

**ARKANSAS**  
**DEPARTMENT OF TRANSPORTATION**

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**STANDARD ROADWAY DRAWINGS**  
**(ENGLISH)**



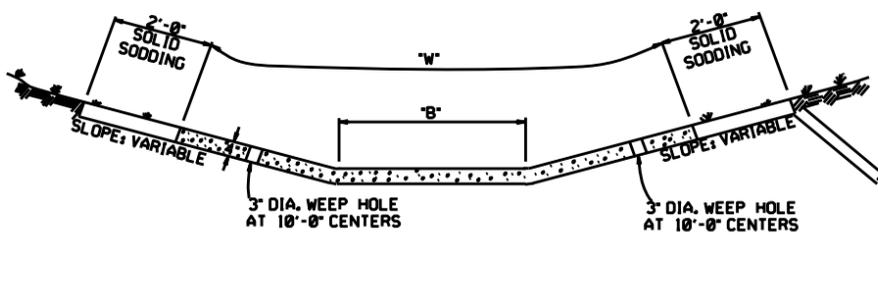
ARKANSAS DEPARTMENT OF TRANSPORTATION

STANDARD ROADWAY DRAWINGS

5/14/2020

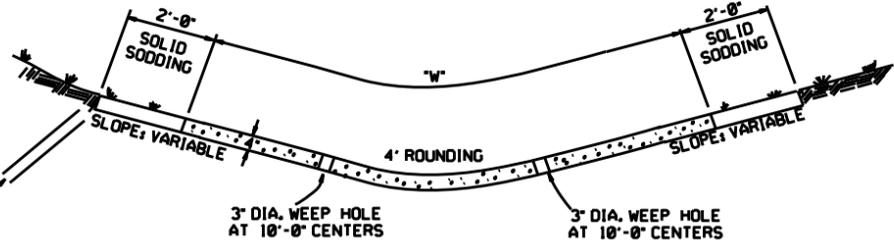
DRAWING NUMBER	DATE	TITLE	DRAWING NUMBER	DATE	TITLE
CDP-1	12-08-16	CONCRETE DITCH PAVING	SD-2	09-12-13	SPAN WIRE INSTALLATION WITH COMMUNICATION CABLE CROSSING
CG-1	11-29-07	CURBING DETAILS	SD-3	11-16-17	SPAN WIRE ASSEMBLY STEEL POLE
CPCR-1	10-18-96	CONCRETE PAVEMENT DETAILS CONTINUOUSLY REINFORCED	SD-4	11-07-19	LOOP DETECTOR INSTALLATION
CPCR-2	03-23-89	CONCRETE PAVEMENT DETAILS CONTINUOUSLY REINFORCED DEFORMED WIRE MAT	SD-5	09-12-13	CONTROLLER CABINET UTILITY DRAWER
CPCR-3	10-18-96	DETAILS OF TERMINAL JOINTS FOR CONCRETE PAVEMENT CONTINUOUSLY REINFORCED	SD-6	11-16-17	HEAVY DUTY PULL BOX
CPCR-4	02-27-14	DETAILS OF ENTRANCE & EXIT RAMPS FOR CONCRETE PAVEMENT CONTINUOUSLY REINFORCED	SD-7	11-16-17	SPAN WIRE ASSEMBLY WOOD POLE
CPTJ-6A	11-07-19	TRANSVERSE & LONGITUDINAL JOINTS FOR CONCRETE PAVEMENT (NON-REINFORCED)	SD-8	12-08-16	SIGNAL HEAD PLACEMENT
DR-1	11-07-19	DETAILS OF DRIVEWAYS & ISLANDS	SD-9	11-07-19	SERVICE POINT
FES-1	10-18-96	FLARED END SECTION	SD-10	11-16-17	WOOD POLE SPAN WIRE INSTALLATION
FES-2	10-18-96	FLARED END SECTION	SD-11	11-16-17	STEEL POLE WITH MAST ARM
FPC-2A	01-12-00	PIPE SIPHON	SD-12	11-07-19	SERVICE POINT INSTALLATION WITH SUPPLEMENTAL GROUNDING ARRAY
FPC-9	11-16-01	DETAILS OF DROP INLETS & JUNCTION BOXES	SD-13	11-16-17	FLASHING BEACON INSTALLATION FOR HAZARDOUS CONDITIONS
FPC-9D	08-22-02	DETAILS OF DROP INLETS	SD-14	11-16-17	FLASHING BEACON INSTALLATION FOR HAZARDOUS CONDITIONS AND SCHOOL ZONES
FPC-9E	08-22-02	DETAILS OF DROP INLETS (TYPE C)	SD-15	11-16-17	SOLAR POWERED FLASHING BEACON INSTALLATION FOR SCHOOL ZONE SIGNING
FPC-9M	08-22-02	DETAILS OF DROP INLETS (TYPE MO)	SD-16	09-12-13	OVERHEAD SIGN DETAILS (OVERHEAD SIGN MOUNTED ON STEEL POLE WITH MAST ARM)
FPC-9N	07-02-98	DETAILS OF DROP INLETS AND SPILLWAY OUTLET	SE-1	11-07-19	TABLES AND METHOD OF SUPERELEVATION FOR ONE-WAY TRAFFIC
FPC-9S	07-26-12	DETAILS OF DROP INLET & JUNCTION BOX (TYPE ST)	SE-2	11-07-19	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC
G-1	08-15-91	STEEL GRATE ASSEMBLY (TYPE 1)	SE-3	11-07-19	TABLES AND METHOD OF SUPERELEVATION FOR TWO-WAY TRAFFIC (4% MAXIMUM)
G-2	08-15-91	STEEL GRATE ASSEMBLY (TYPE 1)	SES-1	10-18-96	SAFETY END SECTION FOR CIRCULAR AND ARCH PIPES
G-3	08-15-91	STEEL GRATE ASSEMBLY (TYPE 1)	SHS-1	09-12-13	STANDARD HIGHWAY SIGNS AND SUPPORT ASSEMBLIES
GC-1	10-18-96	GUARD CABLE	SHS-2	07-25-19	U-CHANNEL POST ASSEMBLIES
GR-5	11-07-19	GUARDRAIL DETAILS (TYPE C) STREET/ROAD BARRICADE OR TEMPORARY INSTALLATION	SHS-3	09-12-13	DETAIL OF BREAKAWAY SIGN SUPPORTS FOR GUIDE SIGNS
GR-6	11-07-19	GUARDRAIL DETAILS	SHS-4	09-12-13	DETAIL OF BREAKAWAY SIGN SUPPORTS FOR STANDARD SIGNS
GR-7	11-07-19	GUARDRAIL DETAILS	SHS-5	09-12-13	DETAILS OF GUIDE SIGN PANELS
GR-8	11-07-19	GUARDRAIL DETAILS	SHS-6	09-12-13	MOUNTING DETAILS FOR DEMOUNTABLE LEGEND ON GUIDE SIGNS
GR-9	11-07-19	GUARDRAIL DETAILS	SHS-7	09-12-13	DETAIL OF OMNI-DIRECTIONAL BREAKAWAY SIGN SUPPORTS
GR-10	11-07-19	GUARDRAIL DETAILS	SHS-8	11-16-17	TYPICAL DELINEATOR PLACEMENT ALONG THE INTERSTATE SYSTEM
GR-11	11-07-19	GUARDRAIL DETAILS	SI-1	10-25-18	DETAILS OF SPECIAL ITEMS
GR-12	05-14-20	GUARDRAIL DETAILS	SI-2	05-14-20	REINFORCED CONCRETE RETAINING WALL (WITHOUT LIVE LOAD SURCHARGE)
GR-13	11-07-19	CONCRETE BARRIER WALL (PIER PROTECTION TYPE A)	SI-3	05-14-20	CONCRETE WALK (TYPE SPECIAL)
GRT-1	11-07-19	GUARDRAIL DETAILS	TC-1	11-07-19	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION
IB-1	10-15-09	IMPACT ATTENUATION BARRIER	TC-2	11-07-19	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION
MB-1	11-18-04	MAILBOX DETAILS	TC-3	02-27-20	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION
PBC-1	01-28-15	PRECAST CONCRETE BOX CULVERTS	TC-4	11-07-19	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER
PCC-1	02-27-14	CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING	TC-5	11-07-19	STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER
PCM-1	02-27-14	METAL PIPE CULVERT FILL HEIGHTS & BEDDING	TEC-1	11-16-17	TEMPORARY EROSION CONTROL DEVICES
PCP-1	02-27-14	PLASTIC PIPE CULVERT (HIGH DENSITY POLYETHYLENE)	TEC-2	06-02-94	TEMPORARY EROSION CONTROL DEVICES
PCP-2	02-27-14	PLASTIC PIPE CULVERT (PVC F949)	TEC-3	11-03-94	TEMPORARY EROSION CONTROL DEVICES
PCP-3	02-27-20	PLASTIC PIPE CULVERT (POLYPROPYLENE)	TEC-4	07-26-12	TEMPORARY EROSION CONTROL DEVICES
PM-1	02-27-20	PAVEMENT MARKING DETAILS	TR-1	01-12-00	DETAILS OF STANDARD TURNOUT FOR ENTRANCE & EXIT RAMPS
PM-2	05-14-20	PERMANENT PAVEMENT MARKING ON ACCESS CONTROLLED ROADWAYS	TR-1A	08-22-02	DETAILS OF STANDARD TURNOUT FOR ENTRANCE & EXIT RAMPS (NON-REINFORCED)
PU-1	12-08-16	DETAILS OF PIPE UNDERDRAIN	WF-1	08-22-02	WIRE FENCE TYPE A AND B
RCB-1	07-26-12	REINFORCED CONCRETE BOX CULVERT DETAILS	WF-2	04-20-79	WIRE FENCE WATER GAPS
RCB-2	11-20-03	EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS	WF-3	11-17-10	CHAIN LINK FENCE
RCB-3	10-12-95	METHOD OF EXTENDING EXISTING R.C. BOX CULVERTS	WF-4	08-22-02	WIRE FENCE TYPE C AND D
RRS-1	12-08-16	PAVEMENT MARKING FOR RAILROAD CROSSING	WR-1	11-10-05	WHEELCHAIR RAMPS NEW CONSTRUCTION AND ALTERATIONS
RRX-3	04-10-03	RAILROAD HIGHWAY GRADE CROSSING SIGNALS (FLASHING LIGHT TYPE)	WR-2	10-09-03	WHEELCHAIR RAMPS ALTERATIONS ONLY
SD-1	11-16-17	ANTENNA POLE			

REFER TO TABULATION OF QUANTITIES FOR "W" & "B" DIMENSIONS



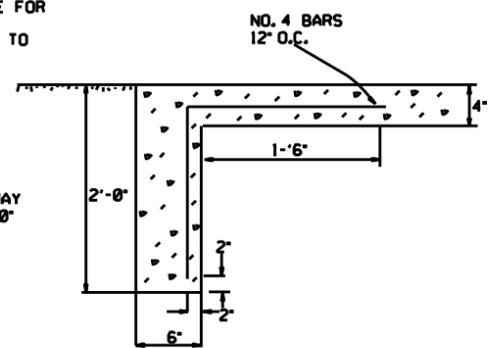
TYPE A

REFER TO TABULATION OF QUANTITIES FOR "W" DIMENSIONS



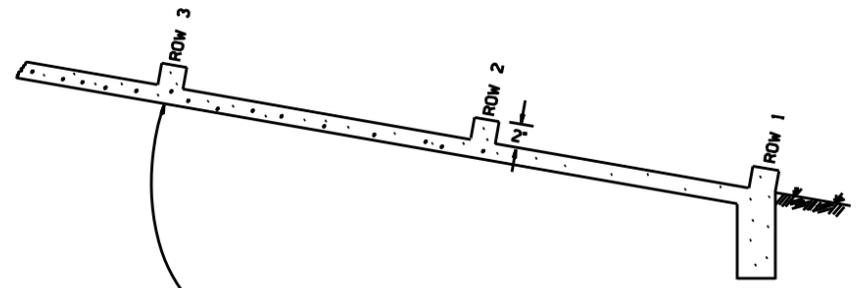
TYPE B

THE STEEL AND ADDITIONAL CONCRETE FOR THE WALLS SHALL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR "CONCRETE DITCH PAVING."



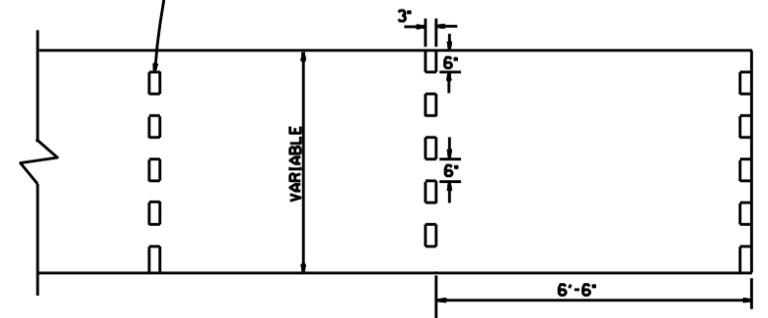
TOE WALL DEPTH MAY BE ALTERED TO 1'-0" WHEN DIRECTED BY THE ENGINEER IN ROCK EXCAVATION

TOE WALL DETAIL FOR CONCRETE DITCH PAVING



NUMBER OF ELEMENTS PER ROW VARIES WITH WIDTH OF PAVING SPECIFIED

ENERGY DISSIPATORS TO BE USED FOR THE ENTIRE LENGTH OF DITCH WHEN SLOPE OF DITCH PAVING EXCEEDS 7%. THE DISSIPATORS WILL NOT BE PAID FOR DIRECTLY, BUT SHALL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR CONCRETE DITCH PAVING.



ENERGY DISSIPATORS (NO SCALE)

GENERAL NOTES:

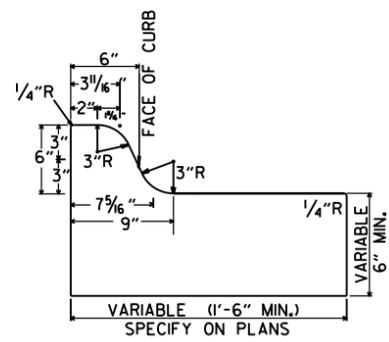
- THE FULL WIDTH OF EACH SECTION SHALL BE POURED MONOLITHICALLY.
- TOE WALLS TO BE CONSTRUCTED FULL WIDTH AT EACH END OF DITCH PAVING, AND POURED MONOLITHICALLY.
- SOLID SOD ALONG DITCH PAVING TO BE PLACED WITHIN 14 DAYS OF DITCH PAVING CONSTRUCTION.
- 1' WIDE TRANSVERSE EXPANSION JOINTS SHALL BE PLACED IN CONCRETE DITCH PAVING AT 45' INTERVALS. THE SPACE SHALL BE FILLED WITH APPROVED JOINT FILLER COMPLYING WITH AASHTO M213.

DATE	REVISION	DATE FILM'D
12-8-16	CORRECTED ENERGY DISSIPATOR DRAWING AND NOTE	
11-17-10	ADDED GENERAL NOTE	
6-2-94	ADDED GENERAL NOTE ABOUT SOLID SODDING	
11-30-8	ELIMINATED MIN. ROWS OF ELEMENTS	111-30-89
7-15-88	REVISED DISSIPATOR NOTE	653-7-15-88
4-3-87	REVISED ENERGY DISSIPATOR	671-4-3-87
1-9-87	MODIFIED NOTE ON ENERGY DISS.	632-1-9-87
11-3-86	ADDED NOTE TO ENERGY DISS.	639-12-1-86
11-1-84	ENERGY DISSIPATOR DETAILS ADDED	508-11-1-84
11-1-84	EXCAVATION DETAILS ADDED	
	TYPED A & B	
10-2-72	REVISED AND REDRAWN	508-10-2-72
	DATE	REVISION
		DATE FILM'D

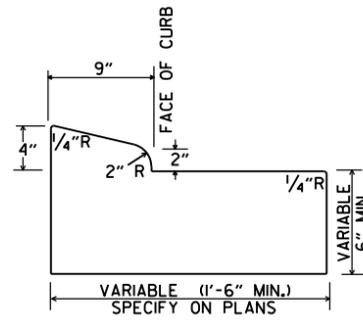
ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE DITCH PAVING

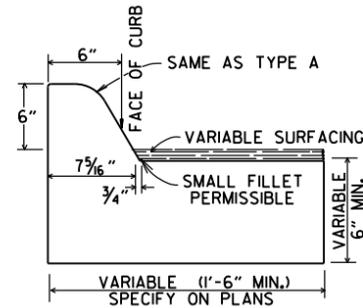
STANDARD DRAWING CDP-1



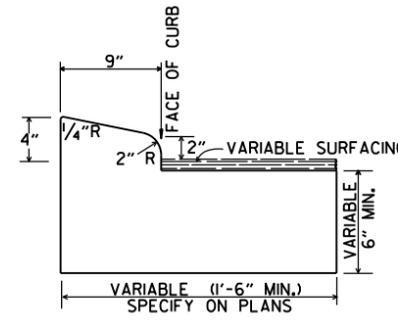
TYPE A



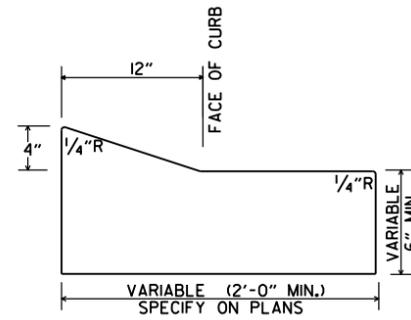
TYPE B-1



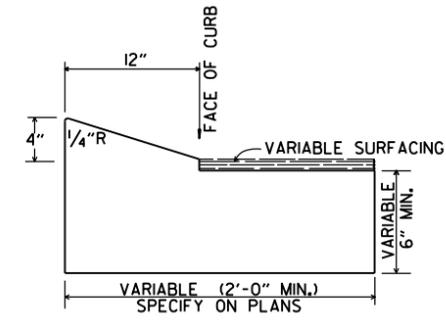
TYPE C



TYPE B-2

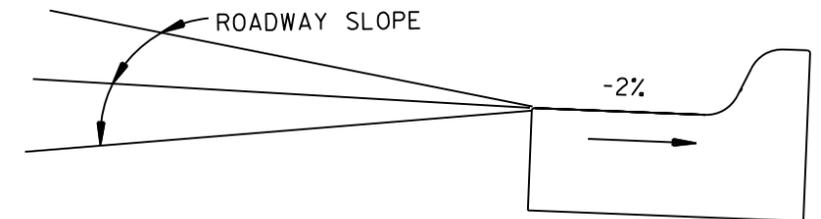


TYPE E-1



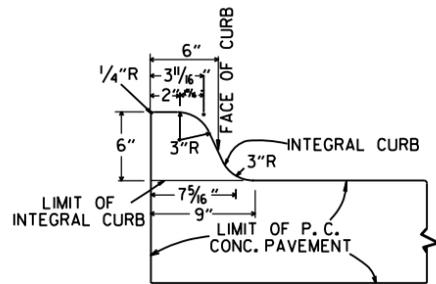
TYPE E-2

CONCRETE COMBINATION CURB AND GUTTER

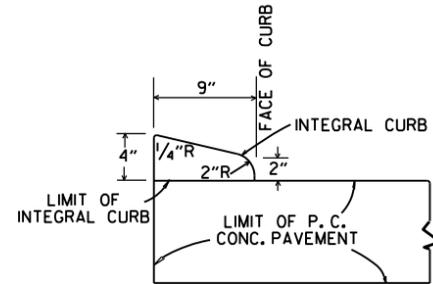


DETAIL OF GUTTER SLOPE

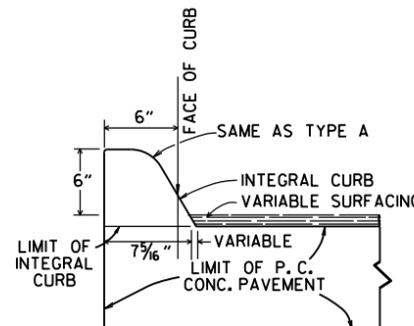
GUTTER SHALL BE CONSTRUCTED ON 2% SLOPE AWAY FROM ROADWAY, REGARDLESS OF ROADWAY SLOPE.



TYPE A

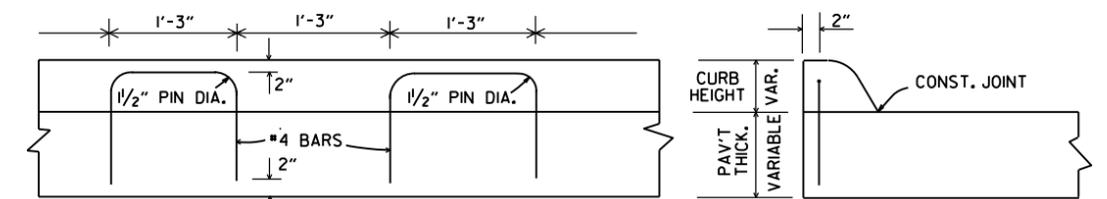


TYPE B



TYPE C

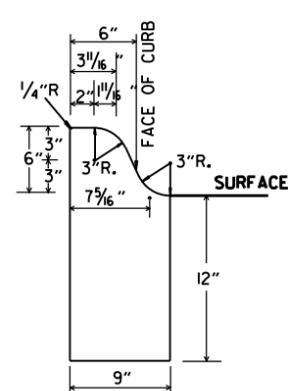
INTEGRAL CURB



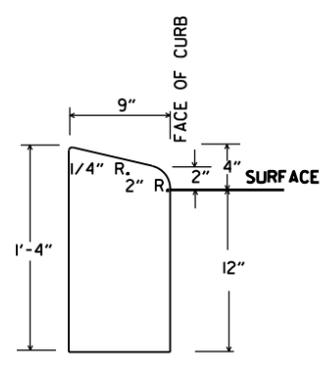
LONGITUDINAL SECTION

ELEVATION

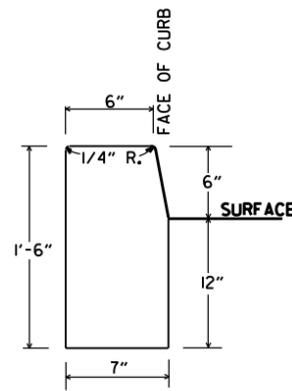
ALTERNATE CONSTRUCTION METHOD FOR INTEGRAL CURB



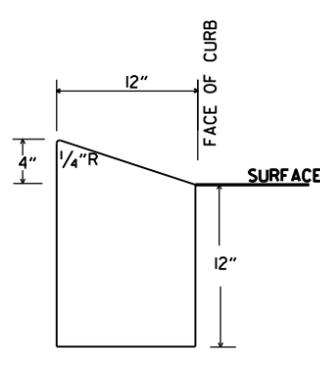
TYPE A



TYPE B

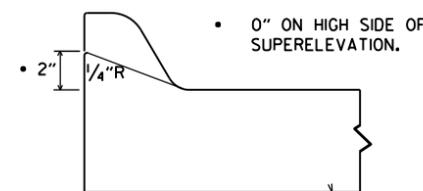


TYPE D



TYPE E

CONCRETE CURB



NOTE: USE MODIFIED CURB AS SPECIFIED ON STD. DR-1. COMPENSATION FOR MODIFIED CURB WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE TYPE OF CURB OR CURB AND GUTTER SPECIFIED.

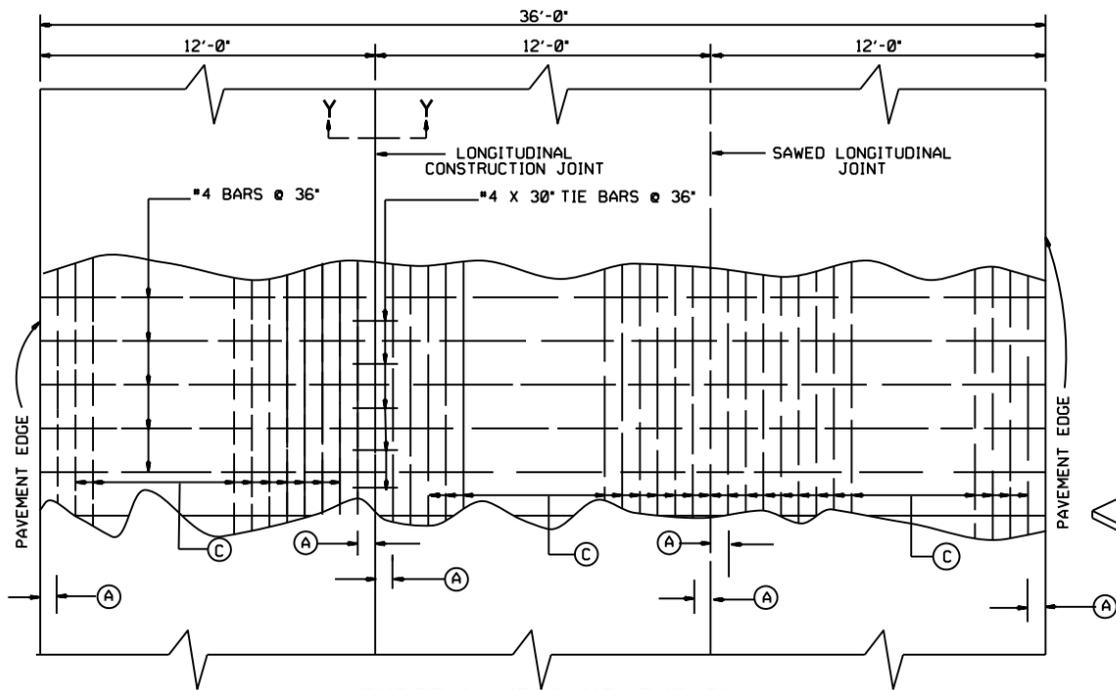
DETAILS OF MODIFIED CURB

DATE	REVISION	DATE FILMED
11-29-07	REVISED GUTTER SLOPE & MODIFIED CURB DETAILS	
11-10-05	ADDED DETAILS OF TYPE E CURBS	
11-16-01	REVISED CONCRETE CURB TYPE B	
11-18-98	REVISED MODIFIED CURB	
6-2-94	ADDED NOTE TO SPECIAL MODIFIED CURB	
8-5-93	CORRECTED GUTTER SLOPE	8-5-93
10-1-92	ADDED DETAILS OF GUTTER SLOPE	10-1-92
5-24-90	ADDED DETAILS OF MODIFIED CURB	5-24-90
11-30-89	VARIABLE DEPTH TYPE A & B 1	11-30-89
7-15-88	REVISED MODIFIED CURB	630-7-15-88
1-1-73	REVISED MODIFIED CURB	500-1-1-73
10-2-72	REVISED AND REDRAWN	512-10-2-72

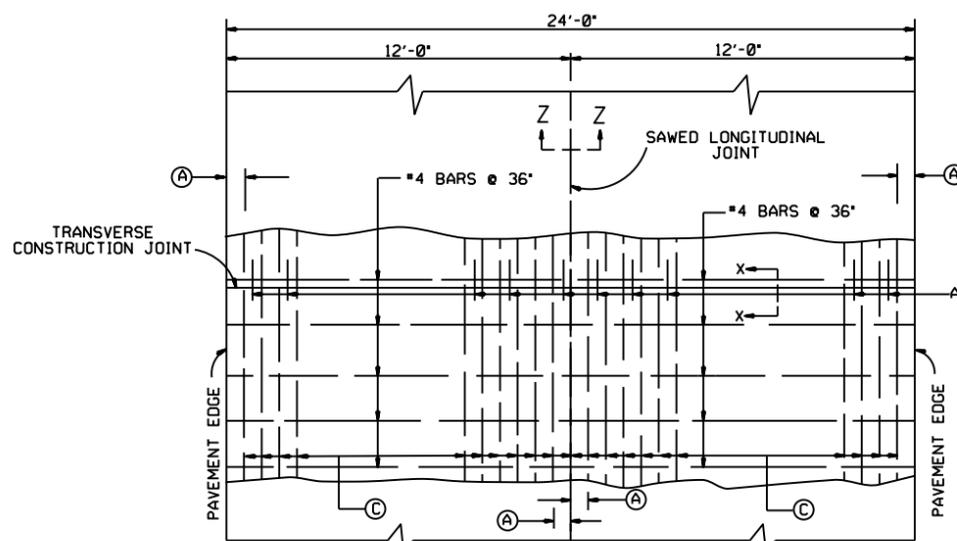
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CURBING DETAILS

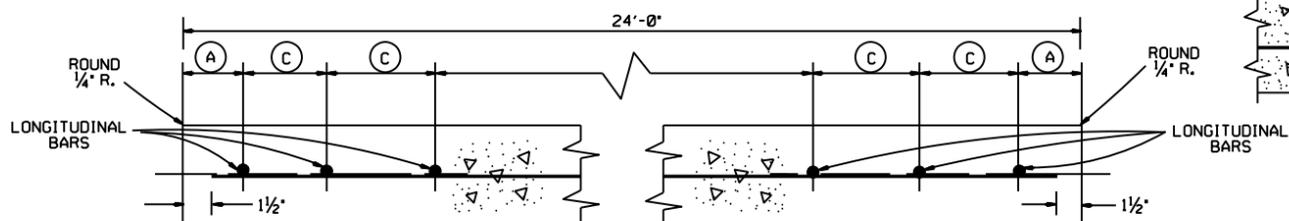
STANDARD DRAWING CG-1



**THREE LANE PAVEMENT PLAN**  
(12 FT. AND 24 FT. PLACEMENT) •



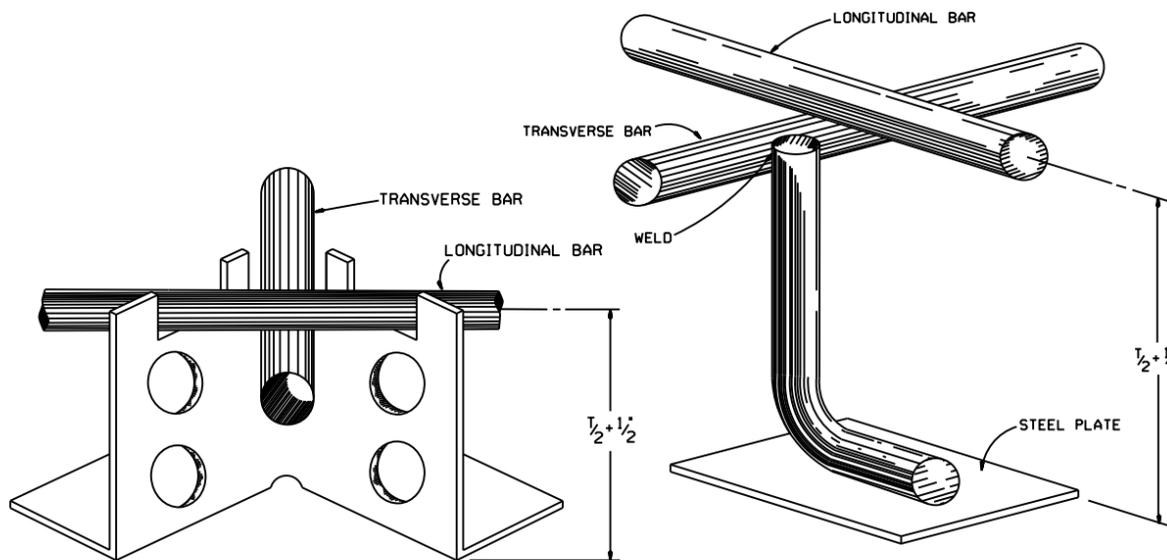
**TWO LANE PAVEMENT PLAN**  
(24 FT. PLACEMENT) •



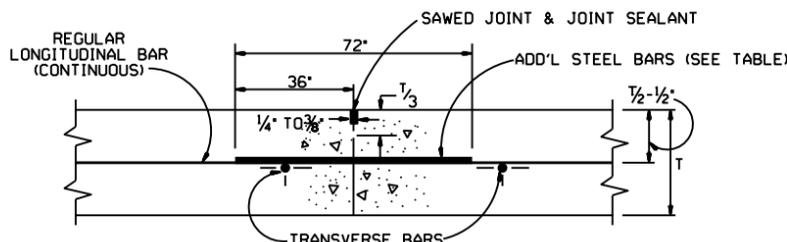
**TYPICAL SECTION**  
(24 FT. PLACEMENT) •

• LANE WIDTHS ARE FOR ILLUSTRATIVE PURPOSES ONLY AND SHOULD NOT BE USED IF IN CONFLICT WITH TYPICAL CROSS SECTIONS SHOWN ELSEWHERE IN THE PLANS.

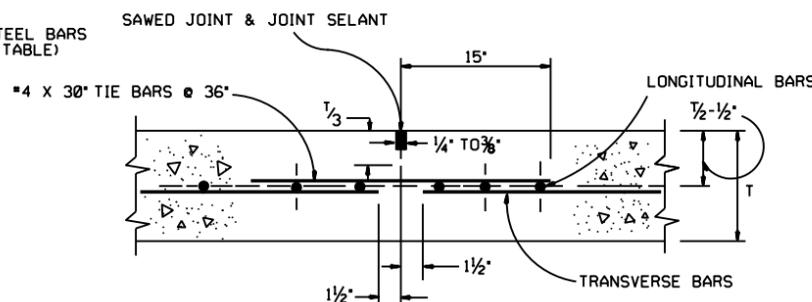
NOTE: FOR DIMENSIONS A & C SEE TABLE ON RT.



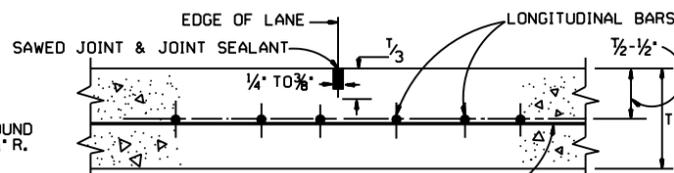
**SUGGESTED CHAIR DETAILS**



**TRANSVERSE CONSTRUCTION JOINT SECTION X-X**



**LONGITUDINAL CONSTRUCTION JOINT SECTION Y-Y**



**SAWED LONGITUDINAL JOINT SECTION Z-Z**  
**JOINT DETAILS**

**• GENERAL NOTES •**

SAWED JOINT AND JOINT SEALANT FOR TRANSVERSE CONSTRUCTION JOINT, LONGITUDINAL CONSTRUCTION JOINT AND SAWED LONGITUDINAL JOINT SHALL CONFORM TO THE DETAILS SHOWN FOR SAWED LONGITUDINAL JOINT ON STANDARD DRAWING CPTJ-6A.

NO EXPANSION JOINTS WILL BE USED EXCEPT AT STRUCTURE ENDS OR FIXED OBJECTS AS SHOWN ELSEWHERE IN THE PLANS.

FOR FURTHER INFORMATION REGARDING THE PLACEMENT OF CONCRETE AND REINFORCEMENT REFER TO THE GOVERNING SPECIFICATIONS FOR "CONTINUOUSLY REINFORCED CONCRETE PAVEMENT."

FOR DETAILS OF PAVEMENT WIDTH, PAVEMENT THICKNESS AND THE CROWN CROSS-SLOPE REFER TO TYPICAL SECTIONS.

WITHIN ANY AREA BOUNDED BY TWO FEET PAVEMENT LENGTH, MEASURED PARALLEL TO THE CENTERLINE; AND TWELVE FEET OF PAVEMENT WIDTH, MEASURED PERPENDICULAR TO THE PAVEMENT CENTERLINE, NOT OVER 33% OF THE REGULAR LONGITUDINAL STEEL SHALL BE SPLICED.

MINIMUM SPLICE REQUIREMENT: 25 TIMES THE NOMINAL DIAMETER OF THE BAR OR 16 INCHES WHICHEVER IS LONGER.

AT TRANSVERSE CONSTRUCTION JOINTS THE REGULAR LONGITUDINAL BARS SHALL EXTEND EITHER SIDE OF THE JOINT SUCH THAT THE BAR SPLICES FOR THE REGULAR LONGITUDINAL BARS SHALL BE A MINIMUM OF FOUR FEET FROM THE CONSTRUCTION JOINT. AT LONGITUDINAL CONSTRUCTION JOINT, IF THE CONTRACTOR ELECTS TO CONTINUE THE REGULAR TRANSVERSE STEEL THROUGH THE JOINTS, THE #4 TIE BARS SHOWN HEREON MAY BE DELETED.

CHAIR DETAILS SHOWN HEREON ARE EXAMPLES ONLY; OTHER APPROVED TYPES WHICH WILL SATISFY THE REQUIREMENTS NOTED HEREIN, WILL BE PERMITTED. CHAIR SPACINGS SHALL NOT BE GREATER THAN 36" C-C (LONGITUDINAL) AND 48" C-C (TRANSVERSE). ADDITIONAL CHAIRS SHALL BE USED IF NECESSARY TO MEET PLACEMENT REQUIREMENTS.

AT ALL LAP SPLICES OCCURRING WITHIN 8 FEET BEYOND THE CONSTRUCTION JOINTS, IN THE DIRECTION OF PAVING AND 4 FEET BACK OF THE CONSTRUCTION JOINTS, THE LENGTH OF LAP SHALL BE DOUBLE THAT NORMALLY SPECIFIED OR EACH SPLICE SHALL BE STRENGTHENED BY SPLICING IN, SYMMETRICALLY WITH THE LAP, A 6 FOOT LENGTH OF DEFORMED BAR OF THE SAME NOMINAL SIZE AS THE LONGITUDINAL REINFORCEMENT.

**TABLE OF EQUIVALENT LONGITUDINAL REINFORCEMENT**

PAVEMENT THICKNESS INCHES	BAR SIZE	24'-0" PLACEMENT WIDTH			12'-0" PLACEMENT WIDTH			ADD'L STEEL @ TRANS. CONSTR. JOINT				
		SPACING (C-C)		BARS PER PLACEMENT	SPACING (C-C)		BARS PER PLACEMENT	STEEL SIZE	AVG. SPACING INCHES	NO. PER LANE	WEIGHT LBS. PER FOOT	
		A	C		A	C						
6	#5	5 1/2	7	40	5 1/2	7	20	18.26	5/8" x 72"	14	10	5.22
8	#6	4 1/2	7 1/2	38	4 1/2	7 1/2	19	24.55	3/4" x 72"	15	10	7.51
9	#6	3 3/4	6 1/2	44	3 3/4	6 1/2	22	27.98	3/4" x 72"	13	11	8.26
10	#7	4	8 1/2	34	4	8 1/2	17	29.53	7/8" x 72"	17	8	8.18
11	#7	4 1/2	7 1/2	38	4 1/2	7 1/2	19	32.78	7/8" x 72"	15	10	10.22
12	#7	5 1/2	7	40	5 1/2	7	20	34.39	7/8" x 72"	14	10	10.22

NOTE: WHERE THE PROPOSED PLACEMENT WIDTHS VARY FROM THE BASIC DESIGN WIDTH SHOWN, THE SPACING 'A' AND THE ADJACENT SPACING 'C' SHALL BE ADJUSTED TO ACCOMMODATE A REINFORCEMENT ARRANGEMENT EQUAL TO OR SLIGHTLY HEAVIER THAN THAT SHOWN AS DIRECTED BY THE ENGINEER.

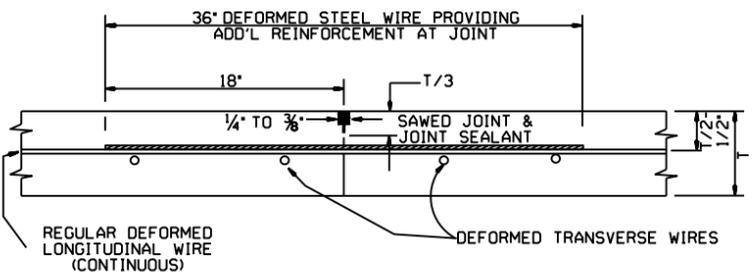
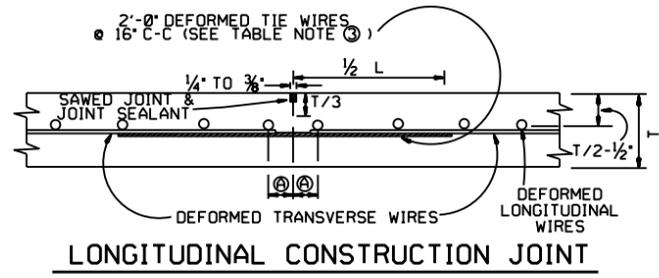
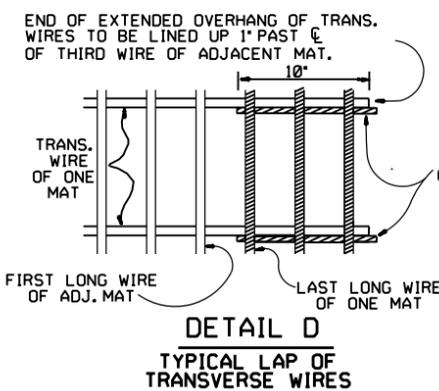
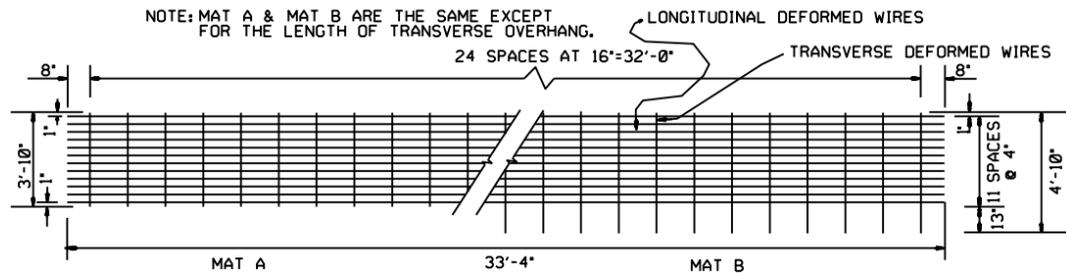
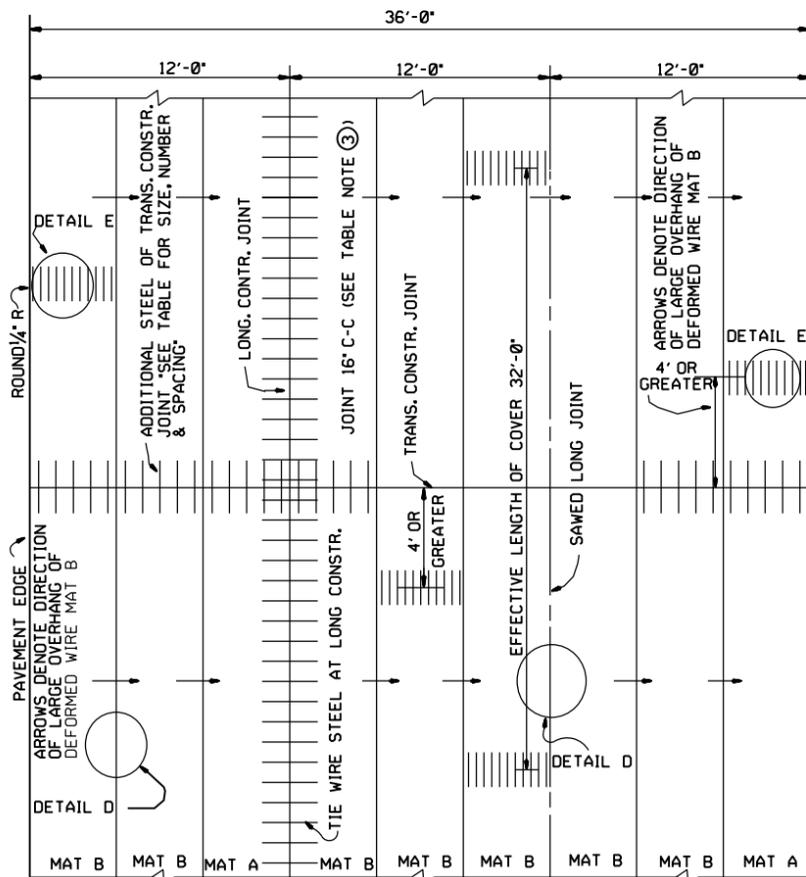
- INCLUDES BOTH REGULAR LONGITUDINAL AND TRANSVERSE BARS. BASED UPON 1 FOOT PAVEMENT FOR THE WIDTH INDICATED. ALL TRANSVERSE STEEL IS #4 BARS AT 36" CENTERS. FOR ESTIMATING PURPOSES IT IS ASSUMED THAT LONGITUDINAL BARS ARE SPLICED AT 32' INTERVALS.
- THIS SHALL BE THE MINIMUM NUMBER OF ADDITIONAL STEEL BARS TO BE PLACED PER LANE. THE SPACING OF THE ADDITIONAL STEEL BARS SHALL BE VARIED AS DIRECTED IN ORDER TO PROVIDE A MINIMUM CLEARANCE OF 2 1/2" FROM EACH REGULAR LONGITUDINAL REINFORCING BAR.

DATE	REVISION	DATE FILMED
10-18-96	CORRECTED SPELLING	
10-1-92	REVISED REINFORCING	
8-15-91	REV. A SPACING FOR 24' PAV'T.	
3-23-89	ALTERED SAWED JOINT & ADDED GEN. NOTES	
11-3-86	DIMEN'S. OF LONG. JTS.	
1-4-83	DEPTH OF SAWED TRANSVERSE	
	CONST. JOINT	
9-15-78	53 TO 52 #4 BARS (24' PL.)	
10-2-72	REVISED AND REDRAWN	

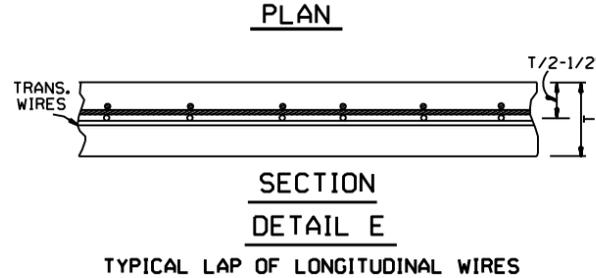
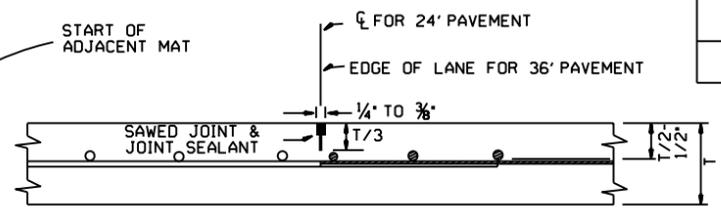
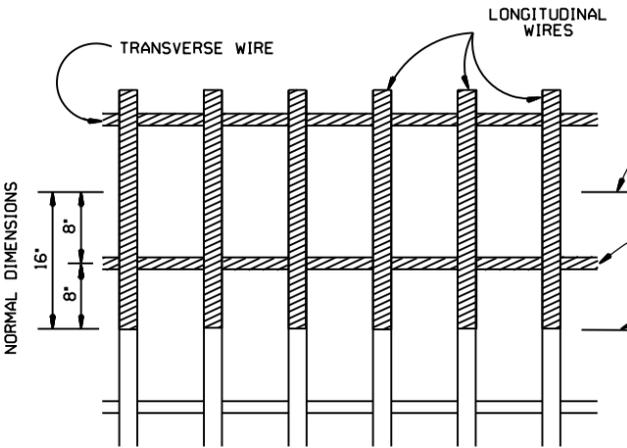
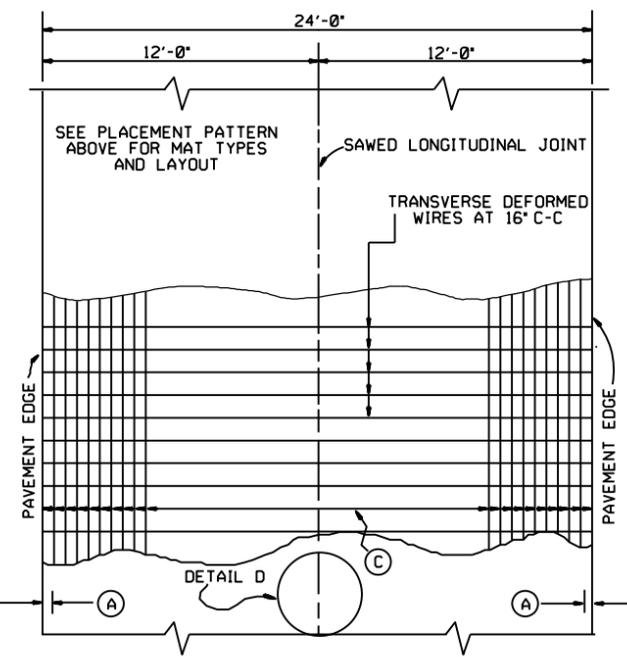
ARKANSAS STATE HIGHWAY COMMISSION

CONCRETE PAVEMENT DETAILS  
CONTINUOUSLY REINFORCED

STANDARD DRAWING CPR-1



THREE LANE PAVEMENT PLAN  
(12' AND 24' PLACEMENT)



SAWED LONGITUDINAL JOINT

PAVEMENT THICKNESS (T) IN.	WIRE SIZE	LONGITUDINAL REINFORCEMENT								TRANS. REINF. FOR LONG. CONSTR. JOINT			
		24' PLACEMENT		12' PLACEMENT		ADDITIONAL STEEL TRANS. CONSTR. JOINT		WIRE SIZE	TIE WIRES ③				
		SPACING C-C	STEEL LB/SY	SPACING C-C	STEEL LB/SY	WIRE SIZE	LENGTH IN.			NO. PER LANE	WEIGHT LB./FT. OF WIDTH		
8	D-19.2	2	4	20.59	2	4	20.51	D-19.2	36	16	2.61	D-8	.408
6	D-14.4	2	4	14.90	2	4	14.86	D-14.4	36	16	1.96	D-4	.204

- TABLE NOTE
- ① INCLUDES BOTH LONGITUDINAL AND TRANSVERSE WIRES BASED ON THE WIDTH INDICATED AND AN EFFECTIVE COVER LENGTH OF 32 FEET. (ESTIMATING QUANTITIES INCLUDE SPLICES)
  - ② THIS SHALL BE THE MINIMUM NUMBER OF ADDITIONAL STEEL WIRES TO BE PLACED PER LANE. THE ADDITIONAL STEEL WIRES SHALL BE PLACED EQUIDISTANT BETWEEN TWO REGULAR LONGITUDINAL REINFORCING WIRES AT AS NEAR A UNIFORM SPACING ACROSS THE LANE AS POSSIBLE.
  - ③ AT THE OPTION OF THE CONTRACTOR, #4 BARS X 30 IN. AT 30 IN. C-C MAY BE USED IN LIEU OF THE DEFORMED TIE WIRES AT 16 IN. C-C SHOWN, PROVIDED WRITTEN APPROVAL HAS BEEN RECEIVED FROM THE ENGINEER.

GENERAL NOTES

NO EXPANSION JOINTS WILL BE USED EXCEPT AT STRUCTURAL ENDS OR FIXED OBJECTS AS SHOWN ELSEWHERE IN THE PLANS.

JOINT AND JOINT SEAL DETAILS SHALL BE AS SHOWN ELSEWHERE IN THE PLANS.

CONSTRUCTION JOINTS MAY BE FORMED BY THE USE OF METAL OR WOOD FORMS EQUAL IN DEPTH TO THE NOMINAL DEPTH OF THE PAVEMENT, OR BY THE OTHER MEANS WHICH HAVE BEEN APPROVED BY THE ENGINEER PRIOR TO THEIR USE.

REFER TO TYPICAL SECTION FOR PAVEMENT WIDTH, THICKNESS AND CROWN.

IT IS THE INTENT OF THIS DESIGN THAT THE LONGITUDINAL STEEL BE AT THE CENTER OF THE SLAB. IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO TAKE ALL NECESSARY PRECAUTIONS TO INSURE THAT THE FINAL POSITION OF THE STEEL IS NOT BELOW THE CENTER OF THE SLAB.

WITHIN ANY AREA BOUNDED BY TWO FEET OF PAVEMENT LENGTH MEASURED PARALLEL TO THE CENTERLINE, AND TWELVE FEET OF PAVEMENT WIDTH MEASURED PERPENDICULAR TO THE PAVEMENT CENTERLINE, NOT OVER 33% OF THE REGULAR LONGITUDINAL STEEL SHALL BE SPLICED.

ALL SPLICES SHALL BE A MINIMUM OF 16" FOR LONGITUDINAL STEEL AND 10" FOR TRANSVERSE STEEL.

AT TRANSVERSE CONSTRUCTION JOINTS THE REGULAR LONGITUDINAL STEEL SHALL EXTEND A MINIMUM OF FOUR FEET ON EITHER SIDE OF THE JOINT.

IF WIDTHS GREATER THAN TYPICAL WIDTHS OCCUR, INDIVIDUAL WIRES MAY BE ADDED TO OBTAIN ADDITIONAL WIDTH, PROVIDED THE C-C SPACING IS NOT EXCEEDED AND LAP REQUIREMENTS ARE MET.

AT ALL LAP SPLICES OCCURRING WITHIN EIGHT FEET BEYOND THE CONSTRUCTION JOINT, IN THE DIRECTION OF PAVING AND FOUR FEET BACK OF THE CONSTRUCTION JOINT, THE LENGTH OF LAP SHALL BE DOUBLE THAT NORMALLY SPECIFIED OR EACH SPLICE SHALL BE STRENGTHENED BY SPLICING IN, SYMMETRICALLY WITH THE LAP, A SIX-FOOT LENGTH OF DEFORMED BAR OF THE SAME NOMINAL SIZE AS THE LONGITUDINAL REINFORCEMENT.

SAWED JOINT AND JOINT SEALANT FOR TRANSVERSE CONSTRUCTION JOINT, LONGITUDINAL CONSTRUCTION JOINT AND SAWED LONGITUDINAL JOINT SHALL CONFORM TO THE DETAILS SHOWN FOR SAWED LONGITUDINAL JOINT ON STANDARD DRAWING CPTJ-6A.

DATE	REVISION	DATE FILMED
3-23-89	ALTERED SAWED JOINT & ADDED NOTE	509-3-23-89
11-3-86	DIMEN'S. OF LONG. JTS.	651-11-3-86
1-4-83	DEPTH OF SAWED TRANSVERSE CONST. JOINT	676-1-4-83
10-2-72	REVISED AND REDRAWN	505-10-2-72

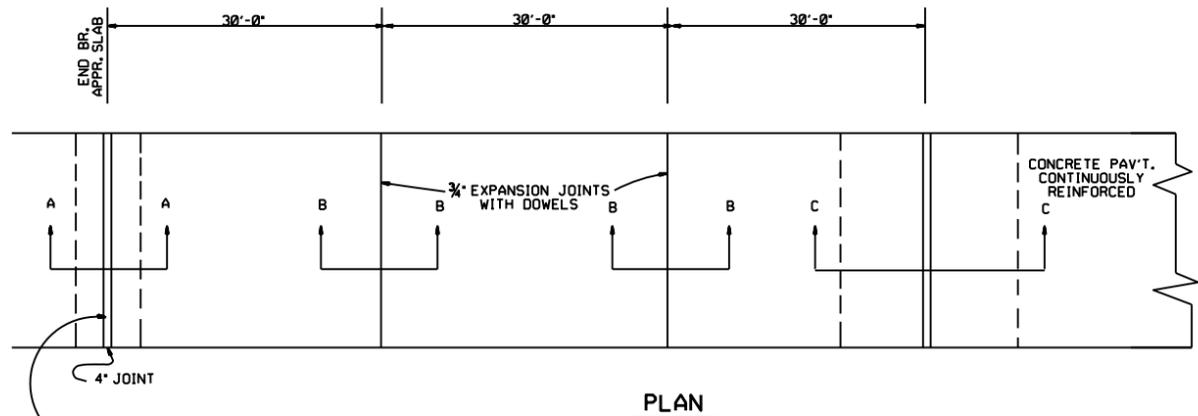
ARKANSAS HIGHWAY COMMISSION

CONCRETE PAVEMENT DETAILS

CONTINUOUSLY REINFORCED

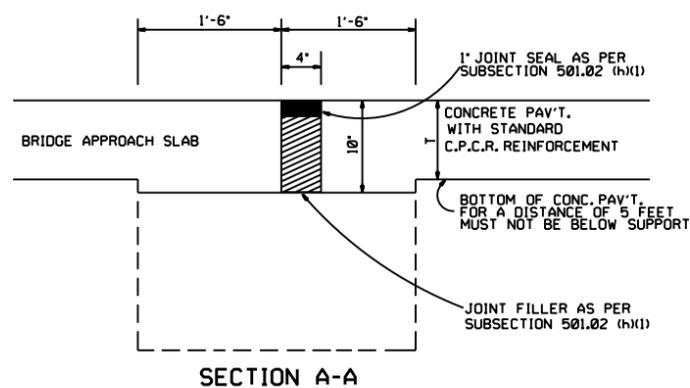
DEFORMED WIRE MAT

STANDARD DRAWING CPCR-2

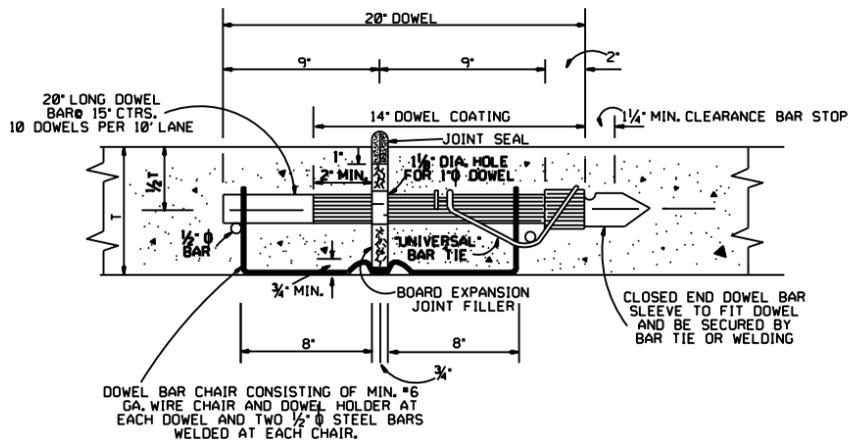


WHEN THIS JOINT CONNECTS TO CONVENTIONAL PAVEMENT USE STANDARD CONSTRUCTION JOINT REFER TO STD. DWG. NOS. CPCR-1 OR CPCR-2

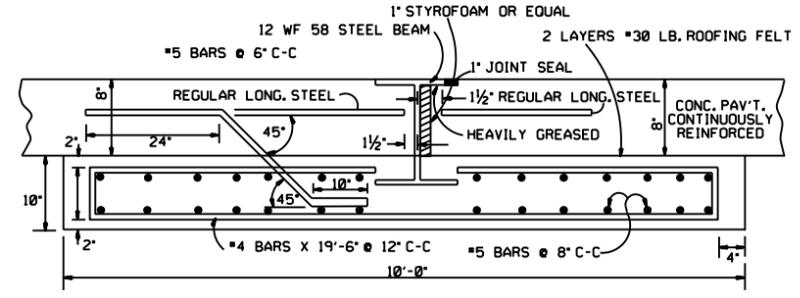
PLAN



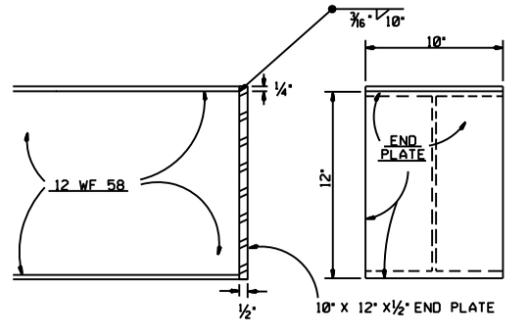
SECTION A-A



SECTION B-B  
DETAIL OF EXPANSION JOINT

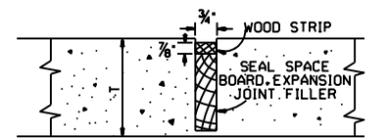


SECTION C-C  
DETAIL OF WIDE FLANGE BEAM & JOINT SUPPORT  
NOTE: WELD 12" X 10" X 1/2" STEEL PLATE TO ENDS OF BEAM AFTER PLACEMENT OF CONCRETE PAVEMENT.



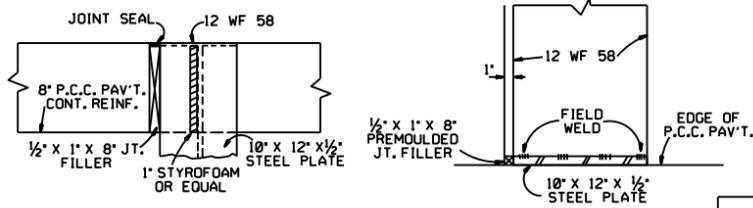
DETAIL OF END PLATE ATTACHMENT TO WIDE FLANGE BEAM

STRUCTURAL EXCAVATION	CLASS A CONCRETE	REINFORCING STEEL	STRUCTURAL STEEL
CU. YD.	0.31	46.2	58.0
		LB.	



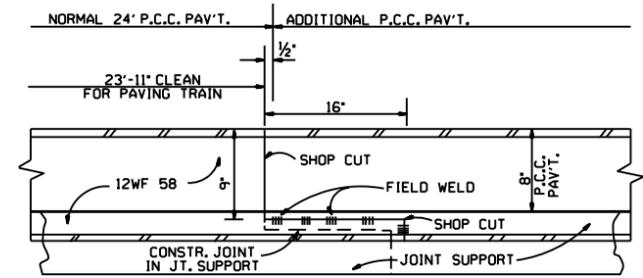
SEAL SPACE FOR EXPANSION JOINT

NOTE: BOARD JOINT FILLER OF SPECIFIED TYPE SHALL BE SECURED ON SUBGRADE IN EXACT POSITION AND LINE AS ILLUSTRATED OR BY OTHER APPROVED DEVICE. JOINT ASSEMBLY SHALL BE SECURELY FASTENED INTO PLACE PRIOR TO PLACING CONCRETE. AFTER SECOND PASSAGE OF FINISHING MACHINE REMOVE CONCRETE TO 1" BELOW TOP OF BOARD AND NAIL 3/4" X 1/2" WOOD STRIP TO TOP OF BOARD FILLER TO FORM JOINT SEAL SPACE. REPLACE CONCRETE AND FINISH WITH LONGITUDINAL FLOAT. THE WOOD STRIP SHALL NOT BE REMOVED UNTIL IMMEDIATELY PRIOR TO POURING JOINT SEAL.



ELEVATION

PLAN



TRANSVERSE SECTION THROUGH WF BEAM AND JOINT SUPPORT

GENERAL NOTES

OTHER TYPES OF EXPANSION JOINTS MAY BE CONSTRUCTED AT THE OPTION OF THE CONTRACTOR AFTER APPROVAL BY THE ENGINEER.

LOAD TRANSMISSION UNITS AND DOWELS SHALL BE SECURED PARALLEL TO THE PAVEMENT SURFACE AND CENTERLINE.

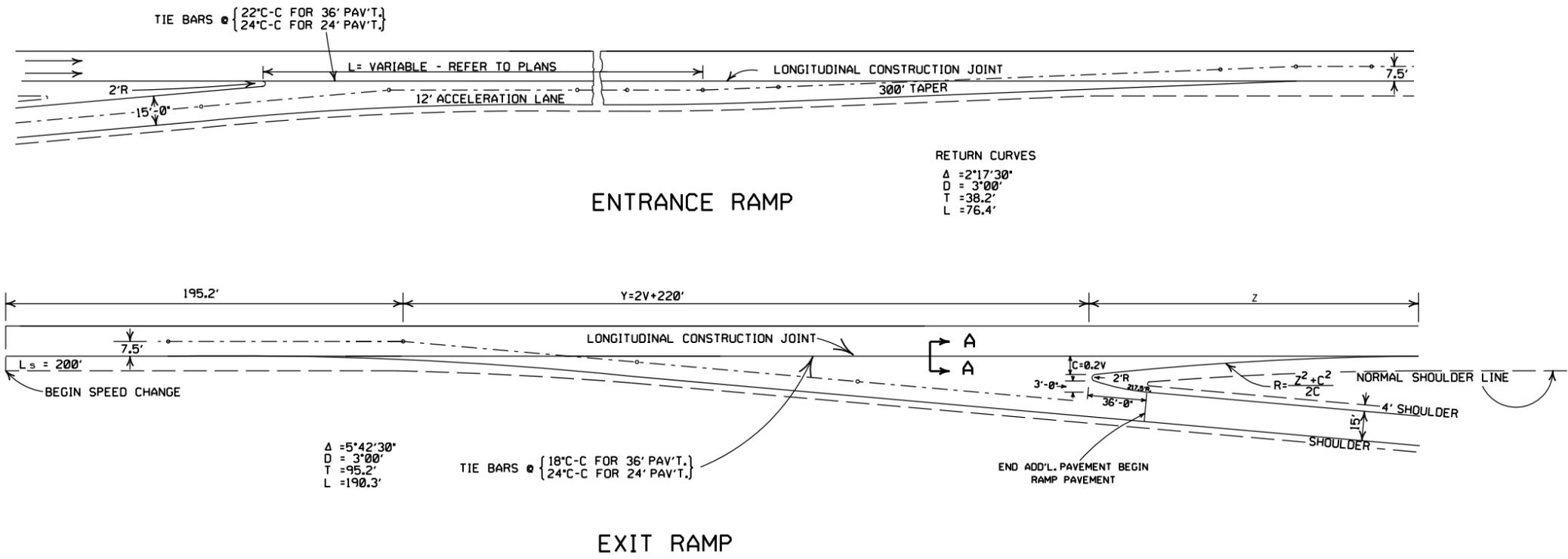
ALL EXPANSION JOINTS, INCLUDING ALL MATERIALS, DEVICES, AND WORK REQUIRED SHALL BE CONSIDERED AS SUBSIDIARY WORK AND SHALL BE INCLUDED IN THE UNIT PRICE BID FOR PORTLAND CEMENT CONCRETE PAVEMENT. NO DIRECT PAYMENT WILL BE MADE FOR ANY MATERIAL, BAR CHAIR, STEEL OR ANY OTHER DEVICE SHOWN NOR FOR ITS INSTALLATION.

\*T\* DENOTES THICKNESS OF SLAB.

DATE	REVISION	DATE FILM'D
10-18-96	CORRECTED SUBSECTION AND SPELLING	
4-26-96	DELETE DOWEL BAR NOTE	
7-15-88	SUB-SECT. 501.03 (F)(1) TO 501.03 (h)(1)	
8-22-75	REVISED 4" EXP. JOINT MAT'L	
11-1-73	REVISED JOINT SEAL A-A	
10-2-72	REVISED AND REDRAWN	

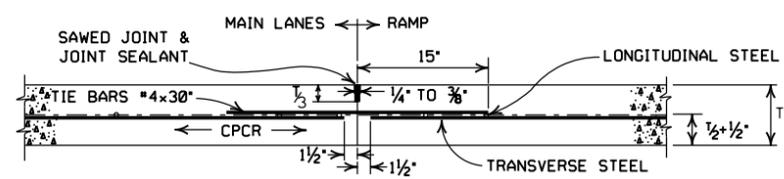
ARKANSAS STATE HIGHWAY COMMISSION  
DETAILS OF TERMINAL JOINTS  
FOR CONCRETE PAVEMENT

CONTINUOUSLY REINFORCED  
STANDARD DRAWING CPCR-3



DESIGN SPEED V	Y	NOSE OFFSET C	LENGTH NOSE TAPER Z	RETURN RADIUS R	ADD'L. SURFACING SQ. YDS.
40	300.0	8.0	96.0	580.0	602.43
50	320.0	10.0	120.0	725.0	687.29
60	340.0	12.0	168.0	1182.0	790.55
70	360.0	14.0	210.0	1582.0	902.27

NOTE: ON GRADES IN EXCESS OF 4%, THE LENGTHS 'Y' & 'L' MAY BE VARIED TO FIT THE CASE IN THE RATION OF  $\frac{1 \pm \% \text{ GRADE}}{2}$  (LENGTH AS SHOWN).

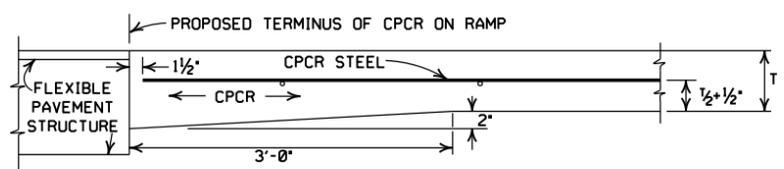


LONGITUDINAL CONSTRUCTION JOINT SECTION A - A

GENERAL NOTES

THE SEQUENCE OF OPERATION ON PLACING THE RAMP SHALL BE AS DIRECTED BY THE ENGINEER. THE LONGITUDINAL STEEL SHALL BE PLACED IN A DIRECTION APPROXIMATELY PARALLEL TO THE DIRECTION OF THE RAMP.

SAWED JOINT AND JOINT SEALANT FOR LONGITUDINAL CONSTRUCTION JOINT SHALL CONFORM TO THE DETAILS SHOWN FOR SAWED LONGITUDINAL JOINT ON STANDARD DRAWING CPTJ-6A.



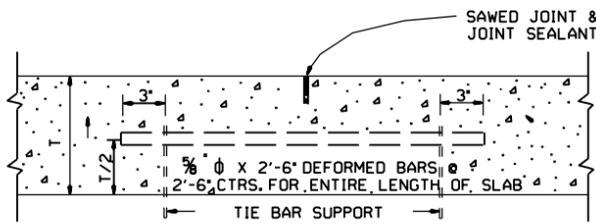
DETAIL FOR JUNCTION WITH FLEXIBLE TYPE PAVEMENT STRUCTURE

DATE	REVISION	DATE FILMED
2-27-14	CORRECTED SPELLING	
3-23-89	ALTERED SAWED JOINT & ADDED NOTE	510-3-23-89
11-3-86	DIMEN'S. OF LONG. JTS.	652-11-1-86
10-2-72	REVISED AND REDRAWN	507-10-2-72

ARKANSAS STATE HIGHWAY COMMISSION

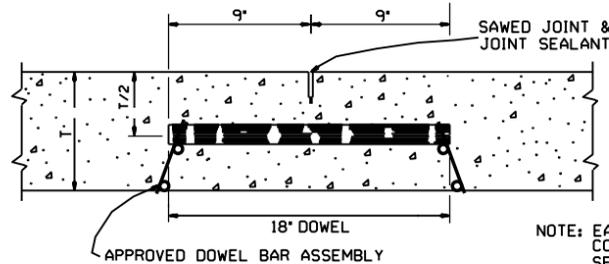
**DETAILS OF ENTRANCE & EXIT RAMP FOR CONCRETE PAVEMENT CONTINUOUSLY REINFORCED**

STANDARD DRAWING PCR-4



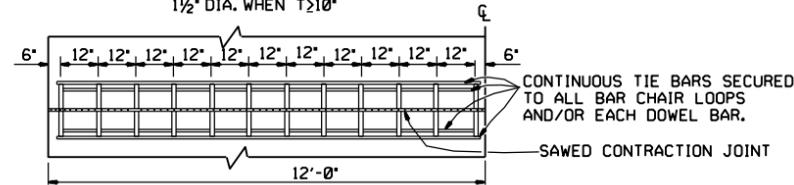
LONGITUDINAL JOINT

NOTE: THE TIE BAR SUPPORT SHOWN ABOVE MAY BE ELIMINATED IF OTHER APPROVED METHODS FOR PLACING AND SUPPORTING THE TIE BARS ARE PROVIDED.  
TIE BARS SHALL BE 15' FROM TRANSVERSE JOINTS.



ROUND STEEL BAR DOWEL  
1 1/4" DIA. WHEN T < 10"  
1 1/2" DIA. WHEN T ≥ 10"

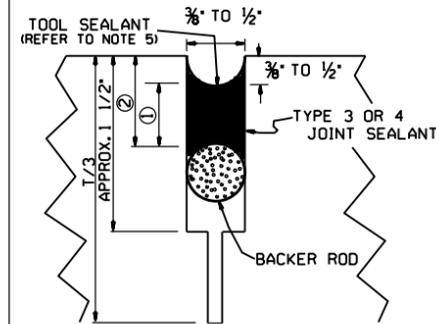
NOTE: EACH DOWEL TO BE COATED ACCORDING TO SECTION 502 OF THE STANDARD SPECIFICATIONS.



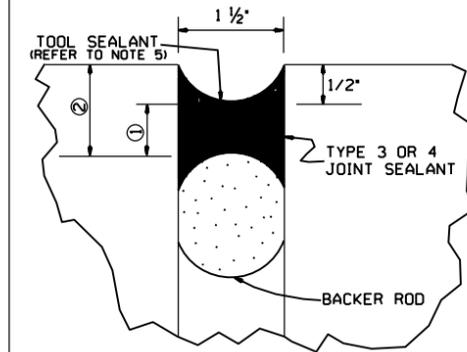
ONE-HALF 24' PAVEMENT  
12 DOWELS  
PLAN

NOTE: FOR 20' PAVEMENT USE 20 DOWELS @ 12' CTRS. WITH 6" SPACING FROM C.L. AND EDGE OF SLAB TO FIRST BAR. FOR 15' PAVEMENT USE 15 DOWELS @ 12' CTRS. WITH 6" SPACING FROM C.L. AND EDGE OF SLAB TO FIRST BAR. FOR 26' PAVEMENT USE 26 DOWELS @ 12' CTRS. WITH 6" SPACING FROM C.L. AND EDGE OF SLAB TO FIRST BAR. FOR PAVEMENT WIDTHS OTHER THAN THOSE SHOWN ABOVE, USE DOWELS AT 12' CTRS. WITH 6" MAX. SPACING FROM C.L. TO FIRST BAR. DISTANCE FROM EDGE OF SLAB TO FIRST BAR SHALL BE ADJUSTED TO MAINTAIN 12" DOWEL BAR SPACING

CONTRACTION JOINT DETAILS



DETAIL OF SAWED CONTRACTION JOINT



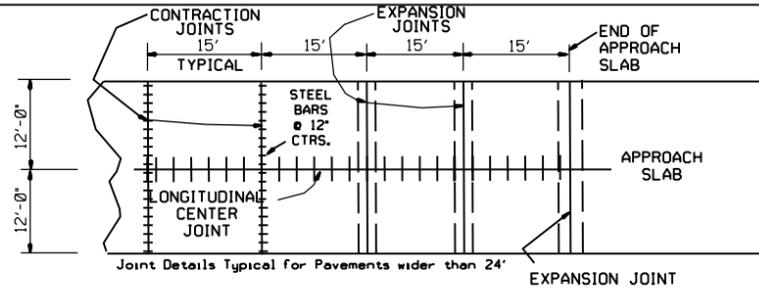
DETAIL OF EXPANSION JOINT

JOINT CONFIGURATION FOR TYPE 3 OR 4 JOINT SEALANT

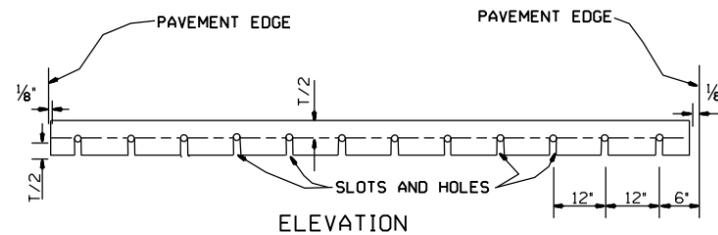
JOINT WIDTH	SEALANT THICKNESS ①	BACKER ROD DIAMETER	BACKER ROD PLACEMENT DEPTH ②
INCHES			
1/4	1/4	3/8	1/2
3/8	1/4	1/2	1/2
1/2	1/4	5/8	1/2
5/8	3/8	3/4	3/4
3/4	3/8	7/8	3/4
1 1/2	3/4	2	1 1/4

JOINT CONFIGURATION FOR TYPE 5 JOINT SEALANT

JOINT WIDTH	SEALANT THICKNESS ①	BACKER ROD DIAMETER	BACKER ROD PLACEMENT DEPTH ②
INCHES			
1/4	1/4	3/8	3/4
3/8	3/8	1/2	1

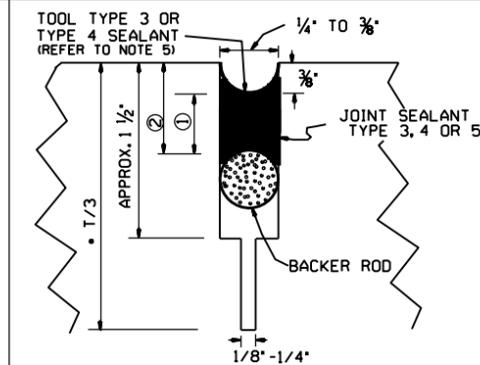


PLAN SHOWING EXPANSION JOINTS AT BRIDGE APPROACH SLABS



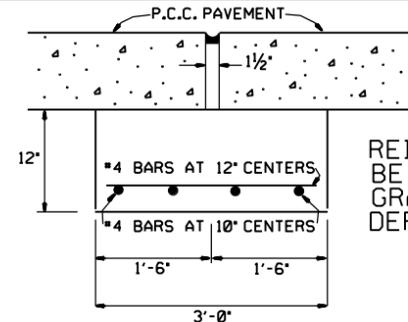
ELEVATION

NOTE: ALL DOWEL BARS SHALL CONFORM TO THE DETAILS FOR CONTRACTION JOINTS.



\*NOTE: T/3 SAW CUT NOT REQUIRED FOR LONGITUDINAL CONSTRUCTION JOINT.

DETAIL OF SAWED LONGITUDINAL JOINT AND LONGITUDINAL CONSTRUCTION JOINT

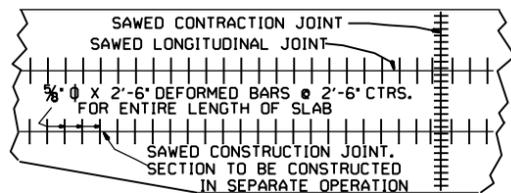


DETAIL OF JOINT SUPPORT FOR EXPANSION JOINTS

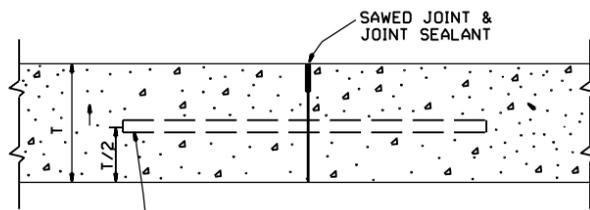
REINFORCING SHALL BE GRADE 40 OR GRADE 60 DEFORMED BARS.

GENERAL NOTES

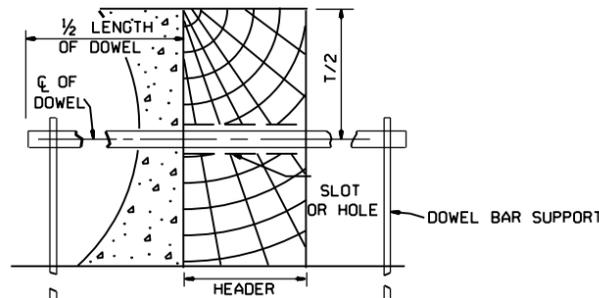
- \*T\* DENOTES THICKNESS OF SLAB.
- DOWEL BARS SHALL BE PLACED IN ACCORDANCE WITH THE DIMENSIONS SHOWN. A TOLERANCE OF PLUS OR MINUS ONE INCH WILL BE ALLOWED FOR THE VERTICAL AND LATERAL PLACEMENT AND A TOLERANCE OF PLUS OR MINUS 1/4" WILL BE ALLOWED FOR THE TILT AND SKEW. DOWEL BARS SHALL BE FIELD COATED FOR A MINIMUM DISTANCE OF 2" GREATER THAN HALF THE LENGTH OF THE BAR WITH AN APPROVED GREASE AS A BOND BREAKER JUST PRIOR TO PLACEMENT OF CONCRETE.
- THE EXPANSION JOINT SUPPORT MAY BE CONSTRUCTED WITH CLASS 'A', 'S' OR PAVING CONCRETE. PAYMENT FOR THE JOINT SUPPORT SHALL BE FOR THE CONTRACT UNIT PRICE BID FOR THE CLASS OF CONCRETE SPECIFIED IN THE PLANS. PAYMENT FOR ALL OTHER WORK AND MATERIALS REQUIRED FOR THE CONSTRUCTION OF THE JOINT SUPPORT SHALL BE INCLUDED IN THE PRICE BID FOR THE ABOVE ITEMS.
- CONTRACTION JOINTS SHALL BE CONSTRUCTED ON 15' CENTERS.
- TOOLING NOT REQUIRED FOR SELF-LEVELING SILICONE.
- UNLESS OTHERWISE SPECIFIED IN THE PLANS, CONCRETE SHOULDERS SHALL BE CONSTRUCTED ACCORDING TO THE DETAILS SHOWN HEREON. CONTRACTION JOINTS SHALL MATCH CONTRACTION JOINTS IN THE LANES.
- TIE WIRES IN DOWEL BAR ASSEMBLIES SHALL NOT BE CUT PRIOR TO PLACEMENT OF PAVING CONCRETE.



SAWED CONSTRUCTION JOINT. SECTION TO BE CONSTRUCTED IN SEPARATE OPERATION



5/8" Ø X 2'-6" DEFORMED BARS @ 2'-6" CTRS. FOR ENTIRE LENGTH OF SLAB  
NOTE: TIE BARS SHALL BE 15' FROM TRANSVERSE JOINTS.  
LONGITUDINAL CONSTRUCTION JOINT

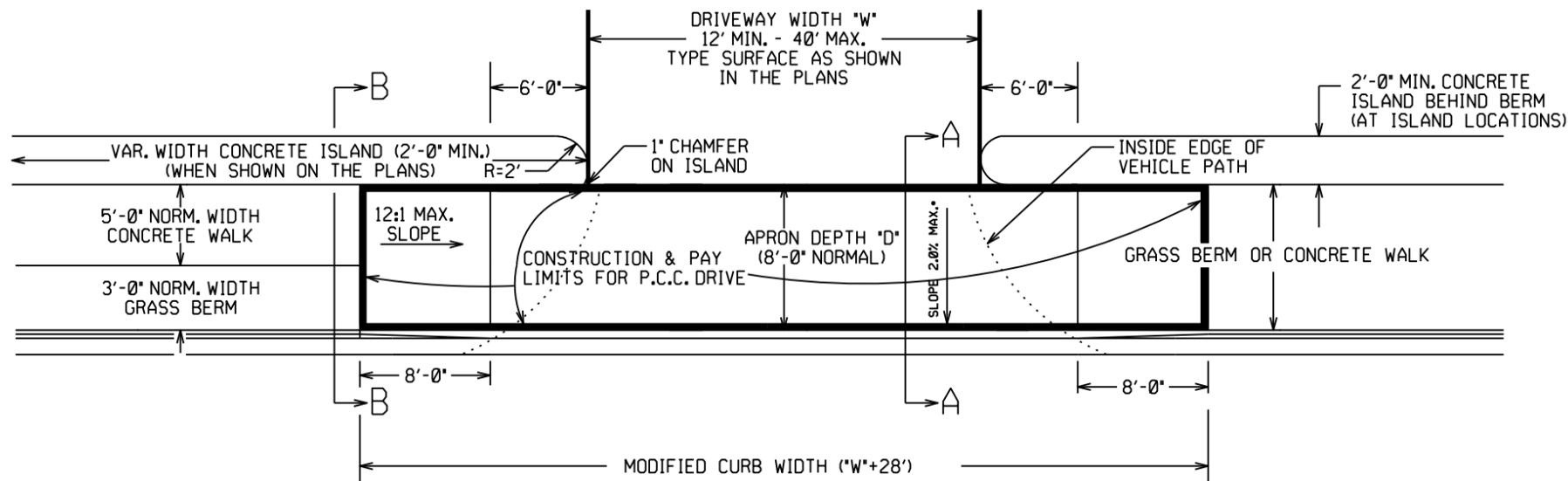


SECTION

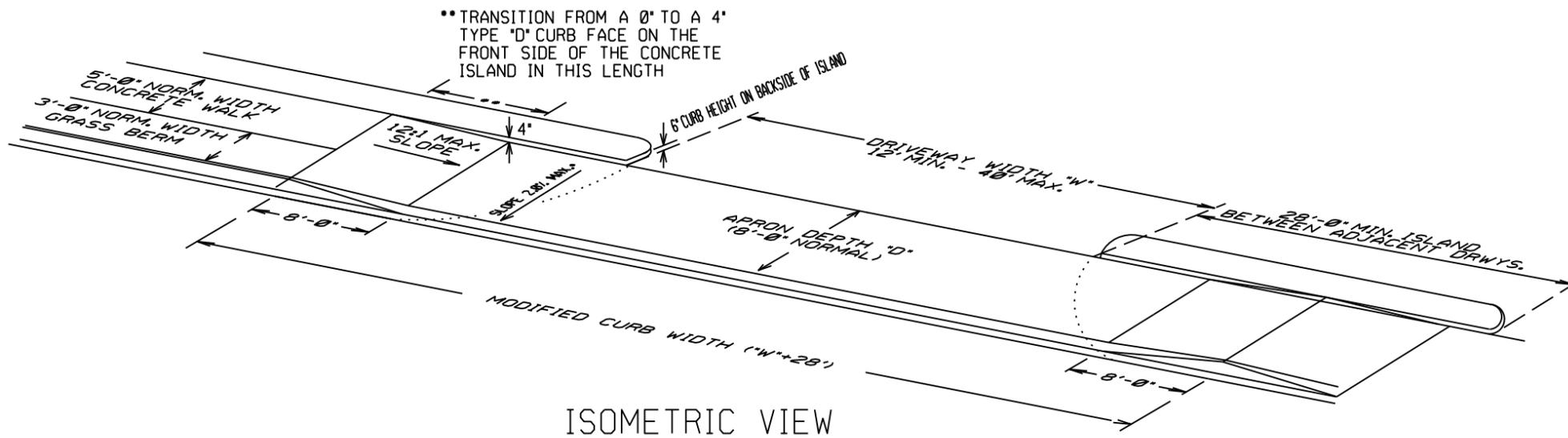
TRANSVERSE CONSTRUCTION JOINT

DATE	REVISION	DATE FILMED
11-07-19	REV. EXP. JOINT REF ON APP. SLAB	
5-25-06	ADDED GENERAL NOTE 7	
10-9-03	REMOVED TIE BAR COATING & REVISED GENERAL NOTES	
11-16-01	ADDED TOOL SEALANT AND NOTE 5; REVISED NOTE 3	
4-26-96	REVISED CONTRACTION JOINT NOTE	
11-3-94	ADDED NOTE RE: REINF. BARS	
4-1-93	REVISED DOWEL BARS & GEN. NOTES	4-1-93
10-1-92	REVISED DOWEL SPACING	10-1-92
8-15-91	ADDED SPAC FOR CONTR JTS & DEL KEYWAY	
05-24-90	REVISED TIE BAR, DOWEL & JOINT SIZE	
01-25-90	ADDED EXPANSION JOINT	01-25-90
11-30-89	CHANGED T/4+1 TO T/3+1	11-30-89
03-23-89	ALTERED SAWED JOINT & ADDED NOTE	512-03-23-89
07-15-88	REVISED AND REDRAWN	632-07-15-88

ARKANSAS STATE HIGHWAY COMMISSION  
TRANSVERSE & LONGITUDINAL JOINTS FOR CONCRETE PAVEMENT (NON-REINFORCED)  
STANDARD DRAWING CPTJ - 6A

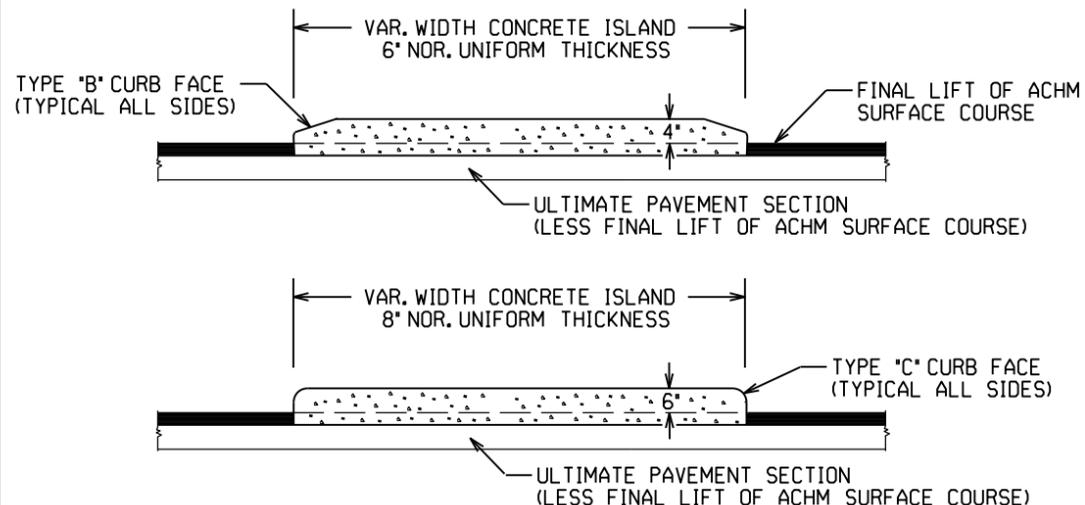


PLAN VIEW

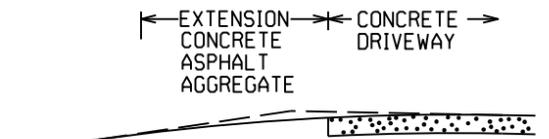


ISOMETRIC VIEW

REFER TO PLANS FOR TYPE OF CURB FACE TO BE USED. NO DIRECT PAYMENT WILL BE MADE FOR THE CURB FACES SHOWN ON THE ISLAND DETAILS. PAYMENT FOR THE CURB FACE WILL BE INCLUDED IN THE UNIT PRICE BID FOR THE ITEM "CONCRETE ISLAND".



CURBED ISLANDS FOR CHANNELIZATION

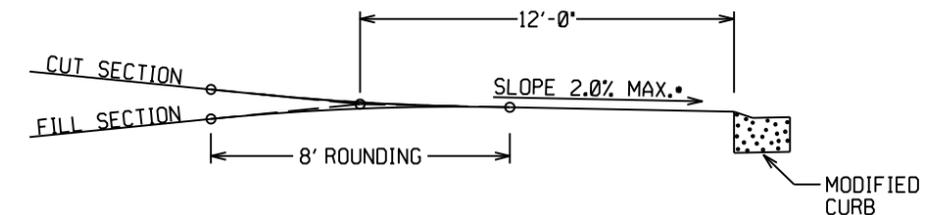


EXTENSION TYPICAL SECTIONS

- 1: CONCRETE - 6" P.C. CONCRETE DRIVEWAY
- 2: ASPHALT - 2" ACHM SURFACE COURSE (1/2")  
4" ACHM BINDER COURSE (1") OR  
4" ACHM BASE COURSE (1-1/2")
- 3: ASPHALT - 2" ACHM SURFACE COURSE (1/2")  
7" AGGREGATE BASE COURSE
- 4: AGGREGATE - 6" AGGREGATE BASE COURSE

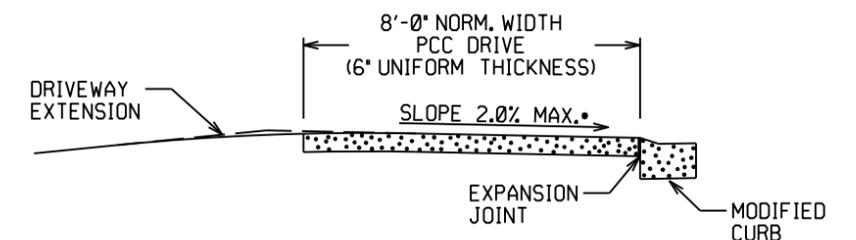
THE TYPE OF EXTENSION SHALL BE AS SHOWN IN THE PLANS. THE CONTRACTOR MAY, WITH THE APPROVAL OF THE ENGINEER, SUBSTITUTE A LOWER NUMBERED TYPE OF EXTENSION IN LIEU OF THE TYPE SPECIFIED IN THE PLANS, BUT AT NO ADDITIONAL COST TO THE DEPARTMENT.

DRIVEWAY EXTENSION DETAILS

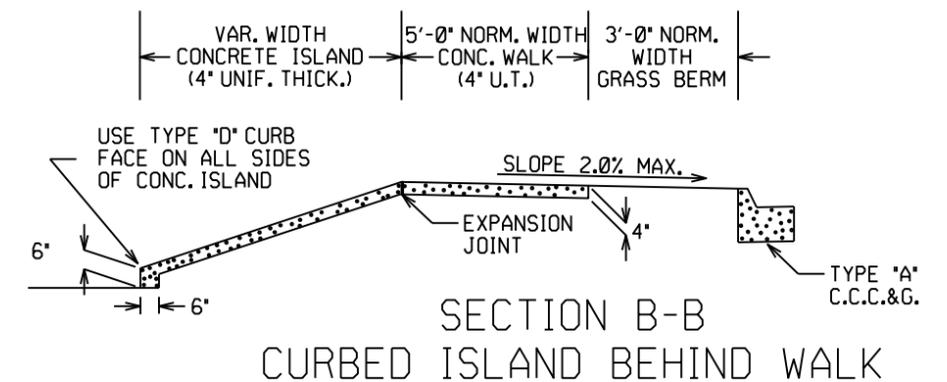


DRIVEWAY VERTICAL ALIGNMENT DETAILS

NOTE: DRIVEWAYS MAY NOT BE SLOPED AWAY FROM THE ROADWAY UNLESS APPROVED BY THE ENGINEER.

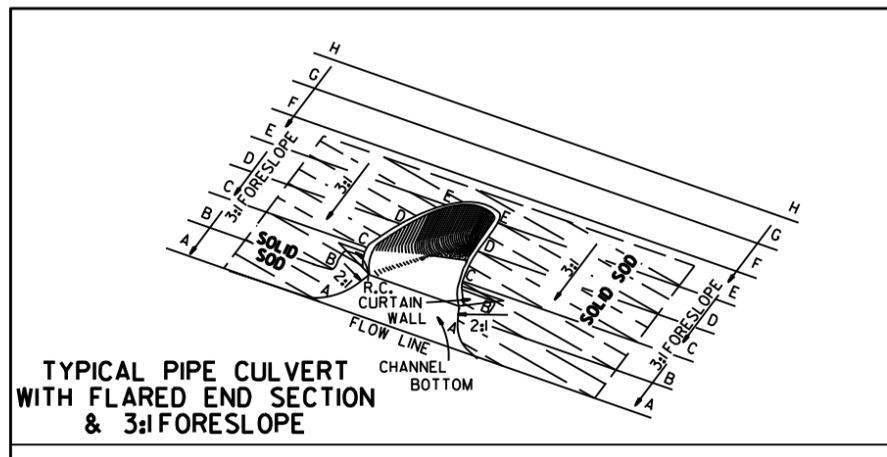


SECTION A-A

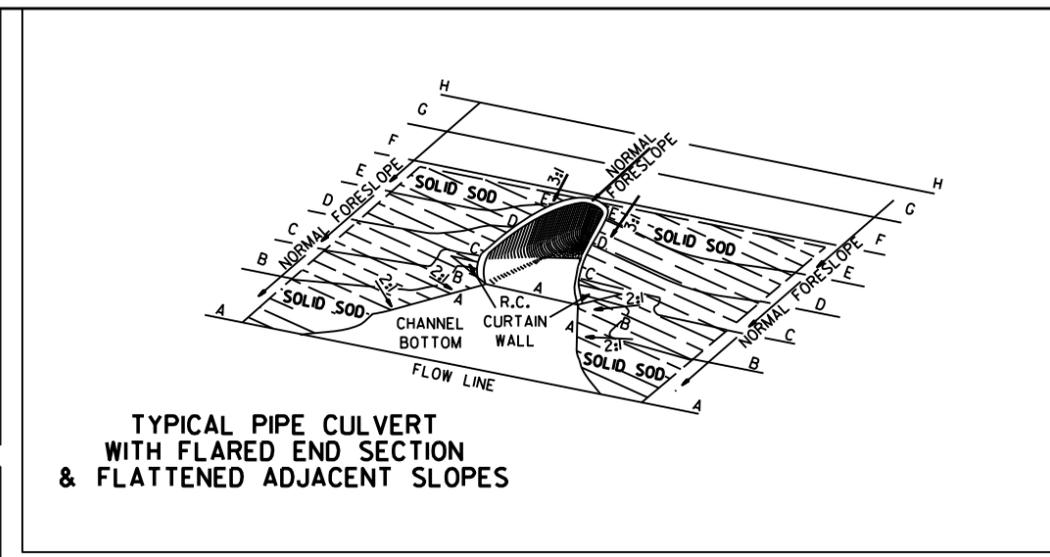


SECTION B-B  
CURBED ISLAND BEHIND WALK

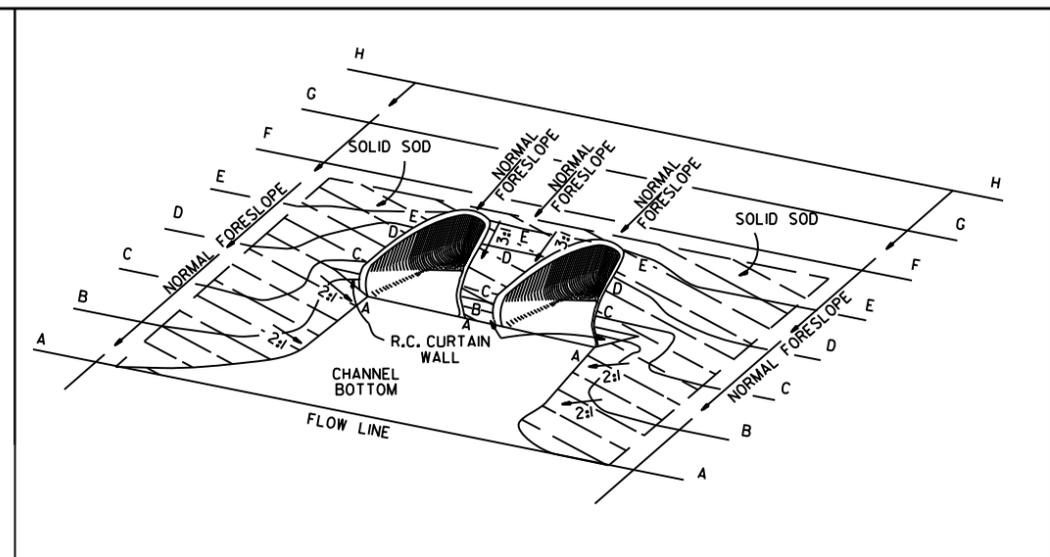
DATE	REV	DATE FILMED	DESCRIPTION
11-07-19			REVISED WALK DETAILS
2-27-14			REVISED PLAN & ISOMETRIC VIEW
11-29-07			ADDED CHANNELIZATION ISLAND WITH TYPE C CURB FACE & REVISED DRIVEWAY SLOPE NOTE & VERTICAL ALIGNMENT DETAIL
11-10-05			REV. APRON SLOPE & DEPTH OF AGG. BASE.
8-22-02			ADDED ISLAND DETAILS & NOTES
3-30-00			REV. MOD. CURB WIDTH & TRANS. NOTE
11-19-98			REVISED NOTES
11-18-98			REDRAWN AND REISSUED



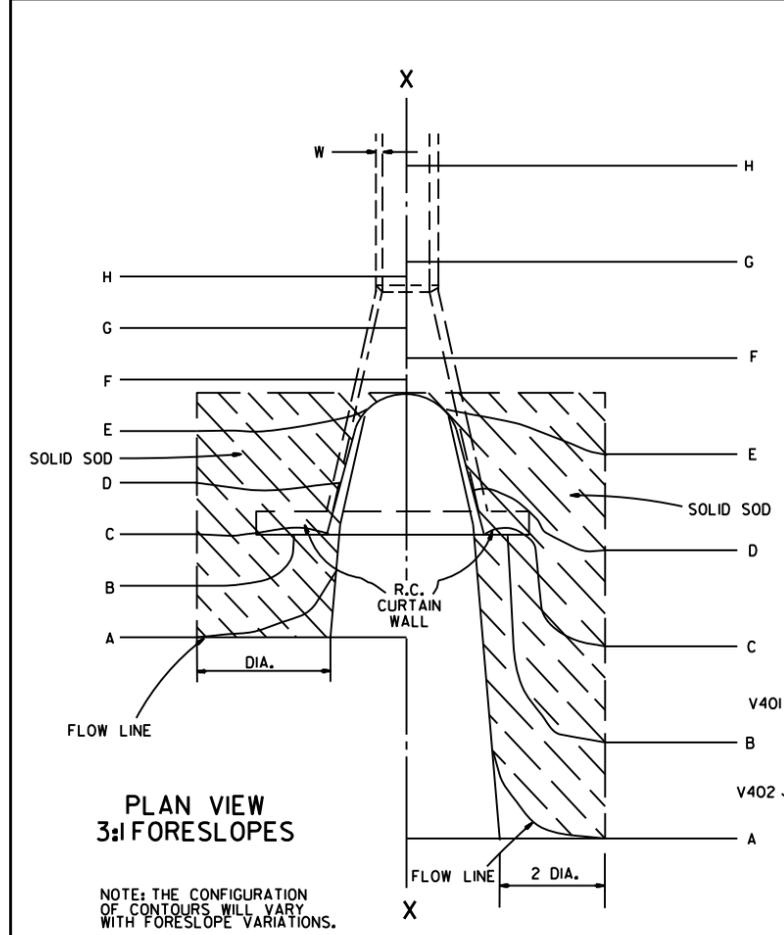
TYPICAL PIPE CULVERT WITH FLARED END SECTION & 3:1 FORESLOPE



TYPICAL PIPE CULVERT WITH FLARED END SECTION & FLATTENED ADJACENT SLOPES



TYPICAL MULTIPLE PIPE CULVERT WITH FLARED END SECTIONS & FLATTENED ADJACENT SLOPES



PLAN VIEW 3:1 FORESLOPES

R.C. CURTAIN WALL DIMENSIONS & QUANTITIES

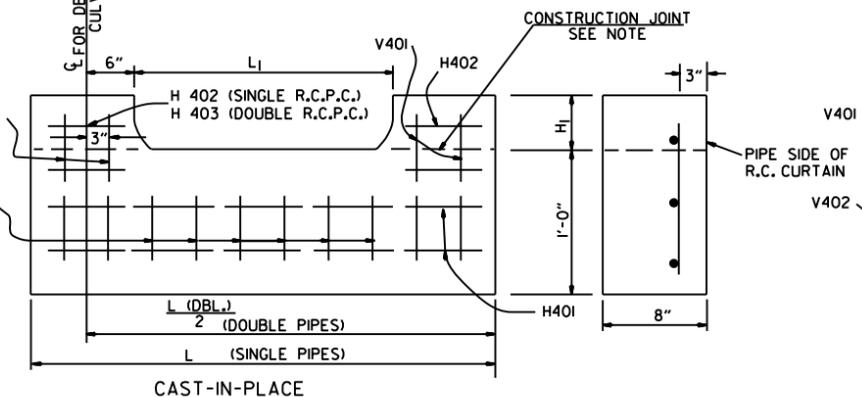
PIPE DIA.	H <sub>1</sub>	L <sub>1</sub>	L	L (DBL.) / 2	SINGLE R.C.P.C.		DOUBLE R.C.P.C.	
					CONC.	REINF. STEEL	CONC.	REINF. STEEL
					CU. YDS.	LBS.	CU. YDS.	LBS.
18"	11 1/2"	3'-5"	8'-0"	6'-3"	0.31	27.7	0.45	39.5
24"	1'-0 1/2"	4'-6"	9'-6"	7'-6"	0.37	33.4	0.53	48.0
30"	1'-3 1/2"	5'-7"	11'-0"	9'-0"	0.45	39.0	0.67	59.0
36"	1'-7"	6'-8"	13'-0"	10'-6"	0.58	52.6	0.83	73.9
42"	2'-1 1/2"	7'-3"	15'-6"	12'-0"	0.82	77.1	1.10	100.7
48"	2'-5"	7'-10"	17'-0"	13'-0"	0.98	94.9	1.27	120.4
54"	2'-9 1/2"	8'-5"	18'-6"	14'-0"	1.16	115.8	1.47	143.7
60"	3'-4"	9'-0"	20'-6"	15'-6"	1.47	149.7	1.84	180.3
72"	4'-5"	10'-2"	25'-6"	18'-6"	2.31	232.6	2.73	271.0

NOTE: QUANTITIES SHOWN ARE FOR ONE (1) CURTAIN WALL.

REINFORCING STEEL SCHEDULE

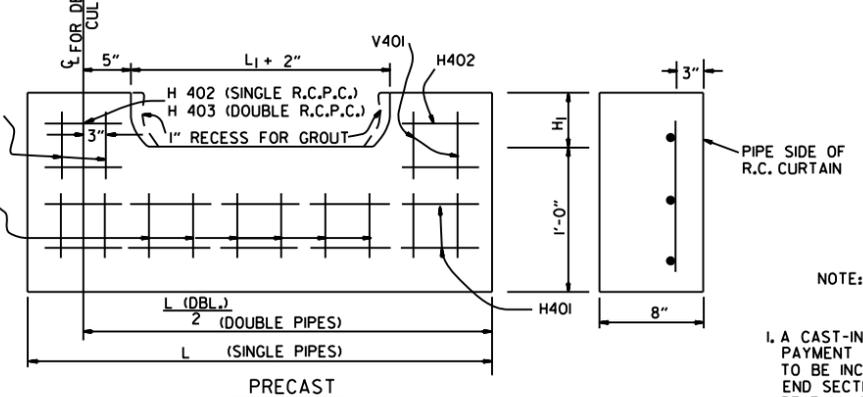
PIPE DIA.	SINGLE R.C. PIPE CULVERT								DOUBLE R.C. PIPE CULVERT									
	H401		H402		V401		V402		H401		H402		H403		V401		V402	
	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.	L	NO.
18"	7'-8"	2	1'-11 1/2"	4	1'-7 1/2"	8	8"	8	12'-2"	2	1'-11 1/2"	4	8"	2	1'-7 1/2"	10	8"	14
24"	9'-2"	2	2'-2"	4	1'-8 1/2"	10	8"	9	14'-8"	2	2'-2"	4	8"	2	1'-8 1/2"	12	8"	18
30"	10'-8"	2	2'-4 1/2"	4	1'-11 1/2"	10	8"	12	17'-8"	2	2'-4 1/2"	4	8"	2	1'-11 1/2"	14	8"	22
36"	12'-8"	2	2'-10"	6	2'-3"	12	8"	14	20'-8"	2	2'-10"	6	8"	3	2'-3"	14	8"	28
42"	15'-2"	2	3'-9 1/2"	8	2'-9 1/2"	16	8"	15	23'-8"	2	3'-9 1/2"	8	8"	4	2'-9 1/2"	18	8"	30
48"	16'-8"	2	4'-3"	10	3'-1"	18	8"	16	25'-8"	2	4'-3"	10	8"	5	3'-1"	20	8"	32
54"	18'-2"	2	4'-8 1/2"	12	3'-5 1/2"	20	8"	17	27'-8"	2	4'-9"	12	8"	6	3'-5 1/2"	22	8"	34
60"	20'-2"	2	5'-5"	14	4'-0"	24	8"	18	30'-8"	2	5'-5"	14	8"	7	4'-0"	26	8"	36
72"	25'-2"	2	7'-4"	18	5'-1"	30	8"	20	36'-8"	2	7'-4"	18	8"	9	5'-1"	33	8"	40

ALL REINFORCING STEEL #4 BARS @ 6" O.C.



R.C. CURTAIN WALL DETAILS

NOTE: THE PORTION OF THE R.C. CURTAIN WALL BENEATH THE FLARED END SECTION (LOWER 1'-0") SHALL BE PLACED MONOLITHICALLY. THE FLARED END SECTION SHALL THEN BE SET IN PLACE & THE REMAINING PORTIONS OF THE R.C. CURTAIN WALL PLACED.



NOTE: THE PRECAST CURTAIN WALL WILL BE SET AND BACKFILLED WITH COMPACTED MATERIAL. THE FLARED END SECTION SHALL THEN BE SET IN PLACE AND THE 1" RECESS FILLED WITH GROUT. WHERE "L" EXCEEDS 11' THE CURTAIN WALL MAY BE CAST IN TWO (2) OR MORE SECTIONS. THE METHOD OF JOINING THE SECTIONS FOR INSTALLATION SHALL BE APPROVED BY THE ENGINEER.

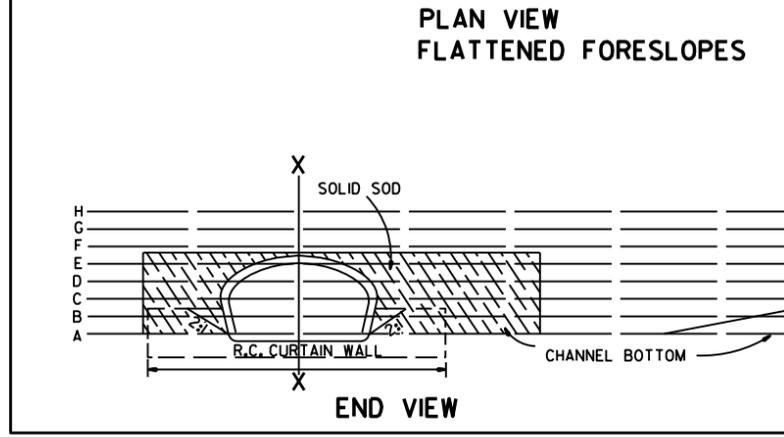
SOLID SODDING

PIPE DIA.	SINGLE R.C.P.C.						DOUBLE R.C.P.C.					
	3:1	4:1	6:1	3:1	4:1	6:1	3:1	4:1	6:1	3:1	4:1	6:1
	SQ. YDS.						SQ. YDS.					
18"	5	7	12	6	8	13	5	7	12	6	8	13
24"	8	12	19	9	13	20	8	12	19	9	13	20
30"	13	18	29	14	19	30	13	18	29	14	19	30
36"	17	26	41	18	28	43	17	26	41	18	28	43
42"	23	35	55	25	37	57	23	35	55	25	37	57
48"	29	46	68	31	48	70	29	46	68	31	48	70
54"	35	57	85	37	59	87	35	57	85	37	59	87
60"	45	62	104	48	65	107	45	62	104	48	65	107
72"	64	92	156	67	95	159	64	92	156	67	95	159

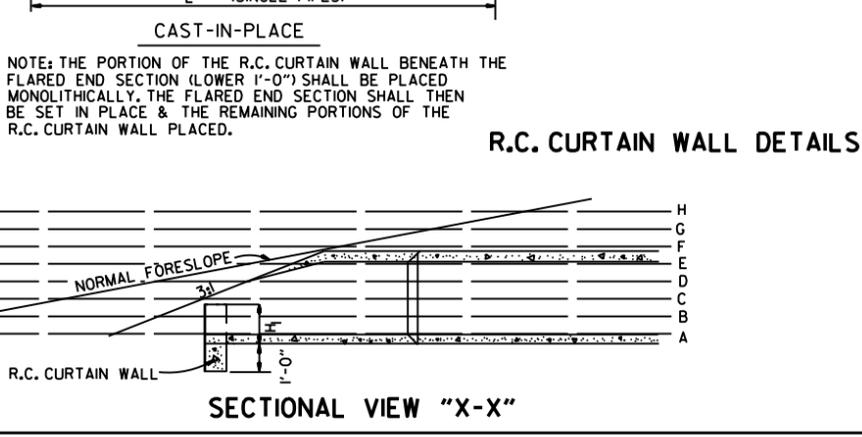
NOTE: QUANTITIES SHOWN ABOVE ARE FOR ONE (1) END OF F.E.S.

GENERAL NOTES

1. A CAST-IN-PLACE OR PRECAST CURTAIN WALL MAY BE USED. PAYMENT FOR THE CURTAIN WALL SHALL BE CONSIDERED TO BE INCLUDED IN THE UNIT PRICE BID EACH FOR FLARED END SECTIONS OF THE SEVERAL SIZES, WHICH PRICE SHALL BE FULL COMPENSATION FOR FURNISHING ALL MATERIALS INCLUDING REINFORCING STEEL AND CONCRETE; FOR FORMS, MIXING AND PLACING; FOR EXCAVATION AND BACKFILL; AND FOR ALL LABOR, TOOLS, EQUIPMENT AND INCIDENTALS NECESSARY TO COMPLETE THE WORK.
2. ALL EXPOSED EDGES SHALL BE CHAMFERED 3/4".
3. CONCRETE FOR CURTAIN WALL SHALL MEET THE REQUIREMENTS FOR CLASS A OR S CONCRETE AS PROVIDED IN SECTION 802 OF THE STANDARD SPECIFICATIONS OR FOR PAVING CONCRETE AS PROVIDED IN SECTION 501 OF THE STANDARD SPECIFICATIONS.
4. WELDED WIRE MESH 3 x 3 W/10 x W/10 MAY BE USED IN LIEU OF REINFORCING BARS.

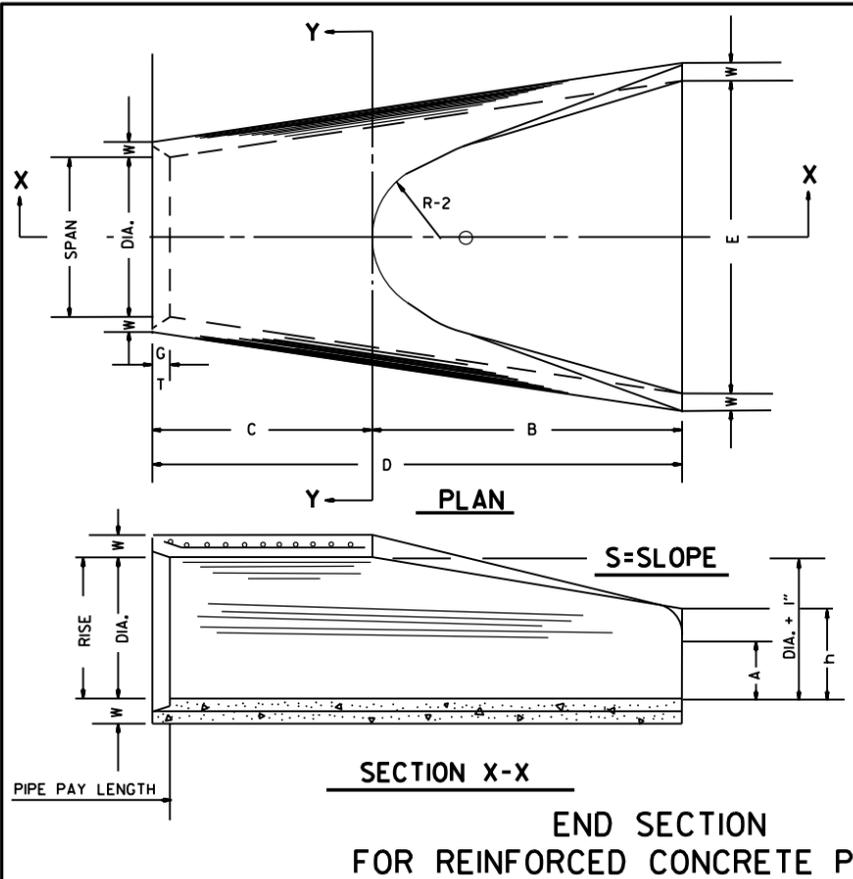


END VIEW



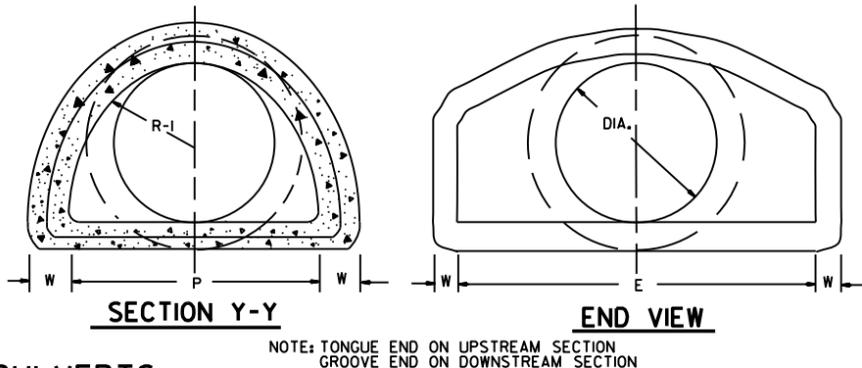
SECTIONAL VIEW "X-X"

10-18-96	ADDED NOTE TO SOLID SODDING		ARKANSAS STATE HIGHWAY COMMISSION
10-12-95	CORRECTED SPELLING		
11-3-94	ADDED GENERAL NOTE NO. 4		
8-15-91	REV. CURTAIN WALL QUANT. STEEL SCH. & SOLID SOD QUANT.		
3-2-81	ALLOW PRECAST IN 2 OR MORE PIECES CHAMFER EDGES		
5-15-80	ADDED PRECAST WALL & GENERAL NOTES		
10-2-72	REVISED AND REDRAWN		
DATE	REVISION	FILMED	STANDARD DRAWING FES-1



### TABLE OF DIMENSIONS

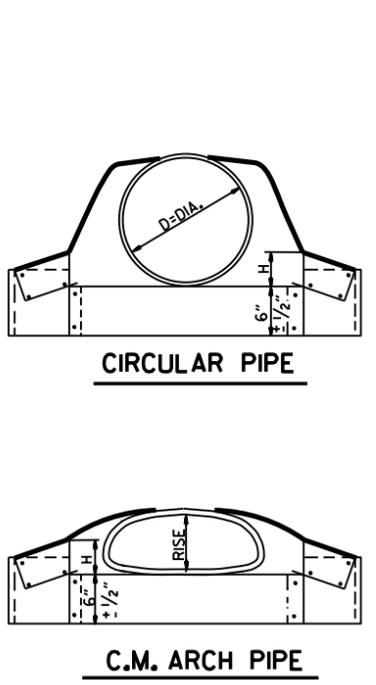
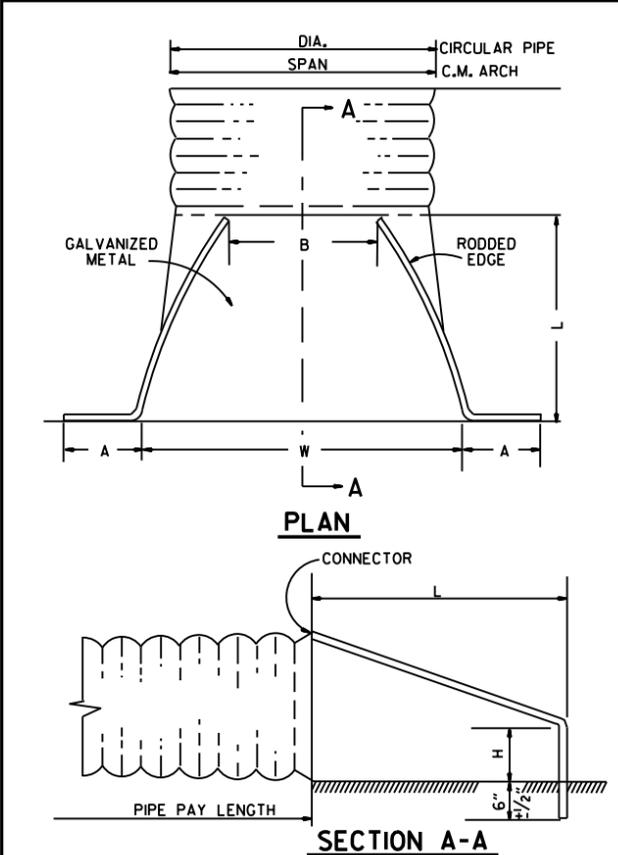
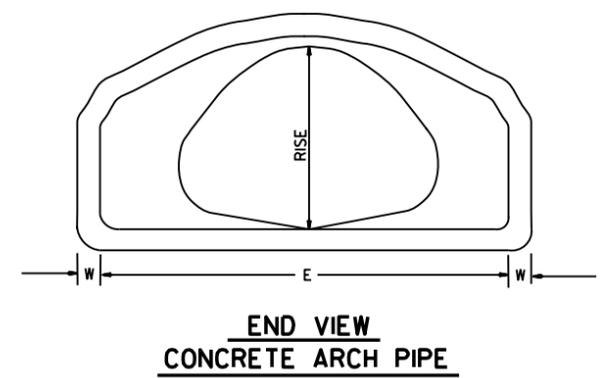
DIA.	WALL	A	B	C	D	E	S	DIA. + 1"	P	R-1	R-2	G-T	WT.	h
18"	2 1/2"	9"	2'-3"	3'-10"	6'-1"	3'-0"	3:1	19"	29"	15 1/2"	12"	2"	1000	1'-0 1/2"
24"	3"	9 1/2"	3'-7 1/2"	2'-6"	6'-1 1/2"	4'-0"	3:1	25"	33 3/8"	16 1/8"	14"	2 1/2"	1600	1'-1 1/2"
30"	3 1/2"	1'-0"	4'-6"	1'-7 3/4"	6'-1 3/4"	5'-0"	3:1	31"	37"	18 1/2"	15"	3 1/4"	1940	1'-4 5/8"
36"	4"	1'-3"	5'-3"	2'-10 3/4"	8'-1 3/4"	6'-0"	3:1	37"	47 1/8"	24 1/8"	20"	3 1/2"	4100	1'-8"
42"	4 1/2"	1'-9"	5'-3"	2'-11"	8'-2"	6'-6"	3:1	43"	53 3/8"	27 1/2"	22"	3 3/4"	5380	2'-2 1/2"
48"	5"	2'-0"	6'-0"	2'-2"	8'-2"	7'-0"	3:1	49"	56 1/2"	28 1/2"	22"	3 1/2"	6550	2'-6"
54"	5 1/2"	2'-4"	6'-6"	1'-10"	8'-4"	7'-6"	3:1	55"	65 1/2"	33 3/8"	24"	4"	8750	2'-10 1/2"
60"	6"	2'-10"	6'-6"	1'-10"	8'-4"	8'-0"	3:1	61"	72 1/2"	36 1/8"	24"	4"	9270	3'-5"
72"	7"	3'-10"	6'-6"	1'-10"	8'-4"	9'-0"	3:1	73"	77 3/8"	38 3/8"	24"	5"	13250	4'-6"



### ARCH PIPE

EQUIV. DIA.	• SPAN		• RISE		W	A	B	C	D	E	P	R2	G-T	S
	AASHTO M 206	AHD NOMINAL	AASHTO M 206	AHD NOMINAL										
INCHES														
15	18	18	11	11	2"	4"	2'-0"	4'-0"	6'-0"	3'-0"	29"	12"	1 1/2"	2 1/2:1
18	22	22	13 1/2	14	2 1/2"	5"	2'-0"	4'-1"	6'-1"	3'-6"	32 1/8"	13"	2 1/2"	2 1/2:1
21	26	26	15 1/2	16	2 3/4"	7"	2'-3"	3'-10"	6'-1"	4'-0"	34 1/8"	14"	2 1/2"	2 1/2:1
24	28 1/2	29	18	18	3"	9"	2'-3"	3'-10"	6'-1"	5'-0"	36 3/8"	15"	2 1/2"	2 1/2:1
30	36 1/4	36	22 1/2	23	3 1/2"	10"	3'-1"	3'-0 1/2"	6'-1 1/2"	6'-0"	47 1/8"	20"	3"	2 1/2:1
36	43 3/4	44	26 3/8	27	4"	10 1/2"	4'-0"	2'-11 1/2"	6'-1 1/2"	6'-6"	54 3/8"	22"	3 1/2"	2 1/2:1
42	51 1/8	51	31 3/8	31	4 1/2"	11 1/2"	4'-7"	1'-10 1/4"	6'-5 1/4"	7'-2"	59 1/2"	23"	3 3/4"	2 1/2:1
48	58 1/2	59	36	36	5"	1'-3"	5'-3"	2'-10 3/4"	8'-1 3/4"	7'-10"	70 3/8"	24"	4 1/4"	2 1/2:1
54	65	65	40	40	5 1/2"	1'-7"	5'-3"	2'-11"	8'-2"	8'-6"	72 1/8"	24"	4 3/4"	2 1/2:1
60	73	73	45	45	6"	1'-10"	5'-6"	2'-8"	8'-2"	9'-0"	77 3/8"	24"	5"	2 1/2:1

• THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PER CENT FROM THE VALUES SPECIFIED BY AASHTO M 206.

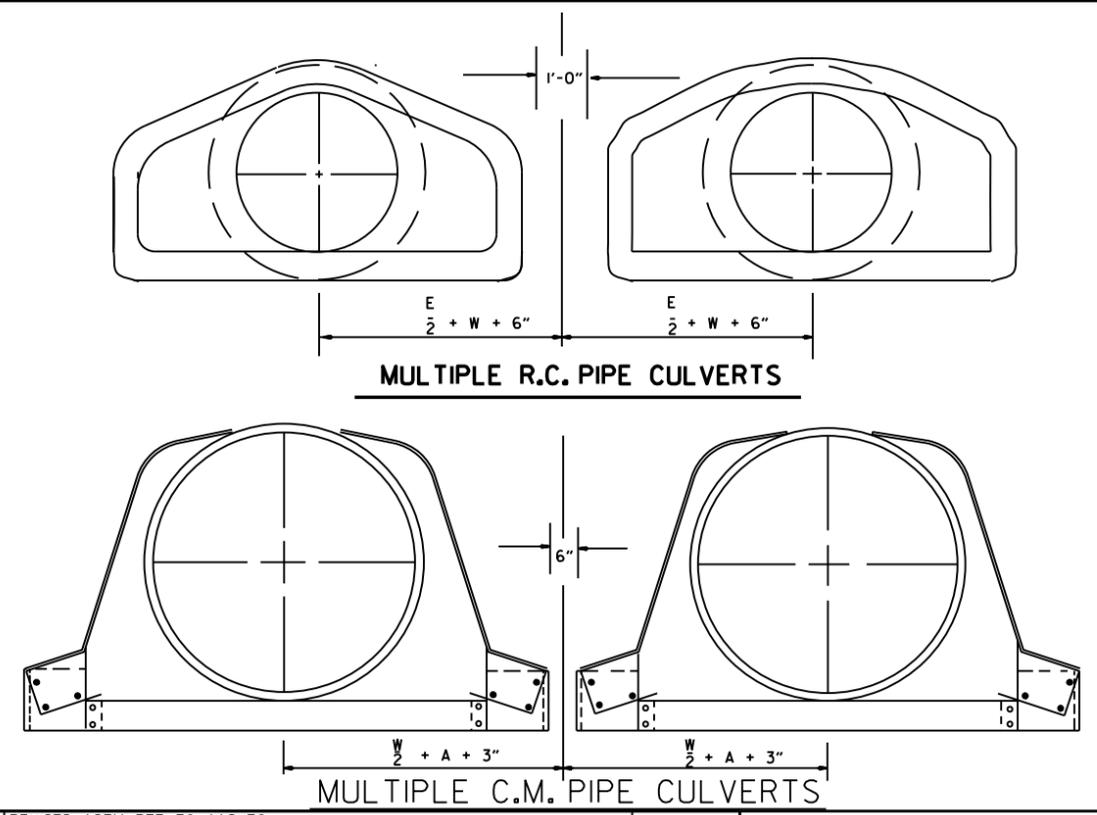


### CIRCULAR PIPE

D. DIA.	GAUGE	A	B. MAX.	H	L	W	S
12	16	6	6	6	21	24	2 1/2:1
15	16	7	8	6	26	30	2 1/2:1
18	16	8	10	6	31	36	2 1/2:1
21	16	9	12	6	36	42	2 1/2:1
24	16	10	13	6	41	48	2 1/2:1
30	14	12	16	8	51	60	2 1/2:1
36	14	14	19	9	60	72	2 1/2:1
42	12	16	22	11	69	84	2 1/2:1
48	12	18	27	12	78	90	2 1/2:1
54	12	18	30	12	84	102	2:1
60	12	18	33	12	87	114	1 3/4:1
66	12	18	36	12	87	120	1 1/2:1
72	12	18	39	12	87	126	1 1/3:1

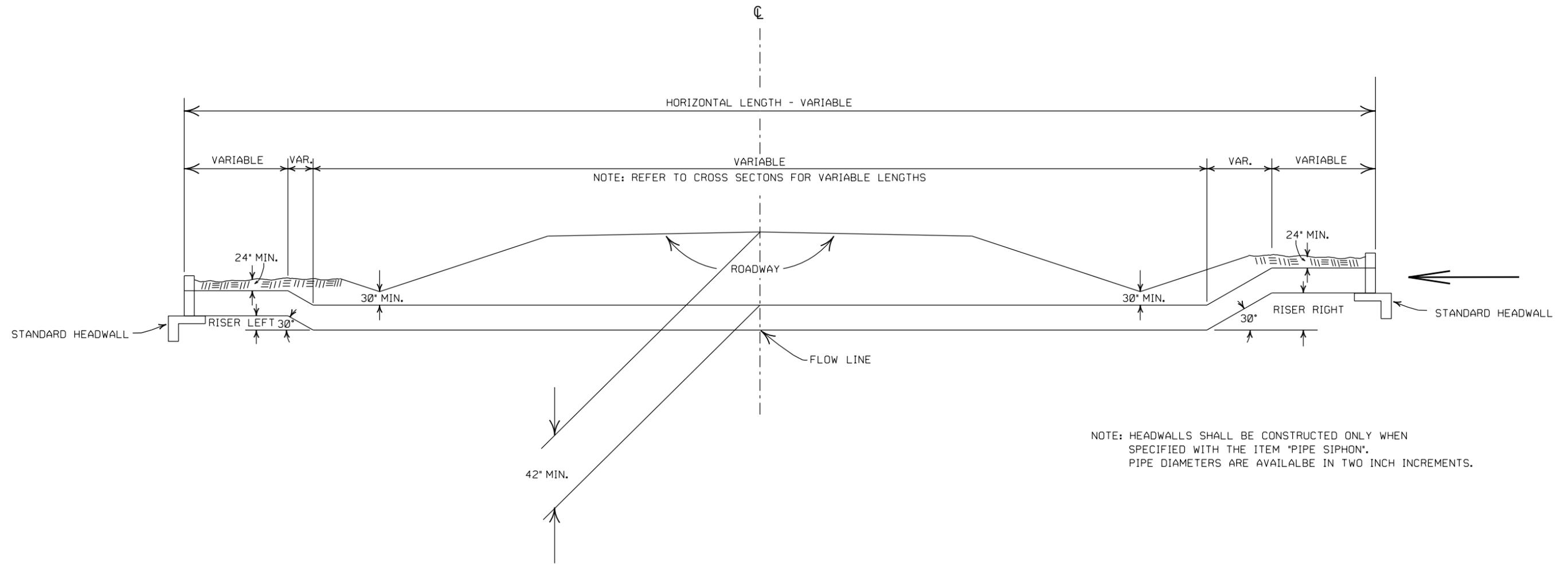
### C.M. ARCH PIPE

EQUIV. DIA.	SPAN	RISE	INCHES				S	GAUGE	
			A	B MAX.	H	L			
15"	17	13	7	9	6	19	30	2 1/2:1	16
18"	21	15	7	10	6	23	36	2 1/2:1	16
21"	24	18	8	12	6	28	42	2 1/2:1	16
24"	28	20	9	14	6	32	48	2 1/2:1	16
30"	35	24	10	16	6	39	60	2 1/2:1	14
36"	42	29	12	18	8	46	75	2 1/2:1	14
42"	49	33	13	21	9	53	85	2 1/2:1	12
48"	57	38	18	26	12	63	90	2 1/2:1	12
54"	64	43	18	30	12	70	102	2 1/4:1	12
60"	71	47	18	33	12	77	114	2 1/4:1	12



10-18-96	REVISED ASTM REF. TO AASHTO		ARKANSAS STATE HIGHWAY COMMISSION
5-15-80	REVISED DISTANCE BETWEEN MULTIPLE R.C.P. F.E.S.	664-5-15-80	
7-14-78	C.M. ARCH SIZES TO CONFORM WITH AASHTO SIZES	752-7-14-78	
8-22-75	ADDED MULTIPLE PIPE CULVERTS	517-8-22-75	FLARED END SECTION
12-5-74	REMOVED NOTE RE REINF. FOR R.C. F.E.S.	500-12-5-74	
5-24-73	CMP END SECTION, SHOW PIPE PAY LENGTH	627-5-24-73	
10-2-72	REVISED AND REDRAWN	760-10-2-72	STANDARD DRAWING FES-2
DATE	REVISION	FILMEN	

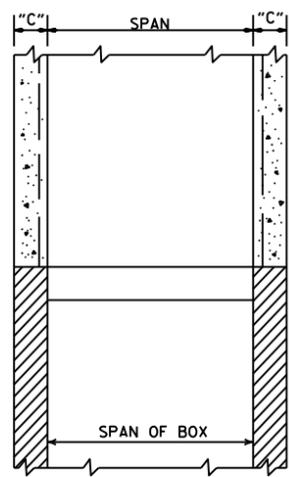
### END SECTIONS FOR CORRUGATED METAL PIPE CULVERTS



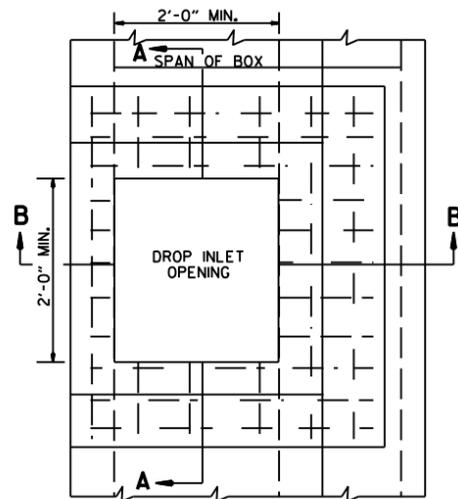
NOTE: HEADWALLS SHALL BE CONSTRUCTED ONLY WHEN SPECIFIED WITH THE ITEM 'PIPE SIPHON'.  
 PIPE DIAMETERS ARE AVAILABLE IN TWO INCH INCREMENTS.

1-12-00	CORRECTED SPELLING	
1-4-83	MINIMUM COVER INCREASED	678-1-4-83
10-2-72	REVISED AND REDRAWN	758-10-2-72
DATE	REVISION	FILMED

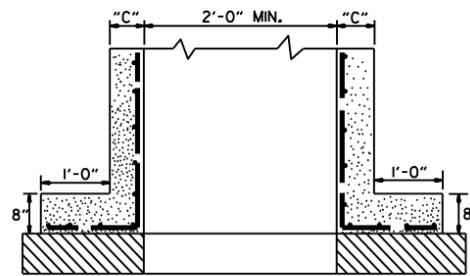
ARKANSAS STATE HIGHWAY COMMISSION  
**PIPE SIPHON**  
 STANDARD DRAWING FPC-2A



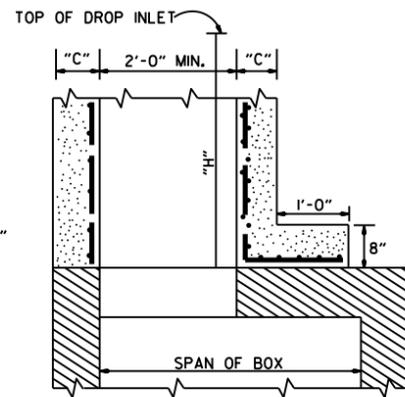
SECTION B-B



PLAN

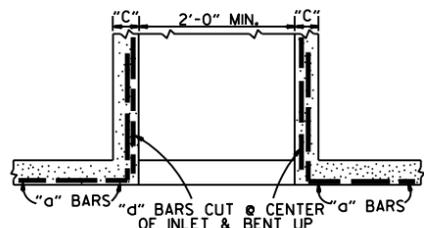


SECTION A-A

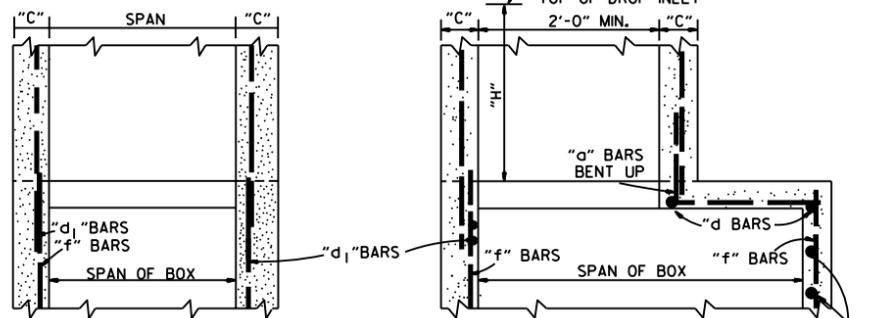


SECTION B-B

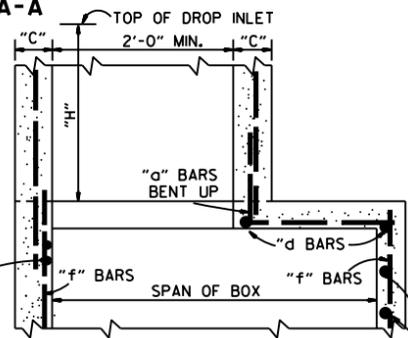
**METHOD OF CONSTRUCTING DROP INLET ON EXISTING R.C. BOX CULVERT**



SECTION A-A



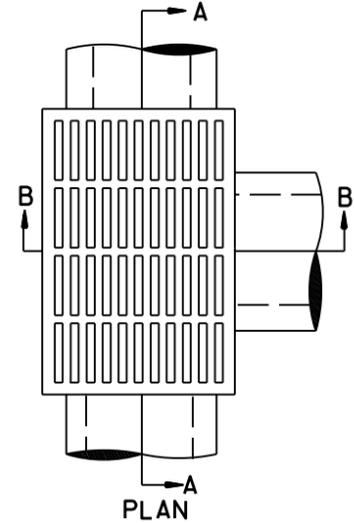
SECTION B-B



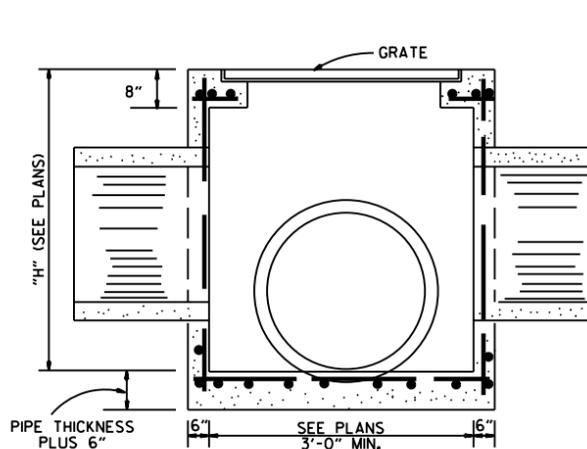
SECTION B-B

**METHOD OF CONSTRUCTING DROP INLET ON NEW R.C. BOX CULVERT**

NOTE: "C" DIMENSIONS AND REINFORCING BAR SIZES, SHALL CONFORM TO THOSE SHOWN ON STANDARD DRAWING FOR DROP INLET.



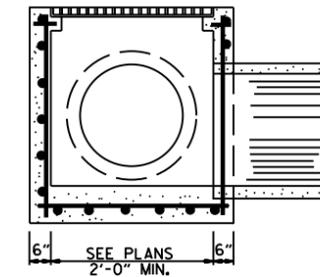
PLAN



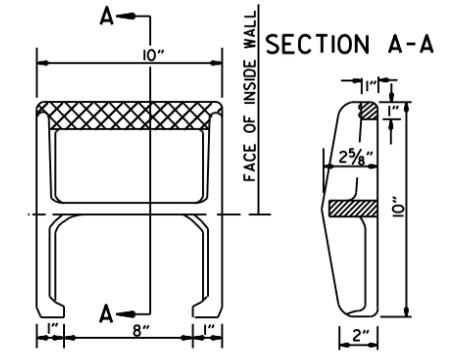
SECTION A-A

**DROP INLET (TYPE E)**

NOTE: REINF. BARS TO BE #4 BARS ON 6" CTRS. WITH 1/2" MIN. COVER. THIS TYPE DROP INLET TO BE USED WHERE NOT SUBJECTED TO TRAFFIC.



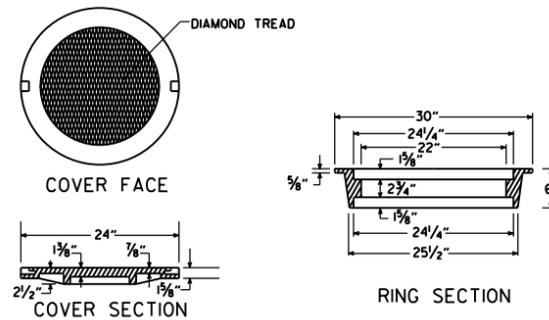
SECTION B-B



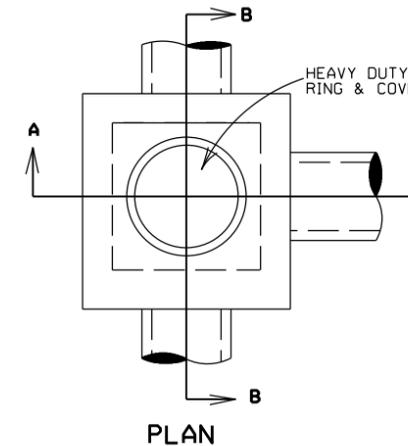
SECTION A-A

APPROX. WEIGHT = 11 LBS. (CAST IRON)  
**PLAN**  
 NOTE: THIS DETAIL IS TYPICAL. OTHERS MAY BE USED WITH PRIOR APPROVAL OF THE ENGINEER.

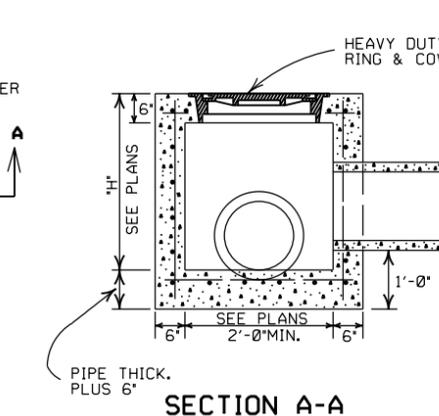
**DETAIL OF STEP FOR DROP INLET**



APPROXIMATE TOTAL WEIGHT = 333 LBS.  
**HEAVY DUTY RING & COVER**

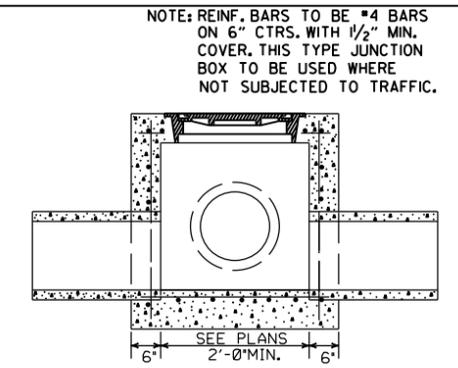


PLAN



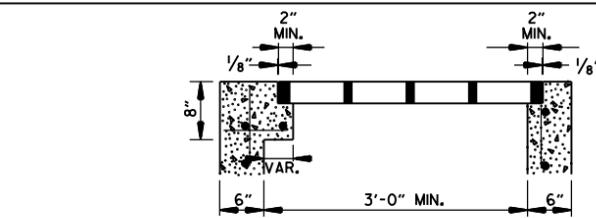
SECTION A-A

**JUNCTION BOX (TYPE E)**

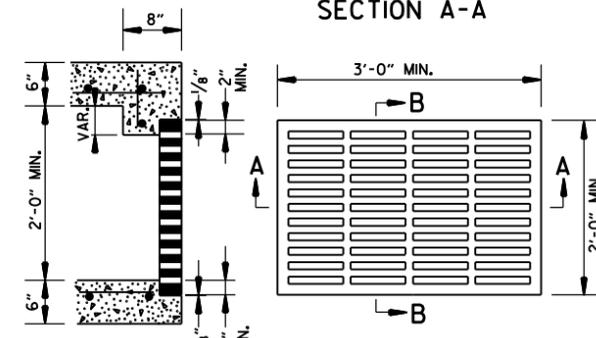


SECTION B-B

NOTE: REINF. BARS TO BE #4 BARS ON 6" CTRS. WITH 1/2" MIN. COVER. THIS TYPE JUNCTION BOX TO BE USED WHERE NOT SUBJECTED TO TRAFFIC.



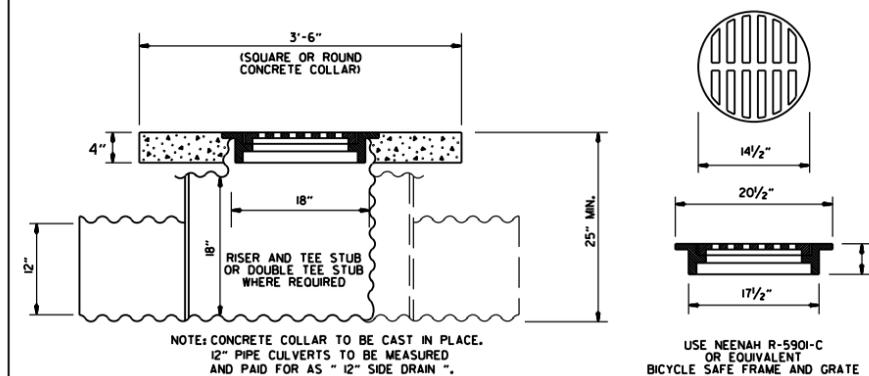
SECTION A-A



SECTION B-B

**GRATE FOR TYPE E DROP INLET**

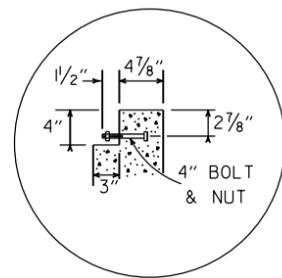
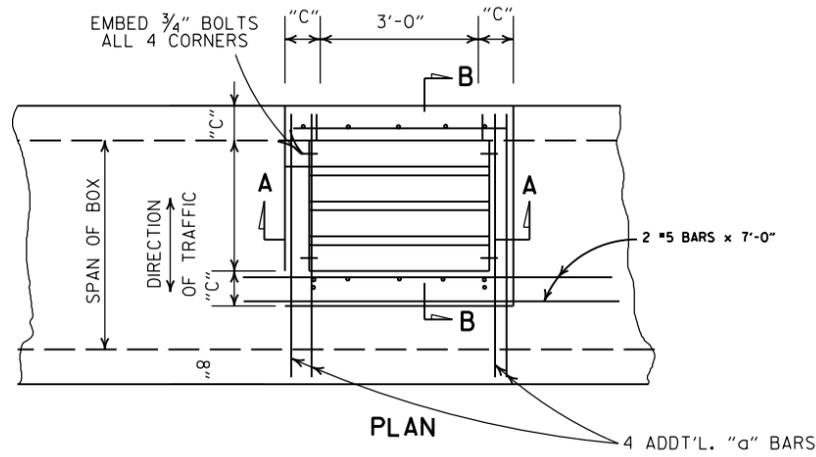
APPROXIMATE MINIMUM WATERWAY OPENING = 260 SQ. IN.



**DETAIL OF YARD DRAIN**

DATE	REV.	REVISION	DATE FILMED
11-16-01		ADDED NOTE 10	
1-12-00		REVISED HEAVY DUTY RING & COVER	
7-02-98		CHANGED GRATE DETAIL, DELETED DI (TYPE D), REPLACED RING & COVER W/HEAVY DUTY RING & COVER, ADDED JUNCTION BOX (TYPE E)	
6-26-97		ADDED DIMENSION TO TYPE IV-A	
10-18-96		ADDED DETAIL OF YARD DRAIN	
8-15-91		DELETE TYPE IV GRATE	
7-15-88		REVISED STEP DETAIL	
5-20-83		REVISED DETAILS OF GRATES (TYPE IV & IV-A)	
2-4-83		ADDED GENERAL NOTE NO. 4	
3-2-81		ADDED TYPE IV-A GRATE	
5-22-74		DELETED INLET (TYPE F) & GRATE (TYPE III)	
10-2-72		REVISED AND REDRAWN	

- GENERAL NOTES:**
1. ALL EXPOSED CORNERS SHALL BE 3/4" CHAMFERED.
  2. STEPS SHALL BE INSTALLED ON 16" CENTERS ON ALL INLETS 4'-0" HIGH OR OVER, OR AS APPROVED BY THE ENGINEER.
  3. EXPANSION JOINT MATERIAL SHALL BE 3/4" PREFORMED FIBER.
  4. GRATE OR GRATE AND FRAME SHALL BE CONSTRUCTED OF CAST IRON AND SHALL CONFORM TO THE REQUIREMENTS OF THE STANDARD SPECIFICATIONS FOR GRAY IRON CASTINGS AASHTO M 105 CLASS 35B. GRATE MAY BE USED WITHOUT FRAME.
  5. GRATE AND FRAME SHALL NOT BE PAINTED.
  6. GRATE SHALL BE BICYCLE SAFE.
  7. HEAVY DUTY RING SHALL ALWAYS BE INSTALLED WITH FLANGE ON TOP.
  8. HEAVY DUTY RING AND COVER SHALL BE CONSTRUCTED OF CAST IRON AND SHALL CONFORM TO THE REQUIREMENTS OF THE STANDARD SPECIFICATIONS FOR GRAY IRON CASTINGS AASHTO M 105 CLASS 35B & AASHTO M 306.
  9. HEAVY DUTY RING AND COVER SHALL NOT BE PAINTED.
  10. DIMENSIONS SHOWN FOR RING AND COVER ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR CASTINGS WITH THE APPROVAL OF THE ENGINEER, REQUESTING APPROVAL FOR CASTING DESIGNS MAY BE MADE BY REFERRING TO PREVIOUSLY APPROVED DRAWINGS.

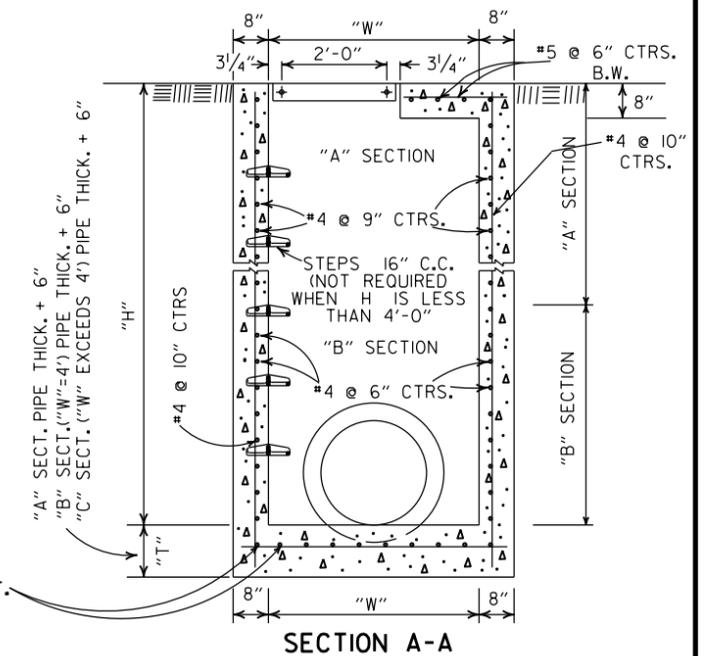
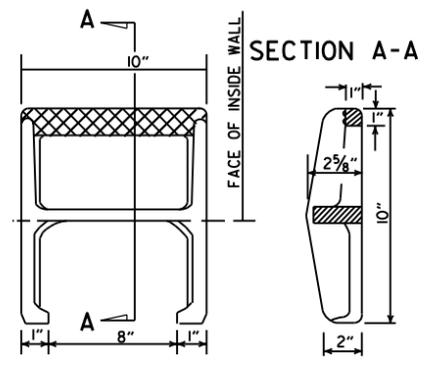
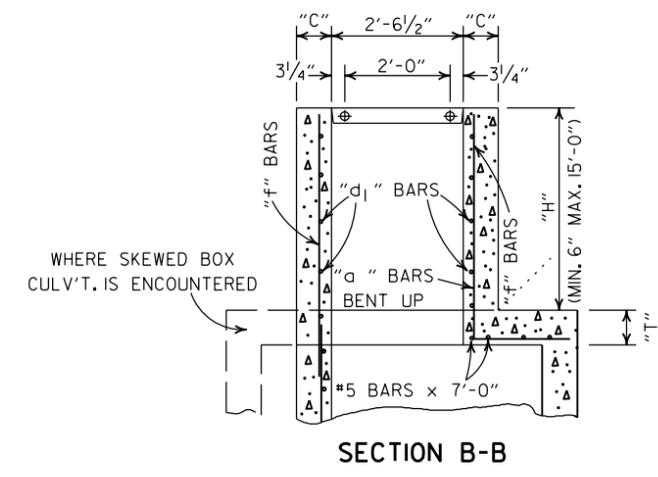
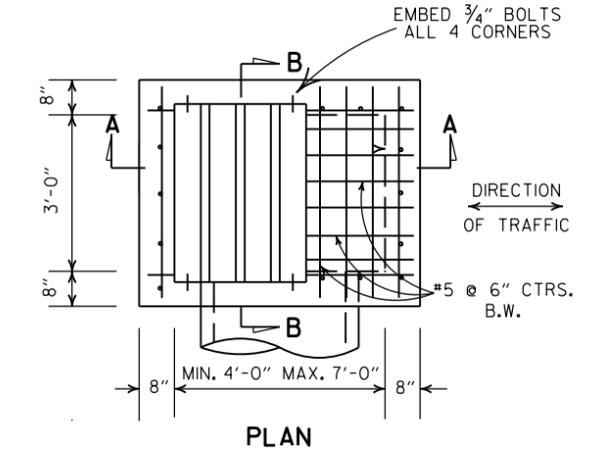
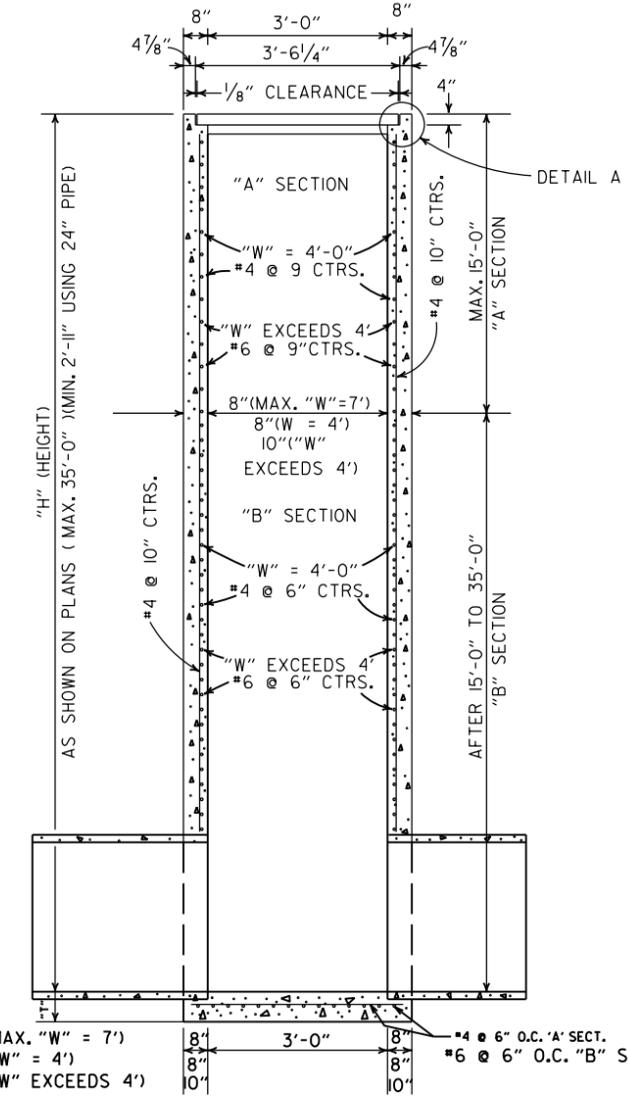
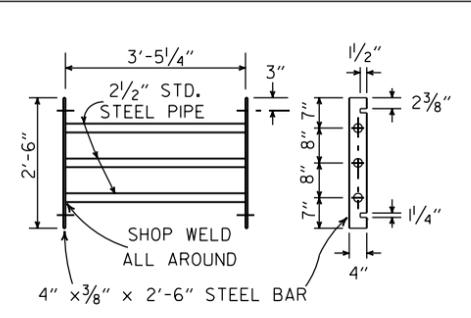
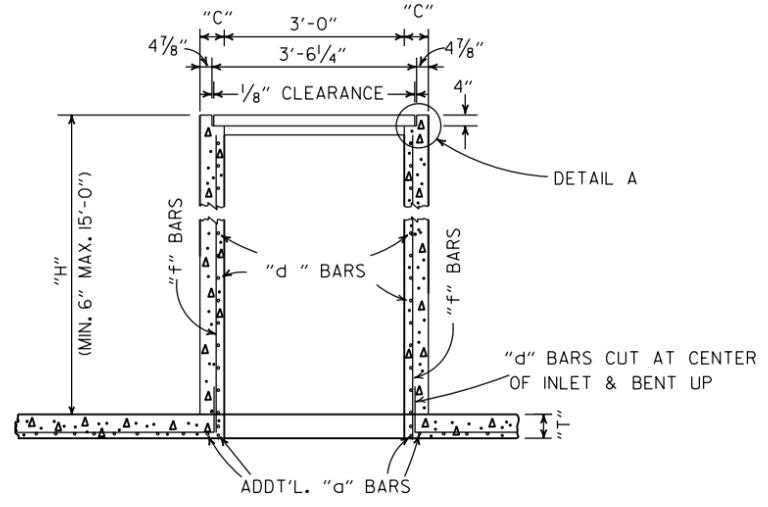


- GENERAL NOTES:
- STEEL PIPE FOR GRATES AND BOLTS SHALL CONFORM TO THE REQUIREMENTS OF SECTION 807. BOLTS SHALL CONFORM TO ONE OF THE FOLLOWING: ASTM A193, GRADE B8 CLASS 10R 2, ASTM A307 OR AASHTO M 164.
  - STEEL PIPE FOR GRATES SHALL BE "STANDARD WEIGHT" PIPE CONFORMING TO ASTM A53 NATIONAL STANDARD PIPE.
  - BOLTS, NUTS, WASHERS SHALL BE GALVANIZED IN ACCORDANCE WITH AASHTO M 232 OR AASHTO M 298, CLASS 40 OR 50.
  - ALL EXPOSED CORNERS TO HAVE 3/4" CHAMFER.
  - ALL #4 AND #5 REINFORCING BARS TO HAVE 1/2" COVER. LARGER SIZES TO HAVE 2" COVER.
  - THE COMPLETE PIPE GRATE SHALL BE PAINTED IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.

TABLE OF "W" DIMENSIONS

I.D. PIPE	SKEW OF CROSS DRAIN		
	STRAIGHT	30°	45°
24"	"W"	"W"	"W"
30"	4'-0"	4'-0"	4'-0"
36"	4'-0"	4'-3"	5'-3"
42"	4'-3"	4'-11"	6'-11"
48"	4'-10"	5'-7"	6'-11"

NOTE: DIMENSIONS SHOWN ABOVE ARE FOR PIPES INTERSECTING DROP INLET ON ONE SIDE ONLY. FOR SKEWED PIPES INTERSECTING BOTH SIDES OF DROP INLET, "W" WILL NEED TO BE INCREASED OR AXIS OF INTERSECTING PIPES WILL NEED TO BE SHIFTED.



NOTE: ADD'L. REINF. STEEL TO BE INCLUDED IN UNIT PRICE BID PER TYPE "TM" D.I.

DIMENSIONS & REINF. BARS FOR D.I. TO BE THE SAME AS THOSE SHOWN ON APPLICABLE STD. BARREL DRAWING FOR R.C. BOX CULVERTS.

DROP INLET TYPE "TM" FOR REINFORCED CONC. BOX CULVERTS

APPROX. WEIGHT = 11 LBS. (CAST IRON) PLAN

DETAIL OF STEP FOR DROP INLET

NOTE: THIS DETAIL IS TYPICAL. OTHERS MAY BE USED WITH PRIOR APPROVAL OF THE ENGINEER.

"A" SECT. (MAX. "W" = 7')  
 "B" SECT. ("W" = 4')  
 "C" SECT. ("W" EXCEEDS 4')

8-22-02	ADDED & REVISED DIMENSION TO SECTION A-A	
1-12-00	CORRECTED DIMENSION ON SECTION B-B	
11-06-97	ADDED DIMENSION TO SECTION A-A	
10-18-96	REVISED ASTM REF. TO AASHTO AND ADDED NOTE TO TABLE OF "W" DIMENSIONS	
10-1-92	ADDED DIRECTION OF TRAFFIC	10-1-92
8-15-91	ADDED NOTE ABOUT PAINTING OF GRATE	8-15-91
11-30-89	ALTERED DETAIL A	11-30-89
7-15-88	REVISED STEP DETAIL, TM & RM D.I. & GRATE DETAIL	7-15-88
10-2-72	REVISED AND REDRAWN	542-10-2-72
REVISED		DATE FILMED

DROP INLET (TYPE RM)

ARKANSAS STATE HIGHWAY COMMISSION  
 DETAILS OF DROP INLETS  
 STANDARD DRAWING FPC-9D

4'-0" LENGTH DROP INLET DROP INLET EXTENSION

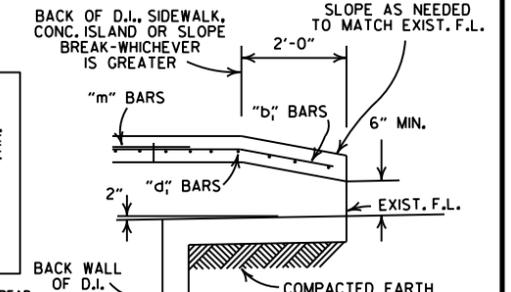
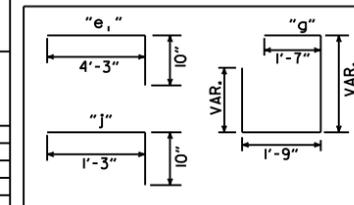
PIPE SIZE	MIN. WIDTH	HEIGHT 5'-0"		PLUS OR MINUS PER LIN. FT. OF HEIGHT		4'-0"		8'-0"	
		CLASS A CONC.	REINF. STEEL	CLASS A CONC.	REINF. STEEL	CLASS A CONC.	REINF. STEEL	CLASS A CONC.	REINF. STEEL
		CU. YDS.	POUNDS	CU. YDS.	POUNDS	CU. YDS.	POUNDS	CU. YDS.	POUNDS
18"	2'-6"	1.77	156	0.28	22	0.58	38	0.87	72
24"	2'-6"	1.79	156	0.28	22				
30"	3'-2"	2.39	205	0.30	26				
36"	3'-8"	2.63	236	0.32	28				
42"	4'-4"	2.95	250	0.34	30				
48"	4'-10"	3.21	265	0.36	32				
						DEDUCT FROM QUANTITY COMPUTED FOR EACH EXTENSION ADDED.			
						0.04	3		

NOTE: QUANTITIES ARE APPROXIMATE AND ARE SHOWN FOR BIDDER INFORMATION ONLY.

DEDUCT FROM QUANTITY COMPUTED FOR EACH PIPE ENTERING INLET

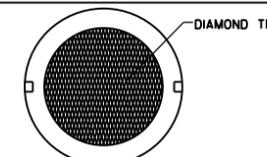
INSIDE DIA. PIPE	CLASS A CONC.	REINF. STEEL
INCHES	CU. YDS.	POUNDS
18	0.05	2
24	0.09	3
30	0.13	4
42	0.24	8

BAR DIAGRAM



BACK OPENING

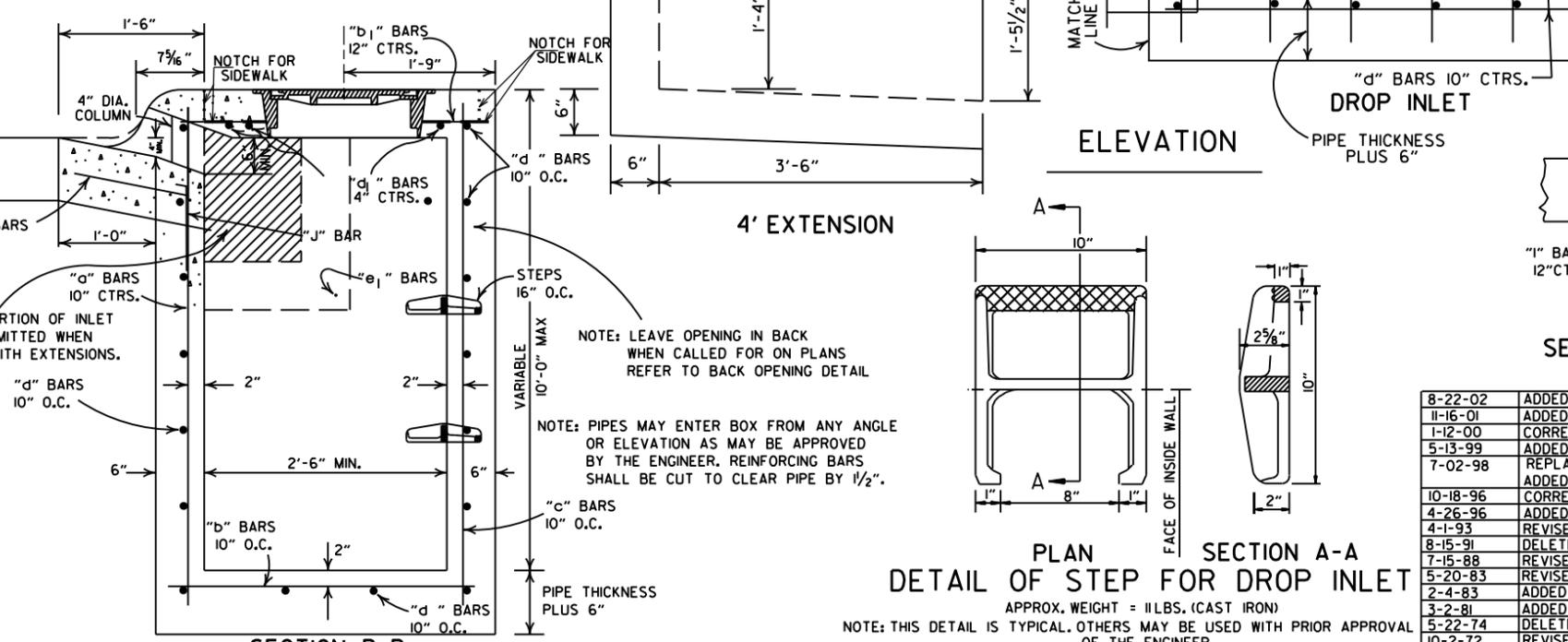
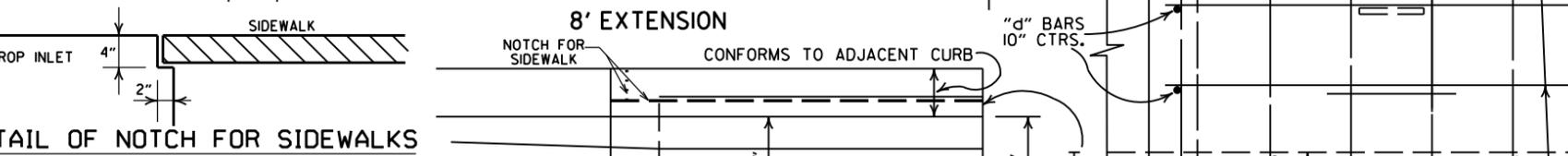
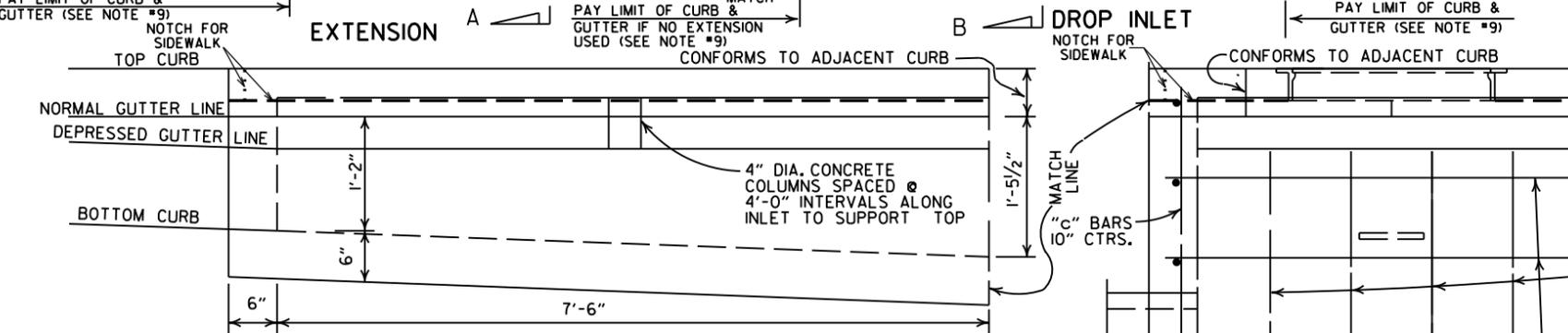
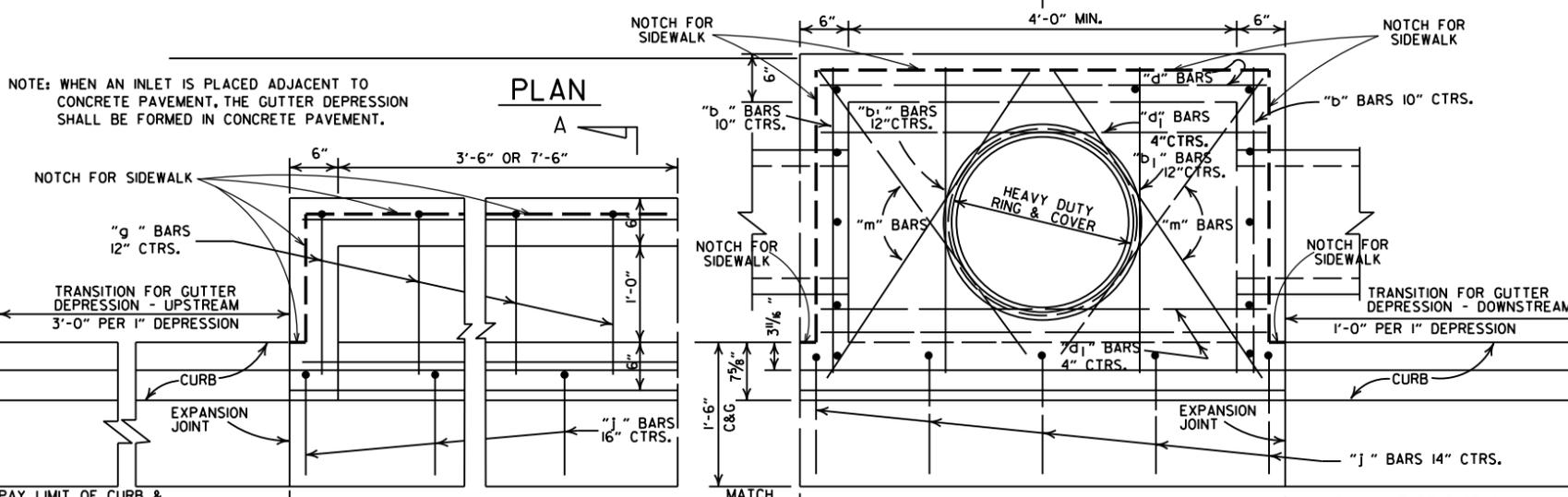
WHEN OPENING IN BACK IS CALLED FOR ON PLANS EXTEND OPENING AS SHOWN IN DETAIL. PAYMENT TO BE INCLUDED IN PRICE BID FOR DROP INLET (TYPE C).



APPROXIMATE TOTAL WEIGHT = 333 LBS.

HEAVY DUTY RING & COVER

- GENERAL NOTES:
- ALL EXPOSED CORNERS TO HAVE 3/4" CHAMFER.
  - STEPS SHALL BE INSTALLED IN ALL INLETS 4'-0" HIGH AND OVER OF AS APPROVED BY THE ENGINEER.
  - ALL REINF. BARS SHALL BE #4 AND HAVE 1/2" COVER.
  - DROP INLETS AND EXTENSION ON CURVED SECTIONS SHALL CONFORM TO THE CURVATURE OF THE CURB.
  - THIS DROP INLET MAY BE CONSTRUCTED ON NEW OR EXISTING R.C. BOX CULVERT AS SHOWN ON F.P.C.-9.
  - WHEN PLANS CALL FOR DROP INLET OVER 10'-0" HIGH, FLOOR AND WALLS SHALL BE CONSTRUCTED AS SHOWN FOR TYPE "RM" DROP INLET (FPC-9D).
  - HEAVY DUTY RING SHALL ALWAYS BE INSTALLED WITH FLANGE ON TOP.
  - DURING CONSTRUCTION OF THE ROADWAY THE CONTRACTOR SHALL MAINTAIN DRAINAGE INTO OR AROUND THE DROP INLET AS APPROVED BY THE ENGINEER.
  - PAYMENT FOR CURB AND/OR CURB AND GUTTER WITHIN THE LIMITS OF DROP INLETS AND DROP INLET EXTENSIONS SHALL BE CONSIDERED INCLUDED IN PAYMENT MADE FOR DROP INLETS AND/OR DROP INLET EXTENSIONS.
  - HEAVY DUTY RING AND COVER SHALL BE CONSTRUCTED OF CAST IRON AND SHALL CONFORM TO THE REQUIREMENTS OF THE STANDARD SPECIFICATIONS FOR GRAY IRON CASTINGS AASHTO M105 CLASS 35B & AASHTO M306.
  - HEAVY DUTY RING AND COVER SHALL NOT BE PAINTED.
  - 4"x2" NOTCH SHALL BE FORMED IN ALL DROP INLETS TO SUPPORT SIDEWALK CONSTRUCTION. REFER TO DETAIL OF NOTCH FOR SIDEWALKS.
  - DIMENSIONS SHOWN FOR RING AND COVER ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR CASTINGS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR CASTING DESIGNS MAY BE MADE BY REFERRING TO PREVIOUSLY APPROVED DRAWINGS.

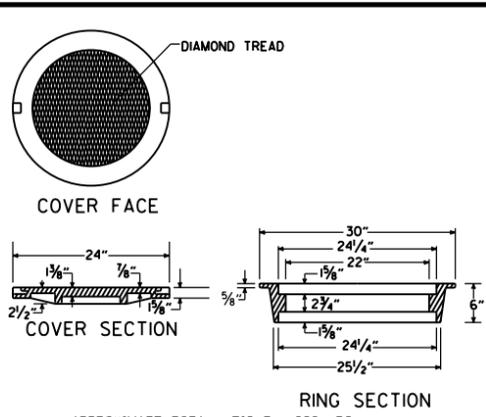
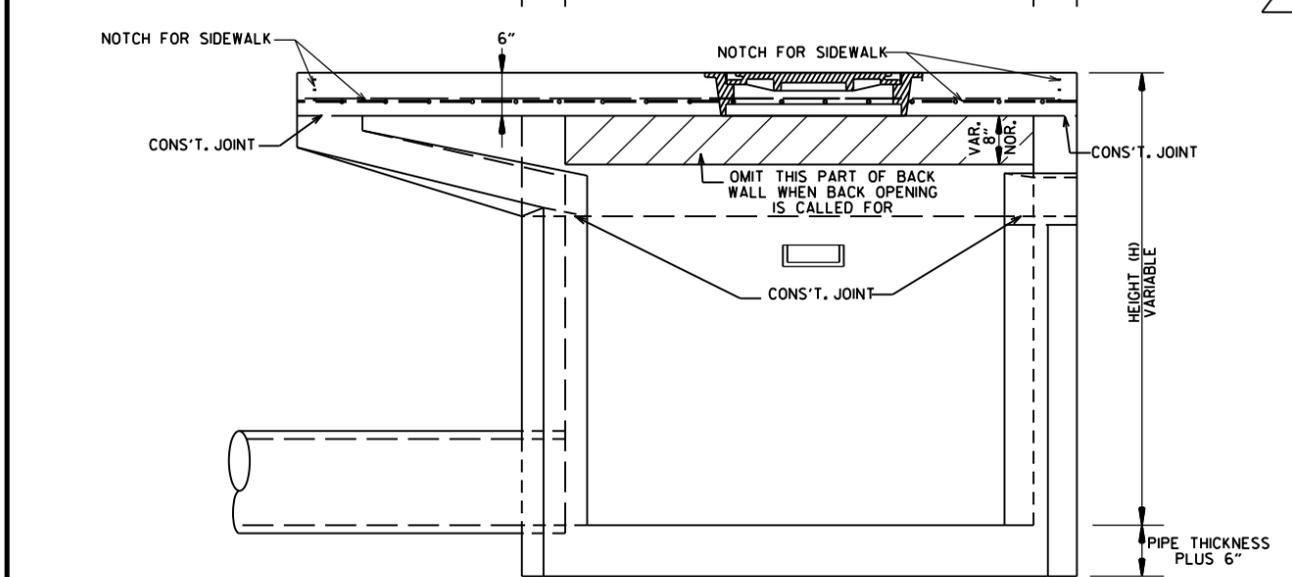
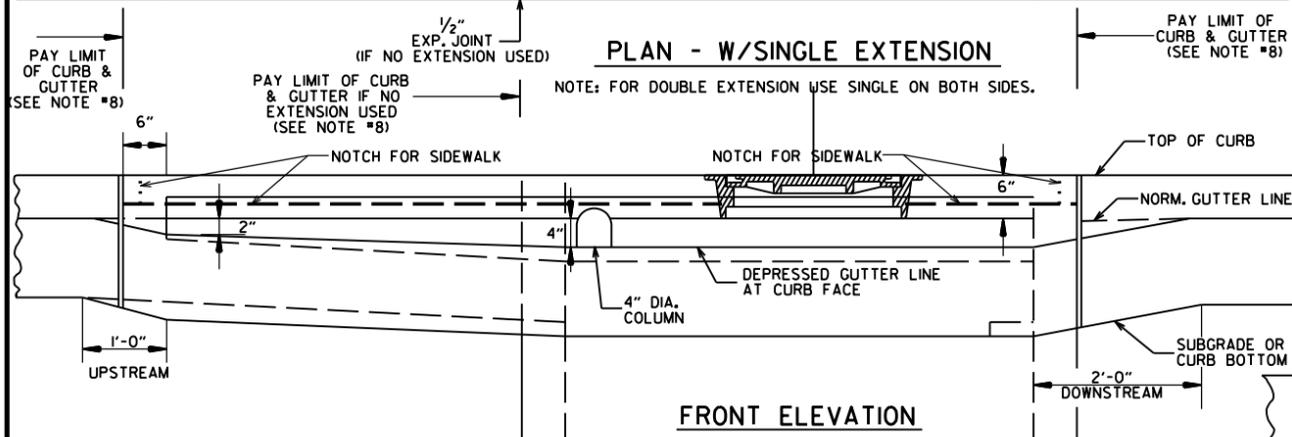
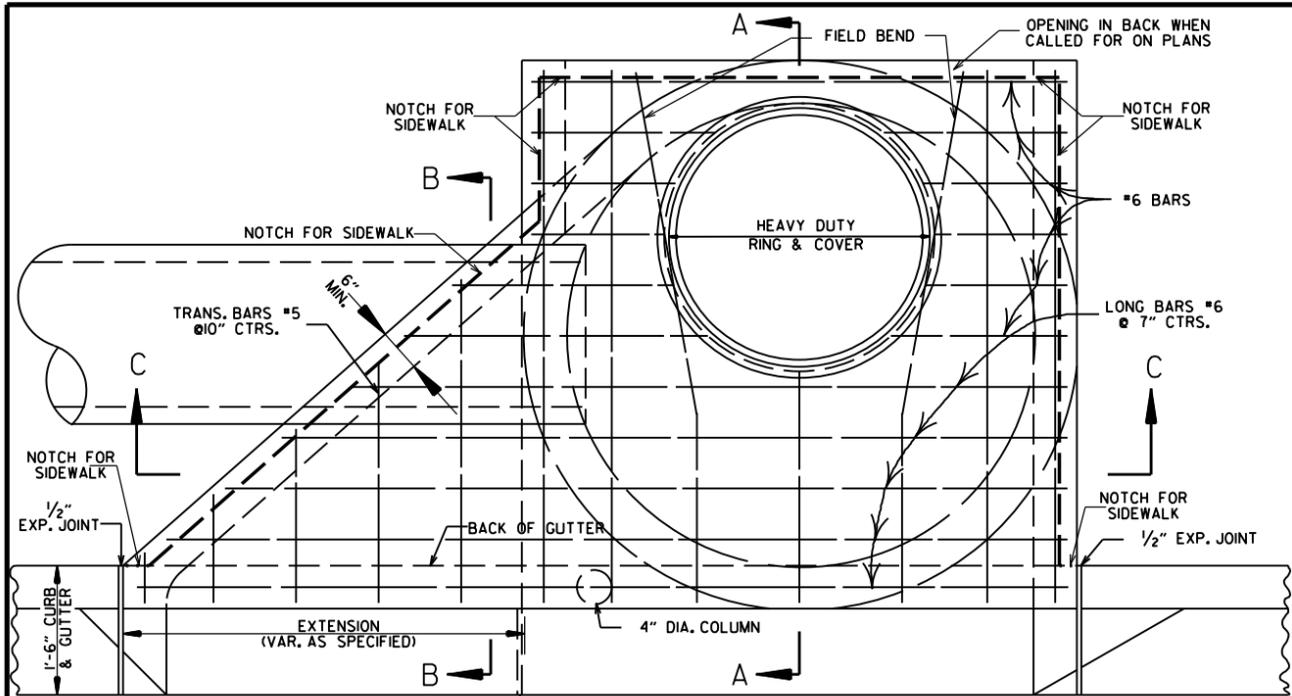


DATE	REV.	REVISION	DATE FILMED
8-22-02		ADDED PAY LIMIT CURB NOTES TO SECTIONS A-A & B-B	
11-16-01		ADDED NOTE 13; REVISED SECTION B-B	
1-12-00		CORRECTED DIMENSION ON SECTION B-B & REVISED RING & COVER	
5-13-99		ADDED DETAIL OF NOTCH FOR SIDEWALKS	
7-02-98		REPLACED RING & COVER W/HEAVY DUTY RING & COVER	
		ADDED NOTES 9,10,&11	
10-18-96		CORRECTED SPELLING	
4-26-96		ADDED NOTE 8 & REVISED (4'x8') EXTENSION TITLES	10-18-96
4-1-95		REVISED BACK OPENING & NOTE	
8-15-91		DELETE TYPE IV GRATE	
7-15-88		REVISED STEP DETAIL	
5-20-83		REVISED DETAILS OF GRATES (TYPE IV & IV-A)	
2-4-83		ADDED GENERAL NOTE NO. 4	
3-2-81		ADDED TYPE IV-A GRATE	
5-22-74		DELETED INLET (TYPE F) & GRATE (TYPE III)	
10-2-72		REVISED AND REDRAWN	

ARKANSAS STATE HIGHWAY COMMISSION

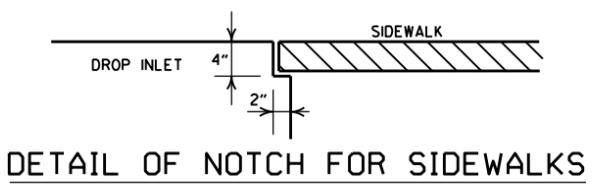
DETAILS OF DROP INLETS (TYPE C)

STANDARD DRAWING FPC-9E

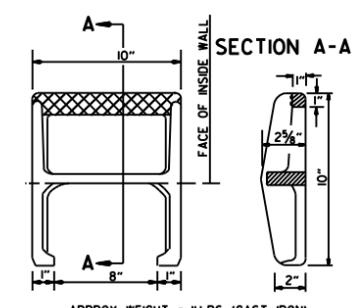


**HEAVY DUTY RING & COVER**

1. HEAVY DUTY RING AND COVER SHALL BE CONSTRUCTED OF CAST IRON AND SHALL CONFORM TO THE REQUIREMENTS OF THE STANDARD SPECIFICATIONS FOR GRAY IRON CASTINGS AASHTO M105 CLASS 35B & AASHTO M306.
2. HEAVY DUTY RING AND COVER SHALL NOT BE PAINTED.
3. HEAVY DUTY RING SHALL ALWAYS BE INSTALLED WITH FLANGE ON TOP.



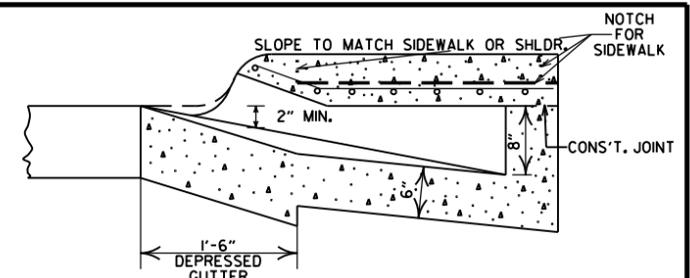
**DETAIL OF NOTCH FOR SIDEWALKS**



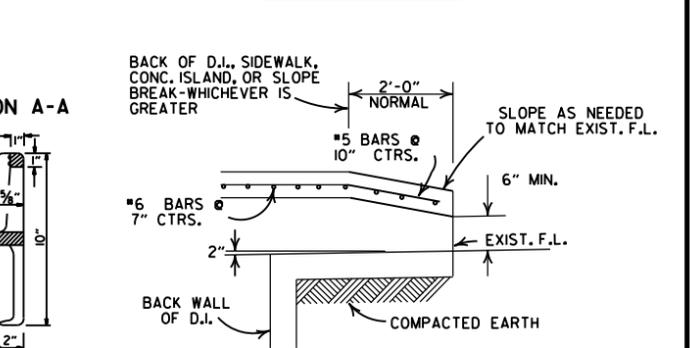
**SECTION A-A**

APPROX. WEIGHT = 11 LBS. (CAST IRON)  
 PLAN  
 NOTE: THIS DETAIL IS TYPICAL. OTHERS MAY BE USED WITH PRIOR APPROVAL OF THE ENGINEER.

**DETAIL OF STEP FOR DROP INLET**



**SECTION B-B**



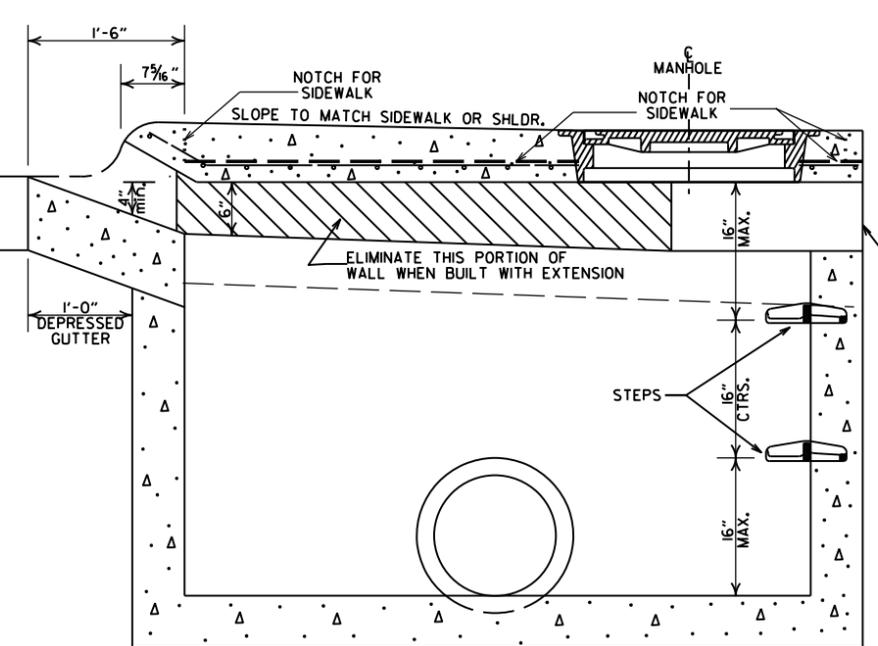
**BACK OPENING**

WHEN OPENING IN BACK IS CALLED FOR ON PLANS EXTEND OPENING AS SHOWN IN DETAIL. PAYMENT TO BE INCLUDED IN PRICE BID FOR DROP INLET (TYPE MO).

- GENERAL NOTES:
1. ALL EXPOSED CORNERS TO HAVE 3/4" CHAMFER.
  2. STEPS SHALL BE INSTALLED IN ALL INLETS 4'-0" HIGH AND OVER OR AS DIRECTED BY THE ENGINEER.
  3. ALL REINFORCING BARS SHALL BE GRADE 60 AND HAVE MIN. 1/2" COVER.
  4. DROP INLETS AND EXTENSION ON CURVED SECTIONS SHALL CONFORM TO THE CURVATURE OF THE CURB.
  5. 4" DIA. COLUMNS SPACED AT MAX. 4'-0" INTERVALS SHALL BE INSTALLED ALONG INLET AND EXTENSION TO SUPPORT TOP.
  6. BASE AND INLET WALLS SHALL BE CAST MONOLITHICALLY.
  7. THE THROAT SHALL BE CAST INTEGRALLY WITH THE GUTTER.
  8. PAYMENT FOR CURB AND/OR CURB AND GUTTER WITHIN THE LIMITS OF DROP INLETS AND DROP INLET EXTENSIONS SHALL BE CONSIDERED INCLUDED IN PAYMENT MADE FOR DROP INLETS AND/OR DROP INLET EXTENSIONS.
  9. PIPES MAY ENTER DROP INLET FROM ANY ANGLE OR ELEVATION AS MAY BE APPROVED BY THE ENGINEER.
  10. APPROPRIATE SIZE TYPE C DROP INLETS MAY BE SUBSTITUTED FOR TYPE MO DROP INLETS AS APPROVED BY THE ENGINEER. PAYMENT TO BE AS DROP INLET (TYPE MO).
  11. DURING CONSTRUCTION OF THE ROADWAY THE CONTRACTOR SHALL MAINTAIN DRAINAGE INTO OR AROUND THE DROP INLET AS APPROVED BY THE ENGINEER.
  12. 4"x2" NOTCH SHALL BE FORMED IN ALL DROP INLETS TO SUPPORT SIDEWALK CONSTRUCTION. REFER TO DETAIL OF NOTCH FOR SIDEWALKS.
  13. DIMENSIONS SHOWN FOR RING AND COVER ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR CASTINGS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR CASTING DESIGNS MAY BE MADE BY REFERRING TO PREVIOUSLY APPROVED DRAWINGS.

LEAVE OPENING IN BACK WHEN CALLED FOR ON PLANS REFER TO BACK OPENING DETAIL

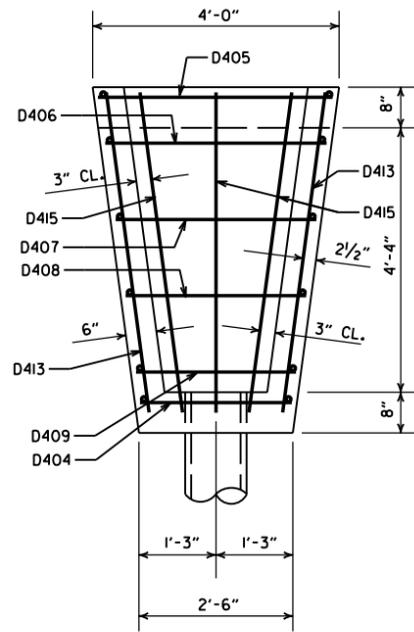
MINIMUM WALL THICKNESS			
DIA. OF D.I.	DIA. OF OUTLET PIPE	CAST IN PLACE	PRECAST
4" I.D.	12" THRU 27"	6"	5"
5" I.D.	30" THRU 42"	8"	6"
6" I.D.	48" THRU 54"	8"	7"



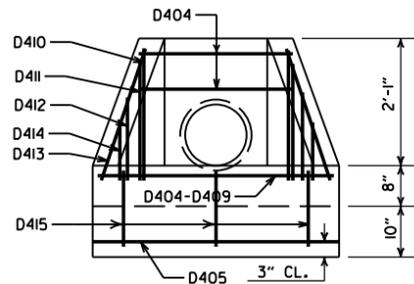
**SECTION A-A**

DATE	REVISIONS	DATE FILMED
8-22-02	ADDED PAY LIMIT CURB NOTES TO SECTIONS A-A & B-B	
11-16-01	ADDED NOTE 13	
1-12-00	REVISED HEAVY DUTY RING & COVER	
5-13-99	ADDED NOTCH DETAIL FOR SIDEWALKS	
7-02-98	REP. NOTE 8, REV. PLAN DET., REV. PICTURE FOR NEW RING & COVER, ADDED HEAVY DUTY RING & COVER AND DETAIL OF STEP FOR DROP INLET	
4-26-96	ADDED NOTE 11 AND OPENING DIMENSION	
10-12-95	CORRECTED #6 BAR SPACING	
7-20-95	CORRECTED DIAMETER OF D.I. IN BOX	
2-2-95	TYPE C TO TWO (OPEN BACK DETAIL)	
11-3-94	REVISED GENERAL NOTES	
4-1-93	REV. BACK OPEN DETAIL & NOTE	11-3-94
8-15-91	REVISED NOTES 11, 12 & ADDED BK. OPEN DETAIL	4-1-93
11-30-89	ADDED NOTE NO. 12	8-15-91
8-23-89	ADDED NOTE 8 MINIMUM WALL THICKNESS	11-30-89
7-15-88	ADDED EXTEND NOTE TO SECTION A-A	8-23-89
1-14-87	MODIFIED WALL THICKNESS	7-15-88
6-12-87	ISSUED	1-14-87

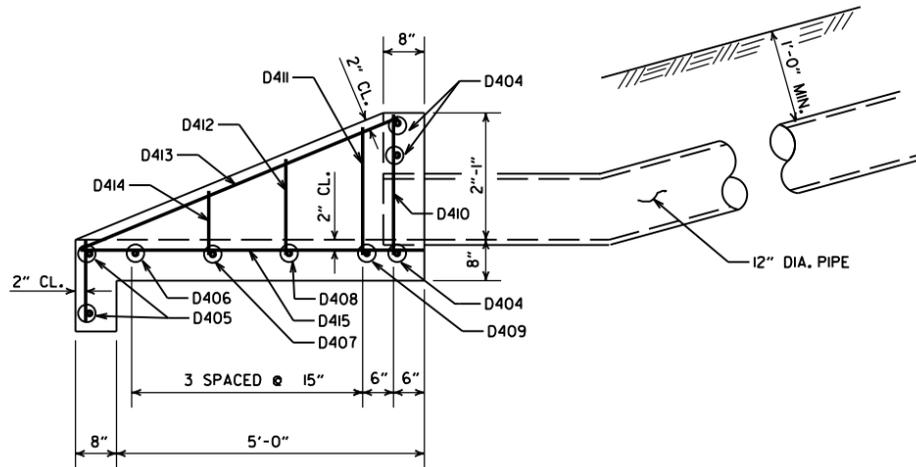
ARKANSAS STATE HIGHWAY COMMISSION  
**DETAILS OF DROP INLET (TYPE MO)**  
 STANDARD DRAWING FPC-9M



PLAN



FRONT ELEVATION

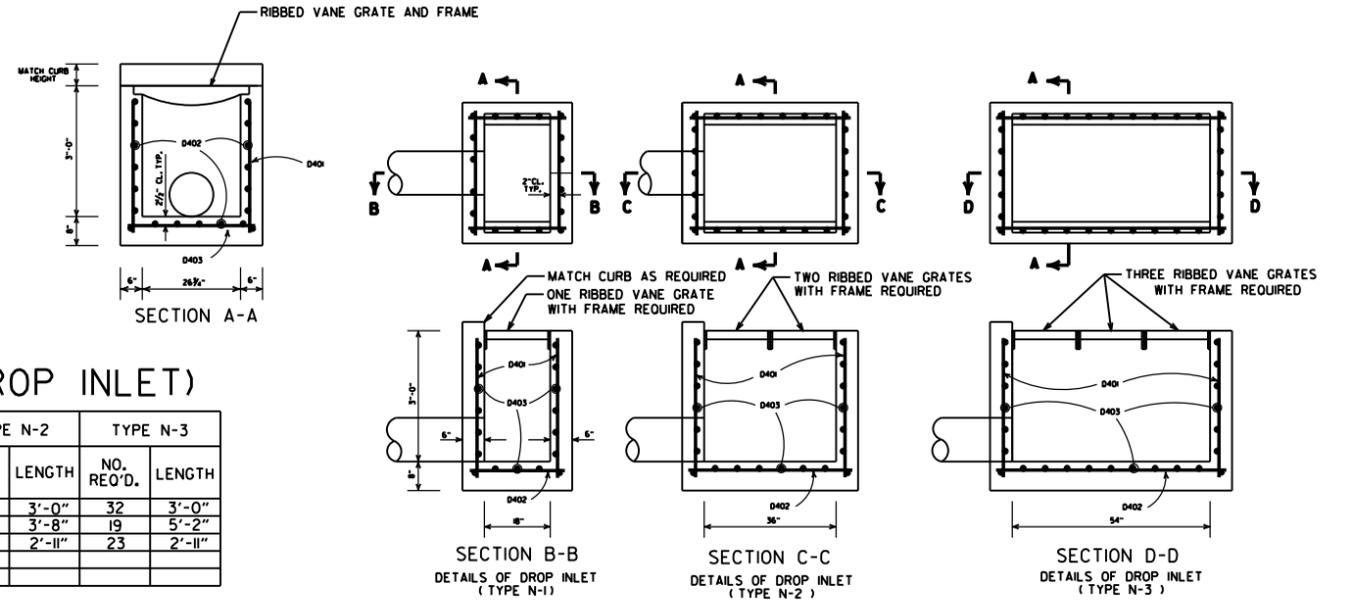


SIDE ELEVATION  
CONCRETE SPILLWAY

DETAILS OF CONCRETE SPILLWAY (TYPE A)

BAR LIST  
(CONCRETE SPILLWAY)

MARK	NO. REQ'D.	LENGTH	BENDING DIAGRAM
D404	3	2'-2"	
D405	2	3'-8"	
D406	1	3'-5"	
D407	1	3'-1"	
D408	1	2'-9"	
D409	1	2'-5"	
D410	2	2'-5"	
D411	2	2'-2"	
D412	2	1'-9"	
D413	2	5'-6"	
D414	2	1'-2"	
D415	3	6'-5"	



BAR LIST (DROP INLET)

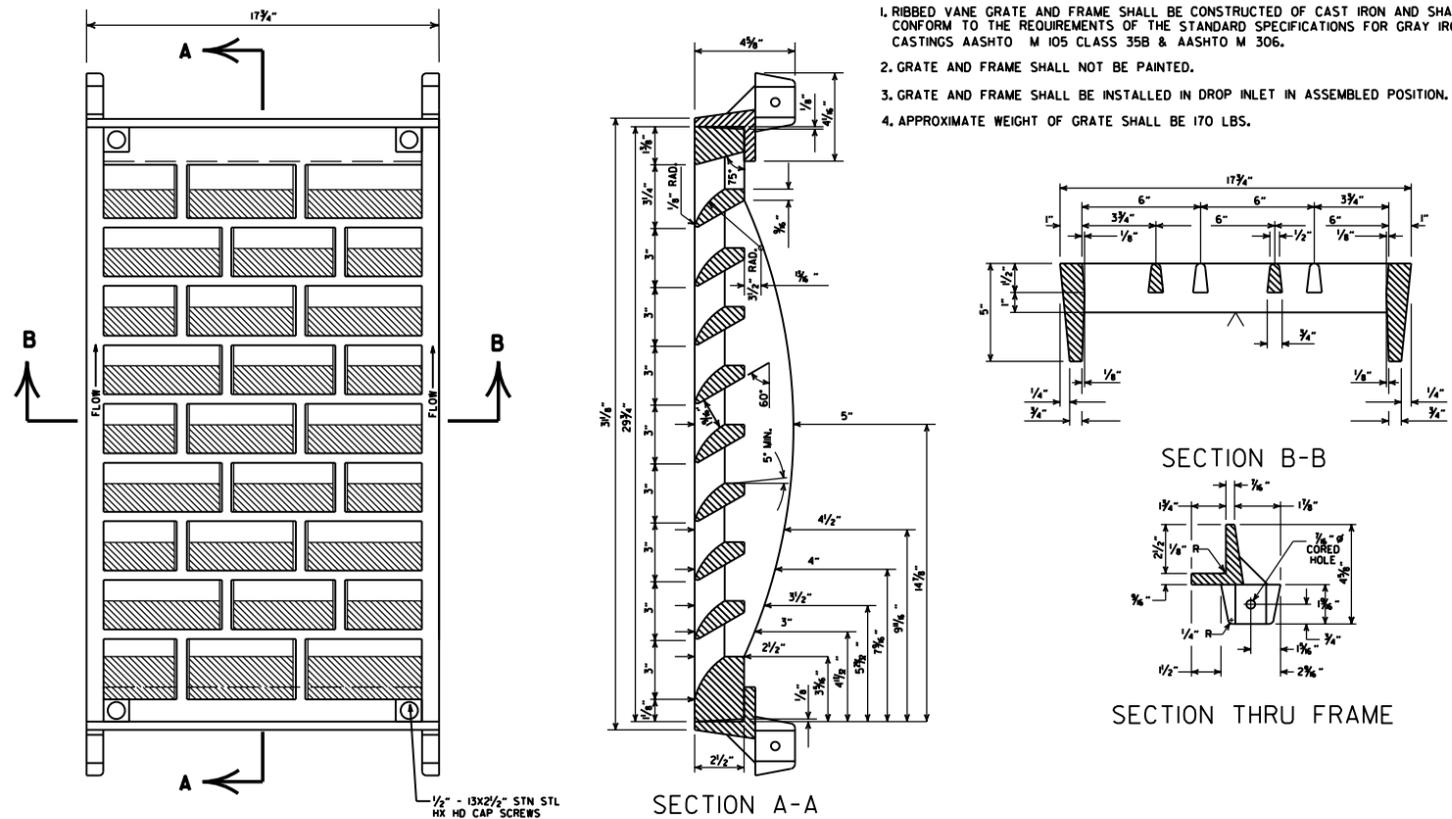
MARK	TYPE N-1		TYPE N-2		TYPE N-3	
	NO. REQ'D.	LENGTH	NO. REQ'D.	LENGTH	NO. REQ'D.	LENGTH
D401	20	3'-0"	26	3'-0"	32	3'-0"
D402	19	2'-2"	19	3'-8"	19	5'-2"
D403	17	2'-11"	20	2'-11"	23	2'-11"

ALL BARS #4 @ 6" SPACING

DETAILS OF DROP INLET

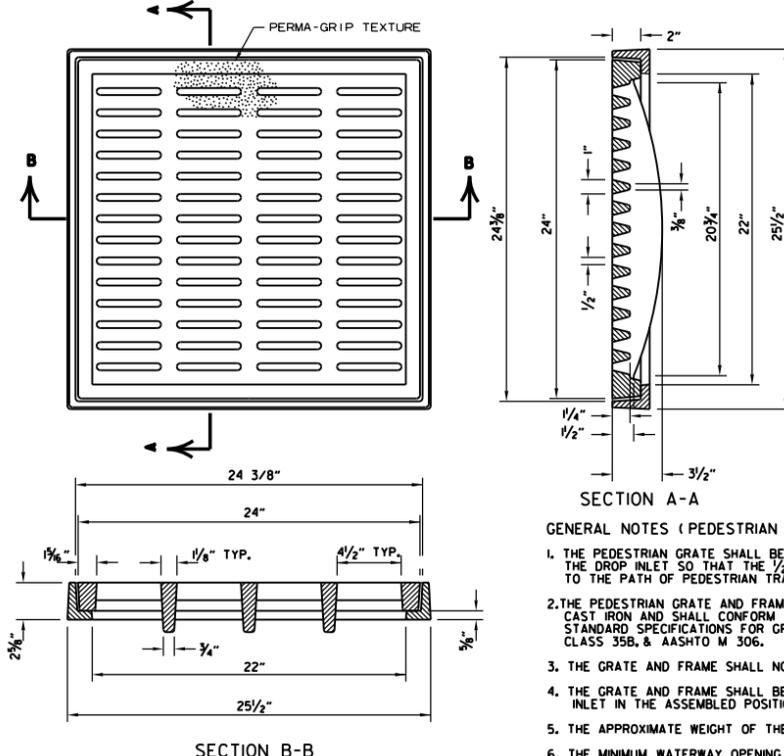
GENERAL NOTES (GRATE & FRAME)

1. RIBBED VANE GRATE AND FRAME SHALL BE CONSTRUCTED OF CAST IRON AND SHALL CONFORM TO THE REQUIREMENTS OF THE STANDARD SPECIFICATIONS FOR GRAY IRON CASTINGS AASHTO M 105 CLASS 35B & AASHTO M 306.
2. GRATE AND FRAME SHALL NOT BE PAINTED.
3. GRATE AND FRAME SHALL BE INSTALLED IN DROP INLET IN ASSEMBLED POSITION.
4. APPROXIMATE WEIGHT OF GRATE SHALL BE 170 LBS.

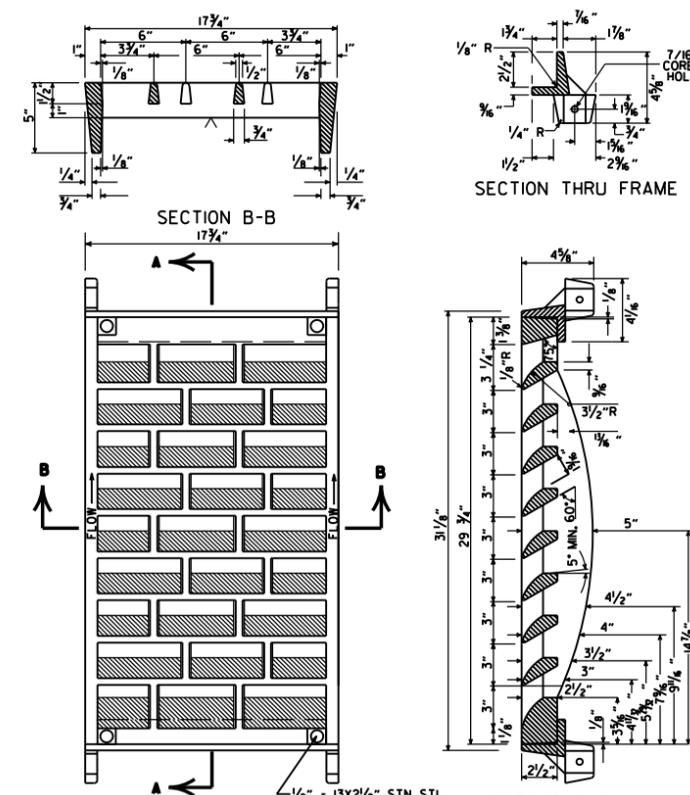


DETAILS OF RIBBED VANE GRATE AND FRAME

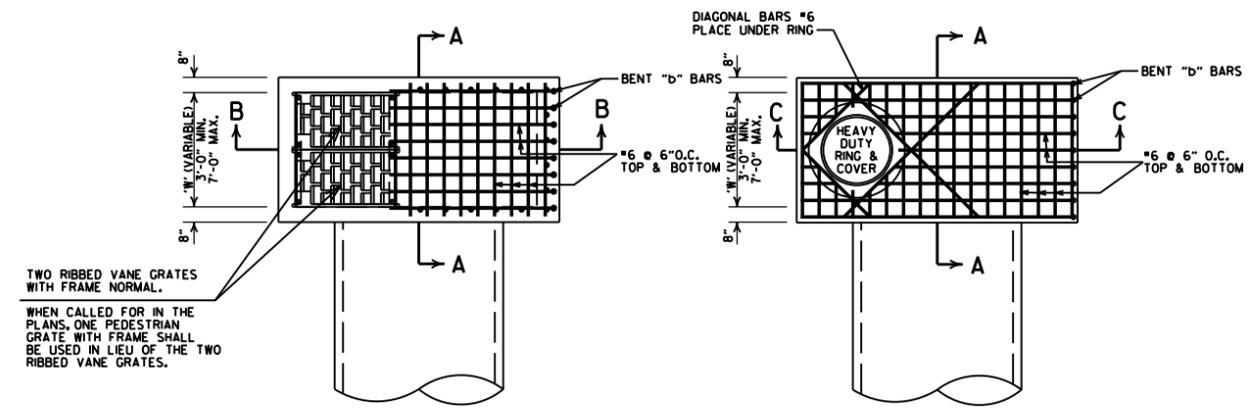
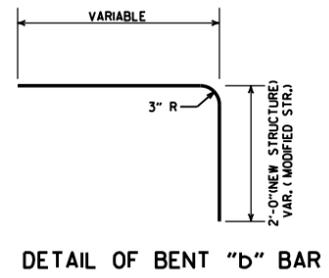
DATE REVISED	DATE FILMED	DESCRIPTION	ARKANSAS STATE HIGHWAY COMMISSION
7-02-98		REVISED SECT. A-A DETAIL OF DROP INLET & ADDED AASHTO REF. TO NOTE 1, REVISED GRATE	DETAILS OF DROP INLETS AND SPILLWAY OUTLET
10-18-96		REVISED ASTM REF. TO AASHTO	
8-15-91		ISSUED	
			STANDARD DRAWING FPC-9N



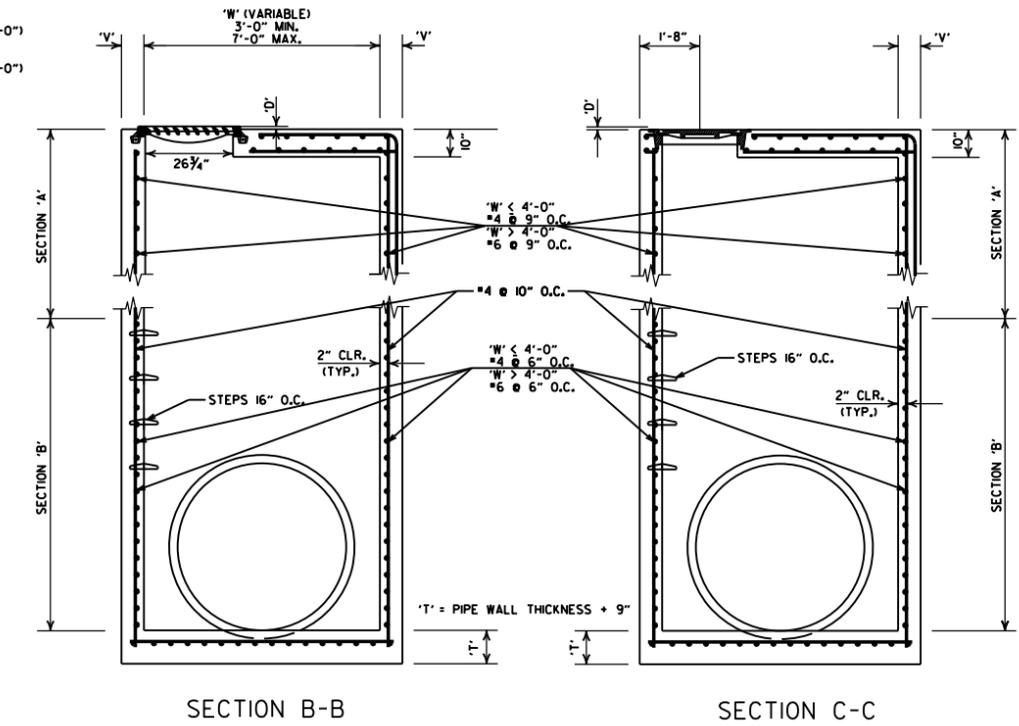
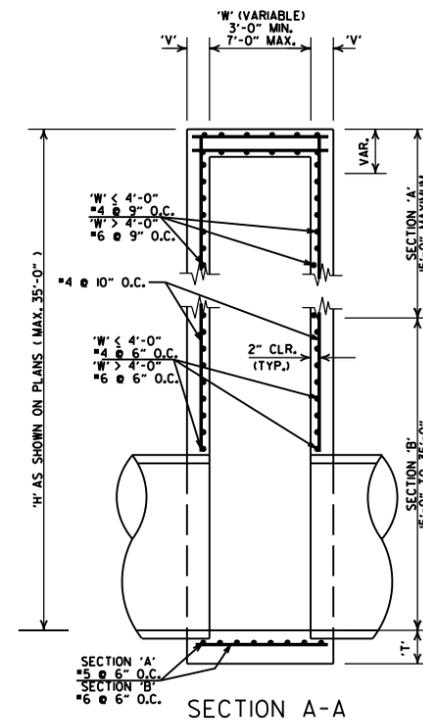
- GENERAL NOTES (PEDESTRIAN GRATE & FRAME)**
1. THE PEDESTRIAN GRATE SHALL BE ORIENTED IN THE TOP OF THE DROP INLET SO THAT THE 1/2" OPENINGS ARE PERPENDICULAR TO THE PATH OF PEDESTRIAN TRAVEL.
  2. THE PEDESTRIAN GRATE AND FRAME SHALL BE CONSTRUCTED OF CAST IRON AND SHALL CONFORM TO THE REQUIREMENTS OF THE STANDARD SPECIFICATIONS FOR GRAY IRON CASTINGS AASHTO M 105, CLASS 35B, & AASHTO M 306.
  3. THE GRATE AND FRAME SHALL NOT BE PAINTED.
  4. THE GRATE AND FRAME SHALL BE INSTALLED IN THE DROP INLET IN THE ASSEMBLED POSITION.
  5. THE APPROXIMATE WEIGHT OF THE GRATE AND FRAME SHALL BE 211 LBS.
  6. THE MINIMUM WATERWAY OPENING SHALL BE 122 SQ. IN.



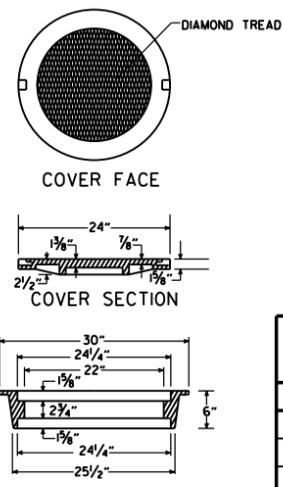
- GENERAL NOTES (RIBBED VANE GRATE & FRAME)**
1. RIBBED VANE GRATE AND FRAME SHALL BE CONSTRUCTED OF CAST IRON AND SHALL CONFORM TO THE REQUIREMENTS OF THE STANDARD SPECIFICATIONS FOR GRAY IRON CASTINGS AASHTO M 105, CLASS 35B, & AASHTO M 306.
  2. GRATE AND FRAME SHALL NOT BE PAINTED.
  3. GRATE AND FRAME SHALL BE INSTALLED IN DROP INLET IN ASSEMBLED POSITION.
  4. APPROXIMATE WEIGHT OF GRATE SHALL BE 170 LBS.



- GENERAL NOTES (HEAVY DUTY RING & COVER)**
1. HEAVY DUTY RING AND COVER SHALL BE CONSTRUCTED OF CAST IRON AND SHALL CONFORM TO THE REQUIREMENTS OF THE STANDARD SPECIFICATIONS FOR GRAY IRON CASTINGS AASHTO M 105, CLASS 35B, & AASHTO M 306.
  2. HEAVY DUTY RING AND COVER SHALL NOT BE PAINTED.
  3. HEAVY DUTY RING SHALL ALWAYS BE INSTALLED WITH FLANGE ON TOP.
  4. DIMENSIONS SHOWN FOR RING AND COVER ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR CASTINGS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR CASTING DESIGNS MAY BE MADE BY REFERRING TO PREVIOUSLY APPROVED DRAWINGS.



- GENERAL NOTES (TYPE ST DROP INLET & JUNCTION BOX)**
1. THE 'D' DIMENSION SHALL MATCH THE FINAL LIFT OF ACHM SURFACE COURSE SHOWN IN THE PLANS WHEN ASPHALT PAVING SURROUNDS THE GRATE OR RING COVER, AND SHALL BE 0" AT OTHER INSTALLATIONS.
  2. THE STEPS SHALL BE OMITTED WHERE 'H' IS LESS THAN 4'-0".
  3. ALL EXPOSED CORNERS ARE TO HAVE A 3/4" CHAMFER.



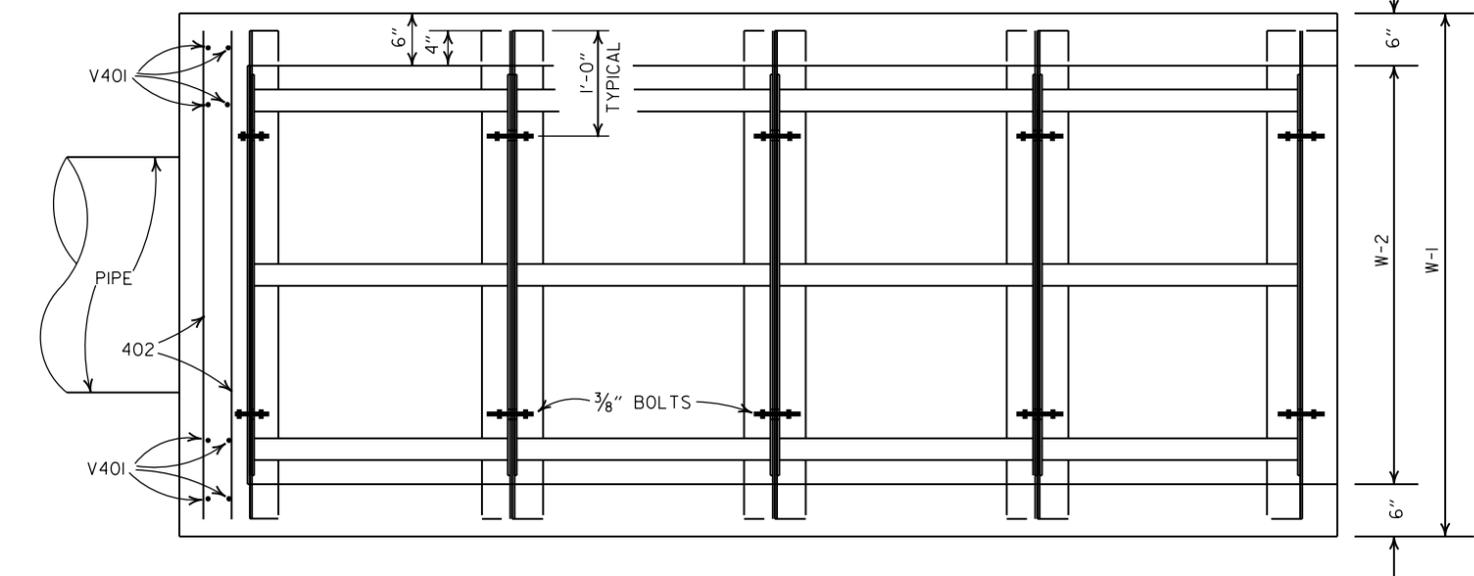
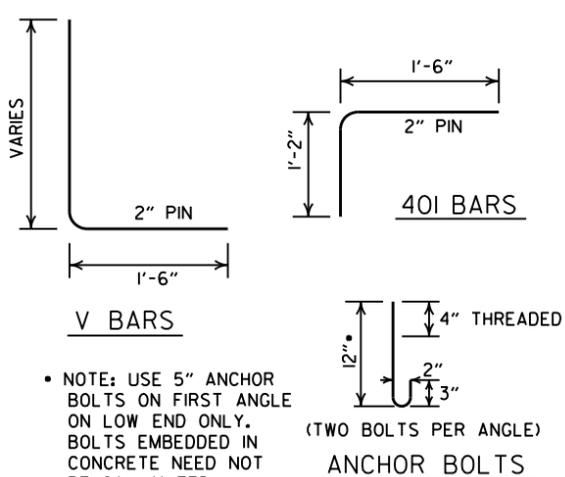
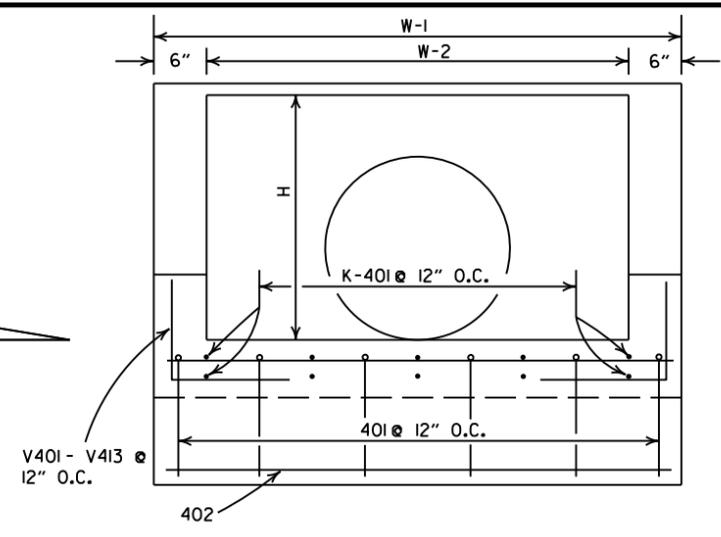
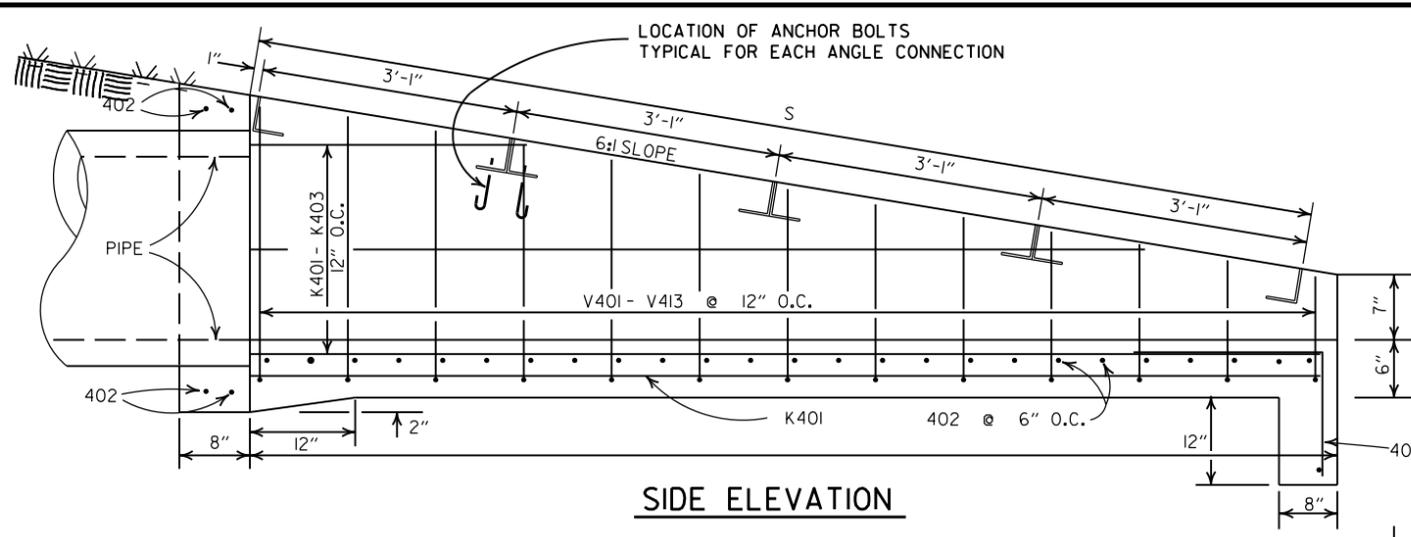
DATE REVISED	DATE FILMED	DESCRIPTION
7-26-12		REMOVED NOTE 4, REVISED 'T', REVISED BOTTOM SLAB REBAR FOR SECTION 'A', SHOWED REBAR CLEARANCE IN SECTIONS
11-16-01		ADDED NOTE 4
1-12-00		REVISED HEAVY DUTY RING & COVER
5-13-99		ADDED PEDESTRIAN FRAME & GRATE
7-02-98		REMOVED NOTE 5, REV. DIMENSIONS, ADDED HEAVY DUTY RING & COVER ADDED AASHTO REF. REVISED GRATE
10-18-96		REVISED ASTM REF. TO AASHTO
10-1-92		REVISED & REISSUED
8-15-91	8-15-91	REVISED & REISSUED

ARKANSAS STATE HIGHWAY COMMISSION

**DETAILS OF DROP INLET & JUNCTION BOX (TYPE ST)**

STANDARD DRAWING FPC-9S



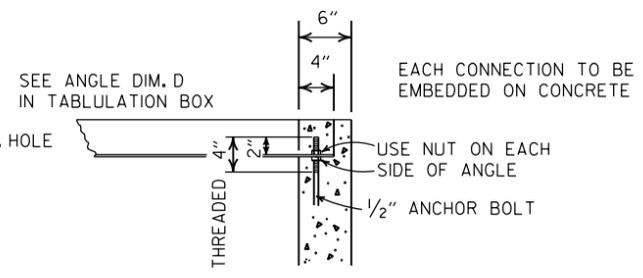
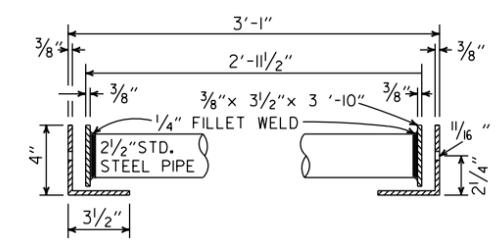
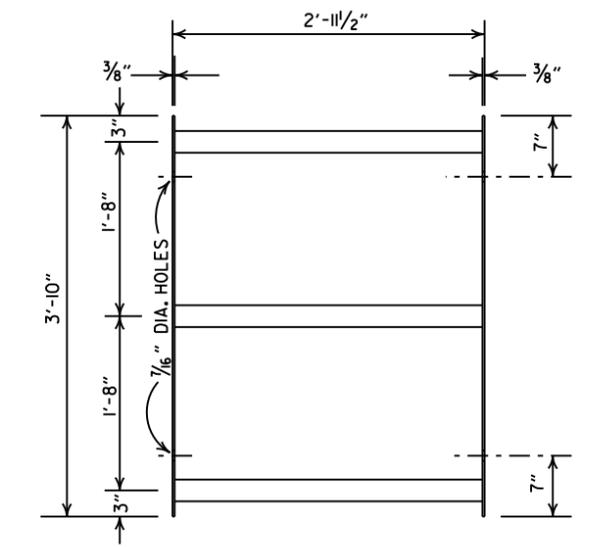


**QUANTITIES & DIMENSIONS - ONE GRATE COMPLETE**

PIPE DIA.	W - 1	W - 2	L	S	H	PANEL SIZE	NUMBER OF PANELS	ANGLE DIMEN. D	APPROX. CONC. QUANT. CU. YDS.
24"	5'-0"	4'-0"	12'-6"	12'-8"	2'-8"	2'-11/2" x 3'-10"	4	4" x 3/2" x 3/8"	2.35
30"	5'-0"	4'-0"	15'-6"	15'-8 1/2"	3'-2"	2'-11/2" x 3'-10"	5	4" x 3/2" x 3/8"	3.09
18"	5'-0"	4'-0"	9'-6"	9'-7 1/2"	2'-2"	2'-11/2" x 3'-10"	3	4" x 3/2" x 3/8"	1.77

**BAR LISTS - ONE HEADWALL**

24" PIPE			30" PIPE			18" PIPE		
MRK	LENGTH	NO.	MRK	LENGTH	NO.	MARK	LENGTH	NO.
401	2'-8"	6	401	2'-8"	6	401	2'-8"	6
402	4'-8"	30	402	4'-8"	36	402	4'-8"	24
K401	12'-2"	10	K401	15'-2"	10	K401	9'-2"	10
K402	10'-3"	2	K402	13'-3"	2	K402	7'-3"	2
K403	4'-3"	2	K403	7'-3"	2	K403	1'-3"	2
			K404	1'-3"	2			
V401	4'-5"	10	V401	4'-11"	10	V401	3'-11"	10
V402	4'-1"	2	V402	4'-7"	2	V402	3'-7"	2
V403	3'-11"	2	V403	4'-5"	2	V403	3'-5"	2
V404	3'-9"	2	V404	4'-3"	2	V404	3'-3"	2
V405	3'-7"	2	V405	4'-1"	2	V405	3'-1"	2
V406	3'-5"	2	V406	3'-11"	2	V406	2'-11"	2
V407	3'-3"	2	V407	3'-9"	2	V407	2'-9"	2
V408	3'-1"	2	V408	3'-7"	2	V408	2'-7"	2
V409	2'-11"	2	V409	3'-5"	2	V409	2'-5"	2
V410	2'-9"	2	V410	3'-3"	2	V410	2'-3"	2
V411	2'-7"	2	V411	3'-1"	2			
V412	2'-5"	2	V412	2'-11"				
V413	2'-3"	2	V413	2'-9"				
			V414	2'-7"				
			V415	2'-5"				
			V416	2'-3"				



DATE	REVISION	DATE FILMED
8-15-91	REVISED GRATE PANEL	8-15-91
2-16-89	ADDED (TYPE I) TO TITLE	581-2-16-89
7-15-88	CHANGED TITLE	641-7-15-88
2-18-75	ADDED QTY'S. & DIMENSIONS FOR 18" PIPE	985-2-18-75
10-2-72	REVISED & REDRAWN	761-10-2-72

ARKANSAS STATE HIGHWAY COMMISSION

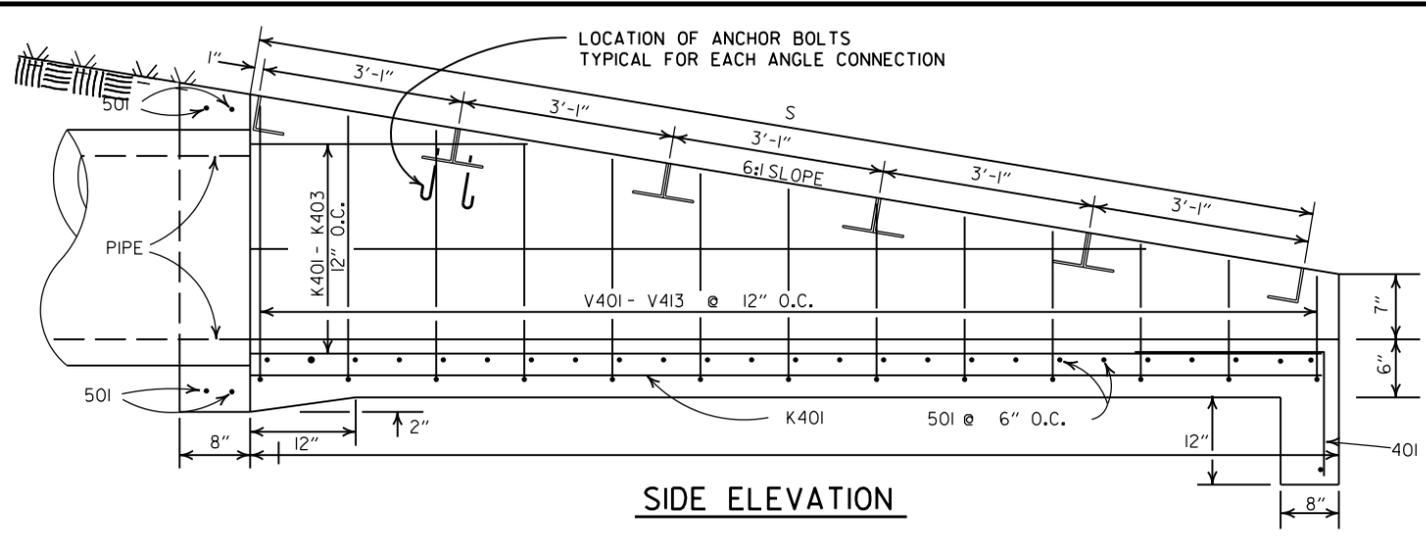
STEEL GRATE ASSEMBLY (TYPE I)

STANDARD DRAWING G-1

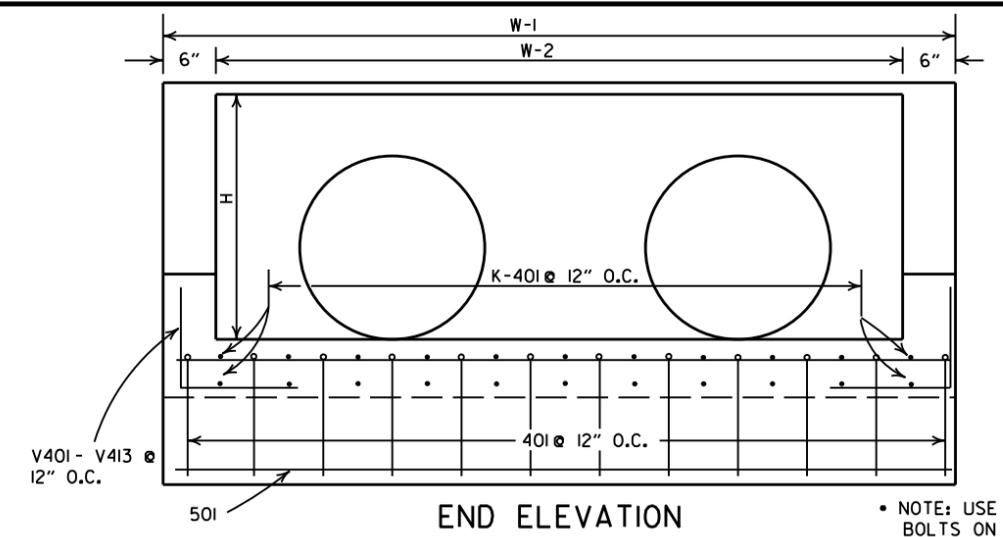
NOTE: 2 1/2" STANDARD STEEL PIPE TO BE VENTED FOR GALVANIZING.

FURNISH WASHERS WITH BOLTS



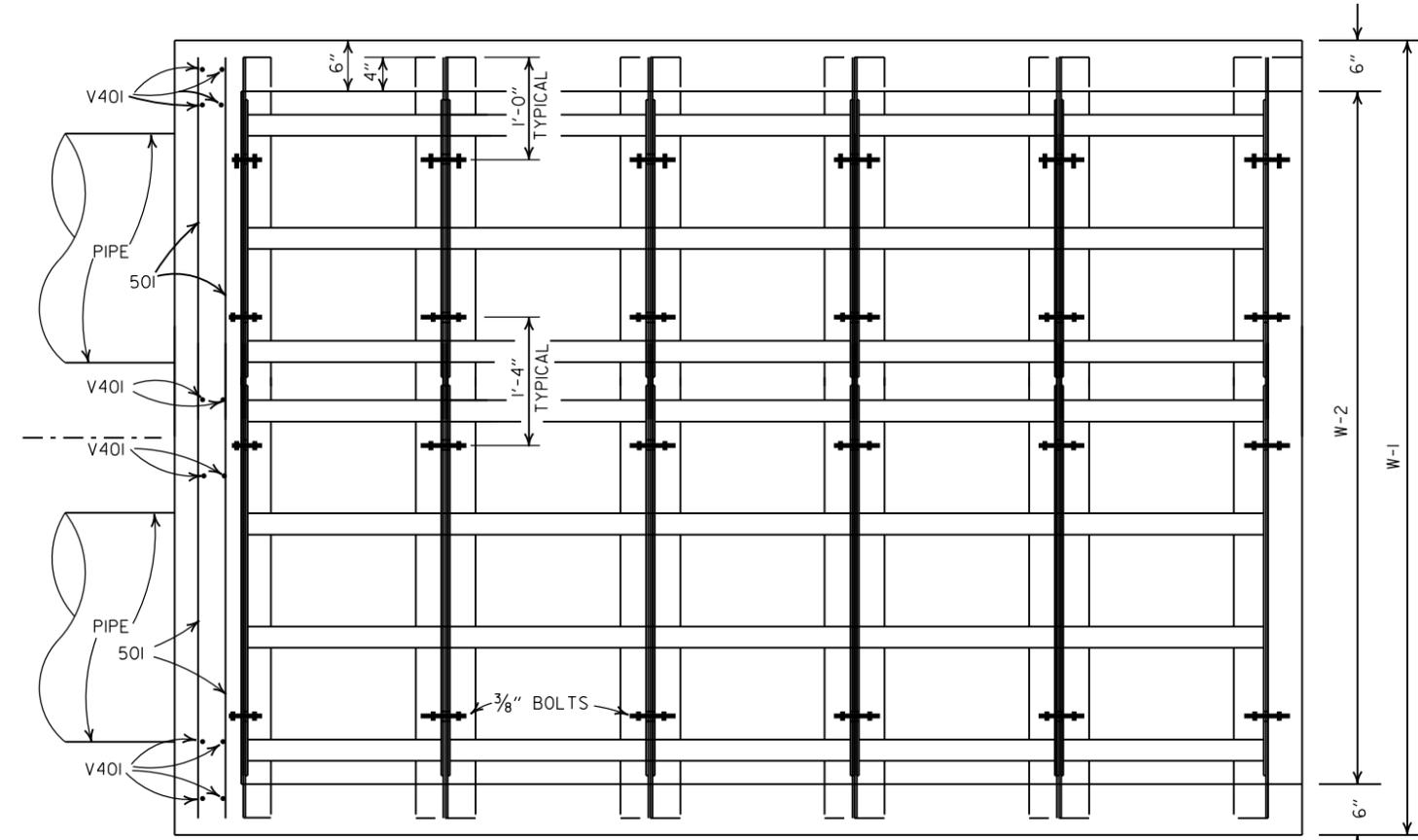


**SIDE ELEVATION**

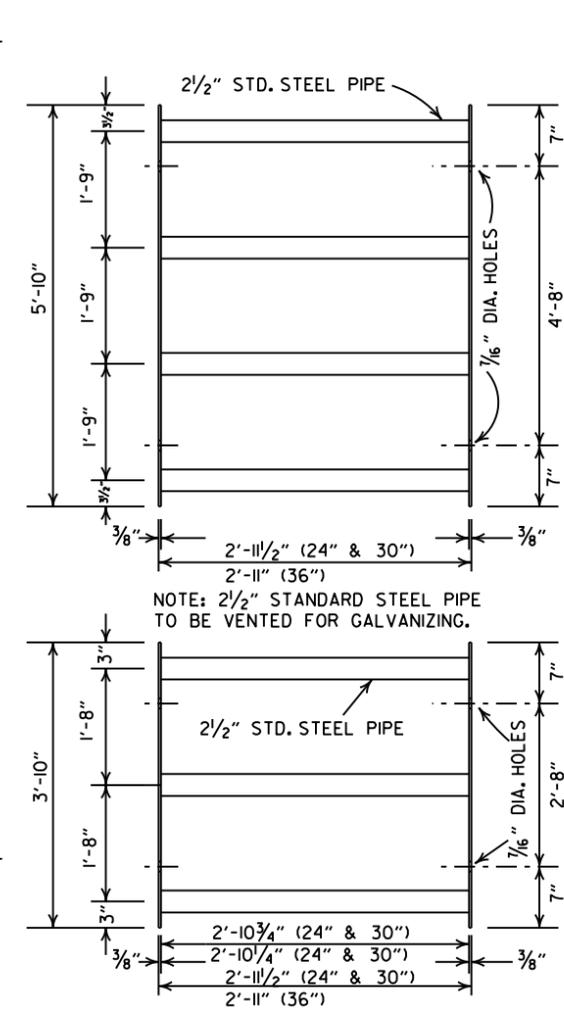


**END ELEVATION**

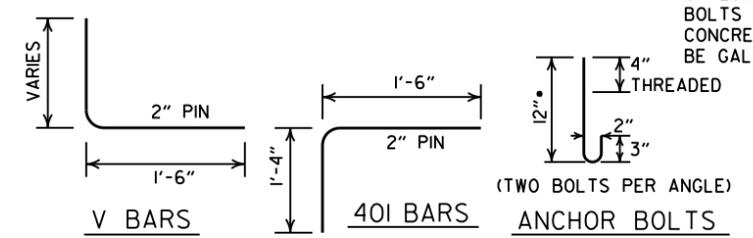
NOTE: USE 5" ANCHOR BOLTS ON FIRST ANGLE ON LOW END ONLY. BOLTS EMBEDDED IN CONCRETE NEED NOT BE GALVANIZED.



**PLAN**



**STANDARD GRATE PANEL**



**BENDING DIAGRAM**

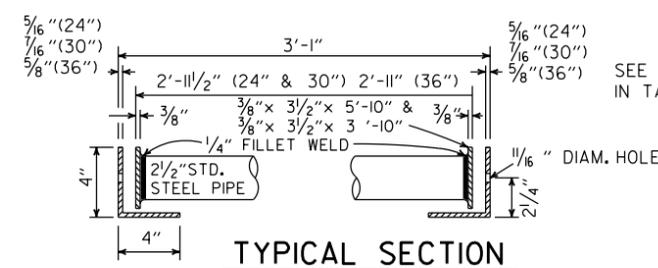
(DIMENSIONS ARE OUTSIDE TO OUTSIDE)

**QUANTITIES & DIMENSIONS - ONE GRATE COMPLETE**

PIPE DIA.	W - 1	W - 2	L	S	H	PANEL SIZE	NUMBER OF PANELS	ANGLE DIMEN. D	APPROX. CONC. QUANT. CU. YDS.
DBL. 24"	9'-0"	8'-0"	12'-6"	12'-8"	2'-8"	2'-11/2" x 3'-10"	8	4" x 4" x 3/8"	4.30
DBL. 30"	11'-0"	10'-0"	15'-6"	15'-8 1/2"	3'-2"	2'-11/2" x 3'-10"	5	4" x 4" x 3/8"	6.29
DBL. 36"	13'-0"	12'-0"	18'-6"	18'-9"	3'-8"	2'-11/2" x 5'-10"	12	4" x 4" x 3/8"	8.70

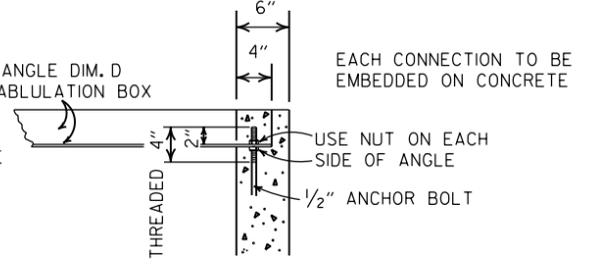
**BAR LISTS - ONE HEADWALL**

DBL. 24" PIPE			DBL. 30" PIPE			DBL. 36" PIPE		
MARK	LENGTH	NO.	MARK	LENGTH	NO.	MARK	LENGTH	NO.
401	2'-10"	10	401	2'-10"	12	401	2'-10"	12
501	8'-8"	30	501	10'-8"	36	601	12'-8"	42
K401	12'-2"	18	K401	15'-2"	22	K401	18'-2"	26
K402	10'-3"	2	K402	13'-3"	2	K402	16'-3"	2
K403	4'-3"	2	K403	7'-3"	2	K403	10'-3"	2
V401	5'-1"	14	K404	1'-3"	2	K404	4'-3"	2
V402	4'-9"	2	V401	5'-7"	14	V401	6'-1"	14
V403	4'-7"	2	V402	5'-3"	2	V402	5'-9"	2
V404	4'-5"	2	V403	5'-1"	2	V403	5'-7"	2
V405	4'-3"	2	V404	4'-11"	2	V404	5'-5"	2
V406	4'-1"	2	V405	4'-9"	2	V405	5'-3"	2
V407	3'-11"	2	V406	4'-7"	2	V406	5'-1"	2
V408	3'-9"	2	V407	4'-5"	2	V407	4'-11"	2
V409	3'-7"	2	V408	4'-3"	2	V408	4'-9"	2
V410	3'-5"	2	V409	4'-1"	2	V409	4'-7"	2
V411	3'-3"	2	V410	3'-11"	2	V410	4'-5"	2
V412	3'-1"	2	V411	3'-9"	2	V411	4'-3"	2
V413	2'-11"	2	V412	3'-7"	2	V412	4'-1"	2
			V413	3'-5"	2	V413	3'-11"	2
			V414	3'-3"	2	V414	3'-9"	2
			V415	3'-1"	2	V415	3'-7"	2
			V416	2'-11"	2	V416	3'-5"	2
						V417	3'-3"	2
						V418	3'-1"	2
						V419	2'-11"	2



**TYPICAL SECTION**

FURNISH WASHERS WITH BOLTS



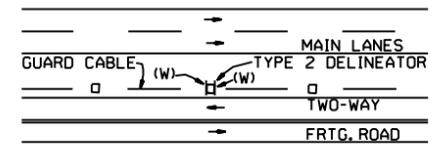
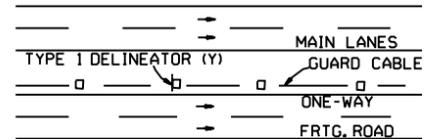
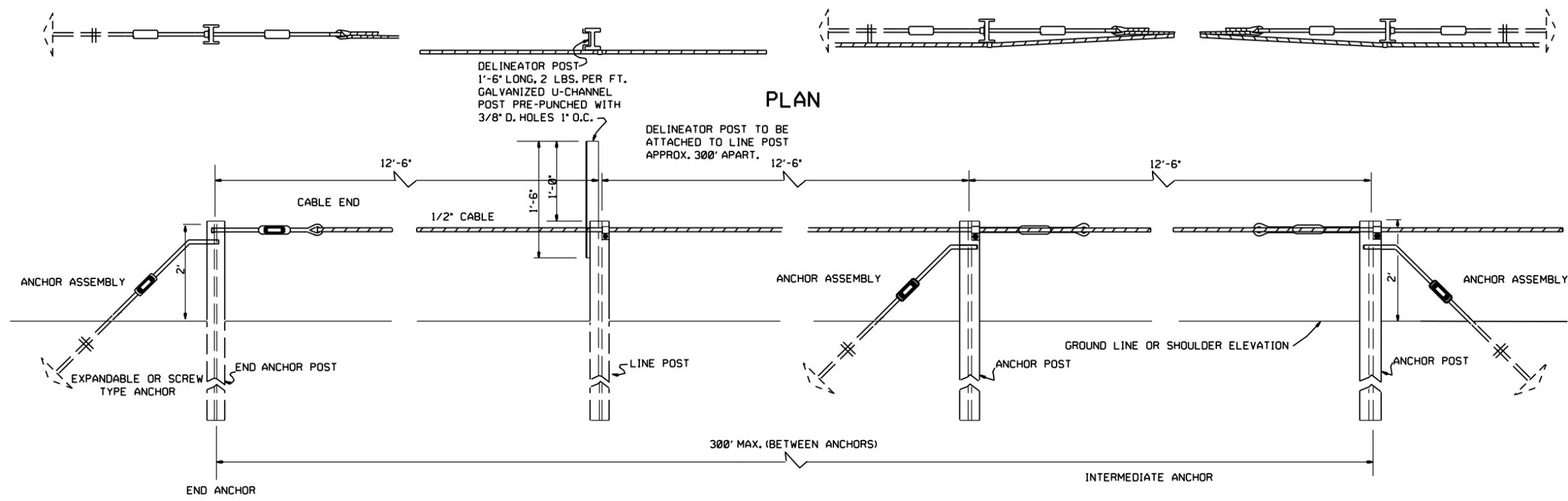
**DETAIL OF ANGLE CONNECTION**

DATE	REVISION	DATE FILMED
8-15-91	REVISED GRATE PANEL	8-15-91
2-16-89	ADDED (TYPE I) TO TITLE	583-2-16-89
7-15-88	CHANGED TITLE	643-7-15-88
10-2-72	REVISED & REDRAWN	761-10-2-72

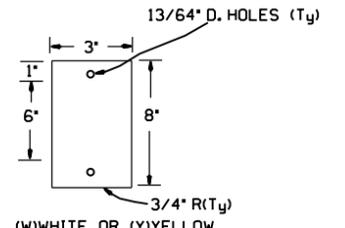
**ARKANSAS STATE HIGHWAY COMMISSION**

**STEEL GRATE ASSEMBLY (TYPE I)**

**STANDARD DRAWING G-3**

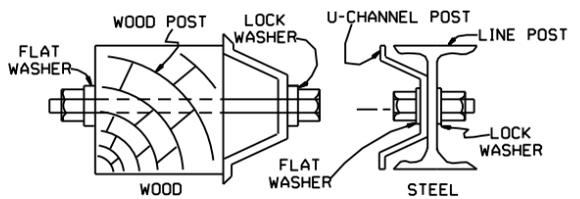


**DELINEATOR PLACEMENT**



NOTE: DELINEATORS ARE TO BE MOUNTED TO POST USING PIN AND COLLAR (FASTENERS) WHICH ARE 6061 ALUMINUM ALLOY. PIN LENGTH SHOULD NOT EXTEND FURTHER THAN 1/8" PAST THE COLLAR. TYPE 2 DELINEATOR CONSIST OF 2 REFLECTORS MOUNTED BACK-TO-BACK ON A SINGLE POST.

**TYPE 1 & 2 DELINEATORS**



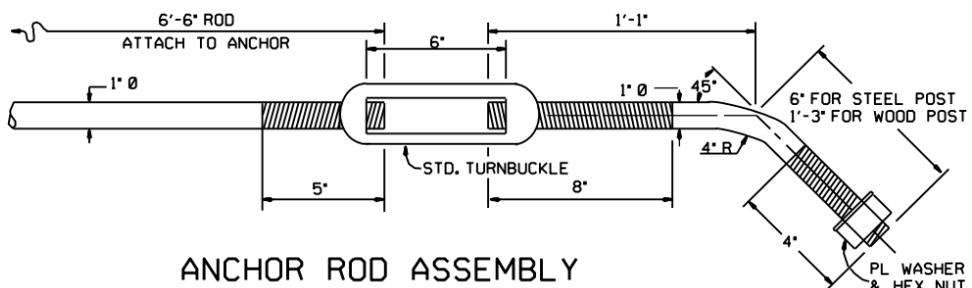
NOTE: USE 5/8" D. HEX. HEAD BOLT AND NUT (A307) WITH 1 FLAT WASHER AND 1 LOCK WASHER. BOLT, NUT AND WASHERS TO BE GALV. (AASHTO M 232) BOLT SHALL NOT EXTEND MORE THAN ONE (1) BOLT DIA. PAST NUT.

**DELINEATOR POST DETAIL**

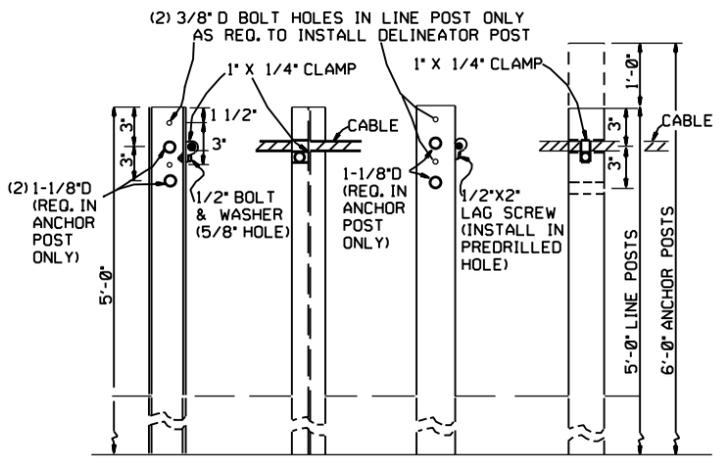
NOTE: IN LIEU OF THE U-CHANNEL DELINEATOR POST THE CONTRACTOR SHALL HAVE THE OPTION OF EXTENDING THE GUARD CABLE LINE POST 1'-0" TALLER WHERE DELINEATOR POSTS ARE REQUIRED. FOR WOOD POSTS, DELINEATORS MAY BE MOUNTED ON THE ANCHOR POSTS AT SPECIFIED INTERVALS.

ONLY ONE SPLICE PERMITTED BETWEEN ANCHORS, LOCATED BETWEEN LINE POSTS ONLY. SPLICES WILL NOT BE PERMITTED IN SPANS ADJACENT TO THE ANCHOR AND CABLE END ASSEMBLIES. GUARD CABLE GREATER THAN 300 FEET IN LENGTH REQUIRES AN INTERMEDIATE ANCHOR AS SHOWN.

**SPLICE DETAIL**



**ANCHOR ROD ASSEMBLY**



**STEEL POST**

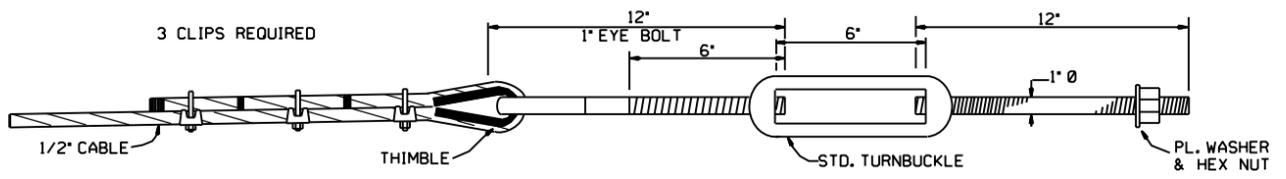
S 3 X 5.7 OR WELDED BEAM CONSTRUCTION (ASTM A769)

**WOOD POST**

3 1/2" X 3 1/2" SQUARE (4X4 NOMINAL) OR 4" ROUND SOUTHERN PINE INSPECTION BUREAU, TIMBER, NO. 1 1350 F SOUTHERN PINE OR WEST COAST LUMBER INSPECTION BUREAU, POSTS AND TIMBERS DENSE NO. 1 STRUCTURAL OR BETTER 9.7 f (1400f).

**POST DETAILS**

NOTE: POST MAY BE WOOD OR STEEL. IN GENERAL, ONLY ONE MATERIAL WILL BE ALLOWED WITHIN A SINGLE PROJECT. HOWEVER, WITH APPROVAL OF THE ENGINEER, POSTS MAY BE MIXED ON A JOB PROVIDED DEFINITE LIMITS ARE ESTABLISHED AND ALL POSTS ARE OF THE SAME TYPE WITHIN THOSE LIMITS. ONLY ONE TYPE POST MAY BE USED WITHIN A SINGLE ASSEMBLY.



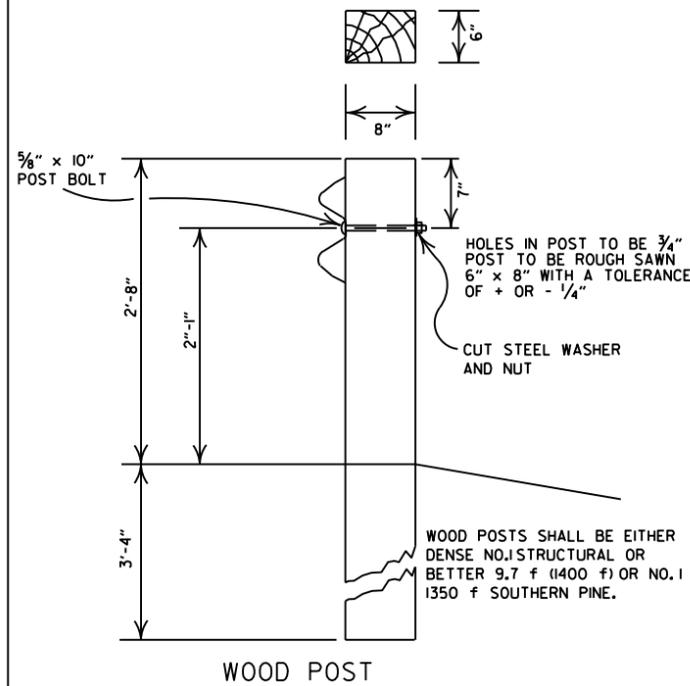
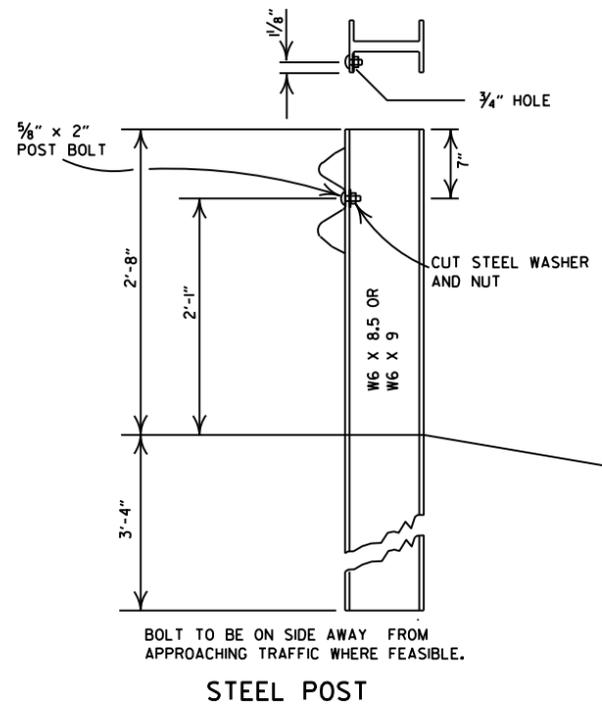
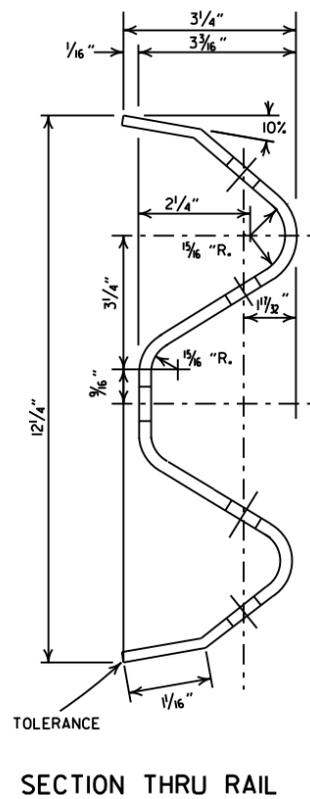
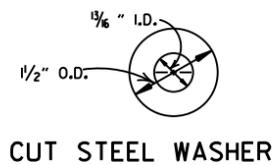
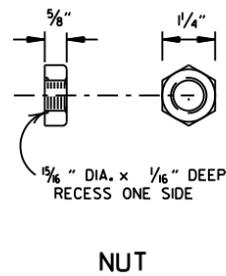
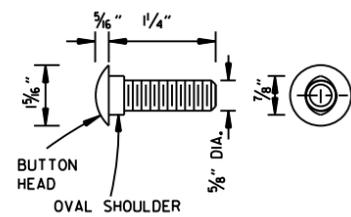
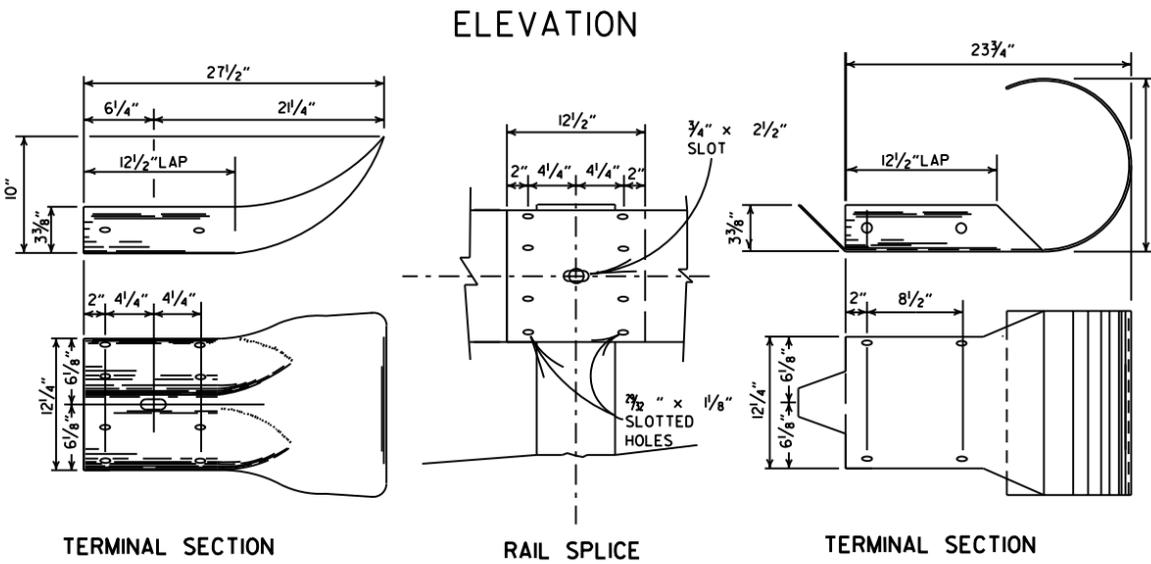
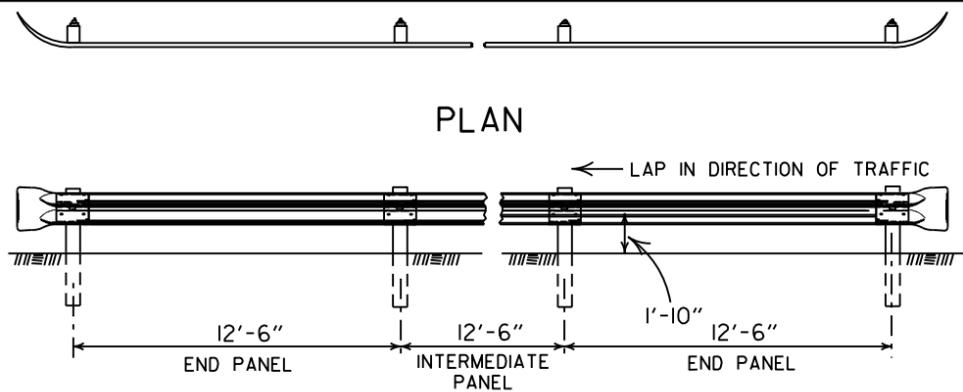
**CABLE END**

DATE	REVISION	FILMED
10-18-96	REV. ASTM REF. TO AASHTO & CHANGED WOOD POST NOTE	
11-30-89	RELABEL & LENGTHENED ANCHOR POST	11-30-89
3-23-89	LABELLED POSTS	514-3-23-89
1-9-87	ISSUED	535-1-9-87

**ARKANSAS STATE HIGHWAY COMMISSION**

**GUARD CABLE**

**STANDARD DRAWING GC-1**



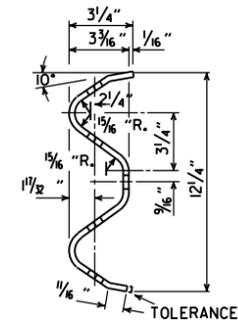
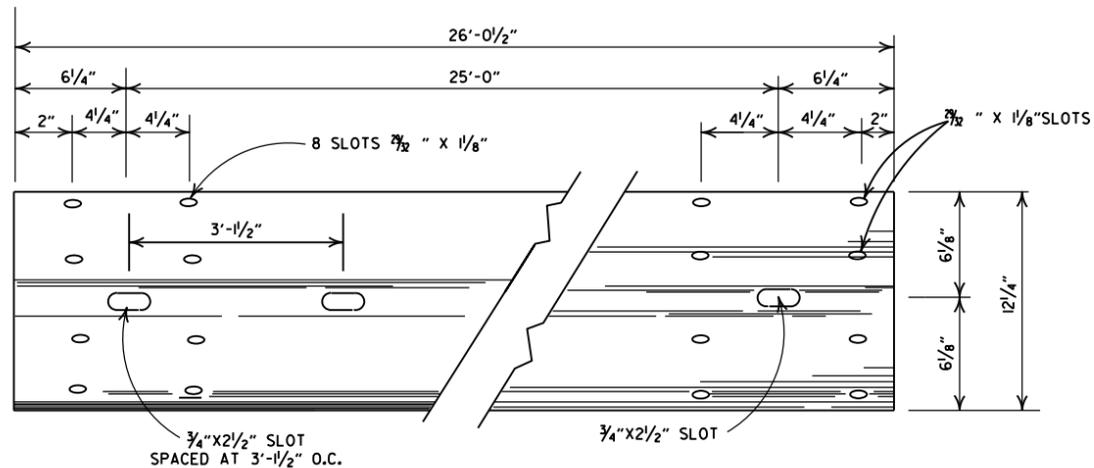
DETAILS OF POST CONNECTIONS

DATE	REVISION	FILMED
11-07-19	RENUMBERED AND RENAMED	
11-16-17	REVISED GUARDRAIL HEIGHT	
07-14-10	RAISED HEIGHT OF GUARDRAIL 1"	
08-22-02	REVISED DIMENSION ON STEEL POST	
11-16-01	REVISED STEEL AND WOOD POST	
08-12-98	REMOVED CONCRETE POST	
10-18-96	CHANGED WOOD POST NOTE	10-18-96
06-02-94	ADDED ALTERNATE STEEL POST SIZE	
08-05-93	REVISED STEEL POSTS SIZE	8-5-93
08-15-91	DELETE STEEL PLATE WASHER & ADDED TYPE C TO TITLE	8-15-91
10-30-87	REMOVED DET. PLCMNT. ON HWY.	555-11-20-87
01-04-83	GRADE FOR WOOD POSTS	679-1-4-83
10-01-77	HARDENED WASHER	922-10-1-72
10-02-72	REVISED & REDRAWN	521-10-2-72

ARKANSAS STATE HIGHWAY COMMISSION

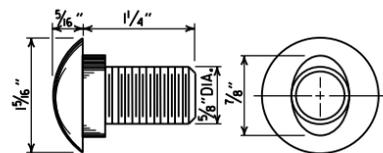
GUARDRAIL DETAILS (TYPE C)  
STREET / ROAD BARRICADE OR  
TEMPORARY INSTALLATION

STANDARD DRAWING GR-5

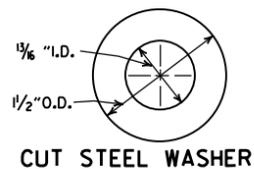


**DETAILS OF W-BEAM GUARDRAIL**

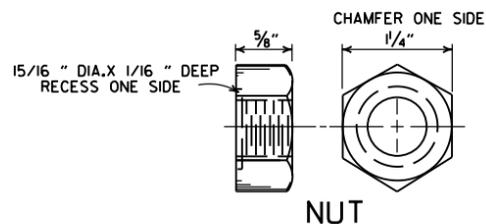
RAIL SECTION OF CLOSELY SIMILAR DIMENSIONS AND COMPARABLE STRENGTH MAY BE SUBSTITUTED IF APPROVED BY THE ENGINEER.



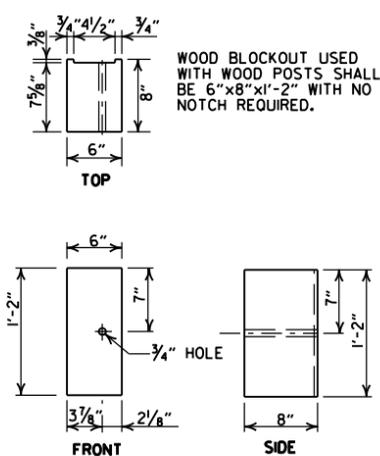
**SPLICE BOLT  
POST BOLT - SAME EXCEPT LENGTH**



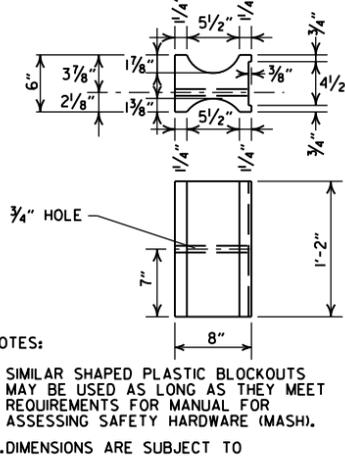
**CUT STEEL WASHER**



**NUT**



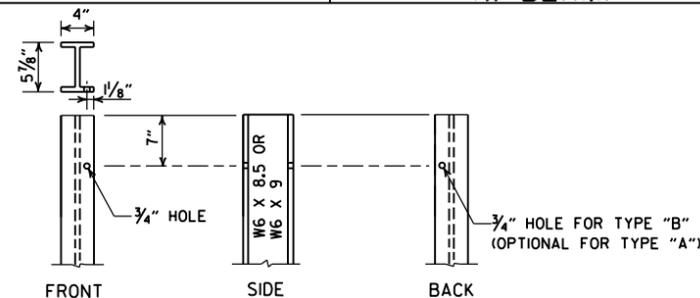
**WOOD BLOCKOUT  
(W-BEAM)**



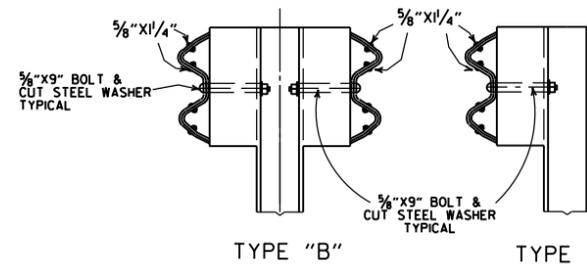
**NOTES:**

1. SIMILAR SHAPED PLASTIC BLOCKOUTS MAY BE USED AS LONG AS THEY MEET REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
2. DIMENSIONS ARE SUBJECT TO MANUFACTURERS TOLERANCES.

**PLASTIC BLOCKOUT  
(W-BEAM)**



**STEEL POST**



**DETAILS OF STEEL LINE POST CONNECTIONS  
(W-BEAM)**

**-GENERAL NOTES-**

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.

WHERE W-BEAM GUARDRAIL CONTINUES, THE INTERMEDIATE SECTIONS SHALL HAVE A POST SPACING OF 6'-3" UNLESS OTHERWISE NOTED.

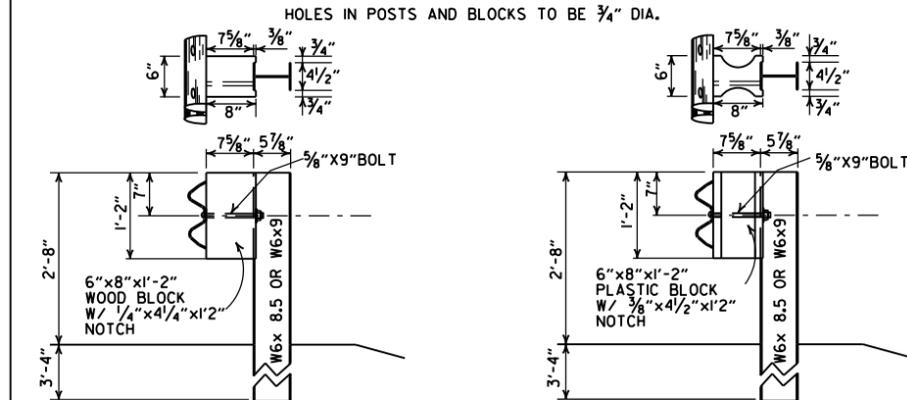
W-BEAM GUARDRAIL REPRESENTING INTERMEDIATE SECTIONS WILL BE MEASURED ALONG THE ROADWAY FACE FROM CENTERLINE OF POST TO CENTERLINE OF POST.

USE W-BEAM GUARDRAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB. FOR EXTENSIONS OR MODIFICATION OF EXISTING GUARDRAIL, W-BEAM GUARDRAIL COMPONENTS OF THE SAME TYPE AS THOSE EXISTING SHALL BE USED.

ANY BACKFILLING UNDER OR AROUND POST SHALL BE DAMP SAND THOROUGHLY TAMPED IN PLACE.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 1350 f SOUTHERN PINE.

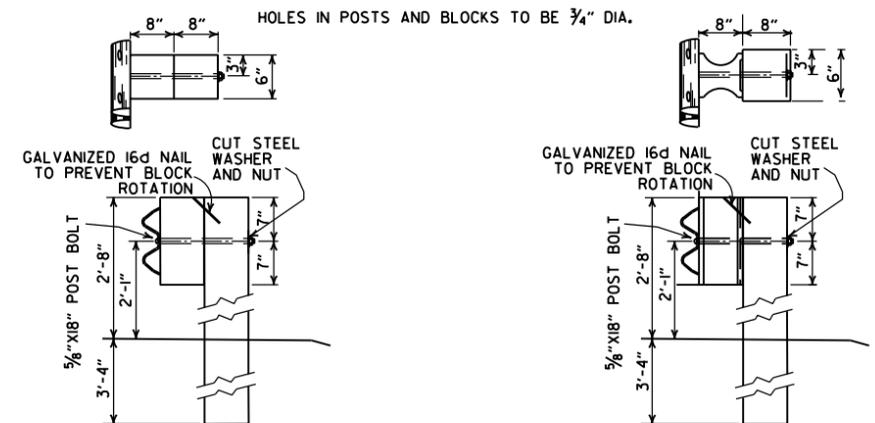
CONTRACTOR SHALL HAVE THE OPTION OF USING WOOD BLOCKOUTS FOR W-BEAM GUARDRAIL OR PLASTIC BLOCKOUTS, AS LONG AS BLOCKOUT USED MEETS REQUIREMENTS FOR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) FOR W-BEAM GUARDRAIL.



**WOOD BLOCKOUT CONNECTIONS**

**DETAILS OF STEEL LINE POST CONNECTIONS  
(W-BEAM)**

**PLASTIC BLOCKOUT CONNECTIONS**



POSTS AND BLOCKS TO BE ROUGH SAWN 6"X8" WITH A TOLERANCE OF + OR - 1/4".

**WOOD BLOCKOUT CONNECTIONS**

**DETAILS OF WOOD LINE POST CONNECTIONS  
(W-BEAM)**

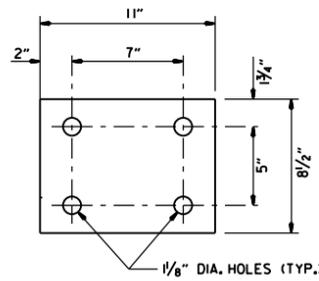
**PLASTIC BLOCKOUT CONNECTIONS**

11-07-19	RENUMBERED AND RENAMED	
11-16-17	REVISED GENERAL NOTES AND RAISED GUARDRAIL HEIGHT 3"	
07-14-10	RAISED HEIGHT OF GUARDRAIL 1"	
10-15-09	ADDED REFERENCE TO MASH	
04-10-03	REVISED GENERAL NOTES	
08-22-02	REVISED DIMENSION ON WOOD & PLASTIC BLOCKOUT CONNECTIONS & STEEL POST	
11-16-01	REVISED WOOD BLOCKOUT & DETAILS OF WOOD LINE POST CONNECTIONS	
03-30-00	REMOVED GUARDRAIL AT BRIDGE ENDS	
01-12-00	ADDED PLASTIC BLOCKOUT	
08-12-98	REV. BLOCKOUTS TO WOOD, DELETED CONC. POST & REV. GENERAL NOTE, DELETED DET. OF GUARDRAIL REPLACE. BEHIND CURB & DET. OF POST PLACE. IN SOLID ROCK, & ADDED DETAILS OF STEEL LINE POST CONN. REMOVED BACK-UP PLATE, REVISED HOLES IN STEEL POLES	
04-03-97	REMOVED "LAP IN DIRECTION OF TRAFFIC" NOTE & PLACED ARROWS ON WASHERS	
10-18-96	REVISED WOOD POST NOTE	
06-02-94	ADDED ALT. STEEL POST SIZE	
08-05-93	REVISED STEEL POST SIZE	8-5-93
10-01-92	REDRAWN & REVISED	10-1-92
08-15-91	REVISED WASHER NOTE	8-15-91
08-02-90	REV. GEN. NOTE & DEPTH OF ANC. POST IN ROCK	8-2-90
07-15-88	REVISED SECTION 3 & GENERAL NOTES	
03-04-88	REV. ANCHOR POST ELEV. NOTES & POST IN ROCK	780-3-4-88
10-30-87	REVISED WOOD LINE POST DETAIL	546-10-30-87
10-09-87	REDRAWN & REVISED	802-10-9-87
DATE	REVISION	FILMED

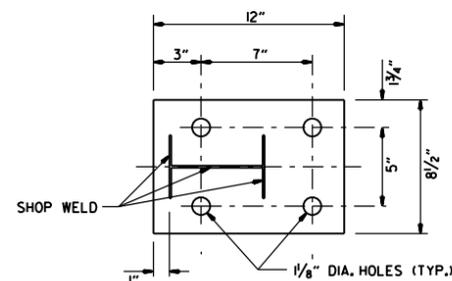
ARKANSAS STATE HIGHWAY COMMISSION

**GUARDRAIL DETAILS**

**STANDARD DRAWING GR-6**

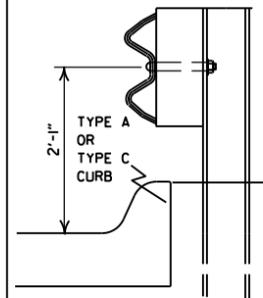


WASHER PLATE

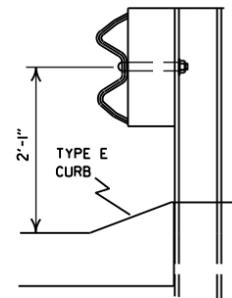


BASE PLATE

Note: Bolts, nuts, washers and plates shall be galvanized in accordance with Section 807 of the Standard Specifications.



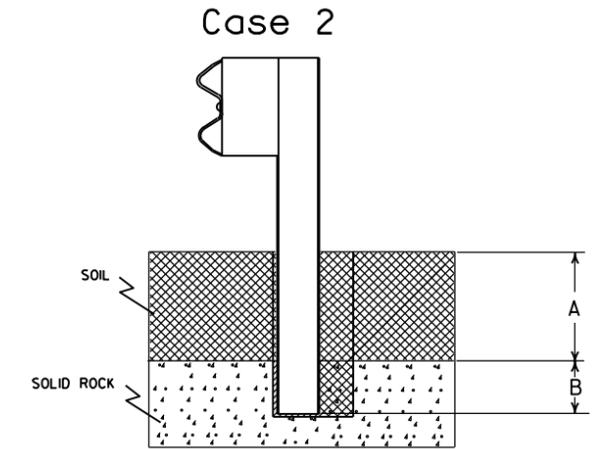
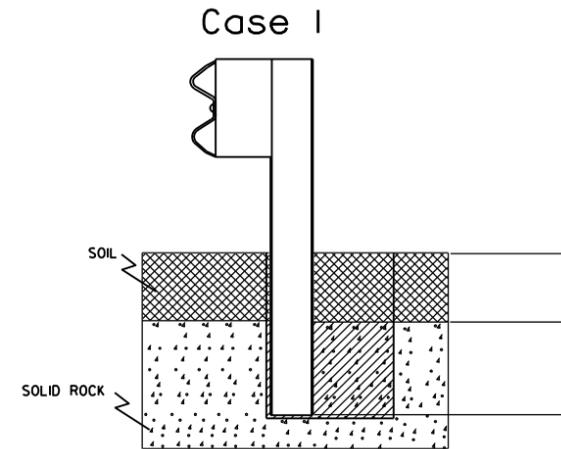
FOR DESIGN SPEEDS OF 50 MPH OR LESS  
ALIGN FACE OF GUARDRAIL WITH FACE OF CURB.



FOR DESIGN SPEEDS OF 55 MPH OR MORE  
PLACE GUARDRAIL POSTS AGAINST BACK OF CURB.

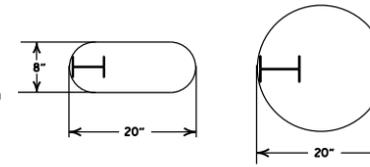
**DETAIL OF GUARDRAIL PLACEMENT BEHIND CURB (W-BEAM)**

FOR DESIGN SPEEDS OF 50 MPH OR LESS ALL CURB FACES, AS SHOWN ON STD. DRWG. CG-1, MAY BE USED. FOR DESIGN SPEEDS OF 55 MPH OR MORE TYPE "E" CURB FACE SHALL BE USED.



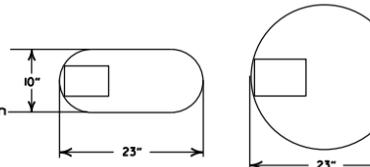
**Plan View Steel Posts**

Either hole configuration acceptable



**Plan View Wood Posts**

Either hole configuration acceptable



Notes: For overlying soil depths (A) ranging from 0 to 18", the depth of required drilling (B) is equal to 24".

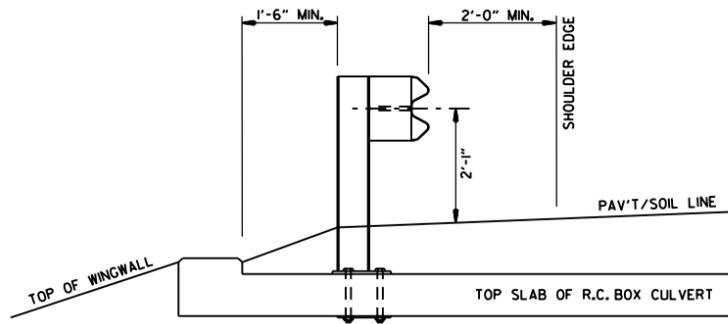
Zone A: Backfill according to Section 617.03(a).

Zone B: Backfill hole in 6" lifts with material meeting the requirements of Section 802.02(c) - Alternate gradation. Compact to 95% maximum dry density per ASTM D-698.

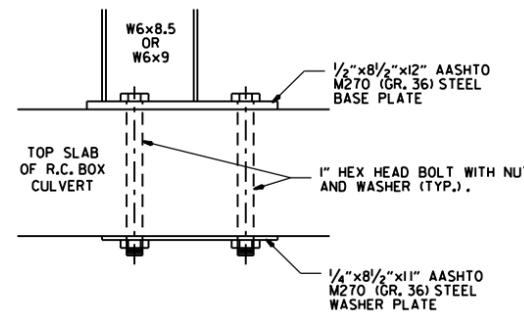
Notes: For overlying soil depths (A) ranging from 18" to 44", the depth of required drilling (B) is equal to either 12" or 44" minus the depth of soil whichever is less.

Zone A & B: Backfill according to Section 617.03(a).

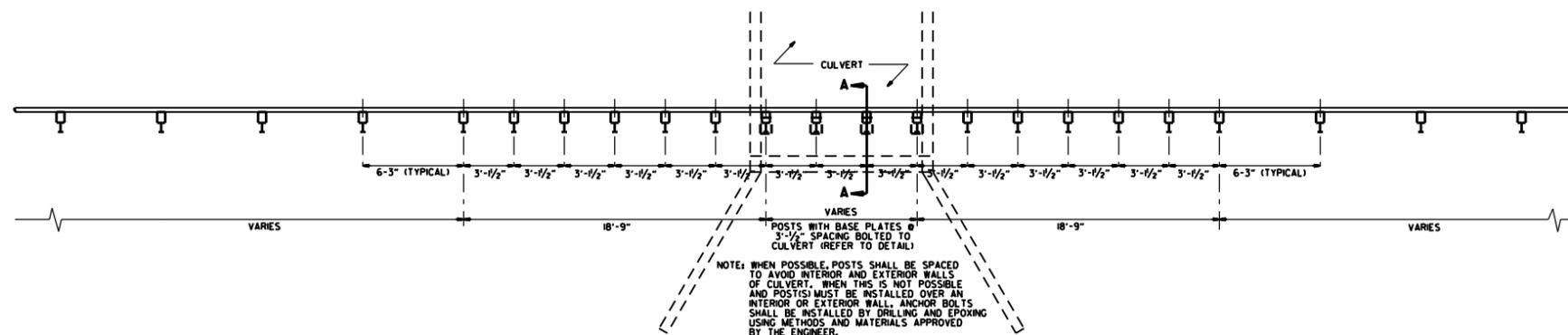
**DETAIL OF POST PLACEMENT IN SOLID ROCK (W-BEAM)**



SECTION A-A



DETAIL OF CONNECTION



PLAN LAYOUT OF TYPE A GUARDRAIL AT LOW-FILL CULVERTS

NOTE: THIS DETAIL IS TO BE USED ONLY WHEN THE COVER OVER THE CULVERT DOES NOT PERMIT FULL EMBEDMENT OF GUARDRAIL POSTS AS SHOWN ON STD. DRWG. GR-6.

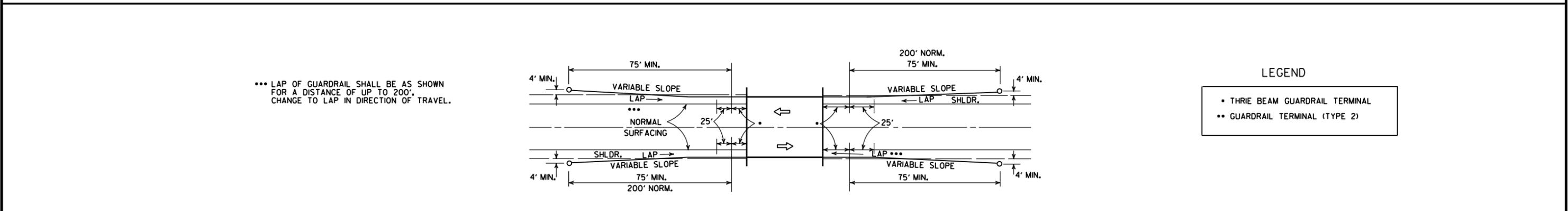
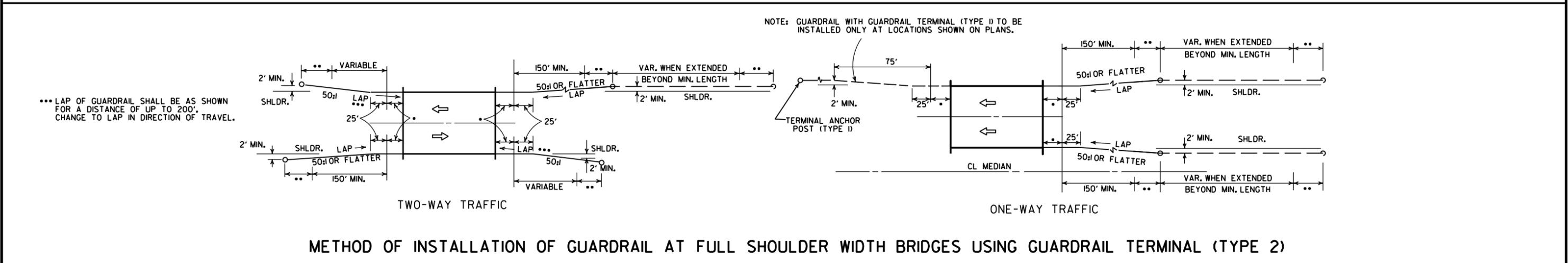
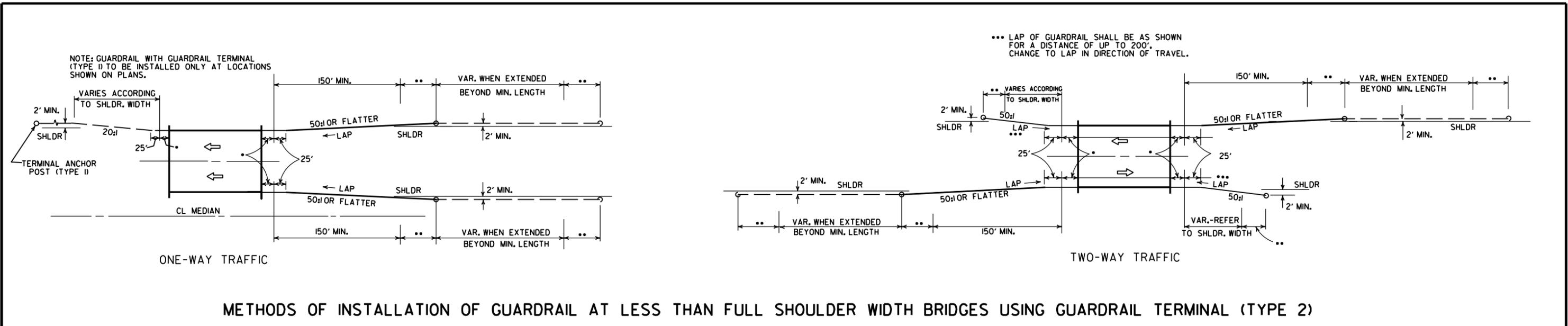
NOTE: WHEN POSSIBLE, POSTS SHALL BE SPACED TO AVOID INTERIOR AND EXTERIOR WALLS OF CULVERT. WHEN THIS IS NOT POSSIBLE AND POSTS MUST BE INSTALLED OVER AN INTERIOR OR EXTERIOR WALL, ANCHOR BOLTS SHALL BE INSTALLED BY DRILLING AND EPOXYING USING METHODS AND MATERIALS APPROVED BY THE ENGINEER.

11-07-19	RENUMBERED, RENAMED, REVISED REFERENCE	
11-16-17	REVISED GUARDRAIL HEIGHT	
07-14-10	RAISED HEIGHT OF GUARDRAIL 1"	
04-12-07	REVISED DETAIL OF GUARDRAIL PLACEMENT BEHIND CURB	
11-10-05	ADDED GUARDRAIL PLACEMENT BEHIND CURB; REVISED DETAIL OF CONNECTION	
11-18-04	REVISED POST PLACEMENT IN ROCK & CULVERT CONNECTION DETAILS. ADDED DETAIL FOR GUARDRAIL PLACEMENT AT LOW-FILL CULVERTS	
03-30-00	REMOVED CONCRETE INSERT ANCHOR	
08-12-98	CHANGED STEEL SPACER BLOCK TO WOOD BLOCKOUT, ADDED DET. OF GUARDRAIL CONNECTION TO R.C. BOX CULVERT, DELETED DET. OF STEEL LINE POST CONN. & ADDED DET. OF GUARDRAIL PLACE. BEHIND CURB & DET. OF POSTPLACE. IN SOLID ROCK	
04-03-96	PLACED ARROWS AT CUT STEEL WASHERS	4-3-96
10-18-96	REV. ASTM REF. TO AASHTO	
11-22-95	ADDED OPTIONAL HOLES	
06-02-94	REVISED ALTERNATE POST SIZE	
08-05-93	REVISED STEEL POST SIZE	
10-01-92	REDRAWN & REVISED	10-1-92
08-02-90	DEL. WASHER ON ANCHOR ASSEMBLY	8-2-90
07-15-88	CONFORMED TO 1988 SPECS	
03-04-88	REVISED ANCHOR NOTE	
10-30-87	REVISED ANCHOR ASSEMBLY	712-10-30-87
10-30-87	REVISED PLACEMENT BEHIND CURB	547-10-30-87
10-09-87	REDRAWN & REVISED	803-10-9-87
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

GUARDRAIL DETAILS

STANDARD DRAWING GR-7

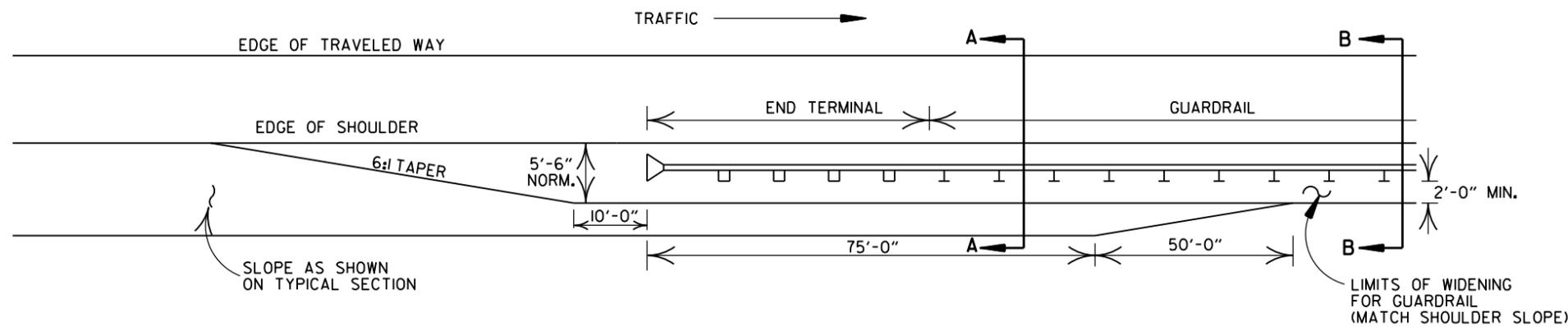


DATE	REVISION	DATE FILM
11-07-19	RENUMBERED AND RENAMED	
4-17-08	REVISED LAYOUTS	
11-10-05	REMOVED GUARDRAIL NOTES AND DETAILS	
11-16-01	DELETED NOTE-METHOD OF INSTALLATION OF GUARDRAIL USING GUARDRAIL TERM. (TY. 1)	
1-12-00	ADDED CONSTRUCTION NOTE	1-12-00
6-26-97	REVISED LAYOUT	
10-1-92	REDRAWN & REVISED	10-1-92
10-9-87	ADDED NOTE	
10-9-87	REDRAWN & REVISED	

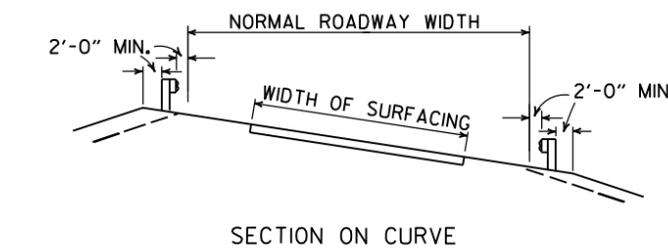
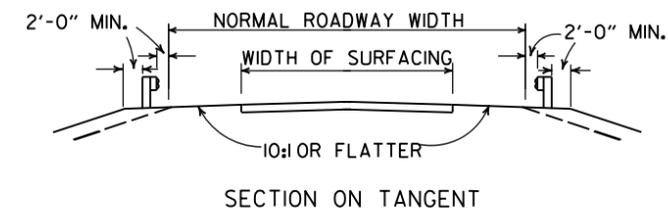
ARKANSAS STATE HIGHWAY COMMISSION

GUARDRAIL DETAILS

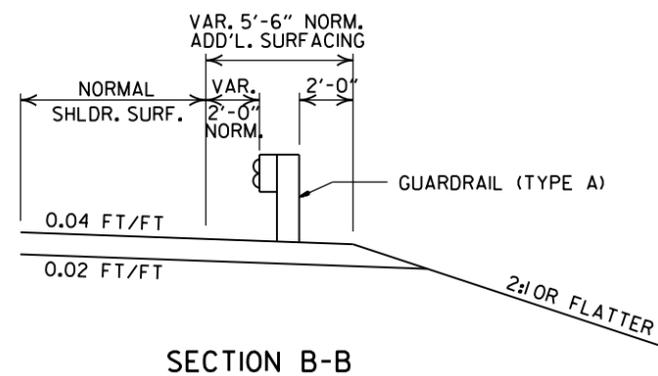
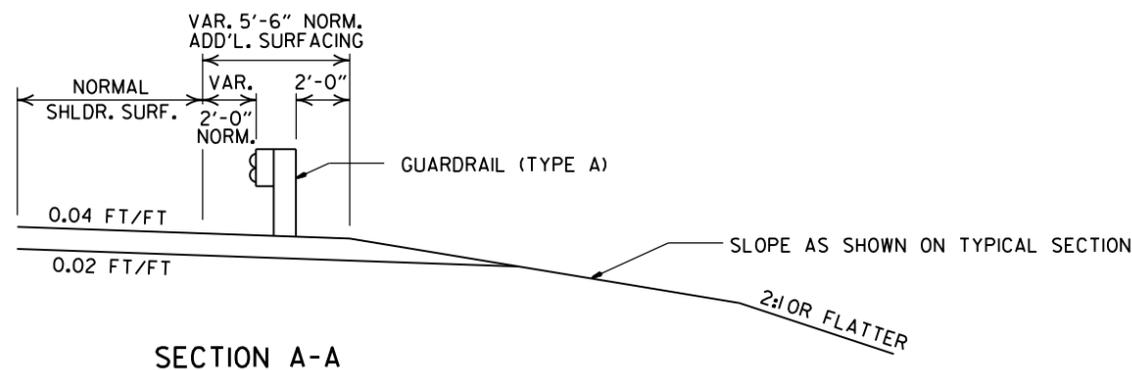
STANDARD DRAWING GR-8



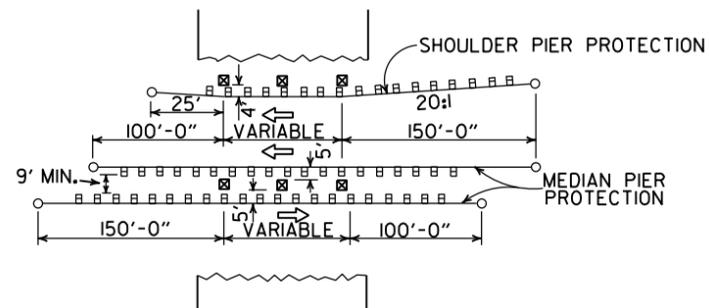
NOTE: NORMAL SECTION TO BE WIDENED APPROX. 5'-6" EACH SIDE TO SUPPORT GUARDRAIL.



DETAILS SHOWING POSITION OF GUARDRAIL ON HIGHWAY



DETAILS OF WIDENING FOR GUARDRAIL



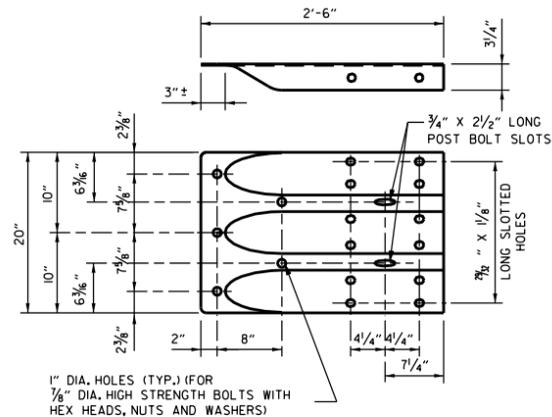
METHOD OF INSTALLATION OF GUARDRAIL AT FIXED OBSTACLE

DATE	REVISION	DATE FILM
11-07-19	RENUMBERED AND RENAMED	
4-17-08	MINOR REVISION	
11-10-05	DRAWN	

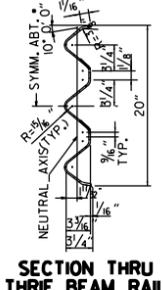
ARKANSAS STATE HIGHWAY COMMISSION

GUARDRAIL DETAILS

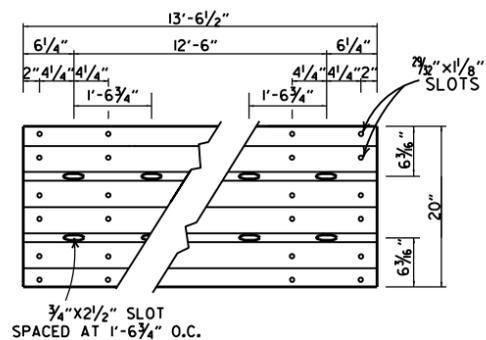
STANDARD DRAWING GR-9



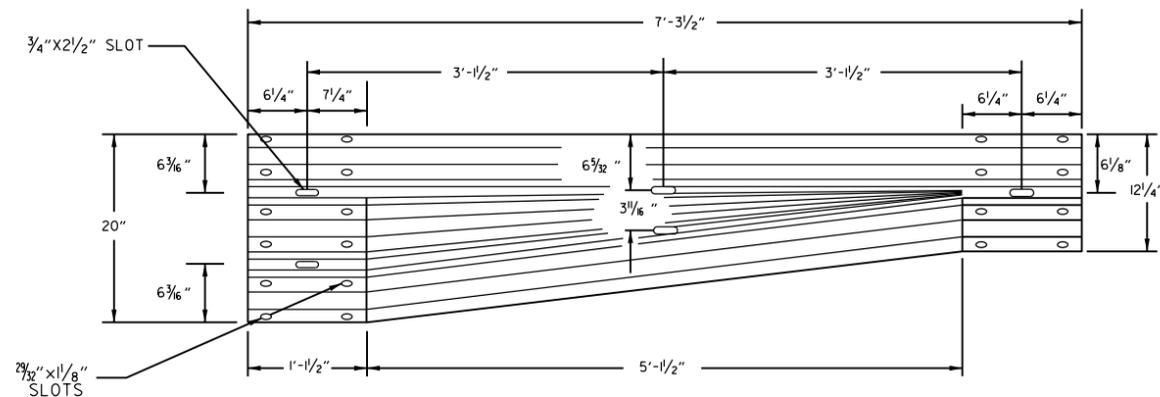
**SPECIAL END SHOE**



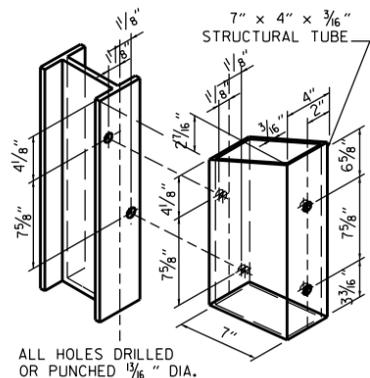
**SECTION THRU THRIE BEAM RAIL**



**THRIE BEAM RAIL**

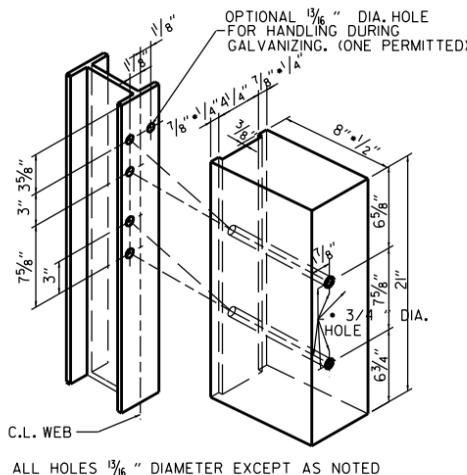


**TRANSITION SECTION**



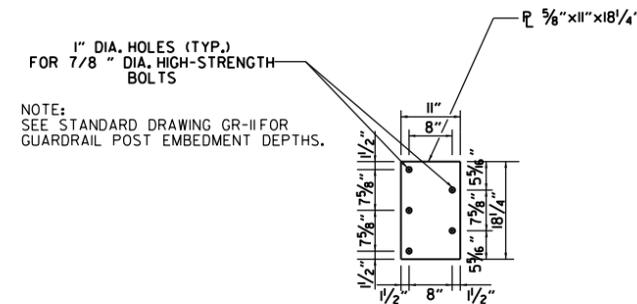
ATTACH BLOCKOUT TO POST USING 5/8" DIA. HEX HEAD BOLTS WITH 1 1/2" O.D. CUT STEEL WASHERS AND NUT.

**STRUCTURAL STEEL TUBING BLOCKOUT DETAIL**



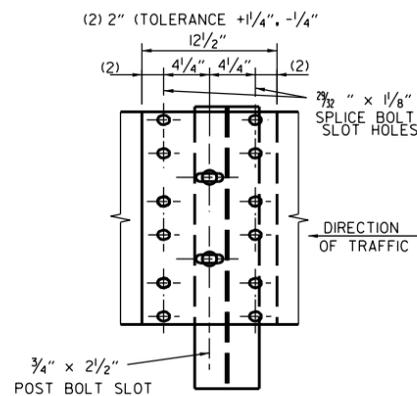
**HOLE PUNCHING DETAIL FOR STEEL POST & WOOD OR PLASTIC BLOCKOUTS**

NOTE: BLOCKS SHALL BE THE SAME TYPE THROUGHOUT THE PROJECT LIMITS.



**CONNECTOR PLATE**

CONNECTOR PLATE SHALL BE AASHTO M270, GR. 36 AND SHALL BE GALVANIZED AFTER FABRICATION. GALVANIZING SHALL CONFORM TO SUBSECTION 807.19 OF THE STANDARD SPECIFICATIONS. CONNECTOR PLATE TO BE BOLTED TO SPECIAL END SHOE USING 7/8" DIA. HIGH STRENGTH BOLTS, WITH THE HEADS PLACED ON THE TRAFFIC FACE. WASHERS SHALL BE USED UNDER THE HEAD AND NUT. BOLTS, NUTS AND WASHERS SHALL BE GALVANIZED AND SHALL CONFORM TO SUBSECTION 807.06.



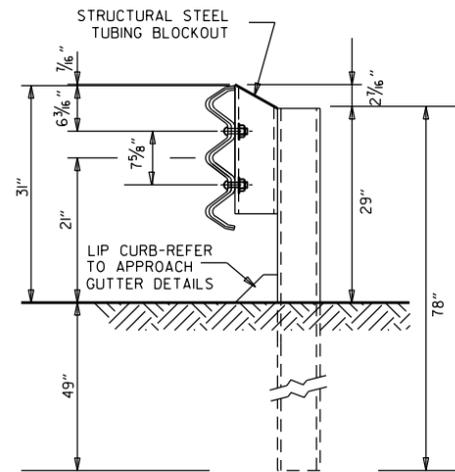
**THRIE BEAM RAIL SPLICE AT POST**

**GENERAL NOTES:**

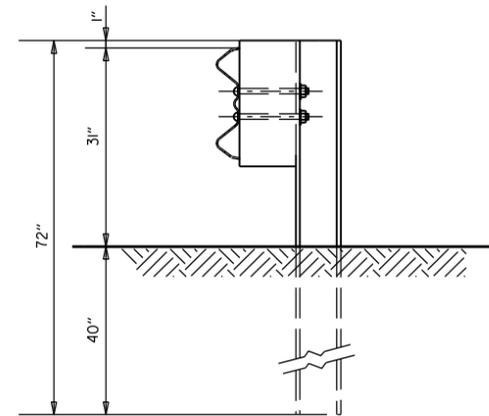
- THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.
- RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.
- ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3"4" BEYOND IT.
- ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-8 & GR-13.
- REFER TO STD. DRWG. GR-II FOR POST DETAILS.
- USE THRIE BEAM GUARDRAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.
- THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB.
- WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1 1350 F SOUTHERN PINE.

DATE	REVISION	FILMED
II-07-19	RENAMED AND REVISED REFERENCES	
II-16-17	REVISED TRANSITION SECTION, GUARD RAIL HEIGHT, AND GENERAL NOTES; MOVED THRIE BEAM GUARD RAIL CONNECTIONS AT BRIDGE ENDS TO STD. DRWG. GR-12	
07-14-10	RAISED HEIGHT OF W-BEAM 1"	
II-29-07	ADDED PLASTIC BLOCKOUTS	
II-10-05	ADDED NOTE FOR ATTACHING STEEL BLOCKOUT	
II-18-04	REVISED GENERAL NOTES	
10-9-03	REVISED GENERAL NOTES	
04-10-03	REVISED GENERAL NOTES	
08-22-02	REVISED NOTE (2)	
06-29-00	MOVED DIMENSION LINES	
05-18-00	ADDED NOTE	
03-30-00	DRAWN & ISSUED	

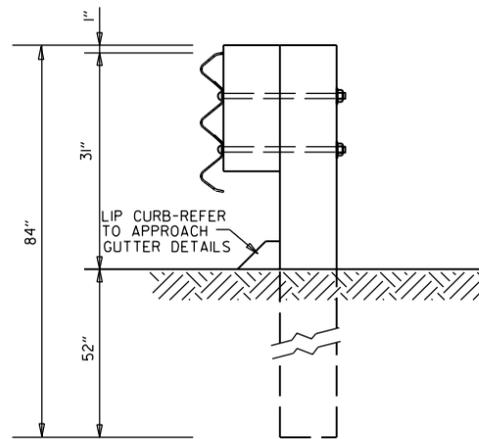
ARKANSAS STATE HIGHWAY COMMISSION  
**GUARDRAIL DETAILS**  
 STANDARD DRAWING GR-10



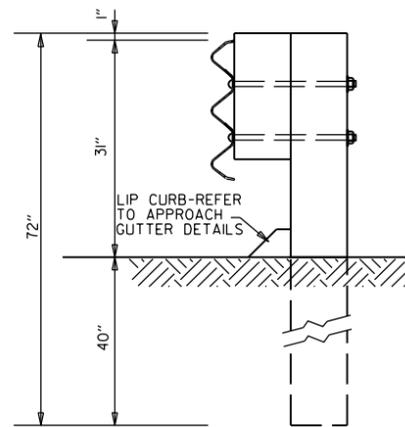
**THRIE BEAM RAIL WITH STEEL TUBING BLOCKOUT  
AND STEEL POST  
POSTS 1-7**



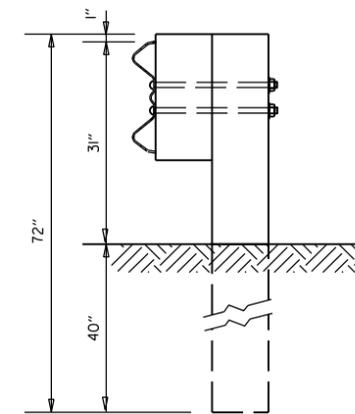
**W-BEAM TO THRIE BEAM TRANSITION RAIL  
WITH WOOD OR PLASTIC BLOCKOUT AND STEEL POST  
POST 8**



**THRIE BEAM RAIL  
WITH WOOD OR PLASTIC  
BLOCKOUTS & WOOD POSTS  
POSTS 1-6**



**THRIE BEAM RAIL  
WITH WOOD OR PLASTIC  
BLOCKOUT & WOOD POST  
POST 7**

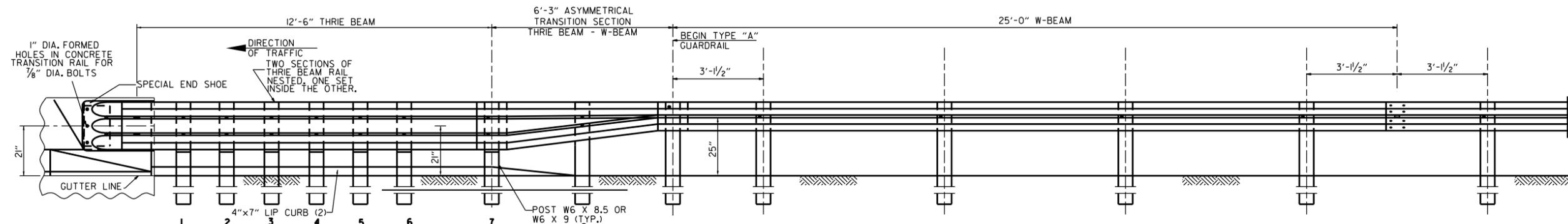


**W-BEAM TO THRIE BEAM  
TRANSITION RAIL WITH WOOD OR  
PLASTIC BLOCKOUT & WOOD POST  
POST 8**

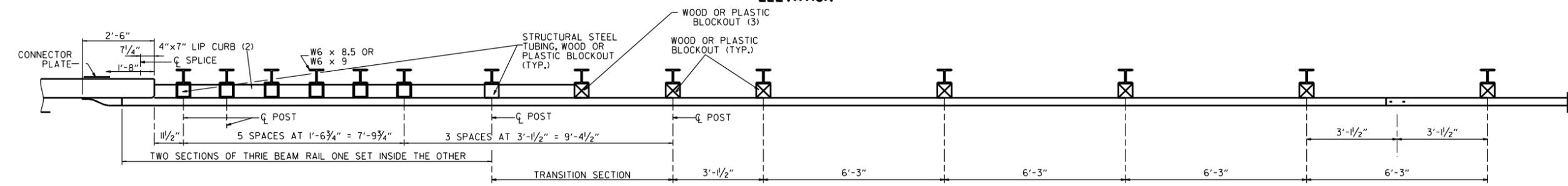
GENERAL NOTES:  
RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7f (1400 f) OR NO. 1 1350 f SOUTHERN PINE.

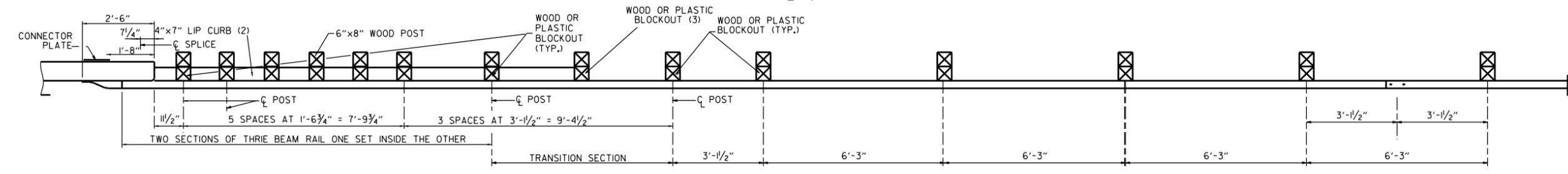
			ARKANSAS STATE HIGHWAY COMMISSION
11-07-19	RENAMED		GUARDRAIL DETAILS
11-16-17	REVISED GUARDRAIL HEIGHT, CHANGED STD. DWG. NUMBER FROM GR-10A TO GR-II		
07-14-10	REVISED POST 8 DIMENSIONS		STANDARD DRAWING GR-II
11-29-07	ADDED PLASTIC BLOCKOUTS		
08-22-02	REVISED LIP CURB NOTE		
03-30-00	DRAWN & ISSUED		
DATE	REVISION	FILMED	



ELEVATION



PLAN



PLAN

- (1) VERIFY BOLT SPACING FROM RAIL TRANSITION PRODUCER.
- (2) REFER TO APPROACH GUTTER DETAILS.
- (3) LENGTH OF BLOCKOUT ON POST 8 TO BE MODIFIED TO FIT RAIL WIDTH.

THRIE BEAM GUARDRAIL CONNECTION AT BRIDGE ENDS

GENERAL NOTES:

THE THRIE BEAM RAIL, SPECIAL END SHOE, AND THE TRANSITION SECTION SHALL BE MADE OF STEEL AND SHALL BE 12 GAGE. ZINC COATING SHALL BE TYPE I.

RAIL POSTS SHALL BE SET PERPENDICULAR TO THE ROADWAY PROFILE GRADE AND VERTICALLY IN CROSS SECTION.

ALL BOLTS SHALL BE SUFFICIENT LENGTH TO EXTEND THROUGH THE FULL THICKNESS OF THE NUT AND NO MORE THAN 3/4" BEYOND IT.

ALL LAP SPLICES, INCLUDING SPECIAL END SHOES, SHALL BE MADE IN THE DIRECTION SHOWN ON STANDARD DRAWINGS GR-8 & GR-13.

REFER TO STD. DRWG. GR-II FOR POST DETAILS.

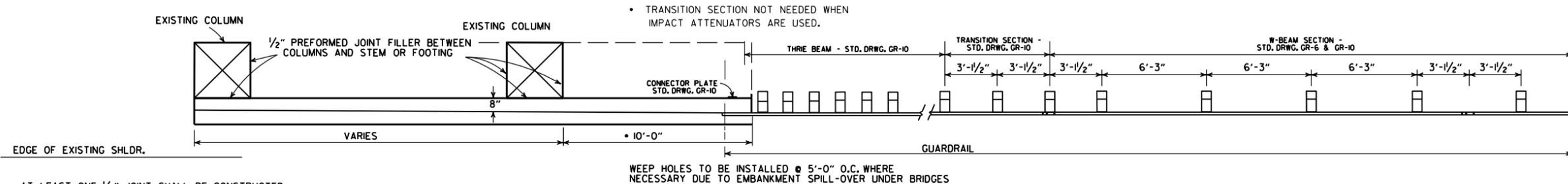
USE THRIE BEAM GUARDRAIL COMPONENTS OF SAME MATERIAL FOR ENTIRE JOB.

THRIE BEAM POSTS SHALL BE SAME MATERIAL AS W-BEAM POSTS FOR ENTIRE JOB.

POSTS SHALL NOT BE PLACED AT SPLICE LOCATIONS ALONG W-BEAM RAILS.

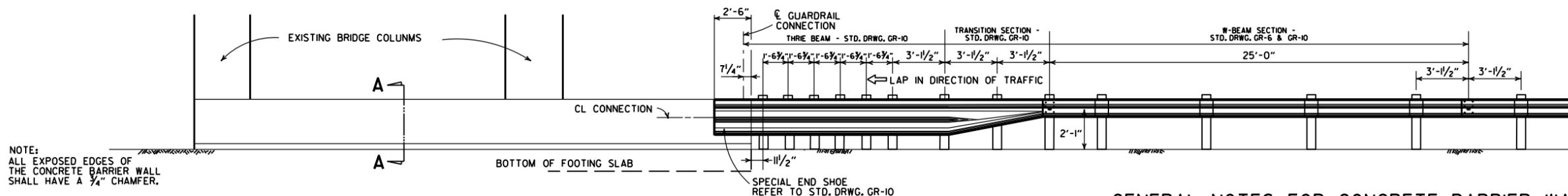
WOOD POSTS & WOOD BLOCKS SHALL BE EITHER DENSE NO. 1 STRUCTURAL OR BETTER 9.7F (1400 F) OR NO. 1 1350 F SOUTHERN PINE.

			ARKANSAS STATE HIGHWAY COMMISSION
			GUARDRAIL DETAILS
			STANDARD DRAWING GR-12
05-14-20	REVISED NOTES		
11-07-19	RENAMED & REVISED REFERENCES		
11-16-17	RE-DRAWN FROM STD. DWG. GR-10 & ISSUED		
DATE	REVISION		FILMED



AT LEAST ONE 1/2" JOINT SHALL BE CONSTRUCTED IN THE CONCRETE BARRIER WALL. JOINTS SHALL BE EQUALLY SPACED AT A MAXIMUM OF 25'-0" O.C. FILL JOINT WITH PREFORMED JOINT FILLER.

**PLAN OF CONCRETE BARRIER WALL**



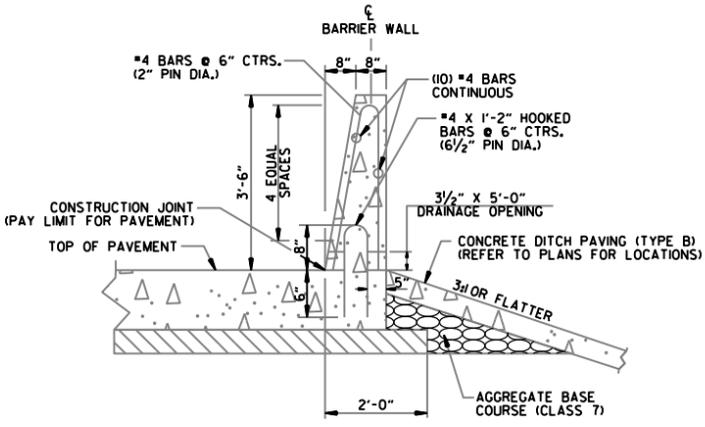
NOTE: ALL EXPOSED EDGES OF THE CONCRETE BARRIER WALL SHALL HAVE A 3/4" CHAMFER.

**ELEVATION OF CONCRETE BARRIER WALL**

**GENERAL NOTES FOR CONCRETE BARRIER WALLS**

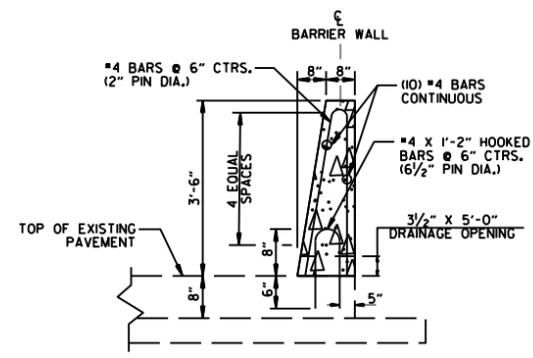
- ALL BARRIER WALLS SHALL BE CONSTRUCTED IN ACCORDANCE WITH SECTION 631 OF THE STANDARD SPECIFICATIONS, 2014 EDITION.
- CONTRACTION JOINTS REQUIRED @ 15'-0" MAXIMUM SPACING FOR BARRIER TYPES MEDIAN A, SIDE A. A 30'-0" MAXIMUM SPACING IS REQUIRED FOR TYPES MEDIAN C, SIDE C, D & E.
- ALL CONTRACTION JOINTS TO BE FORMED IN FRESH CONCRETE ON TOP AND IN SIDES OF BARRIER WALL.
- DOWEL BARS FOR BARRIER TYPES MEDIAN A, SIDE A WILL NOT BE REQUIRED IF BARRIER AND MINIMUM 4' WIDE BASE ARE CAST AS A COMPLETE UNIT.
- CONTRACTION JOINTS ARE NOT PERMITTED AT THE DOWEL BAR LOCATIONS.
- ALL EXPOSED EDGES OF CONCRETE BARRIER WALL SHALL HAVE A 3/4" CHAMFER.
- THE DESIGN OF BARRIER WALL TYPES SIDE C, D & E IS BASED ON A MINIMUM FOUNDATION BEARING CAPACITY OF ONE TON PER SQUARE FOOT. UNSTABLE FOUNDATION MATERIAL SHALL BE REMOVED AND REPLACED TO PROVIDE A FIRM FOUNDATION AS DIRECTED BY THE ENGINEER.
- SPACING BETWEEN EXPANSION JOINTS SHALL NOT EXCEED 400 FT FOR BARRIER TYPES MEDIAN A AND SIDE A OR 120 FT FOR BARRIER TYPES SIDE C, D & E. EXPANSION JOINTS SHALL BE FORMED USING 1" PREFORMED JOINT FILLER. CONTINUOUS REINFORCEMENT SHALL BE CUT 2" CLEAR OF EXPANSION JOINTS.
- CONSTRUCT DRAINAGE OPENINGS AT EVERY 50' O.C. AND AT SAGS IF SHOWN ON THE PLANS. DOWEL BARS SHALL NOT BE PLACED WITHIN 3" OF DRAINAGE OPENINGS.
- MAINTAIN 3" CLEARANCE ON ALL FOOTING REINFORCEMENT AND 2" CLEARANCE ON ALL OTHER REINFORCEMENT.
- REFER TO BARRIER MOUNTED LUMINARE SPECIAL DETAILS FOR INFORMATION REGARDING CONDUIT IN CONCRETE BARRIER WALLS. REFER TO ILLUMINATION LAYOUT FOR LOCATIONS OF CONDUIT RUNS.
- BARRIER REINFORCING BARS ANCHORED INTO EXISTING CONCRETE PAVEMENT SHALL BE INSTALLED AND SECURED ACCORDING TO 804.06 USING AN APPROVED ANCHORING SYSTEM FROM OPL.

NOTE: THE COST FOR THE MODIFICATION OF THE BARRIERS AND DROP INLETS ARE TO BE SUBSIDIARY TO CONCRETE BARRIER WALLS AND CURBS.



**SECTION A-A  
CONCRETE BARRIER WALL  
(SIDE TYPE A)**

NOTE: SIDE TYPE A IS FOR USE WITH PROPOSED PAVEMENT.



**SECTION A-A  
CONCRETE BARRIER WALL  
(SIDE TYPE A-I)**

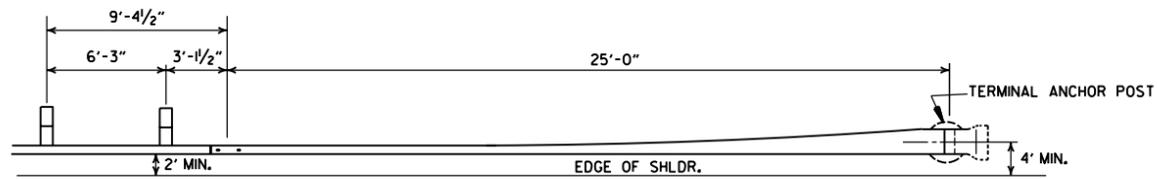
NOTE: SIDE TYPE A-I IS FOR USE WITH EXISTING PAVEMENT.

DATE	REVISION	FILMED
11-07-19	ADDED GENERAL NOTES.	
11-16-17	REVISED CONCRETE BARRIER WALL, RAISED GUARDRAIL HEIGHT 3" AND REVISED POST SPACING, CHANGED STD. DWG. NUMBER FROM GR-II TO GR-13	
07-14-10	RAISED HEIGHT OF W-BEAM 1"	
08-22-02	REV. SECTION A-A OF DETAILS OF CONCRETE BARRIER WALL	
06-29-00	MOVED DIMENSION LINE	
05-18-00	ADDED NOTE	
03-30-00	REVISED TO INCLUDE THRIE BEAM	
06-02-94	ADDED TRANSITION SECTION NOTE	
10-01-92	REDRAWN & REVISED	10-1-92
08-15-91	REVISED DRAWING PLAN CONC. BARR.	8-15-91
02-16-89	ADDED SKEWED DETAILS	594-2-16-89
07-14-88	CHANGED TITLE	
10-09-87	REDRAWN & REVISED	

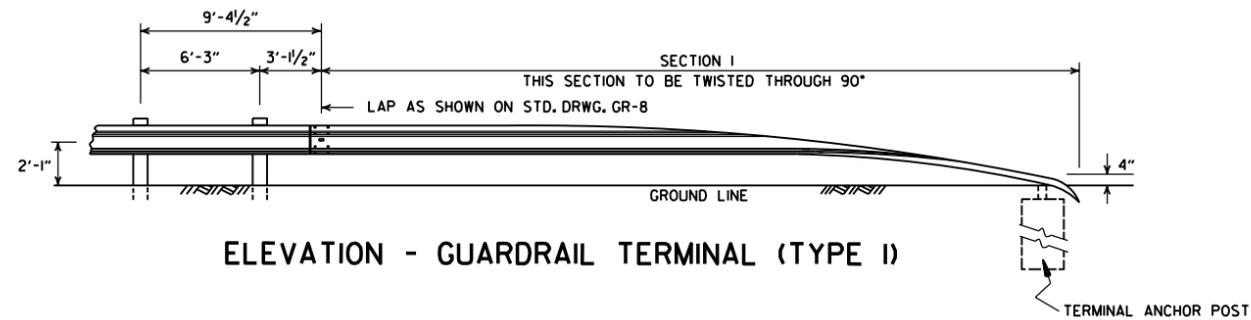
ARKANSAS STATE HIGHWAY COMMISSION

**CONCRETE BARRIER WALL  
(PIER PROTECTION TYPE A)**

STANDARD DRAWING GR-13

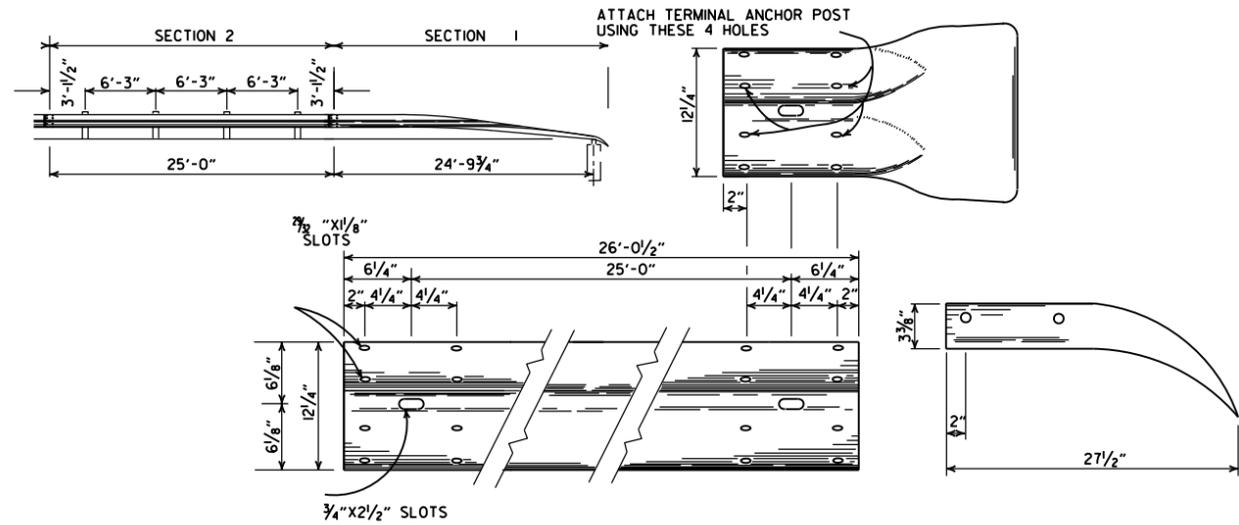


PLAN - GUARDRAIL TERMINAL (TYPE I)



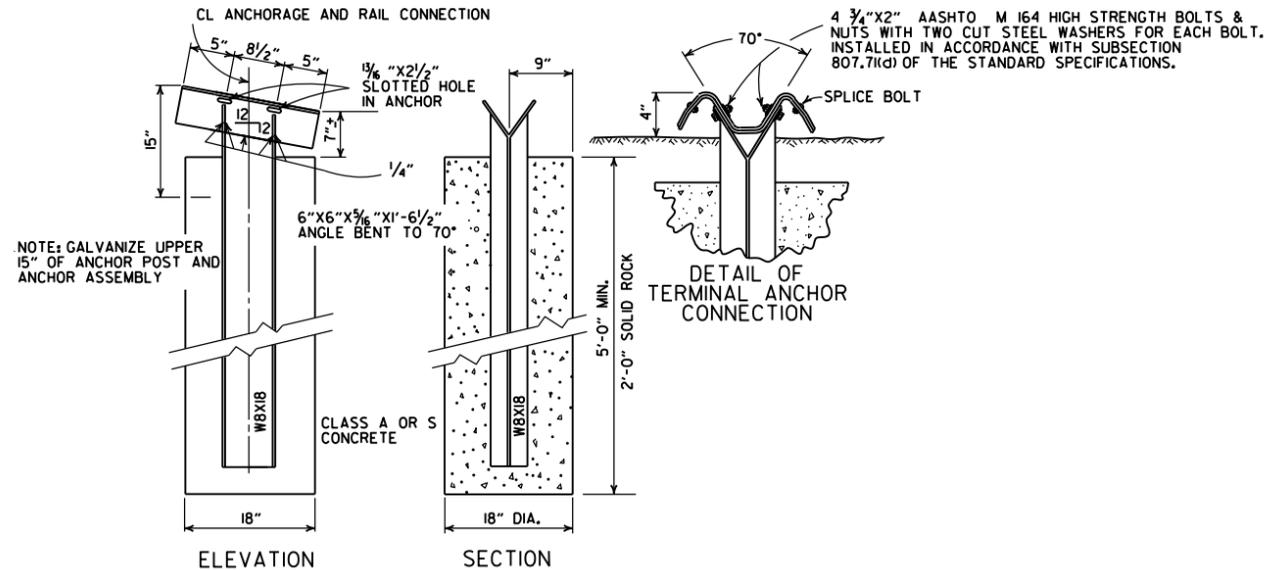
ELEVATION - GUARDRAIL TERMINAL (TYPE I)

NOTE:  
SECTIONS 1 AND 2 OF GUARDRAIL TERMINAL  
SHALL BE PAID FOR AT THE PRICE BID PER  
LINEAR FOOT OF THE TYPE OF GUARDRAIL SPECIFIED.



SECTION 1

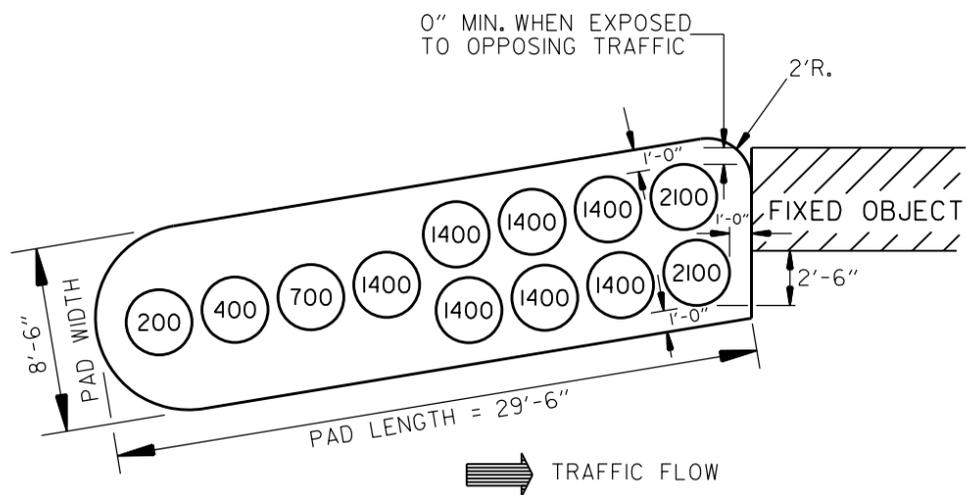
TERMINAL SECTION



DETAIL OF TERMINAL ANCHOR POST (TYPE I)

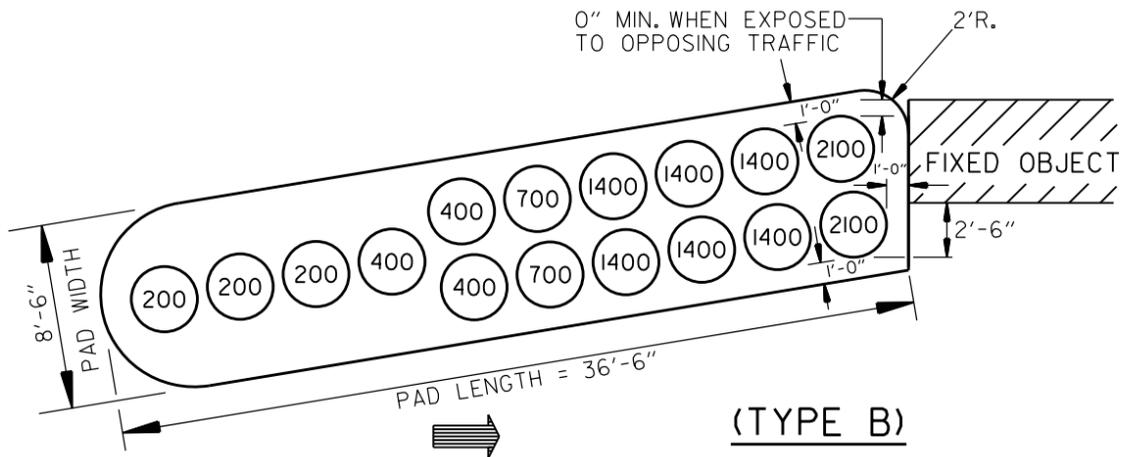
NOTE: RAIL MEMBERS MAY BE BOLTED TO ANGLE AT TERMINAL ANCHOR AND THE TWO ASSEMBLIES POSITIONED TO PROPER ALIGNMENT PRIOR TO PLACING CONCRETE AROUND 8 W/ 17 POST IF CONTRACTOR SO DESIRES.

11-07-19	RENAMED & REVISED REFERENCE.		ARKANSAS STATE HIGHWAY COMMISSION
11-16-17	REVISED GUARDRAIL HEIGHT AND LOCATION OF POSTS		GUARDRAIL DETAILS
07-14-10	RAISED HEIGHT OF GUARDRAIL 1"		
06-26-97	REVISED LAP NOTE		STANDARD DRAWING GRT-1
10-18-96	REVISED ASTM REF. TO AASHTO		
11-03-94	DIMENSION TERMINAL DETAIL		
11-11-92	ADDED NOTE FOR PAYMENT	11-11-92	
10-01-92	DRAWN & ISSUED	10-1-92	
DATE	REVISION	FILMED	



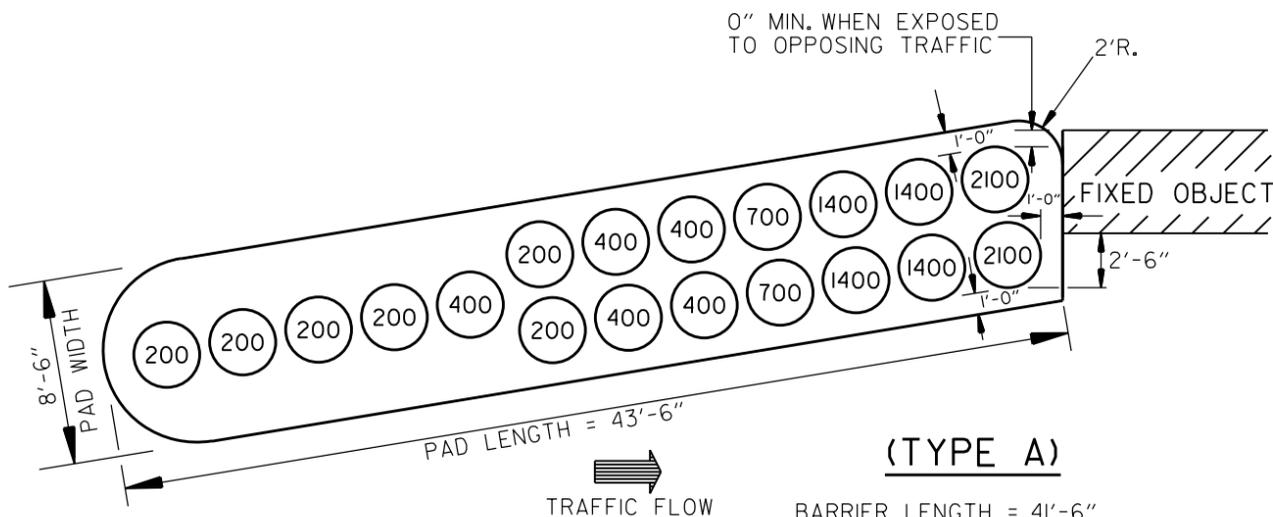
**(TYPE C)**

BARRIER LENGTH = 27'-6"  
 DESIGN IMPACT SPEED = 50 M.P.H. = 73.3 fps



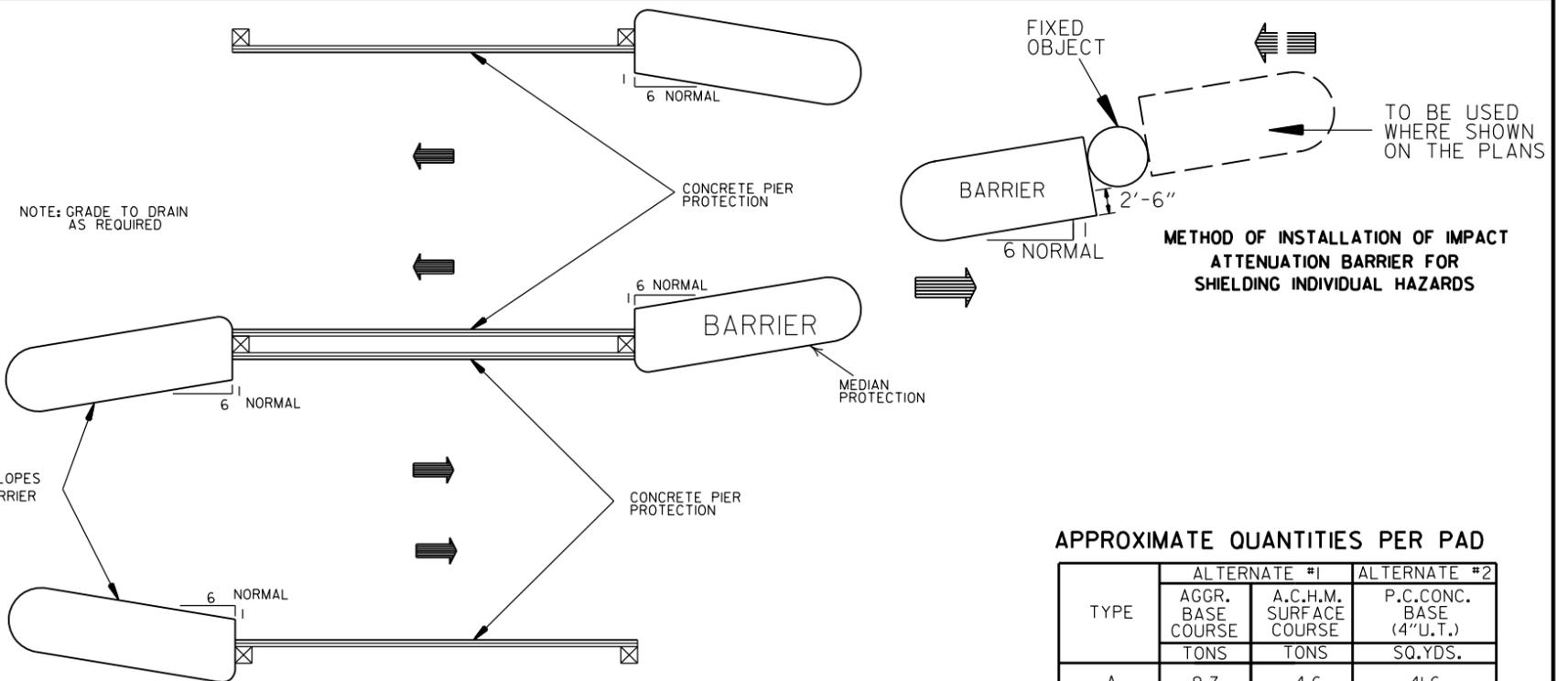
**(TYPE B)**

BARRIER LENGTH = 34'-6"  
 DESIGN IMPACT SPEED = 60 M.P.H. = 88 fps



**(TYPE A)**

BARRIER LENGTH = 41'-6"  
 DESIGN IMPACT SPEED = 70 M.P.H. = 103 fps



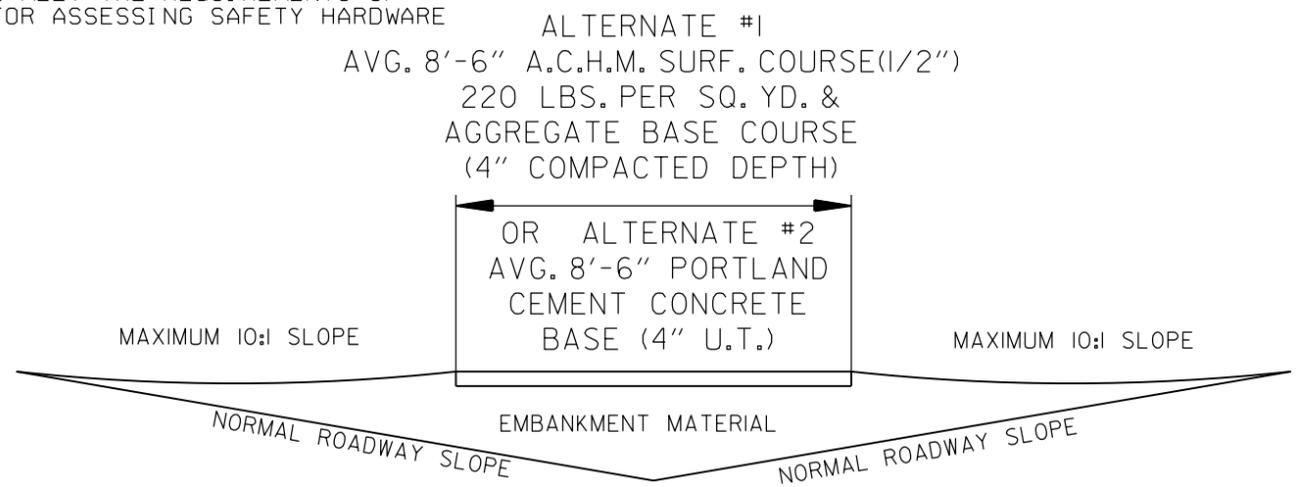
**METHOD OF INSTALLATION OF IMPACT ATTENUATION BARRIER FOR PIER PROTECTION**

- GENERAL NOTES
1. DIMENSIONS SHOWN ARE TO TOP OF PLASTIC MODULES.
  2. SPACING BETWEEN PLASTIC MODULES SHALL NOT EXCEED 6" AT THE TOP.
  3. PLASTIC MODULES SHALL MEET THE REQUIREMENTS OF NCHRP-350 OR MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).

**APPROXIMATE QUANTITIES PER PAD**

TYPE	ALTERNATE #1		ALTERNATE #2
	AGGR. BASE COURSE TONS	A.C.H.M. SURFACE COURSE TONS	P.C.CONC. BASE (4" U.T.) SQ.YDS.
A	9.7	4.6	41.6
B	8.1	3.8	34.9
C	6.6	3.1	28.3

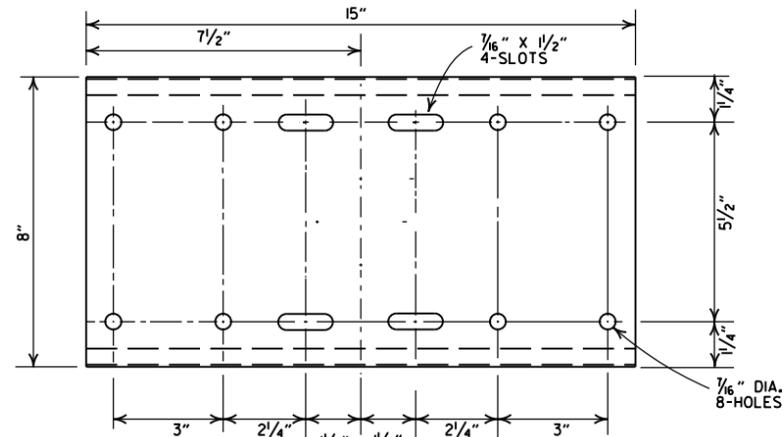
NOTE: APPROXIMATE QUANTITIES SHOWN ARE FOR INFORMATIONAL PURPOSES ONLY. PAYMENT TO BE INCLUDED IN UNIT PRICE BID FOR IMPACT ATTENUATION BARRIER.



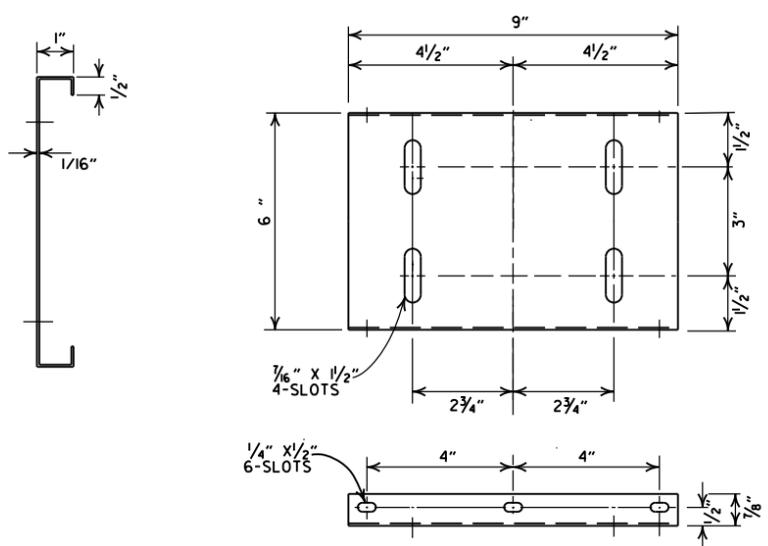
**DETAIL OF BARRIER PAD**

NOTE: BARRIER PAD TO BE SKEWED TOWARD ONCOMING TRAFFIC  
 A MAXIMUM OF 6:1 WITH 6:1 BEING NORMAL

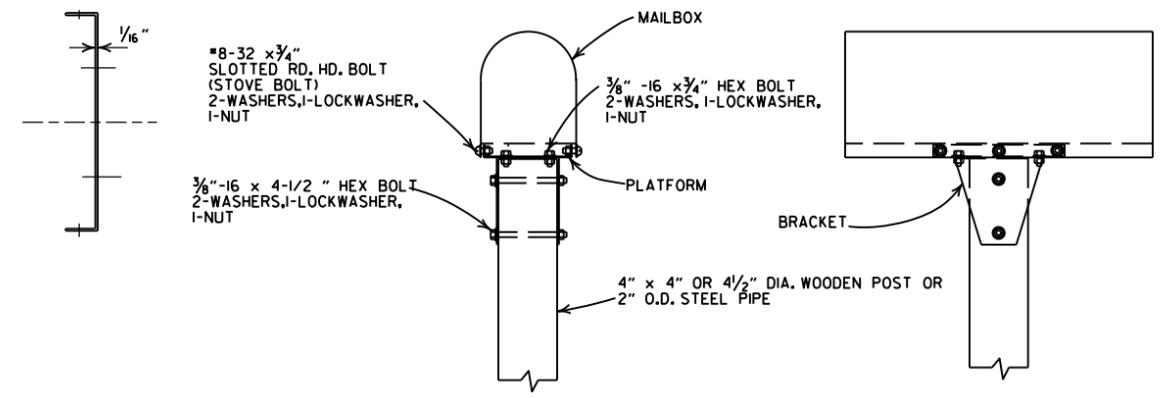
10-15-09	ADDED REFERENCE TO MASH		<b>ARKANSAS STATE HIGHWAY COMMISSION</b>
11-29-07	REVISED TY. A & TY. C ARRAYS		
11-19-98	REVISED FIXED OBJECT		
11-18-98	REV. NOTES & TYPE A MOD. WTS.		
10-18-96	REDRAWN		
7-15-88	CONFORMED TO 1988 SPECS		
7-29-87	REDRAWN		
DATE	REVISION	DATE FILMED	<b>IMPACT ATTENUATION BARRIER</b>
			<b>STANDARD DRAWING IB-1</b>



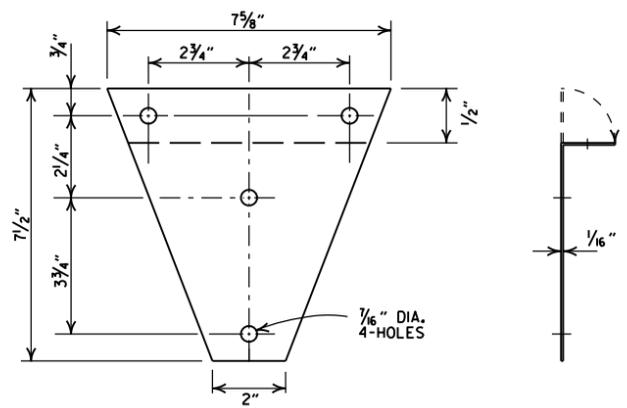
SHELF



PLATFORM

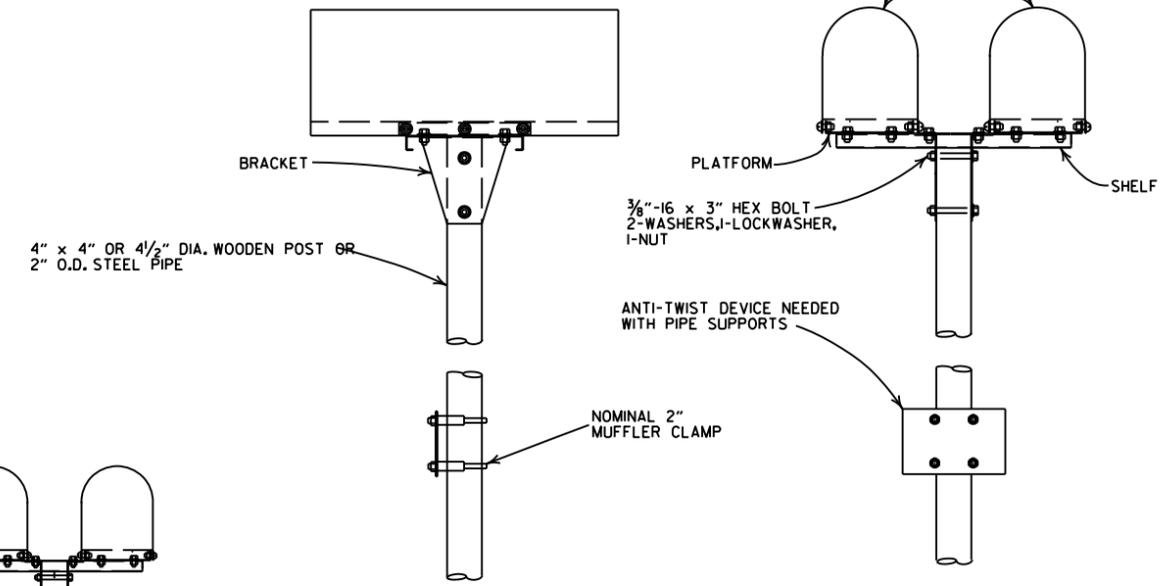


SINGLE INSTALLATION

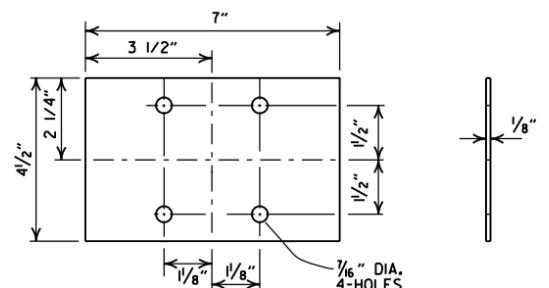


BRACKET

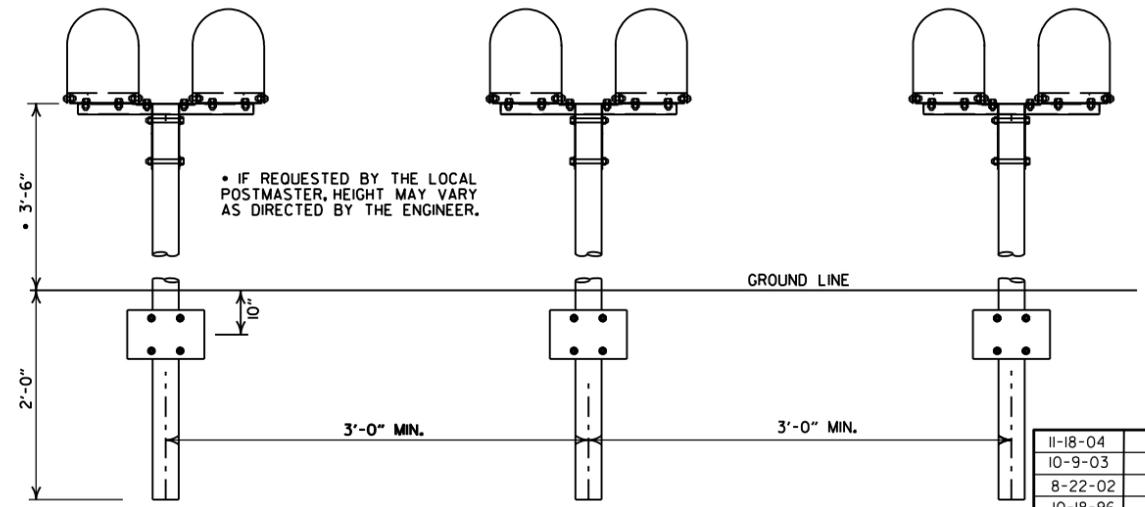
- GENERAL NOTES**
- MAILBOX POSTS MAY BE WOOD OR METAL. WOOD POSTS SHALL BE PRESSURE TREATED FOR GROUND CONTACT IN ACCORDANCE WITH SECTION 637.02 OF THE STANDARD SPECIFICATIONS.
  - ANTI-TWIST PLATES SHALL BE USED ONLY ON METAL POSTS.
  - MAILBOX SHELF, BRACKET & PLATFORM SHALL BE GALVANIZED OR PAINTED STEEL, HOWEVER TREATED WOOD MAY BE USED WITH WOODEN POSTS. THE WOODEN SHELF, BRACKET & PLATFORM SHALL BE A MINIMUM OF 3/4" THICK AND SHALL BE ASSEMBLED WITH BOLTS OF THE APPROPRIATE LENGTH WITH SIX 8 x 3/4" FLATHEAD WOOD SCREWS USED TO ATTACH THE MAILBOX TO THE PLATFORM.
  - THE MAILBOX SHELF AND PLATFORM THAT IS SHOWN IS FOR STANDARD SIZE MAILBOXES, THE SHELF AND PLATFORM SIZE SHALL BE MODIFIED TO FIT MAILBOXES OF A DIFFERENT SIZE.
  - METAL PIPE FOR MAILBOX SUPPORT SHALL BE 2" OUTSIDE DIAMETER STEEL WITH A WALL THICKNESS OF 0.145" AND A WEIGHT OF 2.72 LBS PER FT. OUTSIDE DIAMETER AND WEIGHT SHALL HAVE A TOLERANCE OF +/- 5% ACCORDING TO AASHTO M 181.
  - MAILBOX SUPPORT SYSTEM DIFFERING FROM THOSE SHOWN MAY BE USED, PROVIDED THEY ARE ON THE ARDOT QUALIFIED PRODUCTS LIST FOR MAILBOX SUPPORTS.



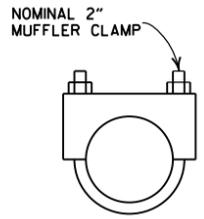
DOUBLE INSTALLATION



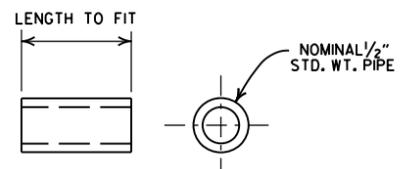
ANTI-TWIST PLATE



SPACING FOR MULTIPLE POST INSTALLATION



CLAMP



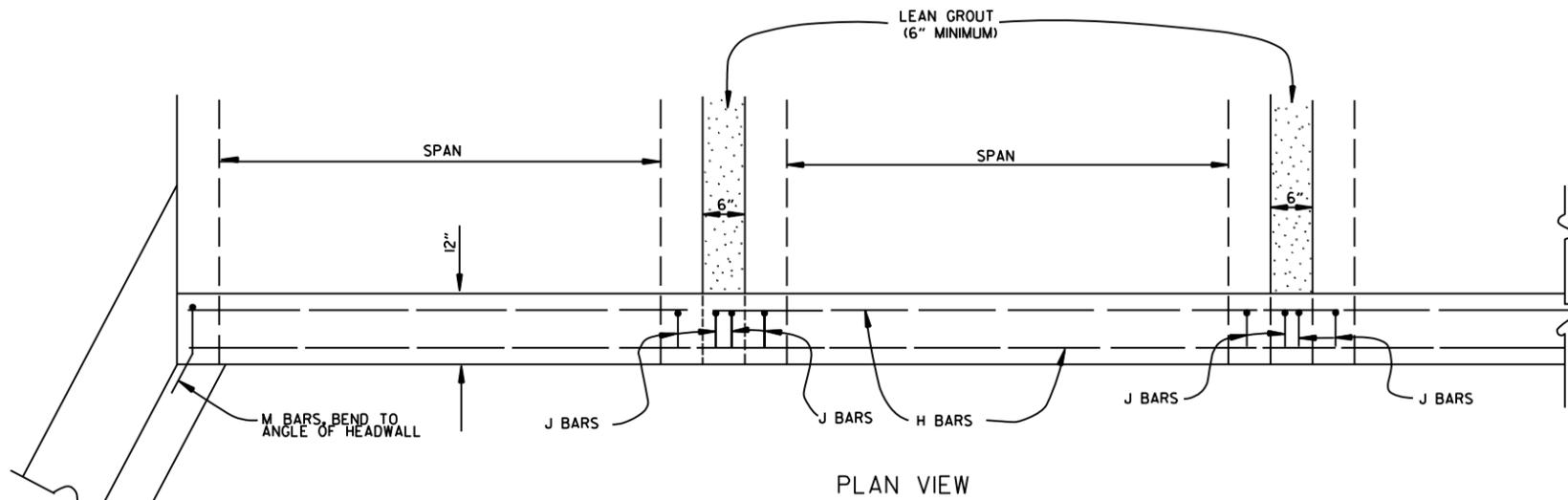
SPACER

DATE	FILMED	REVISION
11-18-04		REVISED NOTES
10-9-03		REVISED NOTE 6
8-22-02		REVISED NOTE 6
10-18-96		CORRECTED AASHTO
10-1-92		CORRECTED SPELLING
9-26-91		NEW PHONE NUMBER
8-15-91		ADDED NOTE
11-30-89		ADJUSTED HEIGHT & ADDED NOTE
2-16-89		DELETED SLOTS FROM SHELF & PLTF
11-17-88	10-1-92	ADJUSTED DIMENSIONS OF STEEL POSTS
7-15-88	120-7-15-88	ISSUED

ARKANSAS STATE HIGHWAY COMMISSION

MAILBOX DETAILS

STANDARD DRAWING MB-1



BAR LIST

BAR	NO.	SIZE	LENGTH	BAR BENDING DIAGRAM
H	2	#4	•	
I	•	#4	•	
J	•	#4	1'-5"	
L	•	#4	3'-2"	
M	•	#4	1'-8"	

• NOTE: LENGTH AND NUMBER OF BARS VARIES WITH SIZE OF CULVERT

GENERAL NOTES

WINGS, CURTAIN WALLS AND APRONS SHALL BE TIED TO THE PRECAST CULVERT SECTION BY CASTING BARS IN CULVERT END SECTIONS AS SHOWN OR BY DOWELING AND GROUTING. J BARS AND M BARS SHALL BE EMBEDDED A MINIMUM OF 10" IN PRECAST BOX.

WINGS, FOOTINGS, APRONS AND CURTAIN WALLS SHALL BE CONSTRUCTED IN ACCORDANCE WITH THE APPLICABLE WING DRAWING. STEEL AND CONCRETE QUANTITIES WILL BE ADJUSTED TO FIT THE IN-PLACE WIDTH & HEIGHT OF THE PRECAST CONCRETE BOX CULVERTS.

ALL EXPOSED CORNERS TO HAVE 3/4" CHAMFERS.

WINGWALLS AND FOOTINGS MAY BE ADJUSTED IN THE FIELD AS DIRECTED BY THE ENGINEER.

ALL CONCRETE, REINFORCING STEEL, LEAN GROUT, MEMBRANE WATERPROOFING, DRAINAGE FILL MATERIAL, GEOTEXTILE FILTER FABRIC, LABOR, MATERIALS AND EQUIPMENT REQUIRED FOR INSTALLING PRECAST BOX CULVERTS WILL NOT BE PAID FOR DIRECTLY BUT WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID FOR THE ITEMS AS SPECIFIED IN SECTION 607 OF THE STANDARD SPECIFICATIONS.

LEAN GROUT SHALL CONSIST OF A SAND CEMENT MIXTURE MEETING THE FOLLOWING REQUIREMENTS:  
 PORTLAND CEMENT SHALL BE TYPE I AND SHALL MEET THE REQUIREMENTS OF AASHTO M 85.  
 SAND SHALL MEET THE REQUIREMENTS OF FINE AGGREGATE AS SPECIFIED IN SECTION 802.02 OF THE STANDARD SPECIFICATIONS. THE SAND CEMENT MIXTURE SHALL CONSIST OF NOT LESS THAN 1.5 SACKS OF PORTLAND CEMENT PER TON OF MATERIAL MIXTURE. THE MIXTURE SHALL CONTAIN SUFFICIENT WATER TO HYDRATE THE CEMENTS. THE SAND CEMENT MIXTURE SHALL BE PLACED IN MAXIMUM 8 INCH THICK LIFTS, LOOSE MEASURE, AND THOROUGHLY RODDED AND TAMPED AROUND BOX TO THOROUGHLY FILL ALL VOIDS.

MEMBRANE WATERPROOFING CONFORMING TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS SHALL BE APPLIED TO ALL BOX CULVERT JOINTS.

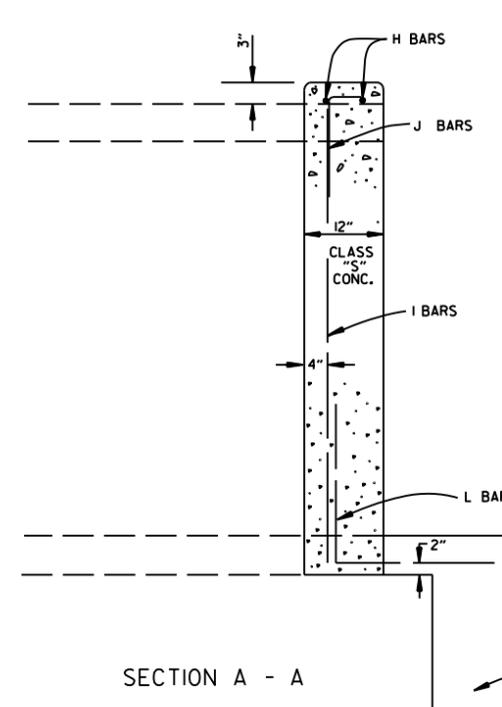
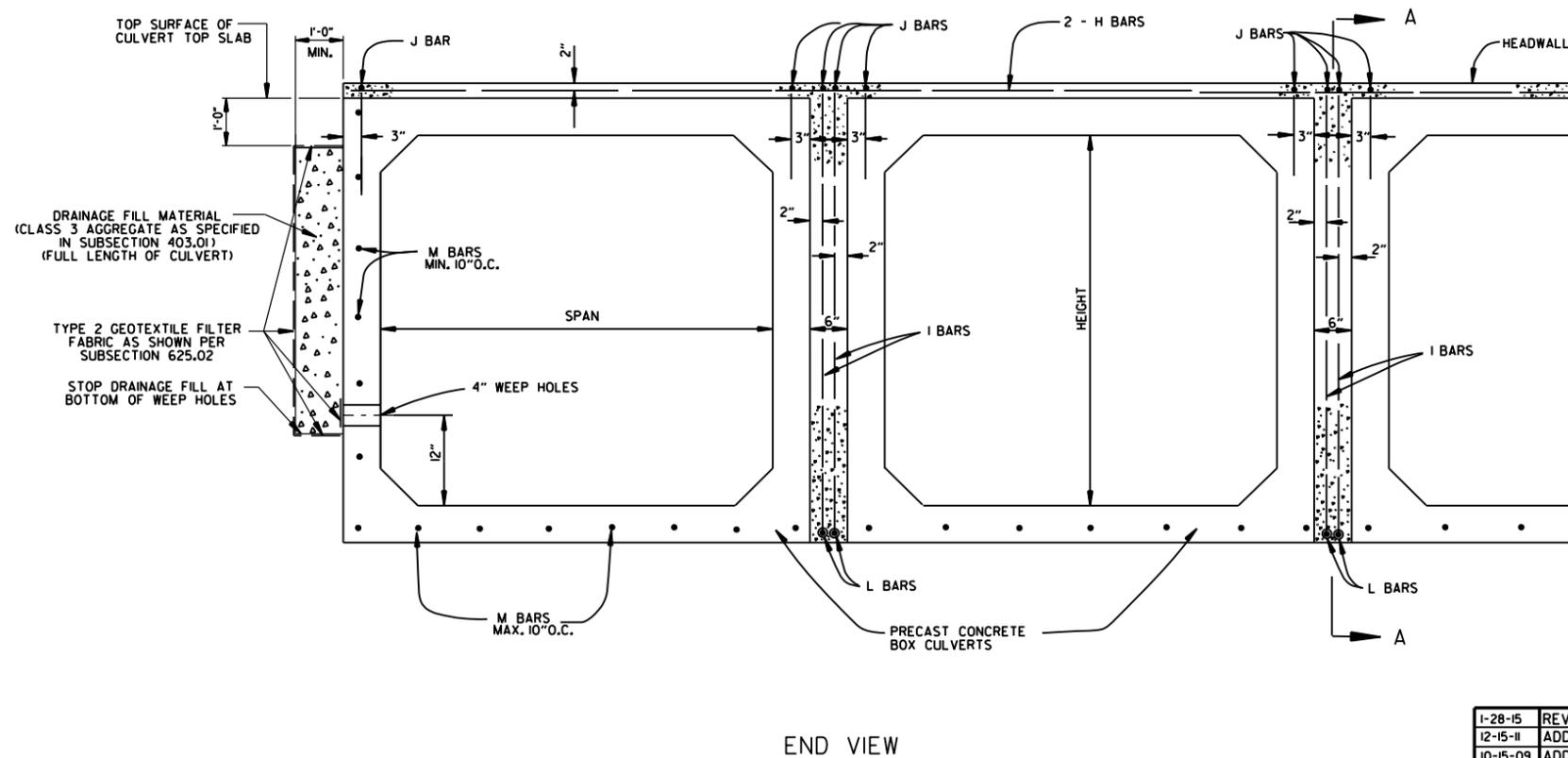
THE MEMBRANE WATERPROOFING WILL BE REQUIRED ON THE TOP EXTERNAL JOINT AND SHALL EXTEND 1 FOOT DOWN THE SIDES OF THE CULVERT.

IN OUTER BARRELS, ONE WEEP HOLE IS REQUIRED IN EXTERIOR WALLS OF EACH PRECAST CULVERT SECTION. WEEP HOLES SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" IN THE ASSEMBLED CULVERT AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

DRAINAGE FILL MATERIAL WITH GEOTEXTILE FABRIC IS REQUIRED AT THE EXTERIOR WALLS OF THE ASSEMBLED CULVERT, SEE DETAILS ON THIS DRAWING.

MINIMUM WIDTH SHALL BE 12" (6" ON EACH SIDE OF JOINT). ON MULTIPLE BARREL CULVERTS, MEMBRANE WATERPROOFING SHALL BE APPLIED TO EACH BARREL AS DESCRIBED ABOVE.

WITH THE APPROVAL OF THE ENGINEER, THE CONTRACTOR WILL BE ALLOWED TO SUBSTITUTE, AT NO ADDITIONAL COST TO THE DEPARTMENT, FLOWABLE SELECT MATERIAL CONFORMING TO SECTION 206 OF THE STANDARD SPECIFICATIONS IN LIEU OF LEAN GROUT.



DATE	REVISION	DATE FILMED
1-28-15	REVISED GEOTEXTILE FABRIC PLACEMENT	
12-15-11	ADDED NOTE & DTLs FOR WEEP HOLE AND DRAINAGE FILL	
10-15-09	ADDED GENERAL NOTE	
11-10-05	REVISED SPACING OF "M" BARS	
4-10-03	REVISED GENERAL NOTES	
10-18-96	CORRECTED AASHTO REF.	
10-1-92	ADDED NOTE FOR MEMBRANE WATERPROOFING	
8-15-91	ADDED NOTE FOR LEAN GROUT	
11- 8-90	REVISED FOR 1991 SPECS	
11-30-89	ISSUED; JABE	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

PRECAST CONCRETE BOX CULVERTS

STANDARD DRAWING PBC-1

**REINFORCED CONCRETE ARCH PIPE DIMENSIONS**

EQUIV. DIA.	SPAN		RISE	
	AASHTO M 206	ARDDOT NOMINAL	AASHTO M 206	ARDDOT NOMINAL
INCHES	INCHES			
15	18	18	11	11
18	22	22	13½	14
21	26	26	15½	16
24	28½	29	18	18
30	36¼	36	22½	23
36	43¾	44	26¾	27
42	51½	51	31¾	31
48	58½	59	36	36
54	65	65	40	40
60	73	73	45	45
72	88	88	54	54
84	102	102	62	62
90	115	115	72	72
96	122	122	77½	77
108	138	138	87½	87
120	154	154	96¾	97
132	168¾	169	106½	107

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M206.

**REINFORCED CONCRETE HORIZONTAL ELLIPTICAL PIPE DIMENSIONS**

EQUIV. DIA.	AASHTO M 207	
	SPAN	RISE
INCHES	INCHES	
18	23	14
24	30	19
27	34	22
30	38	24
33	42	27
36	45	29
39	49	32
42	53	34
48	60	38
54	68	43
60	76	48
66	83	53
72	91	58
78	98	63
84	106	68

THE MEASURED SPAN AND RISE SHALL NOT VARY MORE THAN ± 2 PERCENT FROM THE VALUES SPECIFIED BY AASHTO M207.

**CONSTRUCTION SEQUENCE**

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. PLACE AND COMPACT THE HAUNCH AREA UP TO THE MIDDLE OF THE PIPE.
5. COMPLETE BACKFILL ACCORDING TO SUBSECTION 606.03.(f)(1).

NOTE: HAUNCH AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF CONCRETE PIPE.

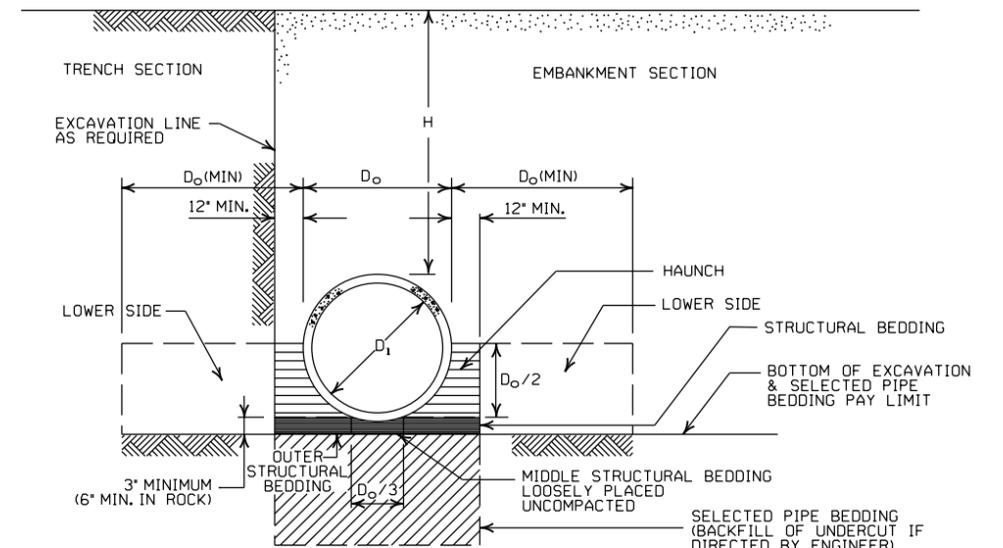
**- LEGEND -**

- D<sub>i</sub> = NORMAL INSIDE DIAMETER OF PIPE
- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- H = FILL COVER HEIGHT OVER PIPE (FEET)
- MIN. = MINIMUM
- UNDISTURBED SOIL

INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR HAUNCH AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 5 OR CLASS 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL*
TYPE 3**	AASHTO CLASSIFICATION A-1 THRU A-6 SOIL OR TYPE 1 OR 2 INSTALLATION MATERIAL

\* SM-3 WILL NOT BE ALLOWED.

\*\* MATERIALS SHALL NOT INCLUDE ORGANIC MATERIALS OR STONES LARGER THAN 3 INCHES.



**EMBANKMENT AND TRENCH INSTALLATIONS**

1. MATERIAL IN THE HAUNCH AND OUTER STRUCTURAL BEDDING SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. FOR TRENCHES WITH WALLS OF NATURAL SOIL, THE DENSITY OF THE SOIL IN THE LOWER SIDE ZONE SHALL BE AS FIRM AS THE 95% DENSITY REQUIRED FOR THE HAUNCH. IF THE EXISTING SOIL DOES NOT MEET THIS CRITERIA, IT SHALL BE REMOVED AND RECOMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OF MATERIAL USED.
3. FOR EMBANKMENTS, THE MATERIAL IN THE LOWER SIDE ZONE SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

**GENERAL NOTES**

1. CONCRETE PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. CONCRETE PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. ALL PIPE SHALL CONFORM TO SECTION 606. CIRCULAR R.C. PIPE CULVERTS SHALL CONFORM TO AASHTO M170. R.C. ARCH PIPE CULVERTS SHALL CONFORM TO AASHTO M206 AND HORIZONTAL ELLIPTICAL PIPE CULVERTS SHALL CONFORM TO AASHTO M207.
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. NOT MORE THAN ONE LIFTING HOLE MAY BE PROVIDED IN CONCRETE PIPE TO FACILITATE HANDLING. HOLE MAY BE CAST IN PLACE, CUT INTO THE FRESH CONCRETE AFTER FORMS ARE REMOVED, OR DRILLED. THE HOLE SHALL NOT BE MORE THAN TWO INCHES IN DIAMETER OR TWO INCHES SQUARE. CUTTING OR DISPLACEMENT OF REINFORCEMENT WILL NOT BE PERMITTED. SPALLED AREAS AROUND THE HOLE SHALL BE REPAIRED IN A WORKMANLIKE MANNER. LIFTING HOLE SHALL BE FILLED WITH MORTAR, CONCRETE, OR OTHER METHOD AS APPROVED BY THE ENGINEER.
9. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
10. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS THE HAUNCH), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

**MINIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS**

INSTALLATION TYPE	CLASS OF PIPE			
	CLASS III	CLASS IV	CLASS V	CLASS V
PIPE ID (IN.)	FEET			
12-15	2	2.5	2	1
18-24	2.5	3	2	1
27-33	3	4	2	1
36-42	3.5	5	2	1
48	4.5	5.5	2	1
54-60	5	7	2	1
66-78	6	8	2	1
84-108	7.5	8	2	1

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

**MAXIMUM HEIGHT OF FILL "H" OVER CIRCULAR R.C. PIPE CULVERTS**

INSTALLATION TYPE	CLASS OF PIPE		
	CLASS III	CLASS IV	CLASS V
TYPE 1	21	32	50
TYPE 2	16	25	39
TYPE 3	12	20	30

NOTE: IF FILL HEIGHT EXCEEDS 50 FEET, A SPECIAL DESIGN CONCRETE PIPE WILL BE REQUIRED USING TYPE 1 INSTALLATION.

**MINIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS**

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
TYPE 2 OR TYPE 3	FEET	
	2.5	1.5

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

NOTE: FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM OF 12" OF PAVEMENT AND/OR BASE.

**MAXIMUM HEIGHT OF FILL "H" OVER R.C. ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS**

INSTALLATION TYPE	CLASS OF PIPE	
	CLASS III	CLASS IV
TYPE 2	13	21
TYPE 3	10	16

NOTE: TYPE 1 INSTALLATION WILL NOT BE ALLOWED FOR ARCH & HORIZONTAL ELLIPTICAL PIPE CULVERTS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED FOR LRFD DESIGN SPECIFICATIONS	
5-18-00	REVISED TYPE 3 BEDDING & ADDED NOTE	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

**ARKANSAS STATE HIGHWAY COMMISSION**

**CONCRETE PIPE CULVERT FILL HEIGHTS & BEDDING**

STANDARD DRAWING PCC-1



**CORRUGATED STEEL PIPE (ROUND)**

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS (INCHES)				
		0.064	0.079	0.109	0.138	0.168
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM						
12	1	84	91			
15	1	67	73			
18	1	56	61			
24	1	42	46	59		
30	2	34	36	47		
36	2		30	39	41	73
42	2		43	67	70	
48	2		37	58	61	64
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, BOLTED, OR HELICAL LOCK-SEAM						
36	1	48	60	88	111	118
42	1	41	51	72	90	102
48	1	36	45	64	77	85
54	2	32	40	59	71	79
60	2	29	36	53	64	71
66	2	26	33	47	58	64
72	2	24	30	44	53	59
78	2		28	41	49	54
84	2		26	38	45	51
90	2		24	35	43	45
96	2		22	33	40	44
102	2			31	38	42
108	2			30	35	39
114	2			28	34	37
120	2			27	32	35

**CONSTRUCTION SEQUENCE**

1. PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
2. INSTALL PIPE TO GRADE.
3. COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
4. COMPLETE STRUCTURAL BACKFILL OPERATION BY WORKING FROM SIDE TO SIDE OF THE PIPE. THE SIDE TO SIDE STRUCTURAL BACKFILL DIFFERENTIAL SHALL NOT EXCEED 24 INCHES OR 1/3 THE SIZE OF THE PIPE, WHICHEVER IS LESS.

NOTE: STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF METAL PIPE.

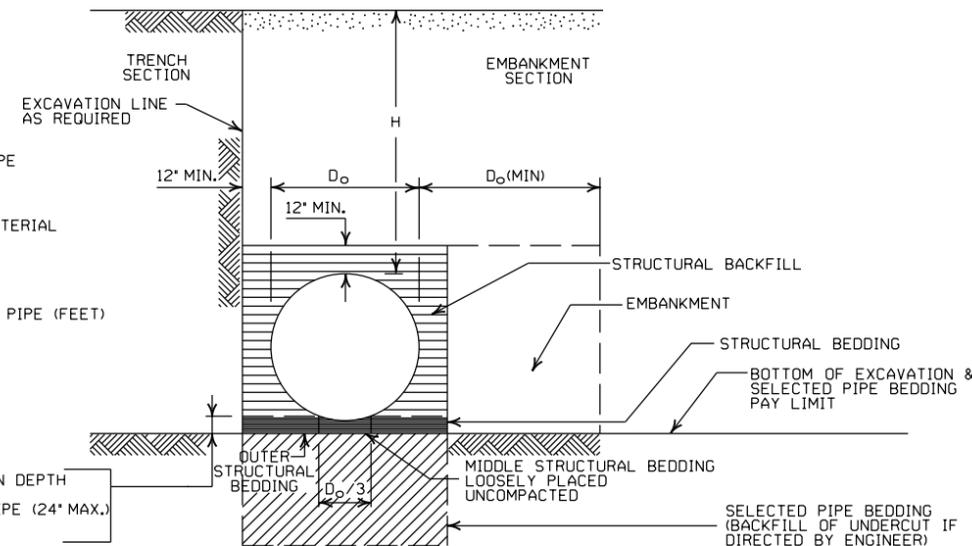
INSTALLATION TYPE	MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4) OR TYPE 1 INSTALLATION MATERIAL ③

③ SM-3 WILL NOT BE ALLOWED.

**- LEGEND -**

- D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Symbol] = STRUCTURAL BACKFILL MATERIAL
- [Symbol] = UNDISTURBED SOIL
- EQUIV. DIA. = EQUIVALENT DIAMETER
- H = FILL COVER HEIGHT OVER PIPE (FEET)

IN SOIL - MIN. EQUALS TWICE CORRUGATION DEPTH  
IN ROCK - MIN. EQUALS GREATER OF:  
1/2" PER FOOT OF FILL OVER PIPE (24" MAX.)  
TWICE CORRUGATION DEPTH



**EMBANKMENT AND TRENCH INSTALLATIONS**

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.
2. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE (ROUND).
3. INSTALLATION TYPE 1 SHALL BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 2 3/8" X 1/2" CORRUGATION.
4. INSTALLATION TYPE 1 OR 2 MAY BE USED FOR CORRUGATED STEEL OR ALUMINUM PIPE ARCHES WITH 3" X 1" OR 5" X 1" CORRUGATION.

**CORRUGATED ALUMINUM PIPE (ROUND)**

PIPE DIAMETER (INCHES)	① MINIMUM COVER TOP OF PIPE TO TOP OF GROUND "H" (FEET)	MAX. FILL HEIGHT "H" ABOVE TOP OF PIPE (FEET)				
		METAL THICKNESS IN INCHES				
		0.060	0.075	0.105	0.135	0.164
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED OR HELICAL LOCK-SEAM						
12	1	45	45			
18	2	30	30	52		
24	2	22	22	39	41	34
30	2		18	31	32	
36	2.5		15	26	27	28
42	2			43	43	44
48	2			40	41	43
54	2			35	37	38
60	2				33	34
66	2					31
72	2					29

**EQUIVALENT METAL THICKNESSES AND GAUGES**

METAL THICKNESS IN INCHES			GAUGE NUMBER
STEEL			
ZINC COATED	UNCOATED	ALUMINUM	
0.064	0.0598	0.060	16
0.079	0.0747	0.075	14
0.109	0.1046	0.105	12
0.138	0.1345	0.135	10
0.168	0.1644	0.164	8

**GENERAL NOTES**

1. METAL PIPE CULVERT CONSTRUCTION SHALL CONFORM TO ARKANSAS DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS. UNLESS OTHERWISE NOTED IN THE PLANS, SECTION AND SUBSECTION REFER TO THE STANDARD CONSTRUCTION SPECIFICATIONS.
2. METAL PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
3. METAL PIPE CULVERT MATERIALS AND INSTALLATIONS SHALL CONFORM TO SECTION 606 AND JOB SPECIAL PROVISION "METAL PIPE".
4. ALL PIPE SHALL BE PROTECTED DURING CONSTRUCTION BY A COVER SUFFICIENT TO PREVENT DAMAGE FROM PASSAGE OF EQUIPMENT.
5. THE MINIMUM TRENCH WIDTH SHALL BE THE OUTSIDE DIAMETER OF THE PIPE PLUS 24 INCHES. THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PRACTICABLE FOR WORKING CONDITIONS.
6. MULTIPLE PIPE CULVERTS SHALL BE INSTALLED WITH A MINIMUM CLEARANCE OF 24 INCHES BETWEEN STRINGS OF PIPE. REFER TO STD. DWG. FES-2 FOR MINIMUM CLEARANCE WHERE FLARED END SECTIONS ARE USED.
7. IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
8. WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
9. WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."

**CORRUGATED METAL PIPE ARCHES**

EQUIV. DIA. (INCHES)	PIPE DIMENSION SPAN X RISE (INCHES)	MINIMUM CORNER RADIUS (INCHES)	STEEL				ALUMINUM			
			MIN. THICKNESS REQUIRED (INCHES)	① MIN. HEIGHT OF FILL, "H" (FT.)		MIN. THICKNESS REQUIRED (INCHES)	① MIN. HEIGHT OF FILL, "H" (FT.)			
				INSTALLATION			INSTALLATION			
				TYPE 1	TYPE 1		TYPE 1	TYPE 1		
2 3/8 INCH BY 1/2 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
15	17x13	3	0.064	2	15	0.060	2	15		
18	21x15	3	0.064	2	15	0.060	2	15		
21	24x18	3	0.064	2,25	15	0.060	2,25	15		
24	28x20	3	0.064	2,5	15	0.075	2,5	15		
30	35x24	3	0.079	3	12	0.075	3	12		
36	42x29	3 1/2	0.079	3	12	0.105	3	12		
42	49x33	4	0.079	3	12	0.105	3	12		
48	57x38	5	0.109	3	13	0.135	3	13		
54	64x43	6	0.109	3	14	0.135	3	14		
60	71x47	7	0.138	3	15	0.135	3	14		
66	77x52	8	0.168	3	15	0.164	3	15		
72	83x57	9	0.168	3	15					
② 3 INCH BY 1 INCH OR 5 INCH BY 1 INCH CORRUGATION RIVETED, WELDED, OR HELICAL LOCK-SEAM										
			INSTALLATION				INSTALLATION			
			TYPE 2		TYPE 1		TYPE 2		TYPE 1	
36	40x31	5	0.079	3	2	12	15			
42	46x36	6	0.079	3	2	13	15			
48	53x41	7	0.079	3	2	13	15			
54	60x46	8	0.079	3	2	13	15			
60	66x51	9	0.079	3	2	13	15			
66	73x55	12	0.079	3	2	15	15			
72	81x59	14	0.079	3	2	15	15			
78	87x63	14	0.079	3	2	15	15			
84	95x67	16	0.109	3	2	15	15			
90	103x71	16	0.109	3	2	15	15			
96	112x75	18	0.109	3	2	15	15			
102	117x79	18	0.109	3	2	15	15			
108	128x83	18	0.138	3	2	15	15			

① FOR MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

② WHERE THE STANDARD 2 2/3" X 1/2" CORRUGATION AND GAUGE IS SPECIFIED FOR A GIVEN DIAMETER, A PIPE OF THE SAME DIAMETER WITH A 3" X 1" OR 5" X 1" CORRUGATION MAY BE SUBSTITUTED, PROVIDING IT IS GAUGED FOR A FILL HEIGHT CONDITION EQUAL TO OR GREATER THAN THE MAXIMUM FILL HEIGHT CONDITION FOR THE SPECIFIED GAUGE AND CORRUGATION.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1	
12-15-11	REVISED FOR LRFD DESIGN SPECS	
3-30-00	REVISED INSTALLATIONS	
11-06-97	ISSUED	

**ARKANSAS STATE HIGHWAY COMMISSION**  
**METAL PIPE CULVERT**  
**FILL HEIGHTS & BEDDING**

STANDARD DRAWING PCM-1



INSTALLATION TYPE	•• MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	•SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL.
  - SM3 WILL NOT BE ALLOWED.
  - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1/2 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF HDPE PIPE.

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"

NOTE:  
 18" MIN. (18" - 30" DIAMETERS)  
 24" MIN. (36" - 48" DIAMETERS)  
 MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

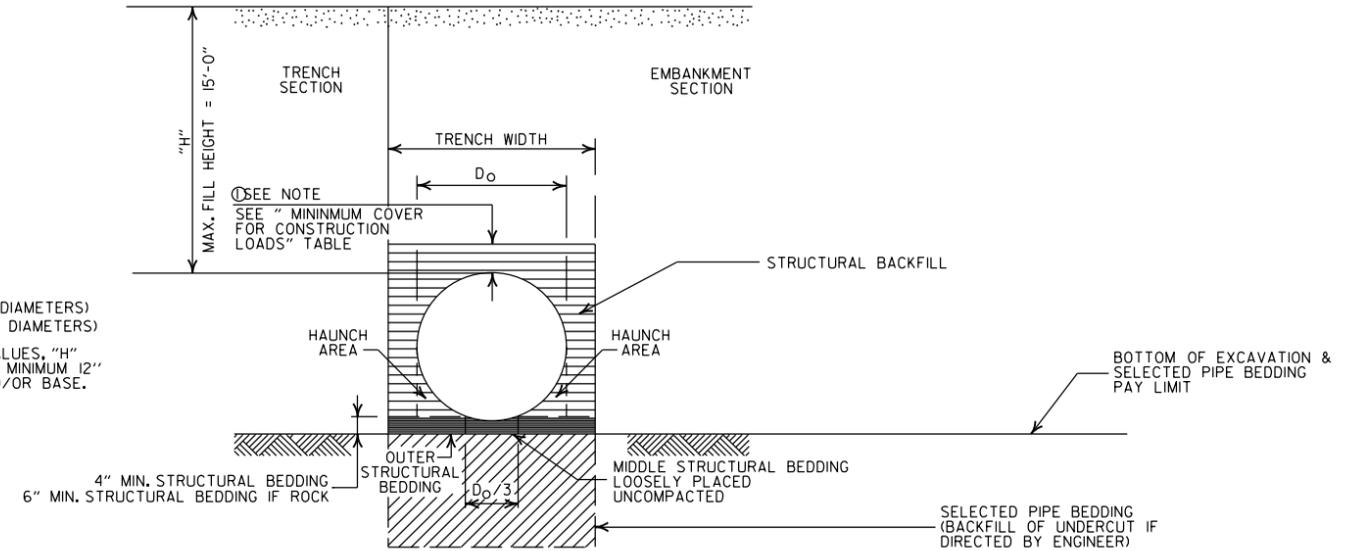
### MULTIPLE INSTALLATION OF HIGH DENSITY POLYETHYLENE PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"

### MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.



### TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

- STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### - LEGEND -

- H = FILL HEIGHT (FT.)
- Do = OUTSIDE DIAMETER OF PIPE
- MAX. = MAXIMUM
- MIN. = MINIMUM
- [Hatched pattern] = STRUCTURAL BACKFILL MATERIAL
- [Diagonal lines pattern] = UNDISTURBED SOIL

### GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M294, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- HIGH DENSITY POLYETHYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR HDPE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REVISED GENERAL NOTES & MINIMUM COVER NOTE	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION  
**PLASTIC PIPE CULVERT  
 (HIGH DENSITY POLYETHYLENE)**  
 STANDARD DRAWING PCP-1

INSTALLATION TYPE	** MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 2	*SELECTED MATERIALS (CLASS SM-1, SM-2, OR SM-4)

- AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7) MAY BE USED IN LIEU OF SELECTED MATERIAL. SM3 WILL NOT BE ALLOWED.
  - STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.
- STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF PVC PIPE.

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" > OR = 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"

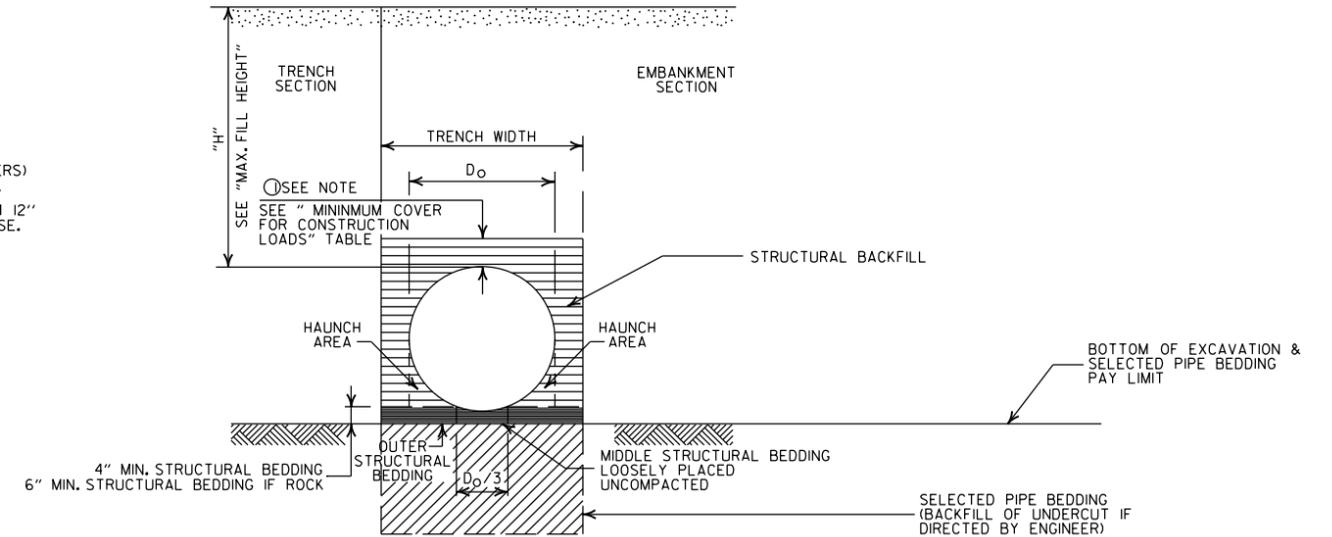
### MULTIPLE INSTALLATION OF PVC PIPES

PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"

### MAXIMUM FILL HEIGHT BASED ON STRUCTURAL BACKFILL

PIPE DIAMETER	"H"
18"	45'-0"
24"	45'-0"
30"	40'-0"
36"	40'-0"

- ① NOTE:  
12" MIN. (18" - 36" DIAMETERS) MINIMUM COVER VALUE, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.



### TYPE 2 EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-175.0 (KIPS)
18" THRU 36"	2'-0"	2'-6"	3'-0"	3'-0"

- ② MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

### GENERAL NOTES

- PIPE SHALL CONFORM TO ASTM F949, CELL CLASS I2454. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, FIFTH EDITION (2010) WITH 2010 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATED OR PROFILE VALLEY.
- PVC PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR PVC PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN AASHTO SECTION 26.4.2.4 AND 30.4.2 "AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS." JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

### - LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL  
|||||| = UNDISTURBED SOIL

DATE	REVISION	DATE FILMED
2-27-14	REVISED GENERAL NOTE 1.	
12-15-11	REV GENERAL NOTES & MINIMUM COVER NOTE; DELETED SM3 MATERIAL	
11-17-10	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

PLASTIC PIPE CULVERT  
(PVC F949)

STANDARD DRAWING PCP-2



INSTALLATION TYPE	**MATERIAL REQUIREMENTS FOR STRUCTURAL BACKFILL AND STRUCTURAL BEDDING
TYPE 1	AGGREGATE BASE COURSE (CLASS 4, 5, 6, OR 7)
TYPE 2	*SELECTED MATERIALS (CLASS SM-1, SM-2 OR SM-4) OR TYPE 1 INSTALLATION MATERIAL

\* SM3 WILL NOT BE ALLOWED.

\*\* STRUCTURAL BEDDING MATERIAL SHALL HAVE A MAXIMUM PARTICLE SIZE OF 1 INCH. STRUCTURAL BACKFILL MATERIAL SHALL BE FREE OF ORGANIC MATERIAL, STONES LARGER THAN 1.50 INCH IN GREATEST DIMENSION, OR FROZEN LUMPS.

STRUCTURAL BACKFILL AND STRUCTURAL BEDDING MATERIAL WILL NOT BE PAID FOR SEPARATELY, BUT COMPENSATION WILL BE CONSIDERED TO BE INCLUDED IN THE PRICE BID PER LINEAR FOOT OF POLYPROPYLENE PIPE.

### MINIMUM TRENCH WIDTH BASED ON FILL HEIGHT "H"

PIPE DIAMETER	TRENCH WIDTH (FEET)	
	"H" < 10'-0"	"H" >OR= 10'-0"
18"	4'-6"	4'-6"
24"	5'-0"	6'-0"
30"	5'-6"	7'-6"
36"	6'-0"	9'-0"
42"	7'-0"	10'-6"
48"	8'-0"	12'-0"
60"	10'-0"	15'-0"

①NOTE:  
12" MIN. (18" - 42" DIAMETERS)  
24" MIN. (60" DIAMETER)  
MINIMUM COVER VALUES, "H" SHALL INCLUDE A MINIMUM 12" OF PAVEMENT AND/OR BASE.

### MINIMUM COVER FOR CONSTRUCTION LOADS

PIPE DIAMETER	② MIN. COVER (FEET) FOR INDICATED CONSTRUCTION LOADS			
	18.0-50.0 (KIPS)	50.0-75.0 (KIPS)	75.0-110.0 (KIPS)	110.0-150.0 (KIPS)
36" OR LESS	2'-0"	2'-6"	3'-0"	3'-0"
42" OR GREATER	3'-0"	3'-0"	3'-6"	4'-0"

②MINIMUM COVER SHALL BE MEASURED FROM TOP OF PIPE TO TOP OF THE MAINTAINED CONSTRUCTION ROADWAY SURFACE. THE SURFACE SHALL BE MAINTAINED.

### MULTIPLE INSTALLATION OF POLYPROPYLENE PIPES

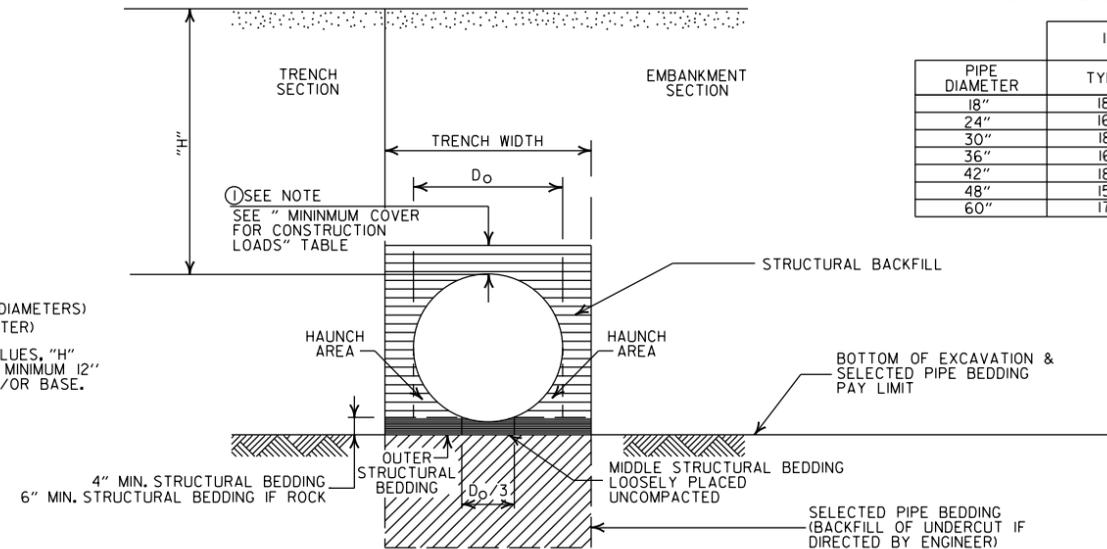
PIPE DIAMETER	CLEAR DISTANCE BETWEEN PIPES
18"	1'-6"
24"	2'-0"
30"	2'-6"
36"	3'-0"
42"	3'-6"
48"	4'-0"
60"	5'-0"

### GENERAL NOTES

- PIPE SHALL CONFORM TO AASHTO M330, TYPE S. INSTALLATION SHALL CONFORM TO JOB SPECIAL PROVISION "PLASTIC PIPE" AND SECTION 606 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION).
- PLASTIC PIPE CULVERT DESIGN SHALL CONFORM TO AASHTO LRFD BRIDGE DESIGN SPECIFICATIONS, SIXTH EDITION (2012) WITH 2013 INTERIMS.
- THE MAXIMUM ALLOWABLE TRENCH WIDTH SHALL BE THE MINIMUM WIDTH PLUS A SUFFICIENT WIDTH TO ENSURE WORKING ROOM TO PROPERLY AND SAFELY PLACE AND COMPACT HAUNCHING AND OTHER BACKFILL MATERIAL.
- IMPERVIOUS MATERIAL SHOULD BE PLACED AS DIRECTED BY THE ENGINEER AT THE ENDS OF THE CULVERT TO PREVENT LOSS OF STRUCTURAL BEDDING WHEN PERVIOUS MATERIAL IS USED FOR STRUCTURAL BEDDING AND/OR BACKFILL.
- WHEN DIRECTED BY THE ENGINEER, UNSUITABLE MATERIAL THAT IS ENCOUNTERED AT THE BOTTOM OF THE EXCAVATED TRENCH (BELOW THE AREA IDENTIFIED AS "STRUCTURAL BEDDING" ABOVE) WILL BE EXCAVATED AND REPLACED WITH SELECTED PIPE BEDDING. THE QUANTITY OF MATERIAL REQUIRED TO BACKFILL THE UNDERCUT AREA UP TO THE SELECTED PIPE BEDDING PAY LIMIT DESIGNATED ABOVE WILL BE MEASURED AND PAID FOR AS "SELECTED PIPE BEDDING."
- WHEN THE EXISTING MATERIAL EXCAVATED FOR THE PIPE TRENCH IS DETERMINED BY THE ENGINEER TO BE UNSUITABLE FOR BACKFILLING THE PIPE (ABOVE THE AREA IDENTIFIED ABOVE AS STRUCTURAL BACKFILL), BORROW MATERIAL OR MATERIAL FROM THE ROADWAY EXCAVATION WILL BE USED TO BACKFILL THE PIPE. IF SUITABLE MATERIAL IS NOT AVAILABLE, THE ENGINEER MAY AUTHORIZE THE USE OF "SELECTED PIPE BACKFILL."
- FOR PIPE TYPES THAT ARE NOT SMOOTH ON THE OUTSIDE (CORRUGATED OR PROFILE WALLS), BACKFILL GRADATIONS SHOULD BE SELECTED THAT WILL PERMIT THE FILLING OF THE CORRUGATION OR PROFILE VALLEY.
- POLYPROPYLENE PIPES OF DIAMETERS OTHER THAN SHOWN WILL NOT BE ALLOWED.
- JOINTS FOR POLYPROPYLENE PIPE SHALL MEET THE REQUIREMENTS FOR SOIL TIGHTNESS AS SPECIFIED IN SECTION 26.4.2.4 AND 30.4.2 OF THE AASHTO LRFD BRIDGE CONSTRUCTION SPECIFICATIONS 3RD EDITION (2010) WITH 2012 INTERIMS. JOINTS SHALL BE INSTALLED PER MANUFACTURER'S RECOMMENDATIONS.

### MAXIMUM HEIGHT OF FILL "H"

PIPE DIAMETER	INSTALLATION TYPE	
	TYPE 1	TYPE 2
18"	18'	14'
24"	16'	12'
30"	18'	14'
36"	16'	12'
42"	18'	13'
48"	15'	11'
60"	17'	12'



### EMBANKMENT AND TRENCH INSTALLATIONS

1. STRUCTURAL BACKFILL, EMBANKMENT, AND OUTER STRUCTURAL BEDDING MATERIAL SHALL BE COMPACTED TO 95% OF THE MAXIMUM DENSITY ACCORDING TO THE TYPE OR CLASS OF MATERIAL USED.

### CONSTRUCTION SEQUENCE

- PLACE STRUCTURAL BEDDING MATERIAL TO GRADE. DO NOT COMPACT.
- INSTALL PIPE TO GRADE.
- COMPACT STRUCTURAL BEDDING OUTSIDE THE MIDDLE THIRD OF THE PIPE.
- THE STRUCTURAL BACKFILL SHALL BE PLACED AND COMPACTED IN LAYERS NOT EXCEEDING 8". THE LAYERS SHALL BE BROUGHT UP EVENLY AND SIMULTANEOUSLY TO THE ELEVATION OF THE MINIMUM COVER.
- PIPE INSTALLATION MAY REQUIRE THE USE OF RESTRAINTS, WEIGHTING OR OTHER APPROVED METHODS IN ORDER TO HELP MAINTAIN GRADE AND ALIGNMENT.

### - LEGEND -

H = FILL HEIGHT (FT.)  
D<sub>o</sub> = OUTSIDE DIAMETER OF PIPE  
MAX. = MAXIMUM  
MIN. = MINIMUM

==== = STRUCTURAL BACKFILL MATERIAL  
===== = UNDISTURBED SOIL

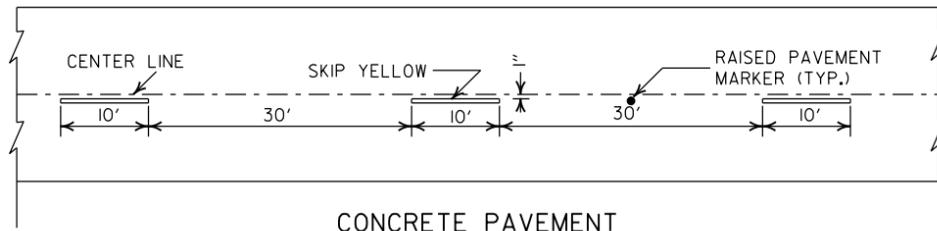
DATE	REVISION	DATE FILMED
02-27-20	REVISED	
11-07-19	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

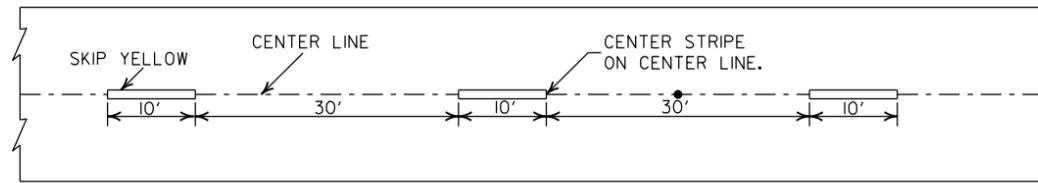
PLASTIC PIPE CULVERT  
(POLYPROPYLENE)

STANDARD DRAWING PCP-3



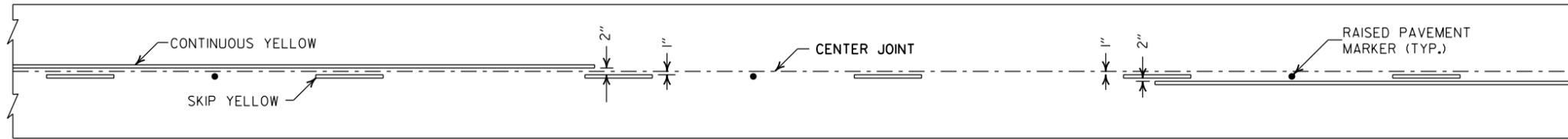


CONCRETE PAVEMENT

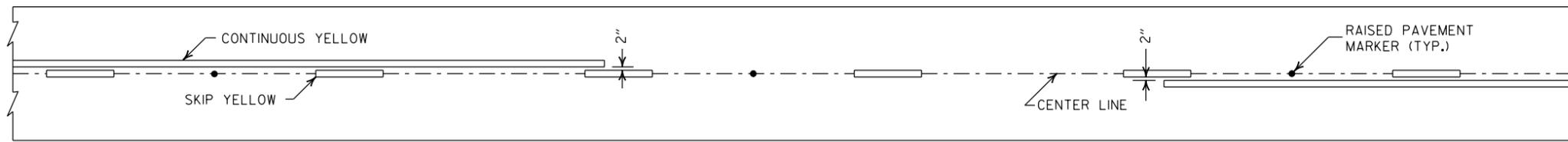


ASPHALT PAVEMENT

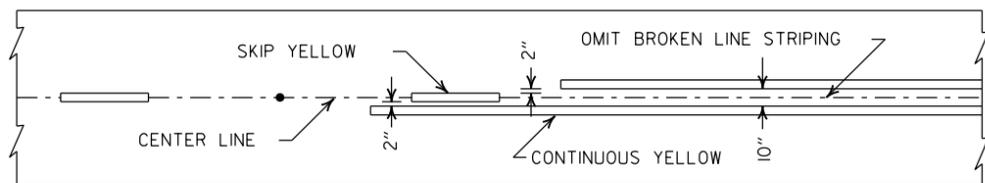
**BROKEN LINE STRIPING**



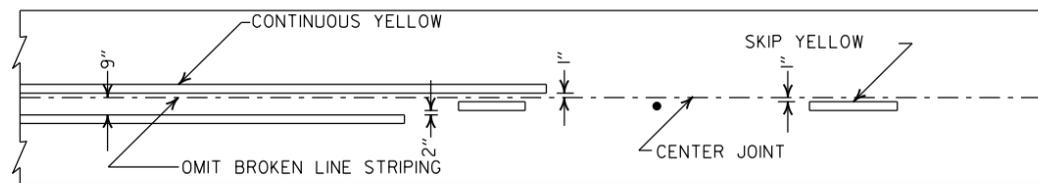
**SOLID LINE STRIPING ON CONCRETE PAVEMENT**



**SOLID LINE STRIPING ON ASPHALT PAVEMENT**

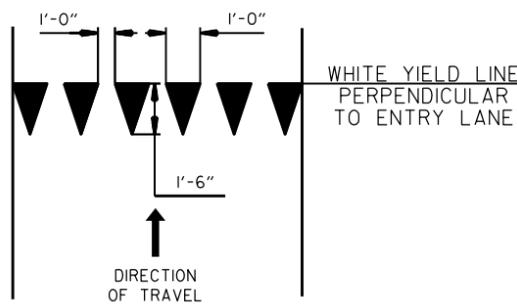


ASPHALT PAVEMENT

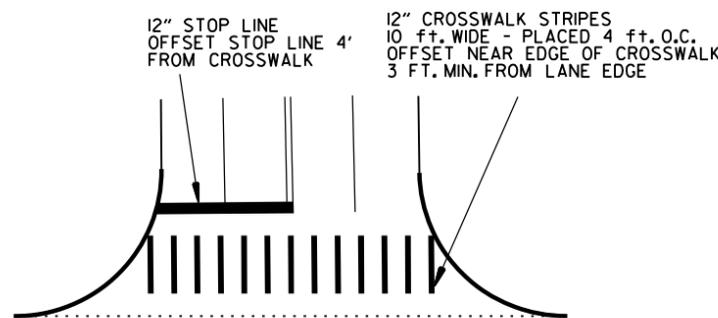


CONCRETE PAVEMENT

**STRIPING AT ADJACENT NO PASSING LANES**

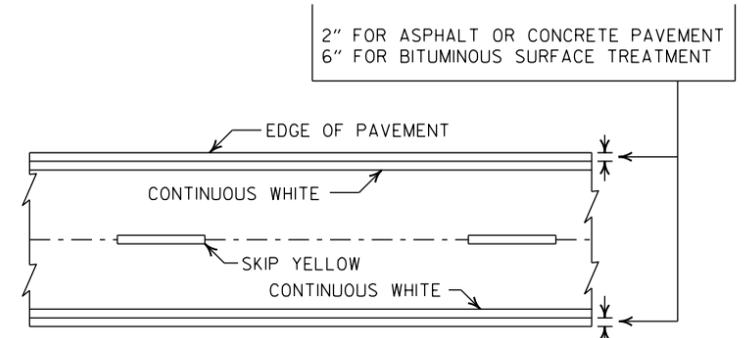


**YIELD LINE DETAIL**

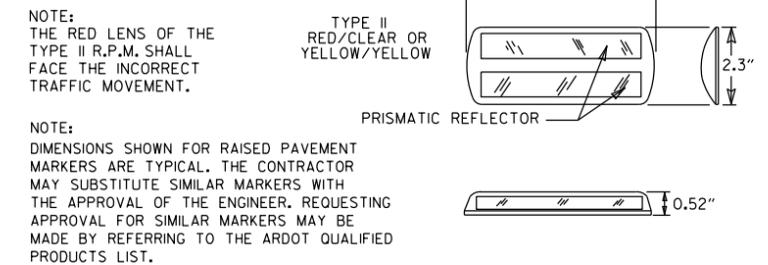


**CROSSWALK AND STOP LINE DETAILS**

- NOTES:
1. REFER TO THE STRIPING DETAILS FOR PAVEMENT MARKING LINE WIDTHS.
  2. THIS DRAWING SHALL BE USED IN CONJUNCTION WITH THE LATEST REVISED ADDITION OF THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES."
  3. RAISED PAVEMENT MARKERS SHALL BE PLACED ON AN 80 FEET SPACING UNLESS OTHERWISE SHOWN IN THE PLANS.



**PAVEMENT EDGE LINE MARKING**



**DETAIL OF STANDARD RAISED PAVEMENT MARKERS**

DATE	REVISION	FILMED
2-27-20	REVISED STOP LINE DETAILS	
6-1-17	ADDED YIELD LINE DETAIL	
5-12-16	REVISED LINE WIDTHS, SPACING, & NOTES	
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
11-17-10	REVISED GENERAL NOTES & REMOVED PLOWABLE PVMT MRKRS	
11-18-04	REVISED NOTE 2 & GENERAL NOTES	
8-22-02	ADDED CROSSWALK & STOPBAR DTL.	
7-02-98	ADDED DETAILS OF STD. RAISED PAV'T. MARKERS	
4-26-96	REV. NOTES 3&4; ADDED R.P.M.	
9-30-80	DRAWN	1-9-30-80

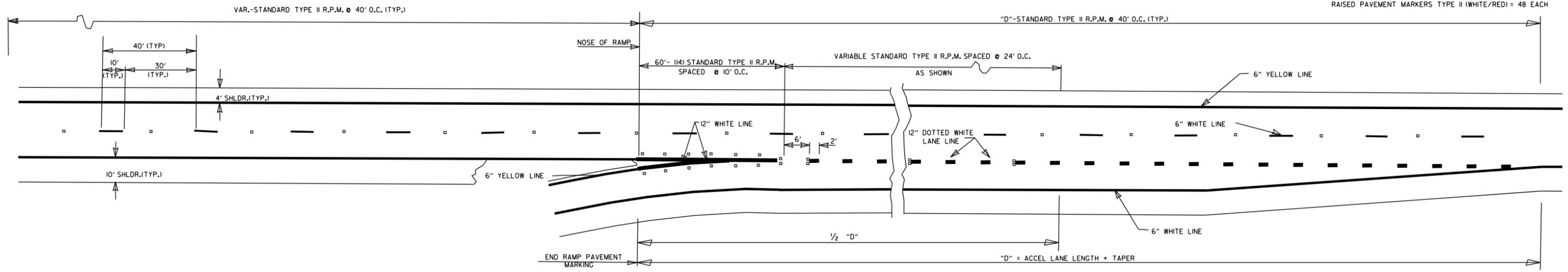
**ARKANSAS STATE HIGHWAY COMMISSION**

**PAVEMENT MARKING DETAILS**

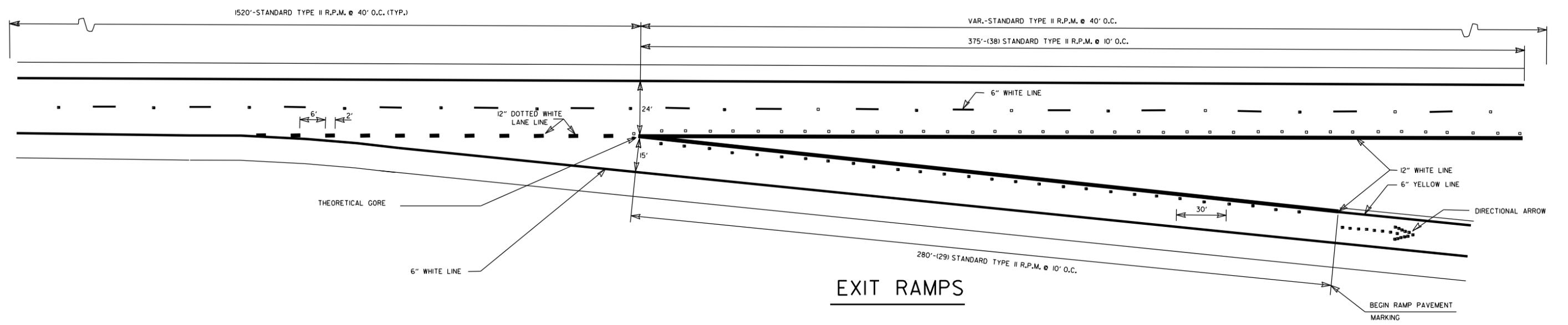
STANDARD DRAWING PM-1

ENTRANCE RAMP  
12" WHITE = 370 LIN. FT.  
RAISED PAVEMENT MARKERS TYPE II (WHITE/RED) = 38 EACH

EXIT RAMP  
6" WHITE = 280 LIN. FT.  
12" WHITE = 815 LIN. FT.  
RAISED PAVEMENT MARKERS TYPE II (WHITE/RED) = 38 EACH  
RAISED PAVEMENT MARKERS TYPE II (WHITE/RED) = 48 EACH



### ENTRANCE RAMPS

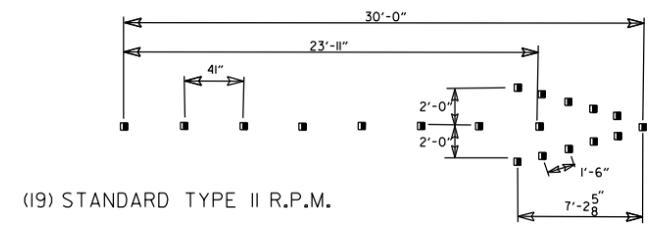
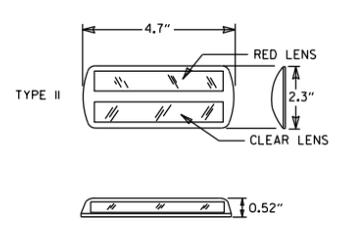


### EXIT RAMPS

GENERAL NOTES:  
THIS DRAWING SHOULD BE CONSIDERED AS TYPICAL ONLY AND THE FINAL LOCATION OF THE STRIPING AND PAVEMENT MARKERS SHALL BE DETERMINED BY THE ENGINEER.

THIS DRAWING SHOULD BE USED IN CONJUNCTION WITH THE "MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES", LATEST REVISION.

NOTE:  
DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE ARDOT QUALIFIED PRODUCTS LIST.



DETAIL OF STANDARD RAISED PAVEMENT MARKERS

DIRECTIONAL ARROWS

NOTE:  
THE RED LENS OF THE TYPE II R.P.M. SHALL FACE THE INCORRECT TRAFFIC MOVEMENT.

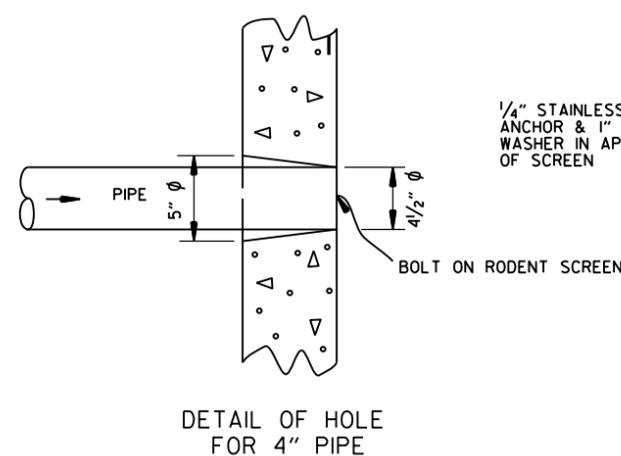
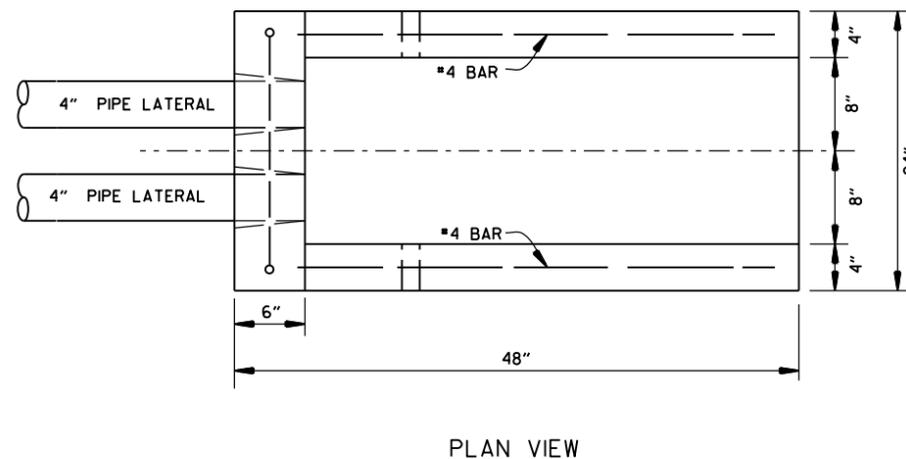
DATE	REVISION	FILMED
05-14-20	REMOVED CROSSHATCH MARKINGS ON EXIT RAMPS	
11-07-19	REVISED DOTTED PAV'T MARKINGS; ADDED CROSSHATCH MARKINGS ON EXIT RAMPS	
12-8-16	REVISED RAISED PAV'T MARKERS FOR 80' SPACING; REVISED WIDTH OF STRIPING	
9-12-13	REVISED DETAIL OF STANDARD RAISED PAVEMENT MARKERS	
7-26-12	REVISED RPM NOTATION	
12-15-11	REVISED RPMs ACCORDING TO LATEST POLICY	
11-17-10	REMOVED PLOWABLE PAVEMENT MARKERS	
6-3-10	REVISED PER 2009 MUTCD	
11-18-04	REVISED NOTES	
8-22-02	ADDED & REVISED NOTES; REV. ENTRANCE & EXIT RAMPS	
5-18-00	REMOVED HASHMARKS	
7-02-98	CHANGED TYPES TO ROMAN NUMERALS	
4-26-96	ADDED DIMENSIONS & QUANTITIES; REVISED LANE WIDTH ON EXIT RAMP	
2-2-95	PLACED IN USE	2-2-95
		FILMED

**ARKANSAS STATE HIGHWAY COMMISSION**

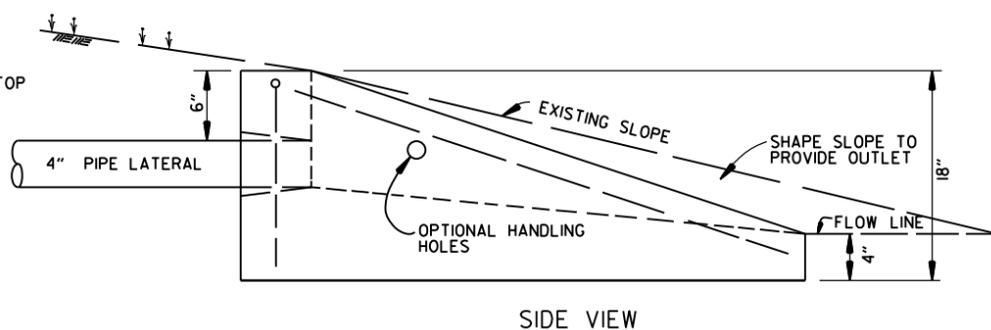
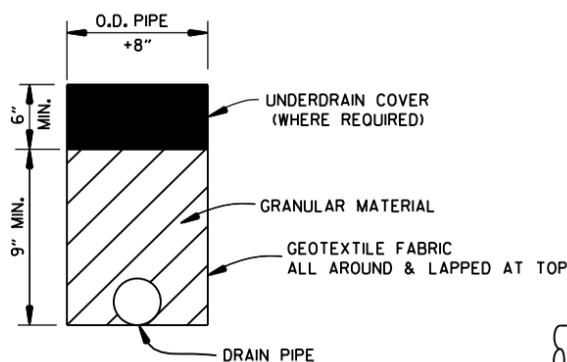
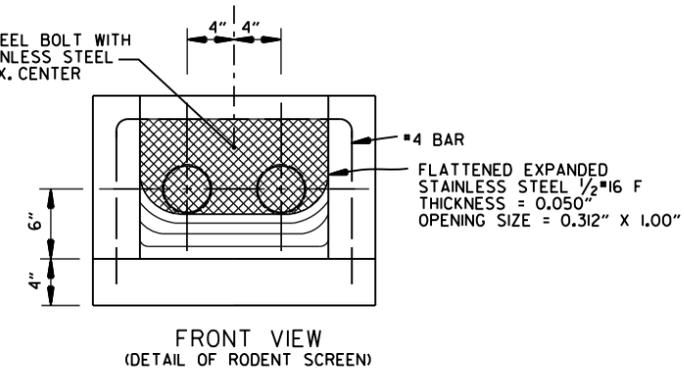
**PAVEMENT MARKING DETAILS  
ON  
ACCESS CONTROLLED ROADWAYS**

**STANDARD DRAWING PM-2**

NOTE:  
 1. UNLESS OTHERWISE SPECIFIED ON THE PLANS, THE UNDERDRAIN COVER SHALL BE THOROUGHLY COMPACTED EARTH AND SHALL BE SUBSIDIARY TO PIPE UNDERDRAIN.  
 2. GRANULAR MATERIAL SHALL BE WRAPPED WITH GEOTEXTILE FABRIC, LAP FABRIC 12" OR THE WIDTH OF THE TRENCH AT THE TOP.



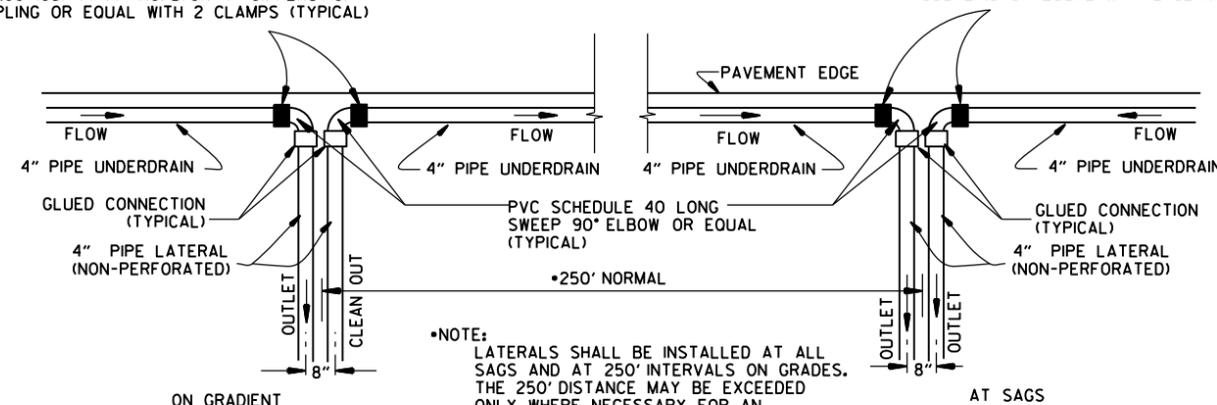
1/4" STAINLESS STEEL BOLT WITH ANCHOR & 1" STAINLESS STEEL WASHER IN APPROX. CENTER OF SCREEN



FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DI OR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)

UNDERDRAIN OUTLET PROTECTORS

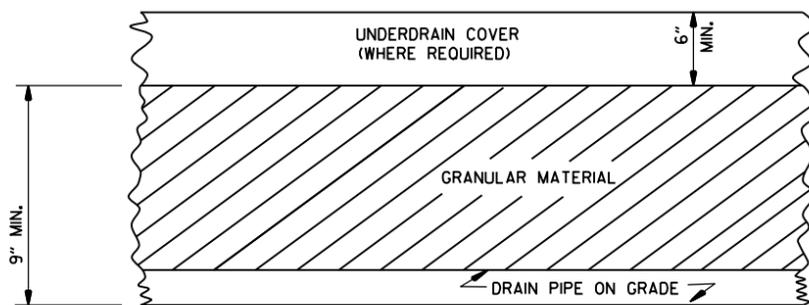
FERNCO 1056-44 (4" CI/PLASTIC) OR FERNCO 1051-44 (4" AC/DI OR 4" CI/PLASTIC) COUPLING OR EQUAL WITH 2 CLAMPS (TYPICAL)



\*NOTE: LATERALS SHALL BE INSTALLED AT ALL SAGS AND AT 250' INTERVALS ON GRADES. THE 250' DISTANCE MAY BE EXCEEDED ONLY WHERE NECESSARY FOR AN ACCEPTABLE OUTLET.

DETAIL OF PIPE UNDERDRAIN LATERALS WHEN PLACED ALONG PAVEMENT EDGE

NOTE: PVC PIPE FOR LATERALS SHALL MEET THE REQUIREMENTS OF ASTM D 1785 (LATEST REVISION) FOR SCHEDULE 40 PIPE.



DETAILS OF PIPE UNDERDRAIN

NOTES FOR PIPE UNDERDRAINS

- GEOTEXTILE FABRIC SHALL MEET THE REQUIREMENTS OF SECTION 625 FOR TYPE I. PAYMENT FOR GEOTEXTILE FABRIC AND GRANULAR FILTER MATERIAL SHALL BE INCLUDED IN THE PRICE BID PER LIN. FT. FOR "4" PIPE UNDERDRAINS" IN ACCORDANCE WITH SECTION 611 OF THE STANDARD SPECIFICATIONS.
- 4" NON-PERFORATED SCHEDULE 40 PVC PIPE LATERALS WITH OUTLET PROTECTORS SHALL BE INSTALLED AS SHOWN HEREON. LATERALS WILL BE MEASURED AND PAID FOR AS "4" PIPE UNDERDRAINS." UNDERDRAIN OUTLET PROTECTORS WILL BE MEASURED AND PAID FOR BY THE UNIT IN ACCORDANCE WITH SECTION 611 OF THE STANDARD SPECIFICATIONS.
- EXISTING 4" PIPE UNDERDRAINS MAY BE CONNECTED TO PROPOSED DROP INLETS OR EXTENDED WHERE DIRECTED BY THE ENGINEER. PAYMENT FOR CONNECTING TO DROP INLETS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID FOR "4" PIPE UNDERDRAINS."
- THE LOCATION OF ALL LATERALS SHALL BE MARKED WITH 4" X 12" PERMANENT PAVEMENT MARKING TAPE (TYPE III WHITE) AT THE OUTSIDE EDGE OF THE SHOULDER, PLACED TRANSVERSE TO TRAFFIC. PAYMENT FOR THIS WORK SHALL BE INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS.
- PAYMENT FOR THE RODENT SCREEN SHALL BE INCLUDED IN THE PRICE BID PER EACH FOR "UNDERDRAIN OUTLET PROTECTORS."
- ANY EXISTING UNDERDRAINS THAT INTERFERE WITH INSTALLATION OF THE NEW UNDERDRAIN SYSTEM SHALL BE REMOVED AND DISPOSED OF AS DIRECTED BY THE ENGINEER. PAYMENT WILL BE CONSIDERED INCLUDED IN THE PRICE BID FOR THE VARIOUS CONTRACT ITEMS. EXISTING UNDERDRAIN OUTLET PROTECTORS SHALL BE REMOVED UNDER THE ITEM "REMOVAL AND DISPOSAL OF UNDERDRAIN OUTLET PROTECTORS."
- AT LOCATIONS WHERE A SINGLE LATERAL IS USED THE CONTRACTOR SHALL HAVE THE FOLLOWING OPTIONS; 1. INSTALL OUTLET PROTECTOR AS SHOWN ON STANDARD DRAWING PU-1 AND GROUT THE UNUSED HOLE OR 2. INSTALL AN OUTLET PROTECTOR WITH A SINGLE HOLE.

12-8-16	ADDED NOTES FOR PIPE UNDERDRAINS, REVISED RODENT SCREEN DETAIL AND NOTES, REMOVED NOTE 1 FOR GRANULAR MATERIAL, ADDED NOTE FOR GEOTEXTILE FABRIC	
4-10-03	REVISED NOTE 3	
1-12-00	REVISED DETAIL OF UNDERDRAIN LATERALS	
11-18-98	REVISED NOTE	
10-18-96	REVISED MIN. DEPTH & GEOTEXTILE FABRIC	
4-26-96	ADDED LATERAL NOTE: 5 1/2" TO 5"	
11-22-95	REVISED LATERALS	
7-20-95	REVISED LATERALS & ADDED NOTE	
11- 3-94	REVISED FOR DUAL LATERALS	11- 3-94
10- 1-92	SUBSTITUTED GEOTEXTILE	10- 1-92
8-15-91	ADDED POLYETHYLENE PIPE	8-15-91
11- 8-90	DELETED ALTERNATE NOTE	11- 8-90
1-25-90	ADDED 4" SNAP ADAPTER	1-25-90
11-30-89	DEL. (SUBGRADE); ADDED (WHERE REQUIRED)	11-30-89
7-15-88	ISSUED P.L.M.	647-7-15-88
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION

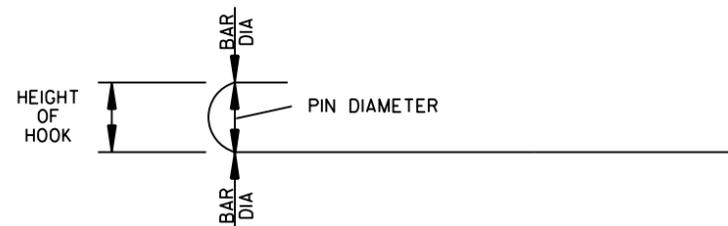
DETAILS OF PIPE UNDERDRAIN

STANDARD DRAWING PU-1

STEEL FABRICATION: REINFORCING STEEL FABRICATION SHALL CONFORM TO THE DIMENSIONS LISTED IN THE TABLE BELOW:

BAR SIZE	PIN DIAMETER	HOOK EXTENSION "K"
3	2 1/4"	4"
4	3 "	4 1/2"
5	3 3/4"	5"
6	4 1/2"	6"
7	5 1/4"	7"
8	6"	8"

IF THE OVERALL HEIGHT OF THE HOOK (SEE DIAGRAM BELOW) FOR A "b", "b1", "b2" or "b3" BENT BAR IS GREATER THAN THE CORRESPONDING TOP OR BOTTOM SLAB THICKNESS, LESS 2 3/4 INCHES, EACH BENT BAR SHALL BE REPLACED WITH ONE HOOKED BAR AND ONE STRAIGHT BAR, USING LENGTHS AS SHOWN IN THE TABLE BELOW. THE TWO BARS SHALL BE THE SAME DIAMETER AS, AND PLACED AT THE SAME SPACING AS, THE "b", "b1", "b2" OR "b3" BENT BARS THEY REPLACE.



NOTE: DIMENSIONS OF BARS ARE MEASURED OUT TO OUT OF BARS.

OVERALL HEIGHT OF HOOKED BAR DIAGRAM

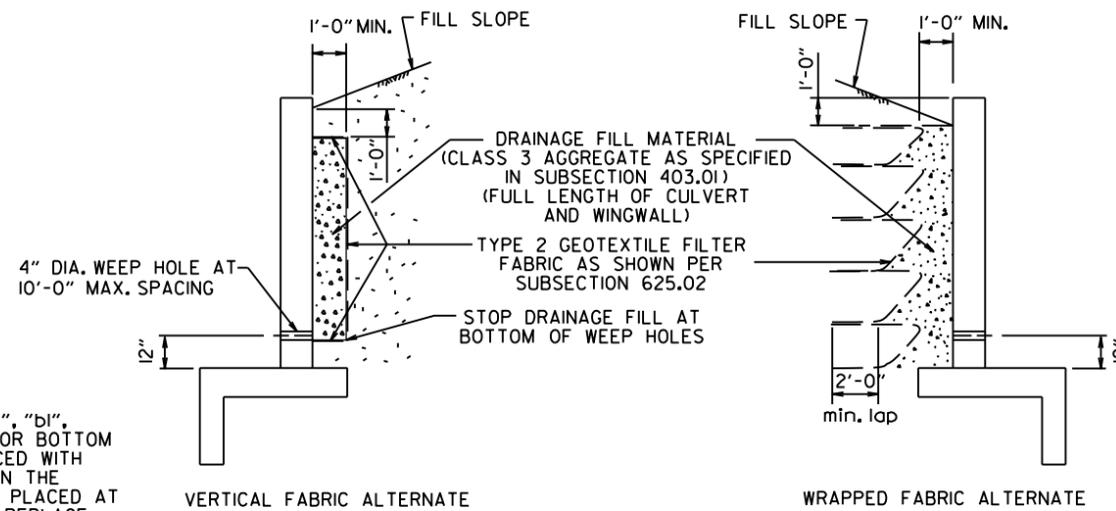
THE HOOKED BARS SHALL BE PLACED IN THE BOTTOM OF THE TOP SLAB AND THE TOP OF THE BOTTOM SLAB. THE STRAIGHT BARS SHALL BE PLACED IN THE TOP OF THE TOP SLAB AND THE BOTTOM OF THE BOTTOM SLAB. SEE TABLE BELOW FOR LENGTHS OF REPLACEMENT HOOKED AND STRAIGHT BARS.

FOR SKEWED CULVERTS, THE REPLACEMENT STRAIGHT BAR MAY HAVE TO BE CUT IN FIELD TO FIT.

REPLACEMENT BAR LENGTHS TABLE

BAR SIZE: "b", "b1", "b2" OR "b3"	LENGTH OF HOOKED BAR	LENGTH OF STRAIGHT BAR
#4	L + 1' - 0"	SEE "c" BAR LENGTH
#5	L + 1' - 2"	SEE "c" BAR LENGTH
#6	L + 1' - 4"	SEE "c" BAR LENGTH
#7	L + 1' - 8"	SEE "c" BAR LENGTH
#8	L + 1' - 10"	SEE "c" BAR LENGTH
#9	L + 2' - 6"	SEE "c" BAR LENGTH

L = "OW" - 3 INCHES



WINGWALL & CULVERT DRAINAGE DETAIL

REINFORCED CONCRETE BOX CULVERT GENERAL NOTES

CONCRETE SHALL BE CLASS S WITH A MINIMUM 28 DAY COMPRESSIVE STRENGTH OF 3500 PSI. REINFORCING STEEL SHALL BE AASHTO M 31OR M 53, GRADE 60.

CONSTRUCTION AND MATERIALS FOR WINGWALL & CULVERT DRAINAGE, INCLUDING WEEP HOLES AND GRANULAR MATERIAL, SHALL BE SUBSIDIARY TO THE BID ITEM, "CLASS S CONCRETE".

MEMBRANE WATERPROOFING SHALL CONFORM TO THE REQUIREMENTS OF SECTION 815 OF THE STANDARD SPECIFICATIONS.

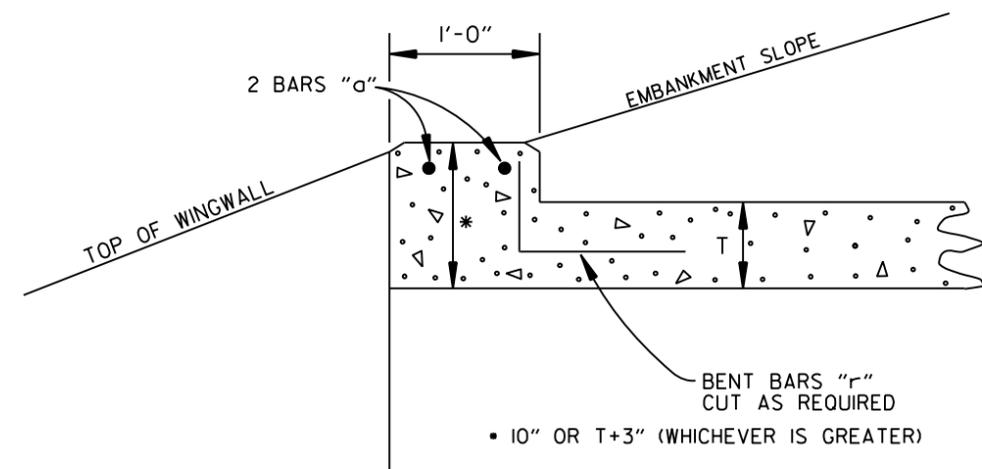
MEMBRANE WATERPROOFING SHALL BE APPLIED TO ALL CONSTRUCTION JOINTS IN THE TOP SLAB AND THE SIDEWALLS OF R.C. BOX CULVERTS AS DIRECTED BY THE ENGINEER. NO PAYMENT SHALL BE MADE FOR THIS ITEM, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS BID FOR THE R.C. BOX CULVERT.

REINFORCING STEEL TOLERANCES: THE TOLERANCES FOR REINFORCING STEEL SHALL MEET THOSE LISTED IN "MANUAL OF STANDARD PRACTICE" PUBLISHED BY CONCRETE REINFORCING STEEL INSTITUTE (CRSI) EXCEPT THAT THE TOLERANCE FOR TRUSS BARS SUCH AS FIGURE 3 ON PAGE 7-4 OF THE CRSI MANUAL SHALL BE MINUS ZERO TO PLUS 1/2 INCH.

WEEP HOLES IN BOX CULVERT WALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE BOTTOM SLAB.

WEEP HOLES IN WINGWALLS SHALL HAVE A MAXIMUM HORIZONTAL SPACING OF 10'-0" AND SHALL BE SPACED TO CLEAR ALL REINFORCING STEEL. THERE SHALL BE A MINIMUM OF TWO (2) WEEP HOLES IN EACH WINGWALL. THE DRAIN OPENING SHALL BE 4" DIAMETER AND SHALL BE PLACED 12" ABOVE THE TOP OF THE WINGWALL FOOTING.

THE REQUIREMENTS SHOWN ON THIS DRAWING SHALL SUPERCEDE THE CORRESPONDING REQUIREMENTS ON ALL REINFORCED CONCRETE BOX CULVERT STANDARD DRAWINGS.



NOTE: FOR ALL SKEWED R.C. BOX CULVERTS THE LENGTH "K" OF THE MODIFIED HEADWALL SHALL BE EQUAL TO THE ROADWAY LENGTH "RL". THE ENDS OF THE HEADWALL SHALL BE CONSTRUCTED PARALLEL TO THE SKEW ANGLE OF THE BOX CULVERT.

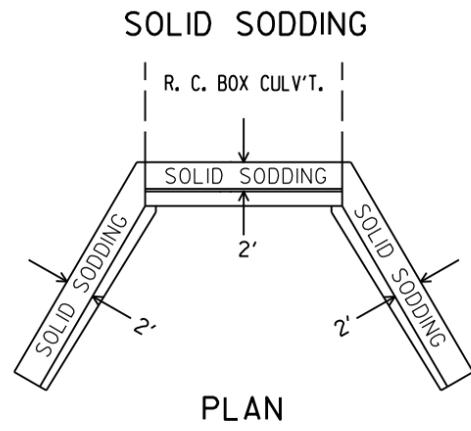
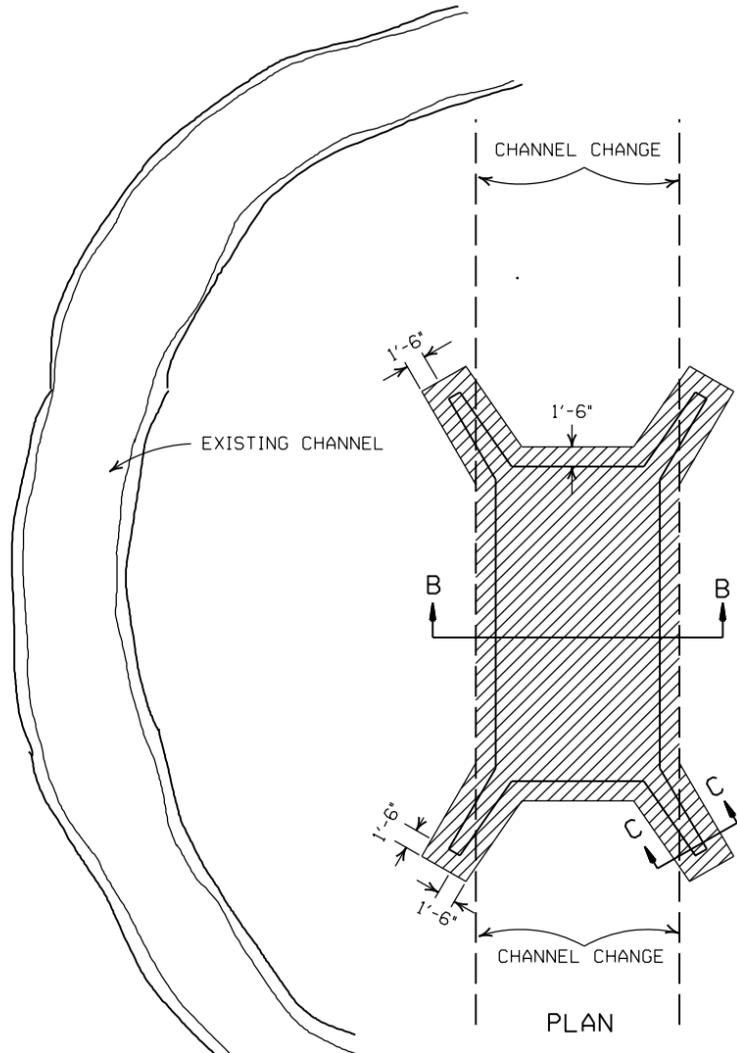
R.C. BOX CULVERT HEADWALL MODIFICATIONS

DATE	REVISION	DATE FILMED
7/26/12	REV. DRAINAGE FILL MATERIAL & DETAIL	
12/15/11	REQUIRE WEEP HOLES IN BOX CULVERT WALLS	
5-25-06	REV. GEN. NOTES AND DETAILS FOR WEEP HOLES; BAR DIAGRAM	
11-16-01	ADDED WINGWALL DRAINAGE DETAIL/EDITED GEN. NOTES	
10-18-96	REV. ASTM REF. TO AASHTO & ADDED BAR DIAGRAM	
10-12-95	MOVED SOLID SODDING DETAIL TO RCB-2	
6-2-94	ADDED SOLID SODDING PLAN DETAIL	
8-5-93	REVISED PIN DIAMETER TO SPECS.	
8-15-91	DRAWN AND ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

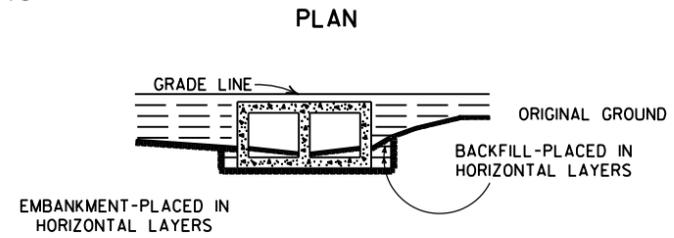
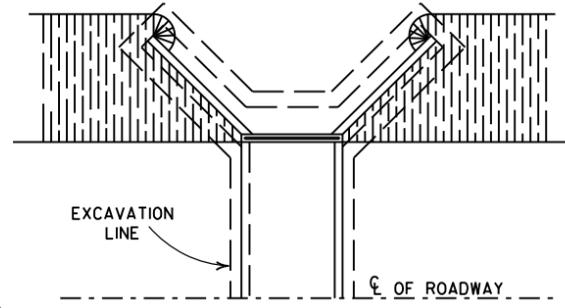
REINFORCED CONCRETE BOX CULVERT DETAILS

STANDARD DRAWING RCB-1

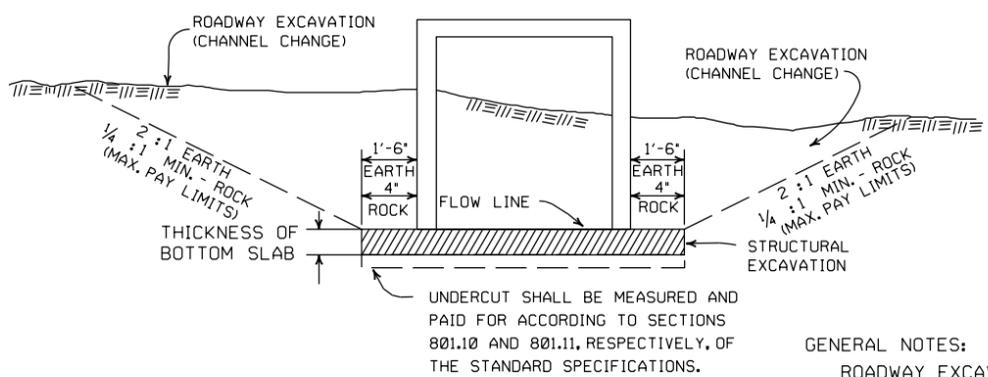
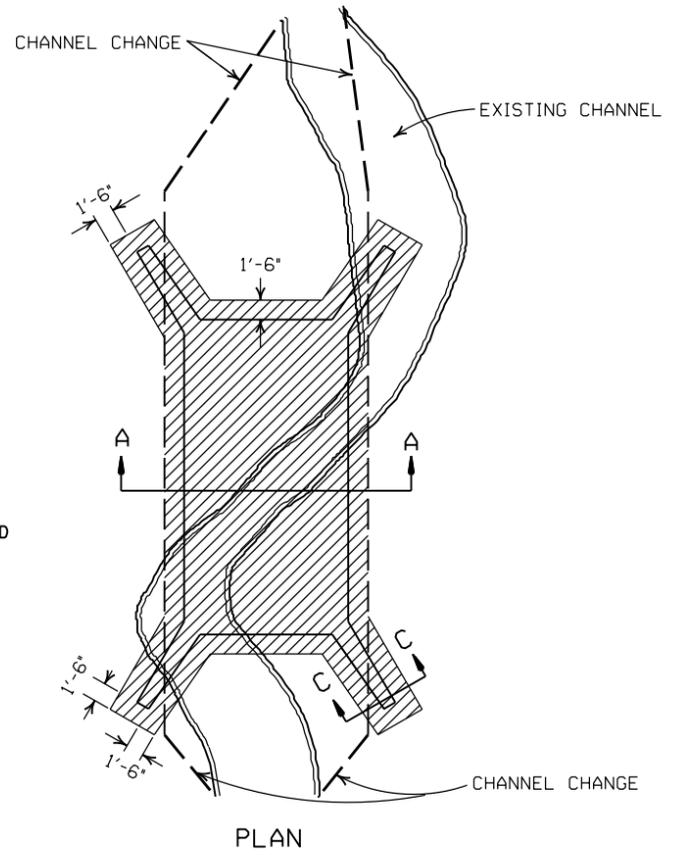


**SOLID SODDING**  
**PLAN**  
 PARTIAL SECTION SHOWING SOLID SODDING AT HEADWALLS AND WING WALLS

NOTE: LENGTH MEASURED ALONG THE CENTER OF 2' STRIP OF SOLID SODDING.

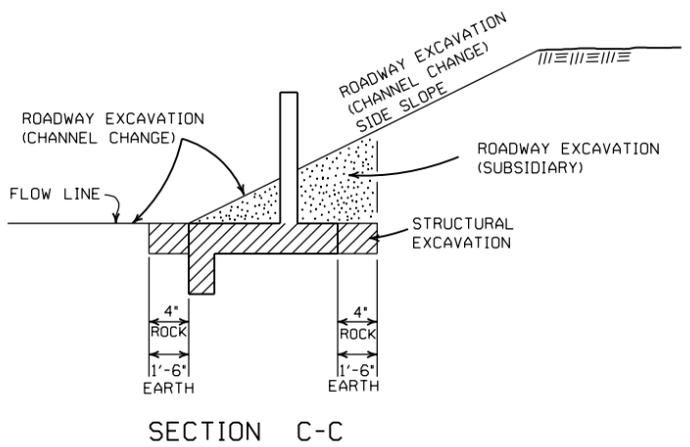


**LONGITUDINAL SECTION**  
**BACKFILL DETAILS FOR BOX CULVERT**

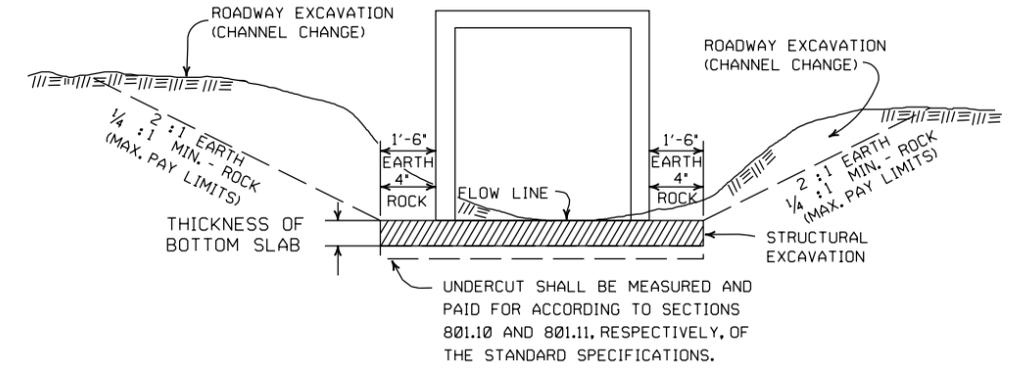


**SECTION B-B**  
**DETAILS FOR NEW CHANNELS**

UNDERCUT SHALL BE MEASURED AND PAID FOR ACCORDING TO SECTIONS 801.10 AND 801.11, RESPECTIVELY, OF THE STANDARD SPECIFICATIONS.



**SECTION C-C**



**SECTION A-A**  
**DETAILS THROUGH EXISTING CHANNELS**

UNDERCUT SHALL BE MEASURED AND PAID FOR ACCORDING TO SECTIONS 801.10 AND 801.11, RESPECTIVELY, OF THE STANDARD SPECIFICATIONS.

**GENERAL NOTES:**

ROADWAY EXCAVATION (CHANNEL CHANGE) WILL BE PAID FOR AT R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS ACTUALLY CUT AND WILL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS ABOVE THE FLOW LINE. ROADWAY EXCAVATION (CHANNEL CHANGE) SHALL BE MEASURED BY CROSS SECTIONS AND VOLUMES COMPUTED BY AVERAGE END AREA METHOD. ALL CHANNEL CHANGES SHALL BE BROUGHT TO GRADE PRIOR TO MAKING ANY EXCAVATION FOR STRUCTURES.

EXCAVATION FOR STRUCTURES WILL BE PAID FOR AT ALL R.C. BOX CULVERT LOCATIONS. IT WILL BE PAID TO THE LIMITS SHOWN AND SHALL BE CONFINED TO THAT PORTION OF THE INDICATED AREA THAT IS BELOW THE CHANNEL FLOW LINE.

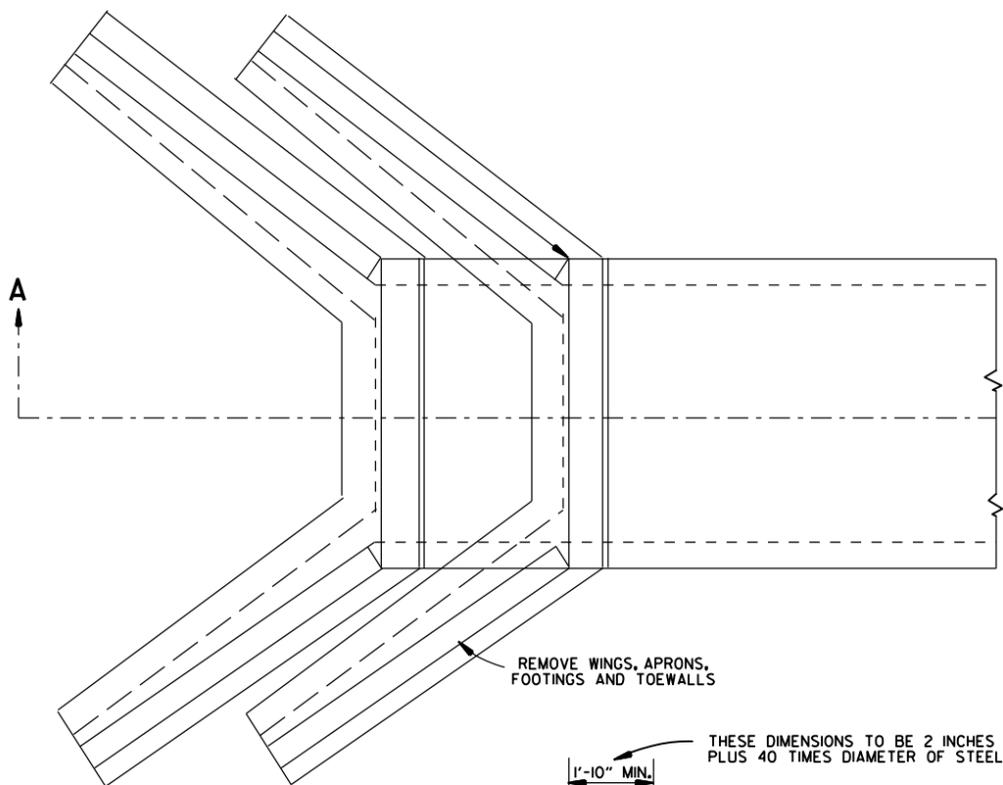
ROADWAY EXCAVATION SHOWN IN SECTION C-C ABOVE AS SUBSIDIARY WILL NOT BE MEASURED OR PAID FOR DIRECTLY, BUT PAYMENT WILL BE CONSIDERED TO BE INCLUDED IN THE VARIOUS ITEMS OF EXCAVATION.

DATE	REVISION	FILMED
11-20-03	REVISED SECTION A-A NOTE	
8-22-02	REVISED SECTION B-B NOTE	
10-12-95	COMBINED 1891B AND 1888A	
1-4-83	REVISED GENERAL NOTES AND ADDED MAXIMUM PAY LIMIT NOTES.	674-1-4-83
2-2-76	EXCAV. PAY LIMITS	917-2-2-76
10-2-72	REVISED AND REDRAWN	564-10-16-72

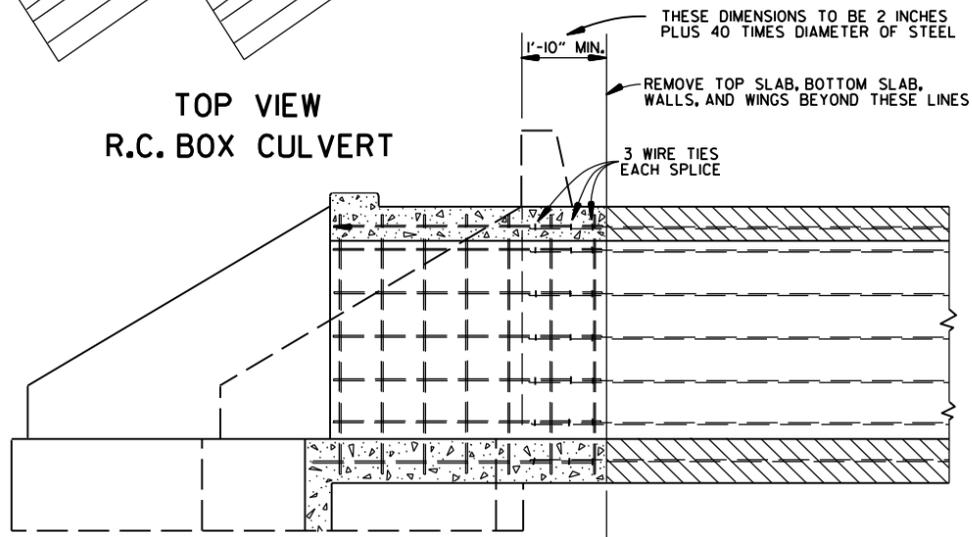
**ARKANSAS STATE HIGHWAY COMMISSION**

**EXCAVATION PAY LIMITS, BACKFILL, & SOLID SODDING FOR BOX CULVERTS**

**STANDARD DRAWING RCB-2**

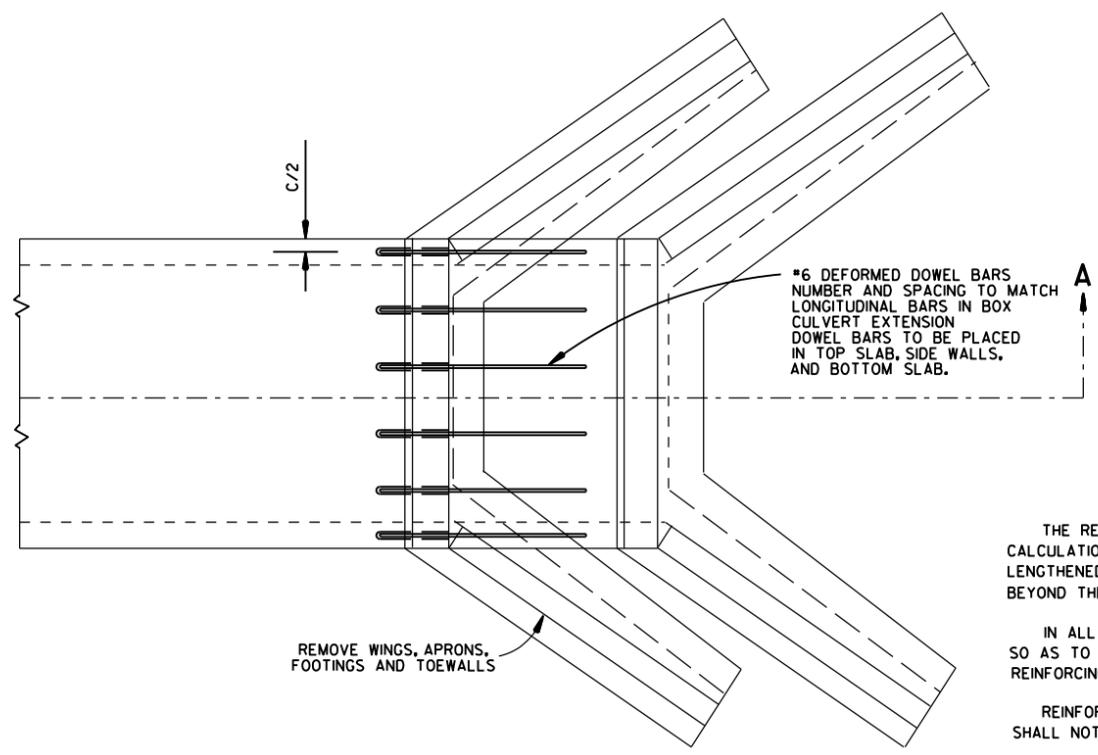


TOP VIEW  
R.C. BOX CULVERT

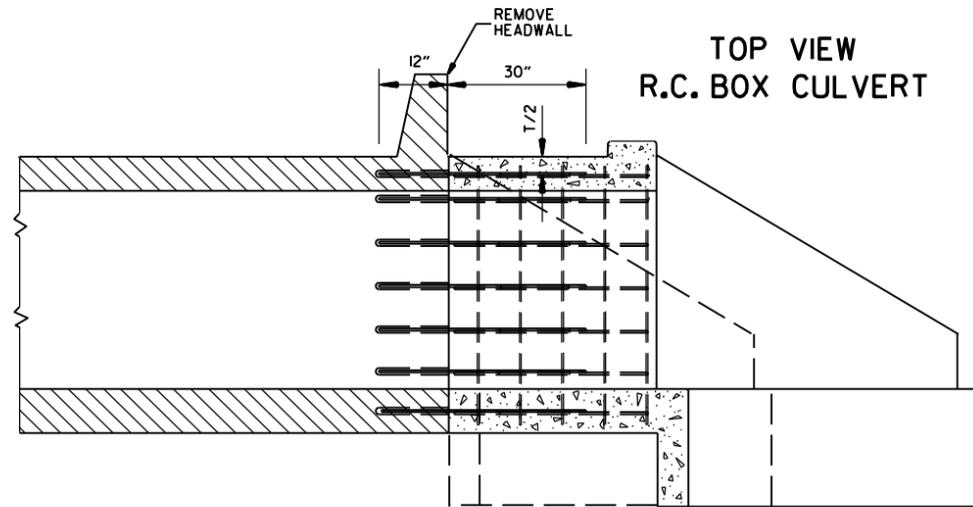


SECTION A-A  
METHOD 1

REINFORCING DETAILS AND CULVERT DIMENSIONS  
SAME AS STANDARD CULVERT DRAWINGS



TOP VIEW  
R.C. BOX CULVERT



SECTION A-A  
METHOD 2

REINFORCING DETAILS AND CULVERT DIMENSIONS  
SAME AS STANDARD CULVERT DRAWINGS

\*#6 DEFORMED DOWEL BARS  
NUMBER AND SPACING TO MATCH  
LONGITUDINAL BARS IN BOX  
CULVERT EXTENSION  
DOWEL BARS TO BE PLACED  
IN TOP SLAB, SIDE WALLS,  
AND BOTTOM SLAB.

GENERAL NOTES

THE RESIDENT ENGINEER WILL MAKE INDIVIDUAL CALCULATIONS OF QUANTITIES FOR EACH STRUCTURE LENGTHENED, MAKING NO ALLOWANCE FOR OVERBREAKAGE BEYOND THE LINES INDICATED.

IN ALL INSTANCES CONCRETE SHALL BE REMOVED SO AS TO PERMIT FULL 40 DIAMETER SPLICE OF REINFORCING STEEL.

REINFORCING STEEL REMOVED FROM EXISTING STRUCTURE SHALL NOT BE REUSED IN CONSTRUCTING EXTENSION.

ON R.C. BOX CULVERTS THAT HAVE AN EXISTING CONCRETE APRON; THE CONCRETE APRON SHALL BE REMOVED WITH THE WINGS. THE COST OF REMOVING ALL OLD CONCRETE WILL BE INCLUDED IN THE PRICE BID PER CUBIC YARD FOR NEW CONCRETE OF THE CLASS SPECIFIED AND NO ADDITIONAL COMPENSATION WILL BE ALLOWED.

MATERIALS FOR SECURING DOWEL BARS SHALL MEET THE REQUIREMENTS OF SECTION 507.02 OF THE STANDARD SPECIFICATIONS.

DOWEL BARS SHALL BE INSTALLED AS FOLLOWS: THE DRILLING PROCEDURE SHALL BE APPROVED BY THE ENGINEER, THE FILLING SYSTEM SHALL BE APPROVED BY THE ENGINEER, AND SHALL BE AN INJECTION-TYPE SYSTEM WHICH WILL INSURE THAT SUFFICIENT MATERIAL IS INJECTED SO IT COMPLETELY SURROUNDS THE BARS AND FILLS THE HOLES.

THE CONTRACTOR SHALL HAVE THE OPTION OF USING EITHER METHOD 1 OR METHOD 2, REGARDLESS OF WHICH METHOD IS USED, PAY QUANTITIES WILL BE CALCULATED BASED ON METHOD 1.

NOTE:  
NO PART OF THIS STANDARD IS TO BE USED FOR ANY DETAILS RELATIVE TO NEW CONSTRUCTION.  
SEE STANDARD DRAWING LISTED IN TABULATION OF STRUCTURES FOR ALL NEW CONSTRUCTION DETAILS.

USE FOR METHOD

1

1

1&2

1&2

2

2

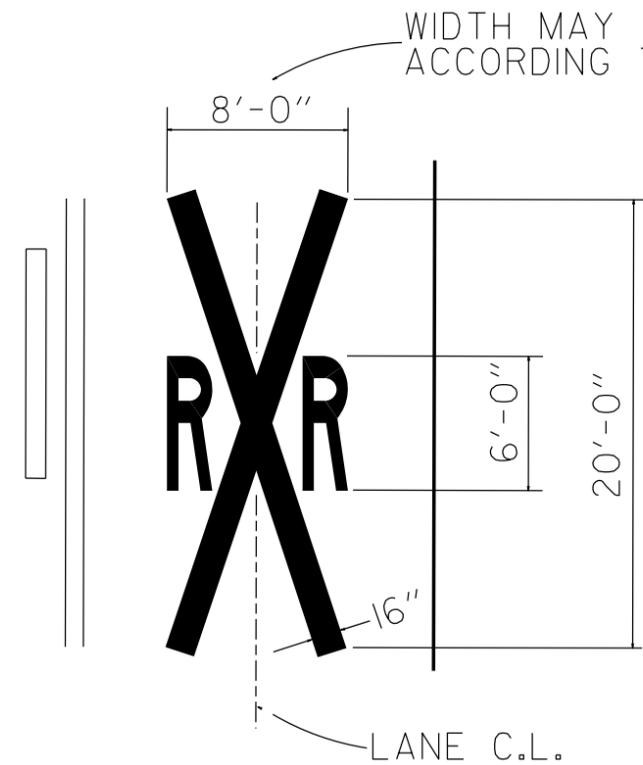
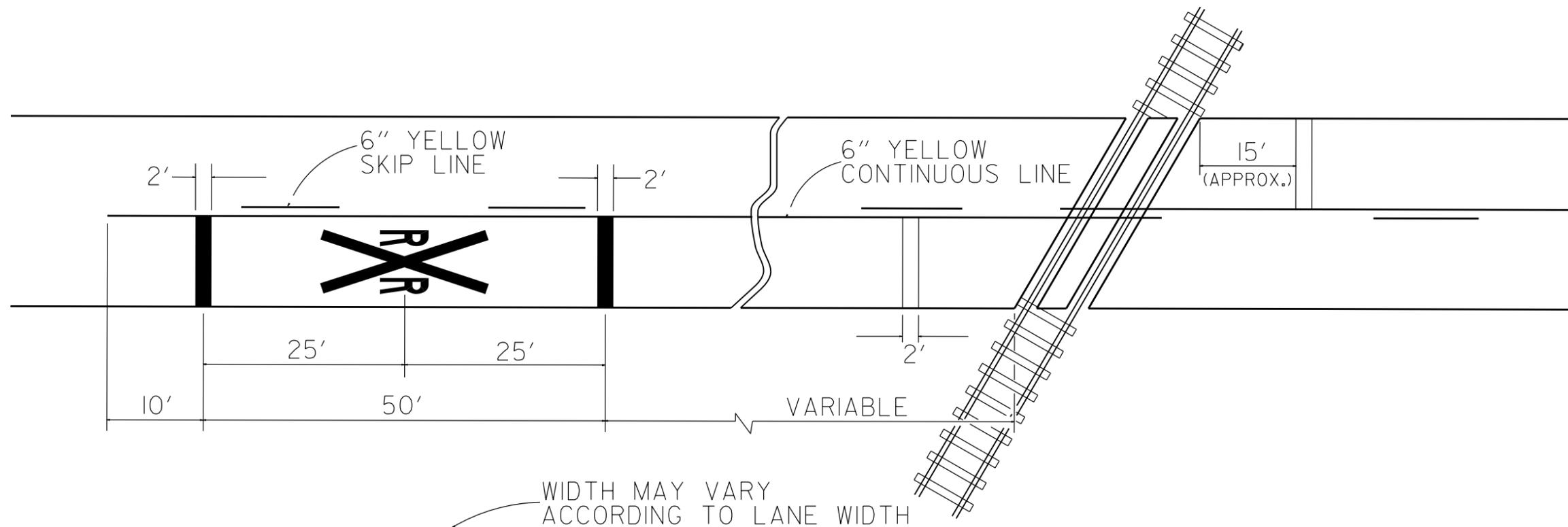
1&2

DATE	REVISION	DATE FILM
10-12-95	CHANGED DRAWING * FROM 144-A	
4-1-93	ADDED GENERAL NOTE	
10-1-92	ADDED ALT. METHOD OF EXTENSION	
11-30-89	REDRAWN	
1-4-83	ELIMINATED CONCRETE CLASS	
12-20-56	RETRACED	

ARKANSAS STATE HIGHWAY COMMISSION

METHOD OF EXTENDING  
EXISTING R.C. BOX CULVERTS

STANDARD DRAWING RCB-3



DETAIL OF PAVEMENT MARKINGS FOR RAILROAD CROSSING

PAVEMENT MARKING TO BE SYMMETRICAL ABOUT RAILROAD

NOTES:  
THE DISTANCE FROM THE RAILROAD CROSSING MARKING TO THE NEAREST TRACK WILL VARY ACCORDING TO THE APPROACH SPEED AND THE SIGHT DISTANCE OF THE VEHICULAR TRAFFIC APPROACHING, BUT PROBABLY SHOULD BE NOT LESS THAN 50 FEET.

A THREE LANE ROADWAY SHOULD BE MARKED WITH A CENTERLANE FOR TWO-LANE APPROACH OPERATION ON THE APPROACH TO A CROSSING.

ON MULTI-LANE ROADS THE TRANSVERSE BANDS SHOULD EXTEND ACROSS ALL APPROACH LANES, AND INDIVIDUAL RXR SYMBOLS SHOULD BE USED IN EACH APPROACH LANE.

REFER TO STANDARD ALPHABET FOR HIGHWAY SIGNS AND MARKINGS FOR RXR SYMBOLS DETAILS.

DATE	REVISION	DATE FILMED
12-8-16	REVISED CENTERLINE LABELS	
11-20-08	CORRECTED SPELLING	
4-10-03	REVISED NOTES	
3-2-81	DELETED LETTER & ADDED NOTE	684-3-2-81
7-20-79	STOP LINE CHGD. TO PERP.	636-8-30-79
4-23-75	SHEET RENUMBER	697-4-20-79
4-23-75	REDRAWN	860-4-23-75

ARKANSAS STATE HIGHWAY COMMISSION

PAVEMENT MARKING FOR RAILROAD CROSSING

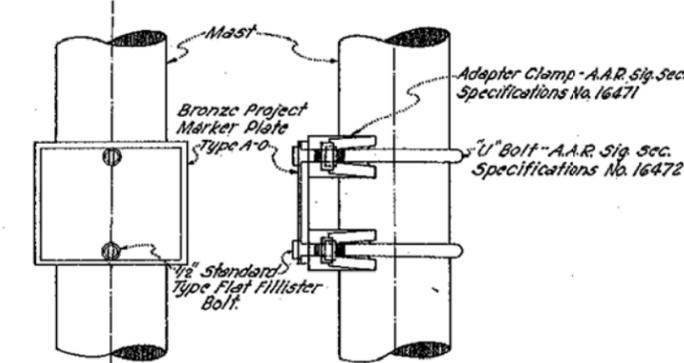
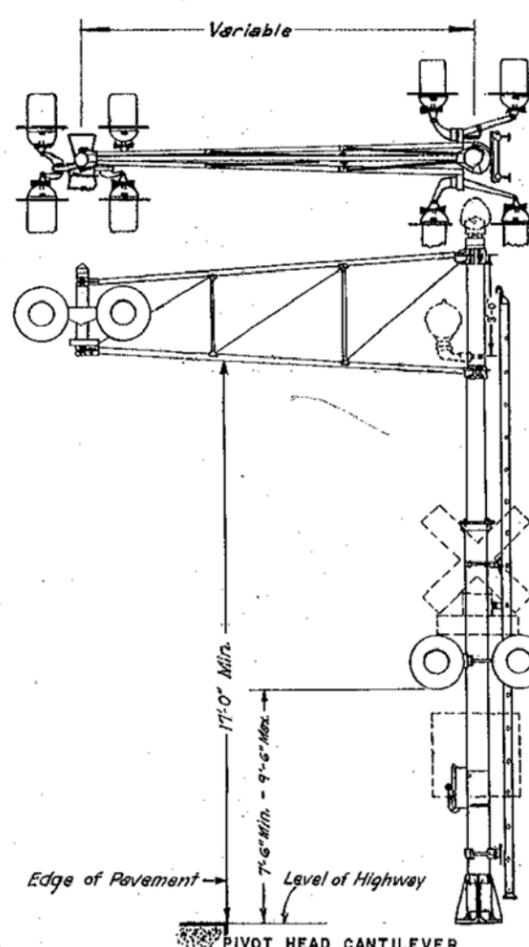
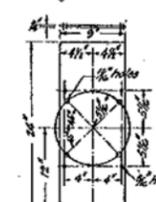
STANDARD DRAWING RRS-1

THIS FACILITY SHALL COMPLY WITH APPLICABLE  
 FEDERAL, STATE, AND LOCAL LAWS, REGULATIONS,  
 CODES, AND STANDARDS AND SHOULD, AS A MINIMUM,  
 MEET THE SPECIFICATIONS AND DESIGN STANDARDS  
 OF THE AMERICAN RAILWAY ENGINEERING ASSOCIATION  
 AND THE ASSOCIATION OF AMERICAN RAILROADS.

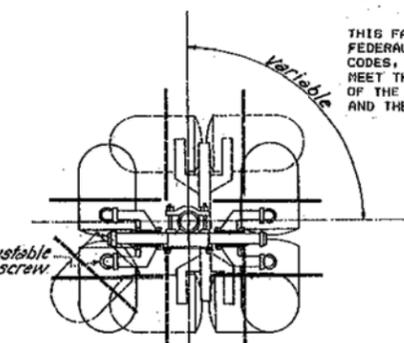
A.A.R. Dwg. #16421  
 RAIL ROAD CROSSING SIGN



**ALTERNATE TYPE  
 90° CROSSING SIGN  
 REFLECTOR TYPE**  
 For Details See  
 A.A.R. Signal Section Specifications  
 No. 1642-B  
 (To Be Used When Specified  
 on Plans)

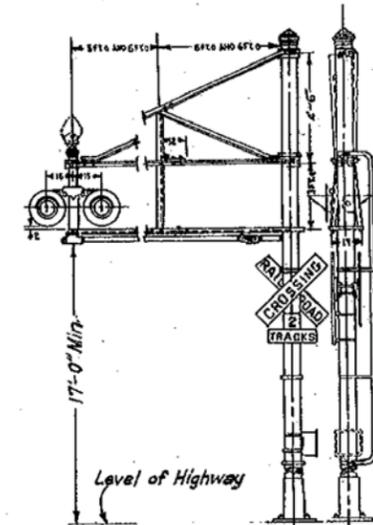


**METHOD OF FASTENING BRONZE  
 PROJECT MARKER PLATE TO MAST**

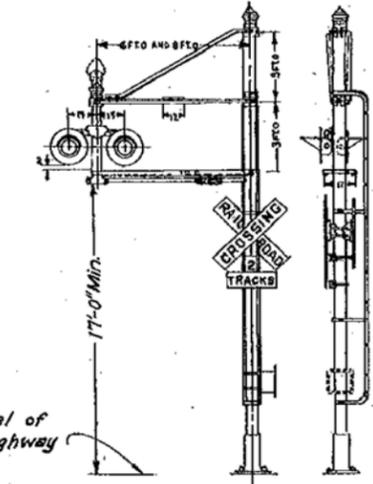


**PLAN BELOW A-A  
 WHEN TWO SIGNAL UNITS ARE USED**  
 Position of bell  
 when required.

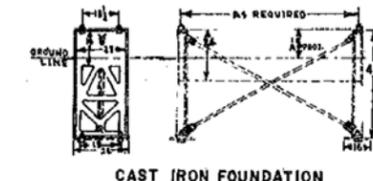
Flashing lights adjustable  
 individually by set screw  
 on pipe fitting.



10 to 12ft. STEEL CANTILEVER

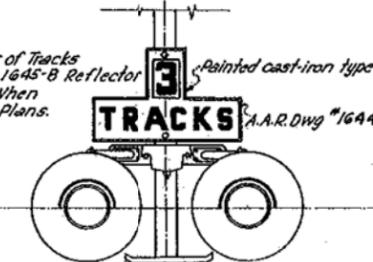


6 to 8ft. STEEL CANTILEVER



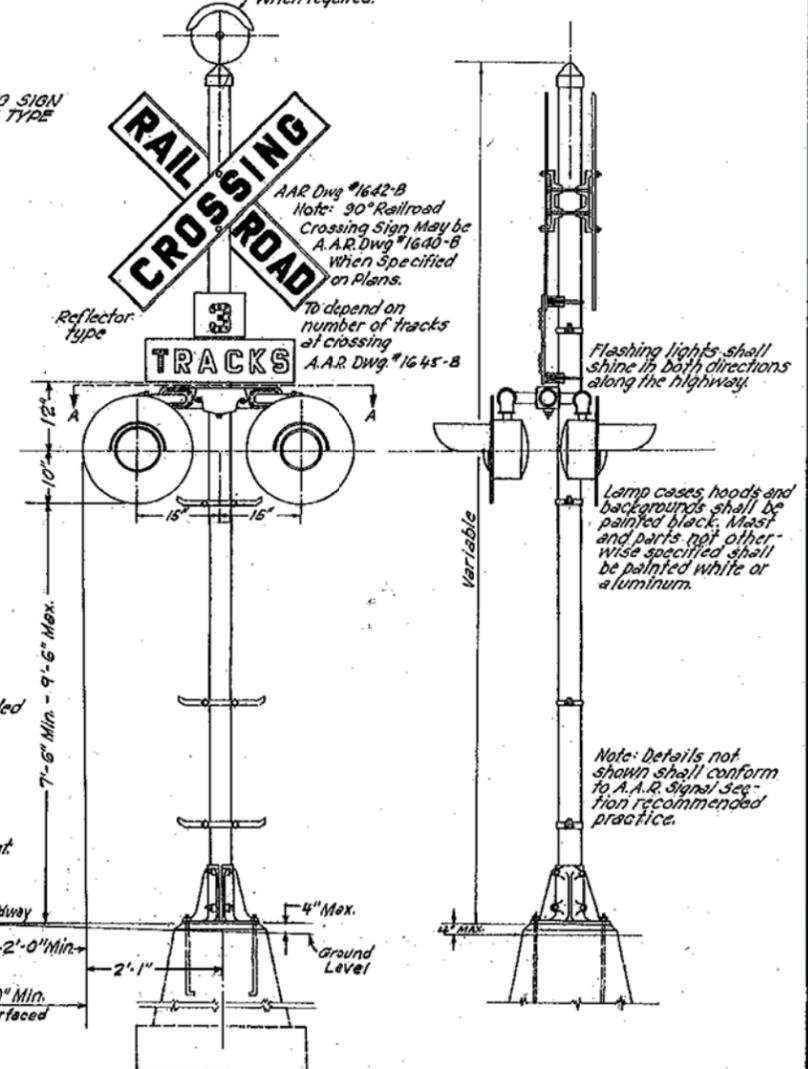
CAST IRON FOUNDATION

Note: Number of Tracks  
 sign may be 1645-B Reflector  
 button type, when  
 specified on Plans.



ALTERNATE SIGN TYPES

Note: Details not shown  
 shall conform to A.A.R.  
 signal section recommended  
 practice.

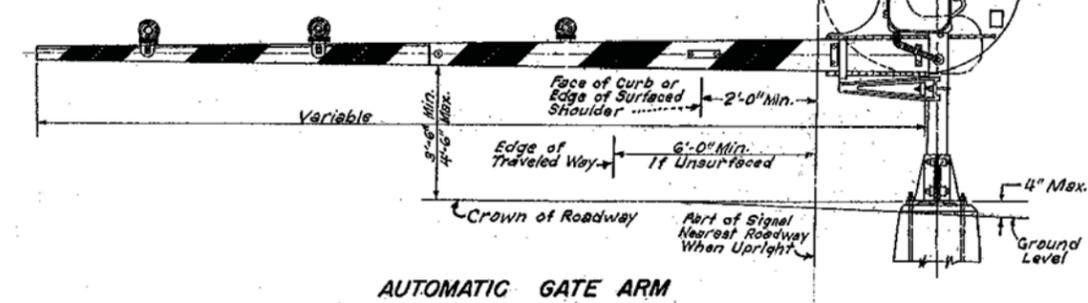


**HIGHWAY CROSSING SIGNAL  
 FLASHING LIGHT TYPE**

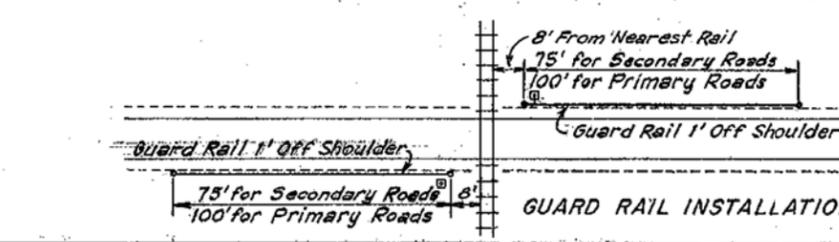
Flashing lights shall  
 shine in both directions  
 along the highway.

Lamp cases, hoods and  
 backgrounds shall be  
 painted black. Mast  
 and parts not other-  
 wise specified shall  
 be painted white or  
 aluminum.

Note: Details not  
 shown shall conform  
 to A.A.R. Signal Sec-  
 tion recommended  
 practice.

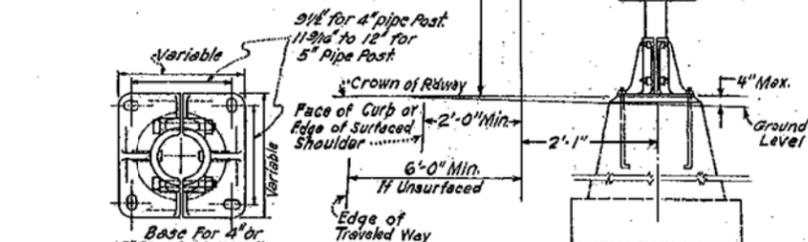


AUTOMATIC GATE ARM



GUARD RAIL INSTALLATION

NOTE:  
 GUARD RAIL TO BE INSTALLED BY STATE  
 FORCES OR OTHERS WHEN DESIGN SPEED  
 IS 50 MPH OR GREATER AND THE ADT  
 IS 750 OR GREATER, OR AS DIRECTED  
 BY THE ENGINEER.



Base for 4" or  
 5" Pipe Post (Mast)  
 Construction similar to A.A.R. Dwg. #1449

DATE	REVISION	DATE FILMED
7-14-78	GR Installation & Note Added	754-7-14-78
10-1-78	Governing Specifications Revised	301-10-1-78
6-10-75	Governing Specifications Added	903-6-10-75
10-25-74	Clearance Distance Revised	743-10-25-74
1-12-73	Min. Changed on Cantilever	638-2-13-73
6-3-70	Added Guard Fence Note	692-6-15-70
12-5-68	Added Guard Fence Installation	783-12-5-68
9-10-69	Redrawn	

MINIMUM STRUCTURAL REQUIREMENTS:

DESIGN SPECIFICATIONS: AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, 4TH EDITION (2001) WITH 2003 AND 2006 INTERIMS.

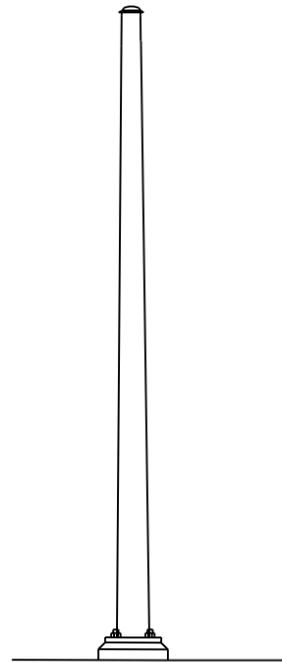
USE FATIGUE CATEGORY II.

CONSTRUCTION SPECIFICATIONS: STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION) WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS.

BASE WIND SPEED: 90 MPH

STEEL MEMBERS CONSIDERED MAIN LOAD CARRYING MEMBERS WITH A THICKNESS GREATER THAN 1/2" SHALL MEET THE LONGITUDINAL CHARPY V-NOTCH TEST SPECIFIED IN SUBSECTION 807.05 OF THE STANDARD SPECIFICATIONS.

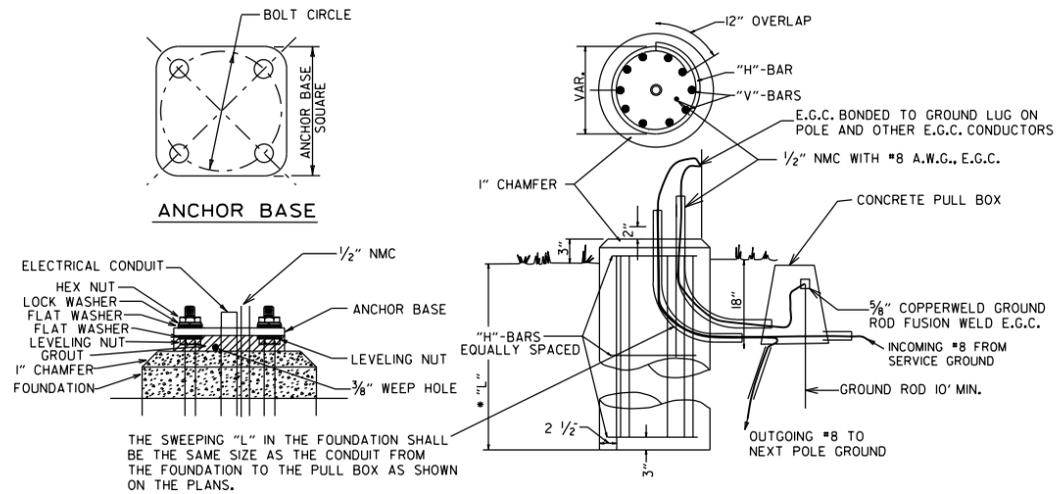
THE GROUND ROD SHALL BE FUSION WELDED TO A 1C/#8 A.W.G. SOLID COPPER GROUND WIRE. ATTACHMENT TO THE PRIMARY GROUND MAY BE BY AN APPROVED CLAMP. THE ROD IS TO BE LOCATED IN THE CONCRETE PULL BOX PAID FOR SEPARATELY AS SHOWN ON THE PLANS.



ANTENNA POLE

NOTE:

COMMUNICATION CABLE SHIELD SHALL BE TIED TO THE GROUND AT ONE ONE POINT (MASTER CABINET). THE SHIELD SHALL BE MAINTAINED CONTINUOUS (THROUGH ALL SPLICES). PLEASE REFER TO TESTING PROCEDURES IN SPECIAL PROVISIONS.



TYPICAL FOUNDATION DETAILS

POLE FOUNDATION MINIMUM DIMENSIONS AND STEEL REINFORCING.

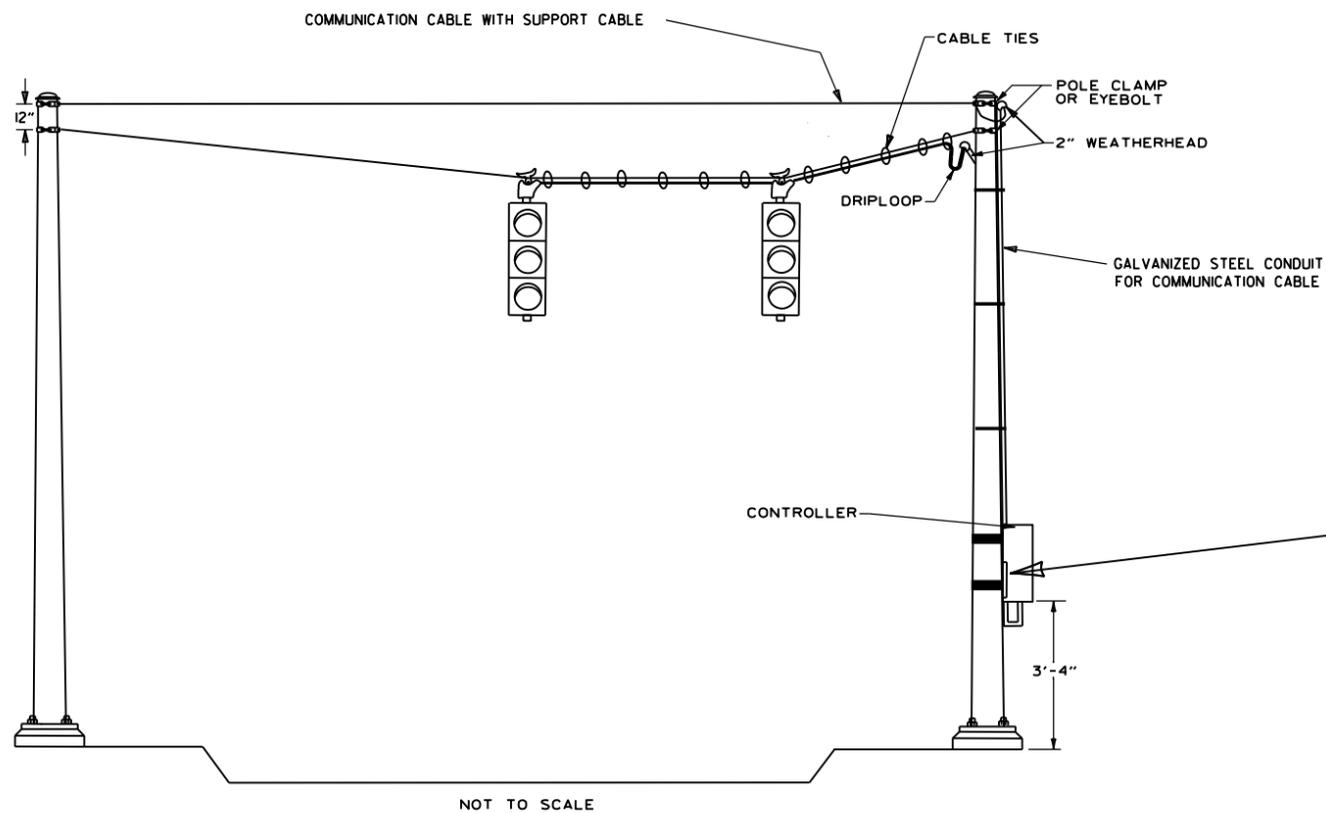
POLE HEIGHT	FOUNDATION DIAMETER	DEPTH *L*	VERTICAL	HORIZONTAL	TIE SPACING
20.0'	30"	5'-6"	12-*7	*4	5 SP @ 12"
25.0'	30"	6'-0"	12-*7	*4	6 SP @ 11"
30.0'	30"	6'-6"	12-*7	*4	6 SP @ 12"
35.0'	30"	7'-0"	12-*7	*4	7 SP @ 11"
40.0'	30"	7'-6"	12-*7	*4	7 SP @ 12"
45.0'	36"	8'-6"	13-*8	*4	8 SP @ 12"
50.0'	36"	9'-6"	13-*8	*4	9 SP @ 12"
55.0'	36"	10'-0"	13-*8	*4	10 SP @ 11"
60.0'	36"	10'-6"	13-*8	*4	10 SP @ 12"
65.0'	36"	11'-0"	13-*8	*4	12 SP @ 10 1/2"
70.0'	36"	11'-6"	13-*8	*4	11 SP @ 12"
75.0'	42"	13'-0"	18-*8	*4	14 SP @ 10 1/2"
80.0'	42"	13'-6"	18-*8	*4	13 SP @ 12"
85.0'	42"	14'-6"	18-*8	*4	14 SP @ 12"
90.0'	42"	15'-0"	18-*8	*4	18 SP @ 9 1/2"

ALL CONCRETE SHALL BE CLASS "S" WITH A MINIMUM 28 DAY COMPRESSIVE STRENGTH F'C=3500 PSI. CONCRETE SHALL BE POURED IN THE DRY AND ALL EXPOSED CORNERS CHAMFERED 3/4" UNLESS NOTED OTHERWISE.

ALL REINFORCING STEEL SHALL CONFORM TO AASHTO M31OR M53, GRADE 40 (YIELD STRENGTH=40,000 PSI).

PROVIDE 3" CLEAR TIES. DETAIL 3" TO FIRST TIE AT TOP OF SHAFT.

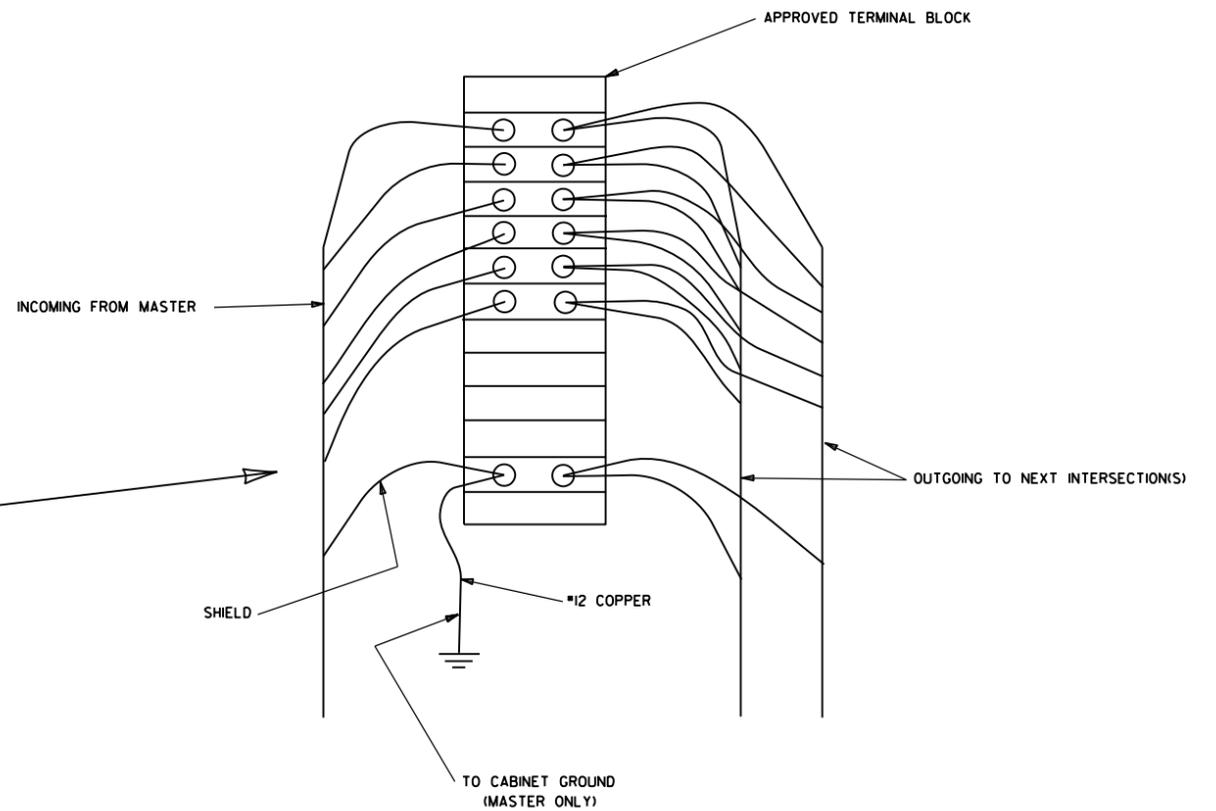
11-16-17	REVISED NOTES		ARKANSAS STATE HIGHWAY COMMISSION
02-27-14	REVISED NOTES.		
09-12-13	ISSUED AS STANDARD DRAWING		
05-21-09	REVISED GROUNDING		
07-31-08	REVISED GROUNDING		
04-18-08	REVISED AASHTO NOTES		
04-17-08	REVISED TO 2001 AASHTO STANDARDS		
09-06-00	ISSUED		
DATE	REVISION	FILMED	ANTENNA POLE
			STANDARD DRAWING SD-1



NOT TO SCALE

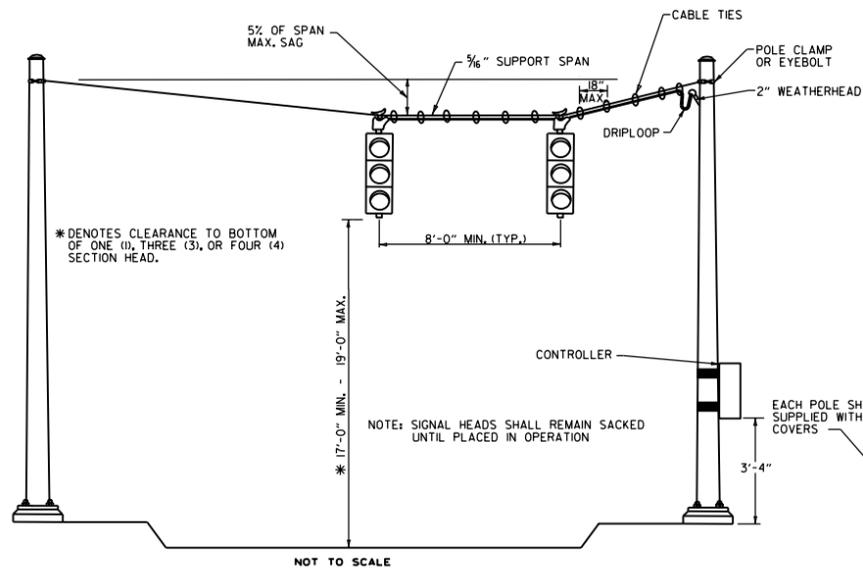
COMMUNICATION CABLE CROSSING  
BETWEEN SPAN WIRE POLES

NOTE: COMMUNICATION CABLE SHIELD SHALL BE TIED TO GROUND AT ONLY ONE POINT (MASTER CABINET). THE SHIELD SHALL BE MAINTAINED CONTINUOUS (THROUGH ALL SPLICES), PLEASE REFER TO TESTING PROCEDURES IN SPECIAL PROVISIONS.

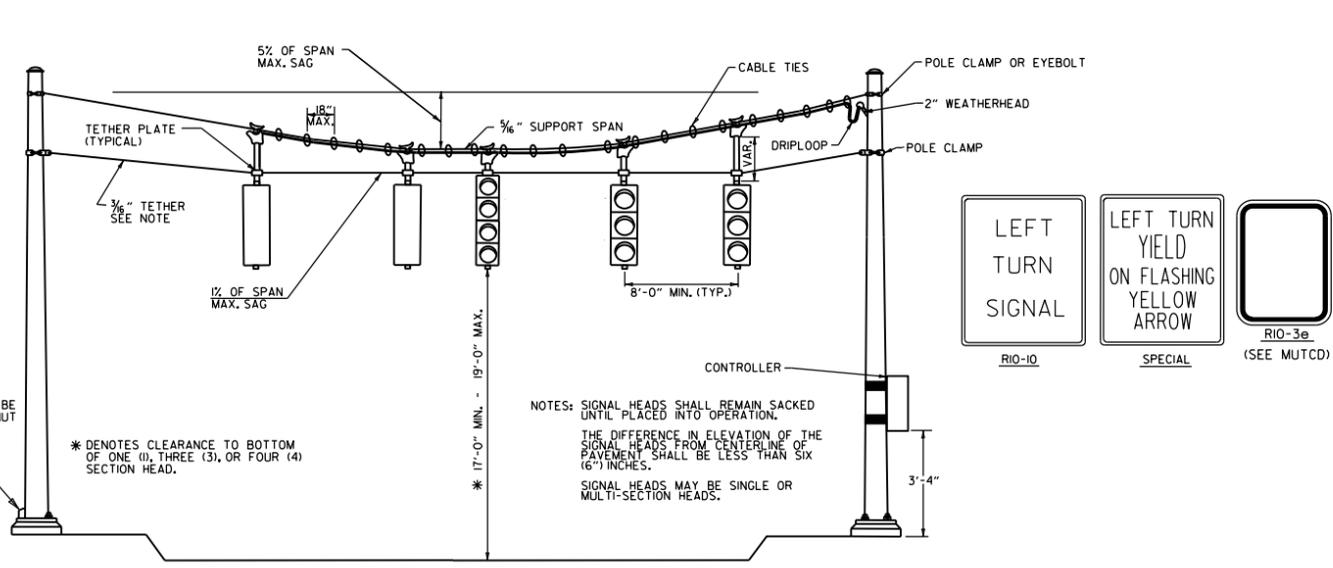


TYPICAL WIRING DIAGRAM  
FOR COMMUNICATION CABLE

			ARKANSAS STATE HIGHWAY COMMISSION
9-12-13	ISSUED AS STANDARD DRAWING		SPAN WIRE INSTALLATION WITH COMMUNICATION CABLE CROSSING
12-27-99	REVISED NOTES		
11-18-98	REVISED NOTES		
3-21-92	ISSUED		STANDARD DRAWING SD-2
DATE	REVISION	DATE FILM	



TYPICAL SPAN WIRE ASSEMBLY



TYPICAL SPAN WIRE ASSEMBLY WITH TETHER

NOTES:

EACH ITEM "TRAFFIC SIGNAL HEAD (4 SEC., 1-WAY)" SHALL INCLUDE A SPECIAL SIGN AS SHOWN, ATTACHED TO THE MAST ARM OR SPAN ASSEMBLY 12" TO THE RIGHT OF THE SIGNAL HEAD UNLESS REMOVED WITHIN SIGNAL PLAN NOTES.

EACH ITEM "TRAFFIC SIGNAL HEAD (3 SEC., 1-WAY)", TO BE USED AS A LEFT TURN INDICATION ONLY, SHALL INCLUDE A SIGN (RIO-10) AS SHOWN, ATTACHED TO THE MAST ARM OR SPAN ASSEMBLY 12" TO THE RIGHT OF THE SIGNAL HEAD.

ALL SIGN BLANK SHALL BE CONSTRUCTED OF ALUMINUM ALLOY (ASTM DESIGNATION B-209, ALLOY 5052-H38) WITH A THICKNESS OF 0.010 INCH.

ALL SIGN FACE SHALL BE CONSTRUCTED OF HIGH INTENSITY SHEETING (TYPE III) WITH SILKSCREEN LEGEND AND BORDER.

TETHER STRAND SHALL BE EITHER 5\*32" OR 3\*16" HIGH FATIGUE STAINLESS STEEL AIRCRAFT CABLE IN 7/19 CONFIGURATION, ML-W-83420 CERTIFIED, WITH A MINIMUM STRENGTH OF 2400 LB.

SIGNAL OPERATION NOTES:

FLASHING OPERATION - PRIOR TO NORMAL OPERATION, SIGNAL SHALL BE FLASHED FOR A PERIOD OF 3 TO 5 WORK DAYS. SIGNAL SHALL BE PLACED IN OPERATION ONLY ON A REGULAR WORK DAY, EXCEPT FRIDAY.

THE CONTRACTOR MAY BE REQUIRED TO ALTER THE FLASHING DISPLAY DURING THE TEMPORARY FLASH PERIOD. AT THE TIME THE INTERSECTION IS PLACED IN PERMANENT OPERATION, THE FLASH SEQUENCE SHALL THEN BE RETURNED TO THAT INDICATED ON THE PLAN SHEETS. NO ADDITIONAL COMPENSATION SHALL BE ALLOWED FOR THESE ALTERATIONS IN FLASH SEQUENCE.

FOUNDATION NOTES:

ALL REINFORCING STEEL SHALL BE GRADE 40 MINIMUM.

SPAN WIRE POLES WITH A 9" OR 10" POLE BASE SHALL USE FOUNDATIONS THAT ARE 30" IN DIAMETER AND 9'-0" IN DEPTH. VERTICAL REINFORCING STEEL SHALL BE 12-#7 @ 102". HORIZONTAL REINFORCING STEEL SHALL BE 13-#4 @ 8.333" O.C.

SPAN WIRE POLES WITH AN 11", 12", OR 13" POLE BASE SHALL USE FOUNDATIONS THAT ARE 30" IN DIAMETER AND 12'-0" IN DEPTH. VERTICAL REINFORCING STEEL SHALL BE 12-#7 @ 138". HORIZONTAL REINFORCING STEEL SHALL BE 17-#4 @ 8.5" O.C.

ALL PED POLES SHALL USE FOUNDATIONS THAT ARE 30" IN DIAMETER AND 7'-0" IN DEPTH. VERTICAL REINFORCING STEEL SHALL BE 12-#7 @ 78". HORIZONTAL REINFORCING STEEL SHALL BE 10-#4 @ 8.44" O.C.

MINIMUM STRUCTURAL REQUIREMENTS:

DESIGN SPECIFICATIONS: AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, 4TH EDITION (2001) WITH 2003 AND 2006 INTERIMS.

USE FATIGUE CATEGORY II, CONSTRUCTION SPECIFICATIONS: STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION) WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS.

BASE WIND SPEED: 90 MPH

STEEL MEMBERS CONSIDERED MAIN LOAD CARRYING MEMBERS WITH THICKNESS GREATER THAN 1/2" SHALL MEET THE LONGITUDINAL CHARPY V-NOTCH TEST SPECIFIED IN SUBSECTION 807.05 OF THE STANDARD SPECIFICATIONS.

NOTES: SPAN WIRE POLES SHALL BE MOUNTED A MINIMUM OF FOUR (4) FEET BEHIND CURB OR SHOULDER.

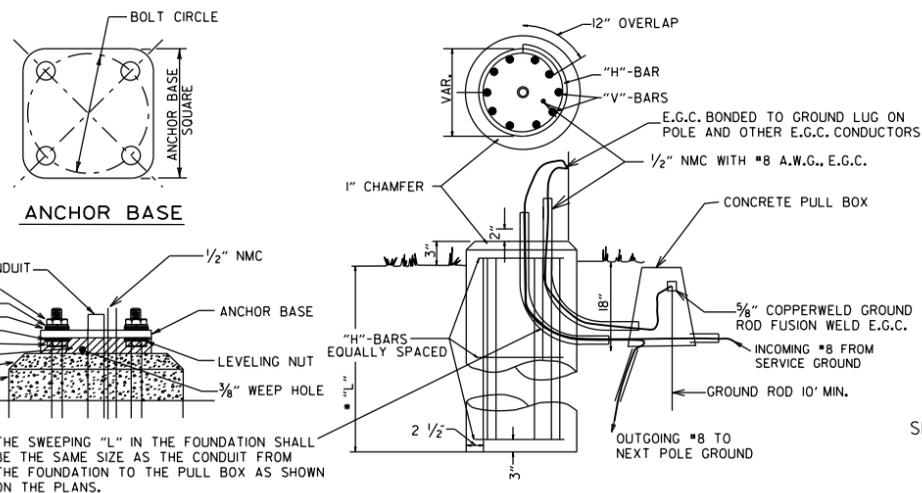
OCTAGONAL POLES AND ARMS MEETING THE REQUIREMENTS OF THE PLANS AND SPECIFICATIONS CAN BE INSTALLED IN LIEU OF ROUND POLES AND ARMS. ALL POLES AND ARMS IN A JOB MUST BE OF THE SAME SHAPE.

SPAN WIRE ASSEMBLIES WILL REQUIRE TETHER UNLESS OTHERWISE NOTED ON PLAN SHEETS.

CABLE TIES SHALL BE SUITABLE FOR OUTSIDE USE (BLACK).

THE ANCHOR BOLTS AND SWEEPING "L" CONDUIT SHALL BE PLACED IN THE FOUNDATION IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS. THE GROUND ROD SHALL EXTEND A MINIMUM OF 10' BELOW CABINET FOUNDATION.

THE CONTROLLER POWER SUPPLY GROUND BUSS SHALL BE BONDED TO THE FOUNDATION GROUND ROD WITH A #8 A.W.G. SOLID COPPER WIRE. ON EXISTING FOUNDATIONS WITH NO GROUND ROD, CONTRACTOR SHALL INSTALL A 10' X 3/8" COPPERWELD GROUND ROD.

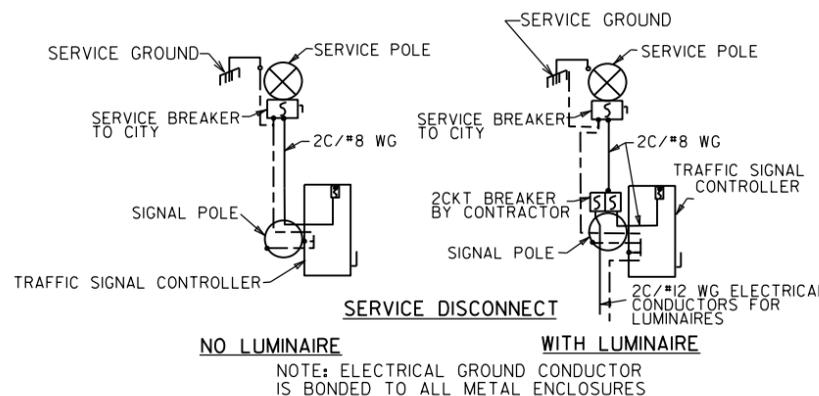
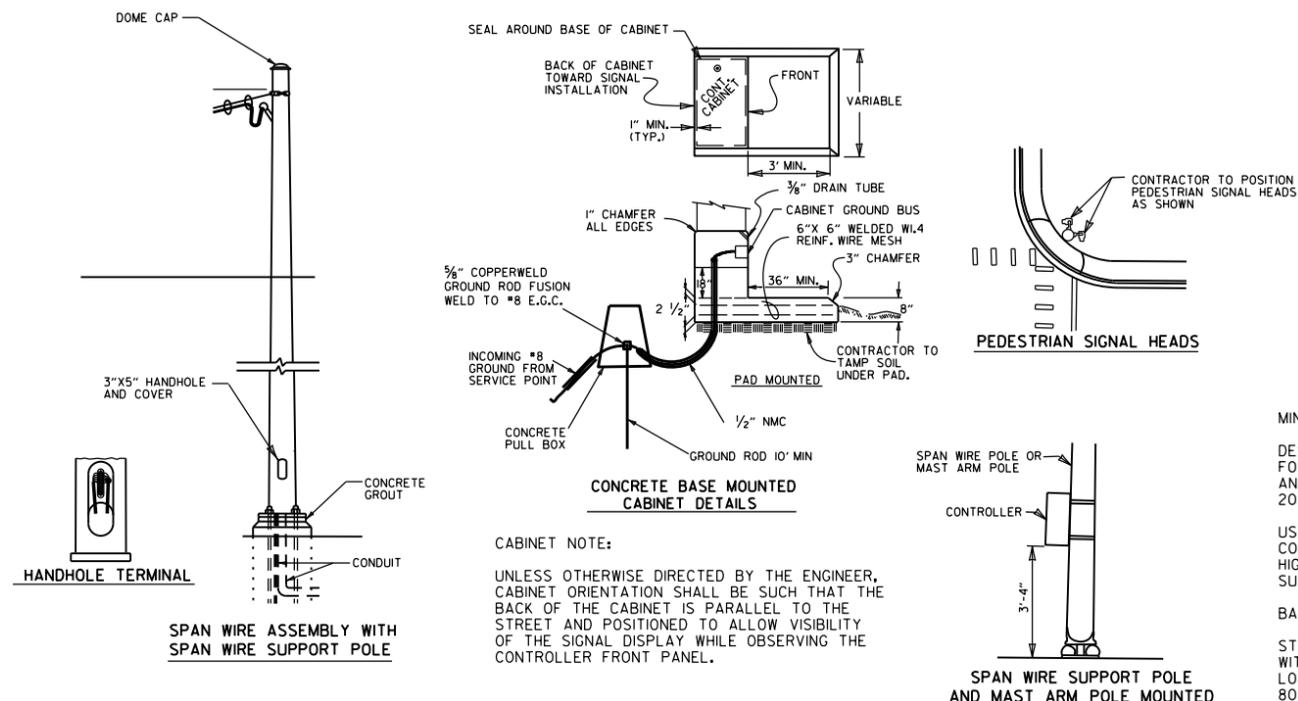


TYPICAL FOUNDATION DETAILS

GROUND ROD - A 10' X 3/8" GROUND ROD SHALL BE INSTALLED IN THE CONCRETE PULL BOX FOR EACH POLE AND THE CONTROLLER. PAYMENT FOR THE GROUND ROD AND 1/2" NMC SHALL BE INCLUDED IN ITEM 713 FOR SIGNAL POLES AND ITEM 701 FOR THE CONTROLLER. THE CONCRETE PULL BOX AND E.G.C. CONDUCTOR SHALL BE PAID FOR SEPARATELY.

ALL CONCRETE SHALL BE CLASS "S" WITH A MINIMUM 28 DAY COMPRESSIVE STRENGTH F'C=3500 PSI. CONCRETE SHALL BE POURED IN THE DRY AND ALL EXPOSED CORNERS CHAMFERED 3/4" UNLESS NOTED OTHERWISE.

ALL REINFORCING STEEL SHALL CONFORM TO AASHTO M31 OR M53, GRADE 40 (YIELD STRENGTH=40,000 PSI).



DATE	REVISION	FILMED
11-16-17	REVISED NOTES, ADDED SPAN WIRE SUPPORT POLE DETAIL AND HANDHOLE TERMINAL DETAIL	
02-27-14	REVISED NOTES.	
09-12-13	ISSUED AS STANDARD DRAWING	
07-21-11	REVISED PEDESTRIAN SIGN & GROUNDING	
05-21-09	REVISED GROUNDING	
09-10-08	REV. STEEL AIRCRAFT CABLE CONFIGURATION NOTE	
07-31-08	REVISED GROUNDING	
04-18-08	REVISED AASHTO NOTES	
04-17-08	REVISED TO 2001 AASHTO STANDARDS	
10-12-04	REV. CABINET ORIENTATION & SIGNAL OPERATION	
05-22-02	REVISED	
12-27-99	REVISED	
11-18-98	REVISION TO NOTES	
11-21-95	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

SPAN WIRE ASSEMBLY  
STEEL POLE

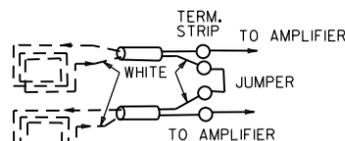
STANDARD DRAWING SD-3

NOTES:

1. LOOPS WITH A PERIMETER GREATER THAN 40' SHALL HAVE TWO TURNS. LOOPS WITH A PERIMETER LESS THAN OR EQUAL TO 40' SHALL HAVE THREE TURNS, UNLESS OTHERWISE NOTED ON THE PLANS. QUADRUPOLE LOOPS SHALL BE TWO TURNS IN A (2-4-2 CONFIGURATION), UNLESS OTHERWISE NOTED ON THE PLANS.
2. LOOP AND FEEDER WIRE SHALL BE CONTINUOUS WITHOUT SPLICES EXCEPT AT THE LOOP/FEEDER WIRE SPLICE AS SHOWN. SPLICES SHALL BE ROSIN SOLDERED AND WATERPROOFED WITH AN ACCEPTED SPLICE KIT. A DRIAN WIRE SHALL BE GROUNDED IN THE CABINET AND INSULATED AT THE LOOP TO FEEDER WIRE SPLICE.
3. THE LOOP TO FEEDER WIRE SPLICE, THE FEEDER WIRE JACKET AND LOOP WIRE JACKET IN DUCT SHALL BE COMPLETELY SEALED AND WATERPROOFED.
4. THE CONTRACTOR MAY MAKE CONNECTIONS TO THE SIGNAL CABLE AND LOOP TO FEEDER WIRE CONNECTION AT THE TERMINAL STRIPS MOUNTED TO POLE INSIDE THE HAND HOLD COVER AS SHOWN IN DETAIL. HANDHOLE TERMINALS MUST BE EASILY ACCESSIBLE, BUT PROTECTED AGAINST ACCIDENTAL CONTACT. THE CONNECTION OF POWER CARRYING CIRCUITS MUST BE SEPERATED FROM LOOP OR LOGIC CIRCUITS. ALL CONNECTIONS TO TERMINAL STRIPS SHALL UTILIZE SPADE LUGS OR AS APPROVED BY THE ENGINEER.
5. EACH LOOP SHALL HAVE A SEPERATE "FEEDER WIRE" UNLESS OTHERWISE NOTED ON THE PLANS. ALL FEEDER WIRES SHALL BE LABELED AS TO LOOP NUMBER AS DESIGNATED ON THE PLANS.
6. ALL LOOP WIRE ENTERING CONCRETE PULL BOXES SHALL BE ENCLOSED IN CONDUIT. EACH LOOP WIRE SHALL ENTER CONCRETE PULL BOX OR POLE BASE THROUGH A SEPARATE PIECE OF ONE (1.25") INCH CONDUIT.
7. LOOP WIRE FROM LOOP TO CONDUIT IS NOT TWISTED. LOOP WIRE IN THE CONDUIT MUST BE TWISTED TWO TO FIVE TURNS PER FOOT.
8. "30-DAY PERFORMANCE TEST SHALL NOT COMMENCE UNTIL ALL LOOPS ARE TESTED BY THE CONTRACTOR, THEN APPROVED AND ACCEPTED BY THE ENGINEER, AND THE TESTING RECORDS HAVE BEEN SUBMITTED TO THE ENGINEER. THE WARRENTY PERIOD FOR LOOPS SHALL NOT COMMENCE UNTIL TESTED BY THE CONTRACTOR AND ACCEPTED BY THE ENGINEER. THE CONTRACTOR SHALL PERFORM TEST AND PROVIDE A RECORD TO THE ENGINEER AS LISTED IN THE LOOP DETECTOR TESTING PROCEDURE.
9. UNLESS OTHERWISE APPROVED BY THE ENGINEER, BACKER ROD SHALL BE INSTALLED IN SHORT SECTIONS SPACED NO MORE THAN 18" APART AND WEDGED INTO THE SLOT TO THE CABLE IN PLACE. CABLE SHALL BE TOTALLY ENCAPSULATED IN SEALER.
10. "HOT POUR" SEALER SHALL NOT ALLOW WITH 705-LOOP WIRING IN DUCT.
11. WHERE UNDERGROUND SPLICES OF SIGNAL CABLE ARE REQUIRED, CONNECTIONS SHALL BE SOLDERED AND COMPLETELY WATERPROOFED TO THE SATISFACTION OF THE ENGINEER. WATERPROOFING SHALL EXTEND A MINIMUM OF TWO (2") INCHES PAST THE SIGNAL CABLE JACKET AND SHALL COMPLETELY COVER ALL INDIVIDUAL CONDUCTORS OF THE SIGNAL CABLE. WATERPROOFING DOES NOT APPLY TO CONNECTIONS MADE IN POLE BASES.
12. THE CONTRACTOR SHALL CONNECT A SEPERATE NEUTRAL FOR EACH LOAD SWITCH REPRESENTED ON EACH SIGNAL POLE. ONLY ONE NEUTRAL IS REQUIRED FOR PEDESTRIAN SIGNALS. A SEPERATE 5C (TYPICAL) IS PROVIDED FOR PEDESTRIAN PUSH BUTTONS.
13. TRAFFIC CONTROLLER CABINET LAYOUT SHALL BE SUCH THAT IT IS NOT NECESSARY TO SHUT DOWN POWER TO REMOVE LOAD SWITCHES IN ORDER TO EASILY TEST OR MODIFY DETECTOR INPUTS TO THE CONTROLLER. THE CONTROLLER CABINET SHALL BE WIRED SUCH THAT THE POWER TO LOAD SWITCHES CANNOT BACKFEED TO THE LOAD SWITCH POWER BUSS DURING FLASH OPERATION.

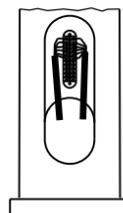
LOOP DETECTOR INSTALLATION AND TESTING

SERIES CONNECTED LOOPS

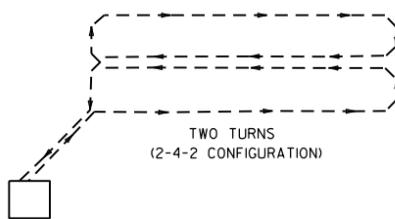


WIND LOOPS COUNTERCLOCKWISE; TAG WIRE EXITING SLOT AND TIE TO WHITE LEAD OF FEEDER WIRE; WHEN LOOPS ARE TIED TO SAME VEHICLE DETECTOR, SERIES CONNECT IN CABINET AS SHOWN.

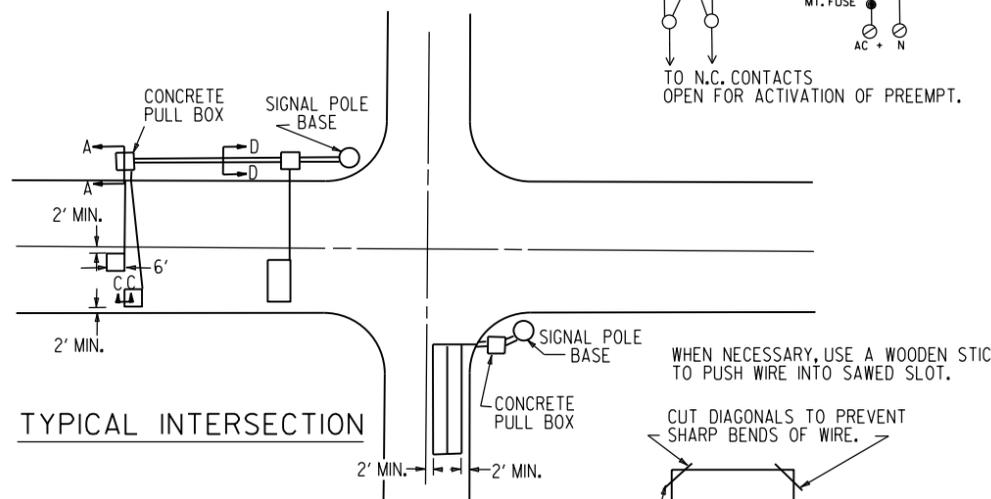
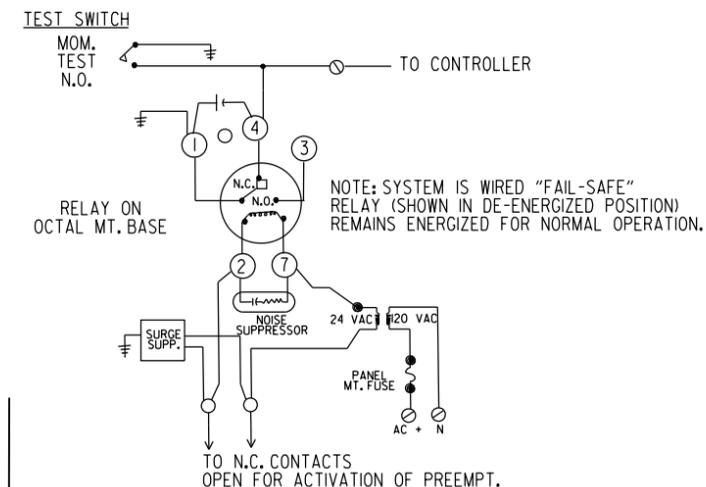
HANDHOLE TERMINAL



QUADRUPOLE LOOP



TRAFFIC SIGNAL PRE-EMPTION INTERFACE WIRING DIAGRAM



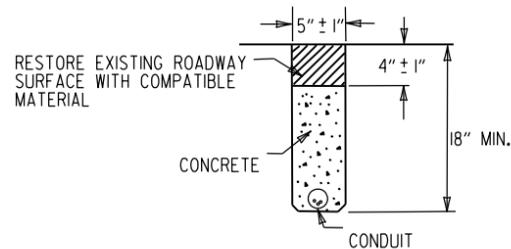
TYPICAL INTERSECTION

TYPICAL PROCEDURE FOR DETECTOR LOOP TESTING

1. DISCONNECT AND TEST CONTINUITY (< 10 OHMS) IF CONTINUITY IS BAD, GO TO TEST 3.
2. TEST INSULATION (@ 500 VOLT TEST > 10 MEG-OHM) IF TESTS 1 & 2 ARE GOOD, NO FURTHER TESTING IS NECESSARY. RECORDED RESULTS CONSIST OF TESTS 1 & 2 FROM CONTROL CABINET WITH FEEDER WIRE CONNECTED TO LOOP.
3. OPEN SPACE (DO NOT BREAK CONNECTION) REPEAT TEST 1 & 2 IF TEST 3 IS BAD, GO TO TEST 4.
4. BREAK SPLICE, INSTALL JUMPER IN CABINET, REPEAT TESTS 1 & 2 SEPARATELY FOR FEEDER AND FOR LOOP.

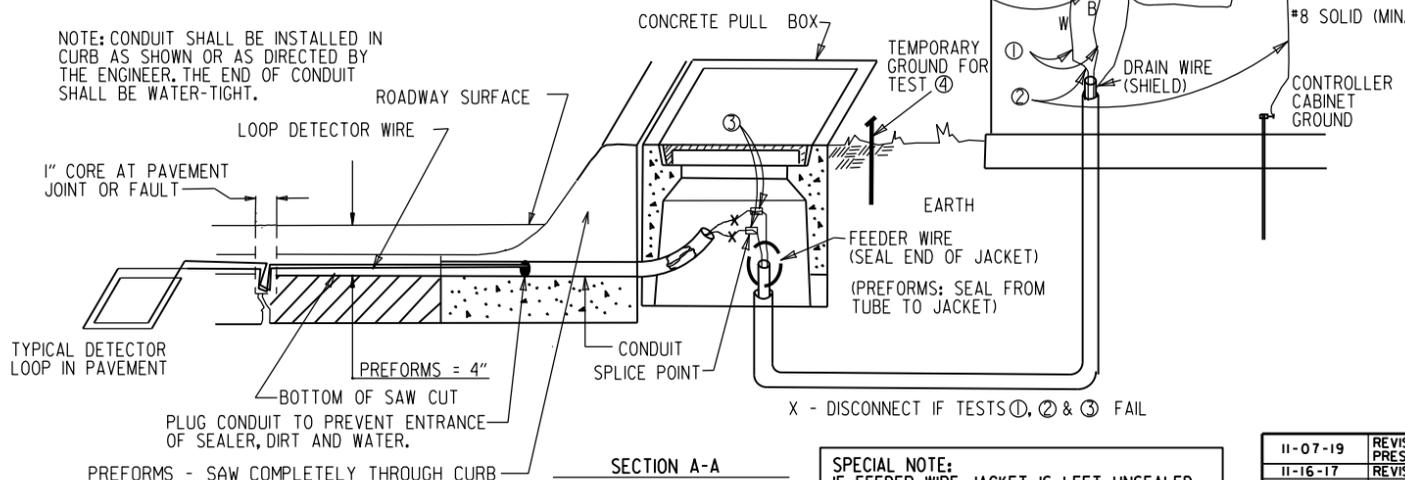
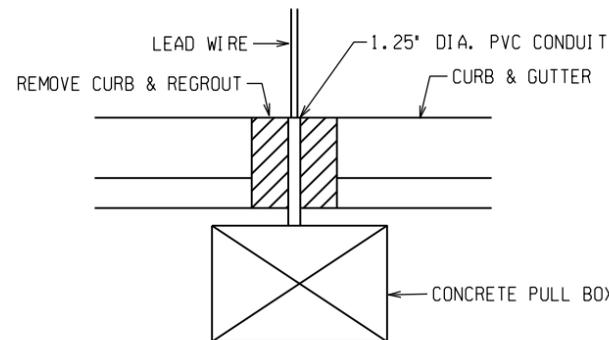
FAILURES TYPICALLY RESULT FROM BROKEN WIRE IN PAVEMENT, FAULTY INSULATION OF LOOP OR FEEDER WIRE, OR POORLY INSULATED SPLICE CONNECTION.

TRENCHING DETAIL (FOR SAW CUT TRENCH IN ROADWAY)



NOTE: CONDUIT SHALL BE INSTALLED IN CURB AS SHOWN OR AS DIRECTED BY THE ENGINEER. THE END OF CONDUIT SHALL BE WATER-TIGHT.

NOTE: CONCRETE PULL BOX COVERS SHALL BE NON-METALLIC AND NON-CONDUCTIVE.

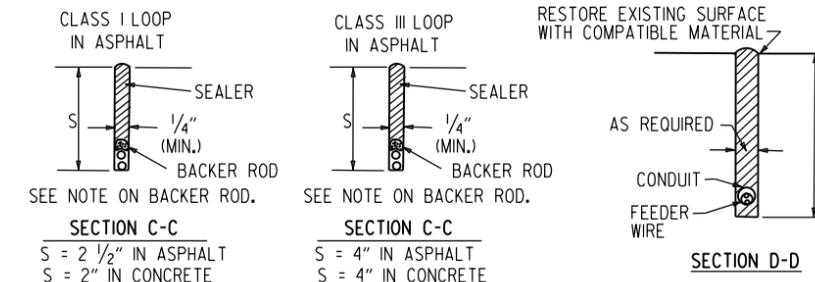


ALTERNATE - WHEN INSTALLING PREFORMS ON SUBSTRATE, LEAD-INS MAY BE INSTALLED IN CONDUIT UNDERNEATH THE CURB AND GUTTER.

SECTION A-A  
1'-6" CONCRETE COMBINATION CURB AND GUTTER

SPECIAL NOTE: IF FEEDER WIRE JACKET IS LEFT UNSEALED AND WATER IS ALLOWED TO ENTER JACKET, CONTRACTOR WILL BE REQUIRED TO REPLACE FEEDER WIRE AT NO COST TO DEPARTMENT.

TYPICAL SECTIONS FOR PULSE AND PRESENCE LOOP DETECTORS



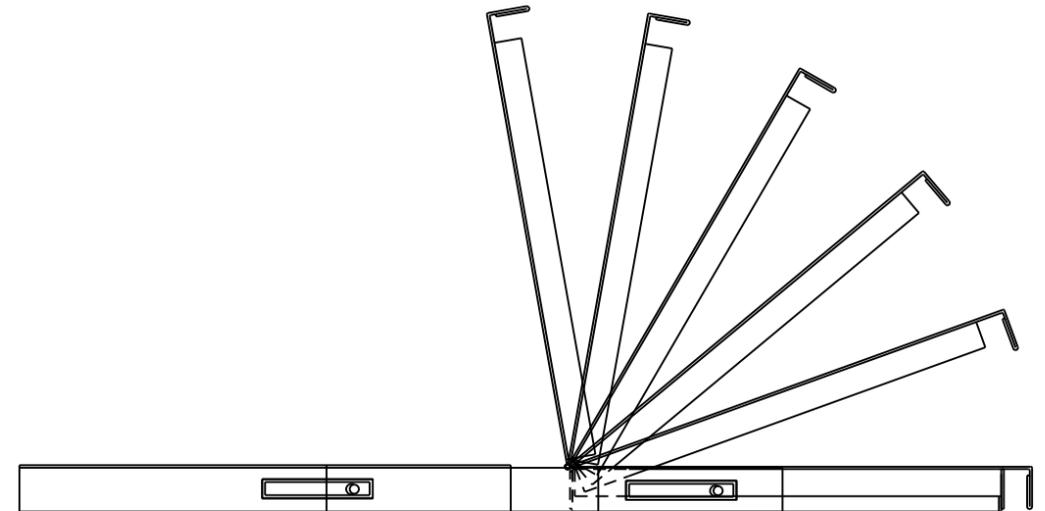
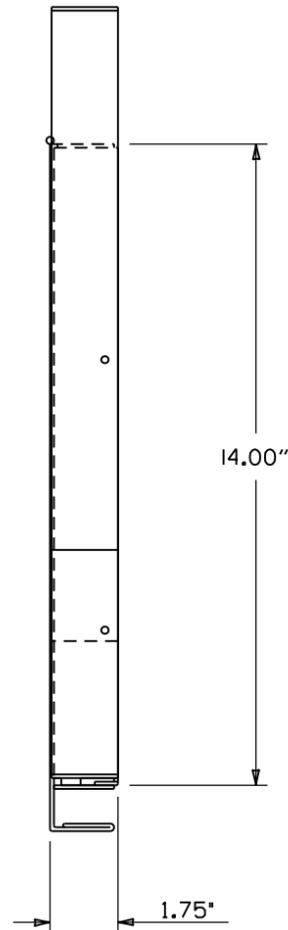
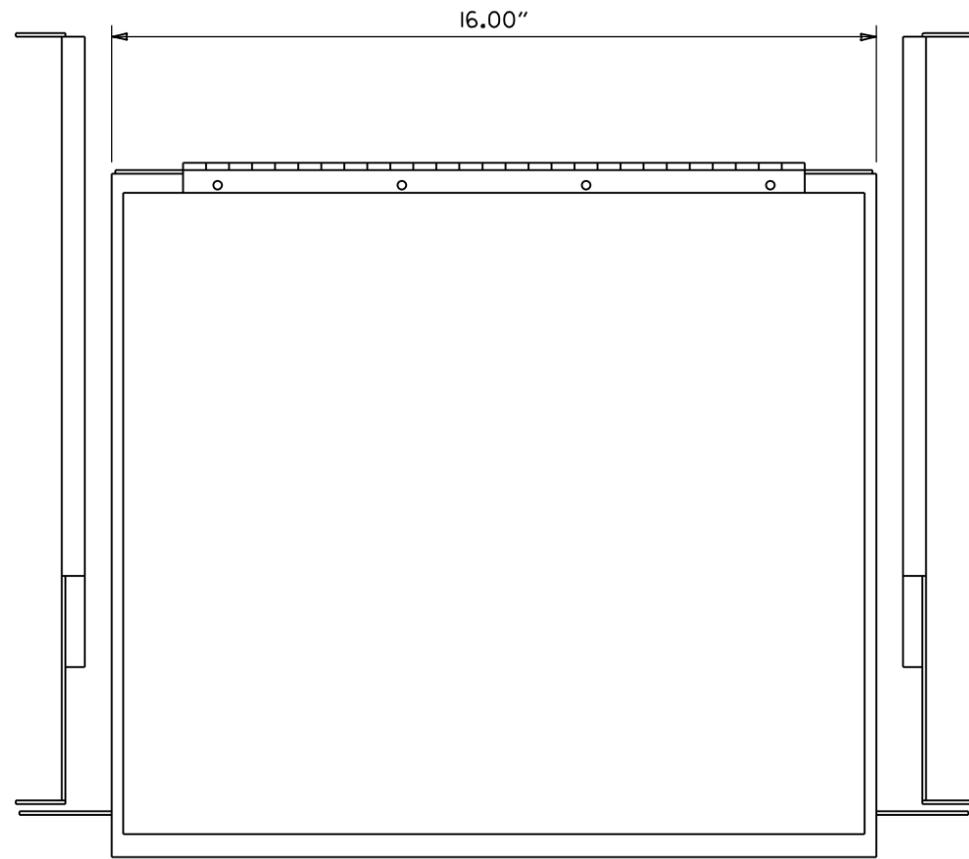
11-07-19	REVISED NOTE 6 & TYPICAL FOR PRESENCE LOOP DETECTORS		
11-16-17	REVISED NOTES		
09-12-13	ISSUED AS STANDARD DRAWING		
05-17-01	REVISED		
04-11-01	REVISED		
02-04-00	REVISED PRE-EMPTION TEST SWITCH		
11-18-98	REVISED NOTES		
11-21-95	ISSUED		
DATE	REVISION	FILMED	

ARKANSAS STATE HIGHWAY COMMISSION

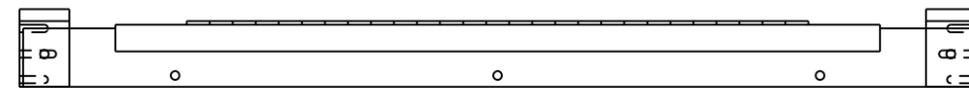
LOOP DETECTOR INSTALLATION

STANDARD DRAWING SD-4

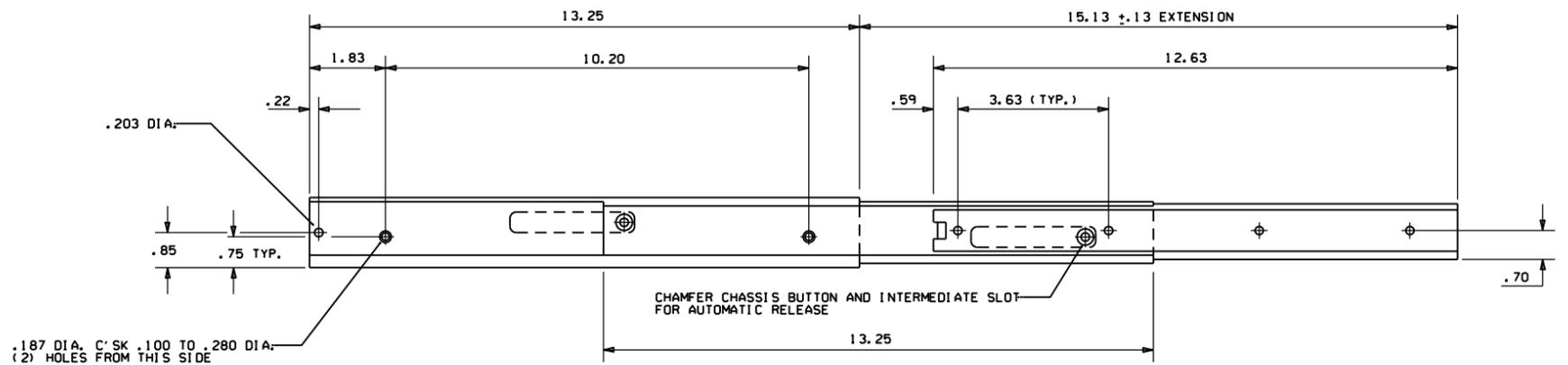
# DRAWER PLAN VIEW



- NOTES:  
 1. RIGHT HAND SLIDE SHOWN, LEFT SLIDE OPPOSITE.  
 2. GENERAL DEVICES (CC3002-99-0102) OR EQUAL AND CONTAINS (1) RIGHT HAND SLIDE ASSEMBLY, (1) LEFT HAND SLIDE ASSEMBLY.  
 3. ALL HARDWARE NECESSARY TO FASTEN SLIDE ASSEMBLY TO UNDERSIDE OF CONTROLLER SHELF SHALL BE INCLUDED.



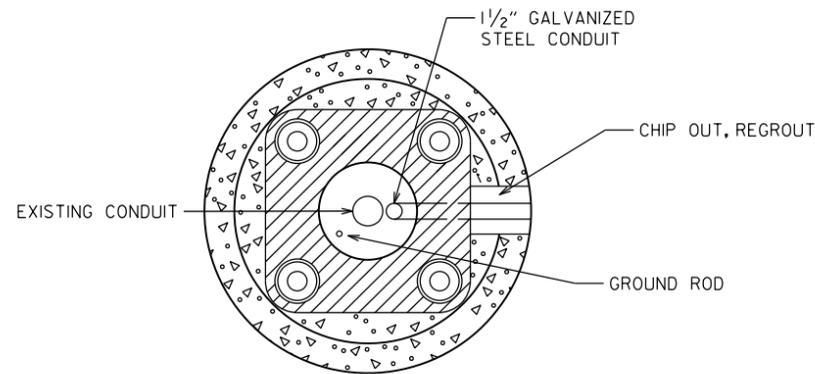
# FRONT VIEW



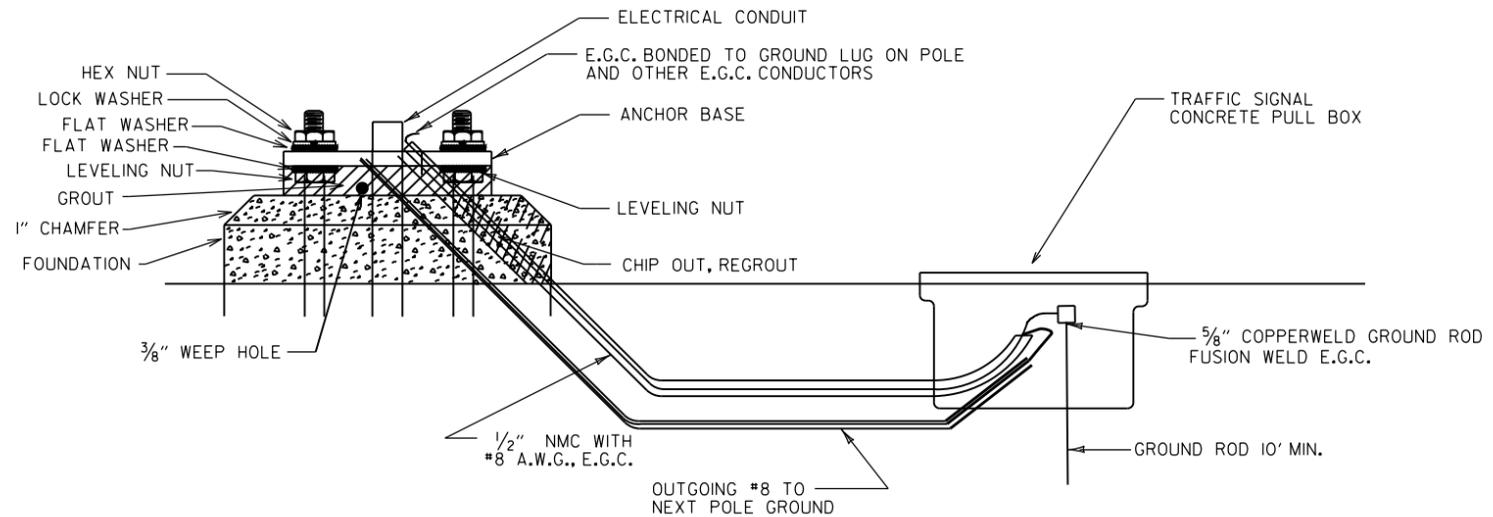
# RIGHT SIDE ASSEMBLY

			ARKANSAS STATE HIGHWAY COMMISSION
			<b>CONTROLLER CABINET UTILITY DRAWER</b>
9-12-13	ISSUED AS STANDARD DRAWING		
6-15-05	ISSUED		
DATE	REVISION	DATE FILM	STANDARD DRAWING SD-5

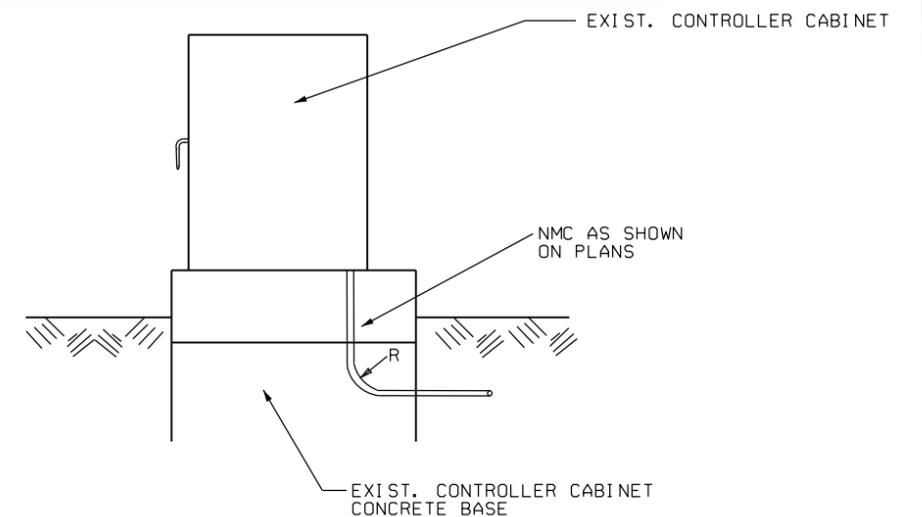
# CONDUIT ENTRY TO EXISTING POLE BASE



# ANCHOR BASE

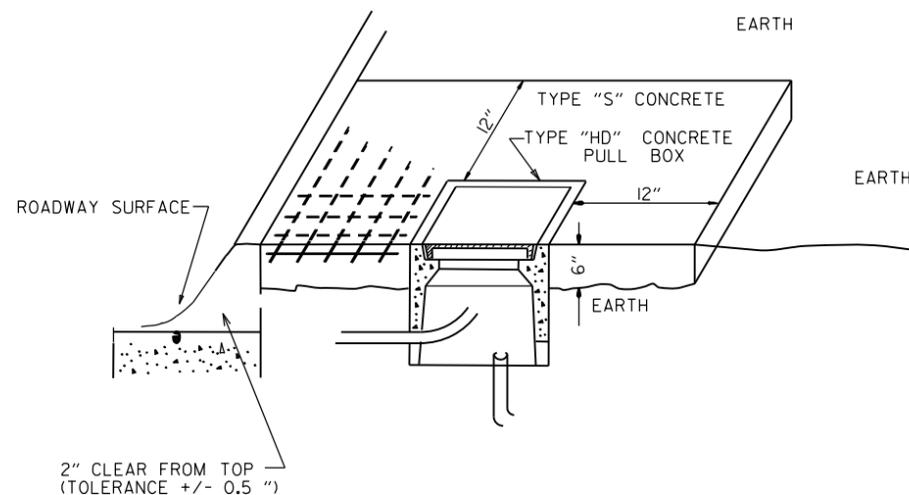


# CONDUIT ENTRY TO EXISTING CONTROLLER CABINET

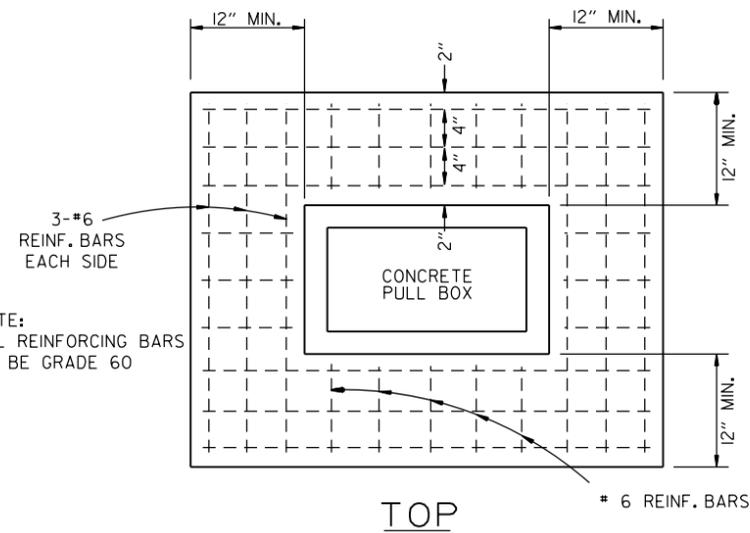


NOTE: ENTRY TO CABINET SHALL BE THROUGH A CUT IN THE BASE SUFFICIENT TO PROVIDE ADEQUATE CONDUIT RADIUS FOR ITEM.

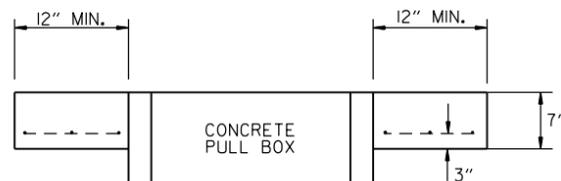
# TYPE "HD" CONCRETE PULL BOX DETAIL



NOTE: ALL REINFORCING BARS TO BE GRADE 60



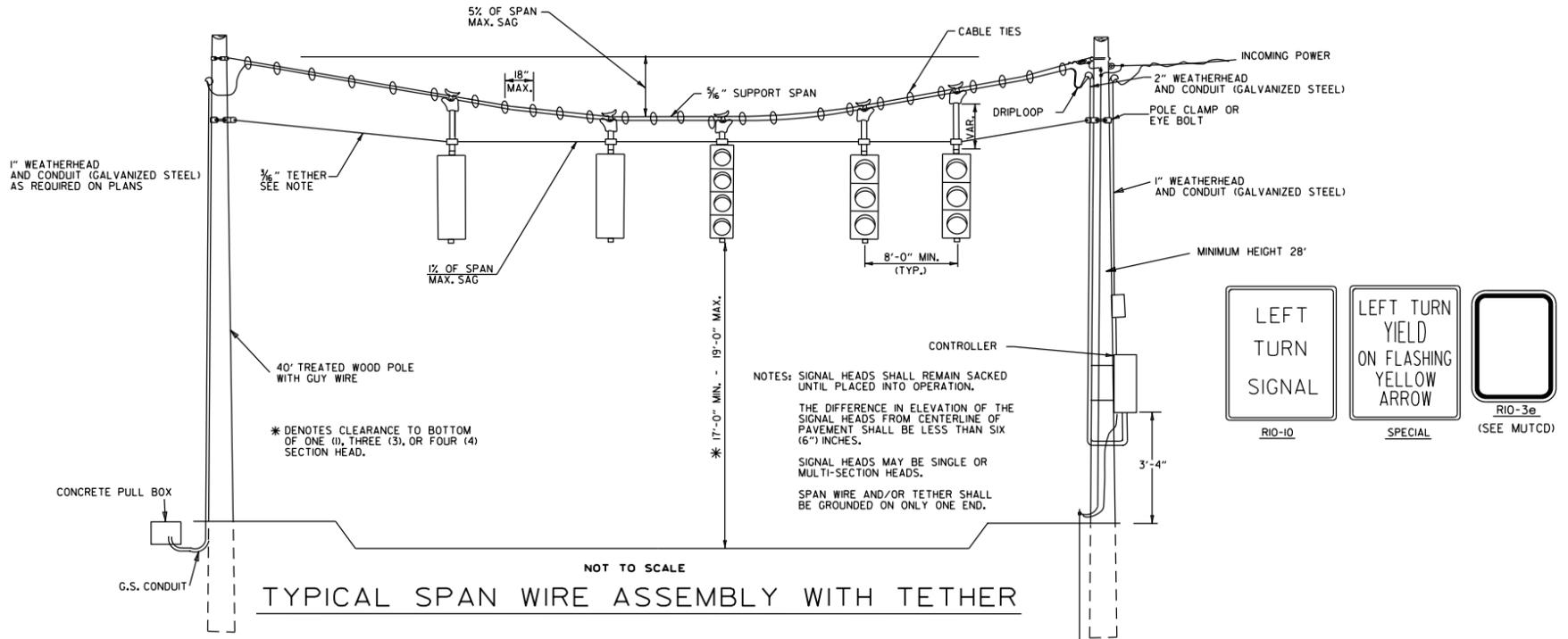
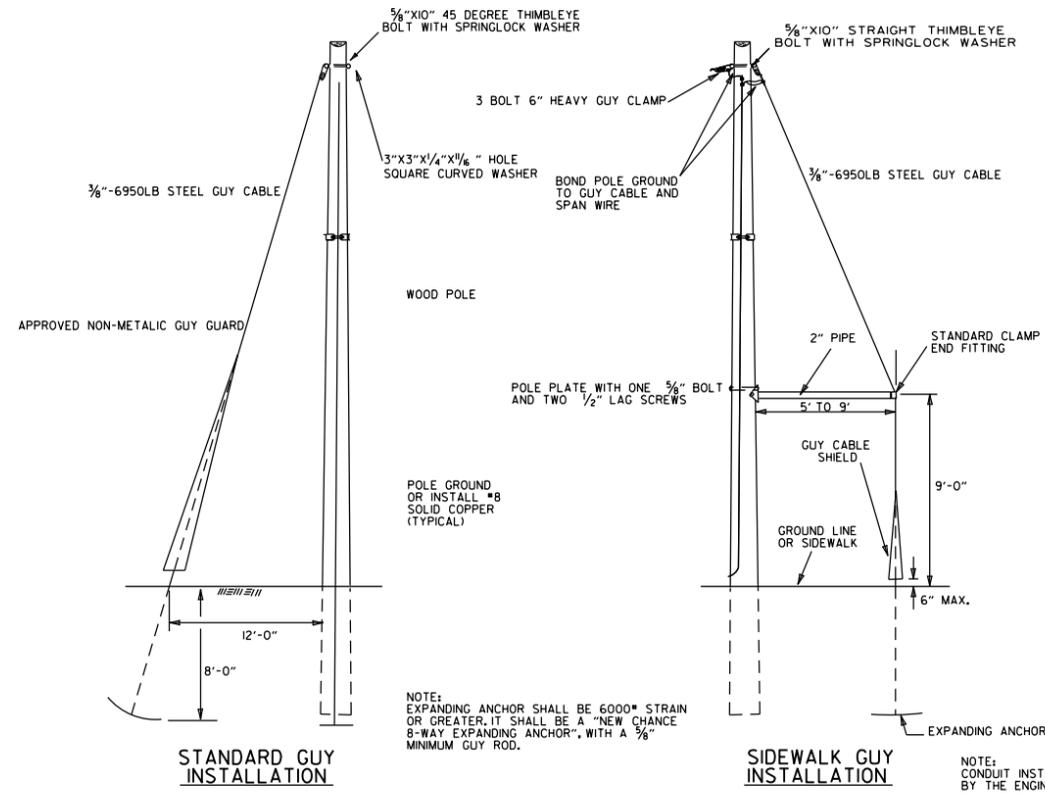
TOP



ELEVATION

NOTE: ALL TYPE 1 AND TYPE 2 HD CONCRETE PULL BOXES ARE INSTALLED WITH AN APRON OF CONCRETE 12" WIDE AND 7" IN DEPTH. ALL PAYMENT SHALL BE INCLUDED IN THE PRICE OF THE TYPE HD CONCRETE PULL BOX. THE CONCRETE PULL BOX SHALL BE INSTALLED FLUSH TO SURROUNDING GRADE UNLESS OTHERWISE INSTRUCTED BY THE ENGINEER. THE CONCRETE SHALL BE CLASS "S". THREE #6 REINFORCING BARS IN THE APRON ON ALL SIDES OF THE CONCRETE PULL BOX IS REQUIRED IN CONCRETE.

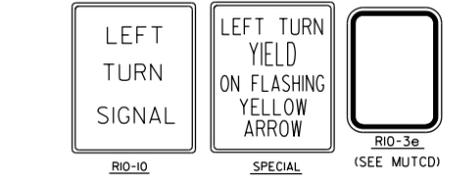
DATE	REVISION	FILMED	
11-16-17	REVISED NOTES		
09-02-15	REVISED PULL BOX DEPTH		
09-12-13	ISSUED AS STANDARD DRAWING		
05-21-09	REVISED GROUNDING		
07-31-08	ADDED & REVISED CONDUIT ENTRY		
06-23-04	REVISED CLEARANCE AT CURB ENTRY		
01-04-02	ADDED REINFORCING TO BOX APRON		
07-02-01	REVISED		
12-27-99	REVISED NOTES		
11-18-98	ISSUED		
			ARKANSAS STATE HIGHWAY COMMISSION
			HEAVY DUTY PULL BOX
			STANDARD DRAWING SD-6



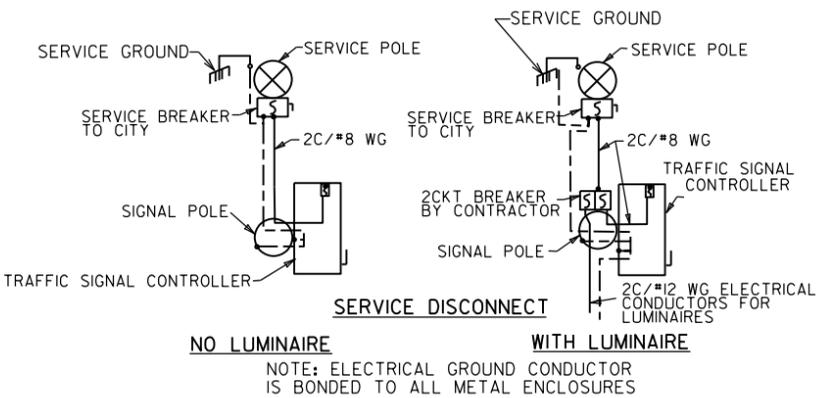
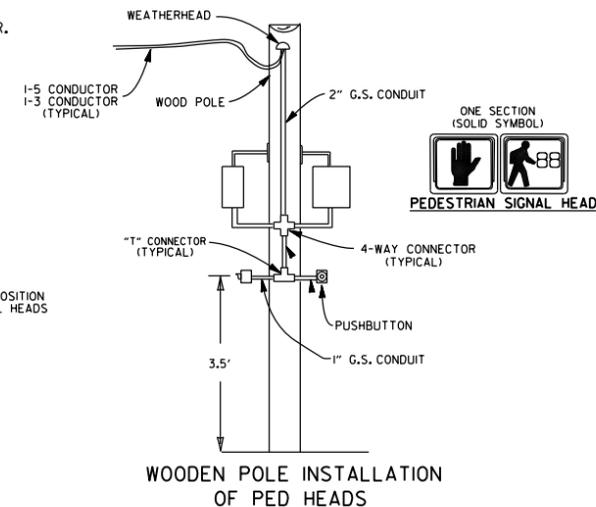
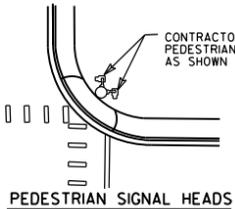
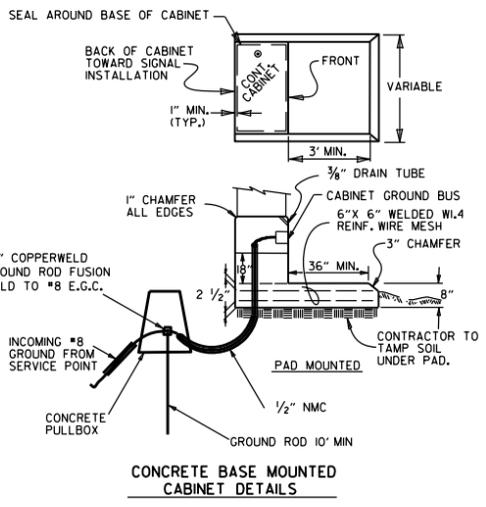
NOTES:  
 SPAN WIRE POLES SHALL BE MOUNTED A MINIMUM OF FOUR (4) FEET BEHIND CURB OR SHOULDER.  
 SPAN WIRE ASSEMBLIES WILL REQUIRE TETHER UNLESS OTHERWISE NOTED ON PLAN SHEETS.  
 CABLE TIES SHALL BE SUITABLE FOR OUTSIDE USE (BLACK).  
 THE CONTROLLER POWER SUPPLY GROUND BUSS SHALL BE BONDED TO THE FOUNDATION GROUND ROD WITH A #8 A.W.G. SOLID COPPER WIRE. ON EXISTING FOUNDATIONS WITH NO GROUND ROD, CONTRACTOR SHALL INSTALL A 10' X 3/8" COPPERWELD GROUND ROD.

NOTE:  
 CONDUIT INSTALLATION MAY BE ADJUSTED BY THE ENGINEER TO MEET FIELD CONDITIONS.

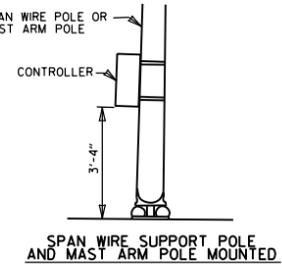
NOTES:  
 SIGNAL HEADS SHALL REMAIN SACKED UNTIL PLACED INTO OPERATION.  
 THE DIFFERENCE IN ELEVATION OF THE SIGNAL HEADS FROM CENTERLINE OF PAVEMENT SHALL BE LESS THAN SIX (6") INCHES.  
 SIGNAL HEADS MAY BE SINGLE OR MULTI-SECTION HEADS.  
 SPAN WIRE AND/OR TETHER SHALL BE GROUNDED ON ONLY ONE END.



NOTES:  
 EACH ITEM "TRAFFIC SIGNAL HEAD (4 SEC., 1-WAY)" SHALL INCLUDE A SPECIAL SIGN AS SHOWN, ATTACHED TO THE MAST ARM OR SPAN ASSEMBLY 12" TO THE RIGHT OF THE SIGNAL HEAD UNLESS REMOVED WITHIN SIGNAL PLAN NOTES.  
 EACH ITEM "TRAFFIC SIGNAL HEAD (3 SEC., 1-WAY)", TO BE USED AS A LEFT TURN INDICATION ONLY, SHALL INCLUDE A SIGN (RIO-10) AS SHOWN, ATTACHED TO THE MAST ARM OR SPAN ASSEMBLY 12" TO THE RIGHT OF THE SIGNAL HEAD.  
 ALL SIGN BLANK SHALL BE CONSTRUCTED OF ALUMINUM ALLOY (ASTM DESIGNATION B-209, ALLOY 5052-H38) WITH A THICKNESS OF 0.100 INCH.  
 ALL SIGN FACE SHALL BE CONSTRUCTED OF HIGH INTENSITY SHEETING (TYPE III) WITH SILKSCREEN LEGEND AND BORDER.



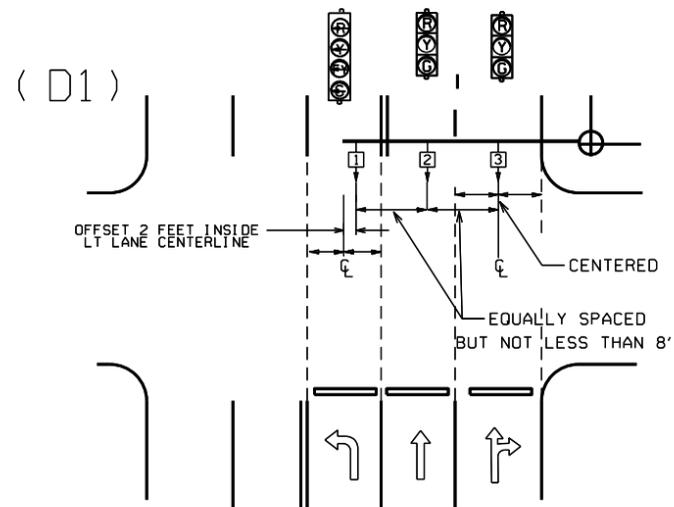
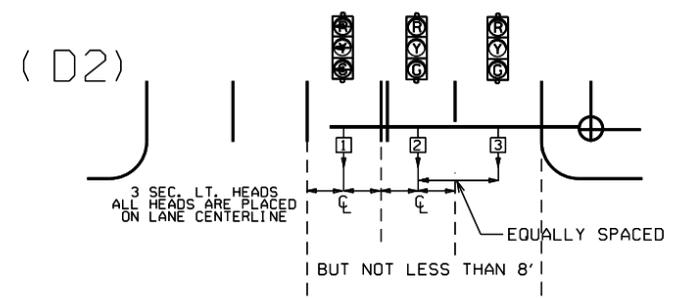
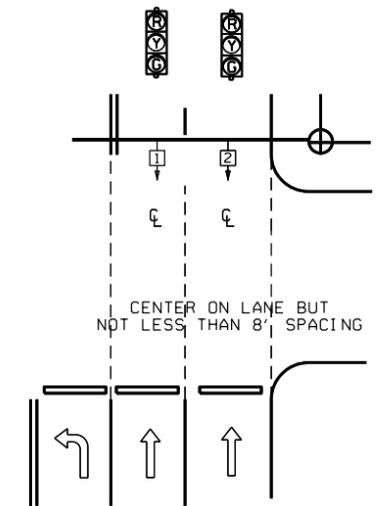
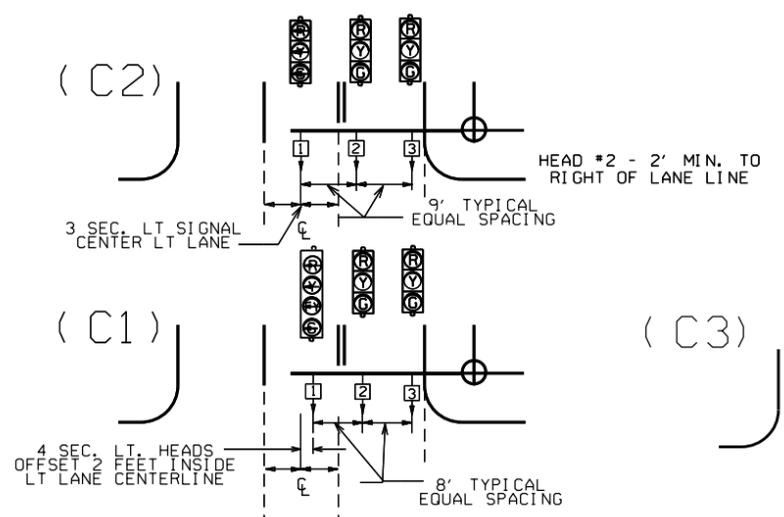
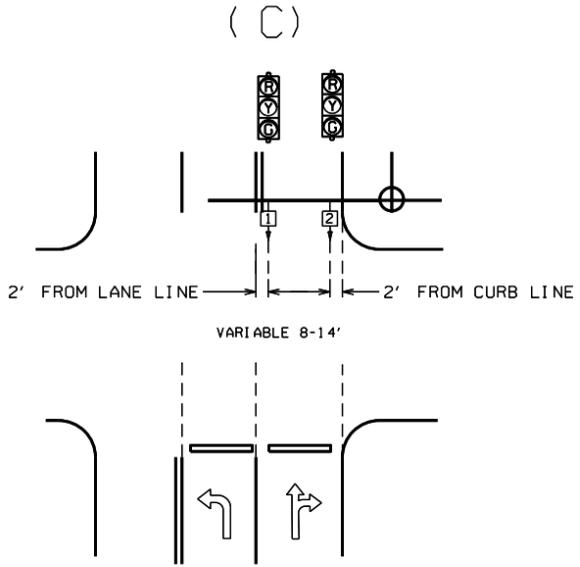
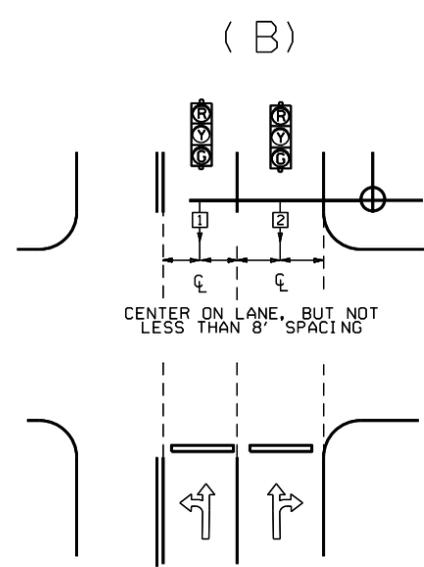
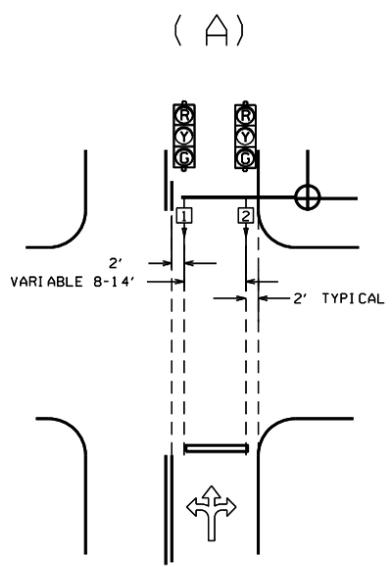
CABINET NOTE:  
 UNLESS OTHERWISE DIRECTED BY THE ENGINEER, CABINET ORIENTATION SHALL BE SUCH THAT THE BACK OF THE CABINET IS PARALLEL TO THE STREET AND POSITIONED TO ALLOW VISIBILITY OF THE SIGNAL DISPLAY WHILE OBSERVING THE CONTROLLER FRONT PANEL.



MINIMUM STRUCTURAL REQUIREMENTS:  
 DESIGN SPECIFICATIONS: AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, 4TH EDITION (2001) WITH 2003 AND 2006 INTERIMS.  
 CONSTRUCTION SPECIFICATIONS: STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION) WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS.  
 BASE WIND SPEED: 90 MPH  
 STEEL MEMBERS CONSIDERED MAIN LOAD CARRYING MEMBERS WITH THICKNESS GREATER THAN 1/2" SHALL MEET THE LONGITUDINAL CHARNY V-NOTCH TEST SPECIFIED IN SUBSECTION 807.05 OF THE STANDARD SPECIFICATIONS.

DATE	REVISION	FILMED
11-16-17	REVISED NOTES, ADDED SPAN WIRE SUPPORT POLE DETAIL, ADDED PEDESTRIAN SIGNAL HEAD DETAIL	
02-27-14	REVISED NOTES.	
09-12-13	ISSUED AS STANDARD DRAWING	
07-21-11	REVISED PEDESTRIAN SIGN & GROUNDING	
04-17-08	REVISED TO 2001 AASHTO STANDARDS	
10-12-04	REV. CABINET ORIENTATION & SIGNAL OPERATION	
05-22-02	REV. TYP. SPAN WIRE ASSEMBLY	
12-27-99	REVISED	
11-18-98	REVISION TO NOTES	
11-21-95	ISSUED	

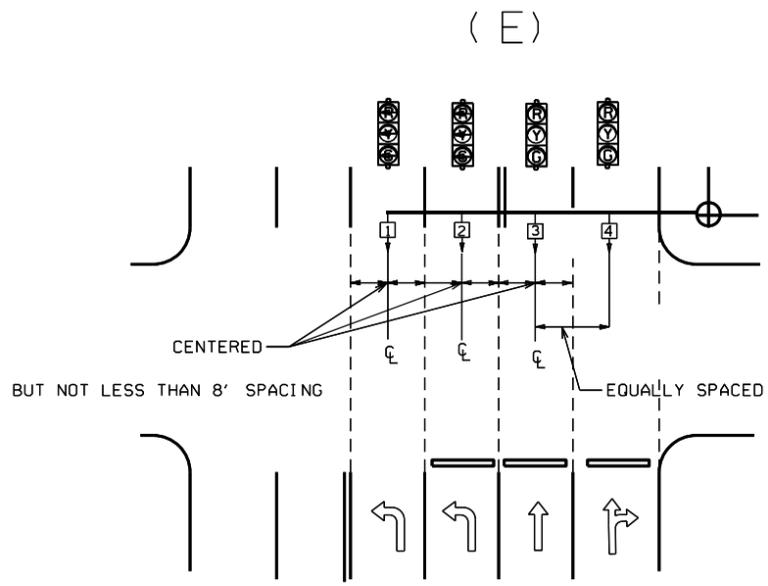
ARKANSAS STATE HIGHWAY COMMISSION  
 SPAN WIRE ASSEMBLY  
 WOOD POLE  
 STANDARD DRAWING SD-7



NOTE: WHERE LEFT TURN HEAD (HEAD 1 ON D1 AND D2) IS NOT CALLED FOR ON PLANS, MAST ARM LENGTH MAY STILL BE ALLOWED FOR FUTURE INSTALLATION. HEADS FOR THROUGH MOVEMENTS SHALL STILL BE ALIGNED WITH THROUGH LANES AS SHOWN ON DETAILS.

GENERAL NOTES:

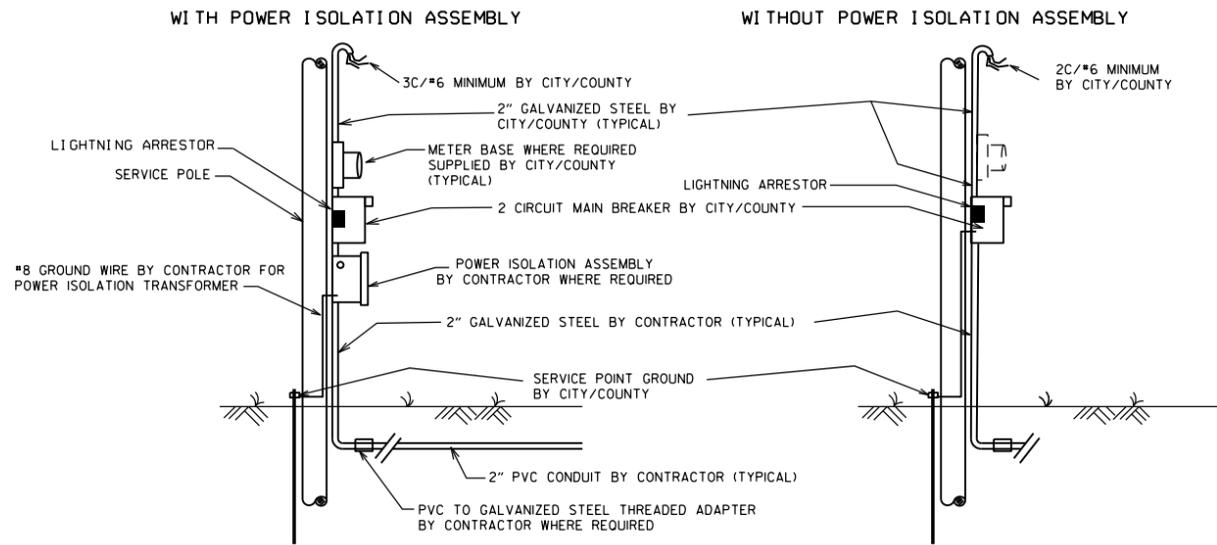
- FOUR SECTION "PROTECTED/PERMISSIVE" LEFT TURN HEADS SHOULD BE PLACED A MINIMUM OF TWO (2') FEET TO THE RIGHT OF THE CENTERLINE OF THE APPROACHING LEFT TURN LANE.
- THREE SECTION "PROTECTED" LEFT TURN HEADS SHOULD BE PLACED ON THE CENTERLINE OF THE APPROACHING LEFT TURN LANE.
- WHEN IT IS NECESSARY TO PLACE POLES OTHER THAN AS SHOWN ON PLAN SHEET(S) RESULTING IN MAST ARM EXTENDING MORE THAN TWO FEET PAST (TO THE LEFT OF) THE CENTERLINE OF THE APPROACHING LEFT TURN LANE, MAST ARM SHALL BE CUT TO APPROPRIATE LENGTH AS DETERMINED BY THE ENGINEER, AND A NEW END CAP PROVIDED. THE CONTRACTOR SHALL BE RESPONSIBLE FOR DETERMINING THIS PRIOR TO INSTALLING THE MAST ARM IF ADDITIONAL COMPENSATION IS REQUIRED.
- SIGNAL HEAD SPACING SHALL, IN NO CASE, BE LESS THAN EIGHT (8') FEET BETWEEN HEADS ON CENTER, MEASURED HORIZONTALLY PERPENDICULAR TO THE APPROACH.
- ALL SIGNAL HEADS SHOWN ON THIS DETAIL SHEET SHALL BE LOCATED ACCORDING TO THE DIMENSIONS SHOWN IN RELATION TO THE APPROACH SIDE OF THE INTERSECTION.
- MAXIMUM MOUNTING HEIGHT OF SIGNAL FACES LOCATED BETWEEN 40 FEET AND 53 FEET FROM STOP BAR SHALL BE IN ACCORDANCE WITH FIGURE 4D-5 OF 2009 MUTCD.



℄ = CENTER OF LANE FROM APPROACH SIDE

			ARKANSAS STATE HIGHWAY COMMISSION
12-8-16	REVISED NOTE 6		SIGNAL HEAD PLACEMENT
9-12-13	ISSUED AS STANDARD DRAWING		
3-11-10	2009 MUTCD		STANDARD DRAWING SD-8
12-9-99	ISSUED		
DATE	REVISION	DATE FILM	

# MAIN BREAKER NOT NEAR CONTROLLER CABINET SECONDARY REQUIRED



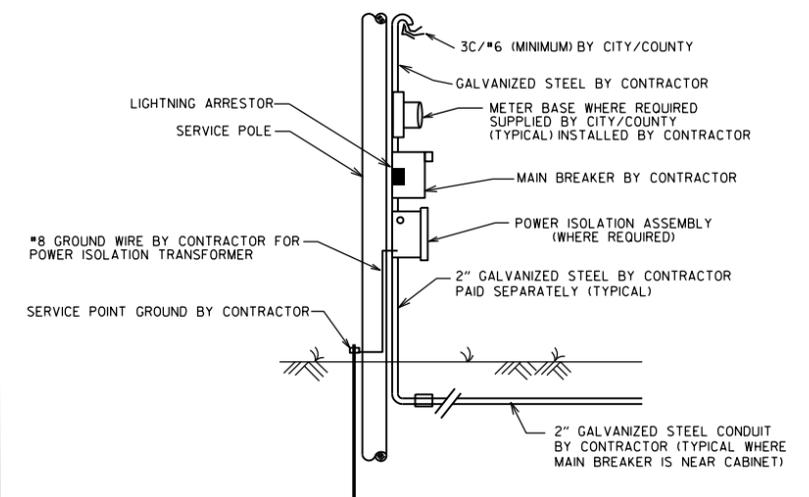
NOTES TO CONTRACTOR AND AGENCY RESPONSIBLE FOR MAINTENANCE OF THE INTERSECTION (CITY/COUNTY):

ELECTRICAL SERVICE TYPICALLY FALLS INTO TWO CATEGORIES: MAIN BREAKER NEAR CONTROLLER CABINET; AND MAIN BREAKER NOT NEAR CONTROLLER CABINET. THE CONTRACTOR'S AND THE CITY'S/COUNTY'S RESPONSIBILITY VARIES ACCORDINGLY AS INDICATED ON THESE DETAILS.

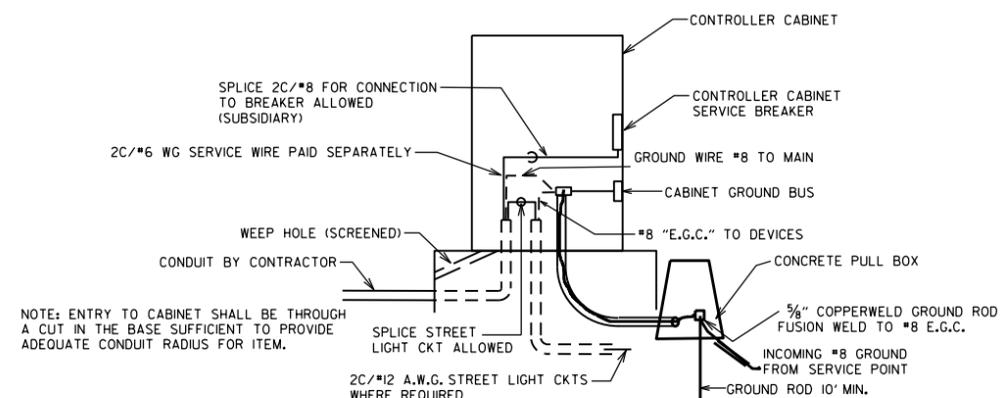
ALL SITUATIONS: ELECTRICAL SERVICE SHALL BE PROVIDED BY THE CITY/COUNTY TO A SERVICE POLE WITH EXTERNAL RAIN-TIGHT BREAKER (MAIN BREAKER) AT A MUTUALLY ACCEPTABLE POINT WITHIN THE RIGHT-OF-WAY. SERVICE POINT INCLUDES GALVANIZED STEEL CONDUIT TO A POINT 18" BELOW GROUND LINE, TWO CIRCUIT MAIN BREAKER, LIGHTNING ARRESTOR, POWER ISOLATION ASSEMBLY WHERE REQUIRED, METER LOOP IF REQUIRED BY LOCAL UTILITY COMPANY, ELECTRICAL CONDUCTORS AND WEATHERHEAD. WHERE STREET LIGHTING IS INCLUDED AS PART OF SIGNAL INSTALLATION STREET LIGHTING CIRCUIT (2C/#12 A.W.G. UF RATED, TYPICAL) SHALL BE KEPT SEPARATE FROM THE CIRCUIT SERVING TRAFFIC SIGNAL. SERVICE WIRE AND WIRING FROM THE CONTROLLER TO MAIN BREAKER IS PROVIDED BY THE CONTRACTOR AS A PART OF THIS CONTRACT. WIRE AND WIRING FROM MAIN BREAKER, AND CONNECTION TO THE UTILITY IS THE RESPONSIBILITY OF THE CITY/COUNTY.

MAIN BREAKER NOT NEAR CONTROLLER CABINET: THE MAIN BREAKER ASSEMBLY, GALVANIZED STEEL CONDUIT, WEATHERHEAD AND WIRE ABOVE MAIN BREAKER AND CONNECTION TO THE UTILITY SHALL BE PROVIDED BY CITY/COUNTY. CONTRACTOR SHALL PROVIDE AS PART OF CONTRACT SECONDARY BREAKER, CONDUIT, WIRE AND WIRING TO THE MAIN BREAKER.

MAIN BREAKER NEAR CONTROLLER CABINET: ALL COMPONENTS OF THE SERVICE POINT WITH THE EXCEPTION OF THE WIRE AND WIRING ABOVE THE MAIN BREAKER IS FURNISHED AND INSTALLED BY THE CONTRACTOR. WIRING FROM MAIN BREAKER INCLUDING CONNECTION TO THE UTILITY, IS THE RESPONSIBILITY OF THE CITY/COUNTY. IF METER LOOP IS REQUIRED, METER BASE AND HARDWARE IS PROVIDED BY THE CITY/COUNTY AND INSTALLED BY THE CONTRACTOR.



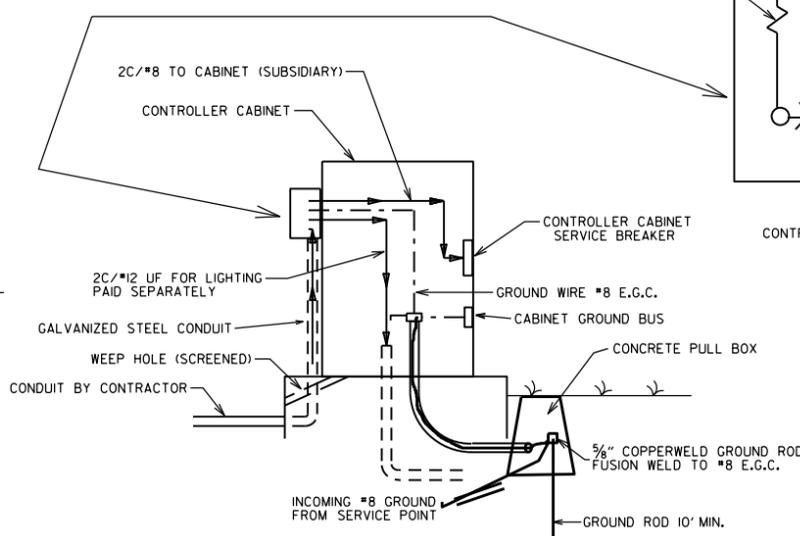
# MAIN BREAKER NEAR CONTROLLER CABINET SECONDARY NOT REQUIRED



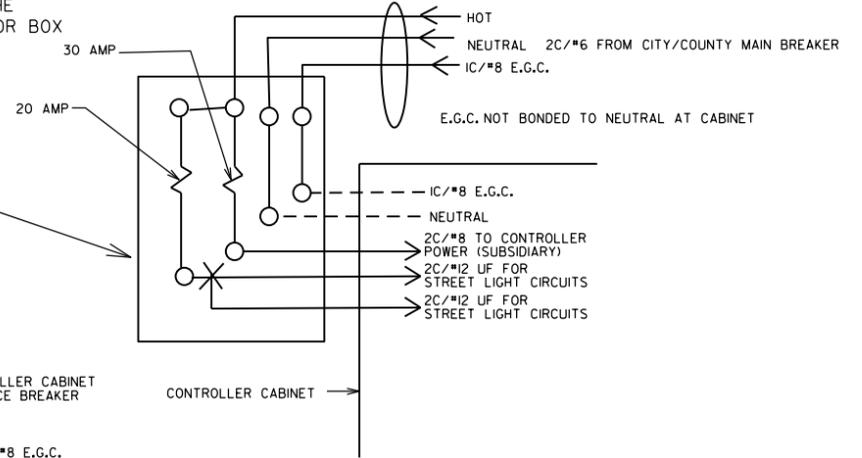
NOTE: ENTRY TO CABINET SHALL BE THROUGH A CUT IN THE BASE SUFFICIENT TO PROVIDE ADEQUATE CONDUIT RADIUS FOR ITEM.

GROUND ROD - A 10' X 5/8" GROUND ROD SHALL BE INSTALLED IN THE CONCRETE PULL BOX FOR EACH POLE AND THE CONTROLLER. PAYMENT FOR THE GROUND ROD AND 1/2" NMC SHALL BE INCLUDED IN ITEM 70L. THE CONCRETE PULL BOX AND CONDUCTOR BOX SHALL BE PAID FOR SEPARATELY.

# SECONDARY BREAKER BY CONTRACTOR (SUBSIDIARY)



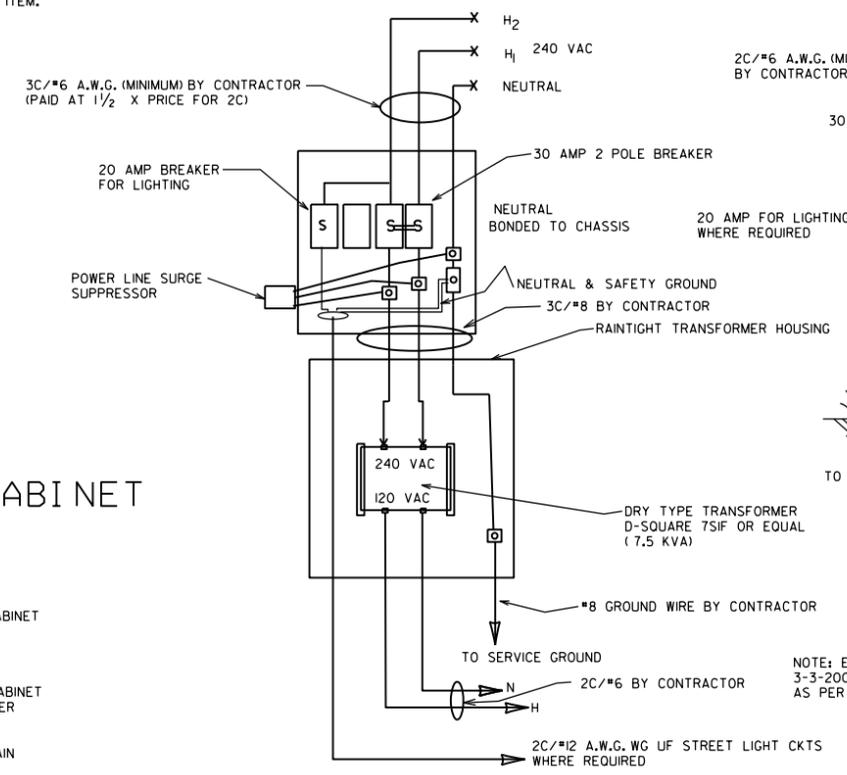
NOTE: ENTRY TO CABINET SHALL BE THROUGH A CUT IN THE BASE SUFFICIENT TO PROVIDE ADEQUATE CONDUIT RADIUS FOR ITEM.



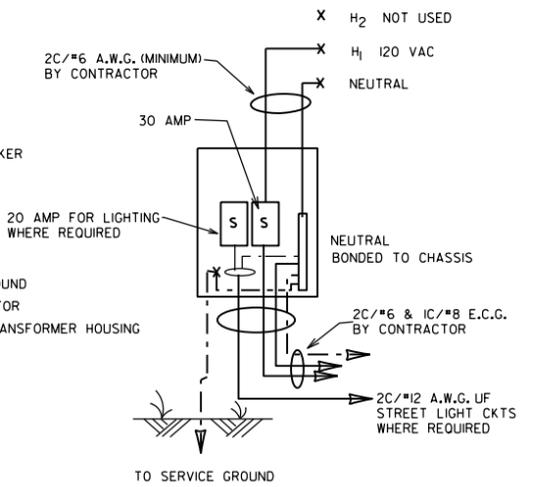
# MAIN BREAKER WIRING (TYPICAL)

SERVICE GROUND IS TYPICALLY TIED TO NEUTRAL AT THE MAIN BREAKER. AS SUCH, CONTROLLER GROUND IS NOT TIED TO NEUTRAL AT SECONDARY BREAKER OR IN CONTROLLER CABINET.

# WITH POWER ISOLATION ASSEMBLY 4 CIRCUIT MAIN BREAKER



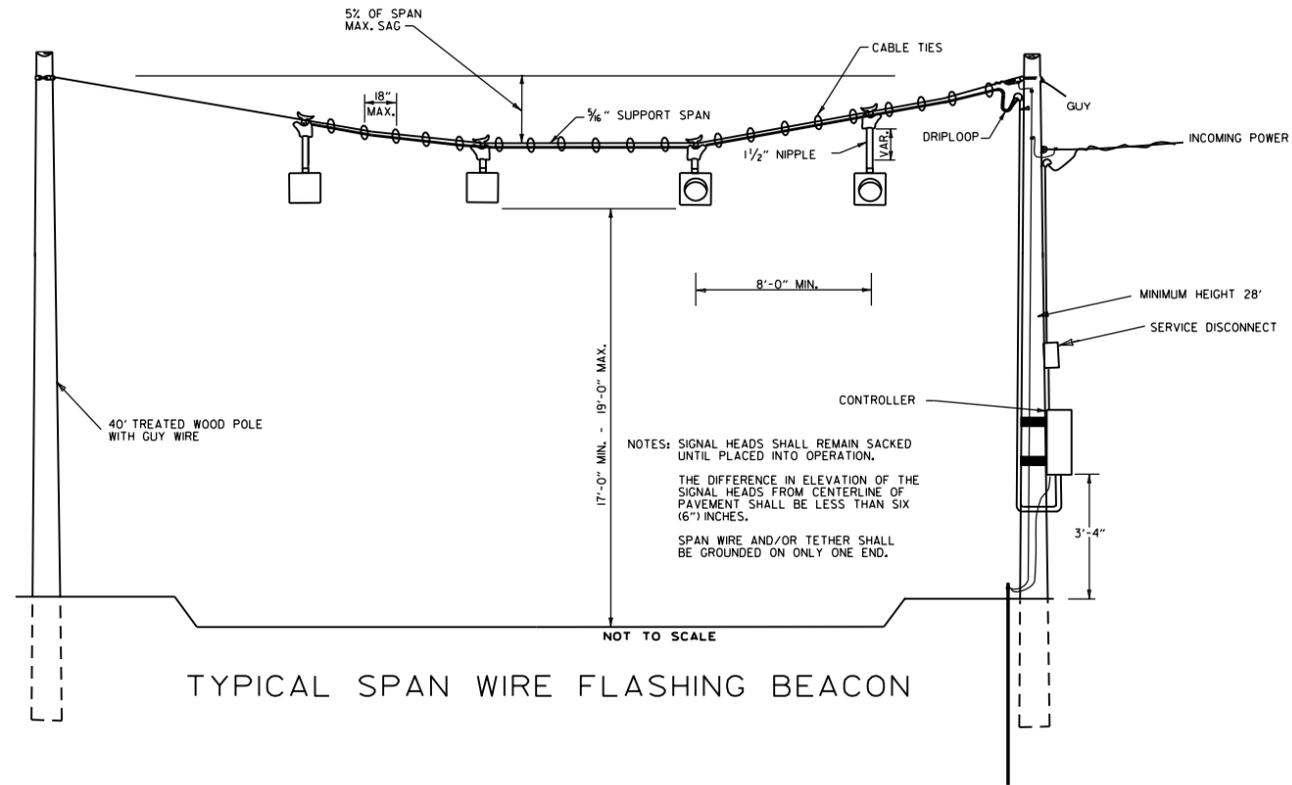
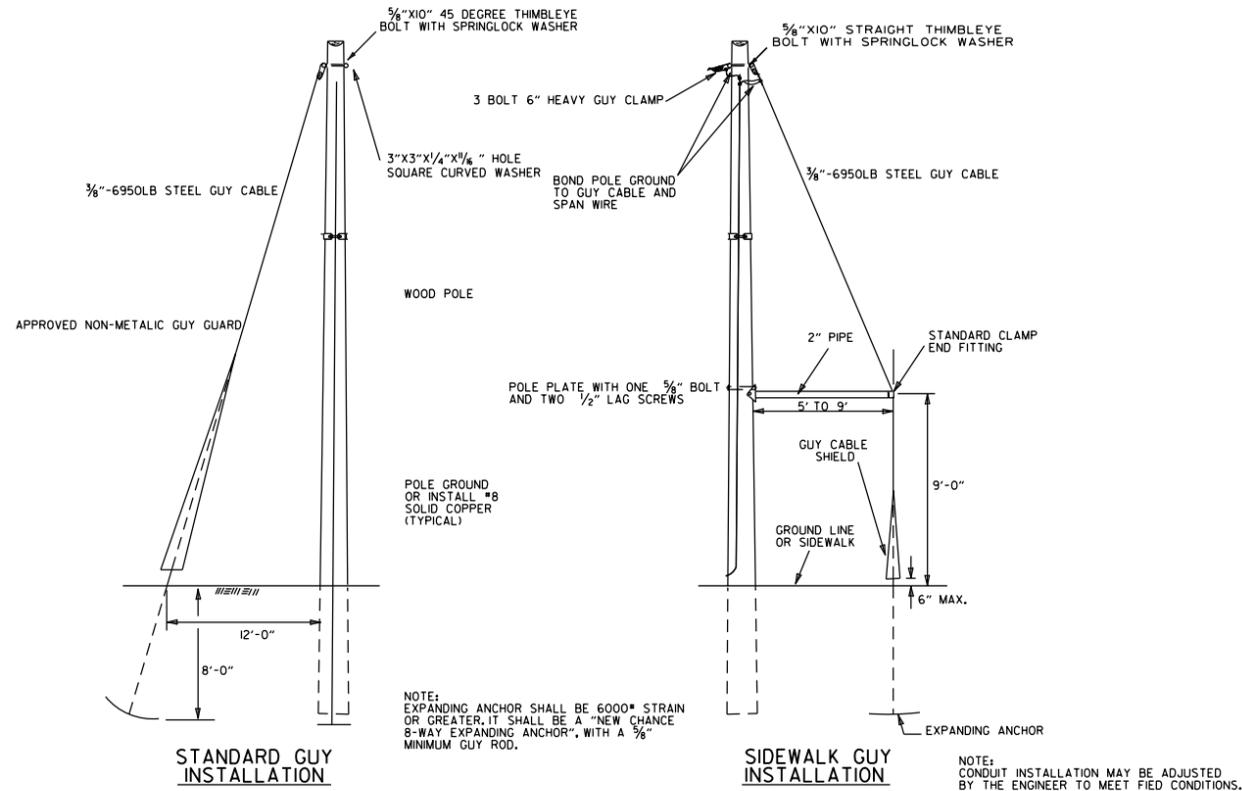
# WITHOUT POWER ISOLATION ASSEMBLY 2 CIRCUIT MAIN BREAKER



NOTE: ELECTRICAL GROUND CONDUCTOR (E.G.C.) ADDED 3-3-2003, CONSISTING OF A IC/#8 A.W.G. CU GREEN WIRE AS PER NATIONAL ELECT. CODES.

DATE	REVISION	FILMED
11-07-19	REVISED	
11-16-17	REVISED NOTES	
09-12-13	ISSUED AS STANDARD DRAWING	
04-18-13	ADDED LIGHTNING ARRESTOR	
05-21-09	REVISED GROUNDING	
07-31-08	REVISED GROUNDING	
03-03-03	ADDED EGC NOTE	
09-26-01	REVISED	
12-27-99	REVISED	
07-28-99	REVISED	
02-05-99	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION  
SERVICE POINT  
STANDARD DRAWING SD-9



NOTES:  
 SPAN WIRE POLES SHALL BE MOUNTED A MINIMUM OF FOUR (4') FEET BEHIND CURB OR SHOULDER.  
 SPAN WIRE ASSEMBLIES WILL REQUIRE TETHER UNLESS OTHERWISE NOTED ON PLAN SHEETS.  
 CABLE TIES SHALL BE SUITABLE FOR OUTSIDE USE (BLACK).

THE CONTROLLER POWER SUPPLY GROUND BUSS SHALL BE BONDED TO THE GROUND ROD WITH A #8 A.W.G. SOLID COPPER WIRE, ON EXISTING FOUNDATIONS WITH NO GROUND ROD, CONTRACTOR SHALL INSTALL A 10" X 3/8" COPPERWELD GROUND ROD.

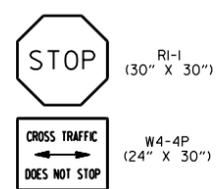
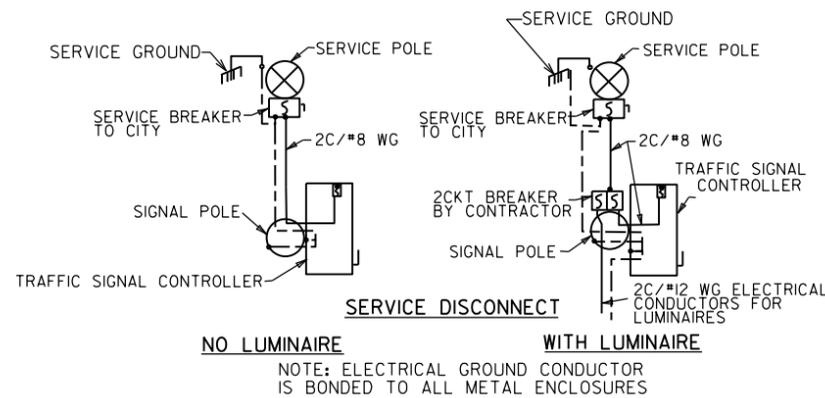
**GENERAL NOTES:**

DESIGN SPECIFICATIONS: AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, 4TH EDITION (2001) WITH 2003 AND 2006 INTERIMS.

CONSTRUCTION SPECIFICATIONS: STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION) WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS.

THE FLASHING BEACON ASSEMBLY SHALL INCLUDE LIGHTNING AND R.F.I. SUPPRESSORS, GALVANIZED STEEL CONDUIT, TRAFFIC SIGNAL CABLE, 12" TRAFFIC SIGNAL HEAD (1 SEC., 1 WAY) WITH YELLOW LENSES ON MAJOR APPROACH AND RED LENSES ON MINOR APPROACH, FLASHING BEACON CONTROLLER AND A SOLID STATE CALANDER DATE TIME CLOCK WITH DAYLIGHT SAVINGS TIME PROGRAMMING AND 48 HOUR POWER FAIL PROTECTION.

THE CITY/COUNTY SHALL BE RESPONSIBLE FOR PROVIDING, THROUGH A LOCAL UTILITY COMPANY, A SERVICE POINT AND UNDERGROUND/AERIAL POWER TO THE FLASHING BEACON CONTROLLER.



AT INTERSECTIONS WITH FLASHING RED ON ONE APPROACH AND FLASHING YELLOW ON OTHER, SUPPLEMENTAL "CROSS TRAFFIC DOES NOT STOP" SHALL BE INSTALLED ON THE SUPPORT FOR THE STOP SIGN PRIOR TO ACTIVATION OF BEACON.

**TRAFFIC SIGNAL LEGEND**

SYMBOL	DEFINITION
	LOOP DETECTOR
	LOOP WIRING
	CONDUIT
	PHASE A IN PHASING DIAGRAM
	2" DIAMETER
	SIGNAL NO. 1
	ARROW ON MAST ARM OR SPANWIRE SHOWS DIRECTION OF SIGNAL FACE
	ARROW IN ROADWAY LANE INDICATES DIRECTION OF TRAFFIC IN THE LANE
	SPANWIRE SUPPORT POLES & SPAN WIRE SUPPORTING 2 SIGNALS
	MAST ARM & POLE WITH FOUNDATION SUPPORTING 2 SIGNALS
	CONTROLLER MOUNTED ON SUPPORT POLE
	CONTROLLER MOUNTED ON CONCRETE BASE
	PRECAST CONCRETE PULL BOX

**SIGNAL OPERATION NOTES:**

FLASHING OPERATION - PRIOR TO NORMAL OPERATION, SIGNAL SHALL BE FLASHED FOR A PERIOD OF 3 TO 5 WORK DAYS. SIGNAL SHALL BE PLACED IN OPERATION ONLY ON A REGULAR WORK DAY, EXCEPT FRIDAY.

ARKANSAS STATE HIGHWAY COMMISSION		
WOOD POLE SPAN WIRE INSTALLATION		
11-16-17	REVISED NOTES	
09-12-13	ISSUED AS STANDARD DRAWING	
05-11-04	REV. GROUND CONDUCTORS & SIGNING	
12-27-99	REVISED NOTES	
11-17-98	REVISED NOTES	
11-21-95	ISSUED	
DATE	REVISION	FILMED
STANDARD DRAWING SD-10		

**NOTES:**

PEDESTRIAN AND TRAFFIC SIGNAL HEAD SIGNS: EACH ITEM "TRAFFIC SIGNAL HEAD (4 SEC., 1-WAY)" SHALL INCLUDE A SPECIAL SIGN AS SHOWN, ATTACHED TO THE MAST ARM OR SPAN ASSEMBLY 12" TO THE RIGHT OF THE SIGNAL HEAD UNLESS REMOVED WITHIN THE SIGNAL PLAN NOTES.

EACH ITEM "TRAFFIC SIGNAL HEAD (3 SEC., 1-WAY)" TO BE USED AS A LEFT TURN INDICATION ONLY SHALL INCLUDE A SIGN (RIO-10) AS SHOWN, ATTACHED TO THE MAST ARM OR SPAN ASSEMBLY 12" TO THE RIGHT OF THE SIGNAL HEAD.

EACH PEDESTRIAN PUSHBUTTON SHALL HAVE ONE RIO-3E SIGN ATTACHED TO THE POLE ABOVE THE BUTTON. ALL SIGNS SHALL BE MANUFACTURED IN ACCORDANCE WITH SECTION 723 OF THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.

ALL SIGN BLANKS SHALL BE CONSTRUCTED OF ALUMINUM ALLOY (ASTM DESIGNATION B-209, ALLOY 5052-H38) WITH THICKNESS OF 0.100 INCH.

GENERAL NOTES:  
1. MAST ARM POLES SHALL BE MOUNTED A MINIMUM OF FOUR (4) FEET BEHIND CURB OR SHOULDER.

2. OCTAGONAL POLES AND ARMS MEETING THE REQUIREMENTS OF THE PLANS SPECIFICATIONS CAN BE INSTALLED IN LIEU OF ROUND, ALL POLES AND ARMS IN A JOB MUST BE THE SAME SHAPE.

3. MINIMUM STRUCTURAL REQUIREMENTS: DESIGN SPECIFICATIONS: AASHTO STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, 4TH EDITION (2001) WITH 2003 AND 2006 INTERIMS.

USE FATIGUE CATEGORY IFOR ALL STRUCTURES ON ROUTES WHERE THE SPEED LIMIT IS 65 MPH AND GREATER AT THE STRUCTURE LOCATION AND ON ROUTES WHERE THE SPEED LIMIT IS GREATER THAN 45 MPH WITH AN MAST ARM OF 60' OR LONGER.

USE FATIGUE CATEGORY IIFOR ALL STRUCTURES ON ROUTES WHERE THE SPEED LIMIT IS LESS THAN 65 MPH AND GREATER THAN 45 MPH WITH MAST ARMS LESS THAN 60' AND ON ROUTES WHERE THE SPEED LIMITS OF 45 MPH AND LESS WITH AN MAST ARM OF 60' OR LONGER.

USE FATIGUE CATEGORY IIIFOR ALL STRUCTURES WHERE THE SPEED LIMIT IS 45 MPH AND LESS AND MAST ARMS LESS THAN 60'.

CONSTRUCTION SPECIFICATIONS: STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION) WITH APPLICABLE SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS.

BASE WIND SPEED: 90 MPH.

STEEL MEMBERS CONSIDERED MAIN LOAD CARRYING MEMBERS WITH A THICKNESS GREATER THAN 1/2" SHALL MEET THE LONGITUDINAL CHARPY V-NOTCH TEST SPECIFIED IN SUBSECTION 807.05 OF THE STANDARD SPECIFICATIONS.

DEAD LOAD: AS A MINIMUM, DESIGN SHALL BE BASED ON THE FIXED ATTACHMENTS SHOWN BELOW OR AS MODIFIED IN THE PLANS.

ALL SIGNAL HEADS TO BE ONE WAY, TWELVE (12") INCH AND HAVE FIVE (5") INCH BACK PLATES:

- 1. SIGNAL HEADS AT THE END OF MAST ARM - ONE 4 SEC., 85 LB., 14.5 SQ. FT., ONE SIGN MOUNTED 3 FEET FROM SIGNAL HEAD (2'-0" X 2'-6" 20 LB.) REMAINING SIGNAL HEADS SPACED AT 8 FT. (3 SEC., 56 LB., 8.3 SQ. FT.); DESIGN TO ACCOMMODATE:
- 2. SIGNAL HEADS FOR MAST ARMS 10 FT. TO 16 FT.
- 3. SIGNAL HEADS FOR MAST ARMS 18 FT. TO 24 FT.
- 4. SIGNAL HEADS FOR MAST ARMS OVER 26 FT.

STREET NAME SIGN - 72" X 18", 36 LB., MOUNTED SUCH THAT OUTSIDE EDGE IS NOT GREATER THAN 12 FT. FROM POLE, DEPENDING UPON POSITION OF SIGNAL HEAD ADJACENT TO POLE, SIGN MAY OVERLAP POLE SHAFT. ROADWAY LUMINAIRES (WHERE REQUIRED ON PLAN SHEET) - VARIABLE ARM LENGTH (MAX. WT. 75 LB., 3.3 SQ. FT.) PEDESTRIAN SIGNALS - TWO 1 SEC., 12 INCH MOUNTED 8 FT. FROM BASE OF POLE, POST MOUNTED 3 SEC. SIGNAL HEAD AT 10 FT. ON SIDE OF POLE.

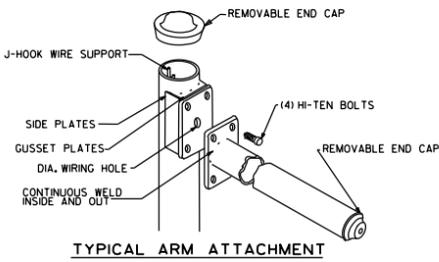
4. POLE/MAST ARM CAP - POLE AND MAST ARM CAPS SHALL BE PROVIDED, FABRICATED OF EITHER STEEL OR CAST ALUMINUM.

5. HAND HOLE - HAND HOLES SHALL BE 4 IN. X 6 IN. FOR STANDARD, AND 3 IN. X 5 IN. FOR PED. POLES, MINIMUM PLACED APPROXIMATELY 12 INCHES FROM BASE, AND SHALL BE FIXED WITH A BOLT DOWN COVER, A VACUUM FORMED ABS COVER IS AN ACCEPTABLE ALTERNATE TO STEEL. POLES GREATER THAN 21 FT. IN HEIGHT (FOR ROADWAY LUMINAIRE ATTACHMENT) SHALL INCLUDE A HAND HOLE WITHIN 12 INCHES OF MAST ARM(S) ATTACHMENT(S).

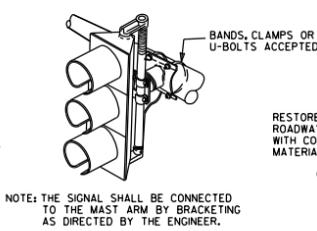
6. POLE/MAST ARM TAPER SLOPE - AVERAGE TAPER OF SIGNAL MAST ARMS AND POLE SHAFT SHALL BE 0.125 TO 0.15 INCHES PER FOOT.

MAST ARM CENTERLINE ANGLE AT ATTACHMENT POINT WITH POLE SHALL MAINTAIN NOT LESS THAN 0.5 DEGREES OR MORE THAN 4 DEGREES POSITIVE SLOPE WITH A LINE PERPENDICULAR TO THE POLE CENTERLINE. THE MAST ARM SHALL MAINTAIN A POSITIVE SLOPE AFTER IT IS PLACED UNDER LOAD.

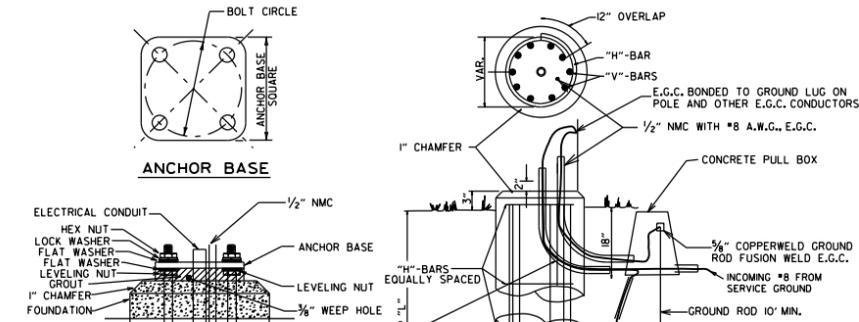
7. NUT COVERS - EACH POLE SHALL INCLUDE A BOLT DOWN NUT COVER FOR EACH ANCHOR BOLT.



TYPICAL ARM ATTACHMENT



TRENCHING DETAIL (FOR SAW CUT TRENCH IN ROADWAY)

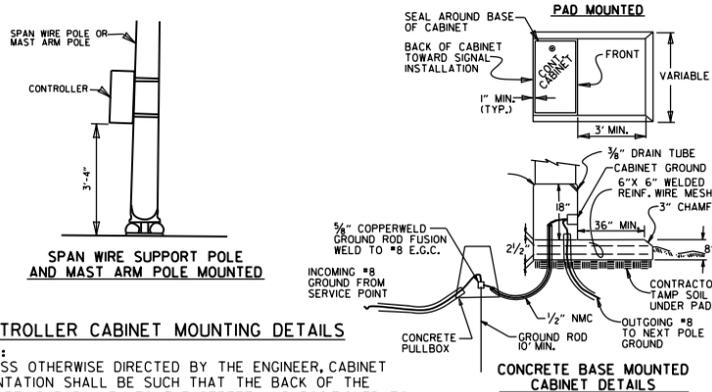


ANCHOR BASE

TYPICAL FOUNDATION DETAILS

POLE FOUNDATION MINIMUM DIMENSIONS AND STEEL REINFORCING. ALL REINFORCING STEEL SHALL BE GRADE 40 MIN.

ARM LENGTH	FOUNDATION DIAMETER	DEPTH "L"*	STEEL		
			VERTICAL	HORIZONTAL	O.C.
PED	30"	7'-0"	12-#7 (6'-6")	10-#4	8.44"
2' TO 12'	30"	10'-6"	12-#7 (10'-0")	15-#4	8.42"
OVER 12' TO 20'	30"	11'-6"	12-#7 (11'-0")	16-#4	8.66"
OVER 20' TO 35'	36"	12'-6"	13-#8 (12'-0")	17-#4	8.88"
OVER 35' TO 50'	36"	13'-6"	13-#8 (13'-0")	19-#4	8.56"
OVER 50' TO 72'	42"	14'-6"	18-#8 (14'-0")	20-#4	8.74"
TWINS TO 20'	30"	16'-0"	12-#6 (15'-6")	22-#4	8.76"
TWINS OVER 20' TO 44'	36"	16'-0"	13-#8 (15'-6")	22-#4	8.76"
TWINS OVER 44' TO 50'	42"	16'-0"	18-#8 (15'-6")	22-#4	8.76"
TWINS OVER 50' TO 72'	42"	16'-6"	18-#8 (16'-0")	23-#4	8.64"



CONTROLLER CABINET MOUNTING DETAILS

NOTE: UNLESS OTHERWISE DIRECTED BY THE ENGINEER, CABINET ORIENTATION SHALL BE SUCH THAT THE BACK OF THE CABINET IS PARALLEL TO THE STREET AND POSITIONED TO ALLOW VISIBILITY OF THE SIGNAL DISPLAY WHILE OBSERVING THE CONTROLLER FRONT PANEL.

8. GROUND ROD - A 10' X 5/8" GROUND ROD SHALL BE INSTALLED IN THE CONCRETE PULL BOX FOR EACH POLE AND THE CONTROLLER. PAYMENT FOR THE GROUND ROD AND 1/2" NMC SHALL BE INCLUDED IN ITEM 714 FOR SIGNAL POLES AND ITEM 701 FOR THE CONTROLLER. THE CONCRETE PULL BOX AND CONDUCTOR BOX SHALL BE PAID SEPARATELY.

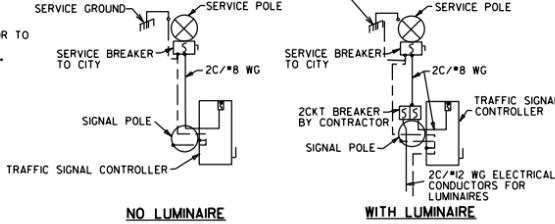
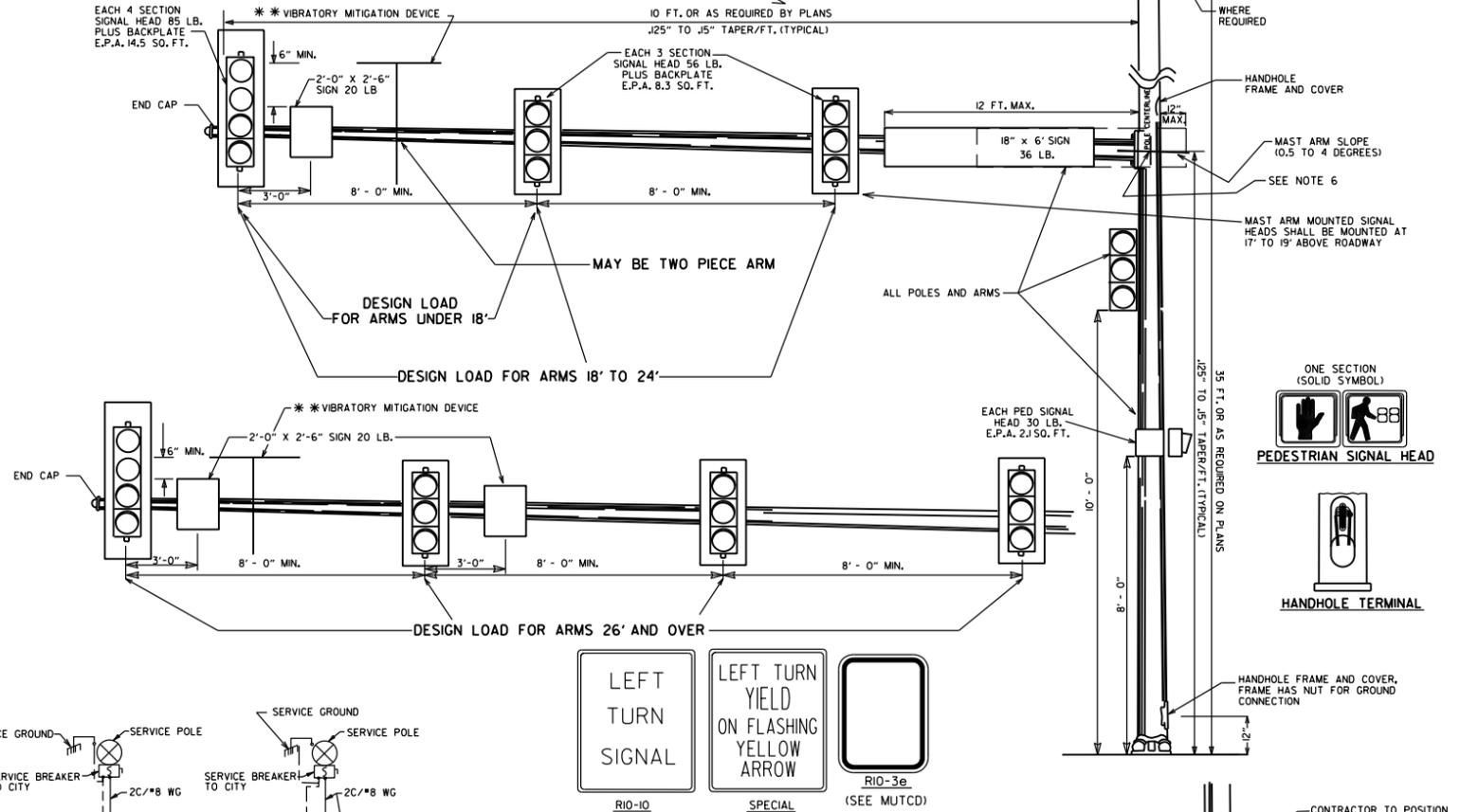
9. POLE BASE/FOUNDATION - ANCHOR BOLTS SHALL INCLUDE AS A MINIMUM, ONE LEVELING NUT, TWO FLAT WASHERS, ONE LOCK WASHER, AND ONE HEX NUT. PERIMETER OF ANCHOR BASE SHALL BE GROUDED WITH A 1/4" WEEP HOLE. ALL CONCRETE SHALL BE CLASS "S" OR GREATER.

10. CONCRETE - ALL CONCRETE FOR CONTROLLER CABINET AND POLE FOUNDATIONS SHALL BE CLASS "S" OR GREATER.

\* WHEN THE GROUND ELEVATION AT THE POLE IS LOWER THAN THE ROADWAY ELEVATION, THE LENGTH OF FOUNDATION ABOVE THE GROUND MAY BE INCREASED TO PROVIDE THE REQUIRED SIGNAL HEAD CLEARANCE ABOVE THE ROADWAY. WHEN THE REQUIRED LENGTH OF FOUNDATION ABOVE THE GROUND IS 18" OR LESS, NO INCREASE IN DEPTH "L" WILL BE REQUIRED. WHEN THE REQUIRED LENGTH OF FOUNDATION ABOVE THE GROUND IS 5'-6" OR LESS, INCREASE DEPTH "L" BY 1'-0". FOR LENGTHS GREATER THAN 5'-6", DEPTH "L" SHALL BE ADJUSTED AS DIRECTED BY THE ENGINEER. LONGITUDINAL REINFORCING, AS SHOWN IN THE TABLE, SHALL BE PROVIDED FOR THE LENGTH OF THE EXTENDED SHAFT AND #4 TIES SHALL BE PROVIDED AT A SPACING NOT TO EXCEED 9" ON CENTERS. PAYMENT WILL BE IN ACCORDANCE WITH SECTION 714 TRAFFIC SIGNAL MAST ARM AND POLE WITH FOUNDATION OF THE STANDARD SPECIFICATIONS.

\* IN LIEU OF DESIGNING THE STRUCTURE TO RESIST PERIODIC GALLOPING, A VIBRATORY MITIGATION DEVICE MAY BE PROVIDED BY THE POLE MANUFACTURER. THE VIBRATORY MITIGATION DEVICE SHALL BE AN ANTI-GALLOPING PANEL CONSISTING OF A 60" X 16" X 0.125" SIGN BLANK MOUNTED NEAR THE END OF THE MAST ARM NOT TO EXCEED ONE QUARTER OF THE LENGTH OF THE MAST ARM FROM THE END OF THE MAST ARM WITH THE LONG AXIS OF THE PANEL COLLINEAR WITH THE LONG AXIS OF THE MAST ARM. THE PANEL SHOULD BE MOUNTED AT SUCH THE HEIGHT AS TO PROVIDE AT LEAST 6" CLEAR FROM THE TOP OF ANY SIGNAL ASSEMBLY OF SIGN PANEL LOCATED ON THE MAST ARM WITHIN THE LENGTH OF THE ANTI-GALLOPING PANEL.

TRUCK-INDUCED GUST LOADS SHALL BE EXCLUDED FOR FATIGUE DESIGN FOR ALL STRUCTURES EXCEPT MAST ARMS MOUNTED OVER FACILITIES WITH POSTED SPEEDS OF 65 MPH OR GREATER AT THE LOCATION OF THE STRUCTURE.



SERVICE DISCONNECT NOTE: ELECTRICAL GROUND CONDUCTOR IS BONDED TO ALL METAL ENCLOSURES

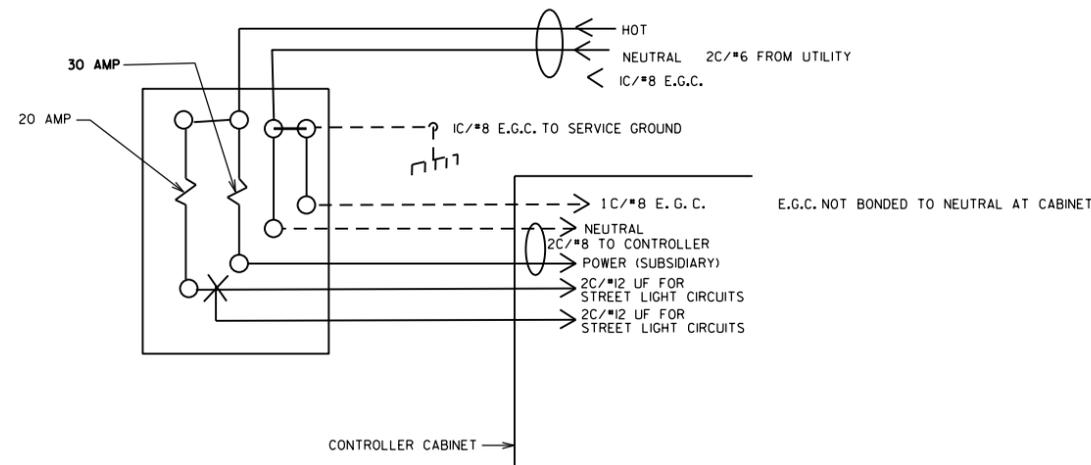
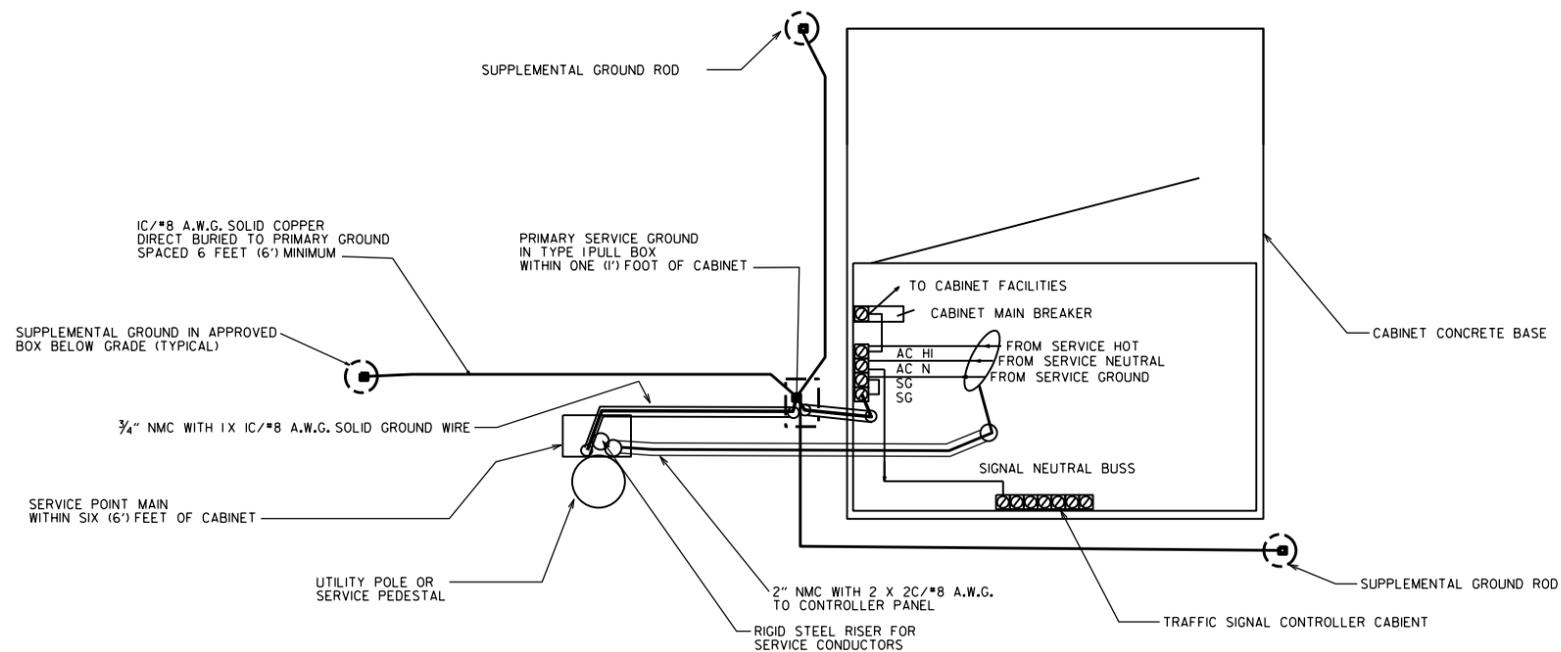
DATE	REVISION	FILED
11-16-17	REVISED NOTES, ADDED PEDESTRIAN SIGNAL HEAD DETAIL, ADDED HANDHOLE TERMINAL DETAIL, ADDED TRENCHING DETAIL	
02-27-14	REVISED NOTES.	
09-12-13	ISSUED AS STANDARD DRAWING	
12-08-16	REVISED NOTES	
02-27-14	REVISED NOTES	
09-12-13	ISSUED AS STANDARD DRAWING	
07-12-11	ISSUED VMD, SIGNAL HEADS	
05-21-09	REVISED GROUNDING	
07-31-08	REVISED GROUNDING	
04-25-08	ADDED VIBRATORY MITIGATION DEVICE & NOTES	
04-18-08	REVISED AASHTO NOTES	
04-17-08	REVISED TO 2001 AASHTO STANDARDS	
10-12-04	REVISED CABINET ORIENTATION	
06-23-04	REVISED	
05-11-04	REV. NOTE 3/AASHTO REQUIREMENTS	
06-11-01	REV. NOTES & POLE MAST ARM SLOPE	
04-11-01	REVISED POLE TAPERS	
04-25-00	REV. NOTES & SIGNAL HEAD PLACEMENT	
11-22-99	REVISED FOUNDATION DETAILS	
11-17-98	REVISED DETAILS AND NOTES	
11-21-95	ISSUED	

**SIGNAL OPERATION NOTES:**

FLASHING OPERATION - PRIOR TO NORMAL OPERATION, SIGNAL SHALL BE FLASHED FOR A PERIOD OF 3 TO 5 WORK DAYS OR AS DIRECTED BY THE ENGINEER. SIGNAL SHALL BE PLACED IN OPERATION ONLY ON A REGULAR WORK DAY, EXCEPT FRIDAY.

THE CONTRACTOR MAY BE REQUIRED TO ALTER THE FLASHING DISPLAY DURING THE TEMPORARY FLASH PERIOD, AT THE TIME THE INTERSECTION IS PLACED IN PERMANENT OPERATION, THE FLASH SEQUENCE SHALL THEN BE RETURNED TO THAT INDICATED ON THE PLAN SHEETS. NO ADDITIONAL COMPENSATION SHALL BE ALLOWED FOR THESE ALTERATION IN FLASH SEQUENCE.

SPECIAL NOTE: 90 MPH WIND ZONE DESIGN, SEE NOTE 3. MINIMUM STRUCTURAL REQUIREMENTS.



### MAIN BREAKER WIRING (TYPICAL)

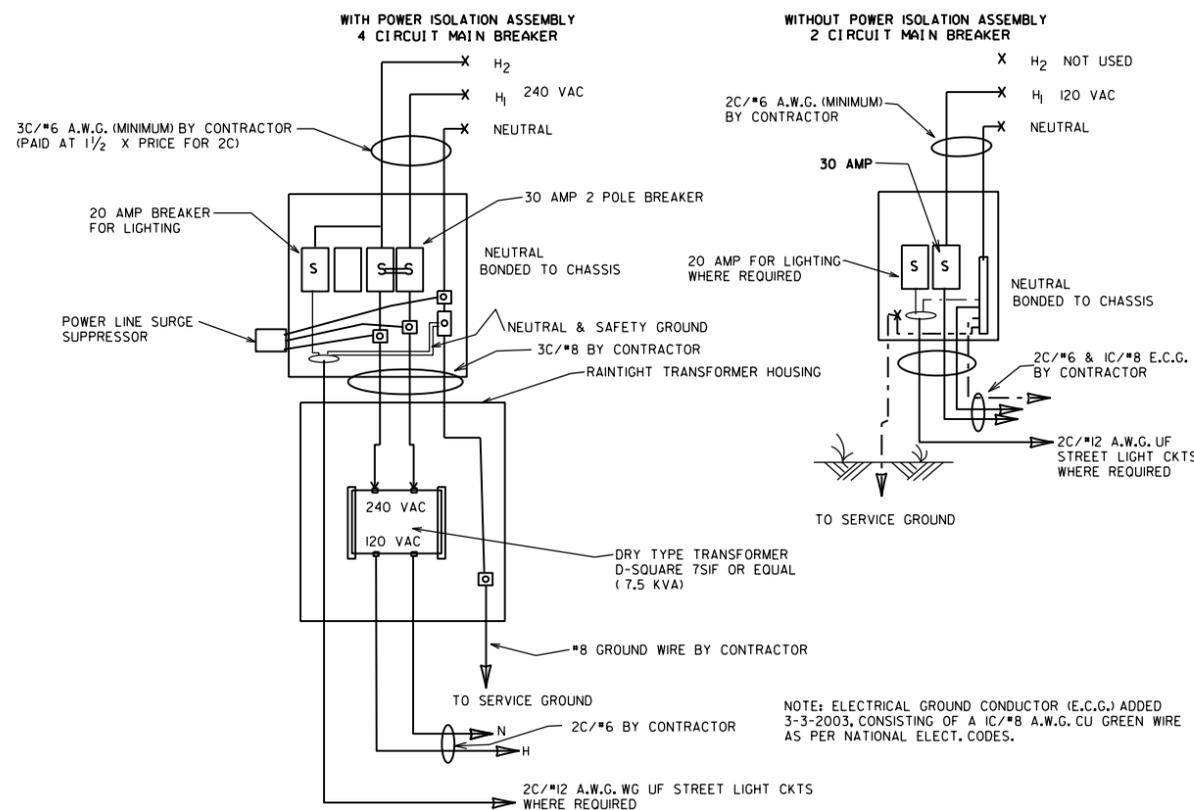
SERVICE GROUND IS TYPICALLY TIED TO NEUTRAL AT THE MAIN BREAKER. AS SUCH, CONTROLLER GROUND IS NOT TIED TO NEUTRAL AT SECONDARY BREAKER OR IN CONTROLLER CABINET.

**NOTES:**

**LOCATION OF SERVICE:**  
 TO MEET THE REQUIREMENTS FOR SAFETY AND MAXIMIZE LIGHTNING PROTECTION, THE "SERVICE POINT MAIN" FROM THE UTILITY PRIMARY SERVICE POINT MUST BE WITHIN SIX (6') FEET OF THE TRAFFIC SIGNAL CONTROLLER CABINET. ELECTRICAL SERVICE SHALL BE PROVIDED BY THE CITY/COUNTY TO A SERVICE POLE OR PEDESTAL WITH EXTERNAL RAINTIGHT BREAKER (MAIN BREAKER) AT A MUTUALLY ACCEPTABLE POINT WITHIN THE RIGHT-OF-WAY. SERVICE POINT INCLUDES GALVANIZED STEEL CONDUIT TO A POLE 18" BELOW GROUND LINE, TWO CIRCUIT MAIN BREAKER, POWER ISOLATION ASSEMBLY WHERE REQUIRED, METER LOOP IF REQUIRED BY LOCAL UTILITY COMPANY, ELECTRICAL CONDUCTORS AND WEATHERHEAD. WHERE STREET LIGHTING IS INCLUDED AS PART OF SIGNAL INSTALLATION, STREET LIGHTING CIRCUIT (2C/#12 A.W.G. UF RATED, TYPICAL) SHALL BE KEPT SEPARATE FROM THE CIRCUIT SERVING TRAFFIC SIGNAL. SERVICE WIRE AND WIRING FROM THE CONTROLLER TO MAIN BREAKER IS PROVIDED BY THE CONTRACTOR AS A PART OF THIS CONTRACT. WIRE AND WIRING FROM MAIN RESPONSIBILITY OF THE CITY/COUNTY.

**METER LOOP:**  
 ALL COMPONENTS OF THE SERVICE POINT WITH THE EXCEPTION OF THE WIRE AND WIRING ABOVE THE MAIN BREAKER IS FURNISHED AND INSTALLED BY THE CONTRACTOR. WIRING FROM MAIN BREAKER INCLUDING CONNECTION TO THE UTILITY, IS THE RESPONSIBILITY OF THE CITY/COUNTY. IF METER LOOP IS REQUIRED, METER BASE AND HARDWARE IS PROVIDED BY THE CITY/COUNTY AND INSTALLED BY THE CONTRACTOR.

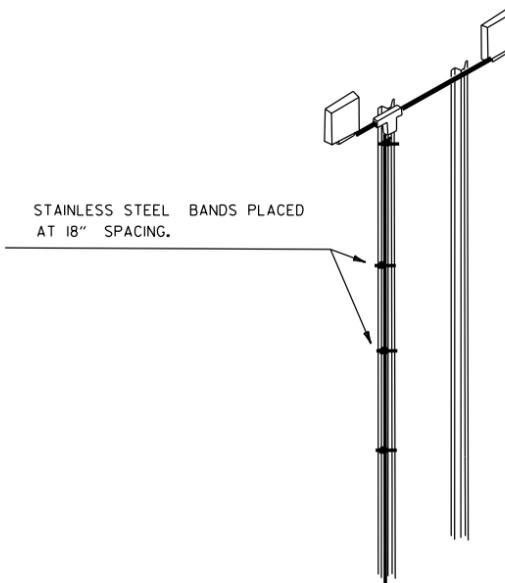
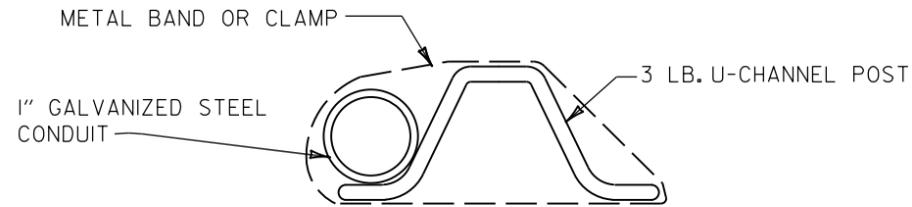
**SUPPLEMENT GROUND RODS:**  
 SUPPLEMENT GROUND RODS ARE FUSION WELDED TO 1C/#8 A.W.G. SOLID COPPER GROUND WIRE. ATTACHMENT TO PRIMARY GROUND MAY BE AN APPROVED CLAMP. GROUND RODS ARE LOCATED IN A BOX APPROVED BY THE ENGINEER MEETING THE SAME LOADING REQUIREMENTS AS SECTION 711 CONCRETE PULL BOX OF THE STANDARD SPECIFICATIONS, WITH THE EXCEPTION TO DIMENSIONS. THE CONCRETE PULL BOX MAY BE EITHER ROUND OR SQUARE APPROXIMATELY SIX (6") INCHES MINIMUM INSIDE DIMENSIONS AND SIX (6") INCHES DEPTH. (STRONGWELL PC0608BA06 WITH PC0608CA00 LID OR EQUAL).



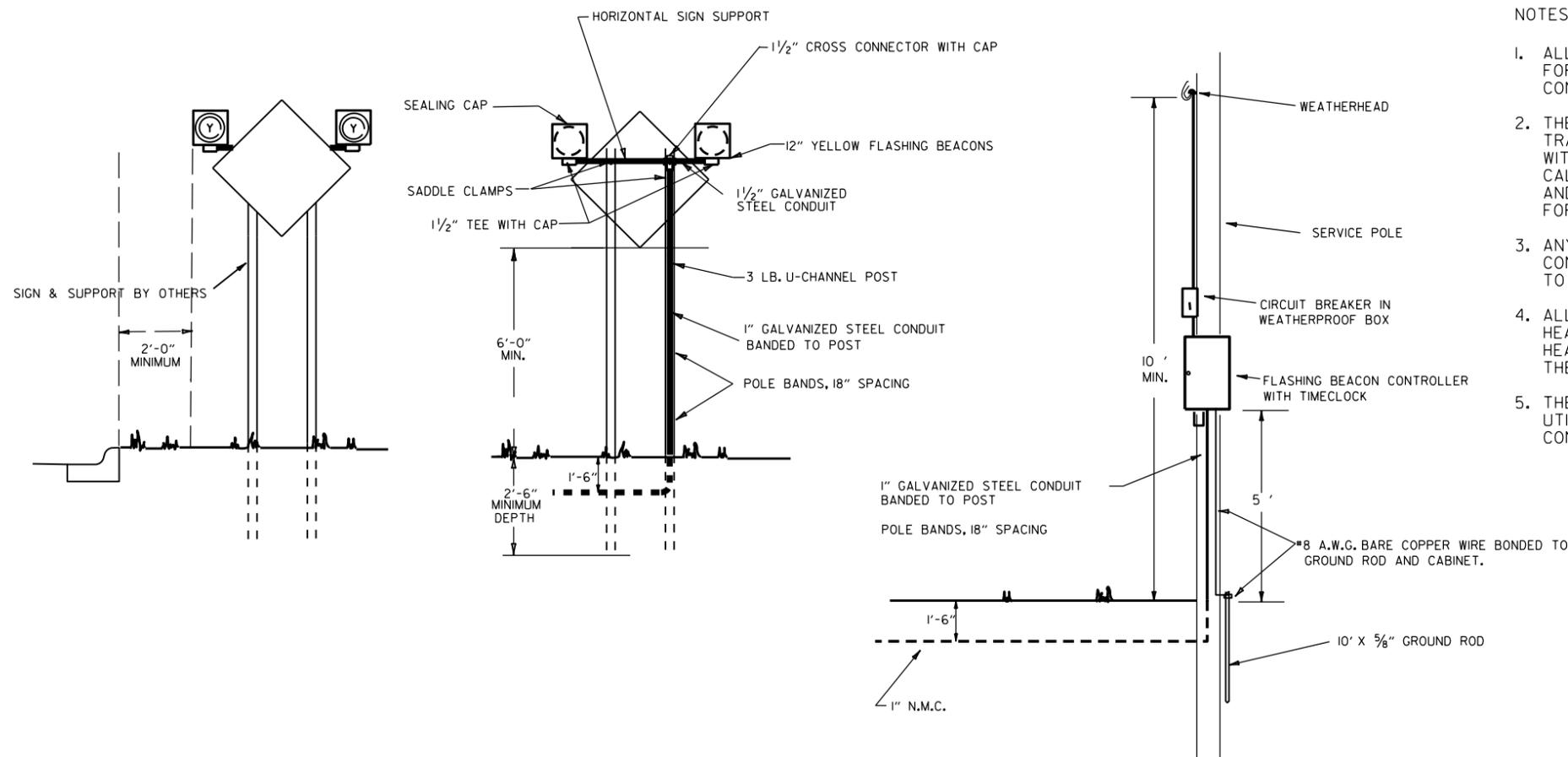
NOTE: ELECTRICAL GROUND CONDUCTOR (E.C.G.) ADDED 3-3-2003, CONSISTING OF A 1C/#8 A.W.G. CU GREEN WIRE AS PER NATIONAL ELECT. CODES.

			ARKANSAS STATE HIGHWAY COMMISSION
			SERVICE POINT INSTALLATION WITH SUPPLEMENT GROUNDING ARRAY
			STANDARD DRAWING SD-12
11-07-19	REVISED NOTES		
11-16-17	REVISED NOTES		
09-12-13	ISSUED AS STANDARD DRAWING		
01-17-08	ISSUED		
DATE	REVISION		FILMED

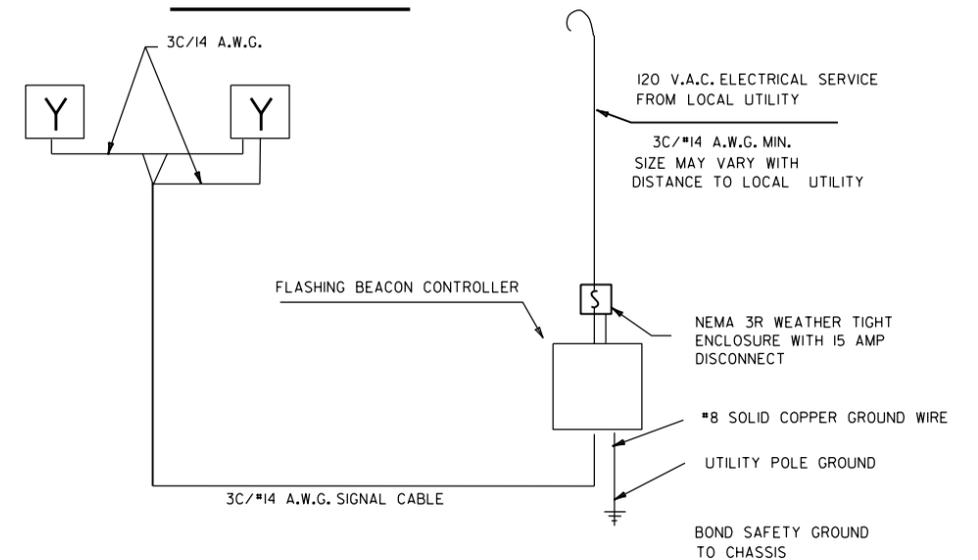
**DETAIL OF  
SIGN SUPPORT ASSEMBLY**



**TYPICAL  
INSTALLATION**



**WIRING DIAGRAM**

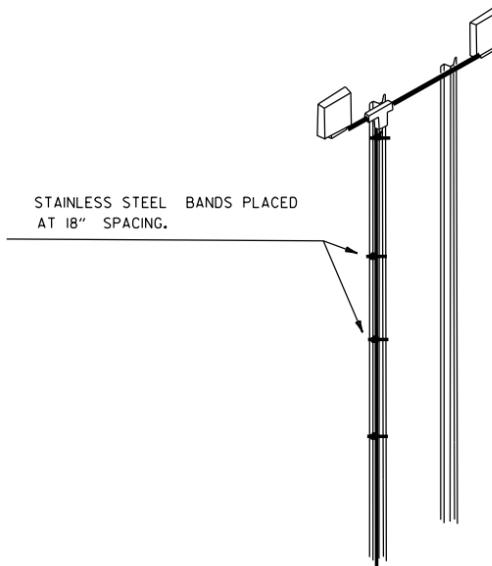
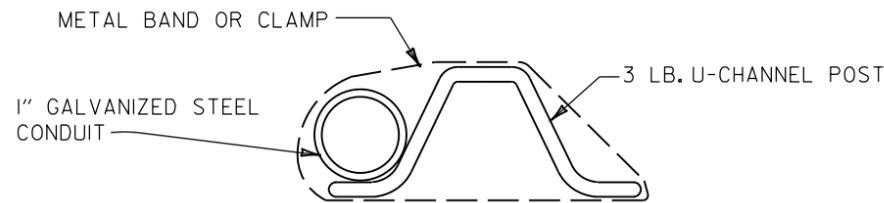


**NOTES:**

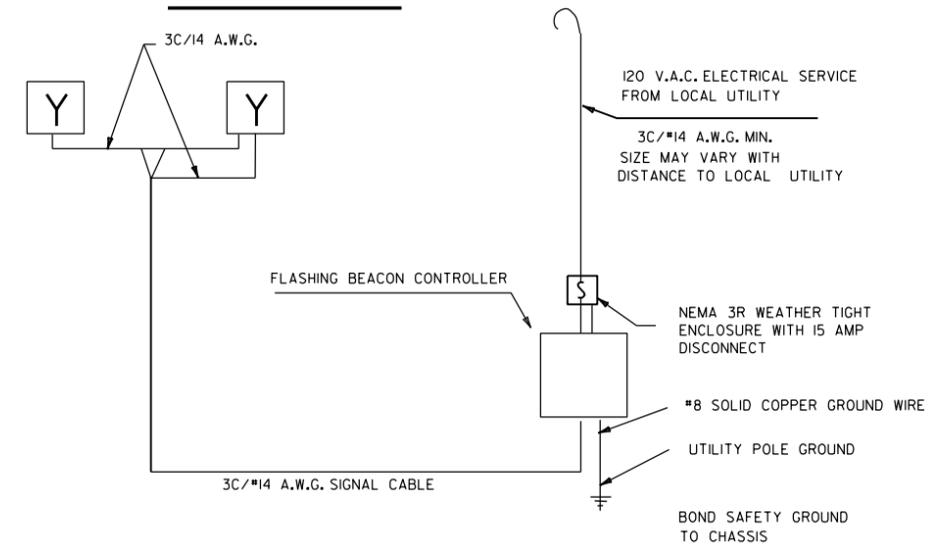
1. ALL CONSTRUCTION SHALL CONFORM TO THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), DIVISION 700, TRAFFIC CONTROL FACILITIES.
2. THE FLASHING BEACON ASSEMBLY SHALL INCLUDE LIGHTING SUPPRESSORS, TRAFFIC SIGNAL CABLE, TWO 12" TRAFFIC SIGNAL HEADS (1 SEC., 1 WAY) WITH YELLOW LENSES, FLASHING BEACON CONTROLLER AND A SOLID STATE CALENDAR DATE TIME CLOCK WITH DAYLIGHT SAVINGS TIME PROGRAMMING AND 48 HOUR POWER FAIL PROTECTION, DATE TIME CLOCK REQUIRED ONLY FOR SCHOOL ZONES. SIGNAL HEADS SHALL BE WIRED TO FLASH ALTERNATELY.
3. ANY FITTINGS, BANDS, GROUND ROD OR ACCESSORIES NECESSARY TO MOUNT CONDUIT AND FLASHING BEACON CONTROLLER SHALL BE CONSIDERED SUBSIDIARY TO THE ITEM FOR FLASHING BEACON CONTROLLER.
4. ALL COUPLINGS, TEES, CLAMPS AND HARDWARE NECESSARY TO MOUNT SIGNAL HEADS SHALL BE CONSIDERED SUBSIDIARY TO THE ITEM FOR TRAFFIC SIGNAL HEAD (1 SEC., 1 WAY). THE CONTRACTOR SHALL REMOVE SIGNS AND RE-INSTALL THEM AFTER FLASHING BEACONS ARE INSTALLED.
5. THE CITY/COUNTY SHALL BE RESPONSIBLE FOR PROVIDING, THROUGH A LOCAL UTILITY COMPANY A SERVICE POINT AND POWER TO THE FLASHING BEACON CONTROLLER. THIS NOTE APPLIES ONLY WHEN USED AT A SCHOOL LOCATION.

		ARKANSAS STATE HIGHWAY COMMISSION
		FLASHING BEACON INSTALLATION FOR HAZARDOUS CONDITIONS
		STANDARD DRAWING SD-13
11-16-17	REVISED NOTES	
09-02-15	MINOR REVISION TO TYPICAL INSTALLATION DRAWING.	
02-27-14	REVISED NOTE 1.	
09-12-13	ISSUED AS STANDARD DRAWING	
04-17-08	MINOR REVISIONS	
11-03-97	ISSUED	
DATE	REVISION	FILMED

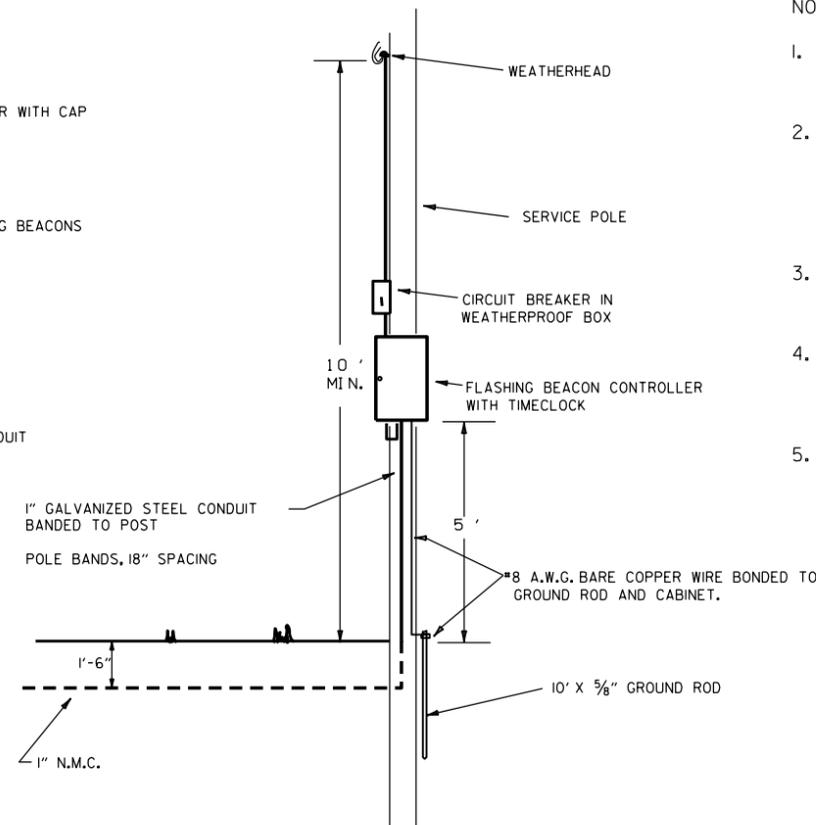
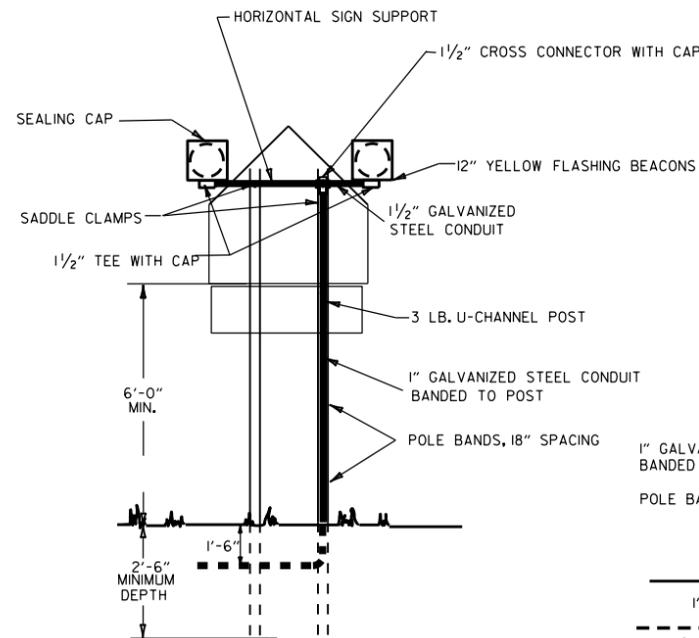
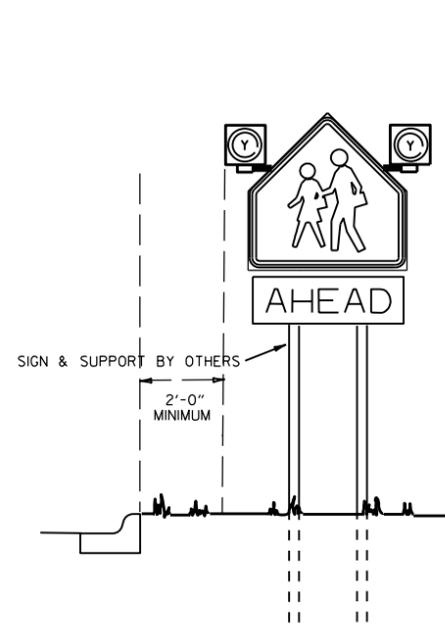
**DETAIL OF  
SIGN SUPPORT ASSEMBLY**



**WIRING DIAGRAM**



**TYPICAL  
INSTALLATION**

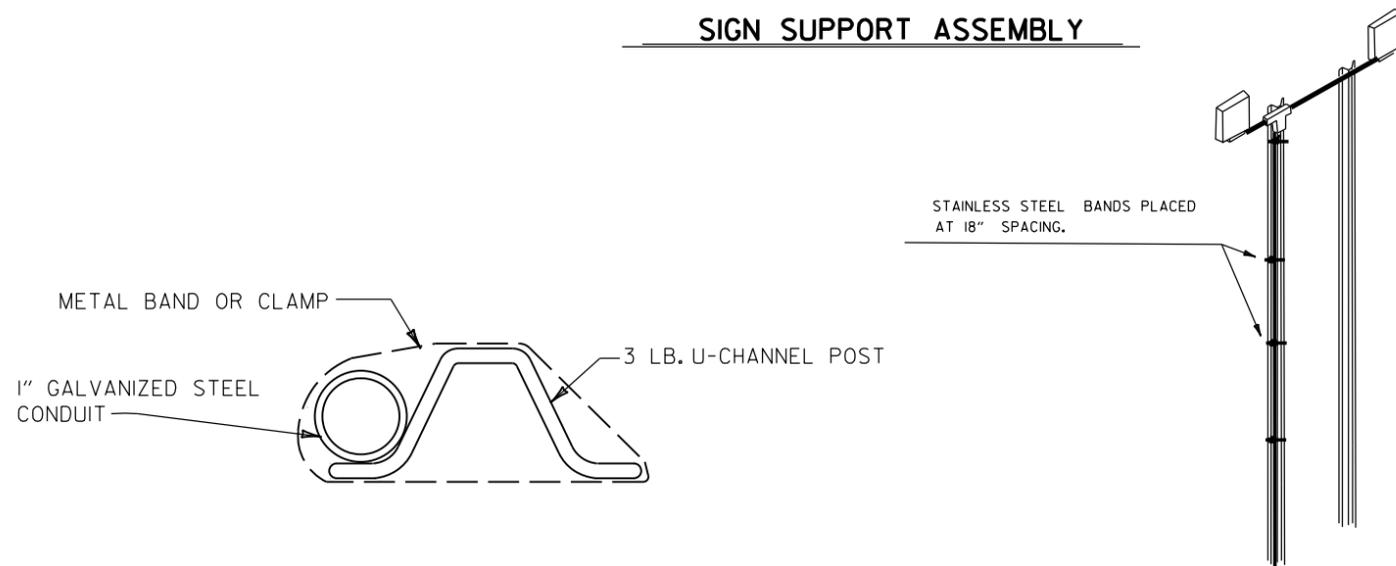


**NOTES:**

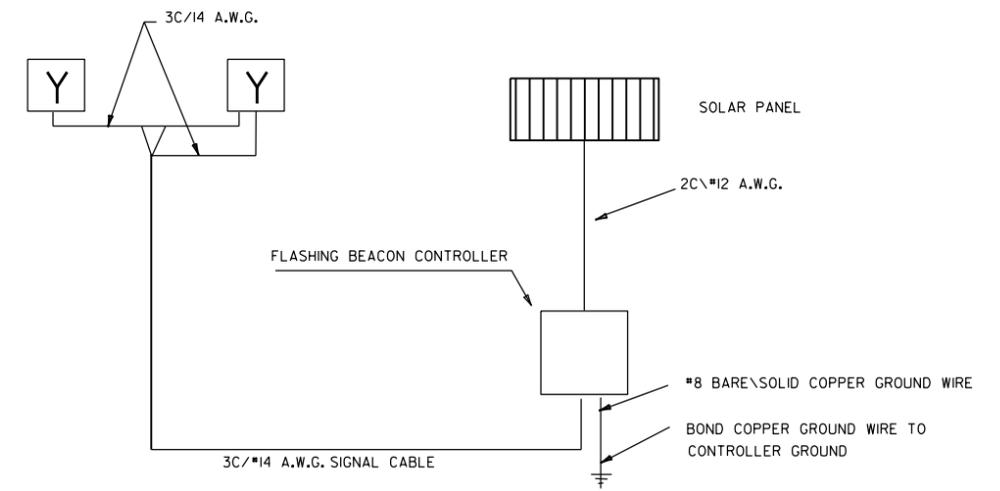
- ALL CONSTRUCTION SHALL CONFORM TO THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), DIVISION 700, TRAFFIC CONTROL FACILITIES.
- THE FLASHING BEACON ASSEMBLY SHALL INCLUDE LIGHTING SUPPRESSORS, TRAFFIC SIGNAL CABLE, TWO 12" TRAFFIC SIGNAL HEADS (ISEC., IWAY) WITH YELLOW LENSES, FLASHING BEACON CONTROLLER AND A SOLID STATE CALENDAR DATE TIME CLOCK WITH DAYLIGHT SAVINGS TIME PROGRAMMING AND 48 HOUR POWER FAIL PROTECTION, DATE TIME CLOCK REQUIRED ONLY FOR SCHOOL ZONES. SIGNAL HEADS SHALL BE WIRED TO FLASH ALTERNATELY.
- ANY FITTINGS, BANDS, GROUND ROD OR ACCESSORIES NECESSARY TO MOUNT CONDUIT AND FLASHING BEACON CONTROLLER SHALL BE CONSIDERED SUBSIDIARY TO THE ITEM FOR FLASHING BEACON CONTROLLER.
- ALL COUPLINGS, TEES, CLAMPS AND HARDWARE NECESSARY TO MOUNT SIGNAL HEADS SHALL BE CONSIDERED SUBSIDIARY TO THE ITEM FOR TRAFFIC SIGNAL HEAD (ISEC., IWAY). THE CONTRACTOR SHALL REMOVE SIGNS AND RE-INSTALL THEM AFTER FLASHING BEACONS ARE INSTALLED.
- THE CITY/COUNTY SHALL BE RESPONSIBLE FOR PROVIDING, THROUGH A LOCAL UTILITY COMPANY A SERVICE POINT AND POWER TO THE FLASHING BEACON CONTROLLER. THIS NOTE APPLIES ONLY WHEN USED AT A SCHOOL LOCATION.

		ARKANSAS STATE HIGHWAY COMMISSION
		FLASHING BEACON INSTALLATION FOR HAZARDOUS CONDITIONS AND SCHOOL ZONES
		STANDARD DRAWING SD-14
11-16-17	REVISED NOTES	
02-27-04	REVISED NOTE 1	
09-12-13	ISSUED AS STANDARD DRAWING	
04-17-08	MINOR REVISIONS	
11-03-97	ISSUED	
DATE	REVISION	FILMED

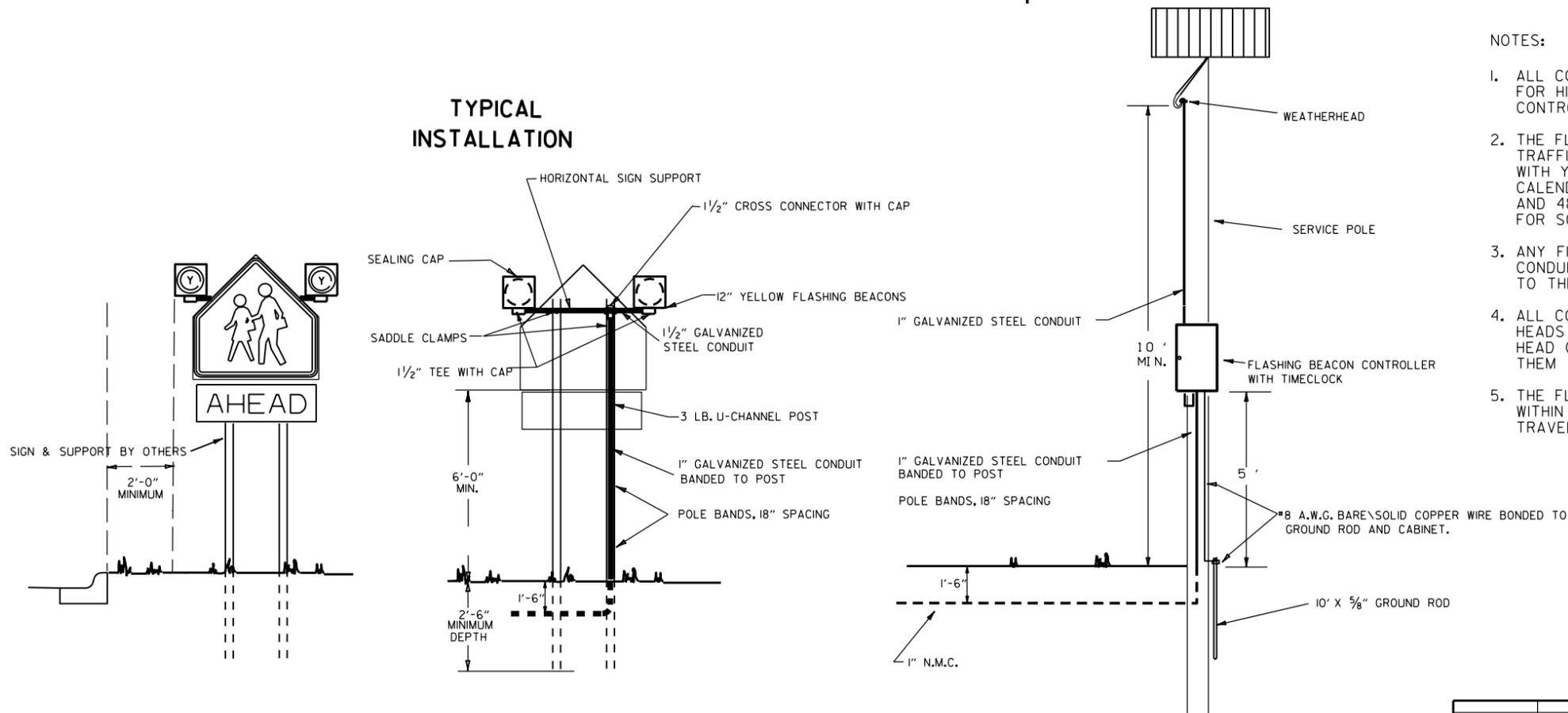
**DETAIL OF  
SIGN SUPPORT ASSEMBLY**



**WIRING DIAGRAM**



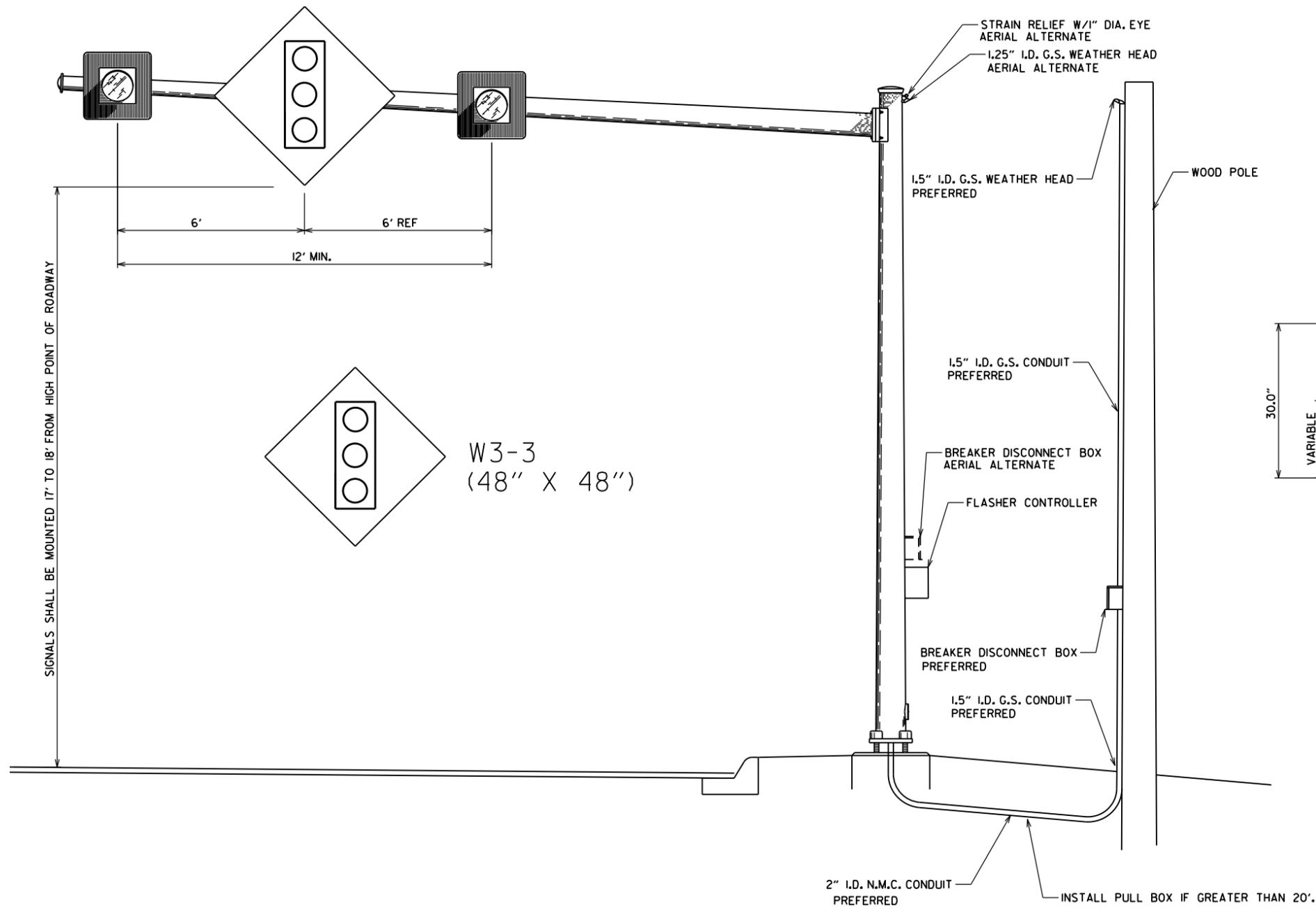
**TYPICAL  
INSTALLATION**



**NOTES:**

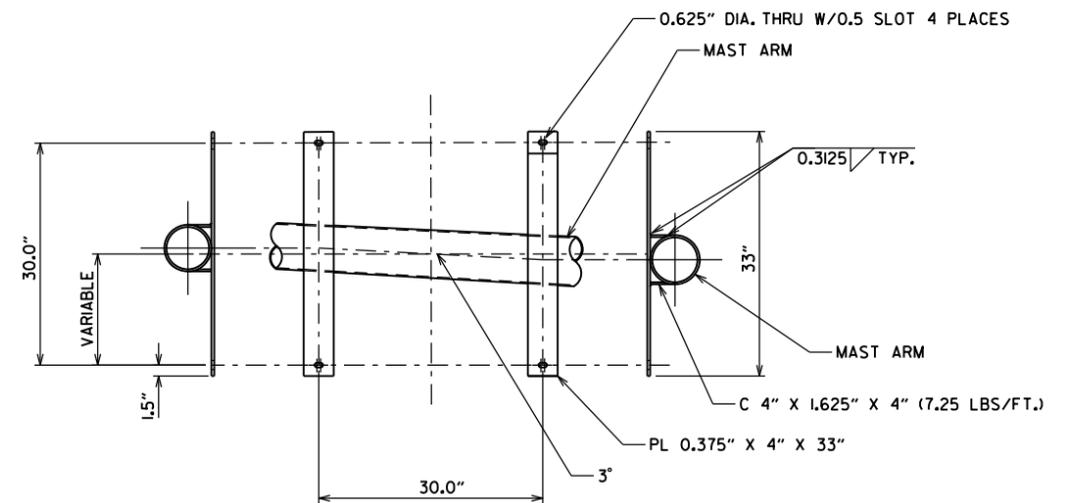
1. ALL CONSTRUCTION SHALL CONFORM TO THE STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION (CURRENT EDITION), DIVISION 700, TRAFFIC CONTROL FACILITIES.
2. THE FLASHING BEACON ASSEMBLY SHALL INCLUDE LIGHTING SUPPRESSORS, TRAFFIC SIGNAL CABLE, TWO 12" TRAFFIC SIGNAL HEADS (1 SEC., 1 WAY) WITH YELLOW LENSES, FLASHING BEACON CONTROLLER AND A SOLID STATE CALENDAR DATE TIME CLOCK WITH DAYLIGHT SAVINGS TIME PROGRAMMING AND 48 HOUR POWER FAIL PROTECTION, DATE TIME CLOCK REQUIRED ONLY FOR SCHOOL ZONES. SIGNAL HEADS SHALL BE WIRED TO FLASH ALTERNATELY.
3. ANY FITTINGS, BANDS, GROUND ROD OR ACCESSORIES NECESSARY TO MOUNT CONDUIT AND FLASHING BEACON CONTROLLER SHALL BE CONSIDERED SUBSIDIARY TO THE ITEM FOR FLASHING BEACON CONTROLLER.
4. ALL COUPLINGS, TEES, CLAMPS AND HARDWARE NECESSARY TO MOUNT SIGNAL HEADS SHALL BE CONSIDERED SUBSIDIARY TO THE ITEM FOR TRAFFIC SIGNAL HEAD (1 SEC., 1 WAY). THE CONTRACTOR SHALL REMOVE SIGNS AND RE-INSTALL THEM AFTER FLASHING BEACONS ARE INSTALLED.
5. THE FLASHING BEACON CONTROLLER AND SOLAR PANEL SHOULD BE LOCATED WITHIN THE HIGHWAY RIGHT-OF-WAY BUT AS FAR AWAY FROM THE VEHICLE TRAVEL WAY AS POSSIBLE TO AVOID VEHICLE IMPACTS.

		ARKANSAS STATE HIGHWAY COMMISSION
		SOLAR POWERED FLASHING BEACON INSTALLATION FOR SCHOOL ZONE SIGNING
11-16-17	REVISED NOTES	STANDARD DRAWING SD-15
02-27-04	REVISED NOTE 1	
09-12-13	ISSUED AS STANDARD DRAWING	
04-17-08	MINOR REVISIONS	
08-19-03	ISSUED	
DATE	REVISION	FILMED



**NOTES**

1. THE SIGN MOUNTING BRACKET SHALL BE SUBSIDIARY TO THE PAY ITEM - TRAFFIC SIGNAL MAST ARM AND POLE WITH FOUNDATION.
2. MAST ARM, POLE, HARDWARE, AND MOUNTING BRACKET SHALL BE GALVANIZED IN ACCORDANCE WITH SECTION 714.
3. A COMMERCIAL MANUFACTURED MOUNTING PLATE OR BRACKET MAY BE SUBMITTED FOR APPROVAL IN LIEU OF THE MOUNTING PLATE SHOWN.
4. EACH SIGNAL HEAD SHALL HAVE A SEPARATE 5 CONDUCTOR SIGNAL CABLE.



**MOUNTING BRACKET**  
N.T.S.

**OVERHEAD SIGN MOUNTING DETAILS**  
N.T.S.

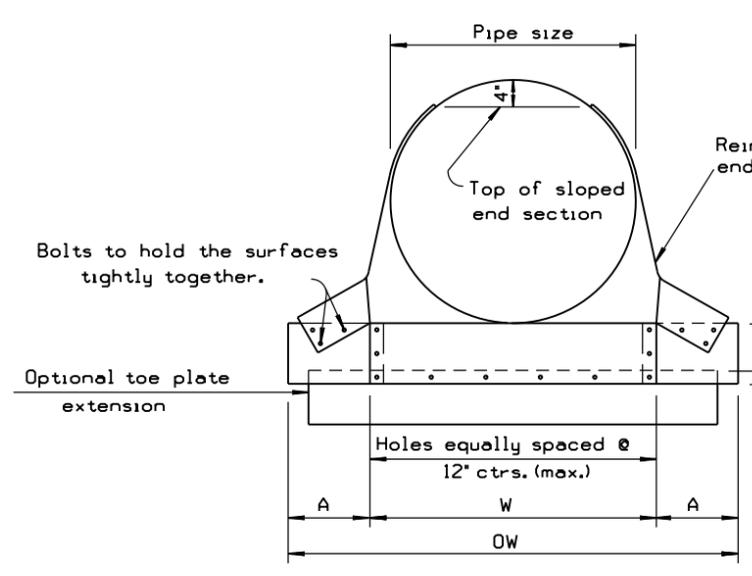
DATE	REVISION	DATE FILM
9-12-13	ISSUED AS STANDARD DRAWING	
4-17-08	MINOR REVISIONS	
6-21-06	REVISED	
4-14-03	REVISED	
7-14-95	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION  
**OVERHEAD SIGN DETAILS**  
 (OVERHEAD SIGN MOUNTED ON  
 STEEL POLE WITH MAST ARM)  
 STANDARD DRAWING SD-16

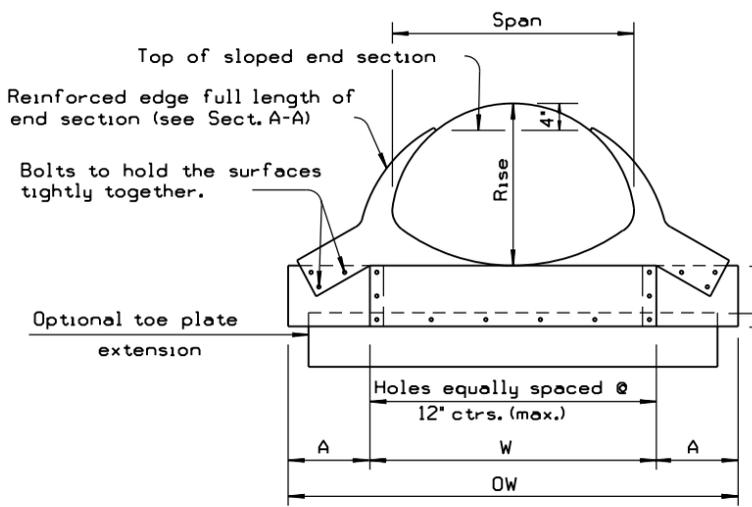




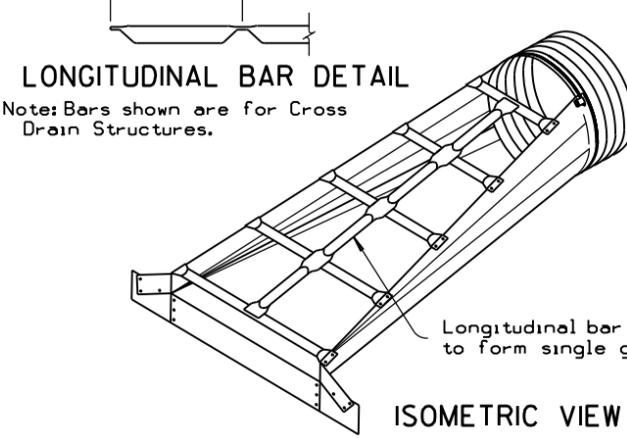




FRONT VIEW CIRCULAR PIPE

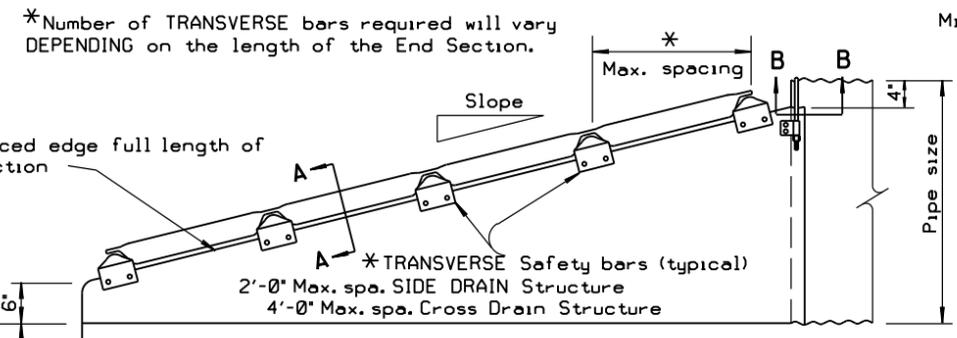


FRONT VIEW ARCH PIPE

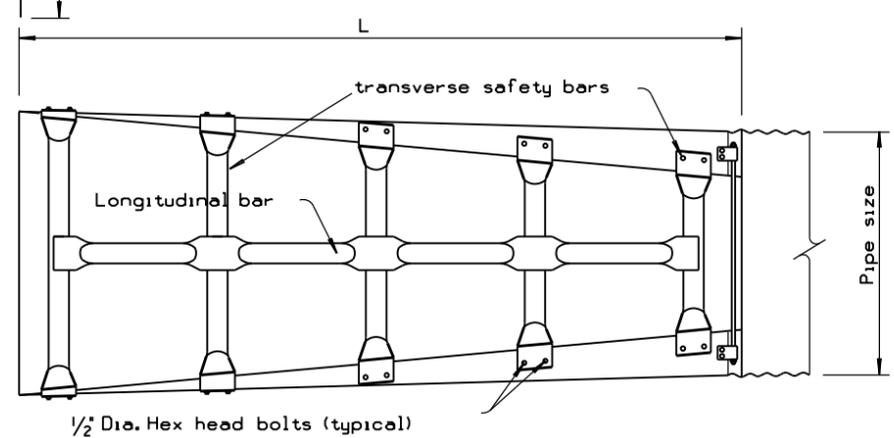


LONGITUDINAL BAR DETAIL  
Note: Bars shown are for Cross Drain Structures.

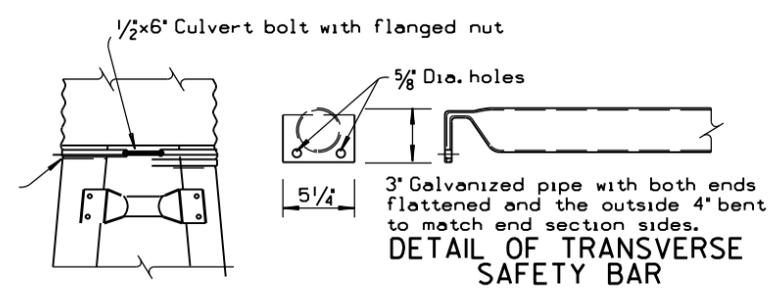
ISOMETRIC VIEW



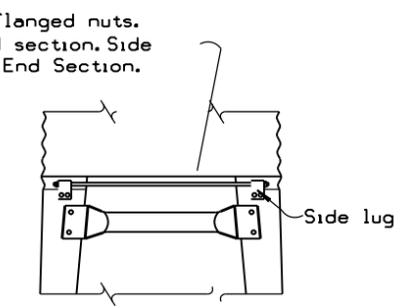
SIDE ELEVATION CIRCULAR OR ARCH SECTION



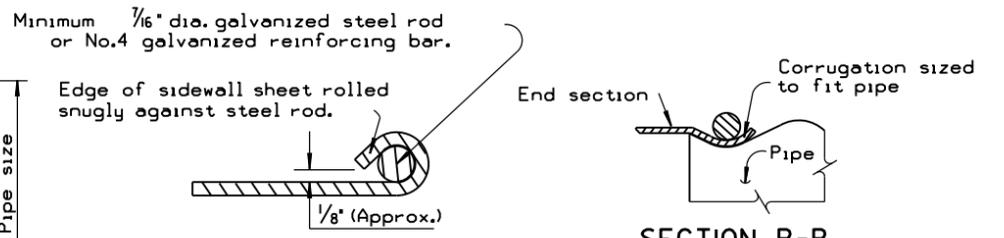
TOP VIEW CIRCULAR OR ARCH SECTION



TYPE #1 CONNECTOR DETAIL  
For 15' thru 24' pipe

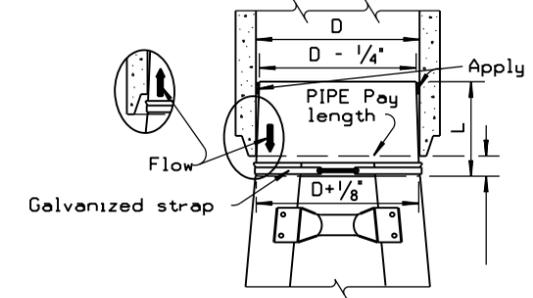


TYPE #2 CONNECTOR DETAIL  
For 30" and larger round pipes & 21'x15' thru 64'x43' arch pipes



SECTION A-A

SECTION B-B



Note: Metal end section to be firmly wedged INTO PIPE END BEFORE BACKFILLING PIPE.  
(Tapered sleeve to be 12 Ga. smooth galvanized steel in accordance with AASHTO M 218.)  
**STEEL END SECTION FOR CONCRETE PIPE**  
(Alternate for Concrete End Section)

GENERAL NOTES

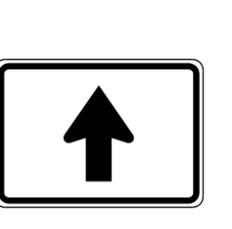
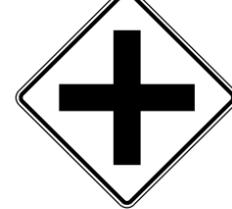
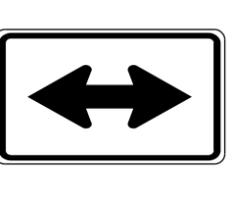
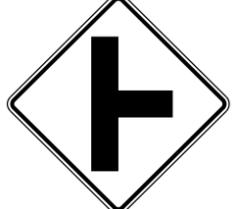
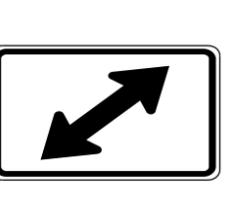
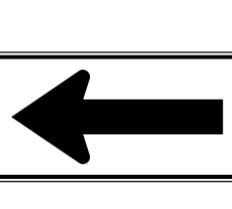
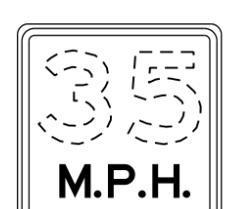
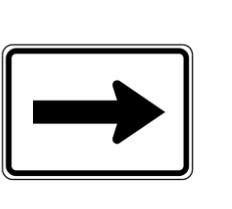
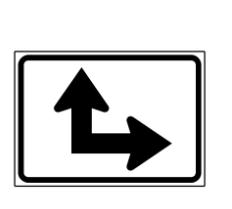
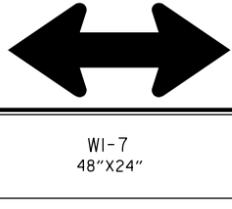
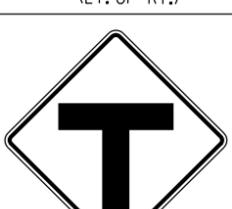
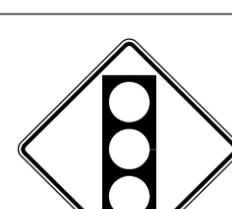
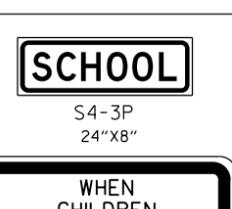
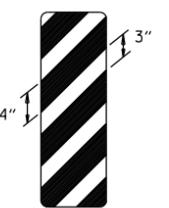
End sections shall be fabricated from galvanized steel meeting the requirements of SUBSECTION 606.02(c)(1) OF THE STANDARD SPECIFICATIONS. When specified optional toe plate extension shall be punched and bolted to end section apron lip with 3/8" diameter galvanized bolts. Steel for toe plate extension shall be same gauge as end section. Dimensions shall be overall width less 6" by 8" high. Attachment to circular pipes 15" through 24" diameter shall be made with Type #1 straps. All other sizes shall be attached with Type #2 rods and lugs. Safety bars shall be fabricated from steel pipe meeting the requirements of ASTM A-53 Schedule 40 Specifications. Safety bars shall be hot dipped galvanized after fabrication. All work and materials required for construction and installation of safety end section shall be included in the PRICE BID EACH FOR SAFETY END SECTIONS FOR PIPE CULVERTS. Longitudinal and transverse bars will be required for cross drain structures when span is greater than 30". no safety bars will be REQUIRED FOR 30" SPAN OR LESS WHEN USED ON CROSS DRAIN STRUCTURES. Transverse bars will be required for all sizes of side drain structures. Class 1 safety end sections shall be end sections with a 4:1 slope. Class 2 safety end sections shall be end sections with a 6:1 slope.

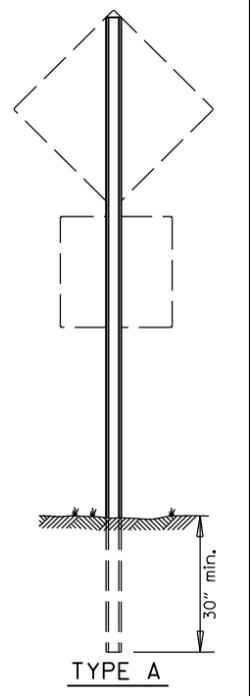
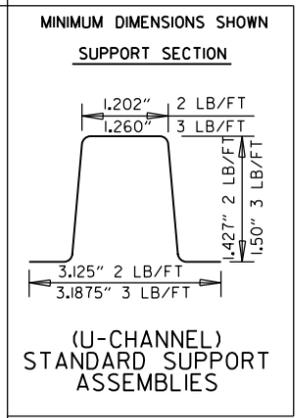
SAFETY END SECTIONS FOR ARCH PIPES												
Equiv. Dia.	Nom. W.W. Area Sq Ft	Pipe Arch Span (In.)	Pipe Arch Rise (In.)	Min. Gauge End Sect.	Dimensions in Inches				Slope	L (In)	L Slope (In)	L (In)
					A	H	W	OW				
18"	1.6	21	15	16	8	6	27	43	4:1	20	6:1	30
21"	2.2	24	18	16	8	6	30	46	4:1	32	6:1	48
24"	2.9	28	20	16	8	6	34	50	4:1	40	6:1	60
30"	4.5	35	24	14	12	9	41	65	4:1	56	6:1	84
36"	6.5	42	29	12	12	9	48	72	4:1	76	6:1	114
42"	8.9	49	33	12	16	12	55	87	4:1	92	6:1	138
48"	11.6	57	38	12	16	12	63	95	4:1	112	6:1	168
54"	14.7	64	43	12	16	12	70	102	4:1	132	6:1	198
60"	18.1	71	47	12	16	12	77	109	4:1	148	6:1	222
72"	26.0	83	57	12	16	12	89	121	4:1	188	6:1	282

SAFETY END SECTIONS FOR CIRCULAR PIPES												
Pipe Dia.	Min. Gauge Ends	Dimensions in Inches				L Dimensions in Inches						
		A 1" Tol	H 1" Tol	W 2" Tol	OW	Slope	L	Slope	L			
15"	16	8	6	21	37	4:1	20	6:1	30			
18"	16	8	6	24	40	4:1	32	6:1	48			
21"	16	8	6	27	43	4:1	44	6:1	66			
24"	16	8	6	30	46	4:1	56	6:1	84			
30"	12	12	9	36	60	4:1	80	6:1	120			
36"	12	12	9	42	66	4:1	104	6:1	156			
42"	12	16	12	48	80	4:1	128	6:1	192			
48"	12	16	12	54	86	4:1	152	6:1	228			
54"	12	16	12	60	92	4:1	176	6:1	264			
60"	12	16	12	66	98	4:1	200	6:1	300			

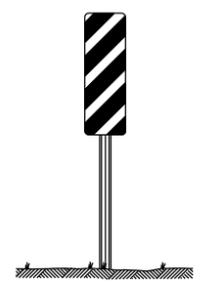
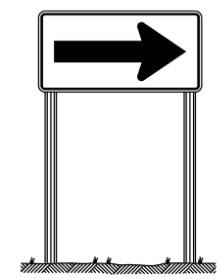
10-18-96	REVISED ASTM REF. TO AASHTO	
8-15-91	DRAWN & ISSUED	
DATE	REVISION	DATE FILMED

ARKANSAS STATE HIGHWAY COMMISSION  
**SAFETY END SECTION FOR CIRCULAR AND ARCH PIPES**  
STANDARD DRAWING SES-1

 RI-1 30"x30"	 W1-3 30"x30" (LT. OR RT.)	 W1-8 18"x24"	 W2-5 30"x30"	 W3-1 36"x36"	 W5-1 36"x36"	 M6-3 21"x15"
 RI-2 36"x36"x36"	 W1-4 30"x30" (LT. OR RT.)	 W2-1 30"x30"	 SI-1 36"x36"	 W3-2 36"x36"	 LASSEN 16 COUNTY County Route Marker MI-6 24"x24"	 M6-4 21"x15"
 R2-1 24"x30"	 W1-5 30"x30" (LT. OR RT.)	 W2-2 30"x30"	 NARROW BRIDGE W5-2 36"x36"	 PAVEMENT ENDS W8-3 36"x36"	 NOTE: REFLECTORIZED YELLOW LEGEND (COUNTY NAME, ROUTE LETTER & NUMBER) & BORDER ON A BLUE BACKGROUND. ALL WAY RI-3P 18"x6"	 M6-5 21"x15"
 W1-1 30"x30" (LT. OR RT.)	 W1-6 48"x24"	 W2-3 30"x30" (LT. OR RT.)	 ONE LANE BRIDGE W5-3 36"x36"	 35 M.P.H. W13-IP 18"x18"	 M6-1 21"x15"	 M6-6 21"x15"
 W1-2 30"x30" (LT. OR RT.)	 W1-7 48"x24"	 W2-4 30"x30"	 R X R W10-1 36" DIAMETER	 W3-3 36"x36"	 M6-2 21"x15"	 SCHOOL S4-3P 24"x8"
					 WHEN CHILDREN ARE PRESENT S4-2P 24"x10"	 OM-3 12"x36" (LT. OR RT.)



NOTE: LENGTH OF SIGN POSTS SHALL BE DETERMINED SO AS TO PROVIDE FOR MINIMUM VERTICAL CLEARANCES AS CALLED FOR IN THE SPECIFICATIONS PLUS A MINIMUM VERTICAL PENETRATION OF 30" IN THE SOIL.

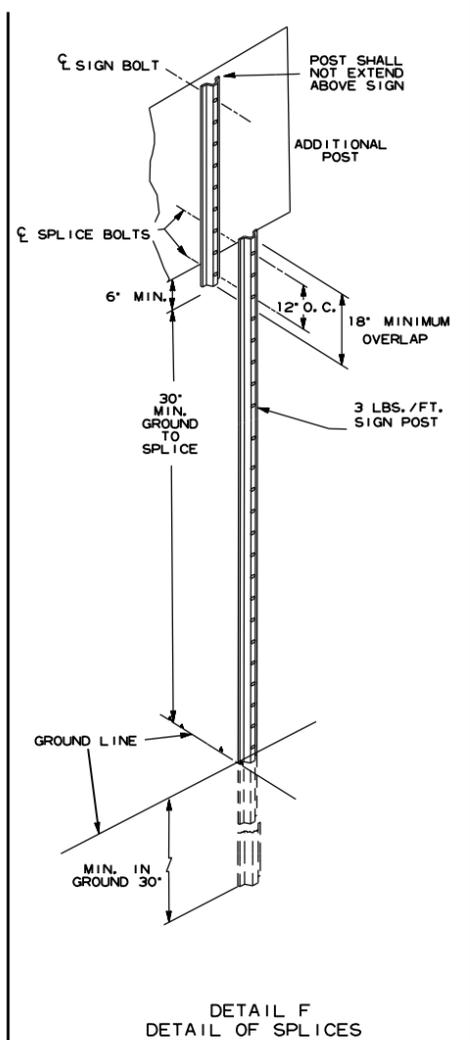
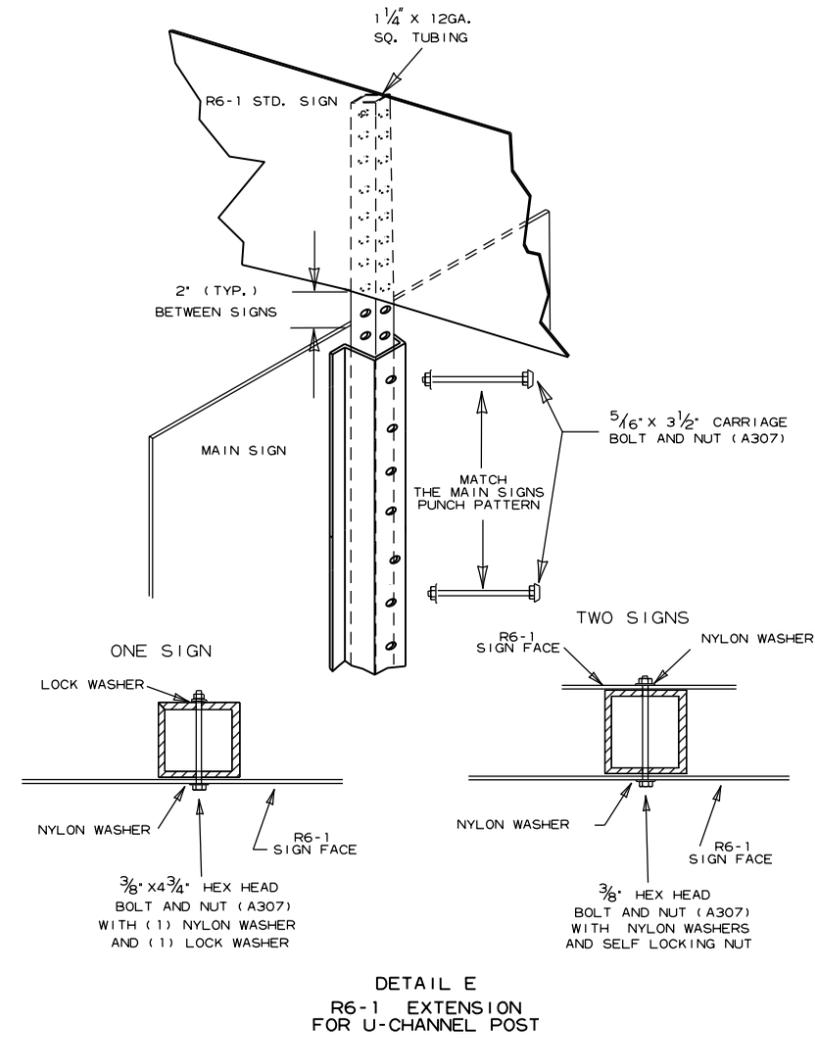
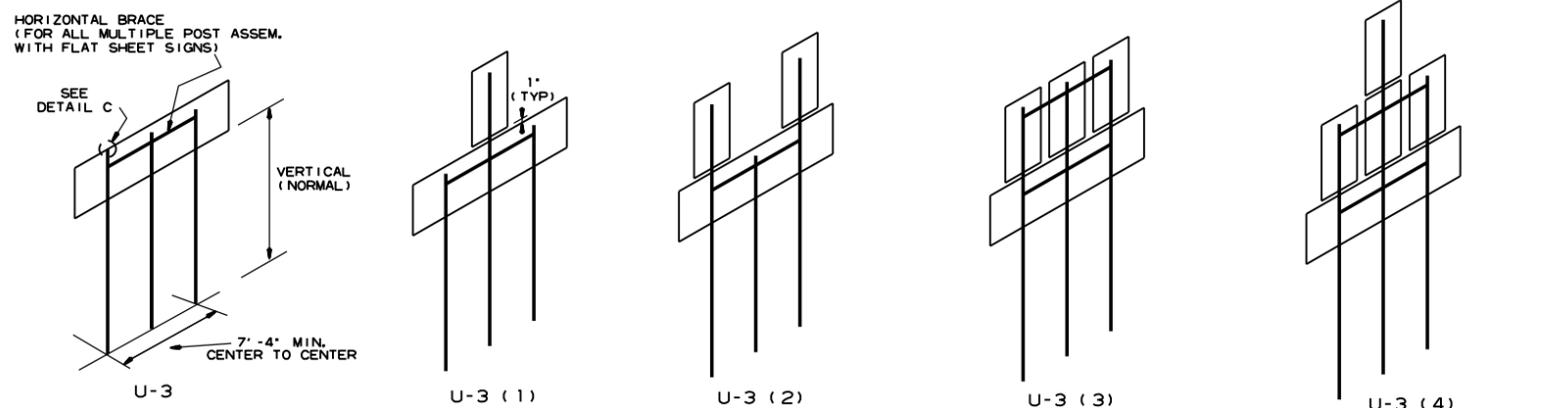
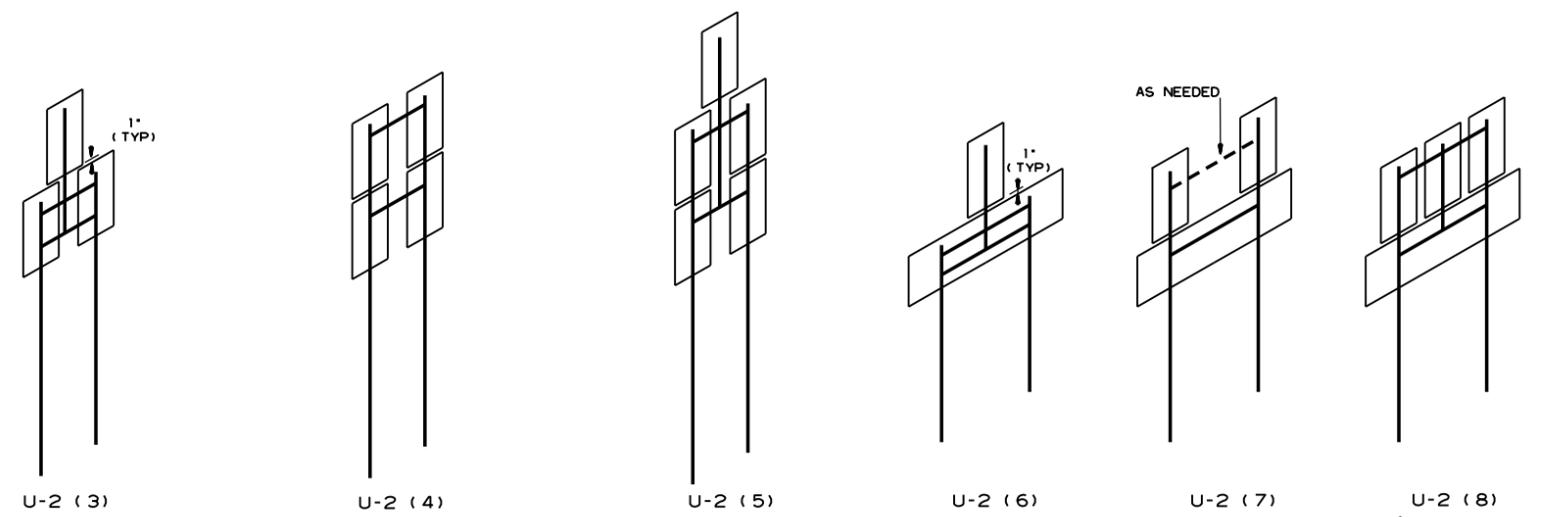
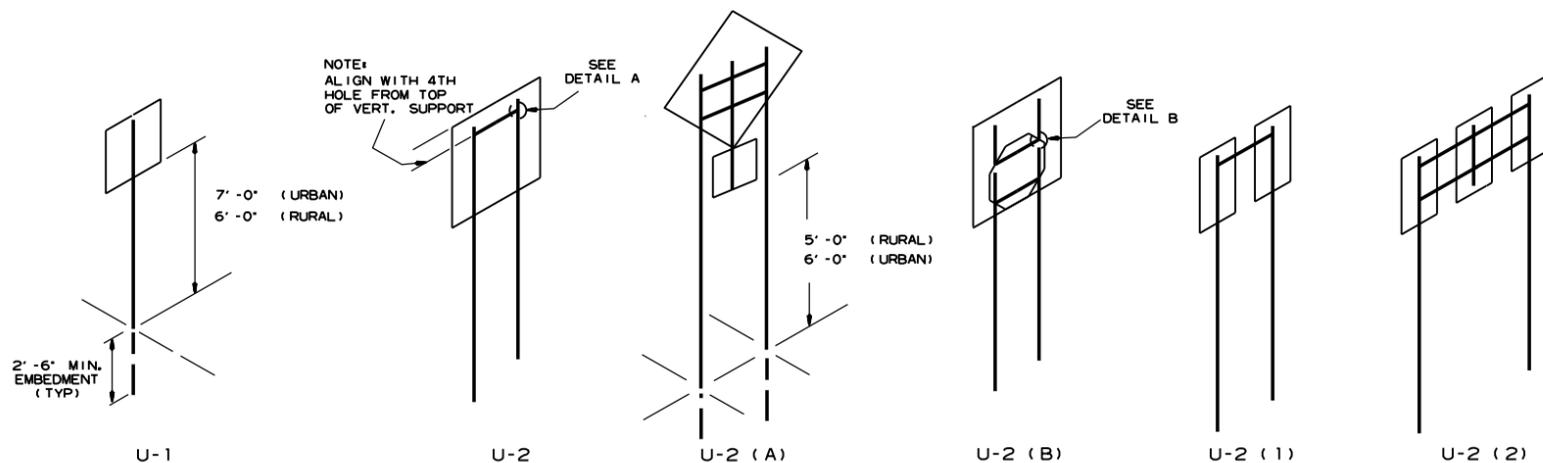


MINIMUM WEIGHT  
TYPE A & B = 3 LBS./FT.  
TYPE C = 2 LBS./FT.

STANDARD HIGHWAY SIGNS

9-12-13	DELETED JOB NO. BLOCK; REVISED RI-3 TO RI-3P	
4-17-08	REVISED SIGN DESIGNATION - W3-1 & W3-2	
4-10-03	REVISED W5-2, W8-3, OM-3; ADDED W1-8	
1-5-81	REDRAWN	960-1-15-81
9-15-78	ADDED W14-3	877-9-15-78
9-2-76	POST WT.	623-9-3-76
5-3-76	STEEL POST WT. FROM 2"-3"; ADDED S4-2 & S4-3	504-5-3-76
8-12-74	REV. HT. TYPE "C" ASSEMBLY	500-8-21-74
12-21-72	ADDED M6-2,3,4,5,6	500-12-21-72
12-1-72	ISSUED	562-12-1-72
DATE	REVISION	DATE FILMED

SUPPORT ASSEMBLIES  
ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD HIGHWAY SIGNS  
AND SUPPORT ASSEMBLIES  
STANDARD DRAWING SHS-1



NOTES:

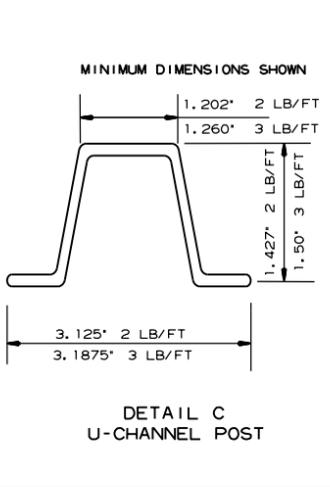
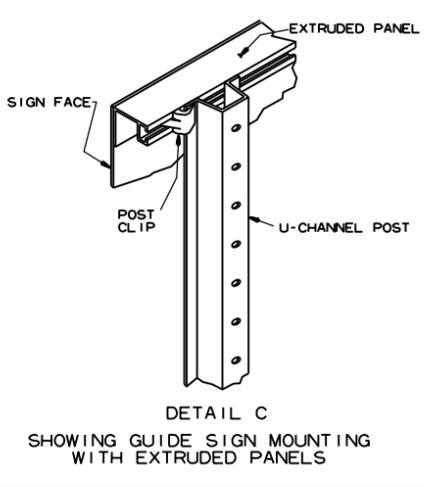
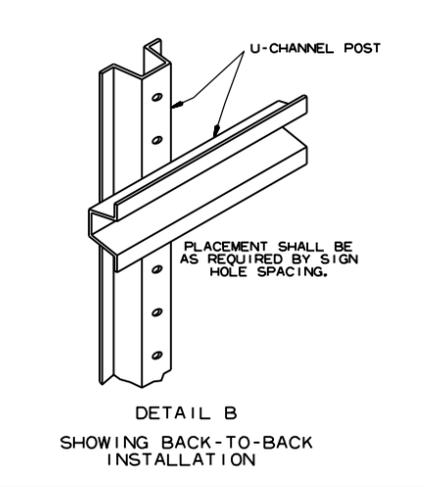
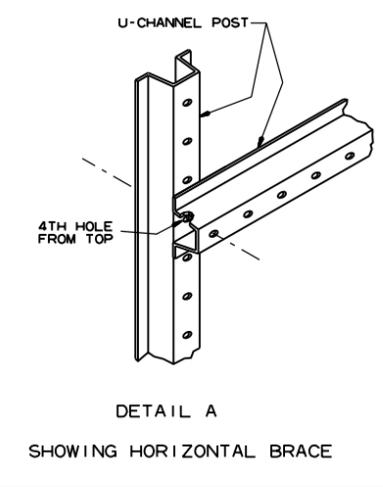
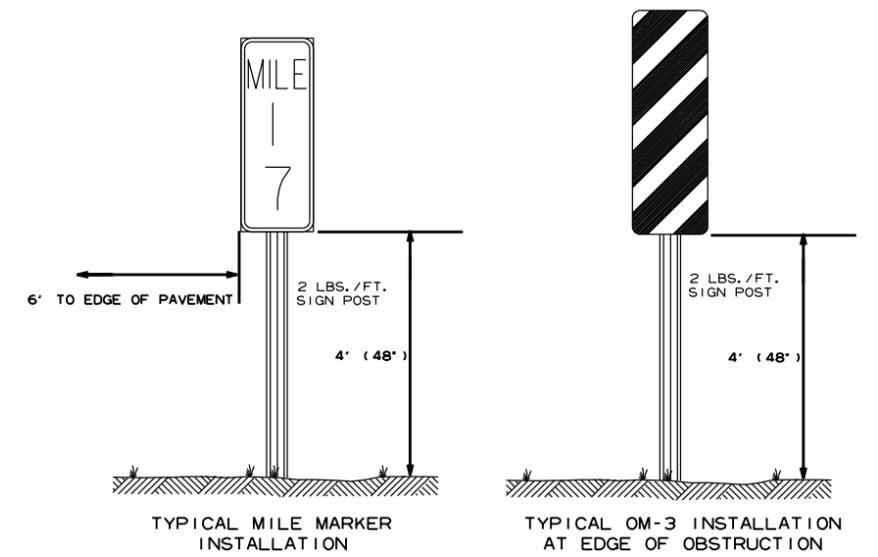
SIGNS AT LEAST 8' IN LENGTH MAY BE INSTALLED ON THREE 3 LB. POST. IN NO CASE SHALL THERE BE MORE THAN TWO 3 LB. POSTS WITHIN A 7' PATH.

SPLICES NECESSARY TO ATTAIN PROPER MOUNTING HEIGHT SHALL BE AS SHOWN IN DETAIL ( F ).

NORMAL INSTALLATIONS WILL REQUIRE 3/16" DIA. CARRIAGE BOLTS TO MOUNT SIGNS TO POST AND TO ASSEMBLE THE VARIOUS POST SUPPORTS.

ALL SIGN POSTS SHALL BE PLUMB.

THE POST FOR "TYPE U" SUPPORTS SHALL BE HOT DIP GALVANIZED.



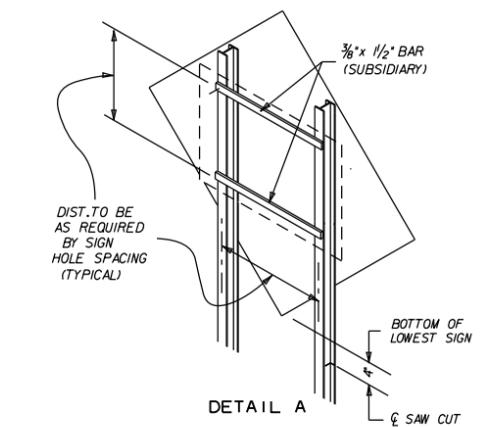
7-25-19	REVISED CARRIAGE BOLT WITH MATERIAL REQUIREMENT	
2-27-14	REVISED NOTES.	
9-12-13	REVISED U-2(3), U-2(6), U-3(1), DETAIL D; ADDED DETAILS E & F; ADDED TYPICAL MARKERS	
10-9-03	REMOVED ROUND POST & REVISED SPACING	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL	6-8-95
2-2-95	REDRAWN	2-2-95
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

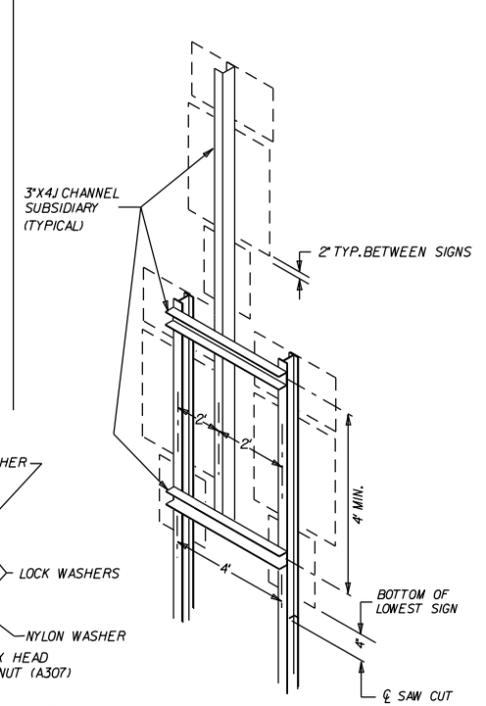
U-CHANNEL POST ASSEMBLIES

STANDARD DRAWING SHS-2

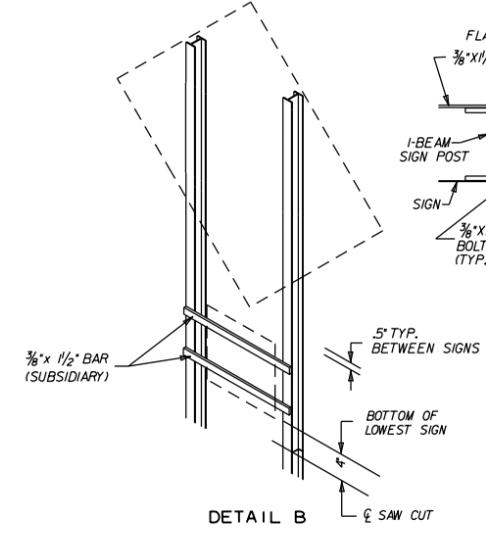




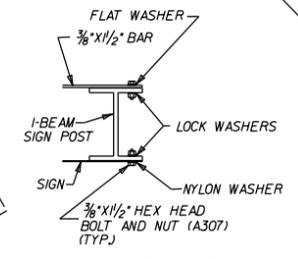
DETAIL A



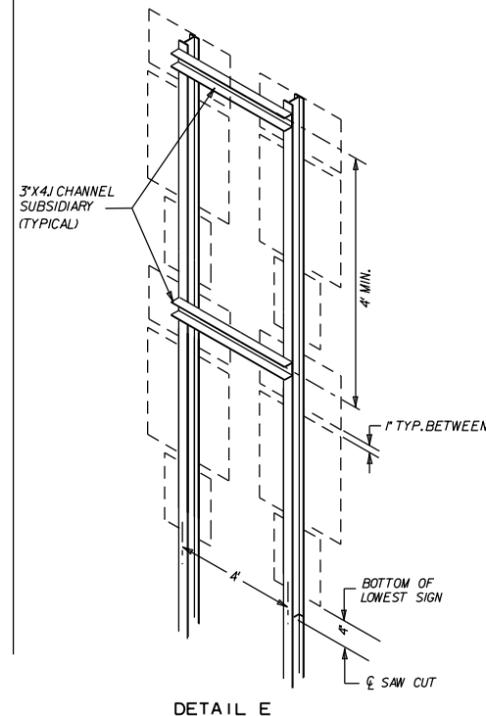
DETAIL D



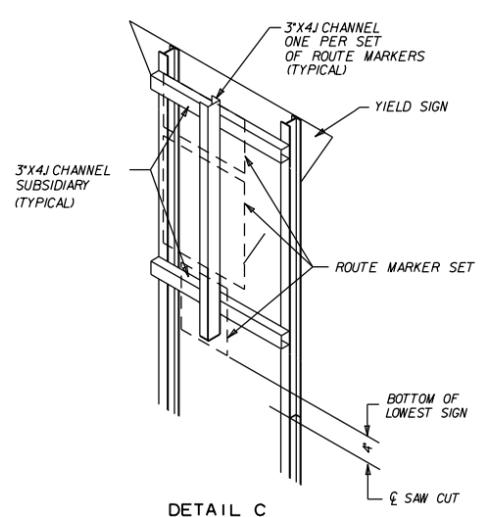
DETAIL B



DETAIL F

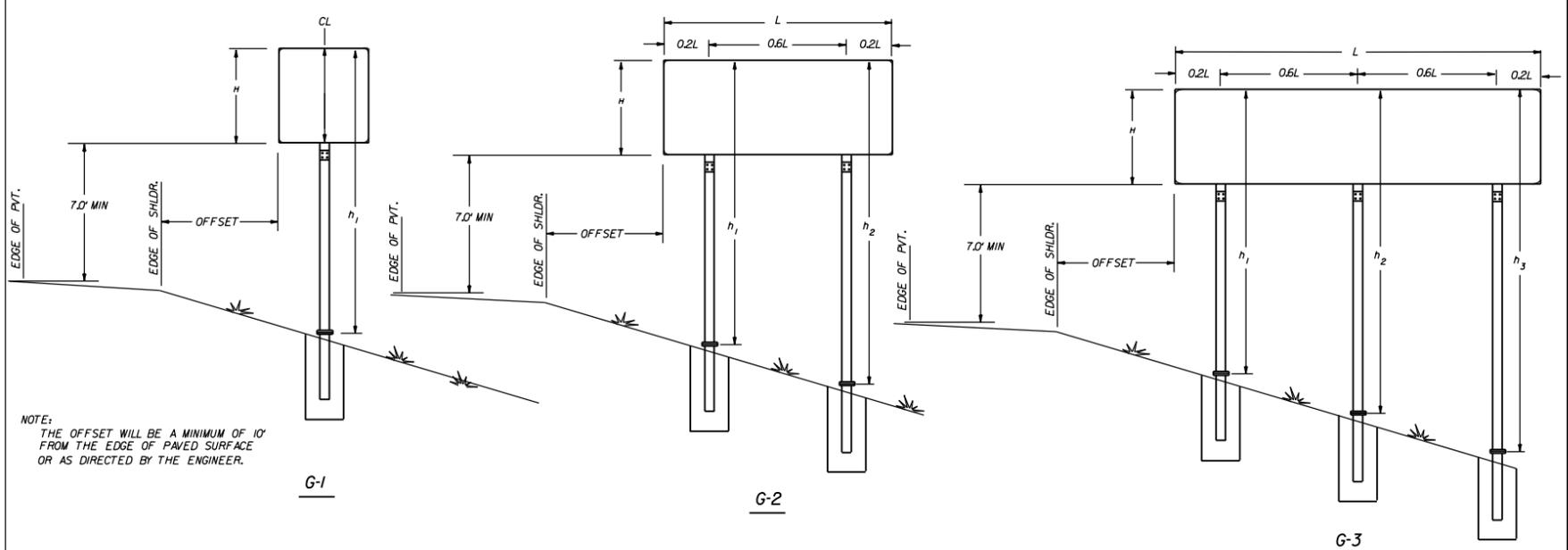


DETAIL E



DETAIL C

**NOTE**  
 ALL ADDITIONAL MOUNTING HARDWARE, BOLTS, NUTS, CHANNELS AND BAR STRAPS REQUIRED TO MOUNT SECONDARY SIGNS WILL BE CONSIDERED TO BE SUPPLEMENTAL TO THE MAIN SIGN SUPPORT SPECIFIED. PAYMENT WILL BE CONSIDERED SUBSIDIARY TO THE MAIN SUPPORT.  
 THE GALVANIZED STEEL CHANNEL AND BAR SUPPORTS MAY BE ASTM A-36.  
 REFER TO THE P.C. RUTLEDGE FORMULA ON PAGE 58 OF THE AASHTO PUBLICATION "STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES, AND TRAFFIC SIGNALS."  
 ALL BOLT HOLES SHALL BE 1/8" DIA. UNLESS OTHERWISE SHOWN.

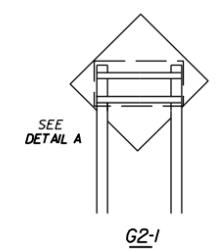


**NOTE:**  
 THE OFFSET WILL BE A MINIMUM OF 10' FROM THE EDGE OF PAVED SURFACE OR AS DIRECTED BY THE ENGINEER.

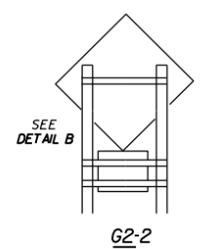
G-1

G-2

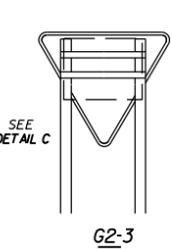
G-3



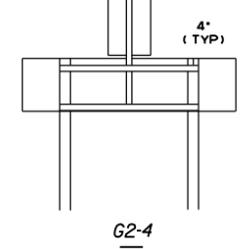
G2-1



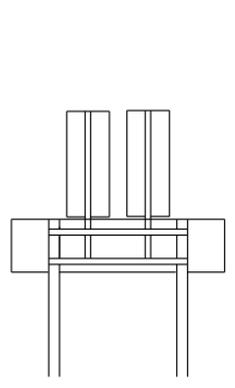
G2-2



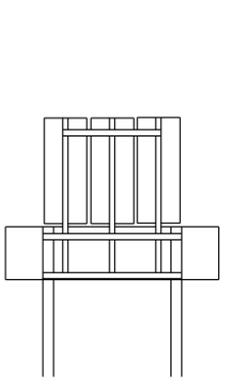
G2-3



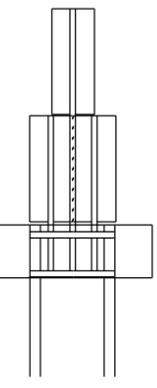
G2-4



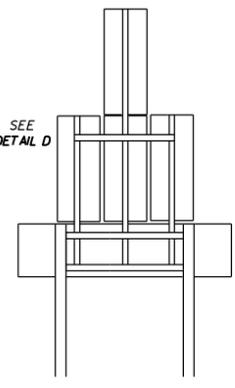
G2-5



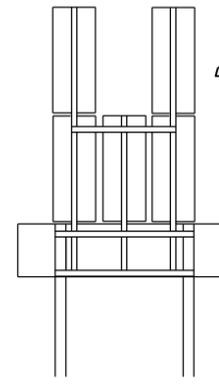
G2-6



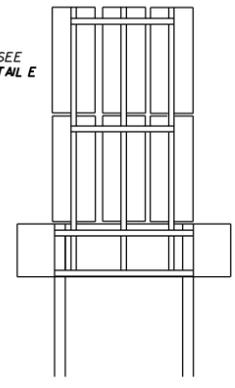
G2-7



G2-8

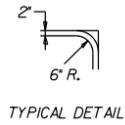


G2-9

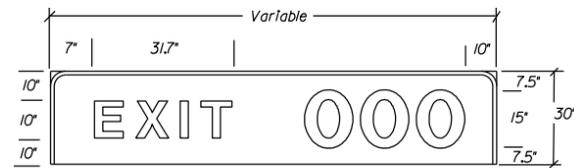


G2-10

ARKANSAS STATE HIGHWAY COMMISSION			
DETAIL OF BREAKAWAY SIGN SUPPORTS FOR STANDARD SIGNS			
STANDARD DRAWING SHS-4			
9-12-13	ISSUED		
DATE	REVISION		FILMED

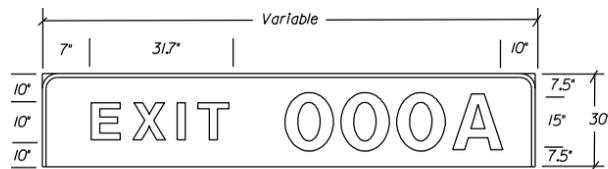


TYPE A



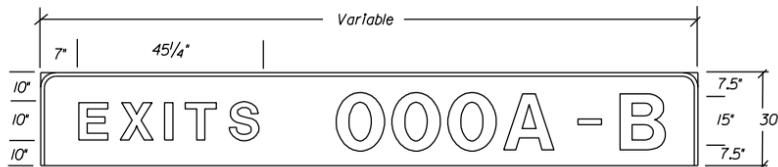
EXIT WITH 1 DIGIT 8'X30"=17.50 SF  
 EXIT WITH 2 DIGITS 96'X30"=20.0 SF  
 EXIT WITH 3 DIGITS 114'X30"=23.57 SF

TYPE B



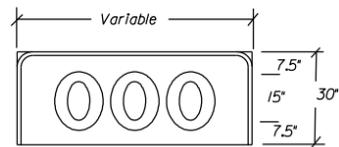
EXIT WITH 1 DIGIT PLUS "A"OR"B" 96'X30"=20.0 SF  
 EXIT WITH 2 DIGITS PLUS "A"OR"B" 114'X30"=23.57 SF  
 EXIT WITH 3 DIGITS PLUS "A"OR"B" 126'X30"=26.25 SF

TYPE C



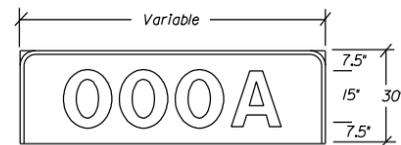
EXITS WITH 1 DIGIT PLUS "A"&"B" 132'X30"=27.50 SF  
 EXITS WITH 2 DIGITS PLUS "A"&"B" 150'X30"=31.25 SF  
 EXITS WITH 3 DIGITS PLUS "A"&"B" 168'X30"=35.00 SF

TYPE D



1 DIGIT 24'X30"=5.0 SF  
 2 DIGITS 42'X30"=8.75 SF  
 3 DIGITS 60'X30"=12.50 SF

TYPE E

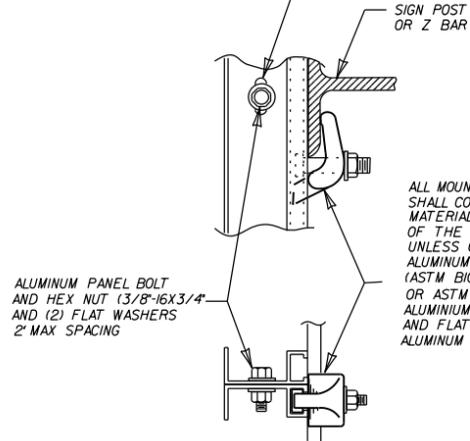


1 DIGIT PLUS "A"OR"B" 42'X30"=8.75 SF  
 2 DIGITS PLUS "A"OR"B" 60'X30"=12.50 SF  
 3 DIGITS PLUS "A"OR"B" 78'X30"=16.25 SF

**EXIT PANEL DETAILS**

NOTE: EXIT NUMBER PANELS SHALL HAVE WHITE LEGENDS AND BORDERS. THE BACK GROUND COLOR WILL BE AS USE SPECIFIES. SHEETING TYPE WILL BE THE SAME AS THE GUIDE SIGN WHICH THE EXIT PANEL IS ATTACHED OR AS SPECIFIED IN THE PLANS. PAYMENT FOR ALL POST CLIPS, BOLTS, AND ANGLES SHALL BE SUBSIDIARY TO THE ITEM "EXIT NUMBER PANEL".

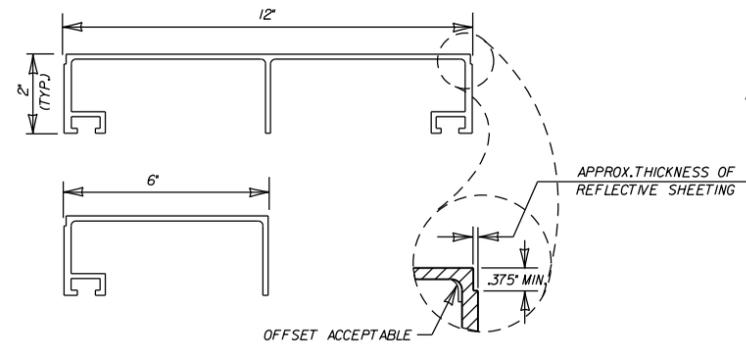
SLOTTED HOLES (7/16" X 7/8")  
 DRILLED OR PUNCHED @ 12" O.C.  
 BEGINNING 6" FROM ONE END



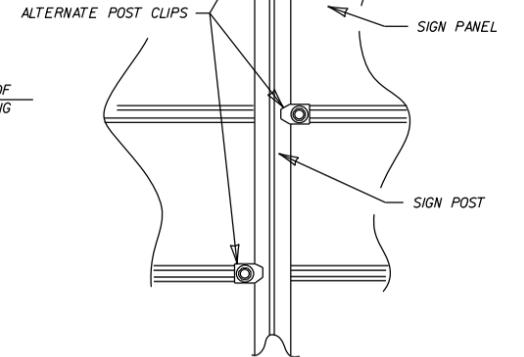
ALL MOUNTING HARDWARE SHALL COMPLY WITH THE MATERIALS SECTION OF 724 OF THE STANDARD SPECIFICATIONS UNLESS OTHERWISE SPECIFIED.  
 ALUMINUM POST CLIP (ASTM B108 ALLOY 356-T61 OR ASTM B26 ALLOY 356-T6)  
 ALUMINUM POST CLIP BOLT AND FLAT WASHER (3/8"-16X1 3/4")  
 ALUMINUM STOP NUT

ALUMINUM PANEL BOLT AND HEX NUT (3/8"-16X3/4") AND (2) FLAT WASHERS 2" MAX SPACING

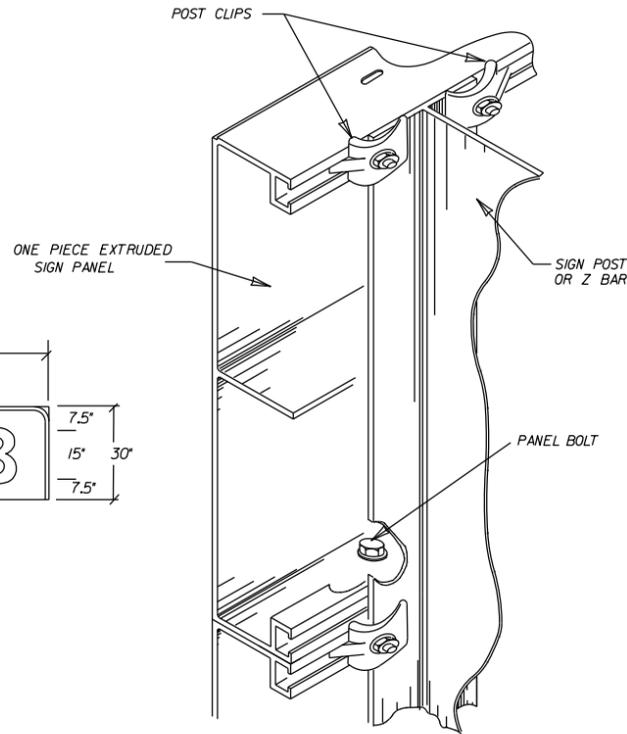
**ONE PIECE EXTRUDED SIGN PANELS**



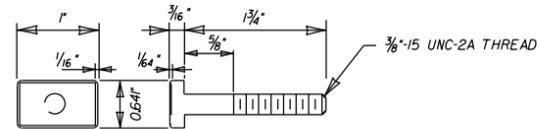
USE DOUBLE POST CLIPS AT TOP AND BOTTOM OF SIGN



**POST CLIP PLACEMENT**

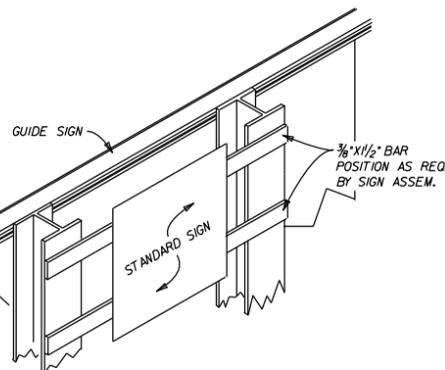
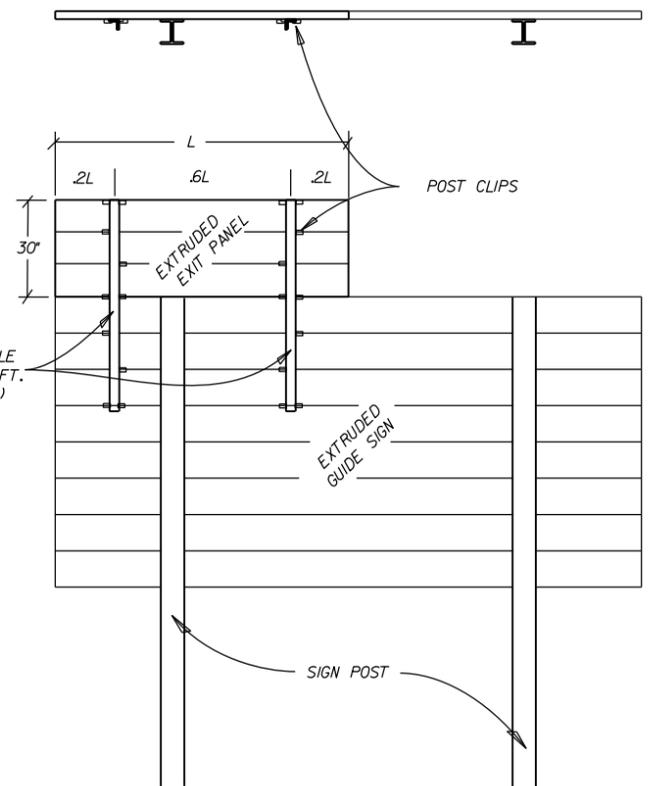


**MOUNTING HARDWARE**



**POST CLIP BOLT**

2 1/2" X 2 1/2" X 1/4" ANGLE 5'-8" LONG 1.4" PER FT. (ALUM. ALLOY 6061-T6)

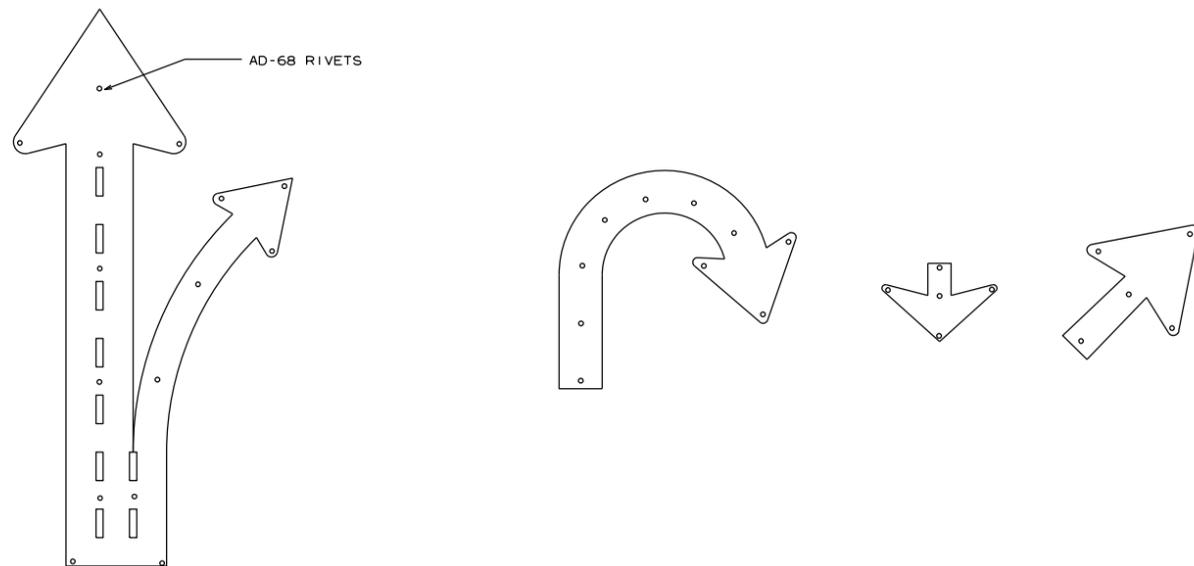
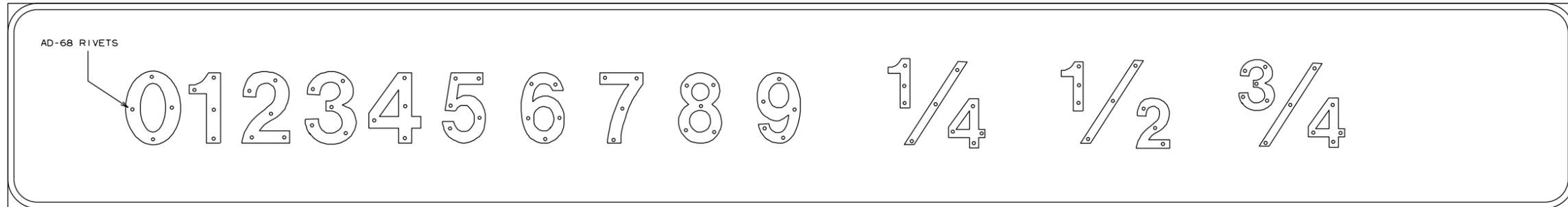
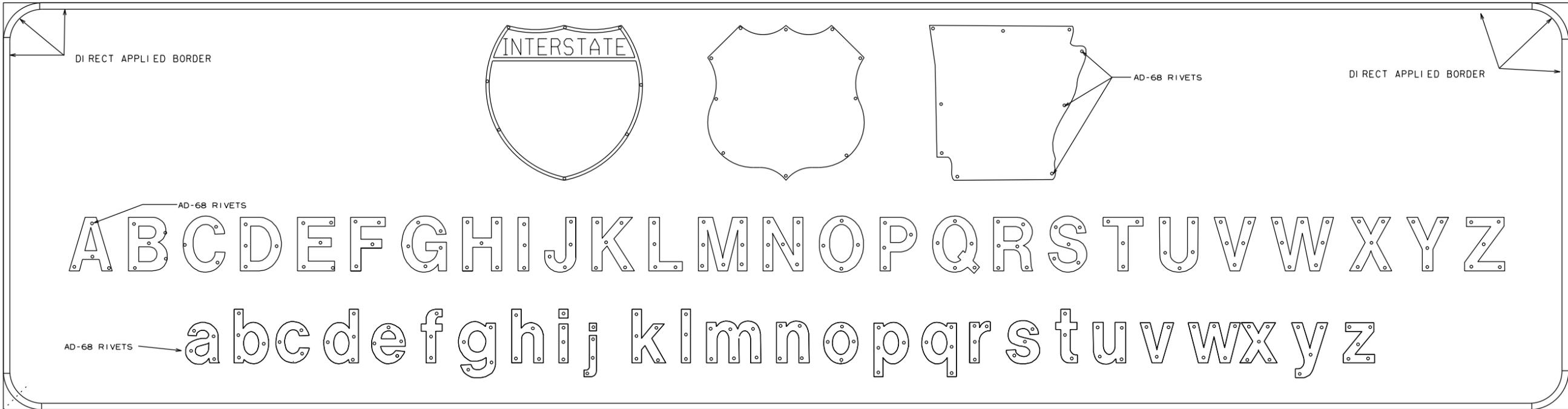


**SECONDARY SIGN INSTALLATION ON BACKSIDE OF GUIDE SIGN**

		ARKANSAS STATE HIGHWAY COMMISSION	
		DETAILS OF GUIDE SIGN PANELS	
		STANDARD DRAWING SHS-5	
9-12-13	ISSUED	REVISION	FILMED
DATE			

THE CONTRACTOR SHALL DRILL AND POP-RIVET LEGEND, SHIELDS, ARROWS, OR OTHER COPY AS SHOWN.

MOUNTING DETAILS FOR DEMOUNTABLE  
LEGEND ON GUIDE SIGNS



NOTES:

LEGEND ON GUIDE SIGNS ON THE MAIN LANES SHALL BE DEMOUNTABLE LEGEND. LEGEND ON GUIDE SIGNS ON CROSS ROADS AND RAMP SHALL BE DIRECT APPLIED. THE DEMOUNTABLE AND DIRECT APPLIED LEGENDS SHALL BE TYPE IX SHEETING.

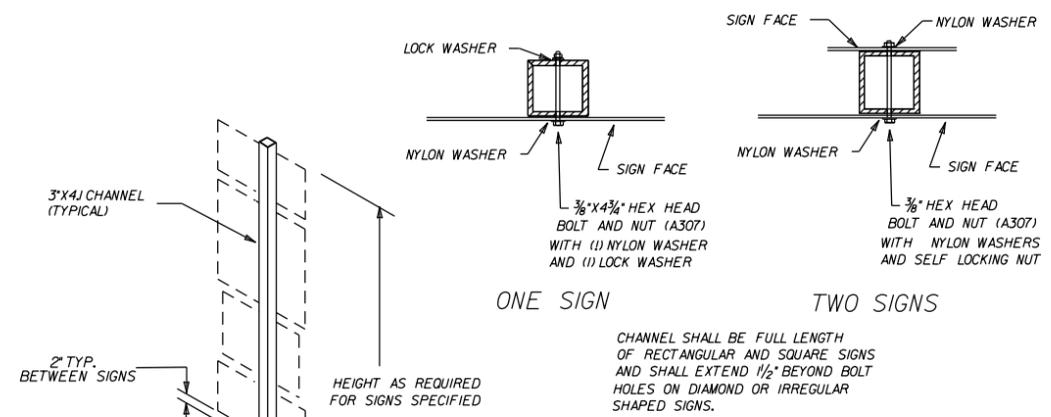
THE BACKGROUND ON ALL GUIDE SIGNS AND STANDARD SIGNS SHALL BE CONSTRUCTED USING TYPE III SHEETING.

TYPE IX SHEETING FOR BORDER, LEGEND, SHIELDS, ARROWS, OR OTHER COPY SHALL BE ORIENTED VERTICALLY AS PER MANUFACTURERS' DATUM MARKS, ORIENTATION MARKS, OR OTHER RECOMMENDATIONS.

SIGN LEGEND, SHIELDS, ARROWS OR OTHER COPY SHALL BE APPLIED WITH RIVETS ONLY.

NO OTHER METHOD OF APPLYING CHARACTERS IS ALLOWED.

			ARKANSAS STATE HIGHWAY COMMISSION
			MOUNTING DETAILS FOR DEMOUNTABLE LEGEND ON GUIDE SIGNS
9-12-13 DATE	ISSUED	REVISION	FILMED
			STANDARD DRAWING SHS-6

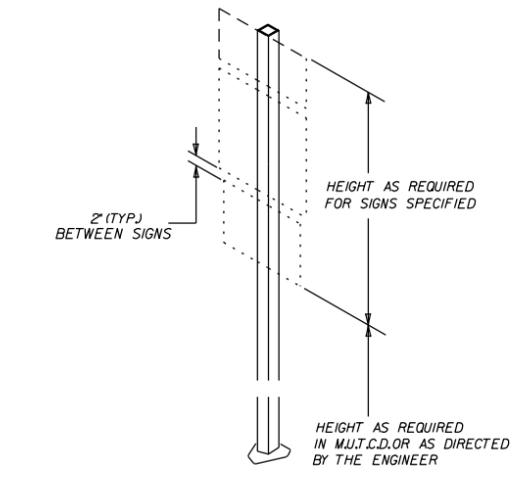


ONE SIGN

TWO SIGNS

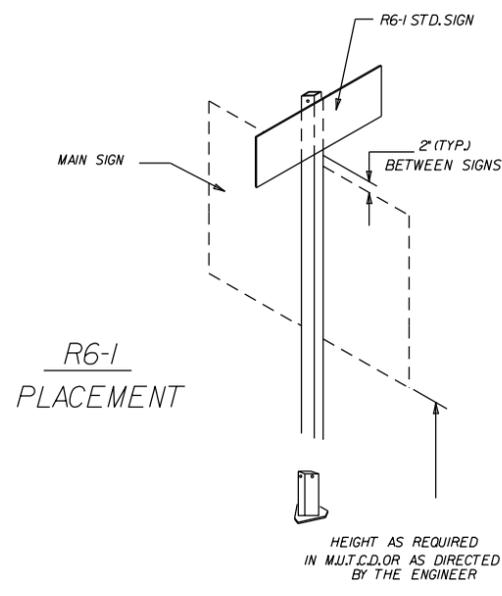
CHANNEL SHALL BE FULL LENGTH OF RECTANGULAR AND SQUARE SIGNS AND SHALL EXTEND 1/2\"/>

MOUNTING HARDWARE

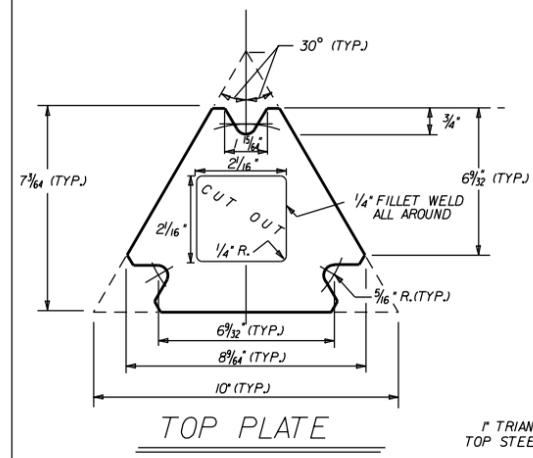


TYPE-1

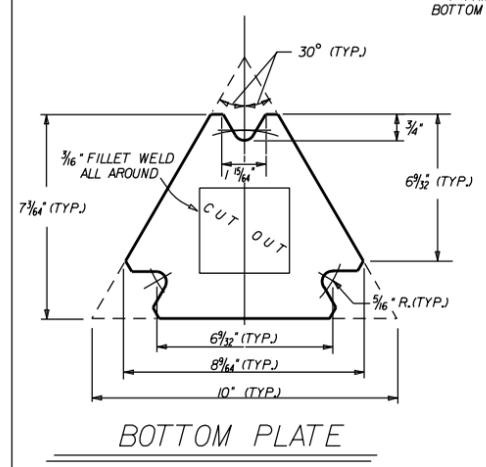
BASIS OF ESTIMATE APPROX. 100 lbs STEEL



R6-1 PLACEMENT



TOP PLATE

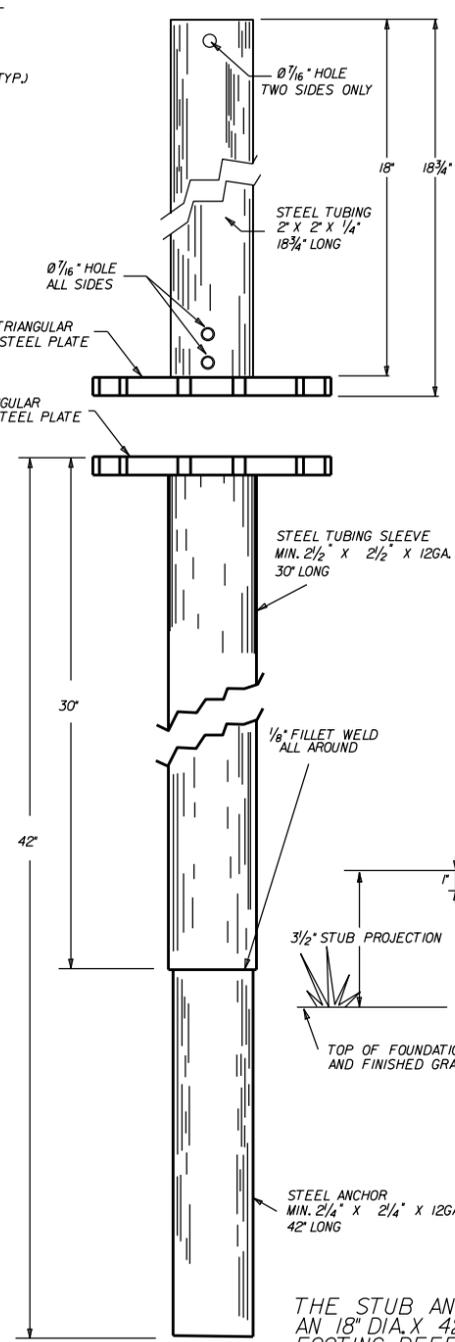


BOTTOM PLATE

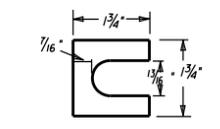
GENERAL NOTES:  
THE TOP PLATE OF TRIANGULAR SIGN BASES SHALL HAVE THE SAME EXTERIOR DIMENSIONS AS THE BOTTOM PLATE.

INSIDE DIAMETER OF THE SIGN POST SHALL BE CUT THROUGH THE CENTER OF THE TOP PLATE WITH THE HOLE EDGE BEVELED AS SHOWN. THE BEVEL END SHALL BE TANGENT TO THE BOLT HOLE. ANY MISALIGNMENT SHALL BE REMOVED BY GRINDING. FACE OF BEVEL SHALL BE FINISHED TO A MINIMUM SMOOTHNESS OF f-500.

OTHER MASH COMPLIANT BREAKAWAY SIGN SUPPORTS THAT HAVE THE SAME TOP PLATE DIMENSIONS AND SUPPORT 2 1/4\"/>

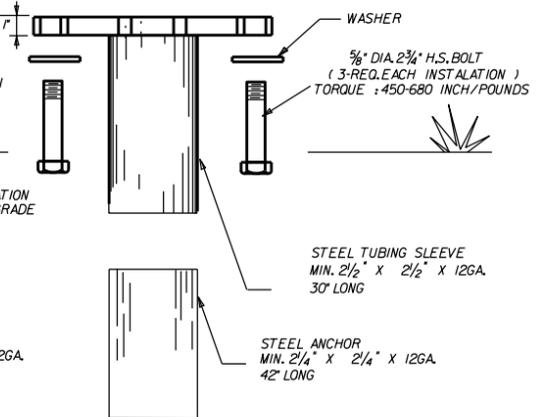
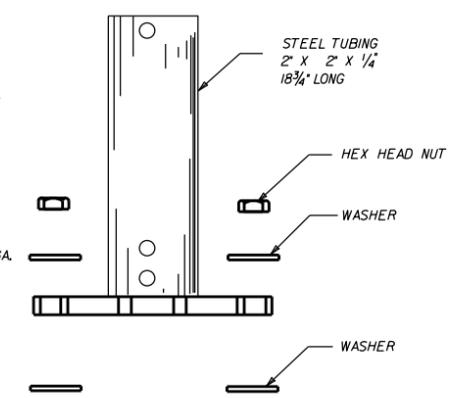


THE STUB ANCHOR SHALL BE SET IN AN 18\"/>

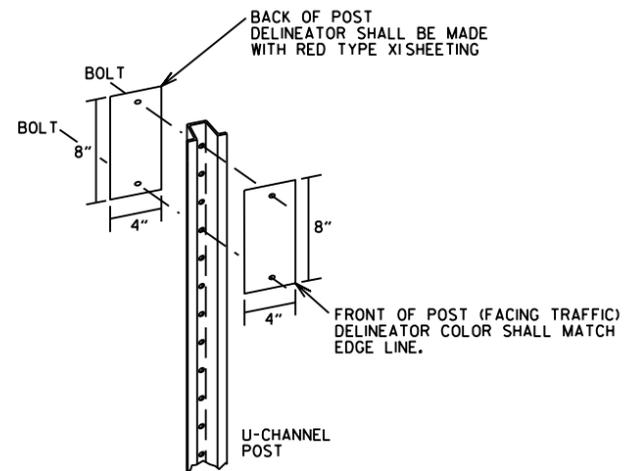


FURNISH (2) .012\"/>

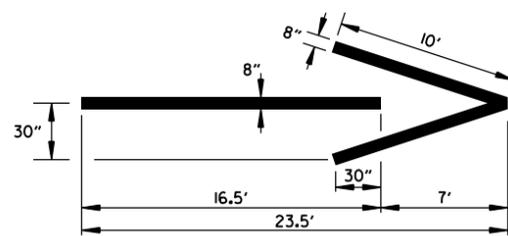
SHIM DETAIL



			ARKANSAS STATE HIGHWAY COMMISSION
			DETAIL OF OMNI-DIRECTIONAL BREAKAWAY SIGN SUPPORTS
			STANDARD DRAWING SHS-7
9-12-13	ISSUED		
DATE	REVISION		FILMED



TYPE 2 DELINEATOR DETAILS

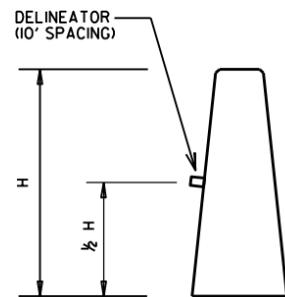


THERMOPLASTIC WRONG-WAY PAVEMENT ARROWS

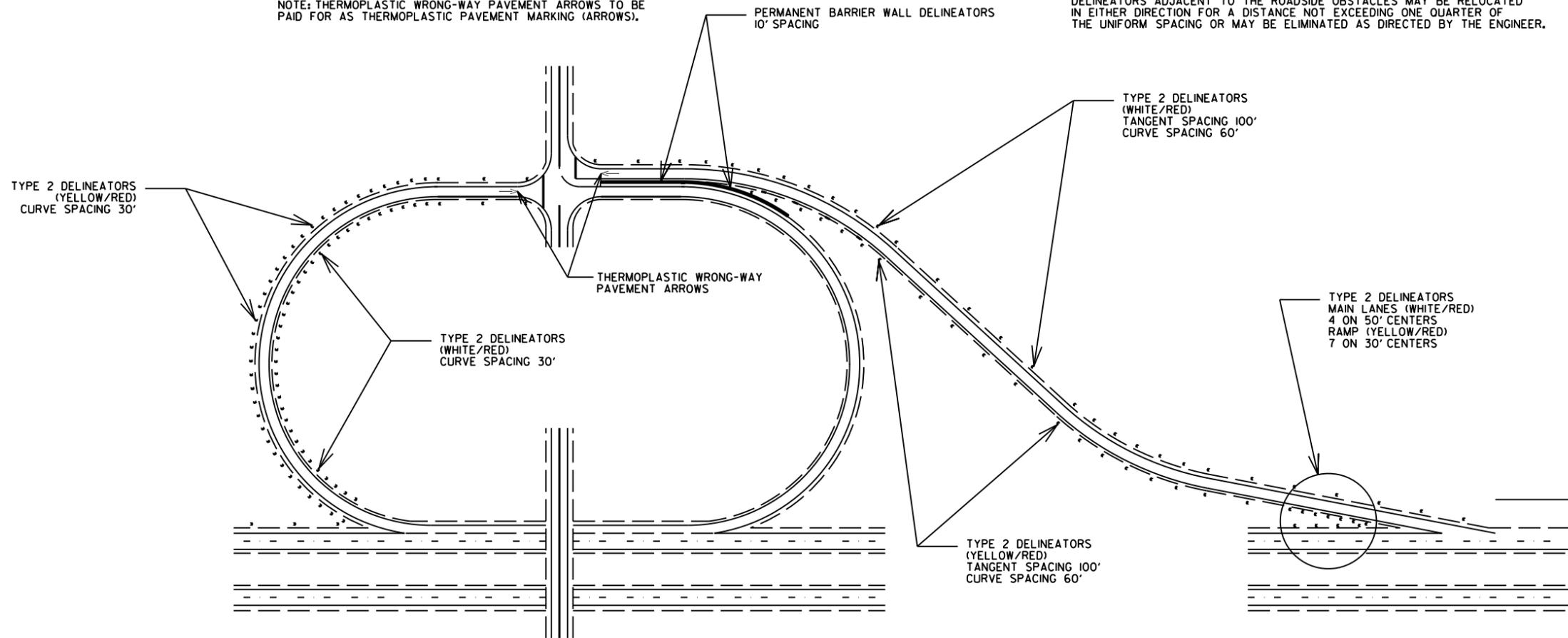
NOTE: THERMOPLASTIC WRONG-WAY PAVEMENT ARROWS TO BE PAID FOR AS THERMOPLASTIC PAVEMENT MARKING (ARROWS).



NOTE: WHEN UNIFORM SPACING IS INTERRUPTED BY ROADSIDE OBSTACLES, DELINEATORS ADJACENT TO THE ROADSIDE OBSTACLES MAY BE RELOCATED IN EITHER DIRECTION FOR A DISTANCE NOT EXCEEDING ONE QUARTER OF THE UNIFORM SPACING OR MAY BE ELIMINATED AS DIRECTED BY THE ENGINEER.



PERMANENT BARRIER WALL DELINEATOR DETAIL

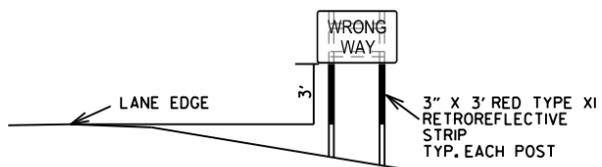


TYPICAL EXIT RAMP DELINEATOR PLACEMENT

THE DELINEATORS SHALL BE PLACED AT A 4' HEIGHT MEASURED FROM THE PAVEMENT EDGE TO THE BOTTOM OF THE DELINEATOR. DELINEATOR POSTS SHALL BE PLACED 2 TO 8 FT. OUTSIDE THE OUTER EDGE OF THE SHOULDER, OR IF APPROPRIATE, IN LINE WITH THE ROADSIDE BARRIER THAT IS 8 FT. OR LESS OUTSIDE THE OUTER EDGE OF THE SHOULDER.

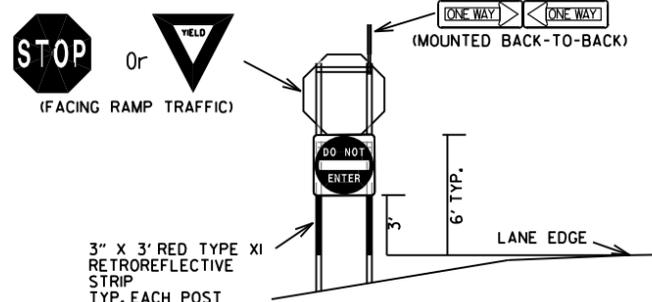
DELINEATOR SPACING IN CURVES SHALL BE REDUCED TO 30' WHEN THE RAMP ADVISORY SPEED IS 30 MPH OR LESS.

IF MULTIPLE LANES EXIST AT THE RAMP TERMINAL, THE THERMOPLASTIC WRONG-WAY ARROW SHALL BE PLACED AS CLOSE TO THE RAMP TERMINAL TURNOUT AS POSSIBLE.



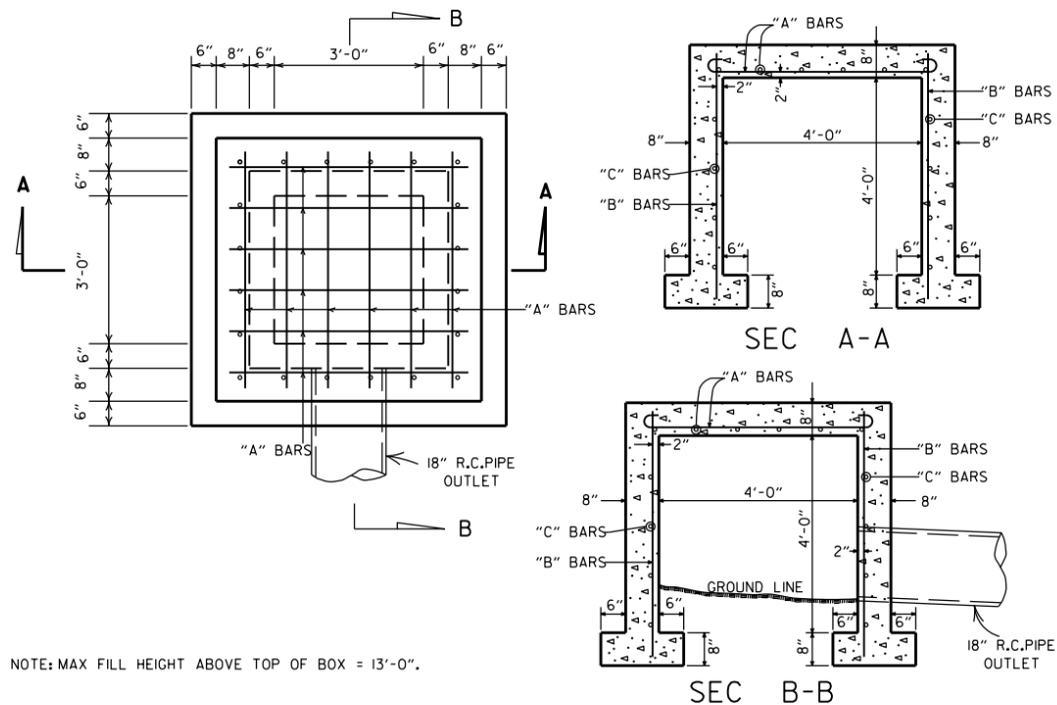
WRONG-WAY SIGN ASSEMBLY DETAILS

- NOTES
1. WRONG-WAY SIGNS MAY BE MOUNTED ON THE BACK SIDE OF EXISTING SIGN SUPPORTS WHERE POSSIBLE.
  2. WRONG-WAY SIGNS ARE NORMALLY GATED, BUT MAY BE OFFSET WHEN BARRIER WALLS ARE PRESENT ON THE INSIDE SHOULDER. IN SUCH CASES, THE SIGN ON THE INSIDE SHOULDER SIDE MAY BE LOCATED PAST THE END OF THE BARRIER WALL. IN RARE CASES WHERE THE BARRIER WALL EXTENDS TO OR NEAR THE MAIN LANES, BOTH SIGNS MAY BE LOCATED ON THE OUTSIDE SHOULDER SIDE OF THE RAMP, WITH APPROXIMATELY 300' SPACING BETWEEN THE SIGNS.



RAMP INTERSECTION SIGN ASSEMBLY DETAILS

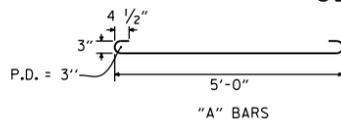
			ARKANSAS STATE HIGHWAY COMMISSION
			TYPICAL EXIT RAMP SIGN AND DELINEATOR DETAILS
11-16-17	ADDED NOTES		STANDARD DRAWING SHS-8
06-01-17	RE-DRAWN		
09-12-13	ISSUED AS STANDARD DRAWING		
DATE	REVISION	FILMED	



NOTE: MAX FILL HEIGHT ABOVE TOP OF BOX = 13'-0".

STEEL SCHEDULE			
BARS	NUMBER	LENGTH	SPACING
"A"	12	6'-0"	10"
"B"	20	5'-0"	10 1/2"
"C"	16	5'-0"	12"

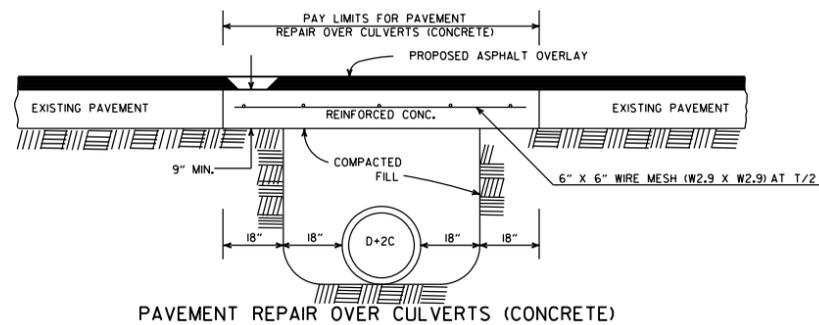
ALL STEEL TO BE #4 BARS



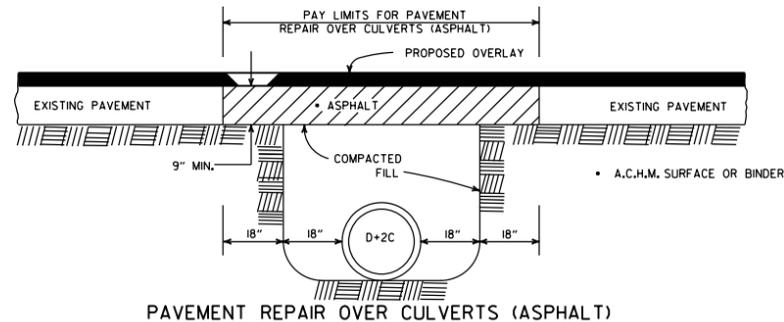
QUANTITIES  
 "A" BARS  
 CONCRETE 3.31 CU. YDS.  
 REINFORCING STEEL 168 LB.

GENERAL NOTE:  
 THE PAY ITEMS FOR REINFORCED CONCRETE SPRING BOXES SHALL BE FOR THE QUANTITIES OF CONCRETE OF THE CLASS SPECIFIED, REINFORCING STEEL, EXCAVATION FOR STRUCTURES AND 18" R.C. PIPE CULVERT.

### REINFORCED CONCRETE SPRING BOX

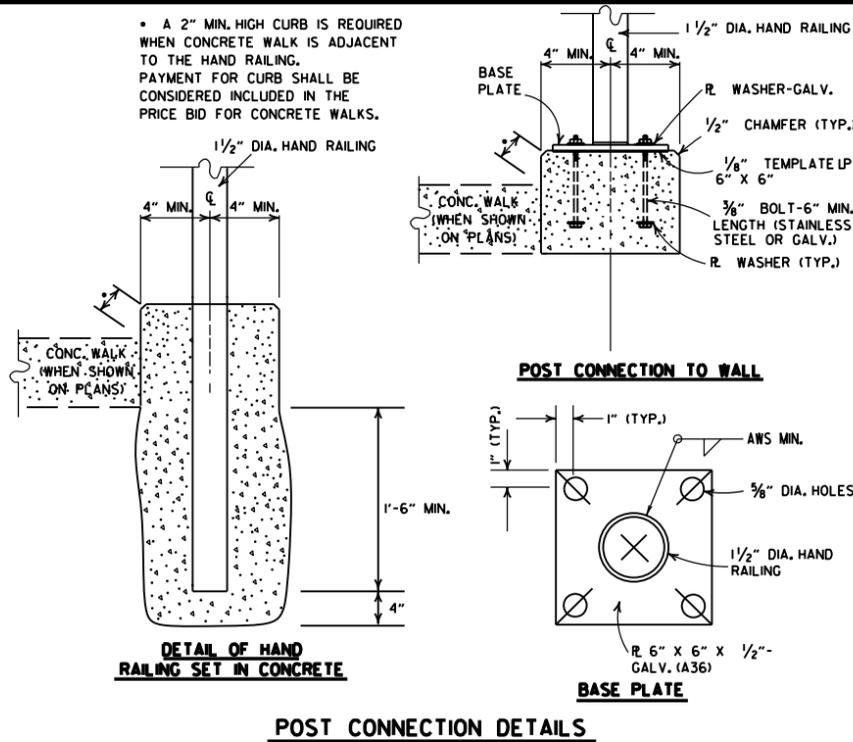


PAVEMENT REPAIR OVER CULVERTS (CONCRETE)

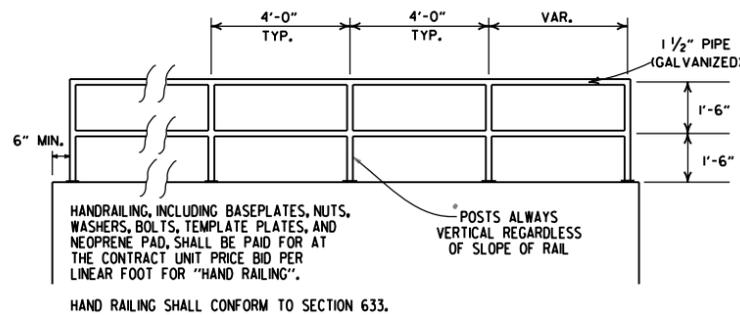


PAVEMENT REPAIR OVER CULVERTS (ASPHALT)

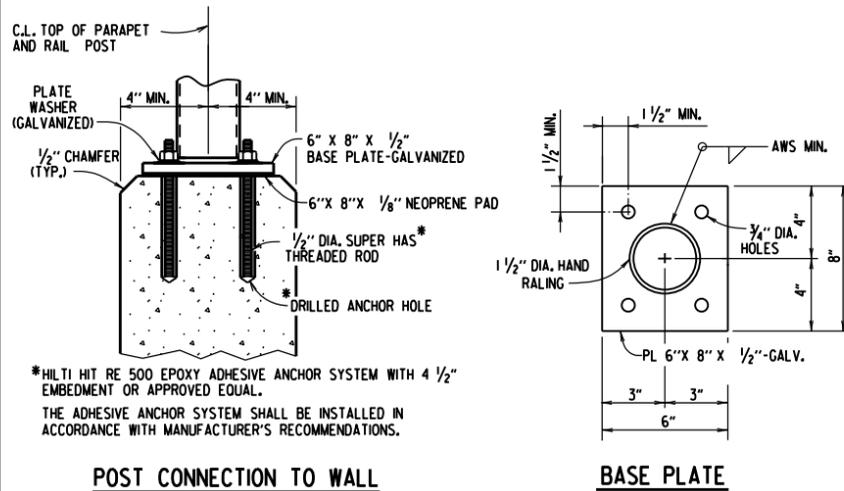
### DETAIL SHOWING REPAIR OF EXISTING PAVEMENT AT CULVERT INSTALLATIONS



### POST CONNECTION DETAILS



HAND RAILING SHALL CONFORM TO SECTION 633.

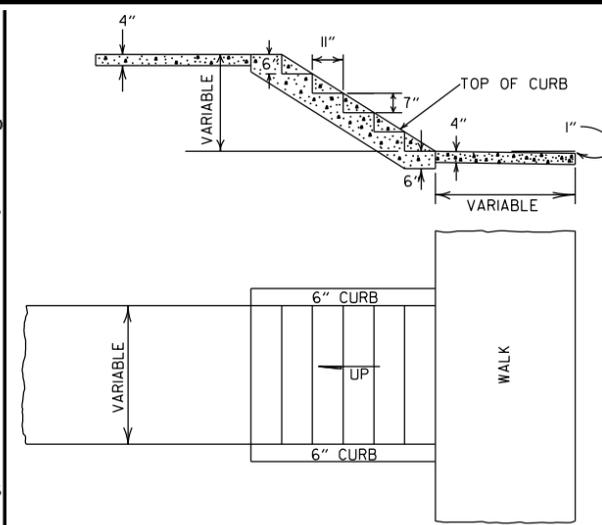


### POST CONNECTION TO WALL

### BASE PLATE

### DETAILS OF ALTERNATE POST ANCHOR SYSTEM (EPOXY ADHESIVE ANCHORS)

### HAND RAILING DETAILS



### DETAILS OF CONCRETE STEPS & WALKS

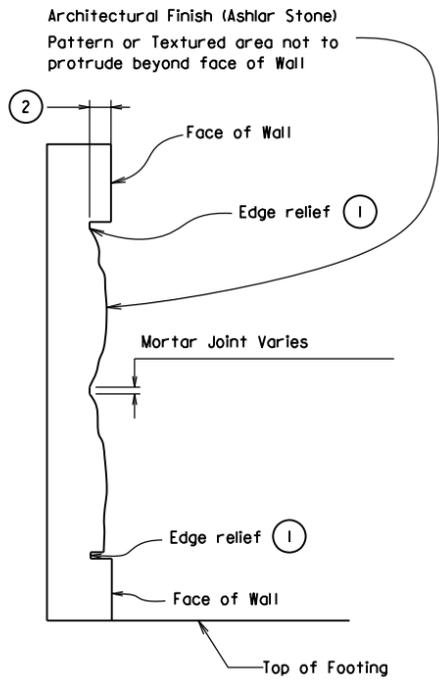
GENERAL NOTES  
 1. RISE AND TREAD DIMENSIONS OF STEPS MAY BE VARIED AS DIRECTED BY THE ENGINEER, HOWEVER, TREAD WIDTHS SHALL BE 11" MIN. ALL STEPS IN A FLIGHT SHALL HAVE CONSISTENT TREAD & RISER DIMENSIONS.  
 2. 1" TRANSVERSE EXPANSION JOINTS SHALL BE PLACED IN CONCRETE WALKS AT 45' INTERVALS.

DATE	REVISION	DATE FILMED
10-25-18	REVISED DETAIL SHOWING REPAIR OF EXISTING PAVEMENT AT CULVERT INSTALLATIONS	
9-12-13	REVISED REINFORCED CONCRETE SPRING BOX	
7-26-12	REMOVED RETAINING WALL DETAILS & REVISED HAND RAILING DETAILS	
4-17-08	REV. JOINT & FOOTING STEP DETAILS	
11-29-07	REVISED RETAINING WALL DRAINAGE	
5-25-06	REVISED PVMT REPAIR OVER CULVERTS (CONC); REVISED REINFORCED CONG. SPRING BOX	
10-9-03	REVISED PIPE RAILING DETAILS TO HAND RAILING DETAILS	
4-10-03	REVISED RETAINING WALL DRAWING	
8-22-02	ADDED HAND RAILING DETAIL	
11-16-01	REVISED PVMT REPAIR OVER CULVERTS (CONC); CORRECTED SPELLING IN GENERAL NOTES	
11-18-98	ADDED GENERAL NOTES TO CONCRETE STEPS & WALKS	
7-02-98	ENLARGED PIPE	
4-03-97	ADDED NOTE TO STEEL BAR SCHED.	
10-18-96	CORRECTED SPELLING	
4-26-96	ADD WEEP HOLE; REV. JOINT SPACING IN RET. WALL	
6-2-94	CHANGED CONST. TO CONTRACTION JOINT	
10-1-92	CHANGED MESH FABRIC TO WIRE MESH	10-1-92
8-15-91	DELETED HDWL MODIFICATION DETAIL	8-15-91
11-8-90	DELETED COLD MIX FROM CULV'T. REPAIR	11-8-90
11-30-89	REV. RETAINING WALL STEEL SCHEDULE	11-30-89
11-17-88	V. BARS BEHIND ARROW	665-11-17-88
7-15-88	REV. PAVEMENT REPAIR	649-7-15-88
11-1-84	ADDED HDWL. MODS, DEL. PIPE UNDERDRAINS	
1-4-83	REV. TRENCH FOR PIPE UNDERDRAIN	510-11-1-84
	ELIMINATED CONG. CLASS & ADDED CHAMFER NOTE	682-1-4-83
3-2-81	SPELLING OF "UNDERDRAIN"	721-3-2-81
4-20-79	REV. UNDERDRAIN DET & PAVEMENT REPAIR	674-4-20-79
2-2-76	12" MIN. GRAN. MAT'L. OVER PIPE	919-2-2-76
4-10-75	REM. SPECS. FOR GRAN. MAT'L.	568-4-10-75-853
5-22-74	GRANULAR MAT'L. TO BE SB-3	567-5-22-74-740
10-2-72	REVISED AND REDRAWN	564-10-16-72

ARKANSAS STATE HIGHWAY COMMISSION

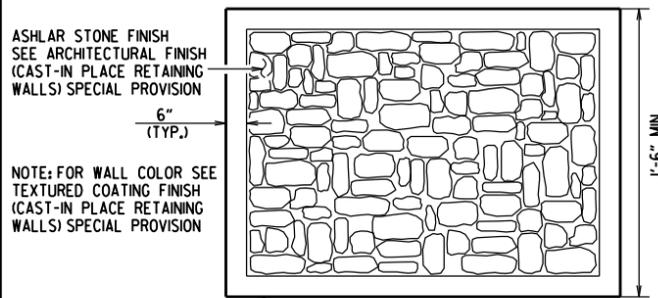
### DETAILS OF SPECIAL ITEMS

STANDARD DRAWING SI - 1



**ARCHITECTURAL FINISH DETAILS**  
N.T.S.

- Provide edge relief around perimeter of Texture. Edge relief dimensions shall match manufacturers edge distance.
- Depth of Ashlar Stone pattern approx. 1 5/8". See SP "Architectural Finish".



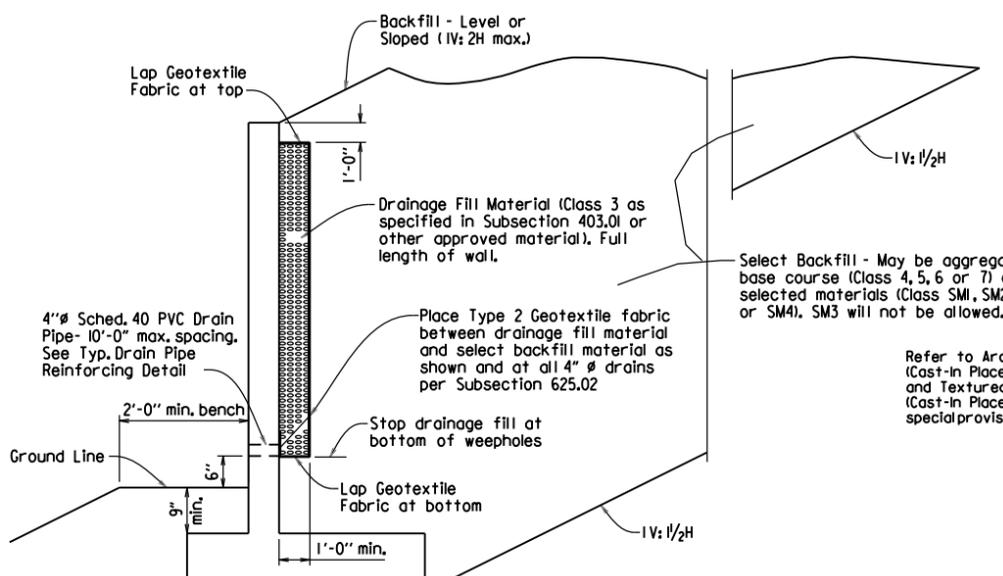
**ASHLAR STONE FINISH DETAIL**

**NOTES:**

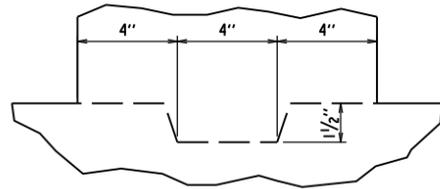
Wall pattern shall be applied to the exposed surfaces of wall in accordance with SP "Architectural Finish (Cast-In Place Retaining Walls)" and as shown in the plans. Care shall be taken with form liner handling and installation to ensure aesthetic quality of the wall texturing is maintained. Where form liner panels require modification to conform to the location, dimensions and lines shown in the plans, the Contractor shall provide edge relief matching that of the unaltered form liner. Payment for wall texturing shall be in accordance with SP "Architectural Finish (Cast-in Place Retaining Walls)".

No adjustments will be made in concrete volume due to the use of "Architectural Finish". Class "S" Concrete shall be measured in accordance with Subsection 802.24(a). Care shall be taken in placing concrete to avoid segregation and to eliminate flow lines.

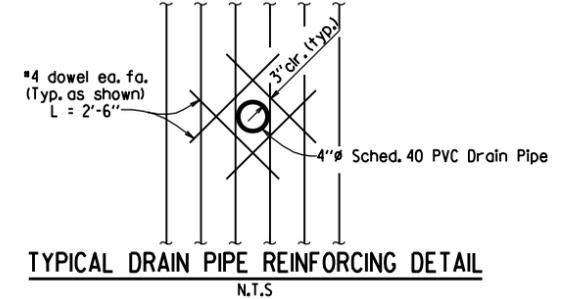
Class 3 Textured Coating Finish shall be applied to wall surfaces as specified in SP "Textured Coating Finish (Cast-in Place Retaining Walls)" and in accordance with Subsection 802.9(b)(3).



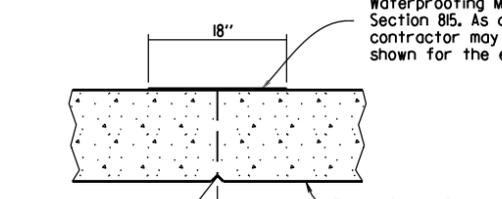
**TYPICAL DRAINAGE & BACKFILL DETAILS**  
N.T.S.



**KEYED CONSTRUCTION JOINT DETAIL**  
N.T.S.

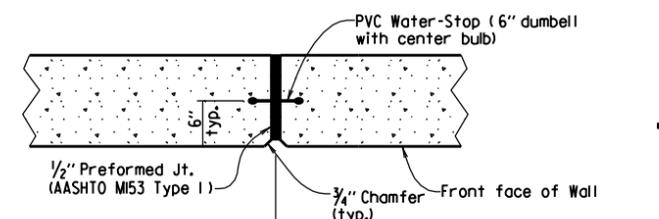


**TYPICAL DRAIN PIPE REINFORCING DETAIL**  
N.T.S.



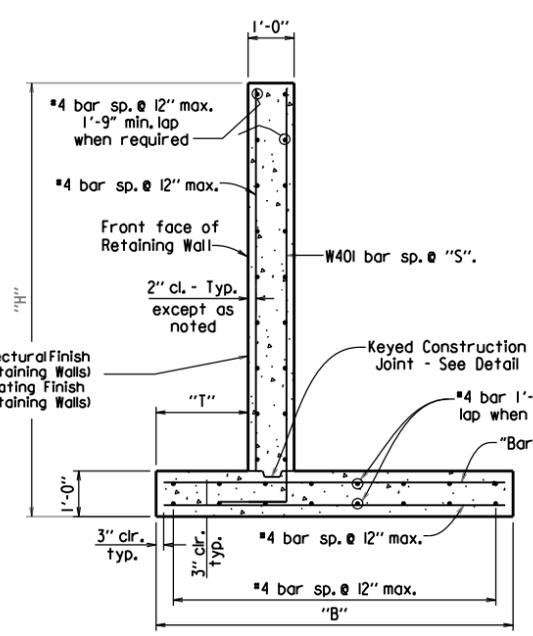
**TYPICAL CONTRACTION JOINT DETAIL**  
N.T.S.

Note: 20'-0" Max. Spacing between Contraction Joints. Horizontal reinforcement shall be continuous through Contraction joints.

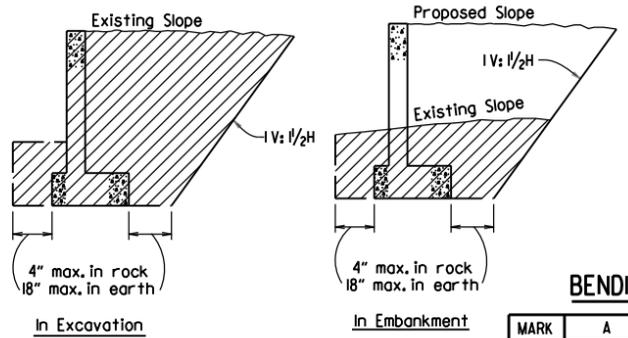


**TYPICAL EXPANSION JOINT DETAIL**  
N.T.S.

Note: 60'-0" Max. Spacing between Expansion Joints. Horizontal reinforcing shall stop 2" from Expansion Joint.

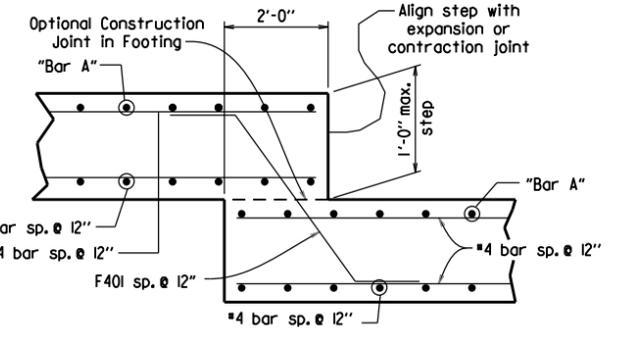


**TYPICAL SECTION**  
N.T.S.



NOTE: Hatched area denotes maximum limits of pay excavation.

**DETAILS OF EXCAVATION**  
N.T.S.



**FOOTING STEP DETAIL**  
N.T.S.

DATE	REVISION	DATE FILMED
5-14-20	ADDED ASHLAR STONE FINISH DETAIL AND NOTES. REVISED TYP. SECTION AND GEN. NOTES.	
5-12-16	REVISED SLOPES FOR SELECT BACKFILL	
2-27-14	REVISED GENERAL NOTES	
7-26-12	DRAWING ISSUED	

**GENERAL NOTES**

**CONSTRUCTION SPECIFICATIONS:** Arkansas Department of Transportation Standard Specifications for Highway Construction (Current Edition) with applicable supplemental specifications and special provisions. Unless otherwise noted in the plans, Section and Subsection refer to the Standard Construction Specifications.

**DESIGN SPECIFICATIONS:** AASHTO LRFD Bridge Design Specifications, Sixth Edition (2012).

**LIVE LOAD:** Live Load Surcharge is not included in the design of these walls. Vehicular Live Load shall not be allowed within a distance equal to one-half the height of the wall.

**CONCRETE:** Concrete shall be poured in the dry and all exposed corners to be chamfered 1/2". All concrete shall be Class S with a minimum 28 day compressive strength  $f'_c = 3,500$  psi. A Class 2 Surface finish shall be used on all surfaces of the concrete unless otherwise noted. Refer to Architectural Finish (Cast-in Place Retaining Walls) and Textured Coating Finish (Cast-in Place Retaining Walls) special provisions.

**REINFORCING STEEL:** All reinforcing steel shall conform to AASHTO M31 or M53, Grade 60.

Foundations for footings shall be prepared in accordance with subsection 80L.04. Backfill for retaining walls shall be in accordance with subsection 80L.08.

Waterproof Membrane (Type C), waterstops, preformed joints, weep holes & geotextile fabric shall not be paid for directly, but shall be considered subsidiary to Class S Concrete.

Drainage fill material (Class 3) and select backfill shall be measured and paid for as Compacted Embankment.

These details are not intended for use along streams or ditches without consideration for scour.

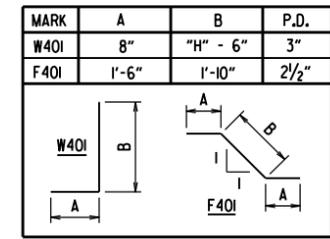
**TABLE OF RETAINING WALL VARIABLES (SLOPED BACKFILL) (1V: 2H MAX.)**

"H"	"T"	"B"	"S"	"Bar A" Size & Spacing
3'-0"	9"	2'-6"	12"	#4 @ 12"
4'-0"	9"	3'-6"	12"	#4 @ 12"
5'-0"	9"	4'-6"	12"	#4 @ 12"
6'-0"	9"	5'-6"	12"	#4 @ 6"
7'-0"	9"	6'-6"	12"	#5 @ 6 1/2"
8'-0"	1'-6"	8'-0"	7 1/2"	#6 @ 6"
9'-0"	1'-11"	9'-6"	5"	#8 @ 6"

**TABLE OF RETAINING WALL VARIABLES (LEVEL BACKFILL)**

"H"	"T"	"B"	"S"	"Bar A" Size & Spacing
3'-0"	9"	2'-6"	12"	#4 @ 12"
4'-0"	9"	3'-6"	12"	#4 @ 12"
5'-0"	9"	4'-0"	12"	#4 @ 12"
6'-0"	9"	4'-6"	12"	#4 @ 12"
7'-0"	9"	5'-6"	12"	#4 @ 10"
8'-0"	9"	6'-0"	12"	#5 @ 10"
9'-0"	1'-0"	7'-0"	12"	#5 @ 6 1/2"

**BENDING DIAGRAMS**



Dimensions are out to out of bars.

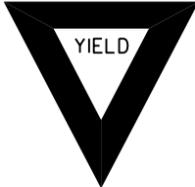
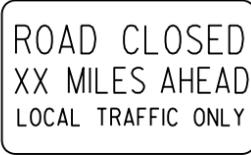
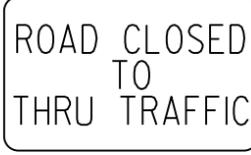
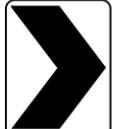
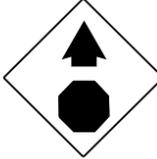
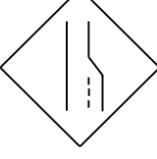
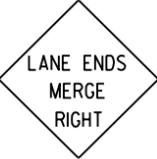
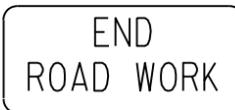
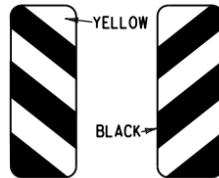
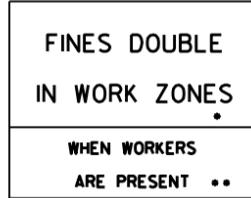
**SEISMIC ZONE:** These walls have been designed for the following site adjusted peak ground accelerations ( $A_S$ ):  
Level Backfill -  $A_S \leq .40g$   
Sloped Backfill (1V: 2H max.) -  $A_S \leq .30g$

**ARKANSAS STATE HIGHWAY COMMISSION**

**REINFORCED CONCRETE RETAINING WALL (WITHOUT LIVE LOAD SURCHARGE)**

STANDARD DRAWING SI - 2



<p>RI-1</p>  <p>STANDARD 30"x30" EXPRESSWAY 36"x36" SPECIAL 48"x48"</p>	<p>RI-2</p>  <p>STD. 36"x36"x36" EXPWY. 48"x48"x48" FWY. 60"x60"x60"</p>	<p>R2-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>W3-5</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>W3-5a</p>  <p>STD. 36"x36" EXPWY. 48"x48" FWY. 48"x48"</p>	<p>R4-1</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	<p>R4-2</p>  <p>STD. 24"x30" EXPWY. 36"x48" FWY. 48"x60"</p>	
<p>R5-1</p>  <p>STD. 30"x30" EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>R11-2</p>  <p>48"x30"</p>	<p>R11-3A</p>  <p>60"x30"</p>	<p>R11-4</p>  <p>60"x30"</p>	<p>W21-5a</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>WI-1</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>WI-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>WI-3</p>  <p>STD. 48"x48"</p>	<p>WI-4</p>  <p>STD. 48"x48"</p>	<p>WI-6</p>  <p>STD. 48"x24" SPECIAL 60"x30"</p>	<p>WI-8</p>  <p>STD. 18"x24" SPECIAL 24"x30" EXPWY. 30"x36" FWY. 36"x48"</p>	<p>W3-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W3-2</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W4-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	
<p>W5-1</p>  <p>STD. 36"x36" SPECIAL 48"x48"</p>	<p>W6-3</p>  <p>EXPWY. 36"x36" SPECIAL 48"x48"</p>	<p>W8-7</p>  <p>EXPWY. 36"x36" FWY. 48"x48"</p>	<p>W9-2</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W13-1</p>  <p>STD. 24"x24"</p>	<p>W20-1</p>  <p>STD. 48"x48"</p>	<p>W20-2</p>  <p>STD. 48"x48"</p>	<p>W20-3</p>  <p>STD. 48"x48"</p>
<p>W20-4</p>  <p>STD. 48"x48"</p>	<p>W20-5</p>  <p>STD. 48"x48"</p>	<p>W20-7a</p>  <p>18" 500 FEET 24" W16-2</p> <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W21-2</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W21-5</p>  <p>STD. 30"x30" SPECIAL 36"x36"</p>	<p>W24-1</p>  <p>STD. 36"x36"</p>	<p>WI-4b</p>  <p>STD. 48"x48"</p>	<p>R56-1</p>  <p>STD. 18"x18"</p>
<p>W8-11</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>W8-9</p>  <p>STD. 36"x36" FWY. 48"x48"</p>	<p>G20-1</p>  <p>60"x24"</p>	<p>G20-2</p>  <p>48"x24"</p>	<p>OM-3L OM-3R</p>  <p>12"x36"</p>	<p>M4-9</p>  <p>STD. 30"x24" SPECIAL 48"x36" SPECIAL 60"x48"</p>	<p>M4-10</p>  <p>48"x18"</p>	<p>R55-1</p>  <p>36"x60"</p> <p>• USE 6" C LETTERS •• USE 4" D LETTERS</p>

ADVANCE DISTANCES (XXXX)

500 FT	1/2 MILE
1000 FT	3/4 MILE
1500 FT	1 MILE AHEAD

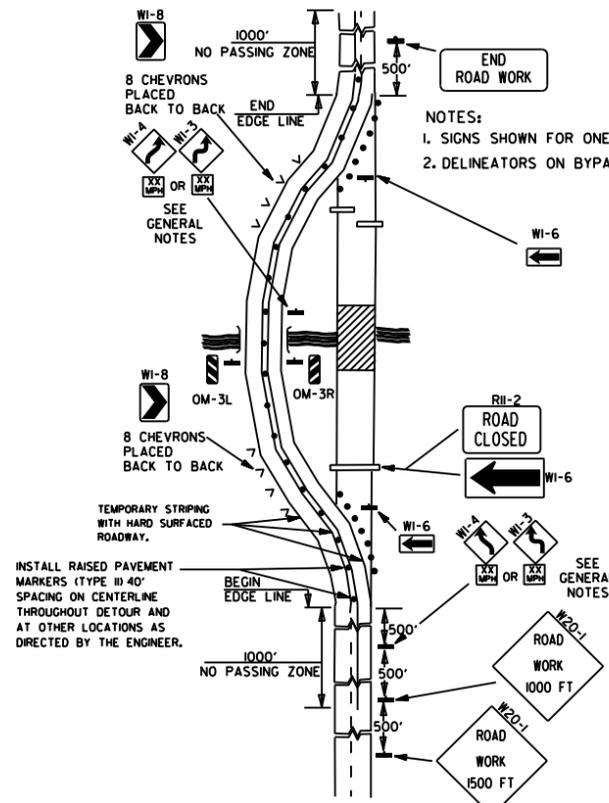
GENERAL NOTES:

- ALL TRAFFIC CONTROL DEVICES USED ON ROAD CONSTRUCTION SHALL CONFORM TO THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES, LATEST EDITION, AND TO THE STANDARD HIGHWAY SIGNS, LATEST EDITION, OR AS APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION.
- TRAFFIC CONTROL DEVICES SHALL BE SET UP JUST BEFORE THE START OF CONSTRUCTION OPERATIONS AND SHALL BE PROPERLY MAINTAINED DURING THE TIME SUCH CONDITIONS EXIST. THEY SHALL REMAIN IN PLACE ONLY AS LONG AS NEEDED AND REMOVED THEREAFTER.
- EXISTING SIGNS AND CONSTRUCTION SIGNS SHALL BE KEPT IN PROPER POSITION, AND BE CLEAN AND LEGIBLE AT ALL TIMES. SIGNS THAT DO NOT APPLY TO EXISTING CONDITIONS SHALL BE REMOVED. SIGNS THAT ARE DAMAGED, DEFACED, OR THAT ACCUMULATE DIRT DURING CONSTRUCTION SHALL BE CLEANED, REPAIRED, OR REPLACED.
- SIGNS ARE USUALLY MOUNTED ON A SINGLE POST, ALTHOUGH THOSE WIDER THAN 36" OR LARGER THAN 10 SQ. FT. SHALL BE MOUNTED ON TWO POSTS OR ABOVE A TYPE III BARRICADE.
- SIGN POSTS DIRECT BURIED IN SOIL SHALL BE 2 LB. MINIMUM CHANNEL POST OR 4"x4" WOOD POSTS. CHANNEL POSTS SHALL BE PAINTED GREEN. WOOD POSTS SHALL BE PAINTED WHITE. ALL POSTS SHALL BE NEATLY CONSTRUCTED, AND SHALL BE REPLUMBED, CLEANED, OR REPAIRED AS NEEDED FOR THE DURATION OF THE JOB. THERE SHALL NOT BE MORE THAN 2 POSTS IN A 7' PATH FOR WOOD OR CHANNEL POSTS. ANY CHANNEL POST SPLICE SHALL BE IN ACCORDANCE WITH STANDARD DRAWING TC-3.
- POST MOUNTED SIGNS IN RURAL AREAS SHALL BE CONSTRUCTED WITH THE NEAR EDGE OF THE SIGN FROM 6 TO 12 FEET FROM THE PAVEMENT EDGE. SIGNS IN URBAN AREAS AND BARRICADE MOUNTED SIGNS SHALL BE MOUNTED A MINIMUM OF 2 FEET FROM THE PAVEMENT EDGE.
- ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN URBAN AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE. ALL POST AND BARRICADE MOUNTED SIGNS MOUNTED IN RURAL AREAS SHALL BE MOUNTED A MINIMUM DISTANCE OF 7' FROM THE BOTTOM OF THE SIGN TO THE ROADWAY SURFACE, EXCEPT A MINIMUM OF 6' SHALL BE USED WHEN MOUNTING AN ADVISORY SIGN BELOW A WARNING SIGN. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR INTERMEDIATE TERM STATIONARY WORK CONDITIONS. THE SIGNS MINIMUM MOUNTING HEIGHT SHALL BE 5'. RETROREFLECTIVE DEVICES SHALL BE USED. TEMPORARY SIGNS MAY BE MOUNTED ON PORTABLE SUPPORTS FOR SHORT-TERM, SHORT DURATION, AND MOBILE CONDITIONS. THEY SHALL BE NO LESS THAN ONE (1) FOOT ABOVE THE TRAVELED WAY. LONG-TERM STATIONARY SIGNS SHALL BE DIRECT BURIED IN SOIL, UNLESS CONDITIONS NECESSITATE THE USE OF PORTABLE SIGNS, OR AS APPROVED BY THE ENGINEER. CONCRETE PADS, CONCRETE OR ROCK BALLAST, OR OTHER SOLID MATERIALS SHALL NOT BE UTILIZED WITH PORTABLE SIGN SUPPORTS.
- FLAGGERS SHALL USE REFLECTORIZED STOP-SLOW PADDLES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
- MOST OF THE SIGNS SHOWN ARE ORIENTED TO THE RIGHT. HOWEVER, THIS DOES NOT PRECLUDE THE USE OF MIRROR IMAGES OF THESE SIGNS WHERE THE REVERSE ORIENTATION MIGHT BETTER CONVEY TO MOTORISTS THE PROPER DIRECTION OF MOVEMENT.
- R55-1 SIGNS SHALL BE PLACED AT LEAST 1500' BUT NOT MORE THAN 1 MILE IN ADVANCE OF THE WORK ZONE. IF A SPEED LIMIT REDUCTION IS IN EFFECT, THE SIGN SHALL BE PLACED A MINIMUM OF 500' IN ADVANCE OF THE "REDUCED SPEED AHEAD" SIGN.

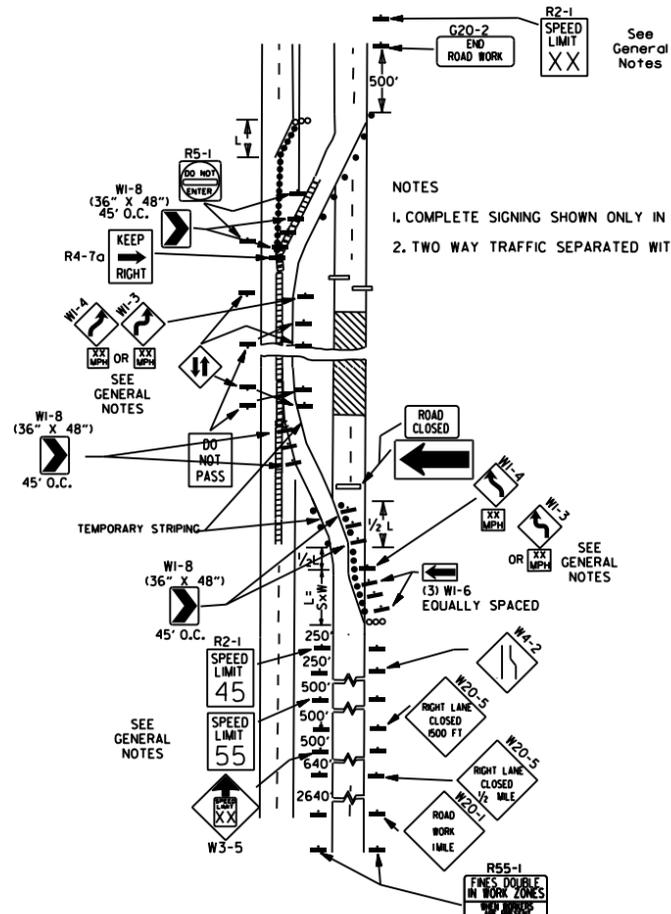
• NOTE: SUPPORTS FOR SIGNS, BARRICADES, AND VERTICAL PANELS THAT ARE DIFFERENT FROM THE REQUIREMENTS SHOWN IN NOTES 4 & 5, BUT MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH), WILL BE ACCEPTED. COMPLIANCE WITH THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) IS REQUIRED FOR ALL PROJECTS.

DATE	REVISION	FILMED
11-07-19	REVISED FOR MASH	
4-13-17	DELETED RSP-1 & ADDED W21-5a	
9-2-15	REVISED REDUCED SPEED LIMIT AHEAD SIGNS REVISED ROAD WORK NEXT XX MILES	
12-15-11	REVISED W24-1	
11-17-10	DELETED W8-9a & ADDED W8-9	
10-15-09	ADDED REFERENCE TO MASH & ADDED SIGN W24-1	
4-17-08	REVISED SIGN DESIGNATIONS	
11-18-04	REVISED NOTES	
10-9-03	REVISED NOTE 1	
11-16-01	REVISED NOTE 7	
9-28-00	REVISED NOTE	
11-18-98	ADDED NOTE	
6-26-97	REVISED NOTE 5	
4-03-97	REVISED NOTE 5	
10-18-96	ADDED CONTROLLED ACCESS HWY. SIGN & TO NOTE 7	
10-12-95	ADDED R55-1	
6-8-95	REVISED TO CORRECT SIGN ILLUSTRATIONS	6-8-95
2-2-95	REVISED PER PART VI, MUTCD SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

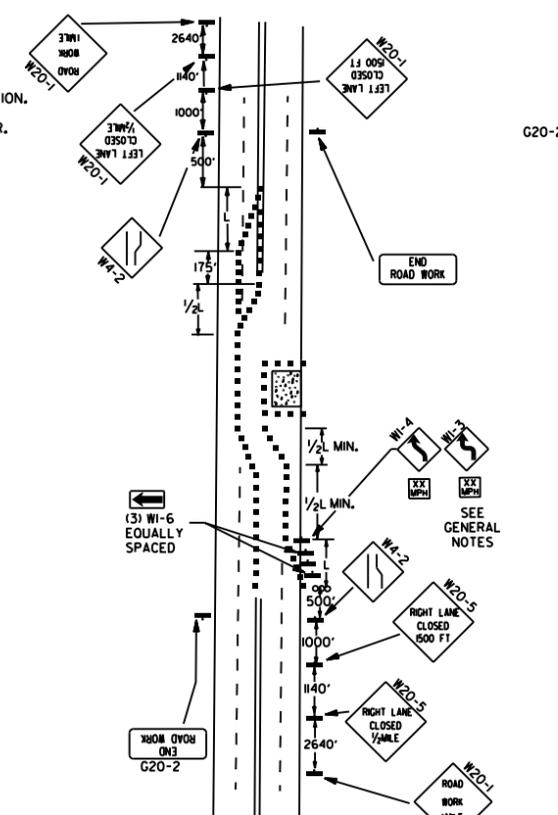
ARKANSAS STATE HIGHWAY COMMISSION  
STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION  
STANDARD DRAWING TC-1



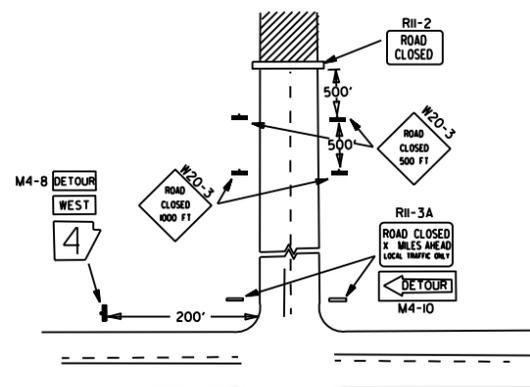
(A) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON A 2-LANE HIGHWAY WHERE THE ENTIRE ROADWAY IS CLOSED AND A BYPASS DETOUR IS PROVIDED.



(B) TYPICAL APPLICATION - 4-LANE DIVIDED ROADWAY WHERE ONE ROADWAY IS CLOSED.

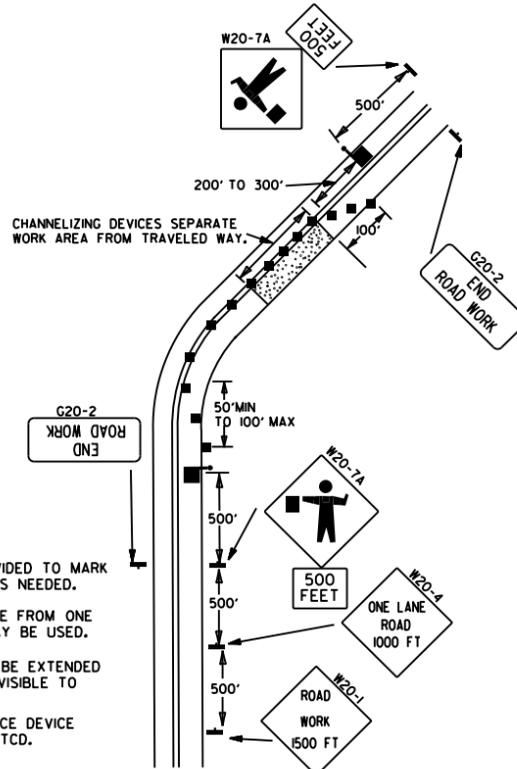


(C) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



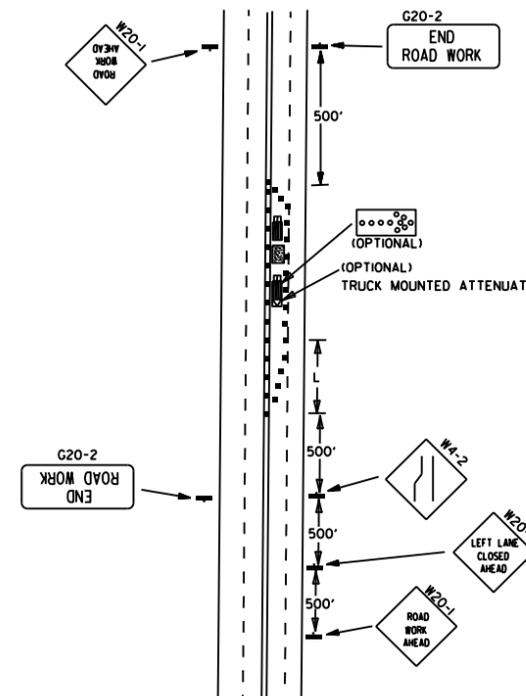
NOTES:  
 1. REGULATORY TRAFFIC CONTROL DEVICES TO BE MODIFIED AS NEEDED FOR THE DURATION OF THE DETOUR.  
 2. STREET NAMES MAY BE USED WHEN DESIRABLE FOR DIRECTING DETOURED TRAFFIC.

(D) TYPICAL APPLICATION - ROADWAY CLOSED BEYOND DETOUR POINT.



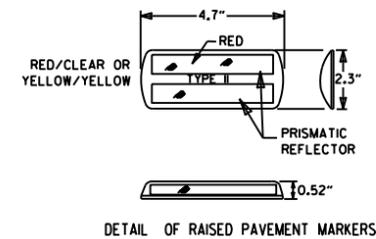
NOTES:  
 1. FLOOD LIGHTS SHOULD BE PROVIDED TO MARK FLAGGER STATIONS AT NIGHT AS NEEDED.  
 2. IF ENTIRE WORK AREA IS VISIBLE FROM ONE STATION, A SINGLE FLAGGER MAY BE USED.  
 3. CHANNELIZING DEVICES ARE TO BE EXTENDED TO A POINT WHERE THEY ARE VISIBLE TO APPROACHING TRAFFIC.  
 4. AUTOMATED FLAGGER ASSISTANCE DEVICE (AFAD) OPTIONAL. REFER TO MUTCD.

(E) TYPICAL APPLICATION OF TRAFFIC CONTROL DEVICES ON 2-LANE HIGHWAY WHERE ONE LANE IS CLOSED AND FLAGGING IS PROVIDED.



(F) TYPICAL APPLICATION - 4-LANE UNDIVIDED ROADWAY WITH INSIDE LANE CLOSED.

- KEY:
- FLAGGER
  - ▬ POSITIVE BARRIER
  - ∞ ARROW PANEL (IF REQUIRED)
  - ▬ TYPE III BARRICADE
  - CHANNELIZING DEVICE
  - TRAFFIC DRUM
  - RAISED PAVEMENT MARKER



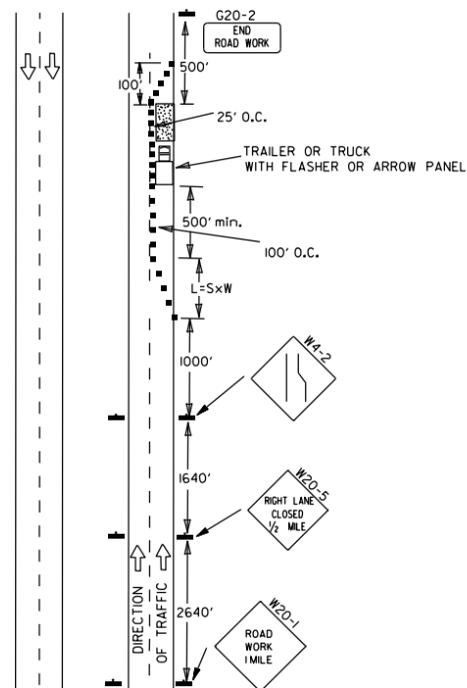
TYPICAL ADVANCE WARNING SIGN PLACEMENT

TAPER FORMULAE:

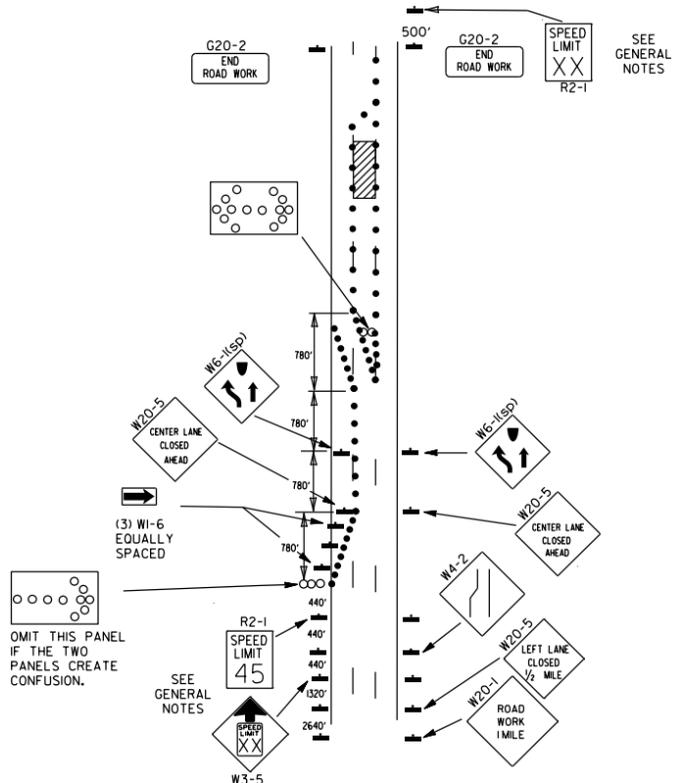
$L = S \times W$  FOR SPEEDS OF 45MPH OR MORE.  
 $L = \frac{W \times S^2}{60}$  FOR SPEEDS OF 40MPH OR LESS.  
 WHERE:  
 L = MINIMUM LENGTH OF TAPER.  
 S = NUMERICAL VALUE OF POSTED SPEED LIMIT PRIOR TO WORK OR 85TH PERCENTILE SPEED.  
 W = WIDTH OF OFFSET.

- GENERAL NOTES:
1. THE MAINTENANCE DIVISION SHALL CONDUCT A BALL BANK STUDY TO DETERMINE THE ADVISORY SPEED LIMIT PRIOR TO OPENING TO TRAFFIC. THE ADVISORY SPEED WILL BE POSTED ON W1-3 OR W1-4 CURVE WARNING SIGNS. USE W1-4 WHEN SPEED IS GREATER THAN 30MPH AND W1-3 WHEN 30MPH OR LESS.
  2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-1(55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1(45) SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-1(65) SHALL BE OMITTED. ADDITIONAL R2-1(55) SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
  4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT, OR AS DIRECTED BY THE ENGINEER.
  5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
  6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
  7. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER. WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
  8. DIMENSIONS SHOWN FOR RAISED PAVEMENT MARKERS ARE TYPICAL. THE CONTRACTOR MAY SUBSTITUTE SIMILAR MARKERS WITH THE APPROVAL OF THE ENGINEER. REQUESTING APPROVAL FOR SIMILAR MARKERS MAY BE MADE BY REFERRING TO THE ARDOT QUALIFIED PRODUCTS LIST.
  9. ALL TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL MEET THE REQUIREMENTS OF THE MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).

DATE	REVISION	FILMED
11-07-19	REVISED NOTE 1, ADDED NOTE 9	
9-2-15	REVISED NOTE 2, ADDED NOTE 8, REVISED DRAWING (A) & REPLACED R2-5A WITH W3-5	
9-12-13	REVISED DETAIL OF RAISED PAVEMENT MARKERS	
3-11-10	ADDED (AFAD)	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED GENERAL NOTE	
10-18-96	ADDED R55-1	
4-26-96	CORRECTED (a) BEHIND G20-2	
6-8-95	CORRECTED SIGN IDENT. ON W1-4A	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	



(A) TYPICAL APPLICATION - DAYTIME MAINTENANCE OPERATIONS OF SHORT DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.



(B) TYPICAL APPLICATION - 3-LANE ONEWAY ROADWAY WHERE CENTER LANE IS CLOSED.

KEY:

- ○ ○ ○ ARROW PANEL (IF REQUIRED)
- CHANNELIZING DEVICE
- TRAFFIC DRUM

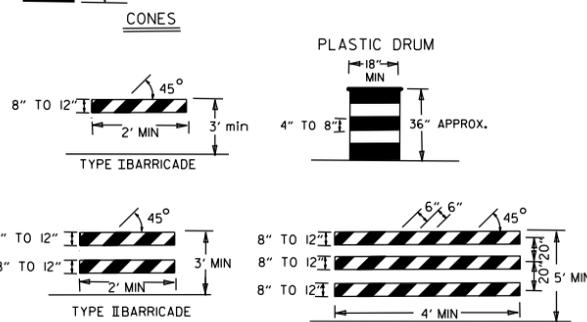
GENERAL NOTES:

1. A SPEED LIMIT REDUCTION MAY BE IMPLEMENTED ONLY WHEN DESIGNATED IN THE PLAN OR WHEN RECOMMENDED BY THE ROADWAY DESIGN DIVISION.
2. WHEN THE EXISTING SPEED LIMIT IS 55MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 45MPH, THE R2-1(55) SHALL BE OMITTED AND THE W3-5 SHALL BE INSTALLED AT THAT LOCATION. ADDITIONAL R2-1(45) SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
3. WHEN THE EXISTING SPEED LIMIT IS 65MPH AND THE PLANS REQUIRE A SPEED LIMIT OF 55MPH, THE R2-1(65) SHALL BE OMITTED. ADDITIONAL R2-1(55) SPEED LIMIT SIGNS SHALL BE INSTALLED AT A MAXIMUM OF 1MILE INTERVALS. AT THE END OF THE WORK AREA A R2-1(XX) SHALL BE INSTALLED TO MATCH ORIGINAL SPEED LIMIT.
4. THE MAXIMUM SPACING BETWEEN CHANNELIZING DEVICES IN A TAPER SHOULD BE APPROXIMATELY EQUAL IN FEET TO THE SPEED LIMIT. BEYOND THE TAPER, MAXIMUM SPACING SHALL BE TWO TIMES THE SPEED LIMIT OR AS DIRECTED BY THE ENGINEER.
5. WARNING LIGHTS AND/OR FLAGS MAY BE MOUNTED TO SIGNS OR CHANNELIZING DEVICES AT NIGHT AS NEEDED.
6. PAVEMENT MARKINGS NO LONGER APPLICABLE WHICH MIGHT CREATE CONFUSION IN THE MINDS OF VEHICLE OPERATORS SHALL BE REMOVED OR OBLITERATED AS SOON AS PRACTICABLE.
7. THE G20-1 SIGN WILL BE REQUIRED ON JOBS OF OVER TWO MILES IN LENGTH. WHEN THE LANE CLOSURE IS NOT AT THE BEGINNING OF THE PROJECT, THE G20-1 SIGN SHALL BE ERECTED 125' IN ADVANCE OF THE JOB LIMIT. ADDITIONAL W20-1(1MILE) SIGNS ARE NOT REQUIRED IN ADVANCE OF LANE CLOSURES THAT BEGIN INSIDE THE PROJECT LIMITS.
8. FLAGGERS SHALL USE STOP/SLOW PADDLES FOR CONTROLLING TRAFFIC THROUGH WORK ZONES. FLAGS MAY BE USED ONLY FOR EMERGENCY SITUATIONS.
9. ALL PLASTIC DRUMS AND CONES SHALL MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).
10. TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL BE DELINEATED BY AFFIXING CONSPICUITY MATERIAL IN A CONTINUOUS LINE ON THE FACE OF THE TRAILER, WHEN PLACED ON OR ADJACENT TO THE SHOULDER AND NOT BEHIND A POSITIVE BARRIER, THESE DEVICES SHALL BE DELINEATED BY PLACING FIVE (5) TRAFFIC DRUMS, EQUALLY SPACED ALONG THE TRAFFIC SIDE OF THE DEVICE.
  - ii. ALL TRAILER MOUNTED DEVICES SUCH AS ARROW PANELS AND PORTABLE CHANGEABLE MESSAGE SIGNS SHALL MEET THE REQUIREMENTS OF THE MANUAL FOR ASSESSING SAFETY HARDWARE (MASH).

(C) TYPICAL APPLICATION - CONSTRUCTION OPERATIONS OF INTERMEDIATE TO LONG TERM DURATION ON A 4-LANE DIVIDED ROADWAY WHERE HALF OF THE ROADWAY IS CLOSED.

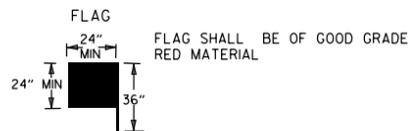
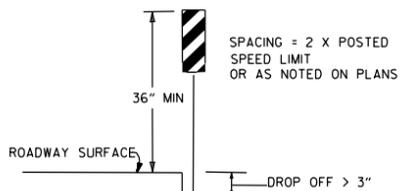
CHANNELIZING DEVICES

WHEN CONES ARE USED ON FREEWAYS AND MULTI-LANE HIGHWAYS, THEY SHALL BE 28" MIN. DURING HOURS OF DARKNESS, 28" CONES SHALL BE USED ON ALL ROADWAYS, AND SHALL BE REFLECTORIZED IN ACCORDANCE WITH THE M.U.T.C.D.



NOTE: FOR ALL ROAD CLOSURES, THE TYPE III BARRICADES SHALL BE OF SUFFICIENT LENGTH TO EXTEND ACROSS ENTIRE ROADWAY.

VERTICAL PANEL PLACEMENT



(D) TYPICAL APPLICATION - CLOSING MULTIPLE LANES OF A MULTILANE HIGHWAY.

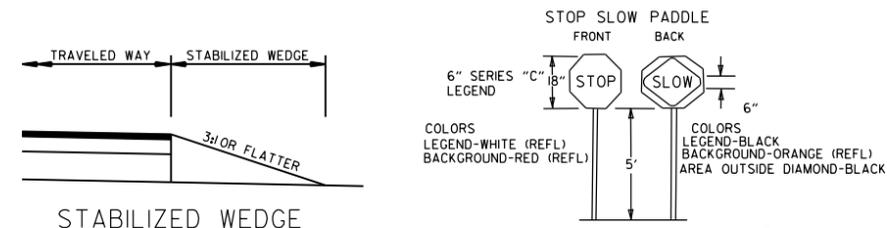
TRAFFIC CONTROL DEVICES

VERTICAL DIFFERENTIAL	LOCATION	TRAFFIC CONTROL	
		≤ 45 MPH	> 45 MPH
≤ 2"	CENTERLINE	W8-11 AND LANE STRIPING	W8-11 AND LANE STRIPING
> 2"	CENTERLINE	STANDARD LANE CLOSURE	STANDARD LANE CLOSURE
≤ 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-9, EDGE LINE STRIPING, AND VERTICAL PANELS	W8-9, EDGE LINE STRIPING, AND VERTICAL PANELS
> 3"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND VERTICAL PANELS	W8-17, EDGE LINE STRIPING, AND VERTICAL PANELS
≤ 6"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 6"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(1)</sup>	A STABILIZED WEDGE, W8-17, EDGE LINE STRIPING AND TRAFFIC DRUMS <sup>(1)</sup>
> 24"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	PRECAST CONCRETE BARRIER <sup>(4)</sup> & EDGE LINES	PRECAST CONCRETE BARRIER <sup>(4)</sup> & EDGE LINES

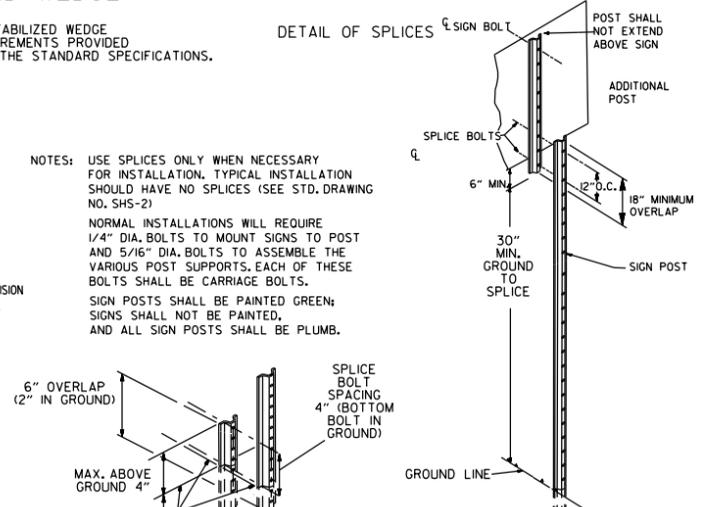
INTERSTATE		
VERTICAL DIFFERENTIAL	LOCATION	TRAFFIC CONTROL
≤ 2"	CENTERLINE	W8-11 AND LANE STRIPING
≤ 2"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-9, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 2"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	W8-17, EDGE LINE STRIPING, AND TRAFFIC DRUMS <sup>(2)</sup>
> 6"	EDGE OF TRAVELED LANE OR EDGE OF SHOULDER	PRECAST CONCRETE BARRIER & EDGE LINES

INTERSTATE AND NON-INTERSTATE		
FORESLOPE	HEIGHT	TRAFFIC CONTROL
1:1	> 2 FT	PRECAST CONCRETE BARRIER
2:1	≤ 5 FT	TRAFFIC DRUMS
2:1	> 5 FT	PRECAST CONCRETE BARRIER
Flatter than 2:1	N/A	TRAFFIC DRUMS

- GENERAL NOTES:
1. WHEN THE SHOULDER AREA IS USED AS PART OF THE TRAVELED LANE AND THERE IS INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, THEN VERTICAL PANELS SHALL BE USED.
  2. WHEN THERE IS INSUFFICIENT WIDTH TO PLACE TRAFFIC DRUMS ON THE REMAINING SHOULDER WIDTH, A STABILIZED WEDGE SHALL BE USED. PRECAST CONCRETE BARRIER WALL CAN BE USED IN LIEU OF A STABILIZED WEDGE, W8-17 SIGN, EDGE LINE STRIPING, AND TRAFFIC DRUMS.
  3. IF AND WHERE DIRECTED BY THE ENGINEER, A STABILIZED WEDGE, W8-17 SIGN, EDGE LINE STRIPING, AND TRAFFIC DRUMS CAN BE USED IN LIEU OF PRECAST CONCRETE BARRIER WALL.
  4. IF AND WHERE DIRECTED BY THE ENGINEER, W21-5, W21-5a, AND/OR W21-5b SIGNS SHALL BE USED WHERE THE ROADWAY IS UNOBSTRUCTED IF AND WHERE DIRECTED BY THE ENGINEER.

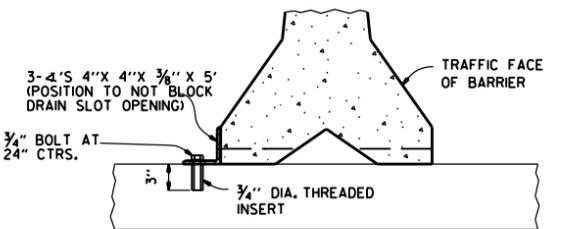
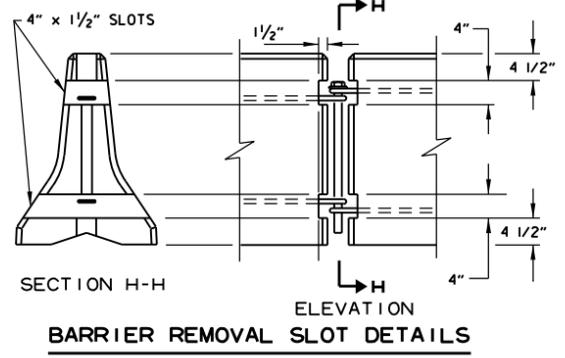
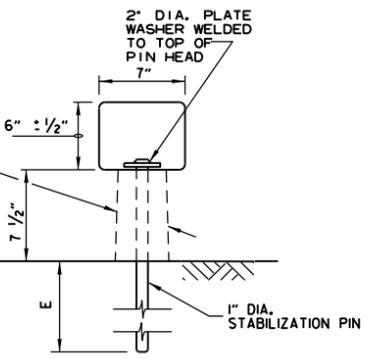
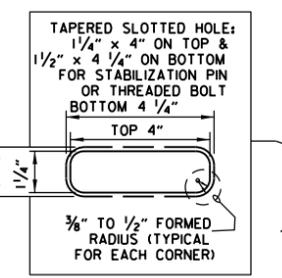
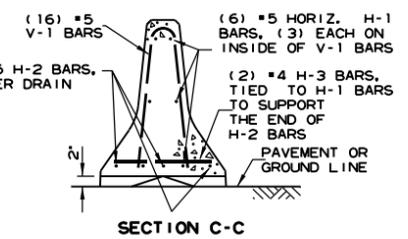
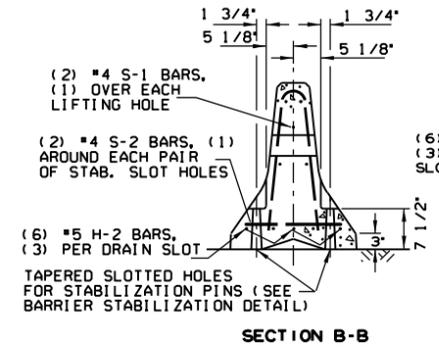
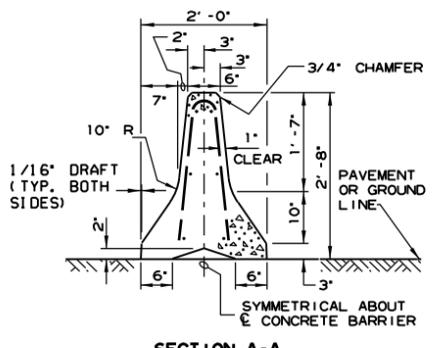
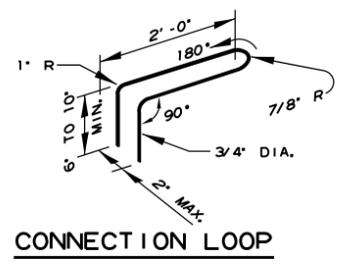
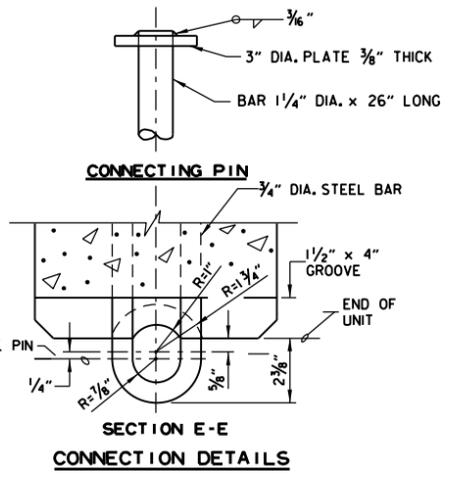


DETAIL OF SPLICES

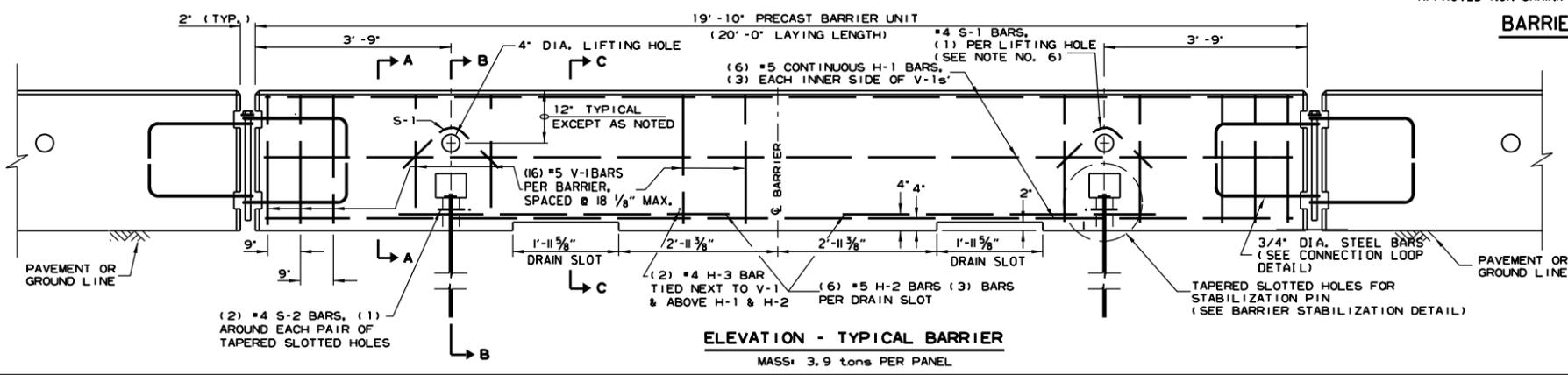
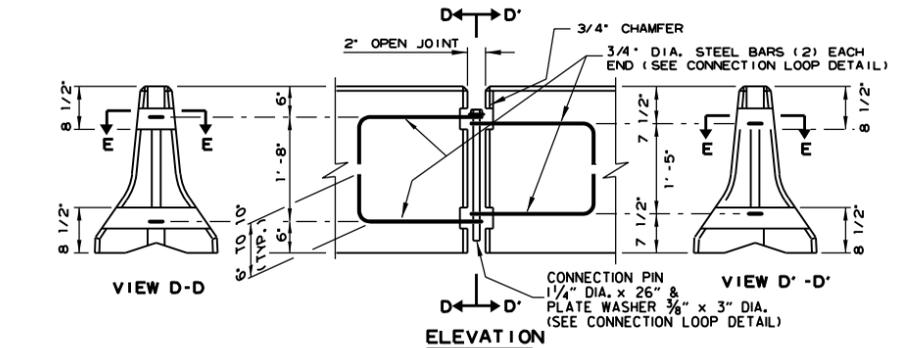


DATE	REVISION	FILMED
2-27-20	REVISED TRAFFIC CONTROL DEVICES DETAILS	
11-07-19	REVISED NOTE 9, ADDED NOTE II	
7-25-19	REVISED TRAFFIC CONTROL DEVICES DETAILS	
9-2-15	REVISED NOTE 2 & REPLACED R2-5A WITH W3-5	
10-15-09	ADDED REFERENCE TO MASH	
11-20-08	REVISED SIGN DESIGNATIONS	
11-18-04	ADDED NOTE	
10-1-98	ADDED NOTE	
4-03-97	ADDED (SP) TO W6-18 & REVISED TRAFFIC CONTROL DEVICES NOTE	
10-18-96	ADDED R55-1	
10-12-95	MOVED UPPER SPLICE	
6-8-95	REVISED SPLICE DETAIL, TEXT	6-8-95
2-2-95	REVISED PER PART VI, MUTCD, SEPT. 3, 1993	
8-15-91	DRAWN AND PLACED IN USE	

REINFORCING BAR TABLE PER BARRIER UNIT			
MARK	LOCATION	BAR SIZE (NO. BARS)	SKETCH
H-1	HORIZONTAL IN BARRIER TIED INSIDE V-1 BARS	#5 (6)	19'-3"
H-2	CENTERED ABOVE DRAIN SLOTS LONG. & TRANSVERSELY	#5 (6)	6'-6"
H-3	TIED ABOVE H-1 BARS TO SUPPORT H-2, TIED TO V-1	#4 (2)	1'-6"
S-1	OVER LIFT HOLES	#4 (2)	2'-5" 3/8" R 90°
S-2	HORIZ. AROUND SLOTS BETWEEN V-1'S & DRAIN SLOTS	#4 (2)	1 1/2" R SLOTS 1" MIN. CLEAR TO BAR TO BAR 5'-1" BAR W/ (4) 1 1/2" R BENDS & MIN. 1'-0" OVERLAP
V-1	VERTICAL IN BARRIER (3) EACH END & (2) AT EACH DRAIN SLOTS	#5 (16)	TOTAL LENGTH 4'-9" 2 3/16" R 12° 4 3/8" 2'-1 3/8" 3/8"



NOTE: THREADED INSERTS SHALL BE CAST IN PLACE FOR ALL NEW BRIDGE DECKS AND DRILLED AND GROUDED FOR EXISTING BRIDGE DECKS. INSERTS SHALL HAVE A MINIMUM ULTIMATE LOAD CAPACITY OF 8000 LBS. IN TENSION. AFTER REMOVAL OF BARRIER, BOLTS, AND ANGLES, THE INSERTS SHALL BE FILLED WITH APPROVED NON-SHRINK EPOXY.

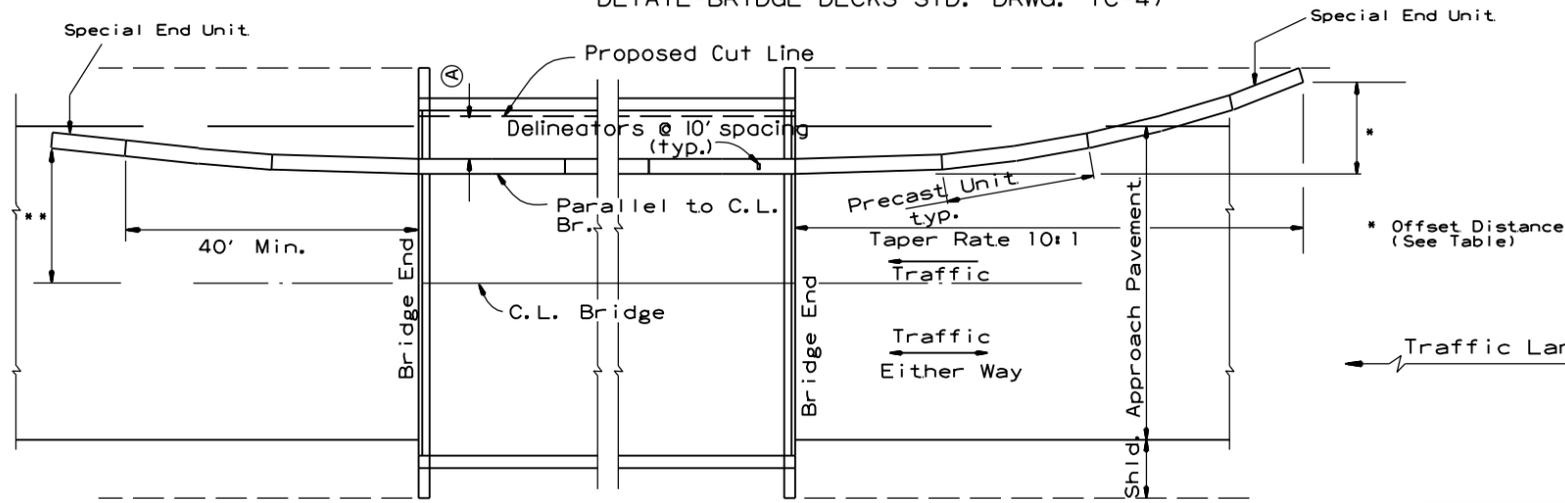


- GENERAL NOTES**
- THE CONTRACTOR SHALL FURNISH THE PRECAST CONCRETE BARRIER UNITS AND SHALL BE RESPONSIBLE FOR THE MANUFACTURE, SHIPMENT, STORAGE, PLACEMENT AND REMOVAL. AT THE COMPLETION OF THE PROJECT, THE PRECAST UNITS WILL REMAIN THE PROPERTY OF THE CONTRACTOR.
  - MATERIALS SHALL MEET THE FOLLOWING MINIMUM REQUIREMENTS:  
CONCRETE: 2500 PSI COMPRESSIVE STRENGTH AT 28 DAYS.  
REINFORCING STEEL: AASHTO M 31 OR M 53, GRADE 60  
STRUCTURAL STEEL: AASHTO-M270 GRADE 36 SHALL BE USED FOR THE CONNECTION PIN, CONNECTION LOOPS, AND STABILIZATION PINS. A ONE PIECE PIN WITH A 3" ROUNDED TOP MAY BE USED IN PLACE OF THE DETAILED CONNECTION PIN.  
DELINEATORS: DELINEATORS SHALL BE MOUNTED AT 10' SPACING ON TOP OF PRECAST BARRIER.  
  
IN APPLICATIONS WHERE BARRIER WALL IS WITHIN 6 FEET OF A TRAFFIC LANE, ADDITIONAL DELINEATORS SHALL BE PLACED ON THE BARRIER AT 10' SPACING APPROXIMATELY ONE (1) FOOT FROM THE TOP OF THE BARRIER. DELINEATORS SHALL BE ON THE ARDOT QUALIFIED PRODUCTS LIST FOR CONSTRUCTION CONCRETE BARRIER MARKERS. DELINEATOR COLOR SHALL BE IN ACCORDANCE WITH THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES. PAYMENT FOR DELINEATORS SHALL BE CONSIDERED INCLUDED IN THE PRICE BID PER LIN. FT. FOR "FURNISHING AND INSTALLING PRECAST CONCRETE BARRIER". THE CONTRACTOR SHALL CERTIFY TO THE ENGINEER THAT THE MATERIAL AND THE DESIGN USED IN THE PRECAST BARRIER UNITS MEETS THE REQUIREMENTS AS SHOWN ON THIS STANDARD DRAWING.
  - OTHER PRECAST CONCRETE BARRIERS THAT HAVE BEEN CRASH TESTED AND APPROVED BY THE FEDERAL HIGHWAY ADMINISTRATION TO MEET THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) WILL BE ACCEPTED OR AS DIRECTED BY THE ENGINEER. THE CONTRACTOR SHALL FURNISH A CERTIFICATION OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH) COMPLIANCE FOR ANY OTHER TYPES OF PRECAST BARRIER TO BE USED. THE CERTIFICATION SHALL STATE THAT THE PRECAST CONCRETE BARRIER MEETS THE REQUIREMENTS OF MANUAL FOR ASSESSING SAFETY HARDWARE (MASH). MIXING OF SHAPES WILL NOT BE ALLOWED IN A CONTINUOUS LINE OF UNITS.
  - DOWEL HOLES IN PAVEMENT OR BRIDGE SLABS THAT ARE TO REMAIN IN PLACE SHALL BE FILLED. HOLES IN CONCRETE PAVEMENT AND BRIDGE SLABS SHALL BE FILLED WITH AN APPROVED NON-SHRINK EPOXY GROUT. HOLES IN ASPHALT PAVEMENT SHALL BE FILLED WITH AN APPROVED ASPHALT JOINT FILLER. PAYMENT FOR DRILLING AND FILLING HOLES TO BE INCLUDED IN THE PRICE FOR VARIOUS BARRIER ITEMS.
  - ATTACH UNITS TO ROADWAY SURFACE WITH STABILIZATION PINS AND TO DECK SLABS USING BOLTS WHEN REQUIRED.
  - A 4" WHITE PVC SLEEVE MAY BE USED TO FORM THE LIFTING HOLE AND IF USED THE SLEEVE IS TO BE LEFT IN PLACE.

DATE	REVISION	FILMED
11-07-19	REVISED NOTE 3	
2-27-14	REVISED BARRIER STABILIZATION DETAIL	
10-15-09	ADDED REFERENCE TO MASH	
8-5-09	REV. NOTE 3 CONCERNING DRAIN SLOTS	
11-29-07	REVISED NOTE 3	
5-25-06	DELETED GENERAL NOTE 7	
11-18-04	REVISED BARRIER STABILIZATION DETAIL BRIDGE DECKS	
4-10-03	REVISED GENERAL NOTE 2	
8-22-02	ISSUED NEW DRAWING	
DATE	REVISION	FILMED

**ARKANSAS STATE HIGHWAY COMMISSION**  
**STANDARD TRAFFIC CONTROLS FOR HIGHWAY CONSTRUCTION - TEMPORARY PRECAST BARRIER**  
STANDARD DRAWING TC-4

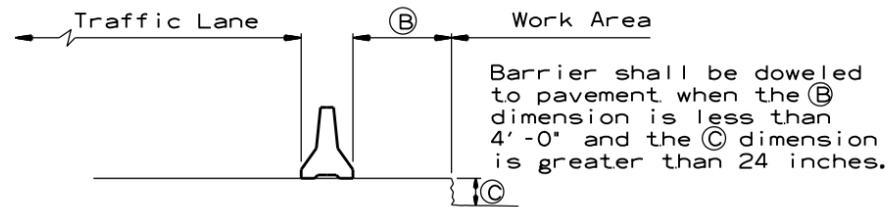
(A) 4 feet or greater preferred. If less than 4 feet, Precast Units shall be connected to slab (SEE BARRIER STABILIZATION DETAIL-BRIDGE DECKS STD. DRWG. TC-4)



**BARRIER PLACEMENT ALONG BRIDGE WITH OFFSET**

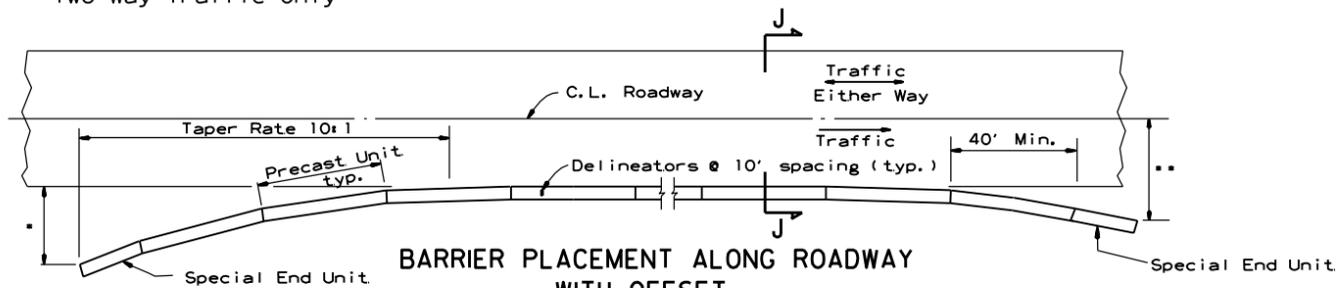
No Scale

\*\* Offset Distance for Two Way Traffic Only



**SECTION J-J**

No Scale



**BARRIER PLACEMENT ALONG ROADWAY WITH OFFSET**

No Scale

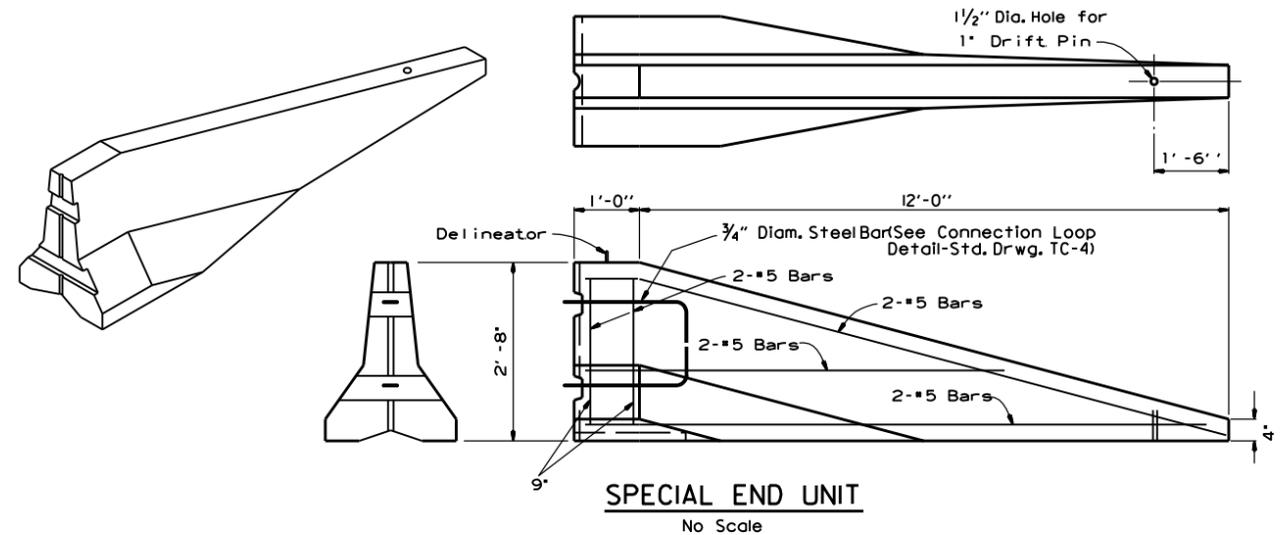
\* Offset Distance (See Table)

\*\* Offset Distance For Two Way Traffic Only

Offset Distance Table

Speed (MPH)	Offset Distance (FT.)
≤ 45	12
> 45	18

If offset distance is not attainable, then see 'Barrier Placement With Attenuator' Detail shown below.

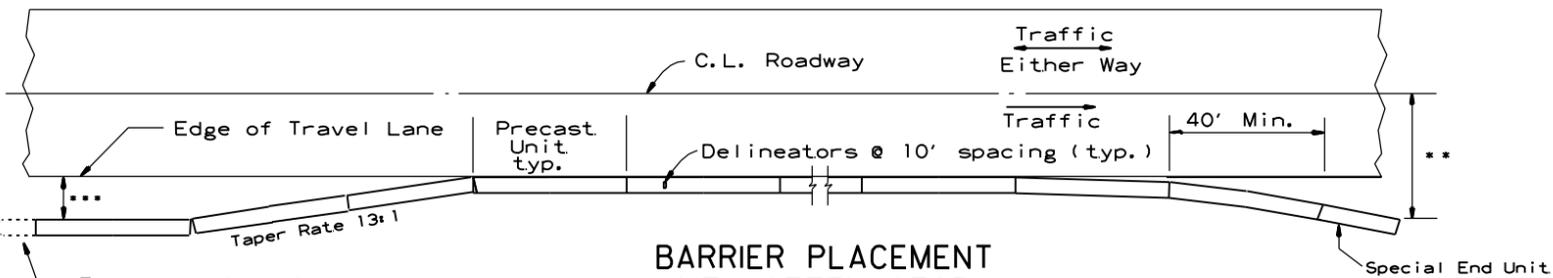


**SPECIAL END UNIT**

No Scale

**General Notes**

When shown on the Plans, the ends of the Temporary Precast Concrete Barrier shall be protected with a Manual For Assessing Safety Hardware (MASH) approved Crash Cushion. Payment for Crash Cushions shall be made under the item of "Temporary Impact Attenuation Barrier."



**BARRIER PLACEMENT WITH ATTENUATOR**

No Scale

\*\* Offset Distance For Two Way Traffic Only

\*\*\* Min. 3'-0" From Edge of Travel Lane to Nearest Edge of Attenuator

DATE	REVISION	FILMED
11-07-19	REVISED NOTE	
10-15-09	ADDED REFERENCE TO MASH	
5-25-06	REVISED BARRIER PLACEMENT	
8-22-02	ISSUED NEW DRAWING	

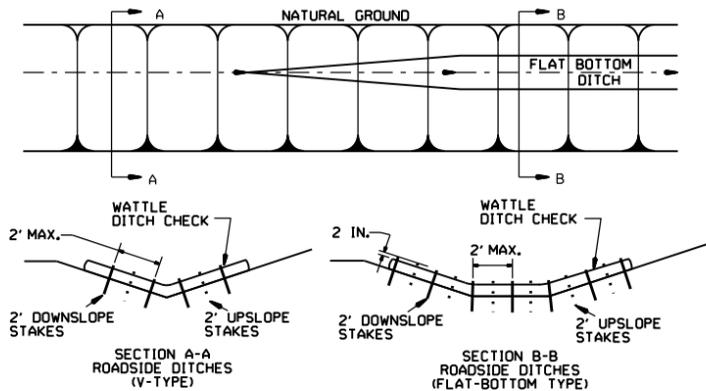
**ARKANSAS STATE HIGHWAY COMMISSION**

**STANDARD TRAFFIC CONTROLS  
FOR HIGHWAY CONSTRUCTION -  
TEMPORARY PRECAST BARRIER**

**STANDARD DRAWING TC-5**

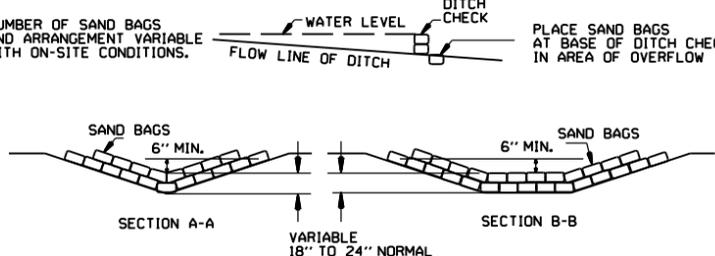
**GENERAL NOTES**

INSTALL A MINIMUM OF 2 UPSLOPE STAKES AND 4 DOWNSLOPE STAKES AT AN ANGLE TO WEDGE WATTLE TO BOTTOM OF DITCH.

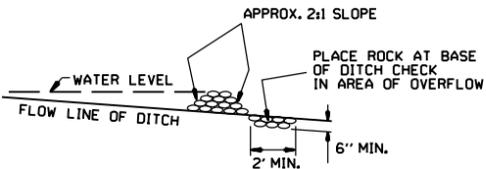


**WATTLE DITCH CHECK (E-1)**

NUMBER OF SAND BAGS AND ARRANGEMENT VARIABLE WITH ON-SITE CONDITIONS. PLACE SAND BAGS AT BASE OF DITCH CHECK IN AREA OF OVERFLOW.

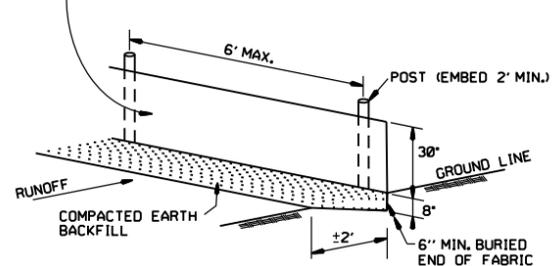


**SAND BAG DITCH CHECK (E-5)**

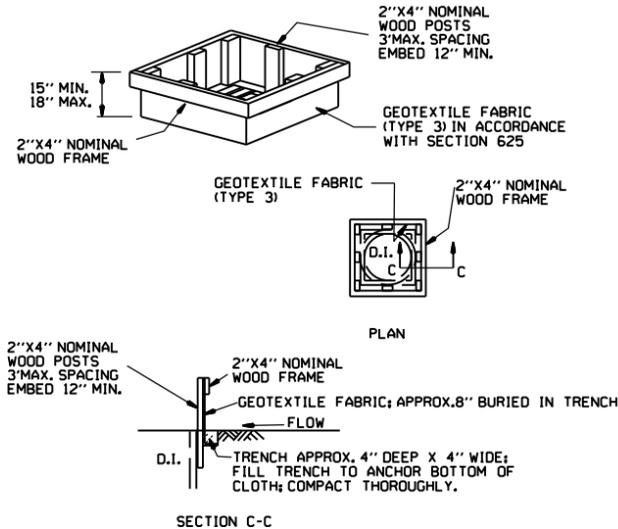


**ROCK DITCH CHECK (E-6)**

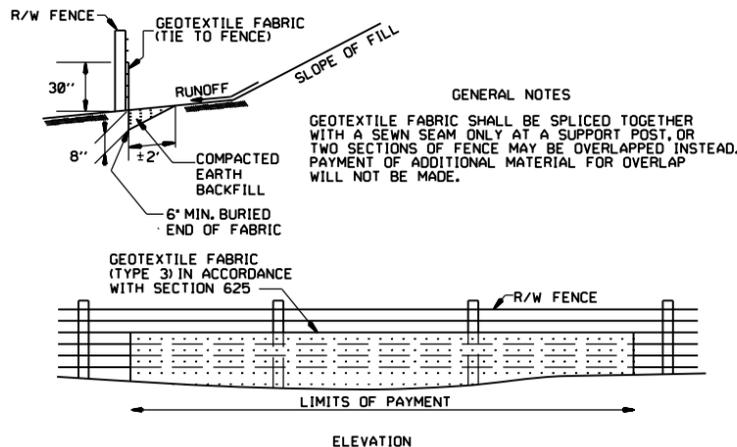
**GENERAL NOTES**  
 GEOTEXTILE FABRIC (TYPE 4) IN ACCORDANCE WITH SECTION 625  
 GEOTEXTILE FABRIC SHALL BE SPLICED TOGETHER WITH A SEWN SEAM ONLY AT A SUPPORT POST OR TWO SECTIONS OF FENCE MAY BE OVERLAPPED INSTEAD. PAYMENT OF ADDITIONAL MATERIAL FOR OVERLAP WILL NOT BE MADE.



**SILTS FENCE (E-11)**

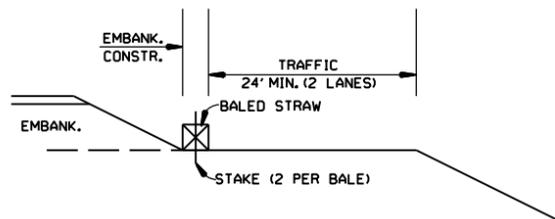


**DROP INLET SILTS FENCE (E-7)**

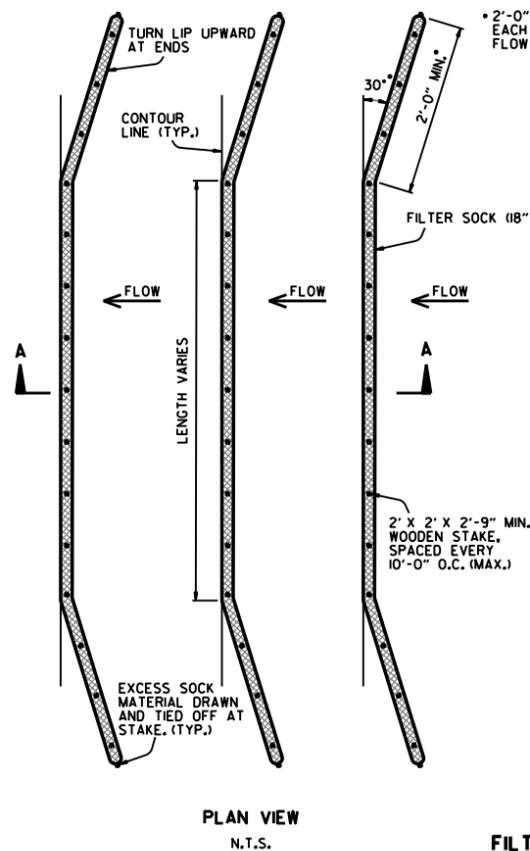


**SILTS FENCE ON R/W FENCE (E-4)**

**GENERAL NOTES**  
 1. STRAW BALES SHALL BE INSTALLED SO THAT THE BINDINGS ARE ORIENTED AROUND THE SIDES RATHER THAN ALONG THE TOPS AND BOTTOMS OF THE BALES. THE BALES SHALL BE A MINIMUM OF 30 INCHES IN LENGTH.  
 2. NO GAPS SHALL BE LEFT BETWEEN BALES.  
 3. BALED STRAW FILTER BARRIERS COMPLETED AND ACCEPTED WILL BE MEASURED BY THE BALE IN PLACE AS AUTHORIZED BY THE ENGINEER AND WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER BALE FOR BALED STRAW DITCH CHECKS.

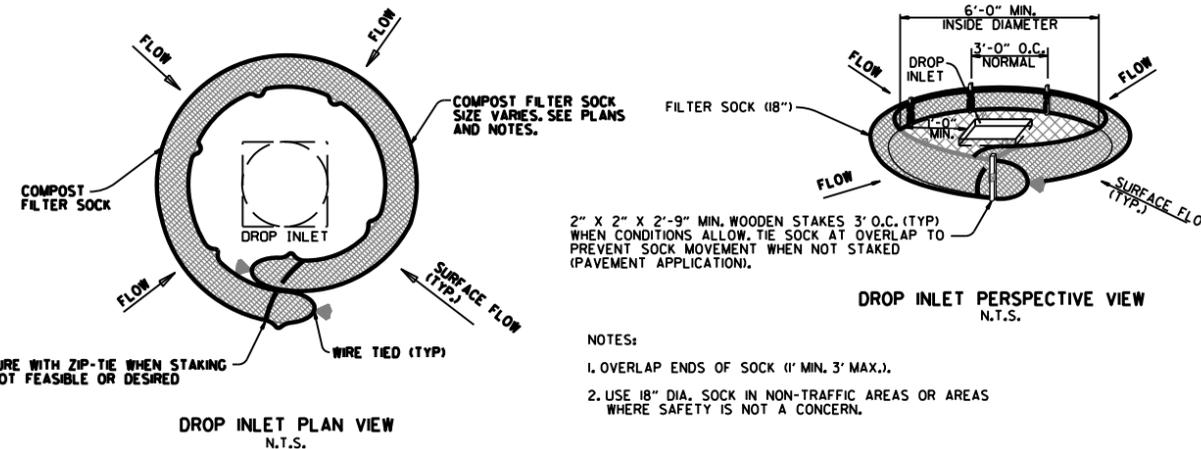


**BALED STRAW FILTER BARRIER (E-2)**



**FILTER SOCK ALONG SLOPE (E-3)**

**NOTES:**  
 1. FILTER SOCKS CAN BE PLACED AT THE TOP, ON THE FACE, AND AT THE TOE OF SLOPES AS SEDIMENT-TRAPPING DEVICES FOR SHEET FLOW RUNOFF.  
 2. FILTER SOCKS ARE TYPICALLY SUPPLIED AND INSTALLED WITH 18 INCH DIAMETERS. DIAMETER TOLERANCE IS 2 INCHES, AS FILTER SOCKS TEND TO FLATTEN OUT WHEN PLACED.  
 3. STEEL POSTS MAY BE USED AND SHALL BE ROLLED FROM HIGH CARBON STEEL AND HAVE A MINIMUM OF 1.25 LB./FT. POSTS SHALL BE HOT-DIPPED GALVANIZED OR PAINTED WITH HIGH-GRADE WEATHER RESISTANT BROWN OR BLACK STEEL PAINT. STEEL POSTS SHALL BE EQUIPPED WITH ANCHOR PLATE HAVING A MINIMUM AREA OF 14 SQUARE INCHES. POSTS SHALL BE STUDDED, EMBOSSED, OR PUNCHED. POSTS AND ANCHOR PLATES SHALL CONFORM TO THE REQUIREMENTS OF ASTM A702. NO ADDITIONAL PAYMENT WILL BE PROVIDED FOR STEEL POSTS, BUT PRICE WILL BE CONSIDERED SUBSIDIARY TO "FILTER SOCK (18\"/>

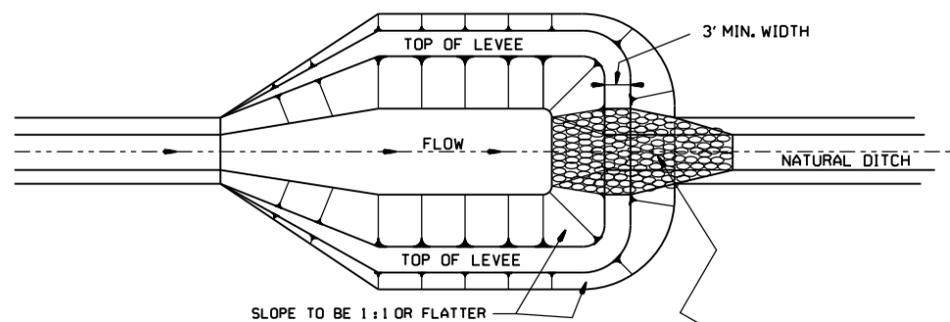


**COMPOST FILTER SOCK DROP INLET PROTECTION (E-13)**

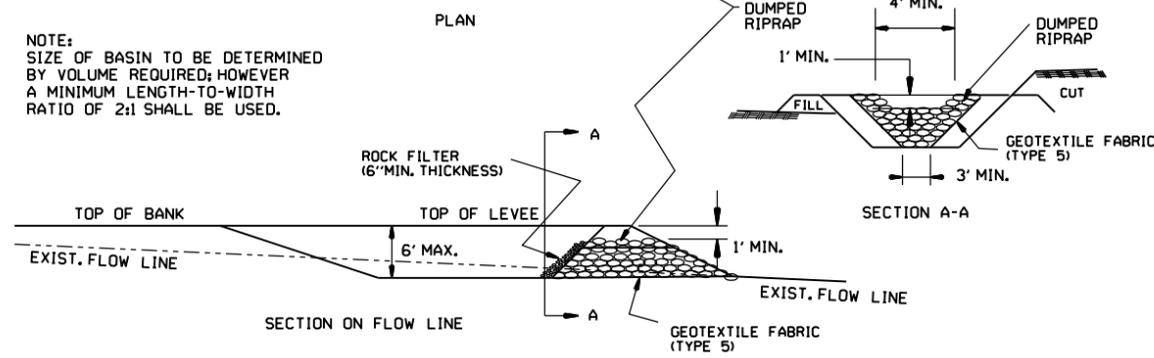
**NOTES:**  
 1. OVERLAP ENDS OF SOCK (1' MIN. 3' MAX.).  
 2. USE 18" DIA. SOCK IN NON-TRAFFIC AREAS OR AREAS WHERE SAFETY IS NOT A CONCERN.

DATE	REVISION
11-16-17	ADDED FILTER SOCK E-3 AND E-13
12-15-11	DELETED BALED STRAW DITCH CHECK & ADDED WATTLE DITCH CHECK
11-18-98	ADDED NOTES
07-02-98	ADDED BALED STRAW FILTER BARRIER (E-2)
07-20-95	REVISED SILTS FENCE E-4 AND E-11
07-15-94	REV. E-4 & E-11 MIN. 13" BURIED END OF FABRIC
06-02-94	REVISED E-1, 4, 7 & 11; DELETED E-2 & 3
04-01-93	REDRAWN
10-01-92	REDRAWN
08-02-76	ISSUED R.D.M.

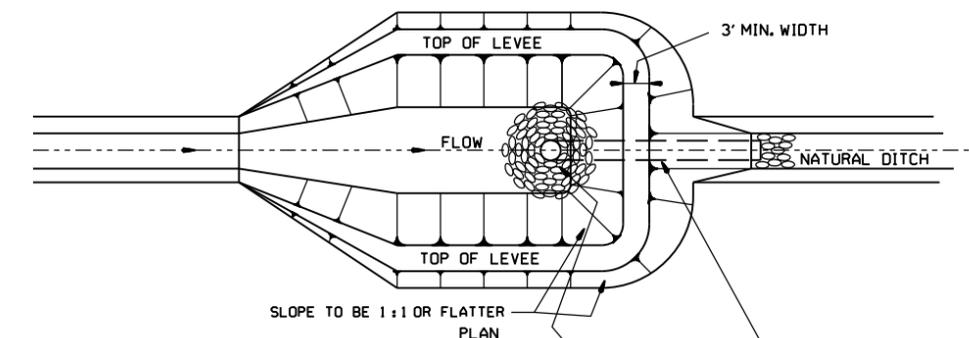
ARKANSAS STATE HIGHWAY COMMISSION  
 TEMPORARY EROSION CONTROL DEVICES  
 STANDARD DRAWING TEC-1



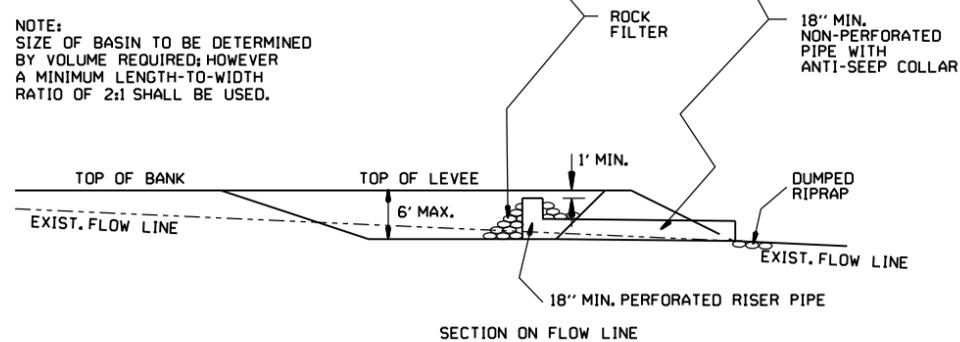
NOTE:  
SIZE OF BASIN TO BE DETERMINED  
BY VOLUME REQUIRED; HOWEVER  
A MINIMUM LENGTH-TO-WIDTH  
RATIO OF 2:1 SHALL BE USED.



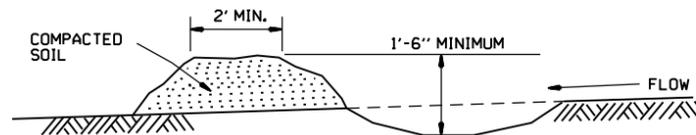
SEDIMENT BASIN WITH RIPRAP OUTLET (E-9)



NOTE:  
SIZE OF BASIN TO BE DETERMINED  
BY VOLUME REQUIRED; HOWEVER  
A MINIMUM LENGTH-TO-WIDTH  
RATIO OF 2:1 SHALL BE USED.

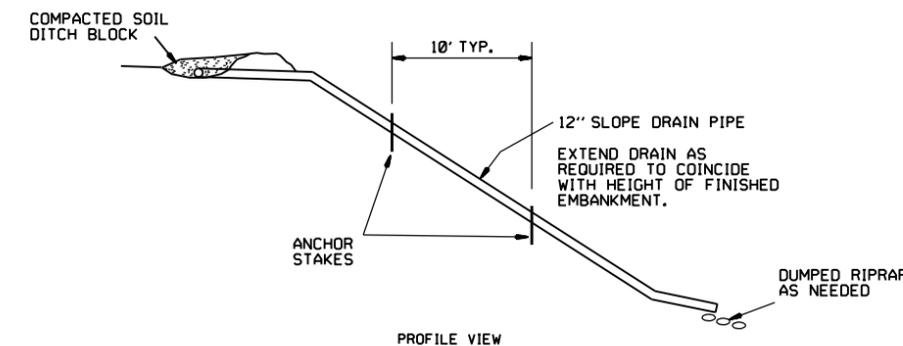
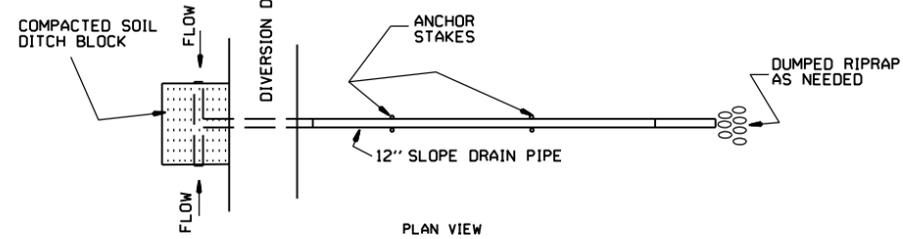


SEDIMENT BASIN WITH PIPE OUTLET (E-10)

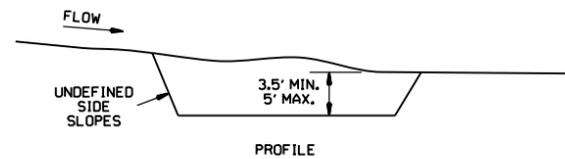
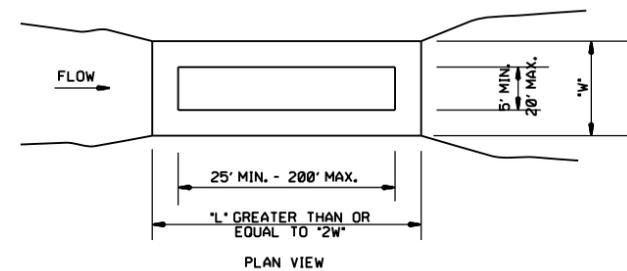


DIVERSION DITCH (E-8)

NOTE:  
A T-SECTION SHALL BE USED AT THE INLET  
FOR TWO-DIRECTIONAL FLOW.  
AN ELBOW SHALL BE USED FOR  
ONE-DIRECTIONAL FLOW.



SLOPE DRAIN (E-12)



SEDIMENT BASIN (E-14)

6-2-94	Revised E-8 & E-12; Added E-14 & Deleted E-13		
4-1-93	ISSUED		
DATE	REVISION		FILMED

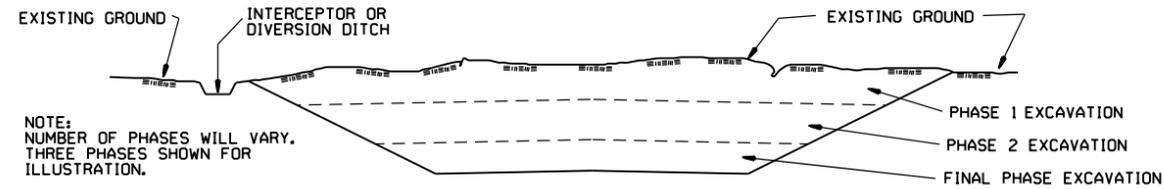
ARKANSAS STATE HIGHWAY COMMISSION  
TEMPORARY EROSION  
CONTROL DEVICES  
STANDARD DRAWING TEC-2

## CLEARING AND GRUBBING

### CONSTRUCTION SEQUENCE

1. PLACE PERIMETER CONTROLS (I.E. SILT FENCES, DIVERSION DITCHES, SEDIMENT BASINS, ETC.)
2. PERFORM CLEARING AND GRUBBING OPERATION.

## EXCAVATION



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

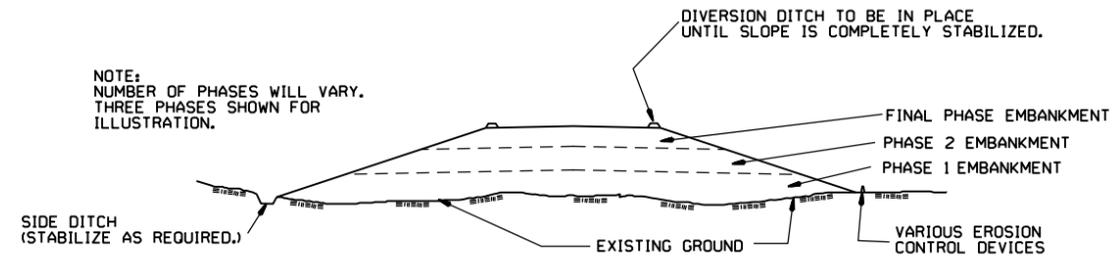
### GENERAL NOTE

ALL CUT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE EXCAVATED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. EXCAVATE AND STABILIZE INTERCEPTOR AND/OR DIVERSION DITCHES.
2. PERFORM PHASE 1 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
3. PERFORM PHASE 2 EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING.
4. PERFORM FINAL PHASE OF EXCAVATION. PLACE PERMANENT OR TEMPORARY SEEDING. STABILIZE DITCHES. CONSTRUCT DITCH CHECKS, DIVERSION DITCHES, SEDIMENT BASINS, OR OTHER EROSION CONTROL DEVICES AS REQUIRED.

## EMBANKMENT



NOTE:  
NUMBER OF PHASES WILL VARY.  
THREE PHASES SHOWN FOR  
ILLUSTRATION.

### GENERAL NOTE

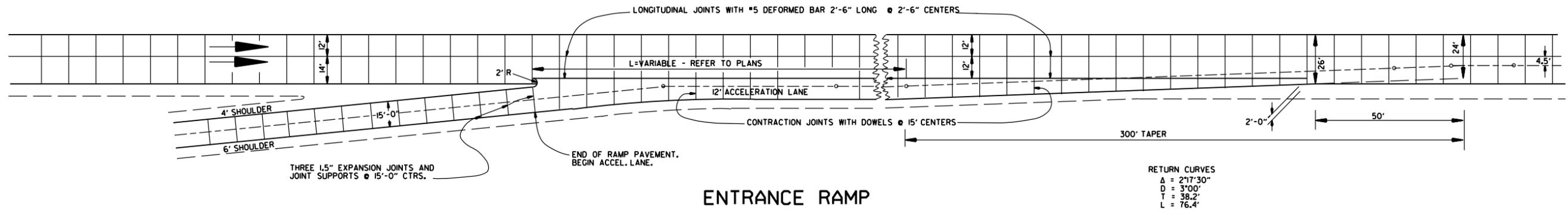
ALL EMBANKMENT SLOPES SHALL BE DRESSED, PREPARED, SEEDED, AND MULCHED AS THE WORK PROGRESSES. SLOPES SHALL BE CONSTRUCTED AND STABILIZED IN EQUAL INCREMENTS NOT TO EXCEED 25 FEET, MEASURED VERTICALLY.

### CONSTRUCTION SEQUENCE

1. CONSTRUCT DIVERSION DITCHES, DITCH CHECKS, SEDIMENT BASINS, SILT FENCES, OR OTHER EROSION CONTROL DEVICES AS SPECIFIED.
2. PLACE PHASE 1 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
3. PLACE PHASE 2 EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PROVIDE DIVERSION DITCHES AND SLOPE DRAINS IF EMBANKMENT CONSTRUCTION IS TO BE TEMPORARILY ABANDONED FOR A PERIOD OF GREATER THAN 21 DAYS.
4. PLACE FINAL PHASE OF EMBANKMENT WITH PERMANENT OR TEMPORARY SEEDING. PLACE DIVERSION DITCHES AND SLOPE DRAINS AND MAINTAIN UNTIL ENTIRE SLOPE IS STABILIZED.

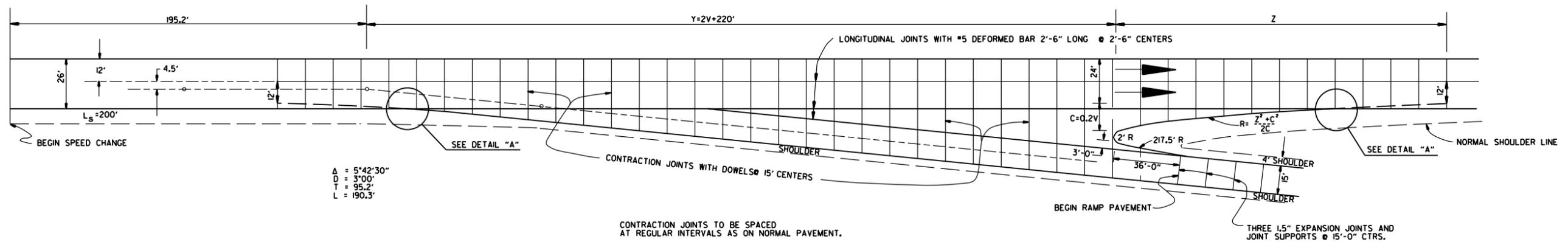
			ARKANSAS STATE HIGHWAY COMMISSION
			TEMPORARY EROSION CONTROL DEVICES
11-03-94	CORRECTED SPELLING		
6-2-94	Drawn & Issued		6-2-94
DATE	REVISION		FILMED
			STANDARD DRAWING TEC-3





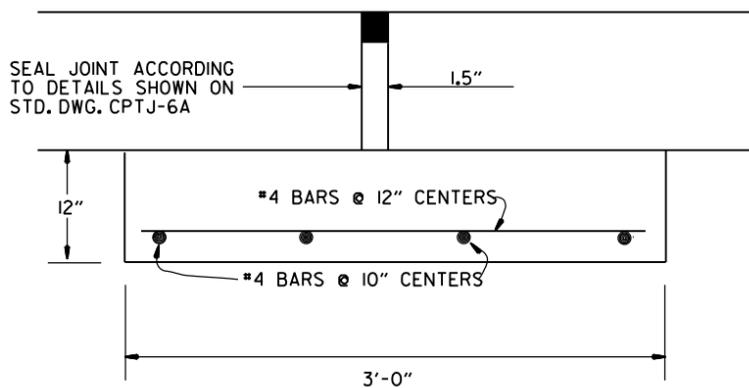
**ENTRANCE RAMP**

RETURN CURVES  
 $A = 2'17.30''$   
 $D = 3'00''$   
 $T = 38.2'$   
 $L = 76.4'$



**EXIT RAMP**

CONTRACTION JOINTS TO BE SPACED AT REGULAR INTERVALS AS ON NORMAL PAVEMENT.



**DETAIL OF EXPANSION JOINT & JOINT SUPPORT**

NOTE: THE EXPANSION JOINTS SHALL BE MEASURED AND PAID FOR AS P.C.C. PAVEMENT (RAMP THICKNESS). THE JOINT SUPPORT MAY BE CONSTRUCTED WITH CLASS "A", "S", OR PAVING CONCRETE. PAYMENT FOR THE JOINT SUPPORT SHALL BE FOR THE CONTRACT UNIT PRICE BID FOR THE CLASS OF CONCRETE USED. ALL OTHER WORK AND MATERIALS REQUIRED FOR THE CONSTRUCTION OF THE JOINT SUPPORT SHALL BE SUBSIDIARY TO THE ABOVE ITEMS.



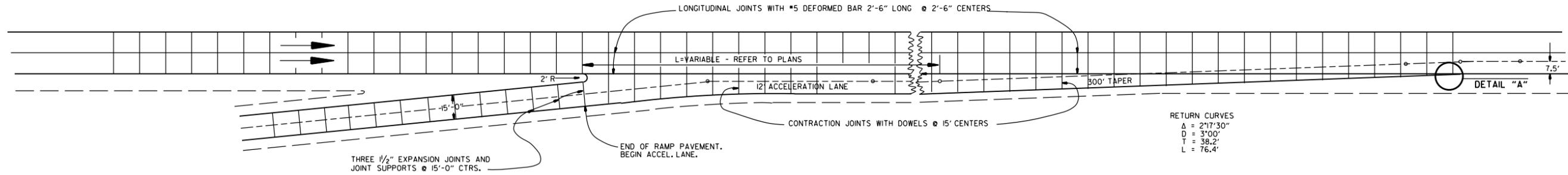
**DETAIL 'A'**

**EXIT RAMP**

DESIGN SPEED V	X Y	NOSE OFFSET C	LENGTH NOSE TAPER Z	RETURN RADIUS R
40	300.0	8.0	96.0	580.0
50	320.0	10.0	120.0	725.0
60	340.0	12.0	168.0	1182.0
70	360.0	14.0	210.0	1582.0

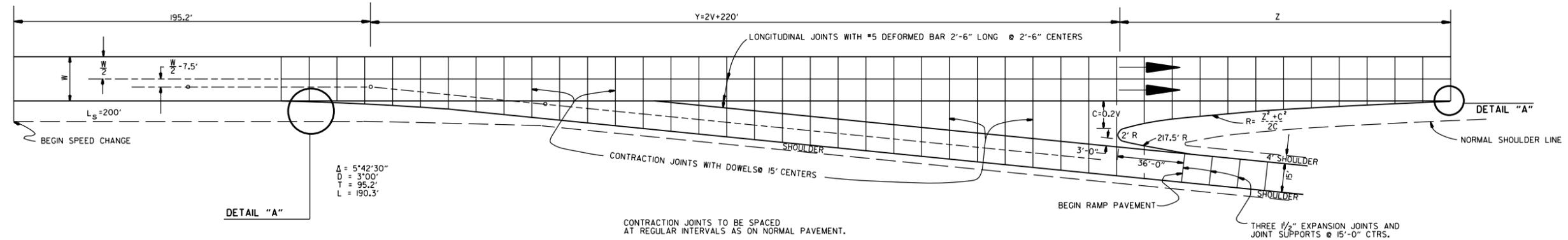
1-12-00	REDRAWN & REISSUED	
DATE	REVISION	DATE FILM'D

ARKANSAS STATE HIGHWAY COMMISSION  
 DETAILS OF STANDARD TURNOUT  
 FOR  
 ENTRANCE & EXIT RAMPS  
 STANDARD DRAWING TR-1



### ENTRANCE RAMP

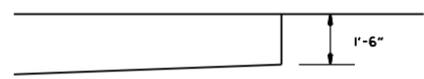
NOTE: JOINT SPACING ON THE MAIN LANES SHALL BE ADJUSTED AS NECESSARY TO CONFORM TO THESE JOINT LAYOUTS. THE MAIN LANE JOINT SPACING MAY BE REDUCED TO A 12' MINIMUM.



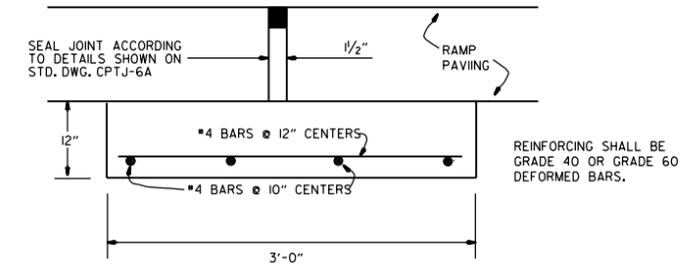
### EXIT RAMP

### EXIT RAMP

DESIGN SPEED V	X Y	NOSE OFFSET C	LENGTH NOSE TAPER Z	RETURN RADIUS R	ADDITIONAL SURFACING SQ. YDS.
40	300.0	8.0	96.0	580.0	602.43
50	320.0	10.0	120.0	725.0	687.29
60	340.0	12.0	168.0	1182.0	790.55
70	360.0	14.0	210.0	1582.0	902.27



DETAIL "A"



DETAIL OF EXPANSION JOINT & JOINT SUPPORT

NOTE: THE EXPANSION JOINTS SHALL BE MEASURED AND PAID FOR AS P.C.C. PAVEMENT (RAMP THICKNESS). WHEN RAMP PAVING IS ASPHALT, EXPANSION JOINT IS NOT REQUIRED. THE JOINT SUPPORT MAY BE CONSTRUCTED WITH CLASS "A", "S", OR PAVING CONCRETE. PAYMENT FOR THE JOINT SUPPORT SHALL BE FOR THE CONTRACT UNIT PRICE BID FOR THE CLASS OF CONCRETE USED. ALL OTHER WORK AND MATERIALS REQUIRED FOR THE CONSTRUCTION OF THE JOINT SUPPORT SHALL BE INCLUDED IN THE PRICE BID FOR THE ABOVE ITEMS.

DATE	REVISION	DATE FILM'D
8-22-02	DELETED NOTE	
11-16-01	CORRECTED SPELLING ON ENTRANCE RAMP NOTE	
5-13-99	ADDED, EDITED AND DELETED NOTES	
11-03-94	ADDED NOTE RE: REINF. BARS	
10-1-92	ADDED DETAIL A & OTHER MINOR CHANGES	10-1-92
1-25-90	REVISED EXPANSION JOINT	1-25-90
7-15-88	CONFORM D TO 1988 SPECIFICATIONS	65C-7-15-88
3-2-81	ISSUED	511-10-2-72

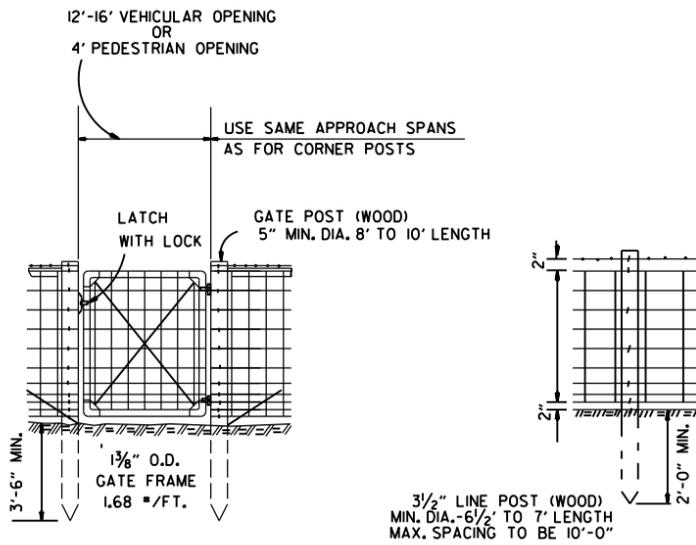
**ARKANSAS STATE HIGHWAY COMMISSION**

**DETAILS OF STANDARD TURNOUT**

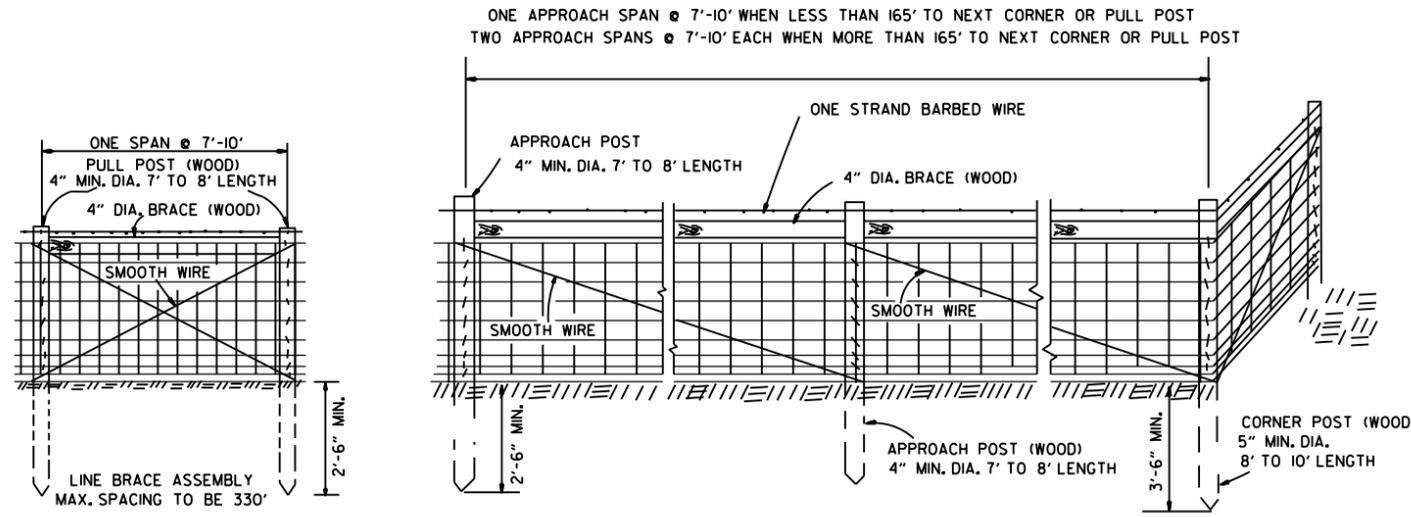
**FOR**

**ENTRANCE & EXIT RAMPS (NON-REINFORCED)**

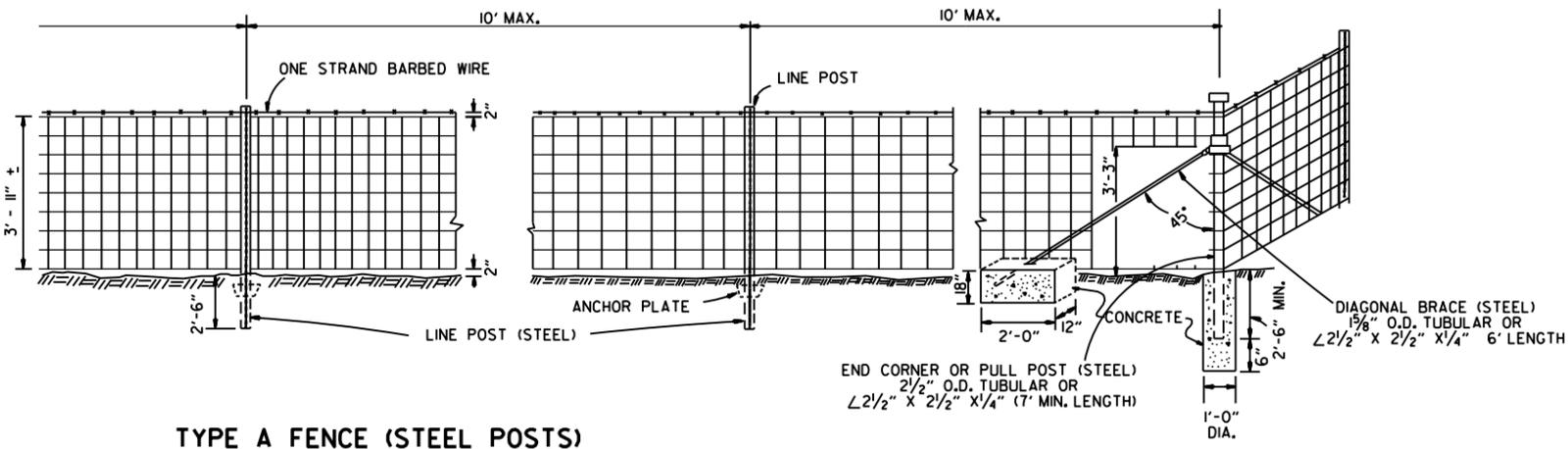
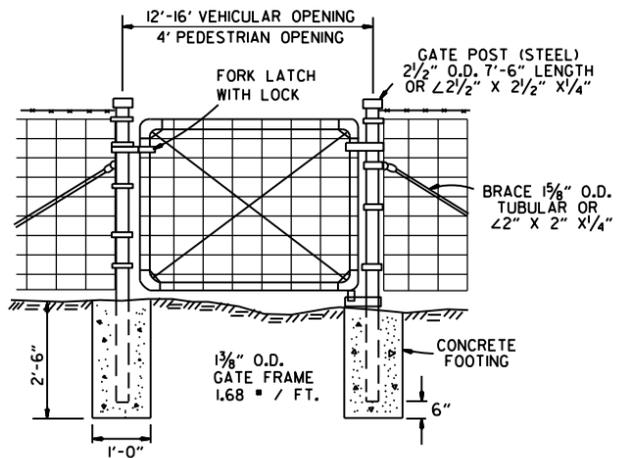
**STANDARD DRAWING TR-1A**



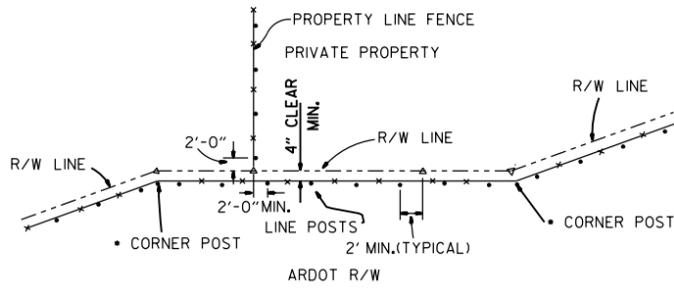
NOTE: STAPLE AT LEAST TOP, BOTTOM AND ALTERNATE WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.



TYPE A FENCE (WOOD POSTS)



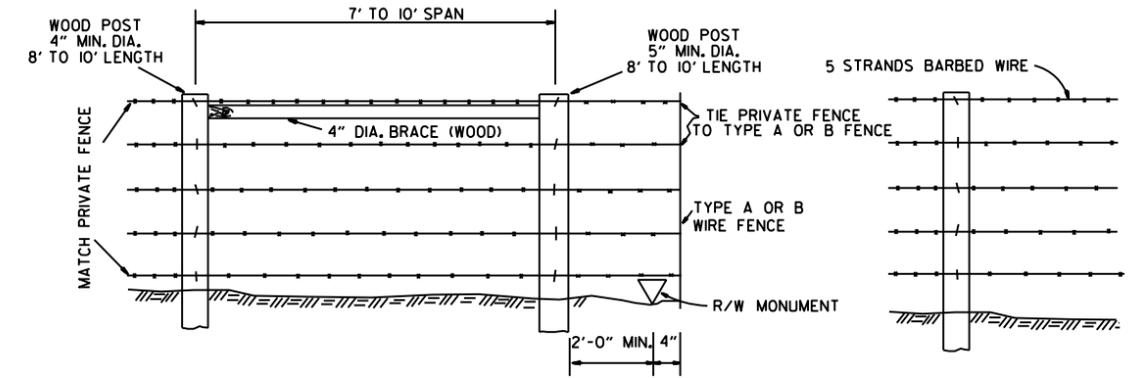
TYPE A FENCE (STEEL POSTS)



\*NOTE: RIGHT-OF-WAY MONUMENTS SHALL NOT BE DISTURBED BY FENCE CONSTRUCTION. CORNER POSTS SHALL BE CONSTRUCTED 2' FROM THE RIGHT-OF-WAY MONUMENT OR AS DIRECTED BY THE ENGINEER.

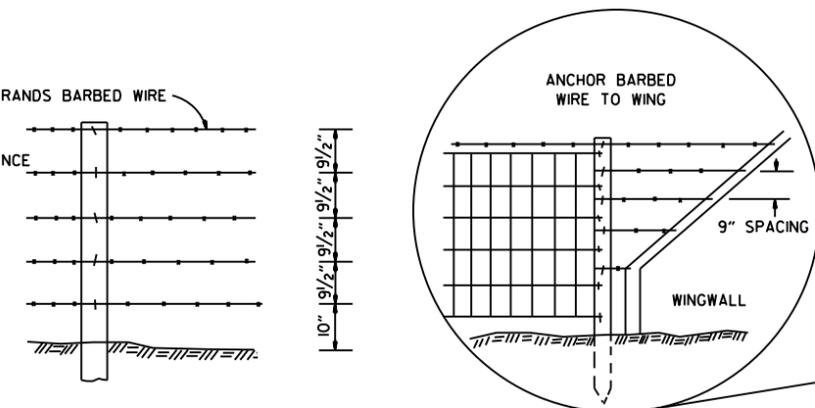
△ - R/W MONUMENTS  
• - FENCE POSTS

RIGHT-OF-WAY FENCE LOCATION



WHERE EXISTING PRIVATE FENCE CONSISTS OF STEEL POSTS, USE END POST ASSEMBLY AS SHOWN WITH TYPE A FENCE OR OTHER END POST ASSEMBLY AS APPROVED BY THE ENGINEER.

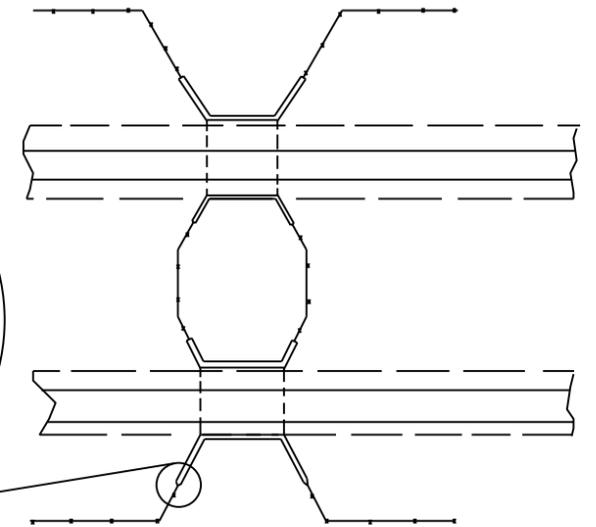
PRIVATE FENCE TERMINAL INSTALLATION



SPACING AND SIZE OF POSTS FOR TYPE B FENCE SHALL BE THE SAME AS TYPE A FENCE.

TYPE B FENCE

GENERAL NOTES:  
 STEEL LINE POSTS SHALL BE GALVANIZED, 7 FT. IN LENGTH.  
 TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK).  
 THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF WOOD LINE POSTS OF 7' LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.  
 GATE HINGES AND LATCHES WITH LOCKS TO BE OF A TYPE APPROVED BY THE ENGINEER. DRIVEWAY GATES, EITHER SINGLE 12' OR 16' OR DOUBLE 6' TO 8' OPENINGS, OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE FOR USE BY MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON THE PLANS OR AS DESIGNATED BY THE ENGINEER.  
 AT STREAM CROSSINGS THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS. WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF BANK TO THE BRIDGE STRUCTURE, A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD, WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO THE BRIDGE ABUTMENTS OR CULVERT WINGWALLS.  
 SPLICE FOR WOVEN WIRE BETWEEN PULL POST SHALL BE BY THE "WESTERN UNION METHOD" AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.  
 SPLICE FOR BARBED WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE "EYE METHOD" AS DESCRIBED AS FOLLOWS: THE ENDS OF THE BARBED WIRE SHALL BE BENT TO FORM A LOOP, THE LOOPS SHALL BE CONNECTED, AFTER THE LOOPS ARE CONNECTED THE ENDS OF THE WIRE SHALL BE WRAPPED AROUND THE PROJECTING WIRE A MINIMUM OF 4 TIMES FOR EACH WIRE LOOP.



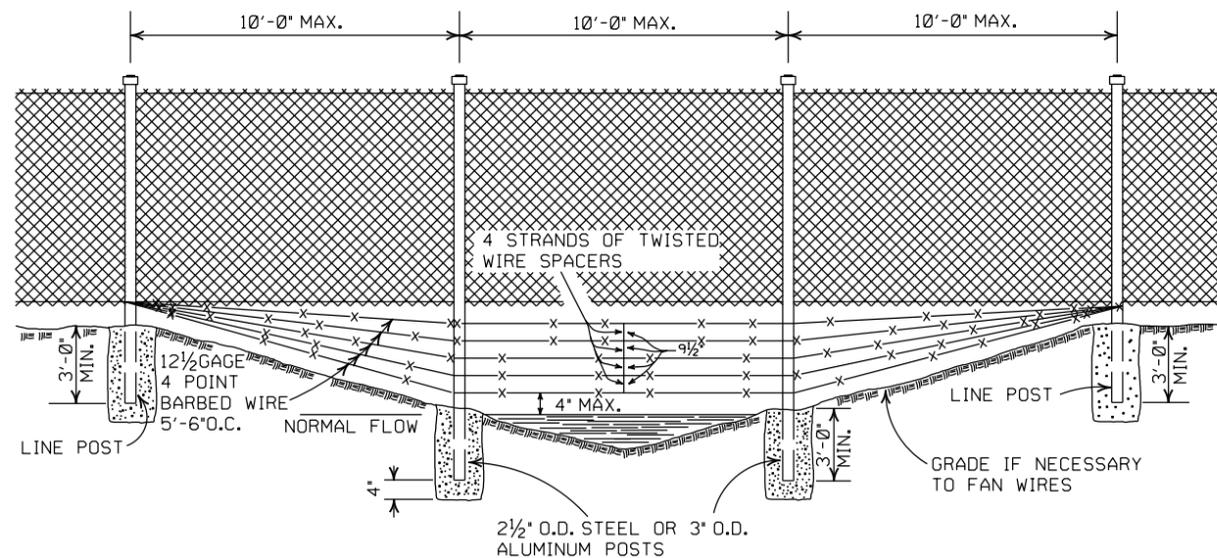
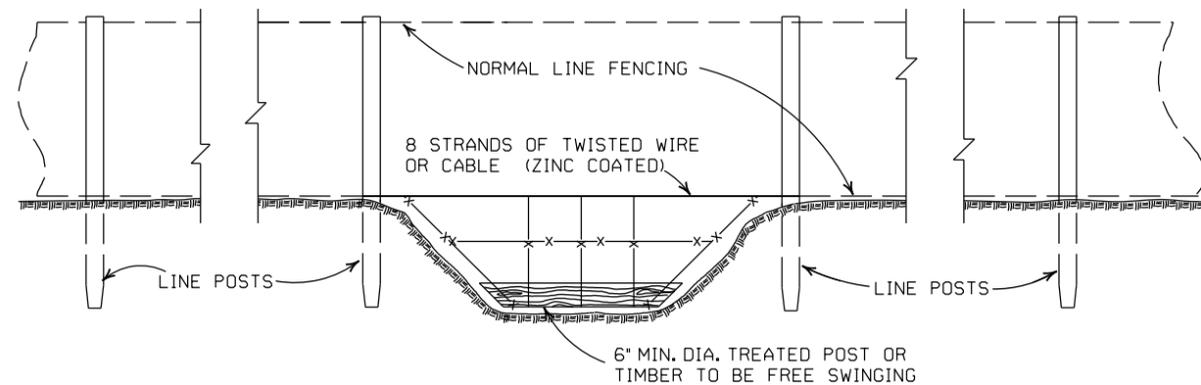
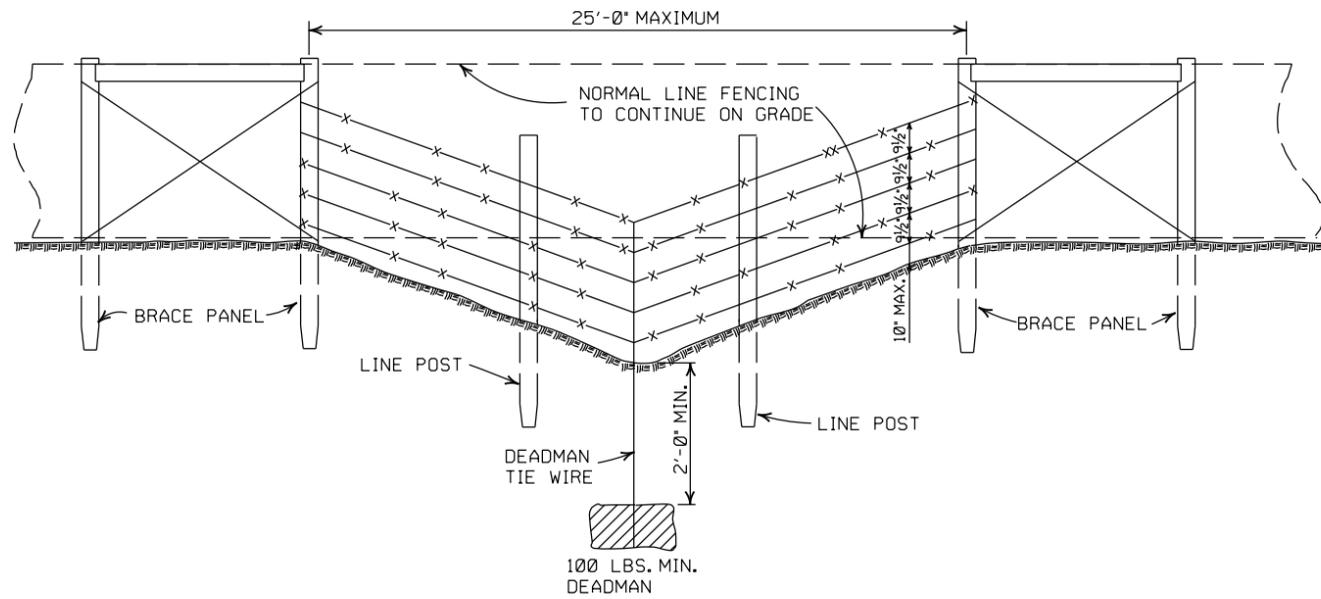
DETAIL OF FENCE CONSTRUCTION AT LARGE CULVERTS (5' IN HEIGHT AND OVER)

DATE	REVISION	DATE FILMED
8-22-02	REVISED GENERAL NOTES	
10-18-96	REVISED ASTM REF. TO AASHTO	
11-22-95	REVISED R-O-W LOCATION DETAIL	
6-2-94	ADDED CORNER POST NOTE	6-2-94
8-5-93	REVISED R-O-W LOCATION DETAIL	8-5-93
10-1-92	ADDED STAPLE NOTE	
8-2-90	REV'D PULL POST LENGTH	
11-30-89	DELETED CLASS CONC.	
7-15-88	ADDED SPLICE NOTES	
7-15-88	ADDED HEIGHT DIMENSION	
4-3-87	REVISED VARIOUS NOTES AND GENERAL NOTES	
11-1-84	MAX. POST SPACING	
1-4-83	MIN. DIA. LINE POST	
10-2-72	REVISED & REDRAWN	

ARKANSAS STATE HIGHWAY COMMISSION

WIRE FENCE  
TYPE A AND B

STANDARD DRAWING WF-1



GENERAL NOTES:

THESE INSTALLATIONS TO BE USED WHERE NORMAL FENCING INSTALLATION WOULD CAUSE THE COLLECTING OF DRIFT IN THE CHANNEL OR THE DEPRESSION WILL NOT PERMIT NORMAL INSTALLATION. INSTALLATIONS WILL BE MADE ONLY WHERE DIRECTED BY THE ENGINEER.

WHEN A FENCE LINE APPROACHES A DITCH, GULLY OR DEPRESSION, THE LAST POST ON LEVEL GROUND SHALL BE PLACED CLOSE ENOUGH TO THE EDGE OF THE DROP OFF THAT THE FENCE MAY BE STRUNG TO THE POST IN THE DEPRESSION WITHOUT TOUCHING THE GROUND.

IN TERRAIN OF SUCH EXTREME IRREGULARITY THAT MINOR GRADING WILL NOT BE FEASIBLE, THE NORMAL FENCE SHALL CONTINUE ON GRADE AND THE GULLIES OR DEPRESSIONS TREATED BY AUXILIARY FENCES AS SHOWN.

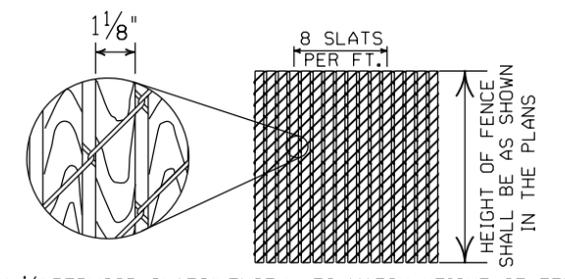
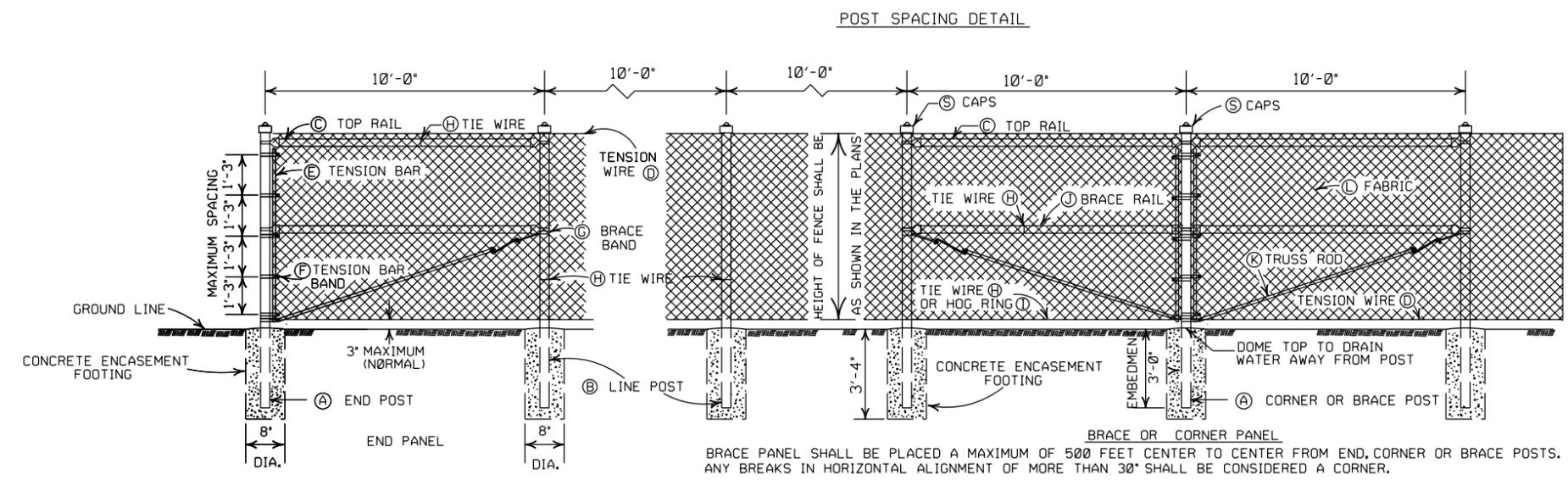
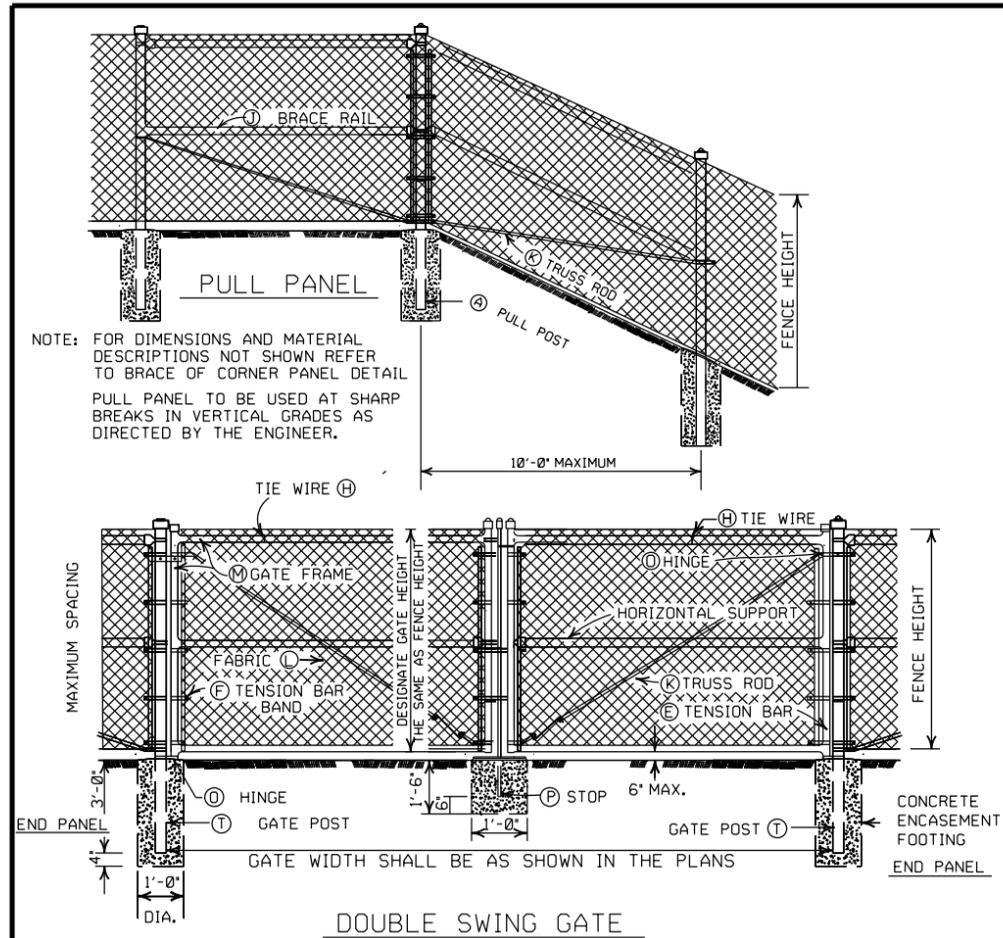
PAYMENT FOR THE TYPE INSTALLATION USED WILL NOT BE MADE DIRECTLY BUT WILL BE INCLUDED IN THE CONTRACT UNIT PRICE BID FOR WIRE FENCE OR CHAIN LINK FENCE.

4-20-79	REVISED TOP RAIL & TENSION WIRE	696-4-20-79
10-2-72	REVISED AND REDRAWN	529-10-2-72
DATE	REVISION	FILMED

ARKANSAS STATE HIGHWAY COMMISSION

**WIRE FENCE WATER GAPS**

STANDARD DRAWING WF-2



- GENERAL NOTES:**
- (C) CHAIN LINK FENCE BEING PLACED ON PRIVATE PROPERTY SHALL INCLUDE A TOP RAIL. ALL LABOR, MATERIALS, EQUIPMENT, TOOLS, AND INCIDENTALS NECESSARY TO COMPLETE THE WORK WILL BE PAID FOR AT THE CONTRACT UNIT PRICE BID PER LIN. FT. OF CHAIN LINK FENCE.
  - (D) TENSION WIRE: SHALL BE SECURED TO ALL TERMINAL, PULL, BRACE OR CORNER POSTS WITH TENSION BAR BANDS.
  - (J) BRACE RAIL: BRACE RAILS SHALL BE PROVIDED AT ALL TERMINAL, PULL, BRACE OR CORNER POSTS HALFWAY BETWEEN THE TOP RAIL AND GROUND LEVEL WHEN TOPRAIL IS SPECIFIED AND TWELVE INCHES (12") DOWN FROM TOP OF FABRIC WHEN TOP TENSION WIRE IS SPECIFIED. BRACE RAIL SHALL EXTEND FROM SUCH POST TO THE FIRST ADJACENT LINE POST.
  - (L) FABRIC: SHALL CONFORM TO THE SPECIFICATIONS.

HEIGHT OF FENCE FABRIC	(A) END, PULL CORNER OR BRACE POST		(B) LINE POSTS		(C) TOP RAIL			(D) TENSION WIRE		(E) TENSION BAR		(F) TENSION BAR BAND			(G) BRACE BAND	
	SIZE	TIE SPACING	SIZE	TIE SPACING	SIZE	TIE SPACING	MIN. LENGTH	SIZE	TIE SPACING	SIZE	LENGTH	SIZE	BOLT SIZE	SPACING	SIZE	BOLT SIZE
6' AND LESS	2 1/2" O.D.	2' O.D.	2' O.D.	1 TIE EVERY 1'-2" OF FABRIC HEIGHT	1 5/8" O.D.	1 TIE EVERY 2'-0"	10'-0"	7 GAUGE COIL SPRING WIRE	1 TIE EVERY 1'-0"	MIN. OF 3/8" x 3/4"	MIN. OF 2" LESS THAN FABRIC HEIGHT	3/4" x 5/8" x 1 1/4"	0.074	1 BAND AT TOP AND BOTTOM 15" MAX. INTERVAL BETWEEN BANDS	MIN. OF 3/4" x 3/8"	5/8" x 1/4"
OVER 6' TO 12' INCL.	3" O.D.	2 1/2" O.D.	2 1/2" O.D.	1 TIE EVERY 2'-0"	1 5/8" O.D.	1 TIE EVERY 2'-0"	10'-0"	7 GAUGE COIL SPRING WIRE	1 TIE EVERY 1'-0"	3/8" x 3/4"	MIN. OF 2" LESS THAN FABRIC HEIGHT	3/4" x 5/8" x 1 1/4"	0.074	1 BAND AT TOP AND BOTTOM 15" MAX. INTERVAL BETWEEN BANDS	MIN. OF 3/4" x 3/8"	5/8" x 1/4"

HEIGHT OF FENCE FABRIC	(H) TIE WIRE	(I) HOG RING	(J) BRACE RAIL		(K) TRUSS ROD	(L) FABRIC			(M) GATE FRAME		(N) HORIZONTAL SUPPORT	(O) HINGE TPE	(P) GATE POST		
	SIZE	TIE SPACING	SIZE	TIE SPACING	SIZE	GAUGE	MESH	SERVAGE	SIZE	TIE SPACING	SIZE	TIE SPACING	180° SWING	GATE WIDTH 12' AND LESS	GATE WIDTH OVER 12' AND LESS 24' INCL.
6' AND LESS	MIN. OF 12 GA. STEEL OR 9 GA. ALUM.	SAME GAUGE AS FABRIC	1 5/8" O.D.	1 TIE EVERY 2'-0"	MIN. OF 3/8" ROUND WITH TIGHTENERS AND FITTINGS	9 GA.	2"	KNUCKLING AND/OR TWISTING	2' O.D.	1 TIE EVERY 1'-0"	2' O.D.	1 TIE EVERY 1'-0"	OFFSET	3' O.D.	4' O.D.
OVER 6' TO 12' INCL.	MIN. OF 12 GA. STEEL OR 9 GA. ALUM.	SAME GAUGE AS FABRIC	1 5/8" O.D.	1 TIE EVERY 2'-0"	MIN. OF 3/8" ROUND WITH TIGHTENERS AND FITTINGS	9 GA.	2"	KNUCKLING AND/OR TWISTING	2' O.D.	1 TIE EVERY 1'-0"	2' O.D.	1 TIE EVERY 1'-0"	OFFSET	3' O.D.	4' O.D.

NOTE: POST SIZES SHOWN ARE FOR STEEL. WHERE ALUMINUM IS PROVIDED, LINE POSTS SHALL HAVE AN OUTSIDE DIAMETER OF 2 1/2" FOR FENCE HEIGHT OF 6' AND LESS, AN OUTSIDE DIAMETER OF 3" FOR FENCE HEIGHT OF 6' TO 12'. END, PULL, CORNER OR BRACE POSTS SHALL HAVE AN OUTSIDE DIAMETER OF 3" FOR FENCE HEIGHT OF 6' AND LESS; AN OUTSIDE DIAMETER OF 3 1/2" FOR FENCE HEIGHTS OF 6' TO 12'. GATE POSTS WHERE GATE WIDTH IS 12' AND LESS SHALL HAVE AN OUTSIDE DIAMETER OF 3 1/2" FOR FENCE HEIGHT OF 6' AND LESS. ALUMINUM TENSION WIRE SHALL BE 0.192" IN DIAMETER. MINIMUM THICKNESS OF MATERIAL FROM WHICH EXPANSION SLEEVES SHALL BE MADE WILL BE 0.078". POSTS AND RAILS MAY HAVE ANY CROSS-SECTIONAL SHAPE THAT WILL MEET THE SPECIFICATIONS.

OTHER DETAILS APPLY TO BOTH STEEL AND ALUMINUM FENCE.

ALL MISCELLANEOUS FITTINGS AND HARDWARE SHALL MEET THE REQUIREMENTS AND PRODUCTION TOLERANCES AS SET FORTH IN THE SPECIFICATIONS. 9 GAUGE ALUMINUM WIRE SHALL BE ACCEPTABLE FOR TIEING FABRIC TO TUBULAR AND ROLL FORMED MEMBERS OF STEEL FENCE.

- (M) GATE FRAMES: SHALL BE CONSTRUCTED OF TUBULAR MEMBERS ASSEMBLED BY USE OF HEAVY PRESSED STEEL, MALLEABLE FITTINGS OR BY WELDING. ALL GATES SHALL HAVE ONE HORIZONTAL SUPPORT EXTENDING THE WIDTH OF THE GATE AT THE MIDPOINTS OF VERTICAL FRAME MEMBERS. THE COMPLETE FRAME SHALL BE RIGID AND HAVE AMPLE STRENGTH TO BE FREE FROM SAG AND TWIST.
- (O) HINGES: SHALL BE OF HEAVY PATTERN, OF ADEQUATE STRENGTH FOR GATE, AND WITH LARGE BEARING SURFACES FOR CLAMPING IN POSITION. THE HINGE SHALL BE OF THE PROPER TYPE TO ALLOW FOR THE DESIGNATED DEGREE OF SWING. THE HINGE SHALL NOT TWIST OR TURN UNDER THE ACTION OF THE GATE. THE GATES SHALL BE CAPABLE OF BEING OPENED AND CLOSED EASILY BY ONE PERSON.
- (P) LATCHES AND STOPS: SHALL BE PROVIDED FOR ALL GATES. GATES SHALL HAVE A DROP BAR LATCH. LATCHES SHALL BE ARRANGED FOR LOCKING. THE STOP FOR DROP BAR LATCHES SHALL BE SET IN CONCRETE AND ENGAGE THE PLUNGER OF THE BAR LATCH.
- (S) CAPS: ALL POSTS, EXCEPT ROLL FORMED POSTS AND "T" POSTS SHALL BE CAPPED OVER THE EXTERIOR OF THE POST, AND SHALL CONFORM TO ASTM F626.

CONCRETE REQUIRED FOR THE EMBEDMENT OF ALL POSTS SHALL NOT BE PAID FOR DIRECTLY BUT SHALL BE INCLUDED IN THE CONTRACT UNIT PRICE BID FOR CHAIN LINK FENCE.

POSTS SHALL BE SPACED EQUIDISTANT ON A MAXIMUM OF 10' CENTERS.

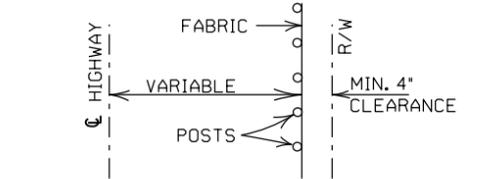
EXCAVATION FOR POSTS: IN OTHER THAN ROCK SHALL BE OF THE DIMENSIONS INDICATED. IF ROCK IS ENCOUNTERED BEFORE REACHING THE REQUIRED DEPTH, THE EXCAVATION SHALL BE CONTINUED TO THE DEPTH INDICATED OR 1'-6" INTO THE ROCK, WHICHEVER IS LESS, AND SHALL BE A MINIMUM OF 8 INCHES IN DIAMETER.

POSTS AND RAILS

SIZE O.D.	GRADE 1 AND ALUMINUM ALLOY				GRADE 2		
	O.D. INCHES	WALL THICKNESS	LBS. PER LINEAR FT.		O.D. INCHES	WALL THICKNESS	LBS. PER LINEAR FT.
			STEEL	ALUMINUM			
1 5/8"	1.660	0.140	2.27	0.786	1.660	0.111	1.84
2	1.900	0.145	2.72	0.940	1.900	0.120	2.28
2 1/2	2.375	0.154	3.65	1.264	2.375	0.130	3.11
3	2.875	0.203	5.79	2.004	2.875	0.160	4.64
3 1/2	3.500	0.216	7.58	2.621	3.500	0.160	5.71
4	4.000	0.226	9.11	3.151	4.000	0.160	6.56

TOLERANCES ON DIMENSIONS AND WEIGHTS ACCORDING TO AASHTO M 181

DATE	REVISION	FILMED
11-17-10	REVISED TRUSS ROD	
12-10-09	REVISED POSTS & RAILS TABLE	
5-21-09	ADDED TABLE & GEN. NOTE (C)	
8-22-02	REVISED NOTES, REMOVED TABLE, & REMOVED FENCE ALTERNATE	
4-3-97	REVISED BRACE RAIL NOTE	
10-18-96	REVISED AASHTO & ASTM REF.	
11-3-94	REVISED NOTE (L)	
10-1-92	DELETED ALTERNATE POST	10-1-92
8-15-91	DELETED ROLL FORMED POST DETAIL & ADDED NOTE	8-15-91
11-30-89	DELETED CLASS CONCRETE	11-30-89
11-17-88	REVISED O.D. SIZES	668-11-17-88
10-30-87	GENERAL REVISIONS	548-10-30-87
4-20-79	REVISED TOP RAIL & TENSION WIRE	695-4-20-79
10-2-72	REVISED AND REDRAWN	530-10-2-72

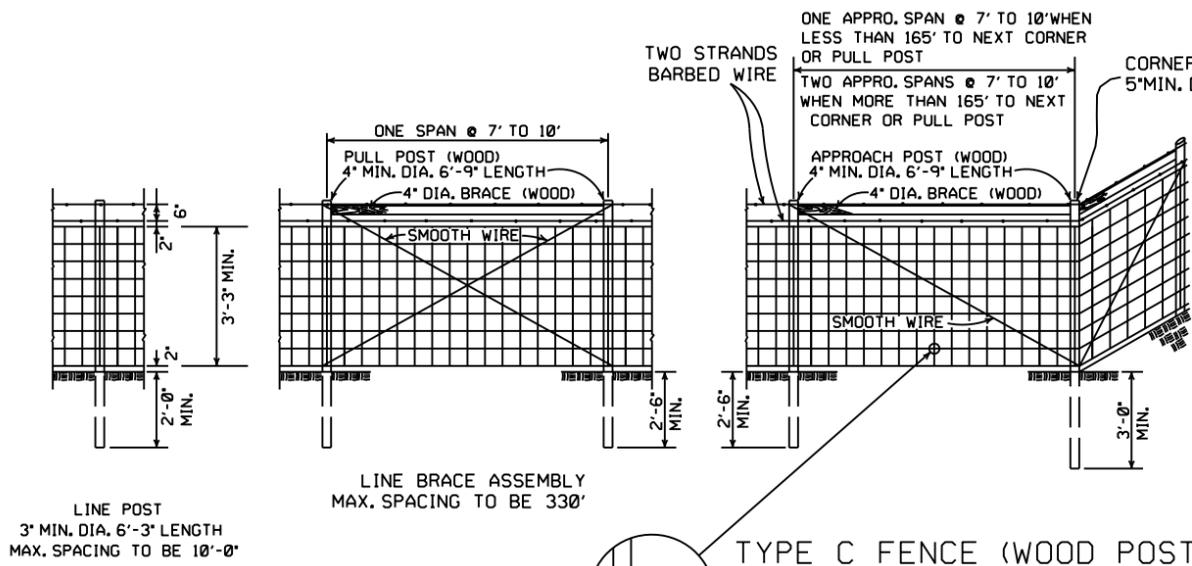


INSTALLATION MAY BE MODIFIED AS SHOWN IN THE PLANS

**ARKANSAS STATE HIGHWAY COMMISSION**

**CHAIN LINK FENCE**

**STANDARD DRAWING WF-3**

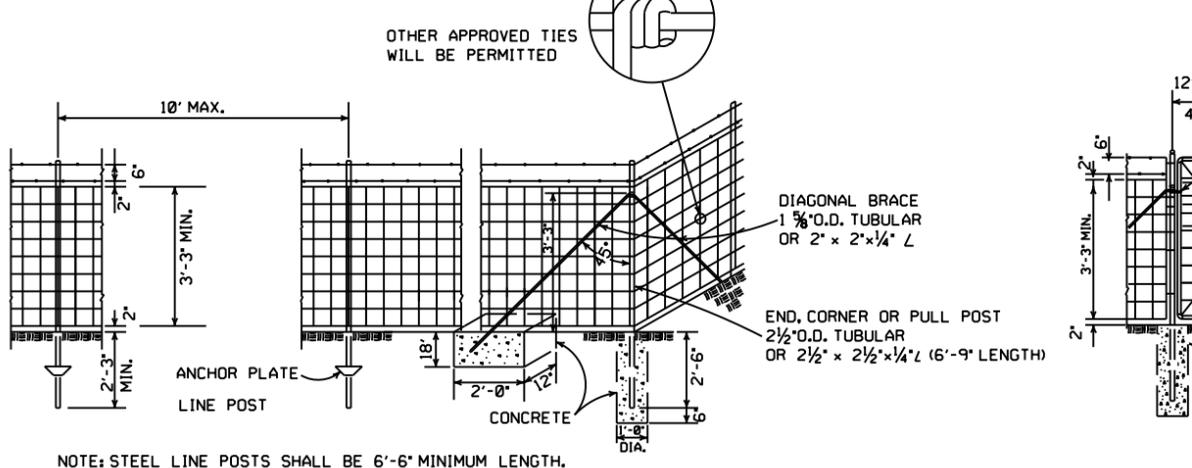


**GENERAL NOTES:**  
 STEEL LINE POSTS SHALL BE PAINTED OR GALVANIZED. TUBULAR END, CORNER, PULL, OR DIAGONAL BRACES MUST CONFORM TO THE DIMENSIONS AND WEIGHTS SPECIFIED ON STANDARD DRAWING WF-3 (CHAIN LINK). APPROVED ALTERNATES ARE ACCEPTABLE.  
 AN ACCEPTABLE TOLERANCE IN LENGTH OF TUBULAR OR WOODEN POSTS SHALL BE - 1" TO +2".  
 TUBULAR POSTS MUST BE PAINTED OR GALVANIZED.

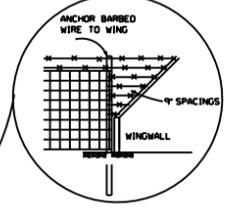
THE CONTRACTOR SHALL FURNISH AT LEAST 25% OF TIMBER LINE POSTS OF 7 FOOT LENGTHS IN ORDER TO PROVIDE SUFFICIENT SET IN SOFT GROUND OR SMALL DEPRESSIONS.

DRIVEWAY GATES, EITHER SINGLE 12' TO 16' OR DOUBLE 6' TO 8' OPENING OF THE SAME TYPE AS THE PEDESTRIAN GATE, SHALL BE INSTALLED ON THE RIGHT SIDE OF EACH THROUGH LANE ROAD AT LARGE CULVERTS OR BRIDGE CROSS FENCE, FOR USE OF MAINTENANCE EQUIPMENT. LOCATION OF GATES TO BE SHOWN ON PLANS OR AS DESIGNATED BY THE ENGINEER.

AT STREAM CROSSINGS, THE FENCE SHALL NOT BE CONSTRUCTED ACROSS LARGE STREAMS, WHERE CLEARANCE IS SUFFICIENT FROM THE TOP OF THE BANK TO THE BRIDGE STRUCTURE A CROSS CONNECTION SHALL BE CONSTRUCTED BETWEEN THE FENCE ON EACH SIDE OF THE ROAD, WHERE THE CLEARANCE IS NOT SUFFICIENT, THE FENCE SHALL BE TERMINATED WITH CROSS CONNECTIONS AND END POSTS ADJACENT TO BRIDGE ABUTMENTS OR CULVERT WINGWALLS.



NOTE: USE 3/8\"/>

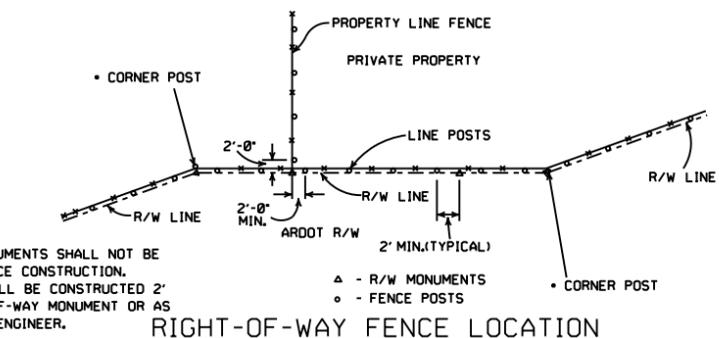
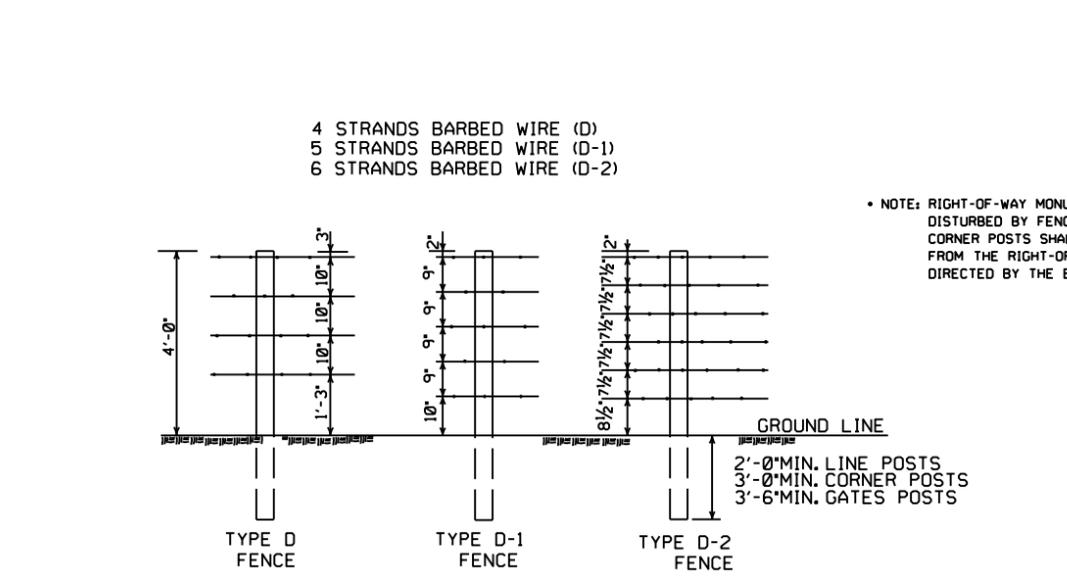


SPLICE FOR BARBED WIRE BETWEEN PULL POST ASSEMBLY SHALL BE BY THE 'EYE METHOD' AS DESCRIBED AS FOLLOWS: THE ENDS OF THE BARBED WIRE SHALL BE BENT TO FORM A LOOP. THE LOOPS SHALL BE CONNECTED. AFTER THE LOOPS ARE CONNECTED THE ENDS OF THE WIRE SHALL BE WRAPPED AROUND THE PROJECTING WIRES A MINIMUM OF 4 TIMES FOR EACH WIRE LOOP.

SPLICE FOR WOVEN WIRE BETWEEN PULL POST SHALL BE BY THE 'WESTERN UNION METHOD' AS DESCRIBED AS FOLLOWS: THE VERTICAL WIRES FOR EACH END OF THE FENCE FABRIC SHALL BE PLACED SIDE BY SIDE AND THE PROJECTING HORIZONTAL WIRES SHALL BE WRAPPED A MINIMUM OF 4 TIMES AROUND THE HORIZONTAL WIRES OF THE FIRST WEB.

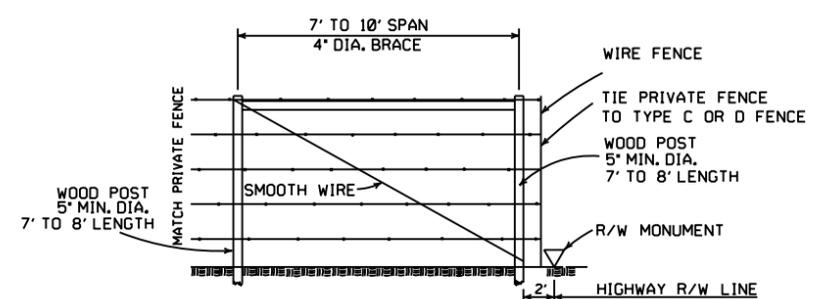
STAPLE AT LEAST TOP, BOTTOM AND ALTERNATE WIRES OF WOVEN FABRIC FOR WOOD LINE POSTS.

**TYPE C FENCE (STEEL POSTS)**

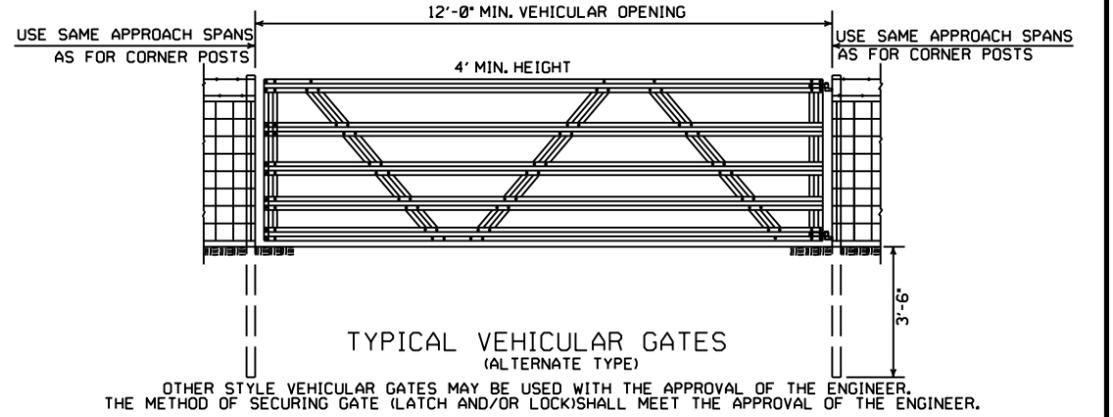


NOTE: RIGHT-OF-WAY MONUMENTS SHALL NOT BE DISTURBED BY FENCE CONSTRUCTION. CORNER POSTS SHALL BE CONSTRUCTED 2' FROM THE RIGHT-OF-WAY MONUMENT OR AS DIRECTED BY THE ENGINEER.

**RIGHT-OF-WAY FENCE LOCATION**



WHERE EXISTING FENCE CONSISTS OF STEEL POSTS, USE END POST ASSEMBLY AS SHOWN IN TYPE C FENCE OR OTHER END POST ASSEMBLY AS APPROVED BY THE ENGINEER.



OTHER STYLE VEHICULAR GATES MAY BE USED WITH THE APPROVAL OF THE ENGINEER. THE METHOD OF SECURING GATE (LATCH AND/OR LOCK) SHALL MEET THE APPROVAL OF THE ENGINEER.

8-22-02	REVISED GENERAL NOTES	
10-18-96	REVISED AASHTO	
11-22-95	REVISED R-O-W LOCATION DETAIL	
6-2-94	REVISED BARB WIRE AND ADDED CORNER POST NOTES	6-2-94
8-5-93	REVISED R/W INSTALLATION FENCE	8-5-93
10-1-92	ADDED STAPLE NOTE	10-1-92
8-15-91	ADDED TYPE D-2 FENCE	8-15-91
11-30-89	DELETED CLASS CONCRETE	11-30-89
7-15-88	ADDED SPLICE NOTE	700-7-15-88
10-30-87	GENERAL REVISIONS	540-10-30-87
11-1-84	MAX. POST SPACING MIN. WIRE GAUGE	507-11-1-84
1-4-83	MIN. DIA. LINE POST	648-1-4-83
3-2-81	TOLERANCE FOR POST LENGTH	722-3-2-81
12-1-72	ADDED D-1 & FENCE INSTALLATION	564-12-1-72
10-2-72	REVISED AND REDRAWN	540-10-2-72
DATE	REVISION	FILMED

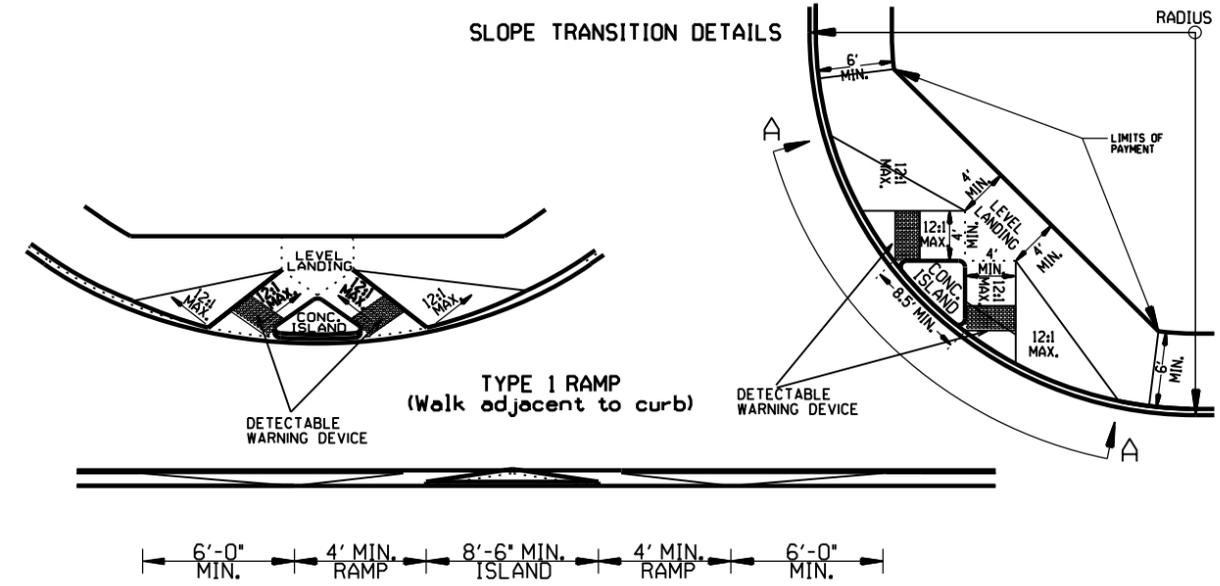
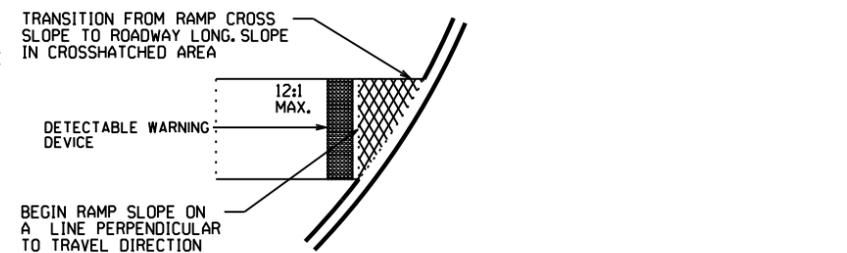
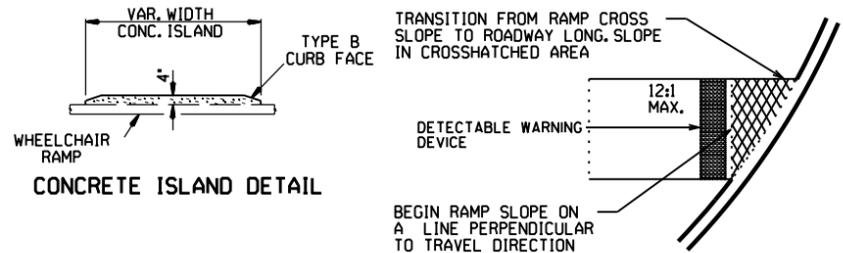
**ARKANSAS STATE HIGHWAY COMMISSION**

**WIRE FENCE**

**TYPE C AND D**

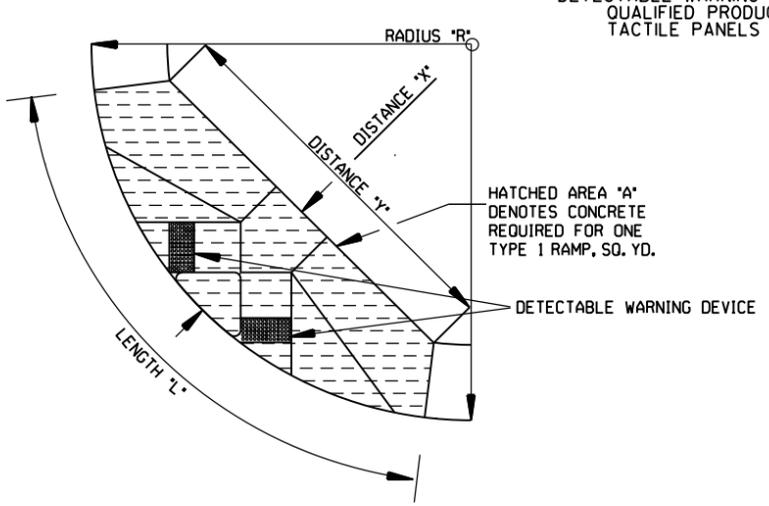
**STANDARD DRAWING WF-4**

NOTE: SPACING AND SIZE (EXCEPT LENGTH) OF POSTS, APPROACH SPANS, PULL POST ASSEMBLIES, AND CORNER BRACING FOR TYPE D FENCE SHALL CONFORM TO TYPE C FENCE. USE GALVANIZED STAPLES ON WOOD POSTS AND APPROVED FASTENERS ON STEEL POSTS.

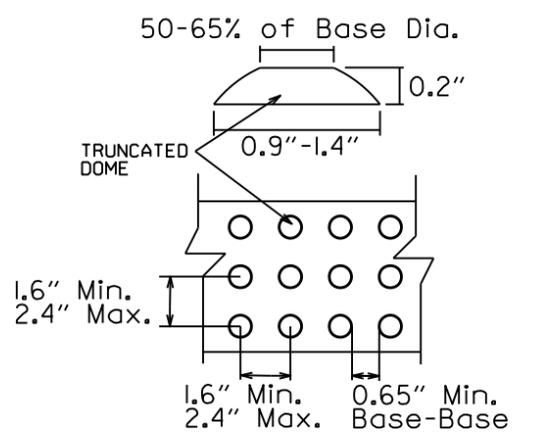


TYPE 1 RAMP DIMENSIONS AND QUANTITIES

RADIUS "R"	DISTANCE "X"	DISTANCE "Y"	LENGTH "L"	RAMP AREA "A"
FEET	FEET	FEET	FEET	SQ. YD.
15	11.67	18.82	32.18	26.21
20	11.52	22.28	35.46	30.07
25	11.43	26.60	38.77	33.80
30	11.37	30.26	40.93	36.90
35	11.33	33.51	43.11	39.77
40	11.30	36.45	45.26	42.45
45	11.27	39.16	47.34	44.97
50	11.25	41.69	49.36	47.35
55	11.24	44.07	51.31	49.63
60	11.22	46.33	53.21	51.80



GENERAL NOTES FOR DETECTABLE WARNING DEVICES  
THE DETECTABLE WARNING DEVICE SHALL BE LOCATED SO THAT THE NEAREST EDGE OF THE DEVICE IS 6 TO 8 INCHES FROM THE FACE OF THE CURB. TRUNCATED DOMES IN THE DETECTABLE WARNING SURFACE SHALL MEET THE REQUIREMENTS OF THE GEOMETRIC CONFIGURATION SHOWN. DOMES SHALL BE ALIGNED ON A SQUARE GRID IN THE PREDOMINANT DIRECTION OF TRAVEL TO PERMIT WHEELS TO ROLL BETWEEN DOMES. DETECTABLE WARNING DEVICE SHALL BE 24 INCHES IN THE DIRECTION OF TRAVEL AND EXTEND THE FULL WIDTH OF THE CURB RAMP OR FLUSH SURFACE. DETECTABLE WARNING DEVICE SHALL BE ON THE ADOPT QUALIFIED PRODUCTS LIST FOR CAST-IN-PLACE TACTILE PANELS (ADA DETECTABLE WARNING).

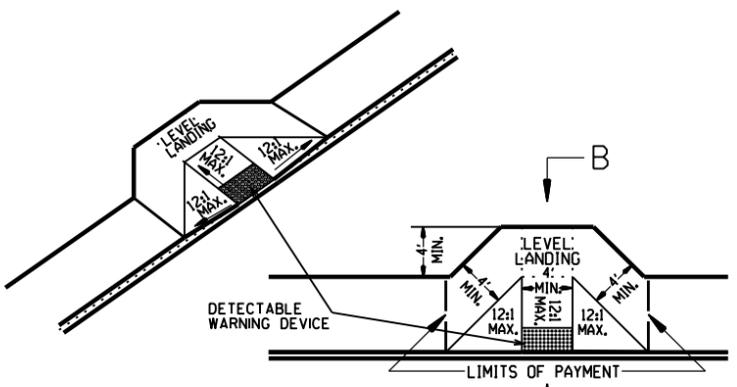
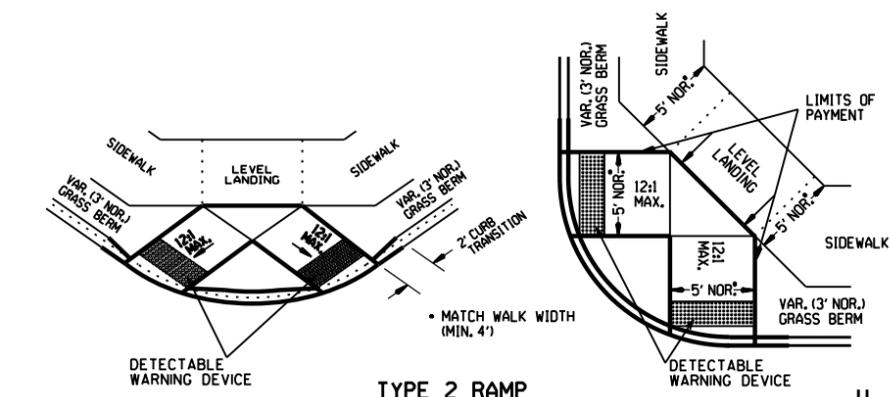


DETECTABLE WARNING DEVICE DETAIL

GENERAL NOTES:

IN NEW CONSTRUCTION, UNLESS OTHERWISE INDICATED ON THE PLANS, WHEELCHAIR RAMPS ARE TO BE PROVIDED AT ALL CORNERS OF CURBED STREET INTERSECTIONS AND MID-BLOCK CROSSWALK LOCATIONS. IN ALTERATIONS WHEELCHAIR RAMPS ARE TO BE PROVIDED AT CURBED STREET INTERSECTIONS WITH PEDESTRIAN TRAFFIC AND MID-BLOCK CROSSWALK LOCATIONS. THE LENGTH OF THE RAMP SHALL BE SUCH THAT THE SLOPE DOES NOT EXCEED 12:1. THE SURFACE TEXTURE OF THE RAMP SHALL CONFORM TO A CLASS 6 FINISH ACCORDING TO SECTION 802.19. THE NORMAL GUTTER GRADE SHALL BE MAINTAINED THROUGH THE AREA OF THE RAMP. ALL PAYEMENT MARKINGS SHALL BE IN ACCORDANCE WITH THE LATEST EDITION OF THE MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES PUBLISHED BY THE FEDERAL HIGHWAY ADMINISTRATION. THE MINIMUM THICKNESS OF THE RAMP, WALK, & LANDING SHALL BE 4". THE MINIMUM WIDTH OF THE RAMPS SHALL BE THE WALK WIDTH OR 36", WHICHEVER IS GREATER. RAMPS SHALL BE MODIFIED AS NECESSARY TO INSURE THAT THEY ARE PARALLEL TO A LINE DRAWN FROM THE CENTER OF ONE RAMP TO THE CENTER OF THE RAMP ON THE OPPOSITE SIDE OF THE INTERSECTION. THE DIMENSIONS AND QUANTITIES SHOWN ON THIS DRAWING ARE FOR A 90° INTERSECTION ONLY. DIMENSIONS AND QUANTITIES FOR SKEWED INTERSECTIONS WILL VARY, AND ARE TO BE DETERMINED BY THE ENGINEER.

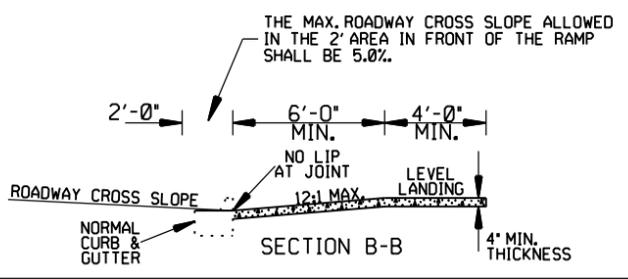
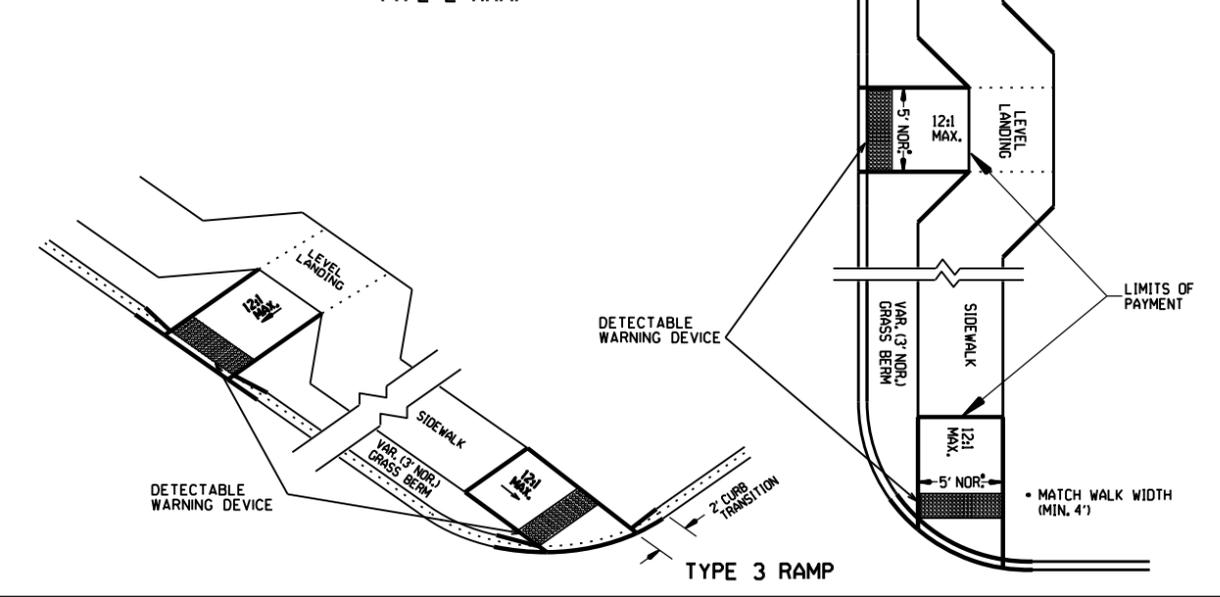
NOTE: THE CROSS SLOPE OF THE RAMPS, LEVEL LANDINGS, AND SIDEWALKS SHALL NOT EXCEED 2.0% UNLESS REQUIRED TO MATCH STREET LONGITUDINAL GRADE.



RAMP SELECTION CRITERIA

CHOICE	TYPE	DESCRIPTION
FIRST CHOICE	TYPE 1	CORNER LOCATIONS WITH THE WALK ADJACENT TO THE CURB (BOTH NEW CONSTRUCTION AND ALTERATIONS).
	TYPE 2	CORNER LOCATIONS WITH THE WALK OFFSET FROM THE CURB A DISTANCE INSUFFICIENT TO ALLOW THE REQUIRED RAMP SLOPE (BOTH NEW CONSTRUCTION AND ALTERATIONS).
	TYPE 3	CORNER LOCATIONS WITH THE WALK OFFSET FROM THE CURB A DISTANCE SUFFICIENT TO ALLOW THE REQUIRED RAMP SLOPE (BOTH NEW CONSTRUCTION AND ALTERATIONS).
SECOND CHOICE	TYPE 4	TANGENT LOCATIONS (BOTH NEW CONSTRUCTION AND ALTERATIONS).
	TYPE 5	TANGENT LOCATIONS (ALTERATIONS ONLY).
THIRD CHOICE	TYPE 6	CORNER LOCATIONS (ALTERATIONS ONLY), THIS RAMP MAY BE USED ONLY IF THE TYPE 5 RAMPS CANNOT BE PLACED AT THE ENDS OF THE RADIUS.
FOURTH CHOICE		IF SITE CONSTRAINTS PREVENT THE CONSTRUCTION OF ANY OF THE TYPES LISTED, THEN AND ONLY THEN CAN THE 12:1 MAX. SLOPE ON THE RAMP BE EXCEEDED TO PROVIDE ACCESS TO THE STREET LEVEL (ALTERATIONS ONLY). THE SLOPE CAN BE STEEPENED TO A 10:1 MAX. FOR A MAX. LENGTH OF 5' OR A 8:1 MAX. FOR A MAX. LENGTH OF 2'. SLOPES STEEPER THAN 8:1 ARE NOT ALLOWED UNDER ANY CIRCUMSTANCES.

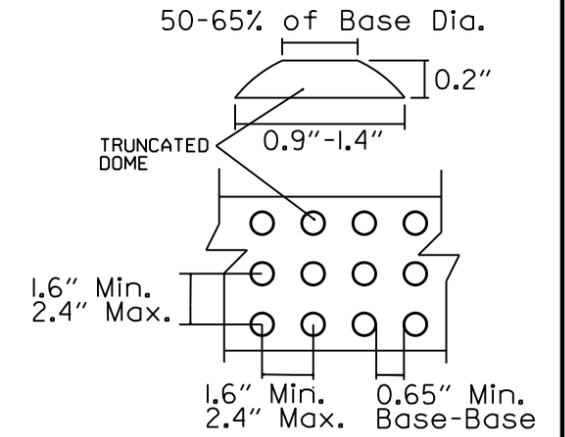
NOTE: IN ALTERATIONS, THE SELECTION OF THE TYPE OF WHEELCHAIR RAMP TO BE CONSTRUCTED SHALL BE BASED ON THE AMOUNT OF RIGHT-OF-WAY AVAILABLE, AND ON THE PRESENCE OF OTHER SITE CONSTRAINTS (UTILITIES, BUILDINGS, ETC.). THE TABLE ABOVE LISTS THE ORDER IN WHICH THE RAMPS ARE TO BE CONSIDERED. AN ALTERATION IS DEFINED AS A PROJECT THAT CHANGES OR AFFECTS THE USE OF A PEDESTRIAN PATHWAY (OVERLAYS, SIGNALIZATION PROJECTS, ETC.) BUT DOES NOT REQUIRE THE PURCHASE OF ADDITIONAL RIGHT-OF-WAY. ALL PROJECTS THAT REQUIRE THE PURCHASE OF ADDITIONAL RIGHT-OF-WAY WILL USUALLY BE CONSIDERED NEW CONSTRUCTION FOR THE PURPOSES OF THE CHART ABOVE.



DATE	REVISION	DATE FILM
11-10-05	REVISED TO NEW SIDEWALK POLICY	
10-9-03	REVISED GEN. NOTES & ADDED NOTE	
4-10-03	REV. DETECTABLE WARNING DEVICES	
8-22-02	ADD DETECTABLE WARNING DEVICES	
3-30-00	ADD SLOPE, TRANS. & REV. ISL. DIMS.	
11-8-98	REVISED NOTES	
8-12-98	REVISED TEXTURE	
7-02-98	REDRAWN & REISSUED	
10-18-96	CORRECTED DIMENSIONS	10-18-96
5-24-90	FROM 10:1 MAX. SLOPES	5-24-90
7-15-88	ADJUSTED MAX. SLOPE	652-7-15-88
7-14-88	INCLUD. "CONC. ISLD." IN PAY ITEM	-----
6-02-76	ISSUED-P.H.D.	299-7-28-76

**GENERAL NOTES FOR DETECTABLE WARNING DEVICES**

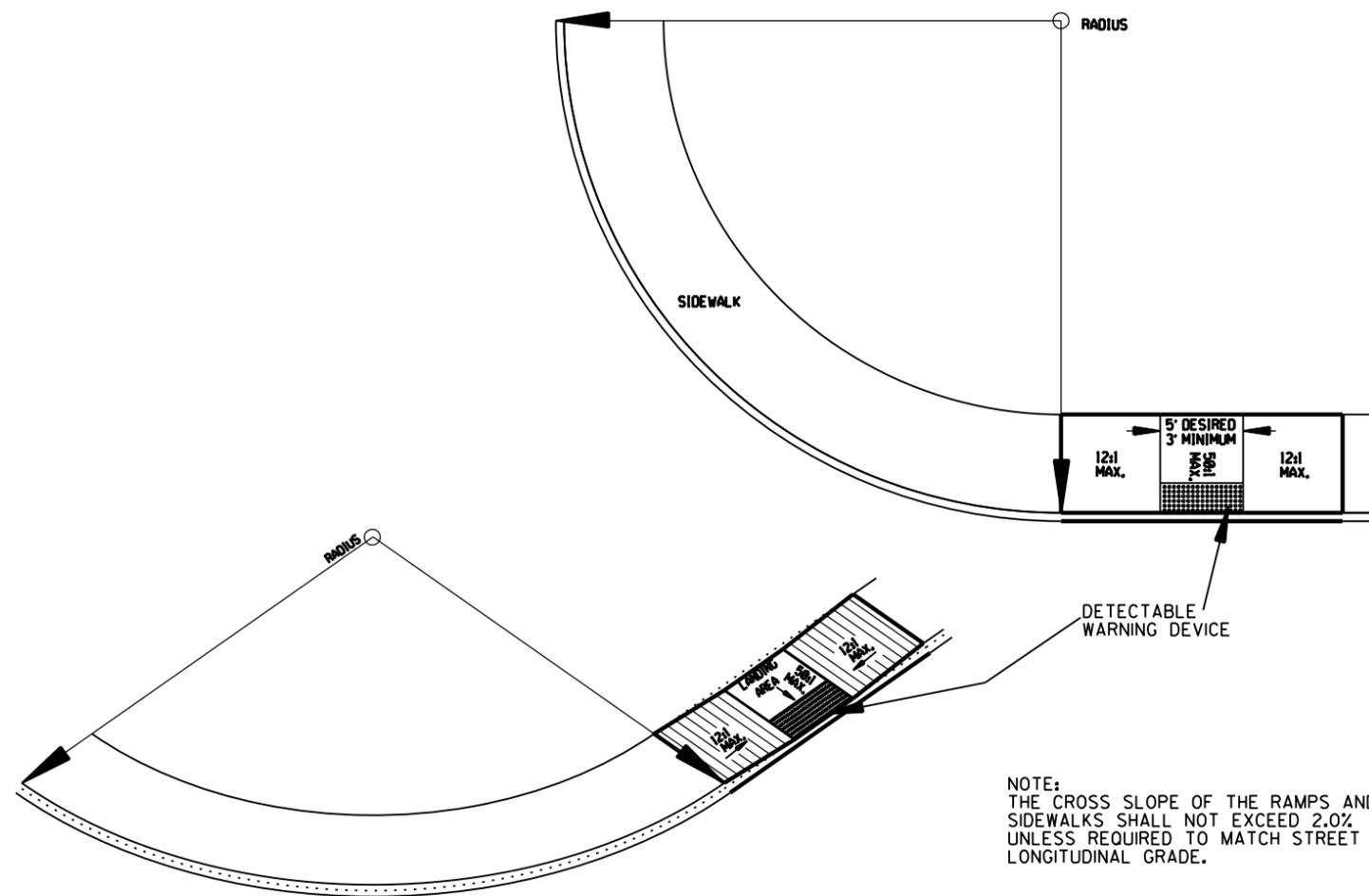
THE DETECTABLE WARNING DEVICE SHALL BE LOCATED SO THAT THE NEAREST EDGE OF THE DEVICE IS 6 TO 8 INCHES FROM THE FACE OF THE CURB. TRUNCATED DOMES IN THE DETECTABLE WARNING SURFACE SHALL MEET THE REQUIREMENTS OF THE GEOMETRIC CONFIGURATION SHOWN. DOMES SHALL BE ALIGNED ON A SQUARE GRID IN THE PREDOMINANT DIRECTION OF TRAVEL TO PERMIT WHEELS TO ROLL BETWEEN DOMES. DETECTABLE WARNING DEVICE SHALL BE 24 INCHES IN THE DIRECTION OF TRAVEL AND EXTEND THE FULL WIDTH OF THE CURB RAMP OR FLUSH SURFACE. DETECTABLE WARNING DEVICE SHALL BE ON THE ARDOT QUALIFIED PRODUCTS LIST FOR CAST-IN-PLACE TACTILE PANELS (ADA DETECTABLE WARNING).



**DETECTABLE WARNING DEVICE DETAIL**

**GENERAL NOTES:**

IN ALTERATIONS WHEELCHAIR RAMPS ARE TO BE PROVIDED AT CURBED STREET INTERSECTIONS WITH PEDESTRIAN TRAFFIC AND MID-BLOCK CROSSWALK LOCATIONS. THE LENGTH OF THE RAMP SHALL BE SUCH THAT THE SLOPE DOES NOT EXCEED 12:1. THE SURFACE TEXTURE OF THE RAMP SHALL CONFORM TO A CLASS 6 FINISH ACCORDING TO SECTION 802.19. THE NORMAL CUTTER GRADE SHALL BE MAINTAINED THROUGH THE AREA OF THE RAMP. ALL PAVEMENT MARKINGS SHALL BE IN ACCORDANCE WITH THE LATEST EDITION OF THE MANUAL OF UNIFORM TRAFFIC CONTROL DEVICES PUBLISHED BY THE FEDERAL HIGHWAY ADMINISTRATION. THE MINIMUM THICKNESS OF THE RAMP, WALK, & LANDING SHALL BE 4". THE MINIMUM WIDTH OF THE RAMPS SHALL BE THE EXISTING WALK WIDTH OR 36", WHICHEVER IS GREATER. MINOR MODIFICATIONS OF THESE DETAILS, AS APPROVED BY THE ENGINEER, MAY BE MADE TO ADJUST TO LOCAL CONDITIONS.



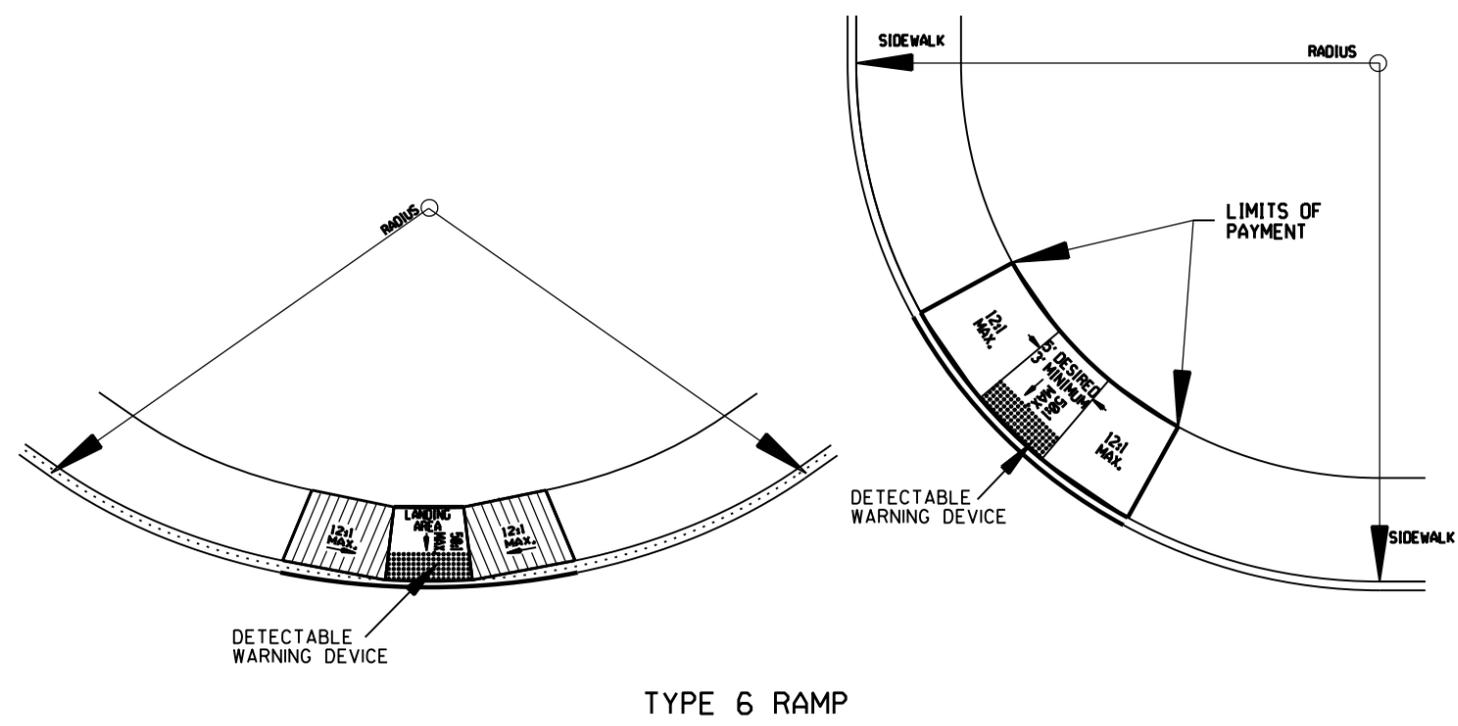
**TYPE 5 RAMP**

**RAMP SELECTION CRITERIA**

FIRST CHOICE	TYPE 1	CORNER LOCATIONS WITH THE WALK ADJACENT TO THE CURB (BOTH NEW CONSTRUCTION AND ALTERATIONS).
	TYPE 2	CORNER LOCATIONS WITH THE WALK OFFSET FROM THE CURB A DISTANCE INSUFFICIENT TO ALLOW THE REQUIRED RAMP SLOPE (BOTH NEW CONSTRUCTION AND ALTERATIONS).
	TYPE 3	CORNER LOCATIONS WITH THE WALK OFFSET FROM THE CURB A DISTANCE SUFFICIENT TO ALLOW THE REQUIRED RAMP SLOPE (BOTH NEW CONSTRUCTION AND ALTERATIONS).
	TYPE 4	TANGENT LOCATIONS (BOTH NEW CONSTRUCTION AND ALTERATIONS).
SECOND CHOICE	TYPE 5	TANGENT LOCATIONS (ALTERATIONS ONLY).
THIRD CHOICE	TYPE 6	CORNER LOCATIONS (ALTERATIONS ONLY). THIS RAMP MAY BE USED ONLY IF THE TYPE 5 RAMPS CANNOT BE PLACED AT THE ENDS OF THE RADIUS.
FOURTH CHOICE		IF SITE CONSTRAINTS PREVENT THE CONSTRUCTION OF ANY OF THE TYPES LISTED, THEN AND ONLY THEN CAN THE 12:1 MAX. SLOPE ON THE RAMP BE EXCEEDED TO PROVIDE ACCESS TO THE STREET LEVEL (ALTERATIONS ONLY). THE SLOPE CAN BE STEEPENED TO A 10:1 MAX. FOR A MAX. LENGTH OF 5' OR A 8:1 MAX. FOR A MAX. LENGTH OF 2'. SLOPES STEEPER THAN 8:1 ARE NOT ALLOWED UNDER ANY CIRCUMSTANCES.

NOTE: IN ALTERATIONS, THE SELECTION OF THE TYPE OF WHEELCHAIR RAMP TO BE CONSTRUCTED SHALL BE BASED ON THE AMOUNT OF RIGHT-OF-WAY AVAILABLE, AND ON THE PRESENCE OF OTHER SITE CONSTRAINTS (UTILITIES, BUILDINGS, ETC.). THE TABLE ABOVE LISTS THE ORDER IN WHICH THE RAMPS ARE TO BE CONSIDERED.

AN ALTERATION IS DEFINED AS A PROJECT THAT CHANGES OR AFFECTS THE USE OF A PEDESTRIAN PATHWAY (OVERLAYS, SIGNALIZATION PROJECTS, ETC.) BUT DOES NOT REQUIRE THE PURCHASE OF ADDITIONAL RIGHT-OF-WAY. ALL PROJECTS THAT REQUIRE THE PURCHASE OF ADDITIONAL RIGHT-OF-WAY WILL USUALLY BE CONSIDERED NEW CONSTRUCTION FOR THE PURPOSES OF THE CHART ABOVE.



**TYPE 6 RAMP**

DATE	REVISION	DATE FILED
10-9-03	REVISED GENERAL NOTES & ADDED NOTE.	
4-10-03	REVISED DETECTABLE WARNING DEVICE DETAIL	
8-22-02	ADDED DETECTABLE WARNING DEVICES DETAILS	
11-18-98	REV. FOURTH CHOICE NOTE	
8-12-98	REVISED TEXTURE	
7-02-98	ISSUED	

ARKANSAS STATE HIGHWAY COMMISSION

**WHEELCHAIR RAMPS ALTERATIONS ONLY**

STANDARD DRAWING WR-2