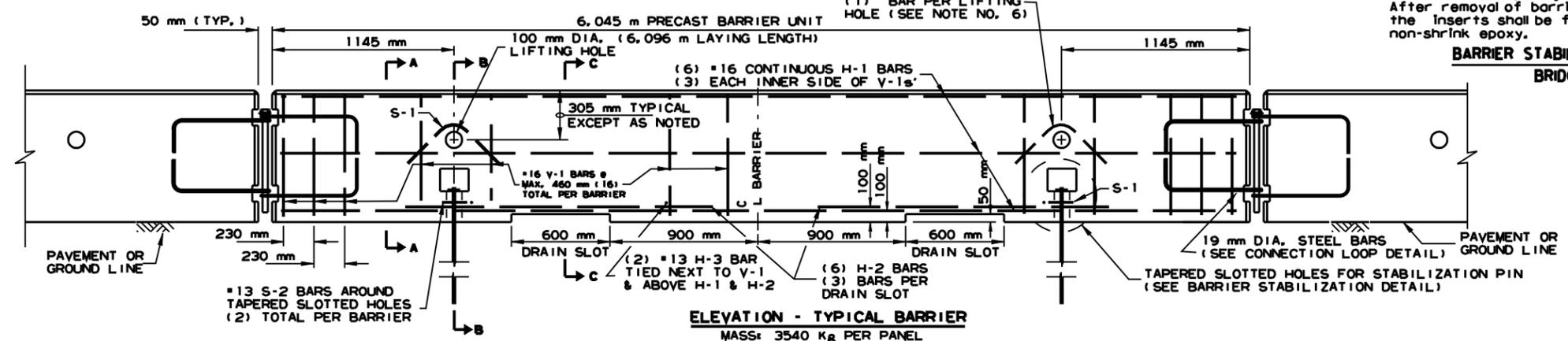
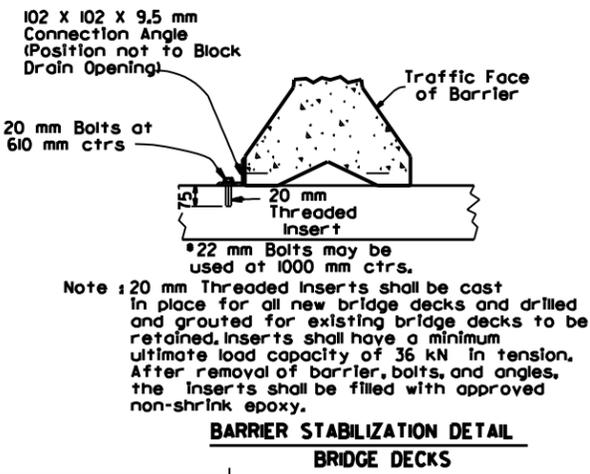
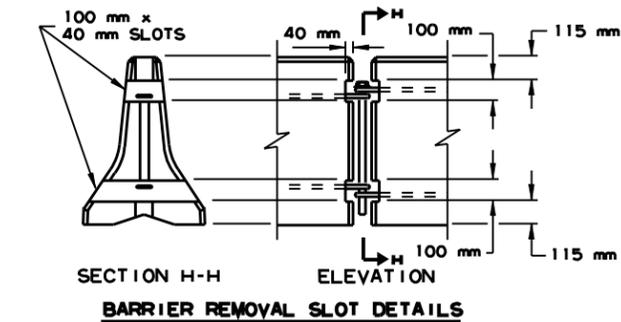
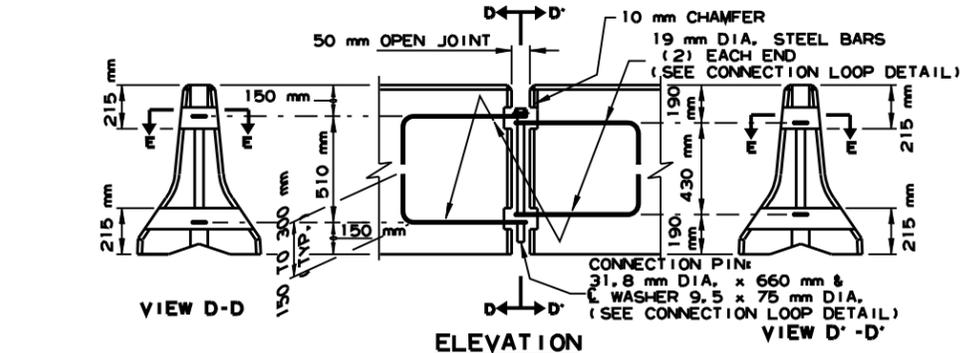
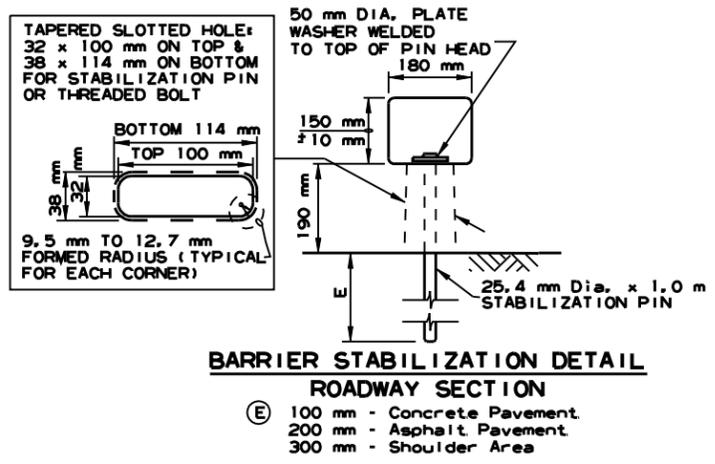
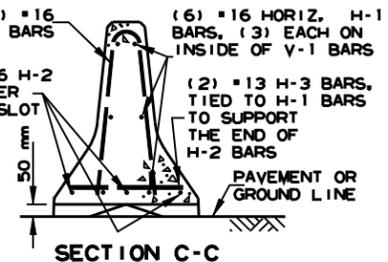
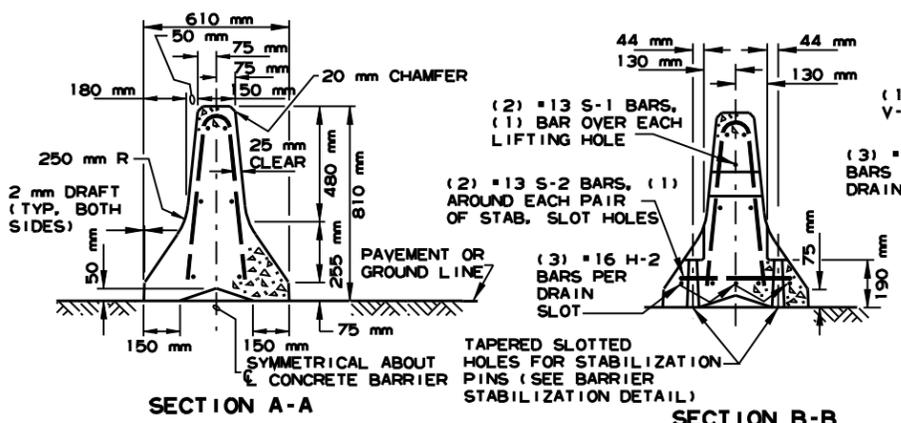
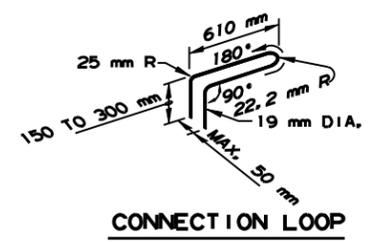
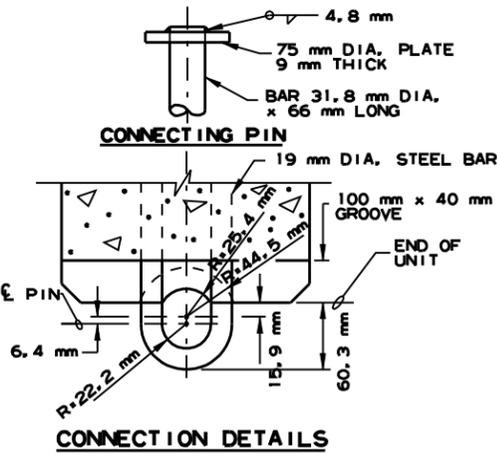


REINFORCEMENT BAR TABLE PER BARRIER UNIT			
MARK	LOCATION	BAR SIZE (NO. BARS)	SKETCH
H-1	HORIZONTAL IN BARRIER TIED INSIDE V-1 BARS	#16 (6)	5870 mm
H-2	CENTERED ABOVE DRAIN SLOTS LONG. & TRANSVERSELY	#16 (6)	2000 mm
H-3	TIED ABOVE H-1 BARS TO SUPPORT H-2, TIED TO V-1	#13 (2)	460 mm
S-1	OVER LIFT HOLES	#13 (2)	
S-2	HORIZ. AROUND SLOTS BETWEEN V-1'S @ DRAIN SLOTS	#13 (2)	
V-1	VERTICAL IN BARRIER (3) EACH END & (2) AT EACH DRAIN SLOT	#16 (16)	



- GENERAL NOTES**
- All dimensions are in millimeters (mm) unless otherwise noted. The Contractor shall furnish the Precast Concrete Barrier Units and shall be responsible for the manufacture, shipment, storage, placement and removal. At the completion of the project, the precast units will remain the property of the Contractor.
 - Materials shall meet the following minimum requirements.
 Concrete: 20 MPa compressive strength in 28 days
 Reinforcing Steel: Grade 300 or 420 MPa
 Structural Steel: AASHTO-M270 Grade 250 shall be used for the Connection Pin, Connection Loops, and Stabilization Pins. A One Piece Pin with a 75mm rounded top may be used in place of the detailed Connection Pin.
 Delineator: Delineators shall be mounted at 3.0m spacing on top of precast barrier.
 In applications where barrier wall is within 1.8m of a traffic lane, additional delineators shall be placed on the barrier at 3.0m spacing approximately .3m from the top of the barrier. Delineators shall be on the AHTD Qualified Products List for Construction Concrete Barrier Markers. Delineator color(s) shall be in accordance with the Manual on Uniform Traffic Control Devices.
 Payment for delineators shall be considered included in the price bid per meter for "Furnishing and Installing Precast Concrete Barrier".
 The Contractor shall certify to the Engineer that the material and the design used in the precast barrier units meets the requirements as shown on this standard drawing.
 - Other Precast Concrete Barriers that have been crash tested and approved by the Federal Highway Administration to meet the requirements of NCHRP-350 test level 3 or Manual For Assessing Safety Hardware (MASH) will be accepted in lieu of barrier shown. Drain slots shall be provided as needed or as directed by the Engineer. The Contractor shall furnish a certification of NCHRP Report 350 or Manual For Assessing Safety Hardware (MASH) compliance for any other types of precast barrier to be used. The certification shall state that the precast concrete barrier meets the requirements of NCHRP Report 350 or Manual For Assessing Safety Hardware (MASH) and include a copy of the Federal Highway Administration (FHWA) approval letter with all attachments. Precast Concrete Barrier Units shall be fabricated and installed in accordance with crash testing and documentation provided in the FHWA approval letter. Mixing of shapes will not be allowed in a continuous line of units.
 - Dowel holes in pavement or bridge slab that are to remain in place shall be filled. Holes in concrete pavement and bridge slabs shall be filled with an approved non-shrink epoxy grout. Holes in asphalt pavement shall be filled with an approved asphalt joint filler. Payment for drilling and filling holes to be included in the price for various barrier items.
 - Attach units to roadway surface with stabilization pins and to deck slabs using bolts when required.
 - A 100 mm White PVC Sleeve may be used to form the Lifting Hole and if used the Sleeve is to be left in place.

DATE	REVISION	DATE FILLED
10-15-09	ADDED REFERENCE TO MASH	
8-5-09	REVISED NOTE 3 CONCERNING DRAIN SLOTS	
11-29-07	REVISED NOTE 3	
5-25-06	DELETED GENERAL NOTE 7	
11-18-04	REVISED BARRIER STABILIZATION DETAIL BRIDGE DECKS	
4-10-03	REVISED GENERAL NOTE 2	
8-22-02	ISSUED NEW DRAWING	

ARKANSAS STATE HIGHWAY COMMISSION
STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION TEMPORARY PRECAST BARRIER
 STANDARD DRAWING TC-4 (M) METRIC