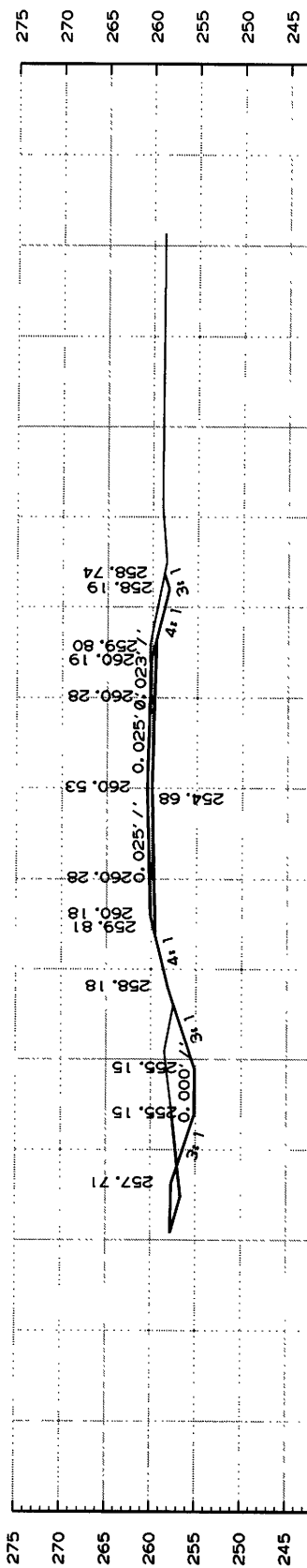
99+50
AREA CUT 14
AREA FILL 64
CUT VOLUME 31
FILL VOLUME 90



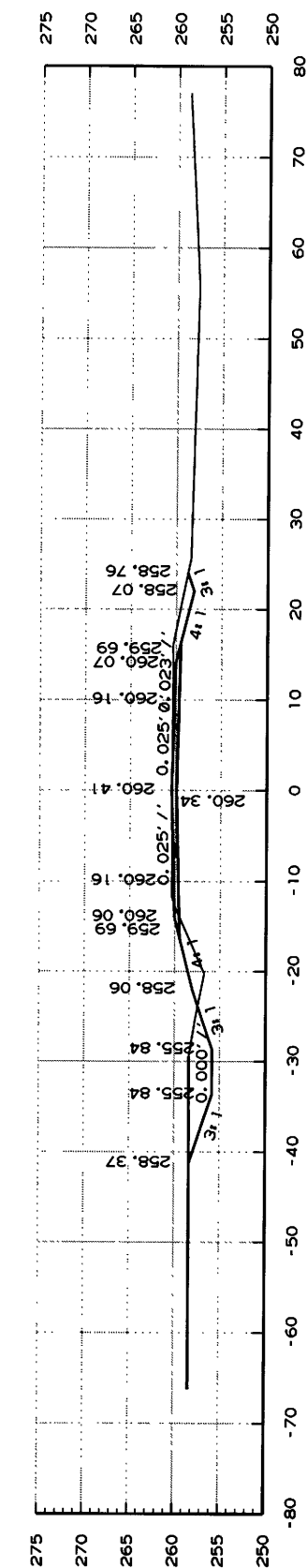
99+00
AREA CUT 19
AREA FILL 33
CUT VOLUME 46
FILL VOLUME 35



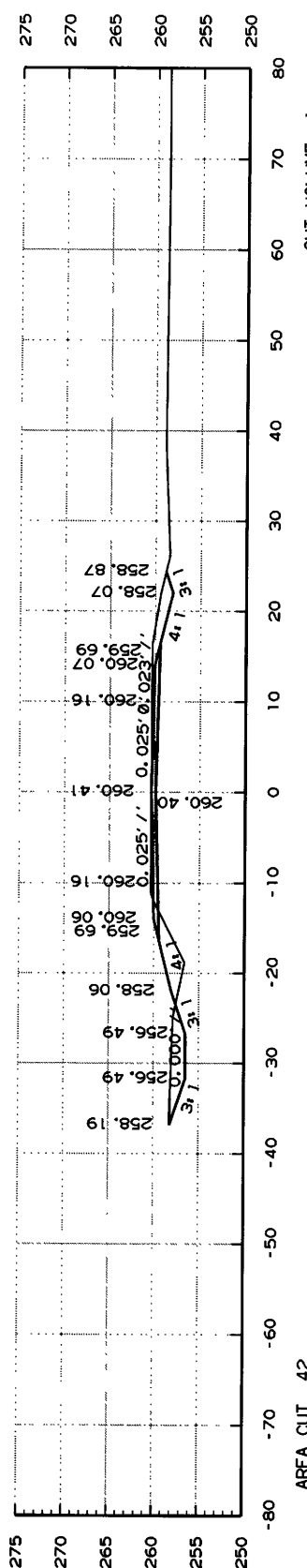
98+50
AREA CUT 31
AREA FILL 5
CUT VOLUME 69
FILL VOLUME 19



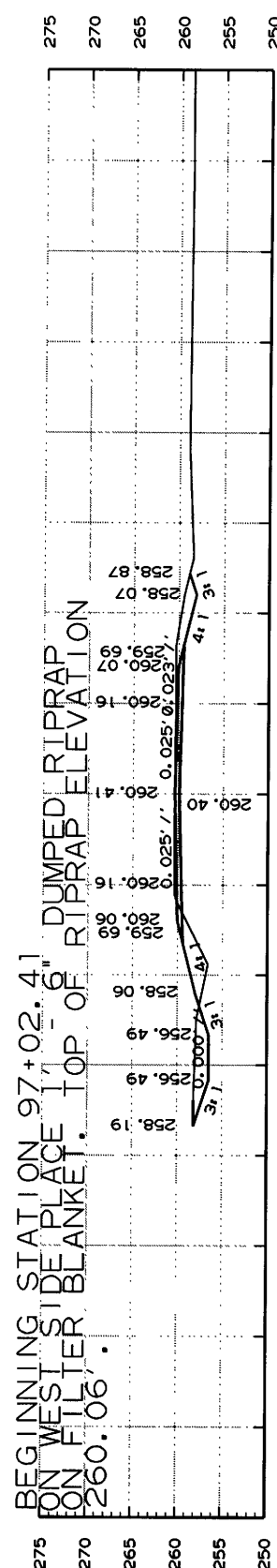
98+00
AREA CUT 44
AREA FILL 15
CUT VOLUME 99
FILL VOLUME 25



97+50
AREA CUT 63
AREA FILL 12
CUT VOLUME 91
FILL VOLUME 22



97+03
AREA CUT 42
AREA FILL 13
CUT VOLUME 1
FILL VOLUME 0



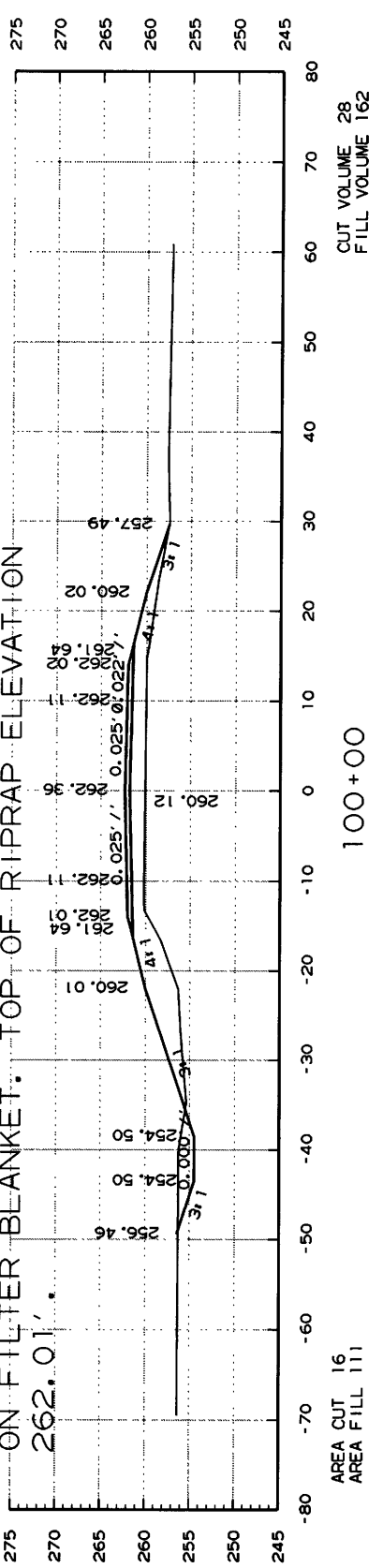
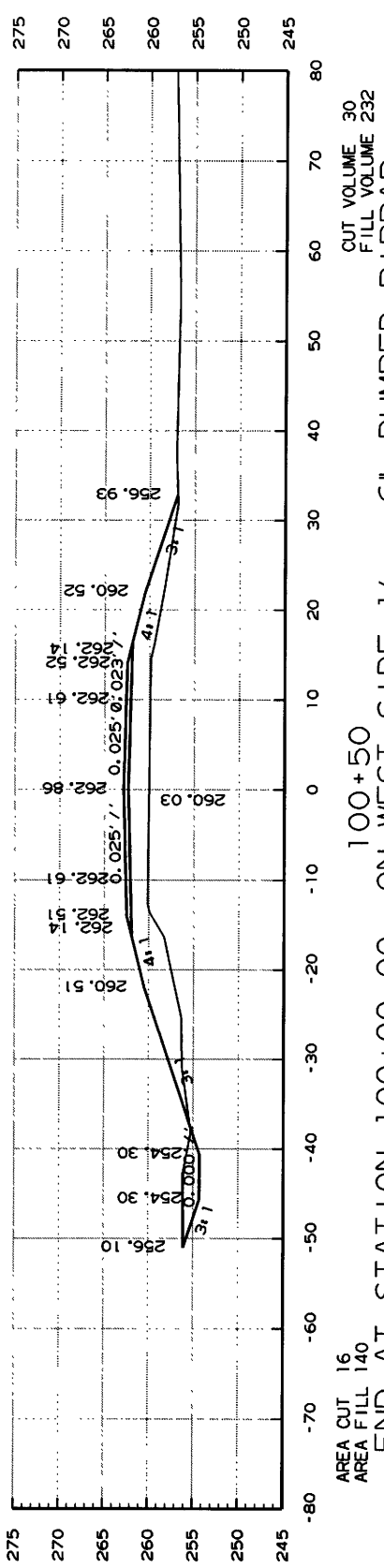
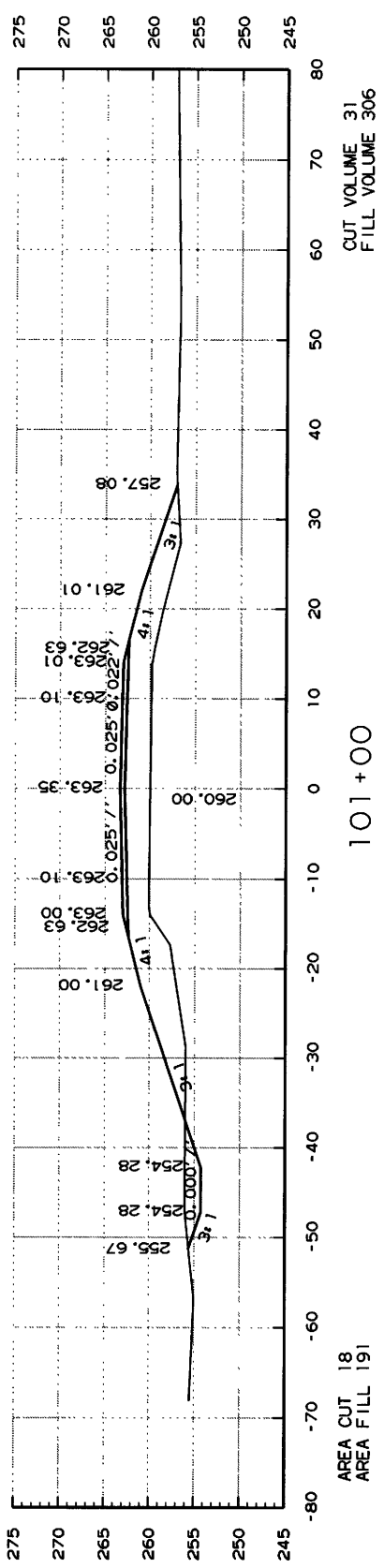
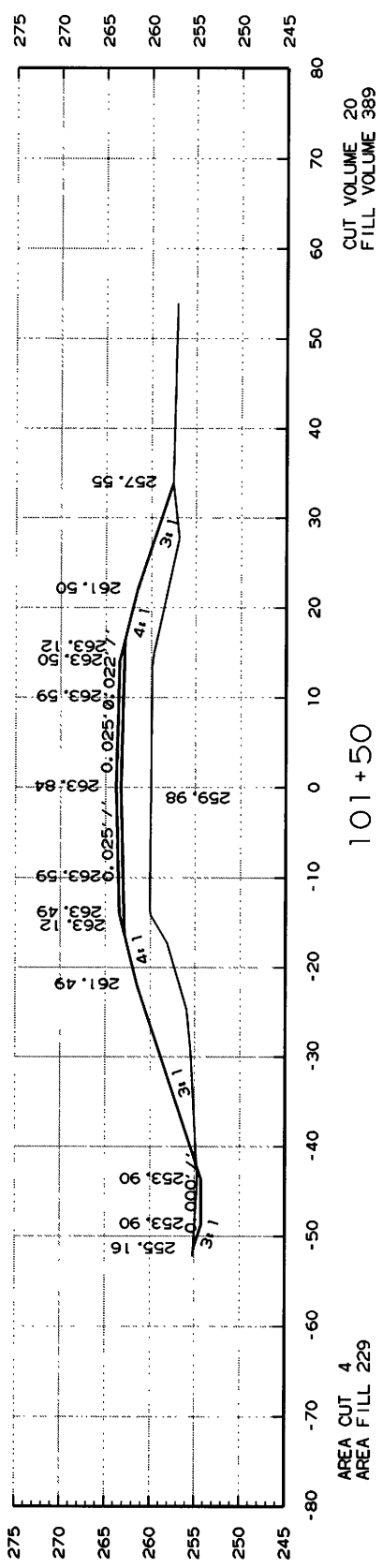
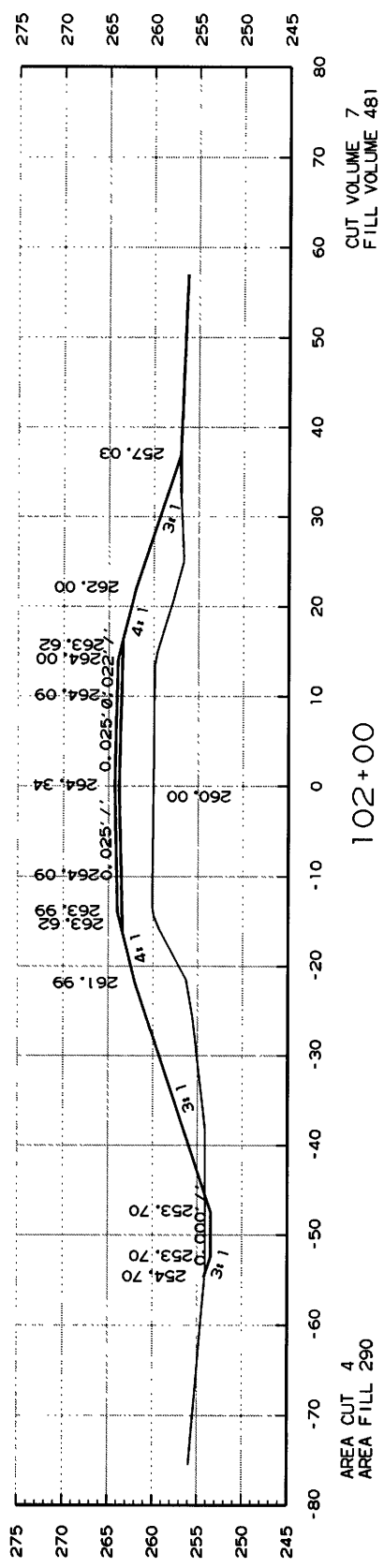
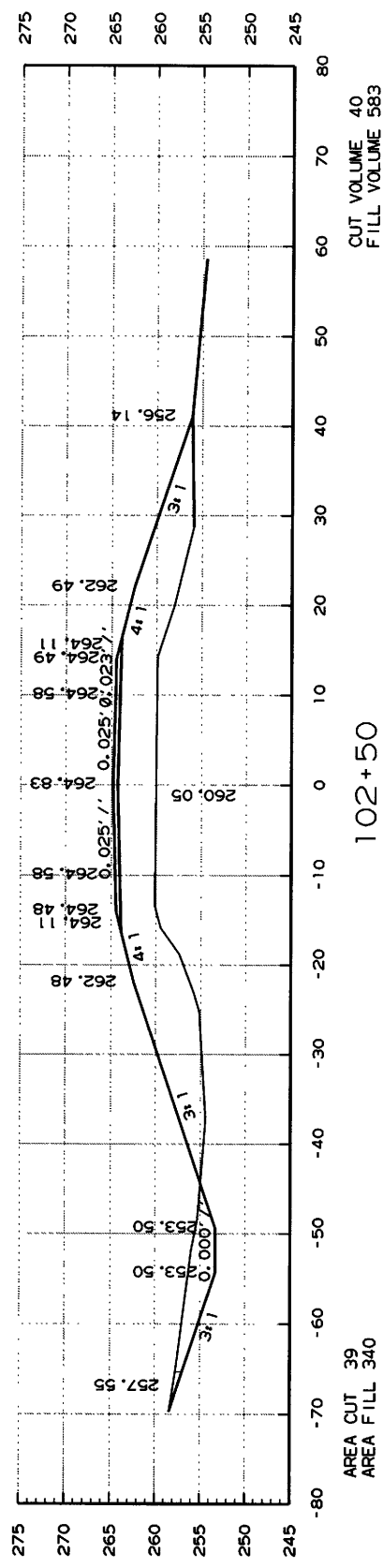
97+02
AREA CUT 42
AREA FILL 13
CUT VOLUME 0
FILL VOLUME 0

BEGINNING STATION 97+02.41
ON WEST SIDE PLACE 1' x 6" DUMPED RIPRAP
ON FILTER BLANKET. TOP OF RIPRAP ELEVATION
260.06.

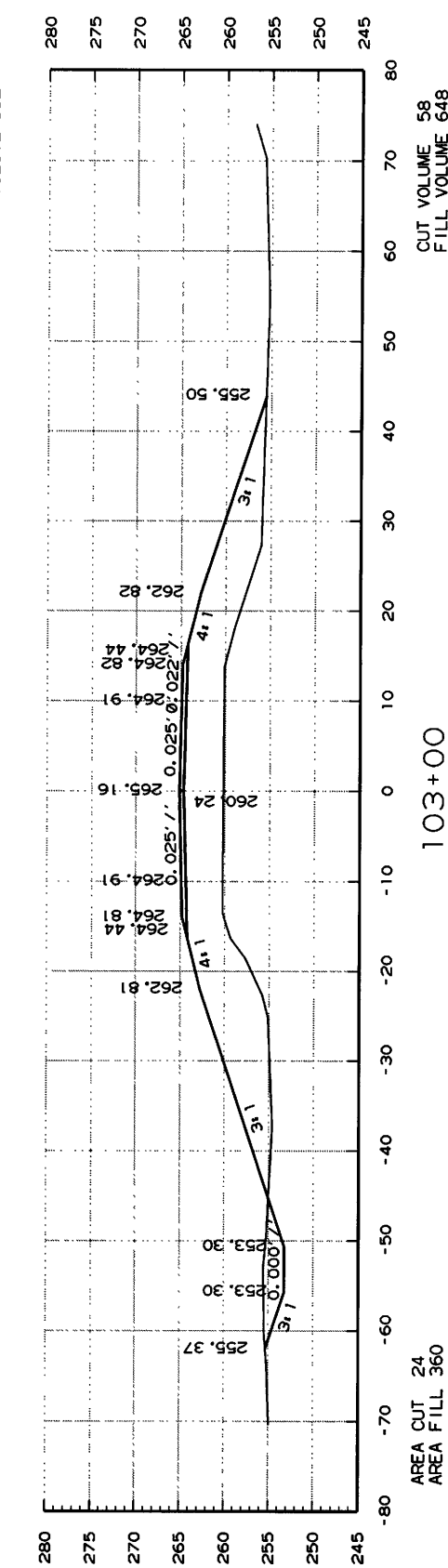
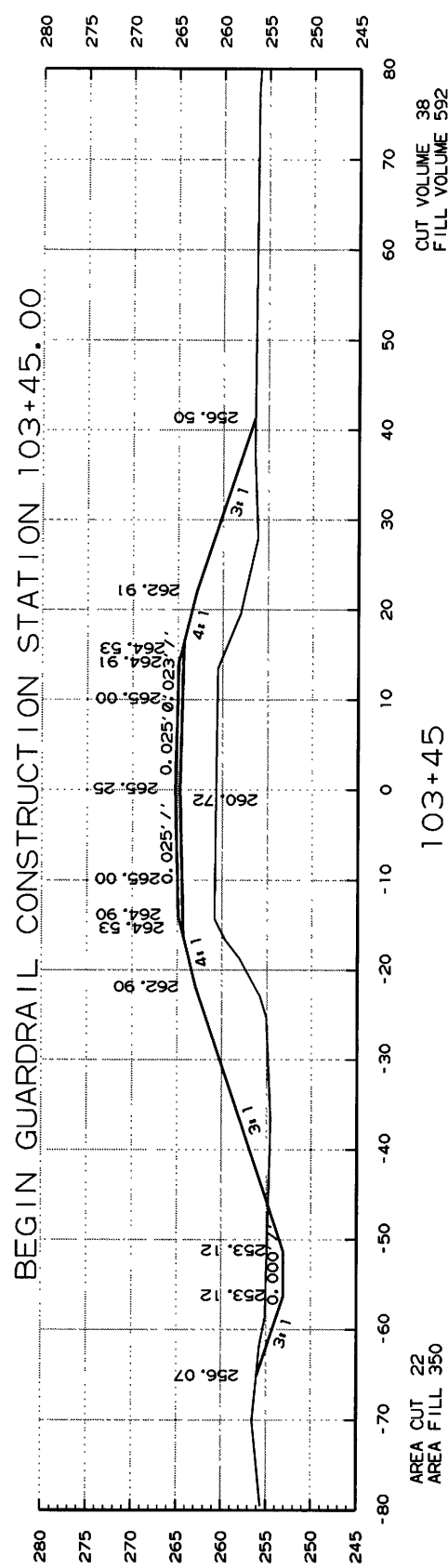
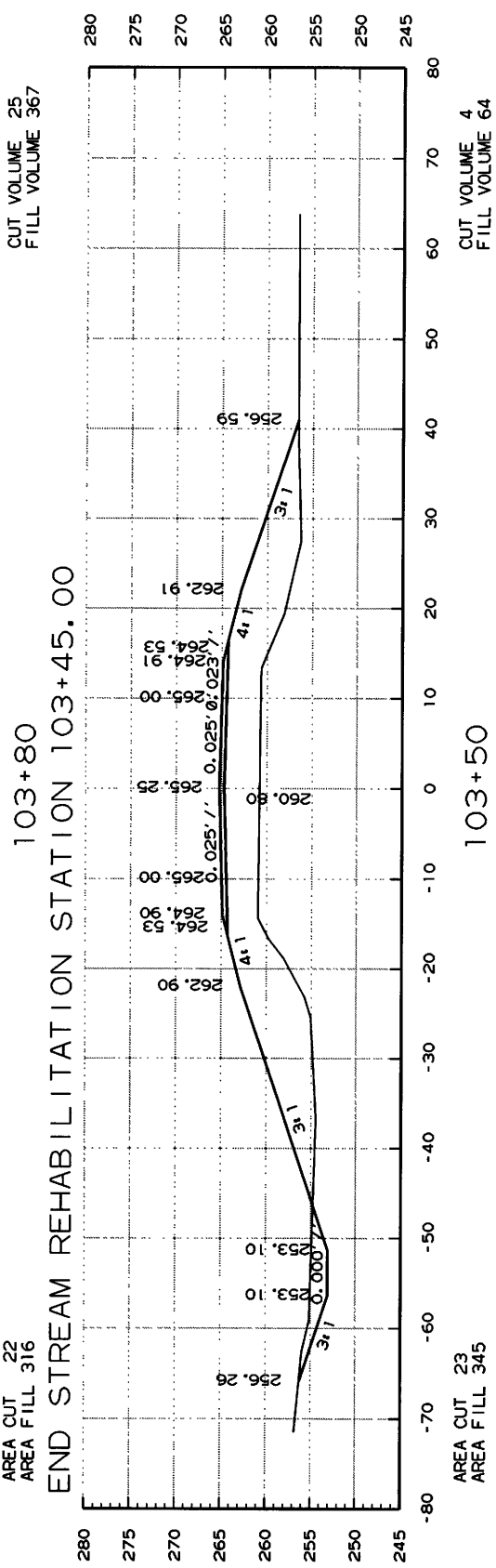
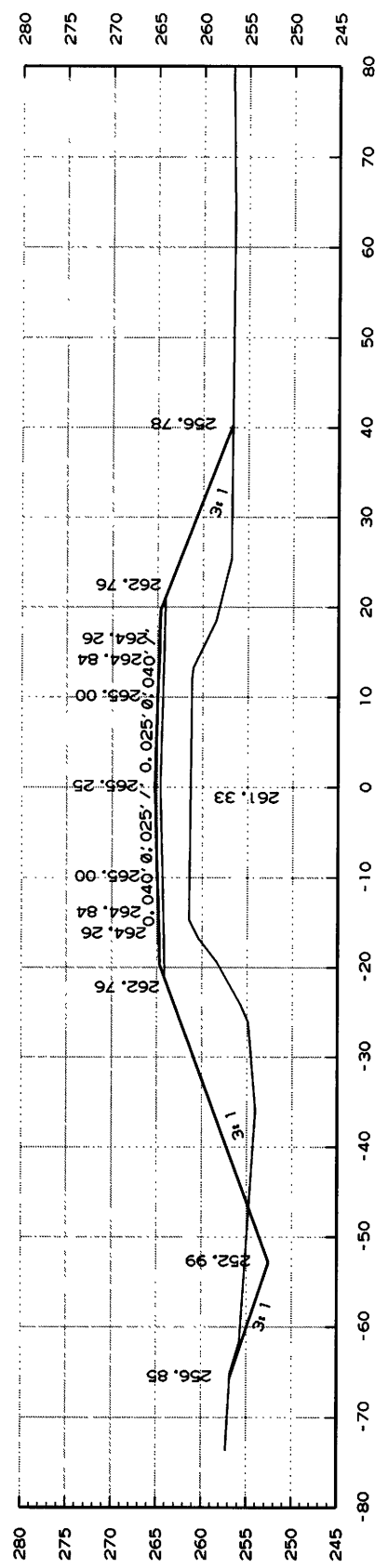
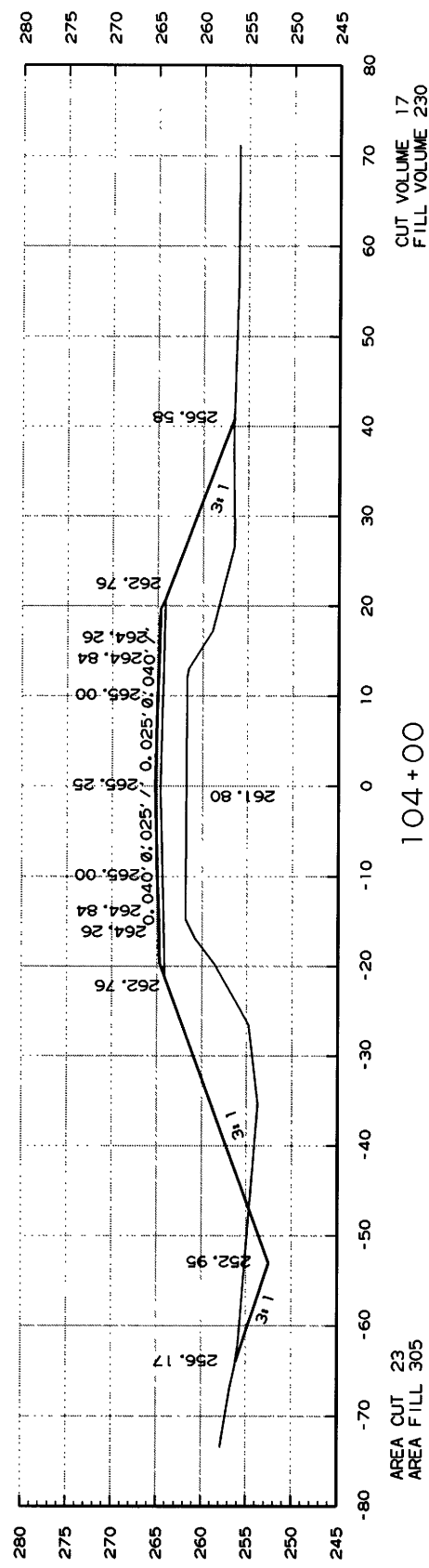
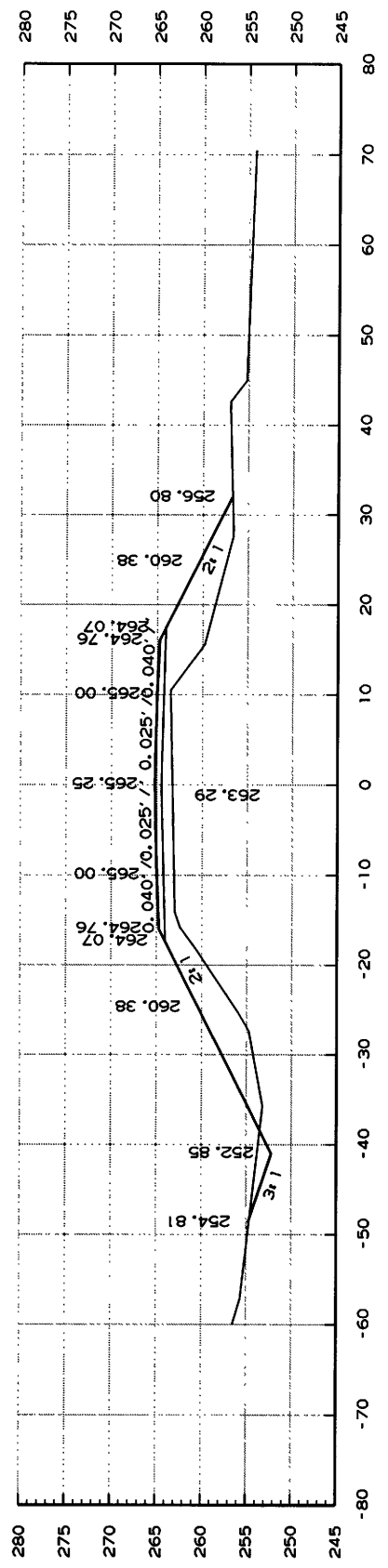
BEGIN STREAM REHABILITATION STATION 97+02.00
BEGIN JOB BR3714 STATION 97+02.00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR3714	21	28
				JOB NO.				

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. PROJ. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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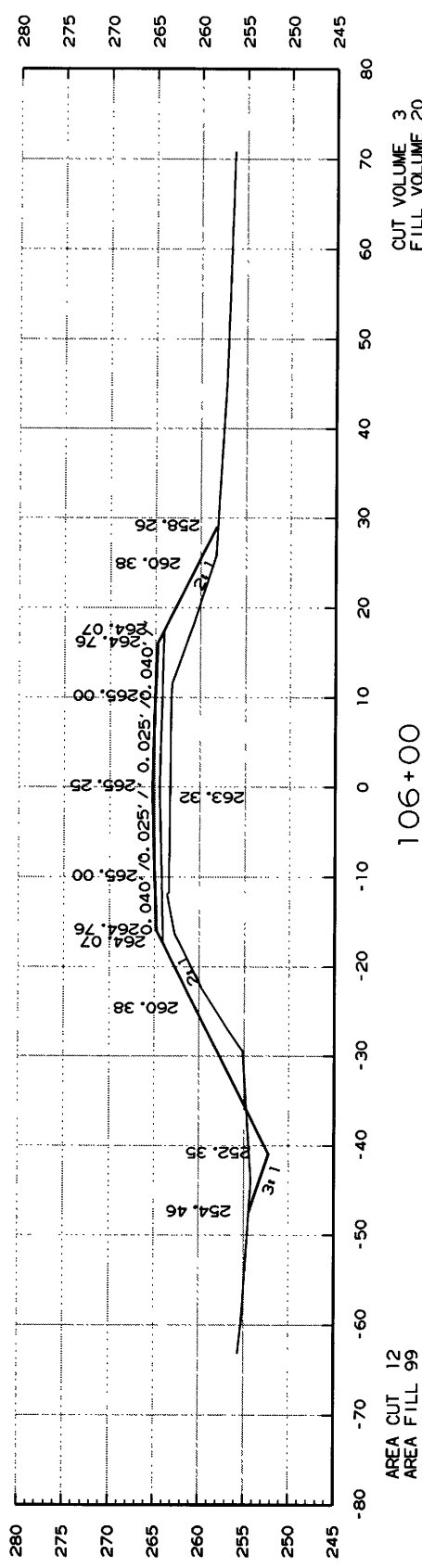


DATE REVISION	DATE FILMED	DATE REVISION	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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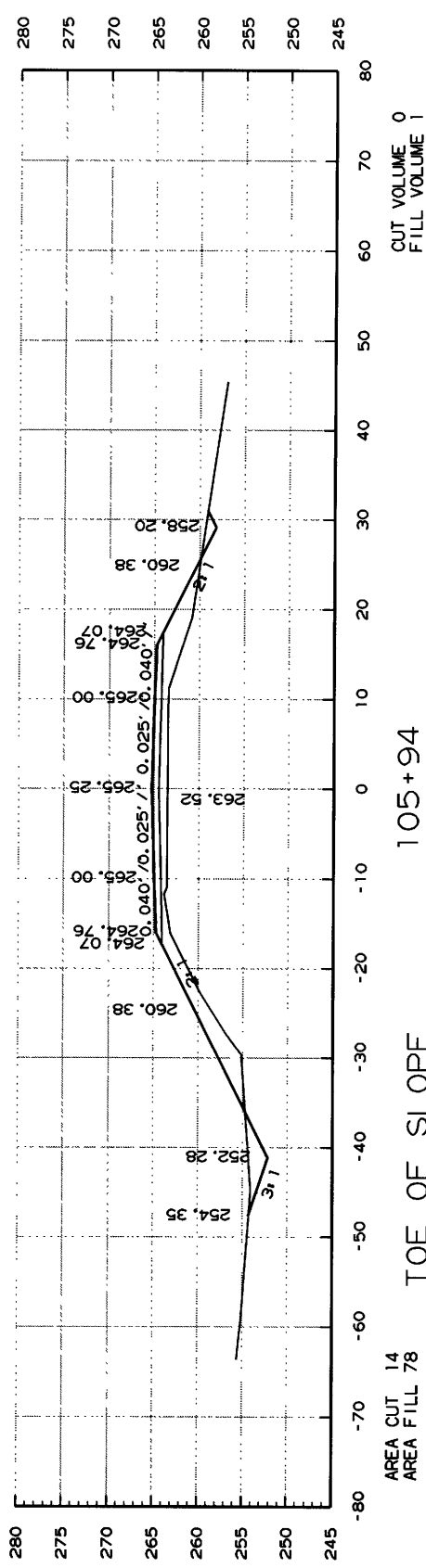


BEGIN GUARDRAIL CONSTRUCTION STATION 103+45.00

END BRIDGE CONSTRUCTION

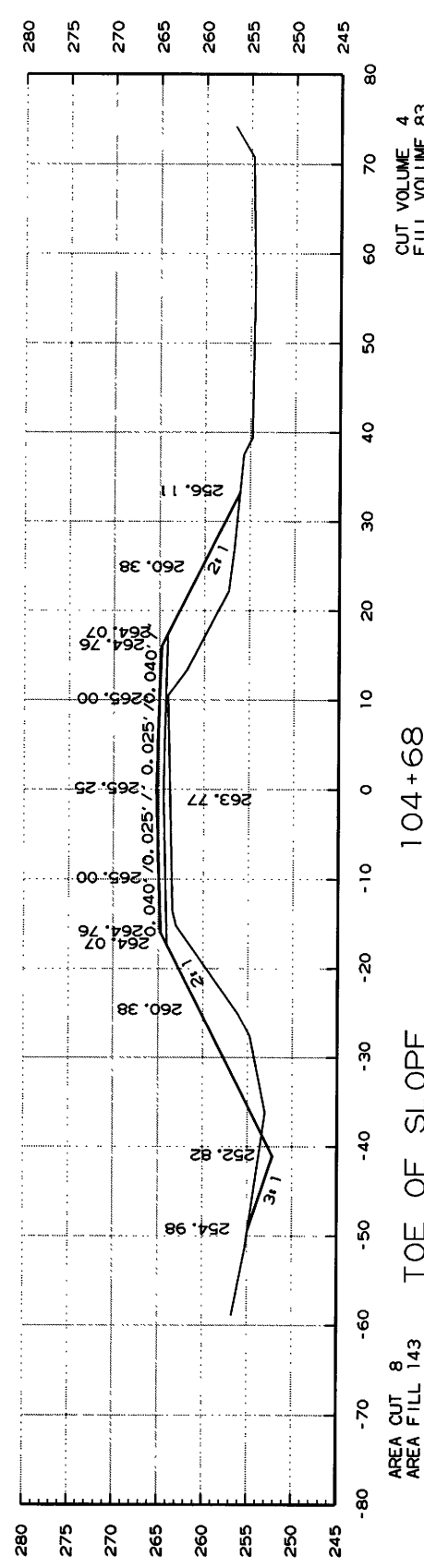


106+00



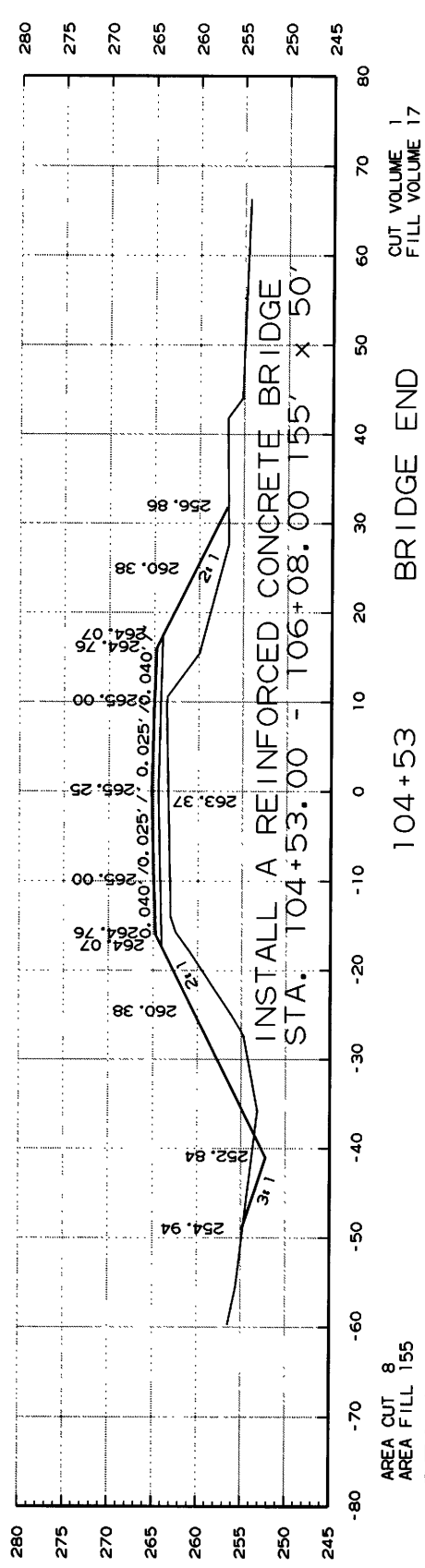
105+94

TOE OF SLOPE



104+68

TOE OF SLOPE



104+53

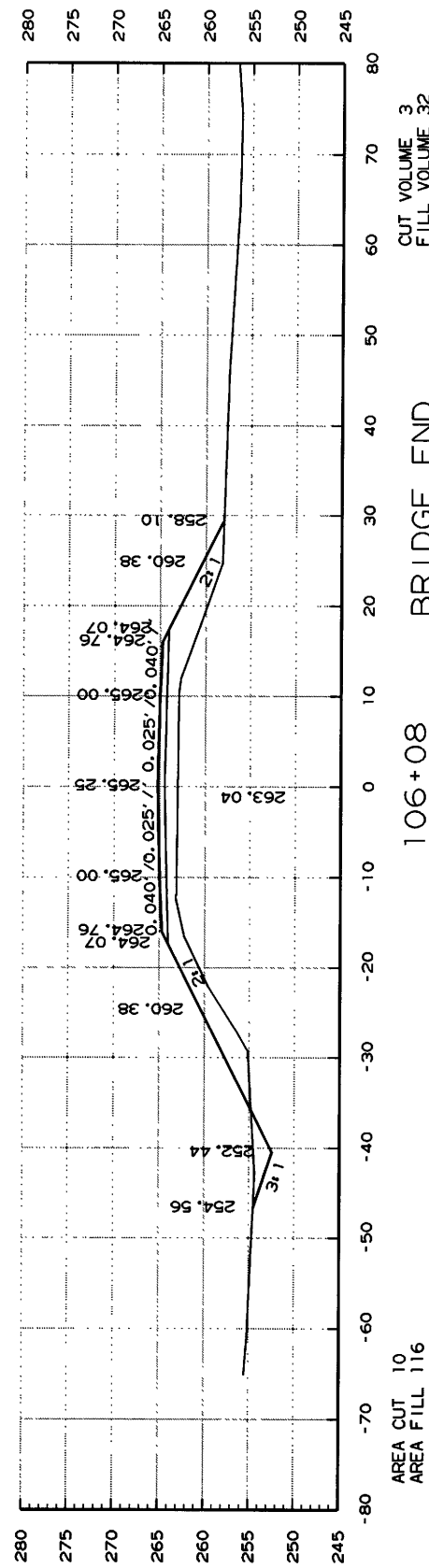
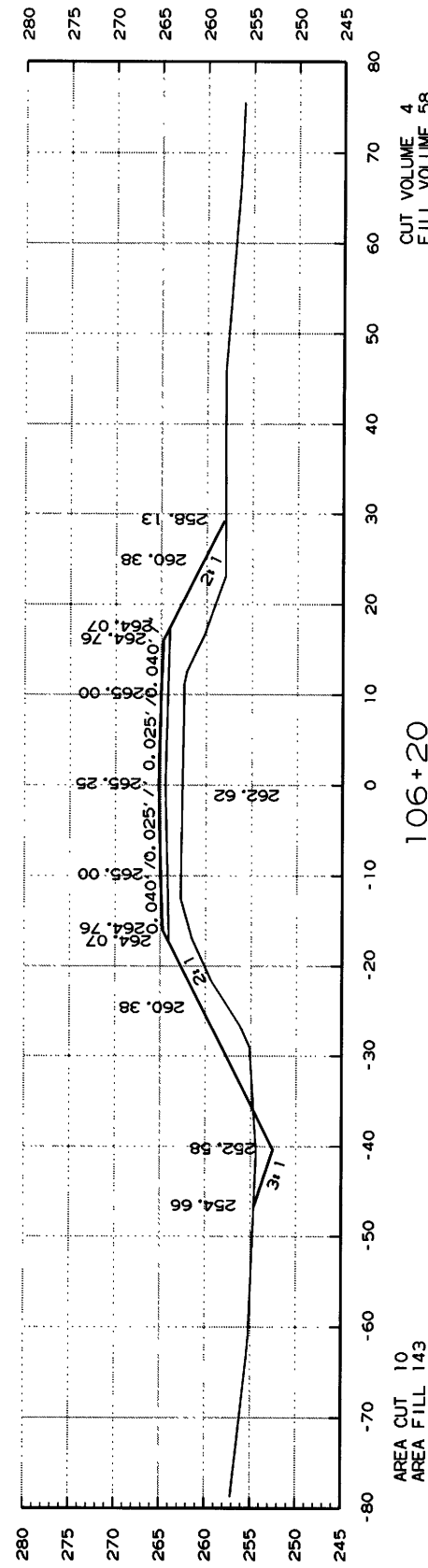
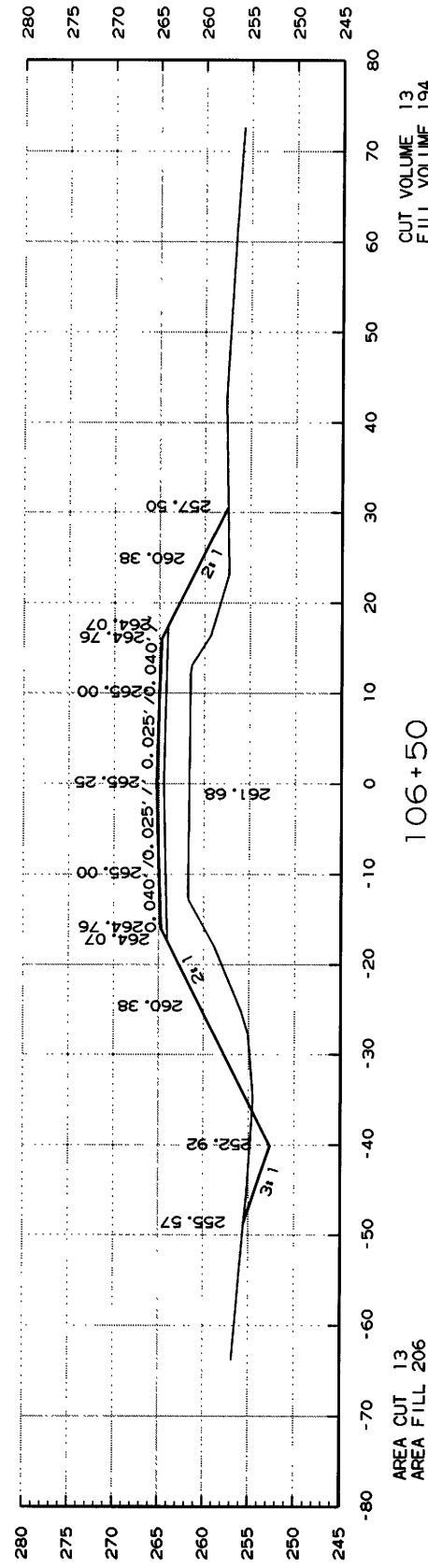
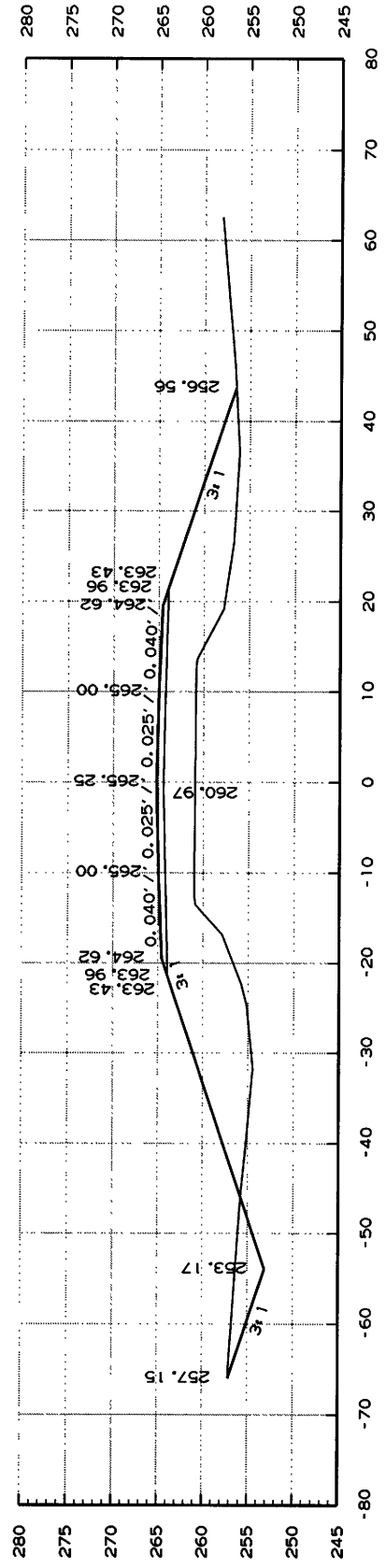
BRIDGE END

INSTALL A REINFORCED CONCRETE BRIDGE
STA. 104+53.00 - 106+08.00 155' X 50'

BEGIN BRIDGE CONSTRUCTION
STA. 104+87.00 - 105+72.00 - IN PLACE
REMOVE THE 85' X 18.5' 1-SPAN STEEL RR. CAR BRIDGE
END GUARD RAIL CONSTRUCTION AT STATION 104+53.00

STA. 104+53 TO STA. 105+84

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.	BR3714	24	28
				JOB NO.				

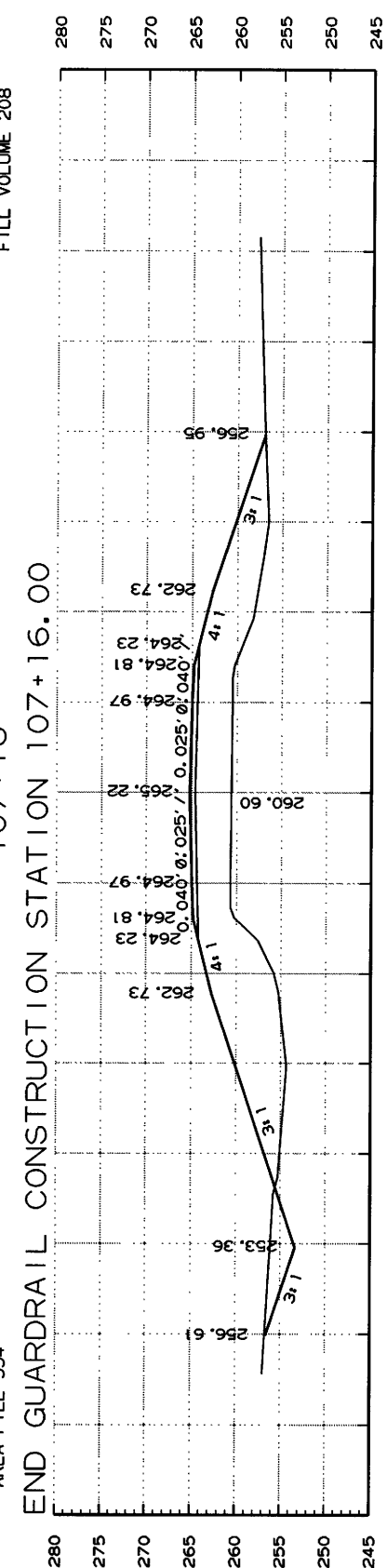
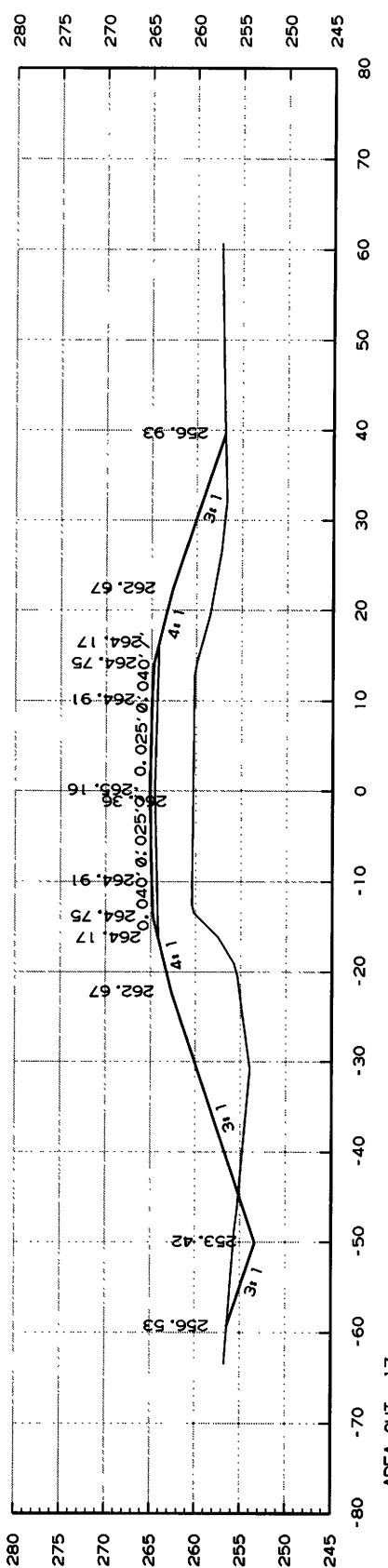
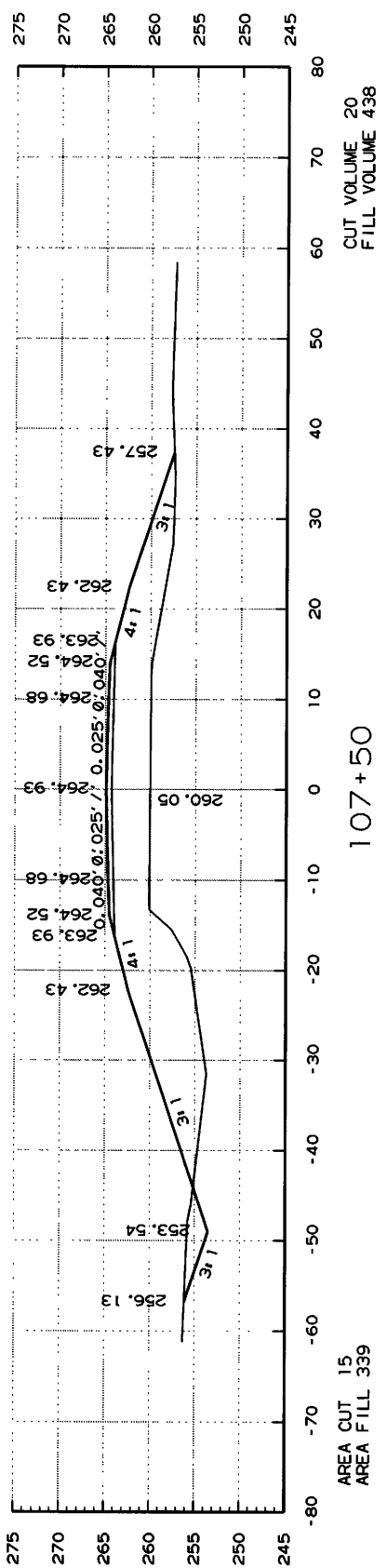
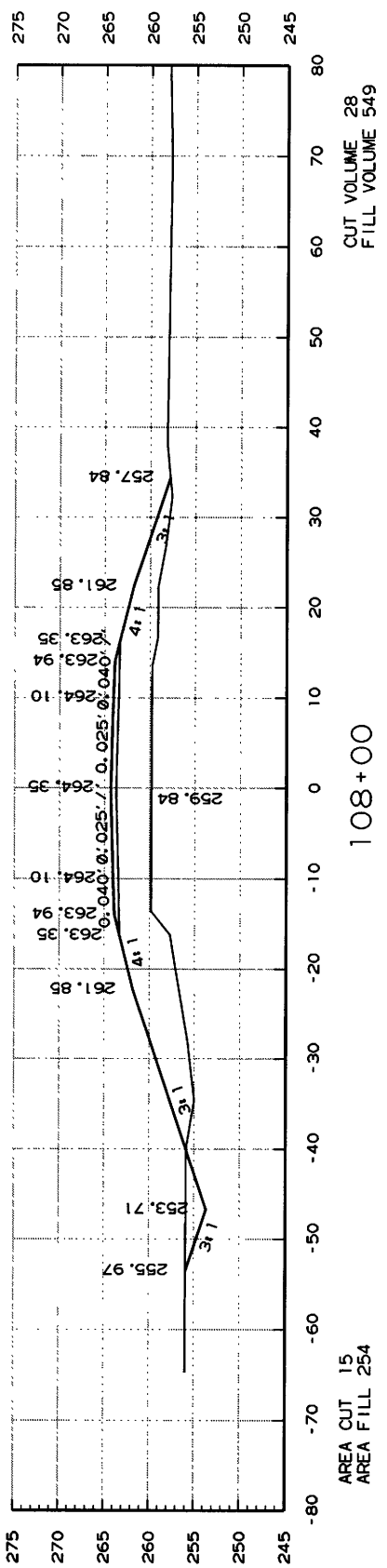
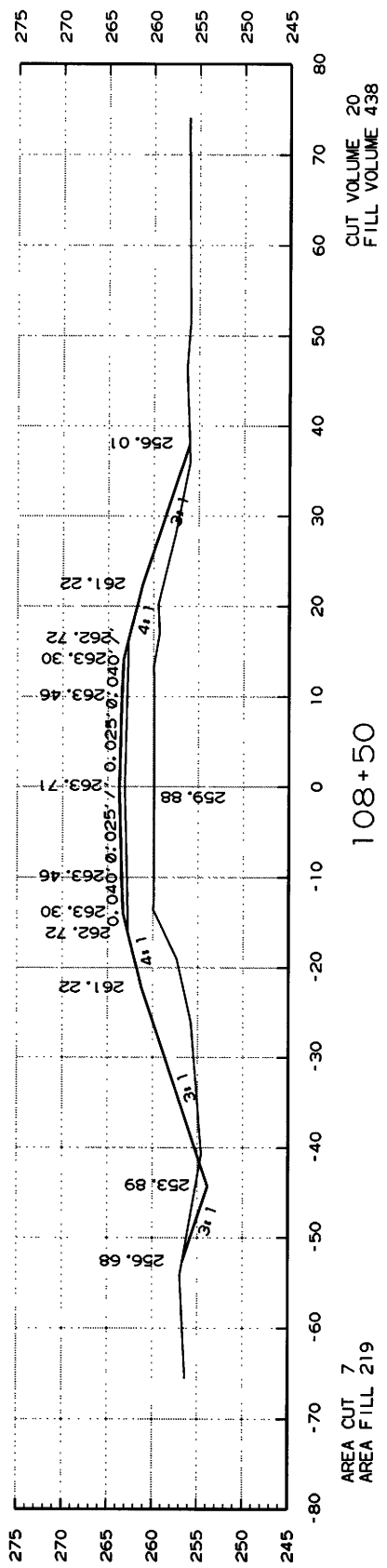
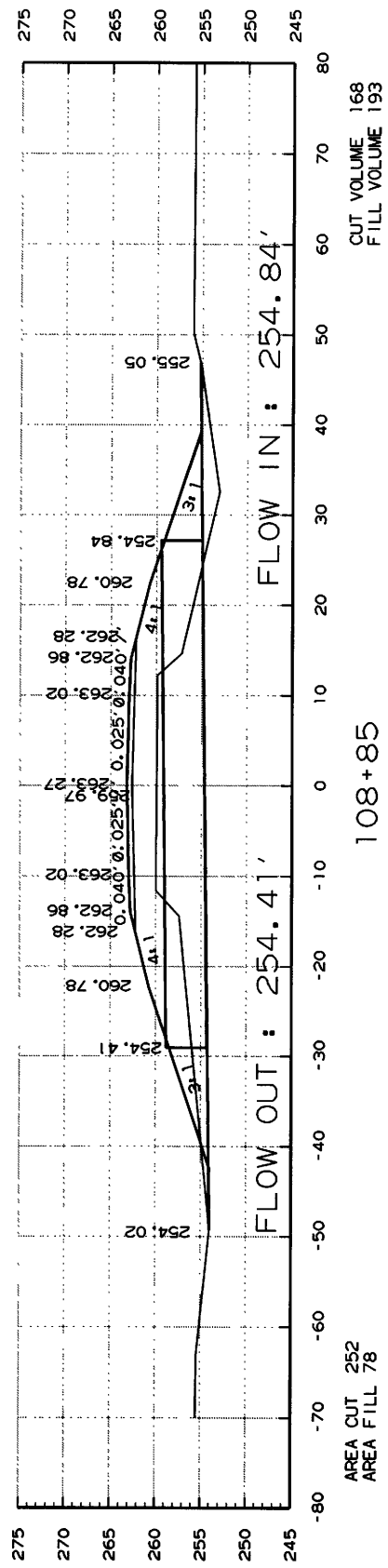


BEGIN GUARDRAIL CONSTRUCTION STATION 106+08.00

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. RD. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
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				JOB NO.				

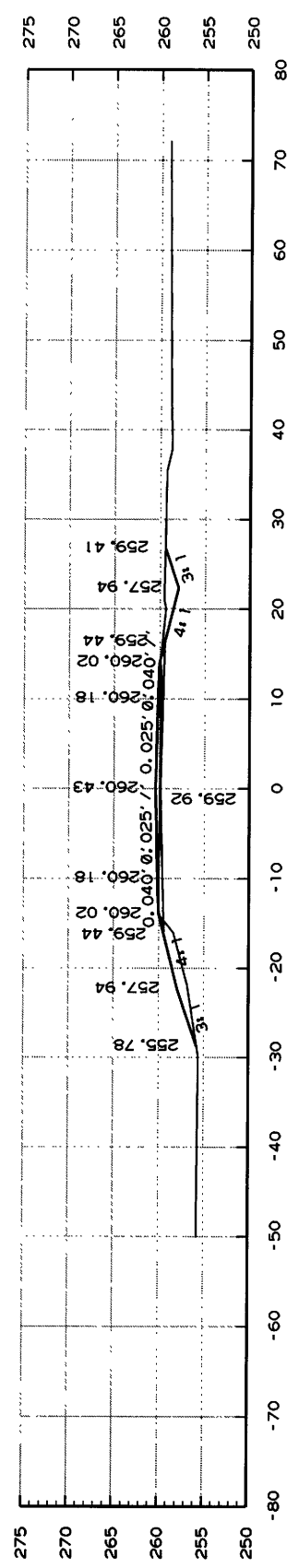
4

STATION 108+85.00 RELIEF PIPE IN PLACE
 88" X 54" ARCHED C.M. PIPE
 REMOVE AND INSTALL A
 88" X 54" ARCHED R.C. PIPE
 56.00' RELIEF PIPE WITH
 FLARED END SECTIONS RT. & LT.

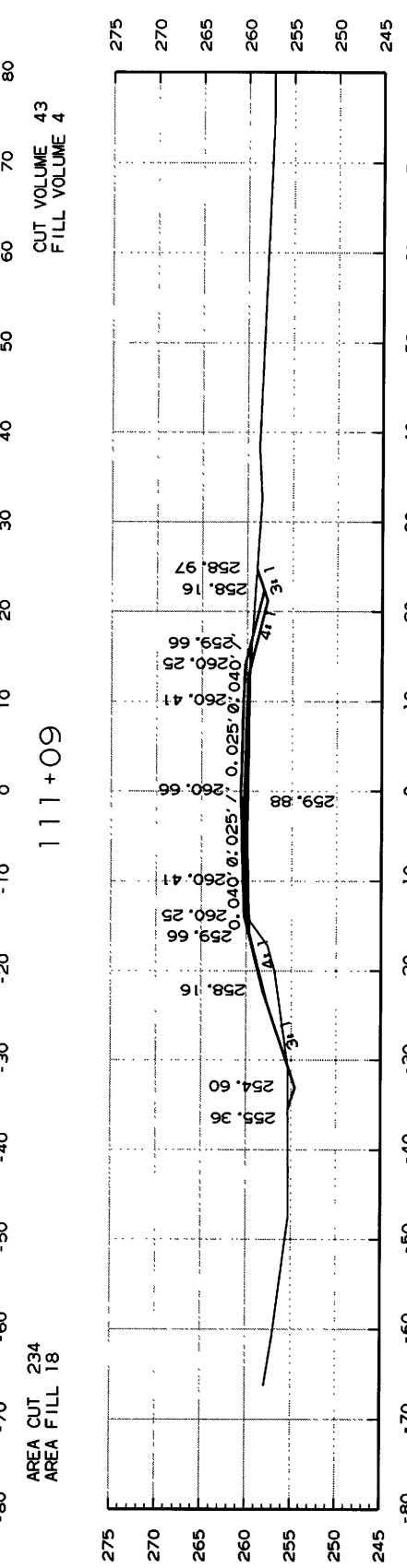


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				6	ARK.	BR3714	26	28
				JOB NO.				

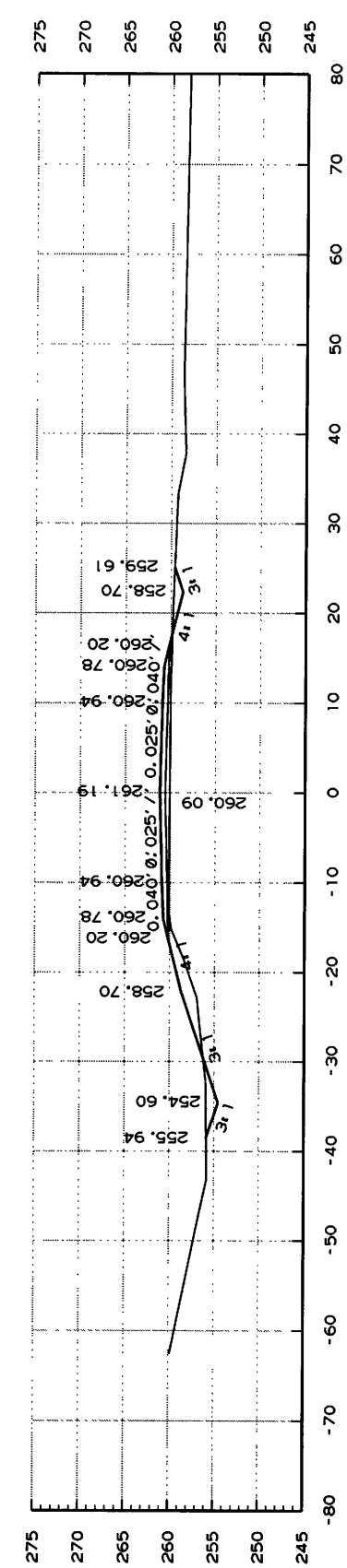
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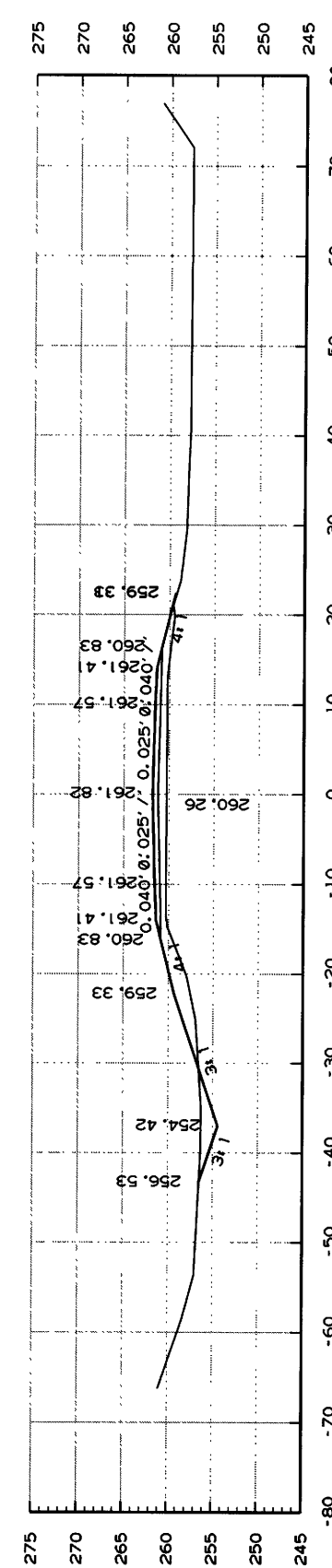
AREA CUT 16
 AREA FILL 12
 STATION 111+09.00 RELIEF PIPE IN PLACE 30" C.M. PIPE REMOVE AND INSTALL
 A 30" X 52' R.C. PIPE WITH FLARED
 END SECTIONS RT. & LT.
 111+50
 CUT VOLUME 190
 FILL VOLUME 23
 FLOW OUT : 254.64'
 FLOW IN : 254.97'



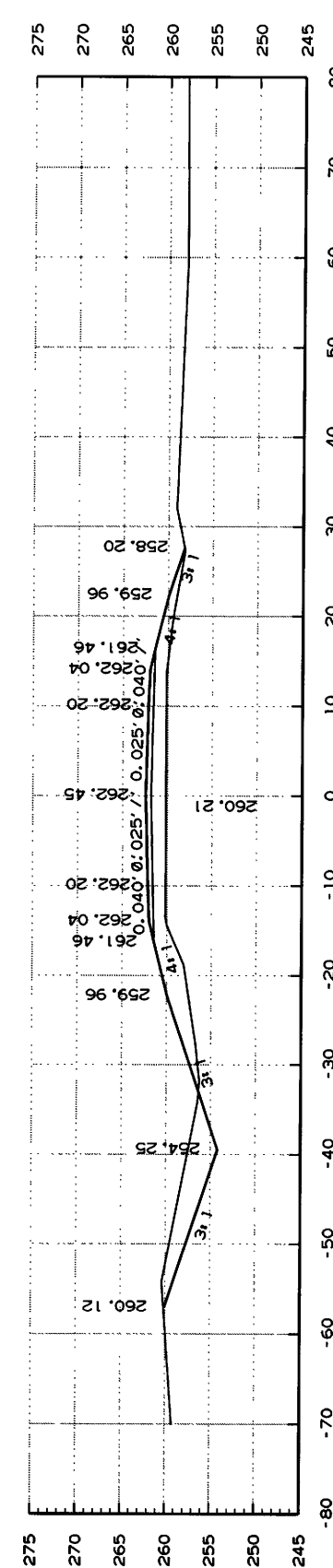
AREA CUT 234
 AREA FILL 18
 111+09
 CUT VOLUME 43
 FILL VOLUME 4



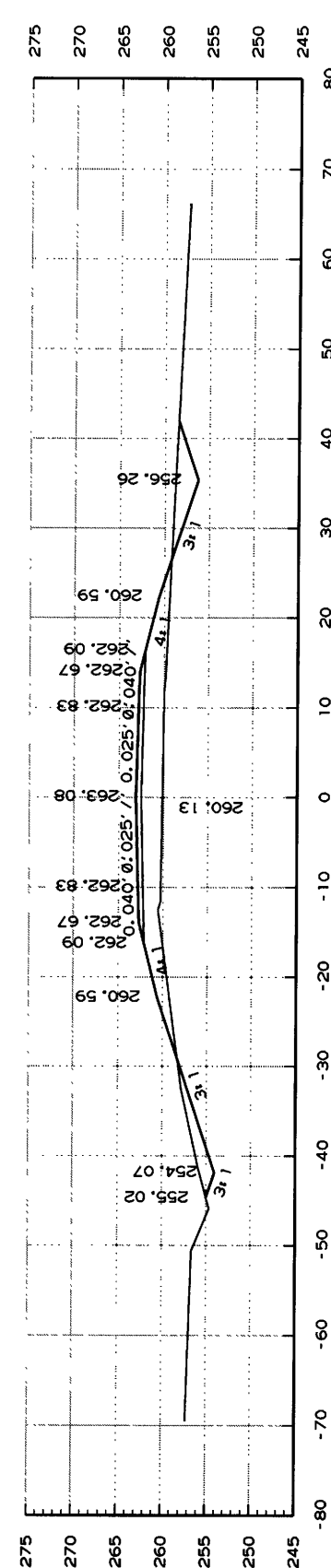
AREA CUT 21
 AREA FILL 5
 111+00
 CUT VOLUME 29
 FILL VOLUME 28



AREA CUT 10
 AREA FILL 25
 110+50
 CUT VOLUME 19
 FILL VOLUME 68



AREA CUT 11
 AREA FILL 48
 110+00
 CUT VOLUME 93
 FILL VOLUME 87

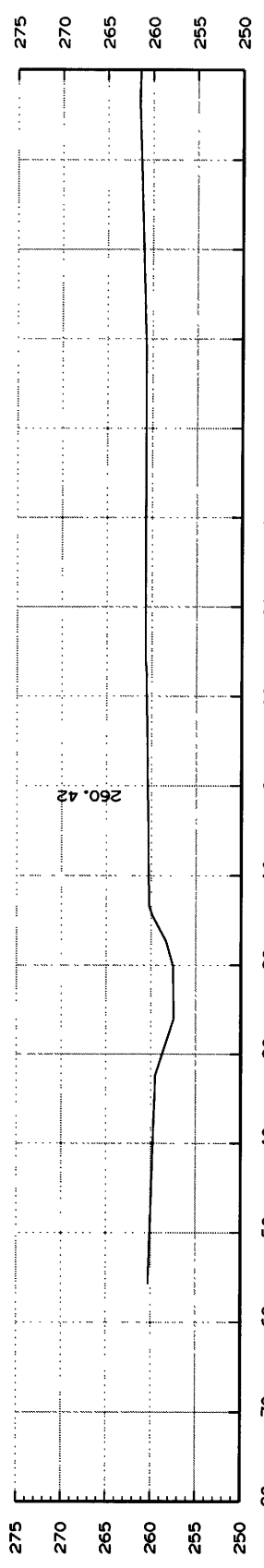


AREA CUT 89
 AREA FILL 46
 109+50
 CUT VOLUME 116
 FILL VOLUME 135

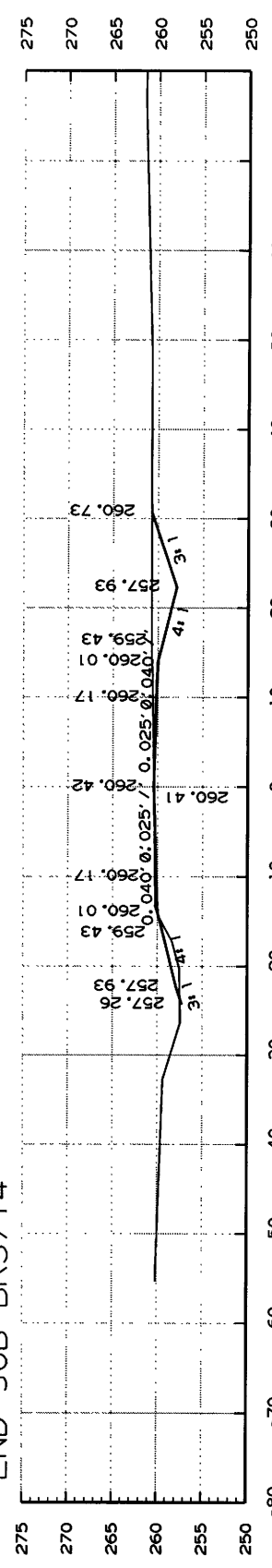


AREA CUT 36
 AREA FILL 100
 109+00
 CUT VOLUME 80
 FILL VOLUME 49

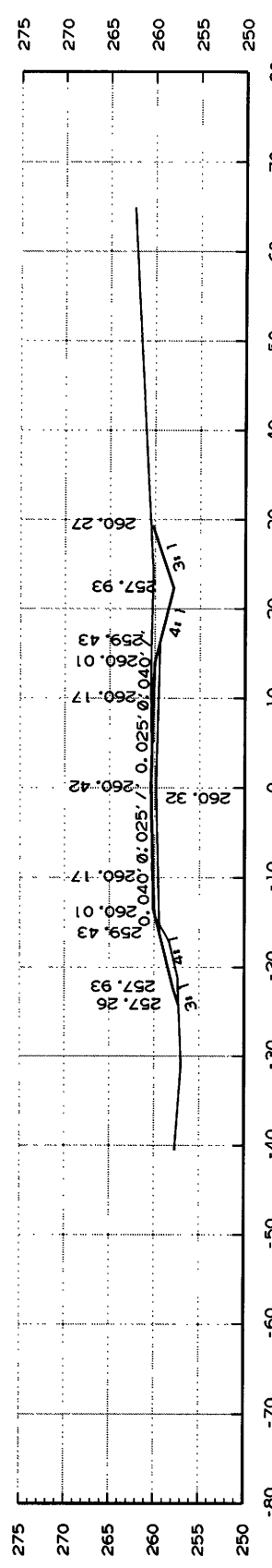
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				JOB NO.				



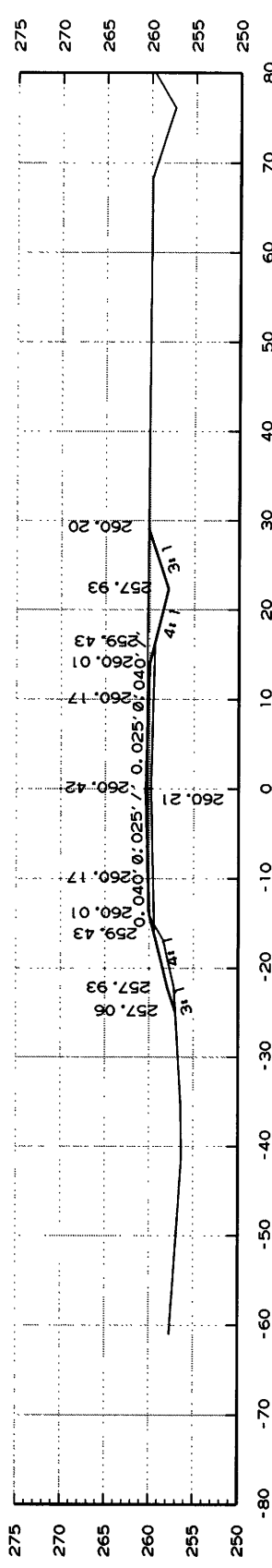
END JOB BR3714



AREA CUT 31
AREA FILL 5

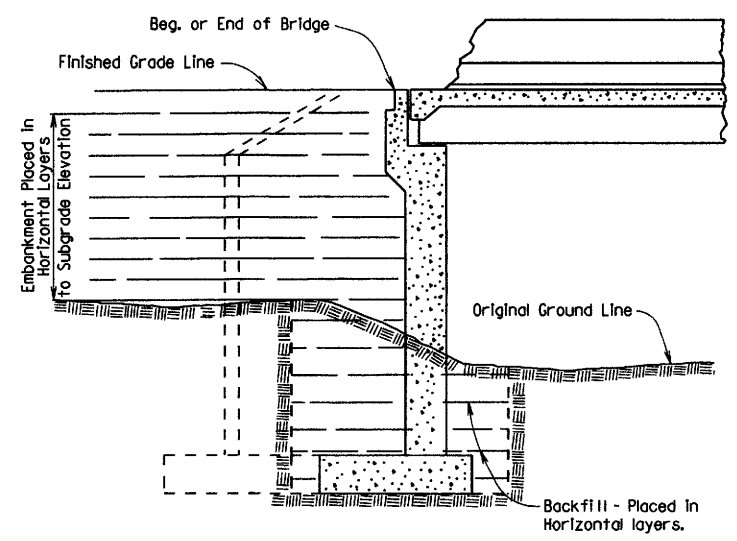


AREA CUT 39
AREA FILL 6

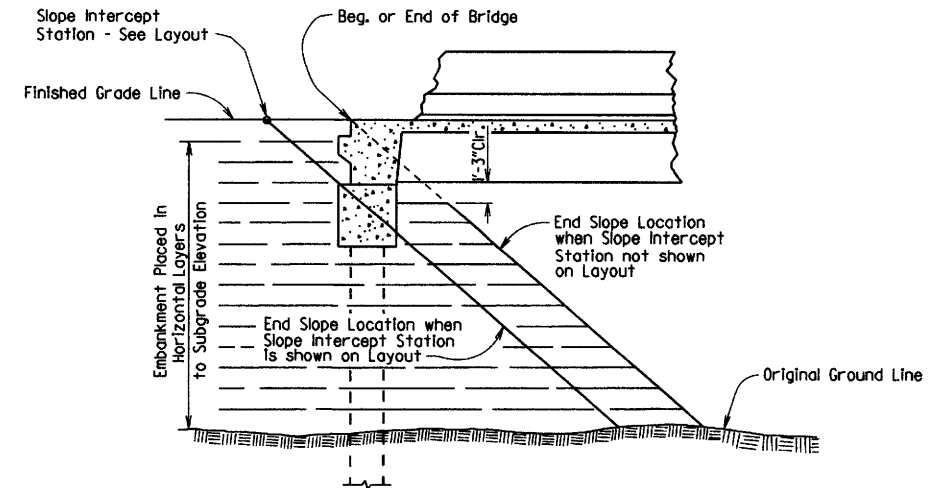


AREA CUT 35
AREA FILL 6

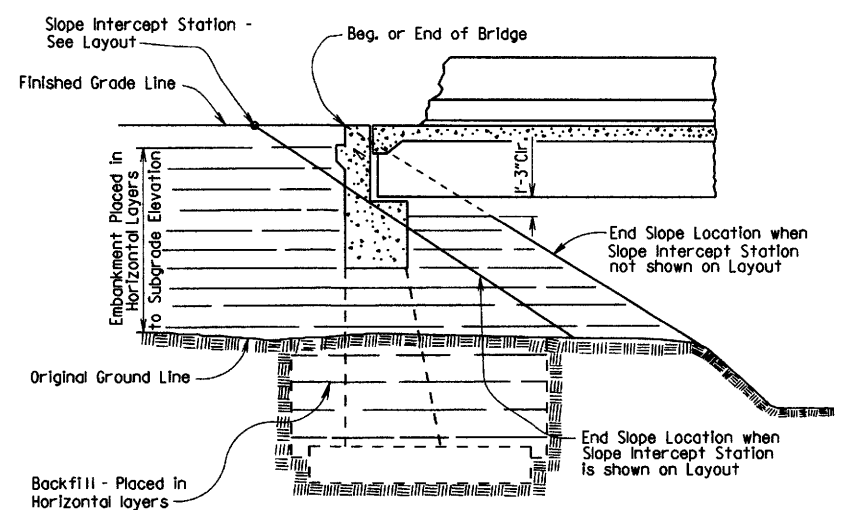
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO.								
① EMBANKMENT & BACKFILL							55000	



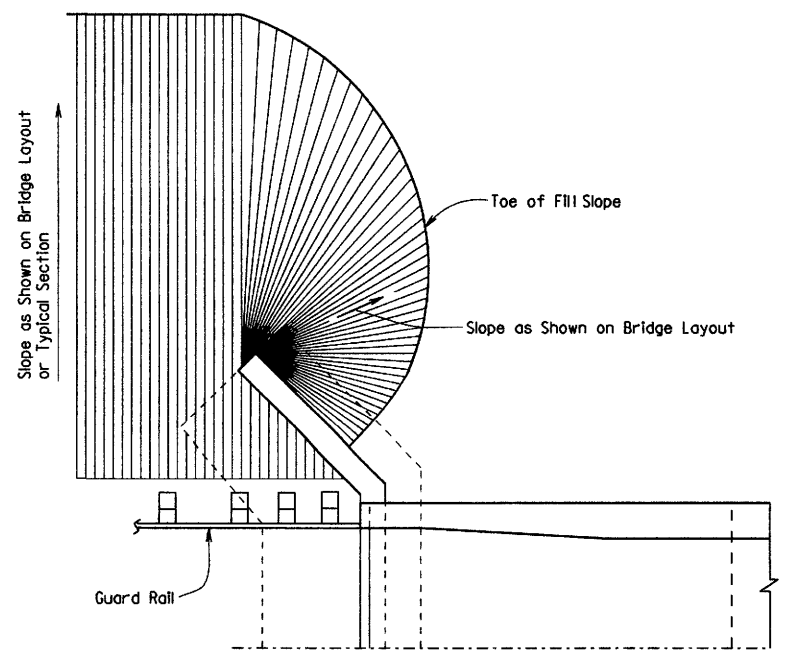
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS



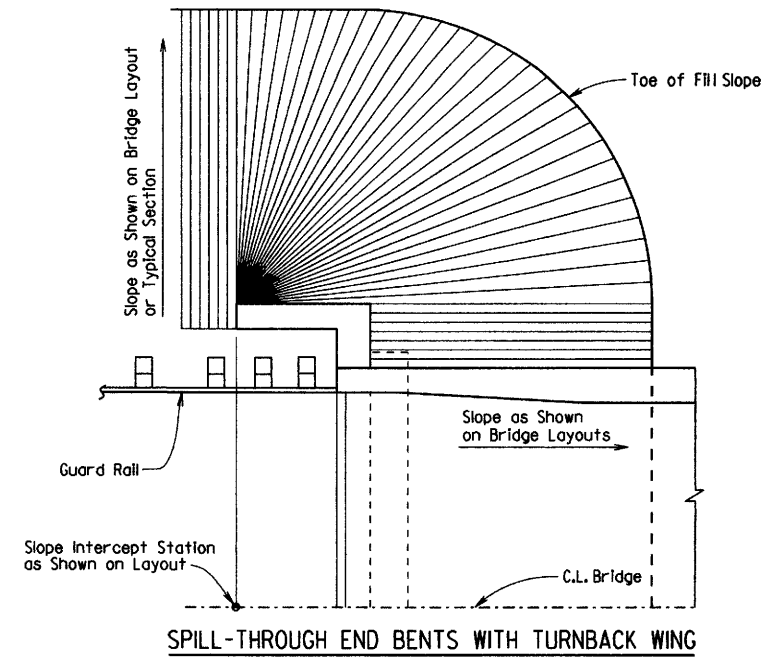
EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS



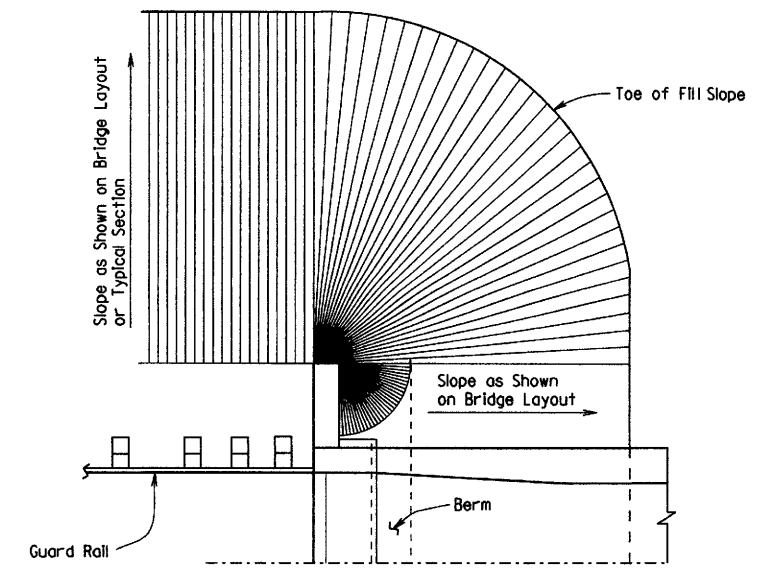
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS



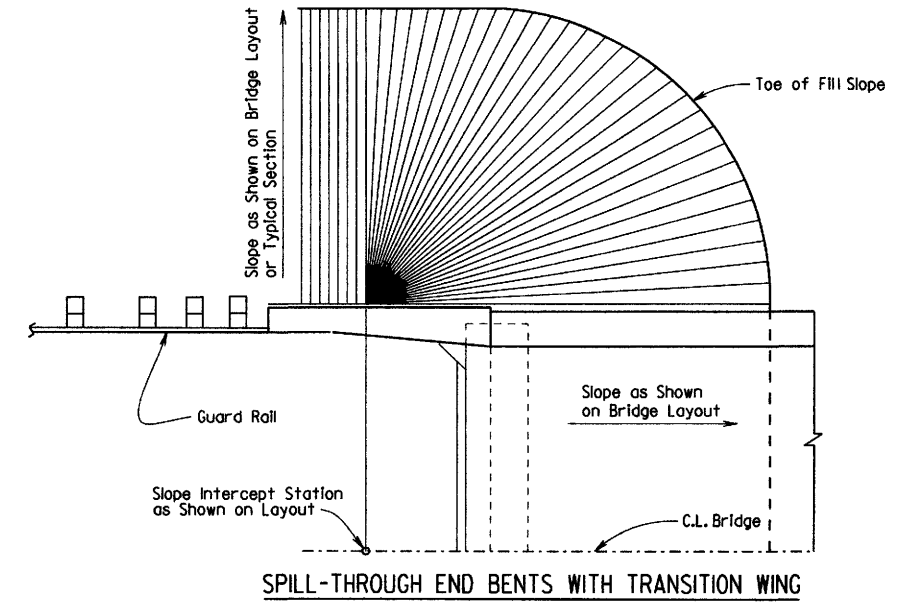
VERTICAL WALL ABUTMENTS



SPILL-THROUGH END BENTS WITH TURNBACK WING



SPILL-THROUGH END BENTS WITH STUB WING



SPILL-THROUGH END BENTS WITH TRANSITION WING

METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

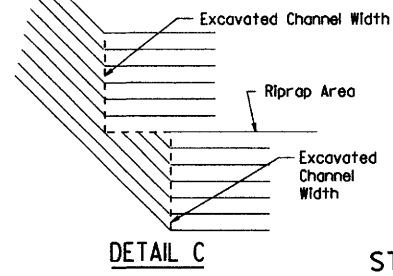
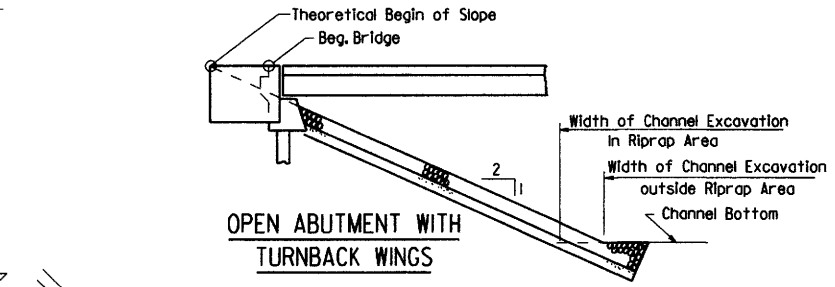
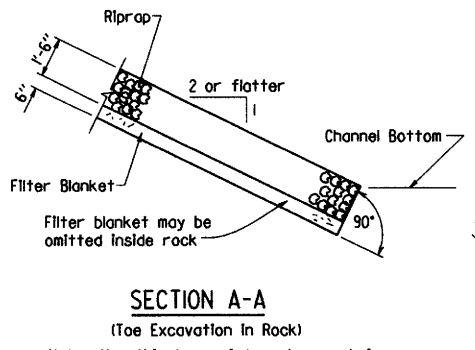
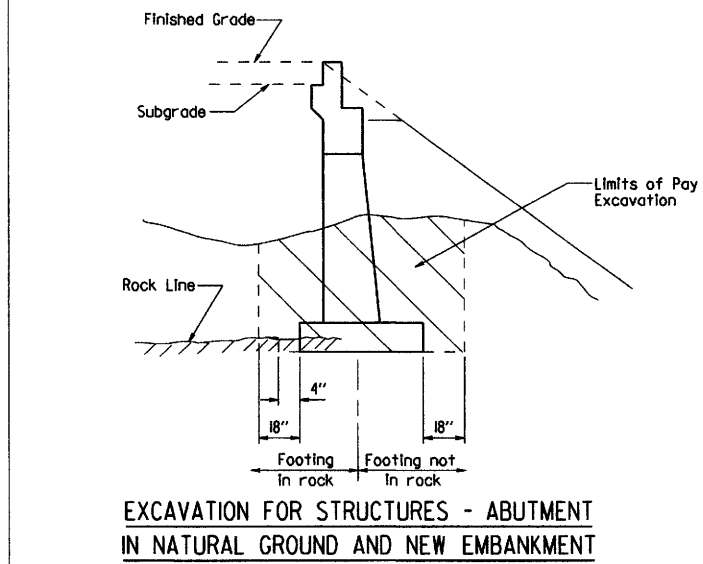
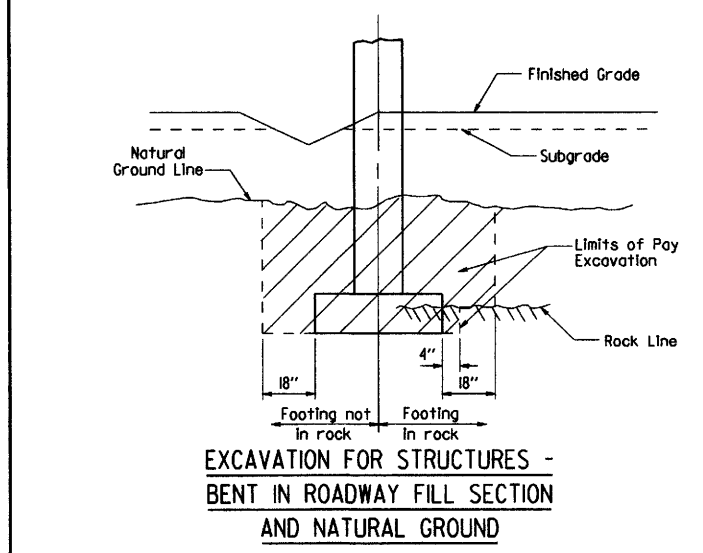
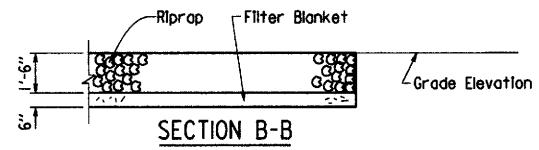
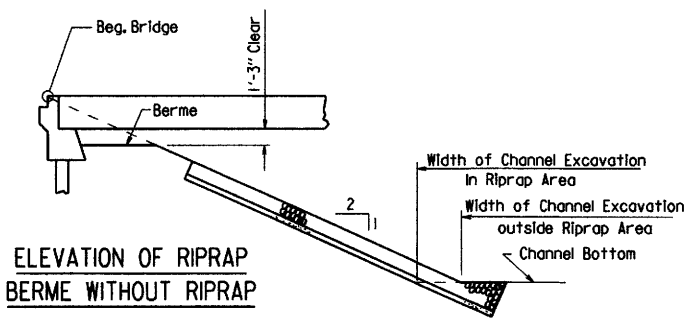
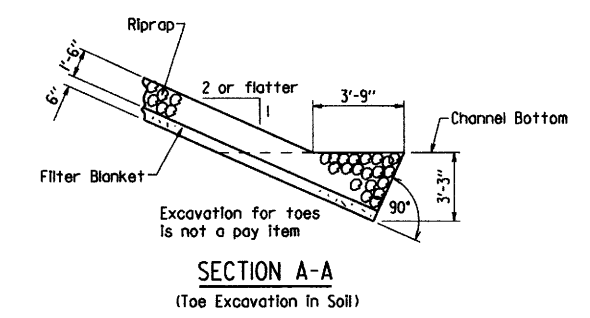
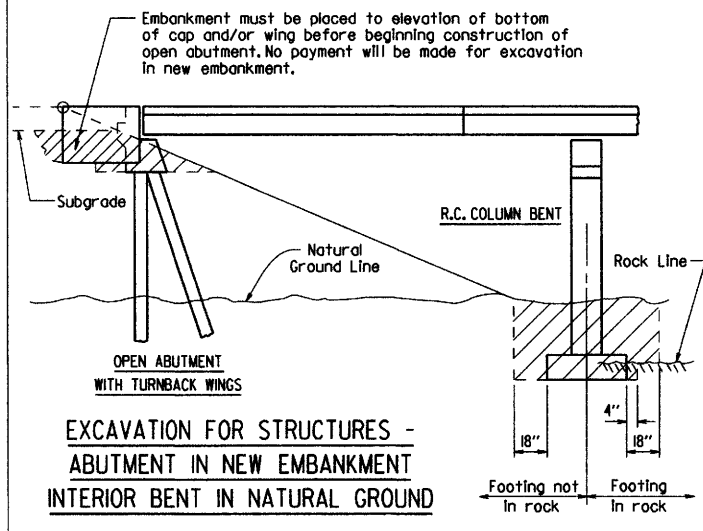
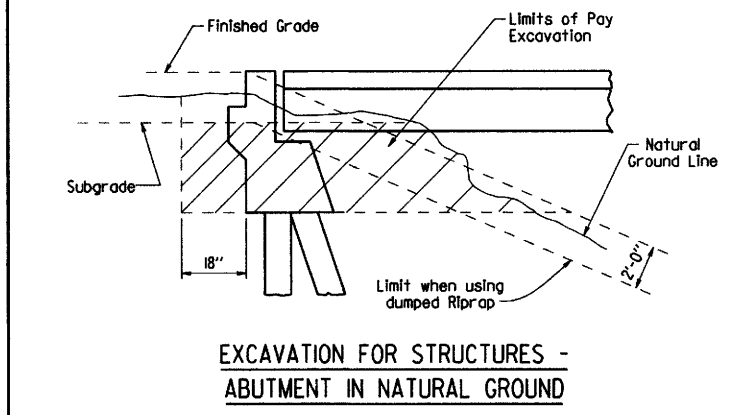
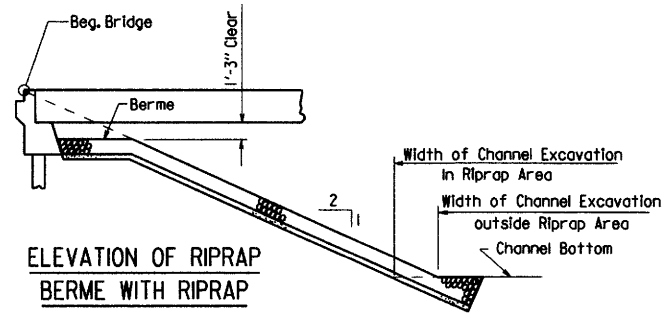
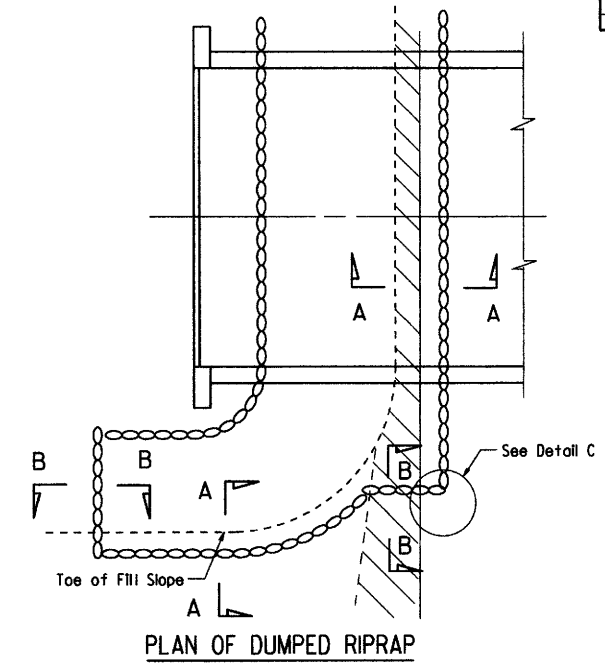
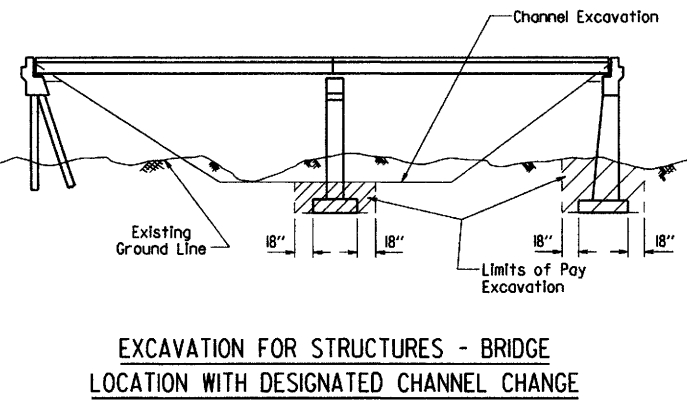
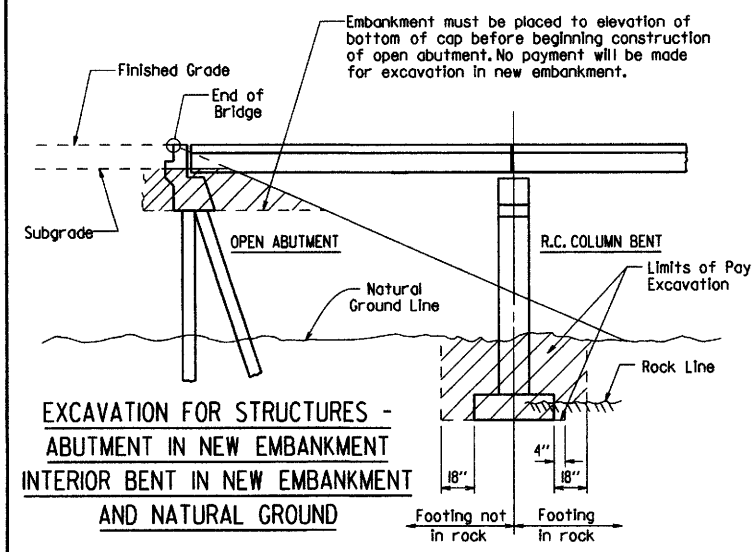
GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55000.dgn
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
 DESIGNED BY: STD. DATE: -
 DRAWING NO. 55000

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.				
① RIPRAP & EXCAV. 55001								



Note: Use this type of toe when rock is encountered which is in a stable condition.

Note: In lieu of an aggregate filter blanket, a synthetic fiber geotextile fabric complying with the requirements of Subsection 816.02(e) may be used.

Note: Details for computing excavation for structures are included for information as to how plan quantities were calculated and for use when adjusting quantities when changing footing elevation.

**STANDARD DETAILS FOR
DUMPED RIPRAP AND FILTER BLANKET
AND COMPUTING
EXCAVATION FOR STRUCTURES**

ARKANSAS STATE HIGHWAY COMMISSION

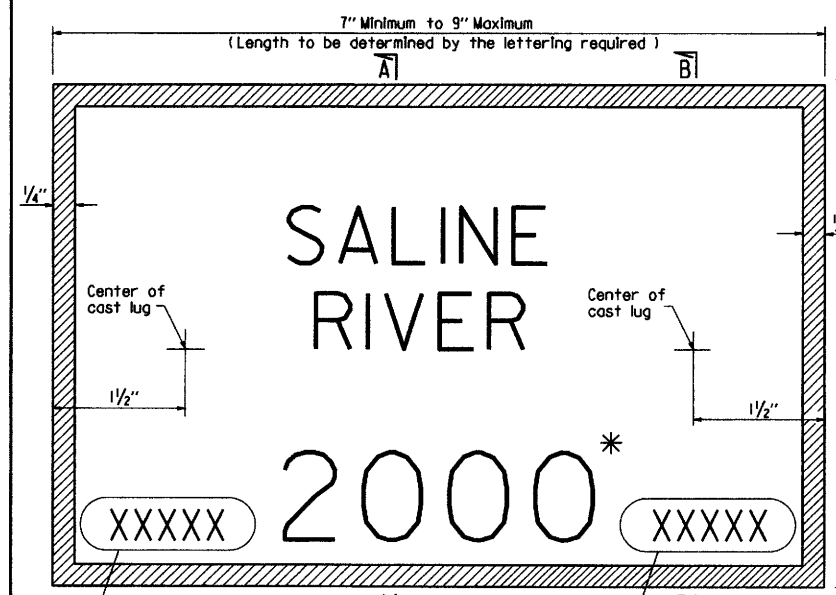
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55001.dgn
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
 DESIGNED BY: STD. DATE:

DRAWING NO. 55001

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.				

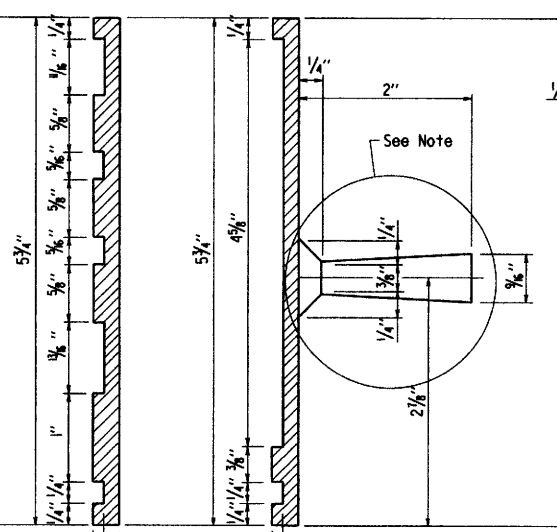
① TYPE C NAME PLATE 55011



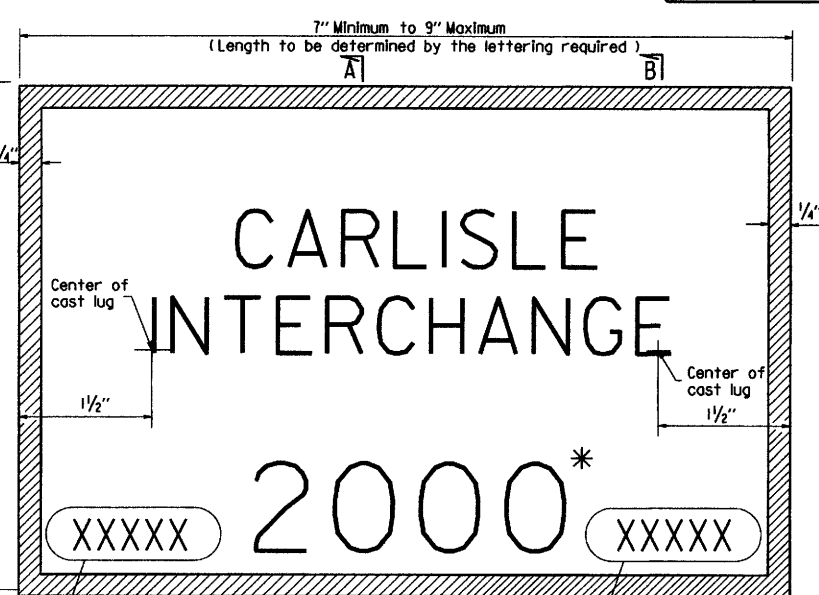
Place the design loading here using $\frac{1}{8}$ " raised letters and numerals $\frac{3}{8}$ " high. Examples: HS 20 HL-93

Place the Bridge number here using $\frac{1}{4}$ " raised letters and numerals $\frac{3}{8}$ " high. Example: 06275

TYPICAL BRIDGE NAME PLATE-STYLE 1 - FULL SIZE
STREAM CROSSINGS



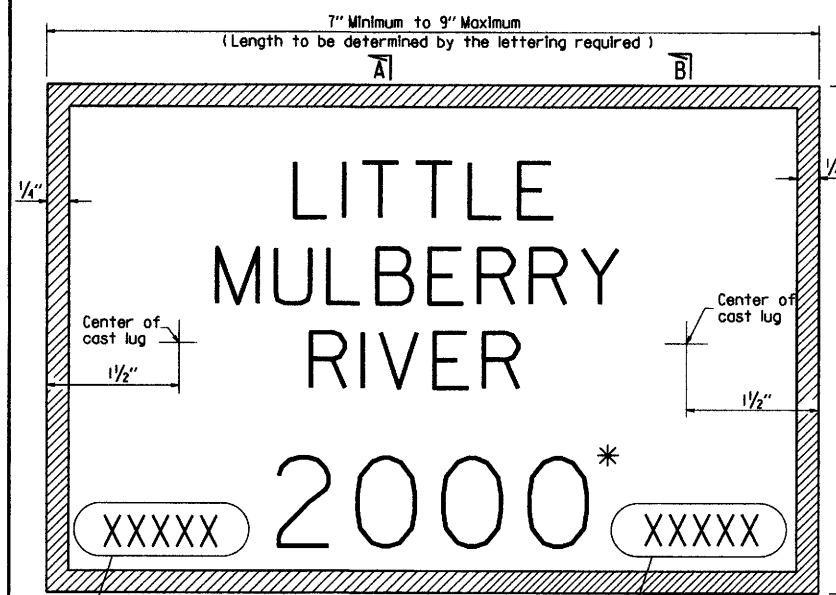
SECTION A-A SECTION B-B



Place the design loading here using $\frac{1}{8}$ " raised letters and numerals $\frac{3}{8}$ " high. Examples: HS 20 HL-93

Place the Bridge number here using $\frac{1}{4}$ " raised letters and numerals $\frac{3}{8}$ " high. Example: 06275

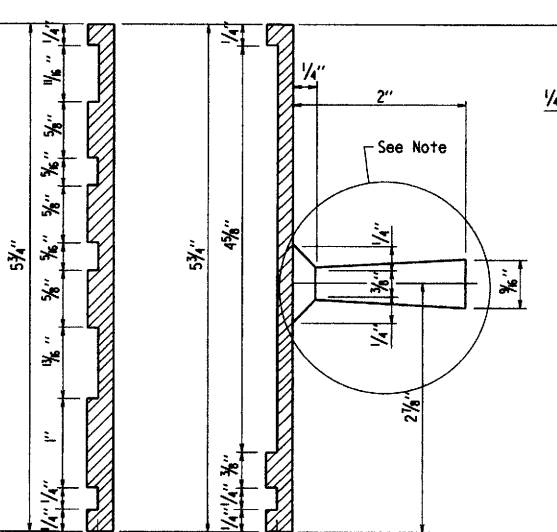
TYPICAL BRIDGE NAME PLATE-STYLE 3 - FULL SIZE
GRADE SEPARATION STRUCTURES



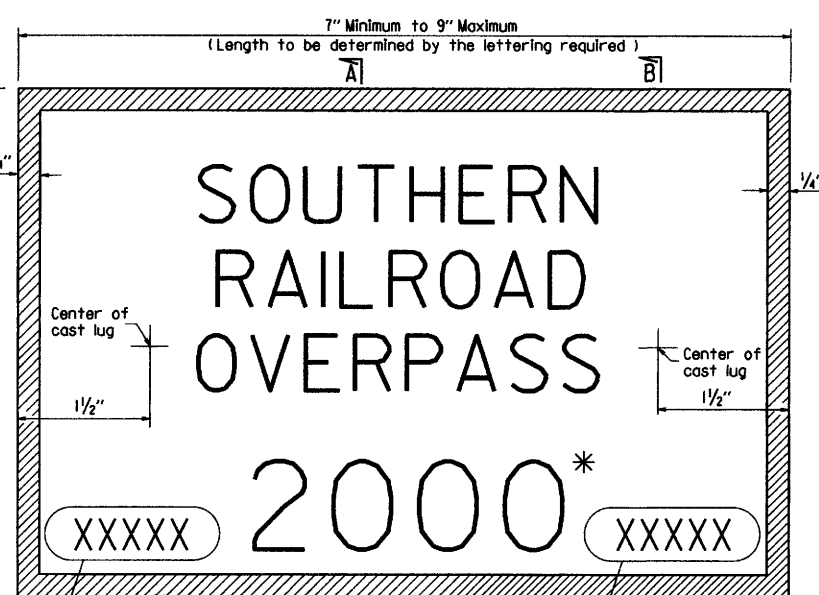
Place the design loading here using $\frac{1}{8}$ " raised letters and numerals $\frac{3}{8}$ " high. Examples: HS 20 HL-93

Place the Bridge number here using $\frac{1}{4}$ " raised letters and numerals $\frac{3}{8}$ " high. Example: 06275

TYPICAL BRIDGE NAME PLATE-STYLE 2 - FULL SIZE
STREAM CROSSINGS



SECTION A-A SECTION B-B



Place the design loading here using $\frac{1}{8}$ " raised letters and numerals $\frac{3}{8}$ " high. Examples: HS 20 HL-93

Place the Bridge number here using $\frac{1}{4}$ " raised letters and numerals $\frac{3}{8}$ " high. Example: 06275

TYPICAL BRIDGE NAME PLATE-STYLE 4 - FULL SIZE
GRADE SEPARATION STRUCTURES

Note: Alternate attachments may be used provided such attachments are submitted and approval secured before fabrication is begun.

GENERAL NOTES

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

Body of plate shall be $\frac{3}{8}$ " thick and shall include two tapering cone lugs $\frac{3}{8}$ " to $\frac{1}{4}$ " x 2" long. The border and all lettering shall be raised $\frac{1}{8}$ " above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

* Year in which contract is awarded.

STANDARD DETAILS FOR
TYPE C BRIDGE NAME PLATES

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55011.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE: —

DRAWING NO. 55011

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
3/24/16				6	ARK.			
				JOB NO.				

MAXIMUM PICKUP LENGTHS "L"

Type of Pick-Up	Non-Prestressed		Prestressed					Non-Prestressed			
	16" Oct.	18" Oct.	16" or 18" Oct.	④ 14" Sq.	16" Sq.	18" Sq.	△ 20" Sq.	△ 24" Sq.	④ 14" Sq.	16" Sq.	18" Sq.
One Point	52'	55'	46'	55'	59'	63'	66'	71'	52'	51'	55'
Two Point	75'	80'	67'	79'	84'	90'	95'	102'	75'	74'	79'
Three Point	105'	112'	93'	110'	117'	126'	132'	143'	104'	103'	111'

GENERAL NOTES:

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, current Edition with Interim Specifications.

SEISMIC PERFORMANCE ZONES: 1 & 2

Unless otherwise noted in the plans, the Contractor may use prestressed or non-prestressed piles for 14", 16" and 18" piles. The Contractor shall use prestressed piles for 20" and 24" piles. Prestressed and non-prestressed piling shall be measured and paid for at the contract unit price bid for "Concrete Piling".

SPRAL REINFORCING: Spiral reinforcing shall be steel wire meeting the requirements of AASHTO M 32 or M 225 or shall be plain round steel bars meeting the requirements of Grade 60, AASHTO M 31 or M 322, Type A.

MANUFACTURE, TRANSPORTATION AND STORAGE: Shipment of piles from the plant site or pile driving will not be permitted until the required minimum compressive strength is reached, and in no case less than 10 days after pouring the concrete. Prestressed piles may be removed from the casting bed to nearby storage any time after transfer of stress. See Section 802 "Concrete for Structures" for additional information.

Unless otherwise approved by the Engineer, all protruding or exposed pile lifting or transporting devices above the finished ground shall be removed after pile driving is complete. Removal shall be a minimum of 1" below the surface of the pile and the cavity shall be filled with a non-shrink grout listed on the Department's OPL.

FORMS: For forming exterior of piles, the use of steel forms on concrete-founded casting beds is required unless otherwise approved by the Engineer. Side forms may have a maximum drift on each side not exceeding 1/4" per foot.

TOLERANCES: Pile ends shall be plane surfaces perpendicular to the longitudinal axis of pile with a maximum tolerance of 1/8" per foot transversely.

The maximum sweep (deviation from straightness measured from end to end of the pile, while not subject to bending forces) shall not exceed 1/8" in 10 feet.

BUILD-UPS: To provide for build-ups of piles where authorized by the Engineer, the concrete in the pile shall be cut back to provide a 60 bar diameter lap splice. For piles equal to or less than 18", the reinforcing for build-up shall be the reinforcing shown for non-prestressed piles. Otherwise, the reinforcing for build-up shall be as shown in the table "Pile Build-Up for 20" & 24" Prestressed Piles" and the 60 bar diameter splice length shall be based on the bar sizes shown.

INSTALLATION, MEASUREMENT AND PAYMENT: See Section 805 "Piling".

ADDITIONAL NOTES FOR PRESTRESSED PILES ONLY:

CONCRETE: Concrete in prestressed piles shall be Class (S)AE and shall have a minimum compressive strength (f'c) of 5,000 psi at 28 days. Compressive strength at transfer of the prestressing force shall be not less than 4,000 psi. Concrete in build-ups shall have a minimum compressive strength of 4,000 psi and shall be cured for a minimum of 10 days.

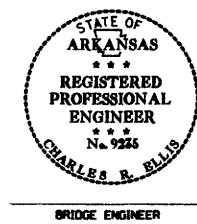
PRESTRESSING REINFORCING: Seven-wire stress-relieved or low relaxation strands shall conform to the general requirements of AASHTO M 203. Broken wires within individual strands will be permitted up to 2% of the total number of wires in each pile, providing that there is not more than one broken wire per strand. Two or more broken wires per strand will be cause for replacement of the strand, even though the two broken wires are within the 2% limitation.

ADDITIONAL NOTES FOR NON-PRESTRESSED PILES ONLY:

All concrete shall be Class (S)AE and shall have a minimum compressive strength (f'c) of 4,000 psi at 28 days.

All longitudinal reinforcing bars shall be deformed bars and shall conform to the requirements of Grade 60, AASHTO M 31 or M 322, Type A.

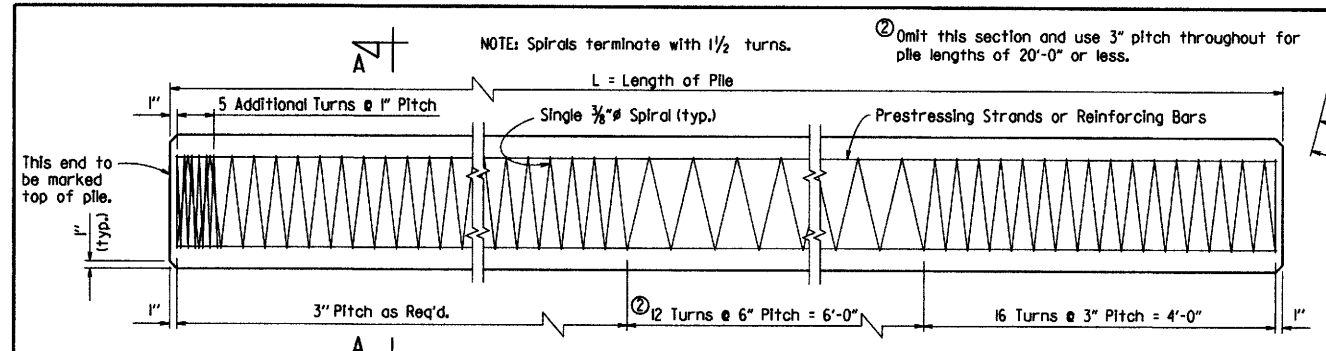
This document was originally issued and sealed by Charles R. Ellis, PE No. 9235, on March 24, 2016. This copy is not a signed and sealed document.



STANDARD DETAILS FOR CONCRETE PILES
ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55022.dgn
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
 DESIGNED BY: STD. DATE: _____

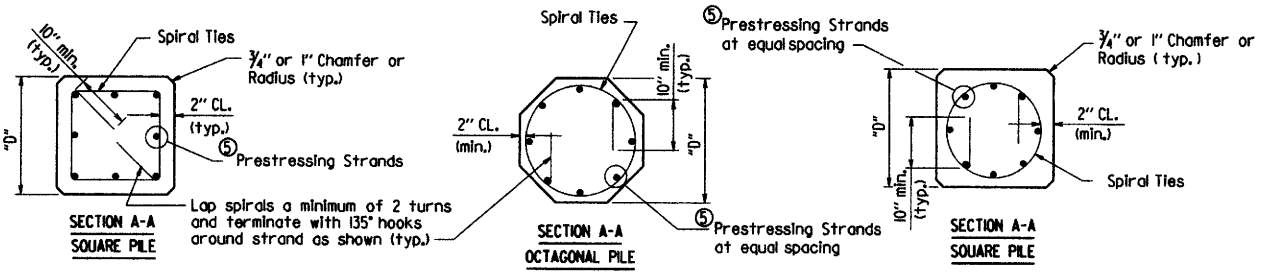
DRAWING NO. 55022



PLAN OF PILE SHOWING SPIRAL TIE SPACING

For anchorage of pile to bent, see Bent Details.

NOTE: Strand location shall be symmetrical about the axis of the pile with no more than one strand difference between any two adjacent sides. Circular spiral ties are required for odd number of strands.



PRESTRESSED CONCRETE PILES

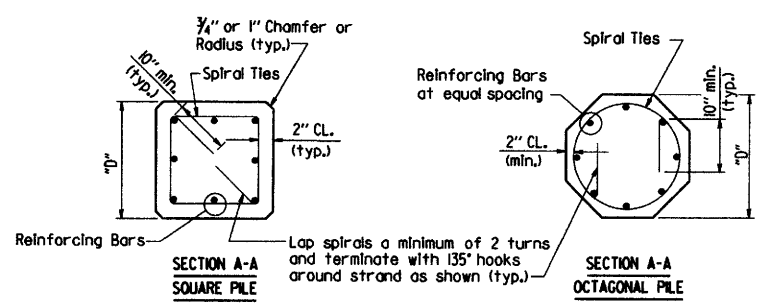
① Number based on initial prestress force of "B" x Ultimate Tensile Stress, Prestress Losses and min. 700 psi Unit Prestress on concrete after Losses.

"B" — 0.75 Low Relaxation
 — 0.70 Stress-Relieved

⑤ See table "Prestressed Concrete Pile Properties" for actual number of strands per pile size.

PRESTRESSED CONCRETE PILE PROPERTIES

Grade	Strand Diameter	① Number of Strands per Size "D"							Minimum Ultimate Tensile Strength Per Strand (Lbs.)	Initial Prestressing Force Per Strand (Lbs.)
		16" Oct.	18" Oct.	④ 14" Sq.	16" Sq.	18" Sq.	△ 20" Sq.	△ 24" Sq.		
Stress-Relieved	3/8"	11	13	10	13	16	20	28	27,000	18,900
	1/2"	8	10	8	10	12	15	21	36,000	25,200
270	3/8"	9	11	8	12	14	17	24	3,000	21,700
	1/2"	7	9	6	8	10	13	18	4,300	28,900
Low Relaxation	3/8"	9	11	8	11	14	17	24	27,000	20,200
	1/2"	7	9	6	8	10	13	18	36,000	27,000
270	3/8"	8	10	7	9	12	15	21	3,000	23,300
	1/2"	6	8	6	7	9	11	16	4,300	31,000



NON-PRESTRESSED CONCRETE PILES

NON-PRESTRESSED PILE REINFORCING

Pile Size	No. Req'd.	Bar Size
16" Oct.	8	#7
18" Oct.	8	#7
④ 14" Sq.	8	#7
16" Sq.	8	#7
18" Sq.	8	#8

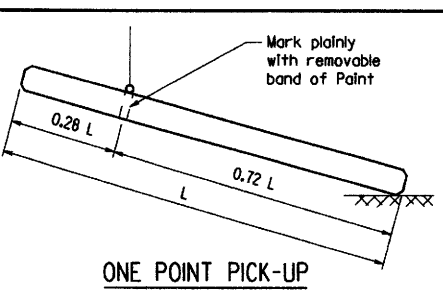
PILE BUILD-UP FOR 20" & 24" PRESTRESSED PILES

Pile Size	No. Req'd.	Bar Size
20" Sq.	8	#9
24" Sq.	12	#9

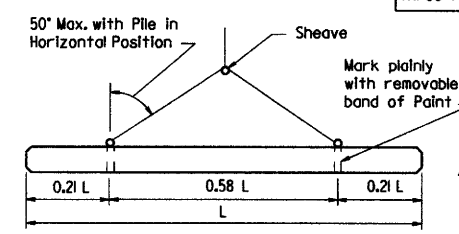
NOTE: Reinforcing bars shall meet the requirements for Grade 60, AASHTO M 31 or M 322, Type A.

④ 14" sq. piles to be used in Seismic Performance Zone 1 only.

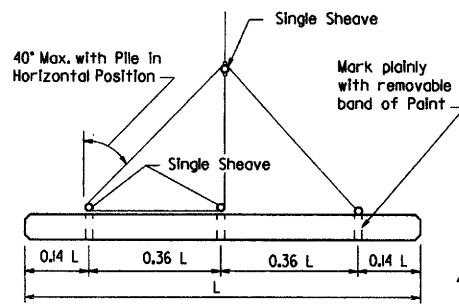
△ Revised to accommodate 20" and 24" square prestressed piles by KMY, Ck'd. by BEF, 3/24/16.



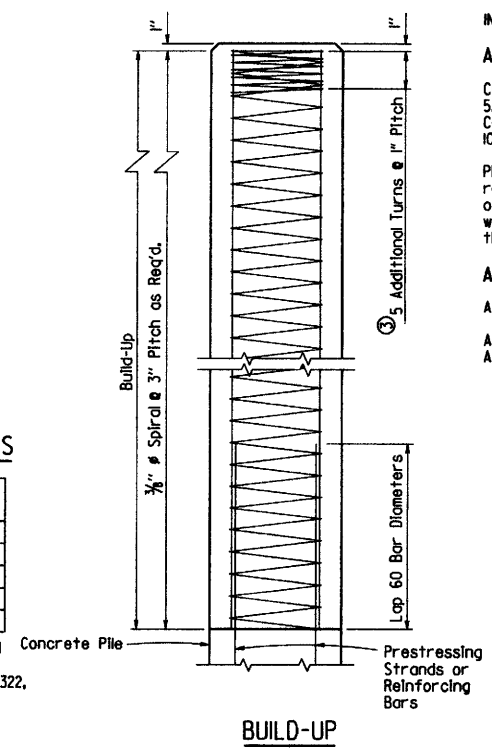
ONE POINT PICK-UP



TWO POINT PICK-UP



THREE POINT PICK-UP



BUILD-UP

③ The five additional turns of spiral reinforcing may be omitted for build-up without additional driving.

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET	TOTAL SHEETS
				6	ARK.			
JOB NO.								
31' PRECAST SPAN - 55082								

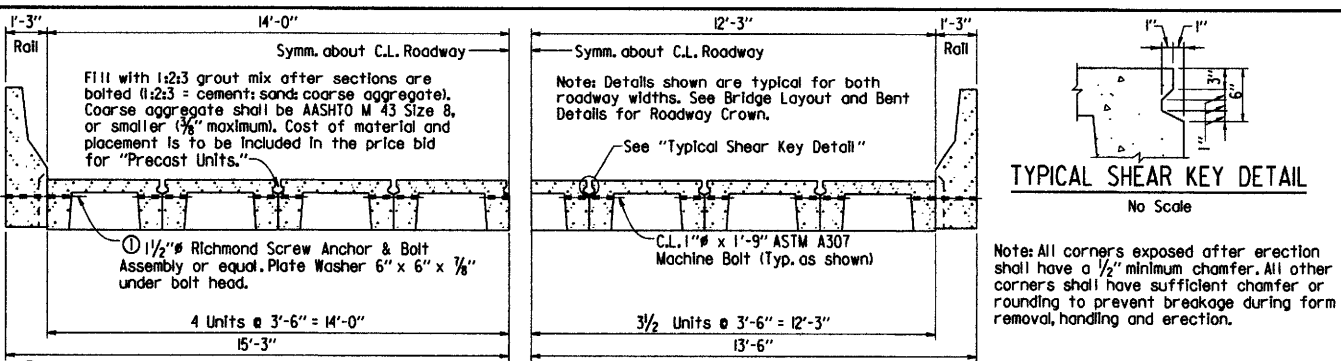
BAR LIST FOR PRECAST BRIDGE COMPONENTS
PER PRECAST UNIT

MARK	NUMBER REQUIRED		LENGTH	P.D.	BENDING DIAGRAMS (Dimensions are out to out of bars)
	CURB UNIT	INT. UNIT			
S301	130	130	3'-5 1/2"	1 1/2"	
S302	4	4	2'-9"	1 1/2"	
S401	10	8	3'-2"	Str.	
S501	26	-	4'-8"	2 1/2"	
S1001	8	8	30'-8"	Str.	

Plus 7 additional for each Drain Slot eliminated

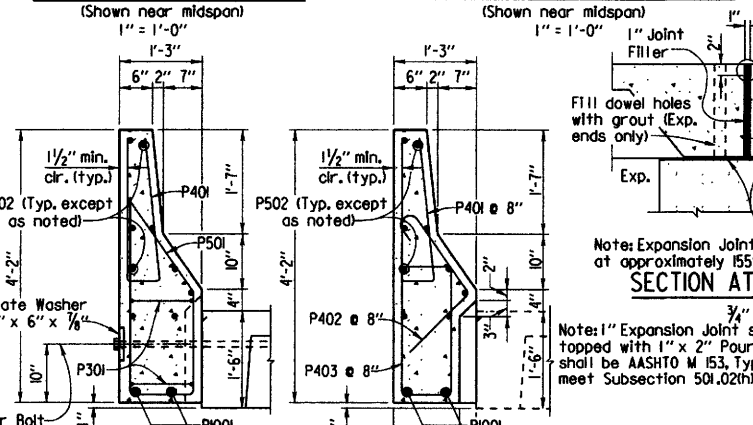
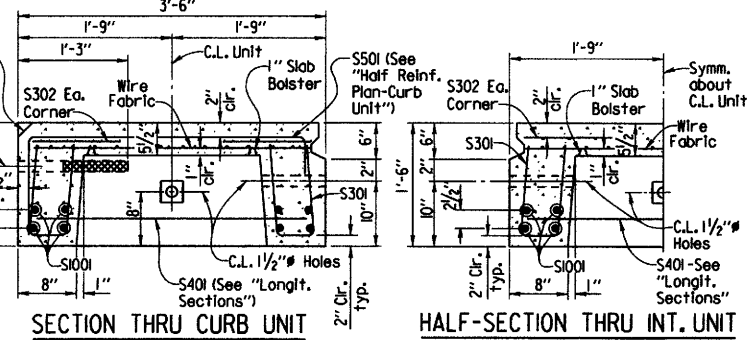
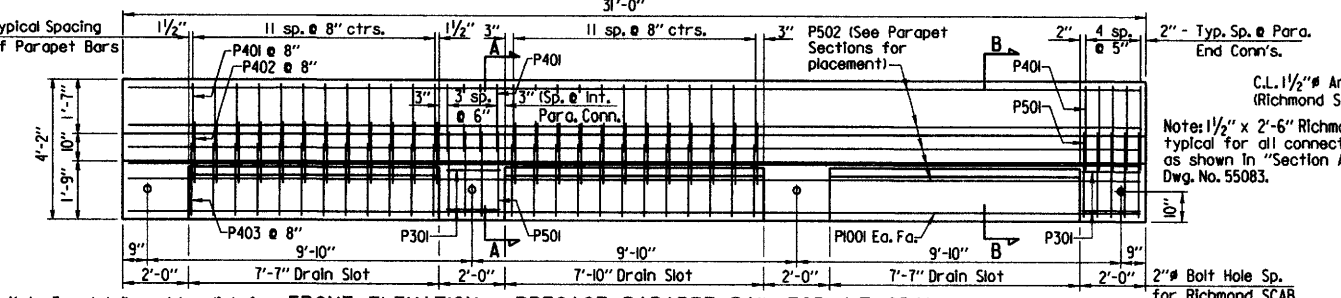
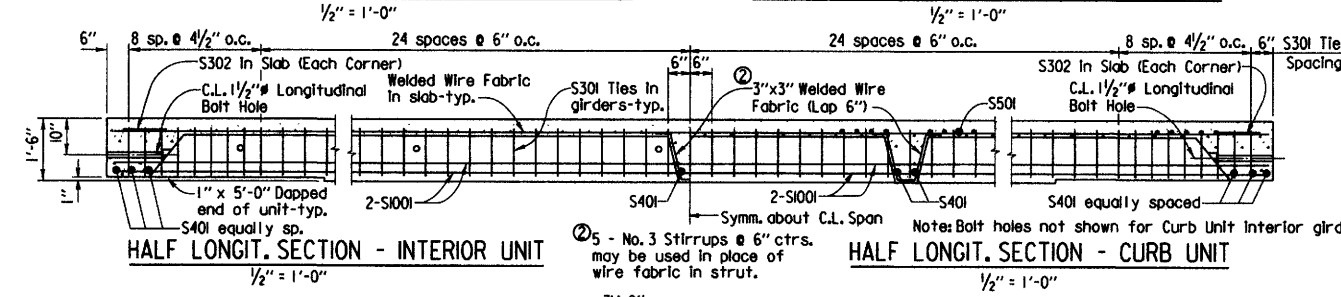
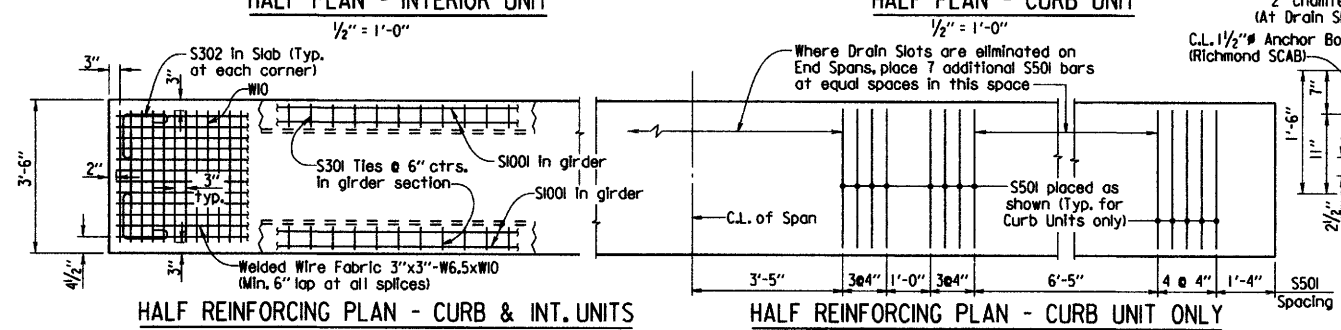
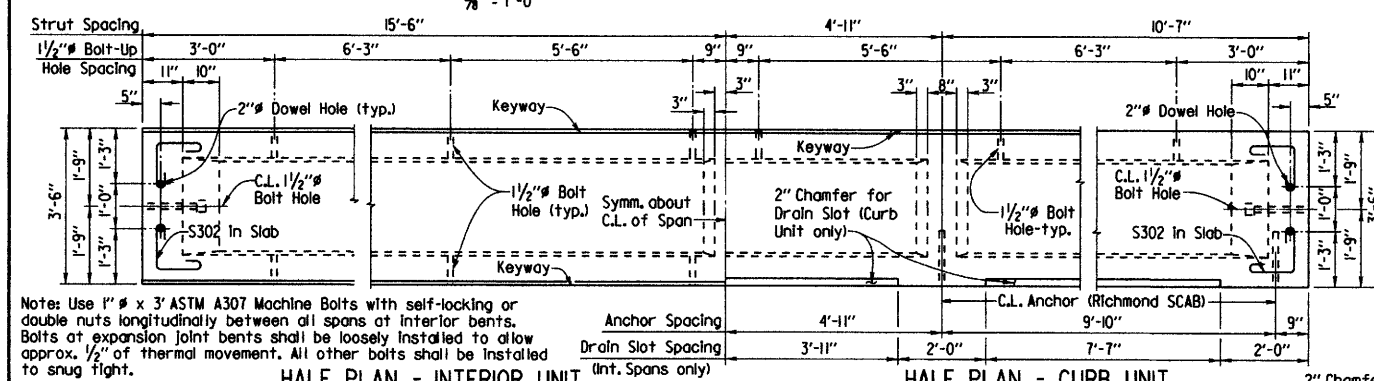
PER PRECAST PARAPET RAIL

MARK	NUMBER REQUIRED		LENGTH	P.D.
	END SPAN	INT. SPAN		
P301	8	8	5'-4"	1 1/2"
P401	54	54	4'-8"	2"
P402	36	36	3'-1 1/2"	2"
P403	36	36	5'-8"	2"
P501	18	18	7'-2"	2 1/2"
P502	9	9	30'-8"	Str.
P1001	2	2	30'-8"	Str.



TYPICAL SHEAR KEY DETAIL

HALF-SECTION OF 24'-6" CLEAR ROADWAY
TYPICAL SECTION OF PRECAST RDWY. (SHOWING ASSEMBLY)



GENERAL NOTES

Design Specifications: AASHTO LRFD Bridge Design Specifications, Seventh Edition (20M).

Unless otherwise noted, Section and Subsection refer to the Standard Construction Specifications.

Live Loading: HL-93

Materials: 28 Day compressive strength of Concrete = 4,000 psi
Yield strength of Grade 60 Steel = 60,000 psi
Yield strength of Wire Fabric = 65,000 psi

All Reinforcing steel shall be Grade 60, AASHTO M 31 or M 322, Type A with mill test reports. Wire fabric shall be AASHTO M 55 or M 221. Reinforcing steel and wire fabric shall be accurately located in the forms and securely held in place by steel wire supports.

Concrete for precast units shall be Class S1AE except that the coarse aggregate size shall meet AASHTO M 43, Size 67 (3/4" Max.).

The deck shall be given a fine finish as specified for Class 5 Roadway Surface Finish in Subsection 802.19.

Standard washers shall be provided under head and nut of all bolts in connection with concrete. Bolts shall be A307. All bolts, washers and nuts shall be galvanized to meet AASHTO M 232, Class C or ASTM B695, Class 50.

Screw Anchor and Bolt Assembly (SCAB) shall be 1 1/2" # Richmond Screw Anchor or equal, and have a minimum ultimate strength of 65,000 psi in tension. Assembly shall be galvanized to meet AASHTO M 232, Class C or ASTM B695, Class 50. Plate Washers for SCAB shall be AASHTO M 270, Grade 36 and shall be galvanized to meet AASHTO M 111.

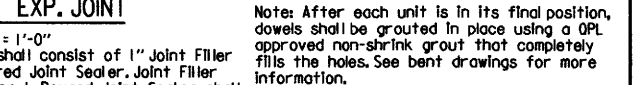
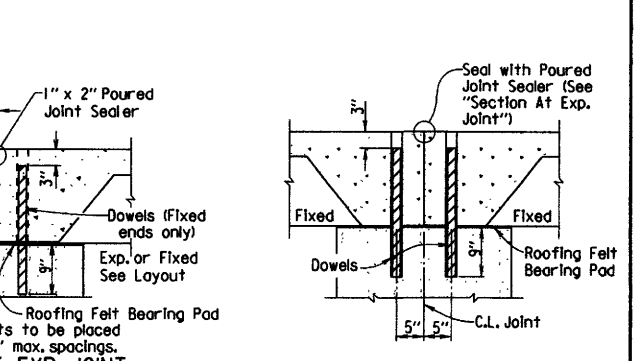
Camber required for dead load deflection is 3/8". Deviation of more than 1/4" in dimension of grade or line will be cause for rejection.

Ends of adjacent units shall be coated (1/8" +/-) with asphaltic paint. The coating shall adhere and set firm and its softening point shall not be less than 140°F.

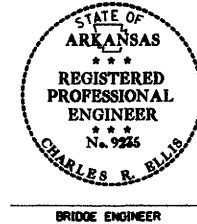
Concrete, reinforcing, wire mesh, bar supports, bolts, nuts, washers, threaded anchors, grout, roofing felt bearing pad, asphaltic paint and expansion joint fillers are considered subsidiary to the pay items for Precast Concrete Units.

Roofing felt shall meet or exceed the requirements of ASTM D224 Type I. See Subsection 802.18(d). The roofing felt shall be in one piece for the full length of the cap and three layers shall be used.

Pay Items shall be as follows:
"31' Precast Concrete Curb Units"
"31' Precast Concrete Interior Units"
"31' Precast Parapet Rail Units"



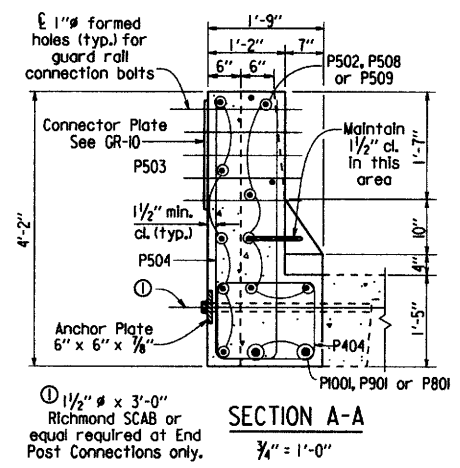
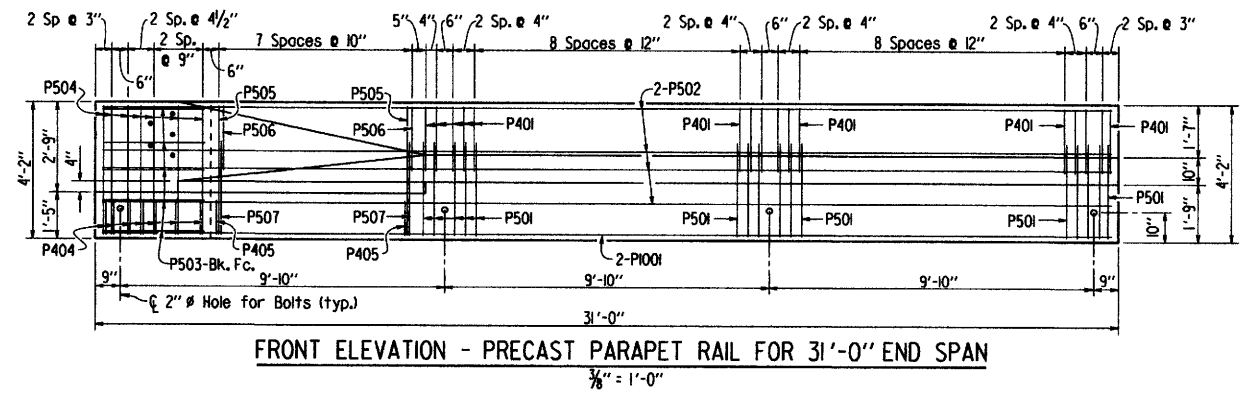
STANDARD DETAILS FOR
31'-0" PRECAST CONCRETE SPANS
28'-0" AND 24'-6" CLEAR ROADWAYS
ARKANSAS STATE HIGHWAY COMMISSION



This document was originally issued and sealed by Charles R. Ellis, PE No. 9235, on February 11, 2016. This copy is not a signed and sealed document.

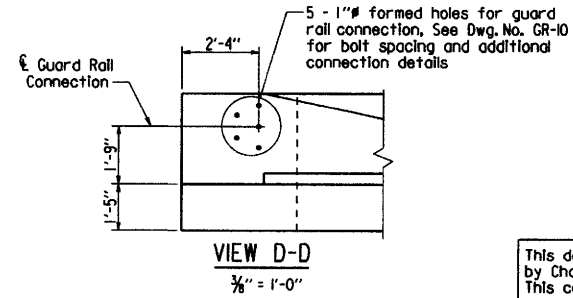
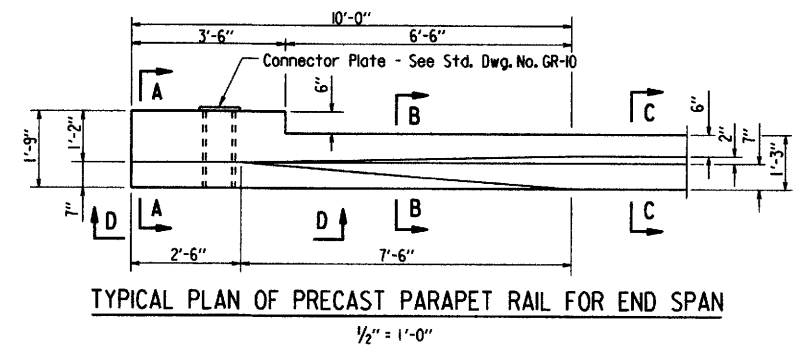
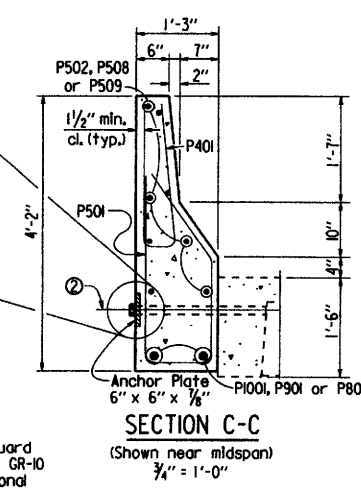
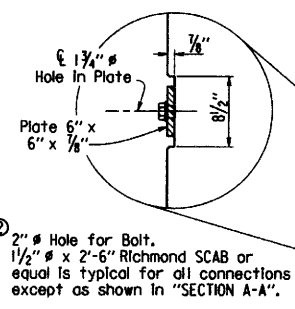
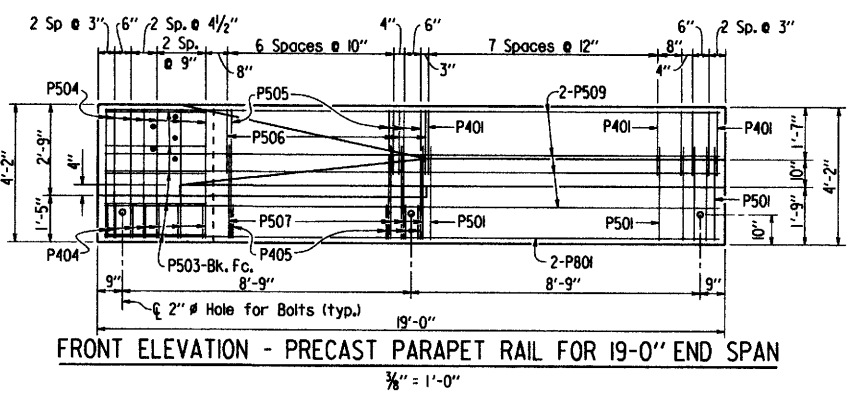
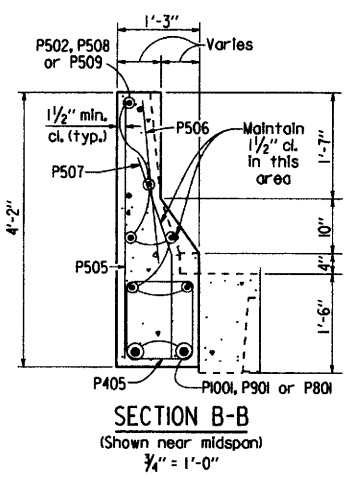
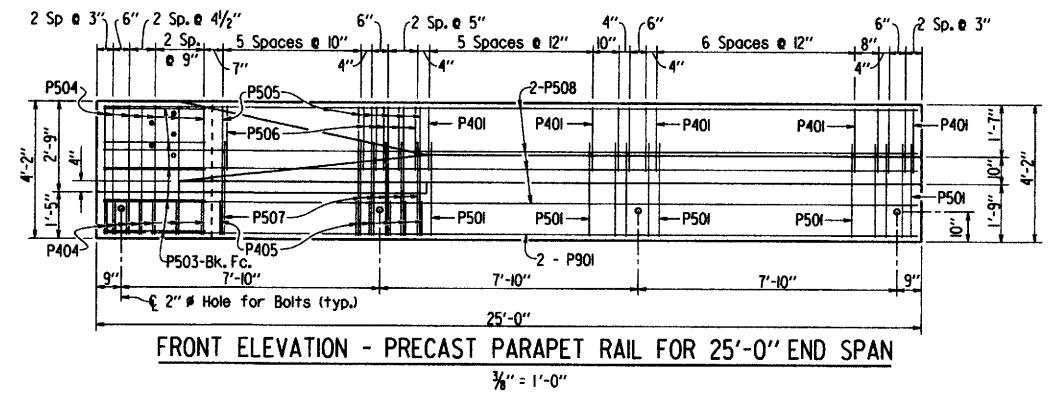
DRAWN BY: KDH DATE: 2-11-16 FILENAME: b55082.dgn
CHECKED BY: KNY DATE: 2-11-16 SCALE: AS NOTED
DESIGNED BY: STD. DATE: DRAWING NO. 55082

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.				
(1) PRECAST RAIL DETAILS - 55083								



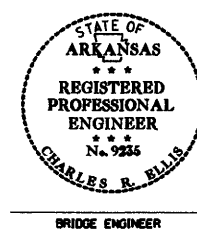
BAR LIST - PER END SPAN PARAPET RAIL

MARK	NUMBER REQUIRED			LENGTH	PIN DIA.	BENDING DIAGRAMS Dimensions are out to out of bars.
	19'-0" RAIL	25'-0" RAIL	31'-0" RAIL			
P401	12	20	30	4'-8"	2"	
P404	7	7	7	5'-8"	2"	
P405	9	10	8	4'-8"	2"	
P501	12	20	30	7'-3"	2 1/2"	
P502			8	30'-8"	Str.	
P503	5	5	5	3'-3"	Str.	
P504	7	7	7	8'-6"	2 1/2"	
P505	9	10	8	3'-11"	Str.	
P506	9	10	8	2'-2"	Str.	
P507	9	10	8	2'-10"	2 1/2"	
P508		8		24'-8"	Str.	
P509	8			18'-8"	Str.	
P801	2			18'-8"	Str.	
P901		2		24'-8"	Str.	
P1001			2	30'-8"	Str.	



NOTE: This drawing is to be used with Dwg. No. 55080, 55081 and/or 55082 of which all three contain details and general notes pertaining to this drawing.

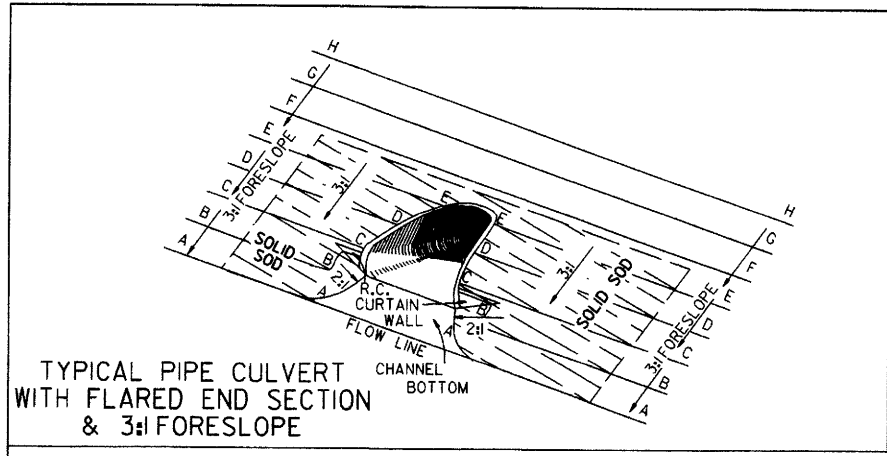
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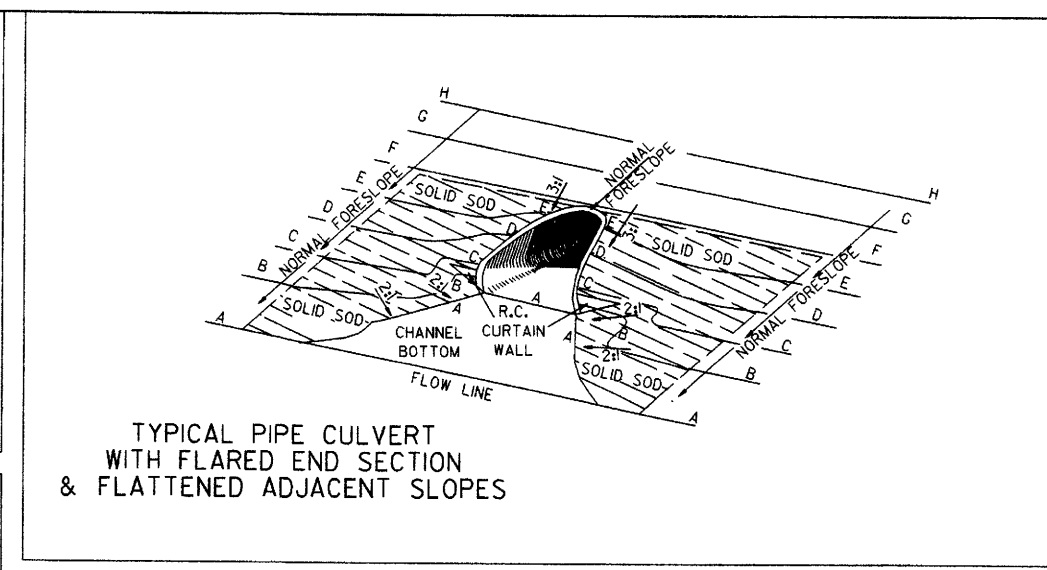
STANDARD DETAILS FOR PRECAST PARAPET RAILS 19'-0", 25'-0" AND 31'-0" PRECAST END SPANS

ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.
DRAWN BY: KDH DATE: 2-11-16 FILENAME: b55083.dgn
CHECKED BY: KKY DATE: 2-11-16 SCALE: AS NOTED
DESIGNED BY: STD. DATE: _____
DRAWING NO. 55083

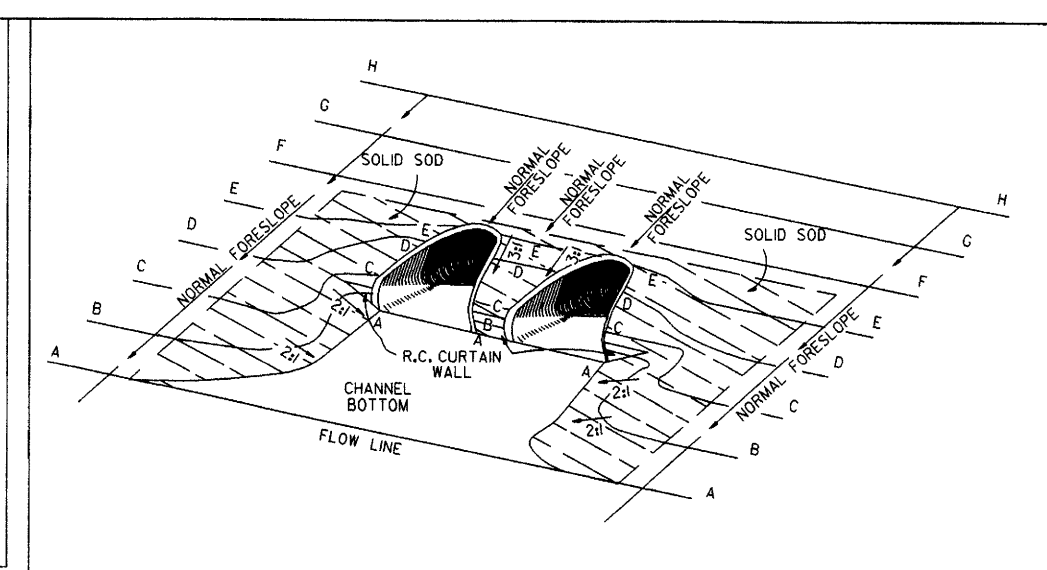
BRIDGE ENGINEER



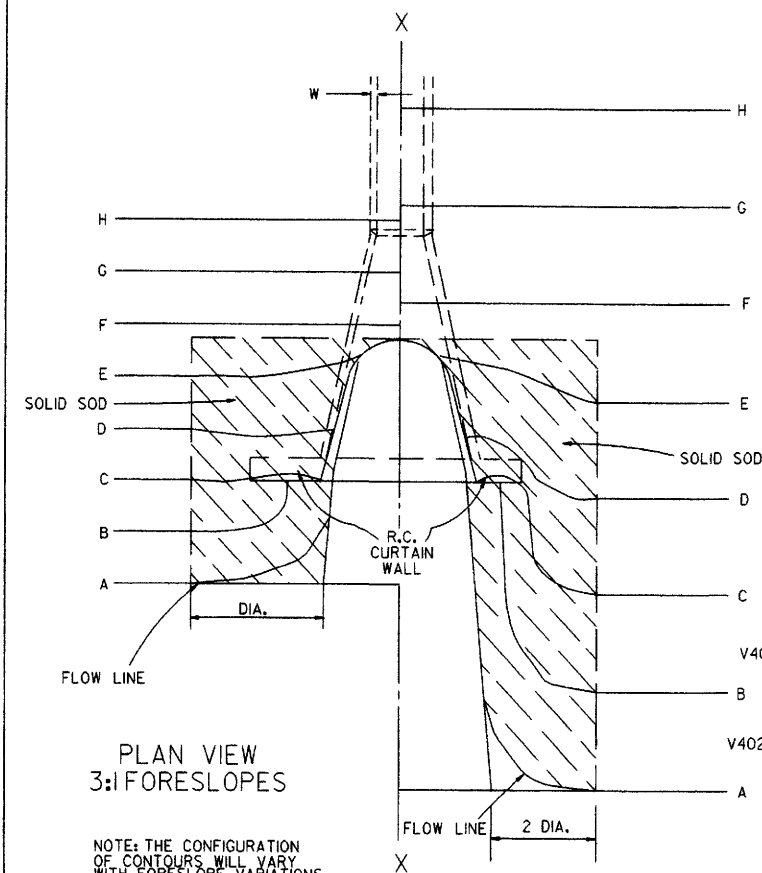
TYPICAL PIPE CULVERT WITH FLARED END SECTION & 3:1 FORESLOPE



TYPICAL PIPE CULVERT WITH FLARED END SECTION & FLATTENED ADJACENT SLOPES



TYPICAL MULTIPLE PIPE CULVERT WITH FLARED END SECTIONS & FLATTENED ADJACENT SLOPES



PLAN VIEW 3:1 FORESLOPES

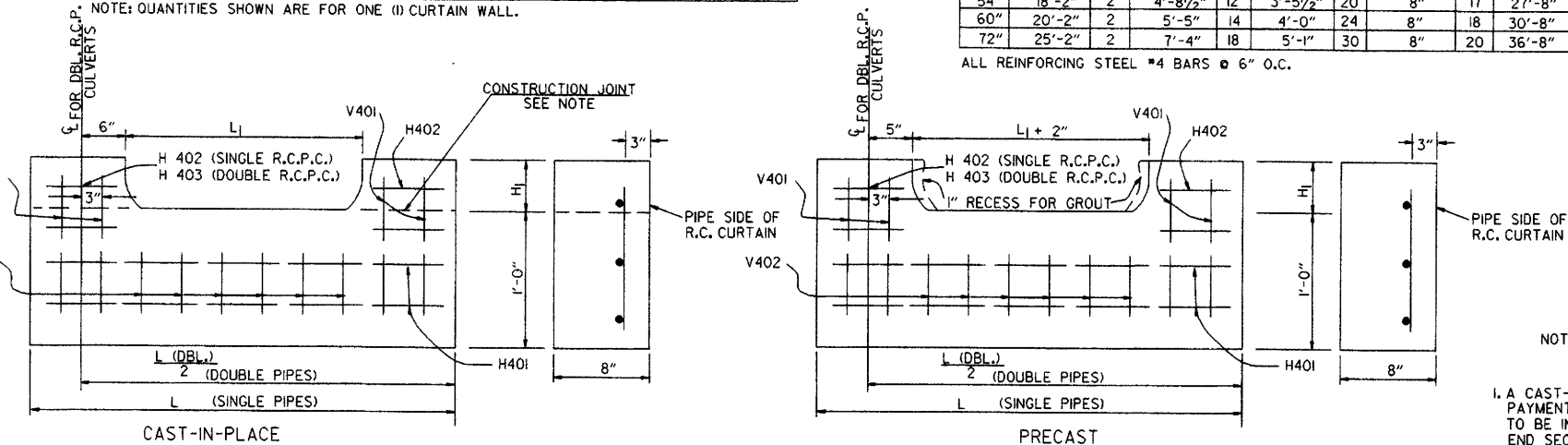
NOTE: THE CONFIGURATION OF CONTOURS WILL VARY WITH FORESLOPE VARIATIONS.

PLAN VIEW FLATTENED FORESLOPES

R.C. CURTAIN WALL DIMENSIONS & QUANTITIES

PIPE DIA.	H ₁	L ₁	L	L (DBL.) 2	SINGLE R.C.P.C.		DOUBLE R.C.P.C.	
					CONC.	REINF. STEEL	CONC.	REINF. STEEL
					CU. YDS.	LBS.	CU. YDS.	LBS.
18"	11/2"	3'-5"	8'-0"	6'-3"	0.31	27.7	0.45	39.5
24"	1'-0 1/2"	4'-6"	9'-6"	7'-6"	0.37	33.4	0.53	48.0
30"	1'-3 1/2"	5'-7"	11'-0"	9'-0"	0.45	39.0	0.67	59.0
36"	1'-7"	6'-8"	13'-0"	10'-6"	0.58	52.6	0.83	73.9
42"	2'-1 1/2"	7'-3"	15'-6"	12'-0"	0.82	77.1	1.10	100.7
48"	2'-5"	7'-10"	17'-0"	13'-0"	0.98	94.9	1.27	120.4
54"	2'-9 1/2"	8'-5"	18'-6"	14'-0"	1.16	115.8	1.47	143.7
60"	3'-4"	9'-0"	20'-6"	15'-6"	1.47	149.7	1.84	180.3
72"	4'-5"	10'-2"	25'-6"	18'-6"	2.31	232.6	2.73	271.0

NOTE: QUANTITIES SHOWN ARE FOR ONE (1) CURTAIN WALL.



R.C. CURTAIN WALL DETAILS

NOTE: THE PORTION OF THE R.C. CURTAIN WALL BENEATH THE FLARED END SECTION (LOWER 1'-0") SHALL BE PLACED MONOLITHICALLY. THE FLARED END SECTION SHALL THEN BE SET IN PLACE & THE REMAINING PORTIONS OF THE R.C. CURTAIN WALL PLACED.

NOTE: THE PRECAST CURTAIN WALL WILL BE SET AND BACKFILLED WITH COMPACTED MATERIAL. THE FLARED END SECTION SHALL THEN BE SET IN PLACE AND THE 1" RECESS FILLED WITH GROUT. WHERE "L" EXCEEDS 11' THE CURTAIN WALL MAY BE CAST IN TWO (2) OR MORE SECTIONS. THE METHOD OF JOINING THE SECTIONS FOR INSTALLATION SHALL BE APPROVED BY THE ENGINEER.

REINFORCING STEEL SCHEDULE

PIPE DIA.	SINGLE R.C. PIPE CULVERT								DOUBLE R.C. PIPE CULVERT									
	H401		H402		V401		V402		H401		H402		H403		V401		V402	
	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.
18"	7'-8"	2	1'-11 1/2"	4	1'-7 1/2"	8	8"	8	12'-2"	2	1'-11 1/2"	4	8"	2	1'-7 1/2"	10	8"	14
24"	9'-2"	2	2'-2"	4	1'-8 1/2"	10	8"	9	14'-8"	2	2'-2"	4	8"	2	1'-8 1/2"	12	8"	18
30"	10'-8"	2	2'-4 1/2"	4	1'-11 1/2"	10	8"	12	17'-8"	2	2'-4 1/2"	4	8"	2	1'-11 1/2"	14	8"	22
36"	12'-8"	2	2'-10"	6	2'-3"	12	8"	14	20'-8"	2	2'-10"	6	8"	3	2'-3"	14	8"	28
42"	15'-2"	2	3'-9 1/2"	8	2'-9 1/2"	16	8"	18	23'-8"	2	3'-9 1/2"	8	8"	4	2'-9 1/2"	18	8"	30
48"	16'-8"	2	4'-3"	10	3'-1"	18	8"	15	25'-8"	2	4'-3"	10	8"	5	3'-1"	20	8"	32
54"	18'-2"	2	4'-8 1/2"	12	3'-5 1/2"	20	8"	17	27'-8"	2	4'-9"	12	8"	6	3'-5 1/2"	22	8"	34
60"	20'-2"	2	5'-5"	14	4'-0"	24	8"	18	30'-8"	2	5'-5"	14	8"	7	4'-0"	26	8"	36
72"	25'-2"	2	7'-4"	18	5'-1"	30	8"	20	36'-8"	2	7'-4"	18	8"	9	5'-1"	33	8"	40

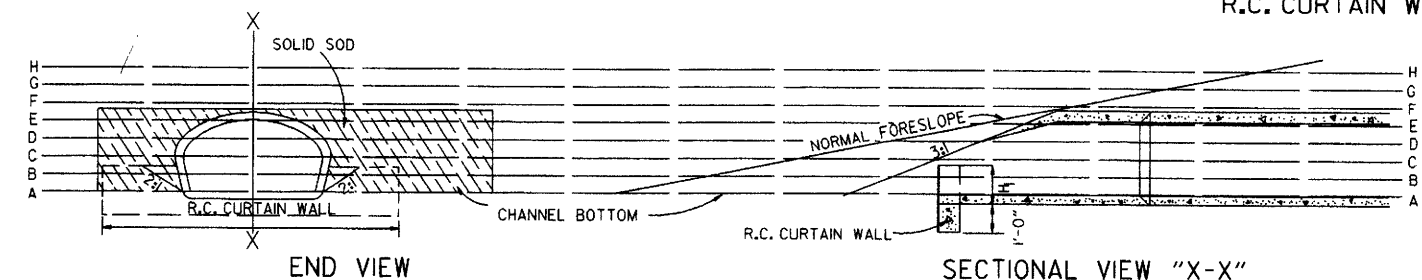
ALL REINFORCING STEEL #4 BARS @ 6" O.C.

SOLID SODDING

PIPE DIA.	SINGLE R.C.P.C.			DOUBLE R.C.P.C.		
	3:1	4:1	6:1	3:1	4:1	6:1
	SQ. YDS.					
18"	5	7	12	6	8	13
24"	8	12	19	9	13	20
30"	13	18	29	14	19	30
36"	17	26	41	19	26	43
42"	23	36	55	25	37	57
48"	29	46	68	31	48	70
54"	36	57	85	37	59	87
60"	45	62	104	48	65	107
72"	64	92	156	67	95	159

NOTE: QUANTITIES SHOWN ABOVE ARE FOR ONE (1) END OF F.E.S.

- GENERAL NOTES
1. A CAST-IN-PLACE OR PRECAST CURTAIN WALL MAY BE USED. PAYMENT FOR THE CURTAIN WALL SHALL BE CONSIDERED TO BE INCLUDED IN THE UNIT PRICE BID EACH FOR FLARED END SECTIONS OF THE SEVERAL SIZES, WHICH PRICE SHALL BE FULL COMPENSATION FOR FURNISHING ALL MATERIALS INCLUDING REINFORCING STEEL AND CONCRETE; FOR FORMS, MIXING AND PLACING; FOR EXCAVATION AND BACKFILL, AND FOR ALL LABOR, TOOLS, EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THE WORK.
 2. ALL EXPOSED EDGES SHALL BE CHAMFERED 3/4".
 3. CONCRETE FOR CURTAIN WALL SHALL MEET THE REQUIREMENTS FOR CLASS A OR S CONCRETE AS PROVIDED IN SECTION 802 OF THE STANDARD SPECIFICATIONS OR FOR PAVING CONCRETE AS PROVIDED IN SECTION 501 OF THE STANDARD SPECIFICATIONS.
 4. WELDED WIRE MESH 3 x 3 W/10 x W10 MAY BE USED IN LIEU OF REINFORCING BARS.



END VIEW

SECTIONAL VIEW "X-X"

10-18-96	ADDED NOTE TO SOLID SODDING	10-18-96	ARKANSAS STATE HIGHWAY COMMISSION
10-12-95	CORRECTED SPELLING		
8-3-94	ADDED GENERAL NOTE NO. 4		
8-15-91	REV. CURTAIN WALL QUANT. STEEL SCH. & SOLID SOD QUANT.		
3-2-81	ALLOW PRECAST IN 2 OR MORE PIECES CHAMFER EDGES		
5-15-80	ADDED PRECAST WALL & GENERAL NOTES		
10-2-72	REVISED AND REDRAWN		
DATE	REVISION	FILMED	STANDARD DRAWING FES-1

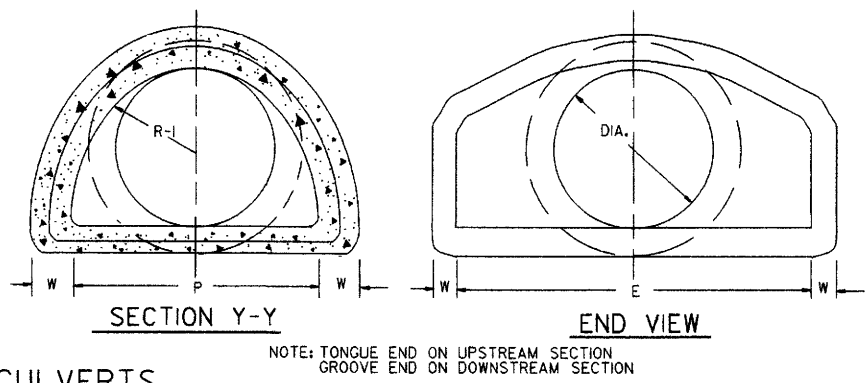
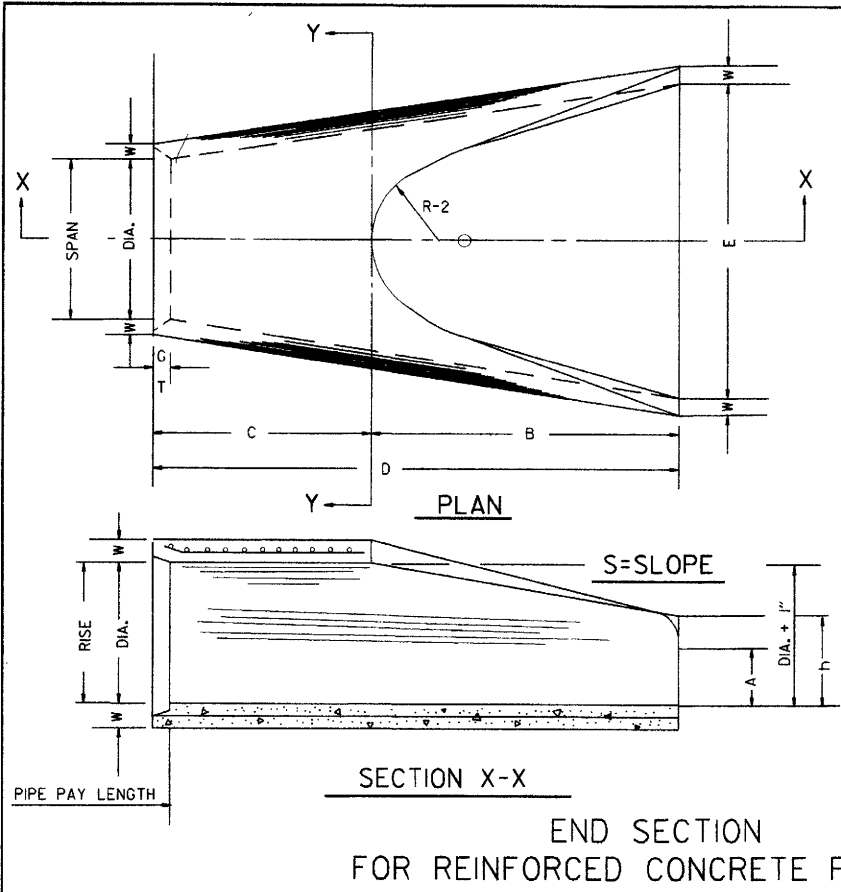
TABLE OF DIMENSIONS

DIA.	WALL	A	B	C	D	E	S	DIA. + 1"	P	R-1	R-2	G-T	WT.	h
18"	2 1/2"	9"	2'-3"	3'-10"	6'-1"	3'-0"	3:1	19"	29"	15 1/2"	12"	2"	1000	1'-0 1/2"
24"	3"	9 1/2"	3'-7 1/2"	2'-6"	6'-1 1/2"	4'-0"	3:1	25"	33 3/8"	16 3/8"	14"	2 1/2"	1600	1'-1 1/2"
30"	3 1/2"	1'-0"	4'-6"	1'-7 3/4"	6'-1 3/4"	5'-0"	3:1	31"	37"	18 1/2"	15"	3 1/4"	1940	1'-4 5/8"
36"	4"	1'-3"	5'-3"	2'-10 3/4"	8'-1 3/4"	6'-0"	3:1	37"	47 1/8"	24 5/8"	20"	3 1/2"	4100	1'-8"
42"	4 1/2"	1'-9"	5'-3"	2'-11"	8'-2"	6'-6"	3:1	43"	53 7/8"	27 7/8"	22"	3 1/2"	5380	2'-2 1/2"
48"	5"	2'-0"	6'-0"	2'-2"	8'-2"	7'-0"	3:1	49"	56 3/8"	28 1/2"	22"	3 1/2"	6550	2'-6"
54"	5 1/2"	2'-4"	6'-6"	1'-10"	8'-4"	7'-6"	3:1	55"	65 1/2"	33 3/8"	24"	4"	8750	2'-10 1/2"
60"	6"	2'-10"	6'-6"	1'-10"	8'-4"	8'-0"	3:1	61"	72 1/2"	36 1/8"	24"	4"	9270	3'-5"
72"	7"	3'-10"	6'-6"	1'-10"	8'-4"	9'-0"	3:1	73"	77 1/8"	38 3/8"	24"	5"	13250	4'-6"

ARCH PIPE

EQUIV. DIA.	SPAN		RISE		W	A	B	C	D	E	P	R2	G-T	S
	AASHTO M 206	NOMINAL	AASHTO M 206	NOMINAL										
INCHES														
15	18	18	11	11	2"	4"	2'-0"	4'-0"	6'-0"	3'-0"	29"	12"	1 1/2"	2 1/2:1
18	22	22	13 1/2	14	2 1/2"	5"	2'-0"	4'-1"	6'-1"	3'-6"	32 1/8"	13"	2 1/2"	2 1/2:1
21	26	26	15 1/2	16	2 3/4"	7"	2'-3"	3'-10"	6'-1"	4'-0"	34 1/8"	14"	2 1/2"	2 1/2:1
24	28 1/2	29	18	18	3"	9"	2'-3"	3'-10"	6'-1"	5'-0"	36 3/8"	15"	2 1/2"	2 1/2:1
30	36 1/4	36	22 1/2	23	3 1/2"	10"	3'-1"	3'-0 1/2"	6'-1 1/2"	6'-0"	47 1/8"	20"	3"	2 1/2:1
36	43 3/4	44	26 3/8	27	4"	10 1/2"	4'-0"	2'-1 1/2"	6'-1 1/2"	6'-6"	54 3/8"	22"	3 1/2"	2 1/2:1
42	51 1/8	51	31 3/8	31	4 1/2"	11 1/2"	4'-7"	1'-10 1/4"	6'-5 1/4"	7'-2"	59 1/8"	23"	3 3/4"	2 1/2:1
48	58 1/2	59	36	36	5"	1'-3"	5'-3"	2'-10 1/4"	8'-1 3/4"	7'-10"	70 3/8"	24"	4 1/4"	2 1/2:1
54	65	65	40	40	5 1/2"	1'-7"	5'-3"	2'-11"	8'-2"	8'-6"	72 1/8"	24"	4 3/4"	2 1/2:1
60	73	73	45	45	6"	1'-10"	5'-6"	2'-8"	8'-2"	9'-0"	77 3/8"	24"	5"	2 1/2:1

* THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PER CENT FROM THE VALUES SPECIFIED BY AASHTO M 206.



NOTE: TONGUE END ON UPSTREAM SECTION GROOVE END ON DOWNSTREAM SECTION

END SECTION FOR REINFORCED CONCRETE PIPE CULVERTS

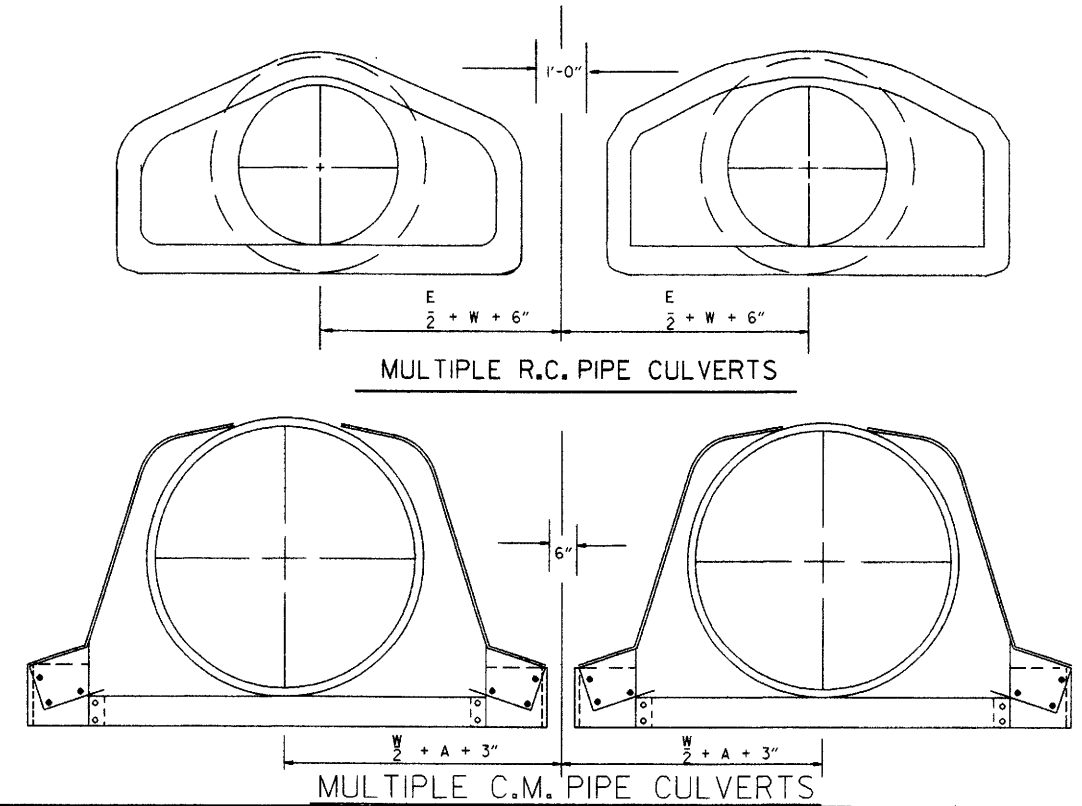
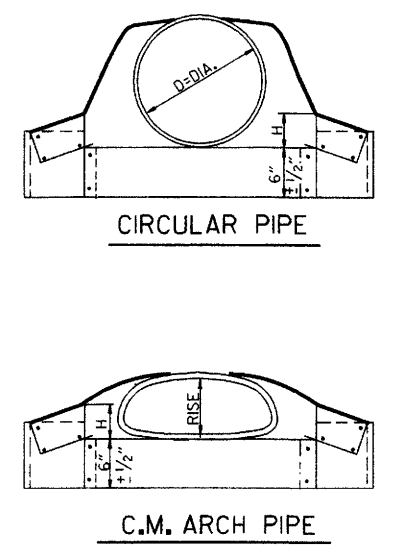
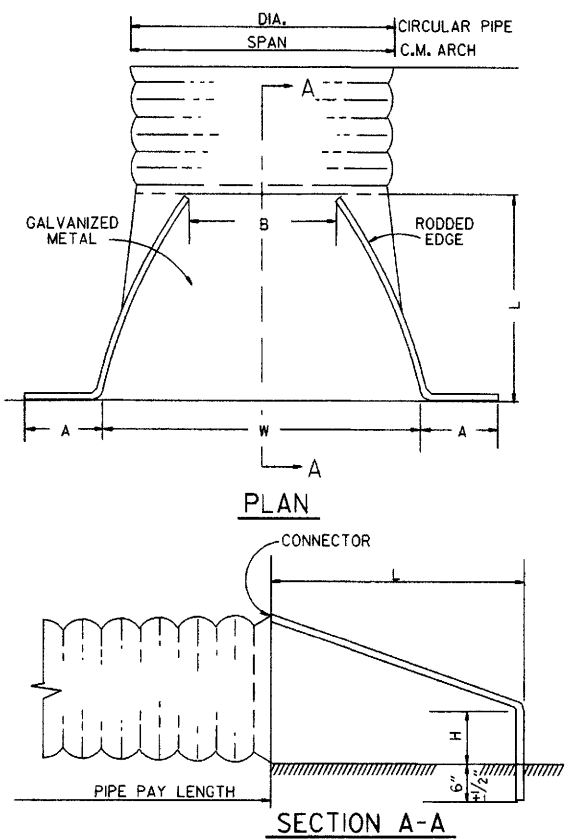
END VIEW CONCRETE ARCH PIPE

CIRCULAR PIPE

D. DIA.	GAUGE	A	B. MAX.	H	L	W	S
12	16	6	6	6	21	24	2 1/2:1
15	16	7	8	6	26	30	2 1/2:1
18	16	8	10	6	31	36	2 1/2:1
21	16	9	12	6	36	42	2 1/2:1
24	16	10	13	6	41	48	2 1/2:1
30	14	12	16	8	51	60	2 1/2:1
36	14	14	19	9	60	72	2 1/2:1
42	12	16	22	11	69	84	2 1/2:1
48	12	18	27	12	78	90	2 1/2:1
54	12	18	30	12	84	102	2:1
60	12	18	33	12	87	114	1 1/2:1
66	12	18	36	12	87	120	1 1/2:1
72	12	18	39	12	87	126	1 1/3:1

C.M. ARCH PIPE

EQUIV. DIA.	SPAN	RISE	A	B. MAX.	H	L	W	S	GAUGE
15"	17	13	7	9	6	19	30	2 1/2:1	16
18"	21	15	7	10	6	23	36	2 1/2:1	16
21"	24	18	8	12	6	28	42	2 1/2:1	16
24"	28	20	9	14	6	32	48	2 1/2:1	16
30"	35	24	10	16	6	39	60	2 1/2:1	14
36"	42	29	12	18	8	46	75	2 1/2:1	14
42"	49	33	13	21	9	53	85	2 1/2:1	12
48"	57	38	18	26	12	63	90	2 1/2:1	12
54"	64	43	18	30	12	70	102	2 1/2:1	12
60"	71	47	18	33	12	77	114	2 1/4:1	12

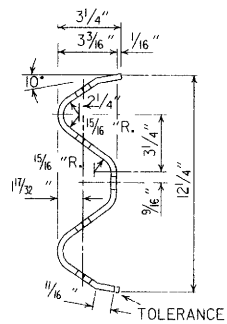
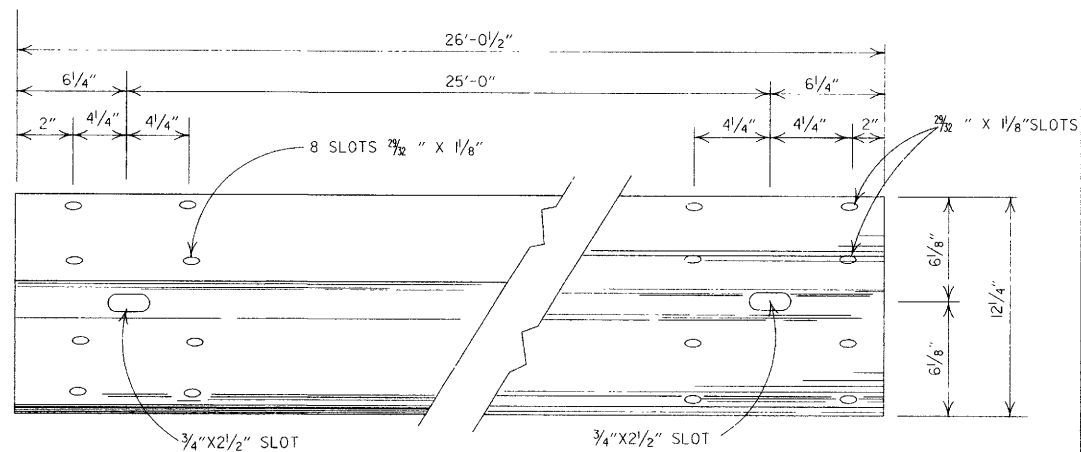


NOTE: ALTERNATE CONNECTIONS TO THE PIPE CULVERTS, IN ACCORDANCE WITH MANUFACTURER'S STANDARD PRACTICES, MAY BE MADE SUBJECT TO THE APPROVAL OF THE ENGINEER.

END SECTIONS FOR CORRUGATED METAL PIPE CULVERTS

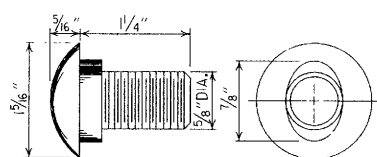
DATE	REVISION	FILED
10-18-96	REVISED ASTM REF. TO AASHTO	10-18-96
5-15-80	REVISED DISTANCE BETWEEN MULTIPLE R.C.P. F.E.S.	664-5-15-80
7-14-78	C.M. ARCH SIZES TO CONFORM WITH AASHTO SIZES	752-7-14-78
8-22-75	ADDED MULTIPLE PIPE CULVERTS	517-8-22-75
12-5-74	REMOVED NOTE RE REINF. FOR R.C. F.E.S.	500-12-5-74
5-24-73	CMP END SECTION, SHOW PIPE PAY LENGTH	627-5-24-73
10-2-72	REVISED AND REDRAWN	760-10-2-72

ARKANSAS STATE HIGHWAY COMMISSION
FLARED END SECTION
STANDARD DRAWING FES-2

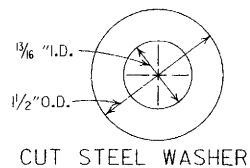


DETAILS OF W-BEAM GUARD RAIL

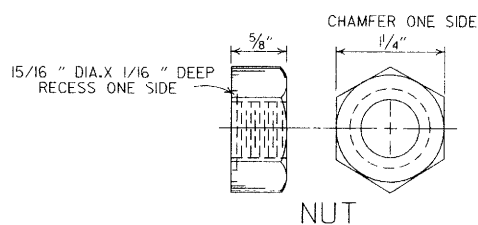
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.



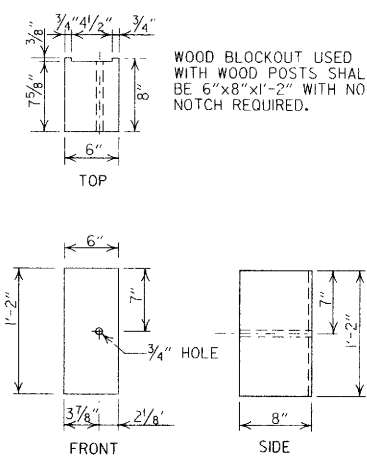
SPLICE BOLT
POST BOLT - SAME EXCEPT LENGTH



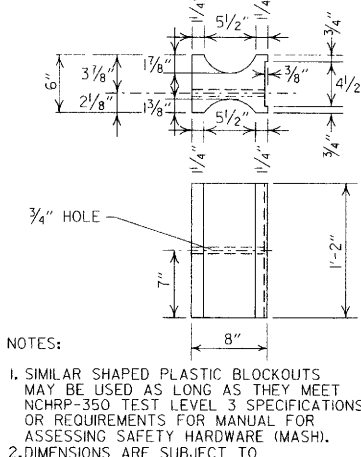
CUT STEEL WASHER



NUT

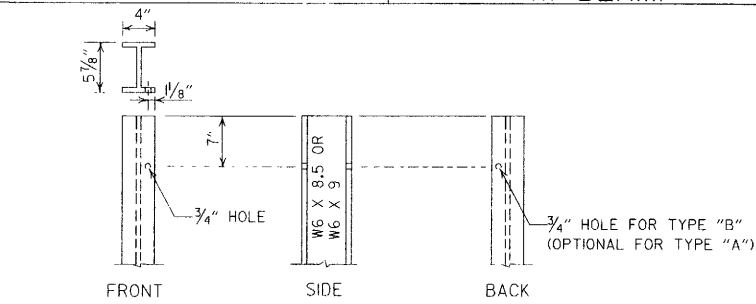


WOOD BLOCKOUT (W-BEAM)

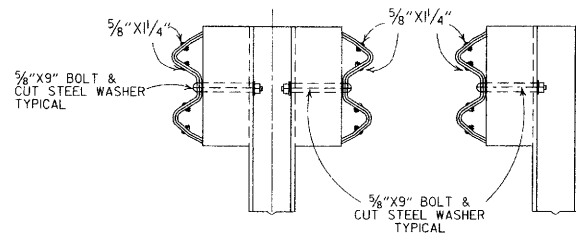


PLASTIC BLOCKOUT (W-BEAM)

NOTES:
1. SIMILAR SHAPED PLASTIC BLOCKOUTS MAY BE USED AS LONG AS THEY MEET NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
2. DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCES.



STEEL POST



TYPE "B" TYPE "A"

DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)

-GENERAL NOTES-

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.
WHERE W-BEAM GUARD RAIL CONTIGUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.

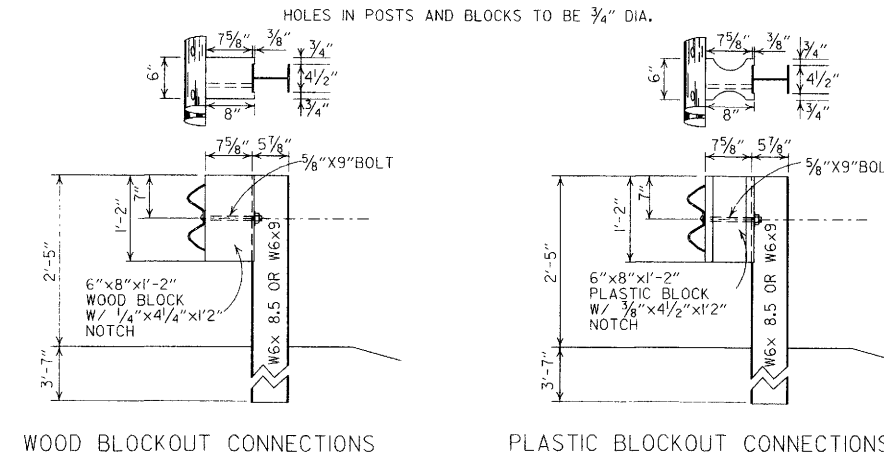
W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.

USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.

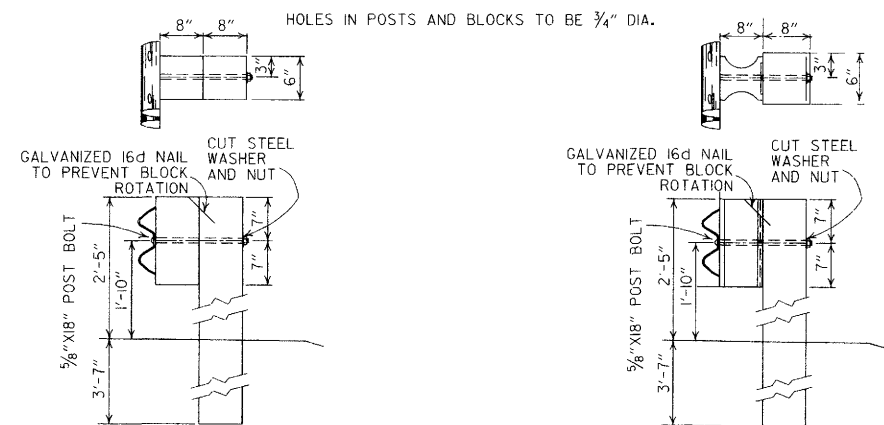
ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 1350 + SOUTHERN PINE.

CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS AS LONG AS BLOCKOUT USED MEETS NCHRP-350 TEST LEVEL 3 SPECIFICATIONS OR REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.



WOOD BLOCKOUT CONNECTIONS
PLASTIC BLOCKOUT CONNECTIONS
DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



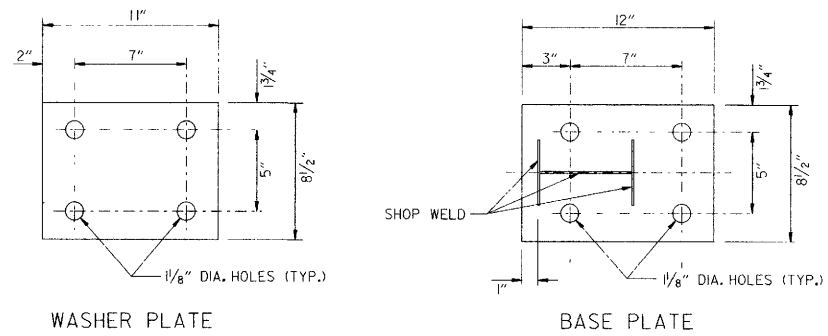
WOOD BLOCKOUT CONNECTIONS
PLASTIC BLOCKOUT CONNECTIONS
DETAILS OF WOOD LINE POST CONNECTIONS (W-BEAM)

7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
10-15-09	ADDED REFERENCE TO MASH	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & ON STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
3-30-00	REMOVED GUARD RAIL AT BRIDGE ENDS	
1-12-00	ADDED PLASTIC BLOCKOUT	
8-12-98	REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE. DELETED DET. OF GUARD RAIL REPLACE. BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK & ADDED DETAILS OF STEEL LINE POST CONN. REVISED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
4-3-97	REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
6-2-94	ADDED ALT. STEEL POST SIZE	
8-5-93	REVISED STEEL POST SIZE	8-5-93
10-1-92	REDRAWN & REVISED	10-1-92
8-15-91	REVISED WASHER NOTE	8-15-91
8-2-90	REV. GEN. NOTE & DEPTH OF ANC. POST IN ROCK	8-2-90
7-15-88	REVISED SECTION 3 & GENERAL NOTES	
3-4-88	REV. ANCHOR POST, ELEV. NOTES & POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
10-9-87	REDRAWN & REVISED	802-10-9-87
DATE	REVISION	DATE FILM

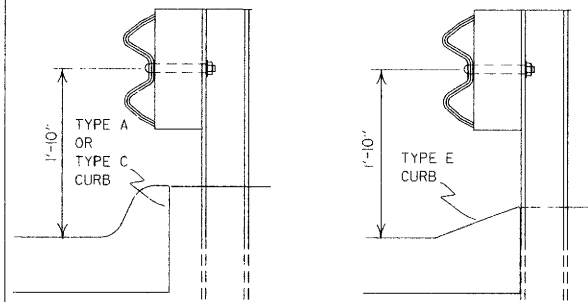
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-8



Note: Bolts, nuts, washers and plates shall be galvanized in accordance with Section 807 of the Standard Specifications.

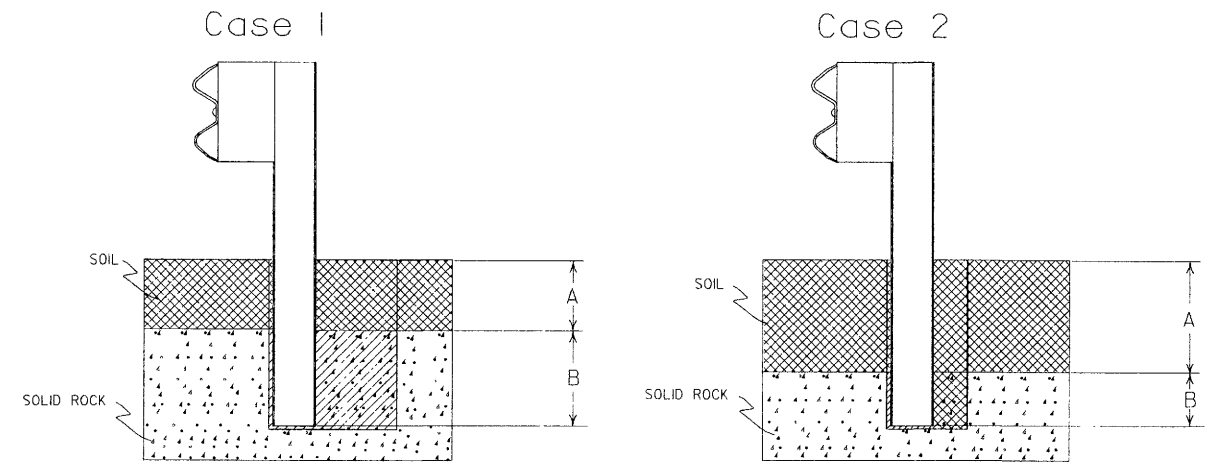


FOR DESIGN SPEEDS OF 50 MPH OR LESS
ALIGN FACE OF GUARD RAIL WITH FACE OF CURB.

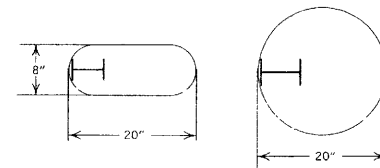
FOR DESIGN SPEEDS OF 55 MPH OR MORE
PLACE GUARD RAIL POSTS AGAINST BACK OF CURB.

DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB (W-BEAM)

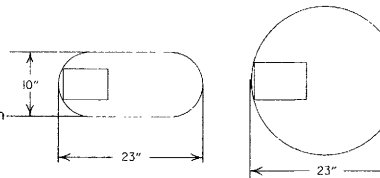
FOR DESIGN SPEEDS OF 50 MPH OR LESS ALL CURB FACES, AS SHOWN ON STD. DRWG. CG-1, MAY BE USED. FOR DESIGN SPEEDS OF 55 MPH OR MORE TYPE "E" CURB FACE SHALL BE USED.



Plan View Steel Posts
Either hole configuration acceptable



Plan View Wood Posts
Either hole configuration acceptable



Notes: For overlying soil depths (A) ranging from 0 to 18", the depth of required drilling (B) is equal to 24".

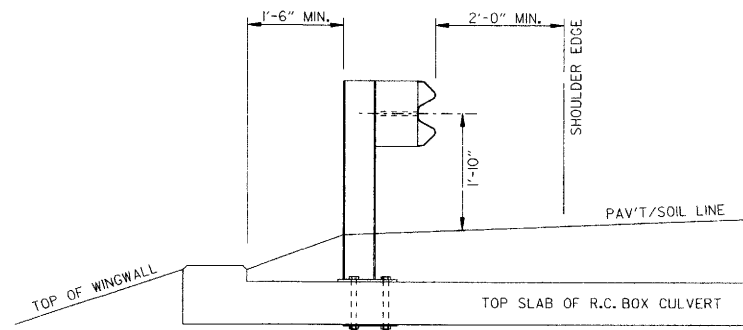
Zone A:
Backfill according to Section 617.03(a).

Zone B:
Backfill hole in 6" lifts with material meeting the requirements of Section 802.02(a) - Alternate gradation. Compact to 95% maximum dry density per ASTM D-698.

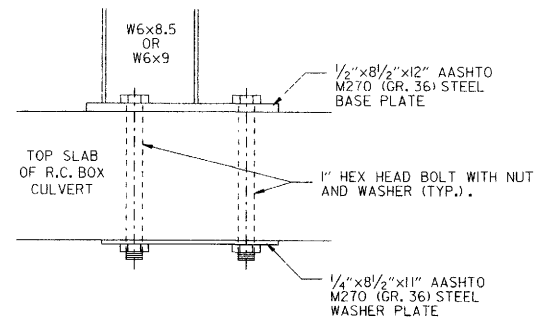
Notes: For overlying soil depths (A) ranging from 18" to 44", the depth of required drilling (B) is equal to either 12" or 44" minus the depth of soil whichever is less.

Zone A & B:
Backfill according to Section 617.03(a).

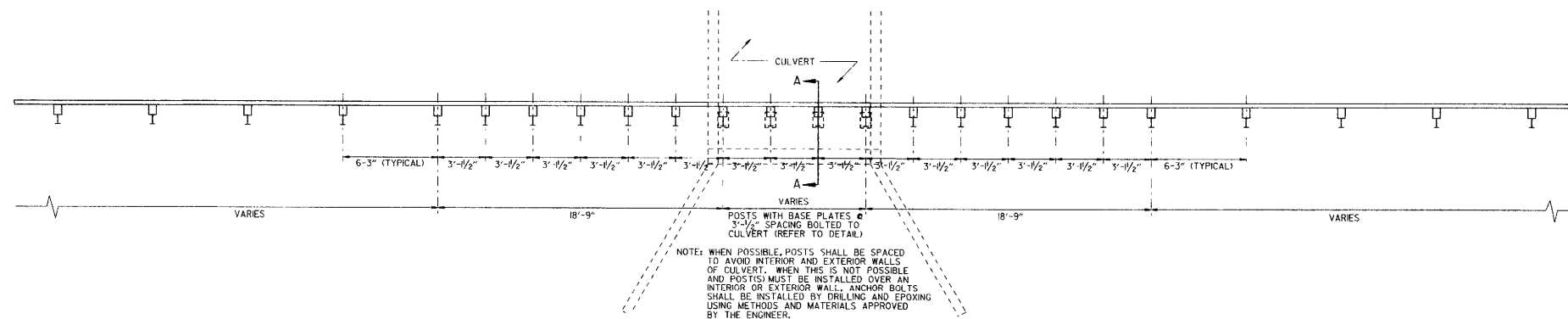
DETAIL OF POST PLACEMENT IN SOLID ROCK (W-BEAM)



SECTION A-A



DETAIL OF CONNECTION



PLAN LAYOUT OF TYPE A GUARD RAIL AT LOW-FILL CULVERTS

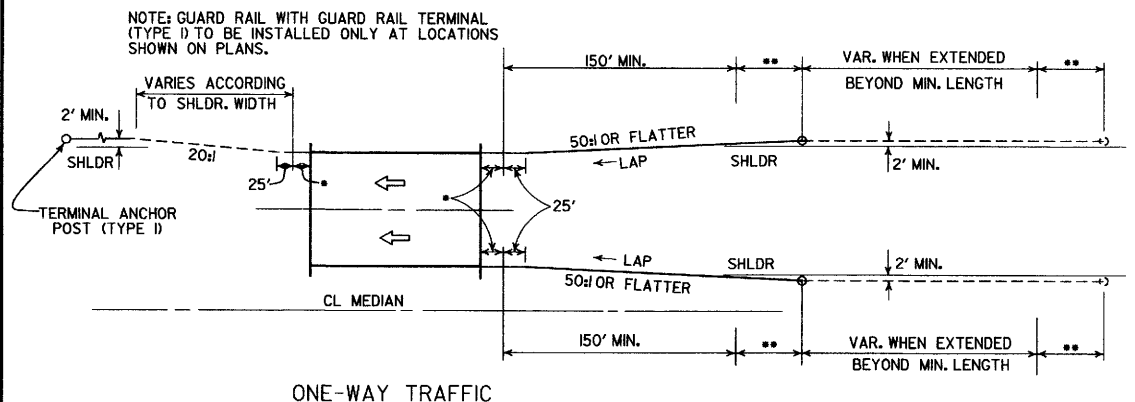
NOTE: THIS DETAIL IS TO BE USED ONLY WHEN THE COVER OVER THE CULVERT DOES NOT PERMIT FULL EMBEDMENT OF GUARD RAIL POSTS AS SHOWN ON STD. DWG. GR-8.

7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
4-12-07	REVISED DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB	
11-10-05	ADDED GUARD RAIL PLACEMENT BEHIND CURB; REVISED DETAIL OF CONNECTION	
11-18-04	REVISED POST PLACEMENT IN ROCK & CULVERT CONNECTION DETAILS. ADDED DETAIL FOR GUARD RAIL PLACEMENT AT LOW-FILL CULVERTS	
3-30-00	REMOVED CONCRETE INSERT ANCHOR	
8-12-98	CHANGED STEEL SPACER BLOCK TO WOOD BLOCKOUT, ADD. DET. OF GUARD RAIL CONNECTION TO R.C. BOX CULVT. DELETED DET. OF STEEL LINE POST CONN. & ADD. DET. OF GUARD RAIL PLACE. BEHIND CURB & DET. OF POST PLACE. IN SOLID ROCK	
4-3-96	PLACED ARROWS AT CUT STEEL WASHERS	4-3-96
10-18-96	REV. ASTM REF. TO AASHTO	
11-22-95	ADDED OPTIONAL HOLES	
6-2-94	REVISED ALTERNATE POST SIZE	
8-5-93	REVISED STEEL POST SIZE	
10-1-92	REDRAWN & REVISED	10-1-92
8-2-90	DEL. WASHER ON ANCHOR ASSEMBLY	8-2-90
7-15-88	CONFORMED TO 1988 SPECS	
3-4-88	REVISED ANCHOR NOTE	
10-30-87	REVISED ANCHOR ASSEMBLY	72-10-30-87
10-30-87	REVISED PLACEMENT BEHIND CURB	547-10-30-87
10-9-87	REDRAWN & REVISED	803-10-9-87
DATE	REVISION	DATE FILM

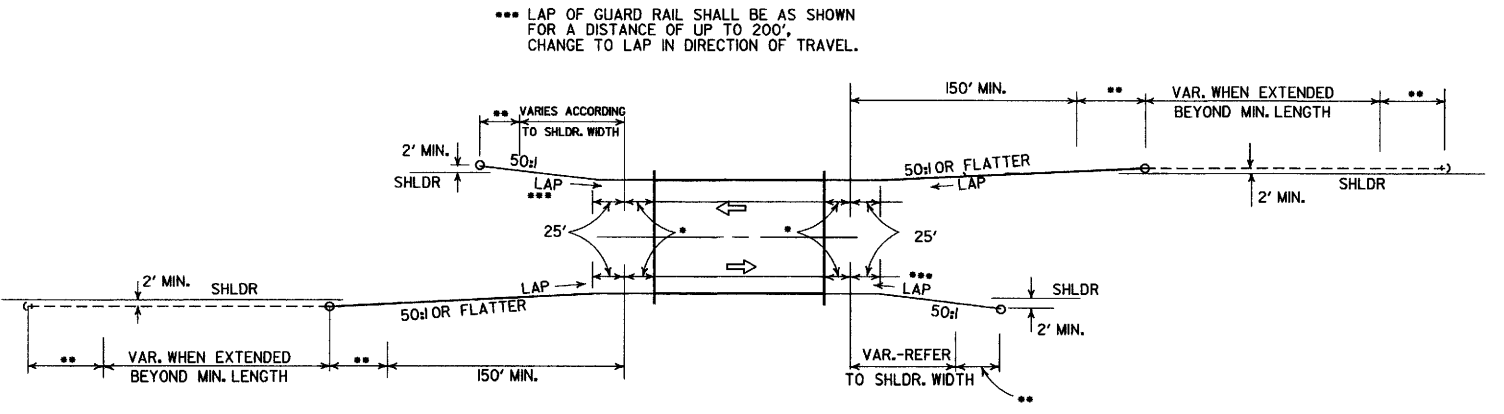
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-8A

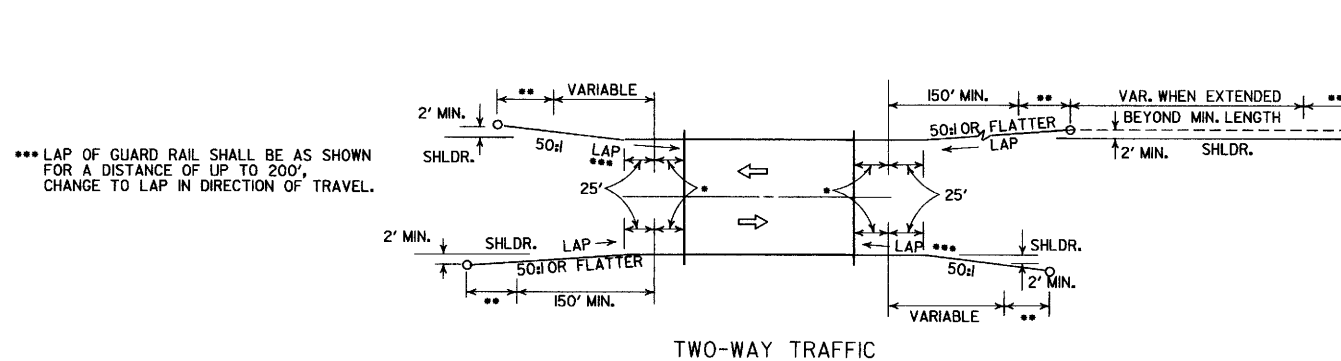


ONE-WAY TRAFFIC

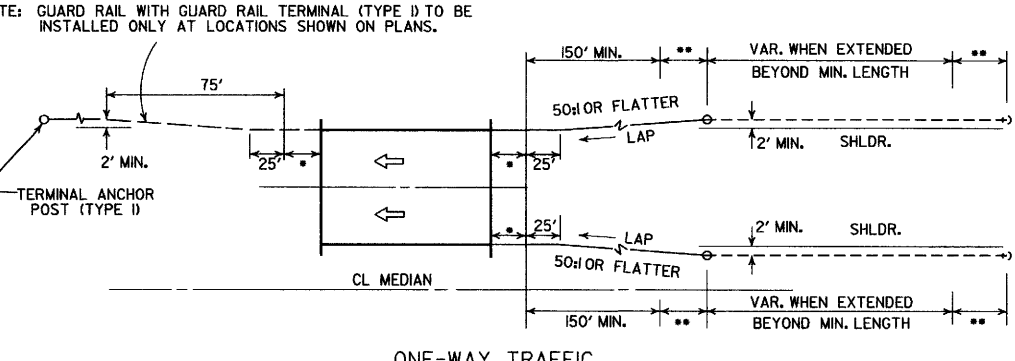


TWO-WAY TRAFFIC

METHODS OF INSTALLATION OF GUARD RAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

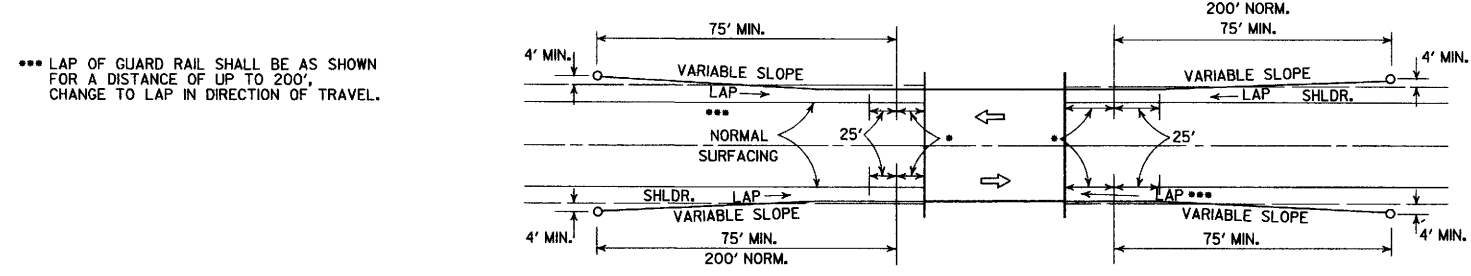


TWO-WAY TRAFFIC



ONE-WAY TRAFFIC

METHOD OF INSTALLATION OF GUARD RAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)



METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERMINAL (TYPE I) (FULL SHOULDER WIDTH OR LESS BRIDGES)

LEGEND

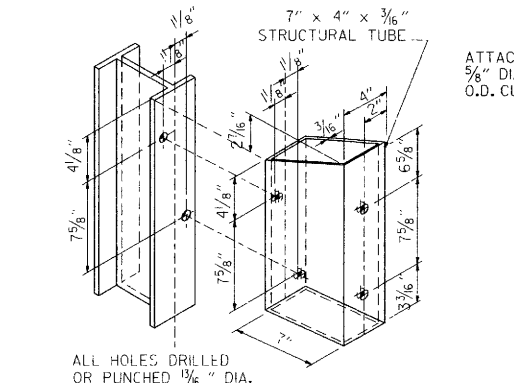
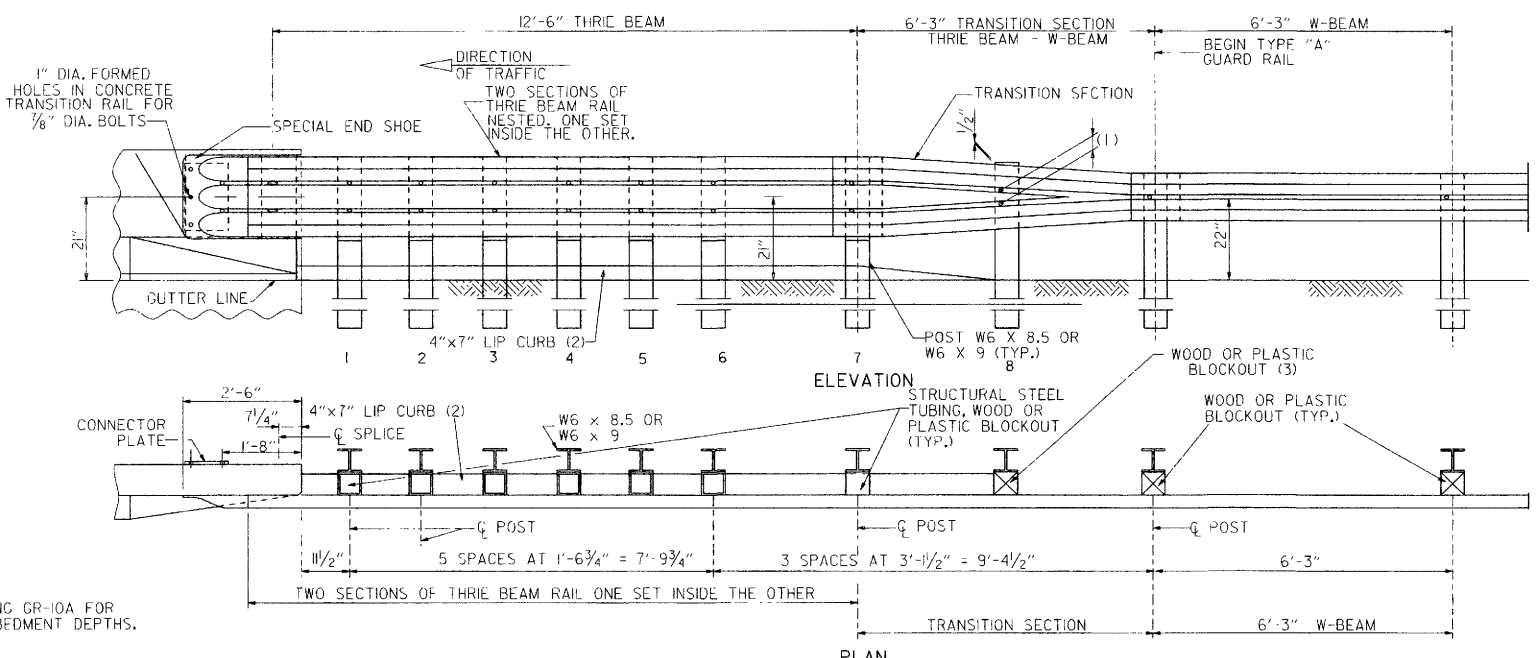
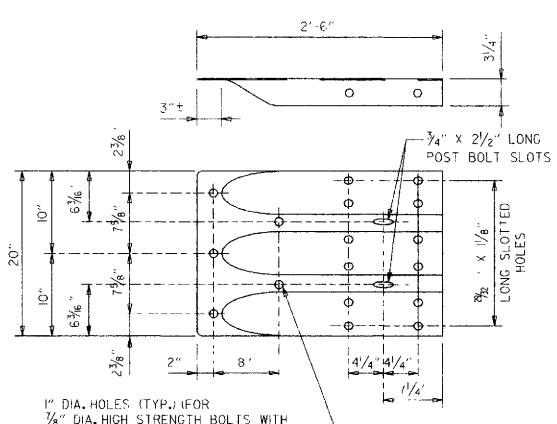
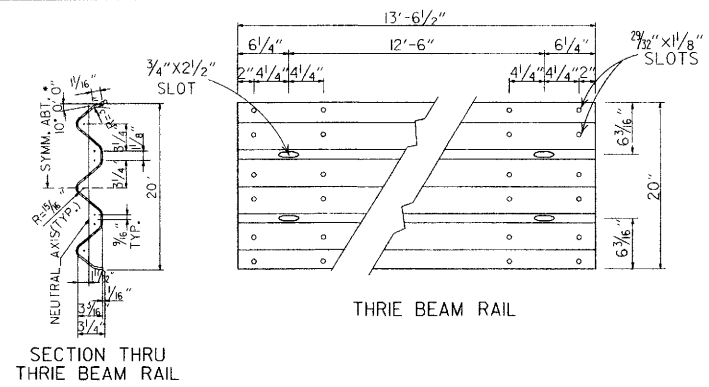
- THREE BEAM GUARD RAIL TERMINAL
- GUARD RAIL TERMINAL (TYPE 2)

DATE	REVISION	DATE FILED
4-17-08	REVISED LAYOUTS	
11-10-05	REMOVED GUARD RAIL NOTES AND DETAILS	
11-16-01	DELETED NOTE-METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERM. (TY. I)	
1-12-00	ADDED CONSTRUCTION NOTE	1-12-00
6-26-97	REVISED LAYOUT	
10-1-92	REDRAWN & REVISED	10-1-92
	ADDED NOTE	
10-9-87	REDRAWN & REVISED	

ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

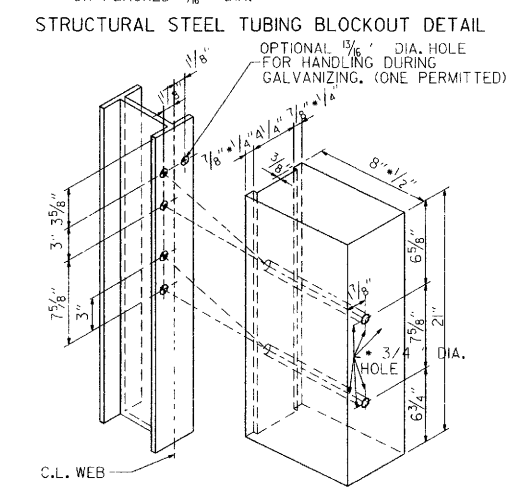
STANDARD DRAWING GR-9



ATTACH BLOCKOUT TO POST USING 5/8\"/>

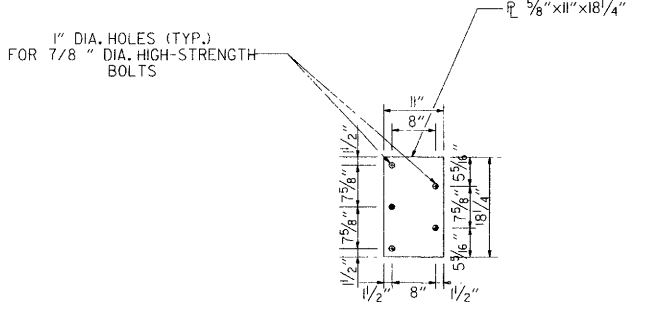
1\"/>

NOTE: SEE STANDARD DRAWING GR-10A FOR GUARD RAIL POST EMBEDMENT DEPTHS.

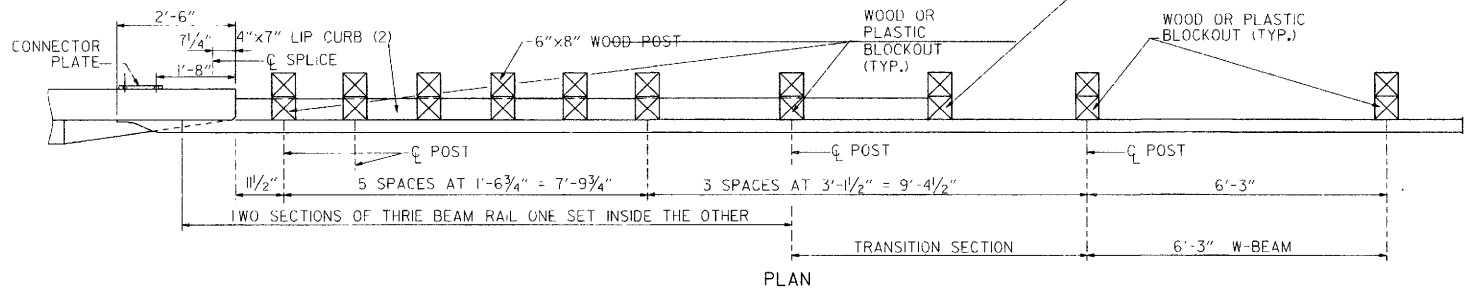


ALL HOLES 1/8\"/>

NOTE: BLOCKS SHALL BE THE SAME TYPE THROUGHOUT THE PROJECT LIMITS.

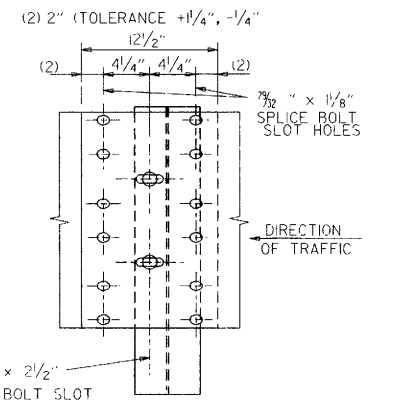


CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 1/2\"/>

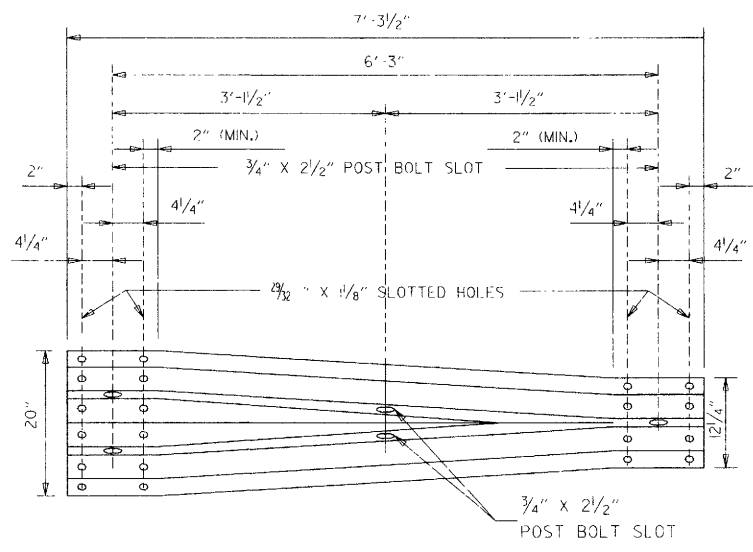


- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.
- (2) REFER TO APPROACH GUTTER DETAILS.
- (3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

THRIE BEAM GUARD RAIL CONNECTION AT BRIDGE ENDS



THRIE BEAM RAIL SPLICE AT POST



TRANSITION SECTION

GENERAL NOTES:

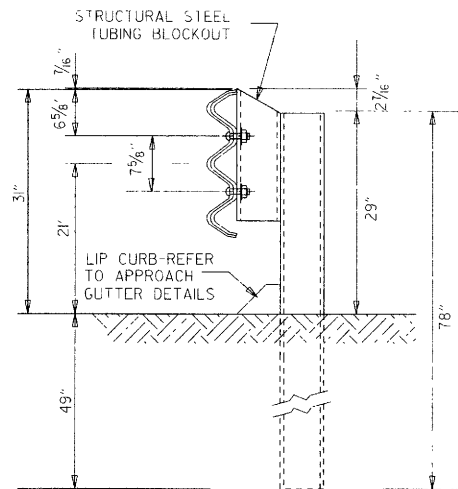
THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I. RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION. ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4\"/>

DATE	REVISION	DATE FILM
7-14-10	RAISED HEIGHT OF W-BEAM 1"	
11-29-07	ADDED PLASTIC BLOCKOUTS	
11-10-05	ADDED NOTE FOR ATTACHING STEEL BLOCKOUT	
11-18-04	REVISED GENERAL NOTES	
10-9-03	REVISED GENERAL NOTES	
4-10-03	REVISED GENERAL NOTES	
8-22-02	REVISED NOTE (2)	
6-29-00	MOVED DIMENSION LINES	
5-18-00	ADDED NOTE	
3-30-00	DRAWN & ISSUED	

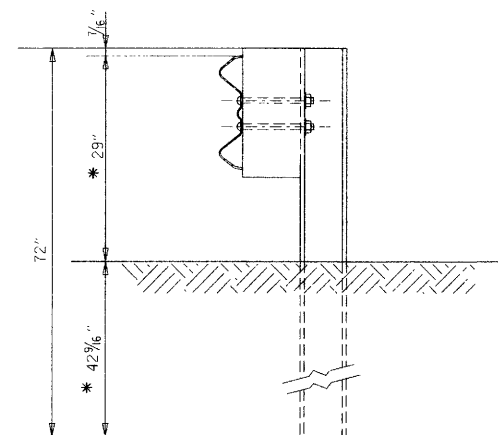
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-10

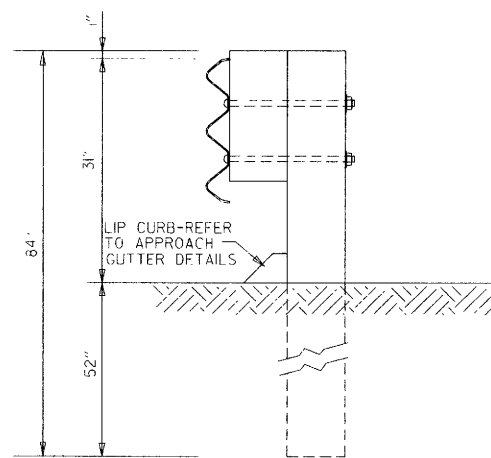


THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST
POSTS 1-7

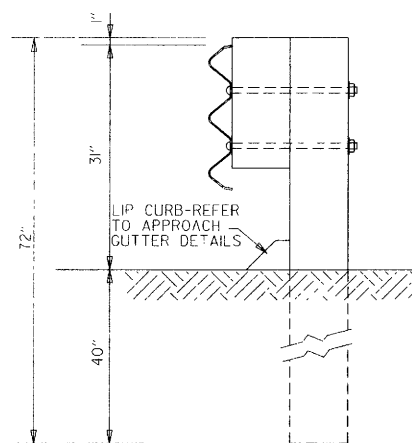


W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST
POST 8

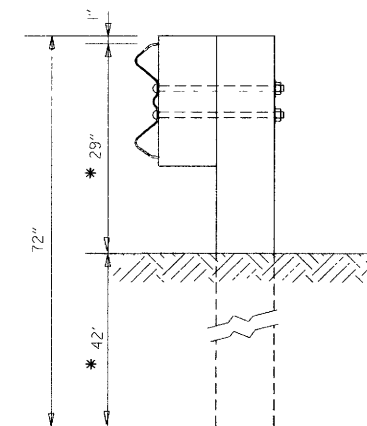
* NOTE:
THESE DIMENSIONS WILL NEED TO BE ADJUSTED IN THE FIELD TO MAKE THE TRANSITION FROM 21" MID POINT OF THRIE BEAM TO 22" MID POINT OF W-BEAM.



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS
POSTS 1-6



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 7



W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 8

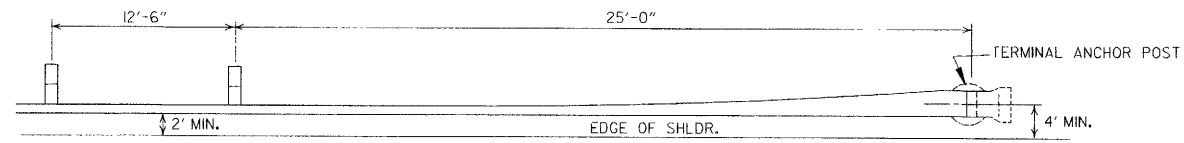
GENERAL NOTES:
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7+ (400 F) OR NO. 11350 F SOUTHERN PINE.

DATE	REVISION	DATE FILM
7-14-10	REVISED POST 8 DIMENSIONS	
11-29-07	ADDED PLASTIC BLOCKOUTS	
8-22-02	REVISED LIP CURB NOTE	
3-30-00	DRAWN & ISSUED	

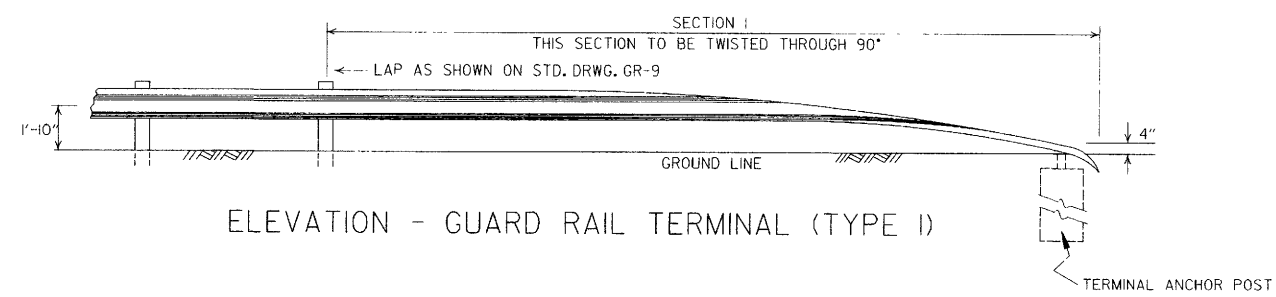
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-10A

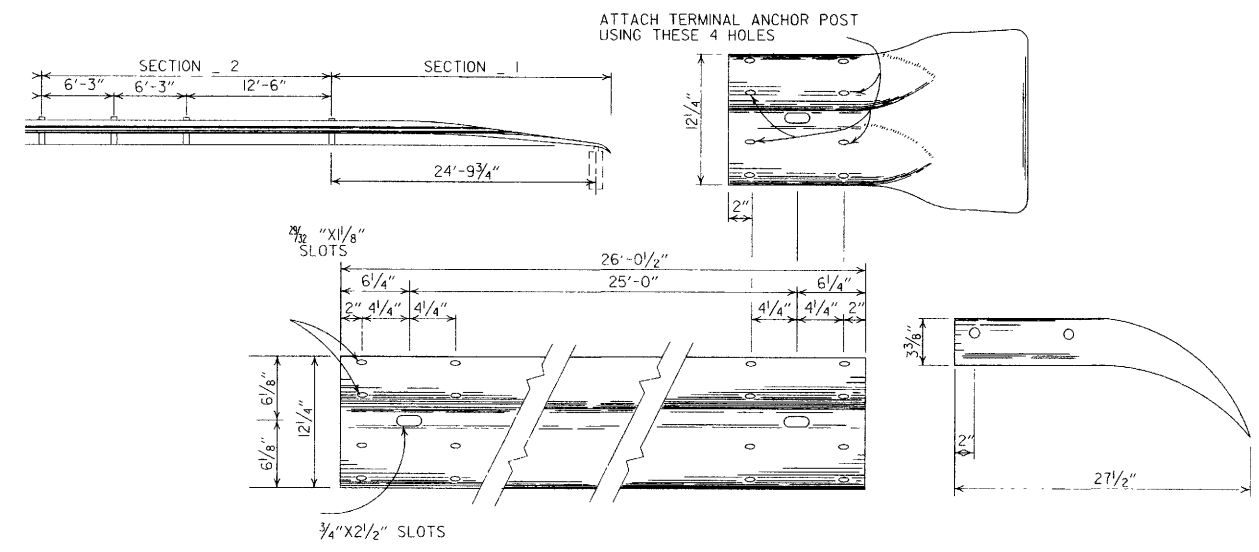


PLAN - GUARD RAIL TERMINAL (TYPE I)



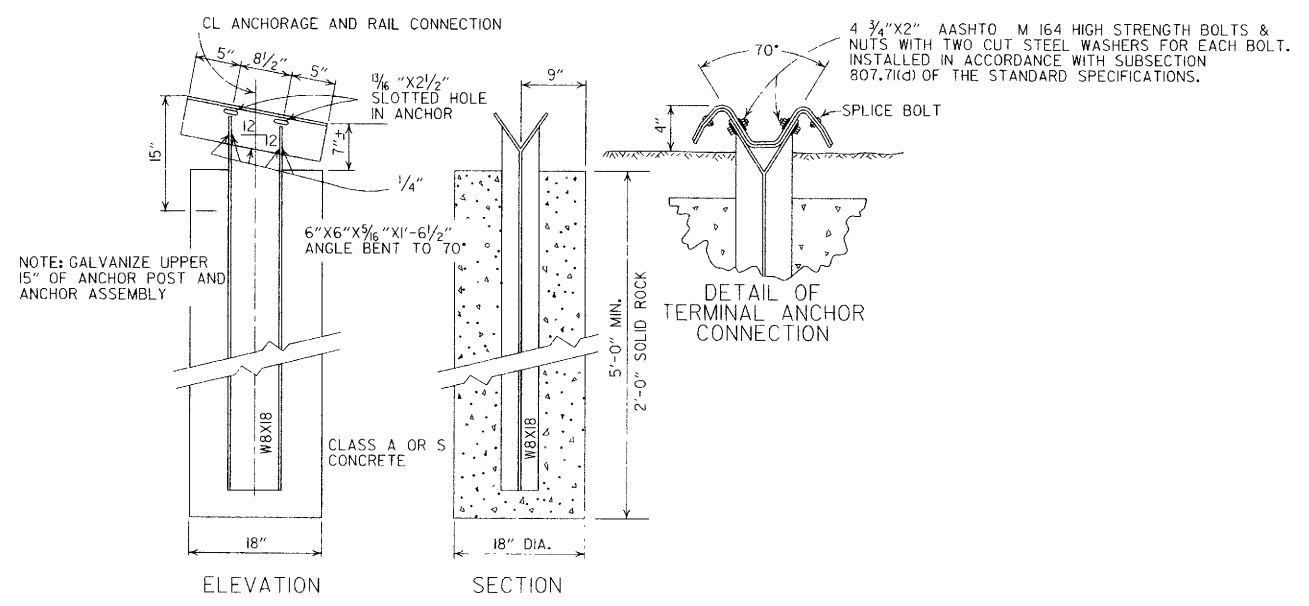
ELEVATION - GUARD RAIL TERMINAL (TYPE I)

NOTE:
SECTIONS 1 AND 2 OF GUARD RAIL TERMINAL SHALL BE PAID FOR AT THE PRICE BID PER LINEAR FOOT OF THE TYPE OF GUARD RAIL SPECIFIED.



SECTION 1

TERMINAL SECTION



NOTE: GALVANIZE UPPER 15" OF ANCHOR POST AND ANCHOR ASSEMBLY

ELEVATION

SECTION

NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 W 17 POST IF CONTRACTOR SO DESIRES.

DETAIL OF TERMINAL ANCHOR POST (TYPE I)

DATE	REVISION	DATE FILM
7-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
6-26-97	REVISED LAP NOTE	
10-18-96	REVISED ASTM REF. TO AASHTO	
11-3-94	DIMENSION TERMINAL DETAIL	
11-11-92	ADDED NOTE FOR PAYMENT	11-11-92
10-1-92	DRAWN & ISSUED	10-1-92

ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GRT-1

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA. INCHES	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22½	23
36	43¾	44	26¾	27
42	51½	51	31¾	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87½	87
120	154	154	96¾	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA. INCHES	AASHTO M 207	
	SPAN INCHES	RISE INCHES
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(1).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

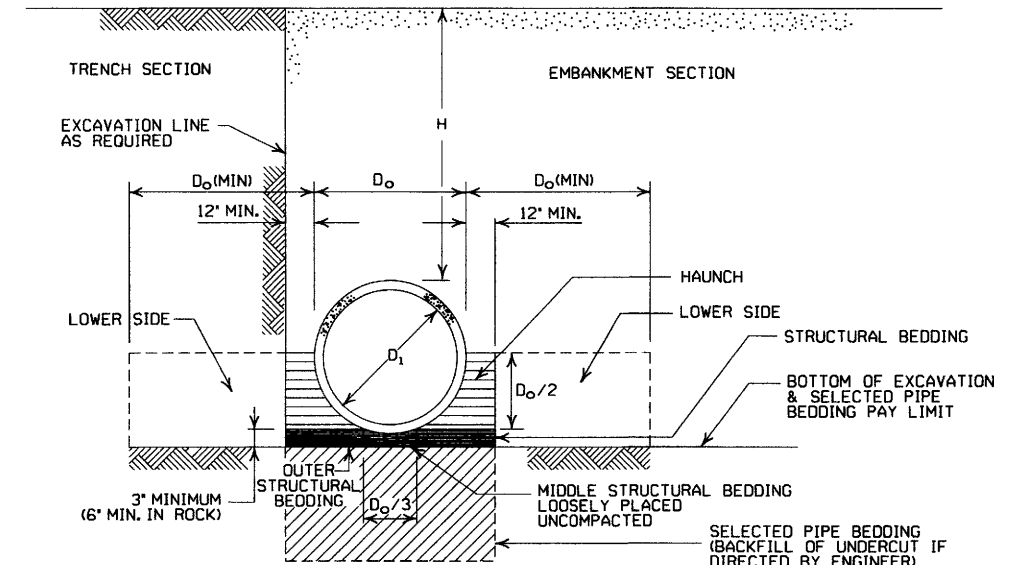
- LEGEND -

- D₁ = NORMAL INSIDE DIAMETER OF PIPE
- D_o = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- [Symbol] = UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

*SM-3 WILL NOT BE ALLOWED.

** MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE			
	CLASS III		CLASS IV	CLASS V
PIPE ID (IN.)	TYPE 1 OR 2	TYPE 3	ALL	ALL
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1



CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 1/2 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

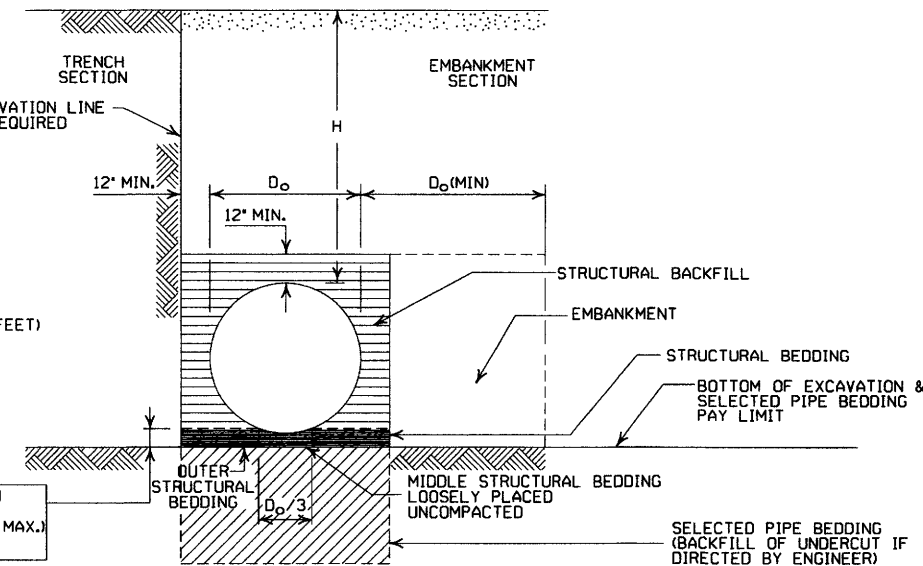
INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
	TYPE 1
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

- LEGEND -

- D_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Symbol] = STRUCTURAL BACKFILL MATERIAL
- [Symbol] = UNDISTURBED SOIL
- EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)

IN SOIL - MIN. EQUALS TWICE CORRUGATION DEPTH
IN ROCK - MIN. EQUALS GREATER OF:
1/2" PER FOOT OF FILL OVER PIPE (24" MAX.)
TWICE CORRUGATION DEPTH



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 1/8" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 1/2 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

CORRUGATED METAL PIPE ARCHES

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION TYPE 1	INSTALLATION TYPE 1		INSTALLATION TYPE 1	INSTALLATION TYPE 1		
			2 1/2 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM				2 1/2 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM			
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2.25	15	0.060	2.25	15		
24	28x20	3	0.064	2.5	15	0.075	2.5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3 1/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.164	3	15		
66	77x52	8	0.168	3	15					
72	83x57	9	0.168	3	15					
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION		INSTALLATION					
			TYPE 2	TYPE 1	TYPE 2	TYPE 1				
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 1/2" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

**METAL PIPE CULVERT
FILL HEIGHTS & BEDDING**

STANDARD DRAWING PCM-1



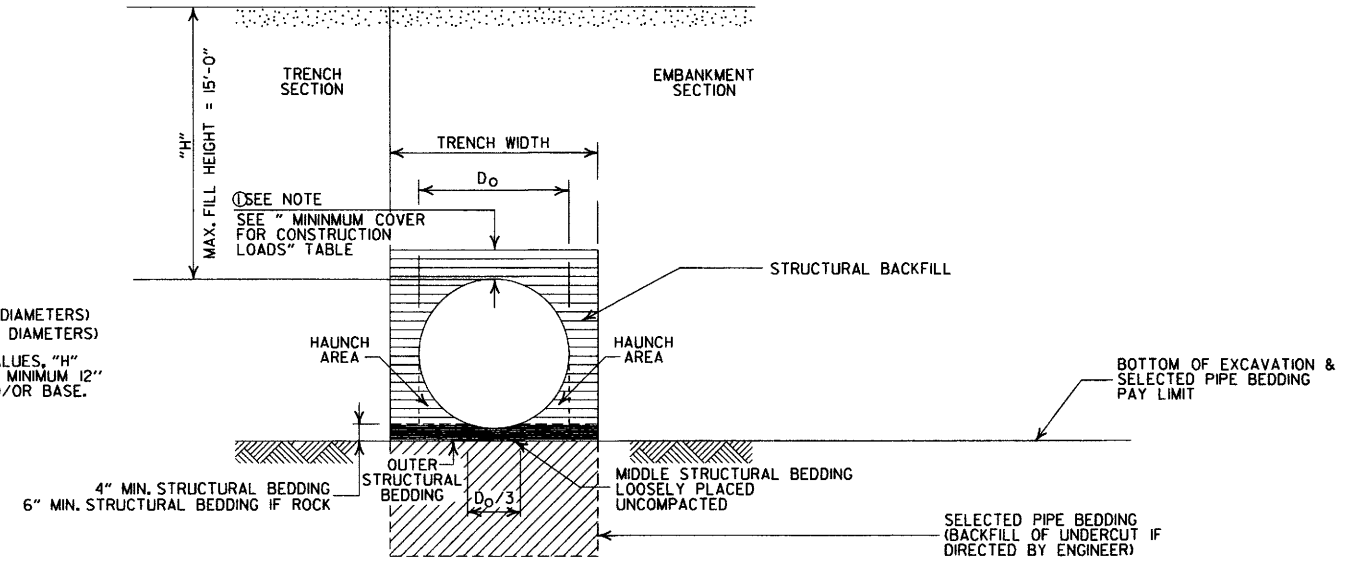
INSTALLATION TYPE	** MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
SM3 WILL NOT BE ALLOWED.
 - ** STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH
BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

①NOTE:
18" MIN. (18" - 30" DIAMETERS)
24" MIN. (36" - 48" DIAMETERS)
MINIMUM COVER VALUES, "H"
SHALL INCLUDE A MINIMUM 12"
OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

MULTIPLE INSTALLATION OF
HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

MINIMUM COVER FOR
CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

- ② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

- H = FILL HEIGHT (FT.)
- D_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- ==== = STRUCTURAL BACKFILL MATERIAL
- ===== = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT
(HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1



INSTALLATION TYPE	** MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
 - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/4 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

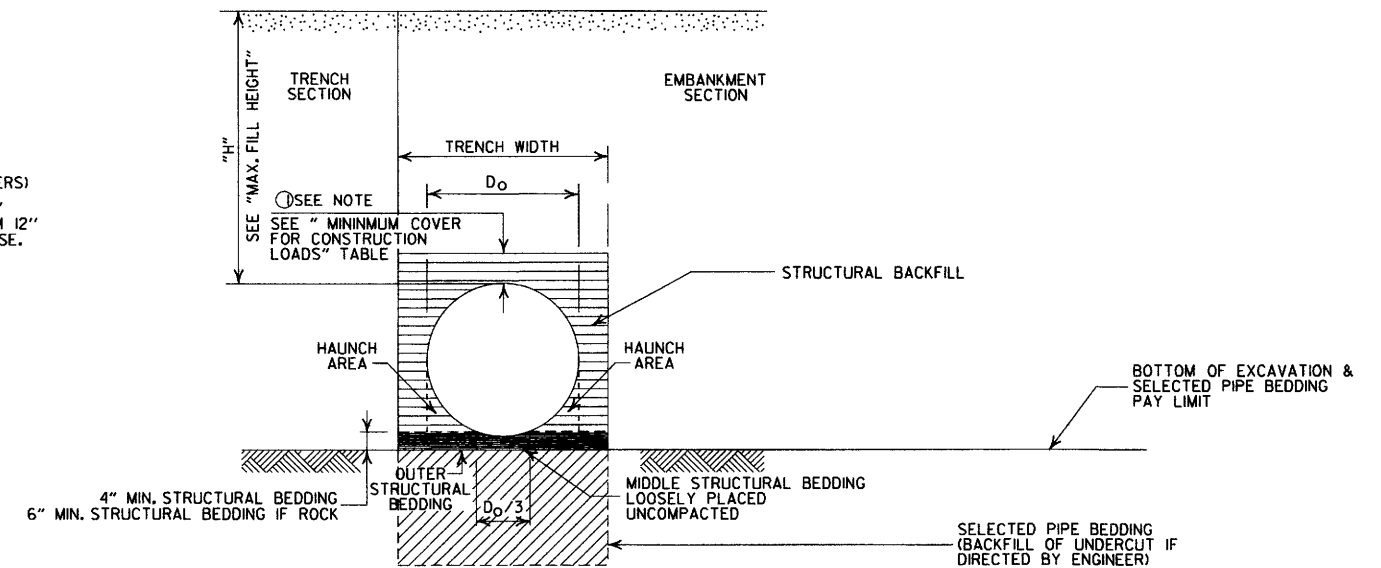
MULTIPLE INSTALLATION OF PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

- ① NOTE:
12" MIN. (18" - 36" DIAMETERS) MINIMUM COVER VALUE, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)
D_o = OUTSIDE DIAMETER OF PIPE
MAX. = MAXIMUM
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL
===== = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
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8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

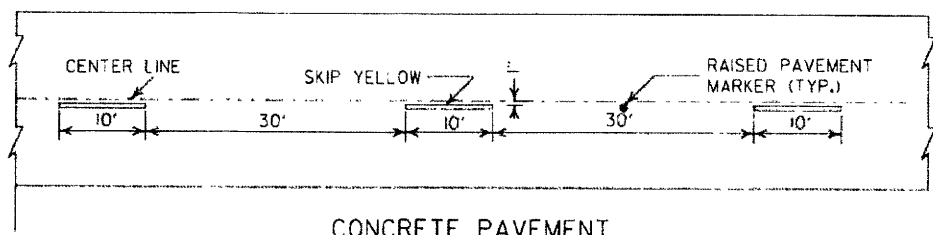
DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

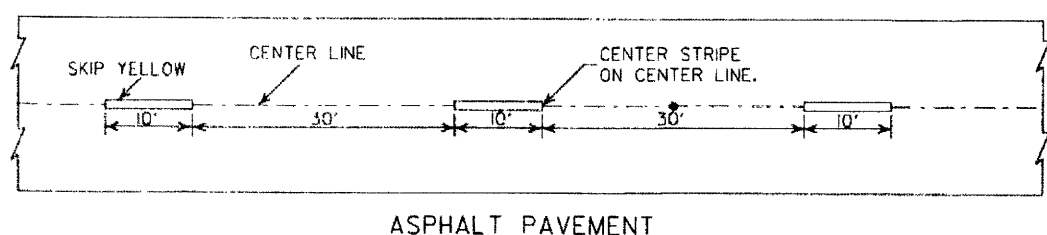
PLASTIC PIPE CULVERT
(PVC F949)

STANDARD DRAWING PCP-2



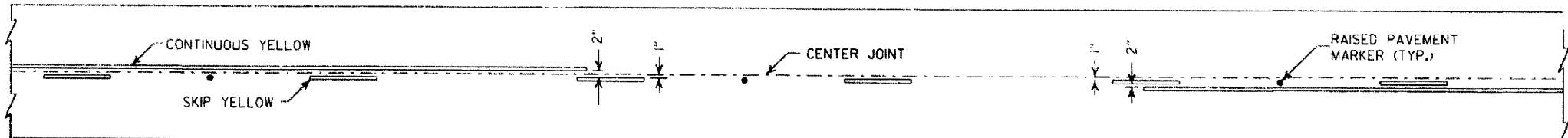


CONCRETE PAVEMENT

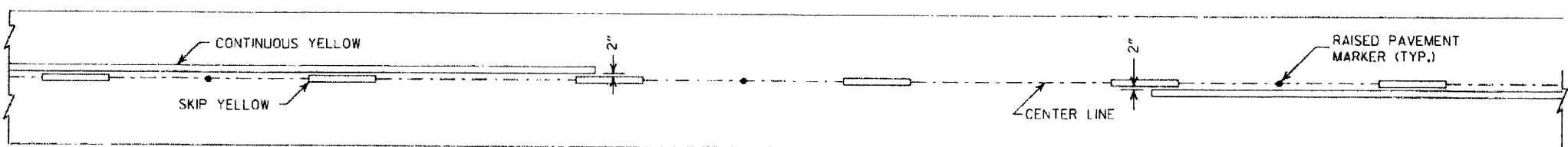


ASPHALT PAVEMENT

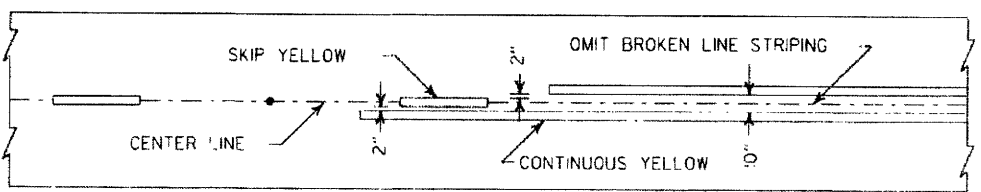
BROKEN LINE STRIPING



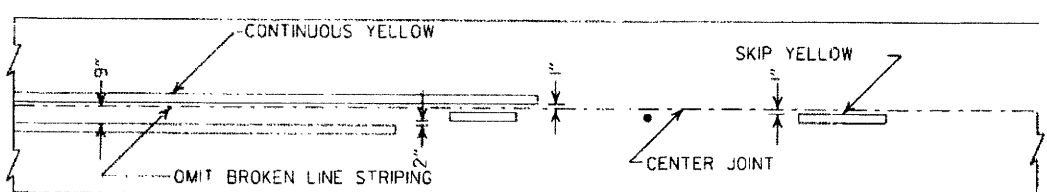
SOLID LINE STRIPING ON CONCRETE PAVEMENT



SOLID LINE STRIPING ON ASPHALT PAVEMENT

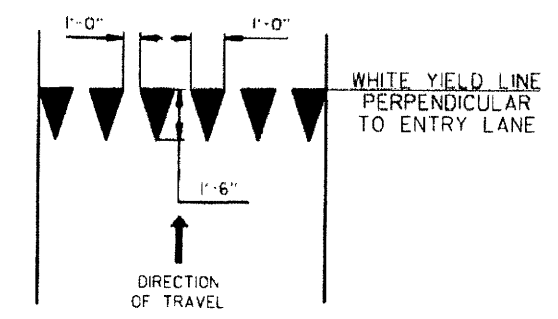


ASPHALT PAVEMENT

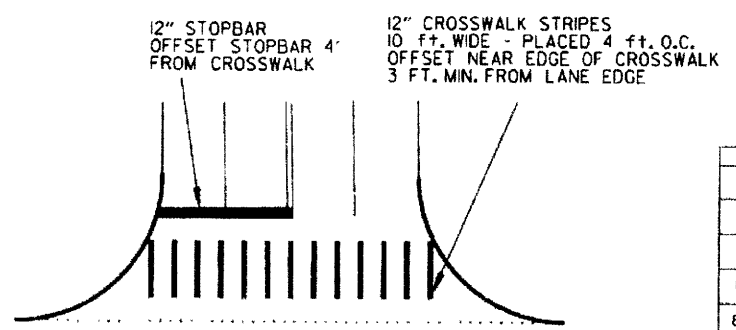


CONCRETE PAVEMENT

STRIPING AT ADJACENT NO PASSING LANES

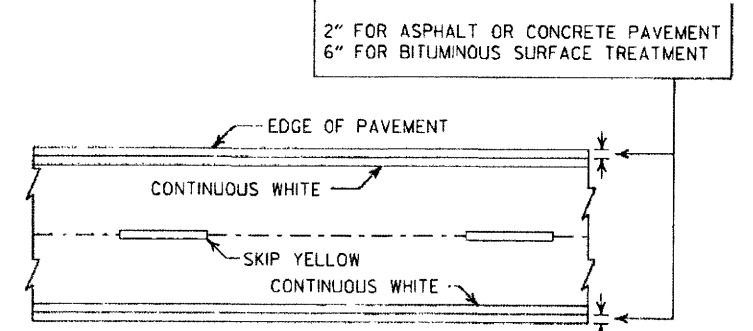


YIELD LINE DETAIL



CROSSWALK AND STOPBAR DETAILS

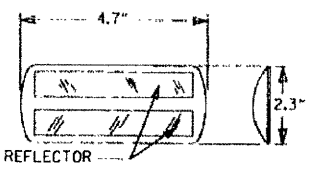
- NOTES:
1. REFER TO THE STRIPING DETAILS FOR PAVEMENT MARKING LINE WIDTHS.
 2. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
 3. RAISED PAVEMENT MARKERS SHALL BE PLACED ON AN 80 FEET SPACING UNLESS OTHERWISE SHOWN IN THE PLANS.



PAVEMENT EDGE LINE MARKING

NOTE: THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.

TYPE II RED/CLEAR OR YELLOW/YELLOW



PRISMATIC REFLECTOR

NOTE: DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.



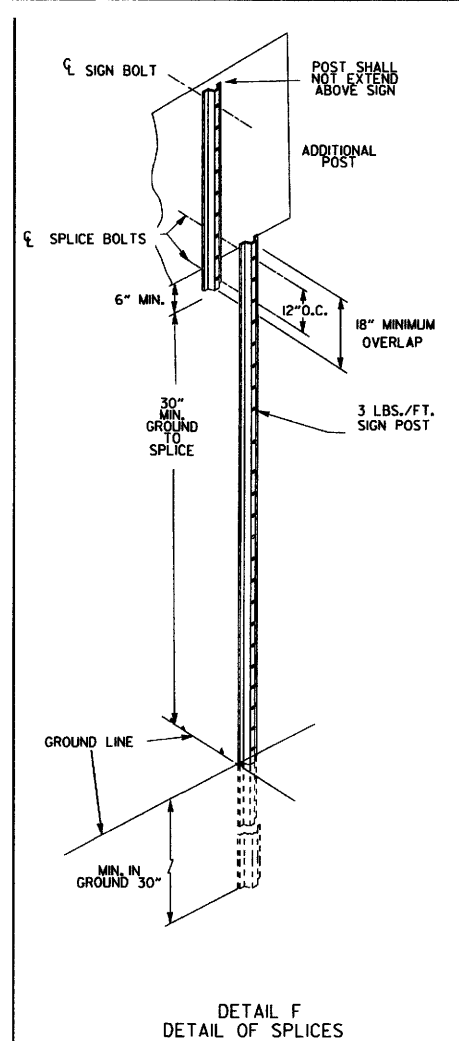
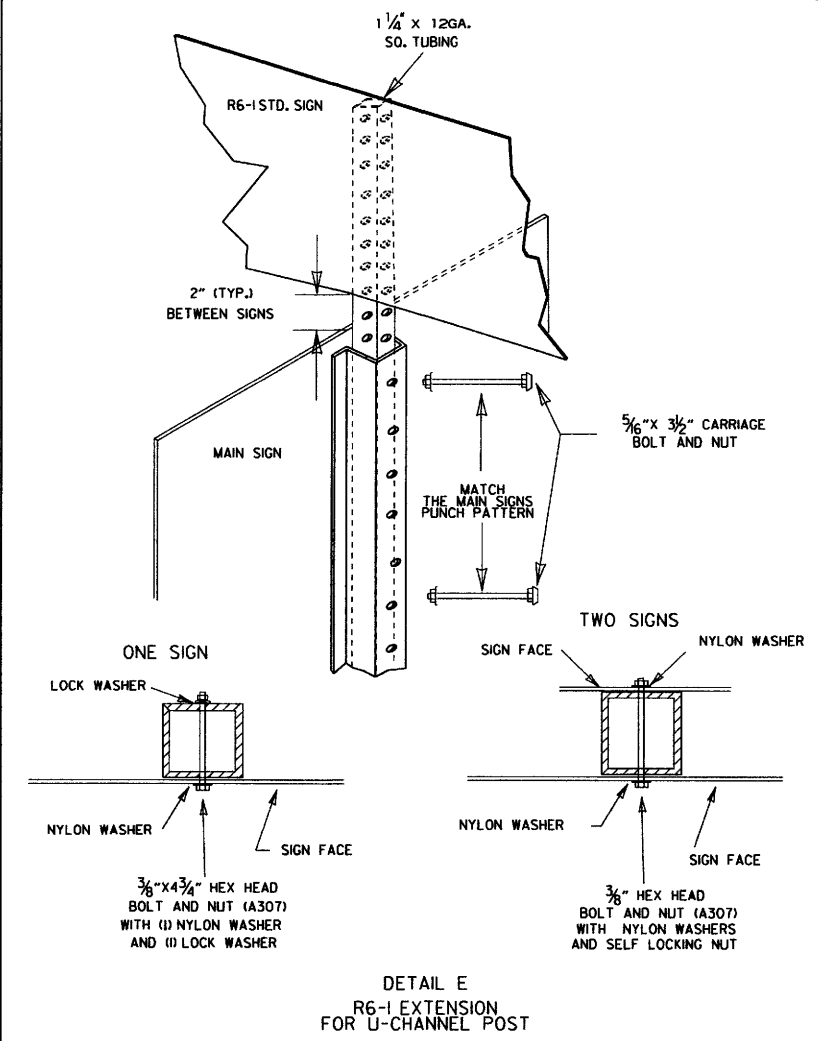
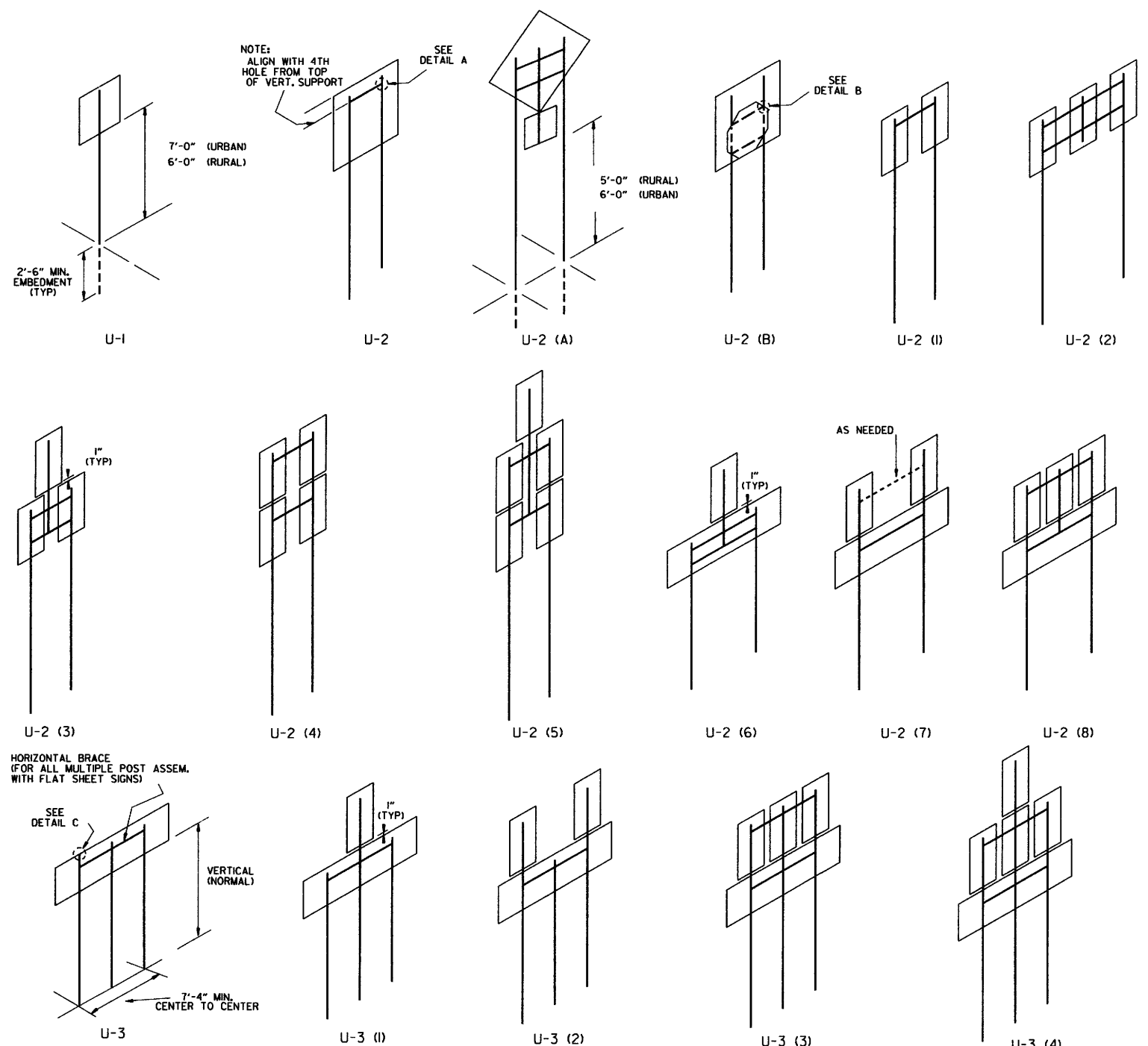
DETAIL OF STANDARD RAISED PAVEMENT MARKERS

DATE	REVISION	FILMED
6-1-17	ADDED YIELD LINE DETAIL	
5-12-16	REVISED LINE WIDTHS, SPACING, & NOTES	
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED FLOWABLE PAVT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80
		FILMED

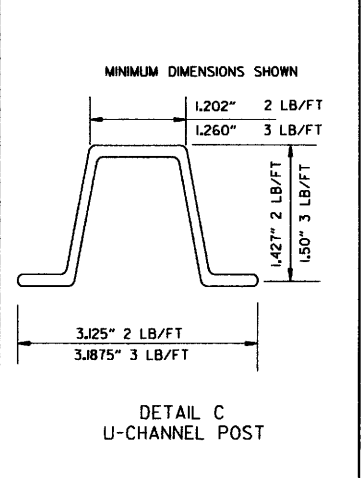
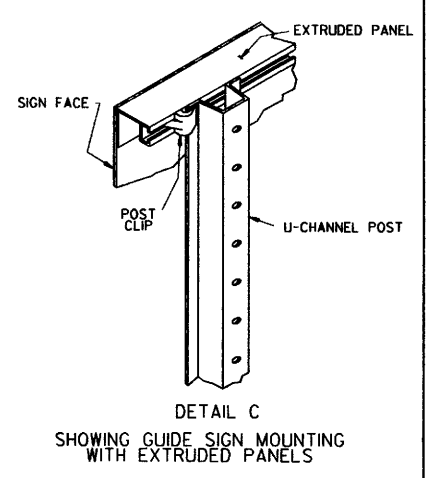
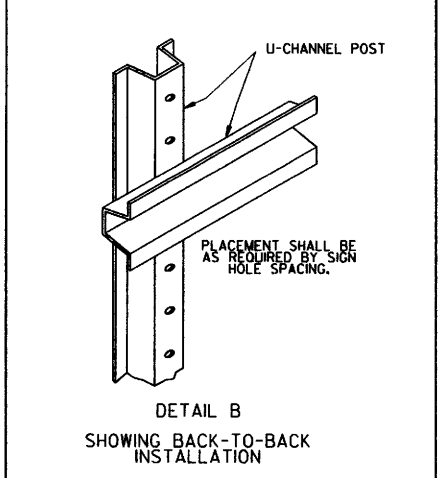
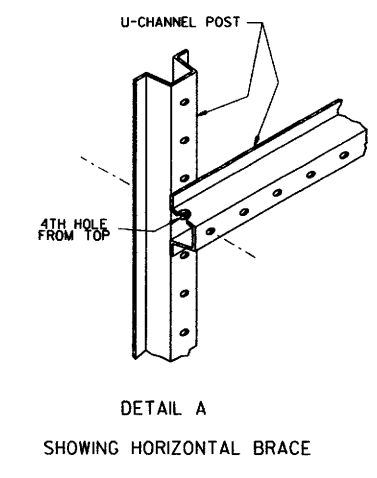
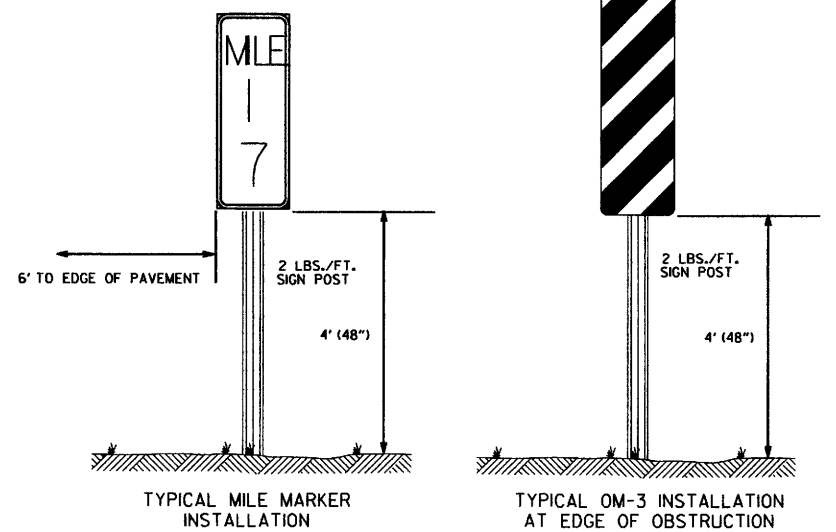
ARKANSAS STATE HIGHWAY COMMISSION

PAVEMENT MARKING DETAILS

STANDARD DRAWING PM-1


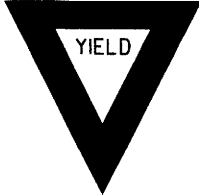



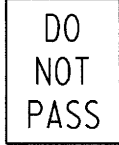



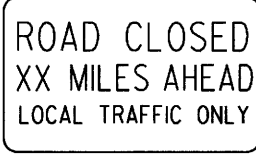
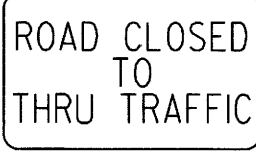

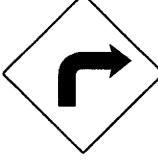





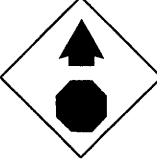

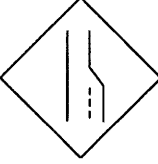



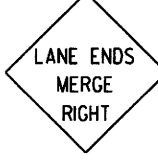









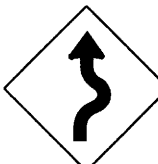




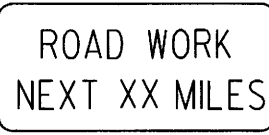
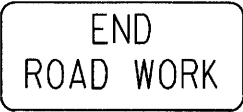
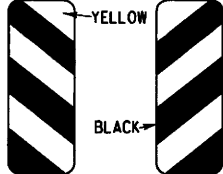
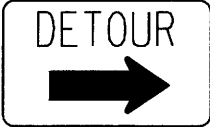

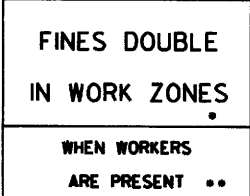


NOTES:
 SIGNS AT LEAST 8' IN LENGTH MAY BE INSTALLED ON THREE 3 LB. POST. IN NO CASE SHALL THERE BE MORE THAN TWO 3 LB. POSTS WITHIN A 7' PATH.
 SPLICES NECESSARY TO ATTAIN PROPER MOUNTING HEIGHT SHALL BE AS SHOWN IN DETAIL (F).
 NORMAL INSTALLATIONS WILL REQUIRE 5/16" DIA. CARRIAGE BOLTS TO MOUNT SIGNS TO POST AND TO ASSEMBLE THE VARIOUS POST SUPPORTS.
 ALL SIGN POSTS SHALL BE PLUMB.
 THE POST FOR "TYPE U" SUPPORTS SHALL BE HOT DIP GALVANIZED.



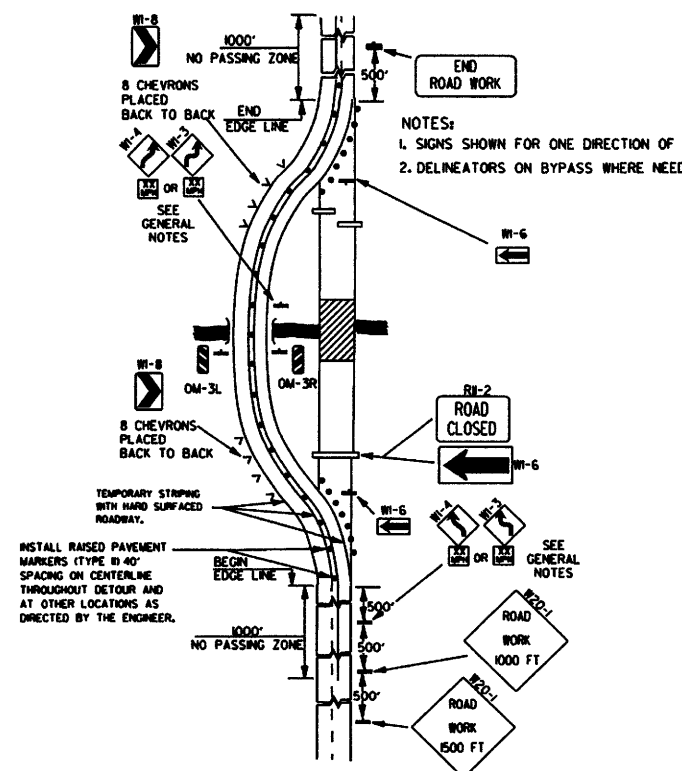
DATE	REVISION	FILMED
9-12-13	REVISED U-2(3), U-2(6), U-3(1), DETAIL D; ADDED DETAILS E & F; ADDED TYPICAL MARKERS	
10-9-03	REMOVED ROUND POST & REVISED SPACING	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL	6-8-95
2-2-95	REDRAWN	2-2-95

ARKANSAS STATE HIGHWAY COMMISSION
 U-CHANNEL POST ASSEMBLIES
 STANDARD DRAWING SHS-2

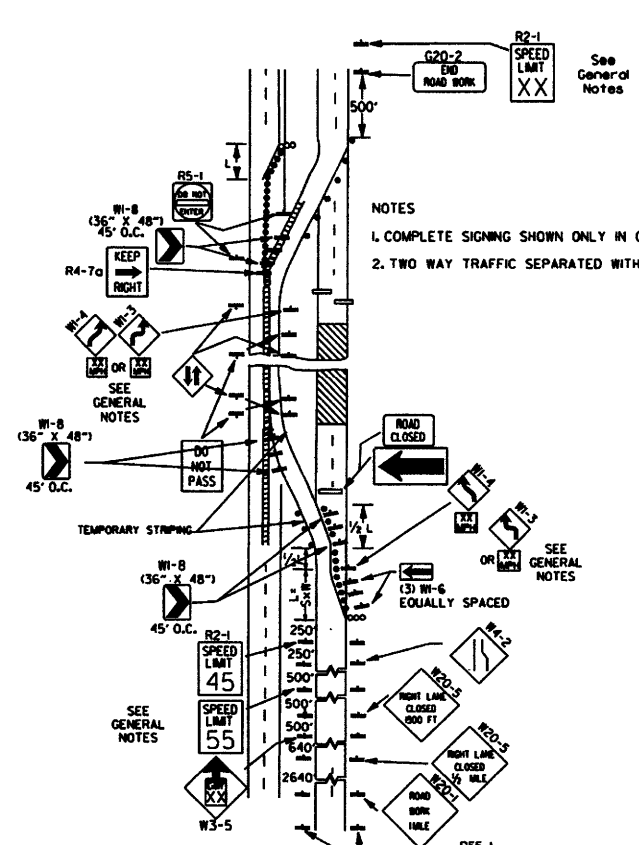
							ADVANCE DISTANCES (XXXX)	
<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>500 FT 1/2 MILE 1000 FT 3/4 MILE 1500 FT 1 MILE AHEAD</p>	
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>W21-5a</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>GENERAL NOTES:</p> <ol style="list-style-type: none"> ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION. TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER. EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED. SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SO. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE. SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN, WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3. POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS. FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS. MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT. R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN. <p>NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.</p>	
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>		
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>		<p>W20-3</p>  <p>STD. 48"x48"</p>
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>500 FEET 24" W6-2</p> <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>W1-4b</p>  <p>STD. 48"x48"</p>		<p>R56-1</p>  <p>STD. 18"x18"</p>
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>		<p>R55-1</p>  <p>36"x60" • USE 6" C LETTERS •• USE 4" D LETTERS</p>

4-13-17	DELETED RSP-1 & ADDED W21-5a	
9-2-15	REVISED REDUCED SPEED LIMIT AHEAD SIGNS REVISED ROAD WORK NEXT XX MILES	
12-15-11	REVISED W24-1	
11-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
11-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
11-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
11-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

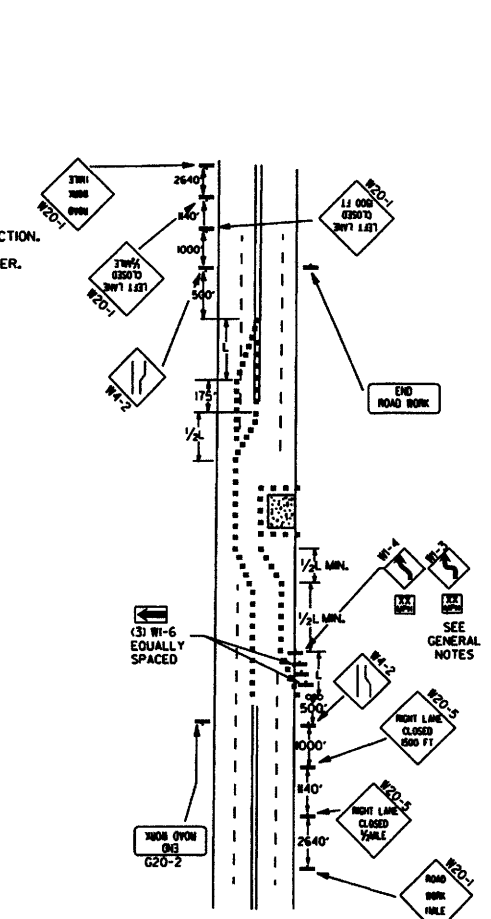
ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS
FOR HIGHWAY CONSTRUCTION
STANDARD DRAWING TC-1



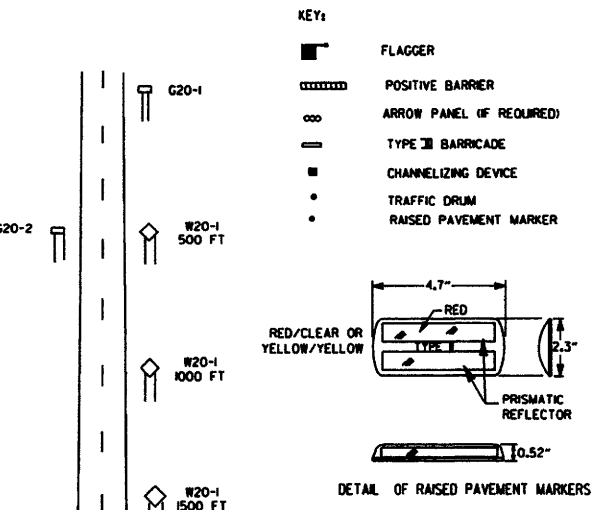
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



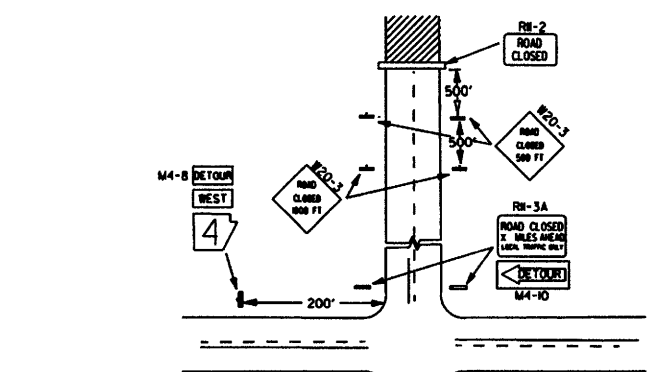
(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



TAPER FORMULAE:
 $L = S \times W$ FOR SPEEDS OF 45MPH OR MORE.
 $L = \frac{W \times S^2}{60}$ FOR SPEEDS OF 40MPH OR LESS.
 WHERE:
 L = MINIMUM LENGTH OF TAPER.
 S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.
 W = WIDTH OF OFFSET.

- GENERAL NOTES:
- ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
 - WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-K55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-145MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-KXX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 - WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-K45) SHALL BE OMITTED. ADDITIONAL R2-155MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 - THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
 - WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
 - PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
 - TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
 - DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

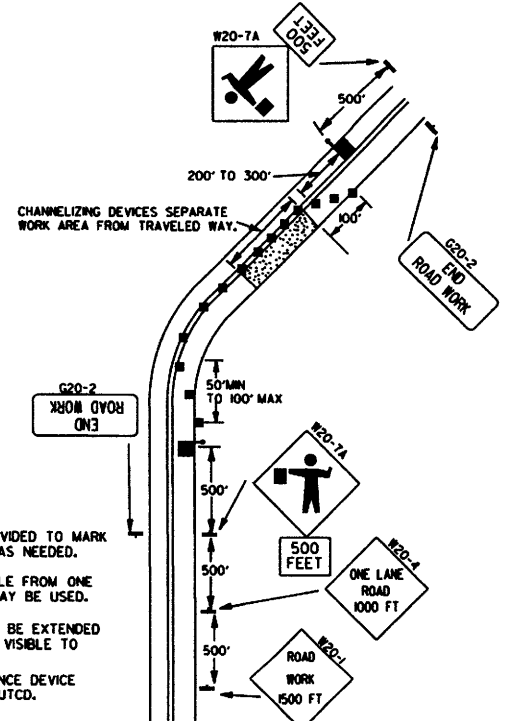
DATE	REVISION	FILED
9-2-15	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5	
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-1-10	ADDED (AFAD)	
1-20-08	REVISED SIGN DESIGNATIONS	
8-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	



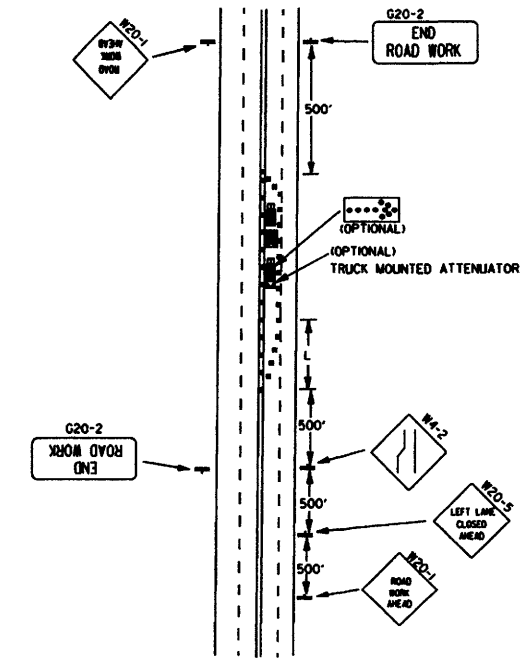
NOTES:

- REGULATORY TRAFFIC CONTROL DEVICES TO BE MODIFIED AS NEEDED FOR THE DURATION OF THE DETOUR.
- STREET NAMES MAY BE USED WHEN DESIRABLE FOR DIRECTING DETOURED TRAFFIC.

(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.

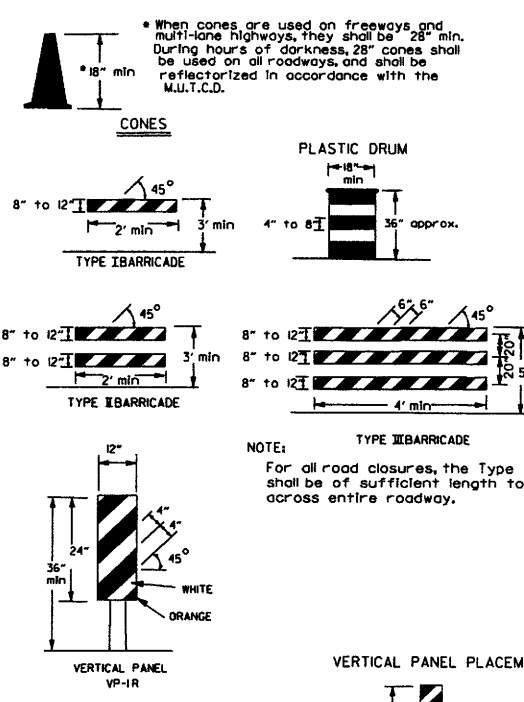


(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

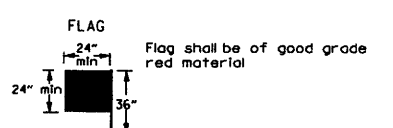
Channelizing devices



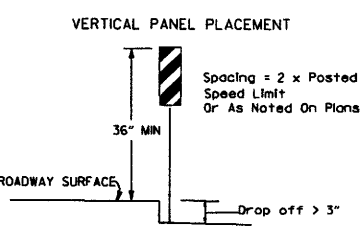
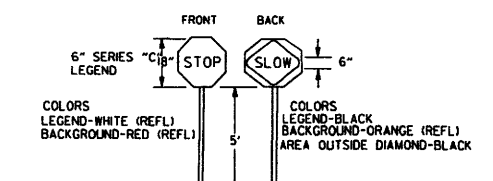
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	WB-II
1" to 3"	Edge of shoulder	WB-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP and vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

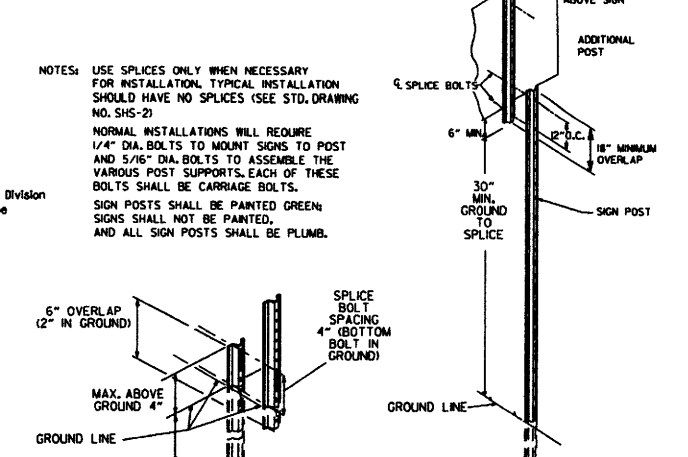
* When shown on the plans concrete barrier will be used. When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.



STOP SLOW PADDLE

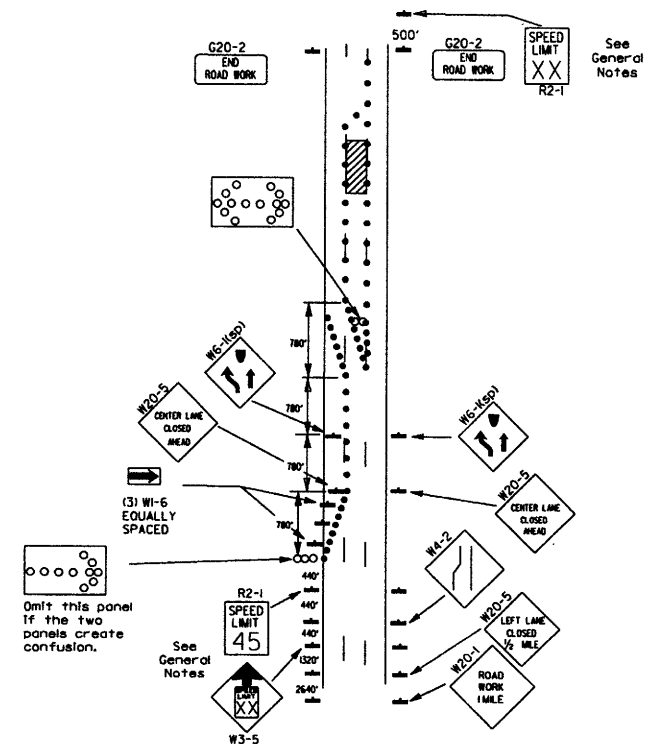
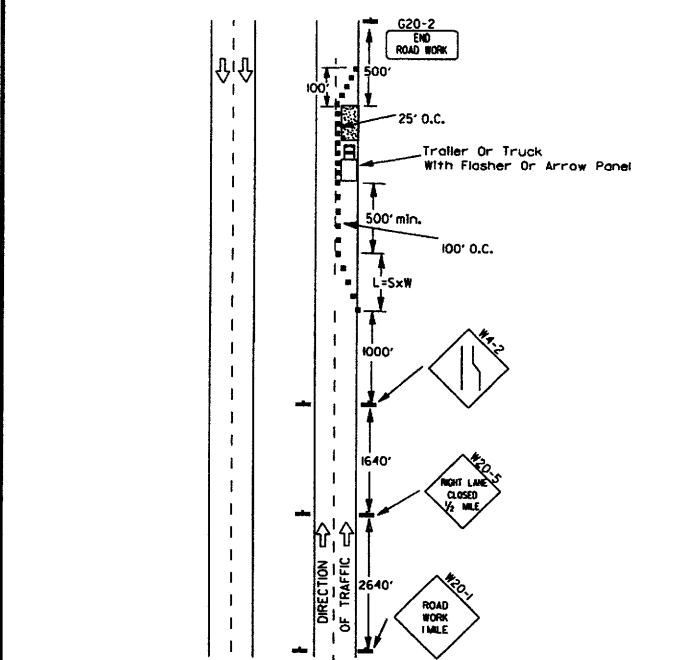


DETAIL OF SPLICES



DATE	REVISION
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5
10-15-09	ADDED REFERENCE TO MASH
11-20-08	REVISED SIGN DESIGNATIONS
8-18-04	ADDED NOTE
10-1-98	ADDED NOTE
4-03-97	ADDED (SP) TO W6-1 & REVISED TRAFFIC CONTROL DEVICES NOTE
10-18-96	ADDED R55-1
10-12-95	MOVED UPPER SPLICE
6-8-95	REVISED SPLICE DETAIL, TEXT
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993
8-15-94	DRAWN AND PLACED IN USE
	DATE REVISION

ARKANSAS STATE HIGHWAY COMMISSION
 STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION
 STANDARD DRAWING TC-3

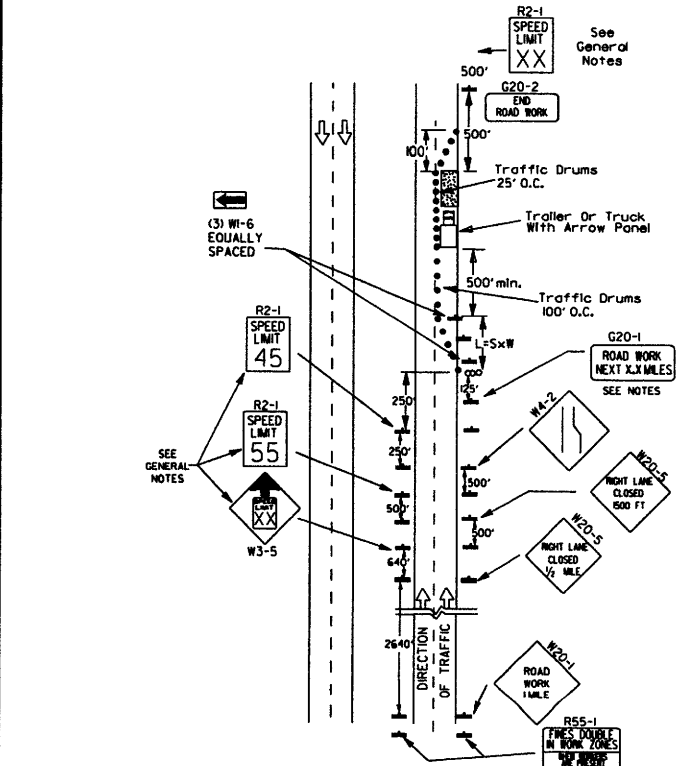


(B) Typical application - 3-lane one-way roadway where center lane is closed.

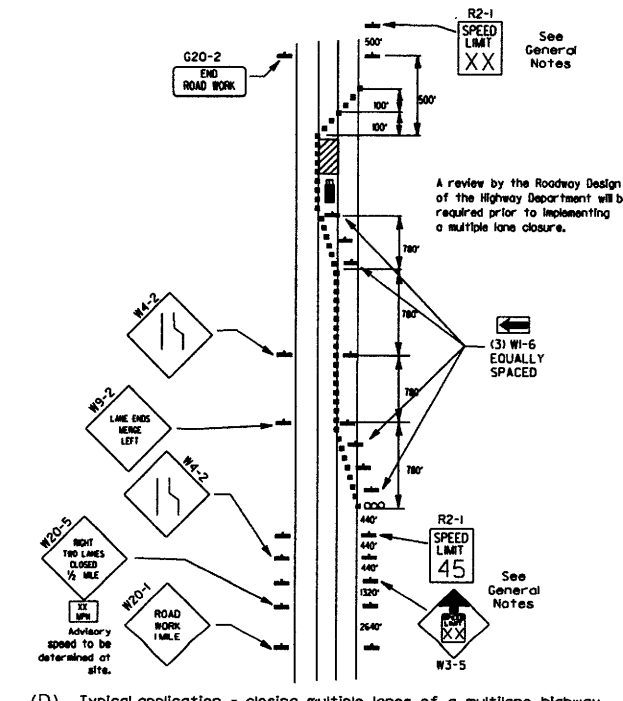
(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.

- KEY:**
- ◻ Arrow Panel (if Required)
 - Channelizing Device
 - Traffic drum

- GENERAL NOTES:**
- A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
 - When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-K55 shall be omitted and the W3-5 shall be installed at that location. Additional R2-145mph speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1XX shall be installed to match original speed limit.
 - When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-K45 shall be omitted. Additional R2-155mph speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1XX shall be installed to match original speed limit.
 - The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
 - Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
 - Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
 - The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1 (1 MILE) signs are not required in advance of lane closures that begin inside the project limits.
 - Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
 - All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual for Assessing Safety Hardware (MASH).
 - Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.



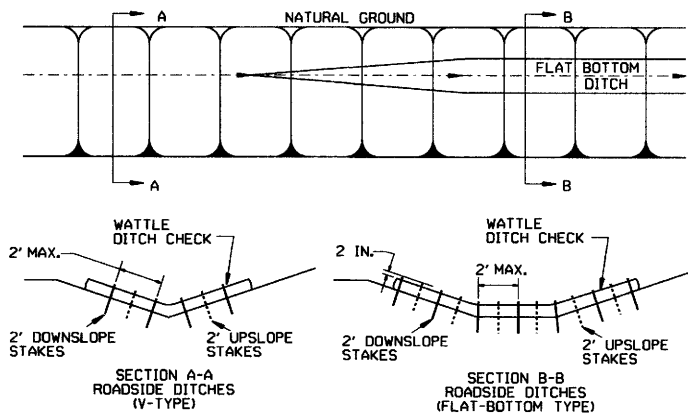
(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.



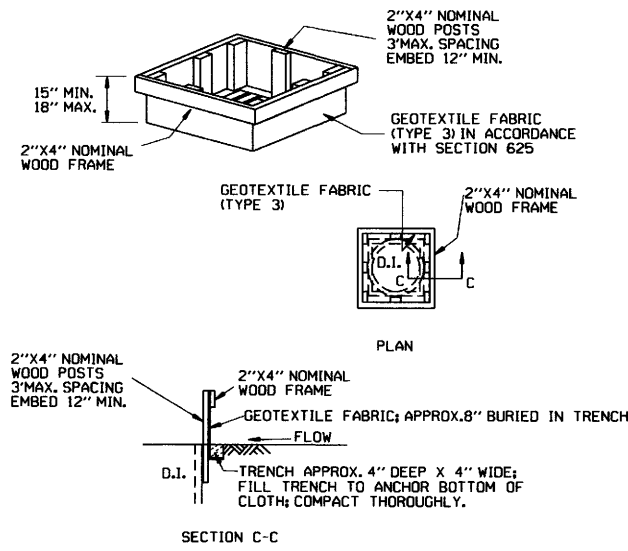
(D) Typical application - closing multiple lanes of a multi-lane highway.

GENERAL NOTES

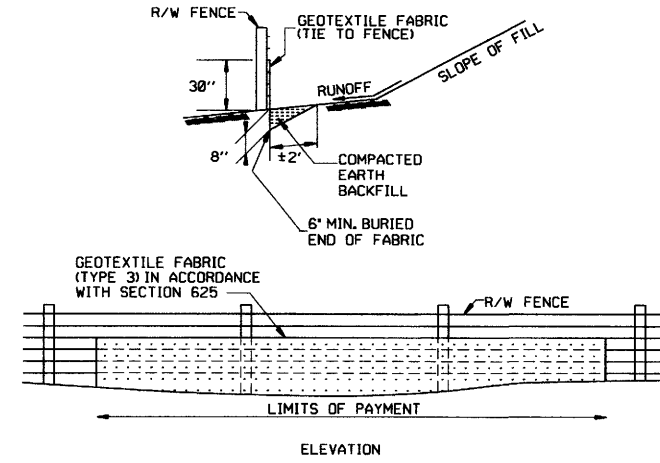
INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.



WATTLE DITCH CHECK (E-1)

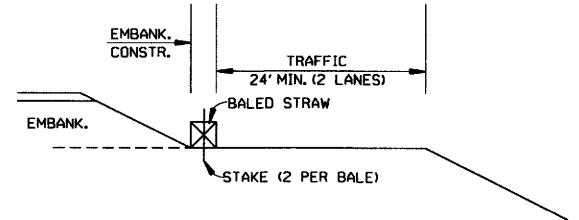


DROP INLET SILT FENCE (E-7)

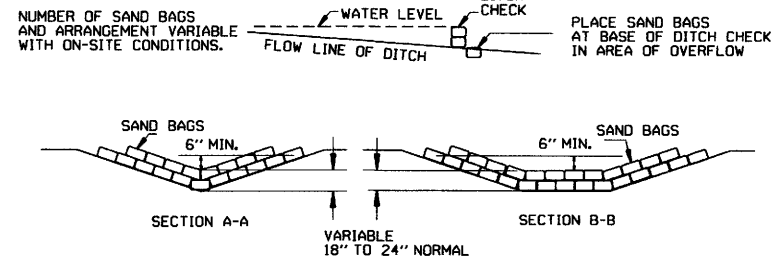


SILT FENCE ON R/W FENCE (E-4)

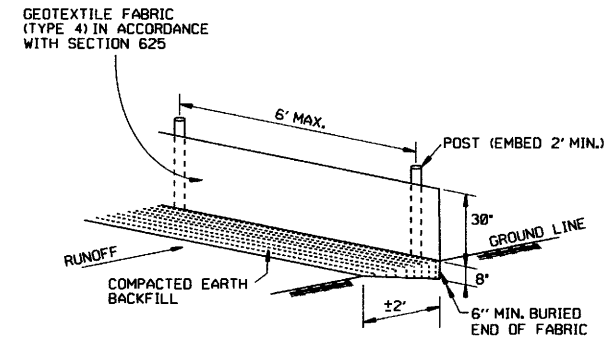
GENERAL NOTES
 GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST, OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.



BALED STRAW FILTER BARRIER (E-2)

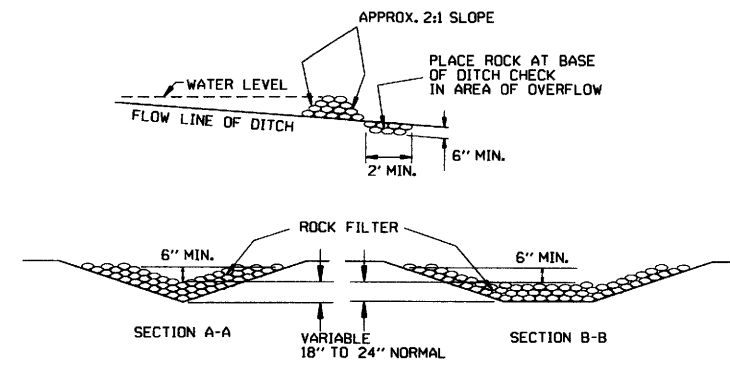


SAND BAG DITCH CHECK (E-5)



SILT FENCE (E-11)

GENERAL NOTES
 GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.

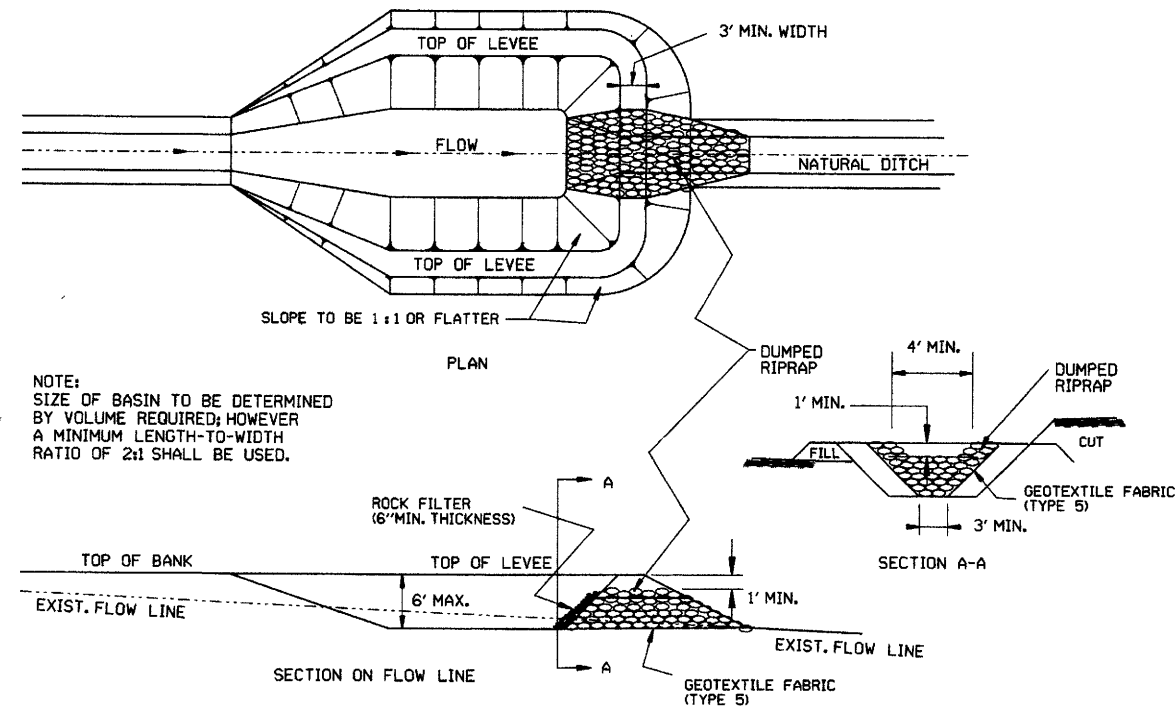


ROCK DITCH CHECK (E-6)

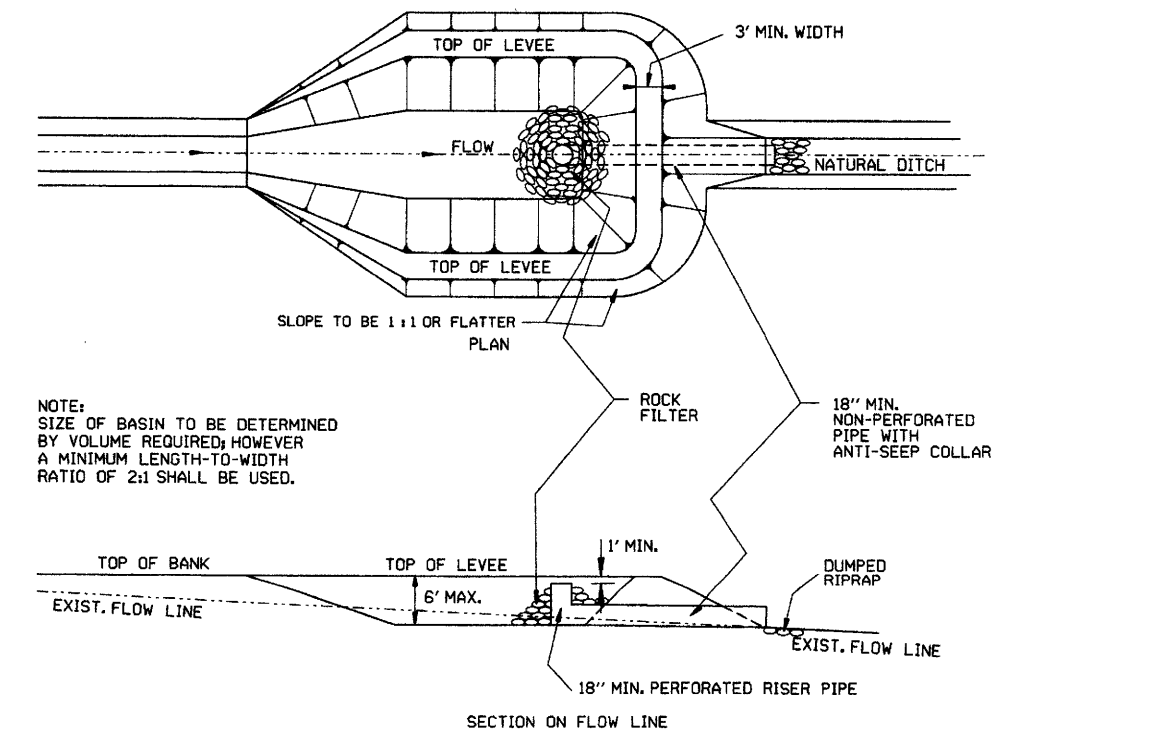
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK		ARKANSAS STATE HIGHWAY COMMISSION
11-18-98	ADDED NOTES		
7-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)		
7-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95	
7-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC		
6-2-94	REVISED E-1, 4, 7 & 11; DELETED E-2 & 3	6-2-94	
4-1-93	REDRAWN		
10-1-92	REDRAWN		
8-2-76	ISSUED R.D.M.	298-7-28-76	
DATE	REVISION	FILMED	

TEMPORARY EROSION CONTROL DEVICES

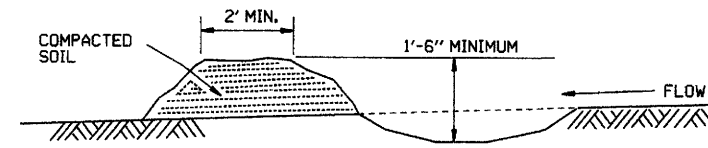
STANDARD DRAWING TEC-1



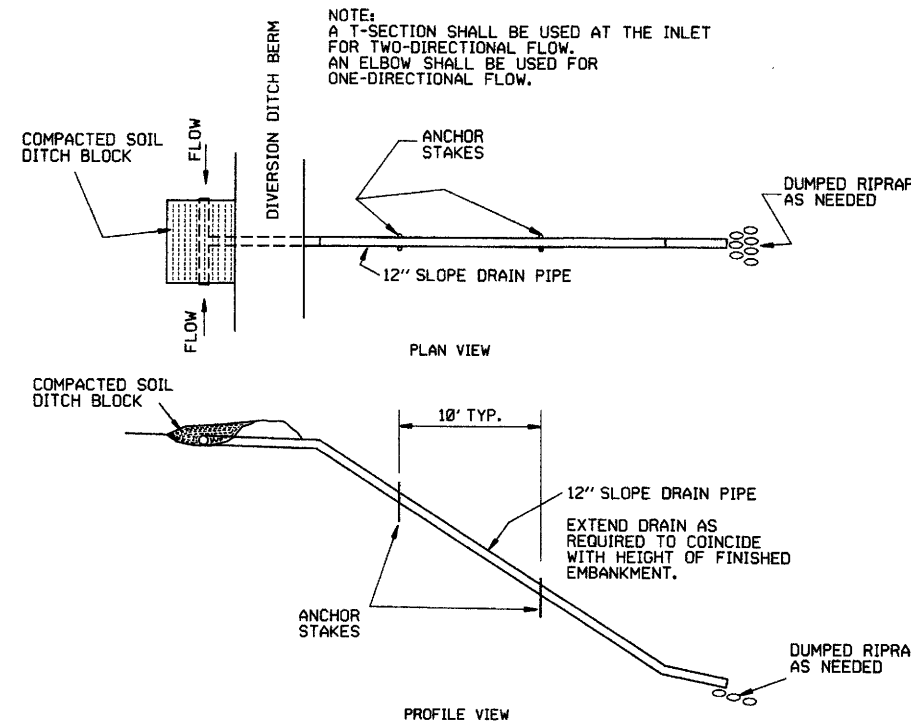
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



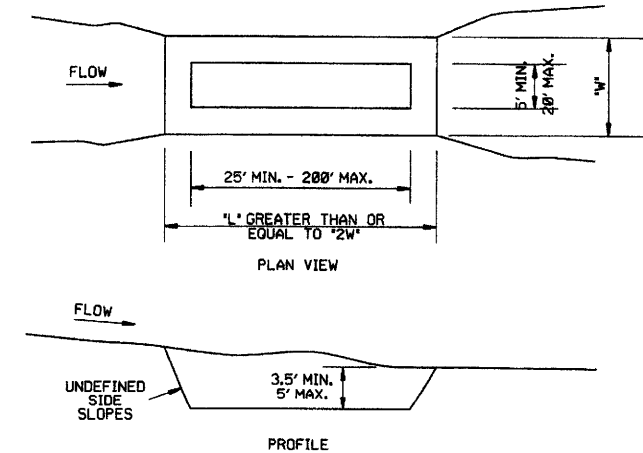
SEDIMENT BASIN WITH PIPE OUTLET (E-10)



DIVERSION DITCH (E-8)



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

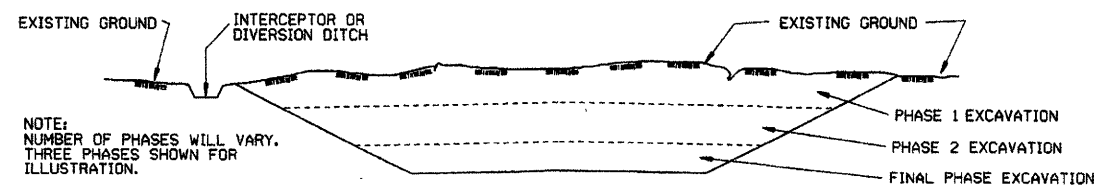
ARKANSAS STATE HIGHWAY COMMISSION			
TEMPORARY EROSION CONTROL DEVICES			
STANDARD DRAWING TEC-2			
6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13		
4-1-93	ISSUED		
DATE	REVISION		FILMED

CLEARING AND GRUBBING

CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

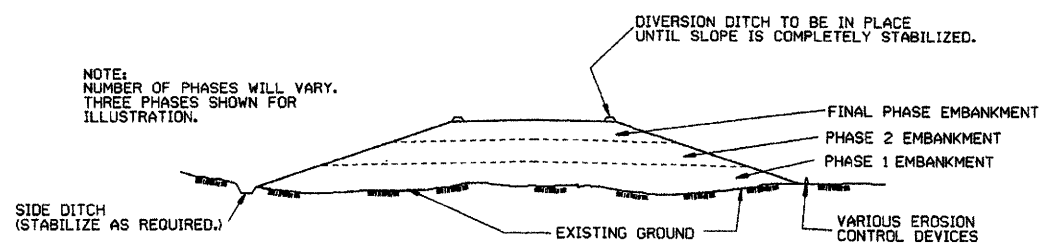
GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT



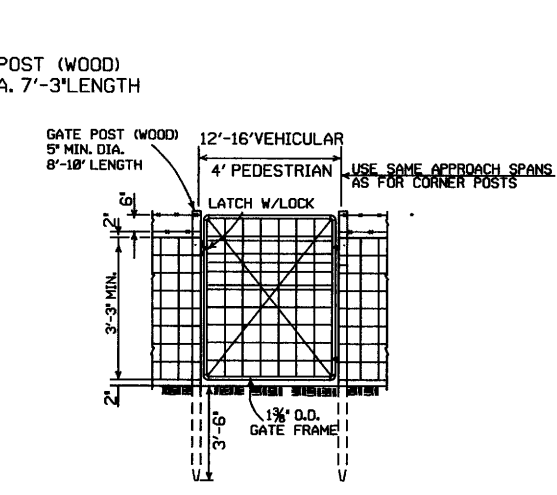
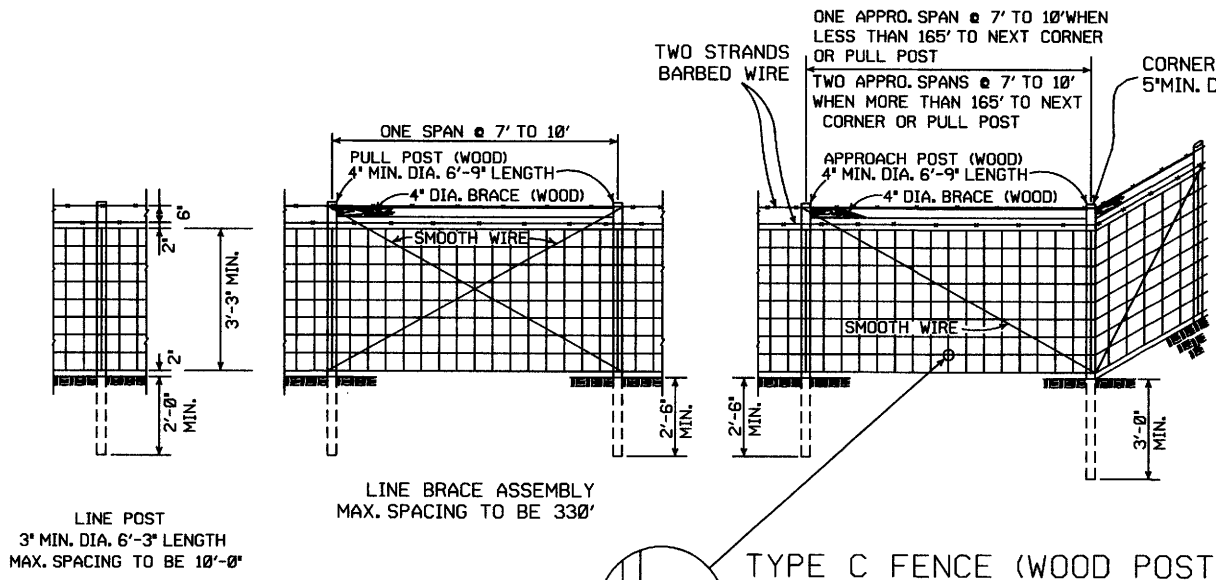
GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

ARKANSAS STATE HIGHWAY COMMISSION		
TEMPORARY EROSION CONTROL DEVICES		
STANDARD DRAWING TEC-3		
11-03-94	CORRECTED SPELLING	
6-2-94	Drawn & Issued	6-2-94
DATE	REVISION	FILMED

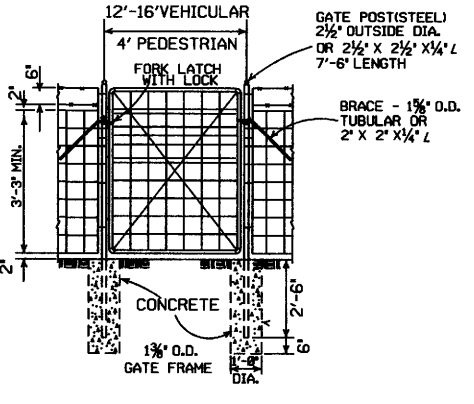
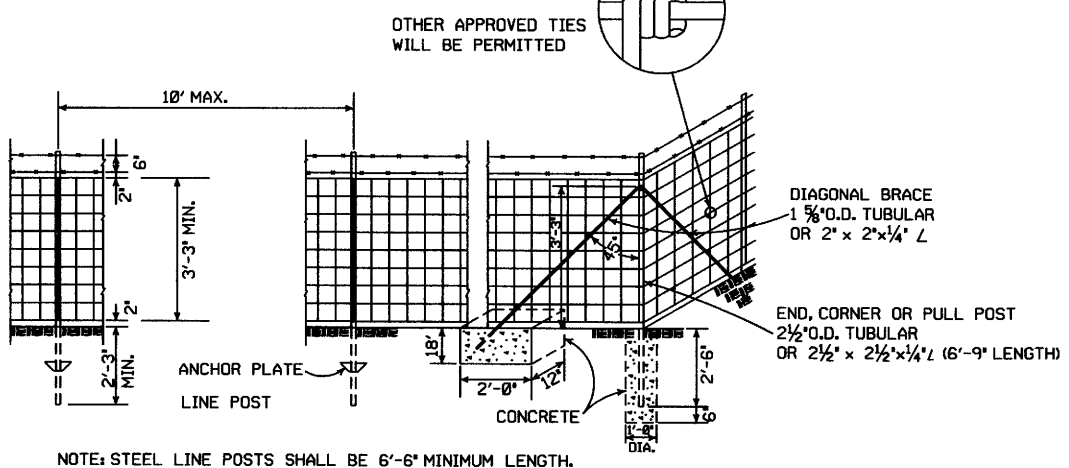


GENERAL NOTES:
 STEEL LINE POSTS SHALL BE PAINTED OR GALVANIZED. TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK). APPROVED ALTERNATES ARE ACCEPTABLE.
 AN ACCEPTABLE TOLERANCE IN LENGTH OF TUBULAR OR WOODEN POSTS SHALL BE -1\"/>

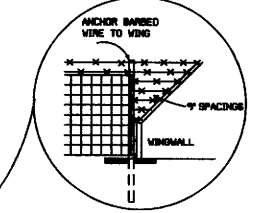
THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.

AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS. WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD. WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.



NOTE: USE 3/8\"/>



DETAIL OF FENCE CONSTRUCTION AT LARGE CULVERTS (5' IN HEIGHT AND OVER)

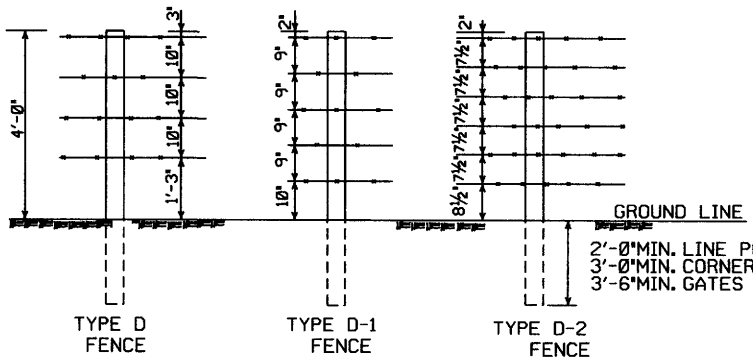
SPLICE FOR BARBED WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE 'EYE METHOD' AS DESCRIBED AS FOLLOWS: THE ENDS OF THE BARBED WIRE SHALL BE BENT TO FORM A LOOP, THE LOOPS SHALL BE CONNECTED. AFTER THE LOOPS ARE CONNECTED THE ENDS OF THE WIRE SHALL BE WRAPPED AROUND THE PROJECTING WIRES A MINIMUM OF 4 TIMES FOR EACH WIRE LOOP.

SPLICE FOR WOVEN WIRE BETWEEN PULL POST SHALL BE BY THE 'WESTERN UNION METHOD' AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.

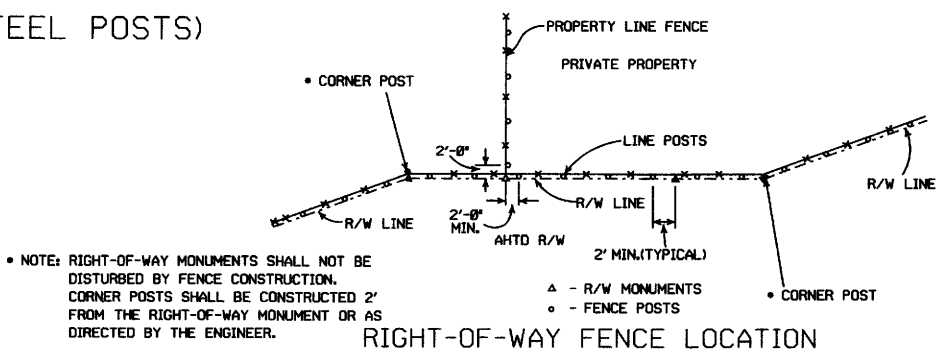
STAPLE AT LEAST TOP, BOTTOM AND ALTERNATE WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.

TYPE C FENCE (STEEL POSTS)

- 4 STRANDS BARBED WIRE (D)
- 5 STRANDS BARBED WIRE (D-1)
- 6 STRANDS BARBED WIRE (D-2)

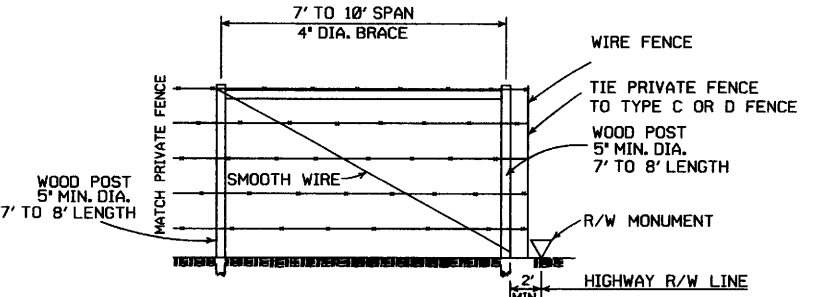


NOTE: SPACING AND SIZE (EXCEPT LENGTH) OF POSTS, APPROACH SPANS, PULL POST ASSEMBLIES, AND CORNER BRACING FOR TYPE D FENCE SHALL CONFORM TO TYPE C FENCE. USE GALVANIZED STAPLES ON WOOD POSTS AND APPROVED FASTENERS ON STEEL POSTS.

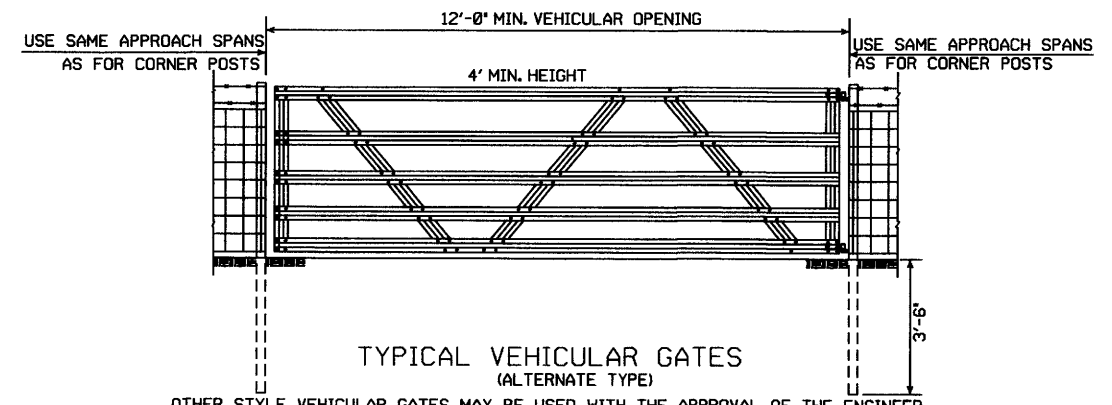


NOTE: RIGHT-OF-WAY MONUMENTS SHALL NOT BE DISTURBED BY FENCE CONSTRUCTION. CORNER POSTS SHALL BE CONSTRUCTED 2' FROM THE RIGHT-OF-WAY MONUMENT OR AS DIRECTED BY THE ENGINEER.

RIGHT-OF-WAY FENCE LOCATION



PRIVATE FENCE TERMINAL INSTALLATION WHERE EXISTING FENCE CONSISTS OF STEEL POSTS, USE END POST ASSEMBLY AS SHOWN IN TYPE C FENCE OR OTHER END POST ASSEMBLY AS APPROVED BY THE ENGINEER.



OTHER STYLE VEHICULAR GATES MAY BE USED WITH THE APPROVAL OF THE ENGINEER. THE METHOD OF SECURING GATE (LATCH AND/OR LOCK) SHALL MEET THE APPROVAL OF THE ENGINEER.

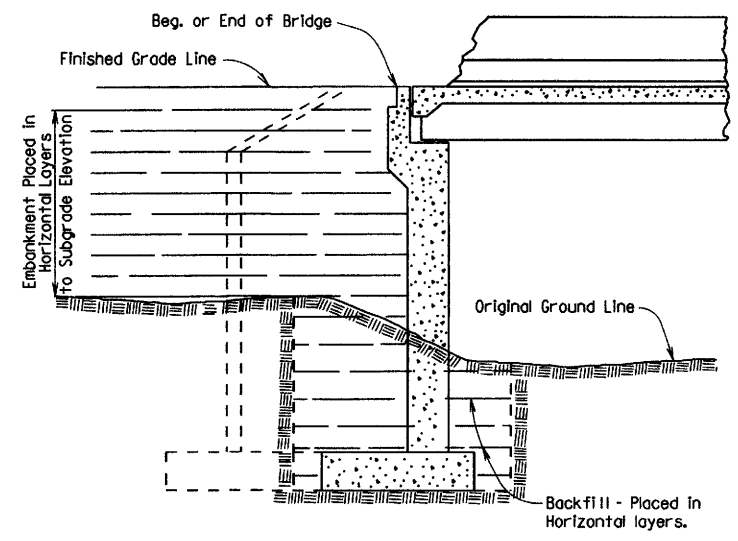
8-22-82	REVISED GENERAL NOTES	
10-18-96	REVISED AASHTO	
11-22-95	REVISED R-O-W LOCATION DETAIL	
6-2-94	REVISED BARB WIRE AND ADDED CORNER POST NOTES	6-2-94
8-5-93	REVISED R/W INSTALLATION FENCE	8-5-93
10-1-92	ADDED STAPLE NOTE	10-1-92
8-15-91	ADDED TYPE D-2 FENCE	8-15-91
11-30-89	DELETED CLASS CONCRETE	11-30-89
7-15-88	ADDED SPLICE NOTE	700-7-15-88
10-30-87	GENERAL REVISIONS	549-10-30-87
11-1-84	MAX. POST SPACING MIN. WIRE GAUGE	507-11-1-84
1-4-83	MIN. DIA. LINE POST	648-1-4-83
3-2-81	TOLERANCE FOR POST LENGTH	722-3-2-81
12-1-72	ADDED D-1 & FENCE INSTALLATION	564-12-1-72
10-2-72	REVISED AND REDRAWN	540-10-2-72
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

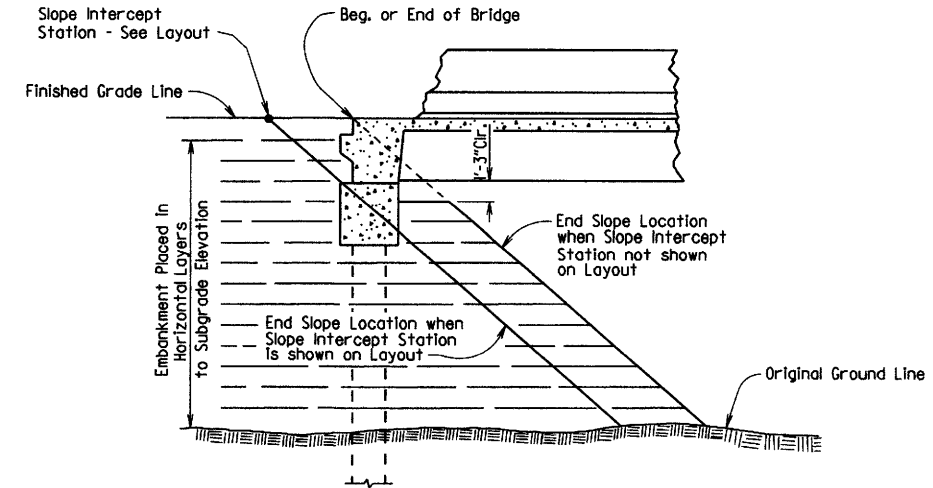
WIRE FENCE
TYPE C AND D

STANDARD DRAWING WF-4

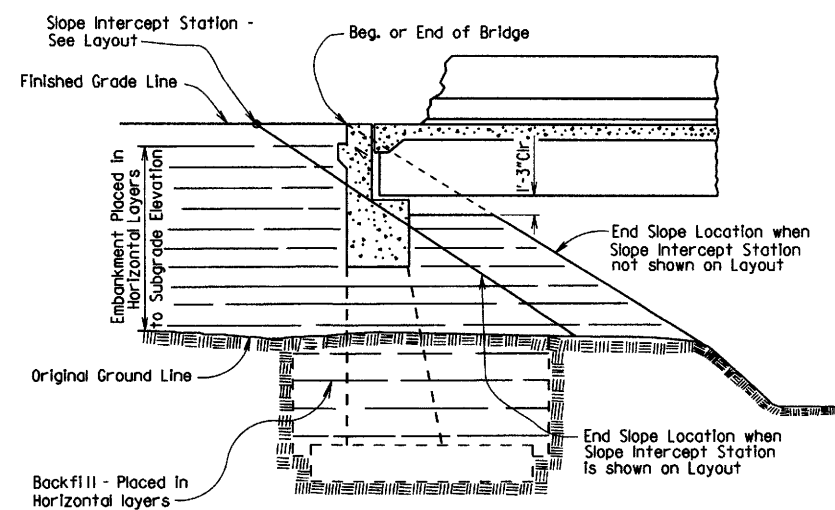
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
JOB NO.								
① EMBANKMENT & BACKFILL							55000	



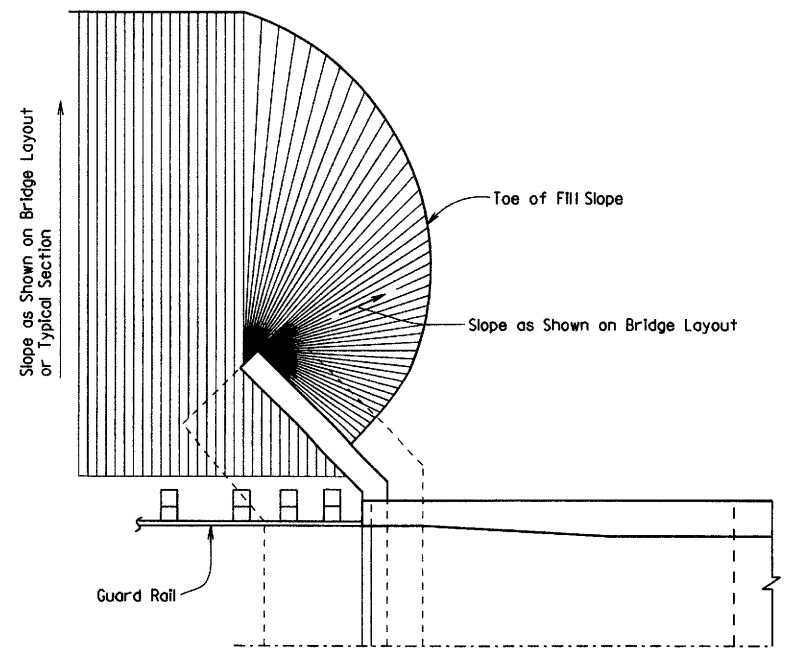
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT VERTICAL WALL ABUTMENTS



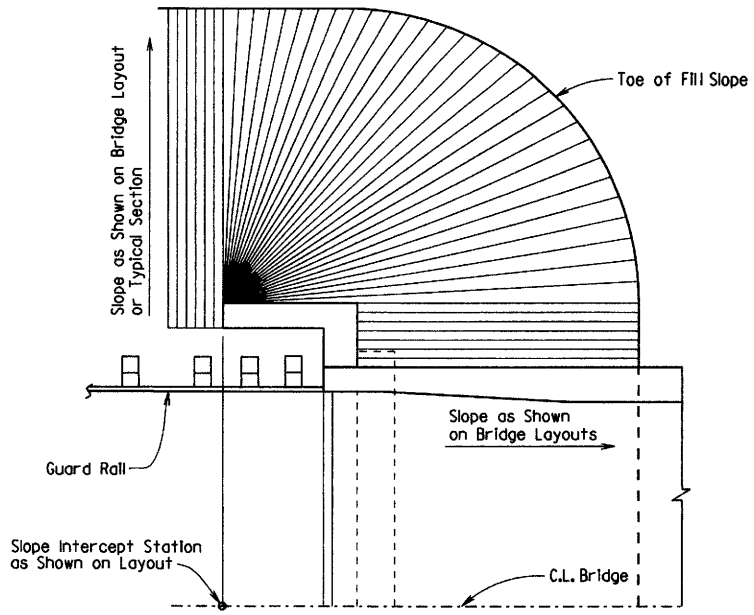
EMBANKMENT CONSTRUCTION AT SPILL-THROUGH PILE END BENTS



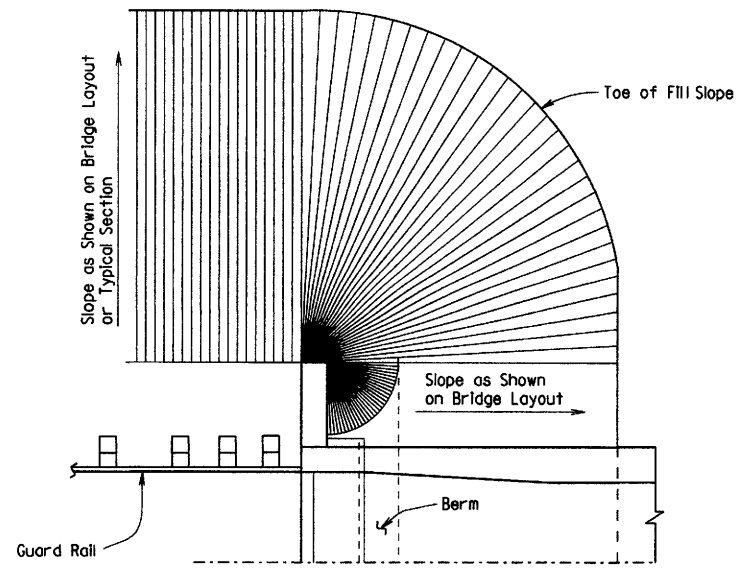
EMBANKMENT CONSTRUCTION AND FOOTING BACKFILL AT SPILL-THROUGH END BENTS



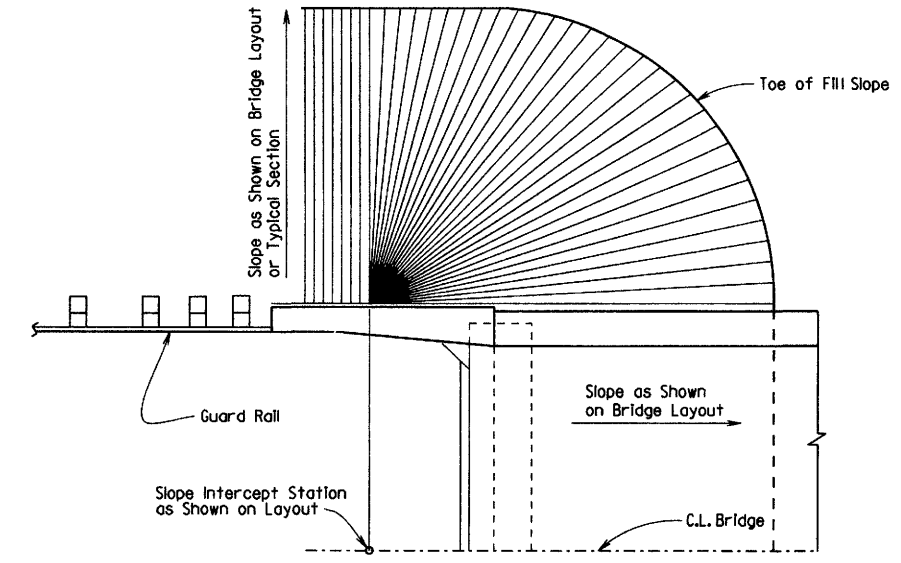
VERTICAL WALL ABUTMENTS



SPILL-THROUGH END BENTS WITH TURNBACK WING



SPILL-THROUGH END BENTS WITH STUB WING



SPILL-THROUGH END BENTS WITH TRANSITION WING

METHOD OF DETERMINING FILL SLOPE LOCATION AT BRIDGE ENDS

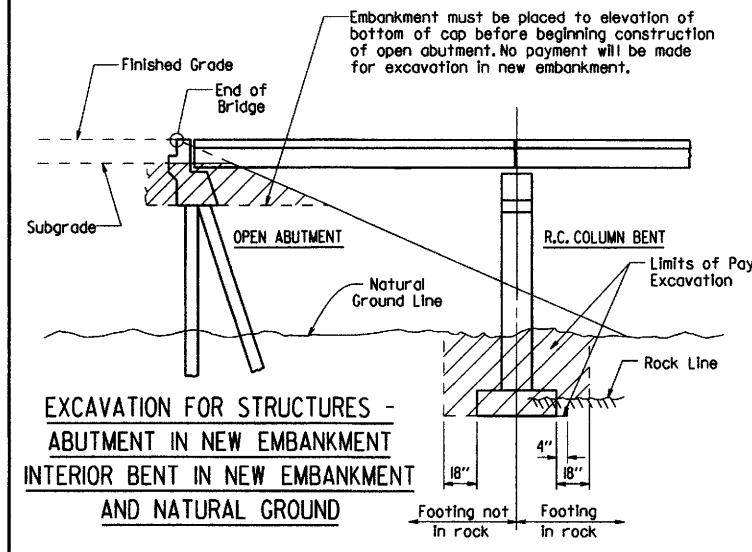
GENERAL NOTES

The Bridge End Embankment shall be defined as a section of embankment, not less than 20 feet long adjacent to the bridge end, together with the side slopes and slopes under the bridge end including around the end of wingwalls. Embankment adjacent to structures shall be constructed in 6 inch horizontal layers (loose measure) and compacted by the use of mechanical equipment to the satisfaction of the Engineer. Refer to Subsections 210.09, 210.10 and 801.08 for construction requirements.

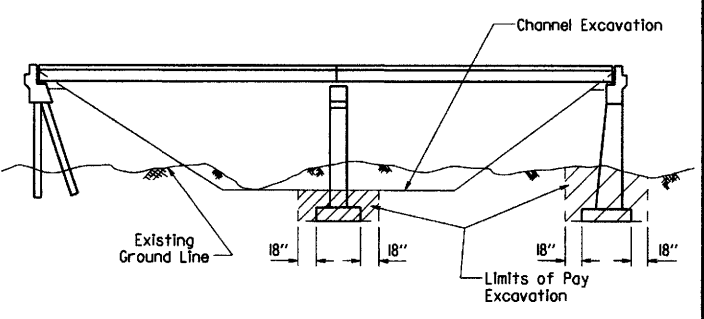
STANDARD DETAILS FOR EMBANKMENT CONSTRUCTION AND BACKFILL AT BRIDGE ENDS

ARKANSAS STATE HIGHWAY COMMISSION
 LITTLE ROCK, ARK.
 DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55000.dgn
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
 DESIGNED BY: STD. DATE: -
 DRAWING NO. 55000

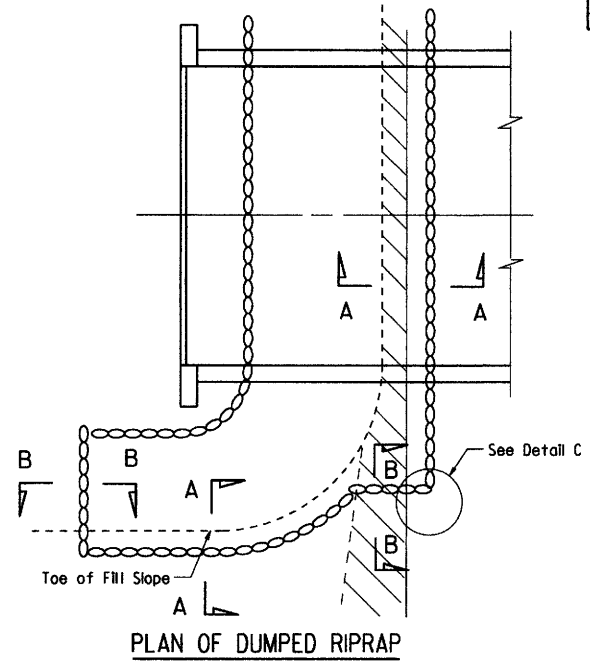
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.				
				① RIPRAP & EXCAV. 55001				



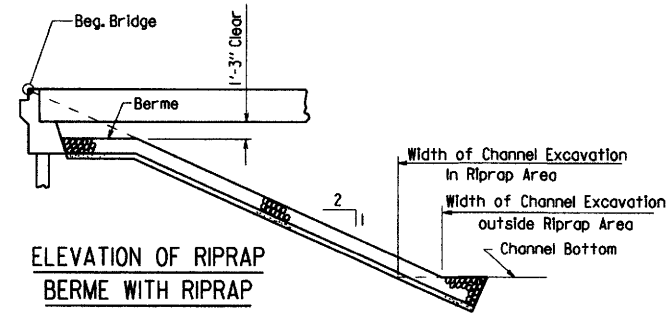
EXCAVATION FOR STRUCTURES - ABUTMENT IN NEW EMBANKMENT INTERIOR BENT IN NEW EMBANKMENT AND NATURAL GROUND



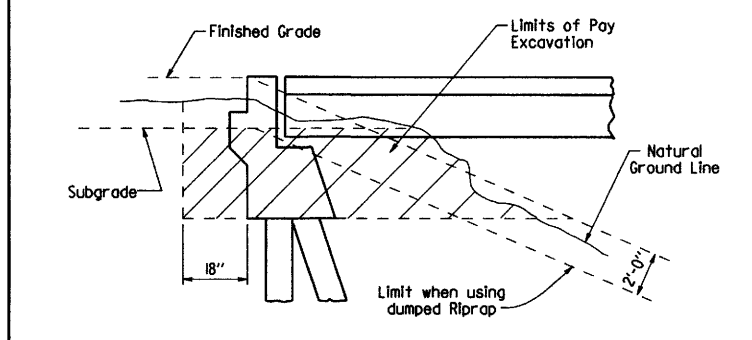
EXCAVATION FOR STRUCTURES - BRIDGE LOCATION WITH DESIGNATED CHANNEL CHANGE



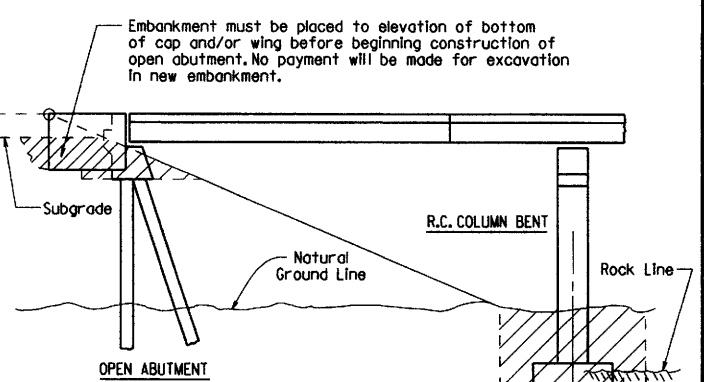
PLAN OF DUMPED RIPRAP



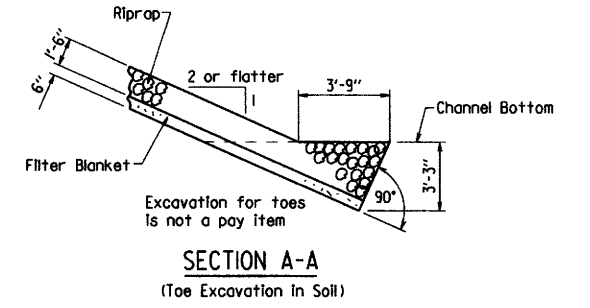
ELEVATION OF RIPRAP BERME WITH RIPRAP



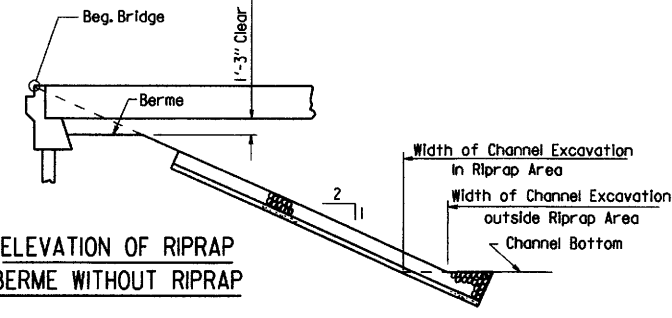
EXCAVATION FOR STRUCTURES - ABUTMENT IN NATURAL GROUND



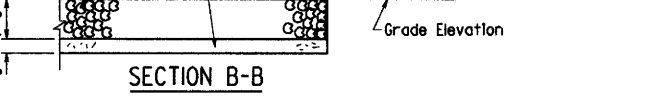
EXCAVATION FOR STRUCTURES - ABUTMENT IN NEW EMBANKMENT INTERIOR BENT IN NATURAL GROUND



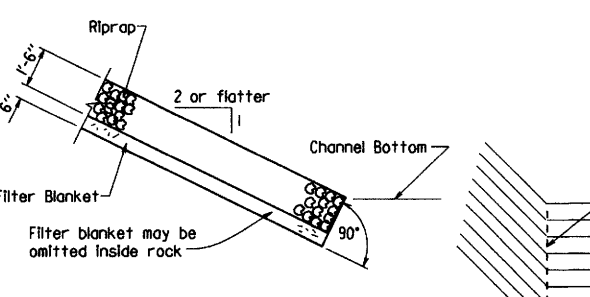
SECTION A-A (Toe Excavation in Soil)



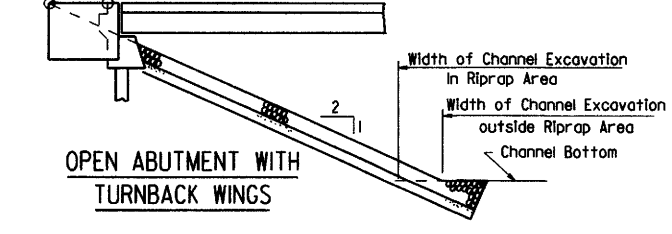
ELEVATION OF RIPRAP BERME WITHOUT RIPRAP



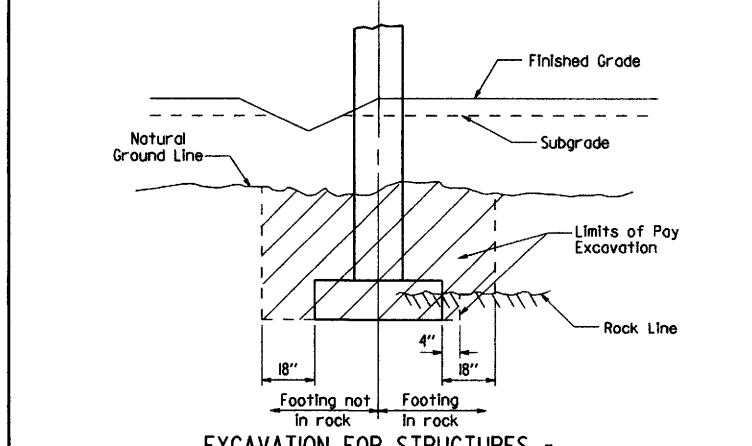
SECTION B-B



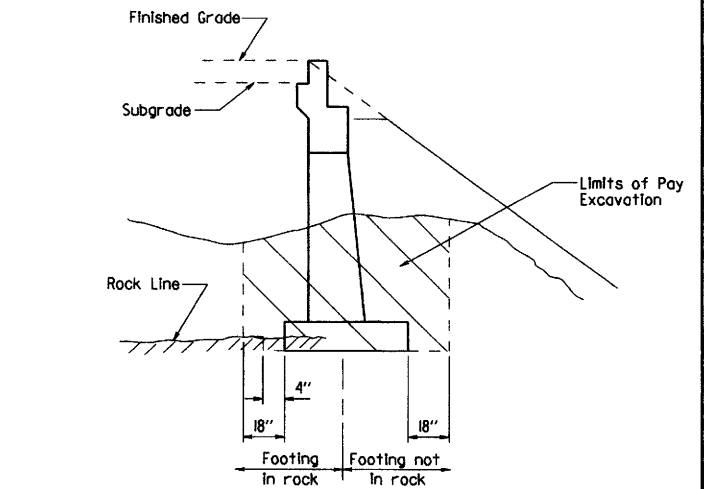
SECTION A-A (Toe Excavation in Rock)



OPEN ABUTMENT WITH TURNBACK WINGS



EXCAVATION FOR STRUCTURES - BENT IN ROADWAY FILL SECTION AND NATURAL GROUND

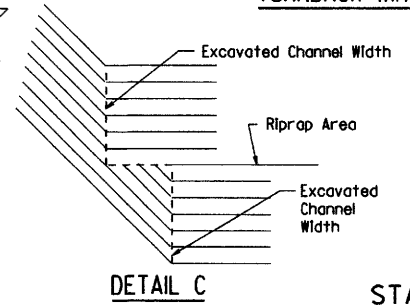


EXCAVATION FOR STRUCTURES - ABUTMENT IN NATURAL GROUND AND NEW EMBANKMENT

Note: Use this type of toe when rock is encountered which is in a stable condition.

Note: In lieu of an aggregate filter blanket, a synthetic fiber geotextile fabric complying with the requirements of Subsection 816.02(e) may be used.

Note: Details for computing excavation for structures are included for information as to how plan quantities were calculated and for use when adjusting quantities when changing footing elevation.



DETAIL C

STANDARD DETAILS FOR DUMPED RIPRAP AND FILTER BLANKET AND COMPUTING EXCAVATION FOR STRUCTURES

ARKANSAS STATE HIGHWAY COMMISSION

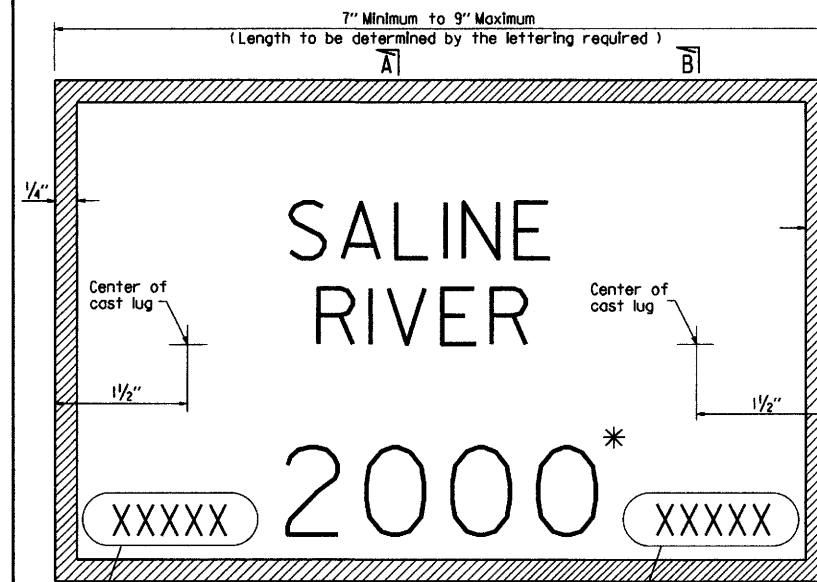
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55001.dgn
 CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
 DESIGNED BY: STD. DATE:

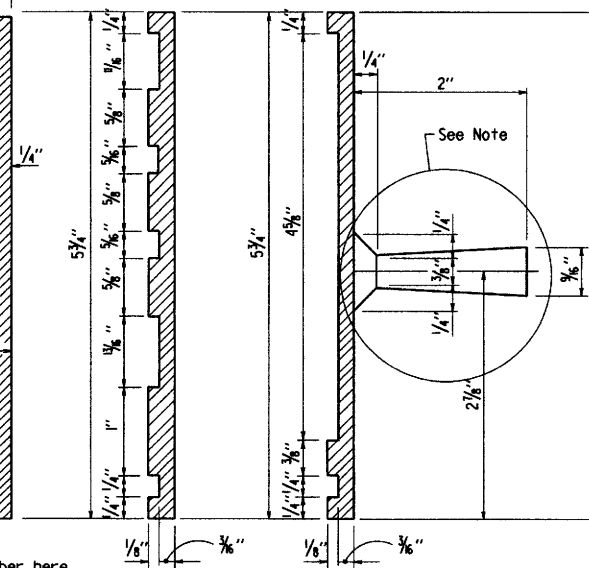
DRAWING NO. 55001

DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
				6	ARK.			
				JOB NO.				

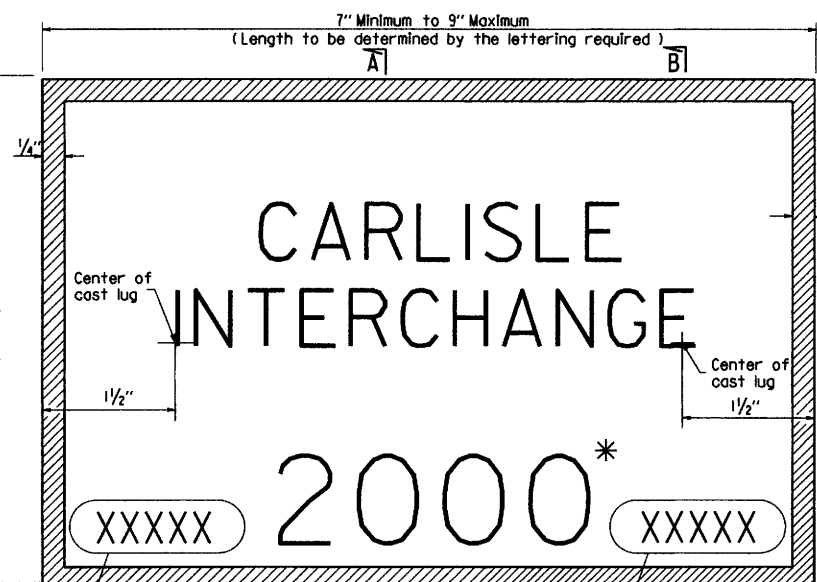
① TYPE C NAME PLATE 55011



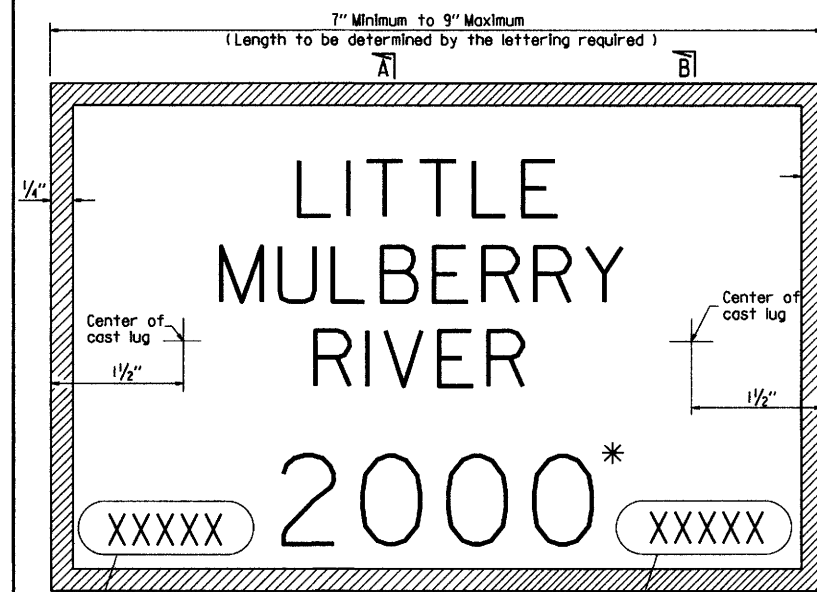
TYPICAL BRIDGE NAME PLATE-STYLE 1 - FULL SIZE
STREAM CROSSINGS



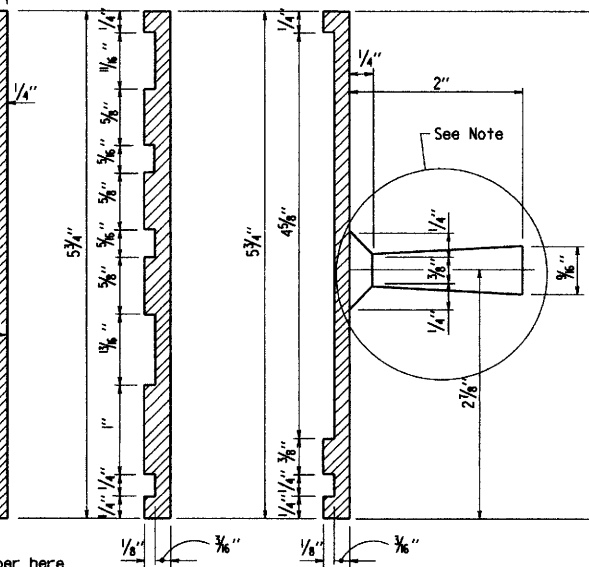
SECTION A-A SECTION B-B



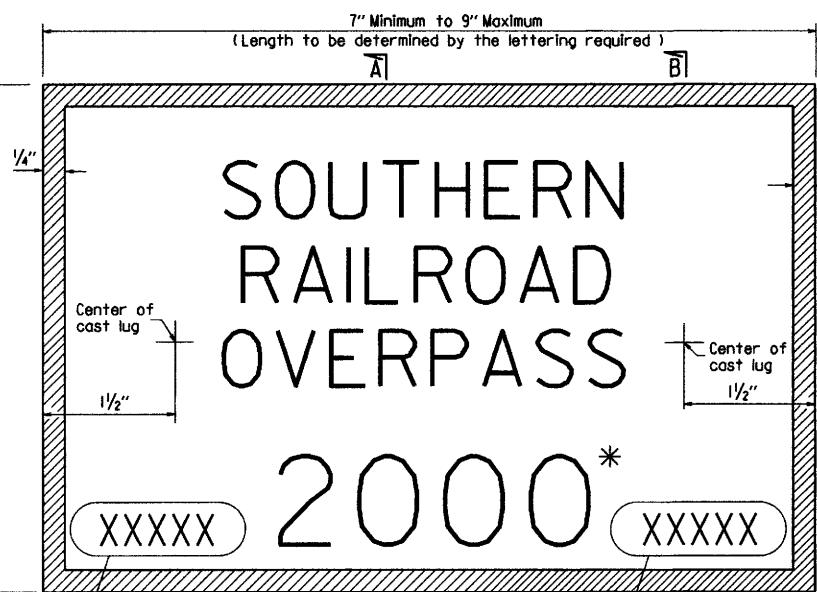
TYPICAL BRIDGE NAME PLATE-STYLE 3 - FULL SIZE
GRADE SEPARATION STRUCTURES



TYPICAL BRIDGE NAME PLATE-STYLE 2 - FULL SIZE
STREAM CROSSINGS



SECTION A-A SECTION B-B



TYPICAL BRIDGE NAME PLATE-STYLE 4 - FULL SIZE
GRADE SEPARATION STRUCTURES

GENERAL NOTES

Specifications: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction, (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

Name plates shall be cast bronze and shall meet the material requirements as specified in Section 812.

Body of plate shall be $\frac{3}{8}$ " thick and shall include two tapering cone lugs $\frac{3}{8}$ " to $\frac{5}{8}$ " x 2" long. The border and all lettering shall be raised $\frac{1}{8}$ " above the face of plate and shall be polished.

All lettering shall be plain gothic, square cut and not tapered.

The number of plates required and the location and name on the plate for each bridge shall be as designated on the plans.

* Year in which contract is awarded.

STANDARD DETAILS FOR
TYPE C BRIDGE NAME PLATES

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

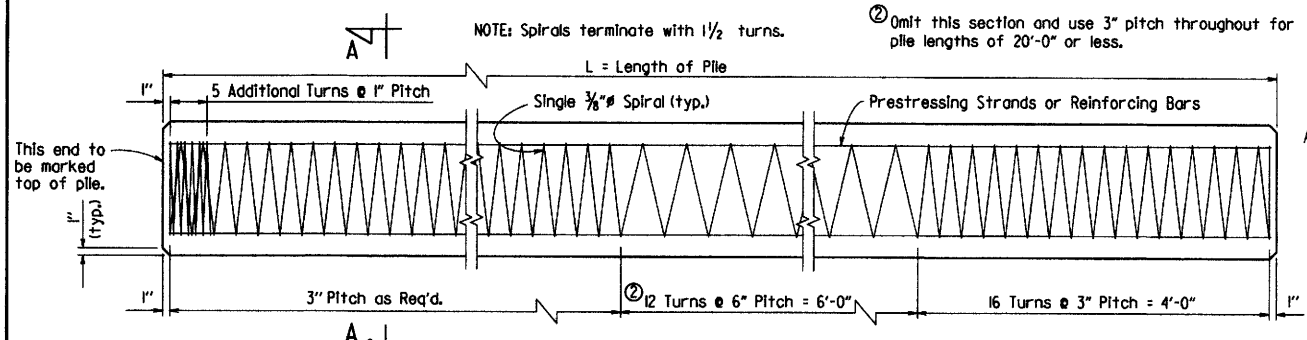
DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55011.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD. DATE: _____

DRAWING NO. 55011

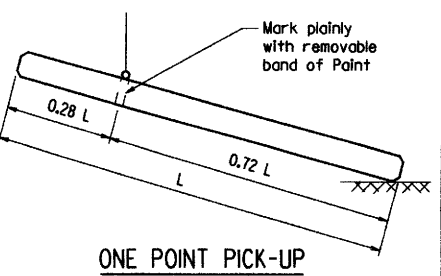
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	PBL. NO. DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET NO.	TOTAL SHEETS
3/24/16				6	ARK.			
				JOB NO.				

MAXIMUM PICKUP LENGTHS "L" ① CONC. PILES 55022

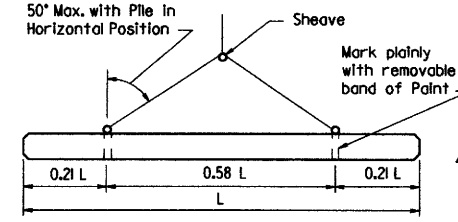
Type of Pick-Up	Prestressed		Non-Prestressed		Prestressed				Non-Prestressed		
	16" Oct.	18" Oct.	16" or 18" Oct.	14" Sq.	16" Sq.	18" Sq.	20" Sq.	24" Sq.	14" Sq.	16" Sq.	18" Sq.
One Point	52'	55'	46'	55'	59'	63'	66'	71'	52'	51'	55'
Two Point	75'	80'	67'	79'	84'	90'	95'	102'	75'	74'	79'
Three Point	105'	112'	93'	110'	117'	126'	132'	143'	104'	103'	111'



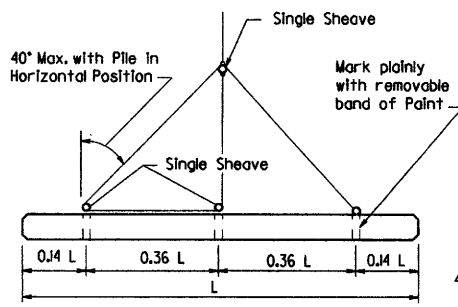
PLAN OF PILE SHOWING SPIRAL TIE SPACING



ONE POINT PICK-UP



TWO POINT PICK-UP



THREE POINT PICK-UP

GENERAL NOTES:

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 Edition) with applicable Supplemental Specifications and Special Provisions.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, current Edition with Interim Specifications.

SEISMIC PERFORMANCE ZONES: 1 & 2

Unless otherwise noted in the plans, the Contractor may use prestressed or non-prestressed piles for 14", 16" and 18" piles. The Contractor shall use prestressed piles for 20" and 24" piles. Prestressed and non-prestressed piling shall be measured and paid for at the contract unit price bid for "Concrete Piling".

SPIRAL REINFORCING: Spiral reinforcing shall be steel wire meeting the requirements of AASHTO M 32 or M 225 or shall be plain round steel bars meeting the requirements of Grade 60, AASHTO M 31 or M 322, Type A.

MANUFACTURE, TRANSPORTATION AND STORAGE: Shipment of piles from the plant site or pile driving will not be permitted until the required minimum compressive strength is reached, and in no case less than 10 days after pouring the concrete. Prestressed piles may be removed from the casting bed to nearby storage any time after transfer of stress. See Section 802 "Concrete for Structures" for additional information.

Unless otherwise approved by the Engineer, all protruding or exposed pile lifting or transporting devices above the finished ground shall be removed after pile driving is complete. Removal shall be a minimum of 1" below the surface of the pile and the cavity shall be filled with a non-shrink grout listed on the Department's OPL.

FORMS: For forming exterior of piles, the use of steel forms on concrete-founded casting beds is required unless otherwise approved by the Engineer. Side forms may have a maximum drift on each side not exceeding 1/4" per foot.

TOLERANCES: Pile ends shall be plane surfaces perpendicular to the longitudinal axis of pile with a maximum tolerance of 1/8" per foot transversely.

The maximum sweep (deviation from straightness measured from end to end of the pile, while not subject to bending forces) shall not exceed 1/8" in 10 feet.

BUILD-UPS: To provide for build-ups of piles where authorized by the Engineer, the concrete in the pile shall be cut back to provide a 60 bar diameter lap splice. For piles equal to or less than 18", the reinforcing for build-up shall be the reinforcing shown for non-prestressed piles. Otherwise, the reinforcing for build-up shall be as shown in the table "Pile Build-Up for 20" & 24" Prestressed Piles" and the 60 bar diameter splice length shall be based on the bar sizes shown.

INSTALLATION, MEASUREMENT AND PAYMENT: See Section 805 "Piling".

ADDITIONAL NOTES FOR PRESTRESSED PILES ONLY:

CONCRETE: Concrete in prestressed piles shall be Class (S)AE and shall have a minimum compressive strength (f'c) of 5,000 psi at 28 days. Compressive strength at transfer of the prestressing force shall be not less than 4,000 psi. Concrete in build-ups shall have a minimum compressive strength of 4,000 psi and shall be cured for a minimum of 10 days.

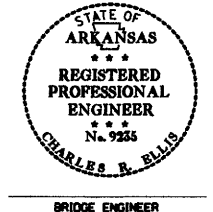
PRESTRESSING REINFORCING: Seven-wire stress-relieved or low relaxation strands shall conform to the general requirements of AASHTO M 203. Broken wires within individual strands will be permitted up to 2% of the total number of wires in each pile, providing that there is not more than one broken wire per strand. Two or more broken wires per strand will be cause for replacement of the strand, even though the two broken wires are within the 2% limitation.

ADDITIONAL NOTES FOR NON-PRESTRESSED PILES ONLY:

All concrete shall be Class (S)AE and shall have a minimum compressive strength (f'c) of 4,000 psi at 28 days.

All longitudinal reinforcing bars shall be deformed bars and shall conform to the requirements of Grade 60, AASHTO M 31 or M 322, Type A.

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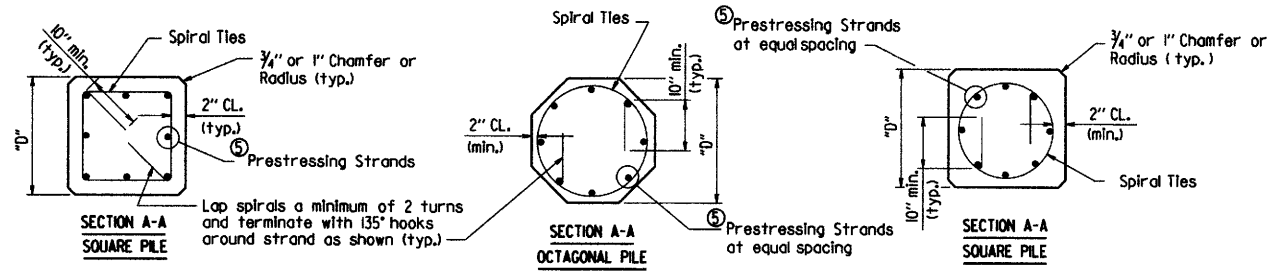
STANDARD DETAILS FOR CONCRETE PILES
ARKANSAS STATE HIGHWAY COMMISSION
LITTLE ROCK, ARK.

DRAWN BY: KDH DATE: 2-27-2014 FILENAME: b55022.dgn
CHECKED BY: BEF DATE: 2-27-2014 SCALE: NO SCALE
DESIGNED BY: STD DATE: DATE: SCALE: NO SCALE

DRAWING NO. 55022

For anchorage of pile to bent, see Bent Details.

NOTE: Strand location shall be symmetrical about the axis of the pile with no more than one strand difference between any two adjacent sides. Circular spiral ties are required for odd number of strands.



PRESTRESSED CONCRETE PILES

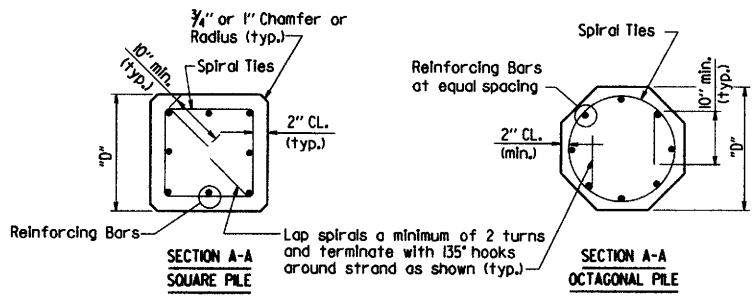
① Number based on initial pre-stress force of "B" x Ultimate Tensile Stress, Prestress Losses and min. 700 psi Unit Prestress on concrete after Losses.

"B" 0.75 Low Relaxation
0.70 Stress-Relieved

⑤ See table "Prestressed Concrete Pile Properties" for actual number of strands per pile size.

PRESTRESSED CONCRETE PILE PROPERTIES

Grade	Strand Diameter	① Number of Strands per Size "D"								Minimum Ultimate Tensile Strength Per Strand (Lbs.)	Initial Prestressing Force Per Strand (Lbs.)
		16" Oct.	18" Oct.	④ 14" Sq.	16" Sq.	18" Sq.	20" Sq.	24" Sq.			
Stress-Relieved	250	11	13	10	13	16	20	28	27,000	18,900	
	270	8	10	8	10	12	15	21	36,000	25,200	
Low Relaxation	250	9	11	8	12	14	17	24	31,000	21,700	
	270	7	9	6	8	10	13	18	41,300	28,900	
Low Relaxation	250	9	11	8	11	14	17	24	27,000	20,200	
	270	7	9	6	8	10	13	18	36,000	27,000	
Low Relaxation	250	8	10	7	9	12	15	21	31,000	23,300	
	270	6	8	6	7	9	11	16	41,300	31,000	



NON-PRESTRESSED CONCRETE PILES

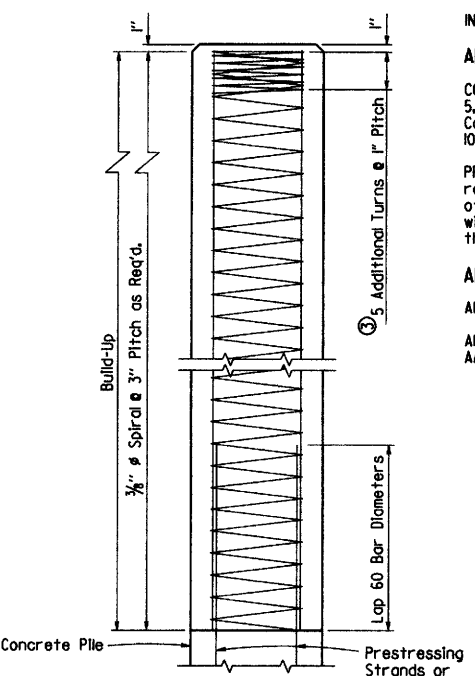
NON-PRESTRESSED PILE REINFORCING

Pile Size	No. Req'd.	Bar Size
16" Oct.	8	#7
18" Oct.	8	#7
④ 14" Sq.	8	#7
16" Sq.	8	#7
18" Sq.	8	#8

PILE BUILD-UP FOR 20" & 24" PRESTRESSED PILES

Pile Size	No. Req'd.	Bar Size
20" Sq.	8	#9
24" Sq.	12	#9

NOTE: Reinforcing bars shall meet the requirements for Grade 60, AASHTO M 31 or M 322, Type A.

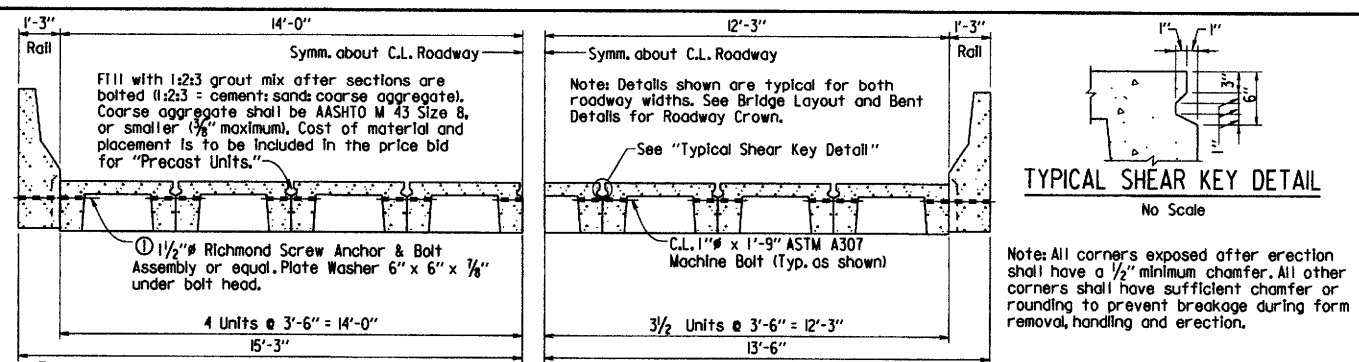


BUILD-UP

④ Revised to accommodate 20" and 24" square prestressed piles by KWH, Ck'd. by BEF, 3/24/16.

③ The five additional turns of spiral reinforcing may be omitted for build-up without additional driving.

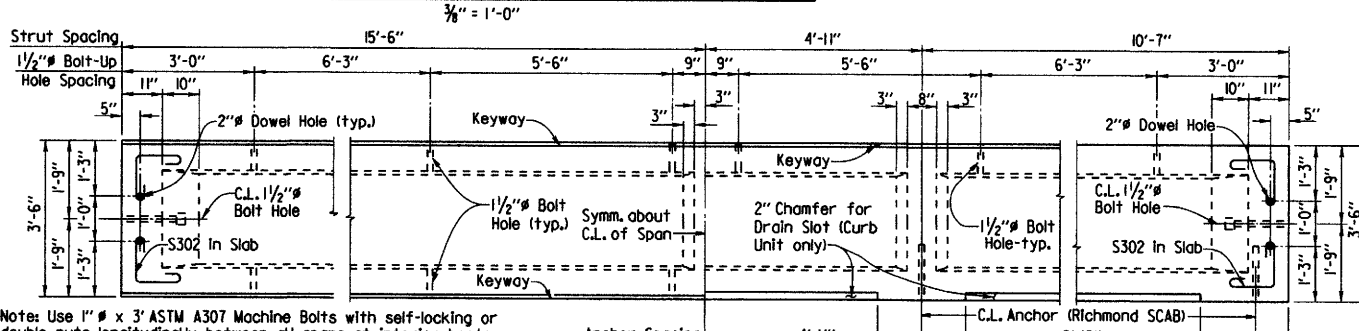
DATE REVISED	DATE FILMED	DATE REVISED	DATE FILMED	FED. ROAD DIST. NO.	STATE	FED. AID PROJ. NO.	SHEET	TOTAL SHEETS
				6	ARK.			
				JOB NO.				



BAR LIST FOR PRECAST BRIDGE COMPONENTS PER PRECAST UNIT

MARK	NUMBER REQUIRED		LENGTH	P.D.	BENDING DIAGRAMS
	CURB UNIT	INT. UNIT			
S301	130	130	3'-5 1/2"	1 1/2"	
S302	4	4	2'-9"	1 1/2"	
S401	10	8	3'-2"	Str.	
S501	26 (3)	-	4'-8"	2 1/2"	
S1001	8	8	30'-8"	Str.	

TYPICAL SECTION OF PRECAST RDWY. (SHOWING ASSEMBLY)



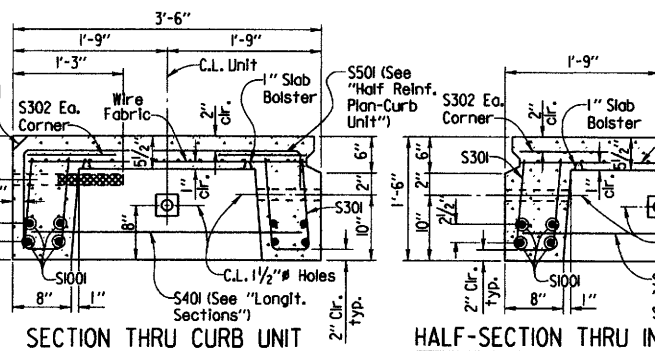
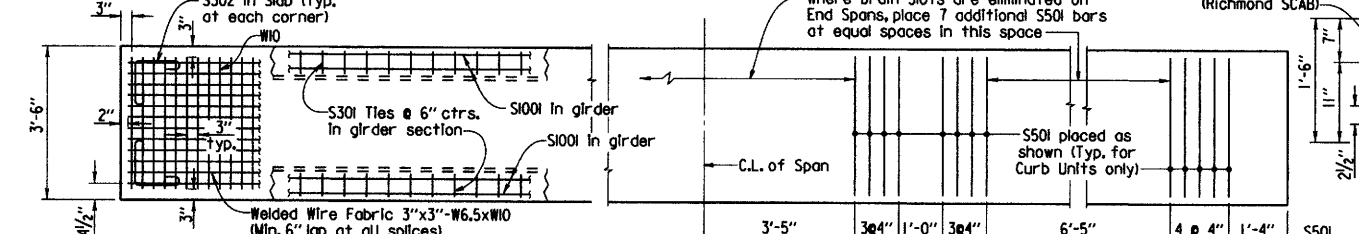
③ Plus 7 additional for each Drain Slot eliminated

PER PRECAST PARAPET RAIL

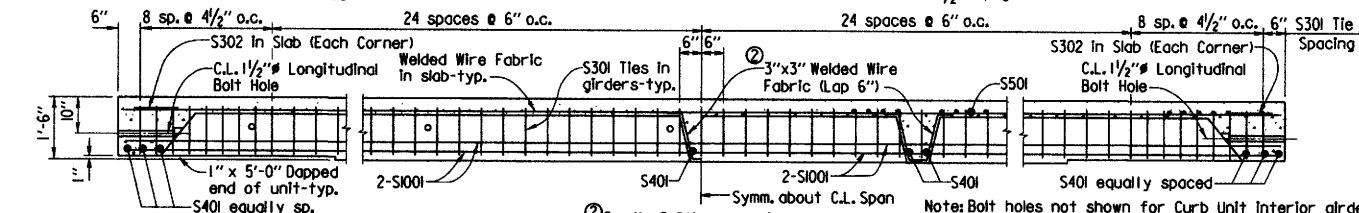
MARK	NUMBER REQUIRED		LENGTH	P.D.
	END SPAN	INT. SPAN		
P301	8	8	5'-4"	1 1/2"
P401	54	4	4'-8"	2"
P402	36	3	3'-1 1/2"	2"
P403	36	5	5'-8"	2"
P501	18	7	7'-2"	2 1/2"
P502	9	9	30'-8"	Str.
P1001	2	2	30'-8"	Str.

Note: Use 1" x 3" ASTM A307 Machine Bolts with self-locking or double nuts longitudinally between all spans at interior bents. Bolts at expansion joint bents shall be loosely installed to allow approx. 1/2" of thermal movement. All other bolts shall be installed to snug tight.

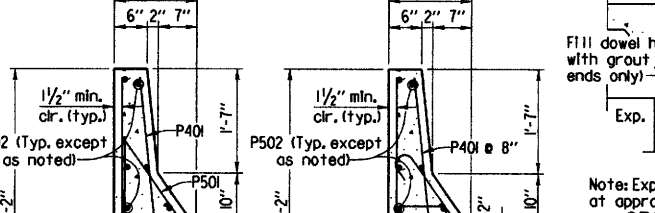
HALF PLAN - INTERIOR UNIT **HALF PLAN - CURB UNIT**



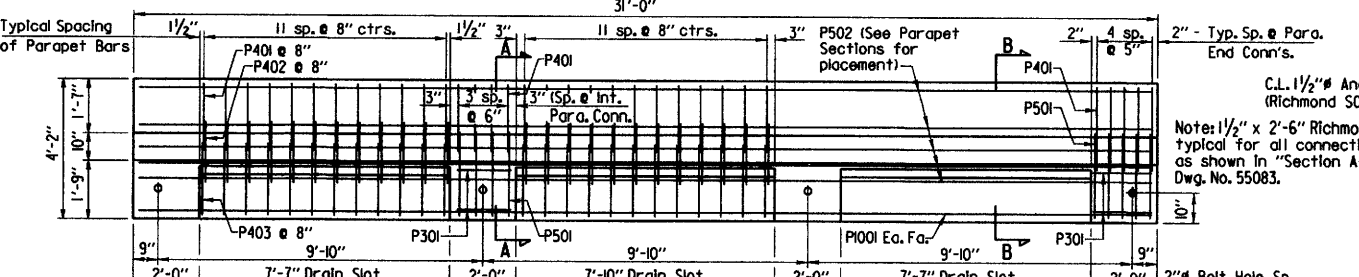
HALF REINFORCING PLAN - CURB & INT. UNITS **HALF REINFORCING PLAN - CURB UNIT ONLY**



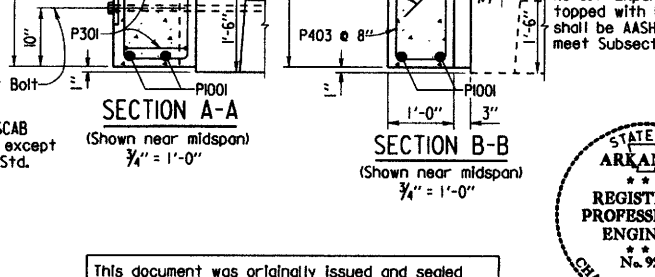
SECTION THRU CURB UNIT **HALF-SECTION THRU INT. UNIT**



HALF LONGIT. SECTION - INTERIOR UNIT **HALF LONGIT. SECTION - CURB UNIT**



SECTION AT EXP. JOINT



FRONT ELEVATION - PRECAST PARAPET RAIL FOR INT. SPAN

Note: For details and bar list for Precast Parapet Rail at End Span, see Std. Dwg. No. 55083.

GENERAL NOTES

Design Specifications: AASHTO LRFD Bridge Design Specifications, Seventh Edition (2014).

Unless otherwise noted, Section and Subsection refer to the Standard Construction Specifications.

Live Loading: HL-93

Materials: 28 Day compressive strength of Concrete = 4,000 psi
Yield strength of Grade 60 Steel = 60,000 psi
Yield strength of Wire Fabric = 65,000 psi

All Reinforcing steel shall be Grade 60, AASHTO M 31 or M 322, Type A with mill test reports. Wire fabric shall be AASHTO M 55 or M 221. Reinforcing steel and wire fabric shall be accurately located in the forms and securely held in place by steel wire supports.

Concrete for precast units shall be Class (S1E) except that the coarse aggregate size shall meet AASHTO M 43, Size 67 (3/4" Max.).

The deck shall be given a fine finish as specified for Class 5 Roadway Surface Finish in Subsection 802.09.

Standard washers shall be provided under head and nut of all bolts in connection with concrete. Bolts shall be A307. All bolts, washers and nuts shall be galvanized to meet AASHTO M 232, Class C or ASTM B695, Class 50.

Screw Anchor and Bolt Assembly (SCAB) shall be 1 1/2" Richmond Screw Anchor or equal, and have a minimum ultimate strength of 65,000 psi in tension. Assembly shall be galvanized to meet AASHTO M 232, Class C or ASTM B695, Class 50. Plate Washers for SCAB shall be AASHTO M 270, Grade 36 and shall be galvanized to meet AASHTO M 111.

Camber required for dead load deflection is 3/4". Deviation of more than 1/4" in dimension of grade or line will be cause for rejection.

Ends of adjacent units shall be coated (1/8" +/-) with asphaltic paint. The coating shall adhere and set firm and its softening point shall not be less than 140°F.

Concrete, reinforcing, wire mesh, bar supports, bolts, nuts, washers, threaded anchors, grout, roofing felt bearing pad, asphaltic paint and expansion joint fillers are considered subsidiary to the pay items for Precast Concrete Units.

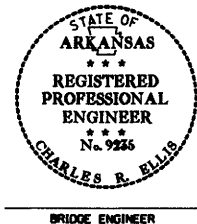
Roofing felt shall meet or exceed the requirements of ASTM D224 Type I. See Subsection 802.08(d). The roofing felt shall be in one piece for the full length of the cap and three layers shall be used.

Pay Items shall be as follows:
"3' Precast Concrete Curb Units"
"3' Precast Concrete Interior Units"
"3' Precast Parapet Rail Units"

Note: Expansion Joints to be placed at approximately 155' max. spacings.

Note: After each unit is in its final position, dowels shall be grouted in place using a OPL approved non-shrink grout that completely fills the holes. See bent drawings for more information.

STANDARD DETAILS FOR 31'-0" PRECAST CONCRETE SPANS 28'-0" AND 24'-6" CLEAR ROADWAYS
ARKANSAS STATE HIGHWAY COMMISSION

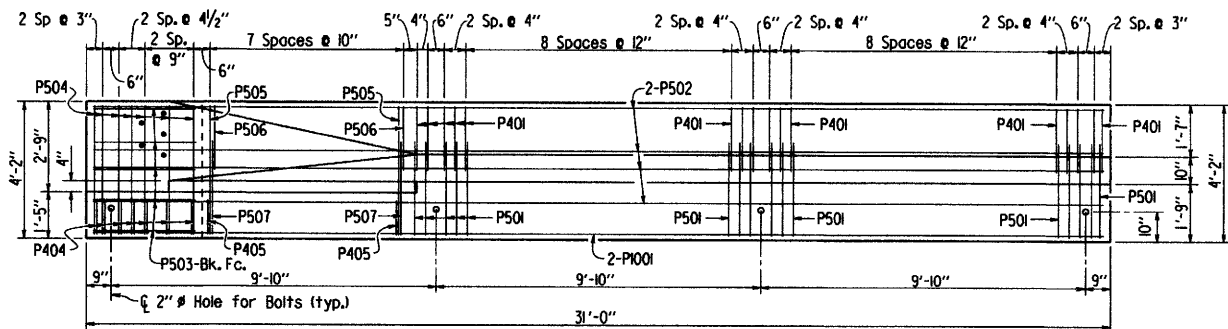


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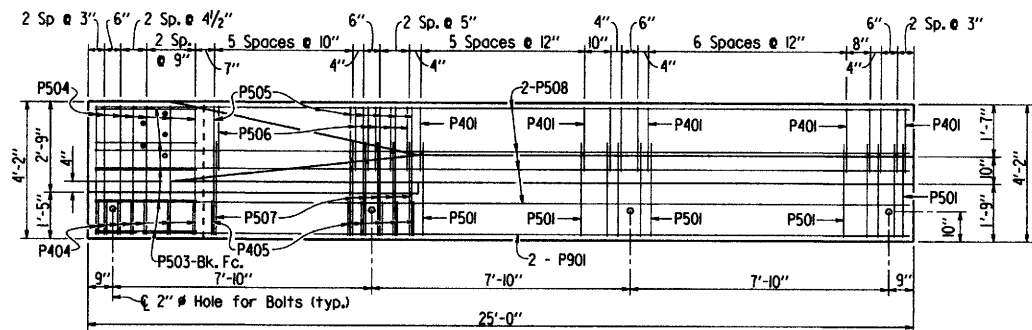
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DESIGNED BY: STD. DATE: DRAWING NO. 55082

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				JOB NO.				

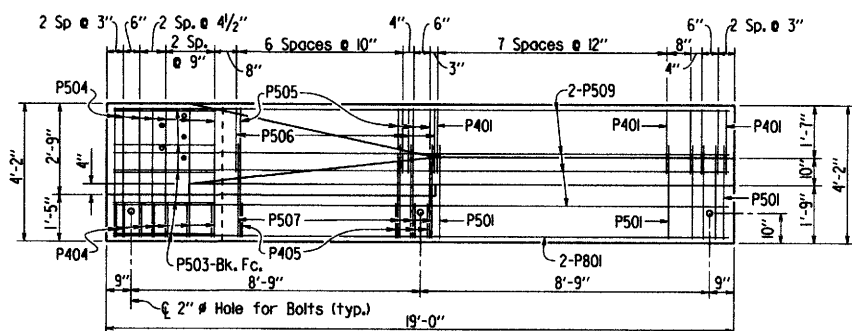
1 PRECAST RAIL DETAILS - 55083



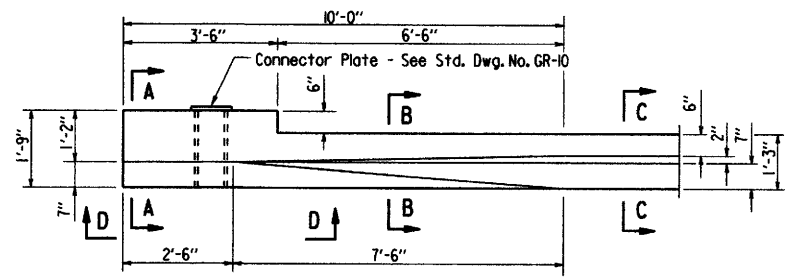
FRONT ELEVATION - PRECAST PARAPET RAIL FOR 31'-0" END SPAN
3/8" = 1'-0"



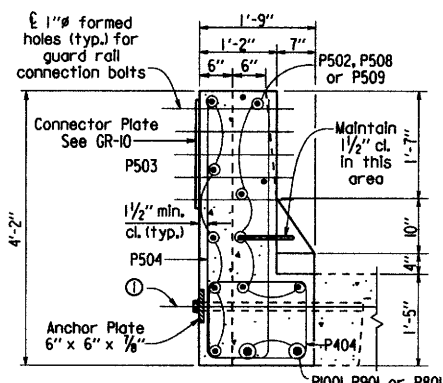
FRONT ELEVATION - PRECAST PARAPET RAIL FOR 25'-0" END SPAN
3/8" = 1'-0"



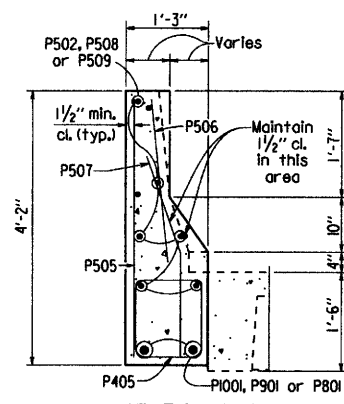
FRONT ELEVATION - PRECAST PARAPET RAIL FOR 19'-0" END SPAN
3/8" = 1'-0"



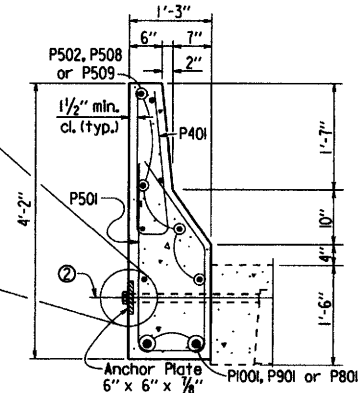
TYPICAL PLAN OF PRECAST PARAPET RAIL FOR END SPAN
1/2" = 1'-0"



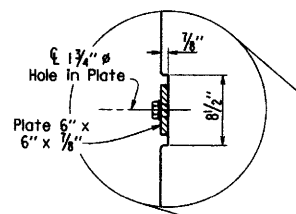
SECTION A-A
3/4" = 1'-0"



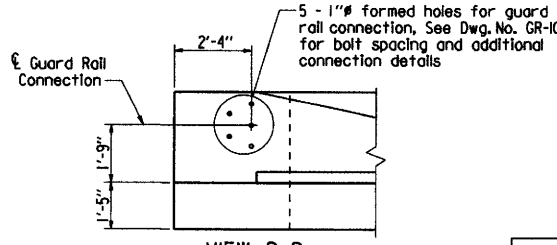
SECTION B-B
(Shown near midspan)
3/4" = 1'-0"



SECTION C-C
(Shown near midspan)
3/4" = 1'-0"



2" Hole for Bolt.
1 1/2" x 2'-6" Richmond SCAB or equal is typical for all connections except as shown in "SECTION A-A".



VIEW D-D
3/8" = 1'-0"

BAR LIST - PER END SPAN PARAPET RAIL

MARK	NUMBER REQUIRED			LENGTH	PIN DIA.	BENDING DIAGRAMS
	19'-0" RAIL	25'-0" RAIL	31'-0" RAIL			
P401	12	20	30	4'-8"	2"	
P404	7	7	7	5'-8"	2"	
P405	9	10	8	4'-8"	2"	
P501	12	20	30	7'-3"	2 1/2"	
P502			8	30'-8"	Str.	
P503	5	5	5	3'-3"	Str.	
P504	7	7	7	8'-6"	2 1/2"	
P505	9	10	8	3'-11"	Str.	
P506	9	10	8	2'-2"	Str.	
P507	9	10	8	2'-10"	2 1/2"	
P508		8		24'-8"	Str.	
P509	8			18'-8"	Str.	
P801	2			18'-8"	Str.	
P901		2		24'-8"	Str.	
P1001			2	30'-8"	Str.	

NOTE: This drawing is to be used with Dwg. No. 55080, 55081 and/or 55082 of which all three contain details and general notes pertaining to this drawing.

STANDARD DETAILS FOR PRECAST PARAPET RAILS 19'-0", 25'-0" AND 31'-0" PRECAST END SPANS

ARKANSAS STATE HIGHWAY COMMISSION

LITTLE ROCK, ARK.

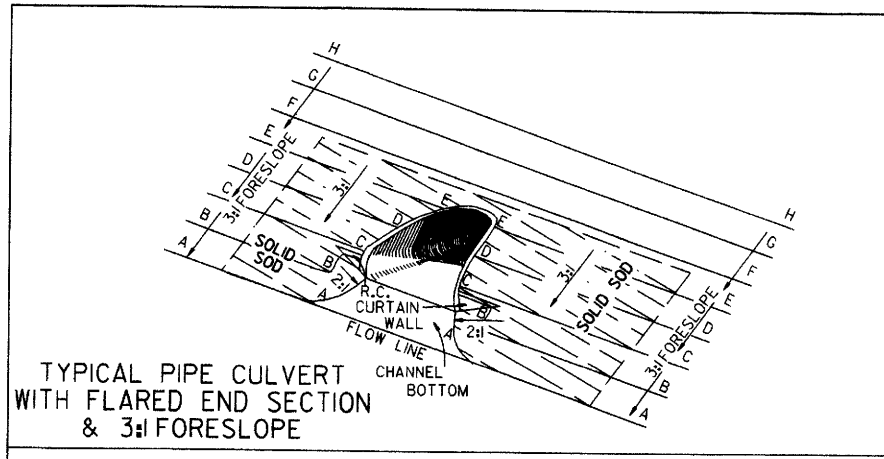
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DRAWING NO. 55083

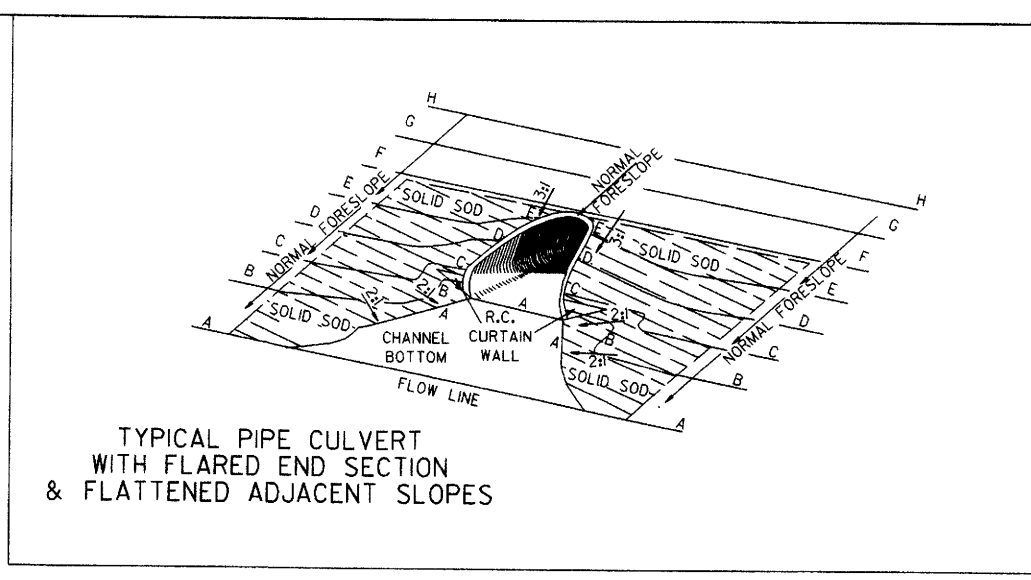


BRIDGE ENGINEER

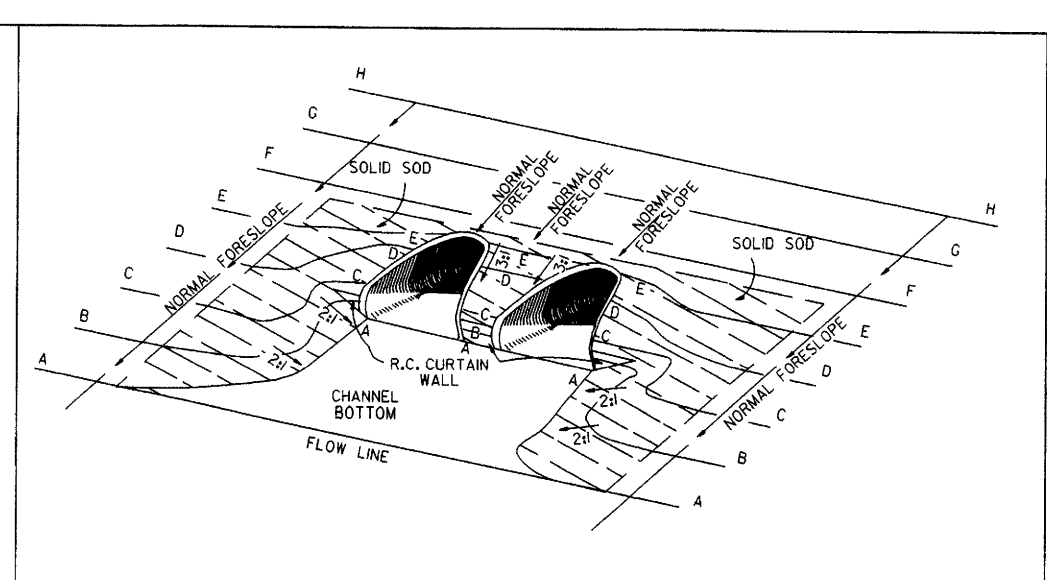
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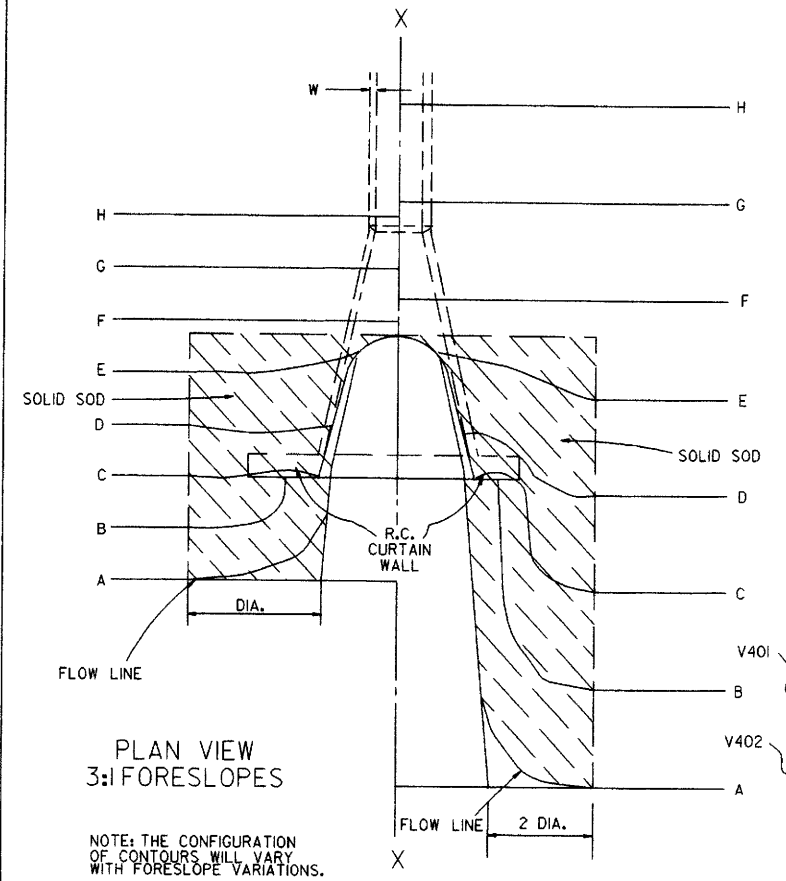
TYPICAL PIPE CULVERT WITH FLARED END SECTION & 3:1 FORESLOPE



TYPICAL PIPE CULVERT WITH FLARED END SECTION & FLATTENED ADJACENT SLOPES



TYPICAL MULTIPLE PIPE CULVERT WITH FLARED END SECTIONS & FLATTENED ADJACENT SLOPES



PLAN VIEW 3:1 FORESLOPES

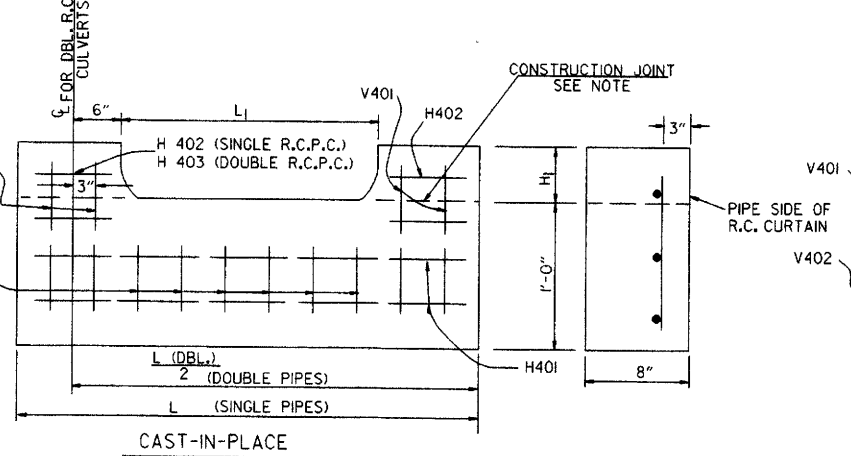
NOTE: THE CONFIGURATION OF CONTOURS WILL VARY WITH FORESLOPE VARIATIONS.

PLAN VIEW FLATTENED FORESLOPES

R.C. CURTAIN WALL DIMENSIONS & QUANTITIES

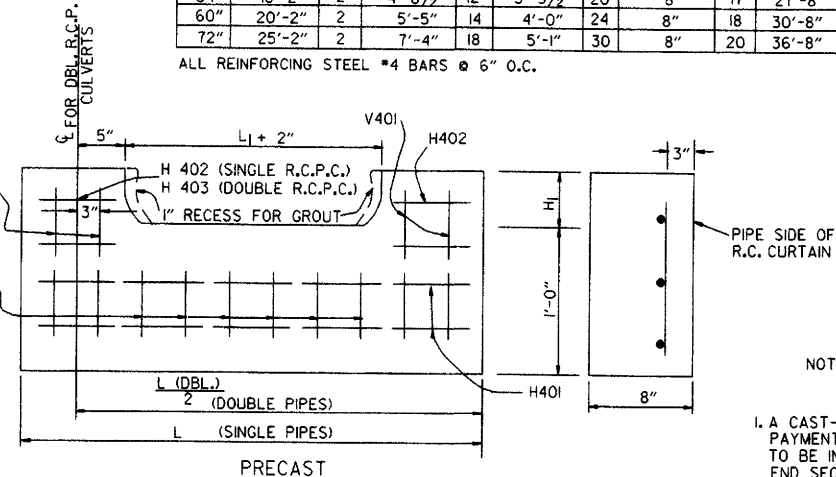
PIPE DIA.	H ₁	L ₁	L	L (DBL.) 2	SINGLE R.C.P.C.		DOUBLE R.C.P.C.	
					CONC.	REINF. STEEL	CONC.	REINF. STEEL
					CU. YDS.	LBS.	CU. YDS.	LBS.
18"	11 1/2"	3'-5"	8'-0"	6'-3"	0.31	27.7	0.45	39.5
24"	1'-0 1/2"	4'-6"	9'-6"	7'-6"	0.37	33.4	0.53	48.0
30"	1'-3 1/2"	5'-7"	11'-0"	9'-0"	0.45	39.0	0.67	59.0
36"	1'-7"	6'-8"	13'-0"	10'-6"	0.58	52.6	0.83	73.9
42"	2'-1 1/2"	7'-3"	15'-6"	12'-0"	0.82	77.1	1.10	100.7
48"	2'-5"	7'-10"	17'-0"	13'-0"	0.98	94.9	1.27	120.4
54"	2'-9 1/2"	8'-5"	18'-6"	14'-0"	1.16	115.8	1.47	143.7
60"	3'-4"	9'-0"	20'-6"	15'-6"	1.47	149.7	1.84	180.3
72"	4'-5"	10'-2"	25'-6"	18'-6"	2.31	232.6	2.73	271.0

NOTE: QUANTITIES SHOWN ARE FOR ONE (1) CURTAIN WALL.



R.C. CURTAIN WALL DETAILS

NOTE: THE PORTION OF THE R.C. CURTAIN WALL BENEATH THE FLARED END SECTION (LOWER 1'-0") SHALL BE PLACED MONOLITHICALLY. THE FLARED END SECTION SHALL THEN BE SET IN PLACE & THE REMAINING PORTIONS OF THE R.C. CURTAIN WALL PLACED.



NOTE: THE PRECAST CURTAIN WALL WILL BE SET AND BACKFILLED WITH COMPACTED MATERIAL. THE FLARED END SECTION SHALL THEN BE SET IN PLACE AND THE 1" RECESS FILLED WITH GROUT. WHERE "L" EXCEEDS 11' THE CURTAIN WALL MAY BE CAST IN TWO (2) OR MORE SECTIONS. THE METHOD OF JOINING THE SECTIONS FOR INSTALLATION SHALL BE APPROVED BY THE ENGINEER.

REINFORCING STEEL SCHEDULE

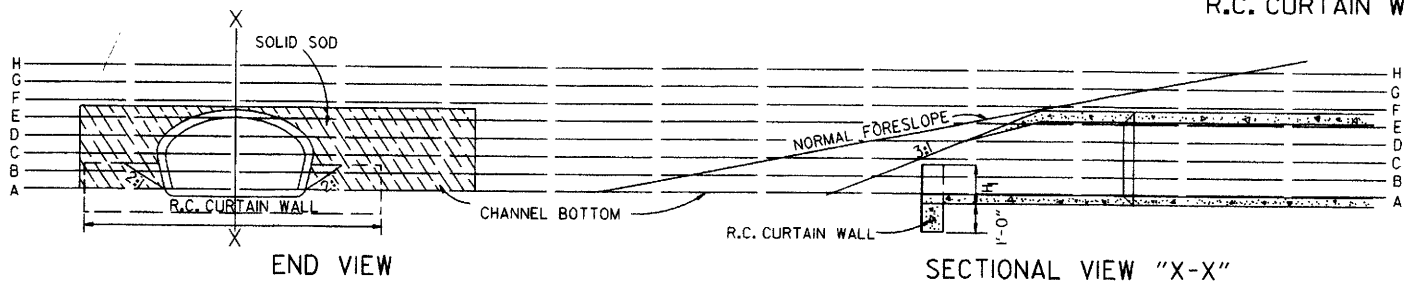
PIPE DIA.	SINGLE R.C. PIPE CULVERT								DOUBLE R.C. PIPE CULVERT									
	H401		H402		V401		V402		H401		H402		H403		V401		V402	
	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.
18"	7'-8"	2	1'-11 1/2"	4	1'-7 1/2"	8	8"	8	12'-2"	2	1'-11 1/2"	4	8"	2	1'-7 1/2"	10	8"	14
24"	9'-2"	2	2'-2"	4	1'-8 1/2"	10	8"	9	14'-8"	2	2'-2"	4	8"	2	1'-8 1/2"	12	8"	18
30"	10'-8"	2	2'-4 1/2"	4	1'-11 1/2"	10	8"	12	17'-8"	2	2'-4 1/2"	4	8"	2	1'-11 1/2"	14	8"	22
36"	12'-8"	2	2'-10"	6	2'-3"	12	8"	14	20'-8"	2	2'-10"	6	8"	3	2'-3"	14	8"	28
42"	15'-2"	2	3'-9 1/2"	8	2'-9 1/2"	16	8"	15	23'-8"	2	3'-9 1/2"	8	8"	4	2'-9 1/2"	18	8"	30
48"	16'-8"	2	4'-3"	10	3'-1"	18	8"	16	25'-8"	2	4'-3"	10	8"	5	3'-1"	20	8"	32
54"	18'-2"	2	4'-8 1/2"	12	3'-5 1/2"	20	8"	17	27'-8"	2	4'-9"	12	8"	6	3'-5 1/2"	22	8"	34
60"	20'-2"	2	5'-5"	14	4'-0"	24	8"	18	30'-8"	2	5'-5"	14	8"	7	4'-0"	26	8"	36
72"	25'-2"	2	7'-4"	18	5'-1"	30	8"	20	36'-8"	2	7'-4"	18	8"	9	5'-1"	33	8"	40

ALL REINFORCING STEEL #4 BARS @ 6" O.C.

SOLID SODDING

PIPE DIA.	SINGLE R.C.P.C.						DOUBLE R.C.P.C.					
	3:1	4:1	6:1	3:1	4:1	6:1	3:1	4:1	6:1	3:1	4:1	6:1
	SQ. YDS.						SQ. YDS.					
18"	5	7	12	6	8	13	10	14	24	12	16	28
24"	8	12	19	9	13	20	14	19	30	16	22	36
30"	13	18	29	14	19	30	19	26	45	22	30	42
36"	17	26	41	18	28	43	24	33	57	28	38	54
42"	23	35	55	25	37	57	30	41	75	34	46	72
48"	29	46	68	31	48	70	37	50	93	42	56	90
54"	35	57	85	37	59	87	44	59	111	50	67	108
60"	45	62	104	48	65	107	56	75	135	60	81	132
72"	64	92	156	67	95	159	84	111	180	84	111	180

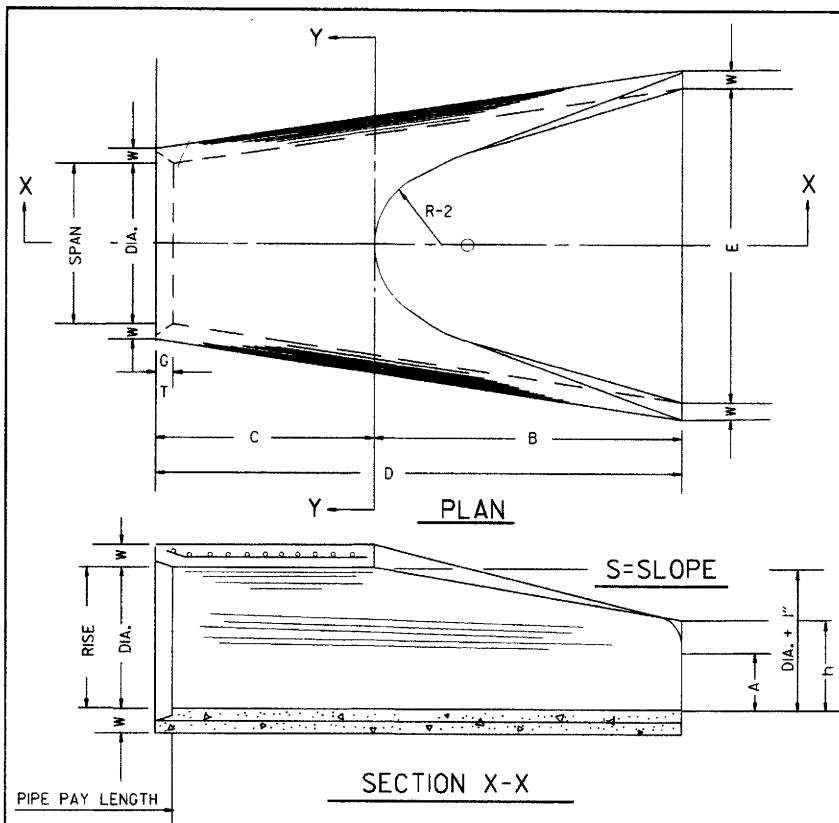
NOTE: QUANTITIES SHOWN ABOVE ARE FOR ONE (1) END OF F.E.S.



END VIEW

SECTIONAL VIEW "X-X"

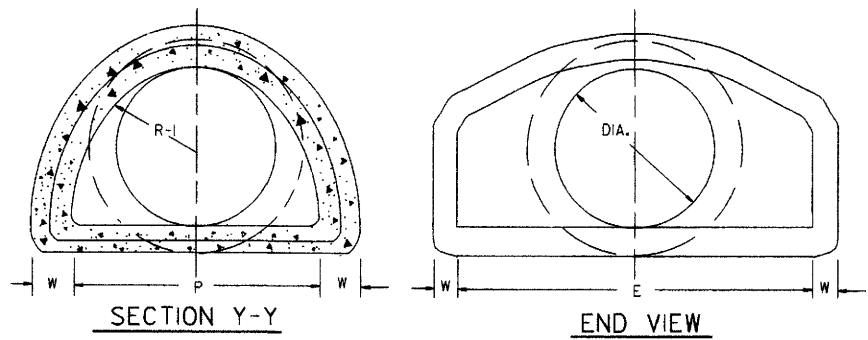
10-18-98	ADDED NOTE TO SOLID SODDING		10-18-98	ARKANSAS STATE HIGHWAY COMMISSION
10-12-95	CORRECTED SPELLING			
11-3-94	ADDED GENERAL NOTE NO. 4			
8-15-91	REV. CURTAIN WALL QUANT. STEEL SCH. & SOLID SOD QUANT.			
3-2-81	ALLOW PRECAST IN 2 OR MORE PIECES CHAMFER EDGES			
5-15-80	ADDED PRECAST WALL & GENERAL NOTES			
10-2-72	REVISED AND REDRAWN			
DATE	REVISION	FILMED		STANDARD DRAWING FES-1



END SECTION FOR REINFORCED CONCRETE PIPE CULVERTS

TABLE OF DIMENSIONS

DIA.	WALL	A	B	C	D	E	S	DIA. + 1"	P	R-1	R-2	G-T	WT.	h
18"	2 1/2"	9"	2'-3"	3'-10"	6'-1"	3'-0"	3:1	19"	29"	15 1/2"	12"	2"	1000	1'-0 1/2"
24"	3"	9 1/2"	3'-7 1/2"	2'-6"	6'-1 1/2"	4'-0"	3:1	25"	33 3/8"	16 3/8"	14"	2 1/2"	1600	1'-1 1/2"
30"	3 1/2"	1'-0"	4'-6"	1'-7 3/4"	6'-1 3/4"	5'-0"	3:1	31"	37"	18 1/2"	15"	3 1/4"	1940	1'-4 5/8"
36"	4"	1'-3"	5'-3"	2'-10 3/4"	8'-1 3/4"	6'-0"	3:1	37"	47 1/4"	24 1/4"	20"	3 1/2"	4100	1'-8"
42"	4 1/2"	1'-9"	5'-3"	2'-11"	8'-2"	6'-6"	3:1	43"	53 3/8"	27 3/8"	22"	3 3/4"	5380	2'-2 1/2"
48"	5"	2'-0"	6'-0"	2'-2"	8'-2"	7'-0"	3:1	49"	56 1/2"	28 1/2"	22"	3 1/2"	6550	2'-6"
54"	5 1/2"	2'-4"	6'-6"	1'-10"	8'-4"	7'-6"	3:1	55"	65 1/2"	33 1/8"	24"	4"	8750	2'-10 1/2"
60"	6"	2'-10"	6'-6"	1'-10"	8'-4"	8'-0"	3:1	61"	72 1/2"	36 1/8"	24"	4"	9270	3'-5"
72"	7"	3'-10"	6'-6"	1'-10"	8'-4"	9'-0"	3:1	73"	77 1/4"	38 3/8"	24"	5"	13250	4'-6"

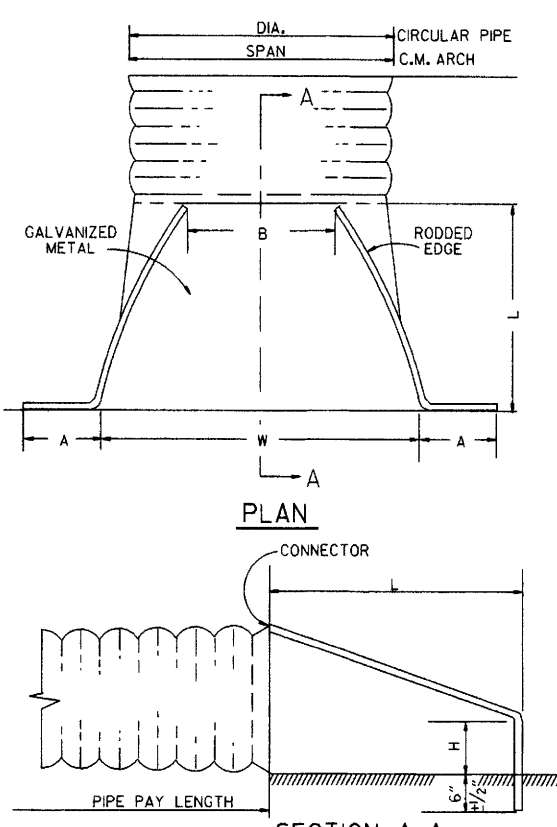
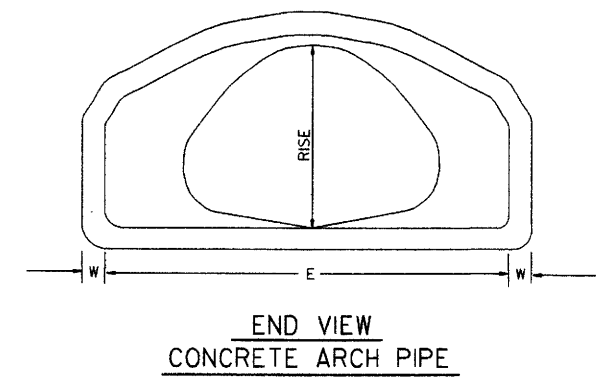


NOTE: TONGUE END ON UPSTREAM SECTION
GROOVE END ON DOWNSTREAM SECTION

ARCH PIPE

EQUIV. DIA.	SPAN		RISE		W	A	B	C	D	E	P	R2	G-T	S
	AASHTO M 206	AHD NOMINAL	AASHTO M 206	AHD NOMINAL										
INCHES														
15	18	18	11	11	2"	4"	2'-0"	4'-0"	6'-0"	3'-0"	29"	12"	1 1/2"	2 1/2:1
18	22	22	13 1/2	14	2 1/2"	5"	2'-0"	4'-1"	6'-1"	3'-6"	32 1/8"	13"	2 1/2"	2 1/2:1
21	26	26	15 1/2	16	2 3/4"	7"	2'-3"	3'-10"	6'-1"	4'-0"	34 1/8"	14"	2 1/2"	2 1/2:1
24	28 1/2	29	18	18	3"	9"	2'-3"	3'-10"	6'-1"	5'-0"	36 3/8"	15"	2 1/2"	2 1/2:1
30	36 1/4	36	22 1/2	23	3 1/2"	10"	3'-1"	3'-0 1/2"	6'-1 1/2"	6'-0"	47 3/8"	20"	3"	2 1/2:1
36	43 3/4	44	26 3/8	27	4"	10 1/2"	4'-0"	2'-1 1/2"	6'-1 1/2"	6'-6"	54 3/8"	22"	3 1/2"	2 1/2:1
42	51 1/8	51	31 3/8	31	4 1/2"	11 1/2"	4'-7"	1'-10 1/4"	6'-5 1/4"	7'-2"	59 1/2"	23"	3 3/4"	2 1/2:1
48	58 1/2	59	36	36	5"	1'-3"	5'-3"	2'-10 3/4"	8'-1 3/4"	7'-10"	70 3/8"	24"	4 1/4"	2 1/2:1
54	65	65	40	40	5 1/2"	1'-7"	5'-3"	2'-11"	8'-2"	8'-6"	72 1/8"	24"	4 3/4"	2 1/2:1
60	73	73	45	45	6"	1'-10"	5'-6"	2'-8"	8'-2"	9'-0"	77 3/8"	24"	5"	2 1/2:1

* THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PER CENT FROM THE VALUES SPECIFIED BY AASHTO M 206.



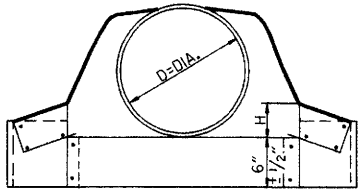
SECTION A-A

NOTE: ALTERNATE CONNECTIONS TO THE PIPE CULVERTS, IN ACCORDANCE WITH MANUFACTURER'S STANDARD PRACTICES, MAY BE MADE SUBJECT TO THE APPROVAL OF THE ENGINEER.

END SECTIONS FOR CORRUGATED METAL PIPE CULVERTS

CIRCULAR PIPE

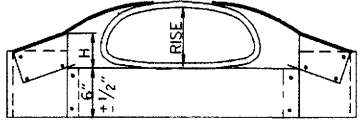
D, DIA.	GAUGE	A	B, MAX.	H	L	W	S
12	16	6	6	6	21	24	2 1/2:1
15	16	7	8	6	26	30	2 1/2:1
18	16	8	10	6	31	36	2 1/2:1
21	16	9	12	6	36	42	2 1/2:1
24	16	10	13	6	41	48	2 1/2:1
30	14	12	16	8	51	60	2 1/2:1
36	14	14	19	9	60	72	2 1/2:1
42	12	16	22	11	69	84	2 1/2:1
48	12	18	27	12	78	90	2 1/2:1
54	12	18	30	12	84	102	2:1
60	12	18	33	12	87	114	1 3/4:1
66	12	18	36	12	87	120	1 1/2:1
72	12	18	39	12	87	126	1 1/3:1



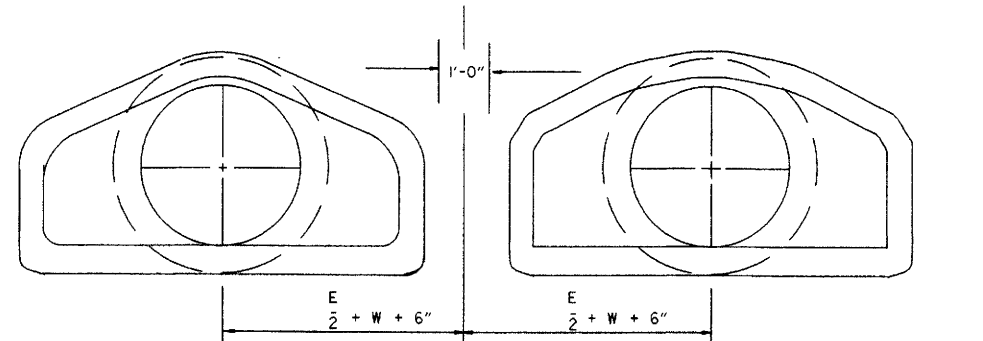
CIRCULAR PIPE

C.M. ARCH PIPE

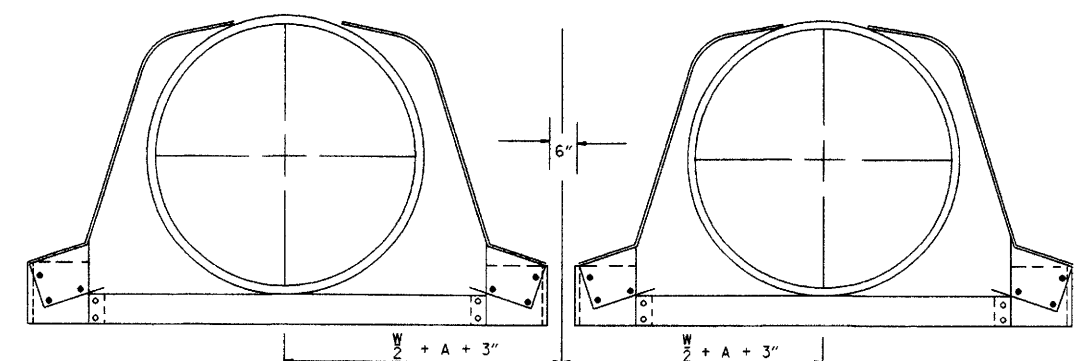
EQUIV. DIA.	SPAN	RISE	A	B, MAX.	H	L	W	S	GAUGE
15"	17	13	7	9	6	19	30	2 1/2:1	16
18"	21	15	7	10	6	23	36	2 1/2:1	16
21"	24	18	8	12	6	28	42	2 1/2:1	16
24"	28	20	9	14	6	32	48	2 1/2:1	16
30"	35	24	10	16	6	39	60	2 1/2:1	14
36"	42	29	12	18	8	46	75	2 1/2:1	14
42"	49	33	13	21	9	53	85	2 1/2:1	12
48"	57	38	18	26	12	63	90	2 1/2:1	12
54"	64	43	18	30	12	70	102	2 1/4:1	12
60"	71	47	18	33	12	77	114	2 1/4:1	12



C.M. ARCH PIPE



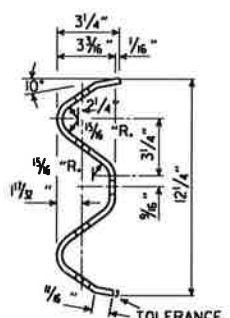
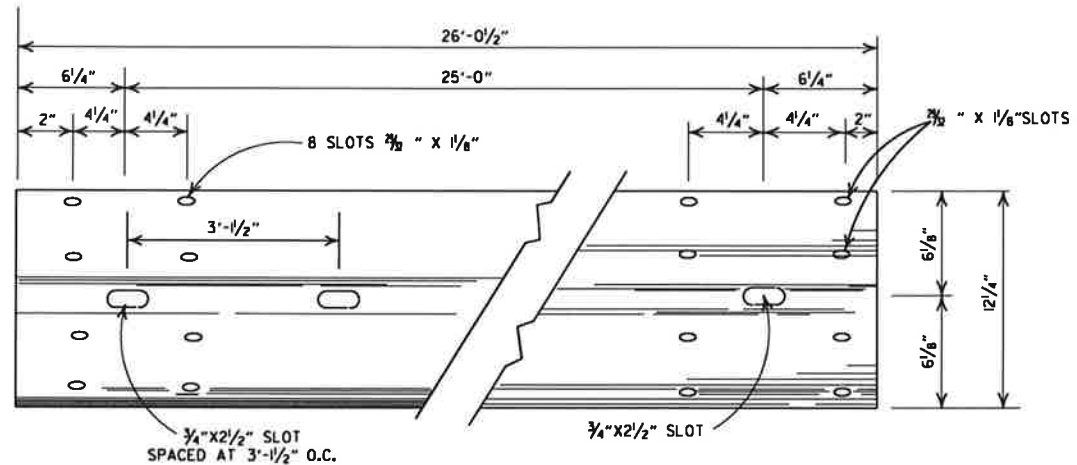
MULTIPLE R.C. PIPE CULVERTS



MULTIPLE C.M. PIPE CULVERTS

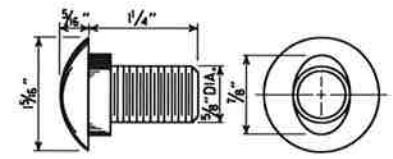
DATE	REVISION	FILED
10-18-96	REVISED ASTM REF. TO AASHTO	10-18-96
5-15-80	REVISED DISTANCE BETWEEN MULTIPLE R.C.P. F.E.S.	664-5-15-80
7-14-78	C.M. ARCH SIZES TO CONFORM WITH AASHTO SIZES	752-7-14-78
8-22-75	ADDED MULTIPLE PIPE CULVERTS	517-8-22-75
12-5-74	REMOVED NOTE RE REINF. FOR R.C. F.E.S.	500-12-5-74
5-24-73	CMP END SECTION, SHOW PIPE PAY LENGTH	627-5-24-73
10-2-72	REVISED AND REDRAWN	760-10-2-72

ARKANSAS STATE HIGHWAY COMMISSION
FLARED END SECTION
STANDARD DRAWING FES-2

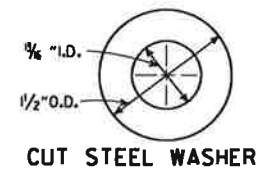


DETAILS OF W-BEAM GUARD RAIL

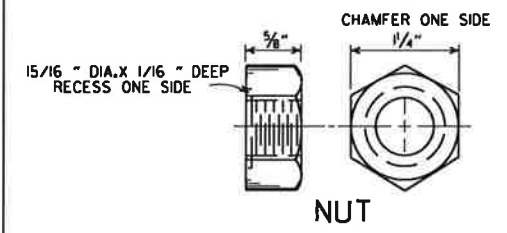
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.



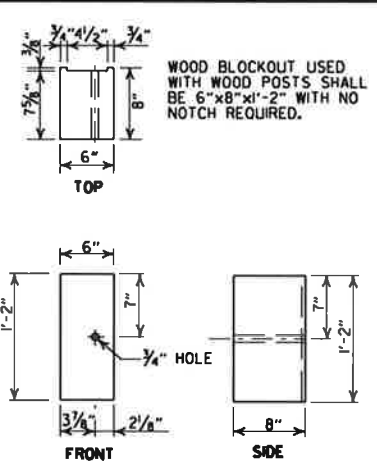
SPLICE BOLT POST BOLT - SAME EXCEPT LENGTH



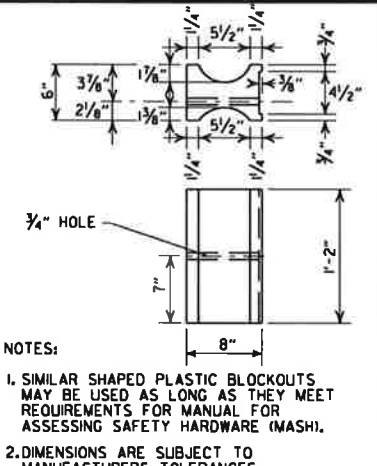
CUT STEEL WASHER



NUT

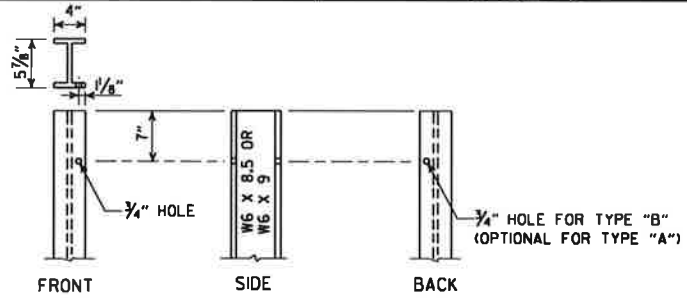


WOOD BLOCKOUT (W-BEAM)

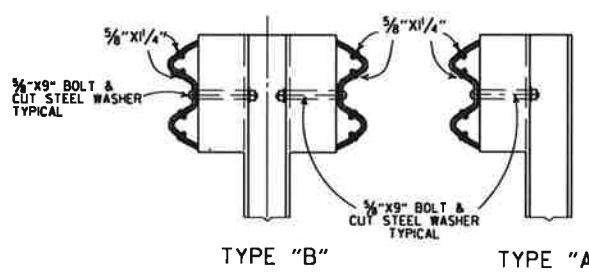


PLASTIC BLOCKOUT (W-BEAM)

NOTES:
1. SIMILAR SHAPED PLASTIC BLOCKOUTS MAY BE USED AS LONG AS THEY MEET REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
2. DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCES.



STEEL POST



DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)

-GENERAL NOTES-

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4\"/>

WHERE W-BEAM GUARD RAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3\"/>

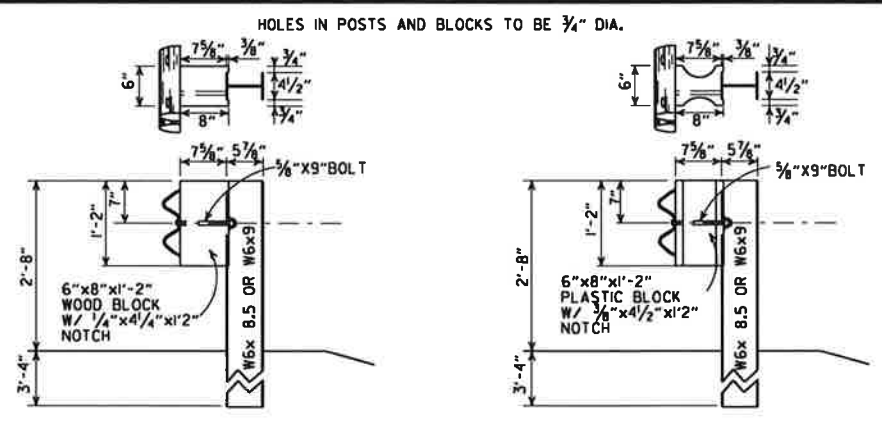
W-BEAM GUARD RAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.

USE W-BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARD RAIL, W-BEAM GUARD RAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.

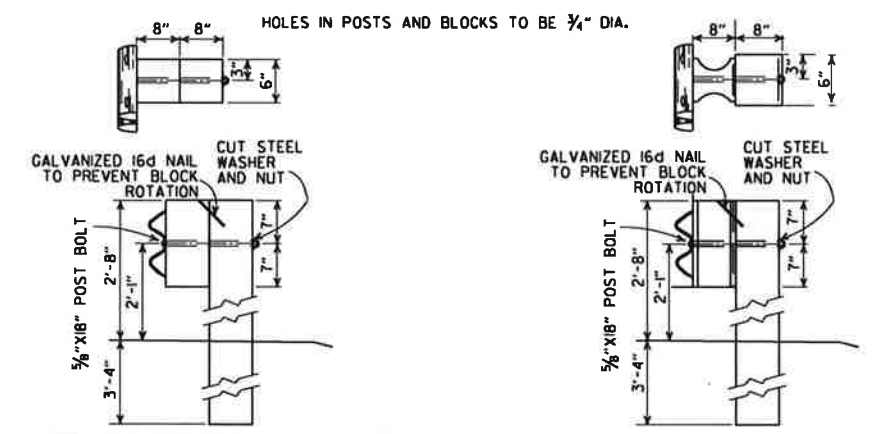
ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 1350 f SOUTHERN PINE.

CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARD RAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARD RAIL.



DETAILS OF STEEL LINE POST CONNECTIONS (W-BEAM)



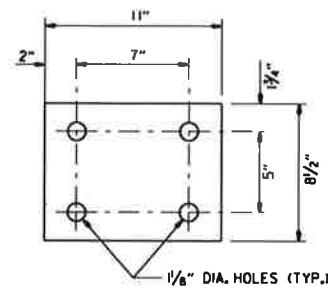
DETAILS OF WOOD LINE POST CONNECTIONS (W-BEAM)

11-16-17	REVISED GENERAL NOTES AND RAISED GUARD RAIL HEIGHT 3"	
07-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
10-15-09	ADDED REFERENCE TO MASH	
04-10-03	REVISED GENERAL NOTES	
08-22-02	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
03-30-00	REMOVED GUARD RAIL AT BRIDGE ENDS	
01-12-00	ADDED PLASTIC BLOCKOUT	
08-12-98	REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE, DELETED DET. OF GUARD RAIL REPLACE. BEHIND CURB & DET. OF POST PLACE IN SOLID ROCK, & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
04-03-97	REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
06-02-94	ADDED ALT. STEEL POST SIZE	
08-05-93	REVISED STEEL POST SIZE	8-5-93
10-01-92	REDRAWN & REVISED	10-1-92
08-15-91	REVISED WASHER NOTE	8-15-91
08-02-90	REV. GEN. NOTE & DEPTH OF ANC. POST IN ROCK	8-2-90
07-15-88	REVISED SECTION 3 & GENERAL NOTES	
03-04-88	REV. ANCHOR POST, ELEV. NOTES & POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
10-09-87	REDRAWN & REVISED	802-10-9-87
DATE	REVISION	FILMED

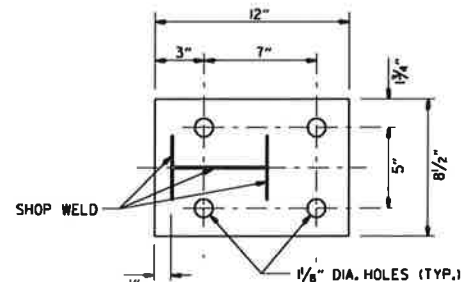
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

STANDARD DRAWING GR-8

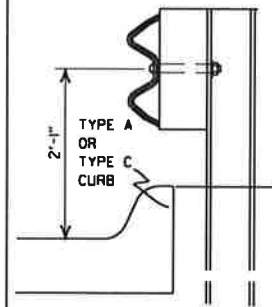


WASHER PLATE



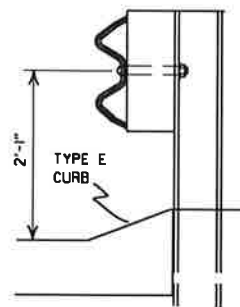
BASE PLATE

Notes: Bolts, nuts, washers and plates shall be galvanized in accordance with Section 807 of the Standard Specifications.



FOR DESIGN SPEEDS OF 50 MPH OR LESS

ALIGN FACE OF GUARD RAIL WITH FACE OF CURB.

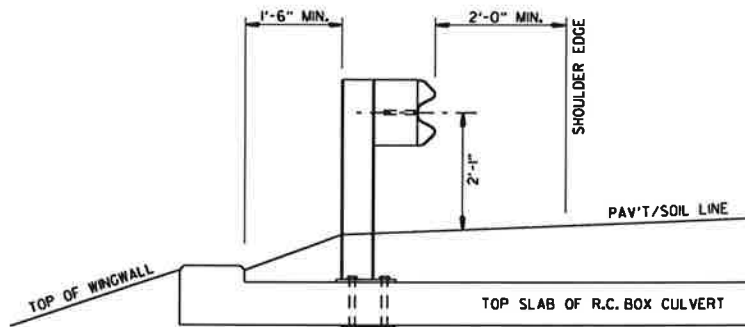


FOR DESIGN SPEEDS OF 55 MPH OR MORE

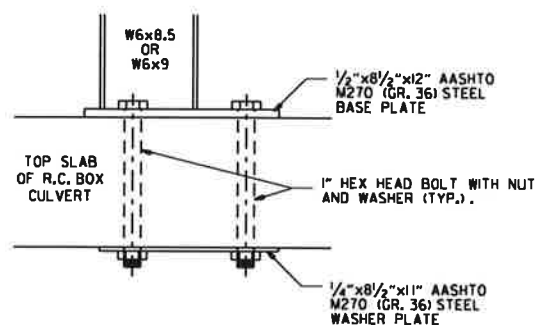
PLACE GUARD RAIL POSTS AGAINST BACK OF CURB.

DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB (W-BEAM)

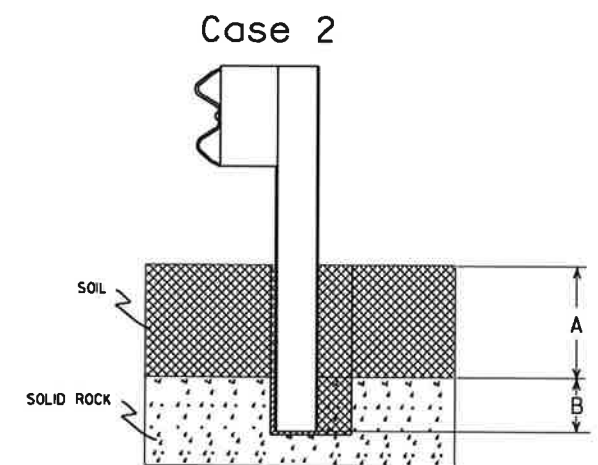
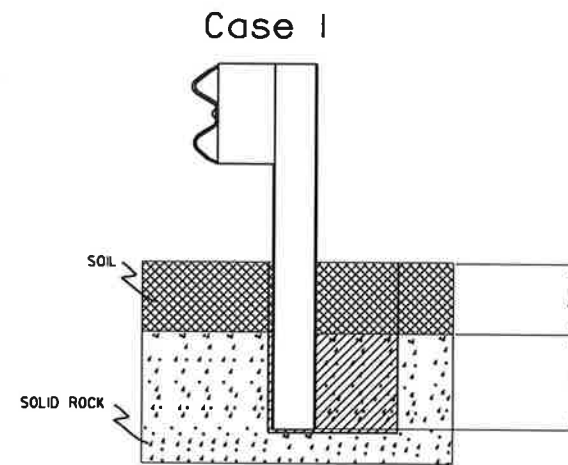
FOR DESIGN SPEEDS OF 50 MPH OR LESS ALL CURB FACES, AS SHOWN ON STD. DRWG. CG-1, MAY BE USED. FOR DESIGN SPEEDS OF 55 MPH OR MORE TYPE "E" CURB FACE SHALL BE USED.



SECTION A-A

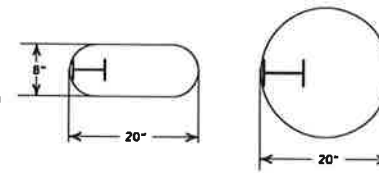


DETAIL OF CONNECTION



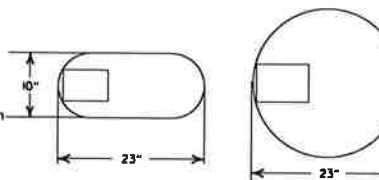
Plan View Steel Posts

Either hole configuration acceptable



Plan View Wood Posts

Either hole configuration acceptable



Notes: For overlying soil depths (A) ranging from 0 to 18", the depth of required drilling (B) is equal to 24".

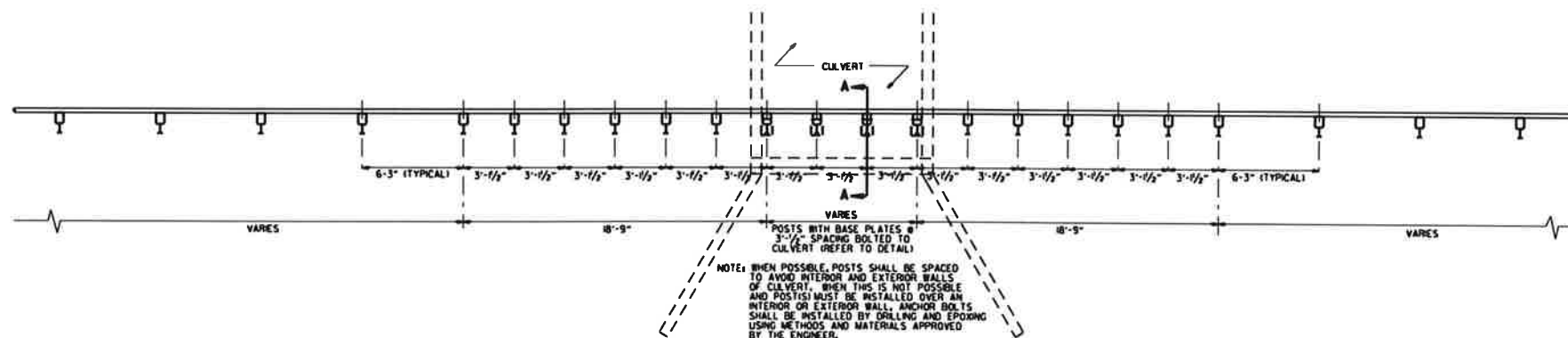
Zone A: Backfill according to Section 617.03(a).

Zone B: Backfill hole in 6" lifts with material meeting the requirements of Section 802.02(c) - Alternate gradation. Compact to 95% maximum dry density per ASTM D-698.

Notes: For overlying soil depths (A) ranging from 18" to 44", the depth of required drilling (B) is equal to either 12" or 44" minus the depth of soil whichever is less.

Zone A & B: Backfill according to Section 617.03(a).

DETAIL OF POST PLACEMENT IN SOLID ROCK (W-BEAM)



PLAN LAYOUT OF TYPE A GUARD RAIL AT LOW-FILL CULVERTS

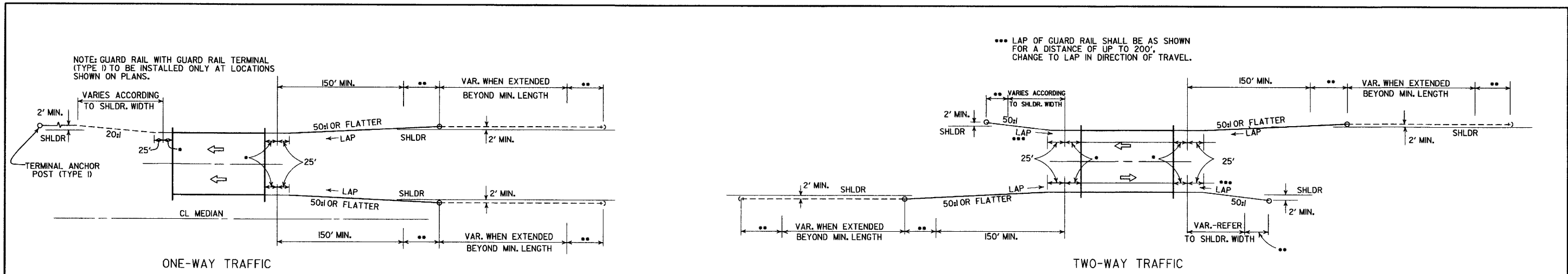
NOTE: THIS DETAIL IS TO BE USED ONLY WHEN THE COVER OVER THE CULVERT DOES NOT PERMIT FULL EMBEDMENT OF GUARD RAIL POSTS AS SHOWN ON STD. DRWG. GR-8.

11-16-17	REVISED GUARD RAIL HEIGHT	
07-14-10	RAISED HEIGHT OF GUARD RAIL 1"	
04-12-07	REVISED DETAIL OF GUARD RAIL PLACEMENT BEHIND CURB	
11-10-05	ADDED GUARD RAIL PLACEMENT BEHIND CURB; REVISED DETAIL OF CONNECTION	
11-18-04	REVISED POST PLACEMENT IN ROCK & CULVERT CONNECTION DETAILS. ADDED DETAIL FOR GUARD RAIL PLACEMENT AT LOW-FILL CULVERTS	
03-30-00	REMOVED CONCRETE INSERT ANCHOR	
08-12-98	CHANGED STEEL SPACER BLOCK TO WOOD BLOCKOUT, ADDED DET. OF GUARD RAIL CONNECTION TO R.C. BOX CULV'T., DELETED DET. OF STEEL LINE POST CONN. & ADDED DET. OF GUARD RAIL PLACE. BEHIND CURB & DET. OF POSTPLACE IN SOLID ROCK	
04-03-96	PLACED ARROWS AT CUT STEEL WASHERS	4-3-96
10-18-96	REV. ASTM REF. TO AASHTO	
11-22-95	ADDED OPTIONAL HOLES	
06-02-94	REVISED ALTERNATE POST SIZE	
08-05-93	REVISED STEEL POST SIZE	
10-01-92	REDRAWN & REVISED	10-1-92
08-02-90	DEL. WASHER ON ANCHOR ASSEMBLY	8-2-90
07-15-88	CONFORMED TO 1988 SPECS	
03-04-88	REVISED ANCHOR NOTE	
10-30-87	REVISED ANCHOR ASSEMBLY	712-10-30-87
10-30-87	REVISED PLACEMENT BEHIND CURB	547-10-30-87
10-09-87	REDRAWN & REVISED	803-10-9-87
DATE	REVISION	FILMED

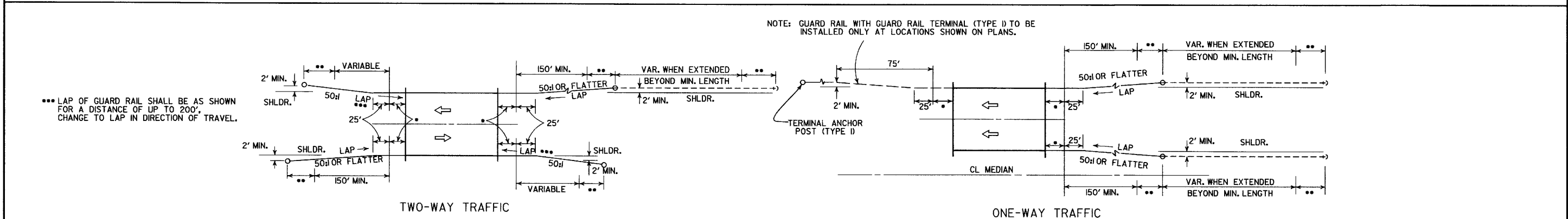
ARKANSAS STATE HIGHWAY COMMISSION

GUARD RAIL DETAILS

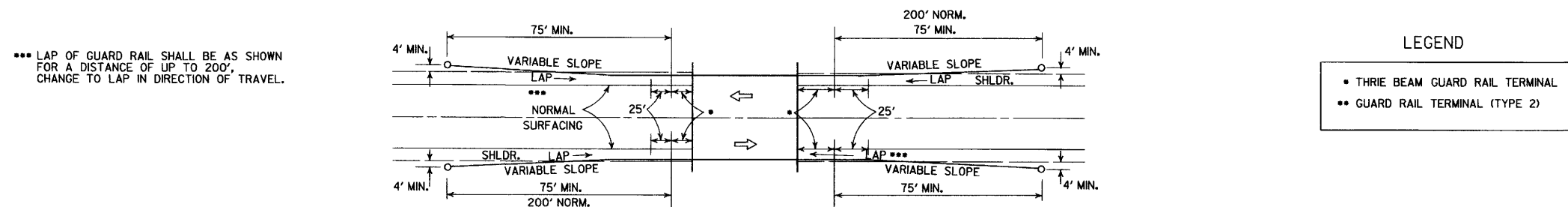
STANDARD DRAWING GR-8A



METHODS OF INSTALLATION OF GUARD RAIL AT LESS THAN FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

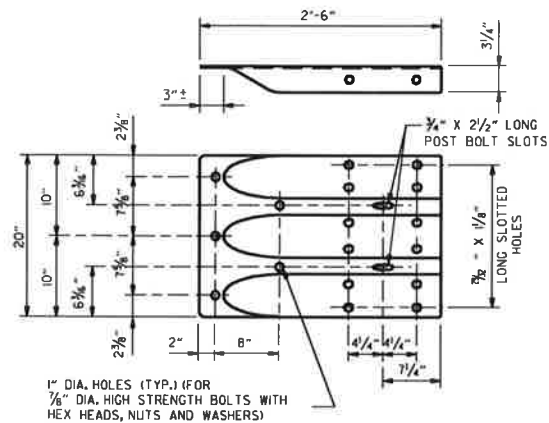


METHOD OF INSTALLATION OF GUARD RAIL AT FULL SHOULDER WIDTH BRIDGES USING GUARD RAIL TERMINAL (TYPE 2)

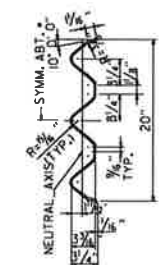


METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERMINAL (TYPE 1) (FULL SHOULDER WIDTH OR LESS BRIDGES)

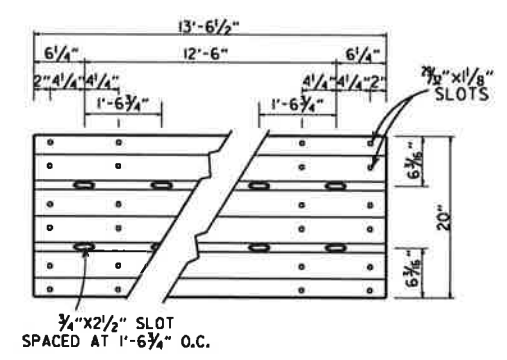
		ARKANSAS STATE HIGHWAY COMMISSION	
		GUARD RAIL DETAILS	
		STANDARD DRAWING GR-9	
4-17-08	REVISED LAYOUTS		
11-10-05	REMOVED GUARD RAIL NOTES AND DETAILS		
11-16-01	DELETED NOTE-METHOD OF INSTALLATION OF GUARD RAIL USING GUARD RAIL TERM. (TY. 1)		
1-12-00	ADDED CONSTRUCTION NOTE	1-12-00	
6-26-97	REVISED LAYOUT		
10-1-92	REDRAWN & REVISED	10-1-92	
10-9-87	ADDED NOTE		
10-9-87	REDRAWN & REVISED		
DATE	REVISION	DATE	FILM



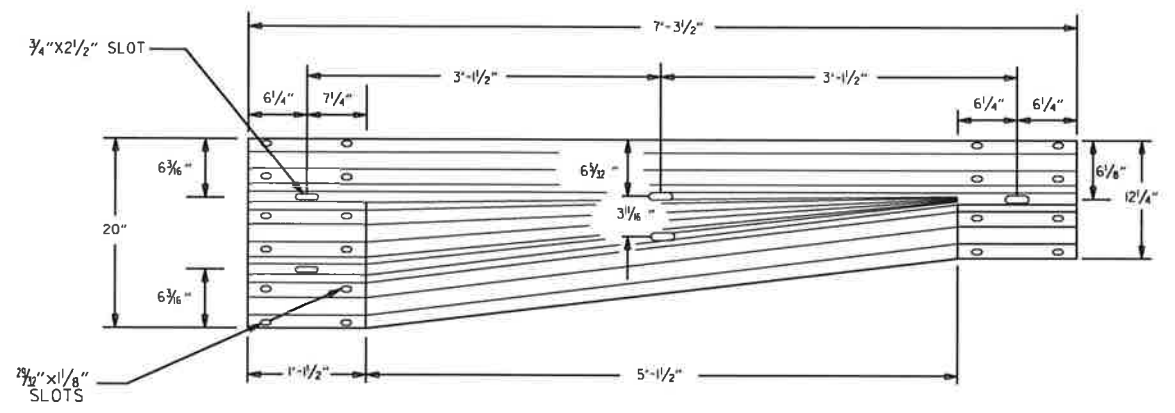
SPECIAL END SHOE



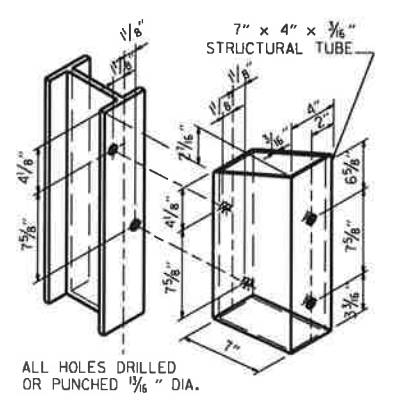
SECTION THRU THREE BEAM RAIL



THREE BEAM RAIL

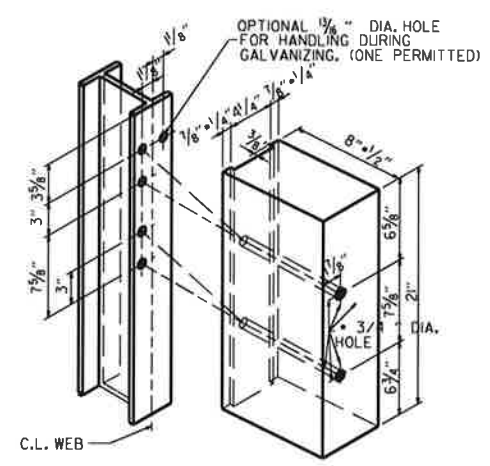


TRANSITION SECTION

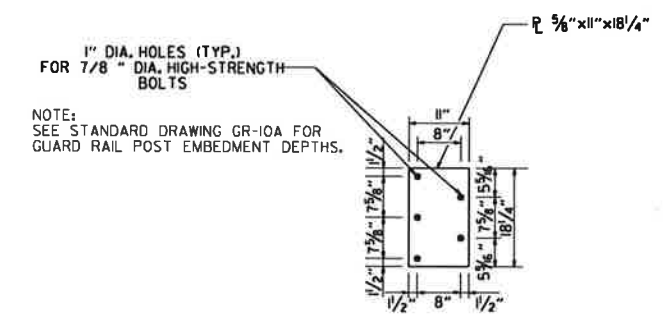


ATTACH BLOCKOUT TO POST USING 5/8" DIA. HEX HEAD BOLTS WITH 1/2" O.D. CUT STEEL WASHERS AND NUT.

STRUCTURAL STEEL TUBING BLOCKOUT DETAIL



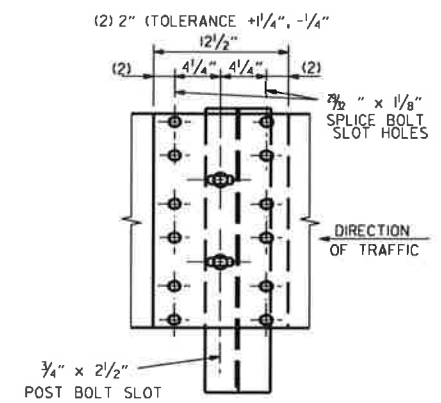
HOLE PUNCHING DETAIL FOR STEEL POST & WOOD OR PLASTIC BLOCKOUTS



NOTE: SEE STANDARD DRAWING GR-10A FOR GUARD RAIL POST EMBEDMENT DEPTHS.

CONNECTOR PLATE

CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 7/8" DIA. HIGH STRENGTH BOLTS, WITH THE HEADS PLACED ON THE TRAFFIC FACE. WASHERS SHALL BE USED UNDER THE HEAD AND NUT. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AND SHALL CONFORM TO SUBSECTION 807.06.

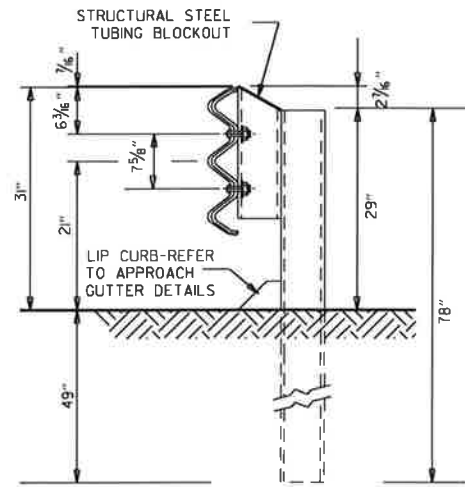


THREE BEAM RAIL SPLICE AT POST

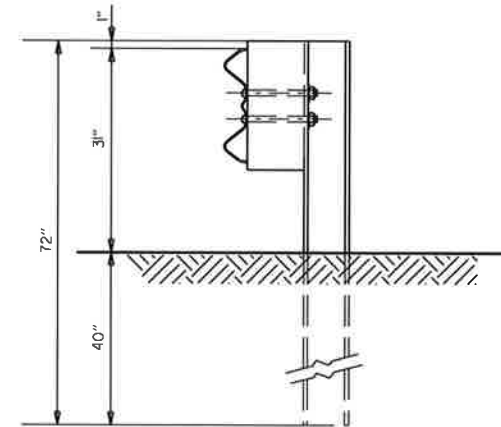
GENERAL NOTES:
 THE THREE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.
 RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
 ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3"4" BEYOND IT.
 ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-9 & GR-13.
 REFER TO STD. DRWG. GR-11 FOR POST DETAILS.
 USE THREE BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.
 THREE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB.
 WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1 350 F SOUTHERN PINE.

11-16-17	REVISED TRANSITION SECTION, GUARD RAIL HEIGHT, AND GENERAL NOTES; MOVED THREE BEAM GUARD RAIL CONNECTIONS AT BRIDGE ENDS TO STD. DRWG. GR-12	
07-14-10	RAISED HEIGHT OF W-BEAM I"	
11-29-07	ADDED PLASTIC BLOCKOUTS	
11-10-05	ADDED NOTE FOR ATTACHING STEEL BLOCKOUT	
11-18-04	REVISED GENERAL NOTES	
10-9-03	REVISED GENERAL NOTES	
04-10-03	REVISED GENERAL NOTES	
08-22-02	REVISED NOTE (2)	
06-29-00	MOVED DIMENSION LINES	
05-18-00	ADDED NOTE	
03-30-00	DRAWN & ISSUED	
DATE	REVISION	FILMED

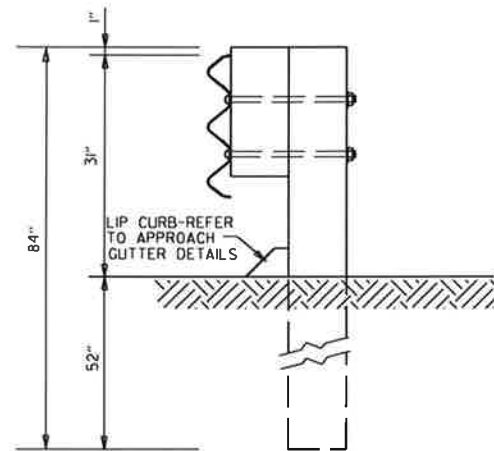
ARKANSAS STATE HIGHWAY COMMISSION
GUARD RAIL DETAILS
 STANDARD DRAWING GR-10



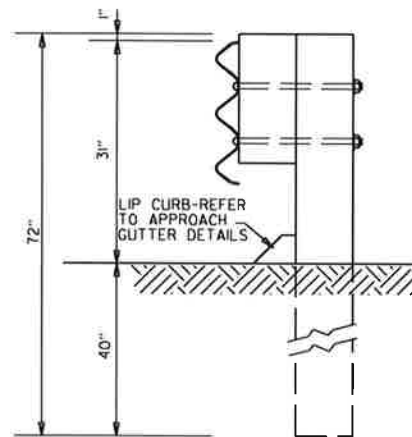
THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT AND STEEL POST
POSTS 1-7



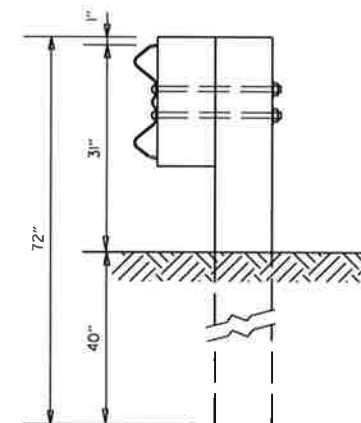
W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST
POST 8



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUTS & WOOD POSTS
POSTS 1-6



THRIE BEAM RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 7



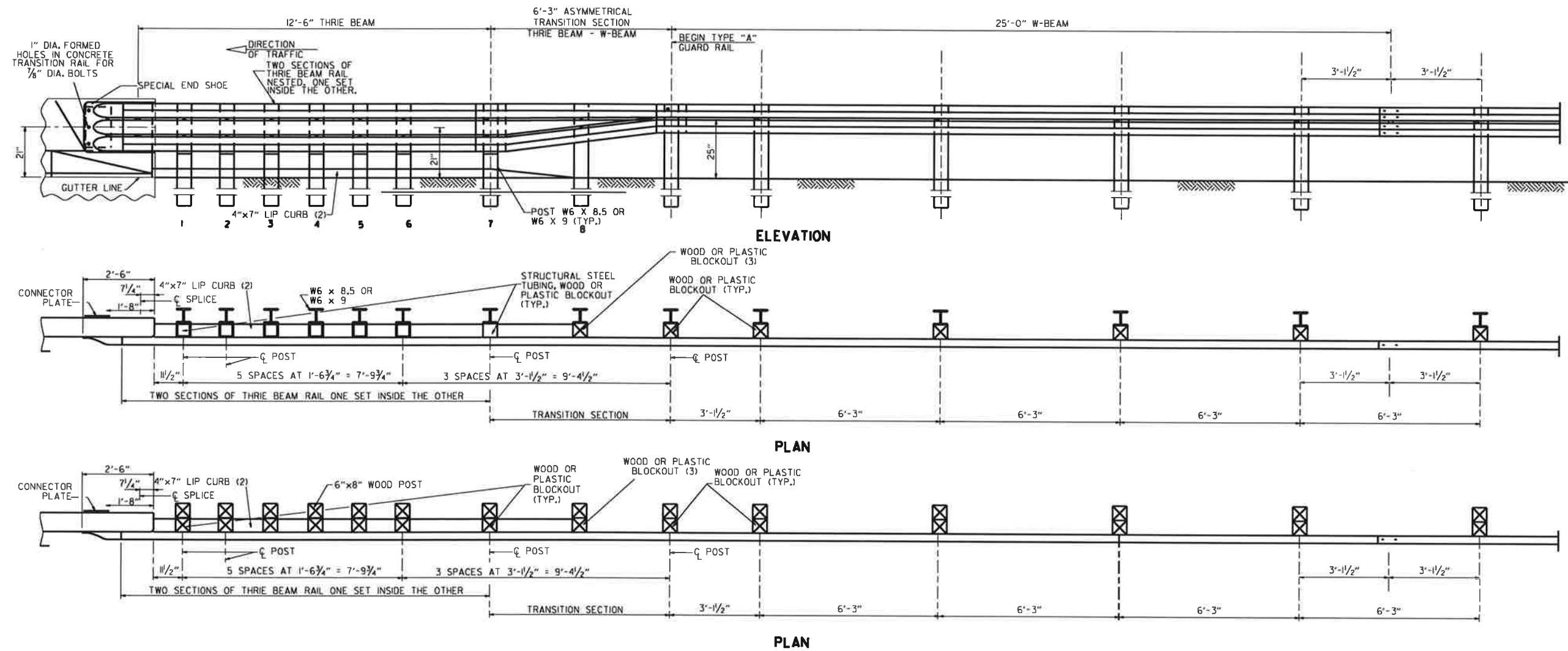
W-BEAM TO THRIE BEAM TRANSITION RAIL WITH WOOD OR PLASTIC BLOCKOUT & WOOD POST
POST 8

GENERAL NOTES:

RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 11350 f SOUTHERN PINE.

			ARKANSAS STATE HIGHWAY COMMISSION
			GUARD RAIL DETAILS
11-16-17	REVISED GUARD RAIL HEIGHT, CHANGED STD. DWG. NUMBER FROM GR-10A TO GR-II		STANDARD DRAWING GR-II
07-14-10	REVISED POST 8 DIMENSIONS		
11-29-07	ADDED PLASTIC BLOCKOUTS		
08-22-02	REVISED LIP CURB NOTE		
03-30-00	DRAWN & ISSUED		
DATE	REVISION	FILMED	



- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.
- (2) REFER TO APPROACH GUTTER DETAILS.
- (3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

THRIE BEAM GUARD RAIL CONNECTION AT BRIDGE ENDS

GENERAL NOTES:

THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.

RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.

ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-9 & GR-13.

REFER TO STD. DRWG. GR-11 FOR POST DETAILS.

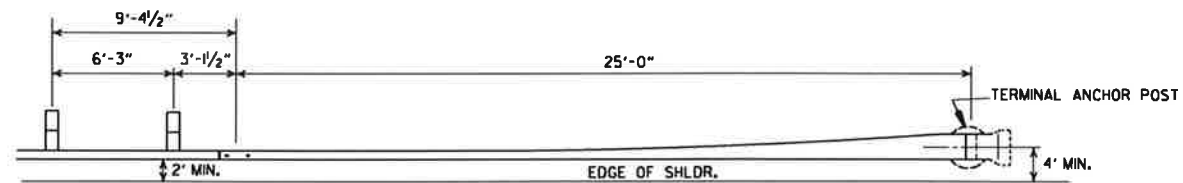
USE THRIE BEAM GUARD RAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.

THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB.

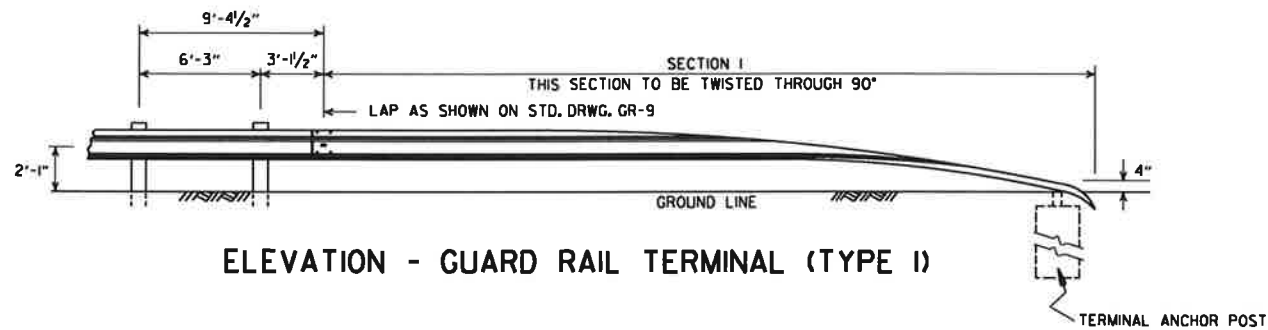
POSTS SHALL BE PLACED AT THE MID-SPAN OF THE W-BEAM.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (4400 F) OR NO. 1 (350 F) SOUTHERN PINE.

			ARKANSAS STATE HIGHWAY COMMISSION
			GUARD RAIL DETAILS
			STANDARD DRAWING GR-12
11-16-17	RE-DRAWN FROM STD. DRWG. GR-10 & ISSUED		
DATE	REVISION	FILMED	

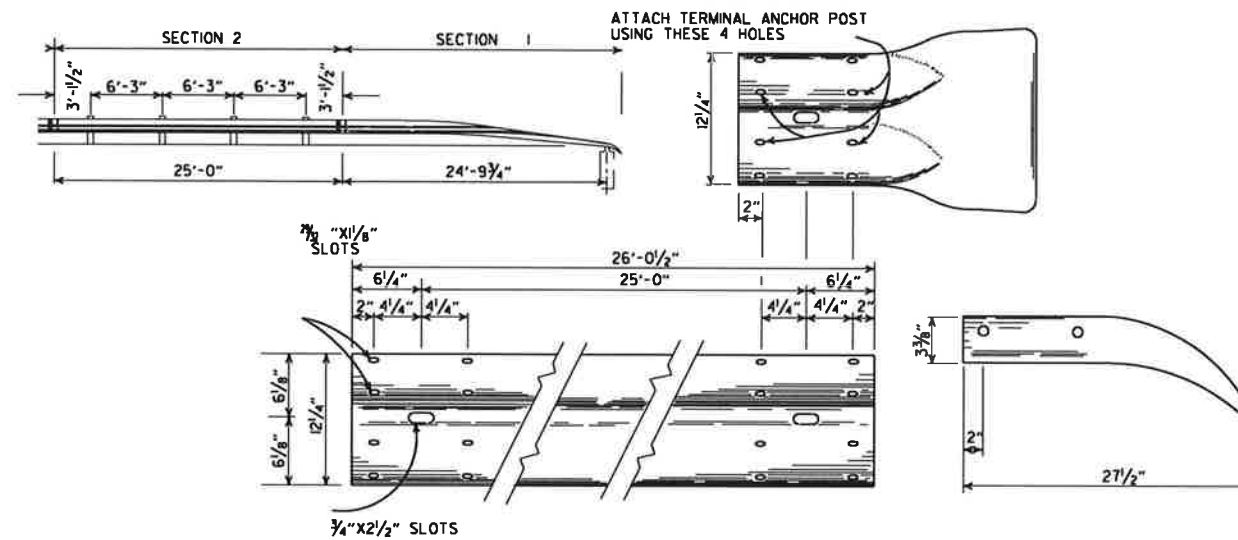


PLAN - GUARD RAIL TERMINAL (TYPE I)



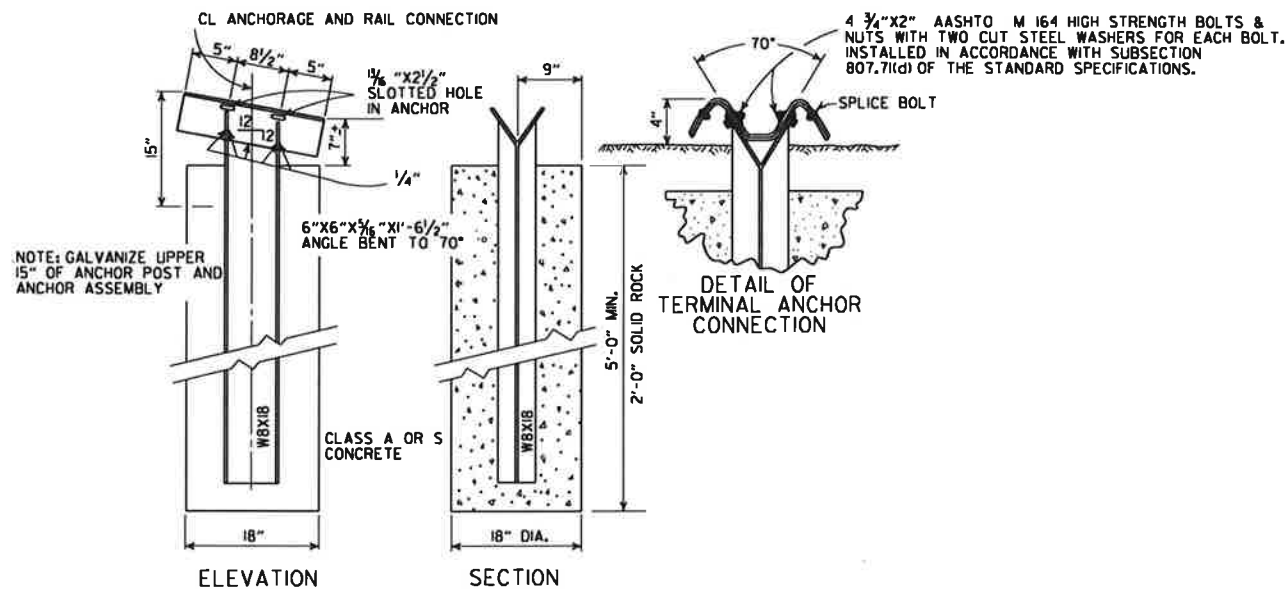
ELEVATION - GUARD RAIL TERMINAL (TYPE I)

NOTE:
SECTIONS 1 AND 2 OF GUARD RAIL TERMINAL SHALL BE PAID FOR AT THE PRICE BID PER LINEAR FOOT OF THE TYPE OF GUARD RAIL SPECIFIED.



SECTION 1

TERMINAL SECTION



DETAIL OF TERMINAL ANCHOR POST (TYPE I)

NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 # 17 POST IF CONTRACTOR SO DESIRES.

			ARKANSAS STATE HIGHWAY COMMISSION
11-16-17	REVISED GUARD RAIL HEIGHT AND LOCATION OF POSTS		GUARD RAIL DETAILS
07-14-10	RAISED HEIGHT OF GUARD RAIL 1"		
06-26-97	REVISED LAP NOTE		STANDARD DRAWING GRT-1
10-18-96	REVISED ASTM REF. TO AASHTO		
11-03-94	DIMENSION TERMINAL DETAIL		
11-11-92	ADDED NOTE FOR PAYMENT	11-11-92	
10-01-92	DRAWN & ISSUED	10-1-92	
DATE	REVISION	FILMED	

REINFORCED CONCRETE ARCH PIPE DIMENSIONS

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	AHTD NOMINAL	AASHTO M 206	AHTD NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22½	23
36	43¾	44	26¾	27
42	51½	51	31¾	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87½	87
120	154	154	96¾	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(F)(X).

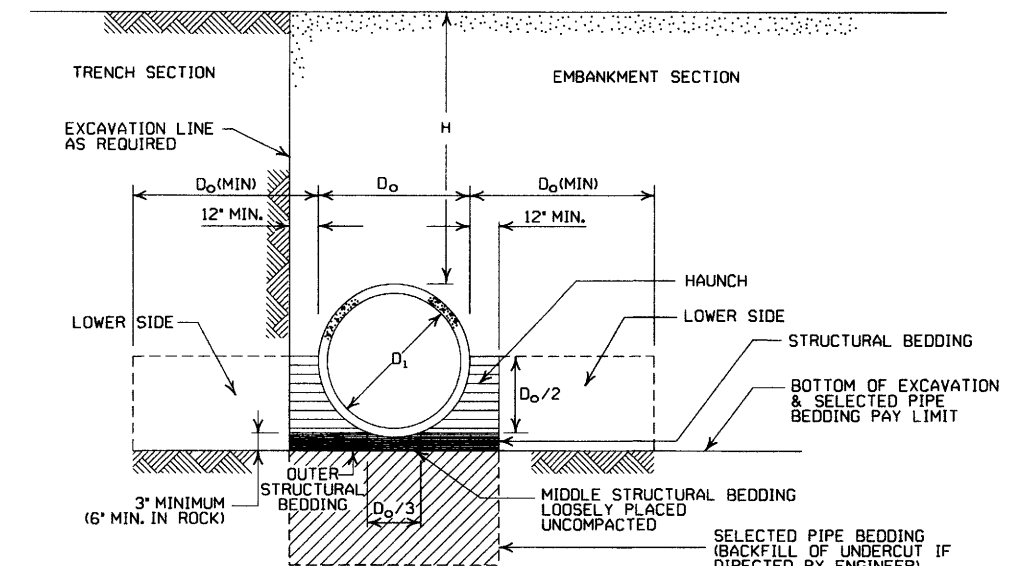
NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

- LEGEND -

- D_i = NORMAL INSIDE DIAMETER OF PIPE
- D_o = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

*SM-3 WILL NOT BE ALLOWED.
** MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



EMBANKMENT AND TRENCH INSTALLATIONS

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

GENERAL NOTES

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170, R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE			
	CLASS III		CLASS IV	CLASS V
PIPE ID (IN.)	TYPE 1 OR 2	TYPE 3	ALL	ALL
	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
	FEET		
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2 OR TYPE 3	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
	FEET	
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING

STANDARD DRAWING PCC-1



CORRUGATED STEEL PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	
42	2		43	67	70	73
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	118	
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

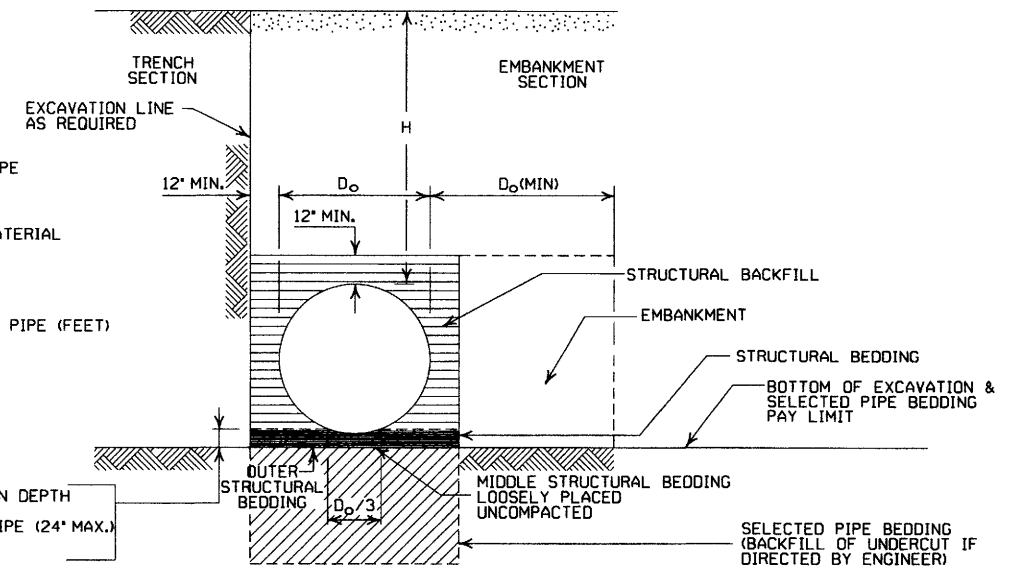
NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

- LEGEND -

- D_o = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Hatched Pattern] = STRUCTURAL BACKFILL MATERIAL
- [Diagonal Pattern] = UNDISTURBED SOIL
- EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/4" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

CORRUGATED ALUMINUM PIPE (ROUND)

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	
30	2		18	31	32	34
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

EQUIVALENT METAL THICKNESSES AND GAUGES

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

CORRUGATED METAL PIPE ARCHES

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED INCHES	① MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION			INSTALLATION			
				TYPE 1	TYPE 1		TYPE 1	TYPE 1		
2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2.25	15	0.060	2.25	15		
24	28x20	3	0.064	2.5	15	0.075	2.5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3 1/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.135	3	15		
66	77x52	8	0.168	3	15					
72	83x57	9	0.168	3	15					
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION				INSTALLATION			
			TYPE 2	TYPE 1	TYPE 2	TYPE 1	TYPE 2	TYPE 1	TYPE 2	TYPE 1
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 3/4" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT
FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1



INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
- SM3 WILL NOT BE ALLOWED.
- STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" > OR = 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

NOTE:
18" MIN. (18" - 30" DIAMETERS)
24" MIN. (36" - 48" DIAMETERS)
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

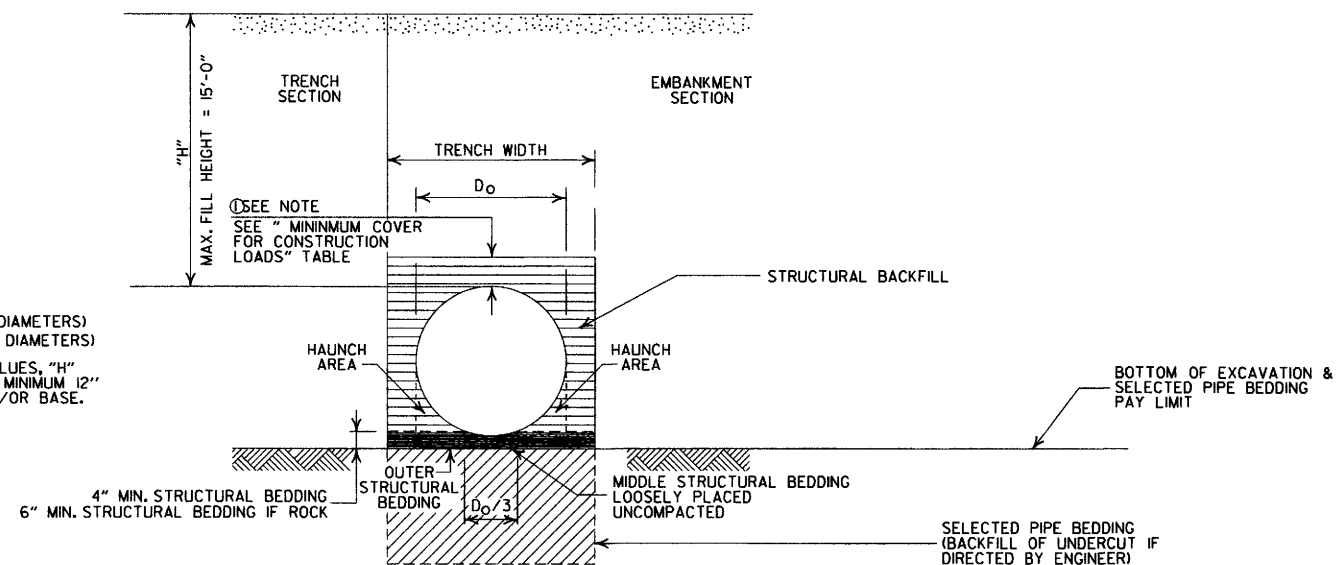
MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

- STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)
D_o = OUTSIDE DIAMETER OF PIPE
MAX. = MAXIMUM
MIN. = MINIMUM

===== = STRUCTURAL BACKFILL MATERIAL
===== = UNDISTURBED SOIL

GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT
(HIGH DENSITY POLYETHYLENE)

STANDARD DRAWING PCP-1



INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

• AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.

SM3 WILL NOT BE ALLOWED.

•• STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" ≥ 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

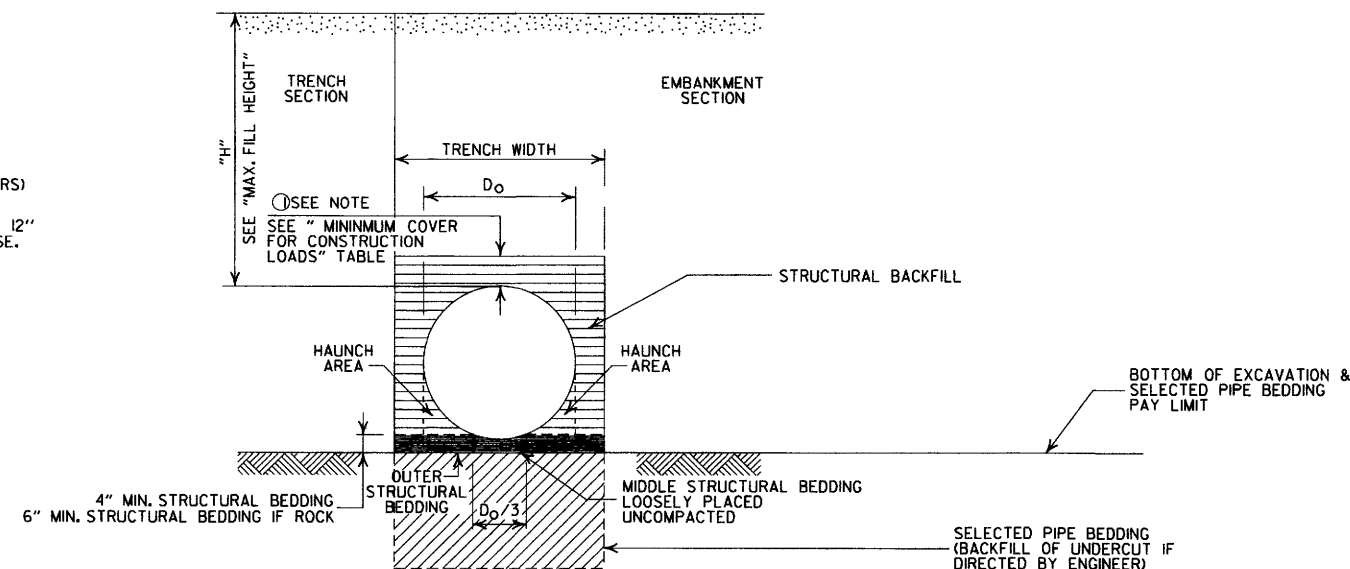
MULTIPLE INSTALLATION OF PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

① NOTE:
12" MIN. (18" - 36" DIAMETERS)
MINIMUM COVER VALUE, "H"
SHALL INCLUDE A MINIMUM 12"
OF PAVEMENT AND/OR BASE.



TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

- LEGEND -

H = FILL HEIGHT (FT.)
D_o = OUTSIDE DIAMETER OF PIPE
MAX. = MAXIMUM
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL
===== = UNDISTURBED SOIL

GENERAL NOTES

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS 12454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

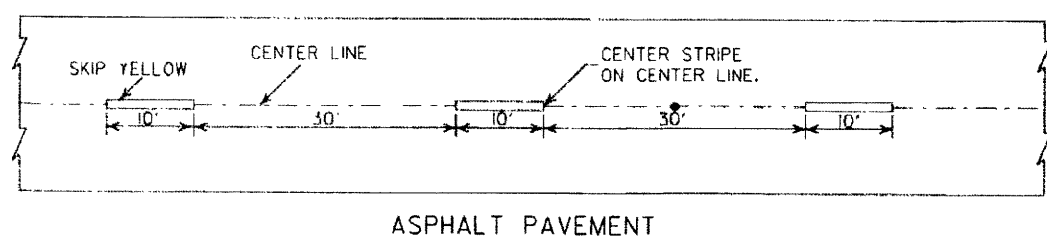
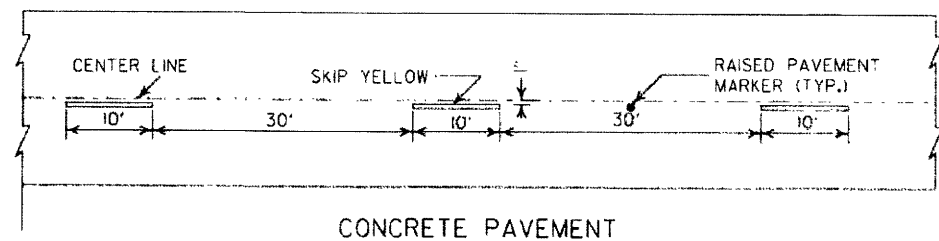
DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT
(PVC F949)

STANDARD DRAWING PCP-2

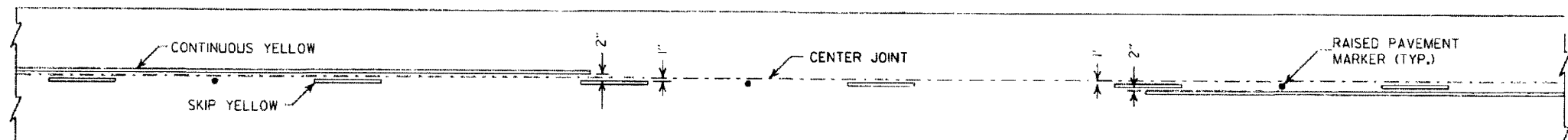




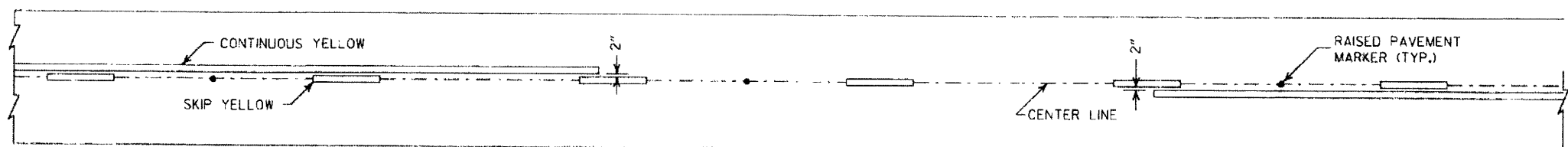
CONCRETE PAVEMENT

ASPHALT PAVEMENT

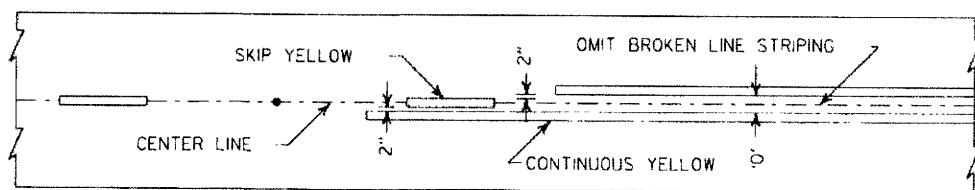
BROKEN LINE STRIPING



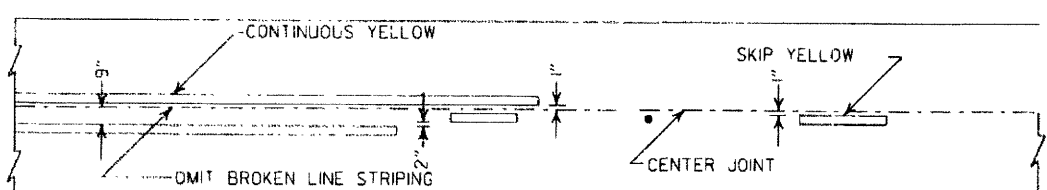
SOLID LINE STRIPING ON CONCRETE PAVEMENT



SOLID LINE STRIPING ON ASPHALT PAVEMENT

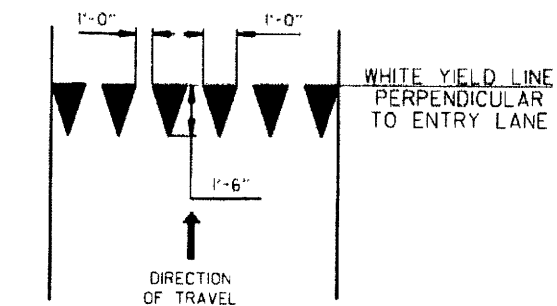


ASPHALT PAVEMENT

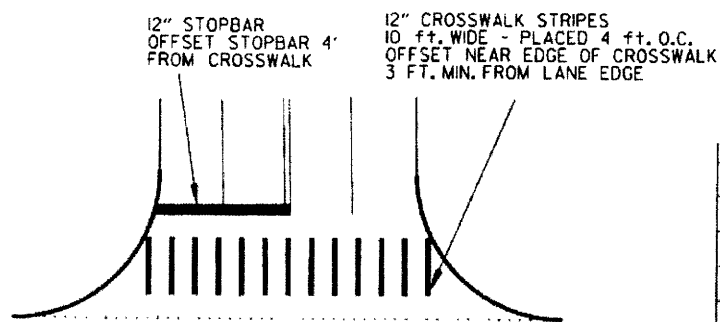


CONCRETE PAVEMENT

STRIPING AT ADJACENT NO PASSING LANES

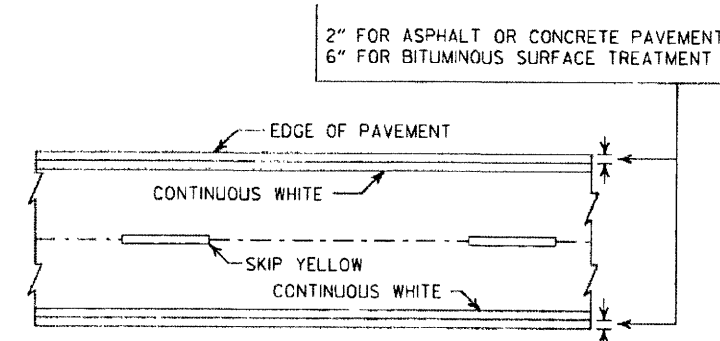


YIELD LINE DETAIL



CROSSWALK AND STOPBAR DETAILS

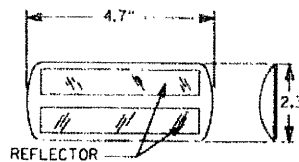
- NOTES:
1. REFER TO THE STRIPING DETAILS FOR PAVEMENT MARKING LINE WIDTHS.
 2. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
 3. RAISED PAVEMENT MARKERS SHALL BE PLACED ON AN 80 FEET SPACING UNLESS OTHERWISE SHOWN IN THE PLANS.



PAVEMENT EDGE LINE MARKING

NOTE:
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.

TYPE II
RED/CLEAR OR
YELLOW/YELLOW



PRISMATIC REFLECTOR

NOTE:
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.





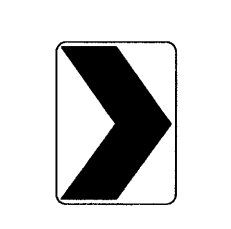



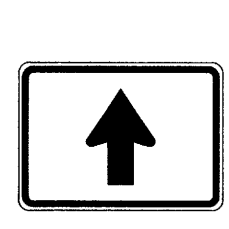
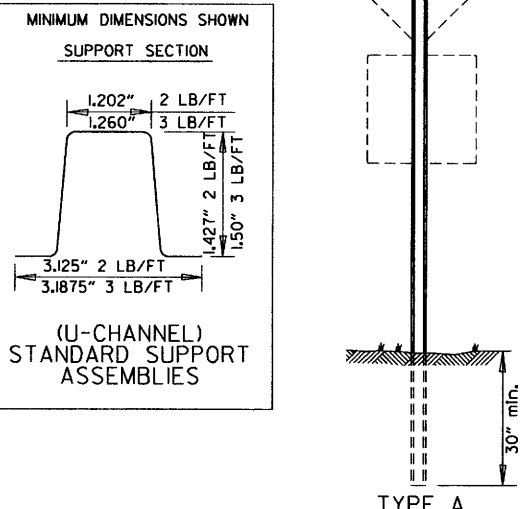


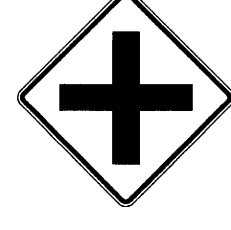

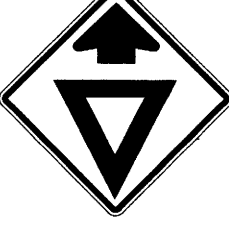

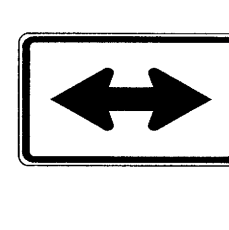


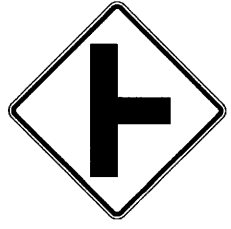



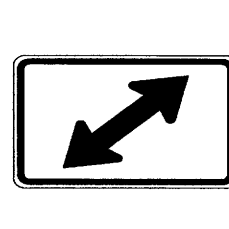

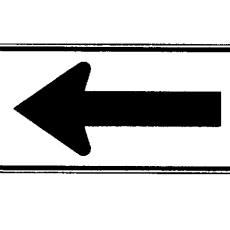
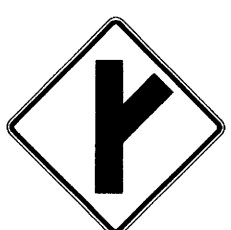

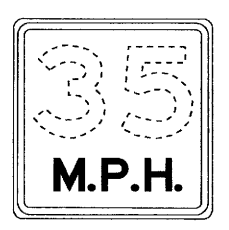
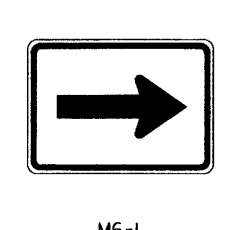
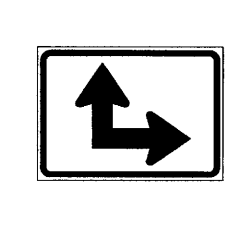
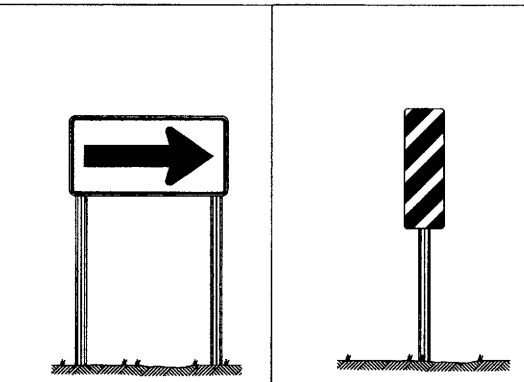

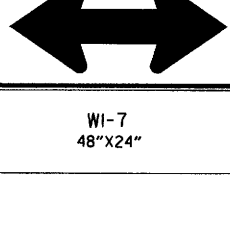
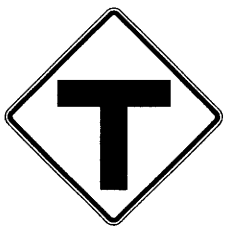

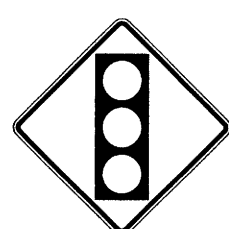
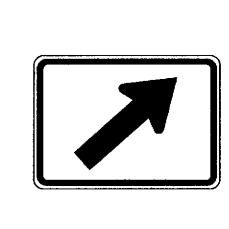
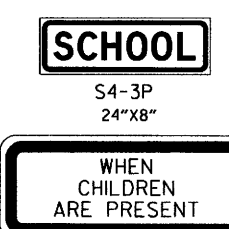
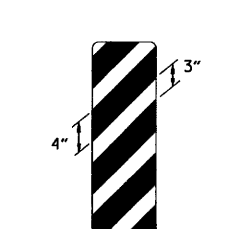
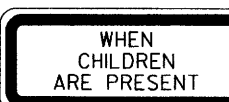
DETAIL OF STANDARD RAISED PAVEMENT MARKERS

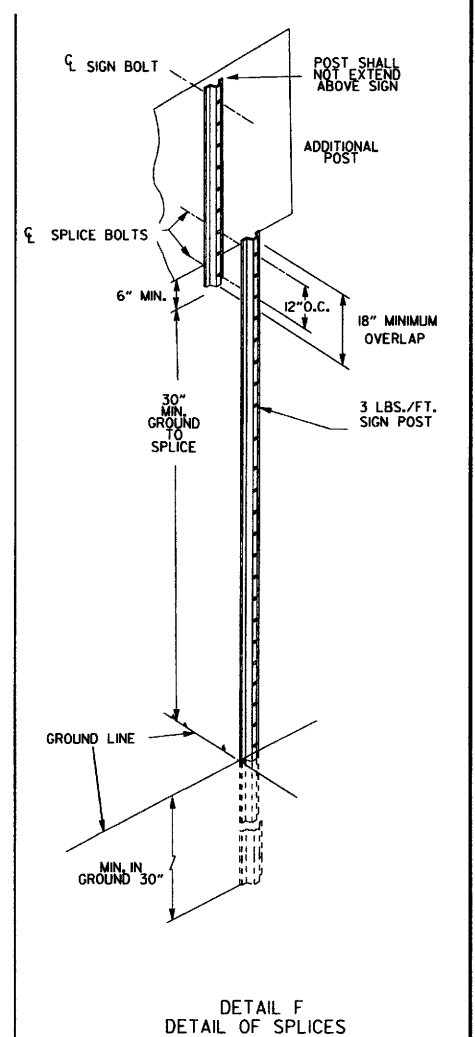
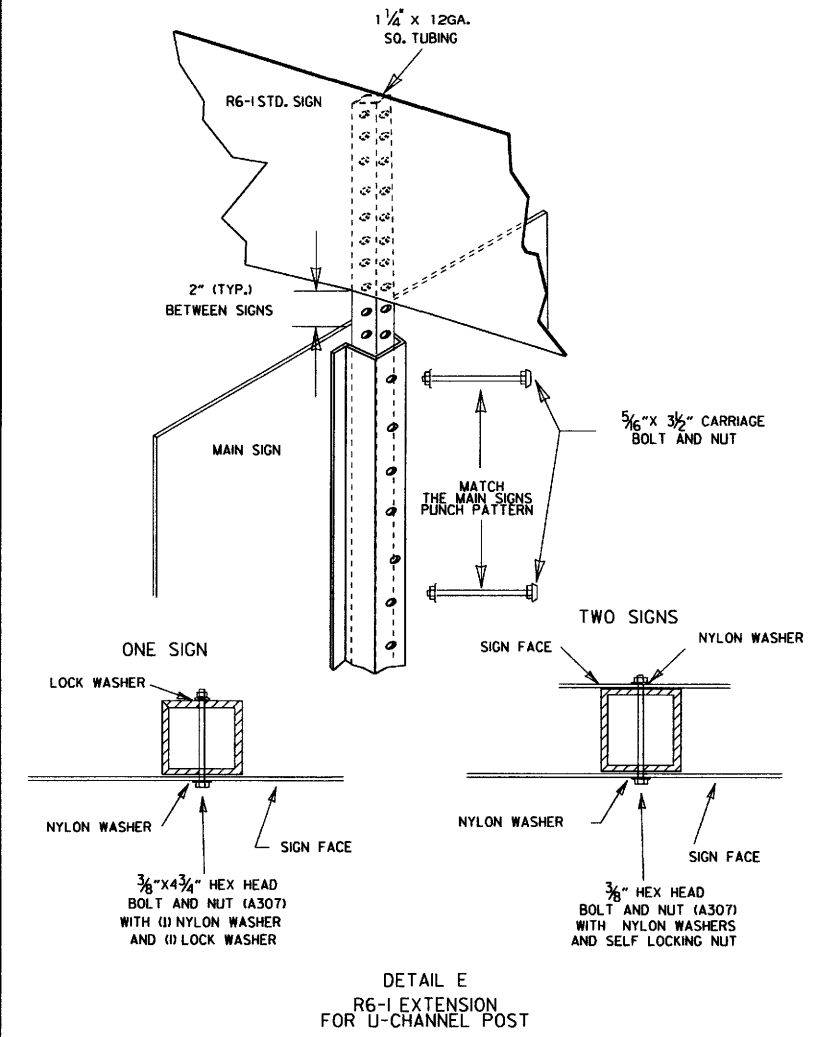
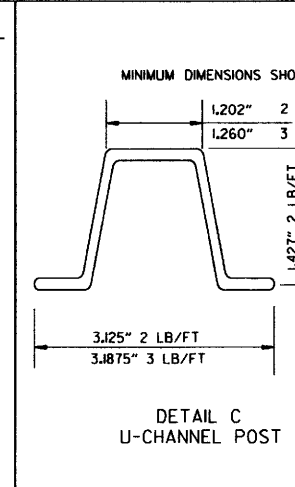
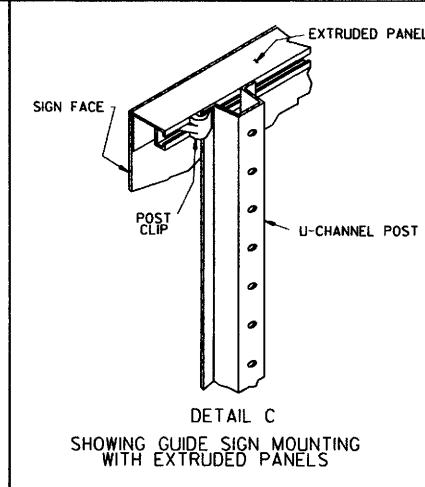
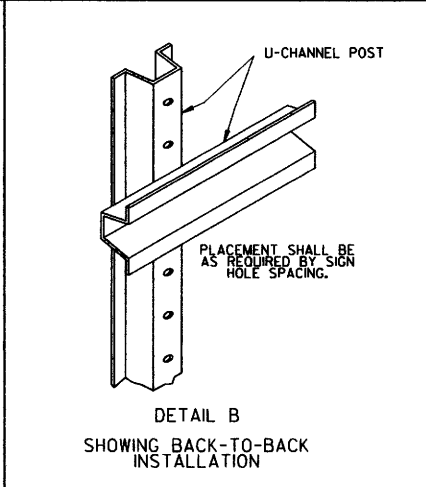
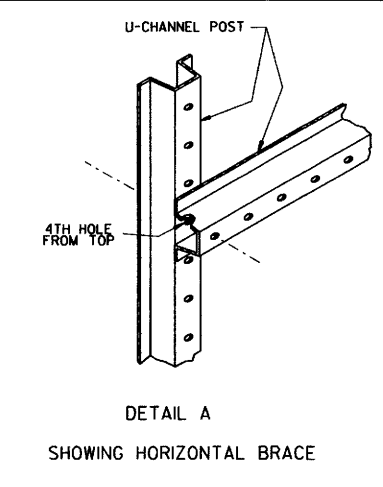
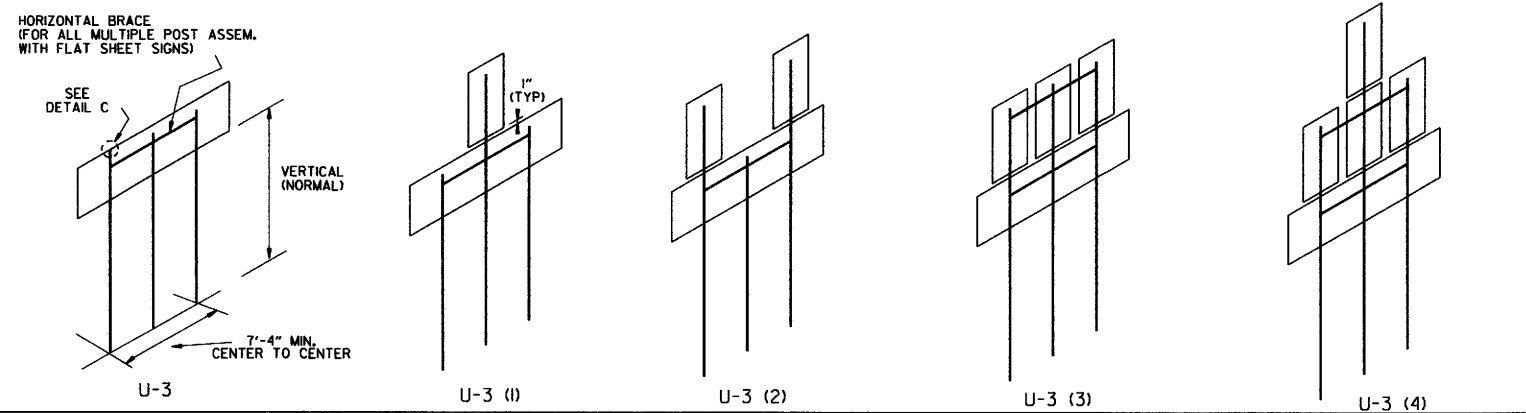
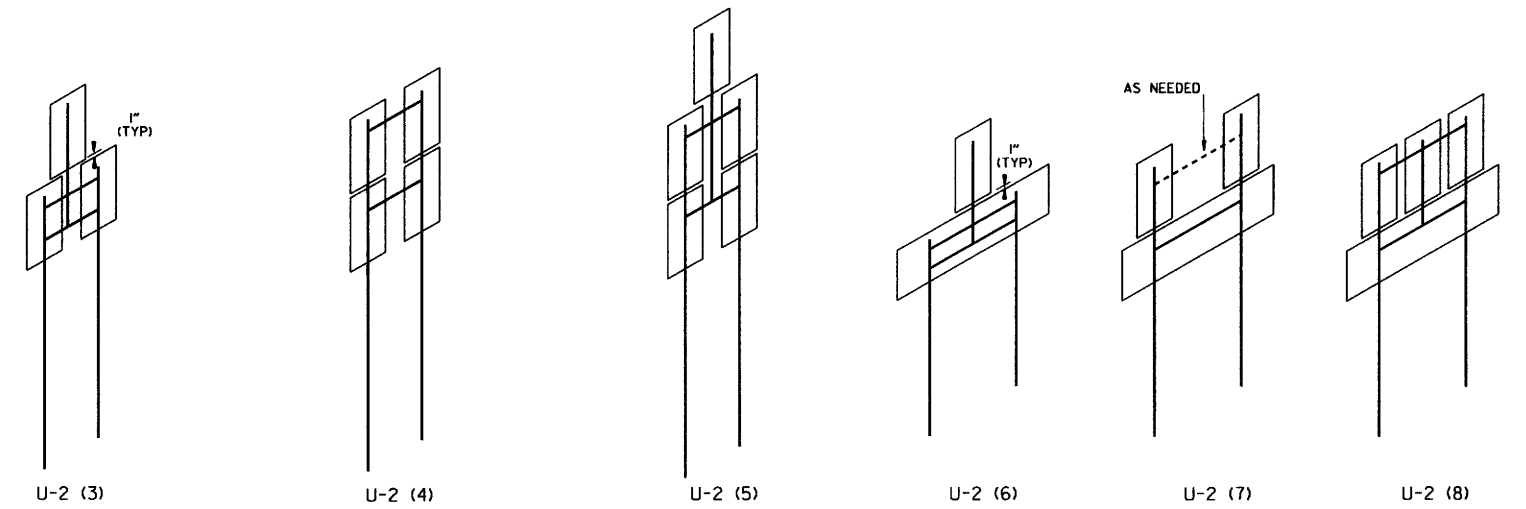
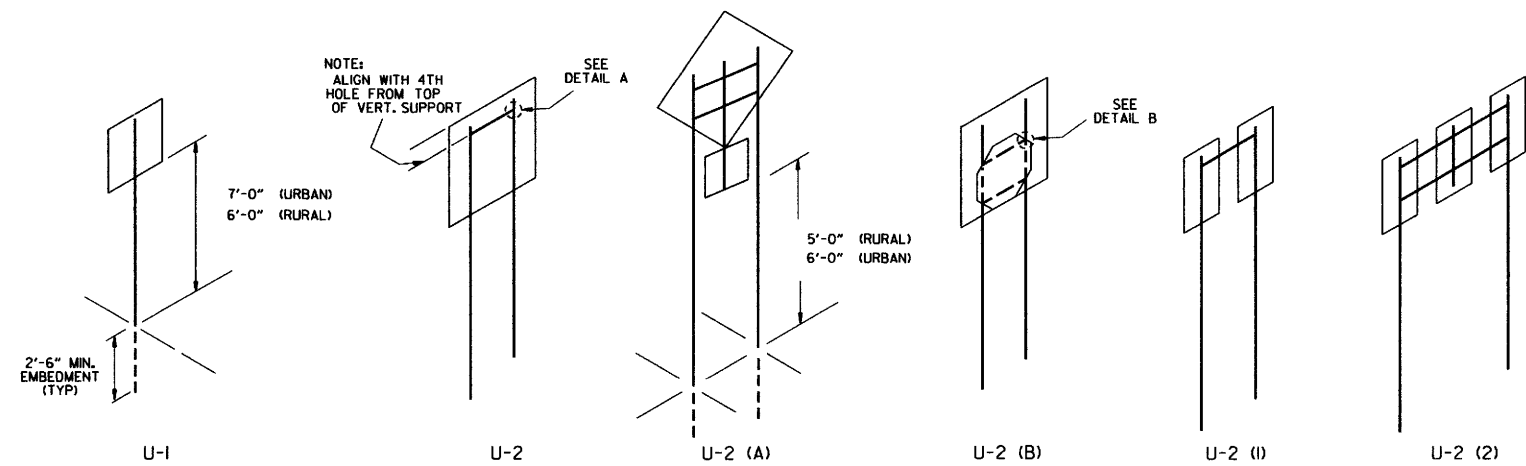
6-1-17	ADDED YIELD LINE DETAIL	
5-12-16	REVISED LINE WIDTHS, SPACING, & NOTES	
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PAVT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTLS.	
7-02-98	ADDED DETAILS OF STD. RAISED PAVT. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

PAVEMENT MARKING DETAILS

STANDARD DRAWING PM-1

 RI-1 30"x30"	 W1-3 30"x30" (LT. OR RT.)	 W1-8 18"x24"	 W2-5 30"x30"	 W3-1 36"x36"	 W5-1 36"x36"	 M6-3 21"x15"		 MINIMUM DIMENSIONS SHOWN SUPPORT SECTION 1,202" 2 LB/FT 1,260" 3 LB/FT 1,427" 2 LB/FT 1,500" 3 LB/FT 3,125" 2 LB/FT 3,1875" 3 LB/FT (U-CHANNEL) STANDARD SUPPORT ASSEMBLIES TYPE A 30" min.																																	
 RI-2 36"x36"x36"	 W1-4 30"x30" (LT. OR RT.)	 W2-1 30"x30"	 SI-1 36"x36"	 W3-2 36"x36"	 LASSEN 16 COUNTY County Route Marker MI-6 24"x24"	 M6-4 21"x15"			NOTE: REFLECTORIZED YELLOW LEGEND (COUNTY NAME, ROUTE LETTER & NUMBER) & BORDER ON A BLUE BACKGROUND.																																
 R2-1 24"x30"	 W1-5 30"x30" (LT. OR RT.)	 W2-2 30"x30"	 W5-2 36"x36"	 W8-3 36"x36"	 RI-3P 18"x6"	 M6-5 21"x15"		NOTE: LENGTH OF SIGN POSTS SHALL BE DETERMINED SO AS TO PROVIDE FOR MINIMUM VERTICAL CLEARANCES AS CALLED FOR IN THE SPECIFICATIONS PLUS A MINIMUM VERTICAL PENETRATION OF 30" IN THE SOIL.																																	
 W1-1 30"x30" (LT. OR RT.)	 W1-6 48"x24"	 W2-3 30"x30" (LT. OR RT.)	 W5-3 36"x36"	 W13-1P 18"x18"	 M6-1 21"x15"	 M6-6 21"x15"		 TYPE B TYPE C MINIMUM WEIGHT TYPE A & B = 3 LBS./FT. TYPE C = 2 LBS./FT.																																	
 W1-2 30"x30" (LT. OR RT.)	 W1-7 48"x24"	 W2-4 30"x30"	 W10-1 36" DIAMETER	 W3-3 36"x36"	 M6-2 21"x15"	 S4-3P 24"x8"	 OM-3 12"x36" (LT. OR RT.)																																		
STANDARD HIGHWAY SIGNS							 S4-2P 24"x10"		SUPPORT ASSEMBLIES ARKANSAS STATE HIGHWAY COMMISSION STANDARD HIGHWAY SIGNS AND SUPPORT ASSEMBLIES STANDARD DRAWING SHS-1																																
<table border="1"> <thead> <tr> <th>DATE</th> <th>REVISION</th> <th>DATE FILMED</th> </tr> </thead> <tbody> <tr> <td>9-12-13</td> <td>DELETED JOB NO. BLOCK; REVISED RI-3 TO RI-3P</td> <td></td> </tr> <tr> <td>4-17-08</td> <td>REVISED SIGN DESIGNATION - W3-1 & W3-2</td> <td></td> </tr> <tr> <td>4-10-03</td> <td>REVISED W5-2, W8-3, OM-3; ADDED W1-8</td> <td></td> </tr> <tr> <td>1-5-81</td> <td>REDRAWN</td> <td>960-1-15-81</td> </tr> <tr> <td>9-15-78</td> <td>ADDED W14-3</td> <td>877-9-15-78</td> </tr> <tr> <td>9-2-76</td> <td>POST WT.</td> <td>623-9-3-76</td> </tr> <tr> <td>5-3-76</td> <td>STEEL POST WT. FROM 2"-3"; ADDED S4-2 & S4-3</td> <td>504-5-3-76</td> </tr> <tr> <td>8-12-74</td> <td>REV. HT. TYPE "C" ASSEMBLY</td> <td>500-8-21-74</td> </tr> <tr> <td>12-21-72</td> <td>ADDED M6-2,3,4,5,6</td> <td>500-12-21-72</td> </tr> <tr> <td>12-1-72</td> <td>ISSUED</td> <td>562-12-1-72</td> </tr> </tbody> </table>							DATE	REVISION	DATE FILMED	9-12-13	DELETED JOB NO. BLOCK; REVISED RI-3 TO RI-3P		4-17-08	REVISED SIGN DESIGNATION - W3-1 & W3-2		4-10-03	REVISED W5-2, W8-3, OM-3; ADDED W1-8		1-5-81	REDRAWN	960-1-15-81	9-15-78	ADDED W14-3	877-9-15-78	9-2-76	POST WT.	623-9-3-76	5-3-76	STEEL POST WT. FROM 2"-3"; ADDED S4-2 & S4-3	504-5-3-76	8-12-74	REV. HT. TYPE "C" ASSEMBLY	500-8-21-74	12-21-72	ADDED M6-2,3,4,5,6	500-12-21-72	12-1-72	ISSUED	562-12-1-72		
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NOTES:

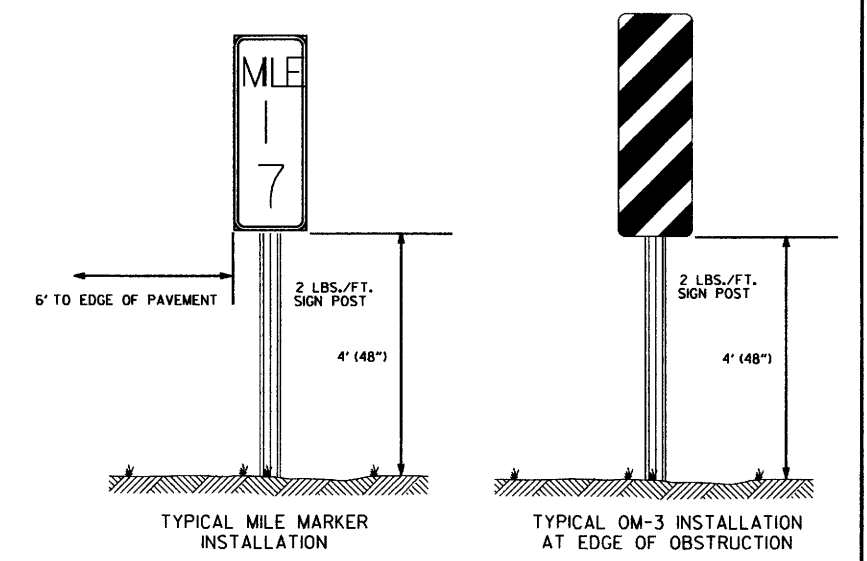
SIGNS AT LEAST 8" IN LENGTH MAY BE INSTALLED ON THREE 3 LB. POST. IN NO CASE SHALL THERE BE MORE THAN TWO 3 LB. POSTS WITHIN A 7' PATH.

SPLICES NECESSARY TO ATTAIN PROPER MOUNTING HEIGHT SHALL BE AS SHOWN IN DETAIL (F).


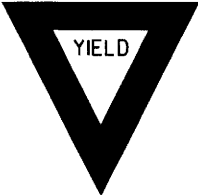
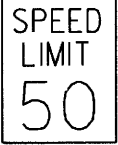


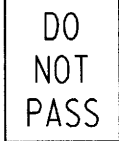



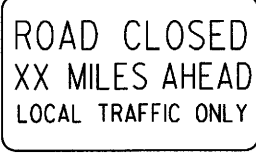
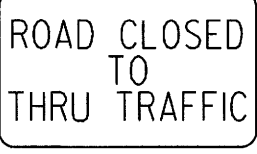

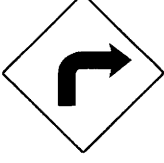





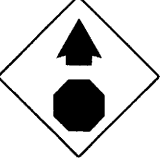

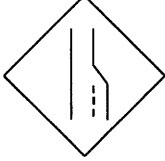

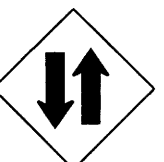
















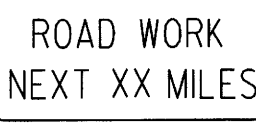
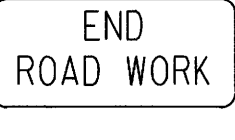
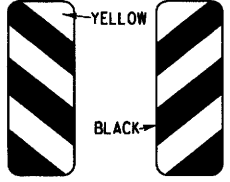


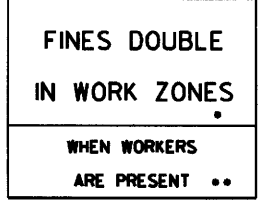
NORMAL INSTALLATIONS WILL REQUIRE 5/16" DIA. CARRIAGE BOLTS TO MOUNT SIGNS TO POST AND TO ASSEMBLE THE VARIOUS POST SUPPORTS.

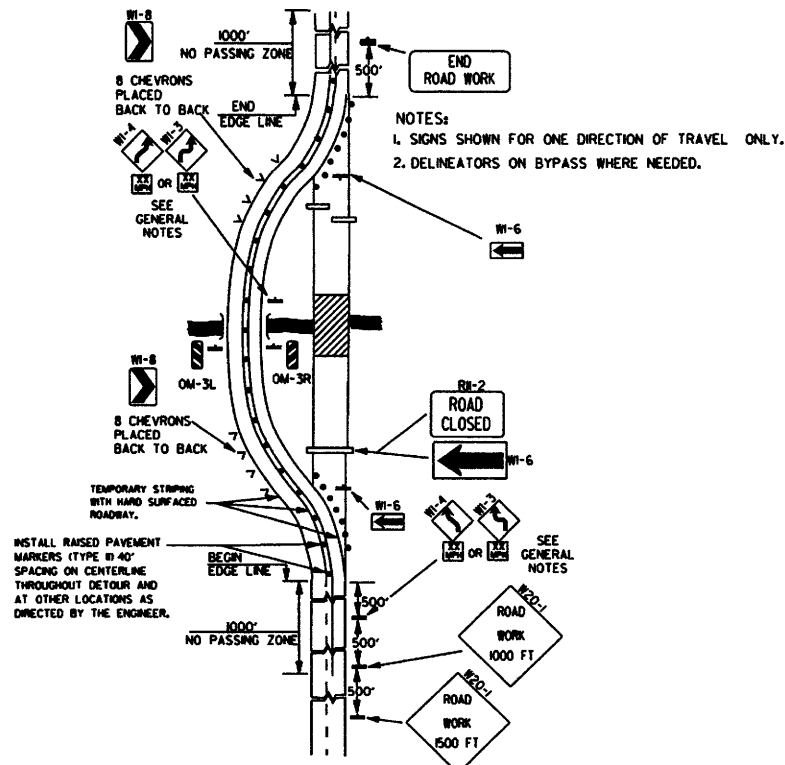
ALL SIGN POSTS SHALL BE PLUMB.

THE POST FOR "TYPE U" SUPPORTS SHALL BE HOT DIP GALVANIZED.

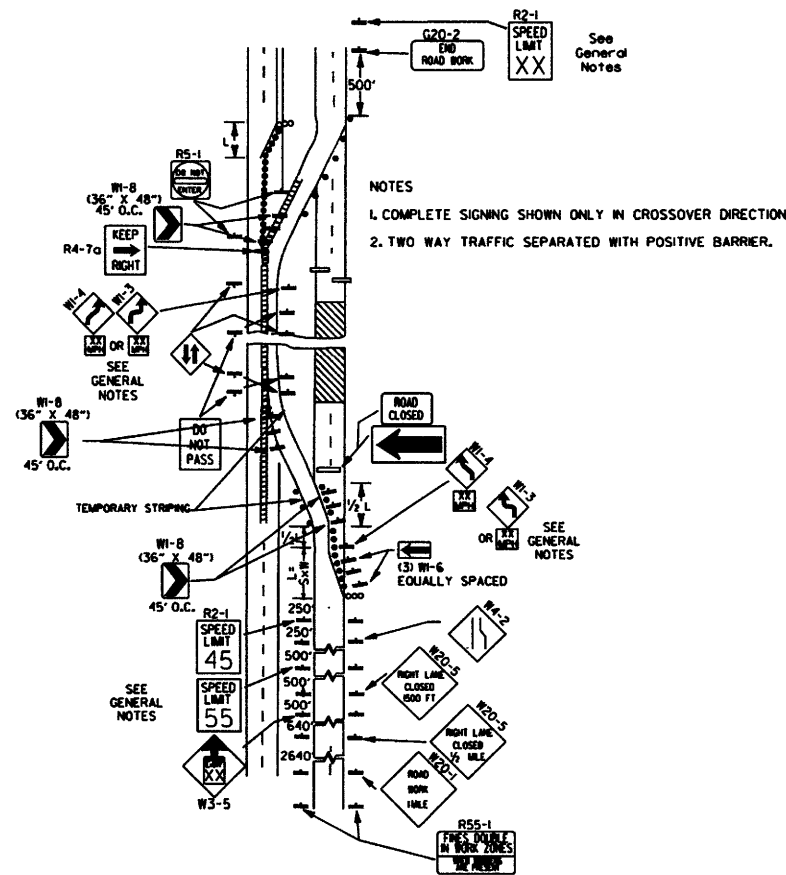


ARKANSAS STATE HIGHWAY COMMISSION		
U-CHANNEL POST ASSEMBLIES		
STANDARD DRAWING SHS-2		
9-12-13	REVISED U-2(3), U-2(6), U-3(1), DETAIL D; ADDED DETAILS E & F; ADDED TYPICAL MARKERS	
10-9-03	REMOVED ROUND POST & REVISED SPACING	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL	6-8-95
2-2-95	REDRAWN	2-2-95
DATE	REVISION	FILMED

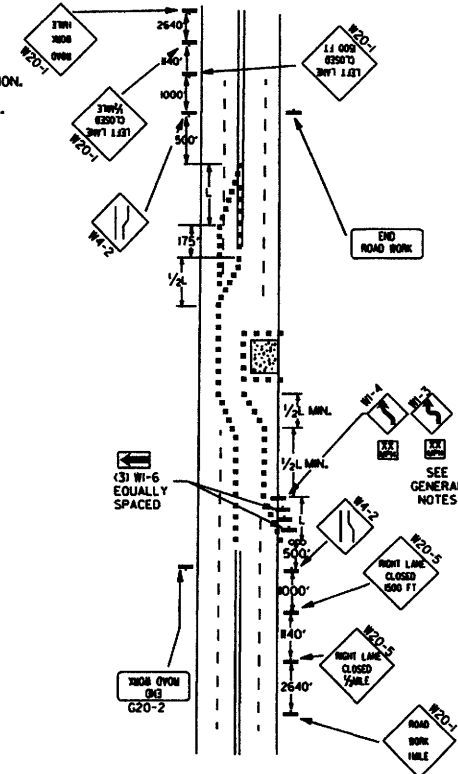
							ADVANCE DISTANCES (XXXX)																																																										
							500 FT	1/2 MILE																																																									
							1000 FT	3/4 MILE																																																									
							1500 FT	1 MILE AHEAD																																																									
<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>GENERAL NOTES:</p> <ol style="list-style-type: none"> ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION. TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER. EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED. SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE. SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3. POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS. FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS. MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT. R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN. <p>NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.</p> <table border="1"> <tr><td>4-13-17</td><td>DELETED RSP-1 & ADDED W21-5a</td><td></td></tr> <tr><td>9-2-15</td><td>REVISED REDUCED SPEED LIMIT AHEAD SIGNS REVISED ROAD WORK NEXT XX MILES</td><td></td></tr> <tr><td>12-15-1</td><td>REVISED W24-1</td><td></td></tr> <tr><td>11-17-10</td><td>DELETED W8-9a & ADDED W8-9</td><td></td></tr> <tr><td>10-15-09</td><td>ADDED REFERENCE TO MASH & ADDED SIGN W24-1</td><td></td></tr> <tr><td>4-17-08</td><td>REVISED SIGN DESIGNATIONS</td><td></td></tr> <tr><td>11-18-04</td><td>REVISED NOTES</td><td></td></tr> <tr><td>10-9-03</td><td>REVISED NOTE 1</td><td></td></tr> <tr><td>11-16-01</td><td>REVISED NOTE 7</td><td></td></tr> <tr><td>9-28-00</td><td>REVISED NOTE</td><td></td></tr> <tr><td>11-18-98</td><td>ADDED NOTE</td><td></td></tr> <tr><td>6-26-97</td><td>REVISED NOTE 5</td><td></td></tr> <tr><td>4-03-97</td><td>REVISED NOTE 5</td><td></td></tr> <tr><td>10-18-96</td><td>ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7</td><td></td></tr> <tr><td>10-12-95</td><td>ADDED R55-1</td><td></td></tr> <tr><td>6-8-95</td><td>REVISED TO CORRECT SIGN ILLUSTRATIONS</td><td>6-8-95</td></tr> <tr><td>2-2-95</td><td>REVISED PER PART VI, MUTCD SEPT. 3, 1993</td><td></td></tr> <tr><td>8-15-91</td><td>DRAWN AND PLACED IN USE</td><td></td></tr> <tr><td>DATE</td><td>REVISION</td><td>FILMED</td></tr> </table>		4-13-17	DELETED RSP-1 & ADDED W21-5a		9-2-15	REVISED REDUCED SPEED LIMIT AHEAD SIGNS REVISED ROAD WORK NEXT XX MILES		12-15-1	REVISED W24-1		11-17-10	DELETED W8-9a & ADDED W8-9		10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1		4-17-08	REVISED SIGN DESIGNATIONS		11-18-04	REVISED NOTES		10-9-03	REVISED NOTE 1		11-16-01	REVISED NOTE 7		9-28-00	REVISED NOTE		11-18-98	ADDED NOTE		6-26-97	REVISED NOTE 5		4-03-97	REVISED NOTE 5		10-18-96	ADDED CONTROLLED ACCESS HWY. 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<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>W21-5a</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W1-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>																																																											
<p>W1-3</p>  <p>STD. 48"x48"</p>	<p>W1-4</p>  <p>STD. 48"x48"</p>	<p>W1-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>W1-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>																																																											
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<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>W1-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>																																																										
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60"</p> <p>• USE 6" C LETTERS •• USE 4" D LETTERS</p>																																																										



(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.

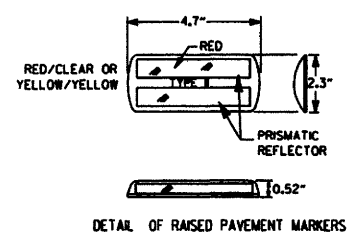


(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.



(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

- KEY:
- FLAGGER
 - POSITIVE BARRIER
 - ARROW PANEL (IF REQUIRED)
 - TYPE III BARRICADE
 - CHANNELIZING DEVICE
 - TRAFFIC DRUM
 - RAISED PAVEMENT MARKER



TYPICAL ADVANCE WARNING SIGN PLACEMENT

TAPER FORMULAE:

$L = SW$ FOR SPEEDS OF 45MPH OR MORE.

$L = \frac{WS^2}{60}$ FOR SPEEDS OF 40MPH OR LESS.

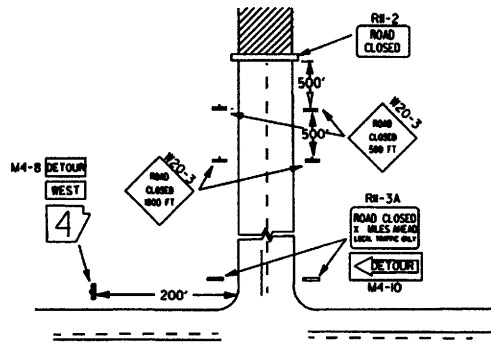
WHERE:

- L = MINIMUM LENGTH OF TAPER.
- S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.
- W = WIDTH OF OFFSET.

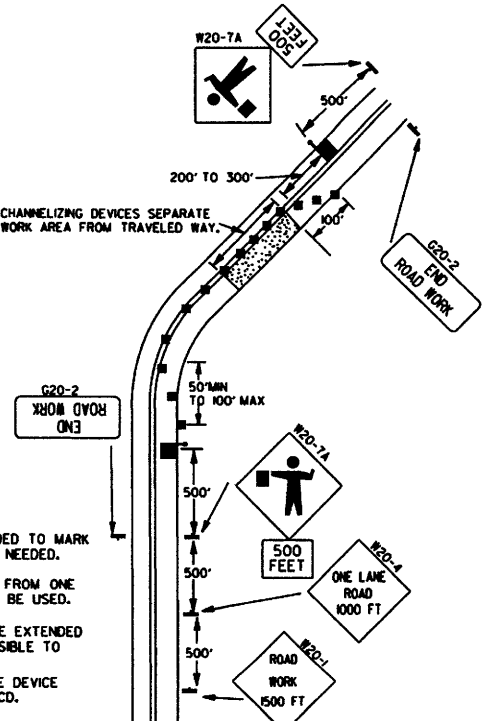
- GENERAL NOTES:
1. ADVISORY SPEED POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS TO BE DETERMINED AT SITE. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
 2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-K45 SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-145MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-KXXI SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-K45 SHALL BE OMITTED. ADDITIONAL R2-155MPH SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-KXXI SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
 4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
 5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
 6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
 7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
 8. DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE AHTD QUALIFIED PRODUCTS LIST.

9-2-15	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH R3-5	
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-11-10	ADDED (AFAD)	
1-20-08	REVISED SIGN DESIGNATIONS	
1-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	
DATE	REVISION	FILMED

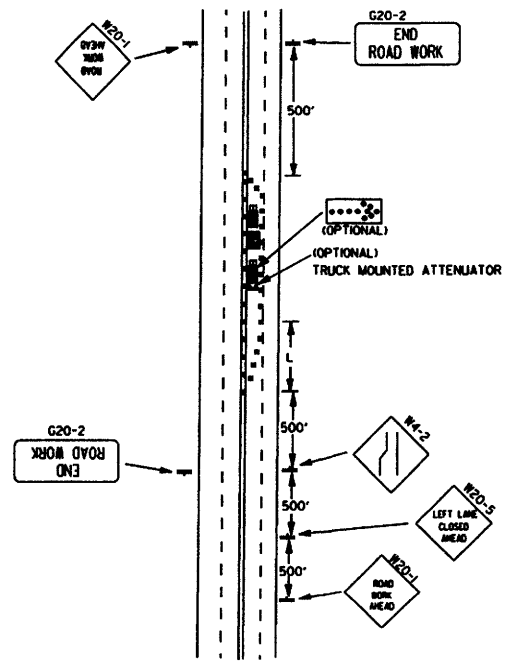
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STANDARD TRAFFIC CONTROLS
FOR HIGHWAY CONSTRUCTION
STANDARD DRAWING TC-2



(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.

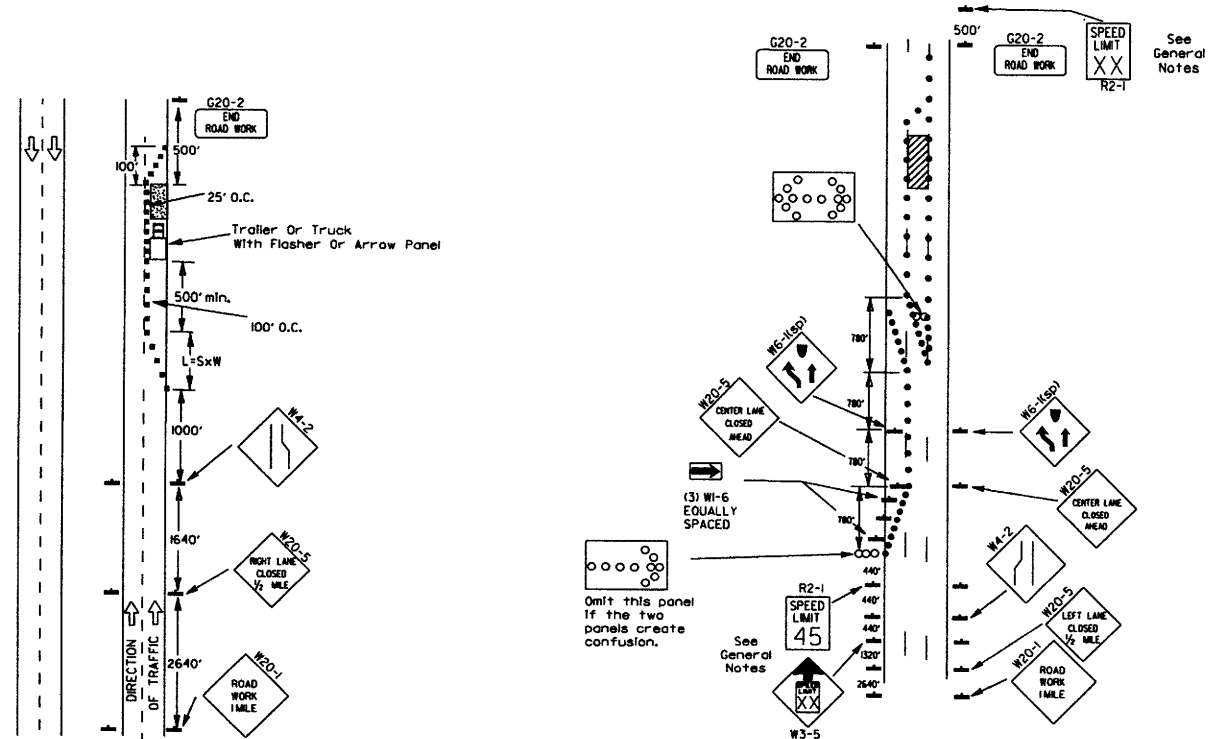


(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



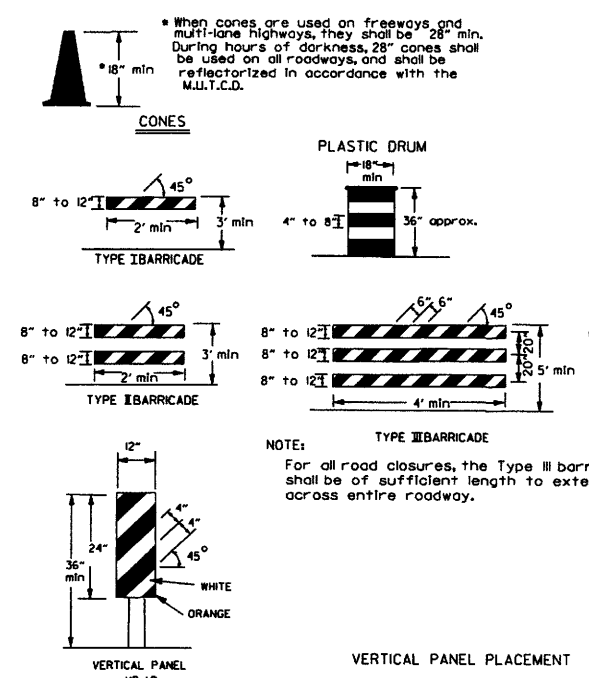
(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

Channelizing devices



(A) Typical application - daytime maintenance operations of short duration on a 4-lane divided roadway where half of the roadway is closed.

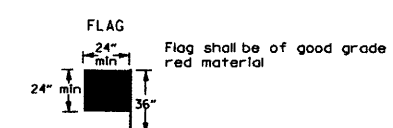
(B) Typical application - 3-lane oneway roadway where center lane is closed.



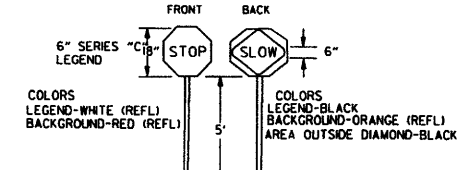
TRAFFIC CONTROL DEVICES FOR VERTICAL PAVEMENT DIFFERENTIALS

VERTICAL DIFFERENTIAL	LOCATIONS	TRAFFIC CONTROL
1" to 3"	Centerline, lane lines	W8-11
1" to 3"	Edge of shoulder	W8-9
Greater than 3"	Lane lines	Standard lane closure required
Greater than 3"	Edge of traveled lane	*RSP-land vertical panels, drums or concrete barrier
Greater than 3"	Edge of shoulder	*Vertical panels, drums or concrete barrier

* When shown on the plans concrete barrier will be used.
When the shoulder area is used as part of the traveled lane and there is insufficient width to place drums on the remaining shoulder width, then vertical panels shall be used.

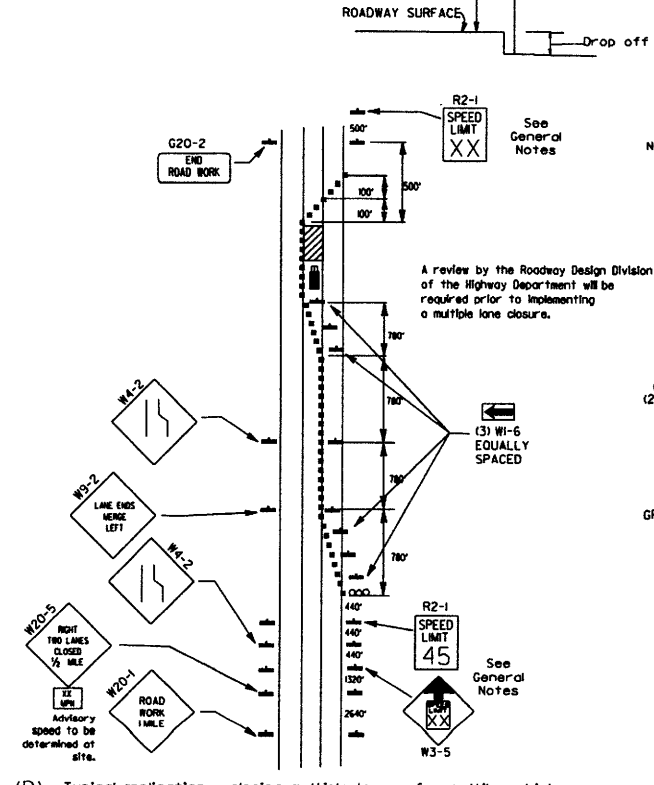


STOP SLOW PADDLE



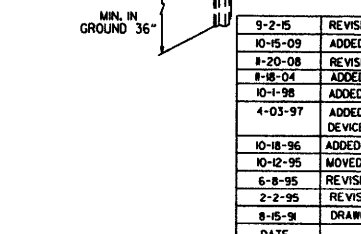
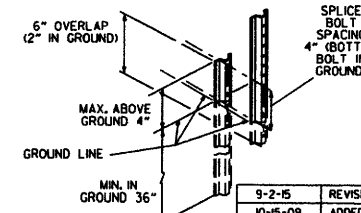
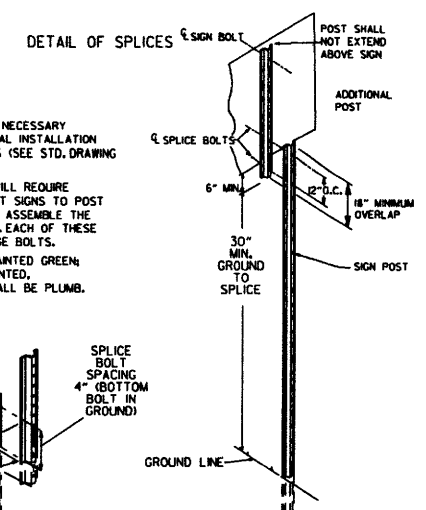
- KEY:
- Arrow Panel (if Required)
 - Channelizing Device
 - Traffic drum

- GENERAL NOTES:
- A speed limit reduction may be implemented ONLY when designated in the plan or when recommended by the Roadway Design Division.
 - When the existing speed limit is 55mph and the plans require a speed limit of 45mph, the R2-1(55) shall be omitted and the W3-5 shall be installed at that location. Additional R2-1(45) speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
 - When the existing speed limit is 65mph and the plans require a speed limit of 55mph, the R2-1(65) shall be omitted. Additional R2-1(55) speed limit signs shall be installed at a maximum of 1 mile intervals. At the end of the work area a R2-1(XX) shall be installed to match original speed limit.
 - The maximum spacing between channelizing devices in a taper should be approximately equal in feet to the speed limit. Beyond the taper, maximum spacing shall be two times the speed limit or as directed by the Engineer.
 - Warning lights and/or flags may be mounted to signs or channelizing devices at night as needed.
 - Pavement markings no longer applicable which might create confusion in the minds of vehicle operators shall be removed or obliterated as soon as practicable.
 - The G20-1 sign will be required on jobs of over two miles in length. When the lane closure is not at the beginning of the project, the G20-1 sign shall be erected 125' in advance of the job limit. Additional W20-1(MILE) signs are not required in advance of lane closures that begin inside the project limits.
 - Flaggers shall use STOP/SLOW paddles for controlling traffic through work zones. Flags may be used only for emergency situations.
 - All plastic drums and cones shall meet the requirements of NCHRP-350 or Manual For Assessing Safety Hardware (MASH).
 - Trailer mounted devices such as arrow panels and portable changeable message signs shall be delineated by affixing conspicuity material in a continuous line on the face of the trailer. When placed on or adjacent to the shoulder and not behind a positive barrier, these devices shall be delineated by placing five (5) traffic drums, equally spaced along the traffic side of the device.



(C) Typical application - construction operations of intermediate to long term duration on a 4-lane divided roadway where half of the roadway is closed.

- NOTES:
- USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2)
 - NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS.
 - SIGN POSTS SHALL BE PAINTED GREEN. SIGNS SHALL NOT BE PAINTED.
 - AND ALL SIGN POSTS SHALL BE PLUMB.

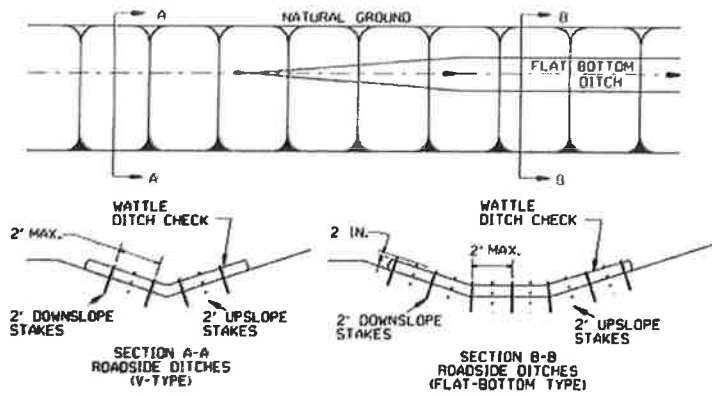


DATE	REVISION	FILED
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
8-20-08	REVISED SIGN DESIGNATIONS	
8-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SPI TO W6-1& REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

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STANDARD DRAWING TC-3

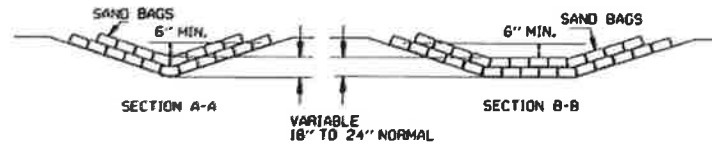
(D) Typical application - closing multiple lanes of a multilane highway.

GENERAL NOTES
INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.

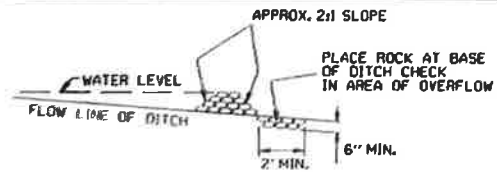


WATTLE DITCH CHECK (E-1)

NUMBER OF SAND BAGS AND ARRANGEMENT VARIABLE WITH ON-SITE CONDITIONS. PLACE SAND BAGS AT BASE OF DITCH CHECK IN AREA OF OVERFLOW.

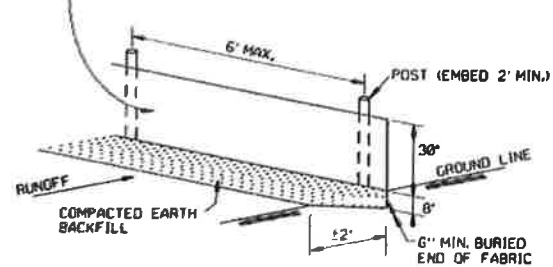


SAND BAG DITCH CHECK (E-5)

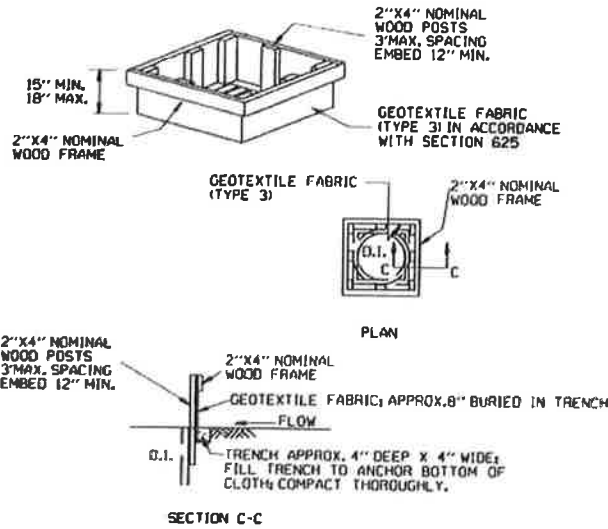


ROCK DITCH CHECK (E-6)

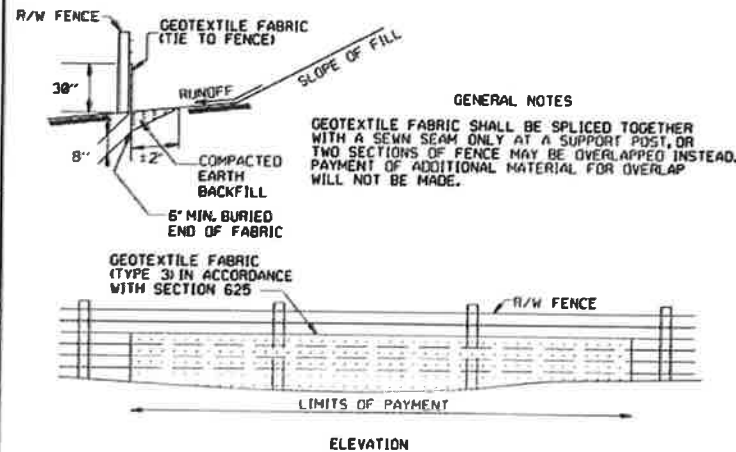
GENERAL NOTES
GEOTEXTILE FABRIC (TYPE 4) IN ACCORDANCE WITH SECTION 625
GEOTEXTILE FABRIC SHALL BE SPICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.



SILT FENCE (E-11)

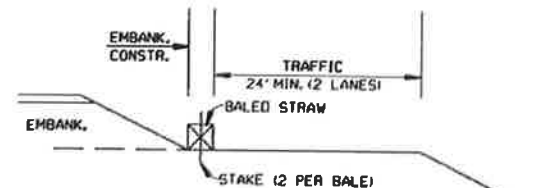


DROP INLET SILT FENCE (E-7)

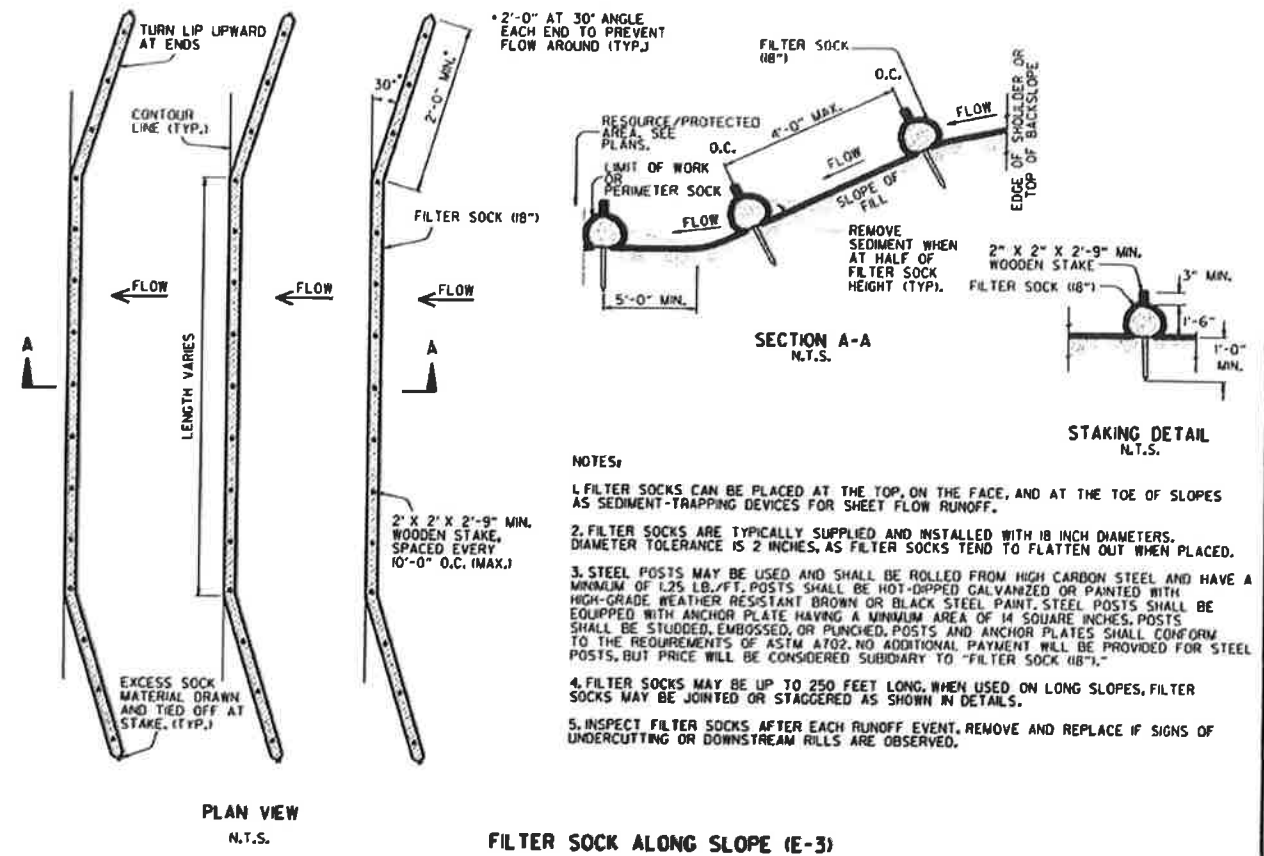


SILT FENCE ON R/W FENCE (E-4)

GENERAL NOTES
1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.
2. NO GAPS SHALL BE LEFT BETWEEN BALES.
3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.

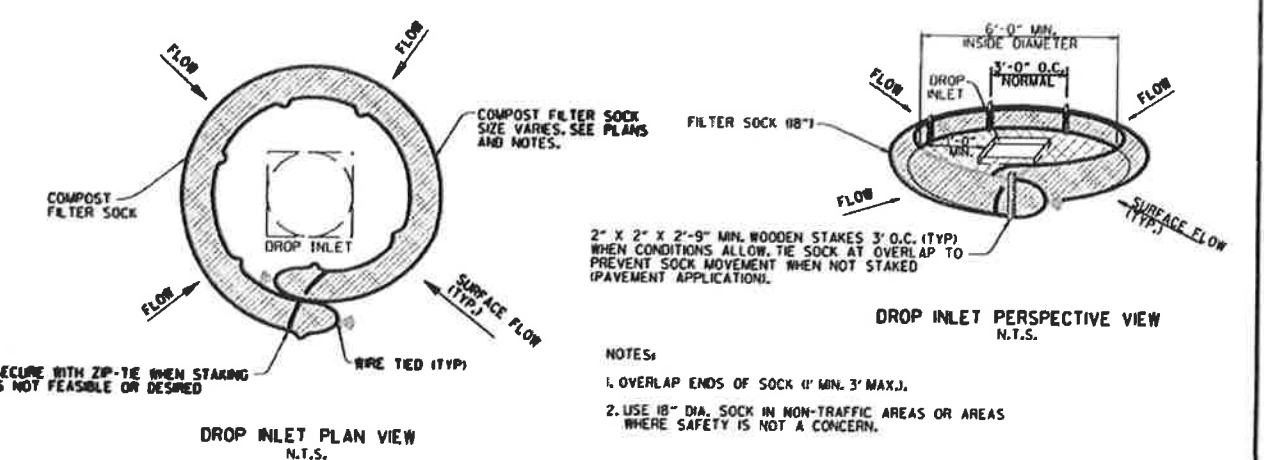


BALED STRAW FILTER BARRIER (E-2)



FILTER SOCK ALONG SLOPE (E-3)

NOTES:
1. FILTER SOCKS CAN BE PLACED AT THE TOP, ON THE FACE, AND AT THE TOE OF SLOPES AS SEDIMENT-TRAPPING DEVICES FOR SHEET FLOW RUNOFF.
2. FILTER SOCKS ARE TYPICALLY SUPPLIED AND INSTALLED WITH 18 INCH DIAMETERS. DIAMETER TOLERANCE IS 2 INCHES, AS FILTER SOCKS TEND TO FLATTEN OUT WHEN PLACED.
3. STEEL POSTS MAY BE USED AND SHALL BE ROLLED FROM HIGH CARBON STEEL AND HAVE A MINIMUM OF 1.25 LB./FT. POSTS SHALL BE HOT-DIPPED GALVANIZED OR PAINTED WITH HIGH-GRADE WEATHER RESISTANT BROWN OR BLACK STEEL PAINT. STEEL POSTS SHALL BE EQUIPPED WITH ANCHOR PLATE HAVING A MINIMUM AREA OF 14 SQUARE INCHES. POSTS SHALL BE STUDDED, EMBOSSED, OR PUNCHED. POSTS AND ANCHOR PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A702. NO ADDITIONAL PAYMENT WILL BE PROVIDED FOR STEEL POSTS, BUT PRICE WILL BE CONSIDERED SUBSIDIARY TO "FILTER SOCK (18")".
4. FILTER SOCKS MAY BE UP TO 250 FEET LONG. WHEN USED ON LONG SLOPES, FILTER SOCKS MAY BE JOINTED OR STAGGERED AS SHOWN IN DETAILS.
5. INSPECT FILTER SOCKS AFTER EACH RUNOFF EVENT. REMOVE AND REPLACE IF SIGNS OF UNDERCUTTING OR DOWNSTREAM RILLS ARE OBSERVED.

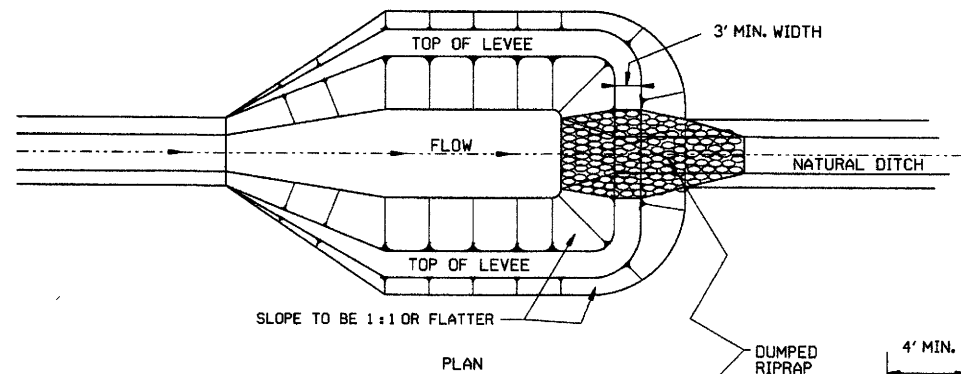


COMPOST FILTER SOCK DROP INLET PROTECTION (E-13)

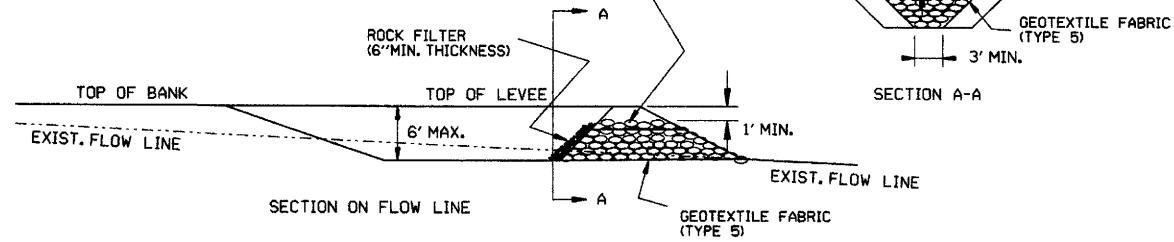
NOTES:
1. OVERLAP ENDS OF SOCK (1\"/>

DATE	ISSUED R.D.M.	298-7-28-76	FILED
11-16-17	ADDED FILTER SOCK E-3 AND E-13		
12-15-18	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK		
1-18-98	ADDED NOTES		
07-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)		
07-20-95	REVISED SILT FENCE E-4 AND E-11	7-20-95	
07-15-94	REV. E-4 & E-11 MIN. 1/2\"/>		
06-02-94	REVISED E-1, 4, 7 & 11 DELETED E-2 & 3	6-2-94	
04-01-93	REDRAWN		
10-01-92	REDRAWN		
08-02-76	ISSUED R.D.M.	298-7-28-76	FILED

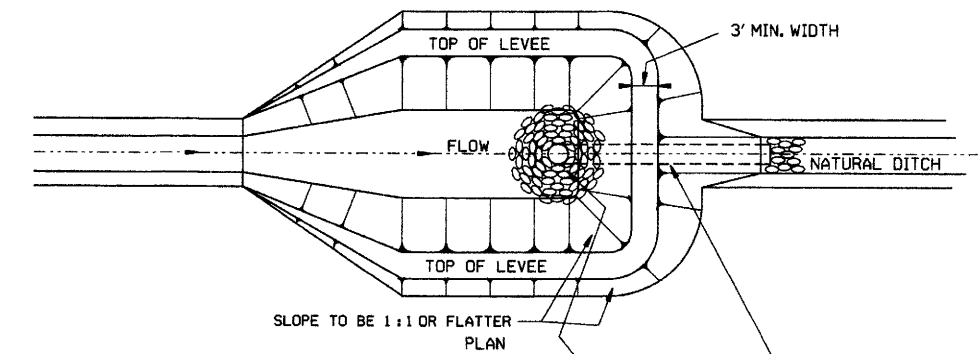
ARKANSAS STATE HIGHWAY COMMISSION
TEMPORARY EROSION CONTROL DEVICES
STANDARD DRAWING TEC-1



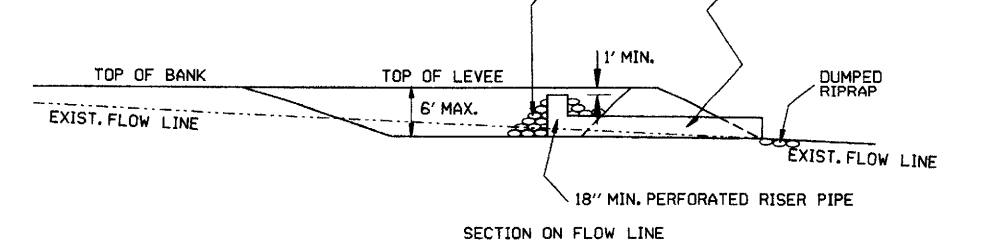
NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.



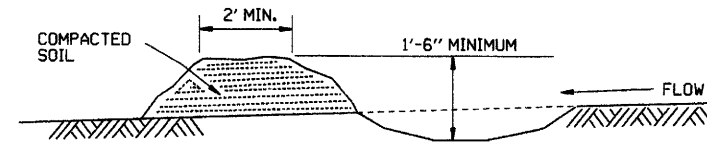
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



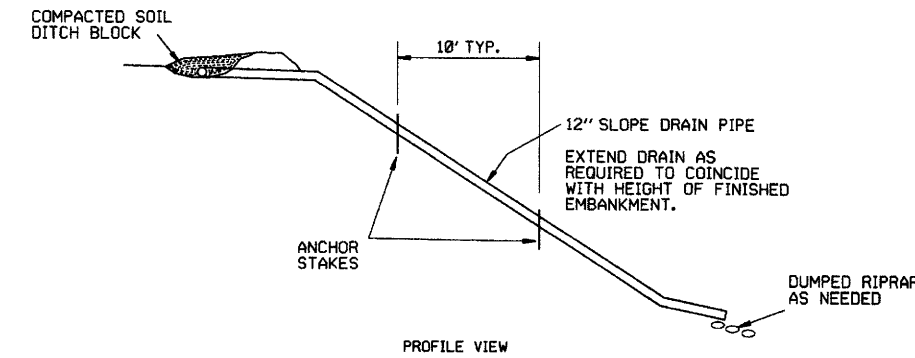
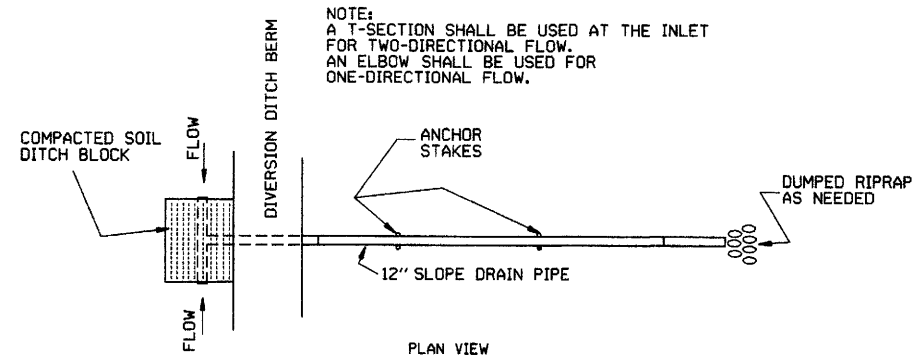
NOTE:
SIZE OF BASIN TO BE DETERMINED
BY VOLUME REQUIRED; HOWEVER
A MINIMUM LENGTH-TO-WIDTH
RATIO OF 2:1 SHALL BE USED.



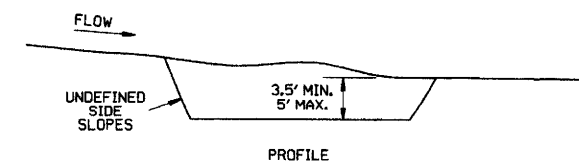
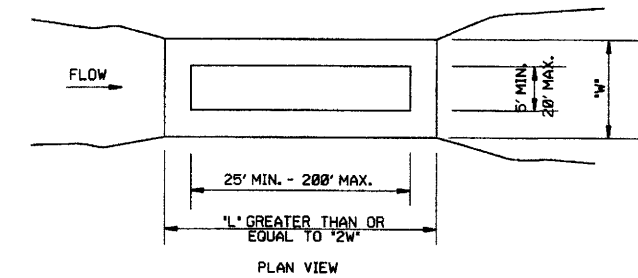
SEDIMENT BASIN WITH PIPE OUTLET (E-10)



DIVERSION DITCH (E-8)



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13		
4-1-93	ISSUED		
DATE	REVISION		FILMED

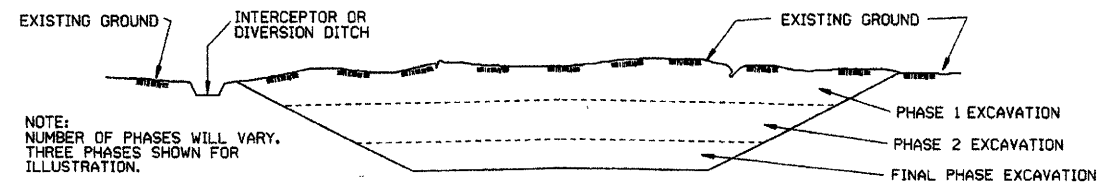
ARKANSAS STATE HIGHWAY COMMISSION
 TEMPORARY EROSION
 CONTROL DEVICES
 STANDARD DRAWING TEC-2

CLEARING AND GRUBBING

CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

EXCAVATION



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

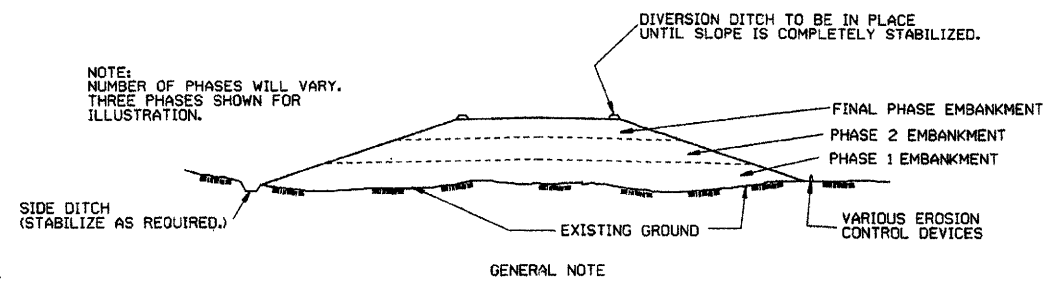
GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

EMBANKMENT



NOTE:
NUMBER OF PHASES WILL VARY.
THREE PHASES SHOWN FOR
ILLUSTRATION.

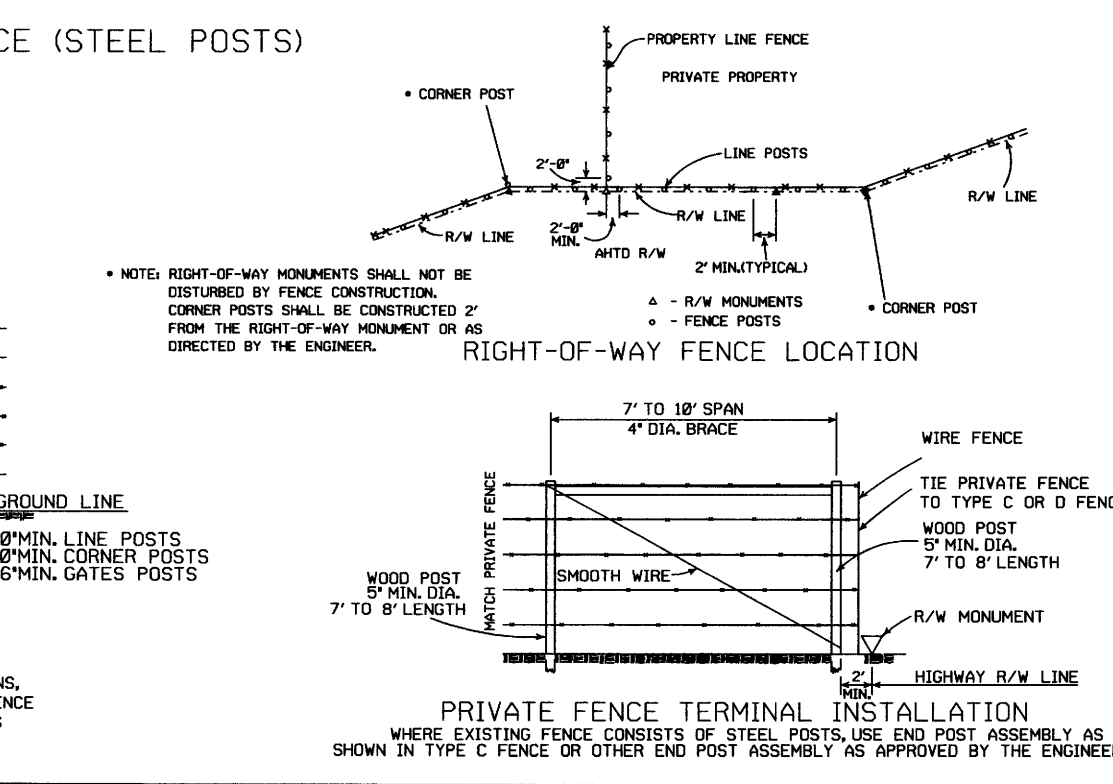
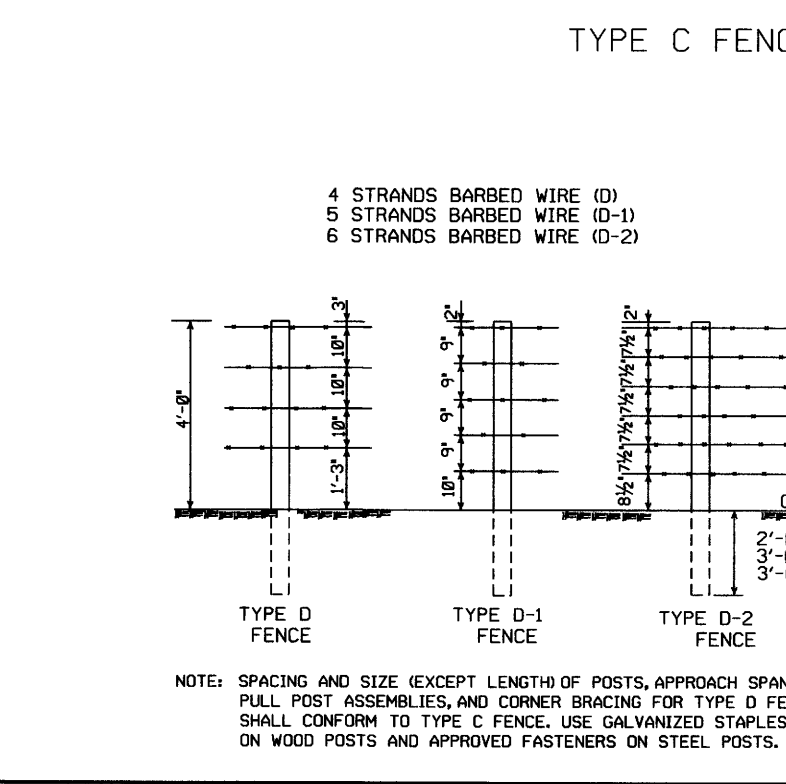
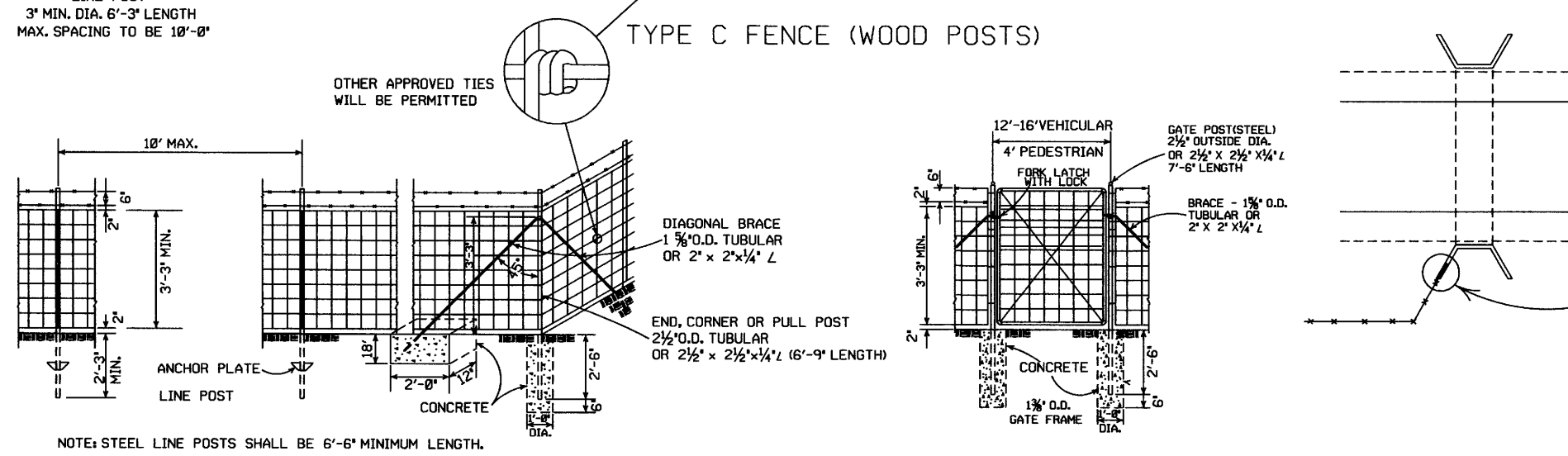
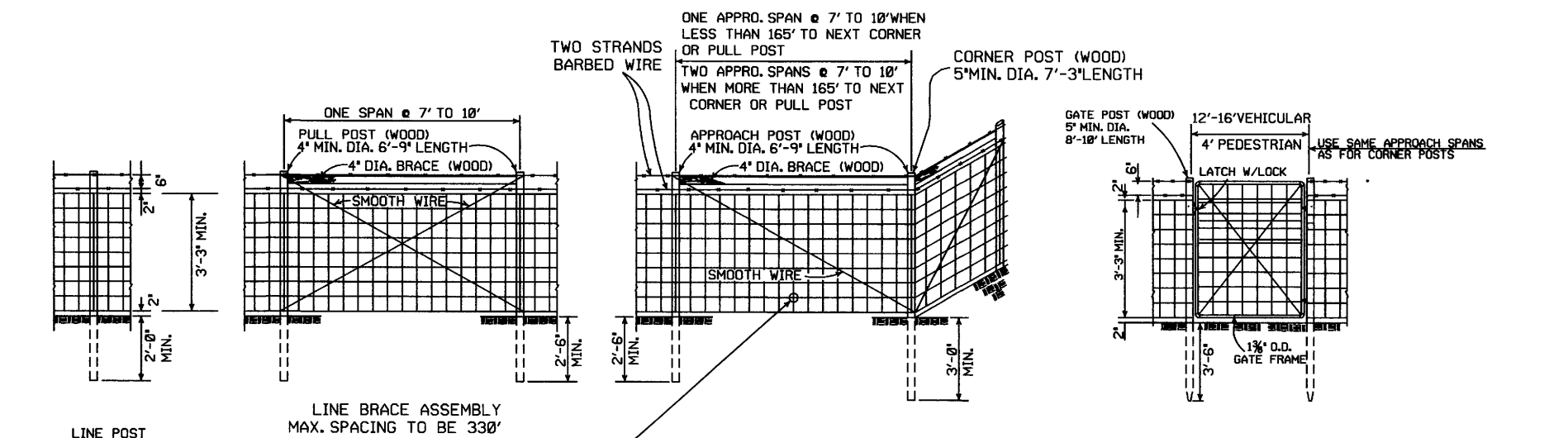
GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

ARKANSAS STATE HIGHWAY COMMISSION		
TEMPORARY EROSION CONTROL DEVICES		
STANDARD DRAWING TEC-3		
11-03-94	CORRECTED SPELLING	
6-2-94	Drawn & Issued	6-2-94
DATE	REVISION	FILMED

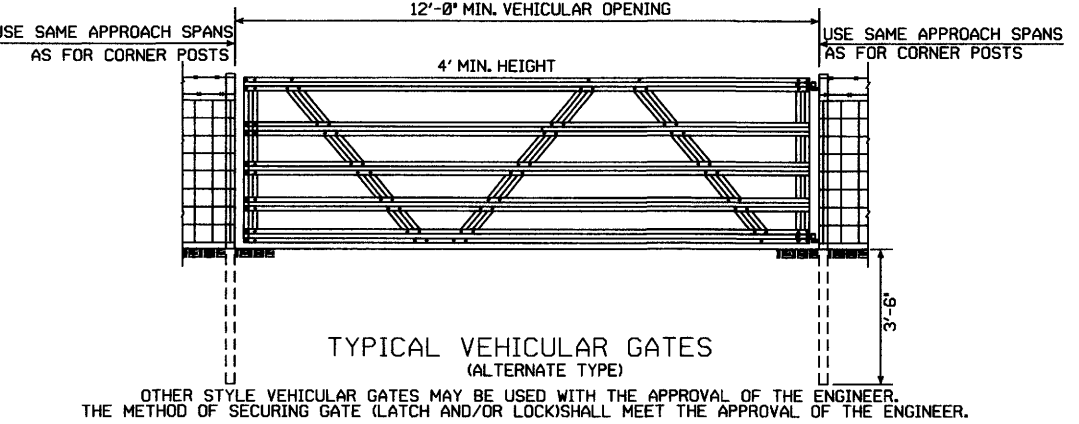
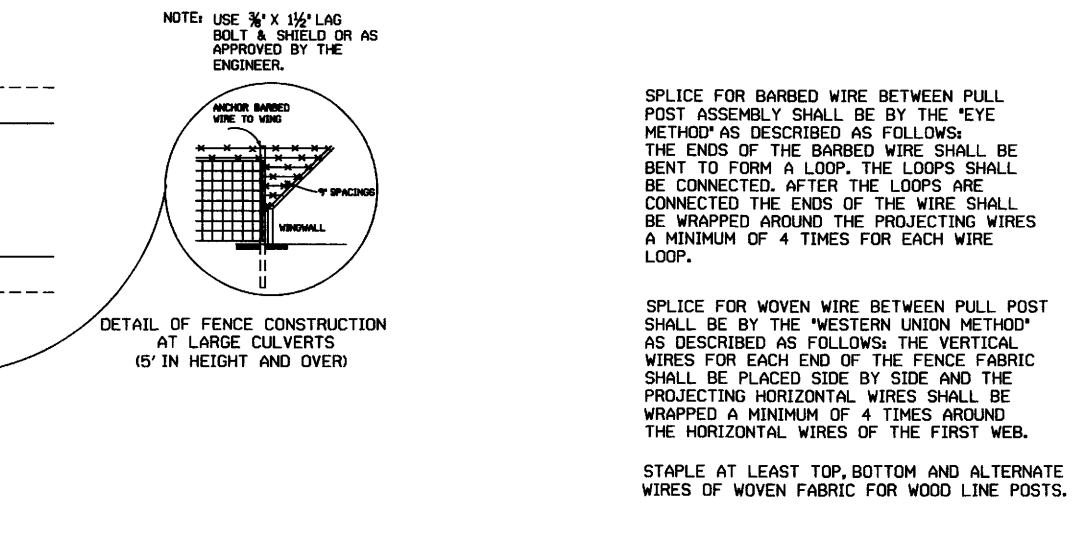


GENERAL NOTES:
 STEEL LINE POSTS SHALL BE PAINTED OR GALVANIZED. TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK). APPROVED ALTERNATES ARE ACCEPTABLE.
 AN ACCEPTABLE TOLERANCE IN LENGTH OF TUBULAR OR WOODEN POSTS SHALL BE -1' TO +2'. TUBULAR POSTS MUST BE PAINTED OR GALVANIZED.

THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.

AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS. WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD. WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.



DATE	REVISION	FILED
8-22-82	REVISED GENERAL NOTES	
10-18-96	REVISED AASHTO	
11-22-96	REVISED R-O-W LOCATION DETAIL	
6-2-94	REVISED BARB WIRE AND ADDED CORNER POST NOTES	6-2-94
8-5-93	REVISED R/W INSTALLATION FENCE	8-5-93
10-1-92	ADDED STAPLE NOTE	10-1-92
8-15-91	ADDED TYPE D-2 FENCE	8-15-91
11-30-89	DELETED CLASS CONCRETE	11-30-89
7-15-88	ADDED SPLICE NOTE	700-7-15-88
10-30-87	GENERAL REVISIONS	549-10-30-87
11-1-84	MAX. POST SPACING MIN. WIRE GAUGE	507-11-1-84
1-4-83	MIN. DIA. LINE POST	648-1-4-83
3-2-81	TOLERANCE FOR POST LENGTH	722-3-2-81
12-1-72	ADDED D-1 & FENCE INSTALLATION	564-12-1-72
10-2-72	REVISED AND REDRAWN	540-10-2-72

ARKANSAS STATE HIGHWAY COMMISSION

WIRE FENCE
 TYPE C AND D

STANDARD DRAWING WF-4