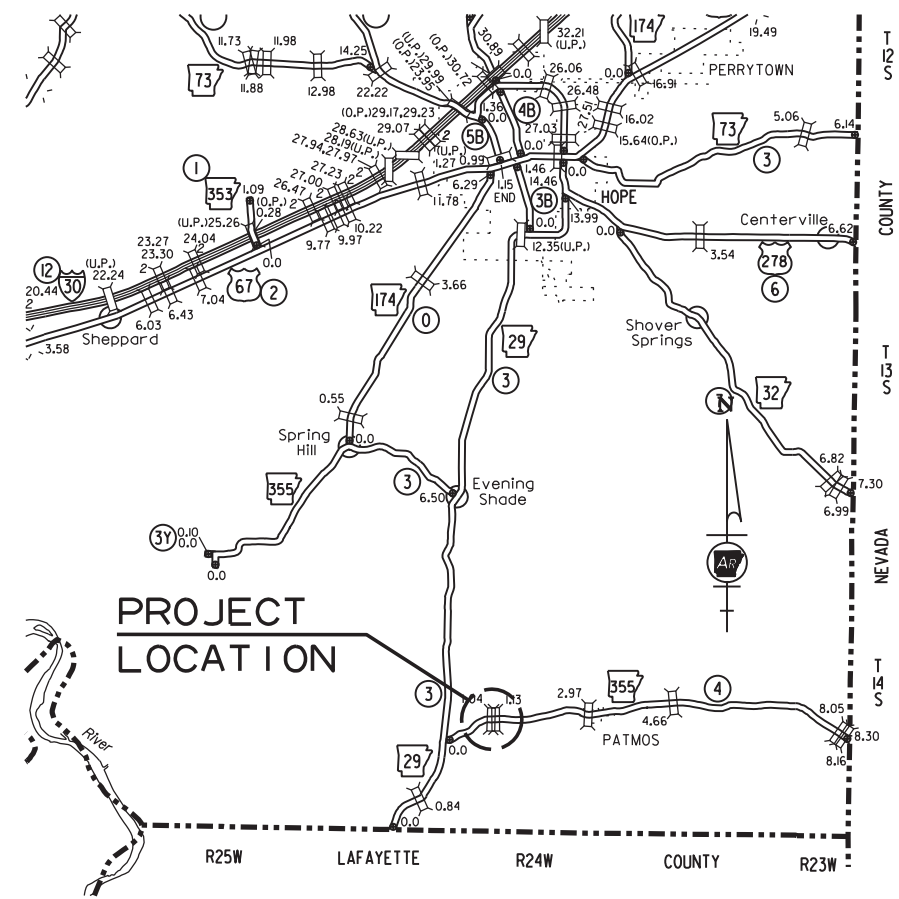


| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
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|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.            |       | 030528             | 1         | 42           |

② LITTLE BODCAU CREEK & RELIEF STRS. & APPRS. (S)



VICINITY MAP

ARKANSAS DEPARTMENT OF TRANSPORTATION  
CONSTRUCTION PLANS FOR STATE HIGHWAY

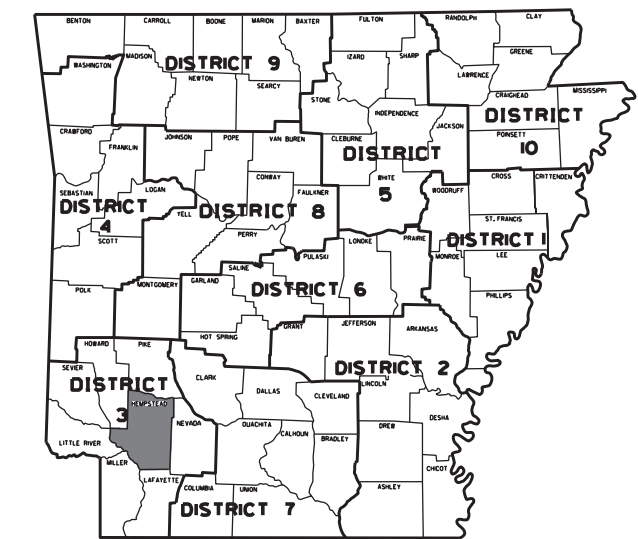
LITTLE BODCAU CREEK &  
RELIEF STRS. & APPRS. (S)

HEMPSTEAD COUNTY

ROUTE 355 SECTION 4

JOB 030528

FED. AID PROJ. NHPP-0029(31)



ARK. HWY. DIST. NO. 3

DESIGN TRAFFIC DATA

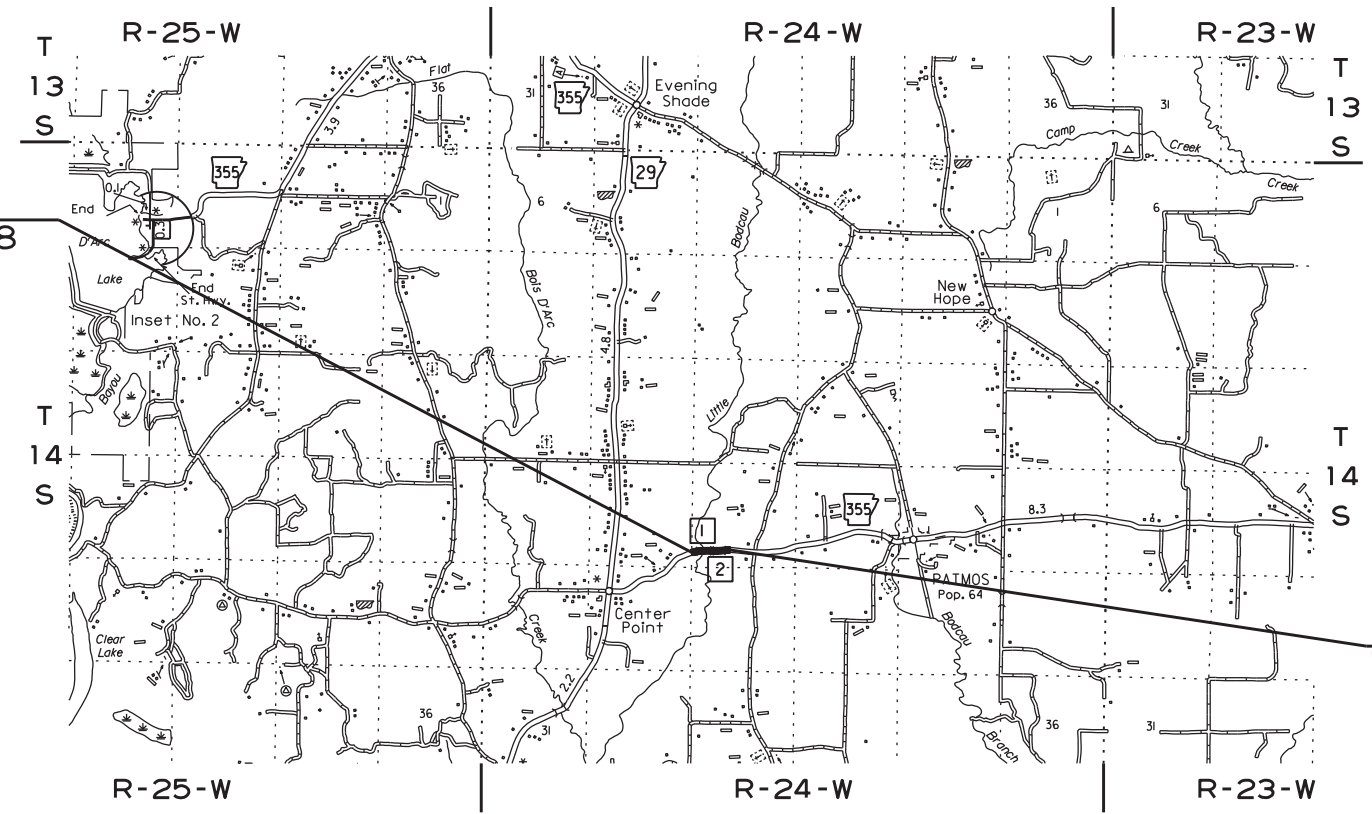
|                          |        |
|--------------------------|--------|
| DESIGN YEAR              | 2041   |
| 2021 ADT                 | 300    |
| 2041 ADT                 | 350    |
| 2041 DHV                 | 39     |
| DIRECTIONAL DISTRIBUTION | 0.60   |
| TRUCKS                   | 12%    |
| DESIGN SPEED             | 55 MPH |

NOT TO SCALE

STRUCTURES OVER 20'-0" SPAN

- ① STA. 112+71 - CONSTRUCT  
QUINT, 12' x 12' x 62' R.C. BOX CULV'T.  
(SPAN = 64'-6")  
Q25 = 2980 cfs; DA = 24.7 SO. MI.
- ② STA. 117+17 - CONSTRUCT  
QUINT, 11' x 9' x 62' R.C. BOX CULV'T.  
(SPAN = 59'-1")  
Q25 = 1700 cfs; DA = 24.7 SO. MI.

STA. 102+74.16  
BEGIN JOB 030528  
LOG MILE 0.83



STA. 127+16.95  
END JOB 030528



APPROVED



*M.E. Banks*  
Banks, Emanuel  
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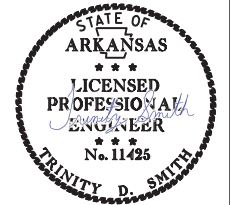
DEPUTY DIRECTOR  
AND CHIEF ENGINEER

| BEGINNING OF PROJECT    | MID POINT OF PROJECT    | END OF PROJECT          |
|-------------------------|-------------------------|-------------------------|
| LATITUDE = N 33°30'35"  | LATITUDE = N 33°30'38"  | LATITUDE = N 33°30'38"  |
| LONGITUDE = W 93°36'21" | LONGITUDE = W 93°36'07" | LONGITUDE = W 93°35'52" |

|                         |         |      |    |       |       |
|-------------------------|---------|------|----|-------|-------|
| GROSS LENGTH OF PROJECT | 2442.79 | FEET | OR | 0.463 | MILES |
| NET " " ROADWAY         | 2319.21 | "    | "  | 0.439 | "     |
| NET " " BRIDGES         | 123.58  | "    | "  | 0.024 | "     |
| NET " " PROJECT         | 2442.79 | "    | "  | 0.463 | "     |

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
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|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 030528     | 2         | 42           |

② INDEX OF SHEETS AND STANDARD DRAWINGS



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INDEX OF SHEETS

| SHEET NO. | TITLE                                      |
|-----------|--|
| 1         | TITLE SHEET                                |
| 2         | INDEX OF SHEETS AND STANDARD DRAWINGS      |
| 3         | GOVERNING SPECIFICATIONS AND GENERAL NOTES |
| 4 - 5     | TYPICAL SECTIONS OF IMPROVEMENT            |
| 6 - 14    | SPECIAL DETAILS                            |
| 15 - 17   | TEMPORARY EROSION CONTROL DETAILS          |
| 18 - 21   | MAINTENANCE OF TRAFFIC DETAILS             |
| 22        | PERMANENT PAVEMENT MARKING DETAILS         |
| 23 - 25   | QUANTITIES                                 |
| 26        | SUMMARY OF QUANTITIES AND REVISIONS        |
| 27 - 29   | SURVEY CONTROL DETAILS                     |
| 30 - 31   | PLAN AND PROFILE SHEETS                    |
| 32 - 42   | CROSS SECTIONS                             |

ROADWAY STANDARD DRAWINGS

| DRWG.NO. | TITLE   | DATE     |
|----------|---|----------|
| CDP-1    | CONCRETE DITCH PAVING   | 12-08-16 |
| PBC-1    | PRECAST CONCRETE BOX CULVERTS                                     | 01-28-15 |
| PCC-1    | CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING                      | 02-27-14 |
| PCM-1    | METAL PIPE CULVERT FILL HEIGHTS & BEDDING                         | 02-27-14 |
| PCP-1    | PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)                  | 02-27-14 |
| PCP-2    | PLASTIC PIPE CULVERT (PVC F94s)                                   | 02-27-14 |
| PCP-3    | PLASTIC PIPE CULVERT (POLYPRCPYLENE)                              | 02-27-20 |
| PM-1     | PAVEMENT MARKING DETAILS  | 02-27-20 |
| PU-1     | DETAILS OF PIPE UNDERDRAIN  | 12-08-16 |
| RCB-1    | REINFORCED CONCRETE BOX CULVERT DETAILS                           | 07-26-12 |
| RCB-2    | EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS | 11-20-03 |
| SE-2     | TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC           | 11-07-19 |
| TC-1     | STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION                | 11-07-19 |
| TC-2     | STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION                | 11-07-19 |
| TC-3     | STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION                | 02-27-20 |
| TEC-1    | TEMPORARY EROSION CONTROL DEVICES                                 | 11-16-17 |
| TEC-2    | TEMPORARY EROSION CONTROL DEVICES                                 | 06-02-94 |
| TEC-3    | TEMPORARY EROSION CONTROL DEVICES                                 | 11-03-94 |
| WF-2     | WIRE FENCE WATER GAPS   | 04-20-79 |
| WF-4     | WIRE FENCE TYPE C AND D   | 08-22-02 |

|              |             |              |             |                    |       |                    |           |              |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 030528     | 3         | 42           |

2 GOVERNING SPECIFICATIONS AND GENERAL NOTES



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**GOVERNING SPECIFICATIONS**

ARKANSAS STATE HIGHWAY COMMISSION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, EDITION OF 2014, AND THE FOLLOWING SPECIAL PROVISIONS AND SUPPLEMENTAL SPECIFICATIONS:

| NUMBER     | TITLE  |
|------------|--|
| ERRATA     | ERRATA FOR THE BOOK OF STANDARD SPECIFICATIONS   |
| FHWA-1273  | REQUIRED CONTRACT PROVISIONS FEDERAL-AID CONSTRUCTION CONTRACTS                        |
| FHWA-1273  | SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - NOTICE TO CONTRACTORS                      |
| FHWA-1273  | SUPPLEMENT - SPECIFIC EQUAL EMPLOYMENT OPPORTUNITY RESPONSIBILITIES (23 U.S.C. 140)    |
| FHWA-1273  | SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - GOALS AND TIMETABLES                       |
| FHWA-1273  | SUPPLEMENT - EQUAL EMPLOYMENT OPPORTUNITY - FEDERAL STANDARDS                          |
| FHWA-1273  | SUPPLEMENT - POSTERS AND NOTICES REQUIRED FOR FEDERAL-AID PROJECTS                     |
| FHWA-1273  | SUPPLEMENT - WAGE RATE DETERMINATION   |
| 100-3      | CONTRACTOR'S LICENSE   |
| 100-4      | DEPARTMENT NAME CHANGE   |
| 102-2      | ISSUANCE OF PROPOSALS  |
| 108-1      | LIQUIDATED DAMAGES   |
| 108-2      | WORK ALLOWED PRIOR TO ISSUANCE OF WORK ORDER   |
| 110-1      | PROTECTION OF WATER QUALITY AND WETLANDS   |
| 210-1      | UNCLASSIFIED EXCAVATION  |
| 303-1      | AGGREGATE BASE COURSE  |
| 306-1      | QUALITY CONTROL AND ACCEPTANCE   |
| 400-1      | TACK COATS   |
| 400-4      | DESIGN AND QUALITY CONTROL OF ASPHALT MIXTURES   |
| 400-5      | PERCENT AIR VOIDS FOR ACHM MIX DESIGNS   |
| 400-6      | LIQUID ANTI-STRIP ADDITIVE   |
| 400-7      | TRACKLESS TACK   |
| 404-3      | DESIGN OF ASPHALT MIXTURES   |
| 410-1      | CONSTRUCTION REQUIREMENTS AND ACCEPTANCE OF ASPHALT CONCRETE PLANT MIX COURSES         |
| 410-2      | DEVICES FOR MEASURING DENSITY FOR ROLLING PATTERNS                                     |
| 600-2      | INCIDENTAL CONSTRUCTION  |
| 603-1      | LANE CLOSURE NOTIFICATION  |
| 604-1      | RETROREFLECTIVE SHEETING FOR TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES             |
| 604-3      | TRAFFIC CONTROL DEVICES IN CONSTRUCTION ZONES (MASH)                                   |
| 605-1      | CONCRETE DITCH PAVING  |
| 606-1      | PIPE CULVERTS FOR SIDE DRAINS  |
| 620-1      | MULCH COVER  |
| 621-1      | FILTER SOCKS   |
| 800-1      | STRUCTURES   |
| 804-2      | REINFORCING STEEL FOR STRUCTURES   |
| JOB 030528 | BIDDING REQUIREMENTS AND CONDITIONS  |
| JOB 030528 | BROADBAND INTERNET SERVICE FOR ASPHALT CONCRETE PLANT                                  |
| JOB 030528 | BROADBAND INTERNET SERVICE FOR FIELD OFFICE  |
| JOB 030528 | CARGO PREFERENCE ACT REQUIREMENTS  |
| JOB 030528 | CONSTRUCTION IN SPECIAL FLOOD HAZARD AREAS   |
| JOB 030528 | DISADVANTAGED BUSINESS ENTERPRISE BIDDER'S RESPONSIBILITIES                            |
| JOB 030528 | ESTABLISHING CONTRACT TIME - WORKING DAY CONTRACT                                      |
| JOB 030528 | FLEXIBLE BEGINNING OF WORK   |
| JOB 030528 | GOALS FOR DISADVANTAGED BUSINESS ENTERPRISE PARTICIPATION                              |
| JOB 030528 | MANDATORY ELECTRONIC CONTRACT  |
| JOB 030528 | MANDATORY ELECTRONIC DOCUMENT SUBMITTAL  |
| JOB 030528 | NESTING SITES OF MIGRATORY BIRDS   |
| JOB 030528 | PARTNERING REQUIREMENTS  |
| JOB 030528 | PLASTIC PIPE   |
| JOB 030528 | PRE-BID ON SITE INVESTIGATION OF SOIL CONDITIONS                                       |
| JOB 030528 | PROHIBITION OF CERTAIN TELECOMMUNICATIONS AND VIDEO SURVEILLANCE SERVICES OR EQUIPMENT |
| JOB 030528 | SHORING FOR CULVERTS   |
| JOB 030528 | SOIL STABILIZATION   |
| JOB 030528 | STORM WATER POLLUTION PREVENTION PLAN  |
| JOB 030528 | SUBMISSION OF ASPHALT CONCRETE HOT MIX ACCEPTANCE TEST RESULTS                         |
| JOB 030528 | UTILITY ADJUSTMENTS  |
| JOB 030528 | VALUE ENGINEERING  |
| JOB 030528 | WARM MIX ASPHALT   |
| JOB 030528 | WATER POLLUTION CONTROL & RESTRAINING CONDITIONS                                       |

**GENERAL NOTES**

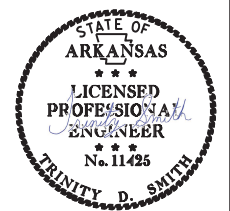
- GRADE LINE DENOTES FINISHED GRADE WHERE SHOWN ON PLANS.
- ALL PIPE LINES, POWER, TELEPHONE, AND TELEGRAPH LINES TO BE MOVED OR LOWERED BY THE RESPECTIVE OWNERS AS PER AGREEMENT WITH SUCH OWNERS.
- ANY EQUIPMENT OR APPURTENANCE THAT INTERFERES WITH THE PROPOSED CONSTRUCTION AND WHICH MAY BE THE PROPERTY OF UTILITY SERVICE ORGANIZATIONS SHALL BE MOVED BY THE OWNERS UNLESS OTHERWISE PROVIDED.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR MAINTAINING U. S. MAILBOXES WITHIN THE PROJECT LIMITS IN SUCH A MANNER THAT THE PUBLIC MAY RECEIVE CONTINUED MAIL SERVICE. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS BID ITEMS.
- ALL LAND MONUMENTS LOCATED WITHIN THE CONSTRUCTION AREA SHALL BE PROTECTED IN ACCORDANCE WITH SECTION 107.12 OF THE STANDARD SPECIFICATIONS.
- ALL TREES THAT DO NOT DIRECTLY INTERFERE WITH THE PROPOSED CONSTRUCTION SHALL BE SPARED AS DIRECTED BY THE ENGINEER. CARE AND DISCRETION SHALL BE USED TO ENSURE THAT ALL TREES NOT TO BE REMOVED SHALL BE HARMED AS LITTLE AS POSSIBLE DURING THE CONSTRUCTION OPERATIONS.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR PROVIDING A FENCE TO CONTROL LIVESTOCK IN AREAS WHERE PASTURES ARE SEVERED. WIRE FENCE MAY BE CONSTRUCTED INITIALLY, OR IN LIEU THEREOF, THE CONTRACTOR AT HIS OWN EXPENSE, MAY ELECT TO PROVIDE TEMPORARY FENCING SUITABLE TO CONTAIN LIVESTOCK.
- THE SEQUENCE AS SHOWN ON THE MAINTENANCE OF TRAFFIC PLANS IS A GENERAL OUTLINE FOR THE CONSTRUCTION OF THIS PROJECT, AND IN NO WAY IS IT INTENDED TO COVER EVERY ITEM IN THE PROJECT. ITEMS NOT CRITICAL TO THE CONSTRUCTION SEQUENCE MAY BE CONSTRUCTED IN ANY STAGE AS APPROVED BY THE RESIDENT ENGINEER.
- ALL FLEXIBLE BASE AND ASPHALTIC PAVEMENTS REMOVED SHALL BE PAID FOR UNDER THE ITEM NO. 210 - UNCLASSIFIED EXCAVATION.
- THE EXISTING ASPHALT PAVEMENT TO BE REMOVED FROM THE REMAINING PAVEMENT SHALL BE SEPARATED BY SAWING ALONG A NEAT LINE. AFTER SAWING, THE PAVEMENT TO BE REMOVED SHALL BE CAREFULLY REMOVED IN A MANNER THAT WILL NOT DAMAGE THE PAVEMENT THAT IS TO REMAIN. ANY DAMAGE OF THE ASPHALT PAVEMENT THAT IS TO REMAIN IN PLACE SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE.
- THIS PROJECT IS COVERED UNDER A SECTION 404 NATIONWIDE 23 PERMIT. REFER TO SECTION 110 OF THE STANDARD SPECIFICATIONS, EDITION OF 2014, FOR PERMIT REQUIREMENTS.

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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
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|              |             |              |             | 6                  | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.            | 030528 |                    | 4         | 42           |

2 TYPICAL SECTIONS OF IMPROVEMENT

NOTES:  
REFER TO CROSS SECTIONS FOR DEVIATIONS FROM NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

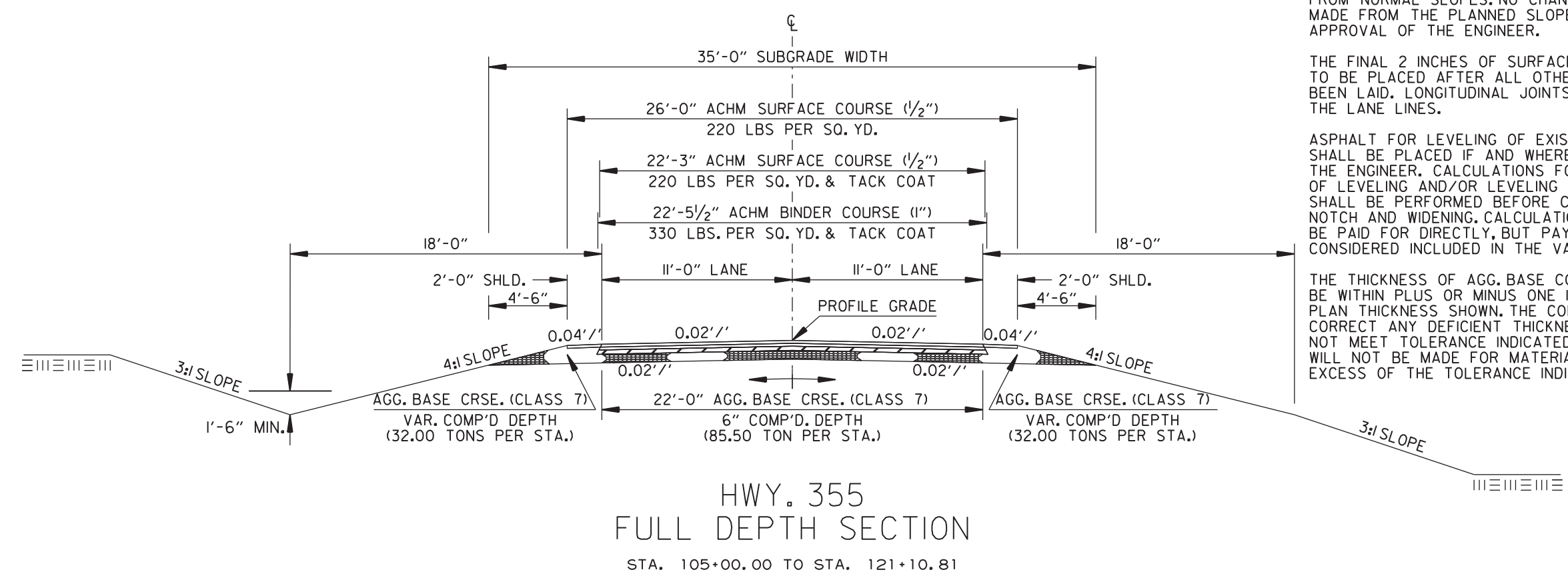


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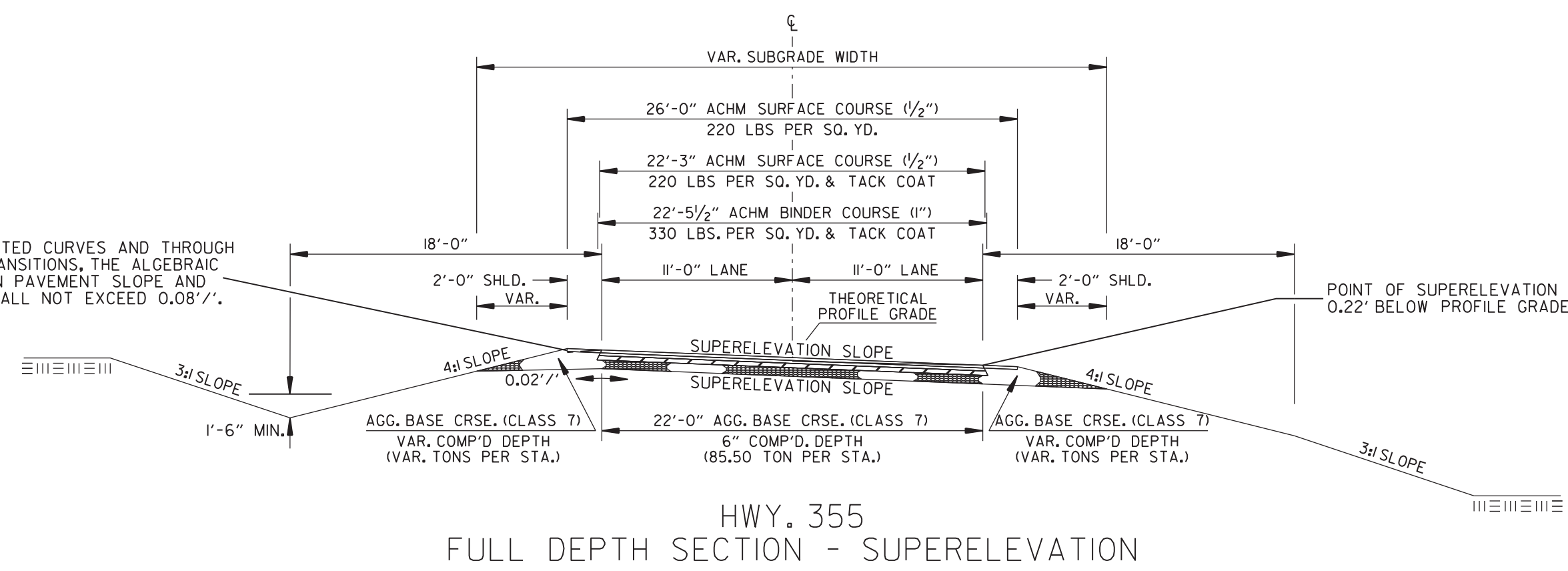
THE FINAL 2 INCHES OF SURFACE COURSE IS TO BE PLACED AFTER ALL OTHER COURSES HAVE BEEN LAID. LONGITUDINAL JOINTS SHALL BE AT THE LANE LINES.

ASPHALT FOR LEVELING OF EXISTING PAVEMENT SHALL BE PLACED IF AND WHERE DIRECTED BY THE ENGINEER. CALCULATIONS FOR THE AMOUNT OF LEVELING AND/OR LEVELING OPERATIONS SHALL BE PERFORMED BEFORE CONSTRUCTING NOTCH AND WIDENING. CALCULATIONS WILL NOT BE PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED INCLUDED IN THE VARIOUS PAY ITEMS.

THE THICKNESS OF AGG. BASE COURSE SHALL BE WITHIN PLUS OR MINUS ONE INCH OF THE PLAN THICKNESS SHOWN. THE CONTRACTOR WILL CORRECT ANY DEFICIENT THICKNESS THAT DOES NOT MEET TOLERANCE INDICATED. PAYMENT WILL NOT BE MADE FOR MATERIAL PLACED IN EXCESS OF THE TOLERANCE INDICATED.



ON ALL SUPERELEVATED CURVES AND THROUGH SUPERELEVATION TRANSITIONS, THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'.



POINT OF SUPERELEVATION ROTATION  
0.22' BELOW PROFILE GRADE

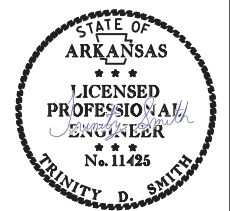
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TYPICAL SECTIONS OF IMPROVEMENT

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|              |             |              |             | JOB NO.            | 030528 |                    | 5         | 42           |

2 TYPICAL SECTIONS OF IMPROVEMENT

NOTES:  
REFER TO CROSS SECTIONS FOR DEVIATIONS FROM NORMAL SLOPES. NO CHANGES SHALL BE MADE FROM THE PLANNED SLOPES WITHOUT THE APPROVAL OF THE ENGINEER.

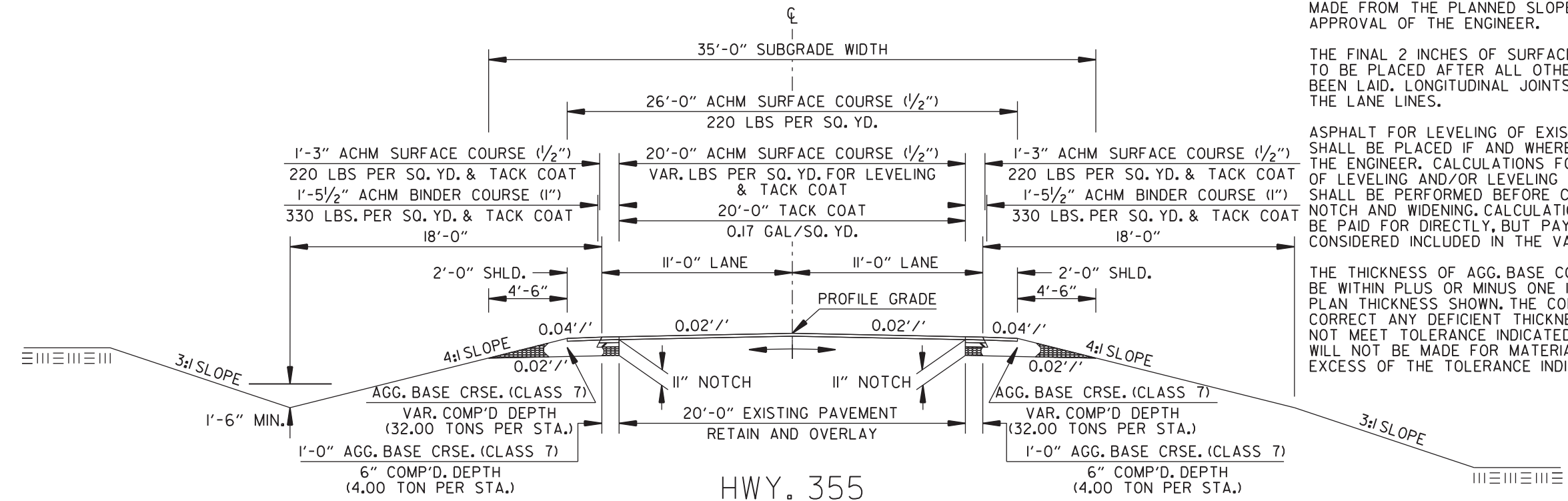


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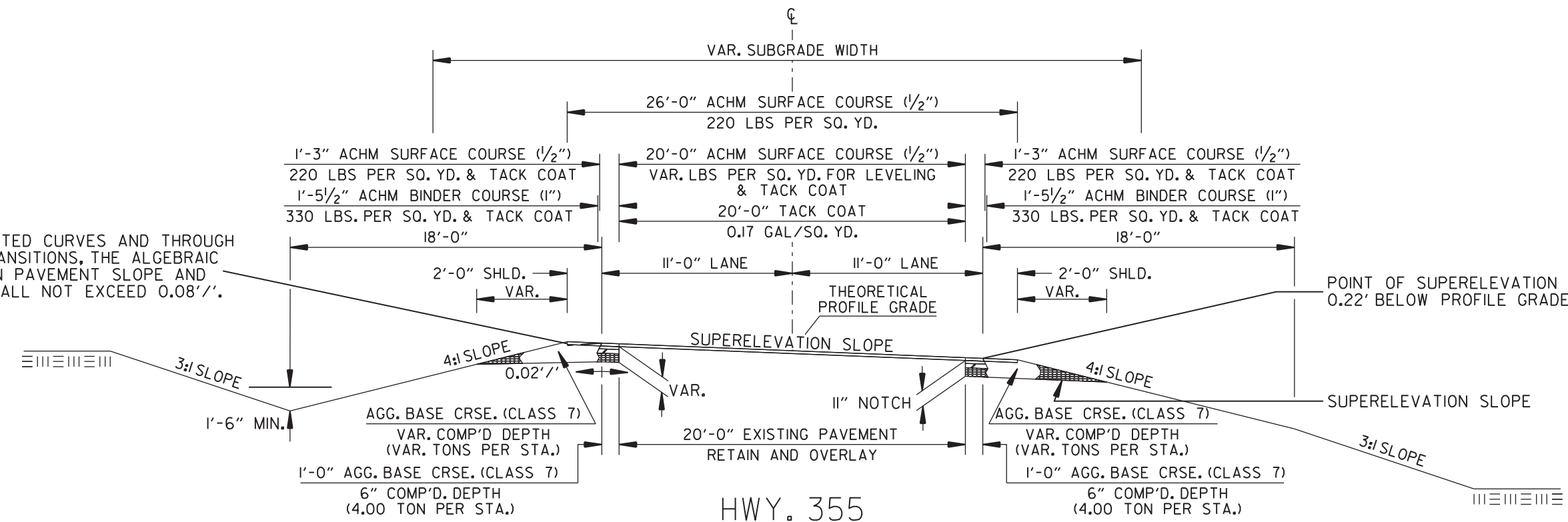
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HWY. 355  
NOTCH AND WIDEN  
STA. 102+74.16 TO STA. 105+00.00  
STA. 121+10.81 TO STA. 127+16.95



HWY. 355  
NOTCH AND WIDEN - SUPERELEVATION

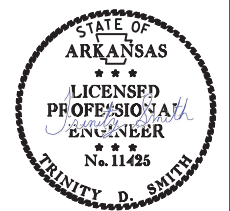
ON ALL SUPERELEVATED CURVES AND THROUGH SUPERELEVATION TRANSITIONS, THE ALGEBRAIC DIFFERENCE BETWEEN PAVEMENT SLOPE AND SHOULDER SLOPE SHALL NOT EXCEED 0.08'/'.

POINT OF SUPERELEVATION ROTATION  
0.22' BELOW PROFILE GRADE

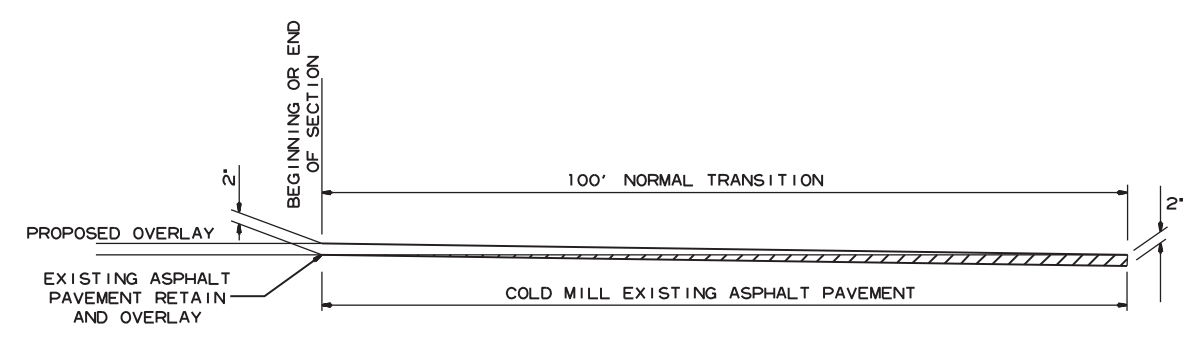
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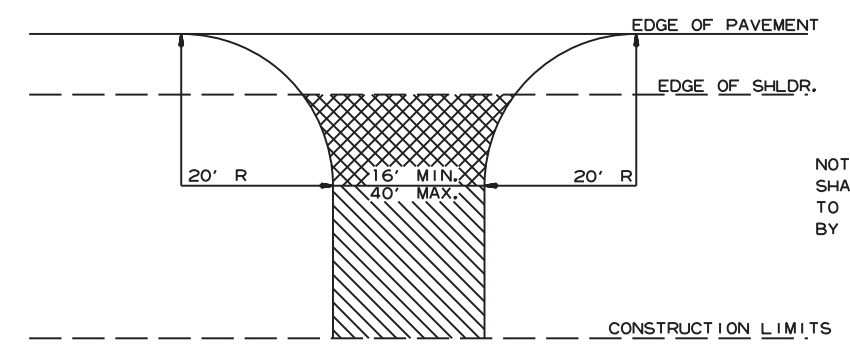
2 SPECIAL DETAILS



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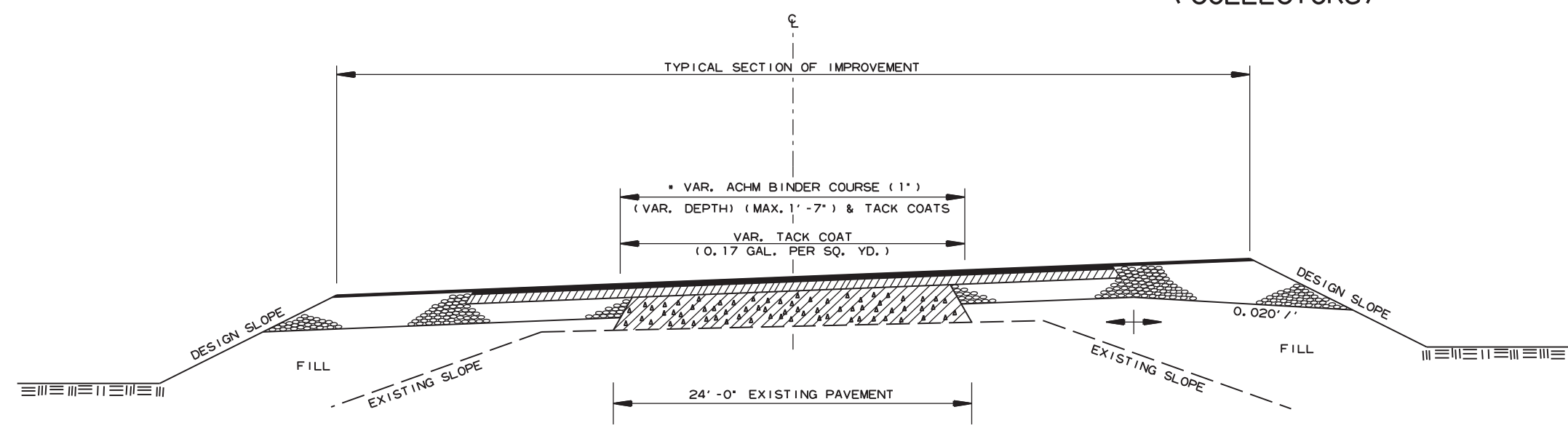
DETAIL FOR TRANSITIONS



NOTE: TURNOUTS AND PRIVATE DRIVES SHALL BE MODIFIED WHERE NECESSARY TO MEET LOCAL CONDITIONS AS DIRECTED BY THE ENGINEER.

- ASPHALT CONCRETE HOT MIX SURFACE COURSE (220 LBS. PER SQ. YD.)  
AGGREGATE BASE COURSE (CLASS 7)  
7" COMP. DEPTH IF ASPHALT DRIVE EXIST OR  
6" CONCRETE IF CONCRETE DRIVE EXIST.
- AGGREGATE BASE COURSE (CLASS 7)  
9" COMP. DEPTH OR CONFORM  
TO EXISTING DRIVEWAY

DETAIL FOR DRIVEWAY TURNOUTS (COLLECTORS)



7" AGGREGATE BASE COURSE (CLASS 7)  
TO BE REPLACED WITH ACHM BINDER COURSE (1")

METHOD OF RAISING GRADE

- NOTES:
- (1) THIS DETAIL TO BE USED ONLY WHERE DIRECTED BY THE ENGINEER.
  - (2) QUANTITIES FOR METHOD OF GRADE RAISE USING ASPHALT WERE CALCULATED ON THIS PROJECT AT LOCATIONS WHERE THE DISTANCE BETWEEN THE EXISTING ASPHALT ROADWAY AND THE PROPOSED SUBGRADE WAS ONE FOOT OR LESS.
  - (3) IN LOCATIONS WHERE THE DISTANCE BETWEEN THE PROPOSED SUBGRADE AND THE EXISTING ASPHALT ROADWAY IS MORE THAN ONE FOOT, SCARIFICATION OF THE EXISTING ASPHALT ROADWAY WILL BE REQUIRED AS STATED IN SECTION 210, SUBSECTION 210.09, OF THE STANDARD SPECIFICATIONS.

MID-SECTION

Table with columns for R.C. BOX SECTION, DESIGN FILL DEPTH, CLEAR SPAN, and various reinforcement details (a-f, g-h) for a mid-section.

Table with columns for CLASS "S" CONCRETE and REINFORCING STEEL (GR. 60) showing CU. YDS. and LBS.

INLET SLOPE SECTIONS(S)

Table with columns for R.C. BOX SECTION, DESIGN FILL DEPTH, CLEAR SPAN, and various reinforcement details (a-f, g-h) for inlet slope sections.

Table with columns for CLASS "S" CONCRETE and REINFORCING STEEL (GR. 60) showing CU. YDS. and LBS.

Table with columns for Design Fill Depth and Range of Actual Fill Depth.

Data shown for Mid-Section, Slope Section(s), and Skewed End Section is based on the design fill depth shown in the table, see PLAN AND PROFILE SHEETS for actual fill depth.

INLET SKEWED END SECTION

Table with columns for SKEW (DEGREE), SLOPE, DESIGN FILL DEPTH, CLEAR SPAN, SECTION LENGTH, and various reinforcement details (a-h, f0-f2) for a skewed end section.

Table with columns for CLASS "S" CONCRETE and REINFORCING STEEL (GR. 60) showing CU. YDS. and LBS.

Any Bar Lap Required for the Skewed End Section shall be considered subsidiary to the item "Reinforcing Steel - Roadway (Grade 60)."

INLET WINGWALL TABLE

Large table with columns for OVERALL WIDTH, CLEAR HEIGHT, FOOTING THK., WING WALL THK., BOX SKEW (DEG.), SLOPE, HDWL LENGTH, HEEL, WALL HEIGHT, WINGWALL ANGLE, FOOTING WIDTH AT WALL END, WIDTH OF WING FOOTINGS AT HDWL, FOOTING DIMENSION PARALLEL WITH HDWL, LENGTH OF WING WALLS, LENGTH OF FOOTING HEEL, CLASS "S" CONCRETE, and REINFORCING STEEL.

MID-SECTION BAR LAP TABLE

Table with columns for # of Long. Laps Req'd. and Section Length, showing values for different section lengths.

Table with columns for Min. Bar Lap Length and bar sizes (#4, #5, #6, #7, #8).

Table with columns for Bar Pin Dia. Table and bar sizes (#4, #5, #6, #7, #8).

This drawing to be used in conjunction with SHEET 1 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "GENERAL NOTES & LONGITUDINAL SECTION LENGTH SCHEDULE", SHEET 3 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "DETAILS OF MULTI-BARREL R.C. BOX CULVERT", SHEET 4 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "DETAILS OF WINGWALLS", and STANDARD DRAWING RCB-2.

For additional information and outlet sections, see Sheet 2 of 2.

Table with columns for DATE REVISED, DATE FILMED, DATE REVISED, DATE FILMED, FEDERAL ROAD DIST. NO., STATE, FEDERAL AID PROJ. NO., SHEET NO., and TOTAL SHEETS.



TABULAR DATA BY: KJT DATE: 12/08/2020 CHECKED BY: DPT DATE: 1/06/2021

SHEET 1 OF 2 DETAILS OF R.C. BOX CULVERT QUINTUPLE BARREL BOX CULVERT Sta. 112+71 SPECIAL DETAILS



**OUTLET WINGWALL TABLE**

| OVERALL WIDTH | CLEAR HEIGHT | FOOTING THK. | WING WALL THK. | BOX SKEW (DEG.) | SLOPE | HDWL LENGTH | HEEL  | WALL HEIGHT |             | WINGWALL ANGLE (DEGREE) | FOOTING WIDTH AT WALL END | WIDTH OF WING FOOTINGS AT HDWL |        | FOOTING DIMENSION PARALLEL WITH HDWL |           | LENGTH OF WINGWALLS |        | LENGTH OF FOOTING HEEL |             | CLASS "S" CONCRETE (Includes apron) | REINFORCING STEEL (Includes apron and laps if required) |      |
|---------------|--------------|--------------|----------------|-----------------|-------|-------------|-------|-------------|-------------|-------------------------|---------------------------|--------------------------------|--------|--------------------------------------|-----------|---------------------|--------|------------------------|-------------|-------------------------------------|---|------|
|               |              |              |                |                 |       |             |       | AT HDWL     | AT WING END |                         |                           | WING A                         | WING B | WING A                               | WING B    | WING A              | WING B | WING A                 | WING B      |                                     |   |      |
| OW            | H            | WB           | CW             | SK              | SL    | K           | HL    | WH1         | WH2         | AF1                     | AF2                       | WE                             | WF1    | WF2                                  | G1        | G2                  | W1     | W2                     | W3          | W4                                  | CU.YD   | LBS. |
| 64'-6"        | 12'-0"       | 1'-1"        | 1'-0"          | 0               | 3:1   | 62'-8"      | 2'-0" | 12'-10"     | 4'-0"       | 30                      | 30                        | 3'-6"                          | 6'-6"  | 6'-6"                                | 3'-5 1/2" | 3'-5 1/2"           | 30'-6" | 30'-6"                 | 33'-10 3/8" | 33'-10 3/8"                         | 38.73   | 2822 |

**Min. Bar Lap Length**

|    |       |
|----|-------|
| #4 | 1'-9" |
| #5 | 2'-2" |
| #6 | 2'-7" |
| #7 | 3'-6" |
| #8 | 4'-7" |

**Bar Pin Dia. Table**

|    |        |
|----|--------|
| #4 | 3"     |
| #5 | 3 3/4" |
| #6 | 4 1/2" |
| #7 | 5 1/4" |
| #8 | 6"     |

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.             | 030528 |                    | 8         | 42           |



TABULAR DATA BY: KJT DATE: 12/08/2020  
CHECKED BY: DPT DATE: 1/06/2021

**1** Any Bar Lap Required for the Skewed End Section shall be considered subsidiary to the item "Reinforcing Steel - Roadway (Grade 60)."

**OUTLET SKEWED END SECTION**

| SK | SLOPE | DESIGN FILL DEPTH (FT.) | CLEAR SPAN (FT.)      | CLEAR HEIGHT (FT.) | SECTION LENGTH | TOP SLAB THK. | HDWL DEPTH | BOTTOM SLAB THK. | SIDE WALL THK.        | INTERIOR WALL THK. | OVERALL WIDTH | OVERALL HEIGHT | TOP SLAB REINFORCING STEEL |         |                      |           | BOTTOM SLAB REINFORCING STEEL |         |              |           | SIDE WALL REINFORCING STEEL |         | INTERIOR WALL REINFORCING STEEL |           | TOP SLAB DISTRIBUTION REINFORCING STEEL |         | BOTTOM SLAB DISTRIBUTION REINFORCING STEEL |           | SIDE WALL DISTRIBUTION REINFORCING STEEL |         | INTERIOR WALL DISTRIBUTION REINFORCING STEEL |           | CLASS "S" CONCRETE (Includes HDWL) | REINFORCING STEEL (GR. 60) (Includes HDWL) |      |         |              |           |
|----|-------|-------------------------|-----------------------|--------------------|----------------|---------------|------------|------------------|-----------------------|--------------------|---------------|----------------|----------------------------|---------|----------------------|-----------|-------------------------------|---------|--------------|-----------|-----------------------------|---------|---------------------------------|-----------|---|---------|--|-----------|--|---------|--|-----------|------------------------------------|--|------|---------|--------------|-----------|
|    |       |                         |                       |                    |                |               |            |                  |                       |                    |               |                | "a"                        |         | "c"                  |           | "d"                           |         | "f"          |           | "i0"                        |         | "f1"                            |           | "g"                                     |         | "e"  |           | "d1"                                     |         | "d2"   |           |                                    |  |      |         |              |           |
|    |       |                         |                       |                    |                |               |            |                  |                       |                    |               |                | SIZE                       | SPACING | LENGTHS VARY         | NO. REQ'D | SIZE                          | SPACING | LENGTHS VARY | NO. REQ'D | SIZE                        | SPACING | LENGTHS VARY                    | NO. REQ'D | SIZE                                    | SPACING | LENGTHS VARY                               | NO. REQ'D | SIZE                                     | SPACING | LENGTHS VARY                                 | NO. REQ'D |                                    |  | SIZE | SPACING | LENGTHS VARY | NO. REQ'D |
|    |       |                         |                       |                    |                |               |            |                  |                       |                    |               |                |                            |         |                      |           |                               |         |              |           |                             |         |                                 |           |   |         |  |           |  |         |  |           |                                    |  |      |         |              |           |
|    |       |                         | <b>"k1" HDWL BARS</b> |                    |                |               |            |                  | <b>"k2" HDWL BARS</b> |                    |               |                |                            |         | <b>"h" HDWL BARS</b> |           |                               |         |              |           |                             |         |                                 |           |   |         |  |           |  |         |  |           |                                    |  |      |         |              |           |
|    |       |                         |                       |                    |                |               |            |                  |                       |                    |               |                |                            |         |                      |           |                               |         |              |           |                             |         |                                 |           |   |         |  |           |  |         |  |           |                                    |  |      |         |              |           |
|    |       |                         |                       |                    |                |               |            |                  |                       |                    |               |                |                            |         |                      |           |                               |         |              |           |                             |         |                                 |           |   |         |  |           |  |         |  |           |                                    |  |      |         |              |           |

**OUTLET SLOPE SECTIONS**

| RC. BOX SECTION | DESIGN FILL DEPTH (FT.) | CLEAR SPAN (FT.) | CLEAR HEIGHT (FT.) | TOP SLAB THK. | BOTTOM SLAB THK. | SIDE WALL THK. | INTERIOR WALL THK. | OVERALL WIDTH | OVERALL HEIGHT | SECTION LENGTH (FT.) | TOP SLAB REINFORCING STEEL |                            |                          |                 | BOTTOM SLAB REINFORCING STEEL |           |                  |           | SIDE WALL REINFORCING STEEL "i0" |      | INTERIOR WALL REINFORCING STEEL "f1" |           | TOP SLAB DISTRIBUTION REINF. STEEL "g" |      | BOTTOM SLAB DISTRIBUTION REINF. STEEL "e" |           | SIDE WALL DISTRIBUTION REINF. STEEL "d1" |      | INTERIOR WALL DISTRIBUTION REINF. STEEL "d2" |           | CLASS "S" CONCRETE | REINFORCING STEEL (GR. 60) |        |      |         |           |        |      |         |
|-----------------|-------------------------|------------------|--------------------|---------------|------------------|----------------|--------------------|---------------|----------------|----------------------|----------------------------|----------------------------|--------------------------|-----------------|-------------------------------|-----------|------------------|-----------|----------------------------------|------|--------------------------------------|-----------|--|------|---|-----------|--|------|--|-----------|--------------------|----------------------------|--------|------|---------|-----------|--------|------|---------|
|                 |                         |                  |                    |               |                  |                |                    |               |                |                      | LENGTH = OW - 4" + BENDS   |                            | LENGTH = OW - 4" + BENDS |                 | LENGTH = OH - 4"              |           | LENGTH = OH - 4" |           | LENGTH = SL                      |      | LENGTH = SL                          |           | LENGTH = SL                            |      | LENGTH = SL                               |           |  |      |  |           |                    |                            |        |      |         |           |        |      |         |
|                 |                         |                  |                    |               |                  |                |                    |               |                |                      | "a"                        | Bent "b"                   | "c"                      | SPACING         | NO. REQ'D                     | SIZE      | SPACING          | NO. REQ'D | LENGTH                           | SIZE | SPACING                              | NO. REQ'D | LENGTH                                 | SIZE | SPACING                                   | NO. REQ'D | LENGTH                                   | SIZE | SPACING                                      | NO. REQ'D |                    |                            | LENGTH | SIZE | SPACING | NO. REQ'D | LENGTH | SIZE | SPACING |
|                 |                         |                  |                    |               |                  |                |                    |               |                |                      |                            |                            |                          |                 |                               |           |                  |           |                                  |      |                                      |           |  |      |   |           |  |      |  |           |                    |                            |        |      |         |           |        |      |         |
|                 |                         |                  |                    |               |                  |                |                    |               |                |                      |                            |                            |                          |                 |                               |           |                  |           |                                  |      |                                      |           |  |      |   |           |  |      |  |           |                    |                            |        |      |         |           |        |      |         |
|                 |                         |                  |                    |               |                  |                |                    |               |                |                      |                            |                            |                          |                 |                               |           |                  |           |                                  |      |                                      |           |  |      |   |           |  |      |  |           |                    |                            |        |      |         |           |        |      |         |
|                 |                         |                  |                    |               |                  |                |                    |               |                |                      |                            |                            |                          |                 |                               |           |                  |           |                                  |      |                                      |           |  |      |   |           |  |      |  |           |                    |                            |        |      |         |           |        |      |         |
|                 |                         |                  |                    |               |                  |                |                    |               |                |                      |                            |                            |                          |                 |                               |           |                  |           |                                  |      |                                      |           |  |      |   |           |  |      |  |           |                    |                            |        |      |         |           |        |      |         |
|                 |                         |                  |                    |               |                  |                |                    |               |                |                      |                            |                            |                          |                 |                               |           |                  |           |                                  |      |                                      |           |  |      |   |           |  |      |  |           |                    |                            |        |      |         |           |        |      |         |
|                 |                         |                  |                    |               |                  |                |                    |               |                | HDWL DEPTH           |                            | ADDITIONAL REINF. FOR HDWL |                          | <b>"h" BARS</b> |                               |           |                  |           |                                  |      |                                      |           |  |      |   |           |  |      |  |           |                    |                            |        |      |         |           |        |      |         |
|                 |                         |                  |                    |               |                  |                |                    |               |                | HD                   | LBS.                       |                            | SIZE                     | Y               | LENGTH                        | NO. REQ'D |                  |           |                                  |      |                                      |           |  |      |   |           |  |      |  |           |                    |                            |        |      |         |           |        |      |         |
|                 |                         |                  |                    |               |                  |                |                    |               |                | 3"                   | 86                         |                            | 4                        | 1'-1"           | 2'-1"                         | 66        |                  |           |                                  |      |                                      |           |  |      |   |           |  |      |  |           |                    |                            |        |      |         |           |        |      |         |

|          |      |
|----------|------|
| CU. YDS. | LBS. |
| 0.60     | 177  |

SHEET 2 OF 2  
DETAILS OF R.C. BOX CULVERT  
QUINTUPLE BARREL BOX CULVERT  
Sta. 112+71

The required number of bars and lengths shown are for estimating purpose only. The actual number and length required shall be determined in field.

Unless otherwise noted, all dimensions are in inches.



MID-SECTION

Table with columns for R.C. BOX SECTION, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, TOP SLAB THK., BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVER ALL WIDTH, OVER ALL HEIGHT, SECTION LENGTH, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINF. STEEL, BOTTOM SLAB DISTRIBUTION REINF. STEEL, SIDE WALL DISTRIBUTION REINF. STEEL, INTERIOR WALL DISTRIBUTION REINF. STEEL, CLASS 'S' CONCRETE, REINFORCING STEEL (GR. 60).

Table with columns: CU. YDS., LBS.

SHEET 1 OF 2
DETAILS OF R.C. BOX CULVERT
QUINTUPLE BARREL BOX CULVERT
Sta. 117+17
SPECIAL DETAILS



INLET SLOPE SECTIONS(S)

Table with columns for R.C. BOX SECTION, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, TOP SLAB THK., BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVER ALL WIDTH, OVER ALL HEIGHT, SECTION LENGTH, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINF. STEEL, BOTTOM SLAB DISTRIBUTION REINF. STEEL, SIDE WALL DISTRIBUTION REINF. STEEL, INTERIOR WALL DISTRIBUTION REINF. STEEL, CLASS 'S' CONCRETE, REINFORCING STEEL (GR. 60).

Table with columns: CU. YDS., LBS.

Table with columns: Design Fill Depth, Range of Actual Fill Depth.

Data shown for Mid-Section, Slope Section(s), and Skewed End Section is based on the design fill depth shown in the table, see PLAN AND PROFILE SHEETS for actual fill depth.

INLET SKEWED END SECTION

Table with columns for SKEW (DEGREE), SLOPE, DESIGN FILL DEPTH, CLEAR SPAN, CLEAR HEIGHT, SECTION LENGTH, TOP SLAB THK., HDWL DEPTH, BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVERALL WIDTH, OVERALL HEIGHT, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINFORCING STEEL, BOTTOM SLAB DISTRIBUTION REINFORCING STEEL, SIDE WALL DISTRIBUTION REINFORCING STEEL, INTERIOR WALL DISTRIBUTION REINFORCING STEEL, CLASS 'S' CONCRETE, REINFORCING STEEL (GR. 60).

Table with columns: CU. YDS., LBS.

Any Bar Lap Required for the Skewed End Section shall be considered subsidiary to the item "Reinforcing Steel - Roadway (Grade 60)."

INLET WINGWALL TABLE

Large table with columns for OVER ALL WIDTH, CLEAR HEIGHT, FOOTING THK., WING WALL THK., BOX SKEW (DEG.), SLOPE, HDWL LENGTH, HEEL, WALL HEIGHT, WINGWALL ANGLE, FOOTING WIDTH AT WALL END, WIDTH OF WING FOOTINGS AT HDWL, FOOTING DIMENSION PARALLEL WITH HDWL, LENGTH OF WING WALLS, LENGTH OF FOOTING HEEL, CLASS 'S' CONCRETE, REINFORCING STEEL.

MID-SECTION BAR LAP TABLE

Table with columns: # of Long. Laps Req'd., SL = Section Length.

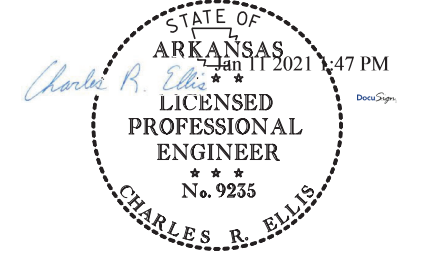
Table with columns: Min. Bar Lap Length, #, Length.

Table with columns: Bar Pin Dia. Table, #, Length.

This drawing to be used in conjunction with SHEET 1 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "GENERAL NOTES & LONGITUDINAL SECTION LENGTH SCHEDULE", SHEET 3 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "DETAILS OF MULTI-BARREL R.C. BOX CULVERT", SHEET 4 OF 4, "GENERAL DETAILS OF R.C. BOX CULVERT", "DETAILS OF WING WALLS", and STANDARD DRAWING RCB-2. For additional information and outlet sections, see Sheet 2 of 2.

Table with columns: DATE REVISED, DATE FILMED, DATE REVISED, DATE FILMED, FEDERAL ROAD DIST. NO., STATE, FEDERAL AID PROJ. NO., SHEET NO., TOTAL SHEETS.

SPECIAL DETAILS



TABULAR DATA BY: KJT DATE: 12/08/2020
CHECKED BY: DPT DATE: 1/06/2021

OUTLET SLOPE SECTIONS

Table with columns for R.C. BOX SECTION (D, S, H, T, B, C, W, OW, OH, SL), TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINFORCING STEEL, BOTTOM SLAB DISTRIBUTION REINFORCING STEEL, SIDE WALL DISTRIBUTION REINFORCING STEEL, INTERIOR WALL DISTRIBUTION REINFORCING STEEL. Includes a summary table for CLASS "S" CONCRETE and REINFORCING STEEL (GR. 60).

OUTLET SKEWED END SECTION

Table with columns for SKEW (DEGREE), SLOPE, DESIGN FILL DEPTH (FT.), CLEAR SPAN (FT.), CLEAR HEIGHT (FT.), SECTION LENGTH, TOP SLAB THK., HDWL DEPTH, BOTTOM SLAB THK., SIDE WALL THK., INTERIOR WALL THK., OVERALL WIDTH, OVERALL HEIGHT, TOP SLAB REINFORCING STEEL, BOTTOM SLAB REINFORCING STEEL, SIDE WALL REINFORCING STEEL, INTERIOR WALL REINFORCING STEEL, TOP SLAB DISTRIBUTION REINFORCING STEEL, BOTTOM SLAB DISTRIBUTION REINFORCING STEEL, SIDE WALL DISTRIBUTION REINFORCING STEEL, INTERIOR WALL DISTRIBUTION REINFORCING STEEL. Includes a summary table for CLASS "S" CONCRETE and REINFORCING STEEL (GR. 60).

OUTLET WINGWALL TABLE

Main outlet wingwall table with columns for OVERALL WIDTH, CLEAR HEIGHT, FOOTING THK., WING WALL THK., BOX SKEW (DEG.), SLOPE, HDWL LENGTH, HEEL, WALL HEIGHT (AT HDWL, AT WING END), WINGWALL ANGLE (DEGREE), WING A/B, FOOTING DIMENSION PARALLEL WITH HDWL, WIDTH OF WING FOOTINGS AT HDWL, LENGTH OF WING WALLS, LENGTH OF FOOTING HEEL, CLASS "S" CONCRETE, REINFORCING STEEL. Includes a summary table for CU. YD and LBS.

Min. Bar Lap Length table with rows #4 to #8 and columns for 1'-9", 2'-2", 2'-7", 4'-7".

Bar Pin Dia. Table with rows #4 to #8 and columns for 3", 3 3/4", 4 1/2", 5 1/4", 6".

Any Bar Lap Required for the Skewed End Section shall be considered subsidiary to the item "Reinforcing Steel - Roadway (Grade 60)."

DATE REVISED, DATE FILMED, DATE REVISED, DATE FILMED, FED. ROAD DIST. NO., STATE, FED. AID PROJ. NO., SHEET NO., TOTAL SHEETS.



TABULAR DATA BY: KJT DATE: 12/08/2020 CHECKED BY: DPT DATE: 1/06/2021

SPECIAL DETAILS

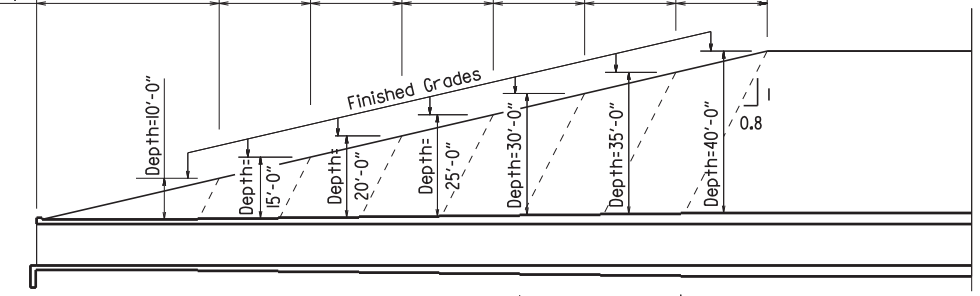


|           |        |        |        |        |        |        |        |
|-----------|--------|--------|--------|--------|--------|--------|--------|
| 2:1 Slope | 20'-0" | 10'-0" | 10'-0" | 10'-0" | 10'-0" | 10'-0" | 10'-0" |
| 3:1 Slope | 30'-0" | 15'-0" | 15'-0" | 15'-0" | 15'-0" | 15'-0" | 15'-0" |
| 4:1 Slope | 40'-0" | 20'-0" | 20'-0" | 20'-0" | 20'-0" | 20'-0" | 20'-0" |

Note: For fill depths 10' and under, use Mid-Section full length of box culvert.

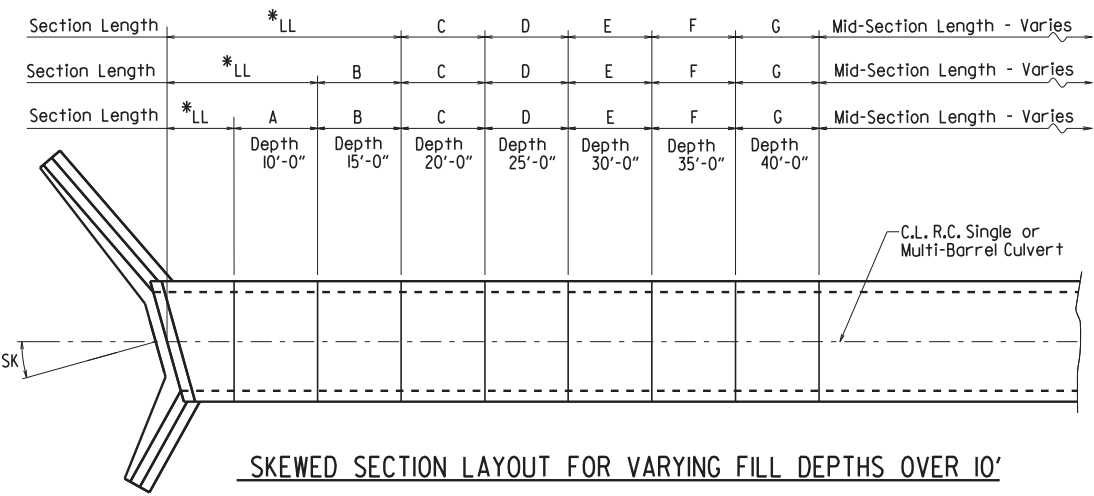
\* LL = Skewed End Section Length - See "Skewed End Section Details" Length LL varies with skew angle, overall box width and fill depth and may eliminate the need for some slope section lengths as shown.

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. ROAD DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|---------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                   | ARK.   |                    | 11        | 42           |
|              |             |              |             | JOB NO.             | 030528 |                    | 11        | 42           |



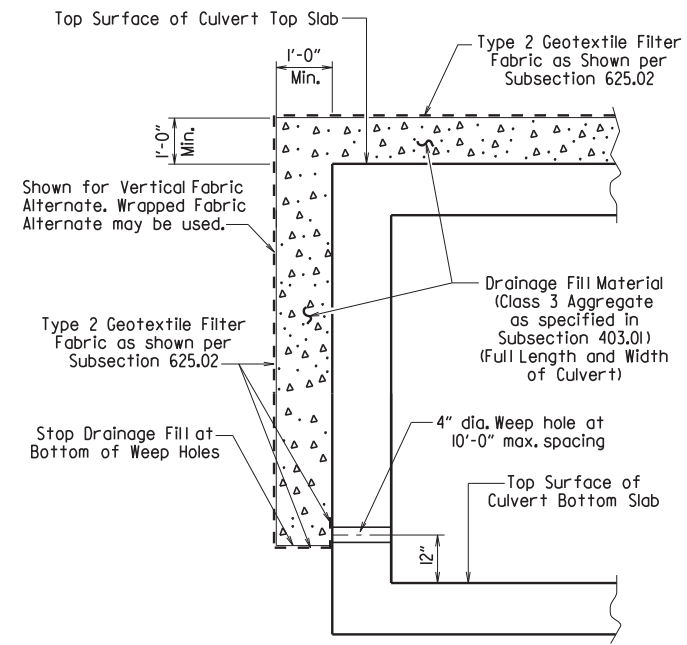
|                                  |          |          |          |          |          |          |          |                             |
|----------------------------------|----------|----------|----------|----------|----------|----------|----------|-----------------------------|
| Slope Section Length @ 2:1 Slope | A=12'-0" | B=6'-0"  | C=6'-0"  | D=6'-0"  | E=6'-0"  | F=6'-0"  | G=6'-0"  | Mid-Section Length - Varies |
| Slope Section Length @ 3:1 Slope | A=22'-0" | B=11'-0" | C=11'-0" | D=11'-0" | E=11'-0" | F=11'-0" | G=11'-0" | Mid-Section Length - Varies |
| Slope Section Length @ 4:1 Slope | A=32'-0" | B=16'-0" | C=16'-0" | D=16'-0" | E=16'-0" | F=16'-0" | G=16'-0" | Mid-Section Length - Varies |

LONGITUDINAL SECTION LENGTH SCHEDULE FOR VARYING FILL DEPTHS OVER 10'



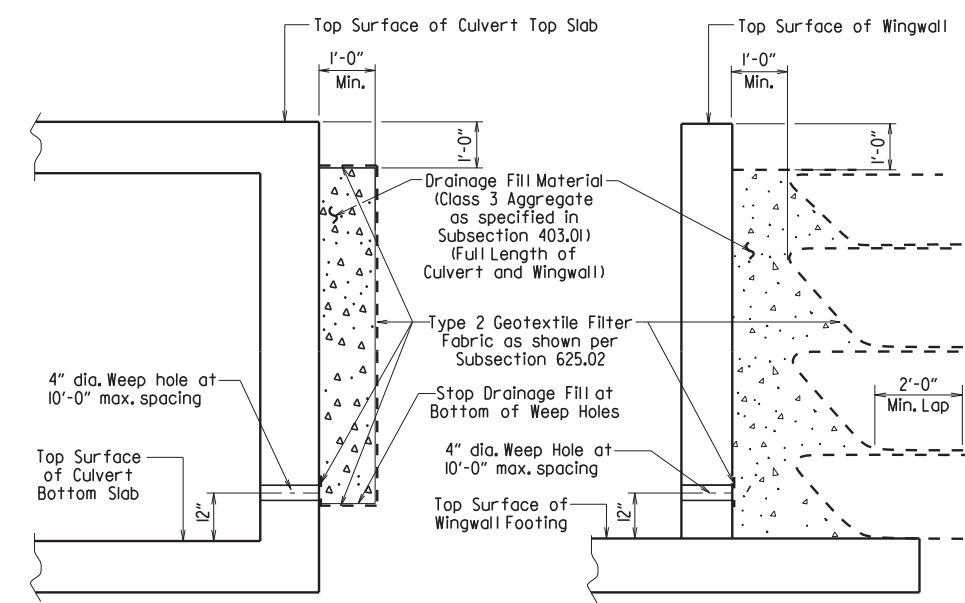
SKewed SECTION LAYOUT FOR VARYING FILL DEPTHS OVER 10'

Lengths for Non-Skewed Boxes



CULVERT DRAINAGE DETAIL FOR ROCK FILL

This detail shall be used when rock fill is specified for embankment construction.



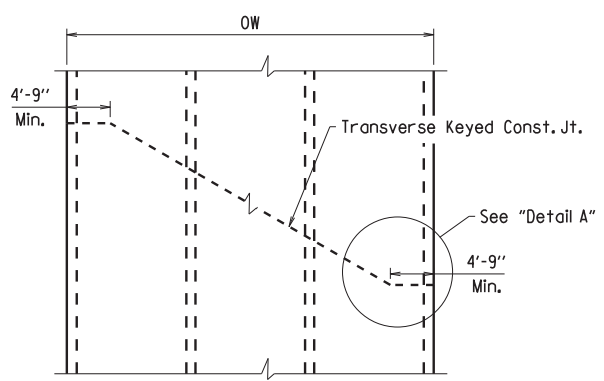
For Details of Excavation and Pay Limits, see Standard Drawing RCB-2.

VERTICAL FABRIC ALTERNATE

WRAPPED FABRIC ALTERNATE

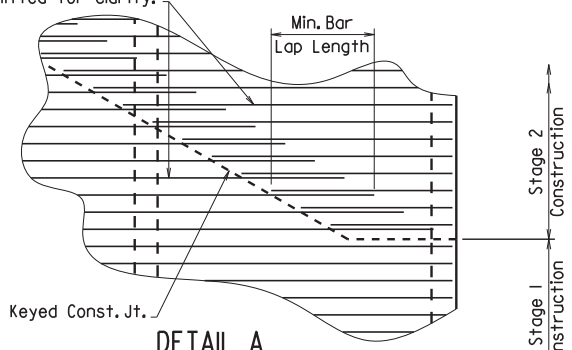
WINGWALL & CULVERT DRAINAGE DETAIL

Slab bars "a", "b", "c", "d", "bl", or "f". Slab distribution and Wall reinforcing omitted for clarity.



SKewed TRANSVERSE JOINT DETAIL

This detail shall be used to construct a skewed transverse joint only for Multi-Barrel Culverts and only when required by the Maintenance of Traffic Plans. Otherwise, transverse joints should be made normal to the centerline of the barrel.



DETAIL A

See Tabular Data Sheets for Minimum Bar Lap Lengths.

Shown for transverse reinforcing, longitudinal reinforcing similar.

GENERAL NOTES:

CONSTRUCTION SPECIFICATIONS: Arkansas State Highway and Transportation Department Standard Specifications for Highway Construction (2014 edition) with applicable Supplemental Specifications and Special Provisions. Section and Subsection refer to the Standard Construction Specifications unless otherwise noted in the Plans.

DESIGN SPECIFICATIONS: AASHTO LRFD Bridge Design Specifications, Fifth Edition (2010) with 2010 interim revisions.

LIVE LOADING: HL-93

All concrete shall be Class 5 with a minimum 28-day compressive strength of 3,500 psi and shall be poured in the dry. All exposed corners to have 3/8" chamfers.

Reinforcing Steel shall be Grade 60 (yield strength = 60,000 psi) conforming to AASHTO M31 or M322, Type A, with mill test reports.

Reinforcing Steel Tolerances: The tolerances for reinforcing steel shall meet those listed in 'Manual of Standard Practice' published by Concrete Reinforcing Steel Institute (CRSI) except that the tolerance for truss bars such as Figure 3 on page 7-4 of the CRSI Manual shall be minus zero to plus 1/2 inch.

Excavation and backfilling shall be in accordance with the requirements of Section 801.

Membrane Waterproofing shall conform to the requirements of Section 815. Membrane Waterproofing shall be Type C and as directed by the Engineer applied to all construction joints in the top slab and the sidewalls of R.C. Box culverts and to the construction joint between wingwalls and R.C. Box culvert walls.

Weep Holes in box culvert walls shall have a maximum horizontal spacing of 10'-0" and shall be spaced to clear all reinforcing steel. The drain opening shall be 4" diameter and shall be placed 12" above the top of the bottom slab.

Weep Holes in wingwalls shall have a maximum horizontal spacing of 10'-0" and shall be spaced to clear all reinforcing steel. There shall be a minimum of two (2) weep holes in each wingwall. The drain opening shall be 4" diameter and shall be placed 12" above the top of the wingwall footing.

The barrel components of the culvert may be constructed using continuous pours. For longer culvert construction, the Contractor may use multiple pours with transverse construction joints spaced a minimum of 50 feet apart unless superseded by stage construction or site constraints as approved by the Engineer. Construction joints between footings and walls shall be made only where shown in the Plans. Joints shall be keyed and shall be normal to the centerline of barrel except as noted. Reinforcing shall be continuous through joints unless noted otherwise. Reinforcing through stage construction joints shall provide the minimum bar lap length shown on the Tabular Data Sheets. All longitudinal construction joints shall be submitted to the Engineer for approval.

Membrane Waterproofing, Weep Holes, Geotextile Filter Fabric, and Drainage Fill Material will not be paid for directly but shall be considered subsidiary to Class 5 Concrete.

When the top slab of the box culvert serves as finished roadway surface, curing and finishing shall be in accordance with subsections 802.17 and 802.20 for bridge roadway surface and a tine finish shall be applied in accordance with subsection 802.19 for Class 5 Tined Bridge Roadway Surface Finish. Curing and finishing shall not be paid for directly, but shall be considered incidental to the item "Class 5 Concrete-Roadway". Class 1 Protective Surface Treatment shall be applied to the roadway surface and this work shall be paid for under the unit price bid for "Class 1 Protective Surface Treatment".

When precast reinforced concrete box culverts are substituted for cast in place box culverts, they shall be manufactured according to ASTM C 1577 and meet the requirements of Section 607. When the top slab of the box culvert serves as the finished roadway surface, a precast reinforced concrete box culvert substitution is not allowed.

SHEET 1 OF 4  
GENERAL DETAILS OF R.C. BOX CULVERT  
GENERAL NOTES &  
LONGITUDINAL SECTION LENGTH SCHEDULE

SPECIAL DETAILS

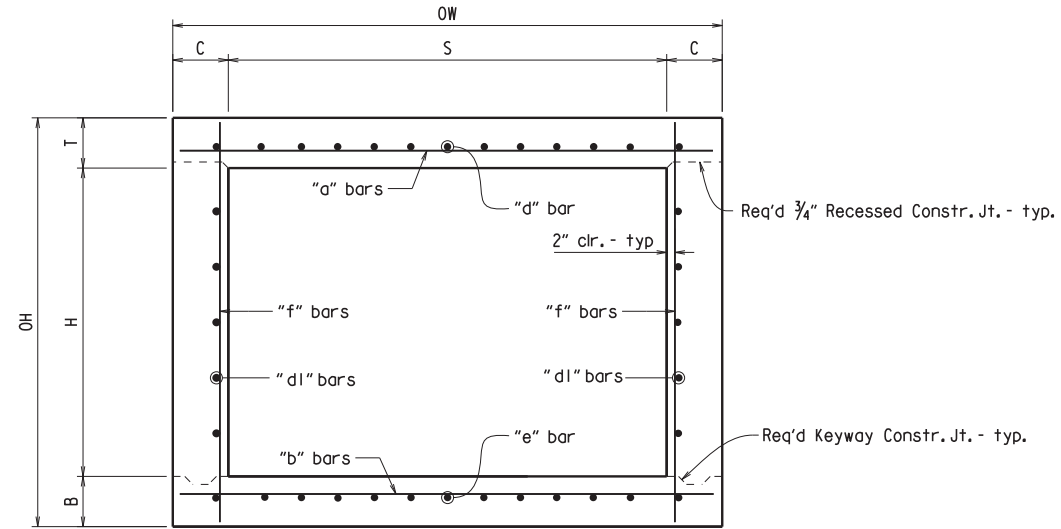


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|              |             |              |             | JOB NO.             |       | 030528             | 12        | 42           |

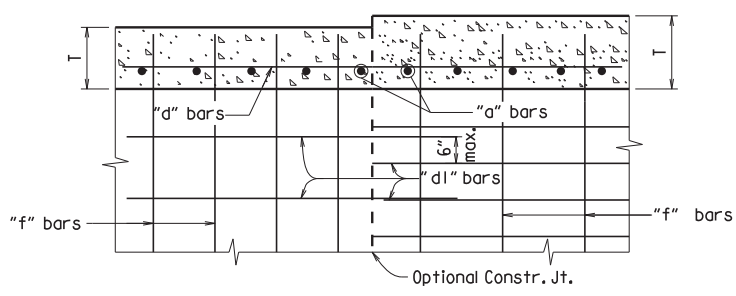
1 SPECIAL DETAILS



Note: When top slab of culvert serves as finished roadway surface, see General Notes on Sheet 1 of 4.

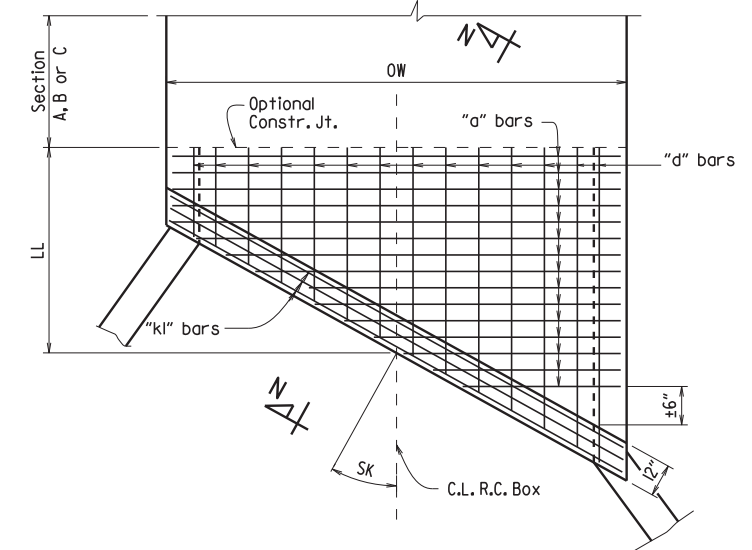


TYPICAL SECTION M-M

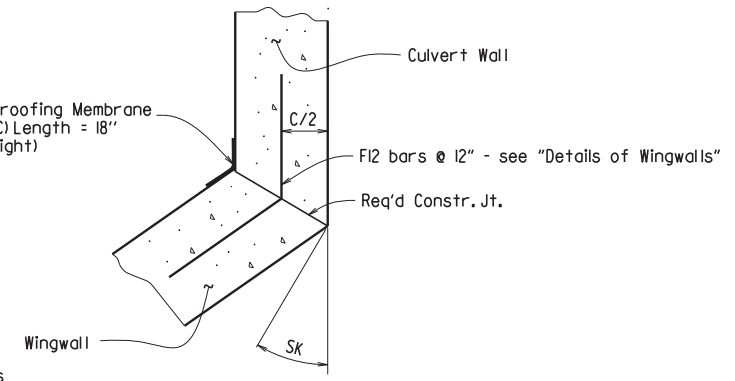


LONGITUDINAL LAP DETAIL AT CHANGE IN SECTIONS

TOP SLAB SHOWN, BOTTOM SLAB SIMILAR

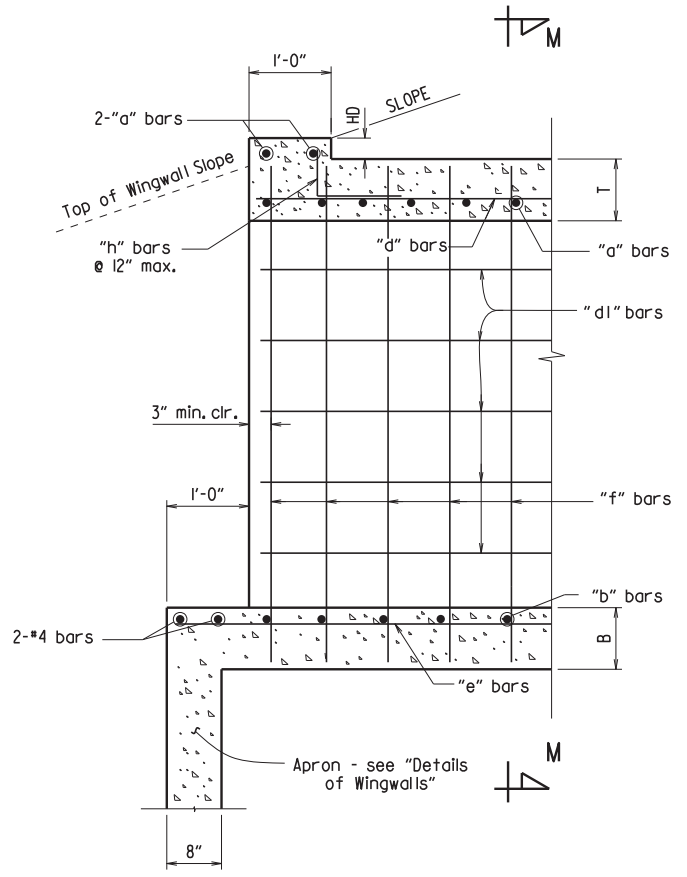


TOP SLAB REINFORCEMENT



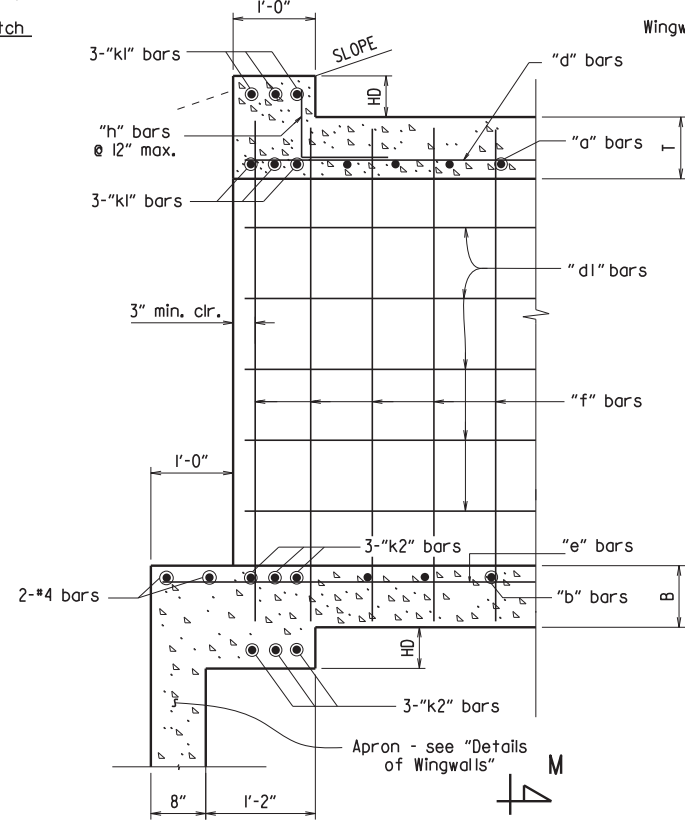
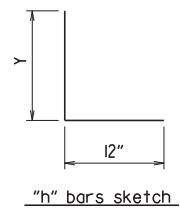
WINGWALL ATTACHMENT

See "Details of Wingwalls" for additional information and wingwall details.



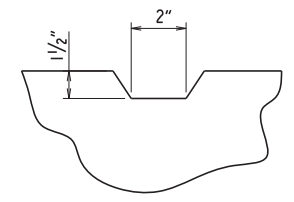
PART LONGITUDINAL SECTION

(Non-Skewed Ends)



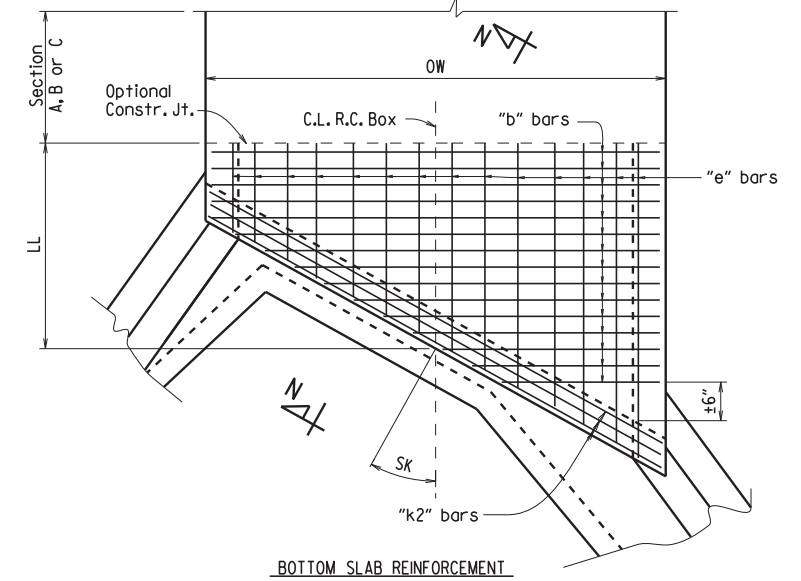
PART LONGITUDINAL SECTION N-N

(Skewed Ends)



TYPICAL KEYWAY DETAIL

(All Construction Joints)



BOTTOM SLAB REINFORCEMENT

SKewed END SECTION DETAILS

SHEET 2 OF 4  
GENERAL DETAILS OF R.C. BOX CULVERT

DETAILS OF SINGLE BARREL  
R.C. BOX CULVERT

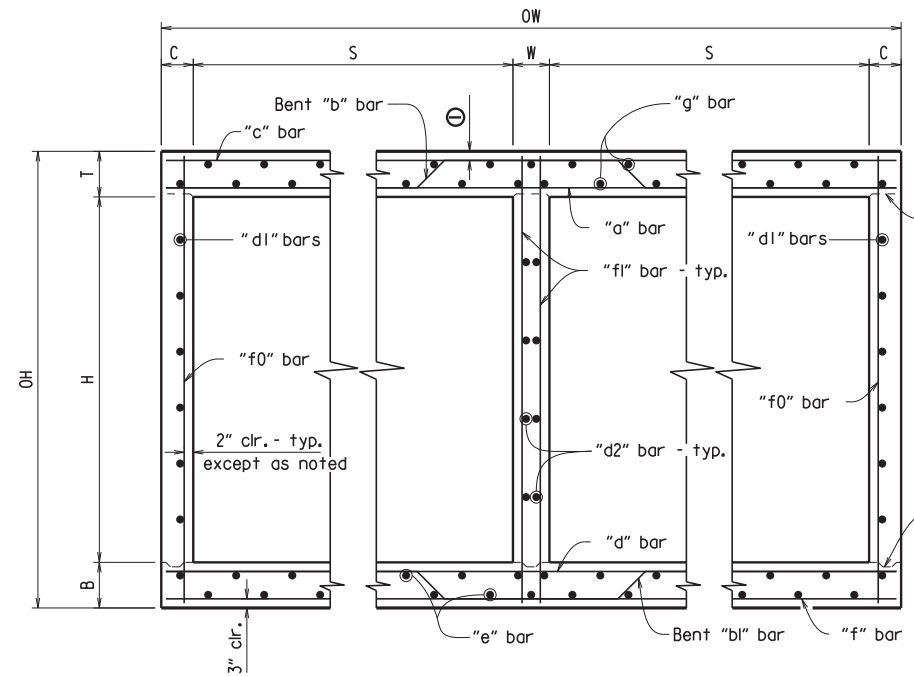
SPECIAL DETAILS



① 2" clr. for fill depth (D) greater than 2 ft.  
 2 1/2" clr. for fill depth (D) equal to or less than 2 ft.

Note: When top slab of culvert serves as finished roadway surface, see General Notes on Sheet 1 of 4.

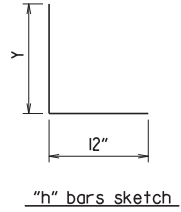
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|              |             |              |             | JOB NO.             |       | 030528             | 13        | 42           |



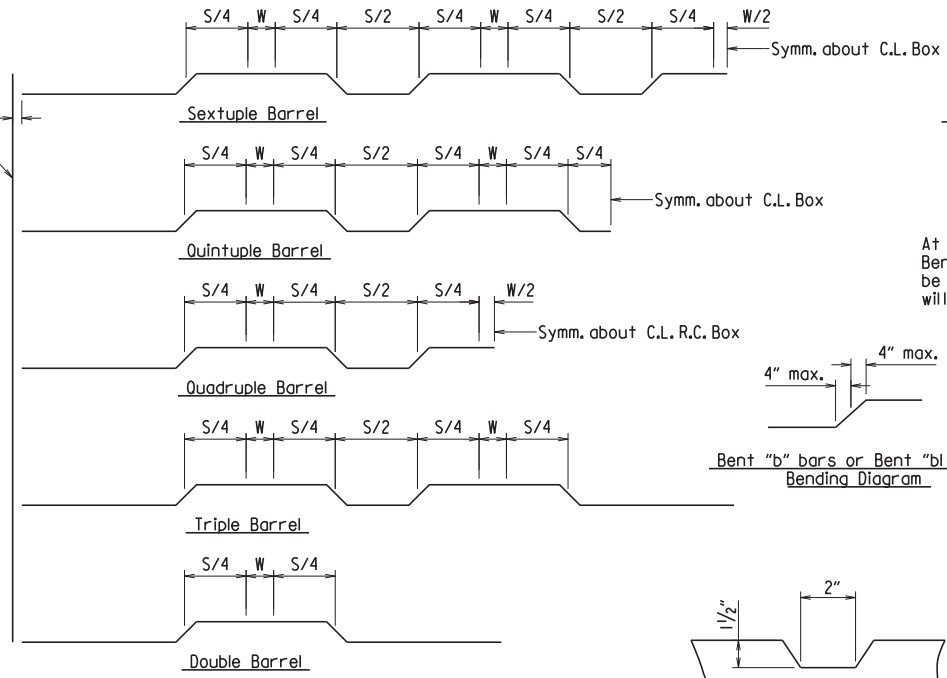
**TYPICAL SECTION M-M**

**Top Slab**  
 Straight "c" bars shall alternate with Bent "b" bars in top.  
 Straight "a" bars shall alternate with Bent "b" bars in bottom.

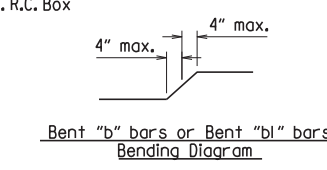
**Bottom Slab**  
 Straight "d" bars shall alternate with Bent "bl" bars in top.  
 Straight "f" bars shall alternate with Bent "bl" bars in bottom.



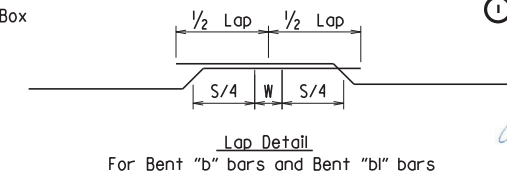
"h" bars sketch



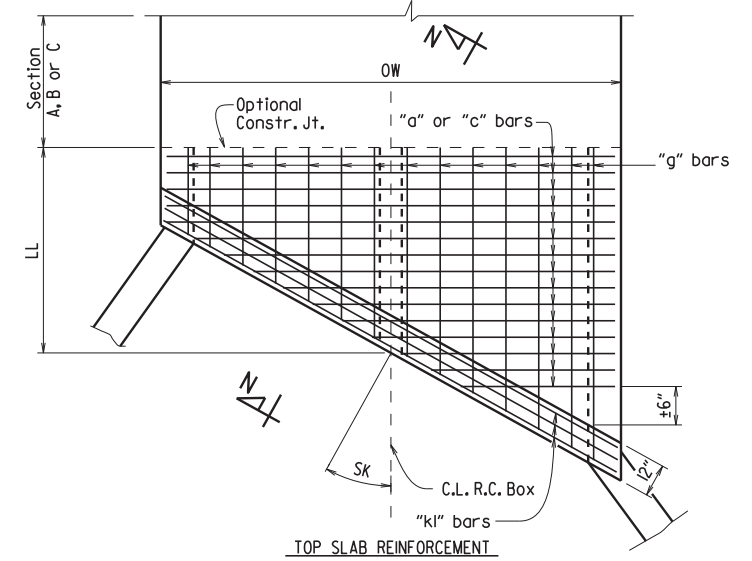
**Bent "b" bars or Bent "bl" bars sketch**



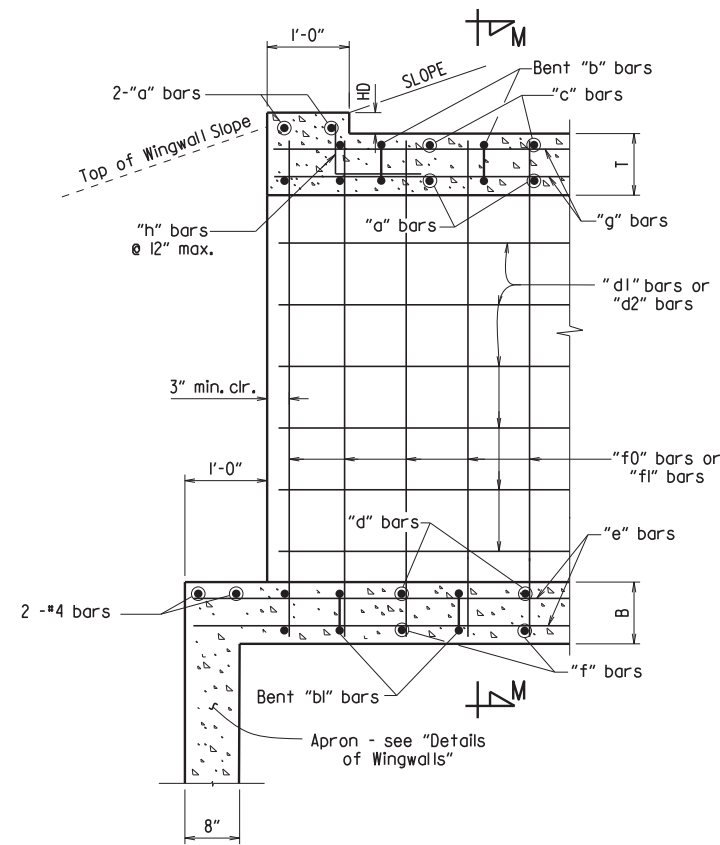
**TYPICAL KEYWAY DETAIL**  
 (All Construction Joints)



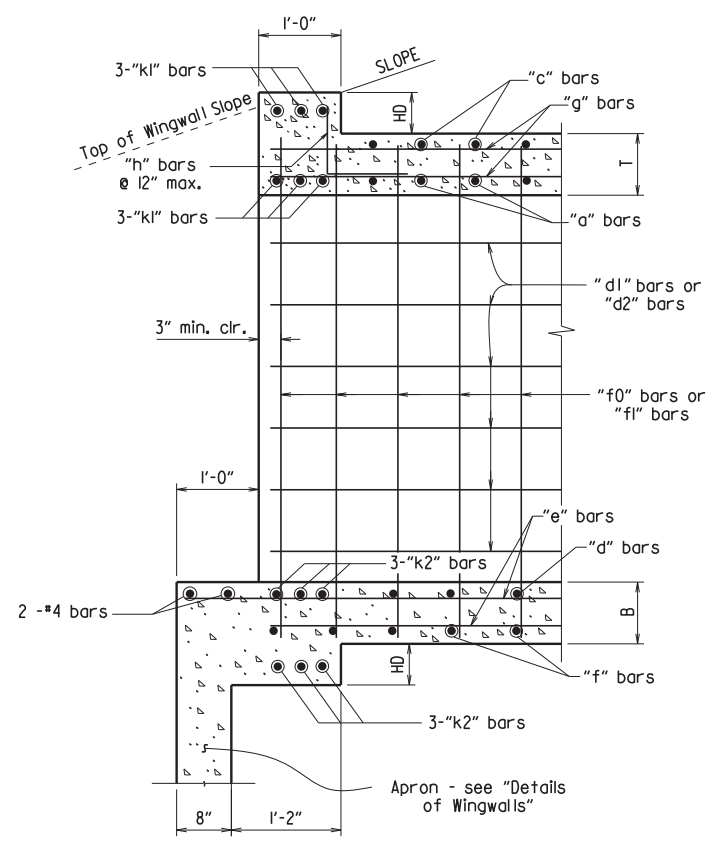
At the Contractor's option in lieu of providing Bent "b" or Bent "bl" bars, one bar top and bottom of equivalent size may be substituted for each bent bar. Payment for the reinforcing will be based on the weight of the "b" or "bl" bar.



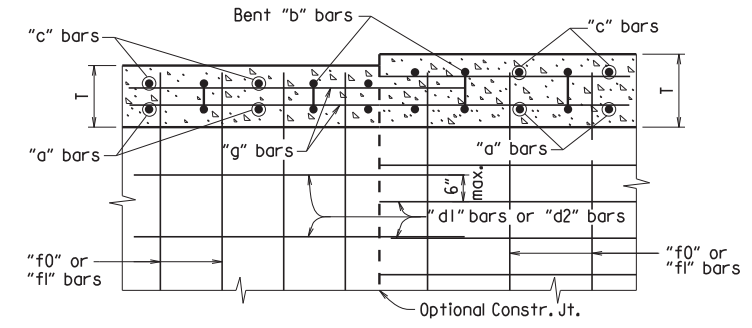
**TOP SLAB REINFORCEMENT**  
 Straight "c" bars in top.  
 Straight "a" bars in bottom.



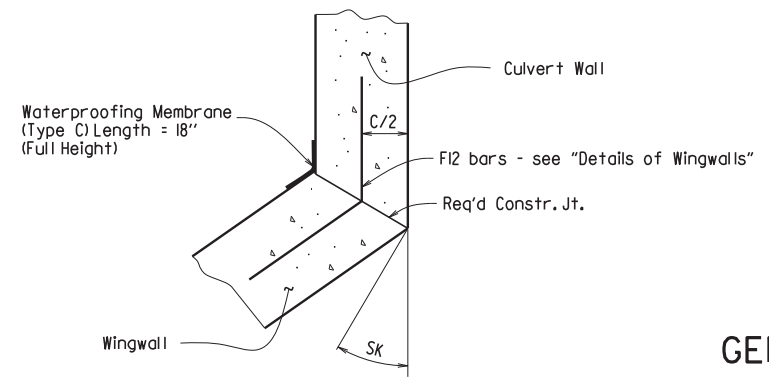
**PART LONGITUDINAL SECTION**  
 (Non-Skewed Ends)



**PART LONGITUDINAL SECTION N-N**  
 (Skewed Ends)

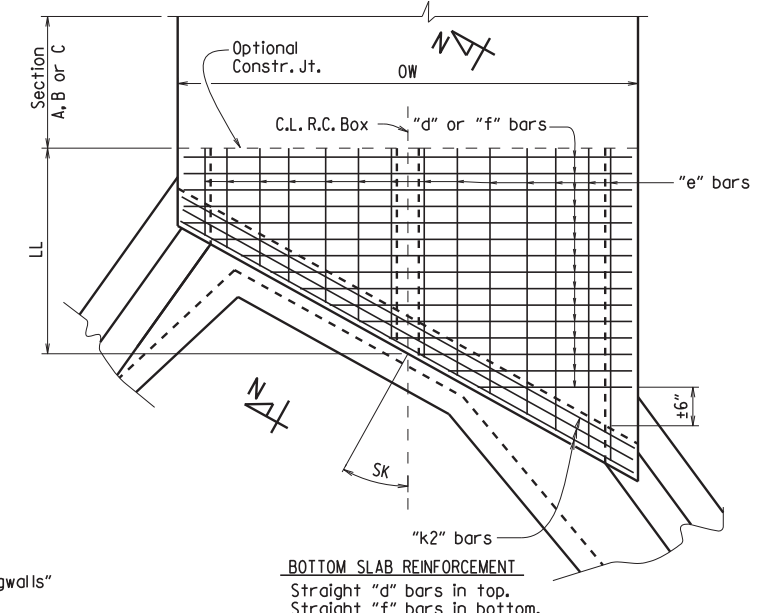


**LONGITUDINAL LAP DETAIL AT CHANGE IN SECTIONS**  
 TOP SLAB SHOWN, BOTTOM SLAB SIMILAR



**WINGWALL ATTACHMENT**

See "Details of Wingwalls" for additional information and wingwall details.



**SKewed END SECTION DETAILS**

**SHEET 3 OF 4**  
**GENERAL DETAILS OF R.C. BOX CULVERT**  
**DETAILS OF MULTI-BARREL R.C. BOX CULVERT**

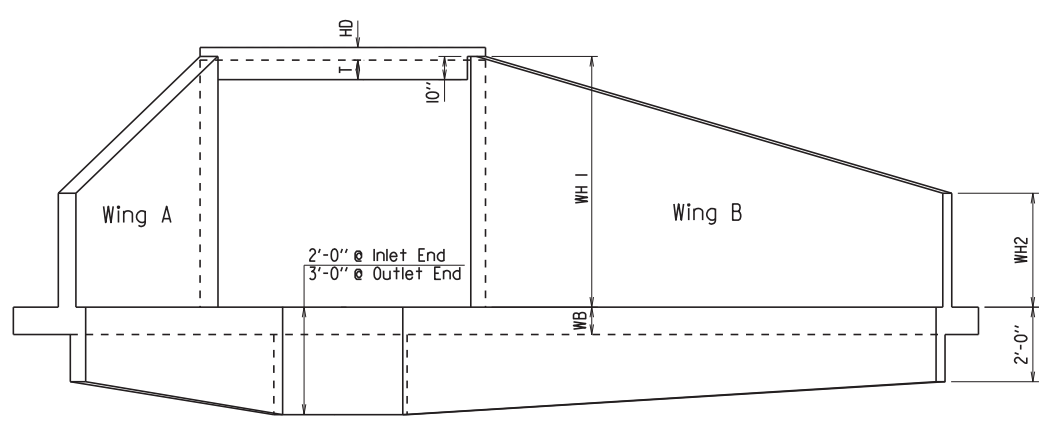
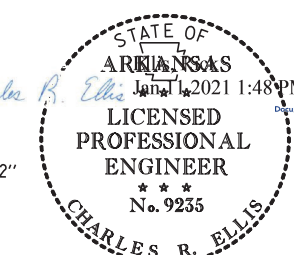
**SPECIAL DETAILS**

V 1.17 Job No. 030528 General.dgn

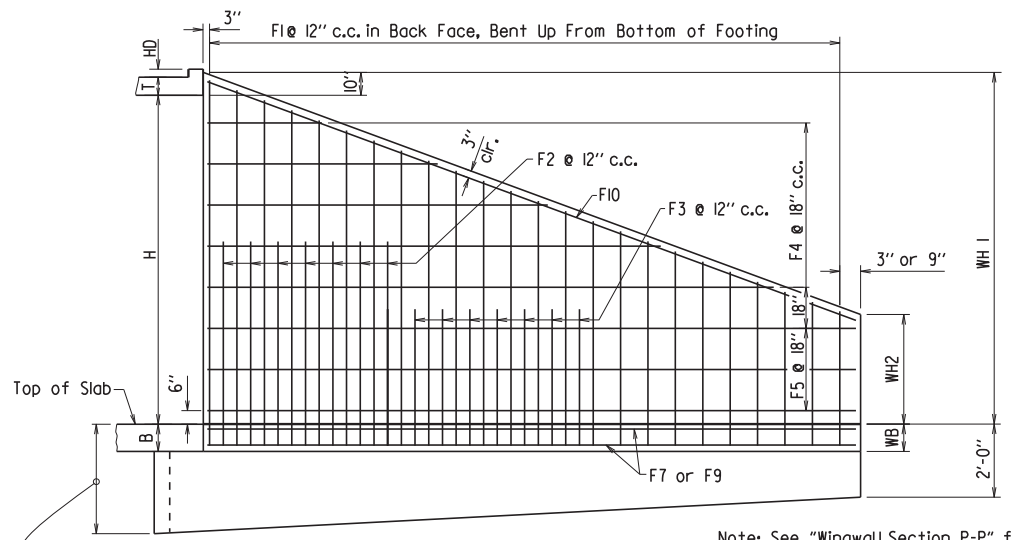


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|              |             |              |             | JOB NO.             |       | 030528             | 14        | 42           |

1 SPECIAL DETAILS

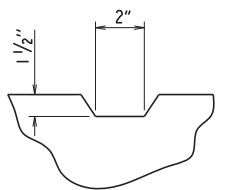


END ELEVATION  
Flared Wingwalls Shown

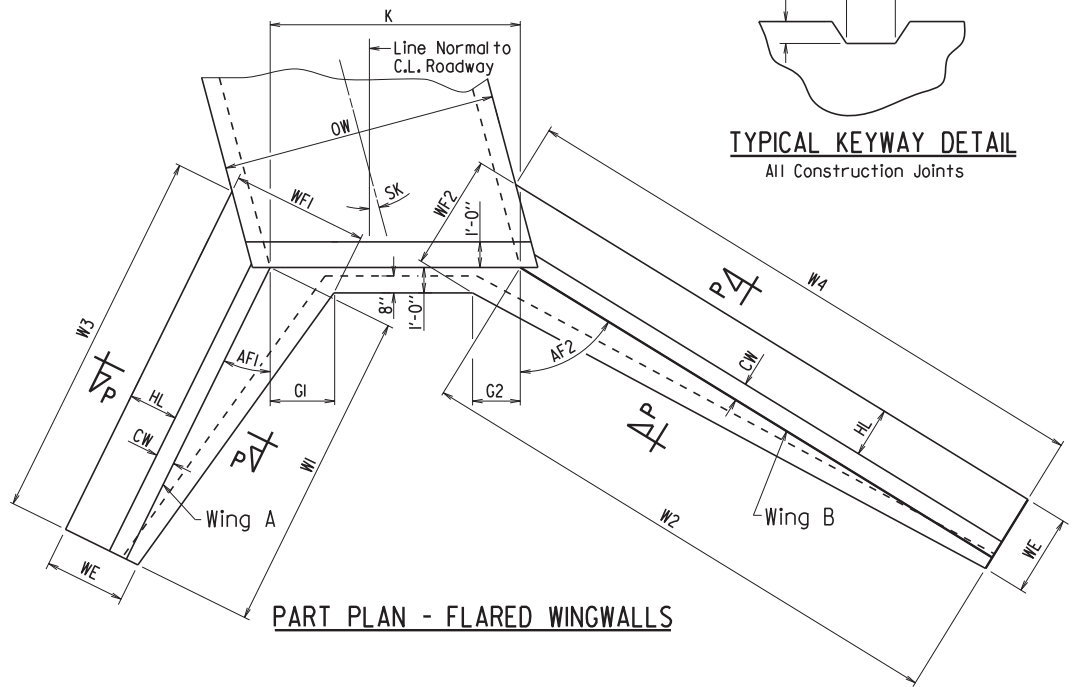


WINGWALL ELEVATION  
Showing Back Face Reinforcement

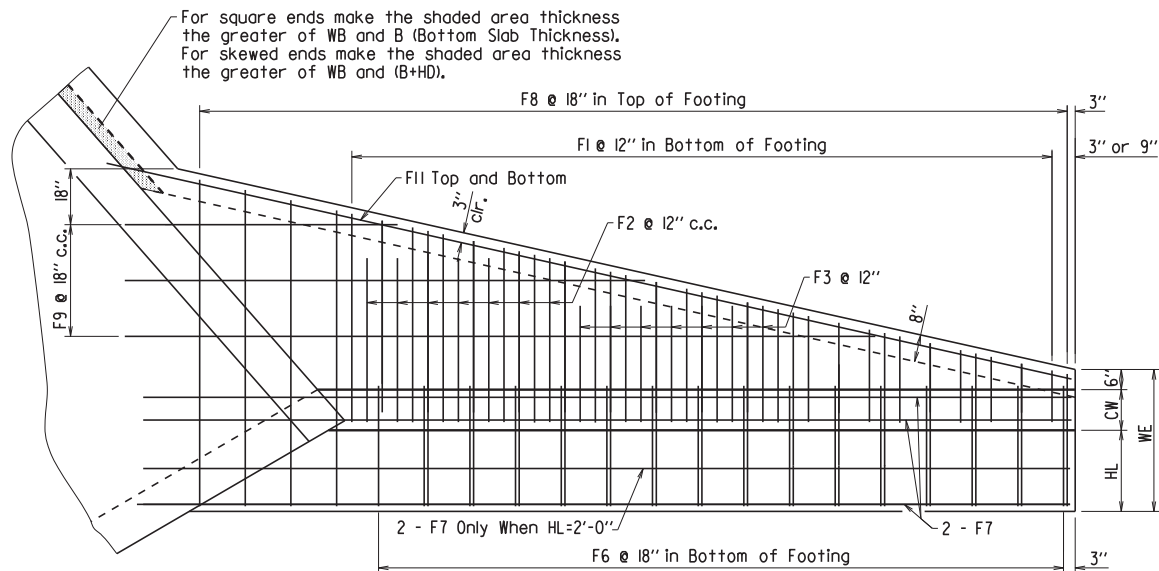
Note: See "Wingwall Section P-P" for additional details and reinforcing.



TYPICAL KEYWAY DETAIL  
All Construction Joints

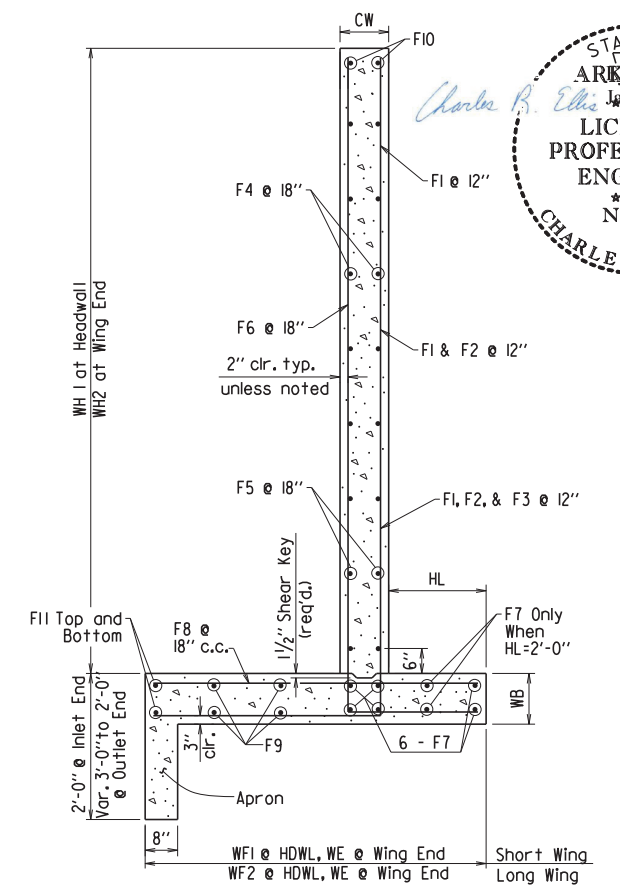


PART PLAN - FLARED WINGWALLS



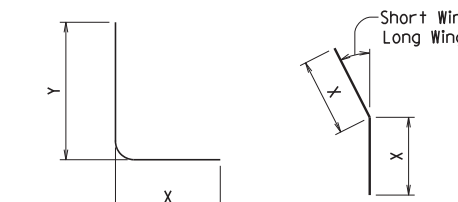
PLAN - FLARED WINGWALLS  
Showing Footing Reinforcement

For square ends make the shaded area thickness the greater of WB and B (Bottom Slab Thickness). For skewed ends make the shaded area thickness the greater of WB and (B+HD).



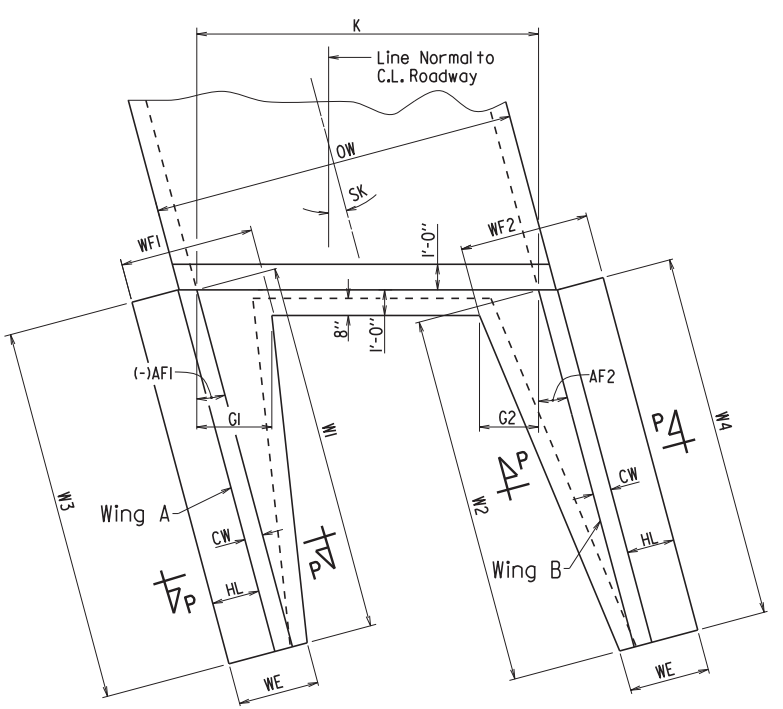
WINGWALL SECTION P-P

Short Wing = (AF1+SK)  
Long Wing = (AF2-SK)

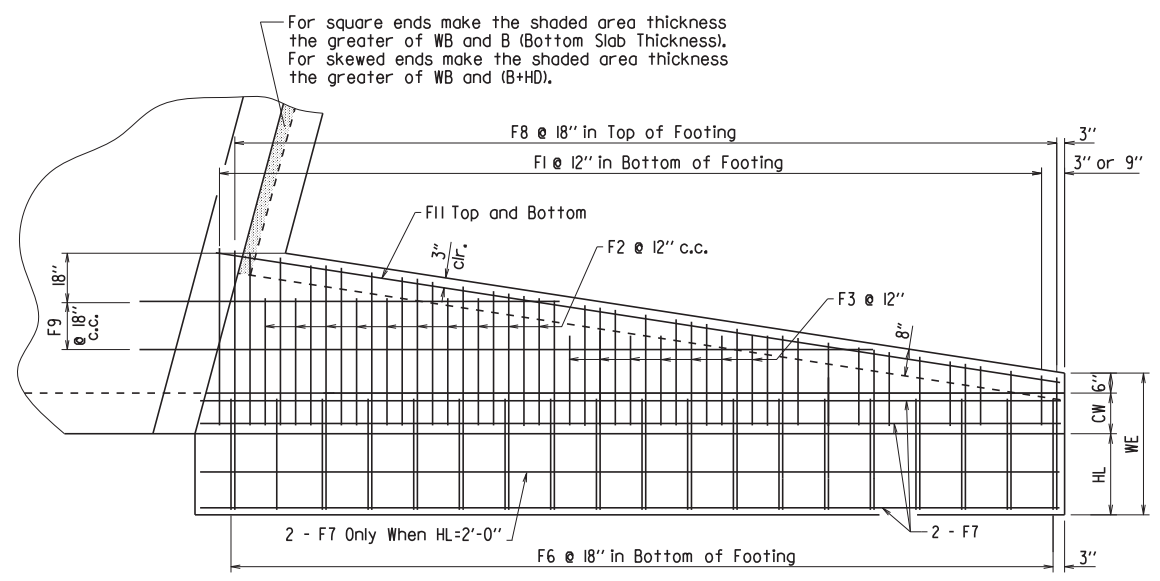


FI, F2, F3, & F6 BARS  
FI2 BAR

FI2 is a straight bar for parallel wingwalls

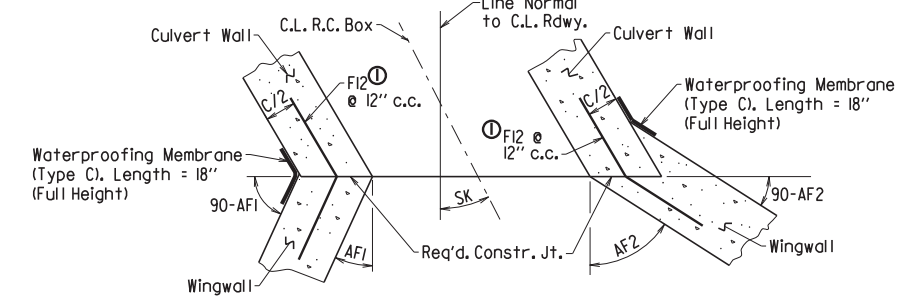


PART PLAN - PARALLEL WINGWALLS



PLAN - PARALLEL WINGWALLS  
Showing Footing Reinforcement

For square ends make the shaded area thickness the greater of WB and B (Bottom Slab Thickness). For skewed ends make the shaded area thickness the greater of WB and (B+HD).



CONSTRUCTION JOINTS  
Flared Wingwalls Shown

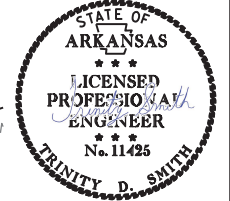
SHEET 4 OF 4  
GENERAL DETAILS OF R.C. BOX CULVERT  
DETAILS OF WINGWALLS  
SPECIAL DETAILS

V 1.17 Job No. 030528 General.dgn

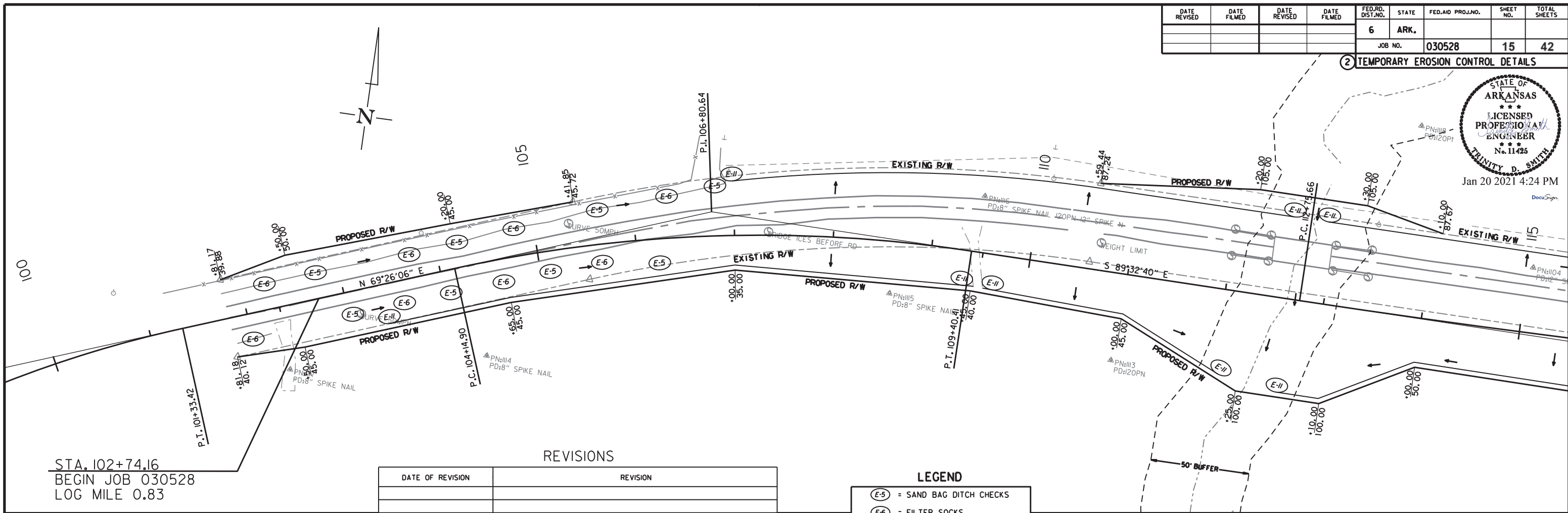


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2 TEMPORARY EROSION CONTROL DETAILS



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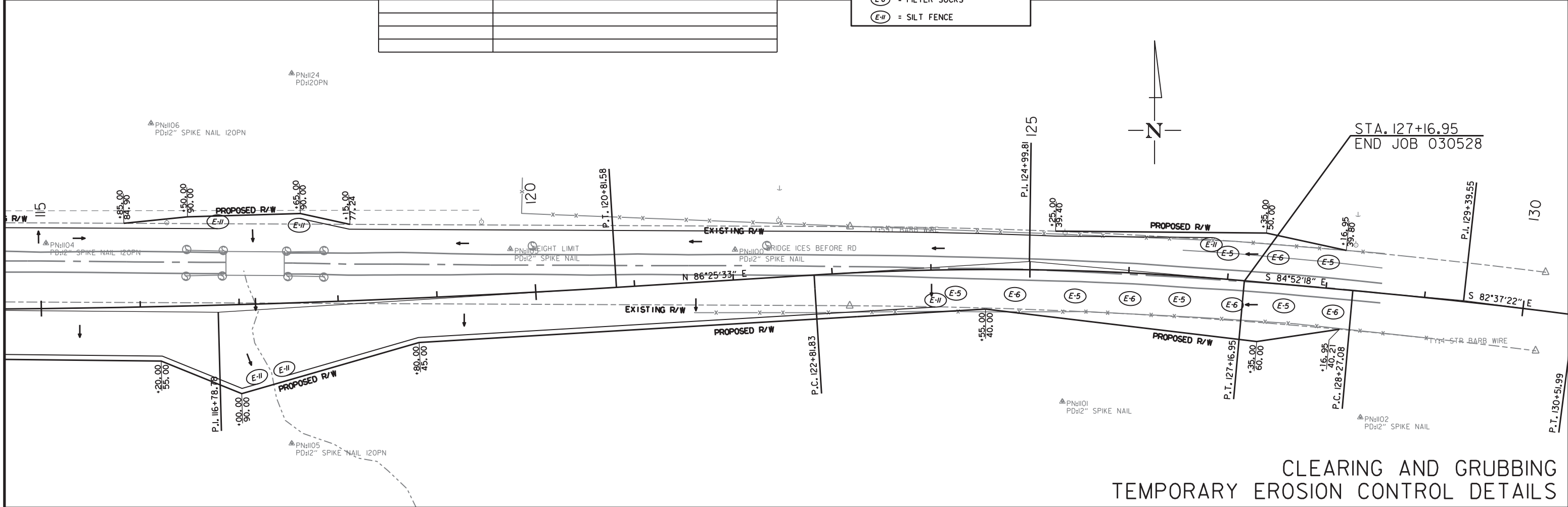
STA. 102+74.16  
BEGIN JOB 030528  
LOG MILE 0.83

REVISIONS

| DATE OF REVISION | REVISION |
|------------------|----------|
|                  |          |
|                  |          |
|                  |          |
|                  |          |

LEGEND

|  |                         |
|--|-------------------------|
|  | = SAND BAG DITCH CHECKS |
|  | = FILTER SOCKS          |
|  | = SILT FENCE            |



STA. 127+16.95  
END JOB 030528

CLEARING AND GRUBBING  
TEMPORARY EROSION CONTROL DETAILS

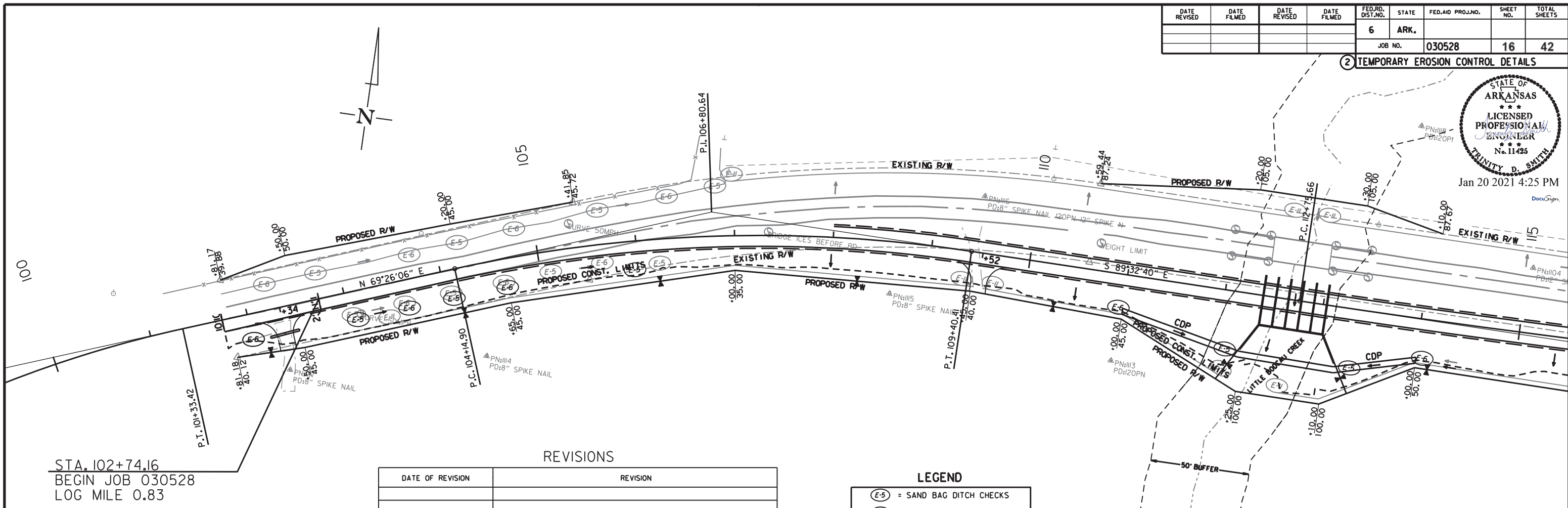
12/7/2020 R030528.DGN

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|              |            |              |            | JOB NO.            |       | 030528             |           |              |

2 TEMPORARY EROSION CONTROL DETAILS



Jan 20 2021 4:25 PM



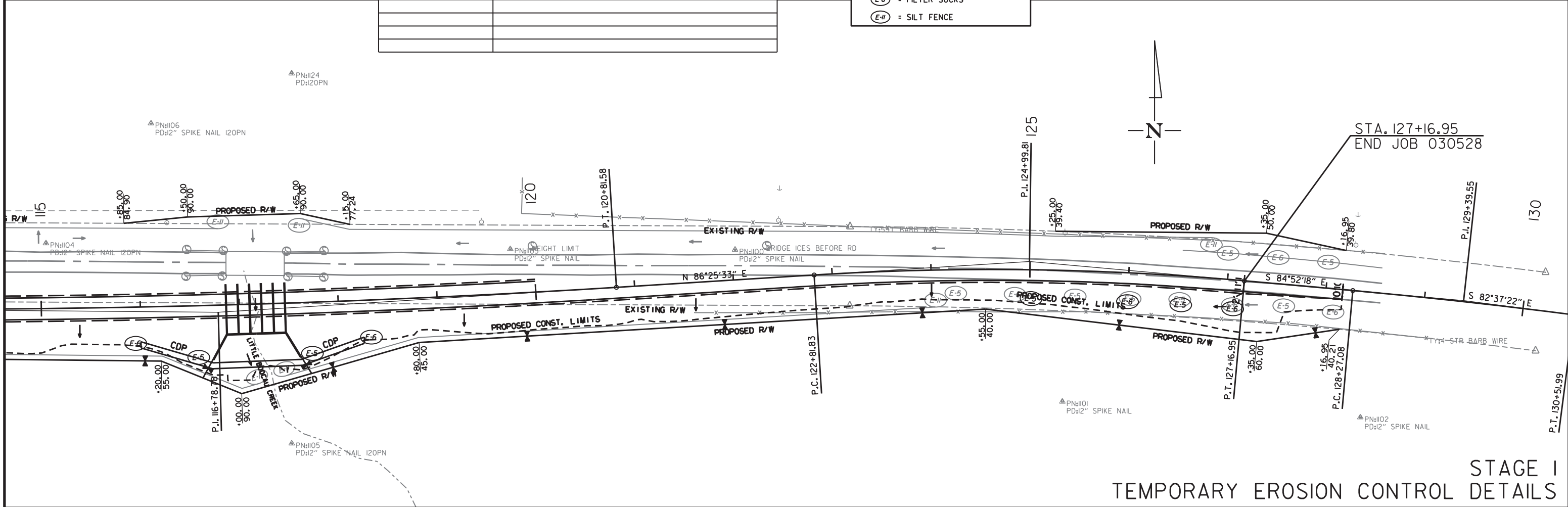
STA. 102+74.16  
BEGIN JOB 030528  
LOG MILE 0.83

REVISIONS

| DATE OF REVISION | REVISION |
|------------------|----------|
|                  |          |
|                  |          |
|                  |          |
|                  |          |

LEGEND

- (E-5) = SAND BAG DITCH CHECKS
- (E-6) = FILTER SOCKS
- (E-11) = SILT FENCE



STA. 127+16.95  
END JOB 030528

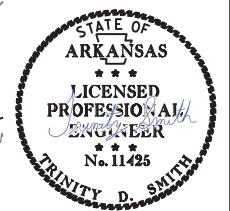
STAGE I  
TEMPORARY EROSION CONTROL DETAILS

12/7/2020 R030528.DGN

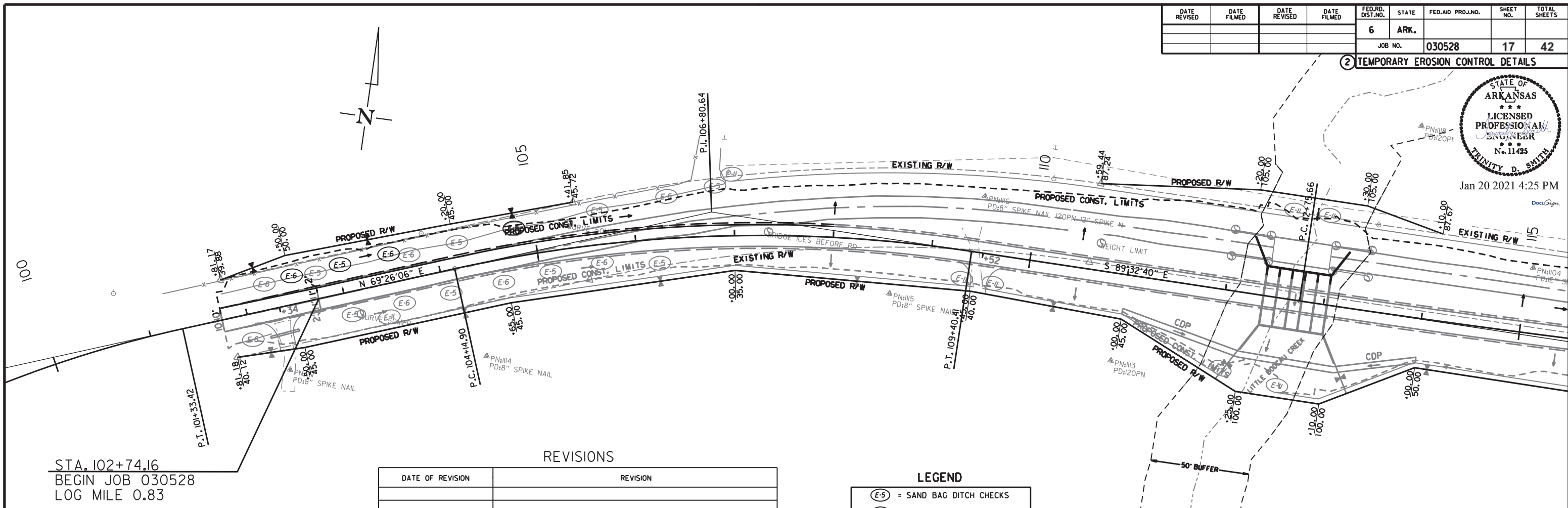


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|              |             |              |             | 6                  | ARK.  |                    | 17        | 42           |
|              |             |              |             | JOB NO.            |       | 030528             |           |              |

2 TEMPORARY EROSION CONTROL DETAILS



Jan 20 2021 4:25 PM



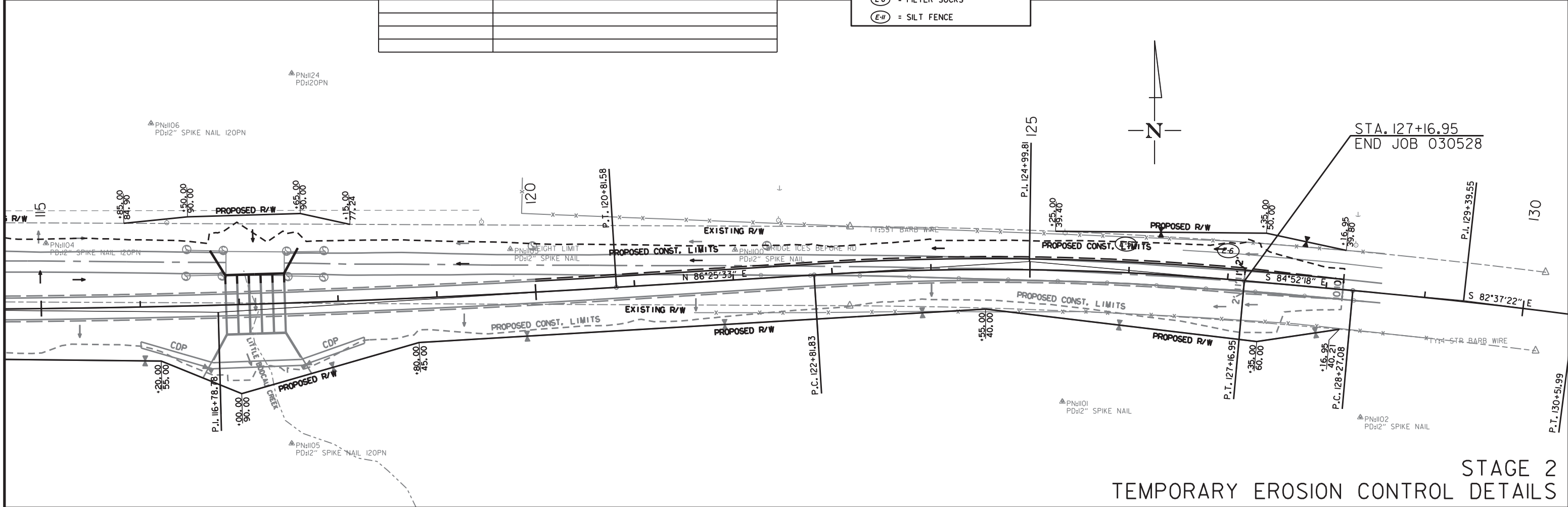
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REVISIONS

| DATE OF REVISION | REVISION |
|------------------|----------|
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|                  |          |

LEGEND

|        |                         |
|--------|-------------------------|
| (E-5)  | = SAND BAG DITCH CHECKS |
| (E-6)  | = FILTER SOCKS          |
| (E-11) | = SILT FENCE            |



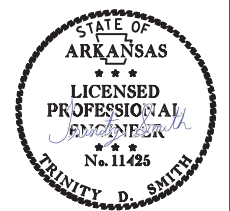
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END JOB 030528

STAGE 2  
TEMPORARY EROSION CONTROL DETAILS

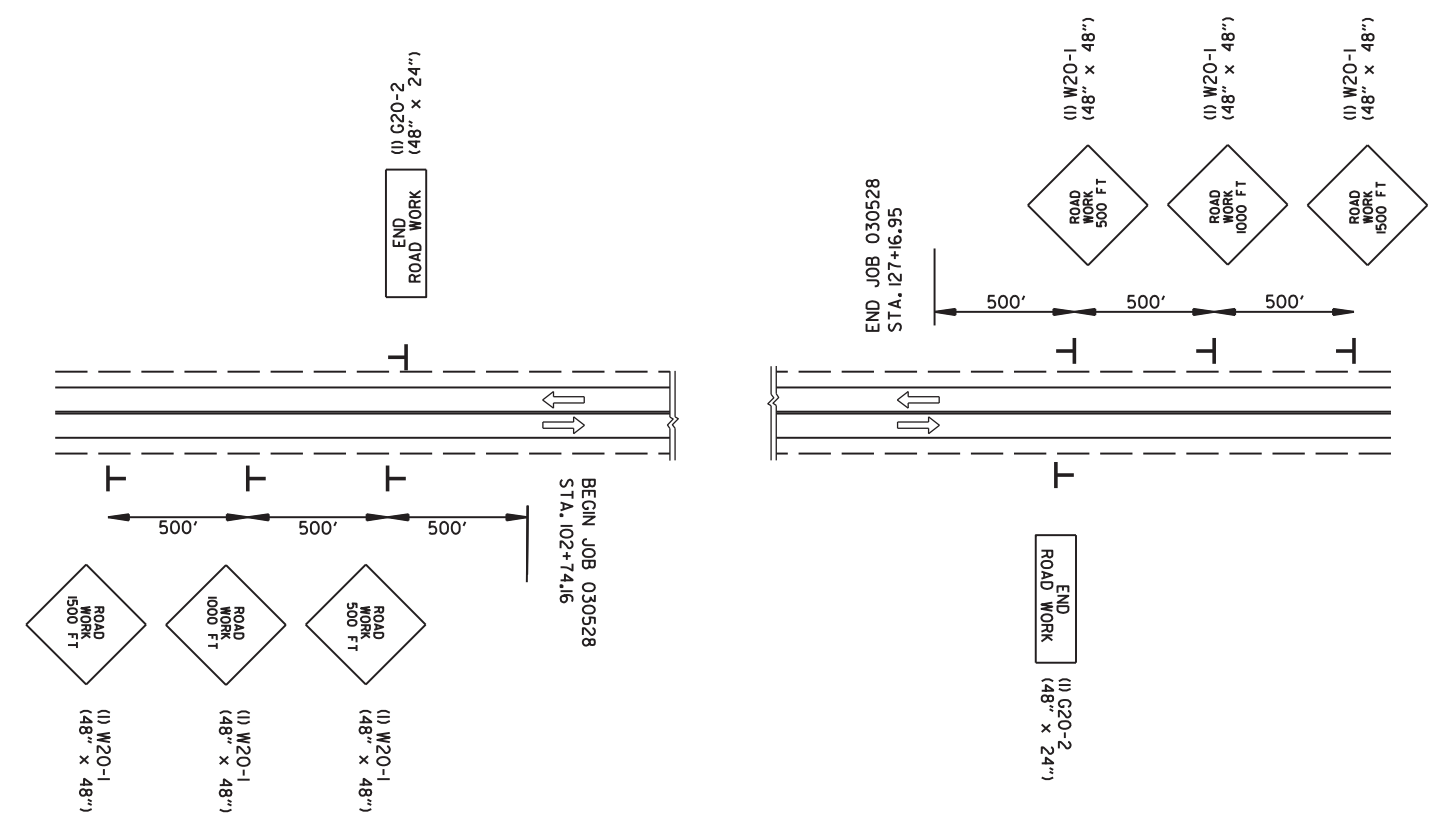
12/7/2020 R030528.DGN

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|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             | JOB NO. 030528     |       |                    | 18        | 42           |

② MAINTENANCE OF TRAFFIC DETAILS



Jan 20 2021 4:25 PM  
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ADVANCE WARNING (ALL STAGES)



(2) W21-5a  
36" X 36"

ALL STAGES TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER



(2) R4-1  
(24" X 30")

ALL STAGES TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER

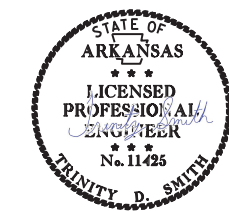


(2) W8-1  
(30" X 30")

ALL STAGES TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 030528     | 19        | 42           |

② MAINTENANCE OF TRAFFIC DETAILS



Jan 20 2021 4:25 PM  
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STAGE 1 CONSTRUCTION SEQUENCE

INSTALL ADVANCE WARNING SIGNS AS SHOWN.

INSTALL CONSTRUCTION PAVEMENT MARKINGS AND TRAFFIC DRUMS AS SHOWN IN THE STAGE 1 MAINTENANCE OF TRAFFIC DETAILS.

CONSTRUCT QUINT, 12'x12'x61' R.C. BOX CULVERT AT STA 112+71, QUINT, 11'x9'x61' R.C. BOX CULVERT AT STA 117+17, AND PROPOSED ROADWAY FROM STA. 108+00 TO STA. 120+00 THROUGH FIRST LAYER OF SURFACE COURSE. REFER TO CROSS SECTIONS FOR LOCATIONS OF TEMPORARY SLOPES AND CONSTRUCTION JOINTS.

UTILIZING METHOD OF RAISING GRADE, CONSTRUCT REMAINING PROPOSED ROADWAY FROM STA. 102+74.16 TO 108+00 AND 120+00 TO 127+16.95.

STAGE 2 CONSTRUCTION SEQUENCE

MAINTAIN ADVANCE WARNING SIGNS AS SHOWN.

INSTALL CONSTRUCTION PAVEMENT MARKINGS AND TRAFFIC DRUMS AS SHOWN IN THE STAGE 2 MAINTENANCE OF TRAFFIC DETAILS.

SHIFT TRAFFIC ONTO NEW LOCATION ROADWAY CONSTRUCTED IN STAGE 1.

OBLITERATE STAGE 1 METHOD OF RAISING GRADE TRANSITION AND REMOVE EXISTING BRIDGE STRUCTURE.

CONSTRUCT FINAL SLOPES IN REQUIRED LOCATIONS.

FINAL STAGE CONSTRUCTION SEQUENCE

MILL OUT THE TRANSITIONS AT BOTH ENDS OF JOB AND INSTALL FINAL 2" LIFT OF ACHM SURFACE COURSE.

INSTALL GUARDRAIL AND PERMANENT PAVEMENT MARKING AS SHOWN IN THE PERMANENT PAVEMENT MARKING DETAILS.

STAGE 1 QUANTITIES

SIGNS = 188.5 SQ. FT.  
 TRAFFIC DRUMS = 64 EA.  
 TYPE III BARRICADE-RT. = 32 LIN. FT.  
 TYPE III BARRICADE-LT. = 32 LIN. FT.  
 CONSTRUCTION PAVEMENT MARKINGS = 1600 LIN. FT.

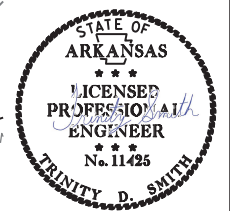
STAGE 2 QUANTITIES

SIGNS = 224.5 SQ. FT.  
 TRAFFIC DRUMS = 117 EA.  
 TYPE III BARRICADE-RT. = 64 LIN. FT.  
 TYPE III BARRICADE-LT. = 64 LIN. FT.  
 CONSTRUCTION PAVEMENT MARKINGS = 10,572 LIN. FT.

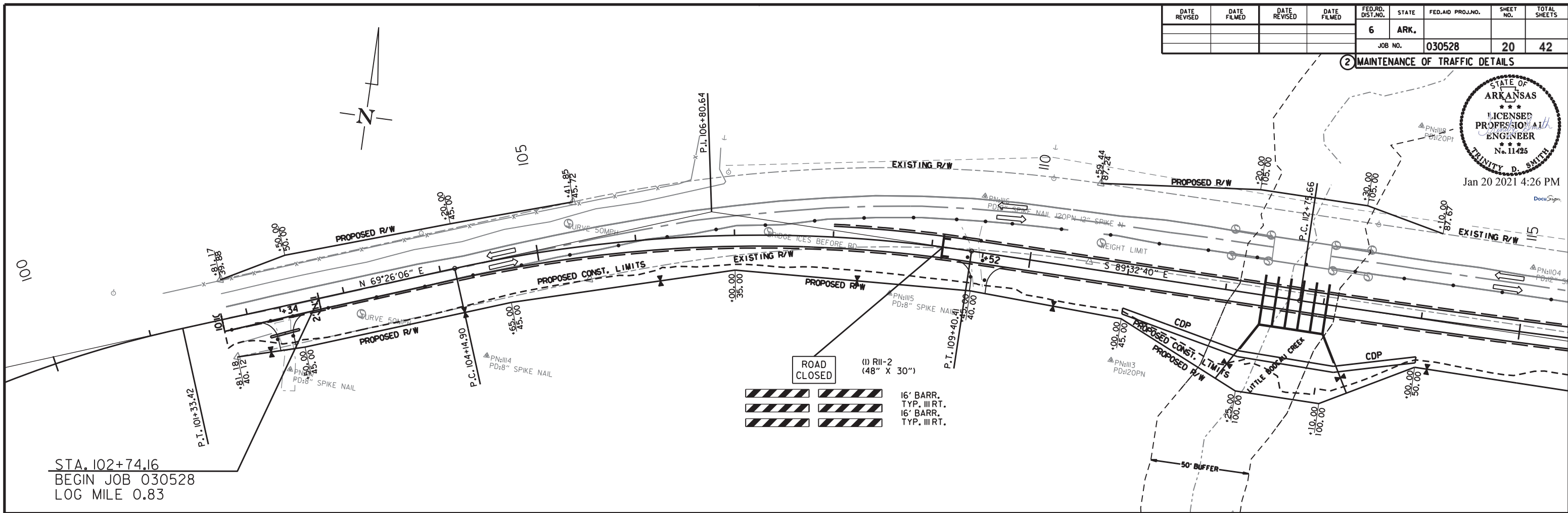
12/7/2020  
R030528.DGN

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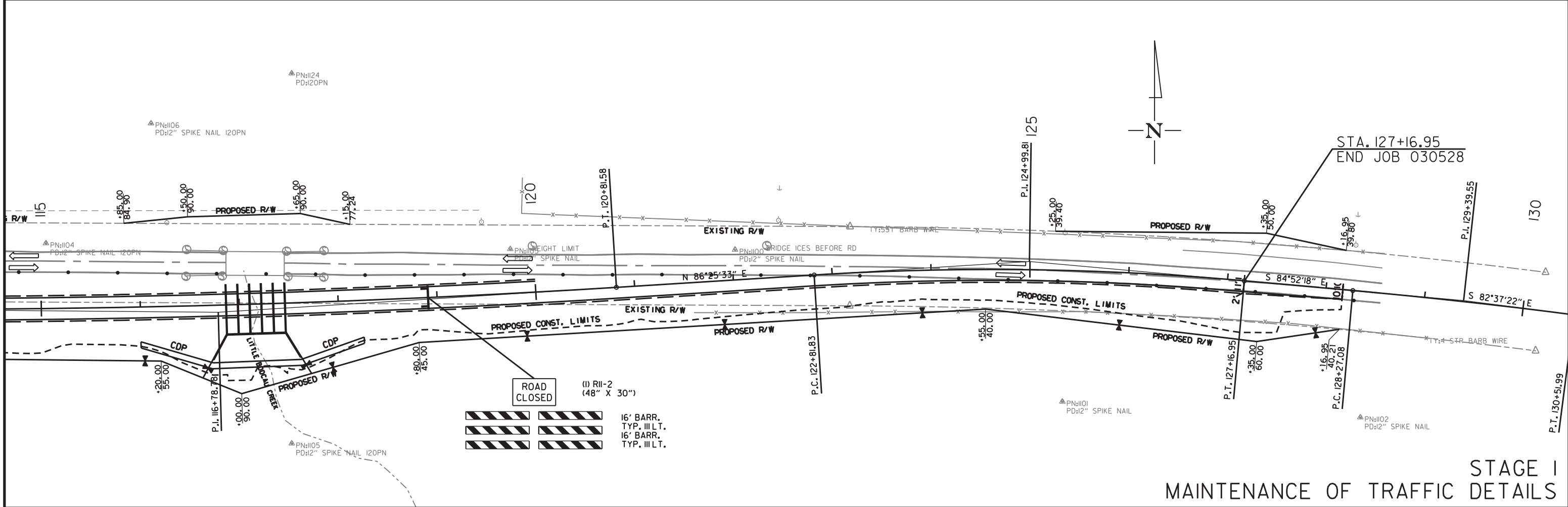
2 MAINTENANCE OF TRAFFIC DETAILS



Jan 20 2021 4:26 PM



STA. 102+74.16  
BEGIN JOB 030528  
LOG MILE 0.83



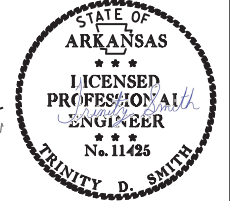
STA. 127+16.95  
END JOB 030528

STAGE I  
MAINTENANCE OF TRAFFIC DETAILS

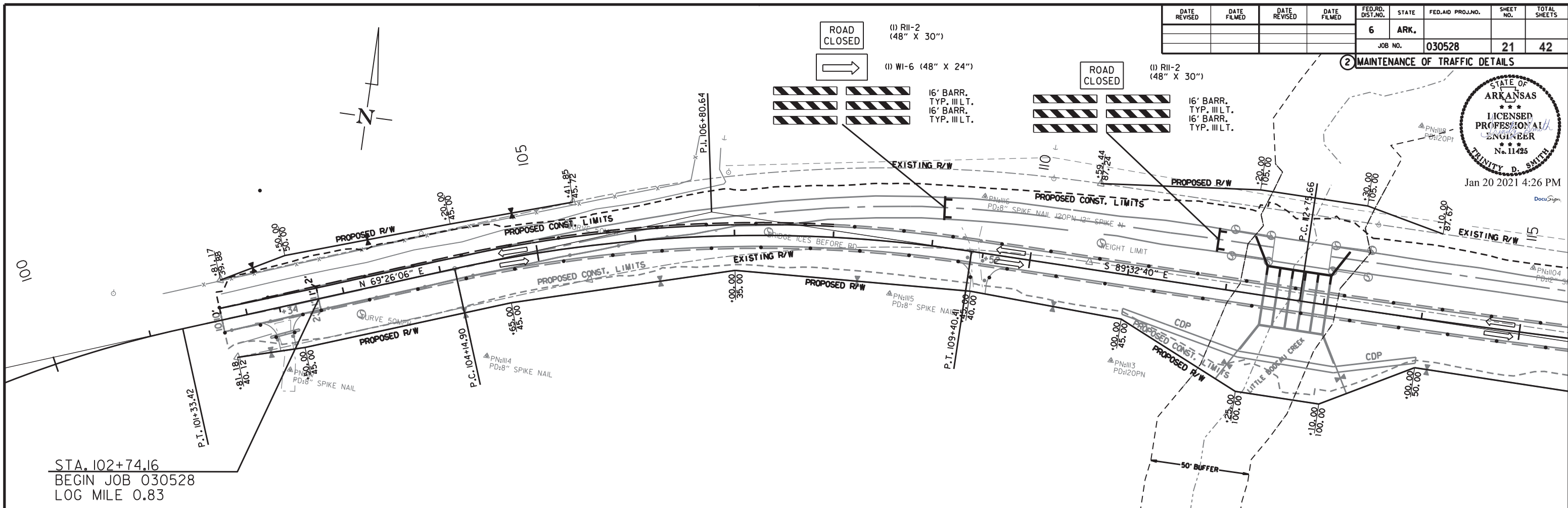
12/7/2020  
R030528.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    | 21        | 42           |
|              |             |              |             | JOB NO.            |       | 030528             |           |              |

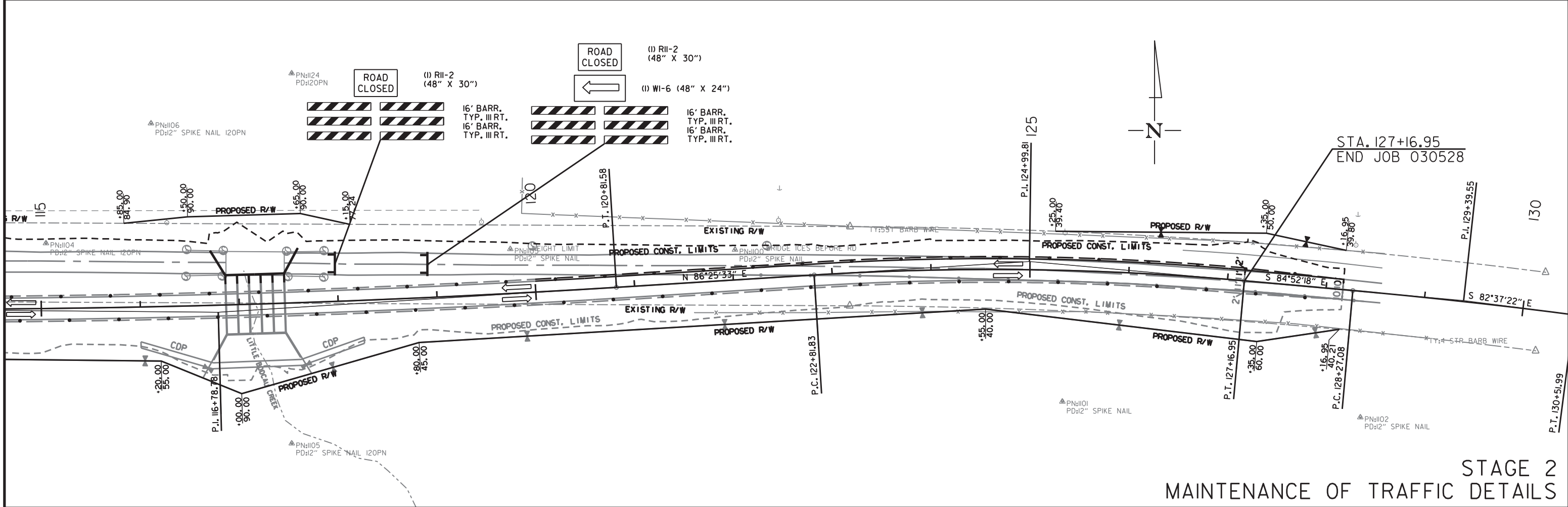
② MAINTENANCE OF TRAFFIC DETAILS



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STA. 102+74.16  
BEGIN JOB 030528  
LOG MILE 0.83



STA. 127+16.95  
END JOB 030528

STAGE 2  
MAINTENANCE OF TRAFFIC DETAILS

12/7/2020  
R030528.DGN

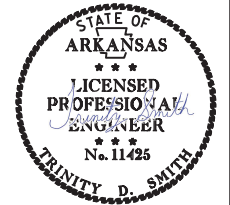
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE  | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|--------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.   |                    |           |              |
|              |             |              |             | JOB NO.            | 030528 |                    | 22        | 42           |

PERMANENT PAVEMENT MARKINGS

REFLECTORIZED PAINT PAVEMENT MARKING WHITE (6") = 5286 LIN. FT.  
 REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (6") = 5286 LIN. FT.  
 RAISED PAVEMENT MARKERS TYPE II (YEL/YEL) = 67 EACH  
 (RAISED PAVEMENT MARKERS ARE TO BE SPACED 80' ON CENTER.)

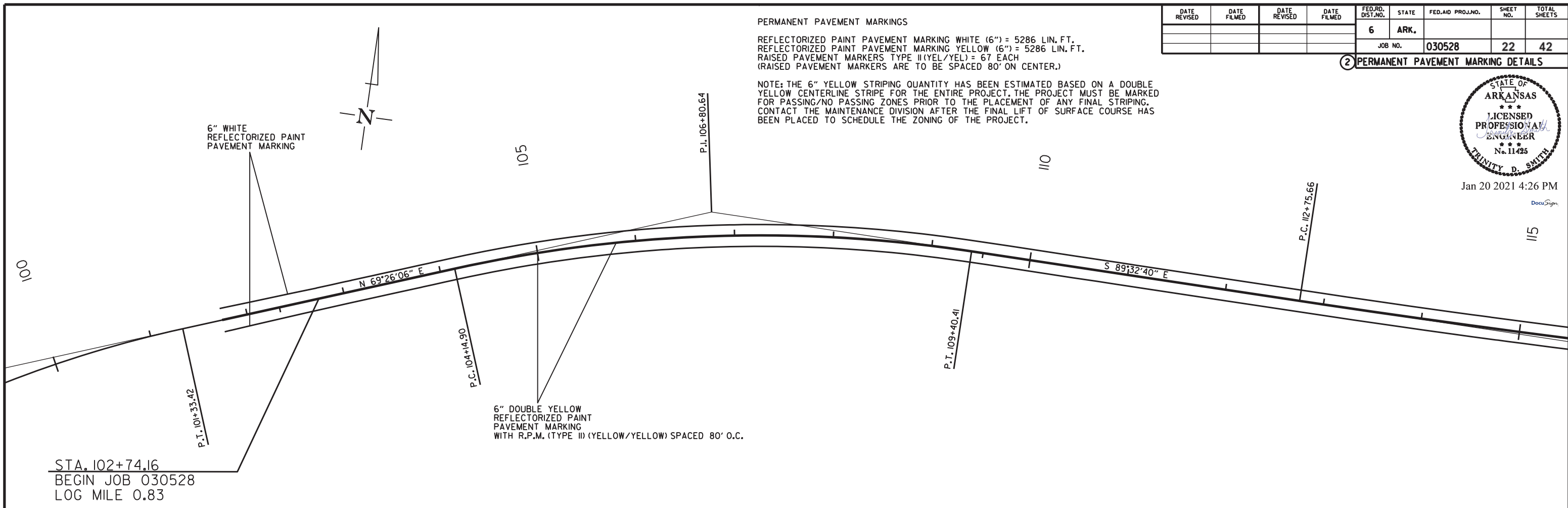
NOTE: THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

② PERMANENT PAVEMENT MARKING DETAILS



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STA. 102+74.16  
 BEGIN JOB 030528  
 LOG MILE 0.83

6" DOUBLE YELLOW  
 REFLECTORIZED PAINT  
 PAVEMENT MARKING  
 WITH R.P.M. (TYPE II) (YELLOW/YELLOW) SPACED 80' O.C.

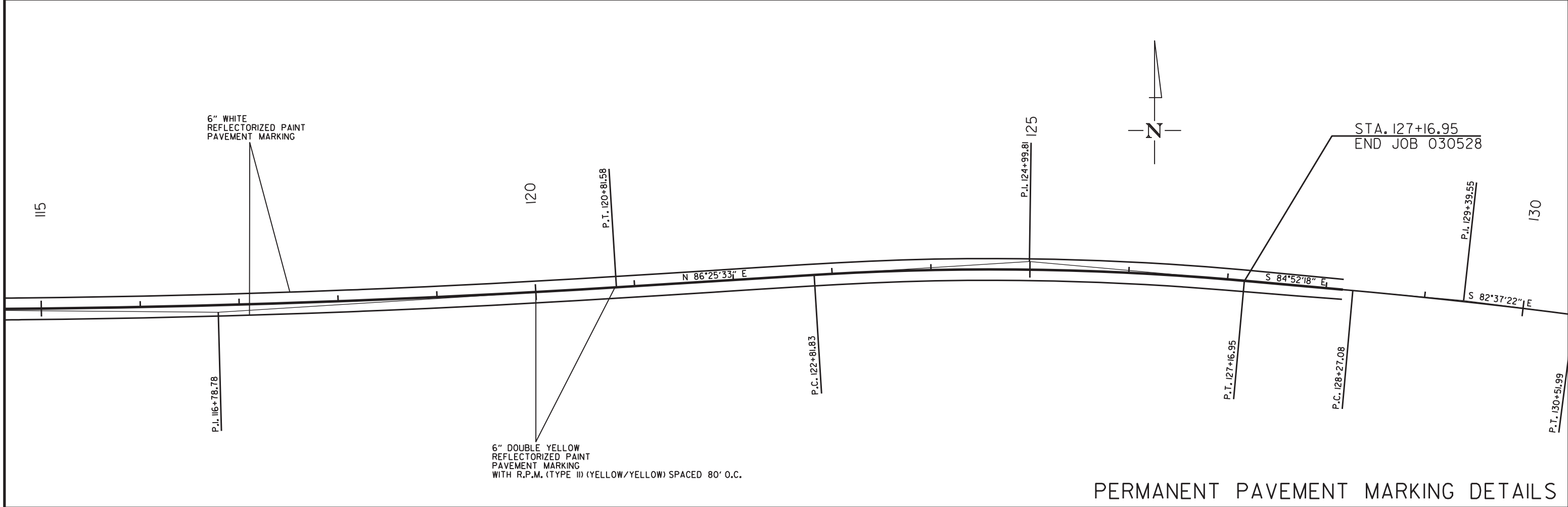
6" WHITE  
 REFLECTORIZED PAINT  
 PAVEMENT MARKING

100

105

110

115



STA. 127+16.95  
 END JOB 030528

6" DOUBLE YELLOW  
 REFLECTORIZED PAINT  
 PAVEMENT MARKING  
 WITH R.P.M. (TYPE II) (YELLOW/YELLOW) SPACED 80' O.C.

6" WHITE  
 REFLECTORIZED PAINT  
 PAVEMENT MARKING

115

120

125

130

PERMANENT PAVEMENT MARKING DETAILS

12/4/2020

R030528.DGN

**CONSTRUCTION PAVEMENT MARKINGS AND PERMANENT PAVEMENT MARKINGS**

| DESCRIPTION                                      | STAGE 1 | STAGE 2 | END OF JOB | CONSTRUCTION PAVEMENT MARKINGS | RAISED PAVEMENT MARKERS    |      | REFLECTORIZED PAINT PAVEMENT MARKING |             |
|--|---------|---------|------------|--------------------------------|----------------------------|------|--------------------------------------|-------------|
|  |         |         |            |                                | TYPE II<br>(YELLOW/YELLOW) | EACH | 6"                                   |             |
|  |         |         |            |                                |                            |      | WHITE                                | YELLOW      |
| LIN. FT. - EACH                                  |         |         |            | LIN. FT.                       | LIN. FT.                   |      |                                      |             |
| CONSTRUCTION PAVEMENT MARKINGS                   | 1600    | 10572   |            | 12172                          |                            |      |                                      |             |
| RAISED PAVEMENT MARKERS TYPE II (YELLOW/YELLOW)  |         |         | 33         |                                | 33                         |      |                                      |             |
| REFLECTORIZED PAINT PAVEMENT MARKING WHITE (6")  |         |         | 5286       |                                |                            |      | 5286                                 |             |
| REFLECTORIZED PAINT PAVEMENT MARKING YELLOW (6") |         |         | 5286       |                                |                            |      |                                      | 5286        |
| <b>TOTALS:</b>                                   |         |         |            | <b>12172</b>                   | <b>33</b>                  |      | <b>5286</b>                          | <b>5286</b> |

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

NOTE: THE 6" YELLOW STRIPING QUANTITY HAS BEEN ESTIMATED BASED ON A DOUBLE YELLOW CENTERLINE STRIPE FOR THE ENTIRE PROJECT. THE PROJECT MUST BE MARKED FOR PASSING/NO PASSING ZONES PRIOR TO THE PLACEMENT OF ANY FINAL STRIPING. CONTACT THE MAINTENANCE DIVISION AFTER THE FINAL LIFT OF SURFACE COURSE HAS BEEN PLACED TO SCHEDULE THE ZONING OF THE PROJECT.

|              |             |              |             |                    |       |                    |           |              |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|              |             |              |             | 6                  | ARK.  |                    | 23        | 42           |

② QUANTITIES



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**ADVANCE WARNING SIGNS AND DEVICES**

| SIGN NUMBER    | DESCRIPTION                  | SIGN SIZE | STAGE 1 | STAGE 2 | MAXIMUM NUMBER REQUIRED | TOTAL SIGNS REQUIRED |              | VERTICAL PANELS | TRAFFIC DRUMS | BARRICADES (TYPE III) |           |      |
|----------------|------------------------------|-----------|---------|---------|-------------------------|----------------------|--------------|-----------------|---------------|-----------------------|-----------|------|
|                |                              |           |         |         |                         | NO.                  | SQ. FT.      |                 |               | EACH                  | RIGHT     | LEFT |
|                |                              |           |         |         |                         |                      |              |                 |               |                       | LIN. FT.  |      |
| W20-1          | ROAD WORK 1500 FT.           | 48"x48"   | 2       | 2       | 2                       | 2                    | 32.0         |                 |               |                       |           |      |
| W20-1          | ROAD WORK 1000 FT.           | 48"x48"   | 2       | 2       | 2                       | 2                    | 32.0         |                 |               |                       |           |      |
| W20-1          | ROAD WORK 500 FT.            | 48"x48"   | 2       | 2       | 2                       | 2                    | 32.0         |                 |               |                       |           |      |
| W20-1          | ROAD WORK AHEAD              | 48"x48"   | 1       | 1       | 1                       | 1                    | 16.0         |                 |               |                       |           |      |
| G20-2          | END ROAD WORK                | 48"x24"   | 2       | 2       | 2                       | 2                    | 16.0         |                 |               |                       |           |      |
| R11-2          | ROAD CLOSED                  | 48"x30"   | 2       | 4       | 4                       | 4                    | 40.0         |                 |               |                       |           |      |
| W1-6           | LARGE ARROW                  | 48"x24"   |         | 2       | 2                       | 2                    | 16.0         |                 |               |                       |           |      |
| R4-1           | DO NOT PASS                  | 24"x30"   | 2       | 2       | 2                       | 2                    | 10.0         |                 |               |                       |           |      |
| W21-5a         | RIGHT SHOULDER CLOSED        | 36"x36"   | 2       | 2       | 2                       | 2                    | 18.0         |                 |               |                       |           |      |
| W8-1           | BUMP                         | 30"x30"   | 2       | 2       | 2                       | 2                    | 12.5         |                 |               |                       |           |      |
|                | VERTICAL PANELS              |           | 49      |         | 49                      |                      |              | 49              |               |                       |           |      |
|                | TRAFFIC DRUMS                |           | 64      | 117     | 117                     |                      |              |                 | 117           |                       |           |      |
|                | TYPE III BARRICADE-RT. (16') |           | 2       | 4       | 4                       |                      |              |                 |               | 64                    |           |      |
|                | TYPE III BARRICADE-LT. (16') |           | 2       | 4       | 4                       |                      |              |                 |               |                       | 64        |      |
| <b>TOTALS:</b> |                              |           |         |         |                         |                      | <b>224.5</b> | <b>49</b>       | <b>117</b>    | <b>64</b>             | <b>64</b> |      |

NOTE: THIS IS A LOW TRAFFIC VOLUME ROAD AS DEFINED IN SECTION 604.03, STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

**EROSION CONTROL**

| STATION        | STATION | LOCATION  | PERMANENT EROSION CONTROL |              |             |              |                            | TEMPORARY EROSION CONTROL |              |              |                             |                        |                   |                       |                                |                              |
|----------------|---------|---|---------------------------|--------------|-------------|--------------|----------------------------|---------------------------|--------------|--------------|-----------------------------|------------------------|-------------------|-----------------------|--------------------------------|------------------------------|
|                |         |   | SEEDING                   | LIME         | MULCH COVER | WATER        | SECOND SEEDING APPLICATION | TEMPORARY SEEDING         | MULCH COVER  | WATER        | SAND BAG DITCH CHECKS (E-5) | 18" FILTER SOCKS (E-6) | SILT FENCE (E-11) | SEDIMENT BASIN (E-14) | OBLITERATION OF SEDIMENT BASIN | *SEDIMENT REMOVAL & DISPOSAL |
|                |         |   | ACRE                      | TON          | ACRE        | M.GAL.       | ACRE                       | ACRE                      | ACRE         | M.GAL.       | BAG                         | LIN. FT.               | LIN. FT.          | CU. YD.               | CU. YD.                        | CU. YD.                      |
| ENTIRE PROJECT |         | CLEARING AND GRUBBING   |                           |              |             |              |                            | 5.49                      | 5.49         | 112.0        | 308                         | 140                    | 4066              |                       | 179                            |                              |
| ENTIRE PROJECT |         | STAGE 1   |                           |              |             |              |                            | 1.96                      | 1.96         | 40.0         | 198                         | 90                     |                   |                       | 18                             |                              |
| ENTIRE PROJECT |         | STAGE 2   | 4.09                      | 8.18         | 4.09        | 417.2        | 4.09                       | 2.13                      | 2.13         | 43.5         | 66                          | 30                     |                   |                       | 6                              |                              |
|                |         |   |                           |              |             |              |                            |                           |              |              |                             |                        |                   |                       |                                |                              |
|                |         | *ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER. | 1.02                      | 2.04         | 1.02        | 104.0        | 1.02                       | 2.40                      | 2.40         | 49.0         | 77                          | 35                     | 1017              | 133                   | 199                            |                              |
| <b>TOTALS:</b> |         |   | <b>5.11</b>               | <b>10.22</b> | <b>5.11</b> | <b>521.2</b> | <b>5.11</b>                | <b>11.98</b>              | <b>11.98</b> | <b>244.5</b> | <b>649</b>                  | <b>295</b>             | <b>5083</b>       | <b>133</b>            | <b>402</b>                     |                              |

BASIS OF ESTIMATE:

- LIME .....2 TONS / ACRE OF SEEDING
- WATER.....102.0 M.G. / ACRE OF SEEDING
- WATER.....20.4 M.G. / ACRE OF TEMPORARY SEEDING
- SAND BAG DITCH CHECKS.....22 BAGS / LOCATION

NOTE: THE TEMPORARY EROSION CONTROL DEVICES SHOWN ABOVE AND ON THE PLANS SHALL BE INSTALLED IN SUCH A SEQUENCE AS TO DETER EROSION AND SEDIMENTATION ON U.S. WATERWAYS AS EXPLAINED BY THE NATIONAL POLLUTANT DISCHARGE ELIMINATION SYSTEM PERMIT.

\*QUANTITIES ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

QUANTITIES

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 030528 |             |              |             |                    |       |                    | 24        | 42           |

② QUANTITIES



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**CLEARING AND GRUBBING**

| STATION        | STATION | LOCATION | CLEARING  | GRUBBING  |
|----------------|---------|----------|-----------|-----------|
|                |         |          | STATION   | STATION   |
| 102+00         | 128+00  | HWY. 355 | 26        | 26        |
| <b>TOTALS:</b> |         |          | <b>26</b> | <b>26</b> |

**REMOVAL OF EXISTING BRIDGE STRUCTURE**

| STATION | STATION | LOCATION                               | LUMP SUM |
|---------|---------|--|----------|
| 112+41  | 113+00  | HWY. 355-BRIDGE NO. M2945 (SITE NO. 1) | 1.00     |
| 116+88  | 117+47  | HWY. 355-BRIDGE NO. M2946 (SITE NO. 2) | 1.00     |

**REMOVAL AND DISPOSAL OF GUARDRAIL**

| STATION       | STATION | LOCATION        | GUARDRAIL  |
|---------------|---------|-----------------|------------|
|               |         |                 | LIN. FT.   |
| 112+00        | 112+40  | LT. OF HWY. 355 | 40         |
| 112+00        | 112+40  | RT. OF HWY. 355 | 40         |
| 113+00        | 113+40  | LT. OF HWY. 355 | 40         |
| 113+00        | 113+40  | RT. OF HWY. 355 | 40         |
| 116+47        | 116+87  | LT. OF HWY. 355 | 40         |
| 116+47        | 116+87  | RT. OF HWY. 355 | 40         |
| 117+47        | 117+87  | LT. OF HWY. 355 | 40         |
| 117+47        | 117+87  | RT. OF HWY. 355 | 40         |
| <b>TOTAL:</b> |         |                 | <b>320</b> |

NOTE: THE QUANTITY SHOWN ABOVE FOR THE REMOVAL AND DISPOSAL OF GUARDRAIL SHALL INCLUDE THE REMOVAL AND DISPOSAL OF ALL GUARDRAIL TERMINALS AND TERMINAL ANCHOR POSTS.

**REMOVAL AND DISPOSAL OF FENCE**

| STATION       | STATION | LOCATION        | FENCE       |
|---------------|---------|-----------------|-------------|
|               |         |                 | LIN. FT.    |
| 121+58        | 128+17  | RT. OF HWY. 355 | 659         |
| 101+81        | 105+42  | LT. OF HWY. 355 | 361         |
| 125+25        | 128+17  | LT. OF HWY. 355 | 292         |
| <b>TOTAL:</b> |         |                 | <b>1312</b> |

**REMOVAL AND DISPOSAL OF CULVERTS**

| STATION       | DESCRIPTION     | PIPE CULVERTS |
|---------------|-----------------|---------------|
|               |                 | EACH          |
| 102+34        | RT. OF HWY. 355 | 1             |
| <b>TOTAL:</b> |                 | <b>1</b>      |

NOTE: QUANTITIES SHOWN ABOVE SHALL INCLUDE REMOVAL & DISPOSAL OF ALL HEADWALLS AND FLARED END SECTIONS IF APPLICABLE.

**COLD MILLING ASPHALT PAVEMENT**

| STATION       | STATION   | LOCATION   | AVG. WIDTH | COLD MILLING ASPHALT PAVEMENT |
|---------------|-----------|------------|------------|-------------------------------|
|               |           |            | FEET       | SQ. YD.                       |
| 101+74.16     | 102+74.16 | MAIN LANES | 20.00      | 222.22                        |
| 127+16.95     | 128+16.95 | MAIN LANES | 20.00      | 222.22                        |
| <b>TOTAL:</b> |           |            |            | <b>444.44</b>                 |

NOTE: AVERAGE MILLING DEPTH 1".

**ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC**

| LOCATION  | TON | TACK COAT    |
|---|-----|--------------|
|   |     | GALLON       |
| ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER | 13  | 26           |
| <b>TOTALS:</b>  |     | <b>13 26</b> |

NOTE: QUANTITIES ARE ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS. BASIS OF ESTIMATE: ASPHALT CONCRETE PATCHING FOR MAINTENANCE OF TRAFFIC...25 TON/MILE TACK COAT FOR MAINTENANCE OF TRAFFIC.....53 GAL./MILE

**ACHM PATCHING OF EXISTING ROADWAY**

| DESCRIPTION   | TON |           |
|---|-----|-----------|
| ENTIRE PROJECT - TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER | 10  |           |
| <b>TOTAL:</b>   |     | <b>10</b> |

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

**FENCING**

| STATION        | STATION | LOCATION        | WIRE FENCE  |            |
|----------------|---------|-----------------|-------------|------------|
|                |         |                 | (TYPE D-1)  | (TYPE D-2) |
|                |         |                 | LIN. FT.    |            |
| 101+81         | 112+23  | RT. OF HWY. 355 | 1056        |            |
| 113+19         | 116+72  | RT. OF HWY. 355 | 395         |            |
| 117+61         | 128+17  | RT. OF HWY. 355 | 1067        |            |
| 101+81         | 105+42  | LT. OF HWY. 355 |             | 366        |
| 125+25         | 128+17  | LT. OF HWY. 355 |             | 296        |
| <b>TOTALS:</b> |         |                 | <b>2518</b> | <b>662</b> |

**SELECTED PIPE BEDDING**

| LOCATION  | SELECTED PIPE BEDDING |           |
|---|-----------------------|-----------|
|   | CU. YD.               |           |
| ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER | 10                    |           |
| <b>TOTAL:</b>   |                       | <b>10</b> |

NOTE: QUANTITY ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

**BENCH MARKS**

| STATION       | LOCATION                         | BENCH MARKS |
|---------------|----------------------------------|-------------|
|               |                                  | EACH        |
| 112+71        | HDWL. OF R.C. BOX CULVERT ON RT. | 1           |
| 117+17        | HDWL. OF R.C. BOX CULVERT ON RT. | 1           |
| <b>TOTAL:</b> |                                  | <b>2</b>    |

NOTE: SHOWN FOR INFORMATION ONLY. BENCH MARKS SHALL BE FURNISHED AND PLACED BY STATE FORCES.

**EROSION CONTROL MATTING**

| STATION  | STATION | LOCATION | LENGTH   | CLASS 3        |
|--|---------|----------|----------|----------------|
|  |         |          | LIN. FT. | SQ. YD.        |
| ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER. |         |          | 2442.79  | 2171.37        |
| <b>TOTAL:</b>  |         |          |          | <b>2171.37</b> |

NOTE: AVERAGE WIDTH = 8'-0" \* QUANTITIES ESTIMATED. SEE SECTION 104.03 OF THE STD. SPECS.

**STRUCTURES**

| STATION                              | DESCRIPTION                             | SPAN | HEIGHT | LENGTH | CLASS S CONCRETE-ROADWAY | REINF. STEEL-ROADWAY (GRADE #0) | UNCL. EXC. FOR STR.-ROADWAY | SOLID SODDING | WATER       | STD. DWG. NOS.                       |
|--------------------------------------|---|------|--------|--------|--------------------------|---------------------------------|-----------------------------|---------------|-------------|--------------------------------------|
|                                      |   |      |        |        | CU. YD.                  | POUND                           | CU. YD.                     | SQ. YD.       | M. GAL.     |                                      |
| <b>STRUCTURES OVER 20' - 0" SPAN</b> |   |      |        |        |                          |                                 |                             |               |             |                                      |
| 112+71                               | QUINT. 12' x 12' x 62' R.C. BOX CULVERT | 12   | 12     | 62     | 546.10                   | 62087                           | 1588                        | 57            | 0.72        | PBC-1, RCB-1, RCB-2, SPECIAL DETAILS |
| 117+17                               | QUINT. 11' x 9' x 62' R.C. BOX CULVERT  | 11   | 9      | 62     | 419.51                   | 48060                           | 1488                        | 52            | 0.66        | PBC-1, RCB-1, RCB-2, SPECIAL DETAILS |
| <b>TOTALS:</b>                       |   |      |        |        | <b>965.61</b>            | <b>110147</b>                   | <b>3076</b>                 | <b>109</b>    | <b>1.38</b> |                                      |

BASIS OF ESTIMATE: WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING

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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |    |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|----|
|              |             |              |             | 6                  | ARK.  |                    |           |              |    |
| JOB NO.      |             |              |             |                    |       |                    | 030528    | 25           | 42 |

QUANTITIES



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CONCRETE DITCH PAVING

| STATION        | STATION   | LOCATION                 | LENGTH   | "W"  | CONC. DITCH PAVING (TYPE B)<br>SQ. YD. | SOLID SODDING<br>SQ. YD. | WATER<br>M. GAL. |
|----------------|-----------|--------------------------|----------|------|--|--------------------------|------------------|
|                |           |                          | LIN. FT. | FEET |  |                          |                  |
| 111+00.00      | 114+00.00 | HWY. 355 RT. DITCH GRADE | 300.00   | 6.00 | 200.00                                 | 133.33                   | 1.68             |
| 116+00.00      | 118+25.00 | HWY. 355 RT. DITCH GRADE | 225.00   | 6.00 | 150.00                                 | 100.00                   | 1.26             |
| <b>TOTALS:</b> |           |                          |          |      | <b>350.00</b>                          | <b>233.33</b>            | <b>2.94</b>      |

BASIS OF ESTIMATE:  
WATER.....12.6 GAL. / SQ. YD. OF SOLID SODDING.

4" PIPE UNDERDRAIN

| STATION   | STATION | LOCATIONS | 4" PIPE UNDERDRAINS | UNDERDRAIN OUTLET PROTECTORS |
|---|---------|-----------|---------------------|------------------------------|
|   |         |           | LIN. FT.            | EACH                         |
| * ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER |         |           | 1500                | 6                            |
| <b>TOTALS:</b>  |         |           | <b>1500</b>         | <b>6</b>                     |

\* NOTE: QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

DRIVEWAYS & TURNOUTS

| STATION                           | SIDE | LOCATION | WIDTH<br>FEET | ACHM SURFACE COURSE (1/2") 220 LBS. PER SQ. YD. (PG 64-22) |             | AGGREGATE BASE COURSE (CLASS 7)<br>TON | SIDE DRAINS<br>24"<br>LIN. FT. | STANDARD DRAWINGS                 |
|-----------------------------------|------|----------|---------------|--|-------------|--|--------------------------------|-----------------------------------|
|                                   |      |          |               | SQ. YD.  | TON         |  |                                |                                   |
|                                   |      |          |               | TON  |             |  |                                |                                   |
| 102+34                            | RT.  | HWY. 355 | 16            | 44.80  | 4.93        | 30.43                                  | 32                             | PCC-1, PCM-1, PCP-1, PCP-2, PCP-3 |
| 109+52                            | RT.  | HWY. 355 | 16            | 44.80  | 4.93        | 36.96                                  |                                |                                   |
| * ENTIRE PROJECT TEMPORARY DRIVES |      |          |               |  |             | 30.00                                  |                                |                                   |
| <b>TOTALS:</b>                    |      |          |               | <b>89.60</b>   | <b>9.86</b> | <b>97.39</b>                           | <b>32</b>                      |                                   |

BASIS OF ESTIMATE:  
ACHM SURFACE COURSE (1/2").....94.3% MIN. AGGR.....5.2% ASPHALT BINDER  
MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22

\* QUANTITY ESTIMATED  
SEE SECTION 104.03 OF THE STD. SPECS.  
TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER.

NOTE: FOR R.C. PIPE CULVERT INSTALLATIONS USE TYPE 3 BEDDING UNLESS OTHERWISE SPECIFIED.  
NOTE: FOR C.M. PIPE CULVERT INSTALLATIONS USE TYPE 2 BEDDING UNLESS OTHERWISE SPECIFIED.

EARTHWORK

| STATION   | STATION | LOCATION / DESCRIPTION | UNCLASSIFIED EXCAVATION | COMPACTED EMBANKMENT | * SOIL STABILIZATION |
|---|---------|------------------------|-------------------------|----------------------|----------------------|
|   |         |                        | CU. YD.                 | CU. YD.              | TON                  |
| ENTIRE  | PROJECT | MAIN LANES             | 5832                    | 15733                |                      |
| ENTIRE  | PROJECT | APPROACHES             | 35                      | 90                   |                      |
| 112+41  | 113+01  | CHANNEL EXCAVATION     | 1733                    |                      |                      |
| 116+90  | 117+45  | CHANNEL EXCAVATION     | 1192                    |                      |                      |
| * ENTIRE PROJECT TO BE USED IF AND WHERE DIRECTED BY THE ENGINEER |         |                        |                         |                      | 100                  |
| <b>TOTALS:</b>  |         |                        | <b>8792</b>             | <b>15823</b>         | <b>100</b>           |

\* QUANTITY ESTIMATED.  
SEE SECTION 104.03 OF THE STD. SPECS.

NOTE: EARTHWORK QUANTITIES SHOWN ABOVE SHALL BE PAID AS PLAN QUANTITY.

BASE AND SURFACING

| STATION  | STATION   | LOCATION                  | LENGTH<br>FEET | AGGREGATE BASE COURSE (CLASS 7) |                | TACK COAT               |                |               |                         |                | ACHM BINDER COURSE (1") |                |         |                 | ACHM SURFACE COURSE (1/2") |                |         |                 |              |                |         |                 |              |                    |                |
|--|-----------|---------------------------|----------------|---------------------------------|----------------|-------------------------|----------------|---------------|-------------------------|----------------|-------------------------|----------------|---------|-----------------|----------------------------|----------------|---------|-----------------|--------------|----------------|---------|-----------------|--------------|--------------------|----------------|
|  |           |                           |                | TON / STATION                   | TON            | (0.05 GAL. PER SQ. YD.) |                |               | (0.17 GAL. PER SQ. YD.) |                | TOTAL GALLONS           | AVG. WID. FEET | SQ. YD. | POUND / SQ. YD. | PG 64-22 TON               | AVG. WID. FEET | SQ. YD. | POUND / SQ. YD. | PG 64-22 TON | AVG. WID. FEET | SQ. YD. | POUND / SQ. YD. | PG 64-22 TON | TOTAL PG 64-22 TON |                |
|  |           |                           |                |                                 |                | TOTAL WID. FEET         | SQ. YD.        | GALLON        | TOTAL WID. FEET         | SQ. YD.        |                         |                |         |                 |                            |                |         |                 |              |                |         |                 |              |                    | GALLON         |
|  |           |                           |                | FEET                            | TON            | FEET                    | SQ. YD.        | GALLON        | FEET                    | SQ. YD.        | GALLON                  | FEET           | SQ. YD. | GALLON          | FEET                       | SQ. YD.        | GALLON  | FEET            | SQ. YD.      | GALLON         | FEET    | SQ. YD.         | GALLON       | FEET               | SQ. YD.        |
| <b>MAIN LANES</b>                              |           |                           |                |                                 |                |                         |                |               |                         |                |                         |                |         |                 |                            |                |         |                 |              |                |         |                 |              |                    |                |
| 101+74.16                                      | 102+74.16 | TRANSITION                | 100.00         | VAR.                            | 32.00          | 20.00                   | 222.22         | 11.11         |                         |                | 11.11                   |                |         |                 |                            |                |         | 23.00           | 255.56       | 220.00         | 28.11   | 28.11           |              |                    |                |
| 102+74.16                                      | 105+00.00 | NOTCH AND WIDEN           | 225.84         | VAR.                            | 334.93         | VAR.                    | 22.30          | 1.12          |                         |                | 1.12                    | VAR.           | 11.15   | 330.00          | 1.84                       | VAR.           | 11.15   | 220.00          | 1.23         | 26.00          | 652.43  | 220.00          | 71.77        | 73.00              |                |
| 105+00.00                                      | 121+10.81 | FULL DEPTH                | 1610.81        | 149.50                          | 2408.16        | 44.71                   | 8002.15        | 400.11        |                         |                | 400.11                  | 22.46          | 4019.87 | 330.00          | 663.28                     | 22.25          | 3982.28 | 220.00          | 438.05       | 26.00          | 4653.45 | 220.00          | 511.88       | 949.93             |                |
| 121+10.81                                      | 127+16.95 | NOTCH AND WIDEN           | 606.14         | VAR.                            | 387.93         | VAR.                    | 855.32         | 42.77         |                         |                | 42.77                   | VAR.           | 427.66  | 330.00          | 70.56                      | VAR.           | 427.66  | 220.00          | 47.04        | 26.00          | 1751.07 | 220.00          | 192.62       | 239.66             |                |
| 127+16.95                                      | 128+16.95 | TRANSITION                | 100.00         | VAR.                            | 32.00          | 20.00                   | 222.22         | 11.11         |                         |                | 11.11                   |                |         |                 |                            |                |         | 23.00           | 255.56       | 220.00         | 28.11   | 28.11           |              |                    |                |
| <b>ADDITIONAL FOR LEVELING AND GRADE RAISE</b> |           |                           |                |                                 |                |                         |                |               |                         |                |                         |                |         |                 |                            |                |         |                 |              |                |         |                 |              |                    |                |
| 102+74.16                                      | 105+00.00 | NOTCH AND WIDEN           | 225.84         |                                 |                |                         |                |               |                         |                | 20.00                   | 501.87         | 85.32   | 85.32           |                            |                |         | 20.00           | 501.87       | VAR.           | 215.82  |                 |              | 215.82             |                |
| 105+00.00                                      | 108+00.00 | GRADE RAISE               | 300.00         |                                 |                |                         |                |               |                         |                | 20.00                   | 666.67         | 113.33  | 113.33          |                            |                |         | 20.00           | 666.67       | VAR.           | 128.70  |                 |              | 128.70             |                |
| 121+10.81                                      | 127+16.95 | NOTCH AND WIDEN           | 606.14         |                                 |                |                         |                |               |                         |                | 20.00                   | 1346.98        | 228.99  | 228.99          |                            |                |         | 20.00           | 1346.98      | VAR.           | 403.92  |                 |              | 403.92             |                |
| <b>ADDITIONAL FOR SUPERELEVATION</b>           |           |                           |                |                                 |                |                         |                |               |                         |                |                         |                |         |                 |                            |                |         |                 |              |                |         |                 |              |                    |                |
| 102+74.16                                      | 105+74.16 | SUPERELEVATION TRANSITION | 300.00         | 10.38                           | 31.14          |                         |                |               |                         |                |                         |                |         |                 |                            |                |         |                 |              |                |         |                 |              |                    |                |
| 105+74.16                                      | 108+08.03 | MAXIMUM SUPERELEVATION    | 233.87         | 20.75                           | 48.53          |                         |                |               |                         |                |                         |                |         |                 |                            |                |         |                 |              |                |         |                 |              |                    |                |
| 108+08.03                                      | 111+08.03 | SUPERELEVATION TRANSITION | 300.00         | 10.38                           | 31.14          |                         |                |               |                         |                |                         |                |         |                 |                            |                |         |                 |              |                |         |                 |              |                    |                |
| 121+81.71                                      | 124+81.71 | SUPERELEVATION TRANSITION | 300.00         | 6.13                            | 18.39          |                         |                |               |                         |                |                         |                |         |                 |                            |                |         |                 |              |                |         |                 |              |                    |                |
| 124+81.71                                      | 124+99.40 | MAXIMUM SUPERELEVATION    | 17.69          | 12.25                           | 2.17           |                         |                |               |                         |                |                         |                |         |                 |                            |                |         |                 |              |                |         |                 |              |                    |                |
| 124+99.40                                      | 127+16.95 | SUPERELEVATION TRANSITION | 217.55         | 6.13                            | 13.34          |                         |                |               |                         |                |                         |                |         |                 |                            |                |         |                 |              |                |         |                 |              |                    |                |
| <b>TOTALS:</b>                                 |           |                           |                |                                 | <b>3339.73</b> |                         | <b>9324.21</b> | <b>466.22</b> |                         | <b>2515.52</b> | <b>427.64</b>           | <b>893.86</b>  |         | <b>4458.68</b>  |                            | <b>735.68</b>  |         | <b>6936.61</b>  |              | <b>1234.76</b> |         | <b>7568.07</b>  |              | <b>832.49</b>      | <b>2067.25</b> |

BASIS OF ESTIMATE:  
ACHM SURFACE COURSE (1/2").....94.8% MIN. AGGR.....5.2% ASPHALT BINDER  
ACHM BINDER COURSE (1").....95.6% MIN. AGGR.....4.4% ASPHALT BINDER  
MAXIMUM NUMBER OF GYRATIONS = 115 FOR PG 64-22  
TACK COAT QUANTITIES WERE CALCULATED USING THE EMULSIFIED ASPHALT RATES. REFER TO SS-400-1 FOR THE RESIDUAL ASPHALT APPLICATION RATES.

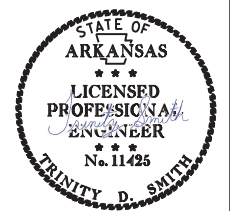
12/6/2020

R030528.DGN



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.            |       | 030528             | 27        | 42           |

2 SURVEY CONTROL DETAILS



Jan 20 2021 4:27 PM  
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SURVEY CONTROL COORDINATES

Project Name: s030528  
 Date: 7/26/2019  
 Coordinate System: ARKANSAS STATE PLANE - SOUTH ZONE BASED ON GPS CONTROL, PROJECTED TO GROUND.  
 Units: U.S. SURVEY FOOT

| Point Name | Northing     | Easting     | Elev    | Feature | Description                             |
|------------|--------------|-------------|---------|---------|---|
| 1          | 1623248.5200 | 825688.1312 | 299.566 | CTL     | *STD ARDOT CAP STAMPED PN: 1            |
| 2          | 1623288.4770 | 825132.4208 | 293.491 | CTL     | *STD ARDOT CAP STAMPED PN: 2            |
| 3          | 1623291.9042 | 824466.6964 | 292.527 | CTL     | *STD ARDOT CAP STAMPED PN: 3            |
| 4          | 1623295.9164 | 823935.6197 | 292.488 | CTL     | *STD ARDOT CAP STAMPED PN: 4            |
| 5          | 1623233.8983 | 823329.9550 | 292.377 | CTL     | *STD ARDOT CAP STAMPED PN: 5            |
| 6          | 1623003.2427 | 822747.5840 | 310.025 | CTL     | *STD ARDOT CAP STAMPED PN: 6            |
| 7          | 1622630.9180 | 822280.8791 | 335.555 | CTL     | *STD ARDOT CAP STAMPED PN: 7            |
| 100        | 1615763.7654 | 816897.3200 | 282.887 | GPS     | *ARDOT GPS MON 290017                   |
| 101        | 1618100.9937 | 818439.6876 | 310.523 | GPS     | *ARDOT GPS MON 290017A                  |
| 900        | 1623288.5150 | 824429.4347 | 294.031 | TBM     | *SQ CUT CENTER N SIDE OF BR OLD TBM 925 |

\*Note - Rebar and Cap - Standard - 5/8" Rebar with 2" Aluminum Cap stamped (standard markings common to all caps), or as indicated (other markings indicated in the point description of the individual point).  
 USE CAF = 1.0 FOR STAKEOUT FOR THIS PROJECT  
 A PROJECT CAF OF 0.999949821 HAS BEEN USED TO COMPUTE THE ABOVE GROUND COORDINATES. THIS CAF IS INTENDED FOR USE WITHIN THE PROJECT LIMITS.  
 GRID DISTANCE = GROUND DISTANCE X CAF.  
 GRID COORDINATES ARE STORED UNDER FILE NAME s030528gi.ctb  
 HORIZONTAL DATUM: NAD 83 (1997)  
 VERTICAL DATUM: NAVD 88 POSITIONAL ACCURACY THIRD ORDER, UNLESS SPECIFIED OTHERWISE AT A SPECIFIC POINT.

REFERENCE POINTS (1500 SERIES) ARE TO BE USED TO ESTABLISH CONTROL  
 IF THE PRIMARY CONTROL POINTS LISTED ABOVE HAVE BEEN DESTROYED.  
 REFERENCE POINTS ARE NOT TO BE USED FOR VERTICAL CONTROL

BASIS OF BEARING:  
 ARKANSAS STATE PLANE GRID BEARINGS - 0302-SOUTH ZONE  
 DETERMINED FROM GPS CONTROL POINTS: 290017 - 290017A  
 CONVERGENCE ANGLE: 00-53-49 LEFT AT LAT N 33-30-37 LON W093-36-08  
 GRID AZIMUTH = ASTRONOMICAL AZIMUTH - CONVERGENCE ANGLE.

HWY. 355

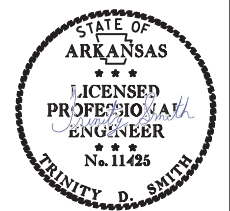
| POINT NO. | TYPE | STATION   | NORTHING     | EASTING     |
|-----------|------|-----------|--------------|-------------|
| 8000      | POB  | 95+00.00  | 1622683.7292 | 822359.0834 |
| 8001      | PC   | 96+36.82  | 1622779.0374 | 822457.2519 |
| 8003      | PT   | 101+33.42 | 1623042.9512 | 822873.7730 |
| 8004      | PC   | 104+14.90 | 1623141.8285 | 823137.3224 |
| 8006      | PT   | 109+40.41 | 1623233.0626 | 823651.8634 |
| 8007      | PC   | 112+75.66 | 1623230.3975 | 823987.1013 |
| 8009      | PT   | 120+81.58 | 1623252.3233 | 824792.5534 |
| 8010      | PC   | 122+81.83 | 1623264.8072 | 824992.4209 |
| 8012      | PT   | 127+16.95 | 1623258.9120 | 825427.0780 |
| 8013      | PC   | 128+27.08 | 1623249.0683 | 825536.7647 |
| 8015      | PT   | 130+51.99 | 1623224.5738 | 825760.3231 |
| 8016      | POE  | 132+83.05 | 1623194.9052 | 825989.4696 |

12/7/2020

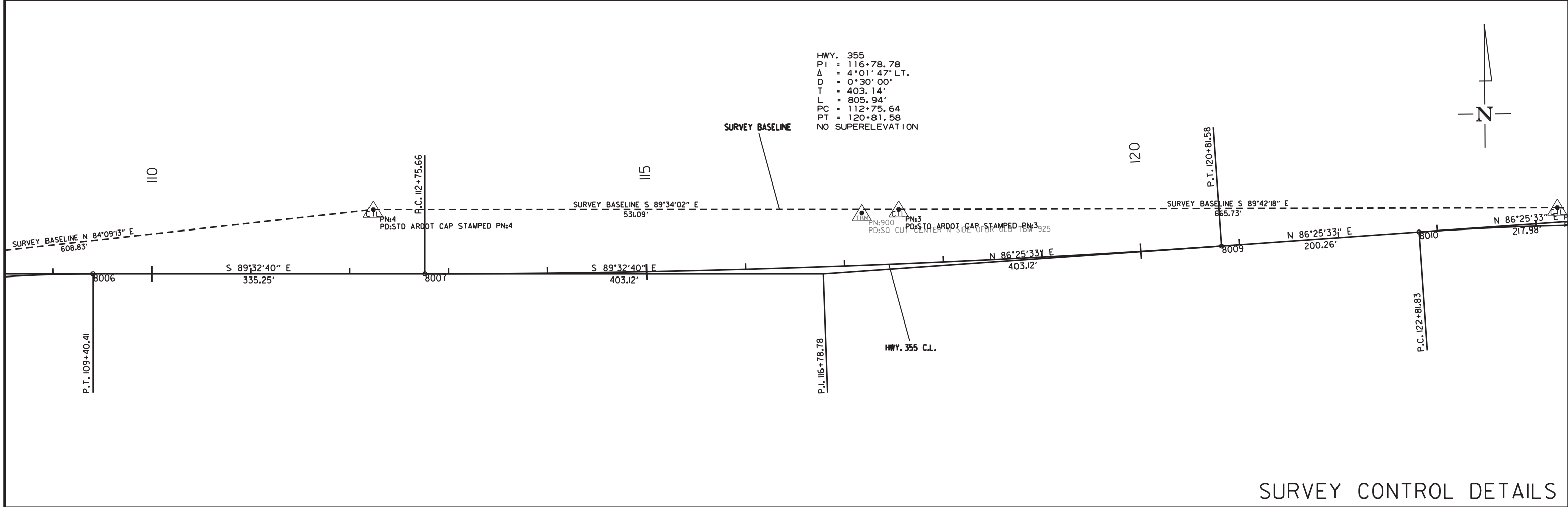
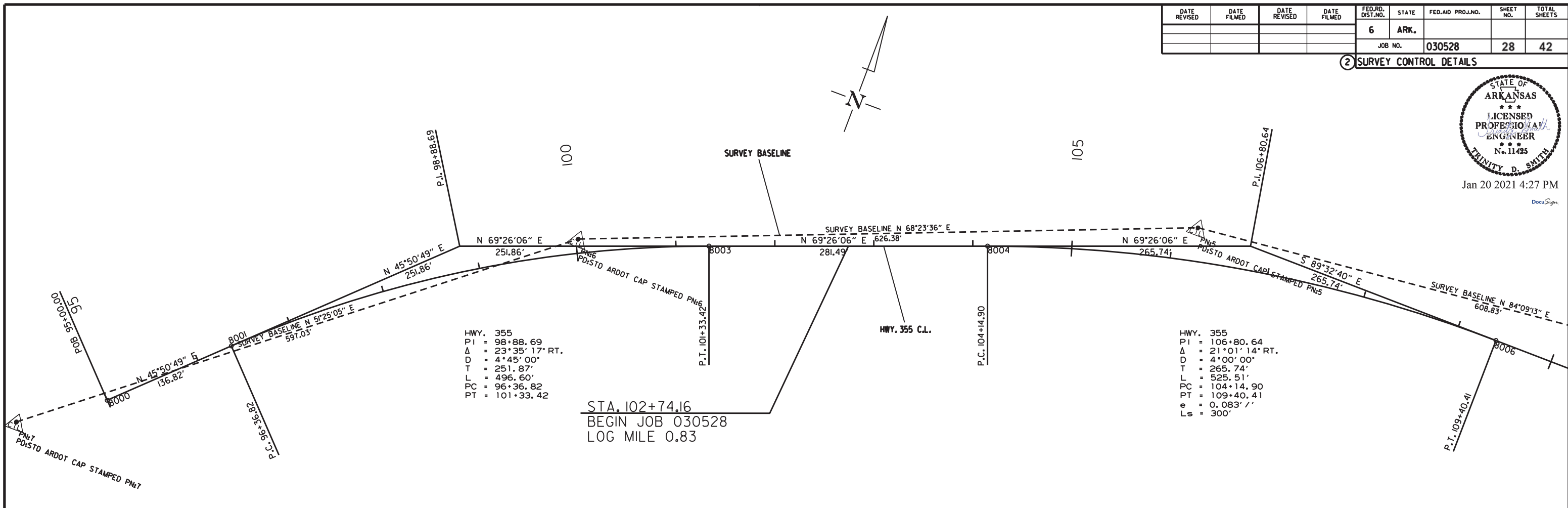
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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.            |       | 030528             | 28        | 42           |

2 SURVEY CONTROL DETAILS



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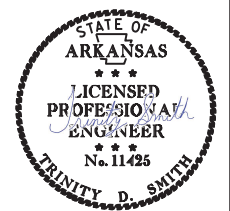


SURVEY CONTROL DETAILS

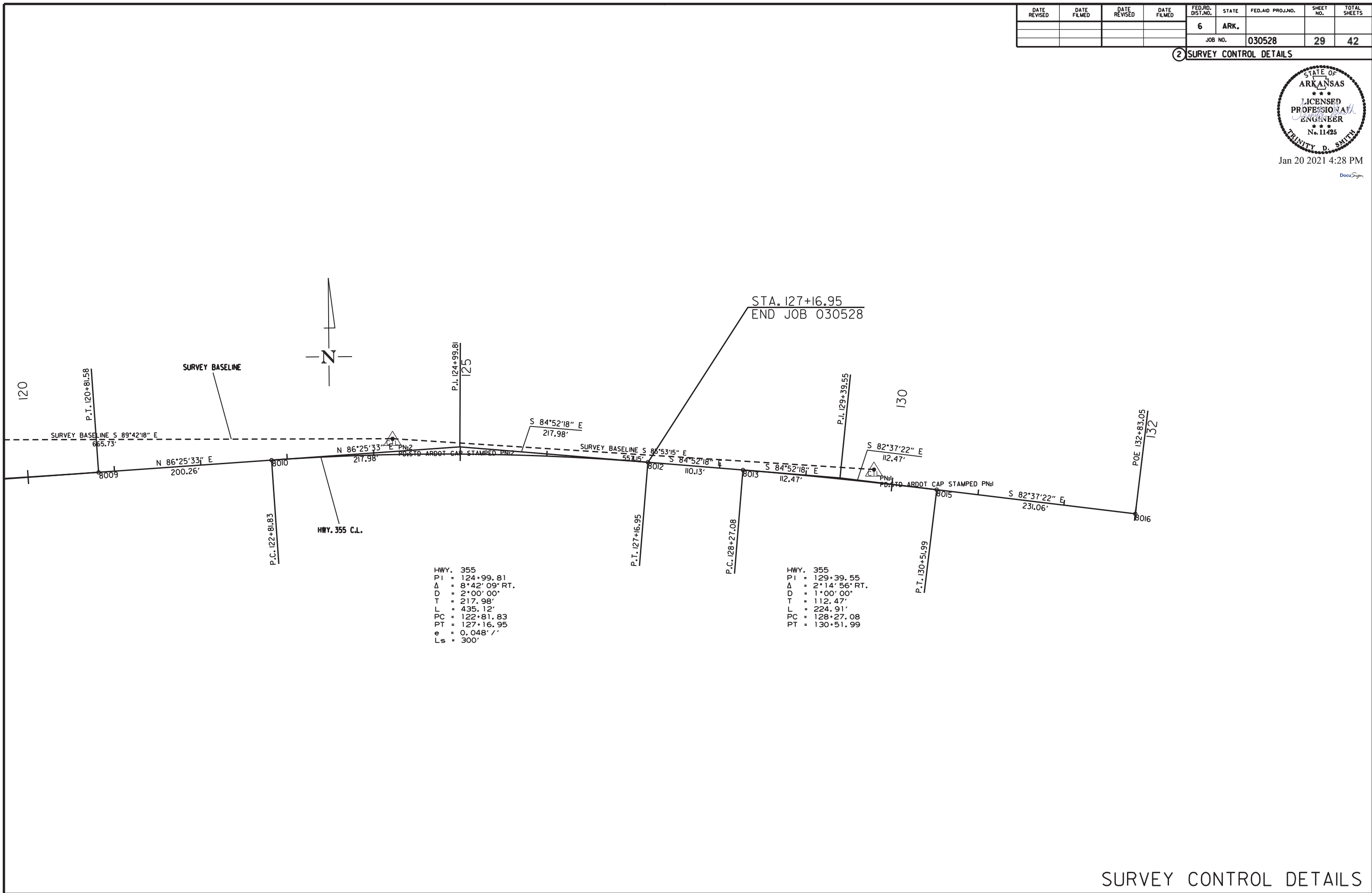
12/7/2020  
R030528.DGN

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    | 29        | 42           |
|              |             |              |             | JOB NO.            |       | 030528             |           |              |

2 SURVEY CONTROL DETAILS



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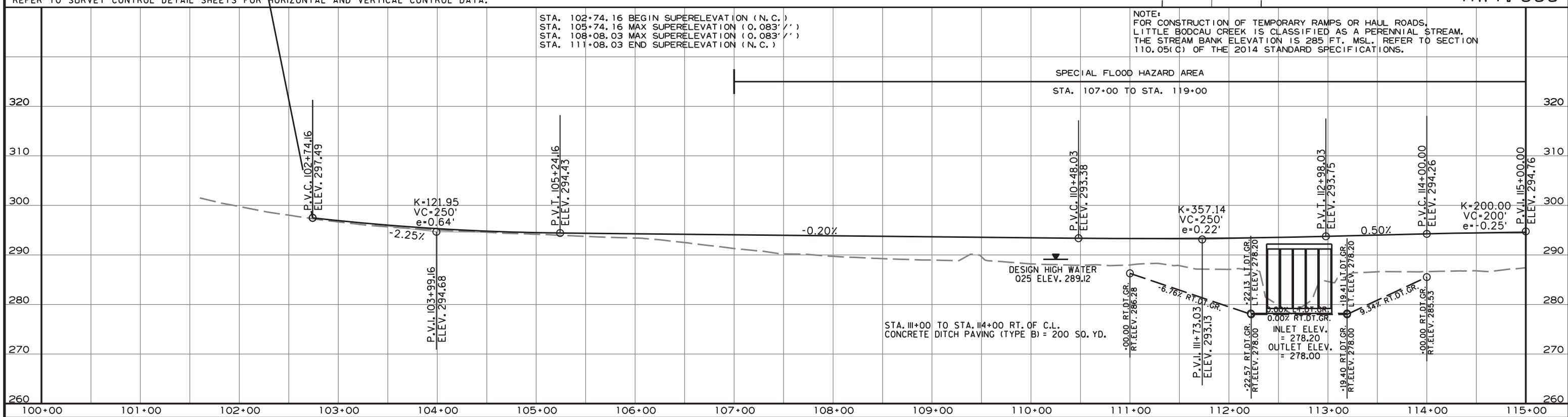
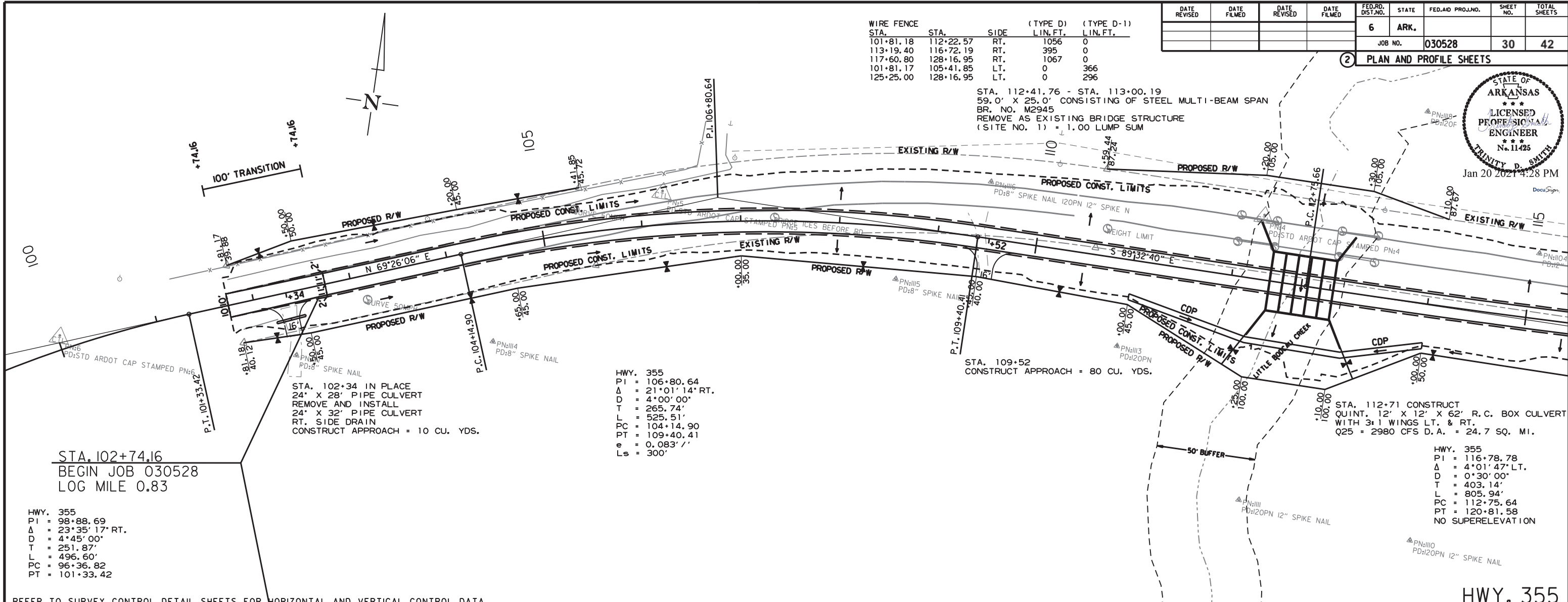
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             | JOB NO.            |       | 030528             | 30        | 42           |

PLAN AND PROFILE SHEETS



| WIRE FENCE STA. | STA.      | SIDE | (TYPE D) LIN. FT. | (TYPE D-1) LIN. FT. |
|-----------------|-----------|------|-------------------|---------------------|
| 101+81.18       | 112+22.57 | RT.  | 1056              | 0                   |
| 113+19.40       | 116+72.19 | RT.  | 395               | 0                   |
| 117+60.80       | 128+16.95 | RT.  | 1067              | 0                   |
| 101+81.17       | 105+41.85 | LT.  | 0                 | 366                 |
| 125+25.00       | 128+16.95 | LT.  | 0                 | 296                 |

STA. 112+41.76 - STA. 113+00.19  
 59.0' X 25.0' CONSISTING OF STEEL MULTI-BEAM SPAN  
 BR. NO. M2945  
 REMOVE AS EXISTING BRIDGE STRUCTURE  
 (SITE NO. 1) = 1.00 LUMP SUM



R030528.DGN 8/17/2020

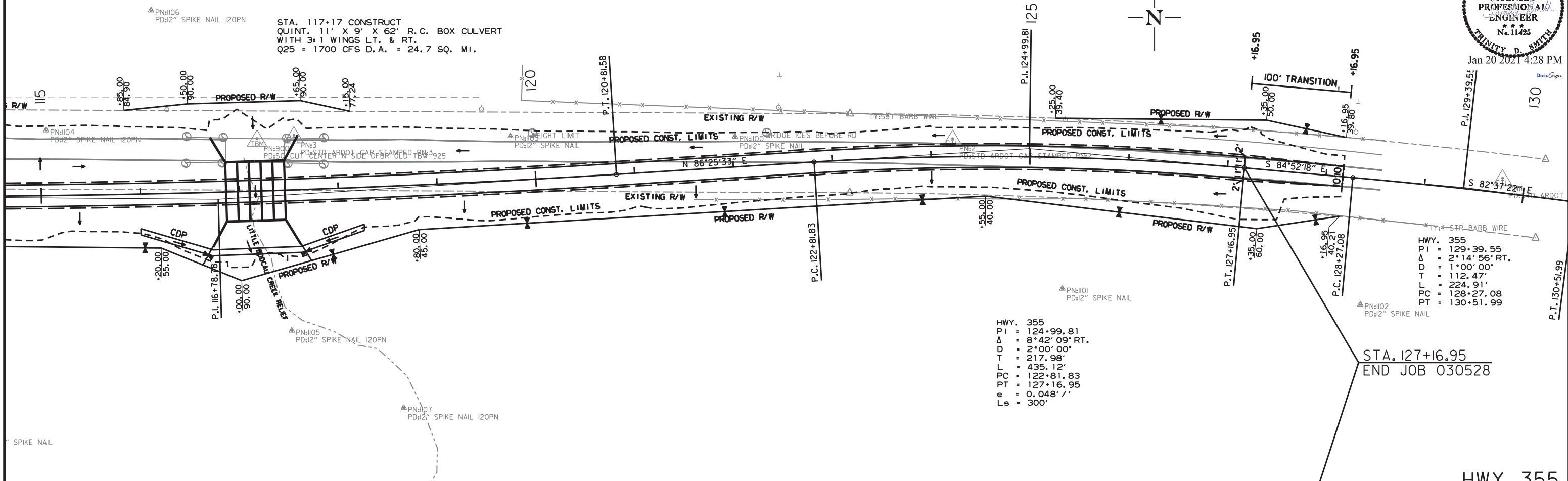
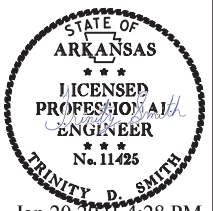
HWY. 355  
 PI = 116+78.78  
 Δ = 4°01'47" LT.  
 D = 0°30'00"  
 T = 403.14'  
 L = 805.94'  
 PC = 112+75.64  
 PT = 120+81.58  
 NO SUPERELEVATION

STA. 116+87.83 - STA. 117+46.89  
 56.0' X 25.1' CONSISTING OF STEEL MULTI-BEAM SPAN  
 BR. NO. M2946  
 REMOVE AS EXISTING BRIDGE STRUCTURE  
 (SITE NO. 2) = 1.00 LUMP SUM

| STA.      | STA.      | SIDE | (TYPE D) LIN. FT. | (TYPE D-1) LIN. FT. |
|-----------|-----------|------|-------------------|---------------------|
| 101+81.18 | 112+22.57 | RT.  | 1056              | 0                   |
| 113+19.40 | 116+72.19 | RT.  | 395               | 0                   |
| 117+60.80 | 128+16.95 | RT.  | 1067              | 0                   |
| 101+81.17 | 105+41.85 | LT.  | 0                 | 366                 |
| 125+25.00 | 128+16.95 | LT.  | 0                 | 296                 |

| DATE REVISED   | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|----------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|                |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO. 030528 |             |              |             |                    |       |                    | 31        | 42           |

PLAN AND PROFILE SHEETS

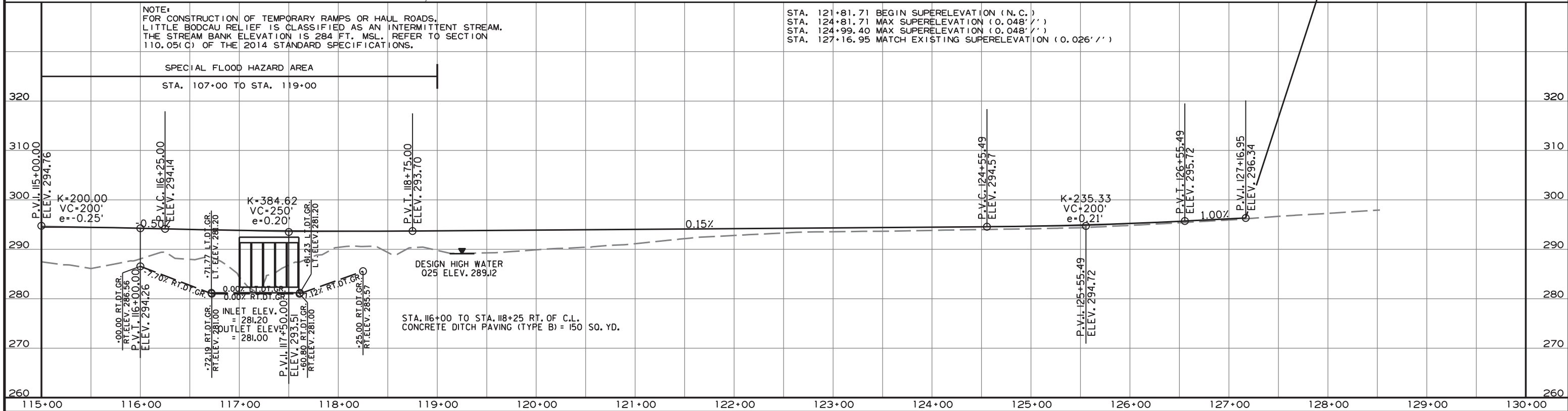


HWY. 355  
 PI = 124+99.81  
 Δ = 8°42'09" RT.  
 D = 2°00'00"  
 T = 217.98'  
 L = 435.12'  
 PC = 122+81.83  
 PT = 127+16.95  
 e = 0.048' / '  
 Ls = 300'

REFER TO SURVEY CONTROL DETAIL SHEETS FOR HORIZONTAL AND VERTICAL CONTROL DATA.

NOTE:  
 FOR CONSTRUCTION OF TEMPORARY RAMPS OR HAUL ROADS,  
 LITTLE BODCAU RELIEF IS CLASSIFIED AS AN INTERMITTENT STREAM.  
 THE STREAM BANK ELEVATION IS 284 FT. MSL. REFER TO SECTION  
 110.05(C) OF THE 2014 STANDARD SPECIFICATIONS.

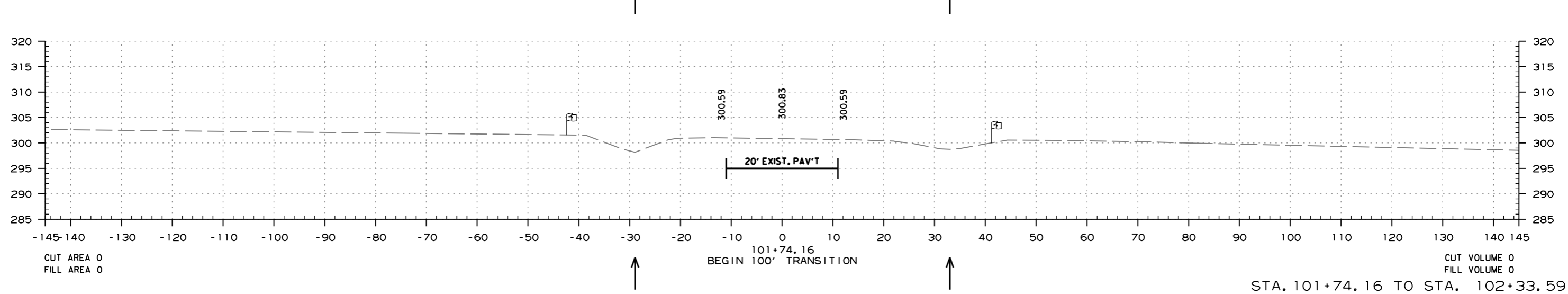
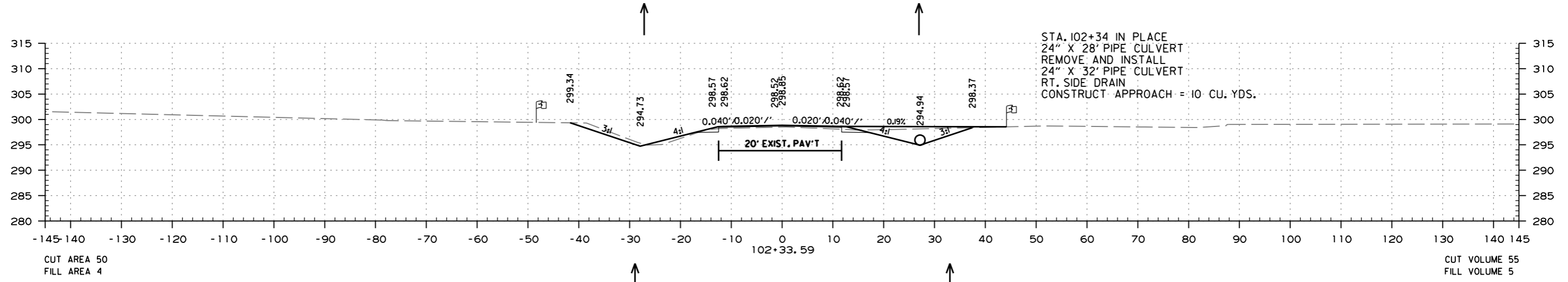
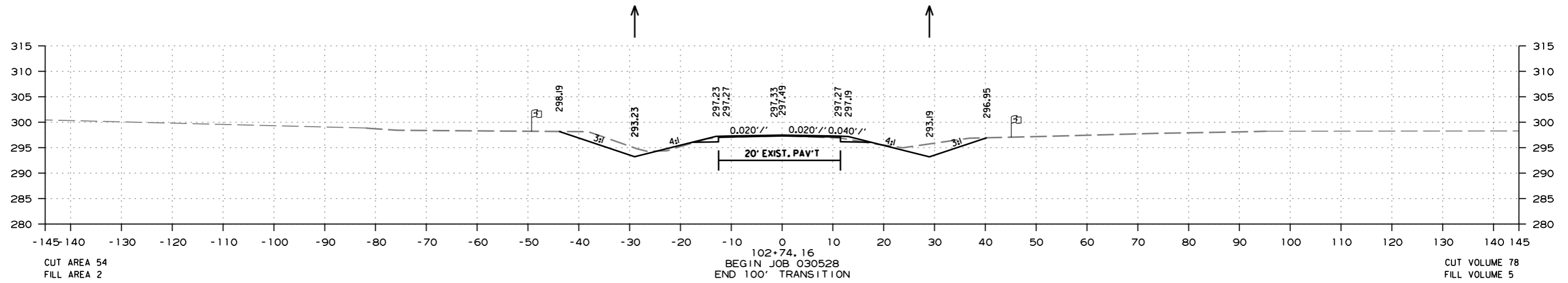
STA. 121+81.71 BEGIN SUPERELEVATION (N.C.)  
 STA. 124+81.71 MAX SUPERELEVATION (0.048' / '  
 STA. 124+99.40 MAX SUPERELEVATION (0.048' / '  
 STA. 127+16.95 MATCH EXISTING SUPERELEVATION (0.026' / ')



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| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 030528     | 32        | 42           |

② CROSS SECTIONS

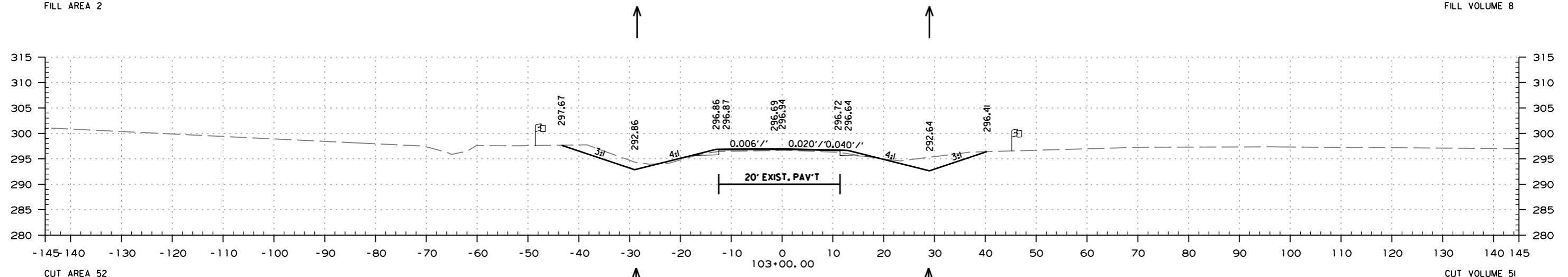
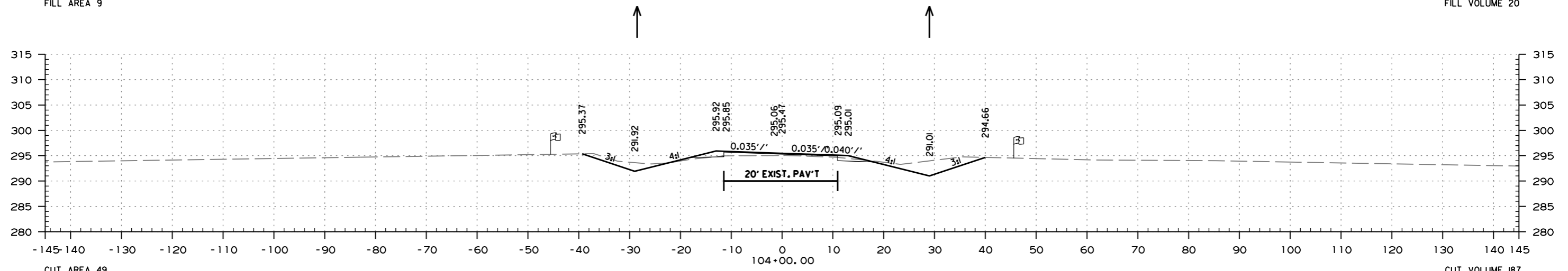
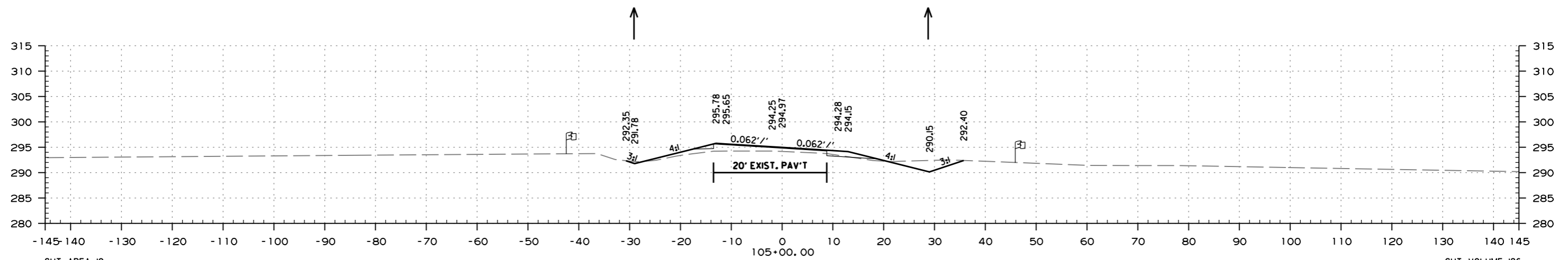


STA. 101+74.16 TO STA. 102+33.59



| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 030528     | 33        | 42           |

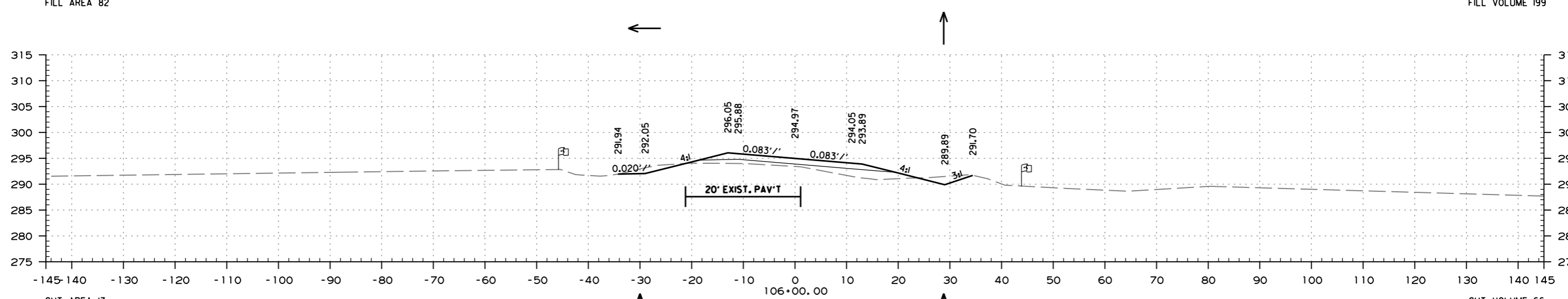
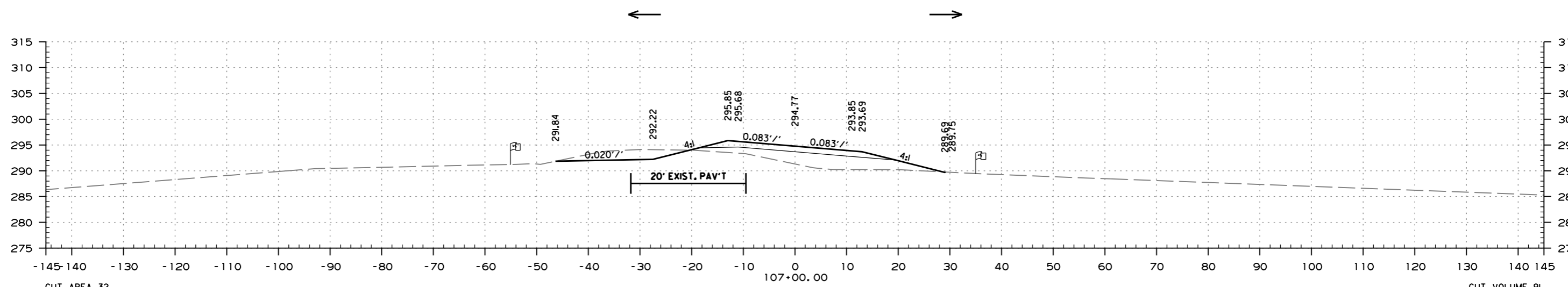
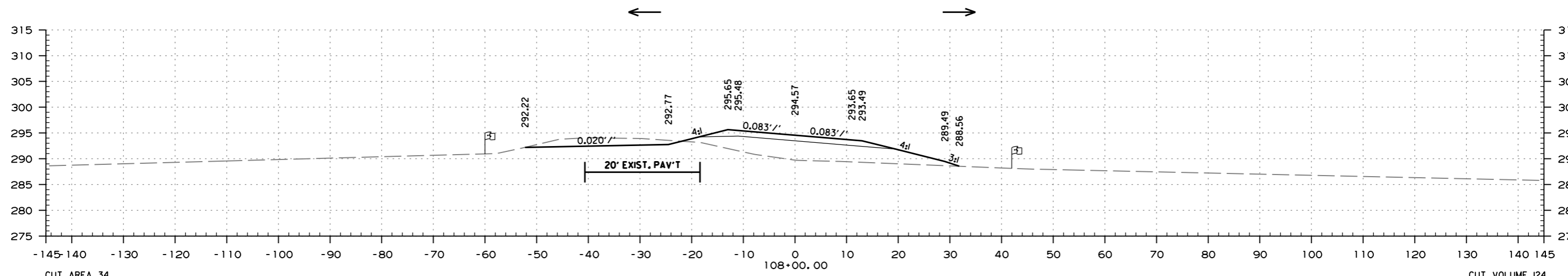
② CROSS SECTIONS



STA. 103+00.00 TO STA. 105+00.00

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO.      |             |              |             |                    |       | 030528             | 34        | 42           |

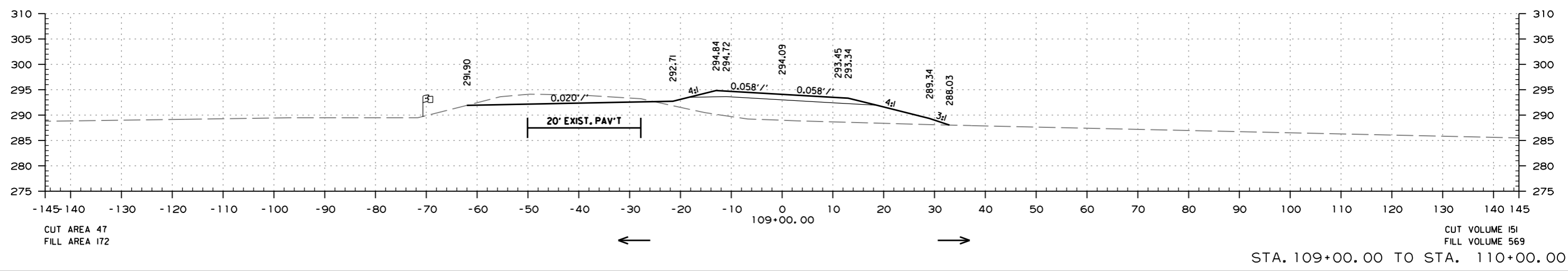
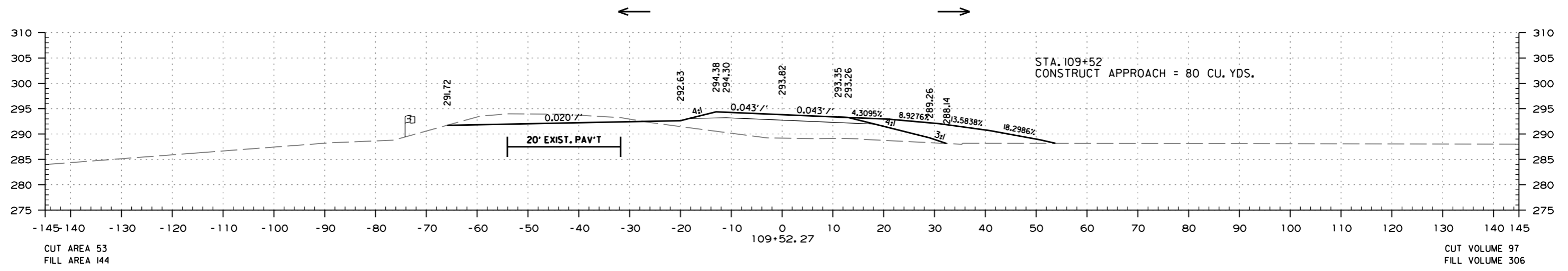
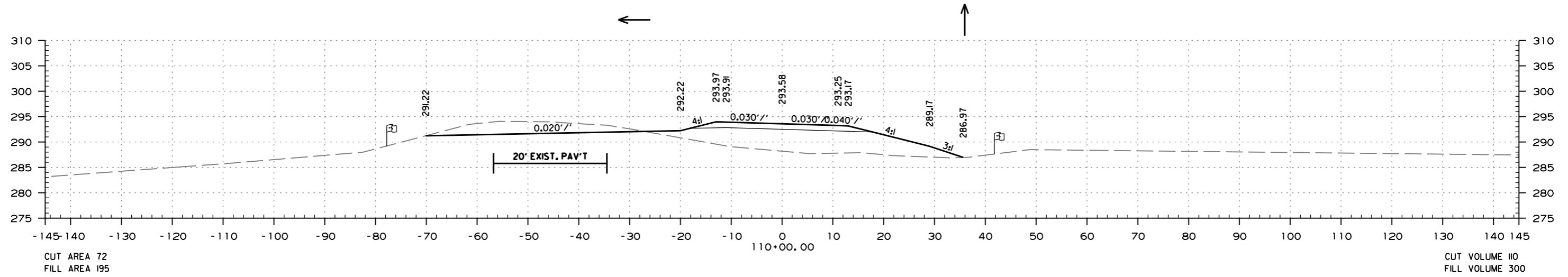
② CROSS SECTIONS



STA. 106+00.00 TO STA. 108+00.00

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 030528     | 35        | 42           |

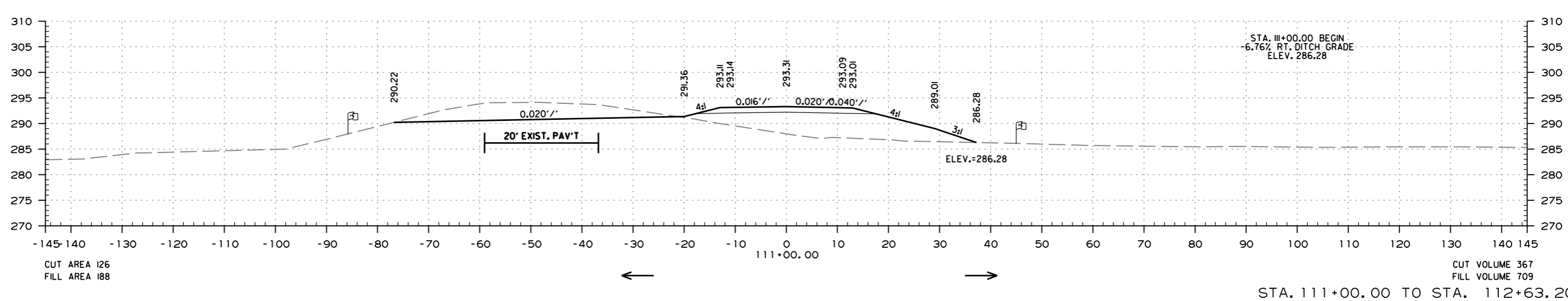
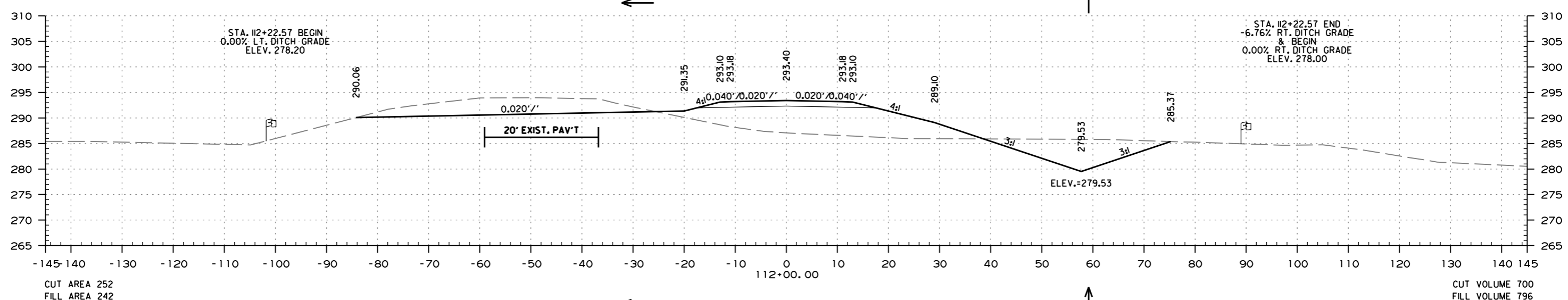
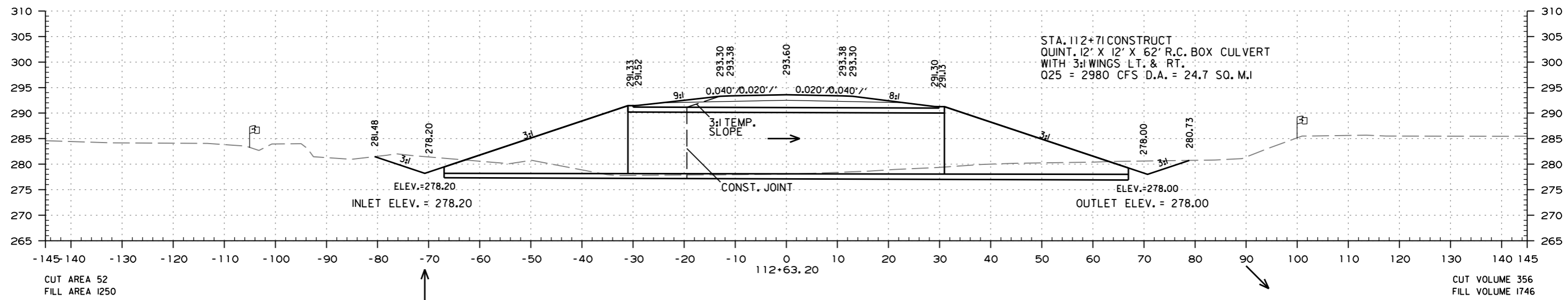
② CROSS SECTIONS



6/20/2019  
ZBORNER.CEL

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 030528     | 36        | 42           |

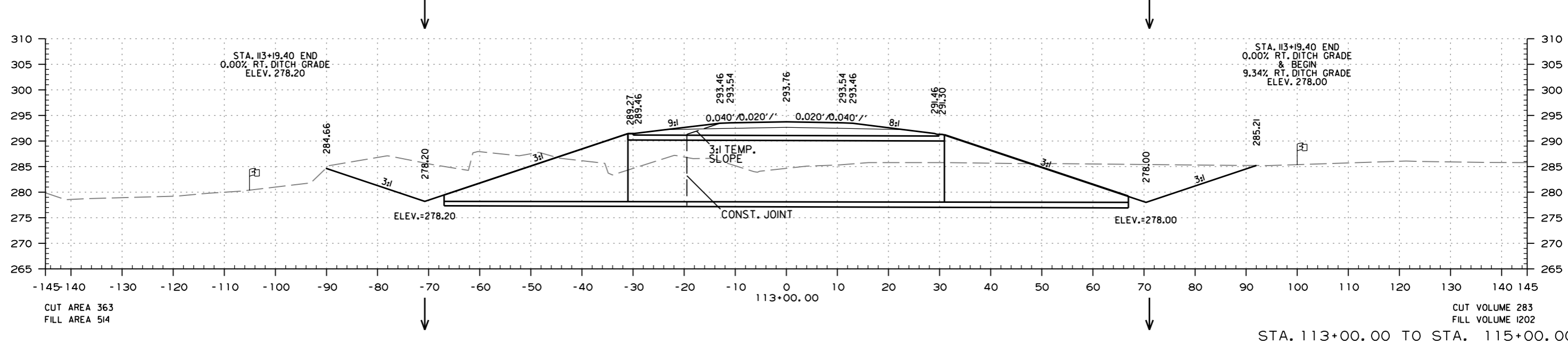
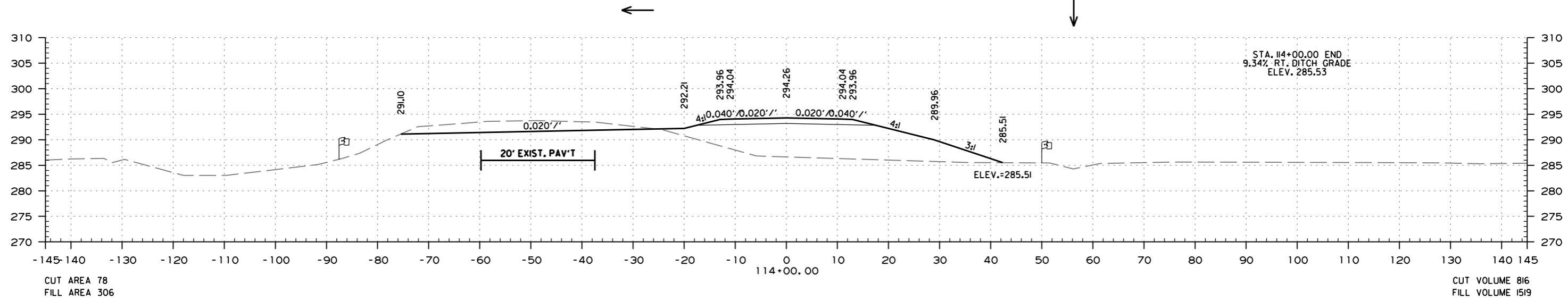
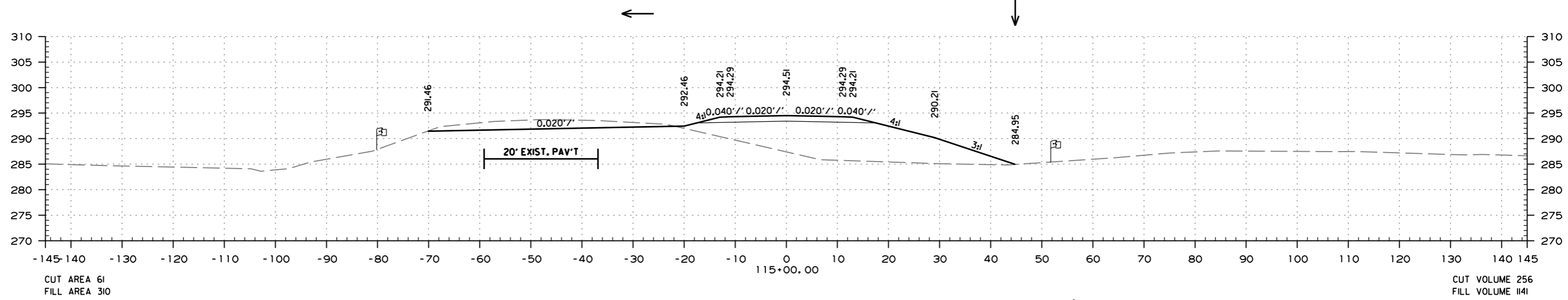
② CROSS SECTIONS



6/20/2019  
 ZBORNER.CEL

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 030528     | 37        | 42           |

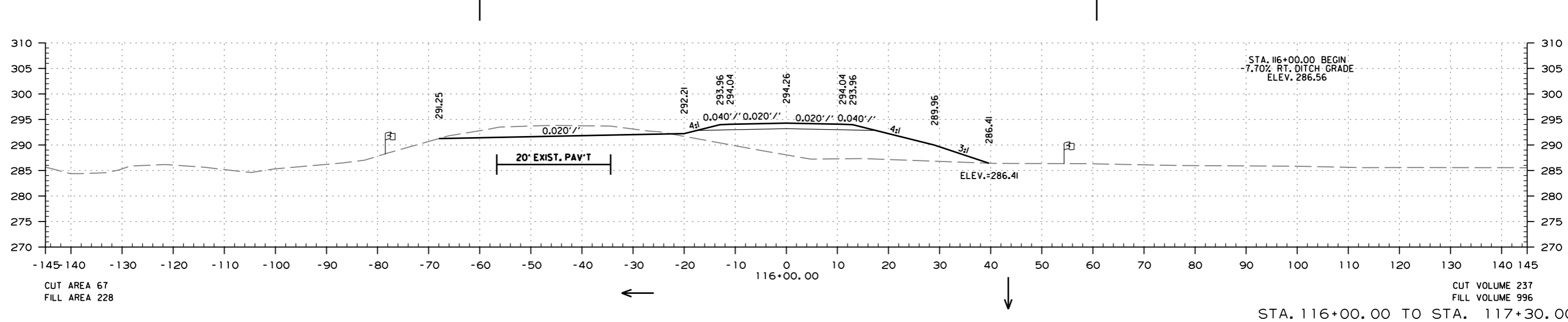
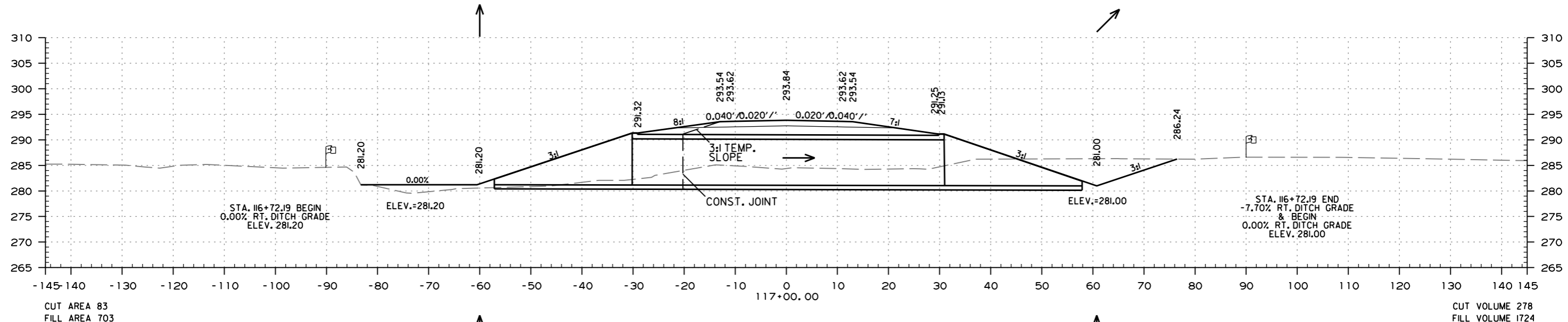
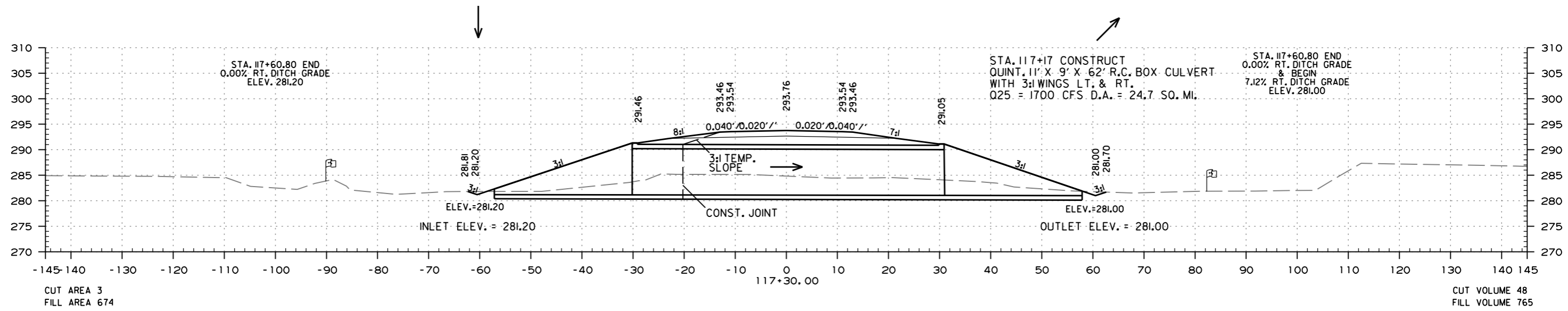
2 CROSS SECTIONS



6/20/2019  
ZBORNER.CEL

| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 030528     | 38        | 42           |

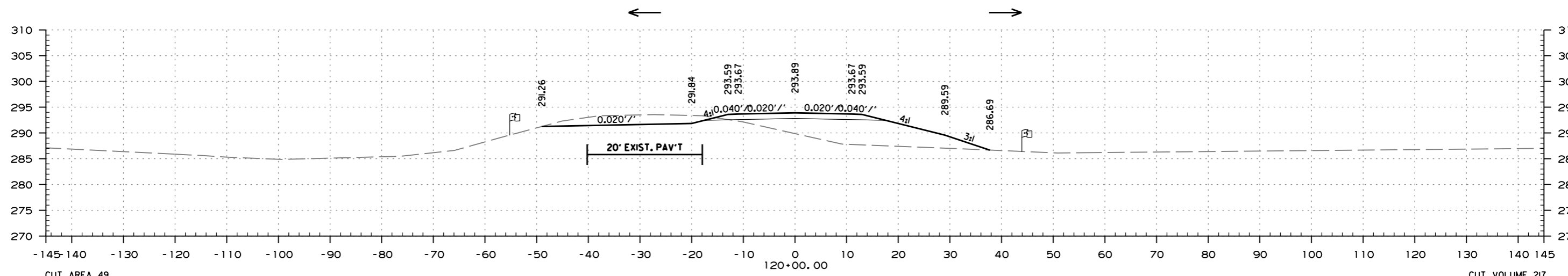
2 CROSS SECTIONS



6/20/2019  
ZBORNER.CEL

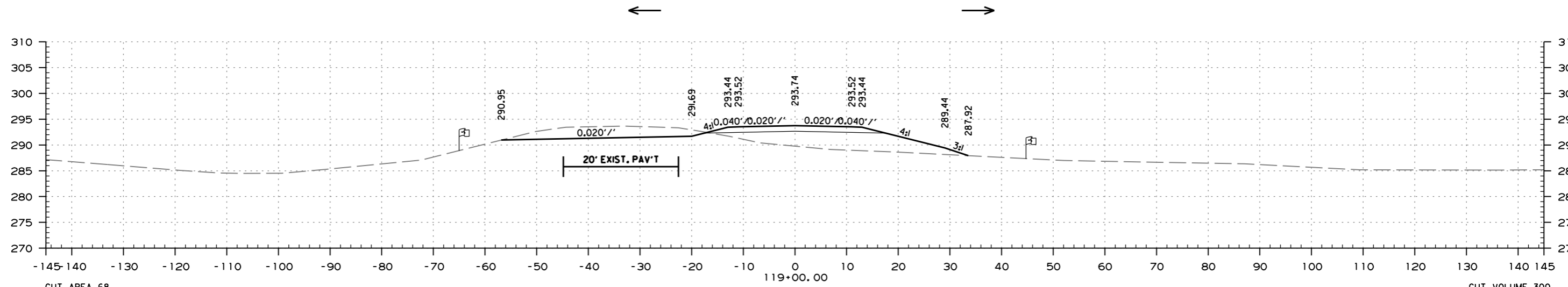
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 030528     | 39        | 42           |

② CROSS SECTIONS



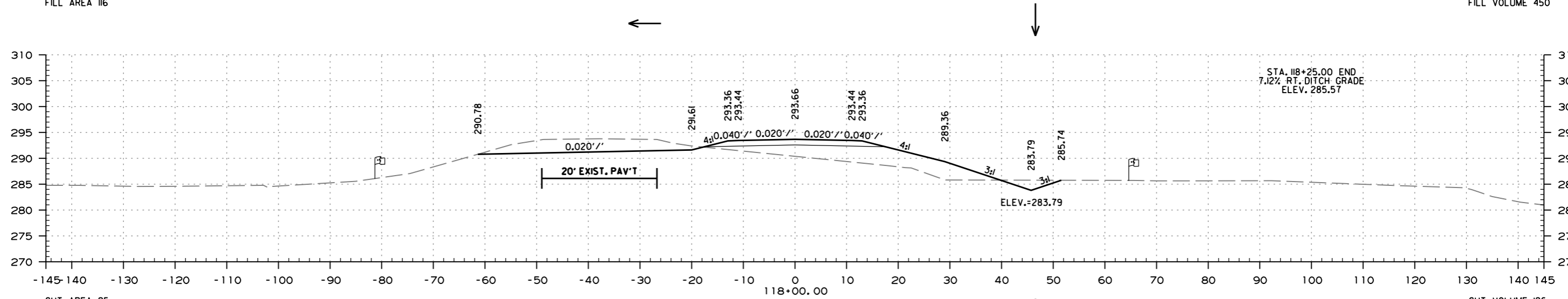
CUT AREA 49  
FILL AREA 148

CUT VOLUME 217  
FILL VOLUME 488



CUT AREA 68  
FILL AREA 116

CUT VOLUME 300  
FILL VOLUME 450



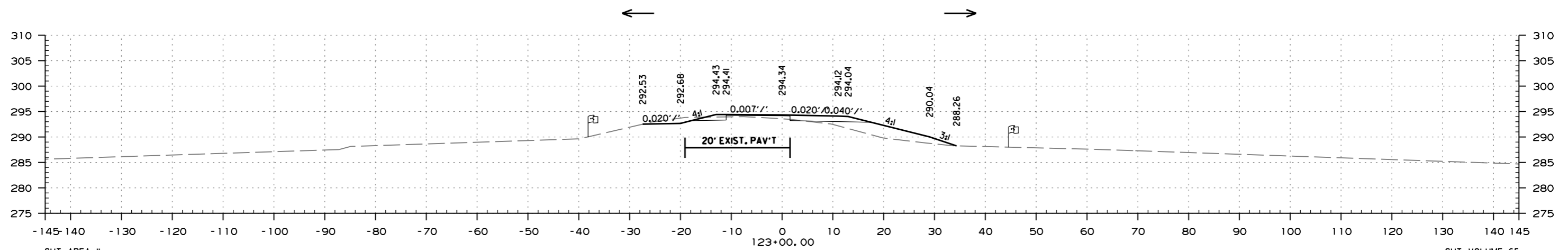
CUT AREA 95  
FILL AREA 127

CUT VOLUME 126  
FILL VOLUME 1038

STA. 118+00.00 TO STA. 120+00.00

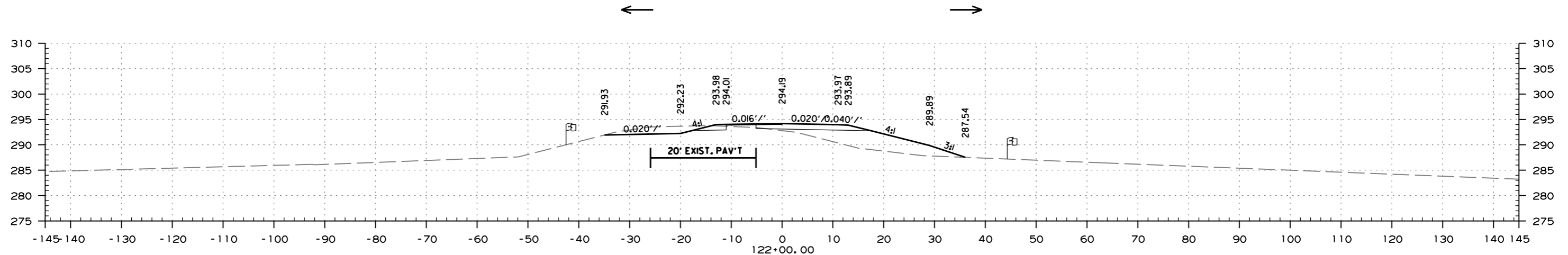
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 030528     | 40        | 42           |

2 CROSS SECTIONS



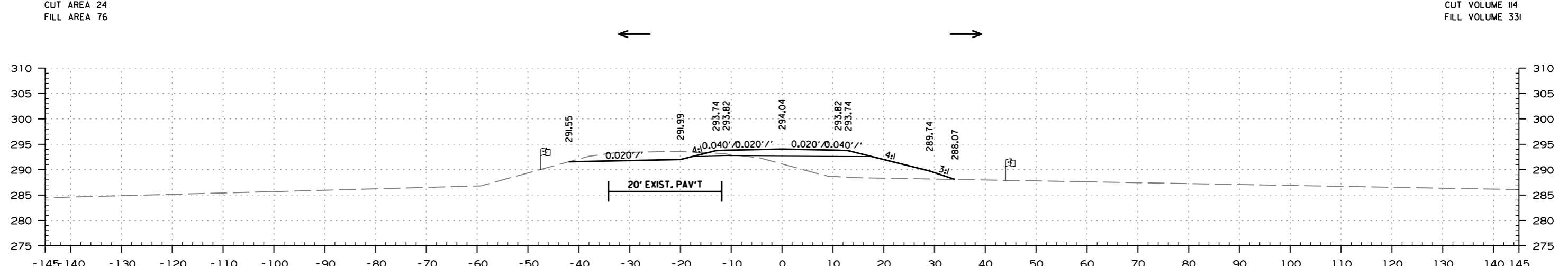
CUT AREA 11  
FILL AREA 40

CUT VOLUME 65  
FILL VOLUME 215



CUT AREA 24  
FILL AREA 76

CUT VOLUME 114  
FILL VOLUME 331



CUT AREA 37  
FILL AREA 102

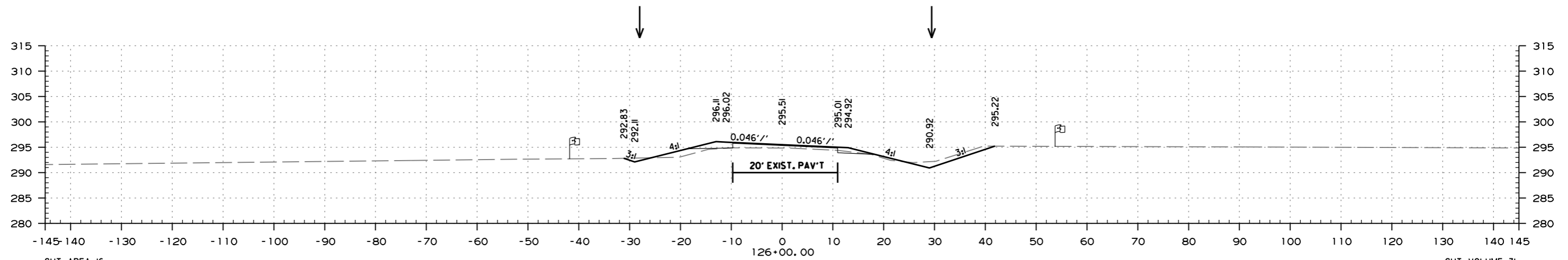
CUT VOLUME 161  
FILL VOLUME 462

STA. 121+00.00 TO STA. 123+00.00



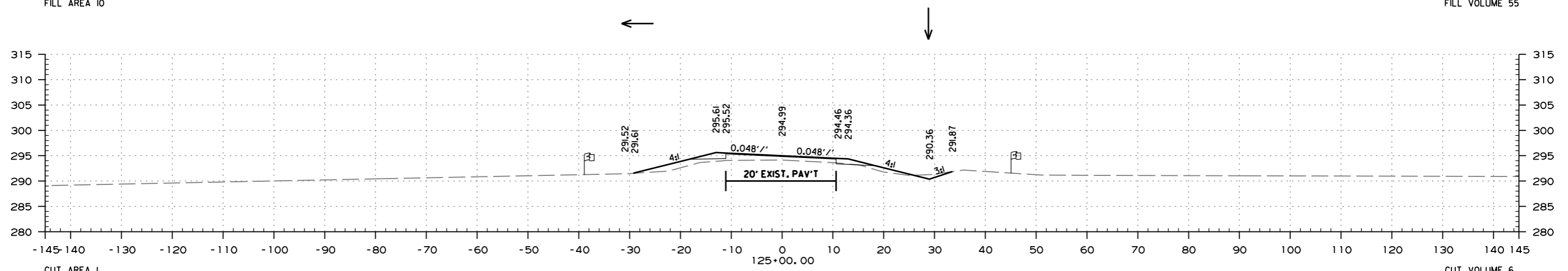
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
| JOB NO.      |             |              |             |                    |       | 030528             | 41        | 42           |

② CROSS SECTIONS



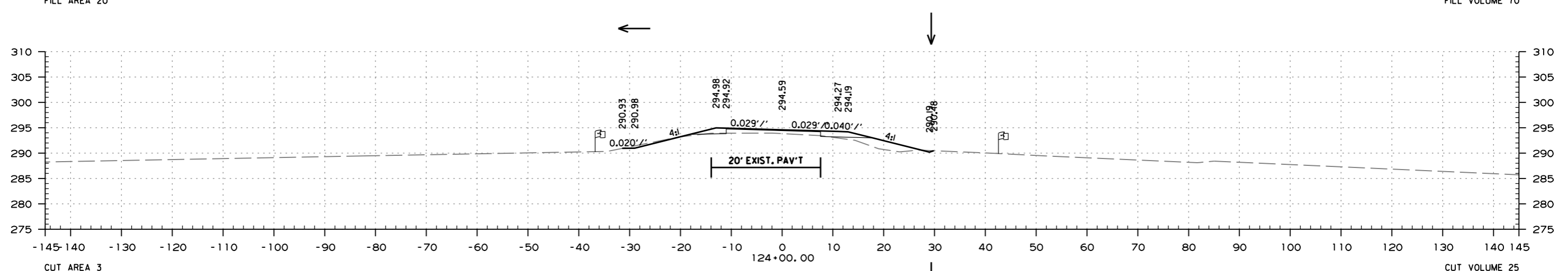
CUT AREA 16  
FILL AREA 10

CUT VOLUME 31  
FILL VOLUME 55



CUT AREA 1  
FILL AREA 20

CUT VOLUME 6  
FILL VOLUME 70



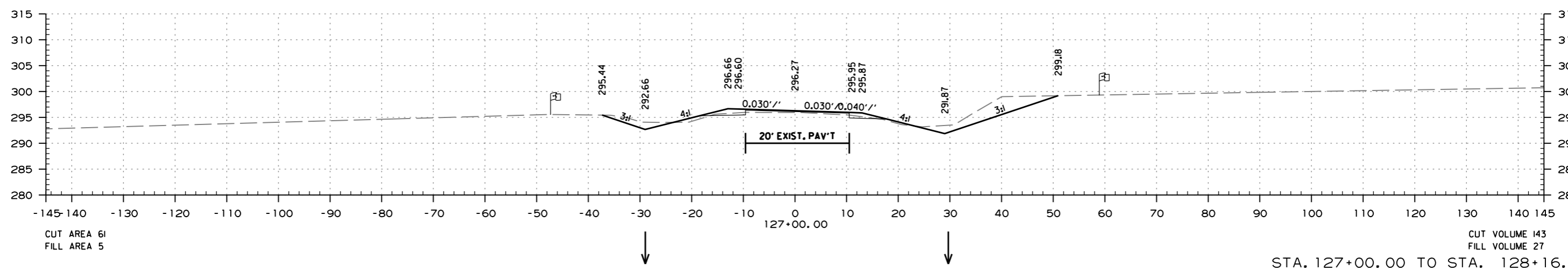
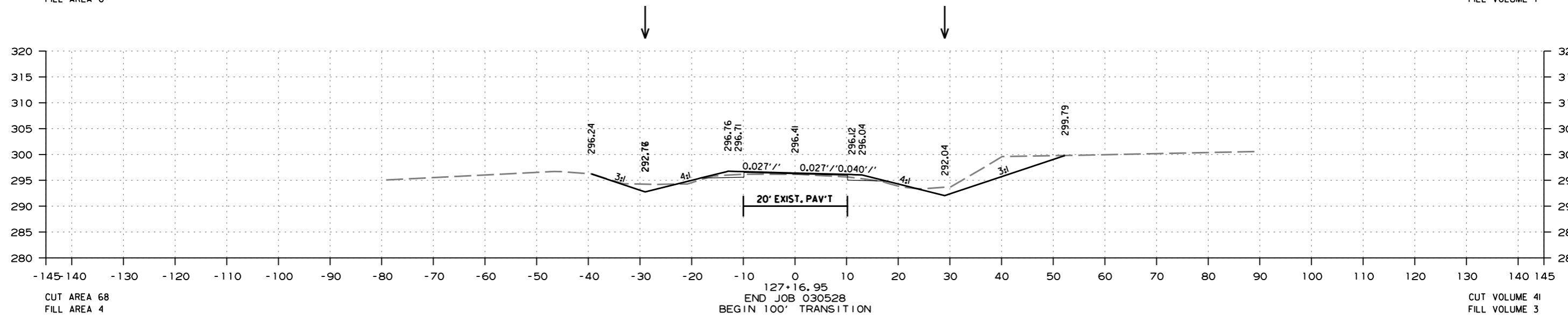
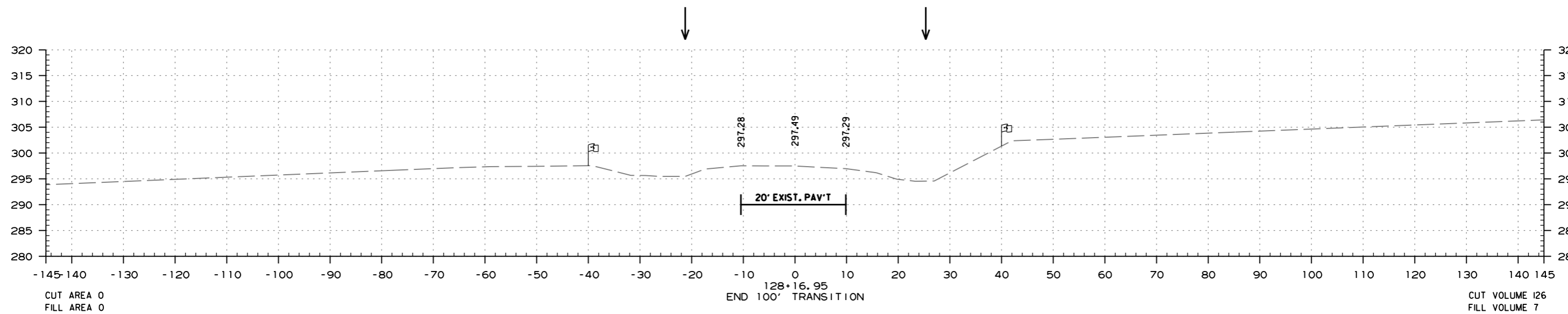
CUT AREA 3  
FILL AREA 18

CUT VOLUME 25  
FILL VOLUME 107

STA. 124+00.00 TO STA. 126+00.00

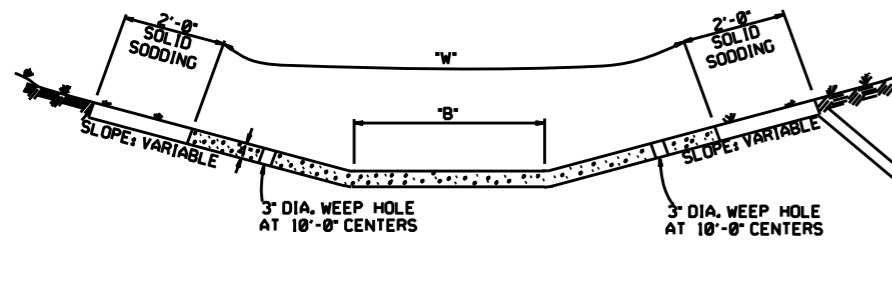
| DATE REVISED | DATE FILMED | DATE REVISED | DATE FILMED | FED. RD. DIST. NO. | STATE | FED. AID PROJ. NO. | SHEET NO. | TOTAL SHEETS |
|--------------|-------------|--------------|-------------|--------------------|-------|--------------------|-----------|--------------|
|              |             |              |             | 6                  | ARK.  |                    |           |              |
|              |             |              |             |                    |       | JOB NO. 030528     | 42        | 42           |

② CROSS SECTIONS



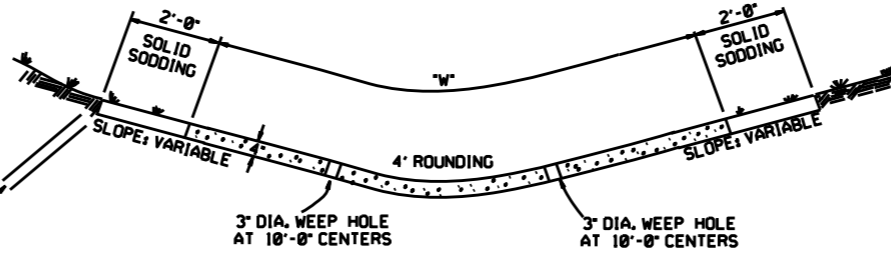
STA. 127+00.00 TO STA. 128+16.95

REFER TO TABULATION OF QUANTITIES FOR "W" & "B" DIMENSIONS



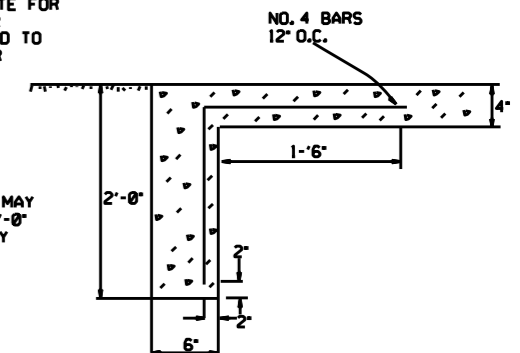
TYPE A

REFER TO TABULATION OF QUANTITIES FOR "W" DIMENSIONS



TYPE B

THE STEEL AND ADDITIONAL CONCRETE FOR THE WALLS SHALL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR "CONCRETE DITCH PAVING."



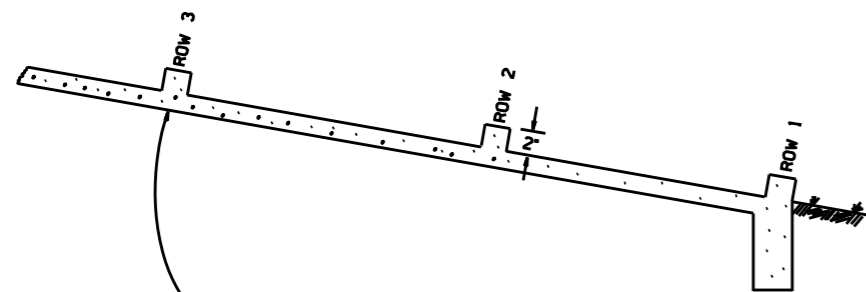
TOE WALL DETAIL FOR CONCRETE DITCH PAVING

GENERAL NOTES:

THE FULL WIDTH OF EACH SECTION SHALL BE POURED MONOLITHICALLY.  
TOE WALLS TO BE CONSTRUCTED FULL WIDTH AT EACH END OF DITCH PAVING, AND POURED MONOLITHICALLY.

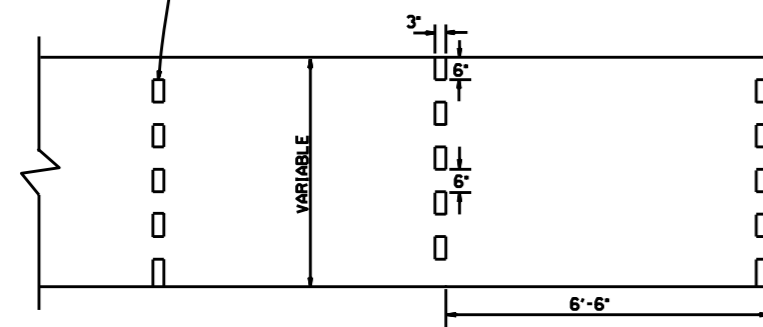
SOLID SOD ALONG DITCH PAVING TO BE PLACED WITHIN 14 DAYS OF DITCH PAVING CONSTRUCTION.

1' WIDE TRANSVERSE EXPANSION JOINTS SHALL BE PLACED IN CONCRETE DITCH PAVING AT 45' INTERVALS. THE SPACE SHALL BE FILLED WITH APPROVED JOINT FILLER COMPLYING WITH AASHTO M213.



NUMBER OF ELEMENTS PER ROW VARIES WITH WIDTH OF PAVING SPECIFIED

ENERGY DISSIPATORS TO BE USED FOR THE ENTIRE LENGTH OF DITCH WHEN SLOPE OF DITCH PAVING EXCEEDS 7%. THE DISSIPATORS WILL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR CONCRETE DITCH PAVING.



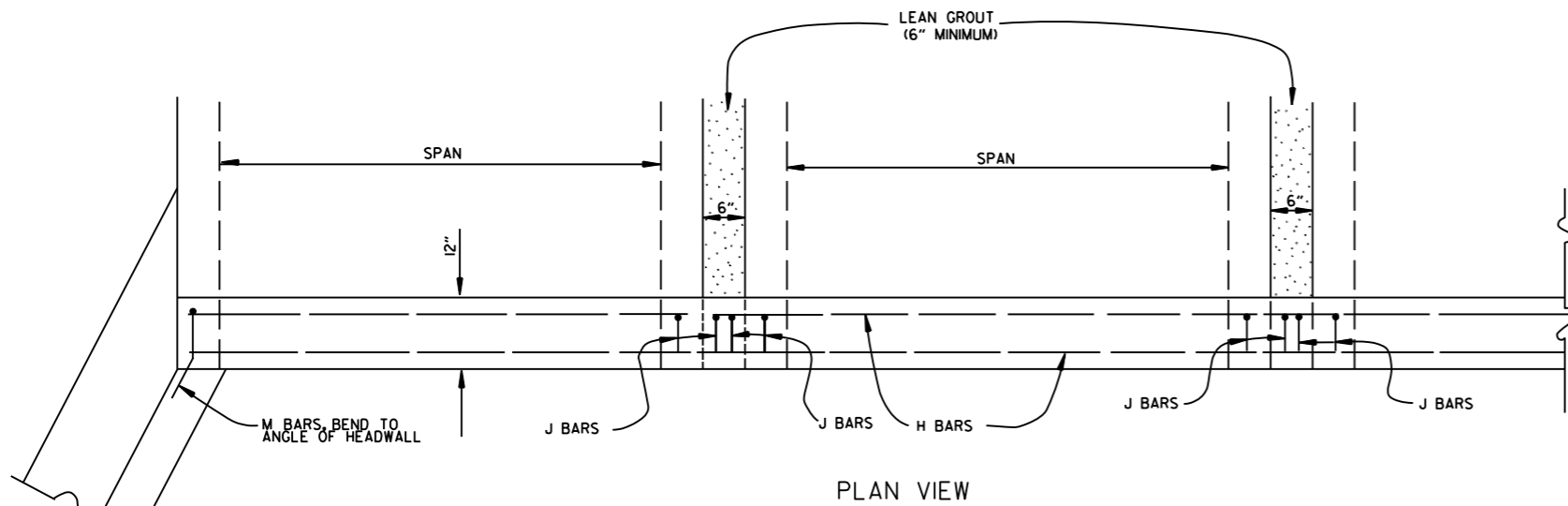
ENERGY DISSIPATORS  
(NO SCALE)

| DATE     | REVISION                                     | DATE FILM'D |
|----------|--|-------------|
| 12-8-16  | CORRECTED ENERGY DISSIPATOR DRAWING AND NOTE |             |
| 11-17-10 | ADDED GENERAL NOTE                           |             |
| 6-2-94   | ADDED GENERAL NOTE ABOUT SOLID SODDING       |             |
| 11-30-88 | ELIMINATED MIN. ROWS OF ELEMENTS             | 111-30-89   |
| 7-15-88  | REVISED DISSIPATOR NOTE                      | 653-7-15-88 |
| 4-3-87   | REVISED ENERGY DISSIPATOR                    | 871-4-3-87  |
| 1-9-87   | MODIFIED NOTE ON ENERGY DISS.                | 832-1-9-87  |
| 11-3-86  | ADDED NOTE TO ENERGY DISS.                   | 839-12-1-86 |
| 11-1-84  | ENERGY DISSIPATOR DETAILS ADDED              | 508-11-1-84 |
| 11-1-84  | EXCAVATION DETAILS ADDED                     |             |
|          | TYPED A & B                                  |             |
| 10-2-72  | REVISED AND REDRAWN                          | 508-10-2-72 |
|          | DATE   | REVISION    |
|          |  | DATE FILM'D |

ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE DITCH PAVING

STANDARD DRAWING CDP-1



BAR LIST

| BAR | NO. | SIZE | LENGTH | BAR BENDING DIAGRAM |
|-----|-----|------|--------|---------------------|
| H   | 2   | #4   | •      |                     |
| I   | •   | #4   | •      |                     |
| J   | •   | #4   | 1'-5"  |                     |
| L   | •   | #4   | 3'-2"  |                     |
| M   | •   | #4   | 1'-8"  |                     |

• NOTE: LENGTH AND NUMBER OF BARS VARIES WITH SIZE OF CULVERT

GENERAL NOTES

WINGS, CURTAIN WALLS AND APRONS SHALL BE TIED TO THE PRECAST CULVERT SECTION BY CASTING BARS IN CULVERT END SECTIONS AS SHOWN OR BY DOWELING AND GROUTING. J BARS AND M BARS SHALL BE EMBEDDED A MINIMUM OF 10" IN PRECAST BOX.

WINGS, FOOTINGS, APRONS AND CURTAIN WALLS SHALL BE CONSTRUCTED IN ACCORDANCE WITH THE APPLICABLE WING DRAWING. STEEL AND CONCRETE QUANTITIES WILL BE ADJUSTED TO FIT THE IN-PLACE WIDTH & HEIGHT OF THE PRECAST CONCRETE BOX CULVERTS.

ALL EXPOSED CORNERS TO HAVE 3/4" CHAMFERS.

WINGWALLS AND FOOTINGS MAY BE ADJUSTED IN THE FIELD AS DIRECTED BY THE ENGINEER.

ALL CONCRETE, REINFORCING STEEL, LEAN GROUT, MEMBRANE WATERPROOFING, DRAINAGE FILL MATERIAL, GEOTEXTILE FILTER FABRIC, LABOR, MATERIALS AND EQUIPMENT REQUIRED FOR INSTALLING PRECAST BOX CULVERTS WILL NOT BE PAID FOR DIRECTLY BUT WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR THE ITEMS AS SPECIFIED IN SECTION 607 OF THE STANDARD SPECIFICATIONS.

LEAN GROUT SHALL CONSIST OF A SAND CEMENT MIXTURE MEETING THE FOLLOWING REQUIREMENTS: PORTLAND CEMENT SHALL BE TYPE I AND SHALL MEET THE REQUIREMENTS OF AASHTO M 85. SAND SHALL MEET THE REQUIREMENTS OF FINE AGGREGATE AS SPECIFIED IN SECTION 802.02 OF THE STANDARD SPECIFICATIONS. THE SAND CEMENT MIXTURE SHALL CONSIST OF NOT LESS THAN 1.5 SACKS OF PORTLAND CEMENT PER TON OF MATERIAL MIXTURE. THE MIXTURE SHALL CONTAIN SUFFICIENT WATER TO HYDRATE THE CEMENTS. THE SAND CEMENT MIXTURE SHALL BE PLACED IN MAXIMUM 8 INCH THICK LIFTS, LOOSE MEASURE, AND THOROUGHLY RODDED AND TAMPED AROUND BOX TO THOROUGHLY FILL ALL VOIDS.

MEMBRANE WATERPROOFING CONFORMING TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS SHALL BE APPLIED TO ALL BOX CULVERT JOINTS.

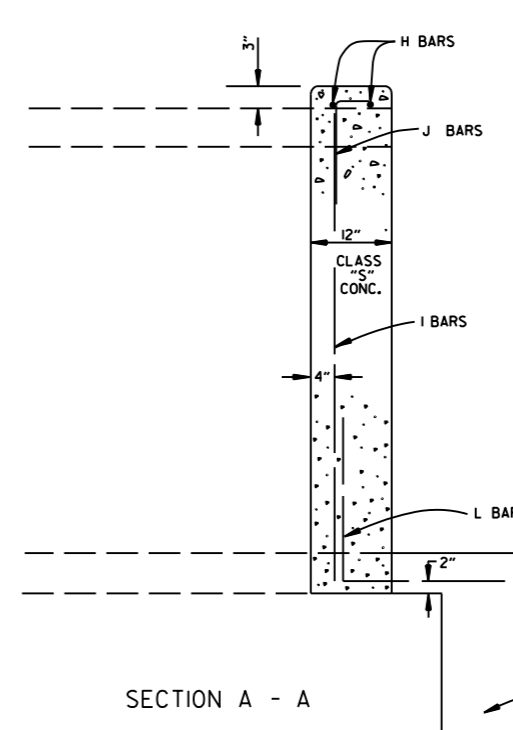
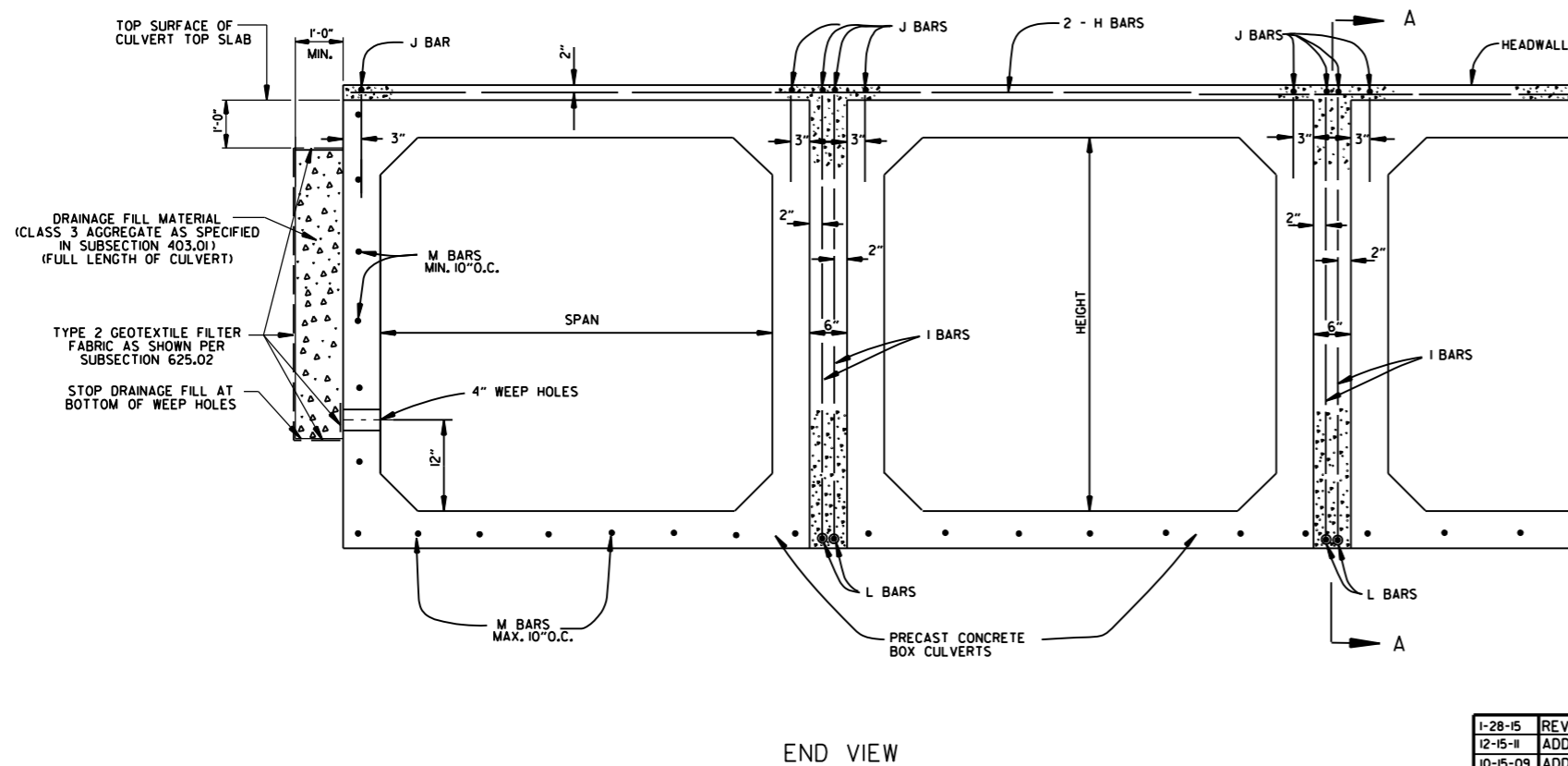
THE MEMBRANE WATERPROOFING WILL BE REQUIRED ON THE TOP EXTERNAL JOINT AND SHALL EXTEND 1 FOOT DOWN THE SIDES OF THE CULVERT.

IN OUTER BARRELS, ONE WEEP HOLE IS REQUIRED IN EXTERIOR WALLS OF EACH PRECAST CULVERT SECTION. WEEP HOLES SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" IN THE ASSEMBLED CULVERT AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

DRAINAGE FILL MATERIAL WITH GEOTEXTILE FABRIC IS REQUIRED AT THE EXTERIOR WALLS OF THE ASSEMBLED CULVERT, SEE DETAILS ON THIS DRAWING.

MINIMUM WIDTH SHALL BE 12" (6" ON EACH SIDE OF JOINT). ON MULTIPLE BARREL CULVERTS, MEMBRANE WATERPROOFING SHALL BE APPLIED TO EACH BARREL AS DESCRIBED ABOVE.

WITH THE APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, FLOWABLE SELECT MATERIAL CONFORMING TO SECTION 206 OF THE STANDARD SPECIFICATIONS IN LIEU OF LEAN GROUT.



| DATE     | REVISION  | DATE FILMED |
|----------|---|-------------|
| 1-28-15  | REVISED GEOTEXTILE FABRIC PLACEMENT               |             |
| 12-15-11 | ADDED NOTE & DTLs FOR WEEP HOLE AND DRAINAGE FILL |             |
| 10-15-09 | ADDED GENERAL NOTE                                |             |
| 11-10-05 | REVISED SPACING OF "M" BARS                       |             |
| 4-10-03  | REVISED GENERAL NOTES                             |             |
| 10-18-96 | CORRECTED AASHTO REF.                             |             |
| 10-1-92  | ADDED NOTE FOR MEMBRANE WATERPROOFING             |             |
| 8-15-91  | ADDED NOTE FOR LEAN GROUT                         |             |
| 11- 8-90 | REVISED FOR 1991 SPECS                            |             |
| 11-30-89 | ISSUED; JABE                                      |             |
| DATE     | REVISION  | DATE FILMED |

ARKANSAS STATE HIGHWAY COMMISSION

PRECAST CONCRETE BOX CULVERTS

STANDARD DRAWING PBC-1

**REINFORCED CONCRETE ARCH PIPE DIMENSIONS**

| EQUIV. DIA. | SPAN         |                | RISE         |                |
|-------------|--------------|----------------|--------------|----------------|
|             | AASHTO M 206 | ARDDOT NOMINAL | AASHTO M 206 | ARDDOT NOMINAL |
| INCHES      | INCHES       |                |              |                |
| 15          | 18           | 18             | 11           | 11             |
| 18          | 22           | 22             | 13½          | 14             |
| 21          | 26           | 26             | 15½          | 16             |
| 24          | 28½          | 29             | 18           | 18             |
| 30          | 36¼          | 36             | 22½          | 23             |
| 36          | 43¾          | 44             | 26¾          | 27             |
| 42          | 51½          | 51             | 31¾          | 31             |
| 48          | 58½          | 59             | 36           | 36             |
| 54          | 65           | 65             | 40           | 40             |
| 60          | 73           | 73             | 45           | 45             |
| 72          | 88           | 88             | 54           | 54             |
| 84          | 102          | 102            | 62           | 62             |
| 90          | 115          | 115            | 72           | 72             |
| 96          | 122          | 122            | 77½          | 77             |
| 108         | 138          | 138            | 87½          | 87             |
| 120         | 154          | 154            | 96¾          | 97             |
| 132         | 168¾         | 169            | 106½         | 107            |

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

**REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS**

| EQUIV. DIA. | AASHTO M 207 |      |
|-------------|--------------|------|
|             | SPAN         | RISE |
| INCHES      | INCHES       |      |
| 18          | 23           | 14   |
| 24          | 30           | 19   |
| 27          | 34           | 22   |
| 30          | 38           | 24   |
| 33          | 42           | 27   |
| 36          | 45           | 29   |
| 39          | 49           | 32   |
| 42          | 53           | 34   |
| 48          | 60           | 38   |
| 54          | 68           | 43   |
| 60          | 76           | 48   |
| 66          | 83           | 53   |
| 72          | 91           | 58   |
| 78          | 98           | 63   |
| 84          | 106          | 68   |

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

**CONSTRUCTION SEQUENCE**

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(1).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

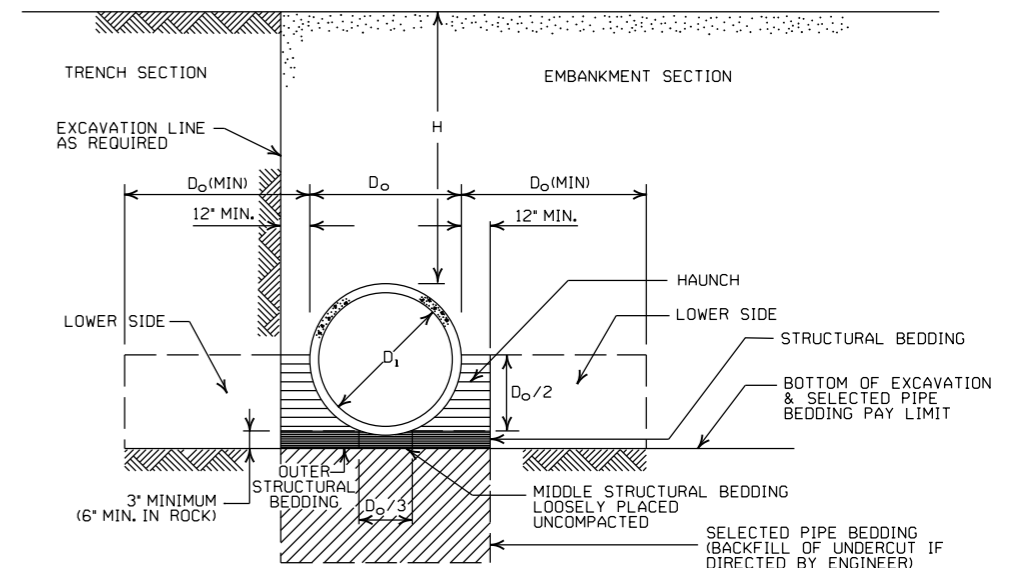
**- LEGEND -**

- D<sub>i</sub> = NORMAL INSIDE DIAMETER OF PIPE
- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- [Symbol] = UNDISTURBED SOIL

| INSTALLATION TYPE | MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING                         |
|-------------------|---|
| TYPE 1            | AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)                                      |
| TYPE 2            | SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL* |
| TYPE 3**          | AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL    |

\* SM-3 WILL NOT BE ALLOWED.

\*\* MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



**EMBANKMENT AND TRENCH INSTALLATIONS**

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

**GENERAL NOTES**

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170. R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

**MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS**

| INSTALLATION TYPE | CLASS OF PIPE |          |         |         |
|-------------------|---------------|----------|---------|---------|
|                   | CLASS III     | CLASS IV | CLASS V | CLASS V |
| PIPE ID (IN.)     | FEET          |          |         |         |
| 12-15             | 2             | 2.5      | 2       | 1       |
| 18-24             | 2.5           | 3        | 2       | 1       |
| 27-33             | 3             | 4        | 2       | 1       |
| 36-42             | 3.5           | 5        | 2       | 1       |
| 48                | 4.5           | 5.5      | 2       | 1       |
| 54-60             | 5             | 7        | 2       | 1       |
| 66-78             | 6             | 8        | 2       | 1       |
| 84-108            | 7.5           | 8        | 2       | 1       |

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

**MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS**

| INSTALLATION TYPE | CLASS OF PIPE |          |         |
|-------------------|---------------|----------|---------|
|                   | CLASS III     | CLASS IV | CLASS V |
| TYPE 1            | 21            | 32       | 50      |
| TYPE 2            | 16            | 25       | 39      |
| TYPE 3            | 12            | 20       | 30      |

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

**MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS**

| INSTALLATION TYPE | CLASS OF PIPE |          |
|-------------------|---------------|----------|
|                   | CLASS III     | CLASS IV |
| TYPE 2 OR TYPE 3  | FEET          |          |
|                   | 2.5           | 1.5      |

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

**MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS**

| INSTALLATION TYPE | CLASS OF PIPE |          |
|-------------------|---------------|----------|
|                   | CLASS III     | CLASS IV |
| TYPE 2            | 13            | 21       |
| TYPE 3            | 10            | 16       |

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

| DATE     | REVISION                               | DATE FILMED |
|----------|--|-------------|
| 2-27-14  | REVISED GENERAL NOTE 1.                |             |
| 12-15-11 | REVISED FOR LRFD DESIGN SPECIFICATIONS |             |
| 5-18-00  | REVISED TYPE 3 BEDDING & ADDED NOTE    |             |
| 3-30-00  | REVISED INSTALLATIONS                  |             |
| 11-06-97 | ISSUED                                 |             |

**ARKANSAS STATE HIGHWAY COMMISSION**

**CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING**

STANDARD DRAWING PCC-1



### CORRUGATED STEEL PIPE (ROUND)

| PIPE DIAMETER (INCHES)   | ① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET) | MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET) |       |       |       |       |
|--|---|---|-------|-------|-------|-------|
|  |   | METAL THICKNESS (INCHES)                      |       |       |       |       |
|  |   | 0.064   | 0.079 | 0.109 | 0.138 | 0.168 |
| 2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM                       |   |   |       |       |       |       |
| 12   | 1   | 84  | 91    |       |       |       |
| 15   | 1   | 67  | 73    |       |       |       |
| 18   | 1   | 56  | 61    |       |       |       |
| 24   | 1   | 42  | 46    | 59    |       |       |
| 30   | 2   | 34  | 36    | 47    |       |       |
| 36   | 2   |   | 30    | 39    | 41    | 73    |
| 42   | 2   |   | 43    | 67    | 70    |       |
| 48   | 2   |   | 37    | 58    | 61    | 64    |
| 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM |   |   |       |       |       |       |
| 36   | 1   | 48  | 60    | 88    | 111   | 118   |
| 42   | 1   | 41  | 51    | 72    | 90    | 102   |
| 48   | 1   | 36  | 45    | 64    | 77    | 85    |
| 54   | 2   | 32  | 40    | 59    | 71    | 79    |
| 60   | 2   | 29  | 36    | 53    | 64    | 71    |
| 66   | 2   | 26  | 33    | 47    | 58    | 64    |
| 72   | 2   | 24  | 30    | 44    | 53    | 59    |
| 78   | 2   |   | 28    | 41    | 49    | 54    |
| 84   | 2   |   | 26    | 38    | 45    | 51    |
| 90   | 2   |   | 24    | 35    | 43    | 45    |
| 96   | 2   |   | 22    | 33    | 40    | 44    |
| 102  | 2   |   |       | 31    | 38    | 42    |
| 108  | 2   |   |       | 30    | 35    | 39    |
| 114  | 2   |   |       | 28    | 34    | 37    |
| 120  | 2   |   |       | 27    | 32    | 35    |




### CONSTRUCTION SEQUENCE

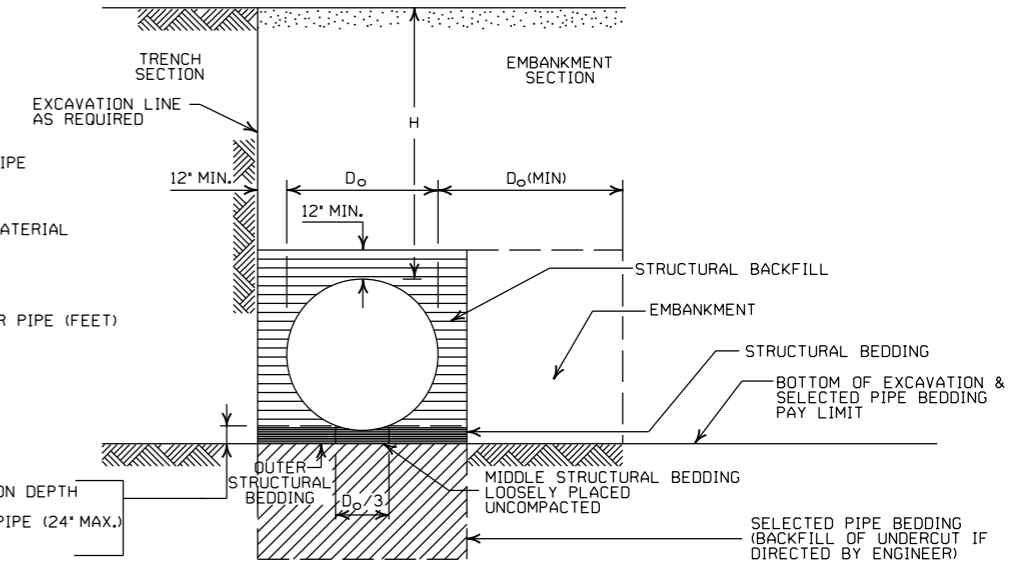
1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

| INSTALLATION TYPE | MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING           |
|-------------------|--|
| TYPE 1            | AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)                                    |
| TYPE 2            | SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL |

③ SM-3 WILL NOT BE ALLOWED.

- LEGEND -
- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
 MAX. = MAXIMUM  
 MIN. = MINIMUM
-  = STRUCTURAL BACKFILL MATERIAL
-  = UNDISTURBED SOIL
-  = EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)



EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/4" x 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" x 1" OR 5" x 1" CORRUGATION.

### GENERAL NOTES

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS, UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

### CORRUGATED ALUMINUM PIPE (ROUND)

| PIPE DIAMETER (INCHES)  | ① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET) | MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET) |       |       |       |       |
|---|---|---|-------|-------|-------|-------|
|   |   | METAL THICKNESS IN INCHES                     |       |       |       |       |
|   |   | 0.060   | 0.075 | 0.105 | 0.135 | 0.164 |
| 2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM |   |   |       |       |       |       |
| 12  | 1   | 45  | 45    |       |       |       |
| 18  | 2   | 30  | 30    | 52    |       |       |
| 24  | 2   | 22  | 22    | 39    | 41    | 34    |
| 30  | 2   |   | 18    | 31    | 32    |       |
| 36  | 2.5   |   | 15    | 26    | 27    | 28    |
| 42  | 2   |   |       | 43    | 43    | 44    |
| 48  | 2   |   |       | 40    | 41    | 43    |
| 54  | 2   |   |       | 35    | 37    | 38    |
| 60  | 2   |   |       |       | 33    | 34    |
| 66  | 2   |   |       |       |       | 31    |
| 72  | 2   |   |       |       |       | 29    |

### EQUIVALENT METAL THICKNESSES AND GAUGES

| METAL THICKNESS IN INCHES |          |          | GAUGE NUMBER |
|---------------------------|----------|----------|--------------|
| STEEL                     |          |          |              |
| ZINC COATED               | UNCOATED | ALUMINUM |              |
| 0.064                     | 0.0598   | 0.060    | 16           |
| 0.079                     | 0.0747   | 0.075    | 14           |
| 0.109                     | 0.1046   | 0.105    | 12           |
| 0.138                     | 0.1345   | 0.135    | 10           |
| 0.168                     | 0.1644   | 0.164    | 8            |

### CORRUGATED METAL PIPE ARCHES

| EQUIV. DIA. (INCHES)   | PIPE DIMENSION SPAN X RISE (INCHES) | MINIMUM CORNER RADIUS (INCHES) | STEEL                          |                                  |                                | ALUMINUM                       |                                  |                                |
|--|-------------------------------------|--------------------------------|--------------------------------|----------------------------------|--------------------------------|--------------------------------|----------------------------------|--------------------------------|
|  |                                     |                                | MIN. THICKNESS REQUIRED INCHES | ① MIN. HEIGHT OF FILL, "H" (FT.) | MAX. HEIGHT OF FILL, "H" (FT.) | MIN. THICKNESS REQUIRED INCHES | ① MIN. HEIGHT OF FILL, "H" (FT.) | MAX. HEIGHT OF FILL, "H" (FT.) |
|  |                                     |                                |                                | INSTALLATION                     | INSTALLATION                   |                                | INSTALLATION                     | INSTALLATION                   |
|  |                                     |                                |                                | TYPE 1                           | TYPE 1                         |                                | TYPE 1                           | TYPE 1                         |
| 2 3/4 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM                 |                                     |                                |                                |                                  |                                |                                |                                  |                                |
| 15   | 17x13                               | 3                              | 0.064                          | 2                                | 15                             | 0.060                          | 2                                | 15                             |
| 18   | 21x15                               | 3                              | 0.064                          | 2                                | 15                             | 0.060                          | 2                                | 15                             |
| 21   | 24x18                               | 3                              | 0.064                          | 2,25                             | 15                             | 0.060                          | 2,25                             | 15                             |
| 24   | 28x20                               | 3                              | 0.064                          | 2.5                              | 15                             | 0.075                          | 2.5                              | 15                             |
| 30   | 35x24                               | 3                              | 0.079                          | 3                                | 12                             | 0.075                          | 3                                | 12                             |
| 36   | 42x29                               | 3 1/2                          | 0.079                          | 3                                | 12                             | 0.105                          | 3                                | 12                             |
| 42   | 49x33                               | 4                              | 0.079                          | 3                                | 12                             | 0.105                          | 3                                | 12                             |
| 48   | 57x38                               | 5                              | 0.109                          | 3                                | 13                             | 0.135                          | 3                                | 13                             |
| 54   | 64x43                               | 6                              | 0.109                          | 3                                | 14                             | 0.135                          | 3                                | 14                             |
| 60   | 71x47                               | 7                              | 0.138                          | 3                                | 15                             | 0.135                          | 3                                | 14                             |
| 66   | 77x52                               | 8                              | 0.168                          | 3                                | 15                             | 0.164                          | 3                                | 15                             |
| 72   | 83x57                               | 9                              | 0.168                          | 3                                | 15                             |                                |                                  |                                |
| ② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM |                                     |                                |                                |                                  |                                |                                |                                  |                                |
|  |                                     |                                | INSTALLATION                   |                                  | INSTALLATION                   |                                |                                  |                                |
|  |                                     |                                | TYPE 2                         | TYPE 1                           | TYPE 2                         | TYPE 1                         |                                  |                                |
| 36   | 40x31                               | 5                              | 0.079                          | 3                                | 2                              | 12                             | 15                               |                                |
| 42   | 46x36                               | 6                              | 0.079                          | 3                                | 2                              | 13                             | 15                               |                                |
| 48   | 53x41                               | 7                              | 0.079                          | 3                                | 2                              | 13                             | 15                               |                                |
| 54   | 60x46                               | 8                              | 0.079                          | 3                                | 2                              | 13                             | 15                               |                                |
| 60   | 66x51                               | 9                              | 0.079                          | 3                                | 2                              | 13                             | 15                               |                                |
| 66   | 73x55                               | 12                             | 0.079                          | 3                                | 2                              | 15                             | 15                               |                                |
| 72   | 81x59                               | 14                             | 0.079                          | 3                                | 2                              | 15                             | 15                               |                                |
| 78   | 87x63                               | 14                             | 0.079                          | 3                                | 2                              | 15                             | 15                               |                                |
| 84   | 95x67                               | 16                             | 0.109                          | 3                                | 2                              | 15                             | 15                               |                                |
| 90   | 103x71                              | 16                             | 0.109                          | 3                                | 2                              | 15                             | 15                               |                                |
| 96   | 112x75                              | 18                             | 0.109                          | 3                                | 2                              | 15                             | 15                               |                                |
| 102  | 117x79                              | 18                             | 0.109                          | 3                                | 2                              | 15                             | 15                               |                                |
| 108  | 128x83                              | 18                             | 0.138                          | 3                                | 2                              | 15                             | 15                               |                                |

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" x 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" x 1" OR 5" x 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

| DATE     | REVISION                      | DATE FILMED |
|----------|-------------------------------|-------------|
| 2-27-14  | REVISED GENERAL NOTE 1        |             |
| 12-15-11 | REVISED FOR LRFD DESIGN SPECS |             |
| 3-30-00  | REVISED INSTALLATIONS         |             |
| 11-06-97 | ISSUED                        |             |

ARKANSAS STATE HIGHWAY COMMISSION

METAL PIPE CULVERT FILL HEIGHTS & BEDDING

STANDARD DRAWING PCM-1

|                   |   |
|-------------------|---|
| INSTALLATION TYPE | •• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING |
| TYPE 2            | •SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)                          |

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
  - SM3 WILL NOT BE ALLOWED.
  - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

| PIPE DIAMETER | TRENCH WIDTH (FEET) |                 |
|---------------|---------------------|-----------------|
|               | "H" < 10'-0"        | "H" >OR= 10'-0" |
| 18"           | 4'-6"               | 4'-6"           |
| 24"           | 5'-0"               | 6'-0"           |
| 30"           | 5'-6"               | 7'-6"           |
| 36"           | 6'-0"               | 9'-0"           |
| 42"           | 7'-0"               | 10'-6"          |
| 48"           | 8'-0"               | 12'-0"          |

NOTE:  
 18" MIN. (18" - 30" DIAMETERS)  
 24" MIN. (36" - 48" DIAMETERS)  
 MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

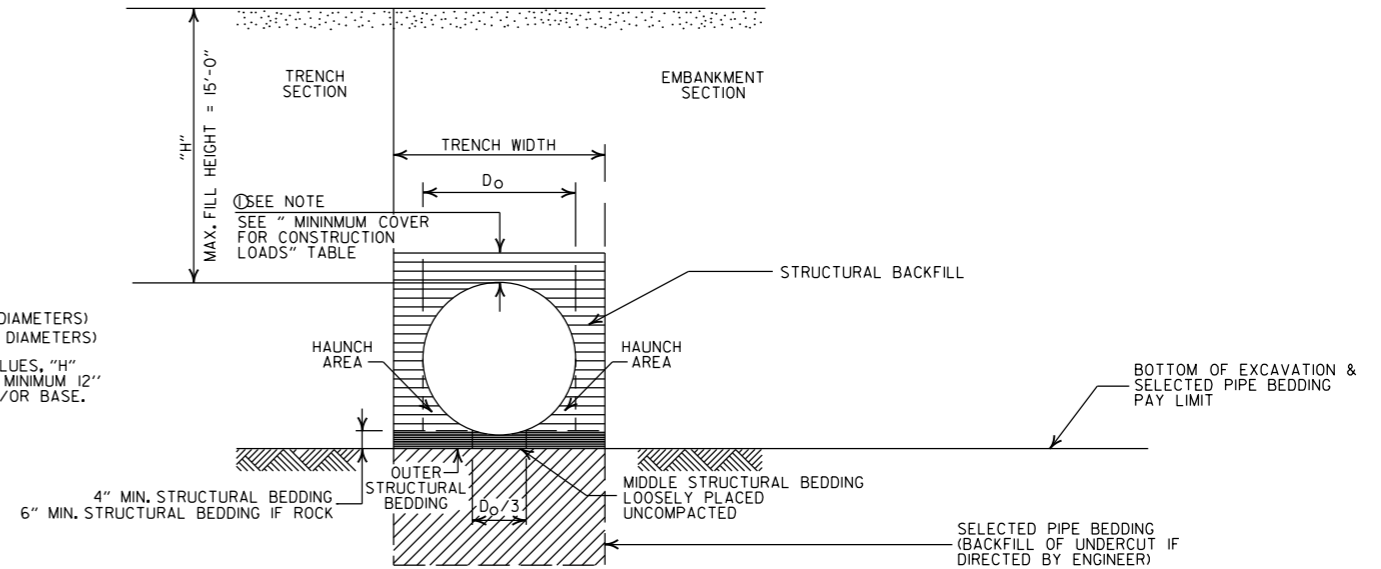
### MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

| PIPE DIAMETER | CLEAR DISTANCE BETWEEN PIPES |
|---------------|------------------------------|
| 18"           | 1'-6"                        |
| 24"           | 2'-0"                        |
| 30"           | 2'-6"                        |
| 36"           | 3'-0"                        |
| 42"           | 3'-6"                        |
| 48"           | 4'-0"                        |

### MINIMUM COVER FOR CONSTRUCTION LOADS

| PIPE DIAMETER  | MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS |                  |                   |                    |
|----------------|--|------------------|-------------------|--------------------|
|                | 18.0-50.0 (KIPS)                                   | 50.0-75.0 (KIPS) | 75.0-110.0 (KIPS) | 110.0-175.0 (KIPS) |
| 36" OR LESS    | 2'-0"  | 2'-6"            | 3'-0"             | 3'-0"              |
| 42" OR GREATER | 3'-0"  | 3'-0"            | 3'-6"             | 4'-0"              |

MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



### TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### - LEGEND -

H = FILL HEIGHT (FT.)  
 Ø = OUTSIDE DIAMETER OF PIPE  
 MAX. = MAXIMUM  
 MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL  
 // // // = UNDISTURBED SOIL

### GENERAL NOTES

1. PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
8. HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

| DATE     | REVISION                                   | DATE FILMED |
|----------|--|-------------|
| 2-27-14  | REVISED GENERAL NOTE 1.                    |             |
| 12-15-11 | REVISED GENERAL NOTES & MINIMUM COVER NOTE |             |
| 11-17-10 | ISSUED                                     |             |

ARKANSAS STATE HIGHWAY COMMISSION  
**PLASTIC PIPE CULVERT  
 (HIGH DENSITY POLYETHYLENE)**  
 STANDARD DRAWING PCP-1

|                   |   |
|-------------------|---|
| INSTALLATION TYPE | ** MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING |
| TYPE 2            | •SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)                         |

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
  - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

| PIPE DIAMETER | TRENCH WIDTH (FEET) |                   |
|---------------|---------------------|-------------------|
|               | "H" < 10'-0"        | "H" > OR = 10'-0" |
| 18"           | 4'-6"               | 4'-6"             |
| 24"           | 5'-0"               | 6'-0"             |
| 30"           | 5'-6"               | 7'-6"             |
| 36"           | 6'-0"               | 9'-0"             |

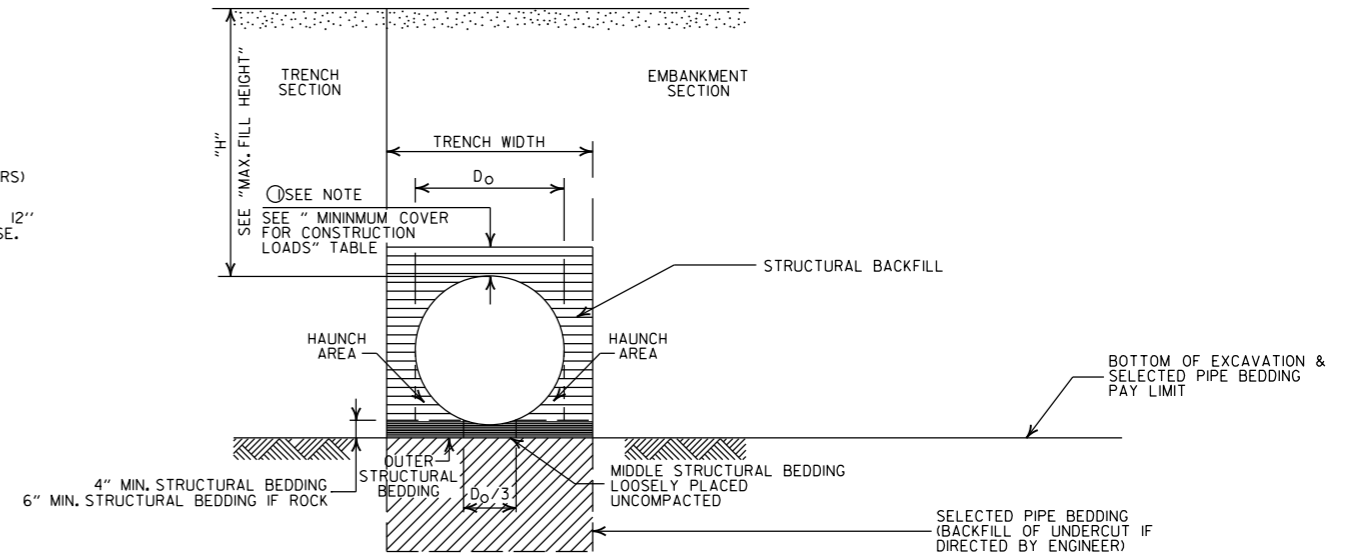
### MULTIPLE INSTALLATION OF PVC PIPES

| PIPE DIAMETER | CLEAR DISTANCE BETWEEN PIPES |
|---------------|------------------------------|
| 18"           | 1'-6"                        |
| 24"           | 2'-0"                        |
| 30"           | 2'-6"                        |
| 36"           | 3'-0"                        |

### MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

| PIPE DIAMETER | "H"    |
|---------------|--------|
| 18"           | 45'-0" |
| 24"           | 45'-0" |
| 30"           | 40'-0" |
| 36"           | 40'-0" |

- ① NOTE:  
12" MIN. (18" - 36" DIAMETERS) MINIMUM COVER VALUE, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



### TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### CONSTRUCTION SEQUENCE

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
5. PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### - LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL  
|||||| = UNDISTURBED SOIL

### GENERAL NOTES

1. PIPE SHALL CONFORM TO ASTM F949, CELL CLASS I2454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
2. PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
4. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
5. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
6. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
7. FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATED OR PROFILE VALLEY.
8. PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
9. JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

| DATE     | REVISION   | DATE FILMED |
|----------|--|-------------|
| 2-27-14  | REVISED GENERAL NOTE 1.                                      |             |
| 12-15-11 | REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL |             |
| 11-17-10 | ISSUED   |             |

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(PVC F949)

STANDARD DRAWING PCP-2





| INSTALLATION TYPE | **MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING         |
|-------------------|--|
| TYPE 1            | AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)                                    |
| TYPE 2            | *SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4) OR TYPE 1 INSTALLATION MATERIAL |

\* SM3 WILL NOT BE ALLOWED.

\*\* STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF POLYPROPYLENE PIPE.

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

| PIPE DIAMETER | TRENCH WIDTH (FEET) |                 |
|---------------|---------------------|-----------------|
|               | "H" < 10'-0"        | "H" >OR= 10'-0" |
| 18"           | 4'-6"               | 4'-6"           |
| 24"           | 5'-0"               | 6'-0"           |
| 30"           | 5'-6"               | 7'-6"           |
| 36"           | 6'-0"               | 9'-0"           |
| 42"           | 7'-0"               | 10'-6"          |
| 48"           | 8'-0"               | 12'-0"          |
| 60"           | 10'-0"              | 15'-0"          |

①NOTE:  
12" MIN. (18" - 42" DIAMETERS)  
24" MIN. (60" DIAMETER)  
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

### MINIMUM COVER FOR CONSTRUCTION LOADS

| PIPE DIAMETER  | ② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS |                  |                   |                    |
|----------------|--|------------------|-------------------|--------------------|
|                | 18.0-50.0 (KIPS)                                     | 50.0-75.0 (KIPS) | 75.0-110.0 (KIPS) | 110.0-150.0 (KIPS) |
| 36" OR LESS    | 2'-0"  | 2'-6"            | 3'-0"             | 3'-0"              |
| 42" OR GREATER | 3'-0"  | 3'-0"            | 3'-6"             | 4'-0"              |

②MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

### MULTIPLE INSTALLATION OF POLYPROPYLENE PIPES

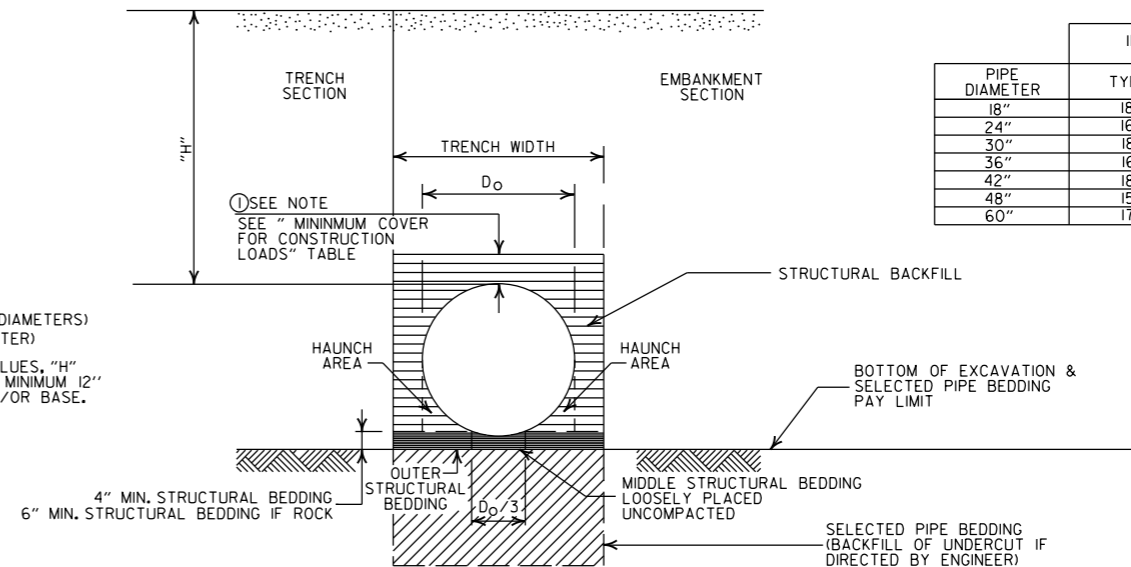
| PIPE DIAMETER | CLEAR DISTANCE BETWEEN PIPES |
|---------------|------------------------------|
| 18"           | 1'-6"                        |
| 24"           | 2'-0"                        |
| 30"           | 2'-6"                        |
| 36"           | 3'-0"                        |
| 42"           | 3'-6"                        |
| 48"           | 4'-0"                        |
| 60"           | 5'-0"                        |

### GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M330, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, SIXTH EDITION (2012) WITH 2013 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- POLYPROPYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR POLYPROPYLENE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN SECTION 26.4.2.4 AND 30.4.2 OF THE AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS 3RD EDITION (2010) WITH 2012 INTERIMS. JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

### MAXIMUM HEIGHT OF FILL "H"

| PIPE DIAMETER | INSTALLATION TYPE |        |
|---------------|-------------------|--------|
|               | TYPE 1            | TYPE 2 |
| 18"           | 18'               | 14'    |
| 24"           | 16'               | 12'    |
| 30"           | 18'               | 14'    |
| 36"           | 16'               | 12'    |
| 42"           | 18'               | 13'    |
| 48"           | 15'               | 11'    |
| 60"           | 17'               | 12'    |



### EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### - LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL

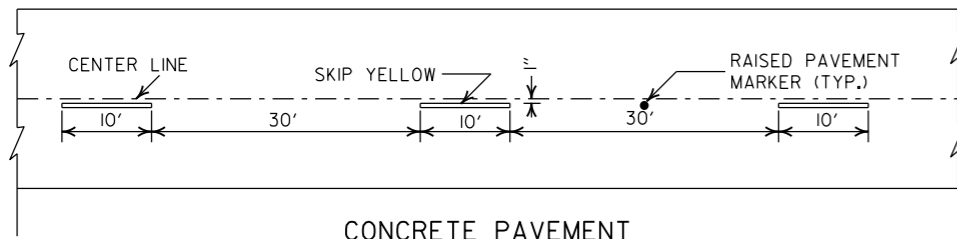
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|----------|----------|-------------|--|
| 02-27-20 | REVISED  |             |  |
| 11-07-19 | ISSUED   |             |  |
| DATE     | REVISION | DATE FILMED |  |

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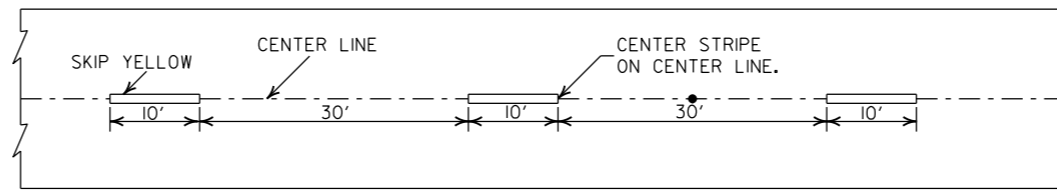
PLASTIC PIPE CULVERT  
(POLYPROPYLENE)

STANDARD DRAWING PCP-3



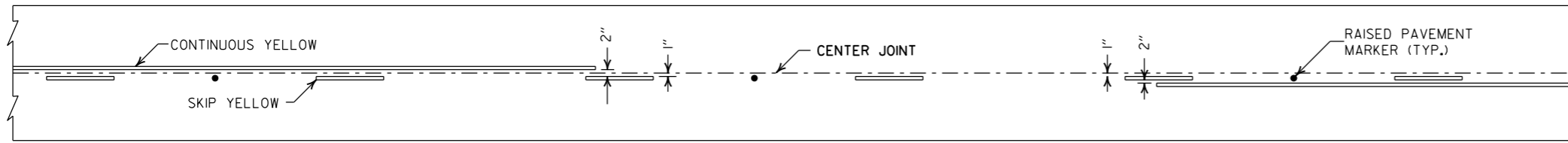


CONCRETE PAVEMENT

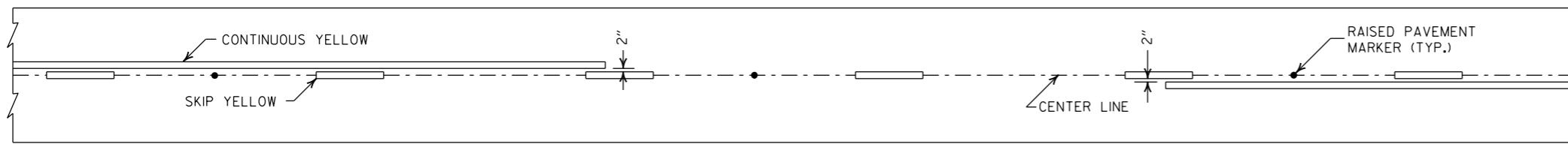


ASPHALT PAVEMENT

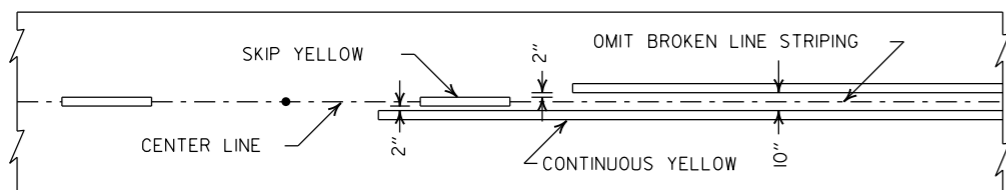
**BROKEN LINE STRIPING**



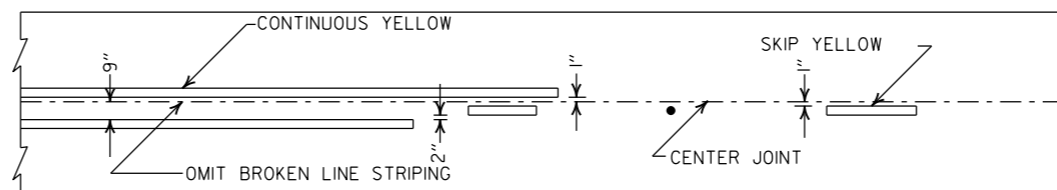
**SOLID LINE STRIPING ON CONCRETE PAVEMENT**



**SOLID LINE STRIPING ON ASPHALT PAVEMENT**

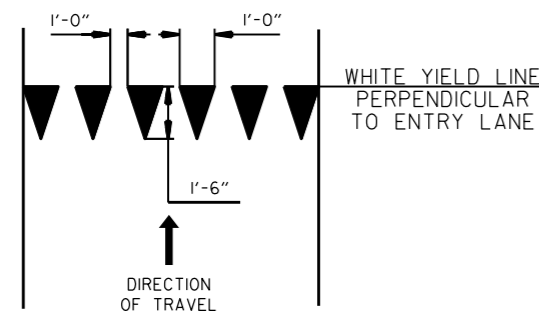


ASPHALT PAVEMENT

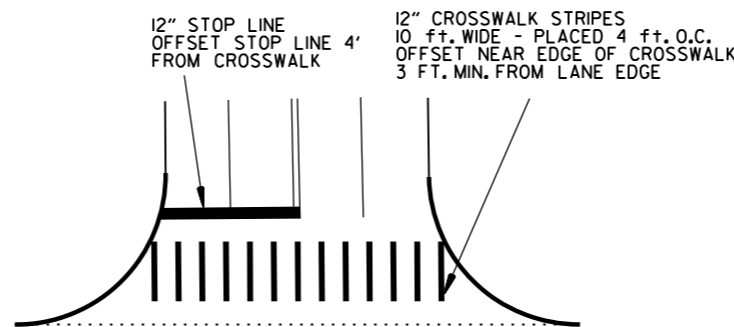


CONCRETE PAVEMENT

**STRIPING AT ADJACENT NO PASSING LANES**



**YIELD LINE DETAIL**

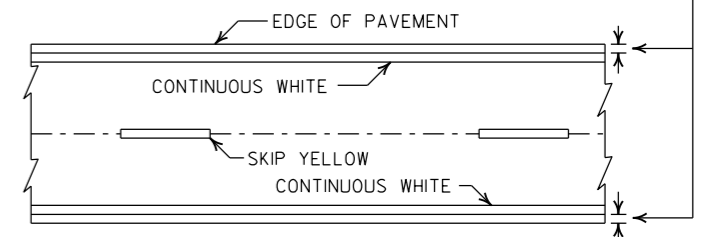


**CROSSWALK AND STOP LINE DETAILS**

**NOTES:**

1. REFER TO THE STRIPING DETAILS FOR PAVEMENT MARKING LINE WIDTHS.
2. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
3. RAISED PAVEMENT MARKERS SHALL BE PLACED ON AN 80 FEET SPACING UNLESS OTHERWISE SHOWN IN THE PLANS.

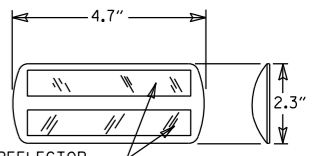
2" FOR ASPHALT OR CONCRETE PAVEMENT  
6" FOR BITUMINOUS SURFACE TREATMENT



**PAVEMENT EDGE LINE MARKING**

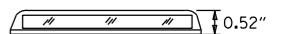
NOTE:  
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.

TYPE II  
RED/CLEAR OR  
YELLOW/YELLOW



PRISMATIC REFLECTOR

NOTE:  
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE ARDOT QUALIFIED PRODUCTS LIST.



**DETAIL OF STANDARD RAISED PAVEMENT MARKERS**

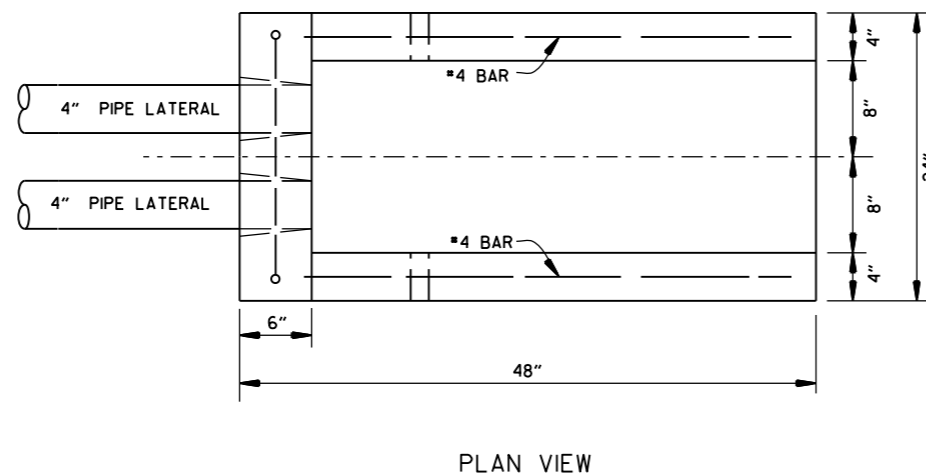
| DATE     | REVISION  | FILMED    |
|----------|---|-----------|
| 2-27-20  | REVISED STOP LINE DETAILS                           |           |
| 6-1-17   | ADDED YIELD LINE DETAIL                             |           |
| 5-12-16  | REVISED LINE WIDTHS, SPACING, & NOTES               |           |
| 9-12-13  | REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS  |           |
| 11-17-10 | REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS |           |
| 11-18-04 | REVISED NOTE 2 & GENERAL NOTES                      |           |
| 8-22-02  | ADDED CROSSWALK & STOPBAR DTL.                      |           |
| 7-02-98  | ADDED DETAILS OF STD. RAISED PAV'T. MARKERS         |           |
| 4-26-96  | REV. NOTES 3&4; ADDED R.P.M.                        |           |
| 9-30-80  | DRAWN   | 1-9-30-80 |

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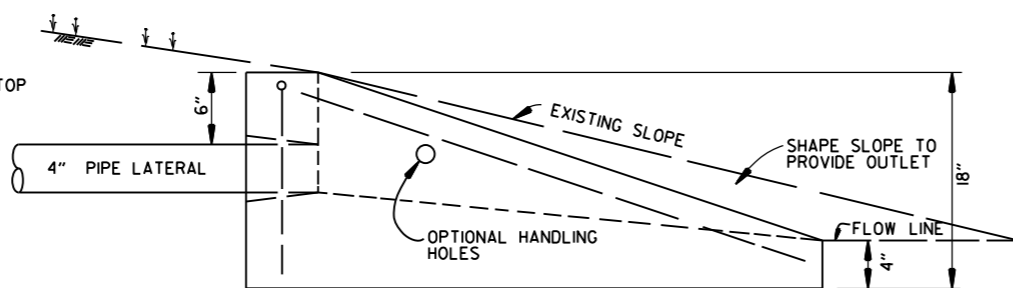
**PAVEMENT MARKING DETAILS**

STANDARD DRAWING PM-1

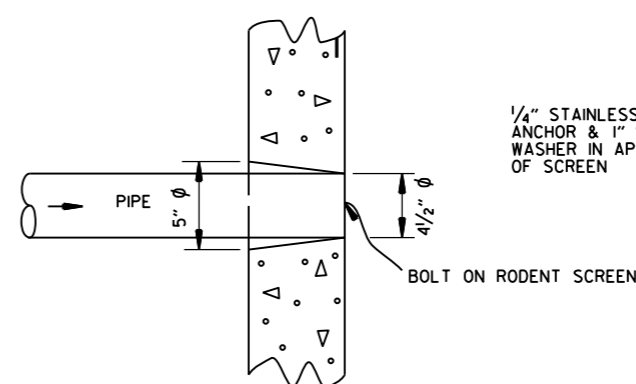
NOTE:  
 1. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.  
 2. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC, LAP FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.



PLAN VIEW

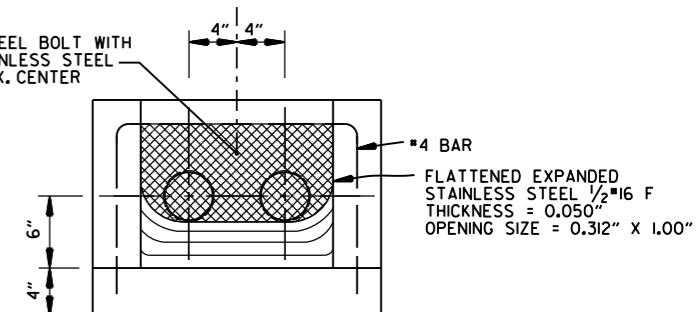


SIDE VIEW

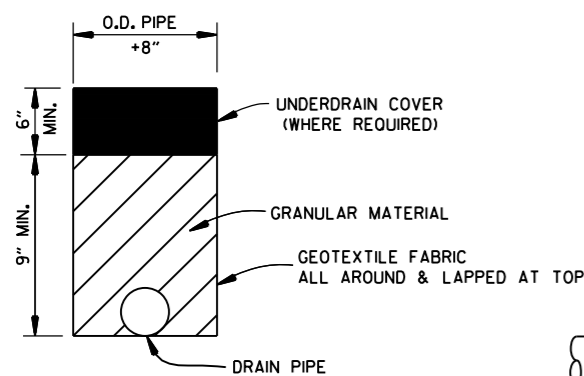


DETAIL OF HOLE FOR 4" PIPE

1/4" STAINLESS STEEL BOLT WITH ANCHOR & 1" STAINLESS STEEL WASHER IN APPROX. CENTER OF SCREEN



FRONT VIEW (DETAIL OF RODENT SCREEN)

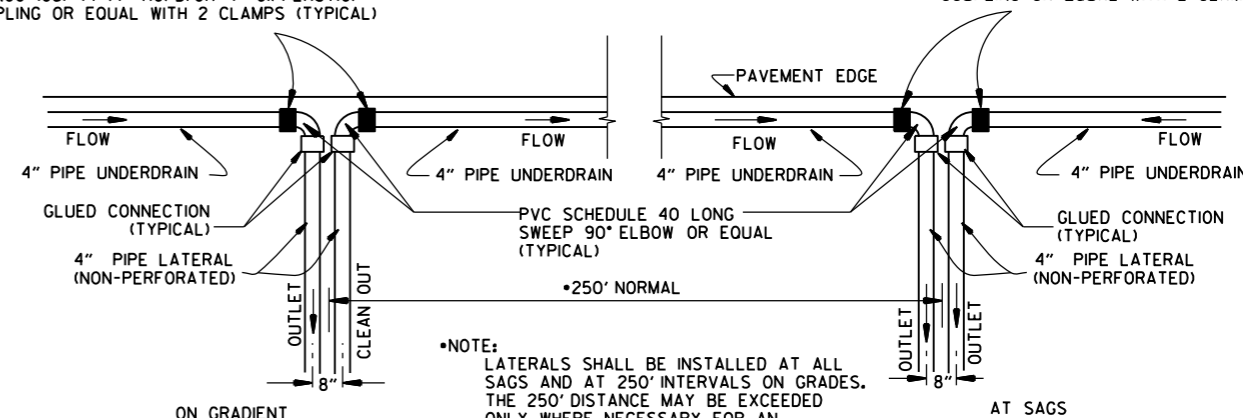


DETAILS OF PIPE UNDERDRAIN

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DI OR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

UNDERDRAIN OUTLET PROTECTORS

FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DI OR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)



NOTE: LATERALS SHALL BE INSTALLED AT ALL SAGS AND AT 250' INTERVALS ON GRADES. THE 250' DISTANCE MAY BE EXCEEDED ONLY WHERE NECESSARY FOR AN ACCEPTABLE OUTLET.

DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE

NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.

NOTES FOR PIPE UNDERDRAINS

- GEOTEXTILE FABRIC SHALL MEET THE REQUIREMENTS OF SECTION 625 FOR TYPE I. PAYMENT FOR GEOTEXTILE FABRIC AND GRANULAR FILTER MATERIAL SHALL BE INCLUDED IN THE PRICE BID PER LIN. FT. FOR "4" PIPE UNDERDRAINS" IN ACCORDANCE WITH SECTION 611 OF THE STANDARD SPECIFICATIONS.
- 4" NON-PERFORATED SCHEDULE 40 PVC PIPE LATERALS WITH OUTLET PROTECTORS SHALL BE INSTALLED AS SHOWN HEREON. LATERALS WILL BE MEASURED AND PAID FOR AS "4" PIPE UNDERDRAINS." UNDERDRAIN OUTLET PROTECTORS WILL BE MEASURED AND PAID FOR BY THE UNIT IN ACCORDANCE WITH SECTION 611 OF THE STANDARD SPECIFICATIONS.
- EXISTING 4" PIPE UNDERDRAINS MAY BE CONNECTED TO PROPOSED DROP INLETS OR EXTENDED WHERE DIRECTED BY THE ENGINEER. PAYMENT FOR CONNECTING TO DROP INLETS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR "4" PIPE UNDERDRAINS."
- THE LOCATION OF ALL LATERALS SHALL BE MARKED WITH 4" X 12" PERMANENT PAVEMENT MARKING TAPE (TYPE III WHITE) AT THE OUTSIDE EDGE OF THE SHOULDER, PLACED TRANSVERSE TO TRAFFIC. PAYMENT FOR THIS WORK SHALL BE INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS.
- PAYMENT FOR THE RODENT SCREEN SHALL BE INCLUDED IN THE PRICE BID PER EACH FOR "UNDERDRAIN OUTLET PROTECTORS."
- ANY EXISTING UNDERDRAINS THAT INTERFERE WITH INSTALLATION OF THE NEW UNDERDRAIN SYSTEM SHALL BE REMOVED AND DISPOSED OF AS DIRECTED BY THE ENGINEER. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS. EXISTING UNDERDRAIN OUTLET PROTECTORS SHALL BE REMOVED UNDER THE ITEM "REMOVAL AND DISPOSAL OF UNDERDRAIN OUTLET PROTECTORS."
- AT LOCATIONS WHERE A SINGLE LATERAL IS USED THE CONTRACTOR SHALL HAVE THE FOLLOWING OPTIONS; 1. INSTALL OUTLET PROTECTOR AS SHOWN ON STANDARD DRAWING PU-1 AND GROUT THE UNUSED HOLE OR 2. INSTALL AN OUTLET PROTECTOR WITH A SINGLE HOLE.

|          |  |             |
|----------|--|-------------|
| 12-8-16  | ADDED NOTES FOR PIPE UNDERDRAINS, REVISED RODENT SCREEN DETAIL AND NOTES, REMOVED NOTE 1 FOR GRANULAR MATERIAL, ADDED NOTE FOR GEOTEXTILE FABRIC |             |
| 4-10-03  | REVISED NOTE 3   |             |
| 1-12-00  | REVISED DETAIL OF UNDERDRAIN LATERALS  |             |
| 11-18-98 | REVISED NOTE   |             |
| 10-18-96 | REVISED MIN. DEPTH & GEOTEXTILE FABRIC   |             |
| 4-26-96  | ADDED LATERAL NOTE: 5 1/2" TO 5"   |             |
| 11-22-95 | REVISED LATERALS   |             |
| 7-20-95  | REVISED LATERALS & ADDED NOTE  |             |
| 11-3-94  | REVISED FOR DUAL LATERALS  | 11-3-94     |
| 10-1-92  | SUBSTITUTED GEOTEXTILE   | 10-1-92     |
| 8-15-91  | ADDED POLYETHYLENE PIPE  | 8-15-91     |
| 11-8-90  | DELETED ALTERNATE NOTE   | 11-8-90     |
| 1-25-90  | ADDED 4" SNAP ADAPTER  | 1-25-90     |
| 11-30-89 | DEL. (SUBGRADE); ADDED (WHERE REQUIRED)  | 11-30-89    |
| 7-15-88  | ISSUED P.L.M.  | 647-7-15-88 |
| DATE     | REVISION   | DATE FILMED |

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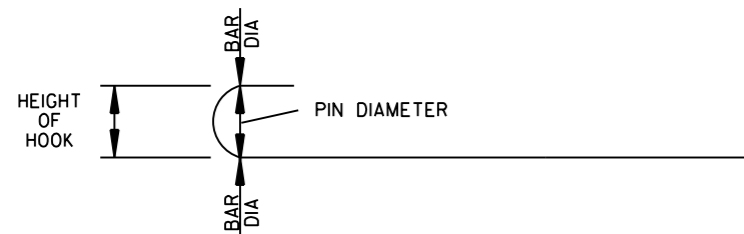
DETAILS OF PIPE UNDERDRAIN

STANDARD DRAWING PU-1

STEEL FABRICATION: REINFORCING STEEL FABRICATION SHALL CONFORM TO THE DIMENSIONS LISTED IN THE TABLE BELOW:

| BAR SIZE | PIN DIAMETER | HOOK EXTENSION "K" |
|----------|--------------|--------------------|
| 3        | 2 1/4"       | 4"                 |
| 4        | 3 "          | 4 1/2"             |
| 5        | 3 3/4"       | 5"                 |
| 6        | 4 1/2"       | 6"                 |
| 7        | 5 1/4"       | 7"                 |
| 8        | 6"           | 8"                 |

IF THE OVERALL HEIGHT OF THE HOOK (SEE DIAGRAM BELOW) FOR A "b", "b1", "b2" or "b3" BENT BAR IS GREATER THAN THE CORRESPONDING TOP OR BOTTOM SLAB THICKNESS, LESS 2 3/4 INCHES, EACH BENT BAR SHALL BE REPLACED WITH ONE HOOKED BAR AND ONE STRAIGHT BAR, USING LENGTHS AS SHOWN IN THE TABLE BELOW. THE TWO BARS SHALL BE THE SAME DIAMETER AS, AND PLACED AT THE SAME SPACING AS, THE "b", "b1", "b2" OR "b3" BENT BARS THEY REPLACE.



NOTE: DIMENSIONS OF BARS ARE MEASURED OUT TO OUT OF BARS.

OVERALL HEIGHT OF HOOKED BAR DIAGRAM

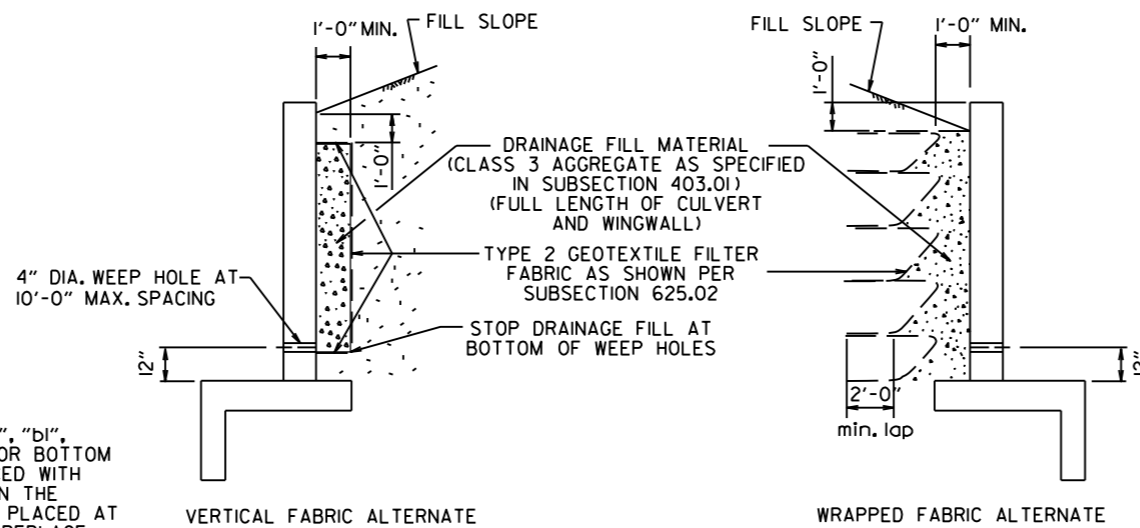
THE HOOKED BARS SHALL BE PLACED IN THE BOTTOM OF THE TOP SLAB AND THE TOP OF THE BOTTOM SLAB. THE STRAIGHT BARS SHALL BE PLACED IN THE TOP OF THE TOP SLAB AND THE BOTTOM OF THE BOTTOM SLAB. SEE TABLE BELOW FOR LENGTHS OF REPLACEMENT HOOKED AND STRAIGHT BARS.

FOR SKEWED CULVERTS, THE REPLACEMENT STRAIGHT BAR MAY HAVE TO BE CUT IN FIELD TO FIT.

REPLACEMENT BAR LENGTHS TABLE

| BAR SIZE: "b", "b1", "b2" OR "b3" | LENGTH OF HOOKED BAR | LENGTH OF STRAIGHT BAR |
|-----------------------------------|----------------------|------------------------|
| #4                                | L + 1' - 0"          | SEE "c" BAR LENGTH     |
| #5                                | L + 1' - 2"          | SEE "c" BAR LENGTH     |
| #6                                | L + 1' - 4"          | SEE "c" BAR LENGTH     |
| #7                                | L + 1' - 8"          | SEE "c" BAR LENGTH     |
| #8                                | L + 1' - 10"         | SEE "c" BAR LENGTH     |
| #9                                | L + 2' - 6"          | SEE "c" BAR LENGTH     |

L = "OW" - 3 INCHES



WINGWALL & CULVERT DRAINAGE DETAIL

REINFORCED CONCRETE BOX CULVERT GENERAL NOTES

CONCRETE SHALL BE CLASS S WITH A MINIMUM 28 DAY COMPRESSIVE STRENGTH OF 3500 PSI. REINFORCING STEEL SHALL BE AASHTO M 31OR M 53, GRADE 60.

CONSTRUCTION AND MATERIALS FOR WINGWALL & CULVERT DRAINAGE, INCLUDING WEEP HOLES AND GRANULAR MATERIAL, SHALL BE SUBSIDIARY TO THE BID ITEM, "CLASS S CONCRETE".

MEMBRANE WATERPROOFING SHALL CONFORM TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS.

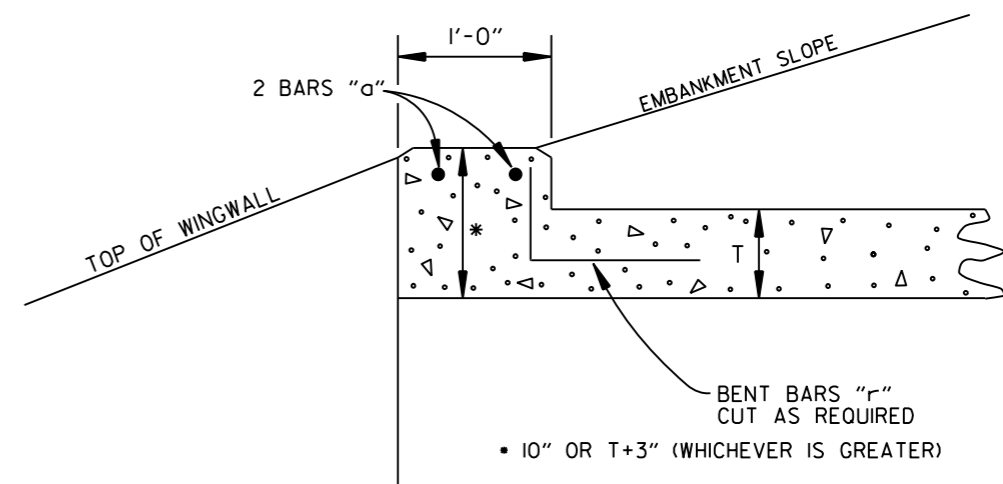
MEMBRANE WATERPROOFING SHALL BE APPLIED TO ALL CONSTRUCTION JOINTS IN THE TOP SLAB AND THE SIDEWALLS OF R.C. BOX CULVERTS AS DIRECTED BY THE ENGINEER. NO PAYMENT SHALL BE MADE FOR THIS ITEM, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS BID FOR THE R.C. BOX CULVERT.

REINFORCING STEEL TOLERANCES: THE TOLERANCES FOR REINFORCING STEEL SHALL MEET THOSE LISTED IN "MANUAL OF STANDARD PRACTICE" PUBLISHED BY CONCRETE REINFORCING STEEL INSTITUTE (CRSI) EXCEPT THAT THE TOLERANCE FOR TRUSS BARS SUCH AS FIGURE 3 ON PAGE 7-4 OF THE CRSI MANUAL SHALL BE MINUS ZERO TO PLUS 1/2 INCH.

WEEP HOLES IN BOX CULVERT WALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

WEEP HOLES IN WINGWALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THERE SHALL BE A MINIMUM OF TWO (2) WEEP HOLES IN EACH WINGWALL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE WINGWALL FOOTING.

THE REQUIREMENTS SHOWN ON THIS DRAWING SHALL SUPERCEDE THE CORRESPONDING REQUIREMENTS ON ALL REINFORCED CONCRETE BOX CULVERT STANDARD DRAWINGS.



NOTE: FOR ALL SKEWED R.C. BOX CULVERTS THE LENGTH "K" OF THE MODIFIED HEADWALL SHALL BE EQUAL TO THE ROADWAY LENGTH "RL". THE ENDS OF THE HEADWALL SHALL BE CONSTRUCTED PARALLEL TO THE SKEW ANGLE OF THE BOX CULVERT.

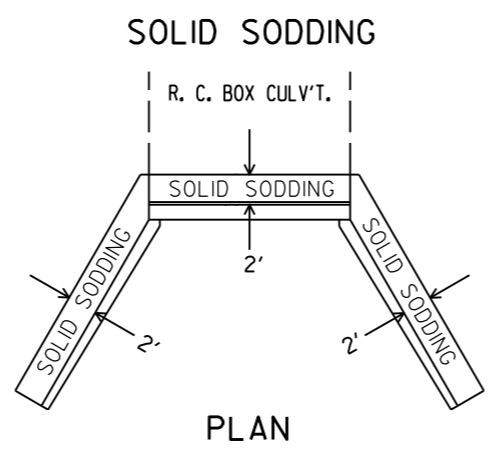
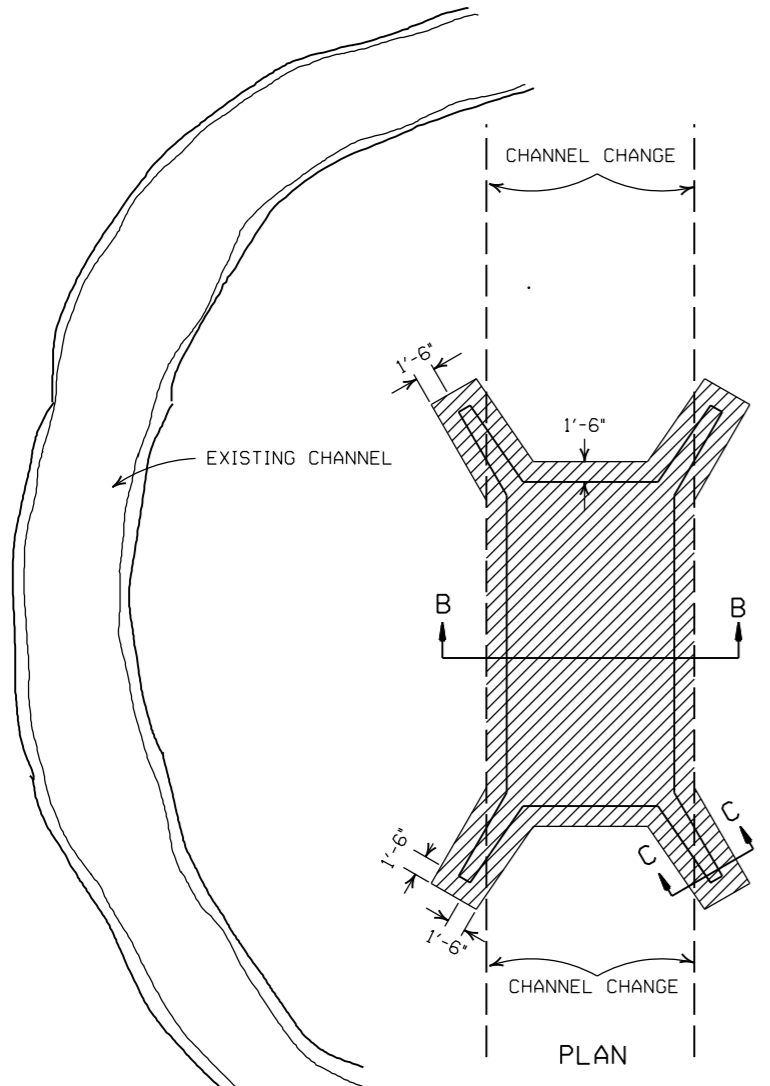
R.C. BOX CULVERT HEADWALL MODIFICATIONS

| DATE     | REVISION  | DATE FILMED |
|----------|---|-------------|
| 7/26/12  | REV. DRAINAGE FILL MATERIAL & DETAIL                    |             |
| 12/15/11 | REQUIRE WEEP HOLES IN BOX CULVERT WALLS                 |             |
| 5-25-06  | REV. GEN. NOTES AND DETAILS FOR WEEP HOLES; BAR DIAGRAM |             |
| 11-16-01 | ADDED WINGWALL DRAINAGE DETAIL/EDITED GEN. NOTES        |             |
| 10-18-96 | REV. ASTM REF. TO AASHTO & ADDED BAR DIAGRAM            |             |
| 10-12-95 | MOVED SOLID SODDING DETAIL TO RCB-2                     |             |
| 6-2-94   | ADDED SOLID SODDING PLAN DETAIL                         |             |
| 8-5-93   | REVISED PIN DIAMETER TO SPECS.                          |             |
| 8-15-91  | DRAWN AND ISSUED  |             |

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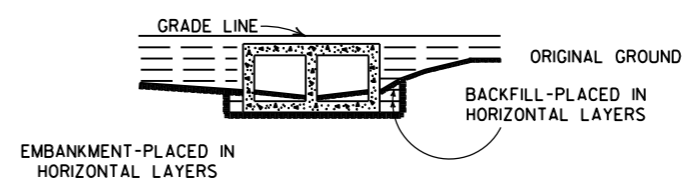
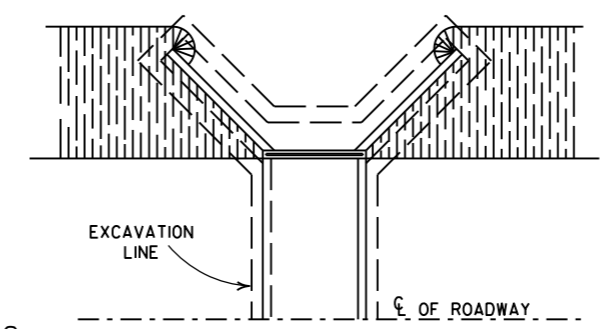
REINFORCED CONCRETE BOX CULVERT DETAILS

STANDARD DRAWING RCB-1

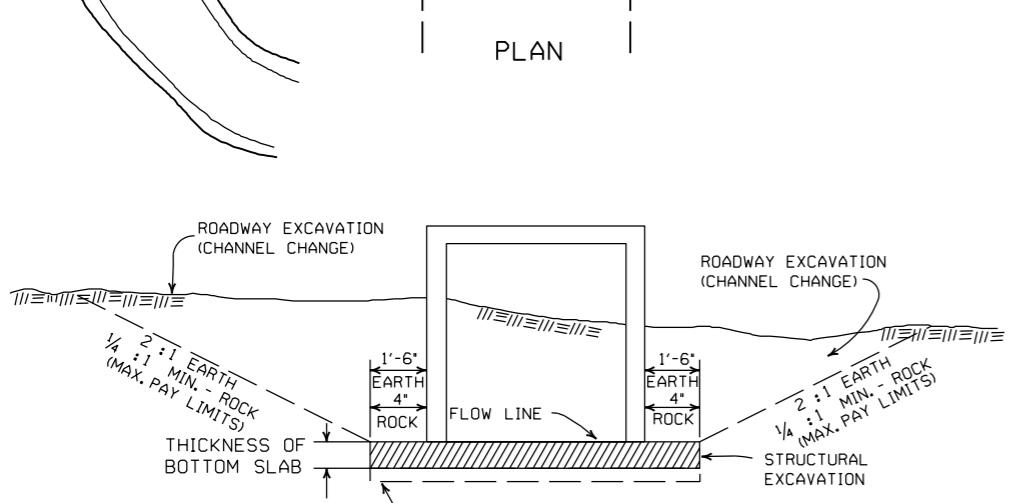
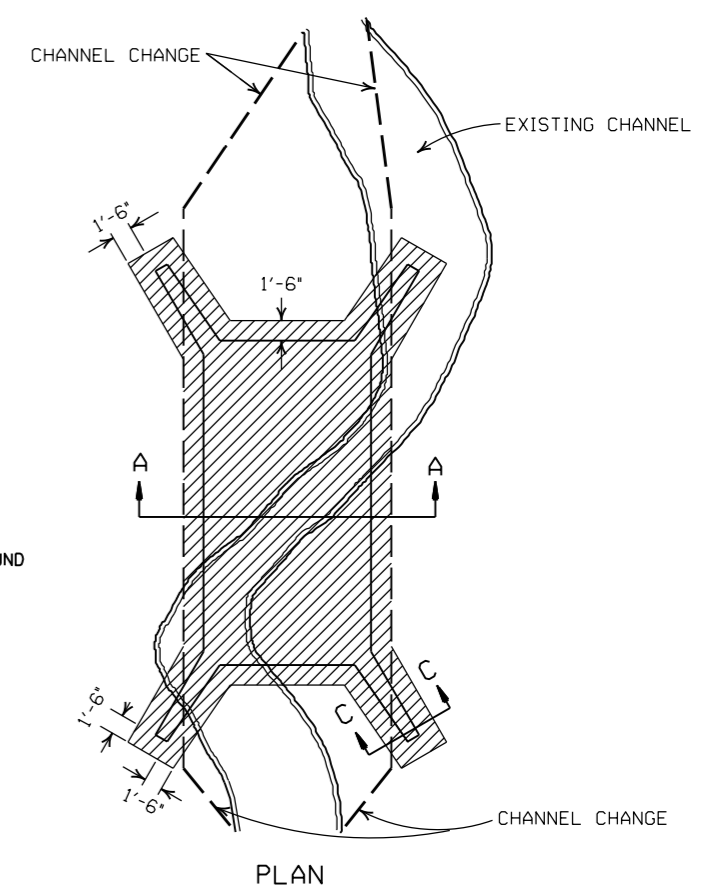


PARTIAL SECTION SHOWING SOLID SODDING AT HEADWALLS AND WING WALLS

NOTE: LENGTH MEASURED ALONG THE CENTER OF 2' STRIP OF SOLID SODDING.

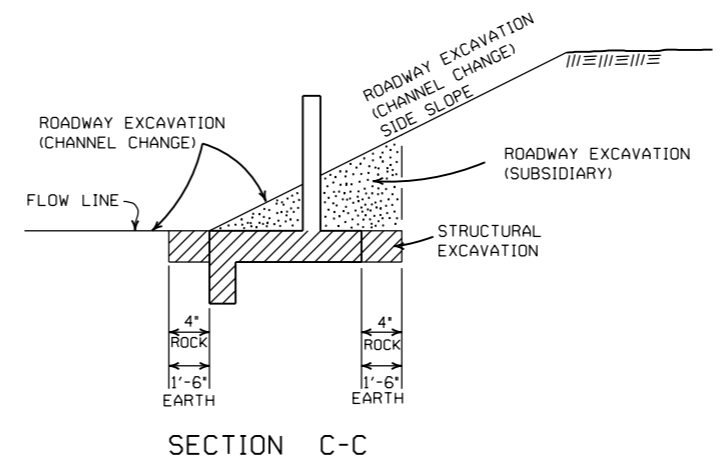


BACKFILL DETAILS FOR BOX CULVERT



SECTION B-B DETAILS FOR NEW CHANNELS

UNDERCUT SHALL BE MEASURED AND PAID FOR ACCORDING TO SECTIONS 801.10 AND 801.11, RESPECTIVELY, OF THE STANDARD SPECIFICATIONS.

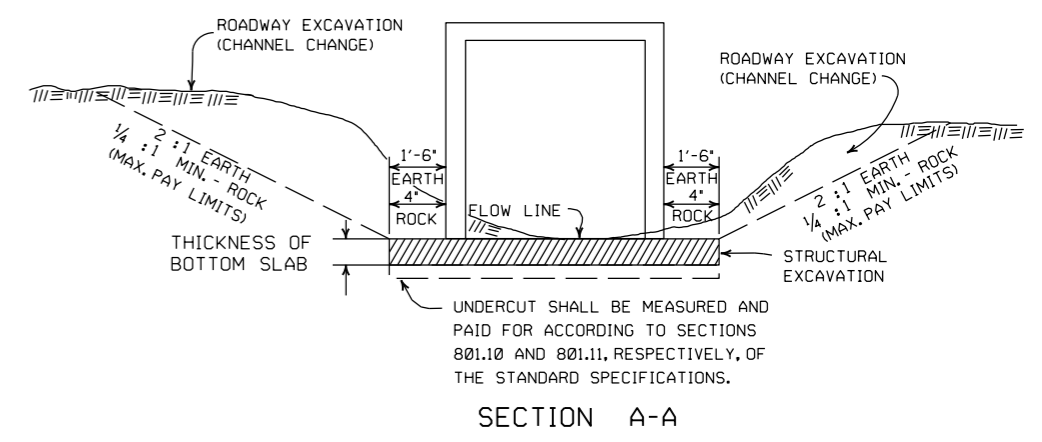


GENERAL NOTES:

ROADWAY EXCAVATION (CHANNEL CHANGE) WILL BE PAID FOR AT R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS ACTUALLY CUT AND WILL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS ABOVE THE FLOW LINE. ROADWAY EXCAVATION (CHANNEL CHANGE) SHALL BE MEASURED BY CROSS SECTIONS AND VOLUMES COMPUTED BY AVERAGE END AREA METHOD. ALL CHANNEL CHANGES SHALL BE BROUGHT TO GRADE PRIOR TO MAKING ANY EXCAVATION FOR STRUCTURES.

EXCAVATION FOR STRUCTURES WILL BE PAID FOR AT ALL R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS SHOWN AND SHALL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS BELOW THE CHANNEL FLOW LINE.

ROADWAY EXCAVATION SHOWN IN SECTION C-C ABOVE AS SUBSIDIARY WILL NOT BE MEASURED OR PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS OF EXCAVATION.



DETAILS THROUGH EXISTING CHANNELS

UNDERCUT SHALL BE MEASURED AND PAID FOR ACCORDING TO SECTIONS 801.10 AND 801.11, RESPECTIVELY, OF THE STANDARD SPECIFICATIONS.


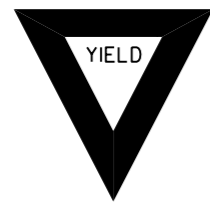







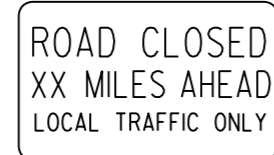
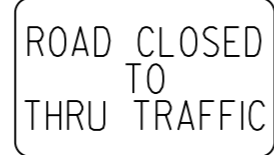

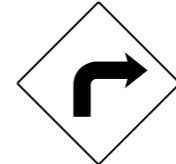



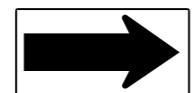

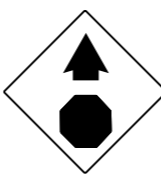
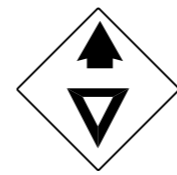
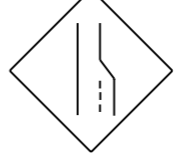

















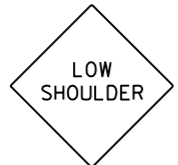
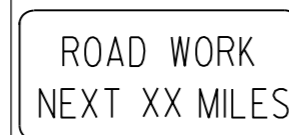
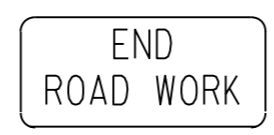
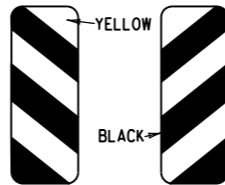


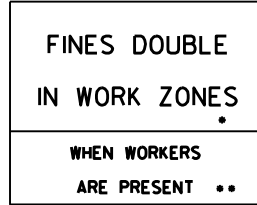
| DATE     | REVISION   | FILMED       |
|----------|--|--------------|
| 11-20-03 | REVISED SECTION A-A NOTE                                 |              |
| 8-22-02  | REVISED SECTION B-B NOTE                                 |              |
| 10-12-95 | COMBINED 1891B AND 1888A                                 |              |
| 1-4-83   | REVISED GENERAL NOTES AND ADDED MAXIMUM PAY LIMIT NOTES. | 674-1-4-83   |
| 2-2-76   | EXCAV. PAY LIMITS  | 917-2-2-76   |
| 10-2-72  | REVISED AND REDRAWN                                      | 564-10-16-72 |

ARKANSAS STATE HIGHWAY COMMISSION

**EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS**

STANDARD DRAWING RCB-2



|  |   |  |   |  |   |   |   |
|--|---|--|---|--|---|---|---|
| <p>RI-1</p>  <p>STANDARD 30"x30"<br/>EXPRESSWAY 36"x36"<br/>SPECIAL 48"x48"</p> | <p>RI-2</p>  <p>STD. 36"x36"x36"<br/>EXPWY. 48"x48"x48"<br/>FWY. 60"x60"x60"</p> | <p>R2-1</p>  <p>STD. 24"x30"<br/>EXPWY. 36"x48"<br/>FWY. 48"x60"</p>                | <p>W3-5</p>  <p>STD. 36"x36"<br/>EXPWY. 48"x48"<br/>FWY. 48"x48"</p>                     | <p>W3-5a</p>  <p>STD. 36"x36"<br/>EXPWY. 48"x48"<br/>FWY. 48"x48"</p> | <p>R4-1</p>  <p>STD. 24"x30"<br/>EXPWY. 36"x48"<br/>FWY. 48"x60"</p>       | <p>R4-2</p>  <p>STD. 24"x30"<br/>EXPWY. 36"x48"<br/>FWY. 48"x60"</p> |   |
| <p>R5-1</p>  <p>STD. 30"x30"<br/>EXPWY. 36"x36"<br/>SPECIAL 48"x48"</p>         | <p>R11-2</p>  <p>48"x30"</p>   | <p>R11-3A</p>  <p>60"x30"</p>   | <p>R11-4</p>  <p>60"x30"</p>  | <p>W21-5a</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                   | <p>W1-1</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                          | <p>W1-2</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                    |   |
| <p>W1-3</p>  <p>STD. 48"x48"</p>  | <p>W1-4</p>  <p>STD. 48"x48"</p>   | <p>W1-6</p>  <p>STD. 48"x24"<br/>SPECIAL 60"x30"</p>                                | <p>W1-8</p>  <p>STD. 18"x24"<br/>SPECIAL 24"x30"<br/>EXPWY. 30"x36"<br/>FWY. 36"x48"</p> | <p>W3-1</p>  <p>STD. 36"x36"<br/>SPECIAL 48"x48"</p>                  | <p>W3-2</p>  <p>STD. 36"x36"<br/>SPECIAL 48"x48"</p>                       | <p>W4-2</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                    |   |
| <p>W5-1</p>  <p>STD. 36"x36"<br/>SPECIAL 48"x48"</p>                          | <p>W6-3</p>  <p>EXPWY. 36"x36"<br/>SPECIAL 48"x48"</p>                         | <p>W8-7</p>  <p>EXPWY. 36"x36"<br/>FWY. 48"x48"</p>                               | <p>W9-2</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                                      | <p>W13-1</p>  <p>STD. 24"x24"</p>                                   | <p>W20-1</p>  <p>STD. 48"x48"</p>  | <p>W20-2</p>  <p>STD. 48"x48"</p>                                  | <p>W20-3</p>  <p>STD. 48"x48"</p>  |
| <p>W20-4</p>  <p>STD. 48"x48"</p>   | <p>W20-5</p>  <p>STD. 48"x48"</p>  | <p>W20-7a</p>  <p>18" 500 FEET 24" W16-2</p> <p>STD. 36"x36"<br/>FWY. 48"x48"</p> | <p>W21-2</p>  <p>STD. 30"x30"<br/>SPECIAL 36"x36"</p>                                  | <p>W21-5</p>  <p>STD. 30"x30"<br/>SPECIAL 36"x36"</p>               | <p>W24-1</p>  <p>STD. 36"x36"</p>  | <p>W1-4b</p>  <p>STD. 48"x48"</p>                                  | <p>R56-1</p>  <p>STD. 18"x18"</p>  |
| <p>W8-11</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                            | <p>W8-9</p>  <p>STD. 36"x36"<br/>FWY. 48"x48"</p>                              | <p>G20-1</p>  <p>60"x24"</p>  | <p>G20-2</p>  <p>48"x24"</p>  | <p>OM-3L OM-3R</p>  <p>12"x36"</p>                                  | <p>M4-9</p>  <p>STD. 30"x24"<br/>SPECIAL 48"x36"<br/>SPECIAL 60"x48"</p> | <p>M4-10</p>  <p>48"x18"</p>                                       | <p>R55-1</p>  <p>36"x60"</p> <p>• USE 6" C LETTERS<br/>•• USE 4" D LETTERS</p> |

ADVANCE DISTANCES (XXXX)

|         |              |
|---------|--------------|
| 500 FT  | 1/2 MILE     |
| 1000 FT | 3/4 MILE     |
| 1500 FT | 1 MILE AHEAD |

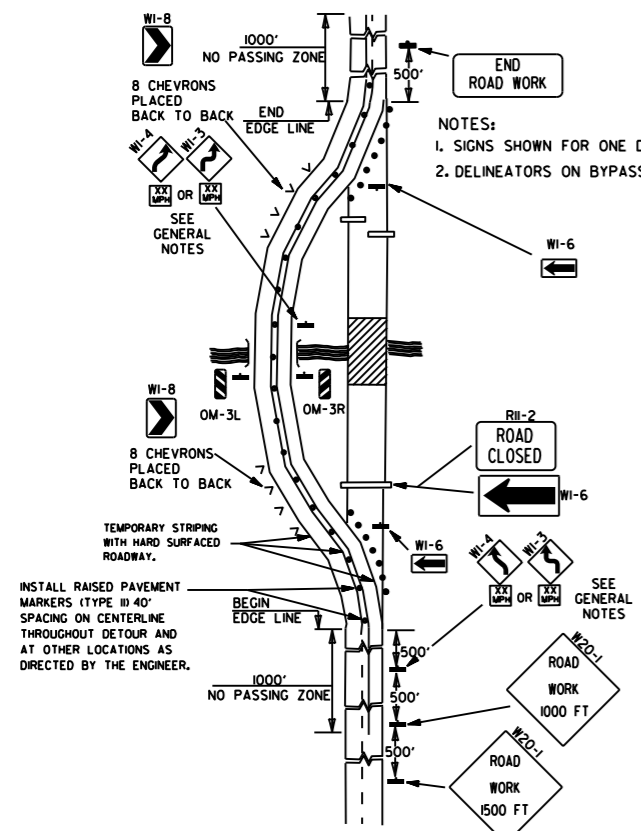
GENERAL NOTES:

- ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
- TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
- EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
- SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
- SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
- POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
- ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.
- FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
- MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
- R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.

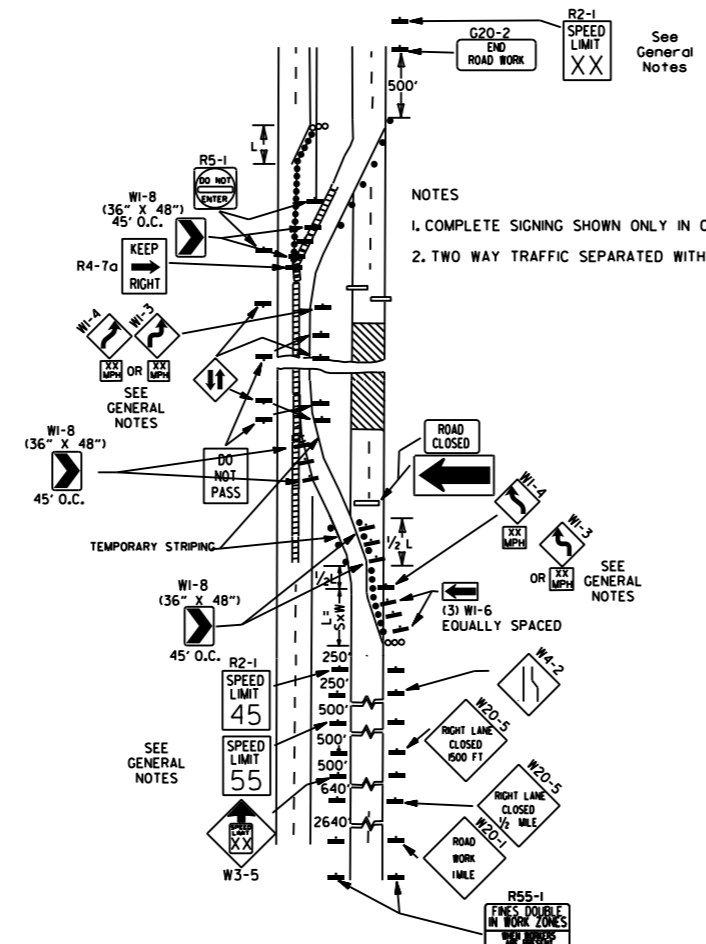
• NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

| DATE     | REVISION   | FILMED |
|----------|--|--------|
| 11-07-19 | REVISED FOR MASH   |        |
| 4-13-17  | DELETED RSP-1 & ADDED W21-5a   |        |
| 9-2-15   | REVISED REDUCED SPEED LIMIT AHEAD SIGNS<br>REVISED ROAD WORK NEXT XX MILES |        |
| 12-15-11 | REVISED W24-1  |        |
| 11-17-10 | DELETED W8-9a & ADDED W8-9   |        |
| 10-15-09 | ADDED REFERENCE TO MASH & ADDED SIGN W24-1                                 |        |
| 4-17-08  | REVISED SIGN DESIGNATIONS  |        |
| 11-18-04 | REVISED NOTES  |        |
| 10-9-03  | REVISED NOTE 1   |        |
| 11-16-01 | REVISED NOTE 7   |        |
| 9-28-00  | REVISED NOTE   |        |
| 11-18-98 | ADDED NOTE   |        |
| 6-26-97  | REVISED NOTE 5   |        |
| 4-03-97  | REVISED NOTE 5   |        |
| 10-18-96 | ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7                              |        |
| 10-12-95 | ADDED R55-1  |        |
| 6-8-95   | REVISED TO CORRECT SIGN ILLUSTRATIONS                                      | 6-8-95 |
| 2-2-95   | REVISED PER PART VI, MUTCD SEPT. 3, 1993                                   |        |
| 8-15-91  | DRAWN AND PLACED IN USE  |        |

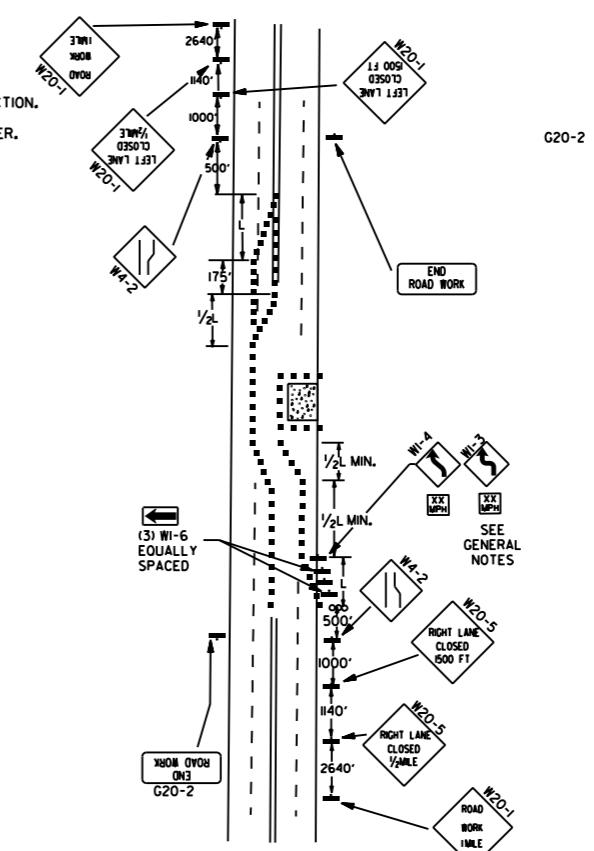
ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION  
STANDARD DRAWING TC-1



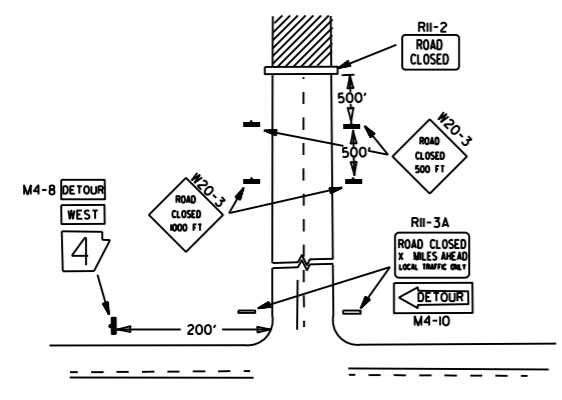
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.

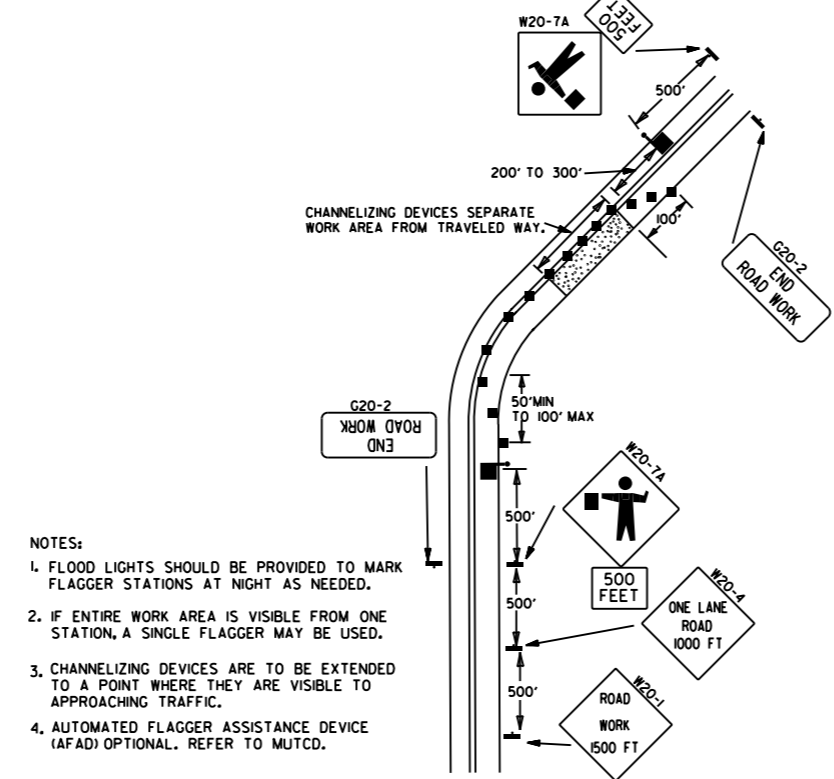


(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



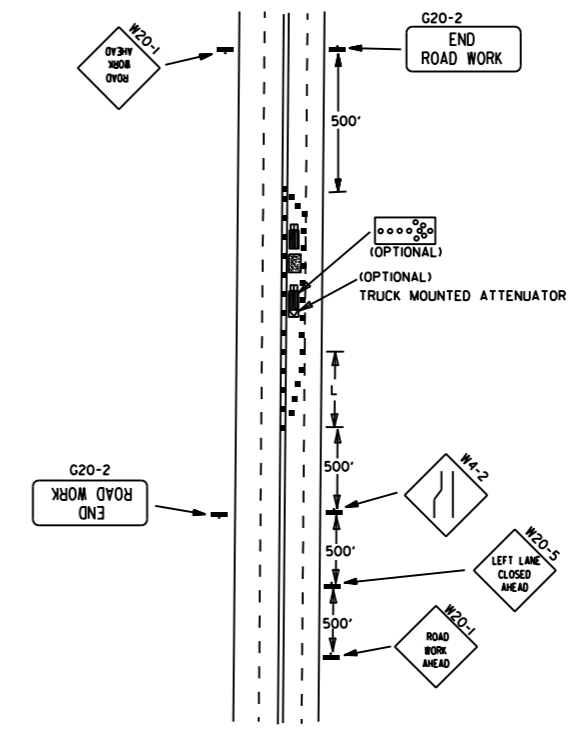
NOTES:  
 1. REGULATORY TRAFFIC CONTROL DEVICES TO BE MODIFIED AS NEEDED FOR THE DURATION OF THE DETOUR.  
 2. STREET NAMES MAY BE USED WHEN DESIRABLE FOR DIRECTING DETOURED TRAFFIC.

(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.

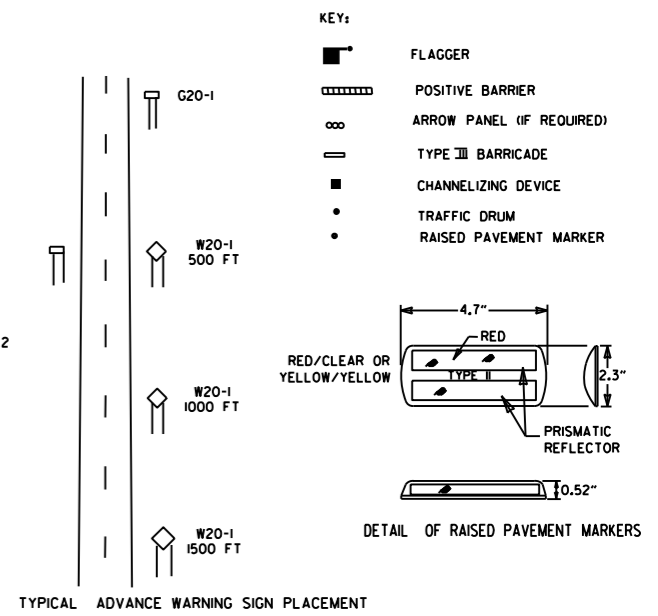


NOTES:  
 1. FLOOD LIGHTS SHOULD BE PROVIDED TO MARK FLAGGER STATIONS AT NIGHT AS NEEDED.  
 2. IF ENTIRE WORK AREA IS VISIBLE FROM ONE STATION, A SINGLE FLAGGER MAY BE USED.  
 3. CHANNELIZING DEVICES ARE TO BE EXTENDED TO A POINT WHERE THEY ARE VISIBLE TO APPROACHING TRAFFIC.  
 4. AUTOMATED FLAGGER ASSISTANCE DEVICE (AFAD) OPTIONAL. REFER TO MUTCD.

(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.



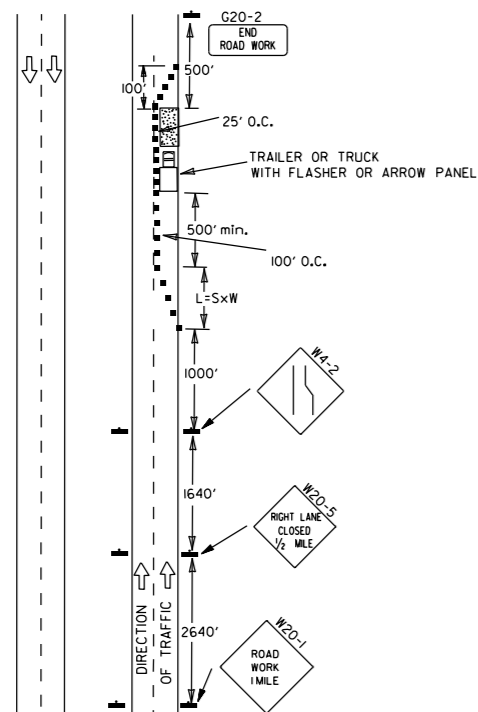
TYPICAL ADVANCE WARNING SIGN PLACEMENT

TAPER FORMULAE:  
 $L = S \times W$  FOR SPEEDS OF 45MPH OR MORE.  
 $L = \frac{W \times S^2}{60}$  FOR SPEEDS OF 40MPH OR LESS.  
 WHERE:  
 L = MINIMUM LENGTH OF TAPER.  
 S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.  
 W = WIDTH OF OFFSET.

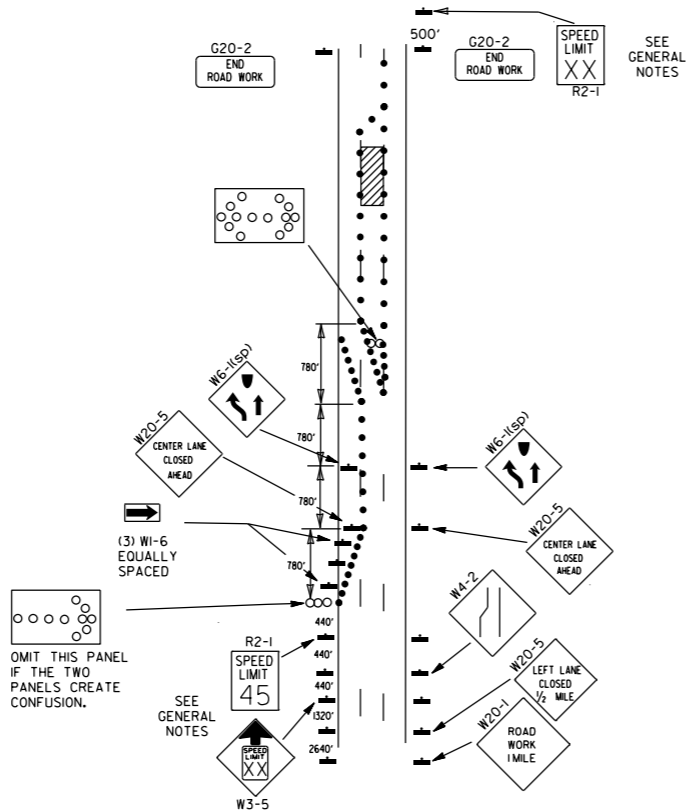
- GENERAL NOTES:
- THE MAINTENANCE DIVISION SHALL CONDUCT A BALL BANK STUDY TO DETERMINE THE ADVISORY SPEED LIMIT PRIOR TO OPENING TO TRAFFIC. THE ADVISORY SPEED WILL BE POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
  - WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-1(55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1(45) SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  - WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-1(65) SHALL BE OMITTED. ADDITIONAL R2-1(55) SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  - THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
  - WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
  - PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
  - TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
  - DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE ADOT QUALIFIED PRODUCTS LIST.
  - ALL TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL MEET THE REQUIREMENTS OF THE MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).

| DATE     | REVISION   | FILED  |
|----------|--|--------|
| 11-07-19 | REVISED NOTE 1, ADDED NOTE 9   |        |
| 9-2-15   | REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5 |        |
| 9-12-13  | REVISED DETAIL OF RAISED PAVEMENT MARKERS                                    |        |
| 3-11-10  | ADDED (AFAD)   |        |
| 11-20-08 | REVISED SIGN DESIGNATIONS  |        |
| 11-18-04 | ADDED GENERAL NOTE   |        |
| 10-18-96 | ADDED R55-1  |        |
| 4-26-96  | CORRECTED (a) BEHIND G20-2   |        |
| 6-8-95   | CORRECTED SIGN IDENT. ON W1-4A   | 6-8-95 |
| 2-2-95   | REVISED PER PART VI, MUTCD, SEPT. 3, 1993                                    |        |
| 8-15-91  | DRAWN AND PLACED IN USE  |        |





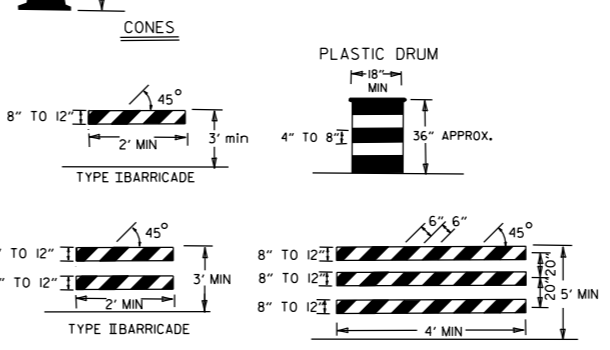
(A) TYPICAL APPLICATION - DAYTIME MAINTENANCE OPERATIONS OF SHORT DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



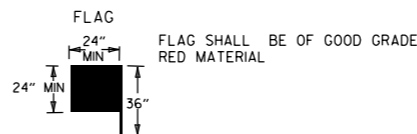
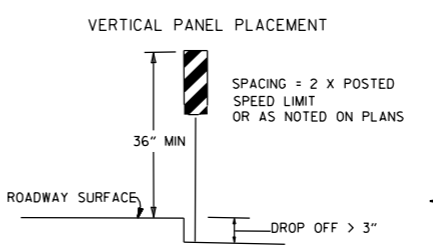
(B) TYPICAL APPLICATION - 3-LANE ONEWAY ROADWAY WHERE CENTER LANE IS CLOSED.

CHANNELIZING DEVICES

WHEN CONES ARE USED ON FREEWAYS AND MULTI-LANE HIGHWAYS, THEY SHALL BE 28" MIN. DURING HOURS OF DARKNESS, 28" CONES SHALL BE USED ON ALL ROADWAYS, AND SHALL BE REFLECTORIZED IN ACCORDANCE WITH THE M.U.T.C.D.



NOTE: FOR ALL ROAD CLOSURES, THE TYPE III BARRICADES SHALL BE OF SUFFICIENT LENGTH TO EXTEND ACROSS ENTIRE ROADWAY.



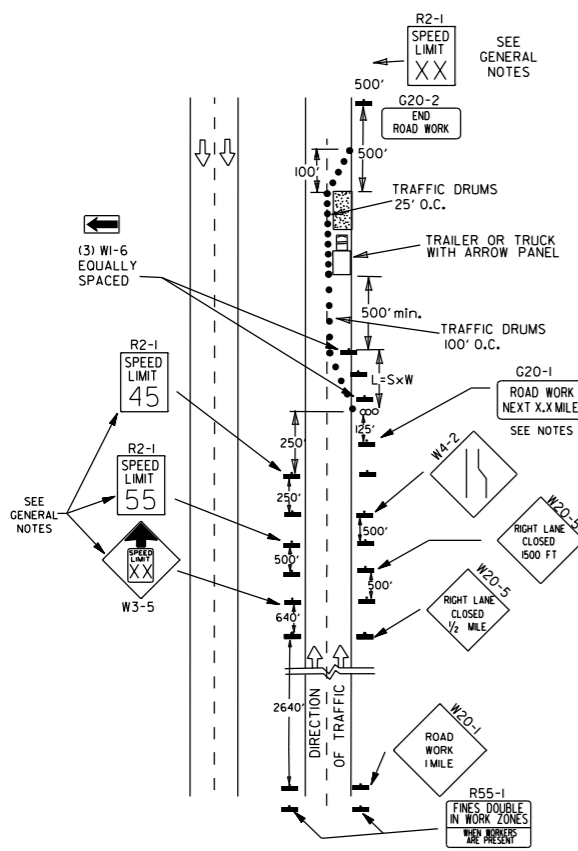
FLAG SHALL BE OF GOOD GRADE RED MATERIAL

KEY:

- ○ ○ ○ ARROW PANEL (IF REQUIRED)
- CHANNELIZING DEVICE
- TRAFFIC DRUM

GENERAL NOTES:

1. A SPEED LIMIT REDUCTION MAY BE IMPLEMENTED ONLY WHEN DESIGNATED IN THE PLAN OR WHEN RECOMMENDED BY THE ROADWAY DESIGN DIVISION.
2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-1(55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1(45) SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-1(65) SHALL BE OMITTED. ADDITIONAL R2-1(55) SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1/2 MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT OR AS DIRECTED BY THE ENGINEER.
5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
7. THE G20-1 SIGN WILL BE REQUIRED ON JOBS OF OVER TWO MILES IN LENGTH. WHEN THE LANE CLOSURE IS NOT AT THE BEGINNING OF THE PROJECT, THE G20-1 SIGN SHALL BE ERRECTED 125' IN ADVANCE OF THE JOB LIMIT. ADDITIONAL W20-1(1/2 MILE) SIGNS ARE NOT REQUIRED IN ADVANCE OF LANE CLOSURES THAT BEGIN INSIDE THE PROJECT LIMITS.
8. FLAGGERS SHALL USE STOP/SLOW PADDLES FOR CONTROLLING TRAFFIC THROUGH WORK ZONES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
9. ALL PLASTIC DRUMS AND CONES SHALL MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
10. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER, WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
11. ALL TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL MEET THE REQUIREMENTS OF THE MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).



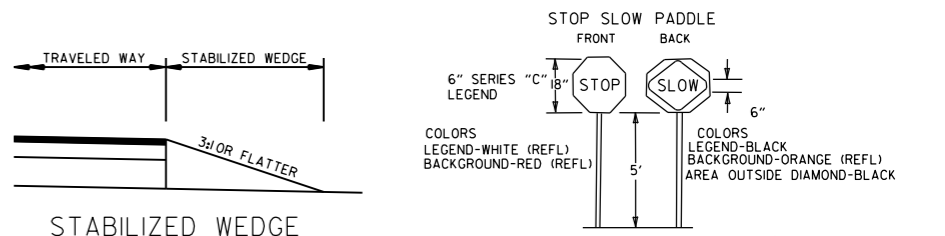
(C) TYPICAL APPLICATION - CONSTRUCTION OPERATIONS OF INTERMEDIATE TO LONG TERM DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

| TRAFFIC CONTROL DEVICES |   |   |  |
|-------------------------|---|---|--|
| NON-INTERSTATE          |   |   |  |
| VERTICAL DIFFERENTIAL   | LOCATION                                  | TRAFFIC CONTROL   |  |
|                         |   | ≤ 45 MPH  | > 45 MPH   |
| ≤ 2"                    | CENTERLINE                                | W8-11 AND LANE STRIPING                                     | W8-11 AND LANE STRIPING  |
| > 2"                    | CENTERLINE                                | STANDARD LANE CLOSURE                                       | STANDARD LANE CLOSURE  |
| ≤ 3"                    | EDGE OF TRAVELED LANE OR EDGE OF SHOULDER | W8-9, EDGE LINE STRIPING, AND VERTICAL PANELS               | W8-9, EDGE LINE STRIPING, AND VERTICAL PANELS                                  |
| > 3"                    | EDGE OF TRAVELED LANE OR EDGE OF SHOULDER | W8-17, EDGE LINE STRIPING, AND VERTICAL PANELS              | W8-17, EDGE LINE STRIPING, AND VERTICAL PANELS                                 |
| ≤ 6"                    | EDGE OF TRAVELED LANE OR EDGE OF SHOULDER | W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup> | W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>                    |
| > 6"                    | EDGE OF TRAVELED LANE OR EDGE OF SHOULDER | W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup> | A STABILIZED WEDGE, W8-17, EDGE LINE STRIPING AND TRAFFIC DRUMS <sup>(1)</sup> |
| > 24"                   | EDGE OF TRAVELED LANE OR EDGE OF SHOULDER | PRECAST CONCRETE BARRIER <sup>(4)</sup> & EDGE LINES        | PRECAST CONCRETE BARRIER <sup>(4)</sup> & EDGE LINES                           |

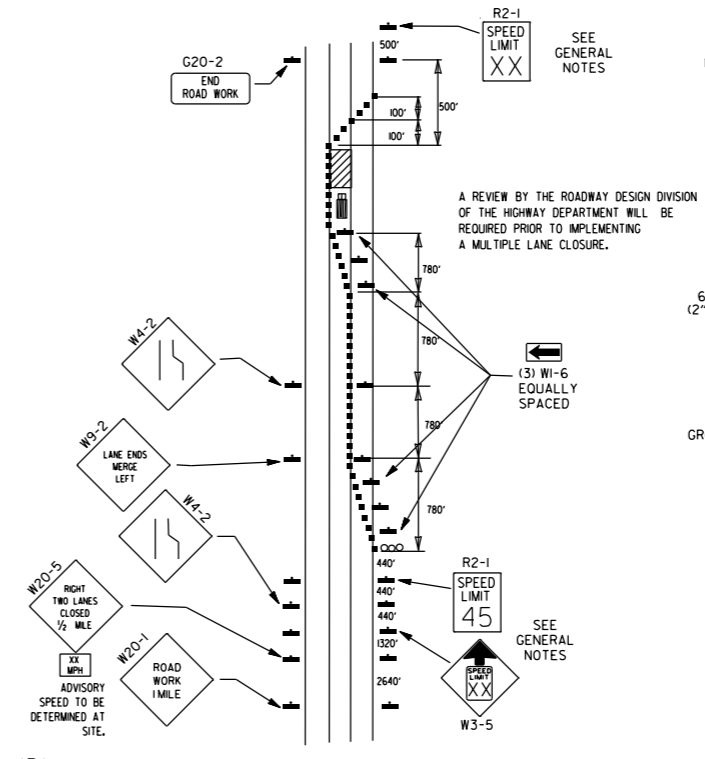
| INTERSTATE            |   |   |
|-----------------------|---|---|
| VERTICAL DIFFERENTIAL | LOCATION                                  | TRAFFIC CONTROL   |
| ≤ 2"                  | CENTERLINE                                | W8-11 AND LANE STRIPING                                     |
| ≤ 2"                  | EDGE OF TRAVELED LANE OR EDGE OF SHOULDER | W8-9, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>  |
| > 2"                  | EDGE OF TRAVELED LANE OR EDGE OF SHOULDER | W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup> |
| > 6"                  | EDGE OF TRAVELED LANE OR EDGE OF SHOULDER | PRECAST CONCRETE BARRIER & EDGE LINES                       |

| INTERSTATE AND NON-INTERSTATE |        |                          |
|-------------------------------|--------|--------------------------|
| FORESLOPE                     | HEIGHT | TRAFFIC CONTROL          |
| 1:1                           | > 2 FT | PRECAST CONCRETE BARRIER |
| 2:1                           | ≤ 5 FT | TRAFFIC DRUMS            |
| 2:1                           | > 5 FT | PRECAST CONCRETE BARRIER |
| Flatter than 2:1              | N/A    | TRAFFIC DRUMS            |

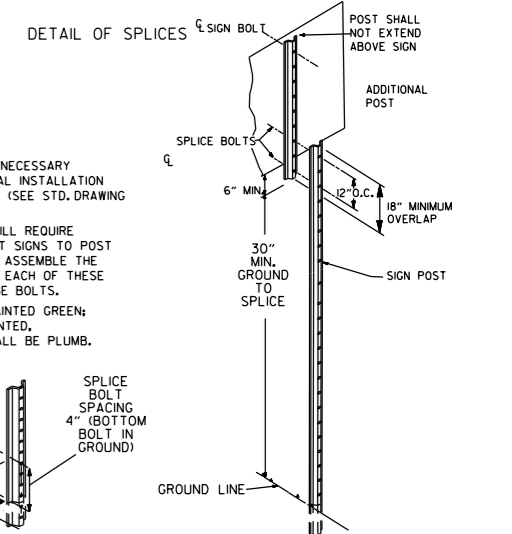
- GENERAL NOTES:
1. WHEN THE SHOULDER AREA IS USED AS PART OF THE TRAVELED LANE AND THERE IS INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, THEN VERTICAL PANELS SHALL BE USED.
  2. WHEN THERE IS INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, A STABILIZED WEDGE SHALL BE USED. PRECAST CONCRETE BARRIER WALL CAN BE USED IN LIEU OF A STABILIZED WEDGE, W8-17 SIGN, EDGE LINE STRIPING, AND TRAFFIC DRUMS.
  3. IF AND WHERE DIRECTED BY THE ENGINEER, A STABILIZED WEDGE, W8-17 SIGN, EDGE LINE STRIPING, AND TRAFFIC DRUMS CAN BE USED IN LIEU OF PRECAST CONCRETE BARRIER WALL.
  4. IF AND WHERE DIRECTED BY THE ENGINEER, W21-5, W21-5a, AND/OR W21-5b SIGNS SHALL BE USED WHERE THE ROADWAY IS UNOBSTRUCTED IF AND WHERE DIRECTED BY THE ENGINEER.



NOTE: MATERIALS FOR THE STABILIZED WEDGE SHALL MEET THE REQUIREMENTS PROVIDED IN SECTION 603.02 OF THE STANDARD SPECIFICATIONS.



(D) TYPICAL APPLICATION - CLOSING MULTIPLE LANES OF A MULTILANE HIGHWAY.

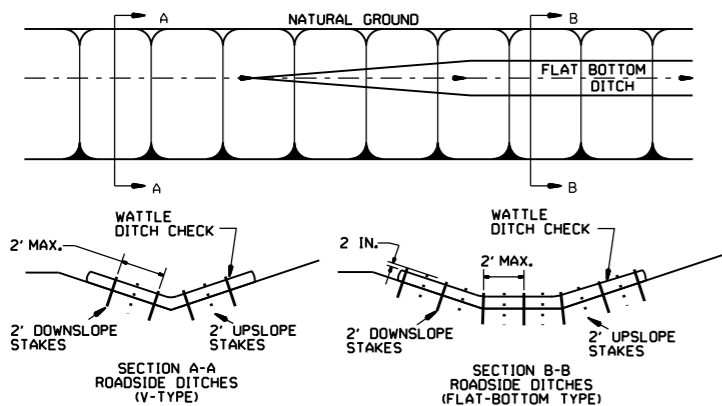


- NOTES:
- USE SPLICES ONLY WHEN NECESSARY FOR INSTALLATION. TYPICAL INSTALLATION SHOULD HAVE NO SPLICES (SEE STD. DRAWING NO. SHS-2)
  - NORMAL INSTALLATIONS WILL REQUIRE 1/4" DIA. BOLTS TO MOUNT SIGNS TO POST AND 5/16" DIA. BOLTS TO ASSEMBLE THE VARIOUS POST SUPPORTS. EACH OF THESE BOLTS SHALL BE CARRIAGE BOLTS.
  - SIGN POSTS SHALL BE PAINTED GREEN; SIGNS SHALL NOT BE PAINTED, AND ALL SIGN POSTS SHALL BE PLUMB.

| DATE     | REVISION   | FILMED |
|----------|--|--------|
| 2-27-20  | REVISED TRAFFIC CONTROL DEVICES DETAILS                    |        |
| 11-07-19 | REVISED NOTE 9, ADDED NOTE II                              |        |
| 7-25-19  | REVISED TRAFFIC CONTROL DEVICES DETAILS                    |        |
| 9-2-15   | REVISED NOTE 2 & REPLACED R2-5A WITH W3-5                  |        |
| 10-15-09 | ADDED REFERENCE TO MASH                                    |        |
| 11-20-08 | REVISED SIGN DESIGNATIONS                                  |        |
| 11-18-04 | ADDED NOTE   |        |
| 10-1-98  | ADDED NOTE   |        |
| 4-03-97  | ADDED (SP) TO W6-18 & REVISED TRAFFIC CONTROL DEVICES NOTE |        |
| 10-18-96 | ADDED R55-1  |        |
| 10-12-95 | MOVED UPPER SPLICE   |        |
| 6-8-95   | REVISED SPLICE DETAIL, TEXT                                | 6-8-95 |
| 2-2-95   | REVISED PER PART VI, MUTCD, SEPT. 3, 1993                  |        |
| 8-15-91  | DRAWN AND PLACED IN USE                                    |        |

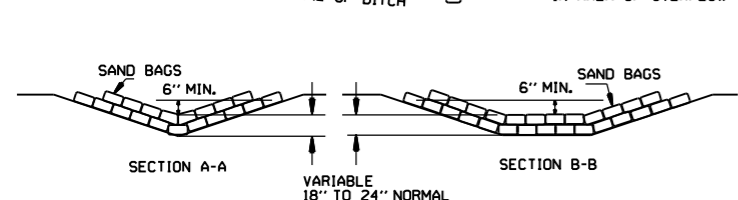
**GENERAL NOTES**

INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.

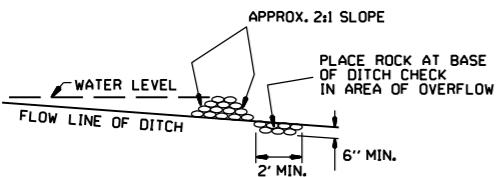


**WATTLE DITCH CHECK (E-1)**

NUMBER OF SAND BAGS AND ARRANGEMENT VARIABLE WITH ON-SITE CONDITIONS. PLACE SAND BAGS AT BASE OF DITCH CHECK IN AREA OF OVERFLOW.

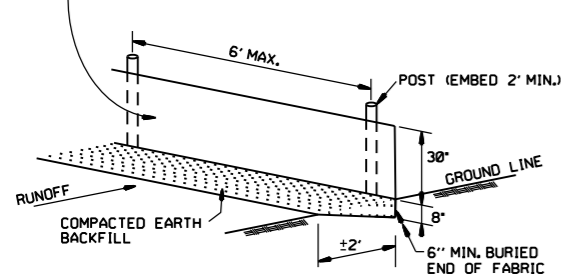


**SAND BAG DITCH CHECK (E-5)**

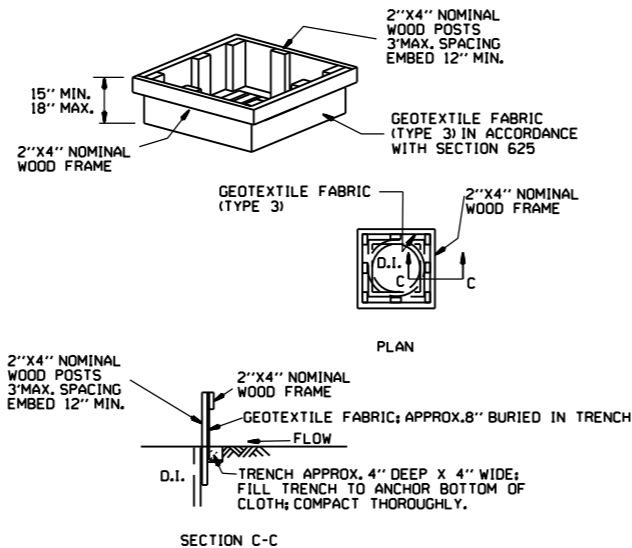


**ROCK DITCH CHECK (E-6)**

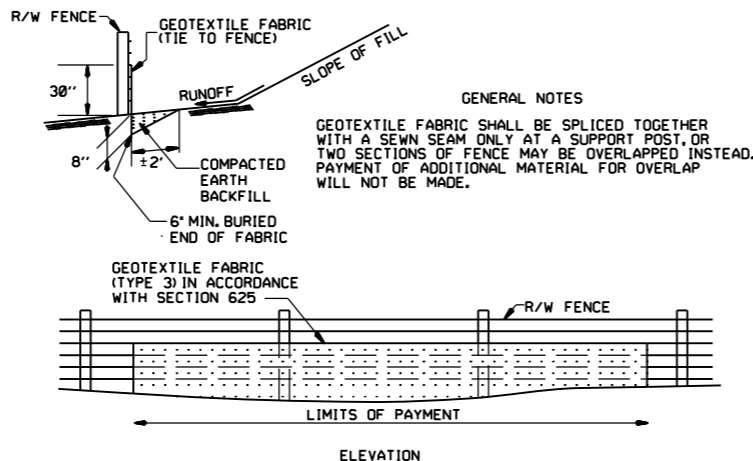
**GENERAL NOTES**  
 GEOTEXTILE FABRIC (TYPE 4) IN ACCORDANCE WITH SECTION 625  
 GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.



**SILT FENCE (E-11)**

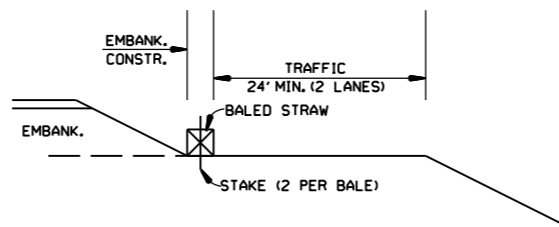


**DROP INLET SILT FENCE (E-7)**

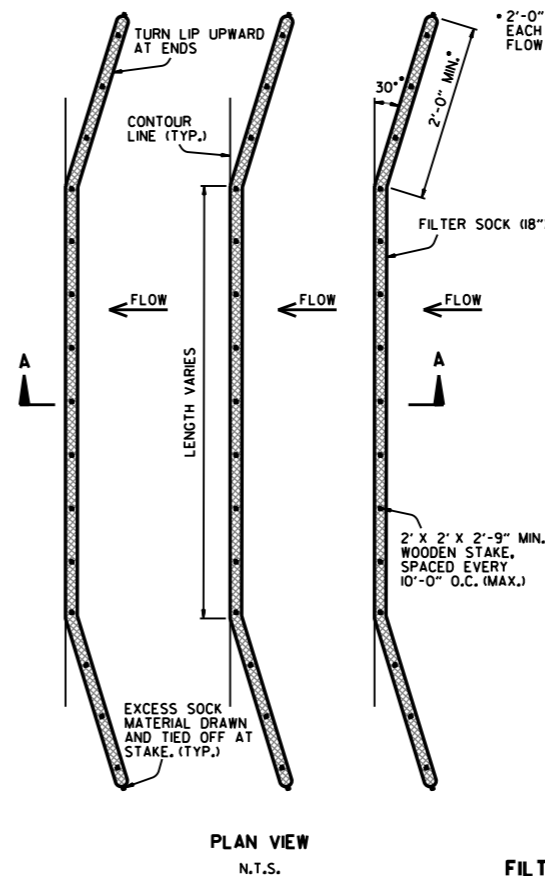


**SILT FENCE ON R/W FENCE (E-4)**

**GENERAL NOTES**  
 1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.  
 2. NO GAPS SHALL BE LEFT BETWEEN BALES.  
 3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.

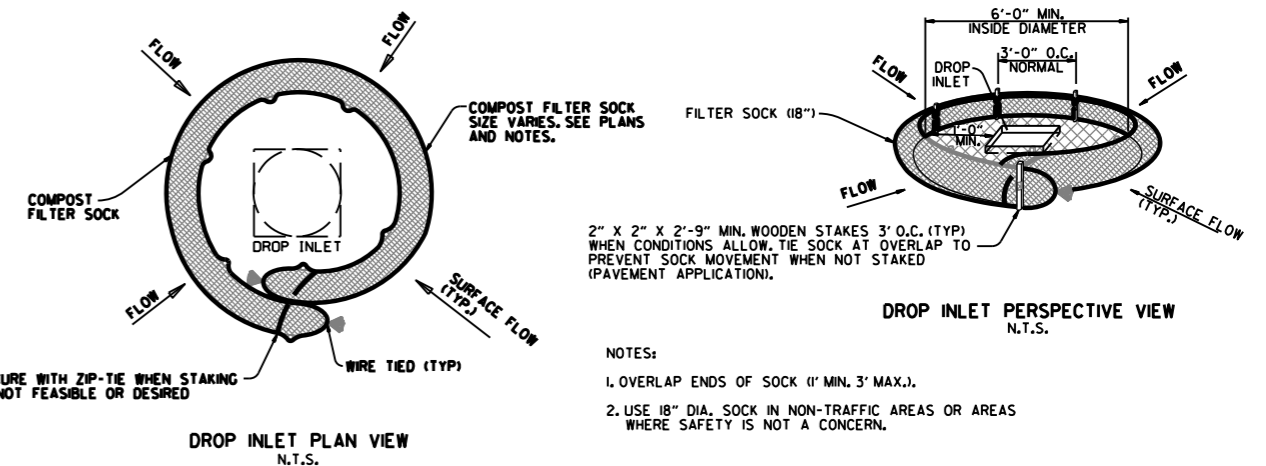


**BALED STRAW FILTER BARRIER (E-2)**



**FILTER SOCK ALONG SLOPE (E-3)**

**NOTES:**  
 1. FILTER SOCKS CAN BE PLACED AT THE TOP, ON THE FACE, AND AT THE TOE OF SLOPES AS SEDIMENT-TRAPPING DEVICES FOR SHEET FLOW RUNOFF.  
 2. FILTER SOCKS ARE TYPICALLY SUPPLIED AND INSTALLED WITH 18 INCH DIAMETERS. DIAMETER TOLERANCE IS 2 INCHES, AS FILTER SOCKS TEND TO FLATTEN OUT WHEN PLACED.  
 3. STEEL POSTS MAY BE USED AND SHALL BE ROLLED FROM HIGH CARBON STEEL AND HAVE A MINIMUM OF 1.25 LB./FT. POSTS SHALL BE HOT-DIPPED GALVANIZED OR PAINTED WITH HIGH-GRADE WEATHER RESISTANT BROWN OR BLACK STEEL PAINT. STEEL POSTS SHALL BE EQUIPPED WITH ANCHOR PLATE HAVING A MINIMUM AREA OF 14 SQUARE INCHES. POSTS SHALL BE STUDDED, EMBOSSED, OR PUNCHED. POSTS AND ANCHOR PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A702. NO ADDITIONAL PAYMENT WILL BE PROVIDED FOR STEEL POSTS, BUT PRICE WILL BE CONSIDERED SUBSIDIARY TO "FILTER SOCK (18")."  
 4. FILTER SOCKS MAY BE UP TO 250 FEET LONG. WHEN USED ON LONG SLOPES, FILTER SOCKS MAY BE JOINTED OR STAGGERED AS SHOWN IN DETAILS.  
 5. INSPECT FILTER SOCKS AFTER EACH RUNOFF EVENT. REMOVE AND REPLACE IF SIGNS OF UNDERCUTTING OR DOWNSTREAM RILLS ARE OBSERVED.

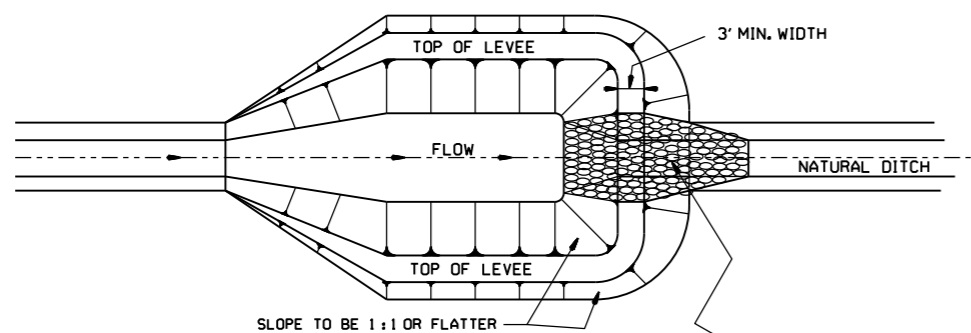


**COMPOST FILTER SOCK DROP INLET PROTECTION (E-13)**

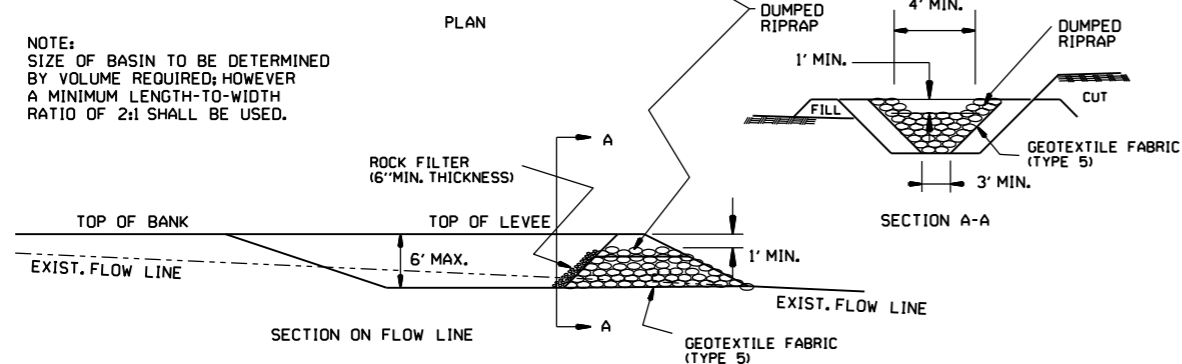
**NOTES:**  
 1. OVERLAP ENDS OF SOCK (1' MIN. 3' MAX.).  
 2. USE 18" DIA. SOCK IN NON-TRAFFIC AREAS OR AREAS WHERE SAFETY IS NOT A CONCERN.

| DATE     | REVISION   |
|----------|--|
| 11-16-17 | ADDED FILTER SOCK E-3 AND E-13                             |
| 12-15-11 | DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK |
| 11-18-98 | ADDED NOTES  |
| 07-02-98 | ADDED BALED STRAW FILTER BARRIER (E-2)                     |
| 07-20-95 | REVISED SILT FENCE E-4 AND E-11                            |
| 07-15-94 | REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC              |
| 06-02-94 | REVISED E-1, 4, 7 & 11; DELETED E-2 & 3                    |
| 04-01-93 | REDRAWN  |
| 10-01-92 | REDRAWN  |
| 08-02-76 | ISSUED R.D.M.  |

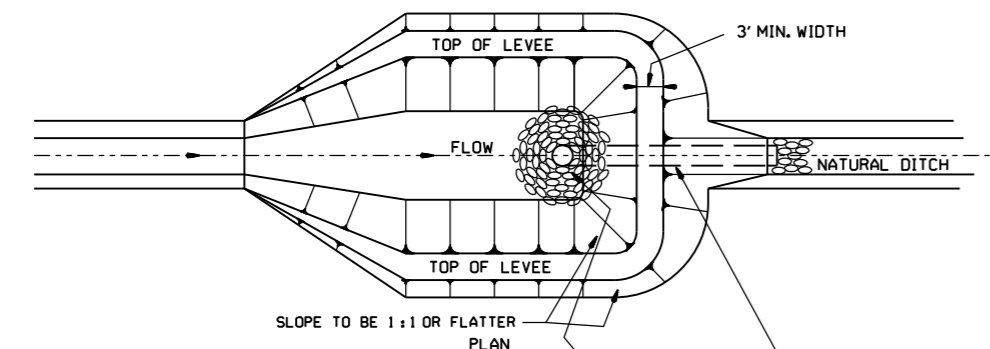
ARKANSAS STATE HIGHWAY COMMISSION  
 TEMPORARY EROSION CONTROL DEVICES  
 STANDARD DRAWING TEC-1



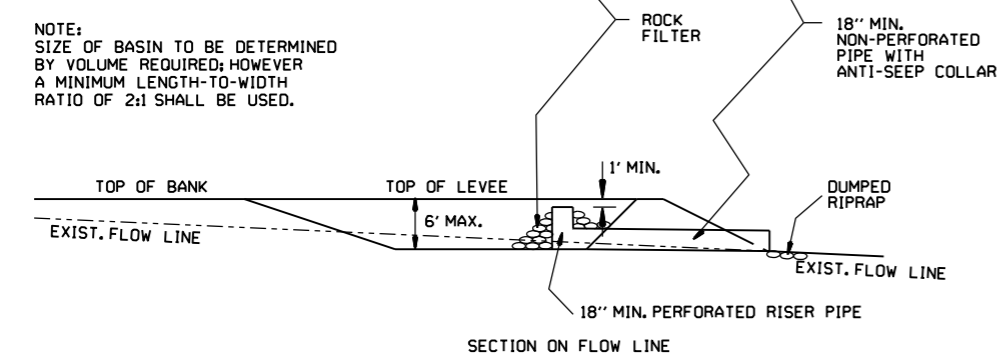
NOTE:  
SIZE OF BASIN TO BE DETERMINED  
BY VOLUME REQUIRED; HOWEVER  
A MINIMUM LENGTH-TO-WIDTH  
RATIO OF 2:1 SHALL BE USED.



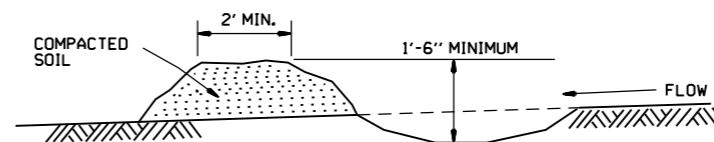
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



NOTE:  
SIZE OF BASIN TO BE DETERMINED  
BY VOLUME REQUIRED; HOWEVER  
A MINIMUM LENGTH-TO-WIDTH  
RATIO OF 2:1 SHALL BE USED.

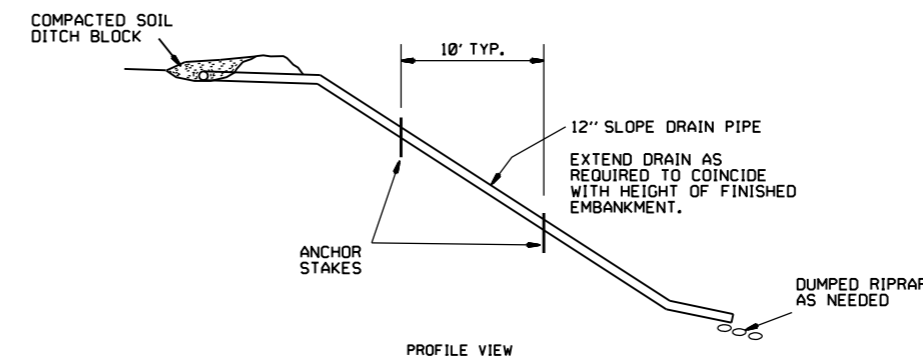
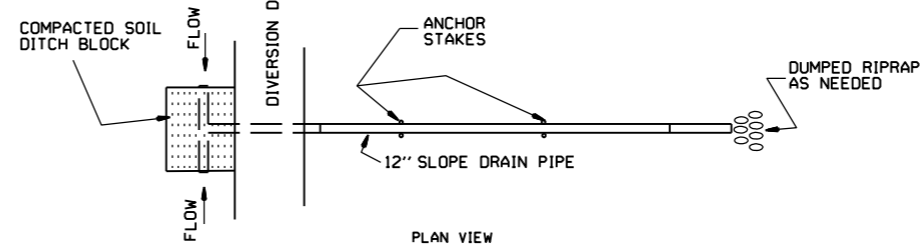


SEDIMENT BASIN WITH PIPE OUTLET (E-10)

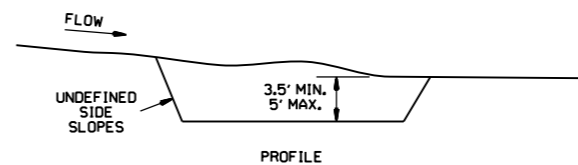
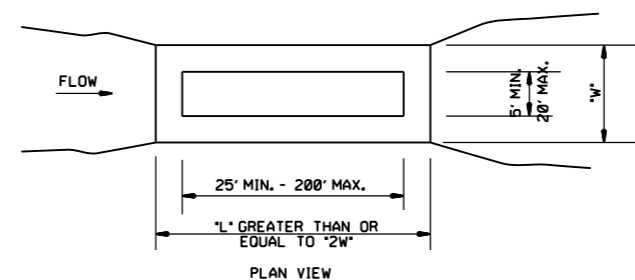


DIVERSION DITCH (E-8)

NOTE:  
A T-SECTION SHALL BE USED AT THE INLET  
FOR TWO-DIRECTIONAL FLOW.  
AN ELBOW SHALL BE USED FOR  
ONE-DIRECTIONAL FLOW.



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

|        |   |  |        |
|--------|---|--|--------|
| 6-2-94 | Revised E-8 & E-12; Added E-14 & Deleted E-13 |  |        |
| 4-1-93 | ISSUED  |  |        |
| DATE   | REVISION                                      |  | FILMED |

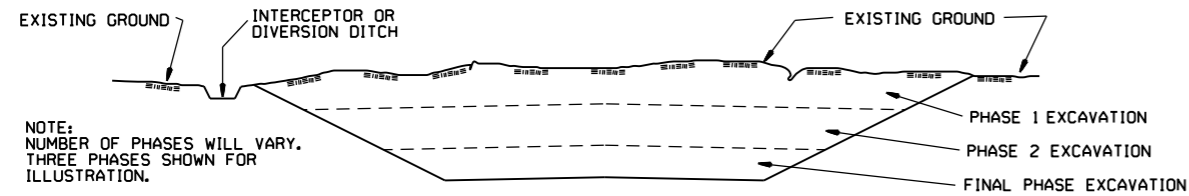
ARKANSAS STATE HIGHWAY COMMISSION  
TEMPORARY EROSION  
CONTROL DEVICES  
STANDARD DRAWING TEC-2

## CLEARING AND GRUBBING

### CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

## EXCAVATION



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

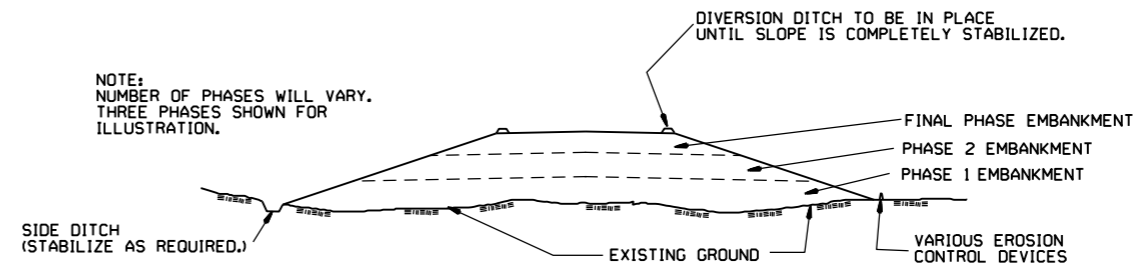
### GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

## EMBANKMENT



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

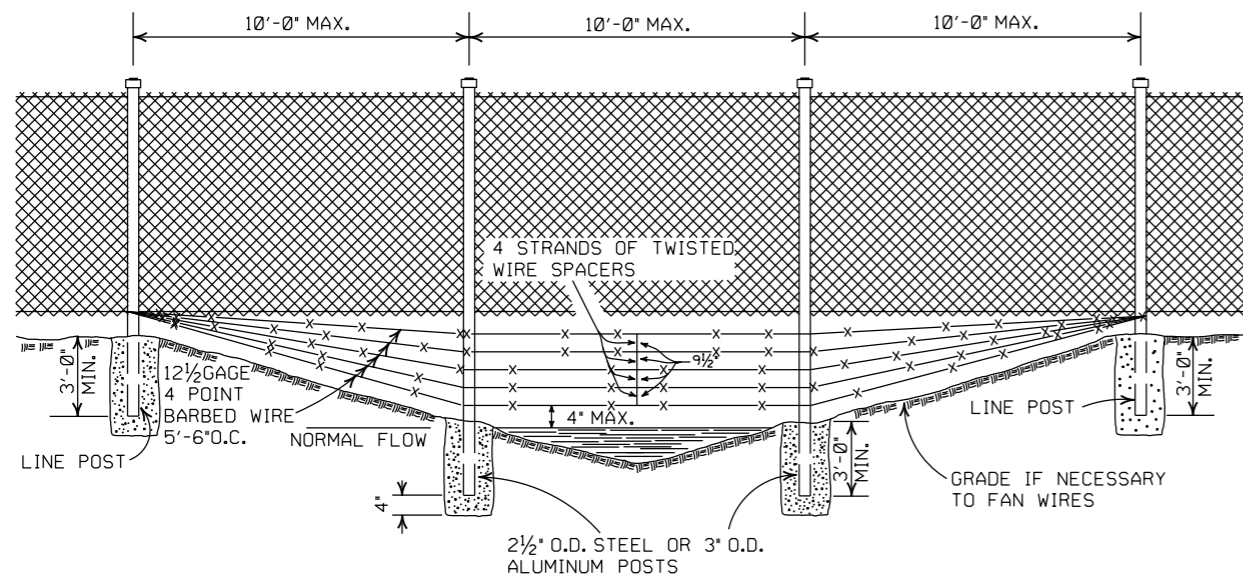
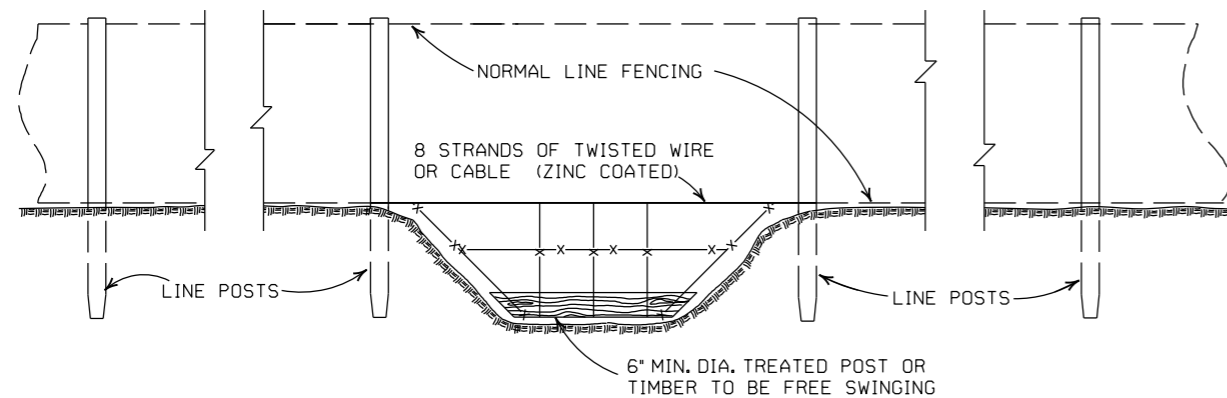
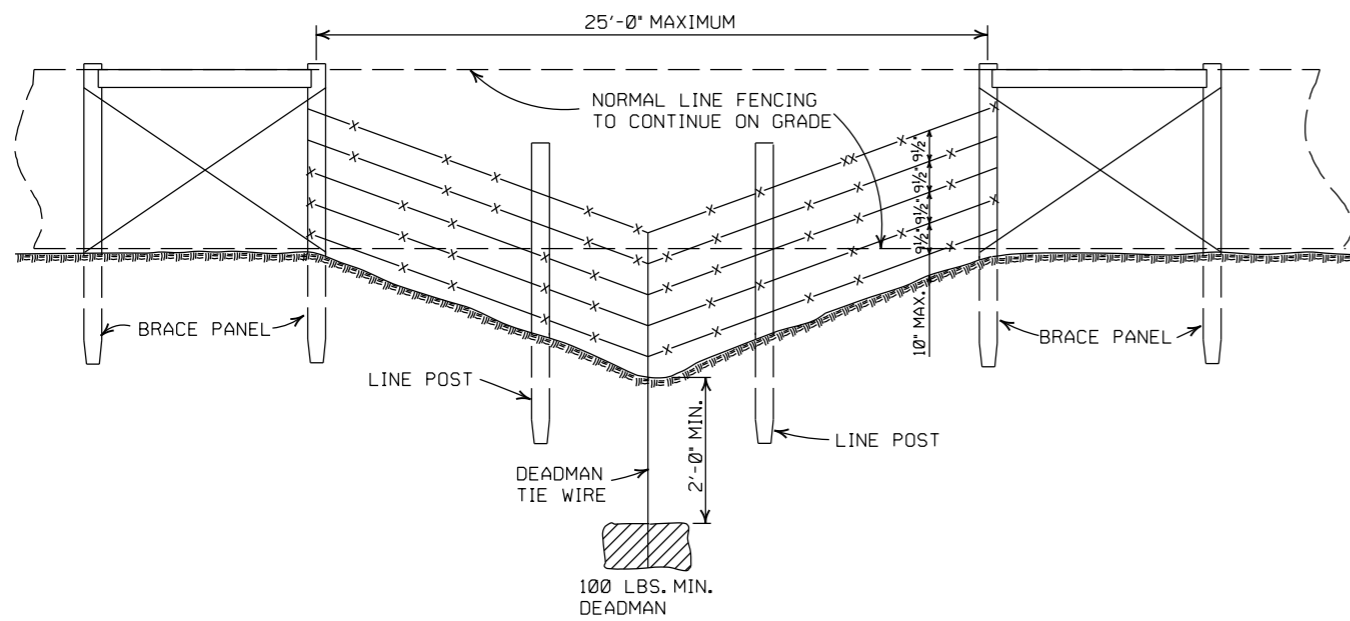
### GENERAL NOTE

ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

|          |                    |  |                                   |
|----------|--------------------|--|-----------------------------------|
|          |                    |  | ARKANSAS STATE HIGHWAY COMMISSION |
|          |                    |  | TEMPORARY EROSION CONTROL DEVICES |
| 11-03-94 | CORRECTED SPELLING |  |                                   |
| 6-2-94   | Drawn & Issued     |  | 6-2-94                            |
| DATE     | REVISION           |  | FILMED                            |
|          |                    |  | STANDARD DRAWING TEC-3            |



GENERAL NOTES:

THESE INSTALLATIONS TO BE USED WHERE NORMAL FENCING INSTALLATION WOULD CAUSE THE COLLECTING OF DRIFT IN THE CHANNEL OR THE DEPRESSION WILL NOT PERMIT NORMAL INSTALLATION. INSTALLATIONS WILL BE MADE ONLY WHERE DIRECTED BY THE ENGINEER.

WHEN A FENCE LINE APPROACHES A DITCH, GULLY OR DEPRESSION, THE LAST POST ON LEVEL GROUND SHALL BE PLACED CLOSE ENOUGH TO THE EDGE OF THE DROP OFF THAT THE FENCE MAY BE STRUNG TO THE POST IN THE DEPRESSION WITHOUT TOUCHING THE GROUND.

IN TERRAIN OF SUCH EXTREME IRREGULARITY THAT MINOR GRADING WILL NOT BE FEASIBLE, THE NORMAL FENCE SHALL CONTINUE ON GRADE AND THE GULLIES OR DEPRESSIONS TREATED BY AUXILIARY FENCES AS SHOWN.

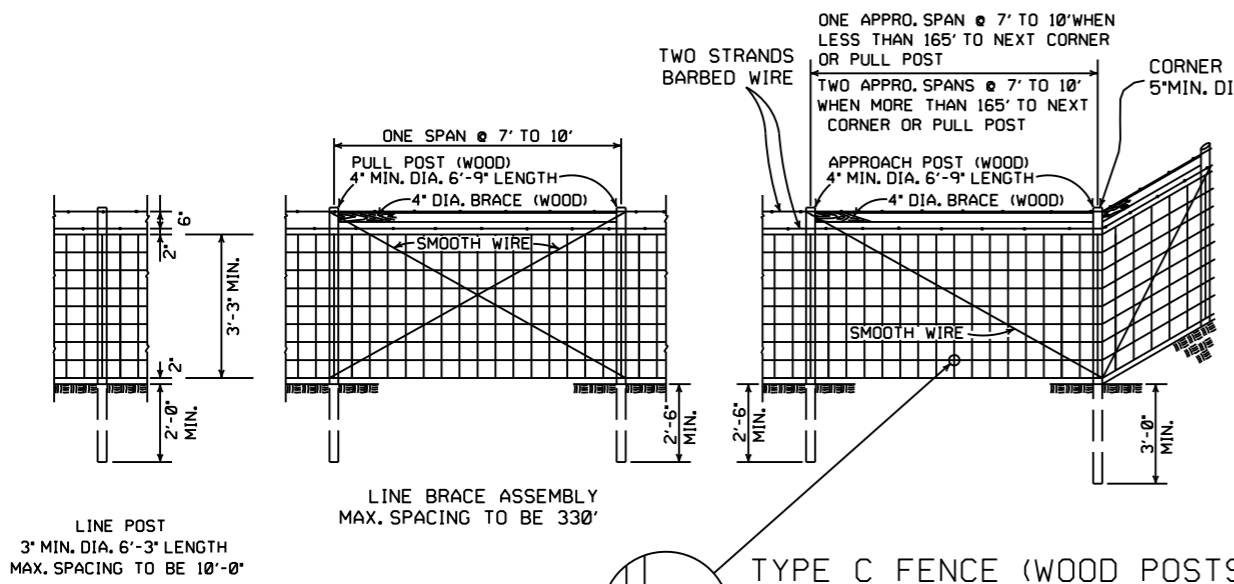
PAYMENT FOR THE TYPE INSTALLATION USED WILL NOT BE MADE DIRECTLY BUT WILL BE INCLUDED IN THE CONTRACT UNIT PRICE BID FOR WIRE FENCE OR CHAIN LINK FENCE.

|         |                                 |             |
|---------|---------------------------------|-------------|
| 4-20-79 | REVISED TOP RAIL & TENSION WIRE | 696-4-20-79 |
| 10-2-72 | REVISED AND REDRAWN             | 529-10-2-72 |
| DATE    | REVISION                        | FILMED      |

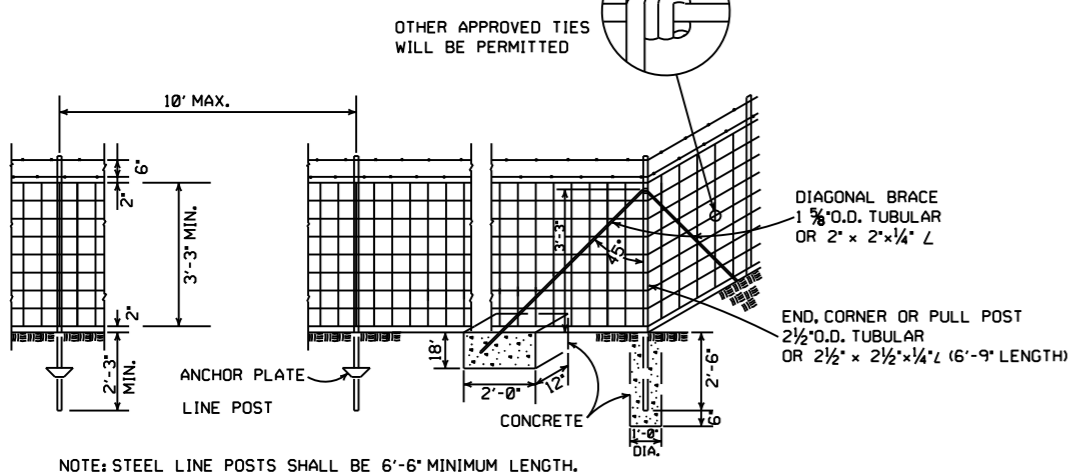
ARKANSAS STATE HIGHWAY COMMISSION

**WIRE FENCE WATER GAPS**

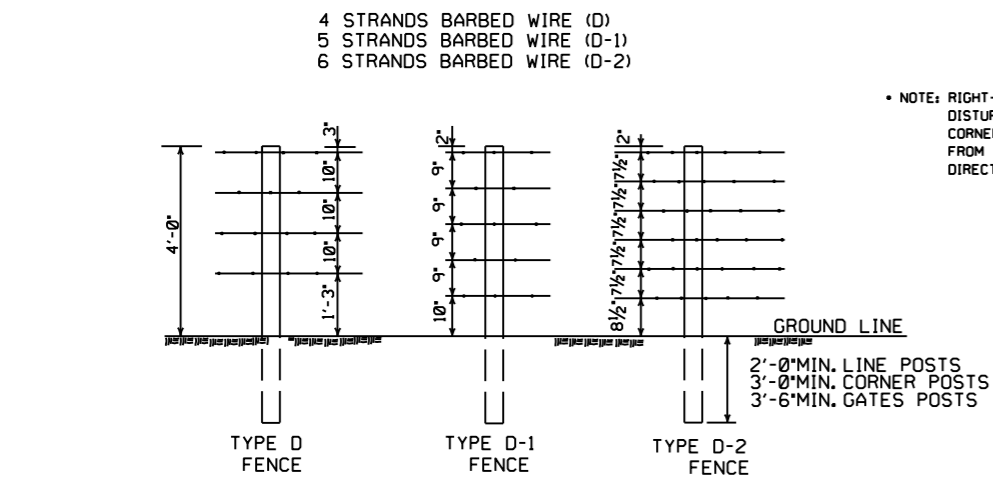
STANDARD DRAWING WF-2



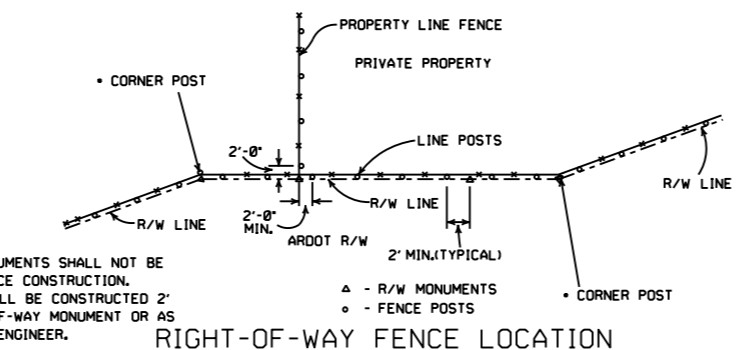
TYPE C FENCE (WOOD POSTS)



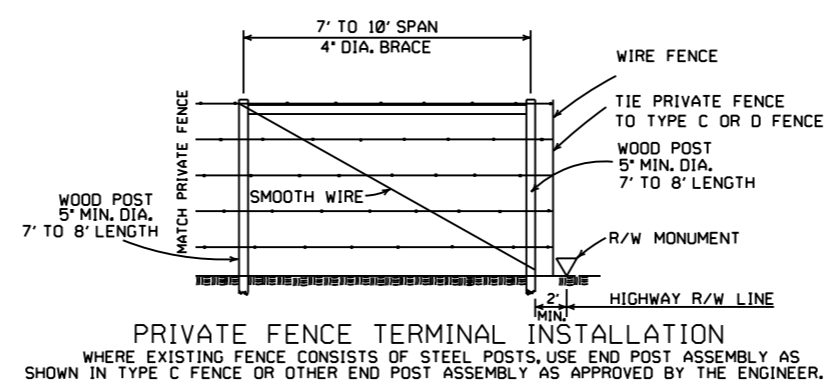
TYPE C FENCE (STEEL POSTS)



NOTE: SPACING AND SIZE (EXCEPT LENGTH) OF POSTS, APPROACH SPANS, PULL POST ASSEMBLIES, AND CORNER BRACING FOR TYPE D FENCE SHALL CONFORM TO TYPE C FENCE. USE GALVANIZED STAPLES ON WOOD POSTS AND APPROVED FASTENERS ON STEEL POSTS.



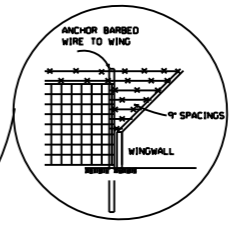
RIGHT-OF-WAY FENCE LOCATION



PRIVATE FENCE TERMINAL INSTALLATION WHERE EXISTING FENCE CONSISTS OF STEEL POSTS, USE END POST ASSEMBLY AS SHOWN IN TYPE C FENCE OR OTHER END POST ASSEMBLY AS APPROVED BY THE ENGINEER.

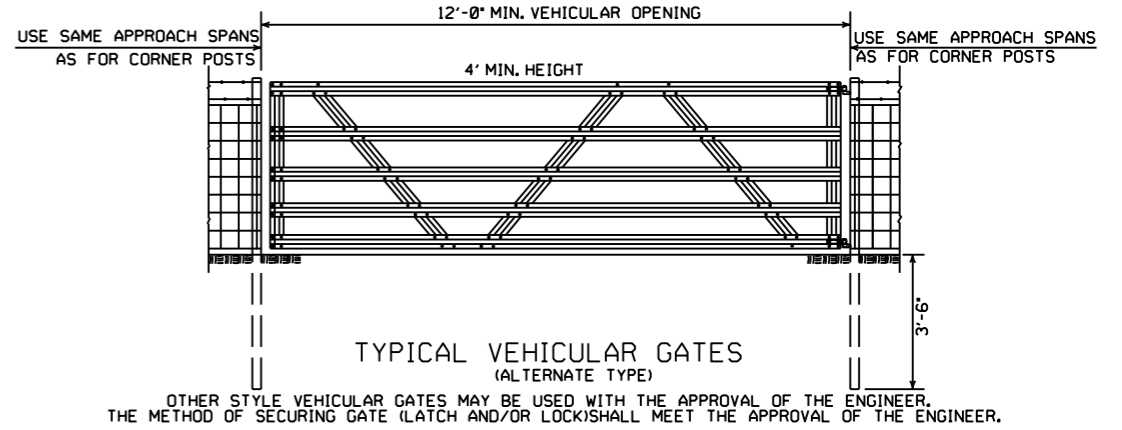
**GENERAL NOTES:**  
 STEEL LINE POSTS SHALL BE PAINTED OR GALVANIZED. TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK). APPROVED ALTERNATES ARE ACCEPTABLE.  
 AN ACCEPTABLE TOLERANCE IN LENGTH OF TUBULAR OR WOODEN POSTS SHALL BE - 1" TO +2". TUBULAR POSTS MUST BE PAINTED OR GALVANIZED.  
 THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.  
 DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.  
 AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS, WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD, WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.

NOTE: USE 3/8" x 1 1/2" LAG BOLT & SHIELD OR AS APPROVED BY THE ENGINEER.



DETAIL OF FENCE CONSTRUCTION AT LARGE CULVERTS (5' IN HEIGHT AND OVER)

SPLICE FOR WOVEN WIRE BETWEEN PULL POST SHALL BE BY THE 'WESTERN UNION METHOD' AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.  
 STAPLE AT LEAST TOP, BOTTOM AND ALTERNATE WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.



|          |   |              |
|----------|---|--------------|
| 8-22-02  | REVISED GENERAL NOTES                         |              |
| 10-18-96 | REVISED AASHTO                                |              |
| 11-22-95 | REVISED R-O-W LOCATION DETAIL                 |              |
| 6-2-94   | REVISED BARB WIRE AND ADDED CORNER POST NOTES | 6-2-94       |
| 8-5-93   | REVISED R/W INSTALLATION FENCE                | 8-5-93       |
| 10-1-92  | ADDED STAPLE NOTE                             | 10-1-92      |
| 8-15-91  | ADDED TYPE D-2 FENCE                          | 8-15-91      |
| 11-30-89 | DELETED CLASS CONCRETE                        | 11-30-89     |
| 7-15-88  | ADDED SPLICE NOTE                             | 700-7-15-88  |
| 10-30-87 | GENERAL REVISIONS                             | 549-10-30-87 |
| 11-1-84  | MAX. POST SPACING MIN. WIRE GAUGE             | 507-11-1-84  |
| 1-4-83   | MIN. DIA. LINE POST                           | 648-1-4-83   |
| 3-2-81   | TOLERANCE FOR POST LENGTH                     | 722-3-2-81   |
| 12-1-72  | ADDED D-1 & FENCE INSTALLATION                | 564-12-1-72  |
| 10-2-72  | REVISED AND REDRAWN                           | 540-10-2-72  |
| DATE     | REVISION                                      | FILMED       |

ARKANSAS STATE HIGHWAY COMMISSION

**WIRE FENCE**  
**TYPE C AND D**

STANDARD DRAWING WF-4